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(19) **United States**(12) **Patent Application Publication**
FOOTE et al.(10) **Pub. No.: US 2016/0199612 A1**(43) **Pub. Date: Jul. 14, 2016**(54) **OUTLET CONNECTION ASSEMBLY AND
METHOD OF MAKING THE SAME****Publication Classification**(71) Applicant: **RESMED LIMITED**, Bella Vista, New
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Wei-Chih TSAI**, Bella Vista, New South
Wales (AU)(21) Appl. No.: **14/392,306**(22) PCT Filed: **Jun. 24, 2014**(86) PCT No.: **PCT/AU2014/050089**

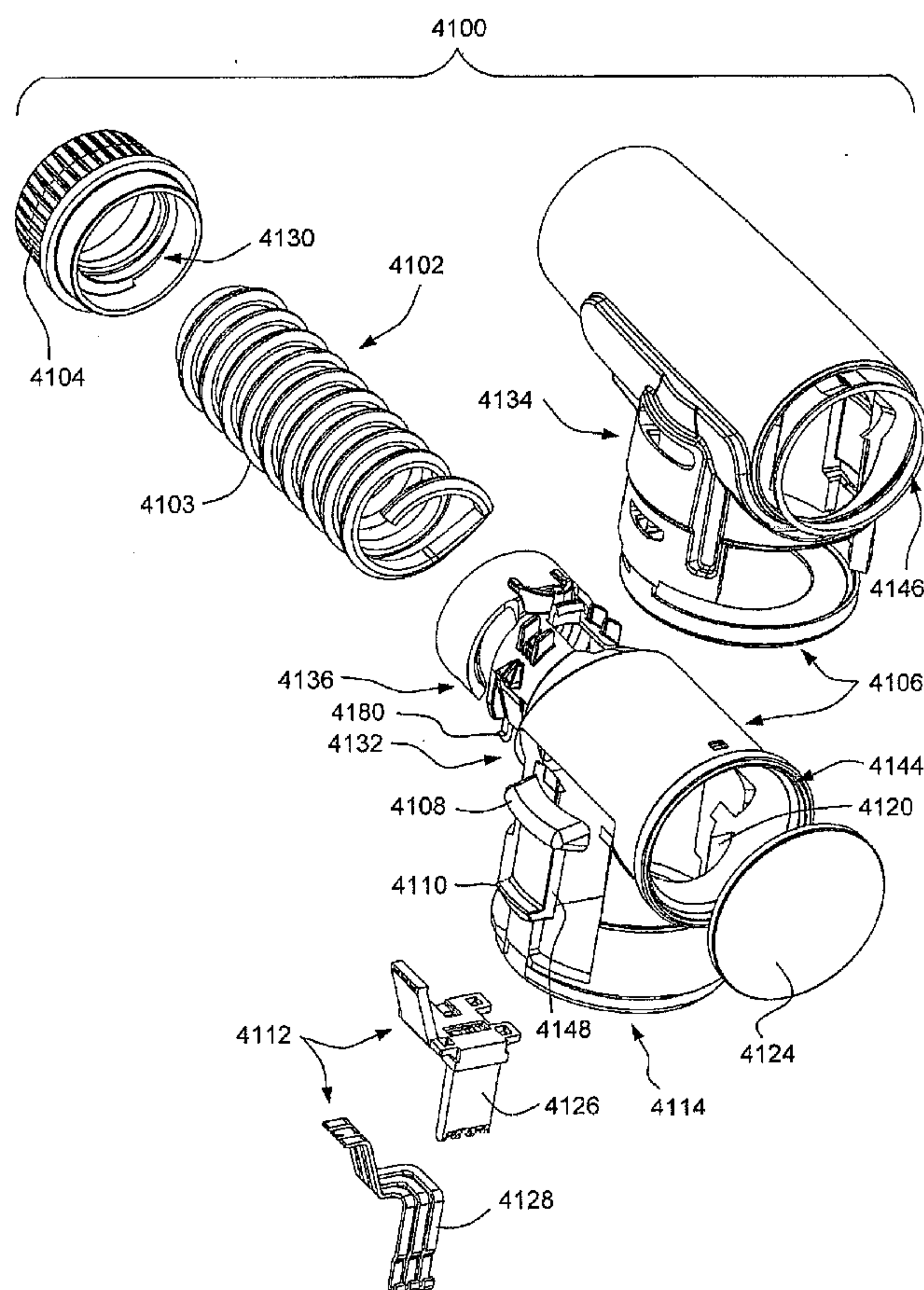
§ 371 (c)(1),

(2) Date: **Dec. 24, 2015****Related U.S. Application Data**(60) Provisional application No. 61/838,971, filed on Jun.
25, 2013, provisional application No. 61/987,245,
filed on May 1, 2014.(51) **Int. Cl.****A61M 16/08** (2006.01)**A61M 16/00** (2006.01)**A61M 16/06** (2006.01)**A61M 16/10** (2006.01)(52) **U.S. Cl.**CPC **A61M 16/0816** (2013.01); **A61M 16/1095**
(2014.02); **A61M 16/0875** (2013.01); **A61M**
16/0057 (2013.01); **A61M 16/06** (2013.01)

(57)

ABSTRACT

A connection assembly for a respiratory therapy system, comprising: an outlet assembly, said outlet assembly including an outlet housing and a swivelling disc located on said outlet housing, said outlet housing and said swivelling disc defining, at least in part, a recess; an outlet connector located at an end of a tube portion, said outlet connector including an electrical connector; and a cable having a first end to connect to the electrical connector and a second end to connect to at least one electrical component of the respiratory therapy system, said cable having a slack portion, wherein said outlet connector and said swivelling disc are rotatable in unison between a first position and a second position, and wherein the slack portion of the cable extends from the recess and wraps around the swivelling disc as the swivelling disc is rotated from the first position to the second position.



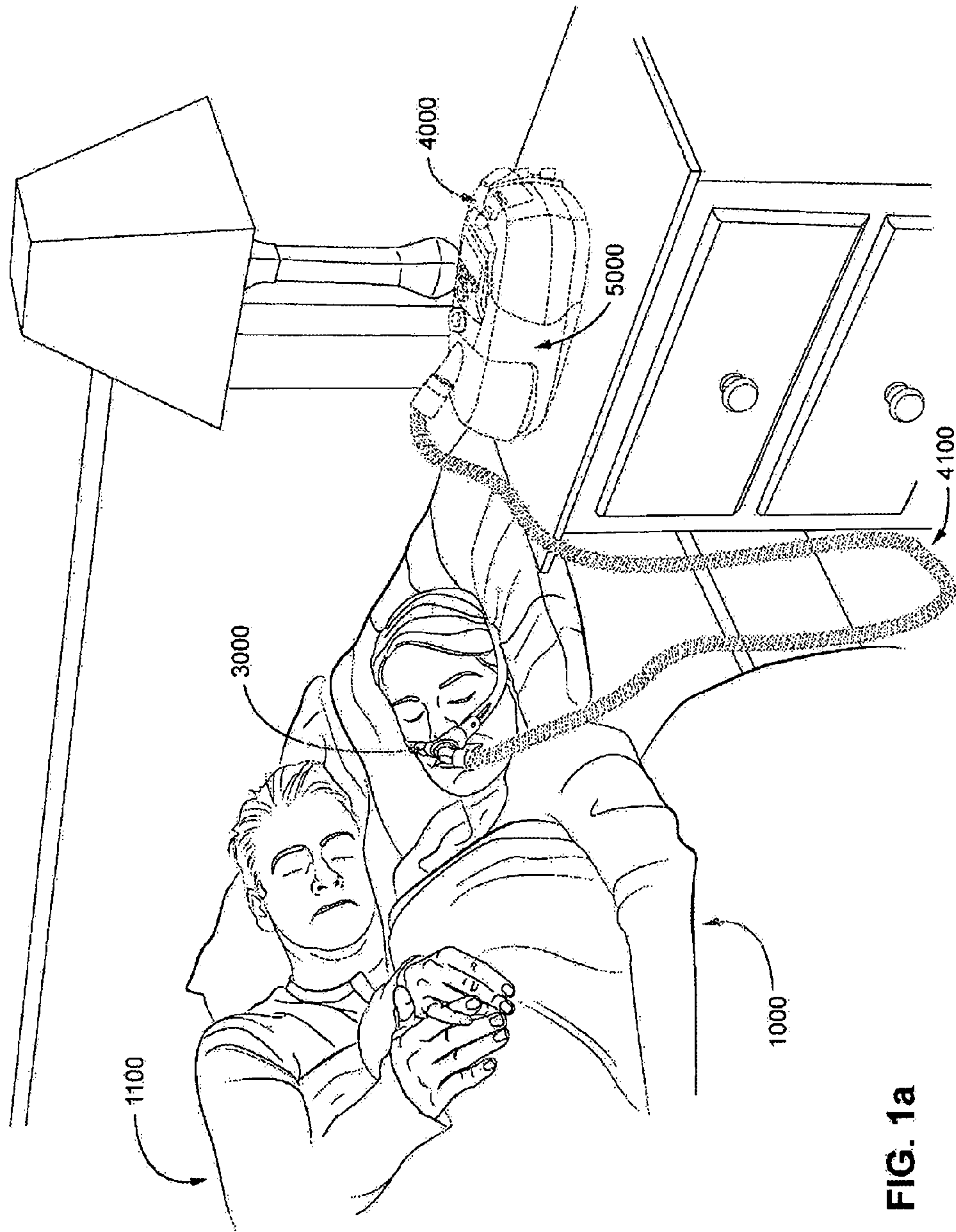


FIG. 1a

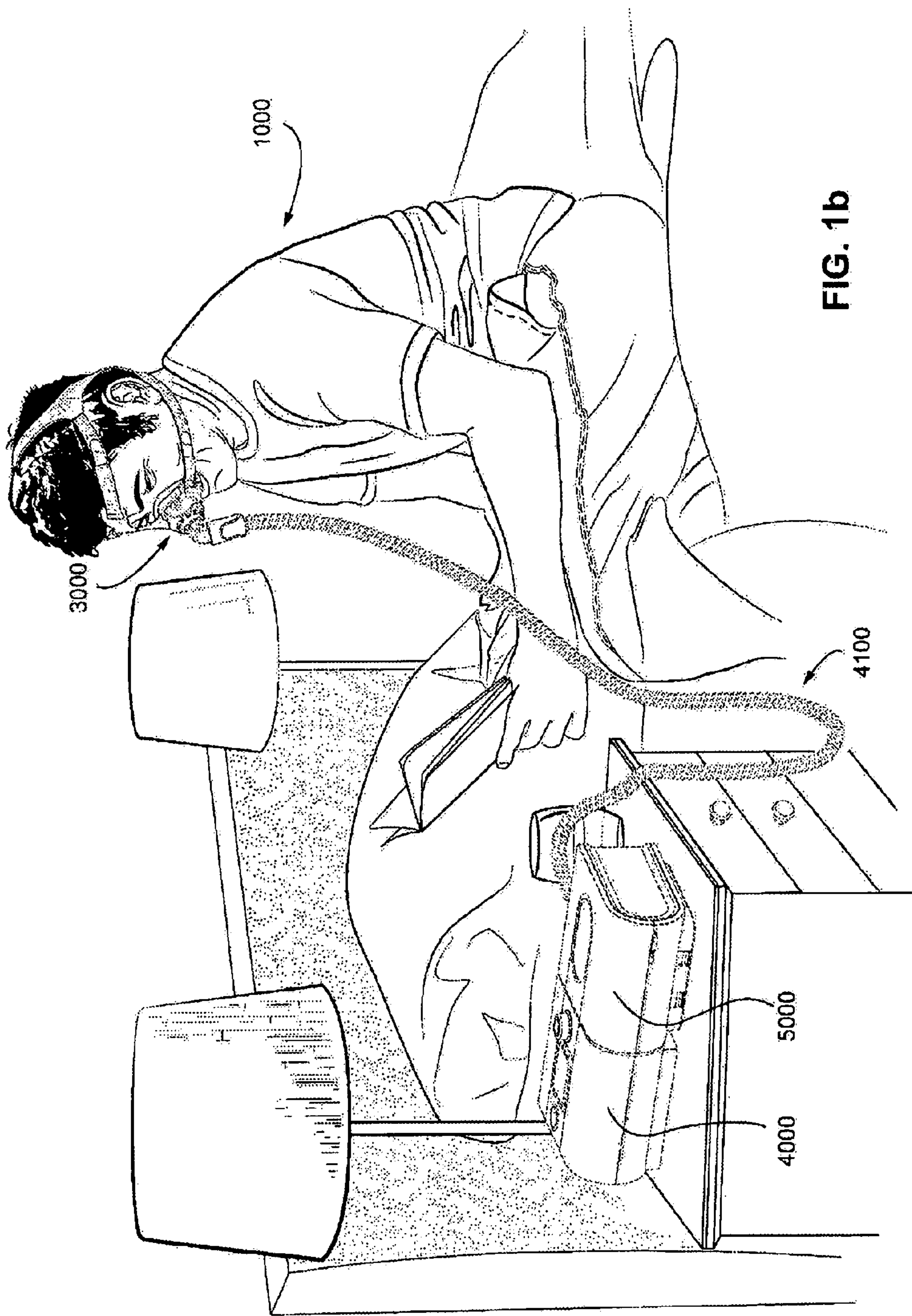


FIG. 1b



FIG. 1c

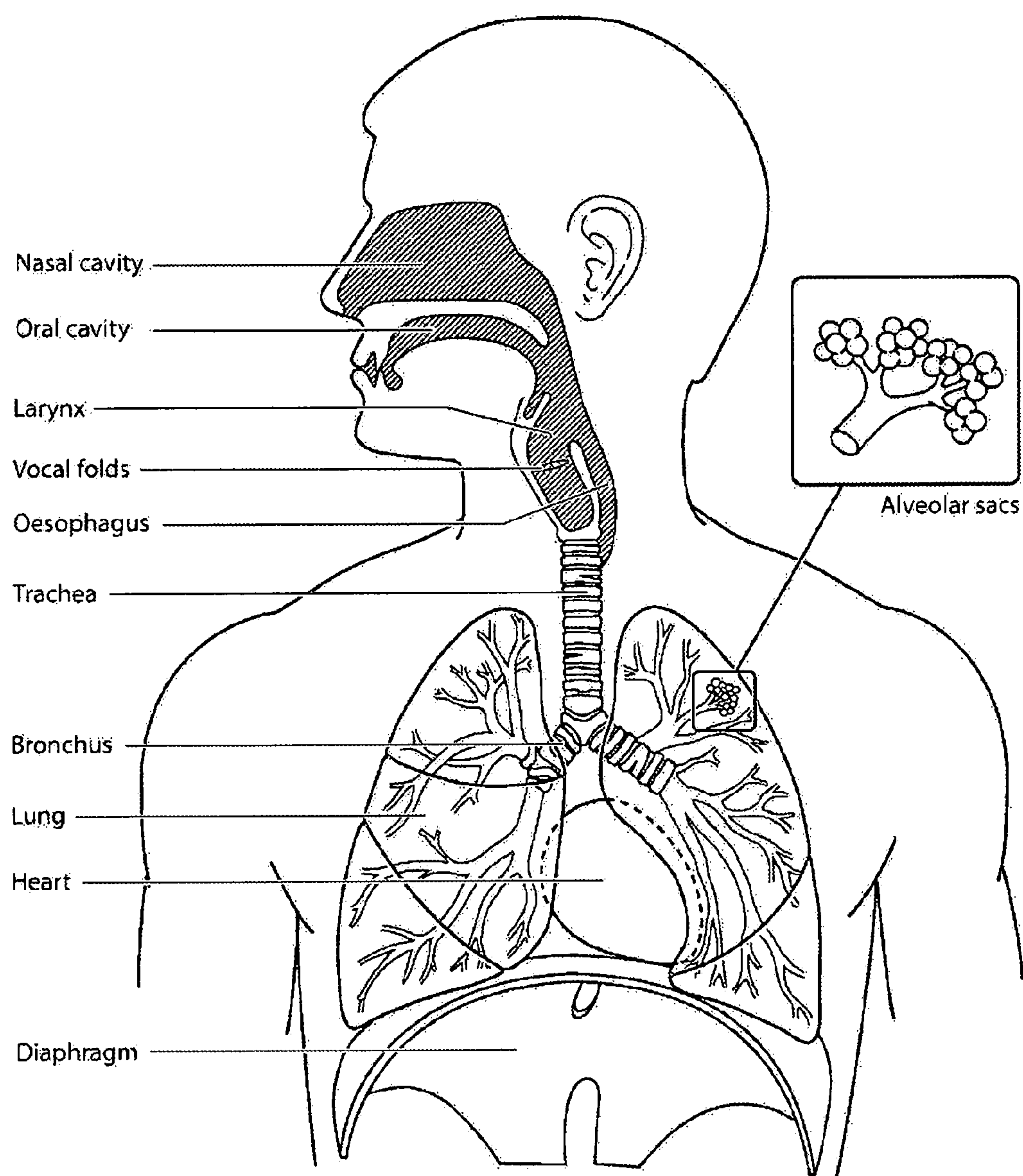


FIG. 2a

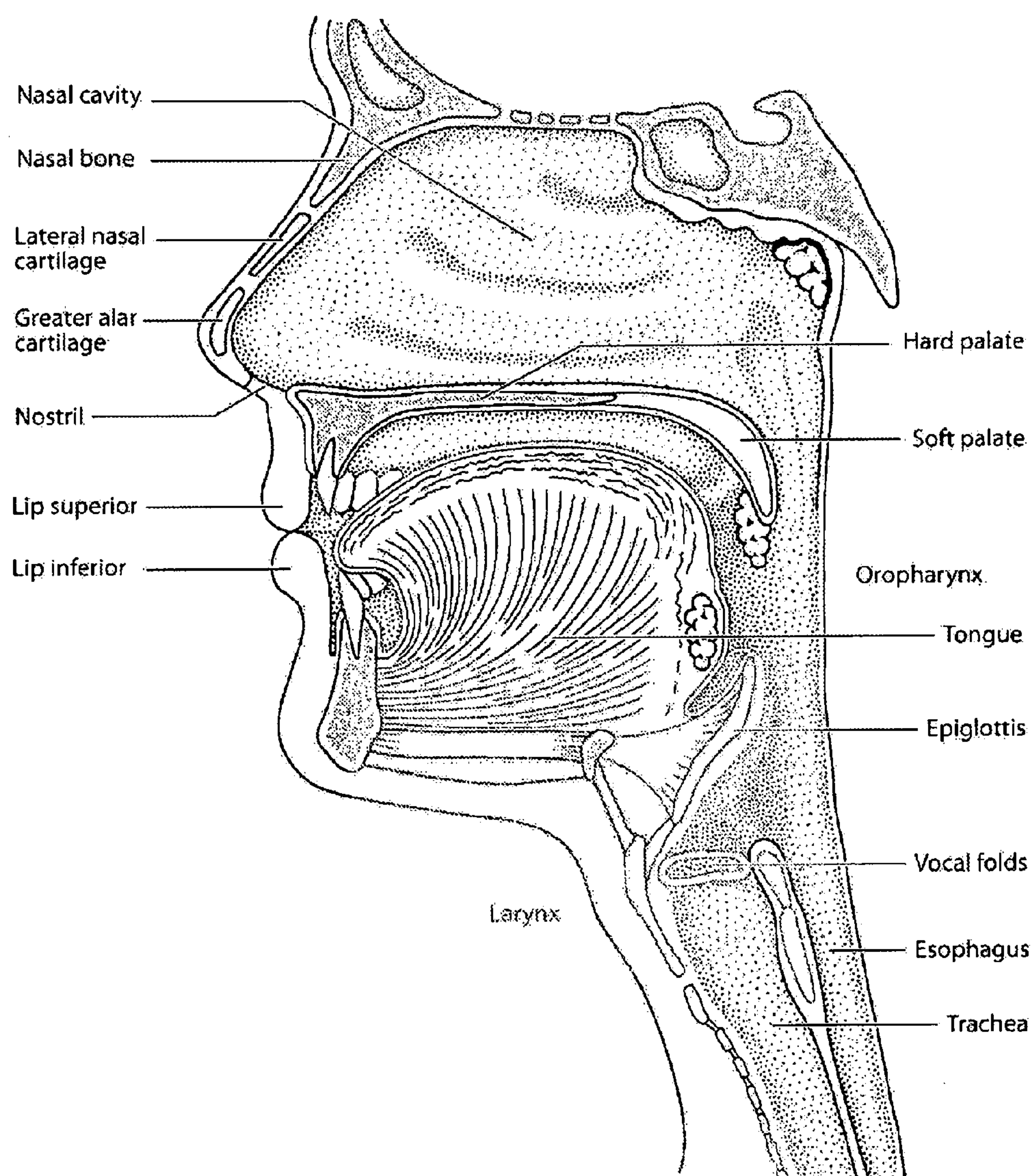


FIG. 2b

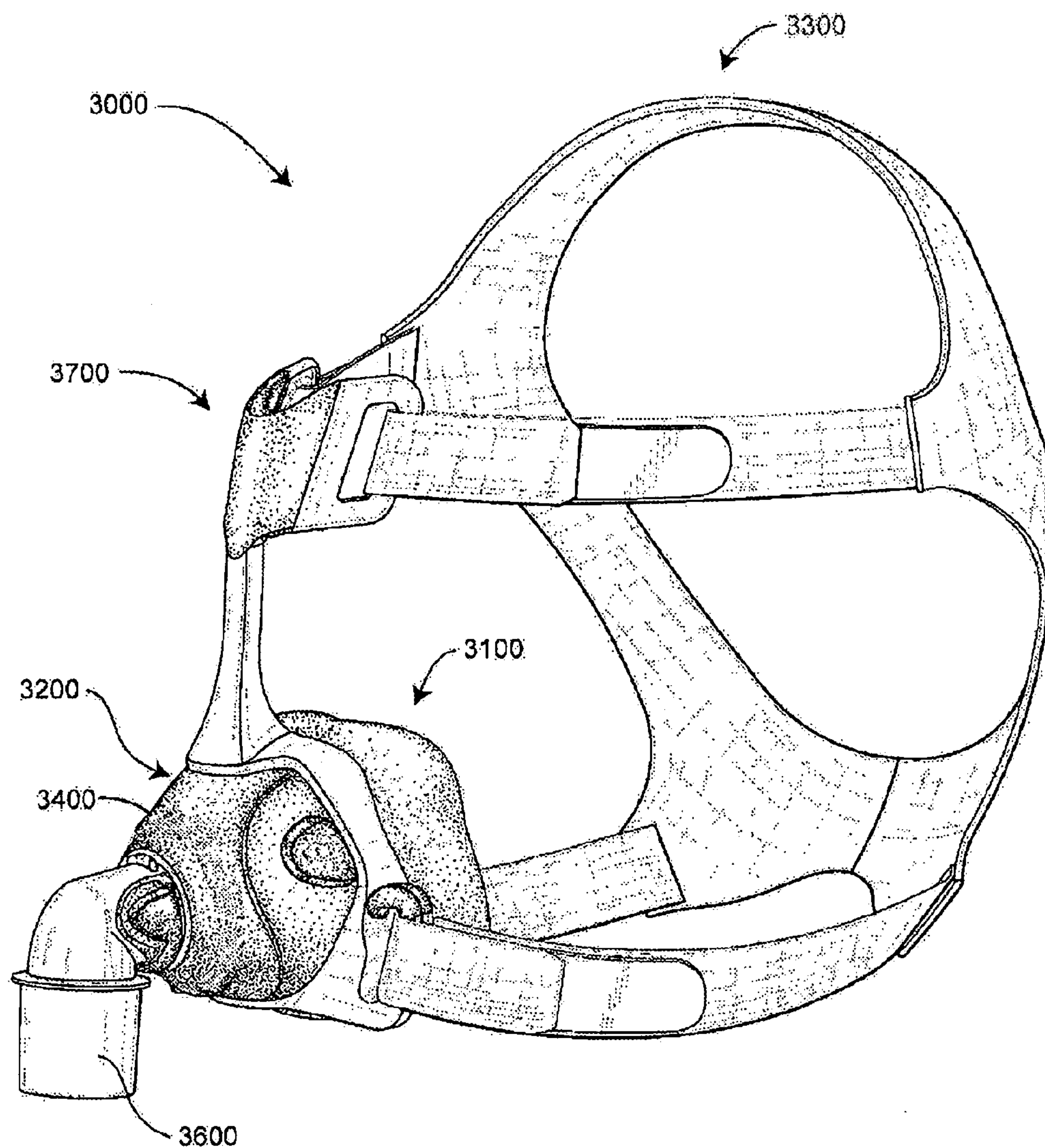


FIG. 2c

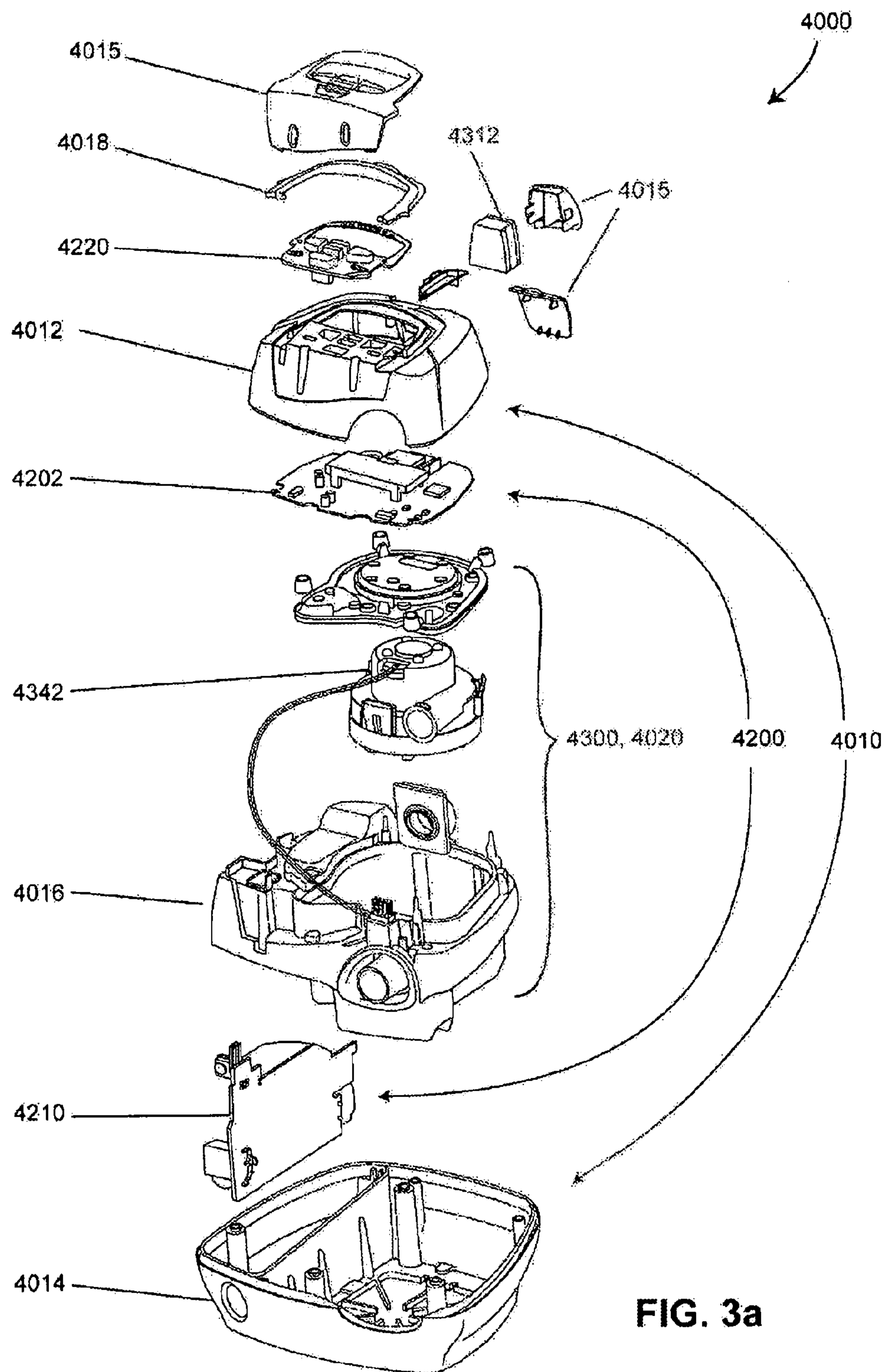
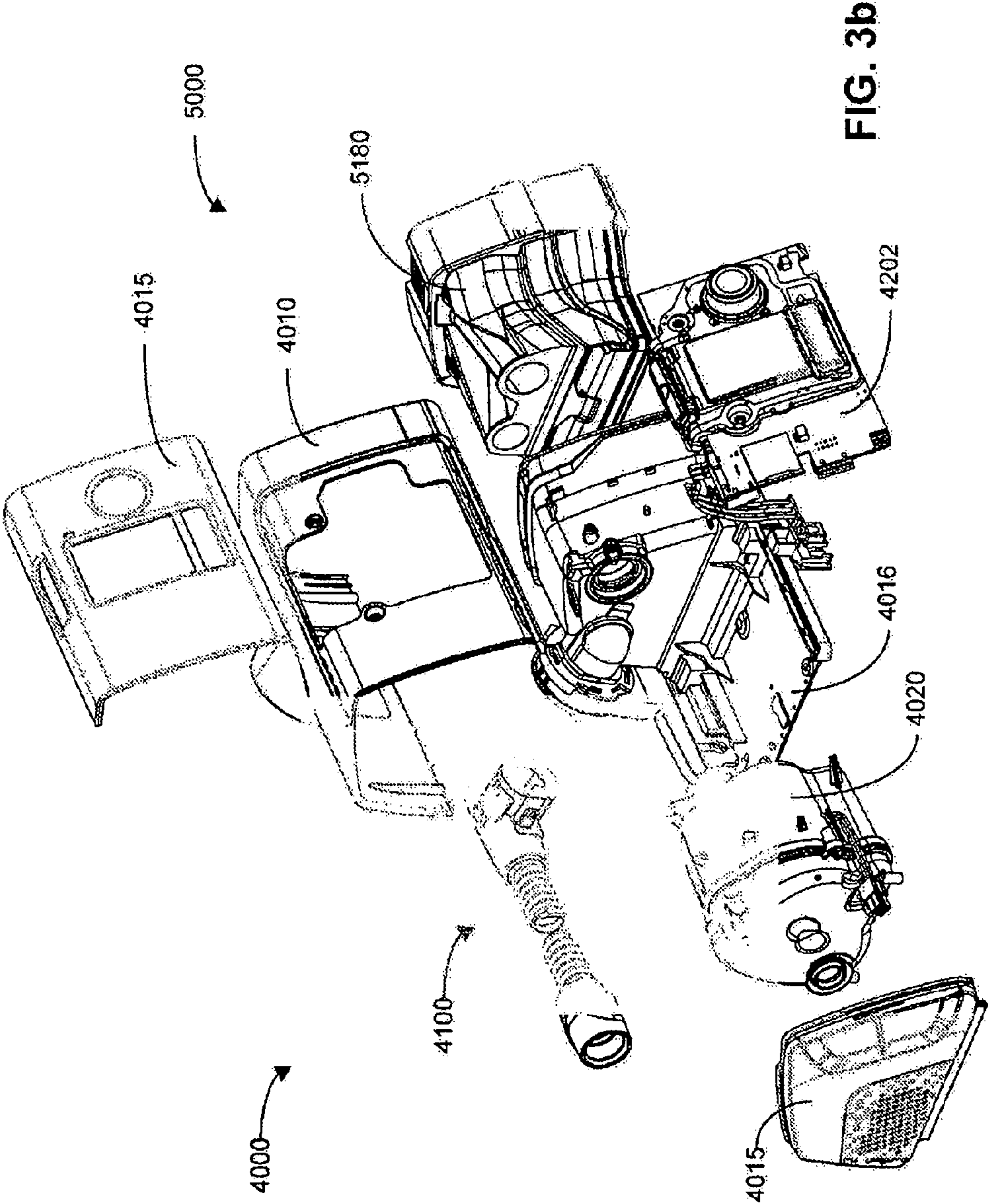
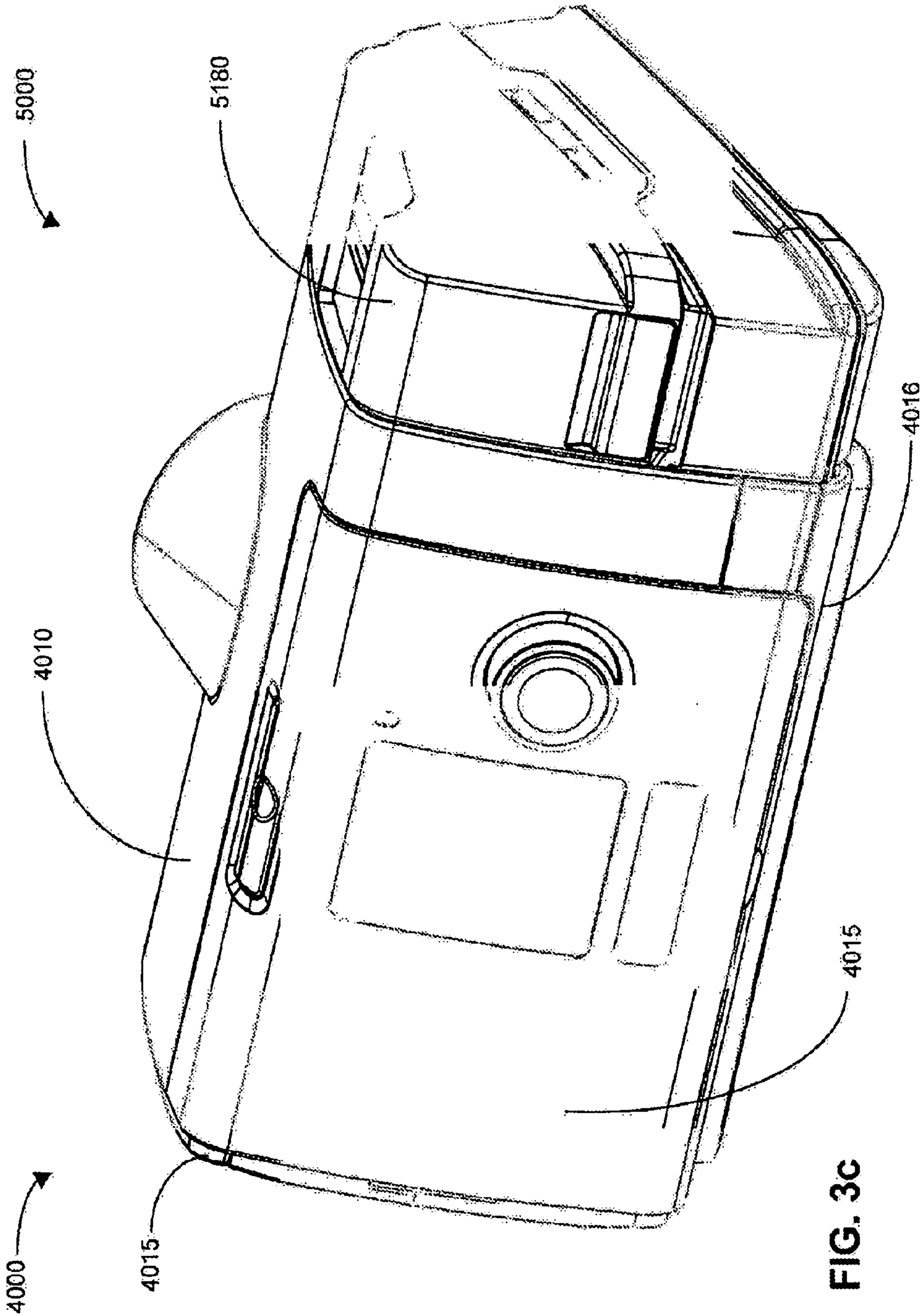


FIG. 3a





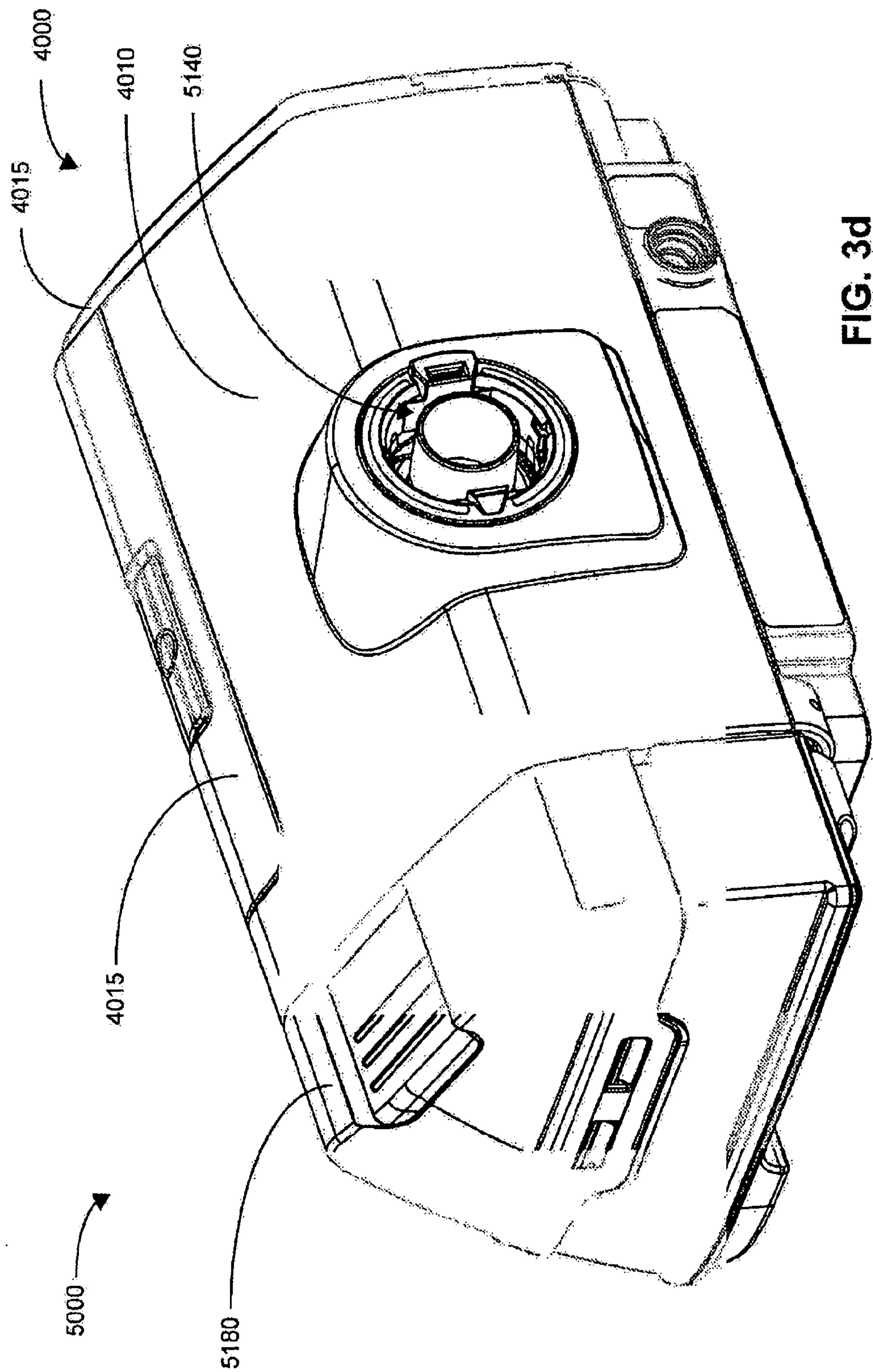


FIG. 3d

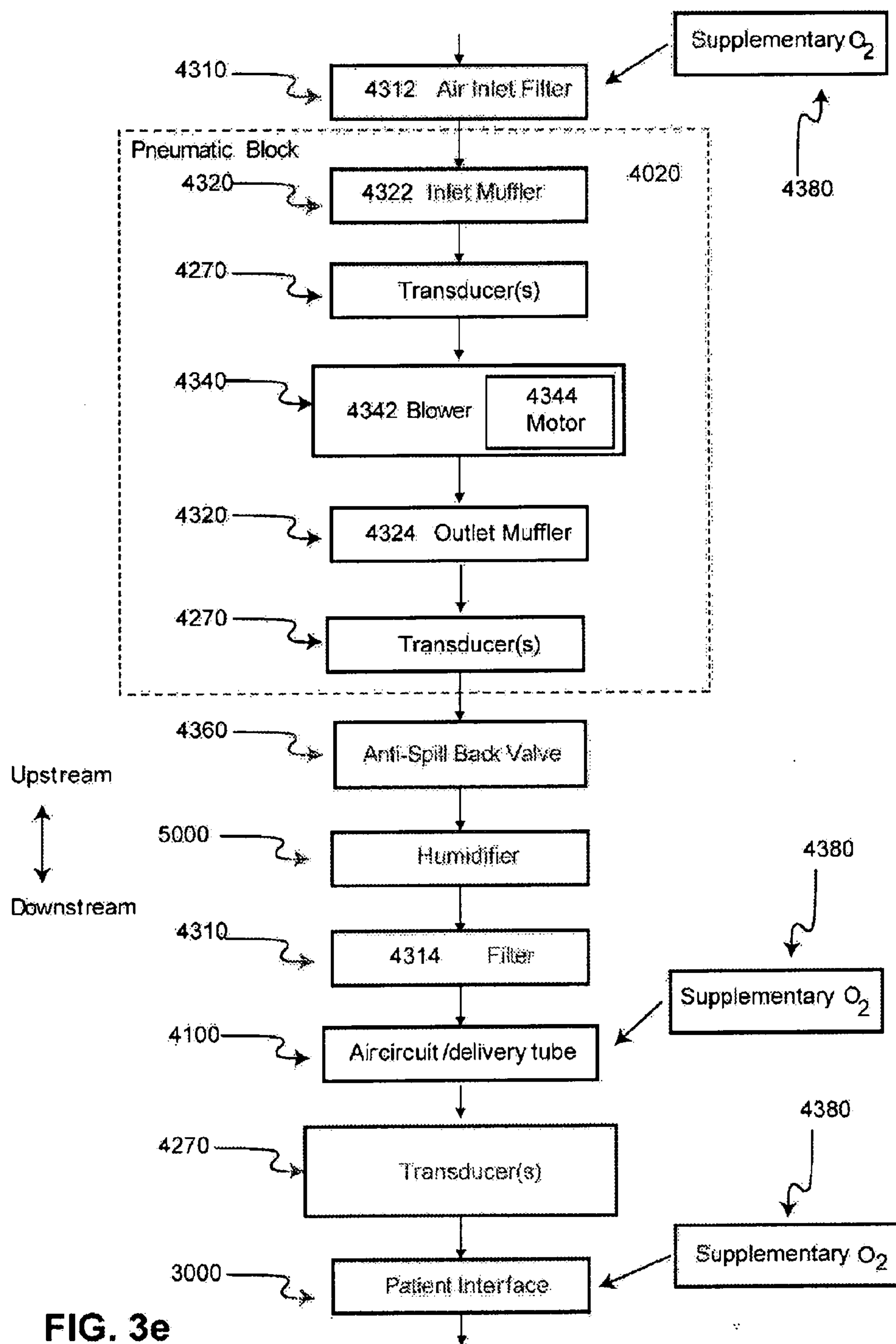


FIG. 3e

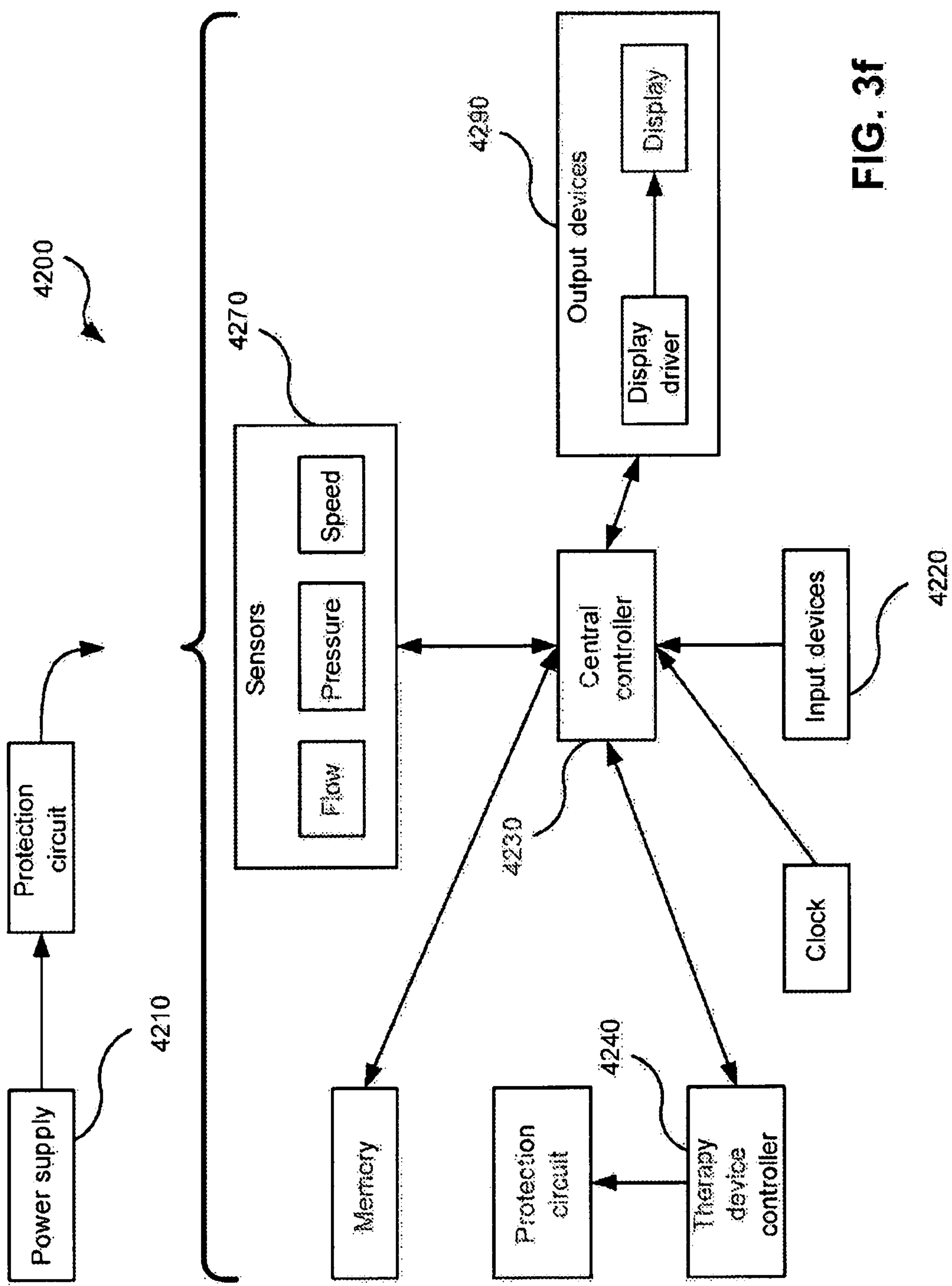


FIG. 3f

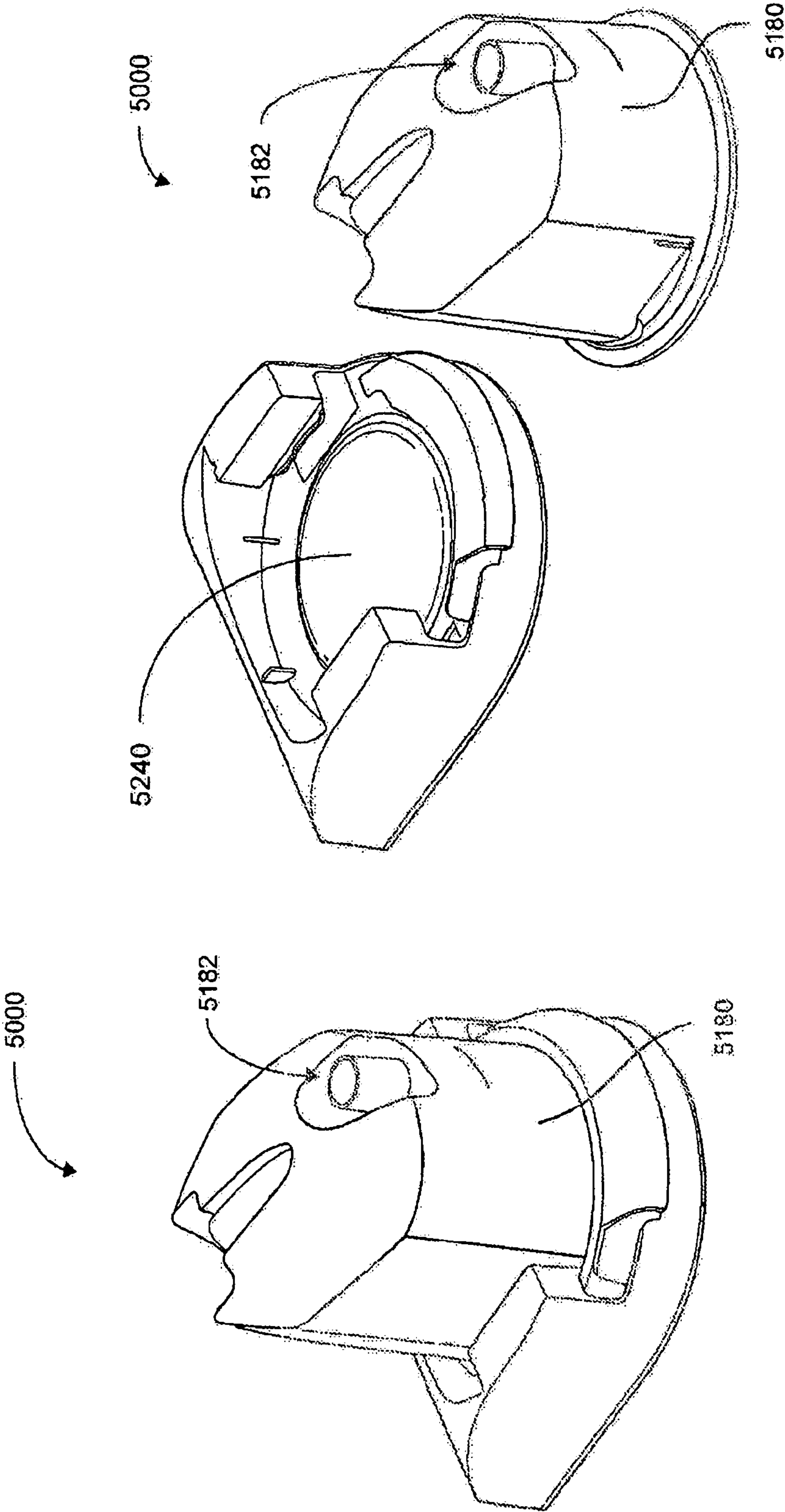
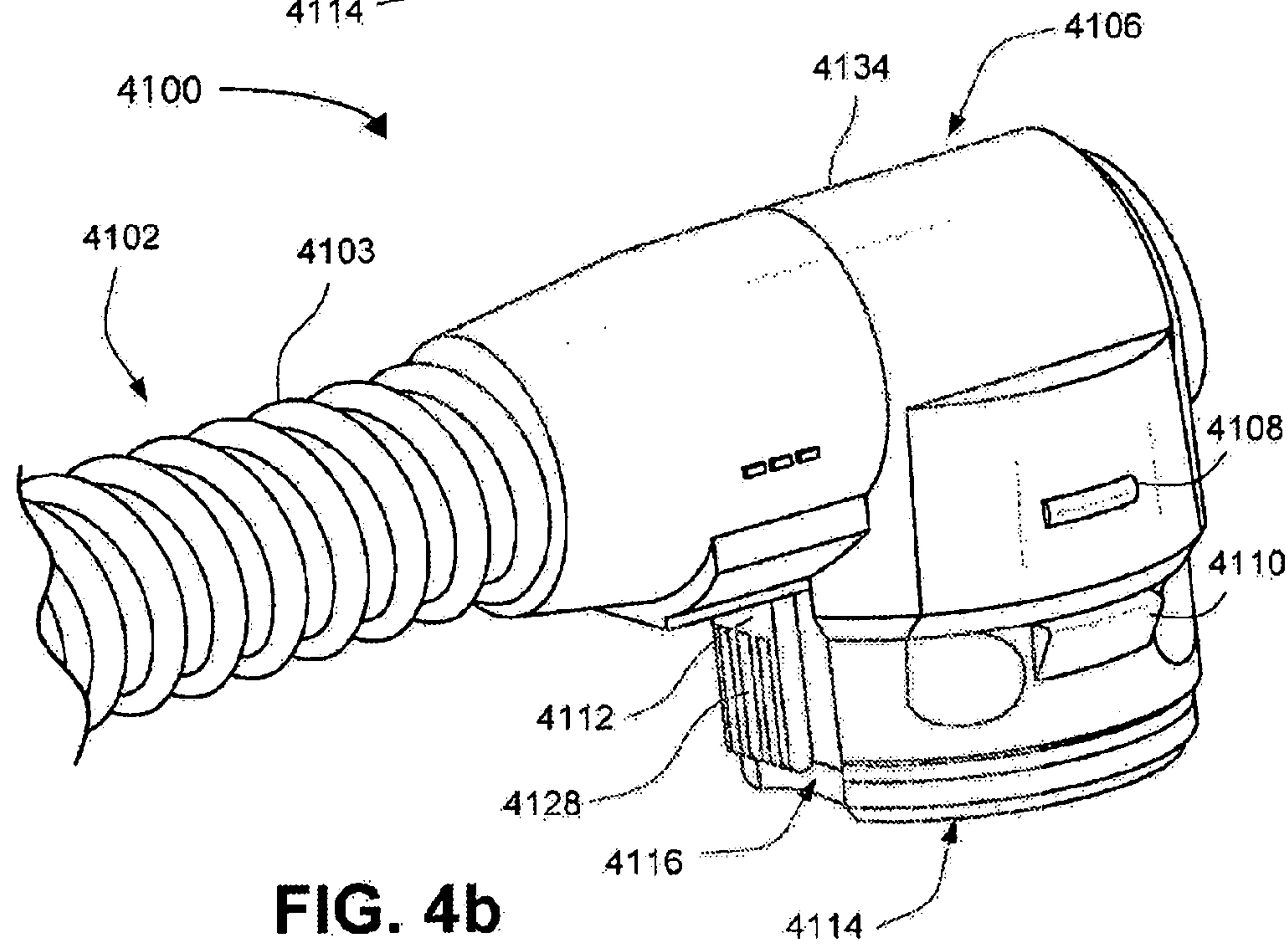
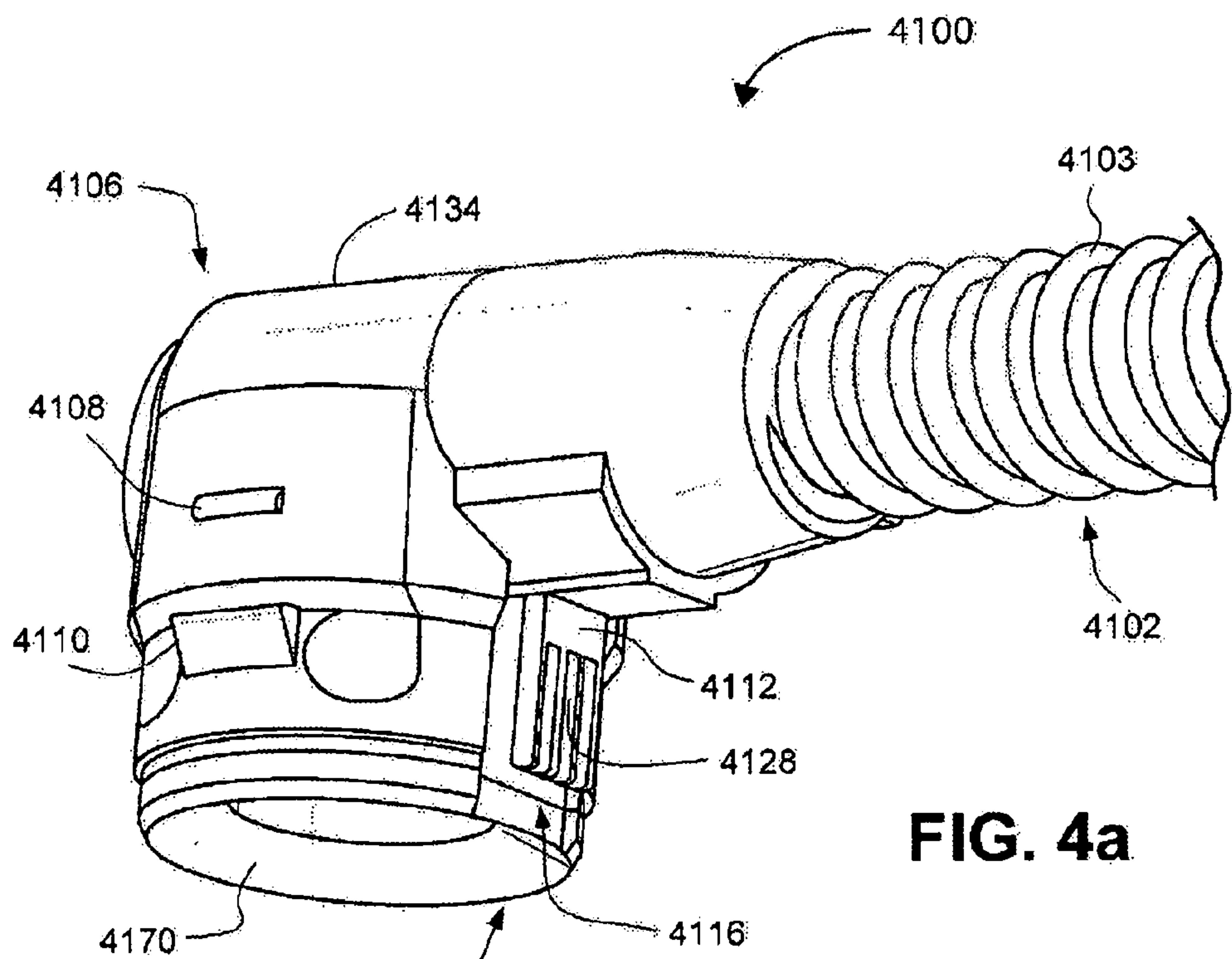


FIG. 3h

FIG. 3g



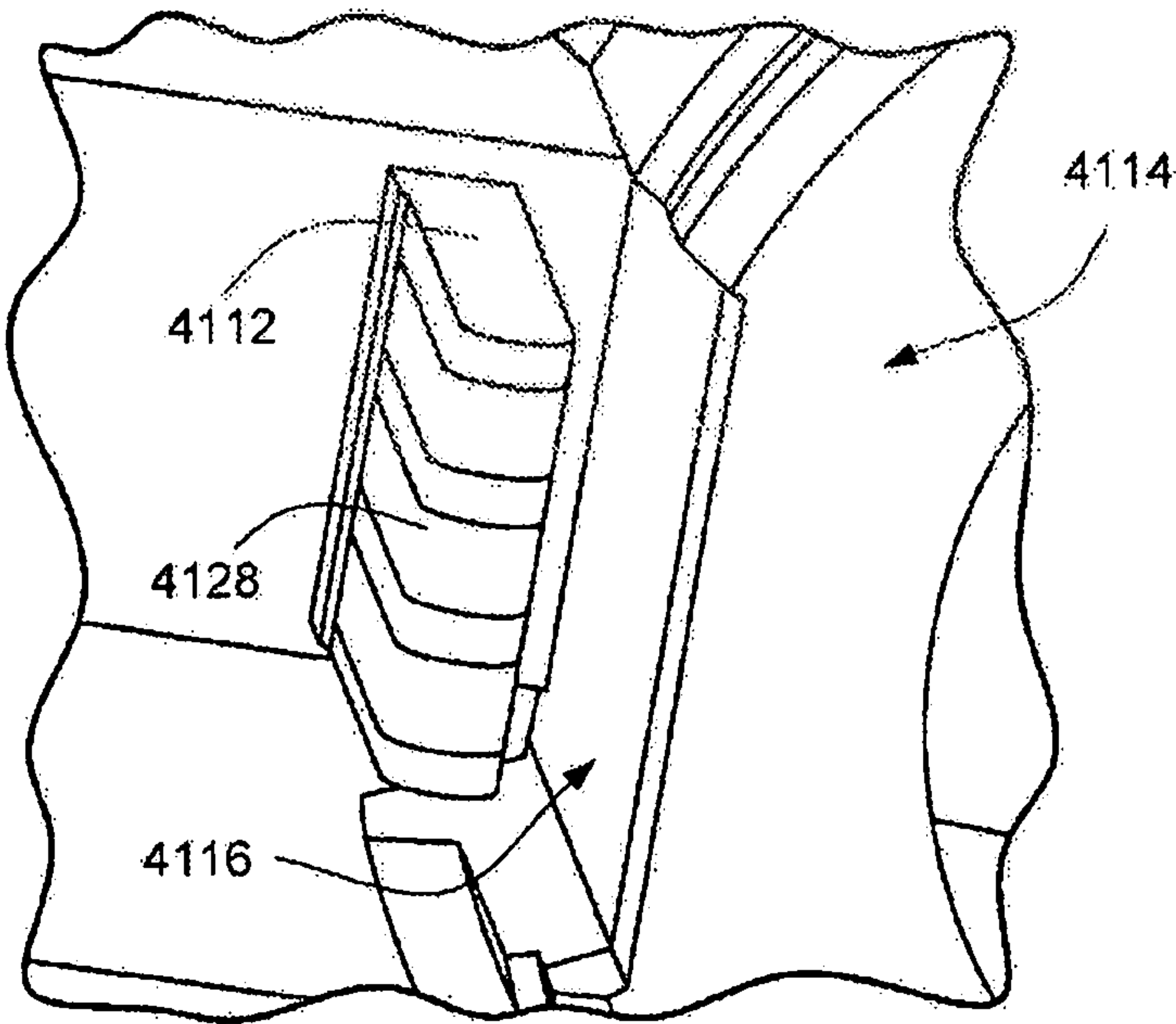


FIG. 4c

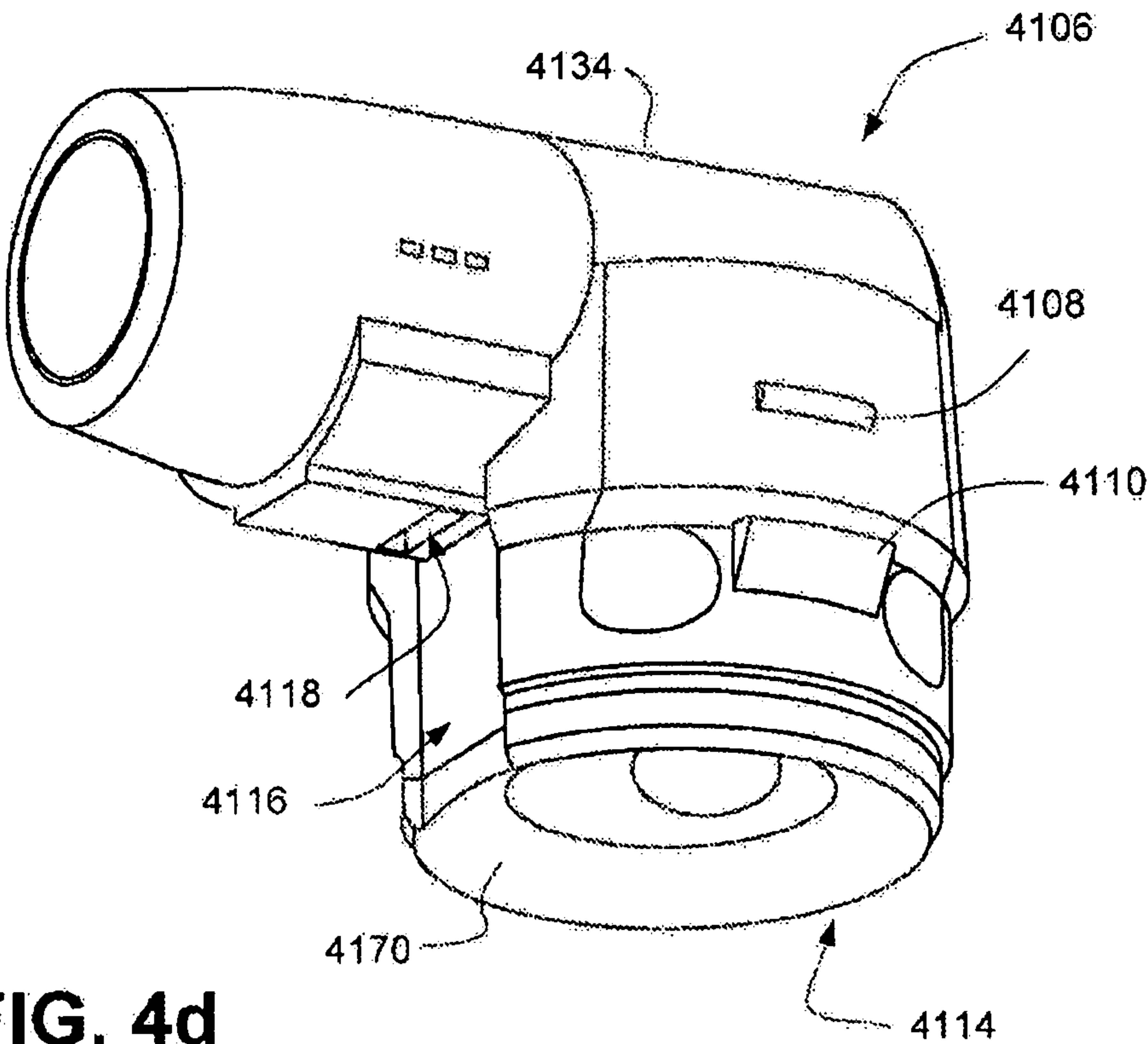


FIG. 4d

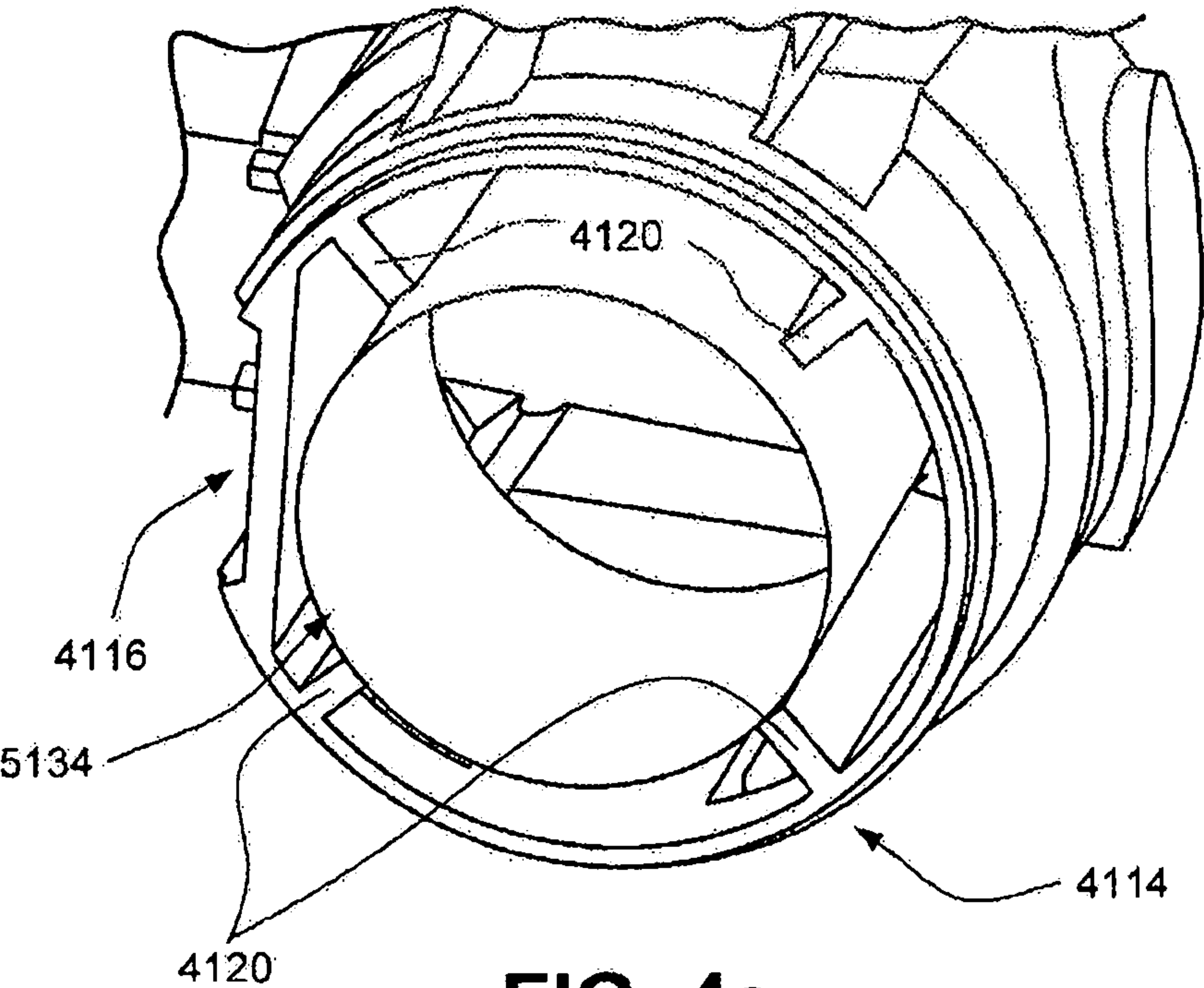


FIG. 4e

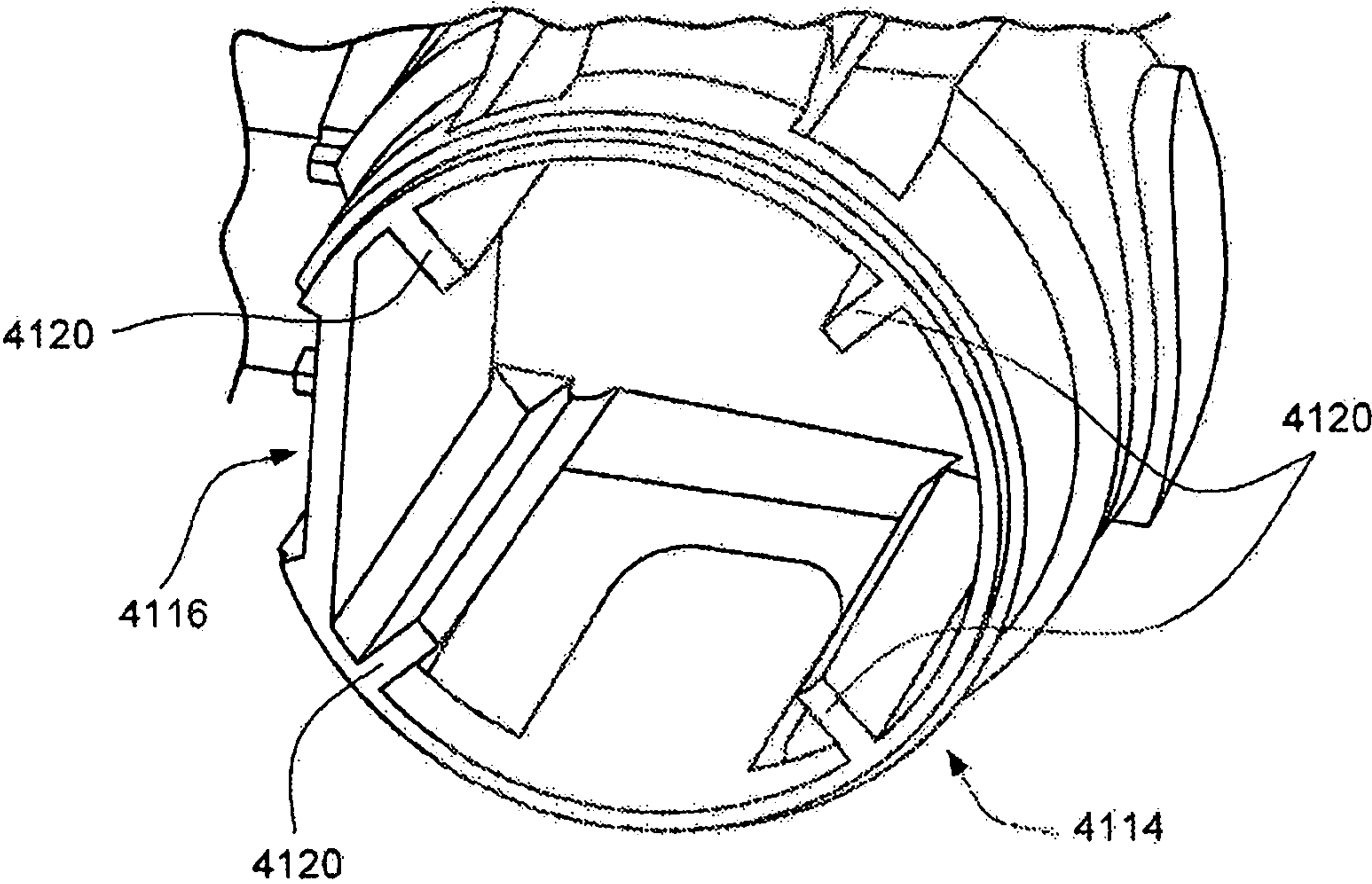


FIG. 4f

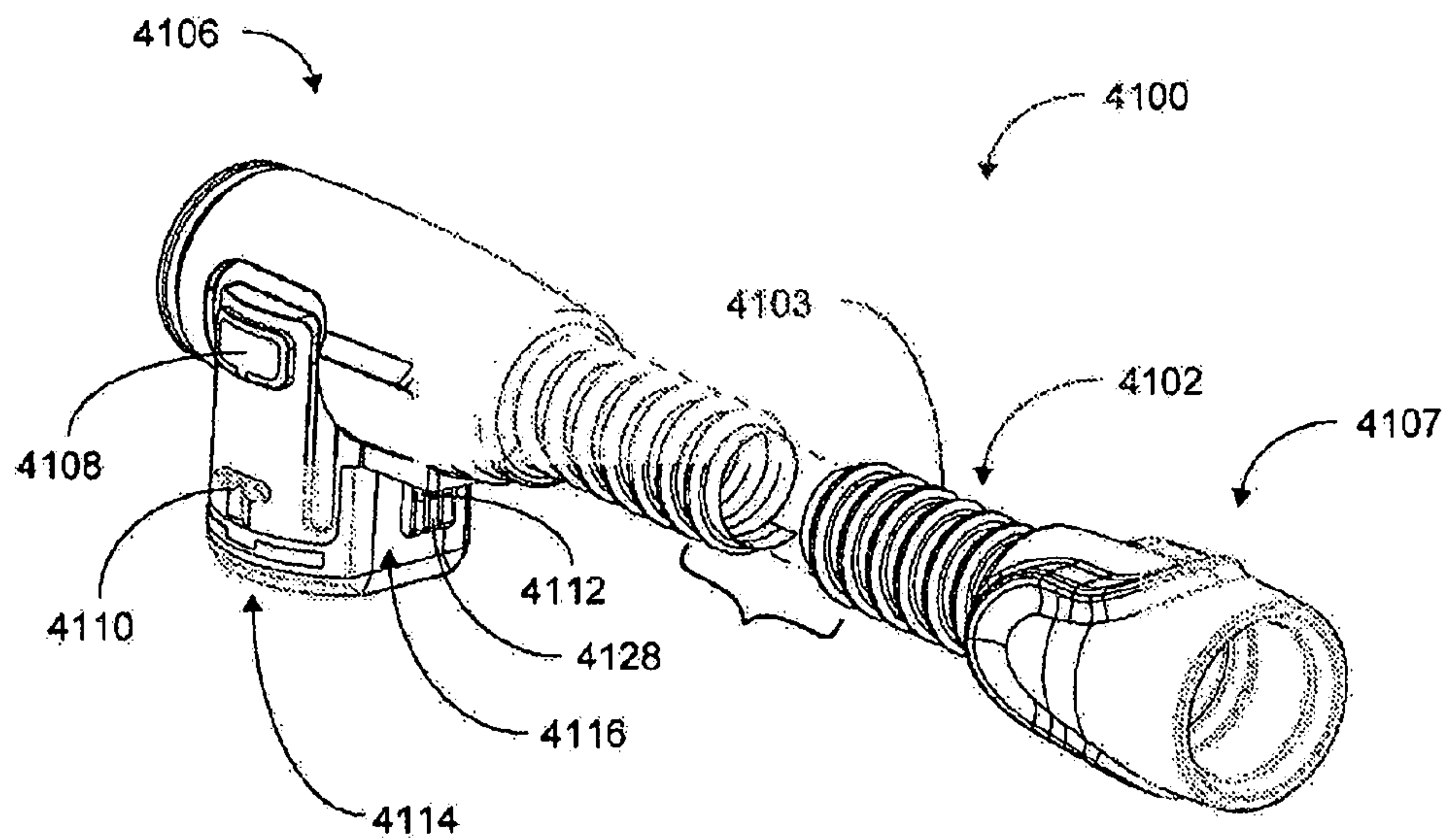


FIG. 4g

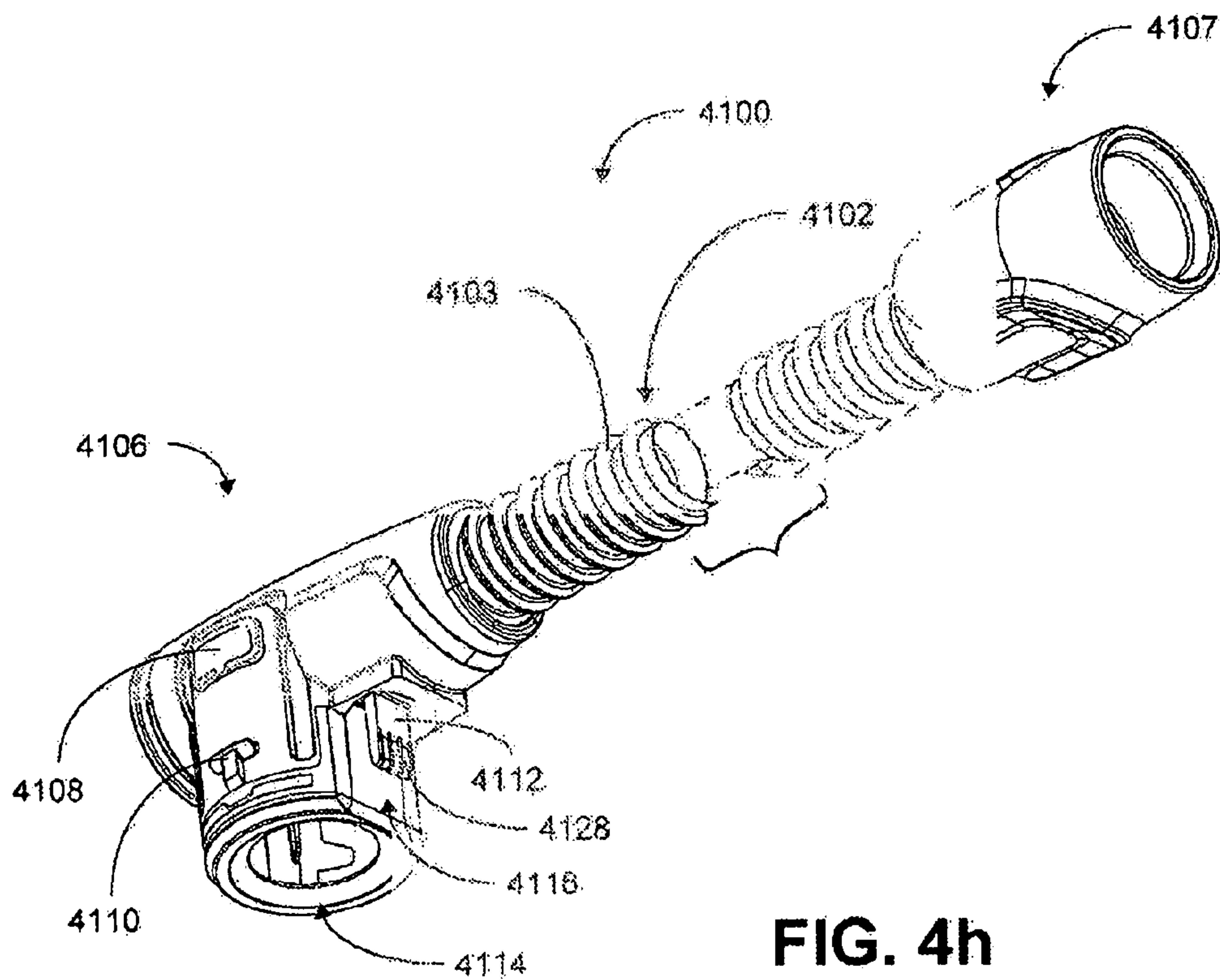
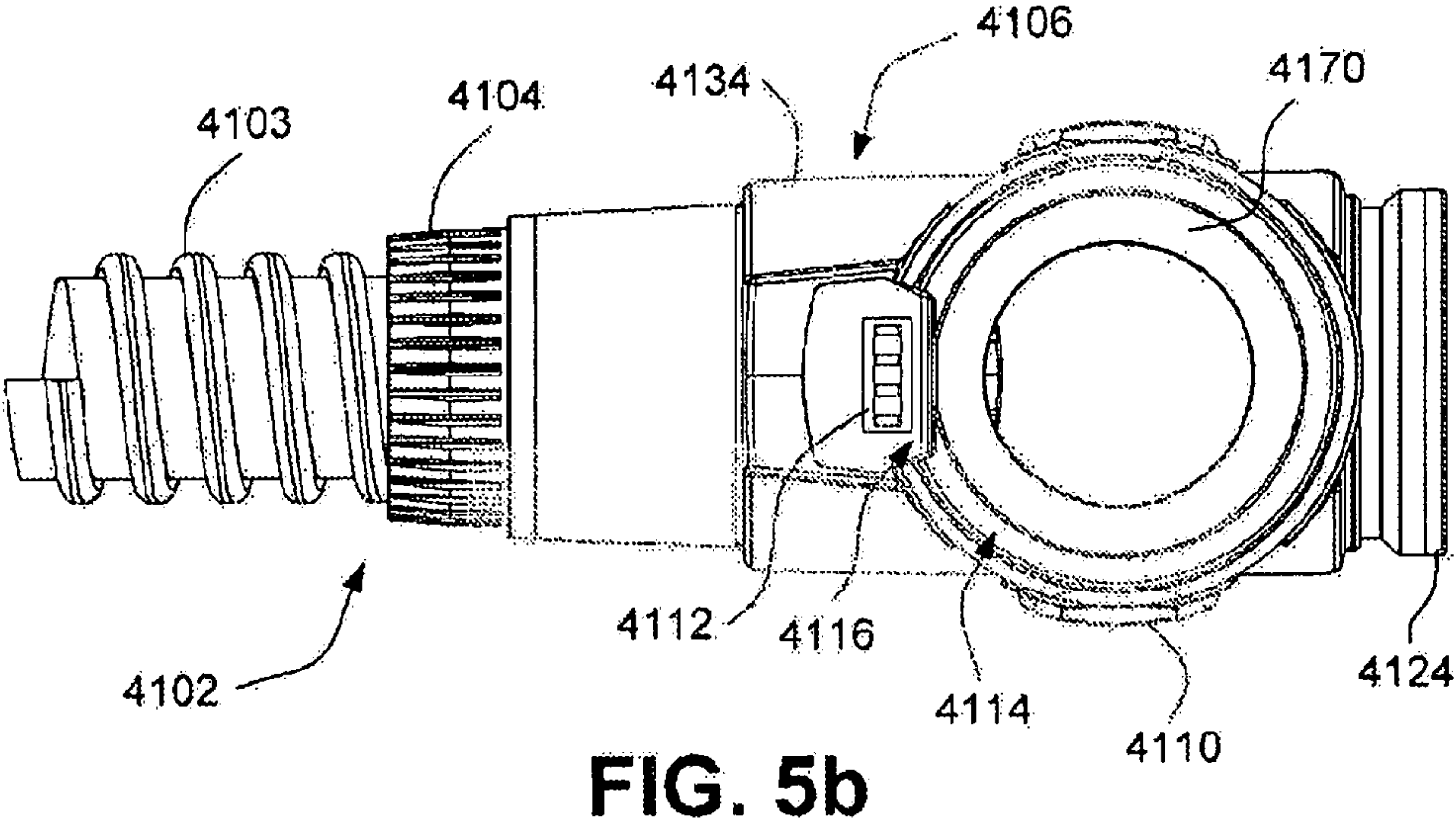
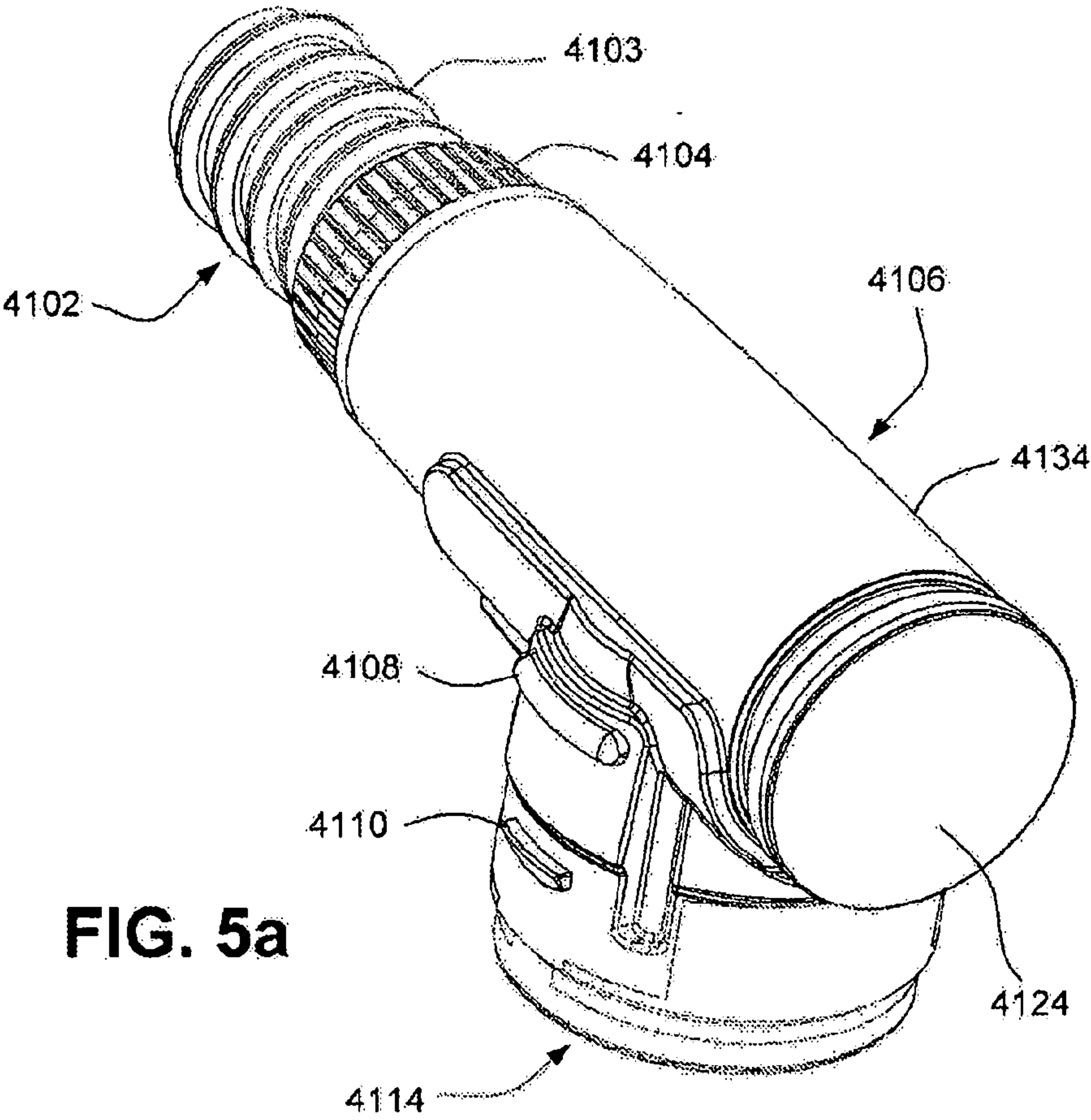
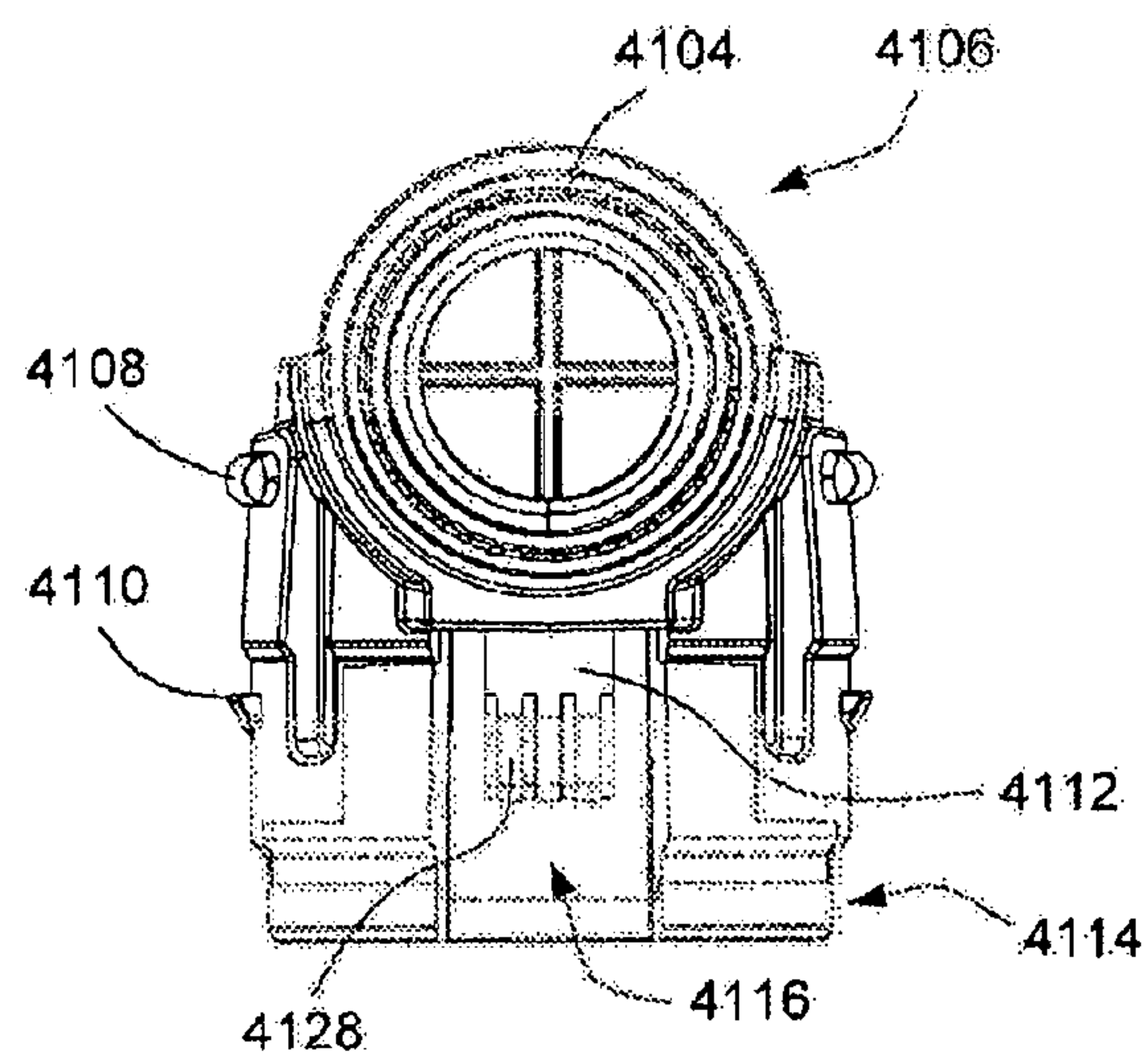
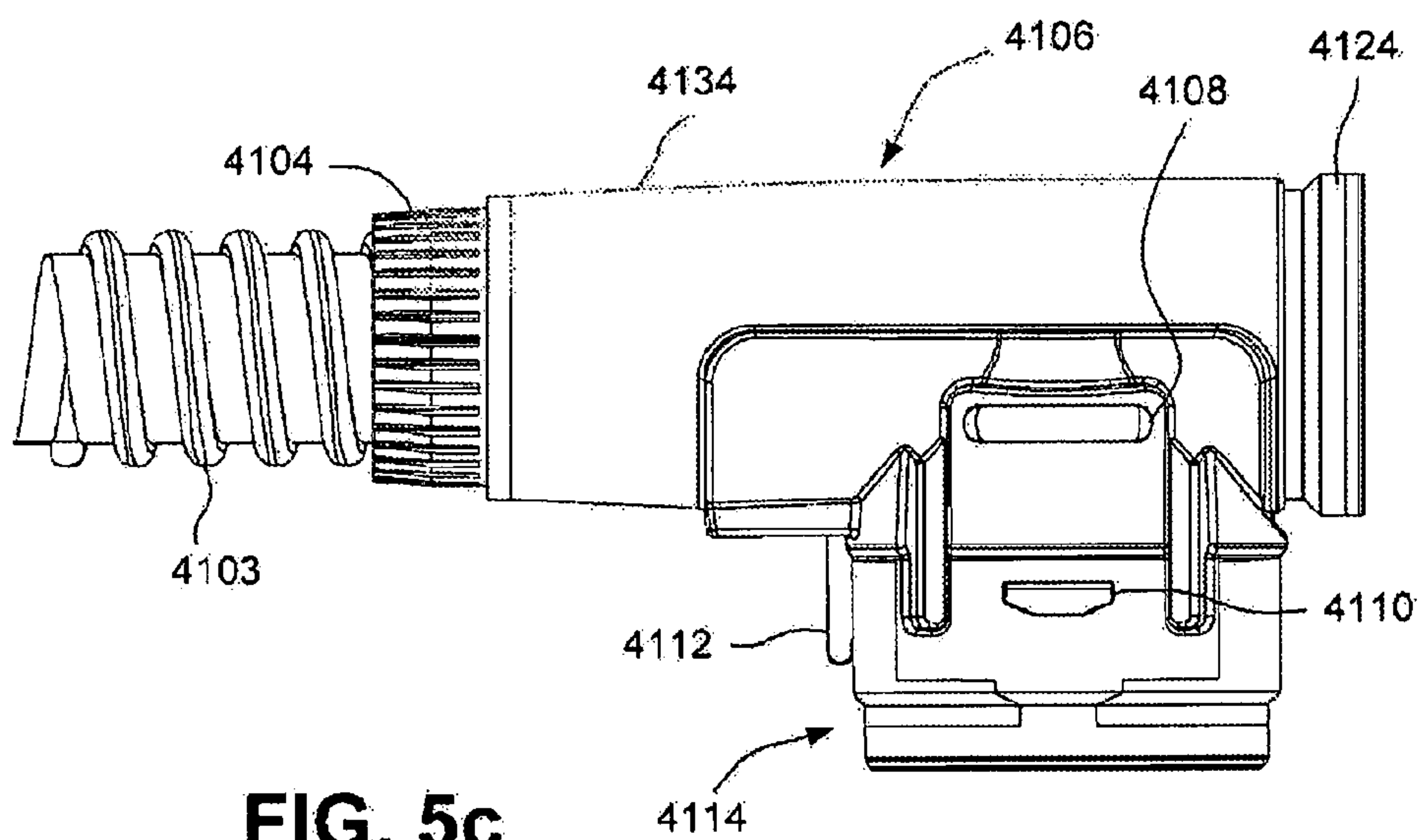


FIG. 4h





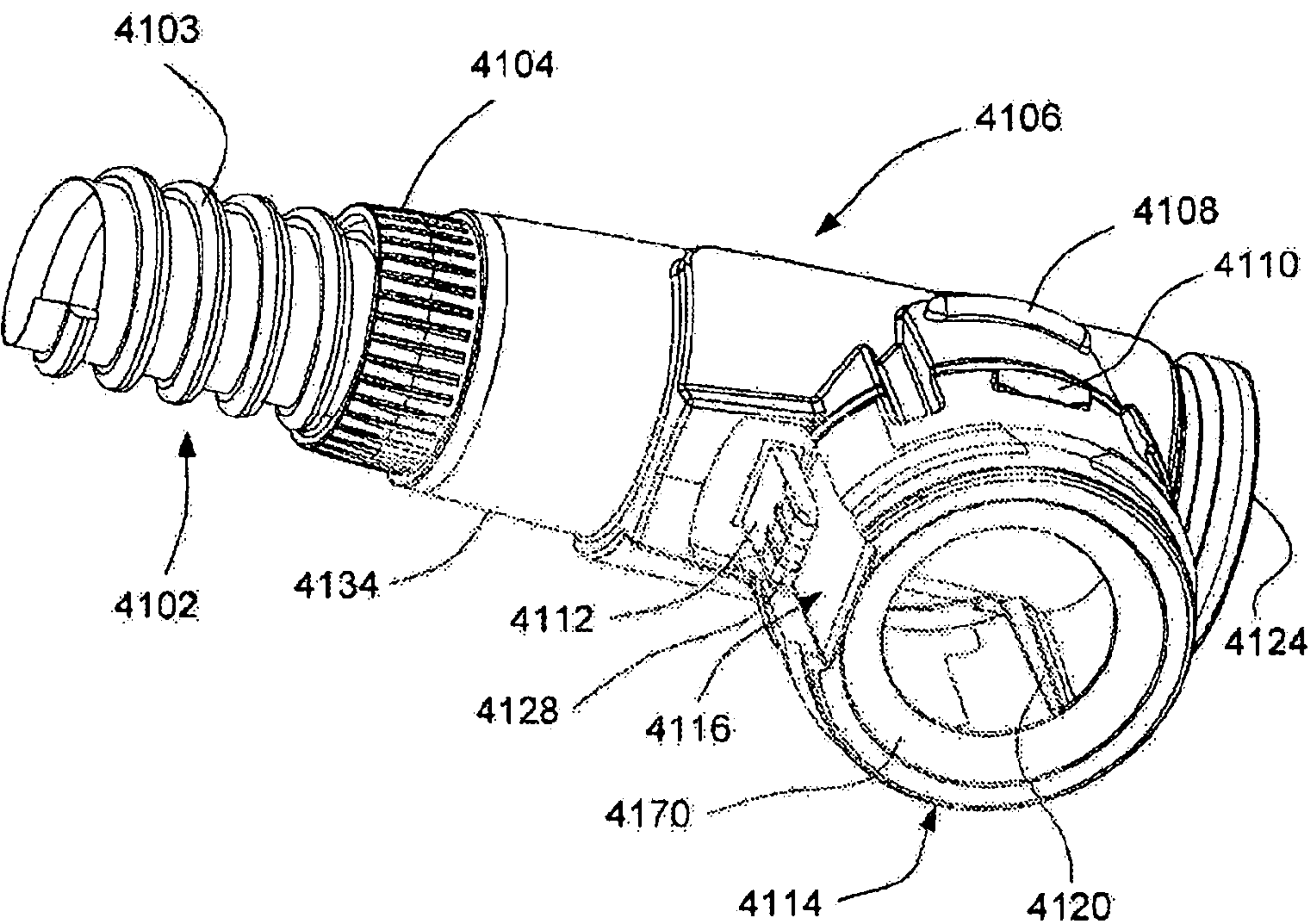


FIG. 5e

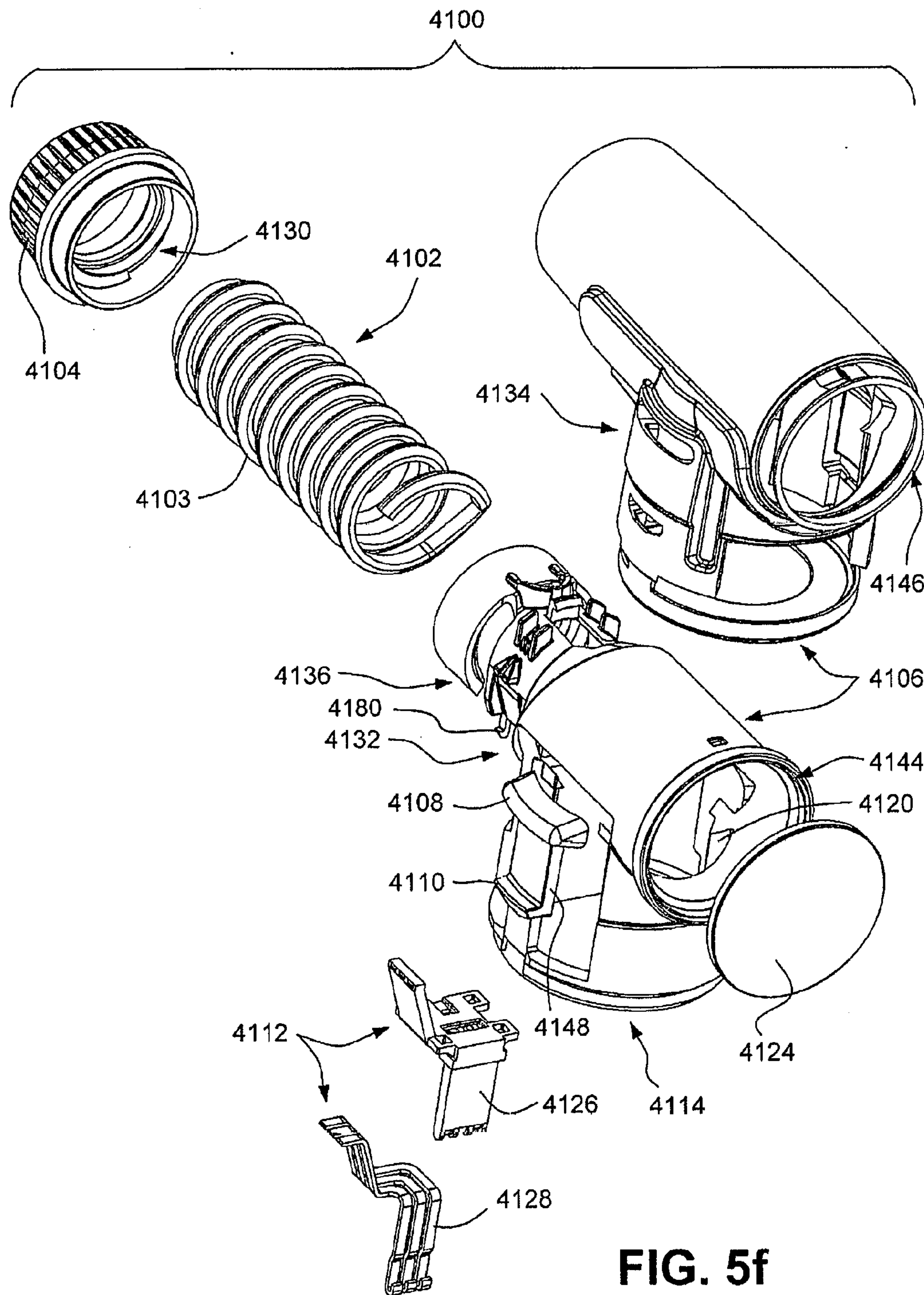
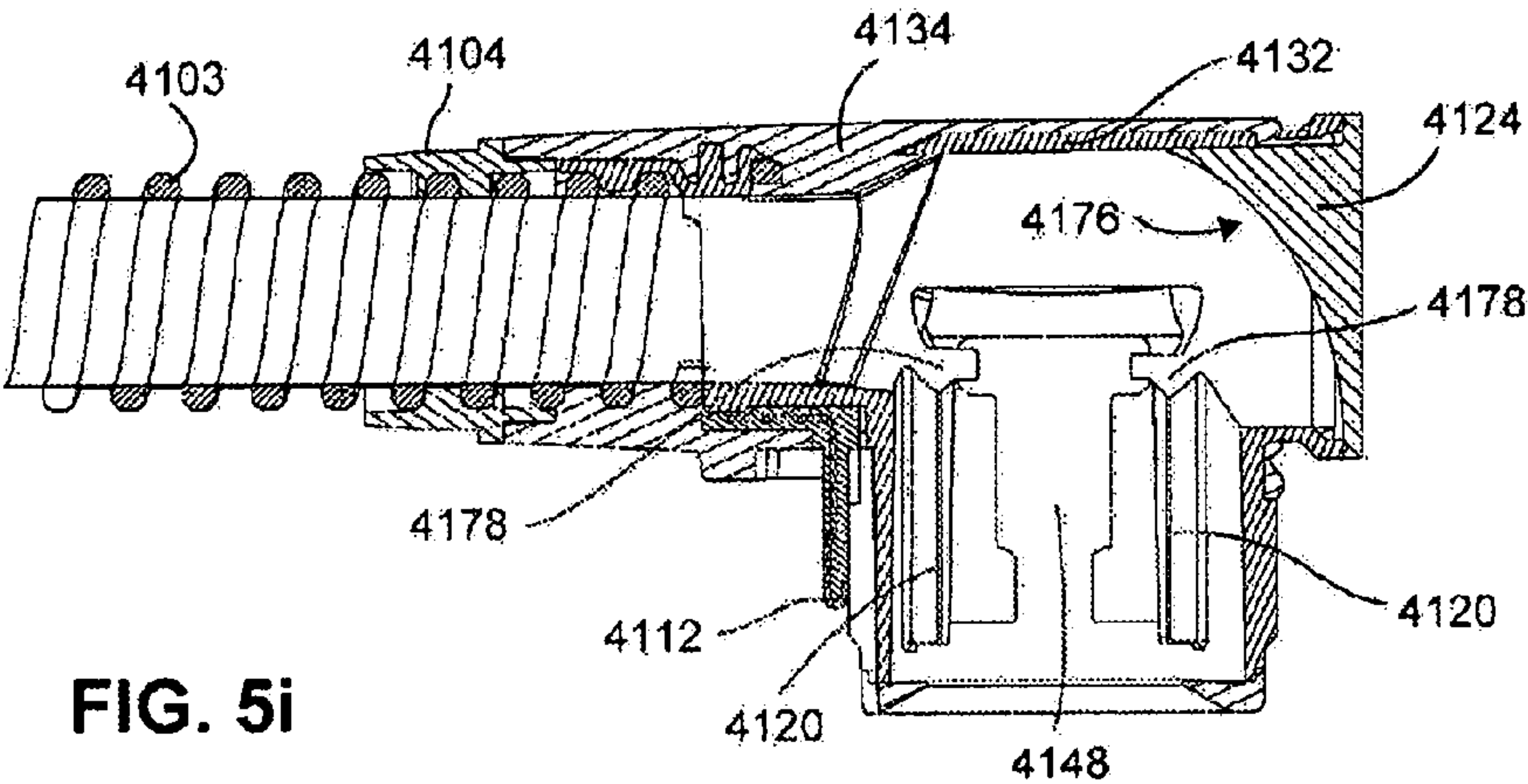
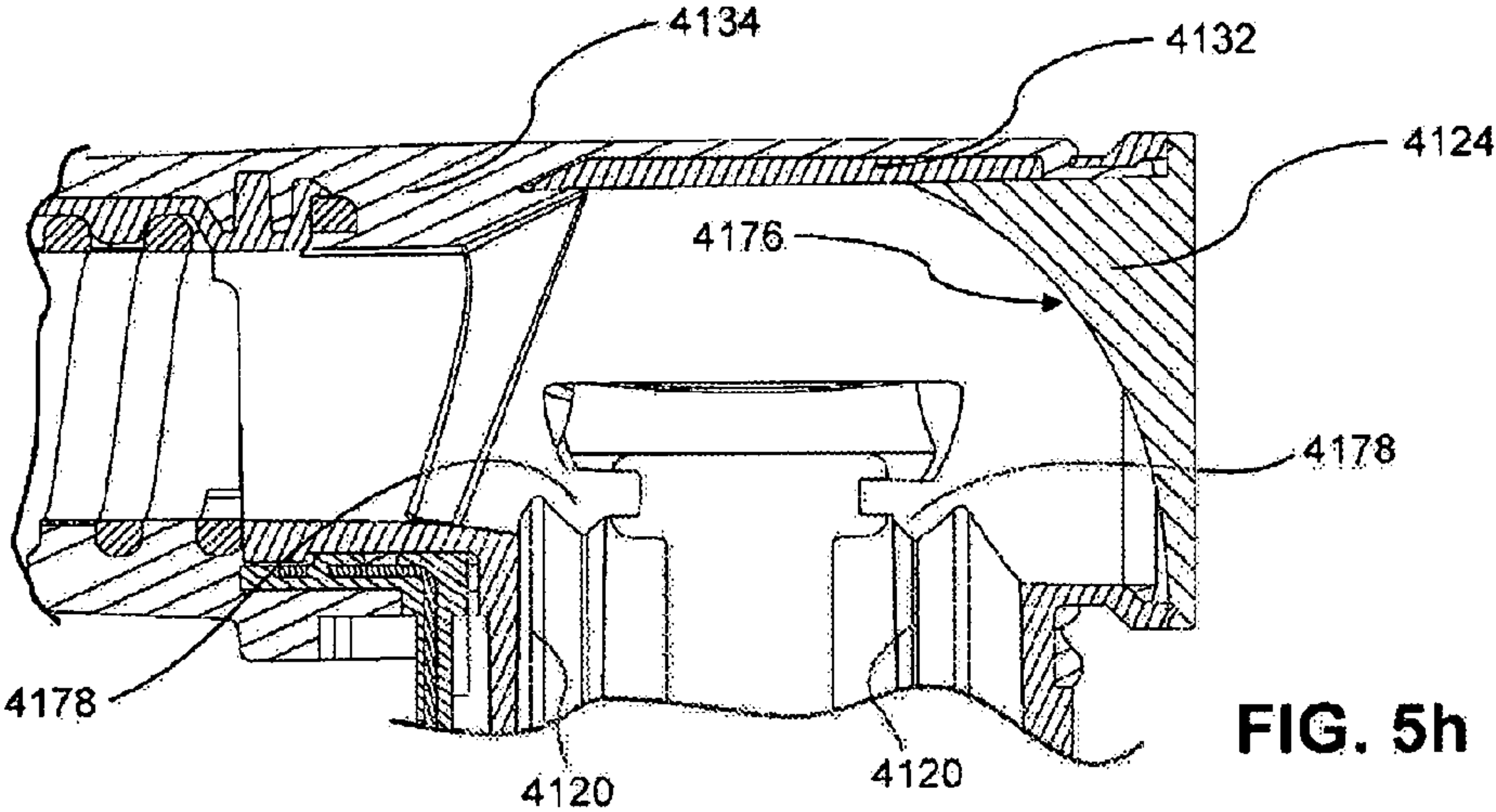
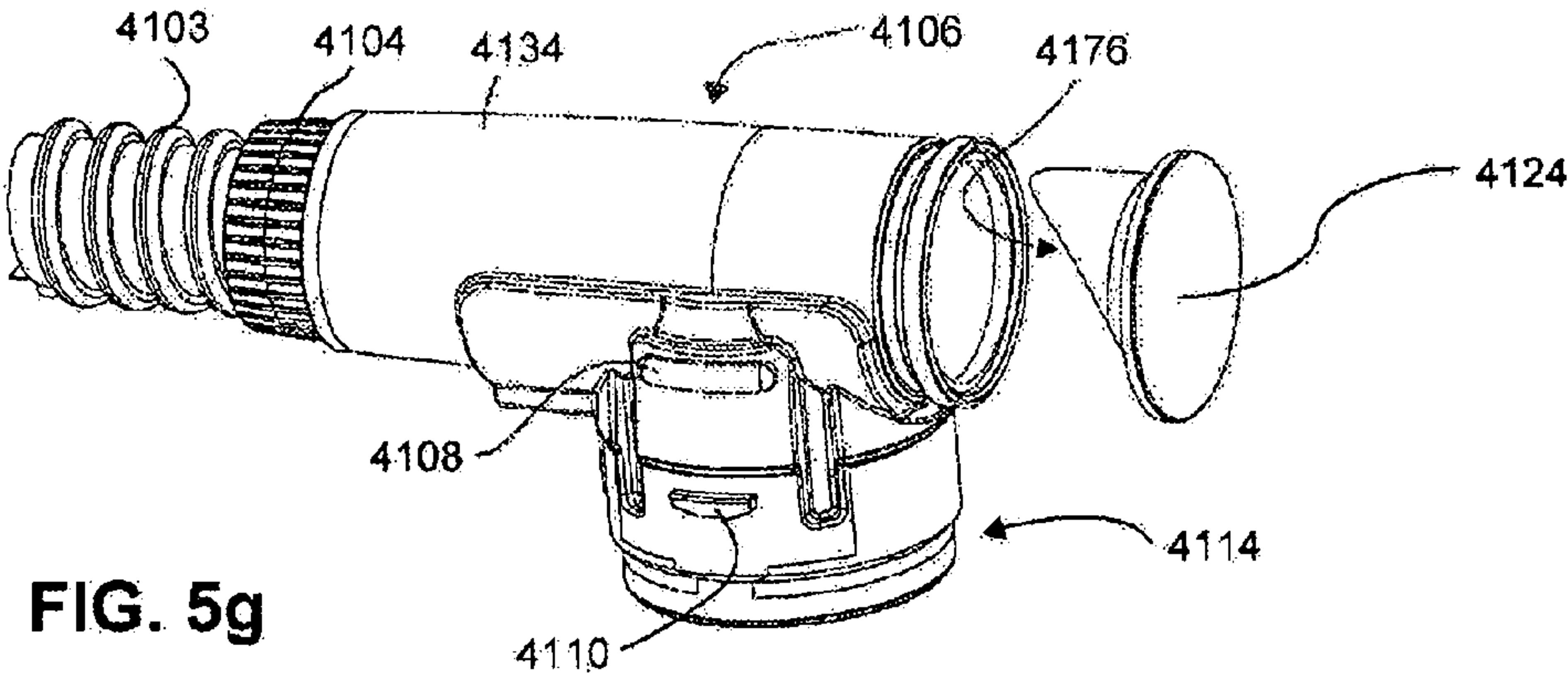


FIG. 5f



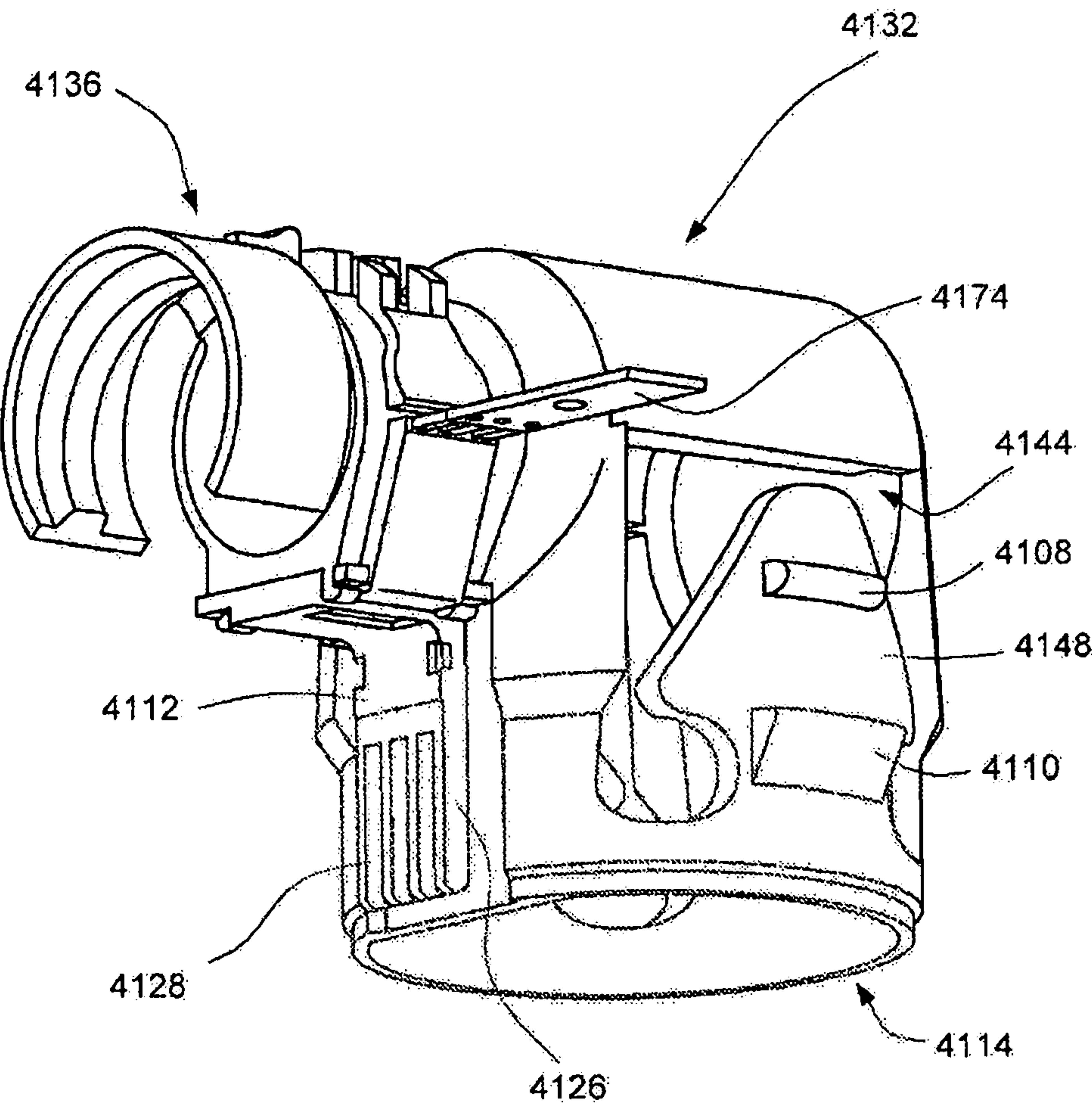


FIG. 6a

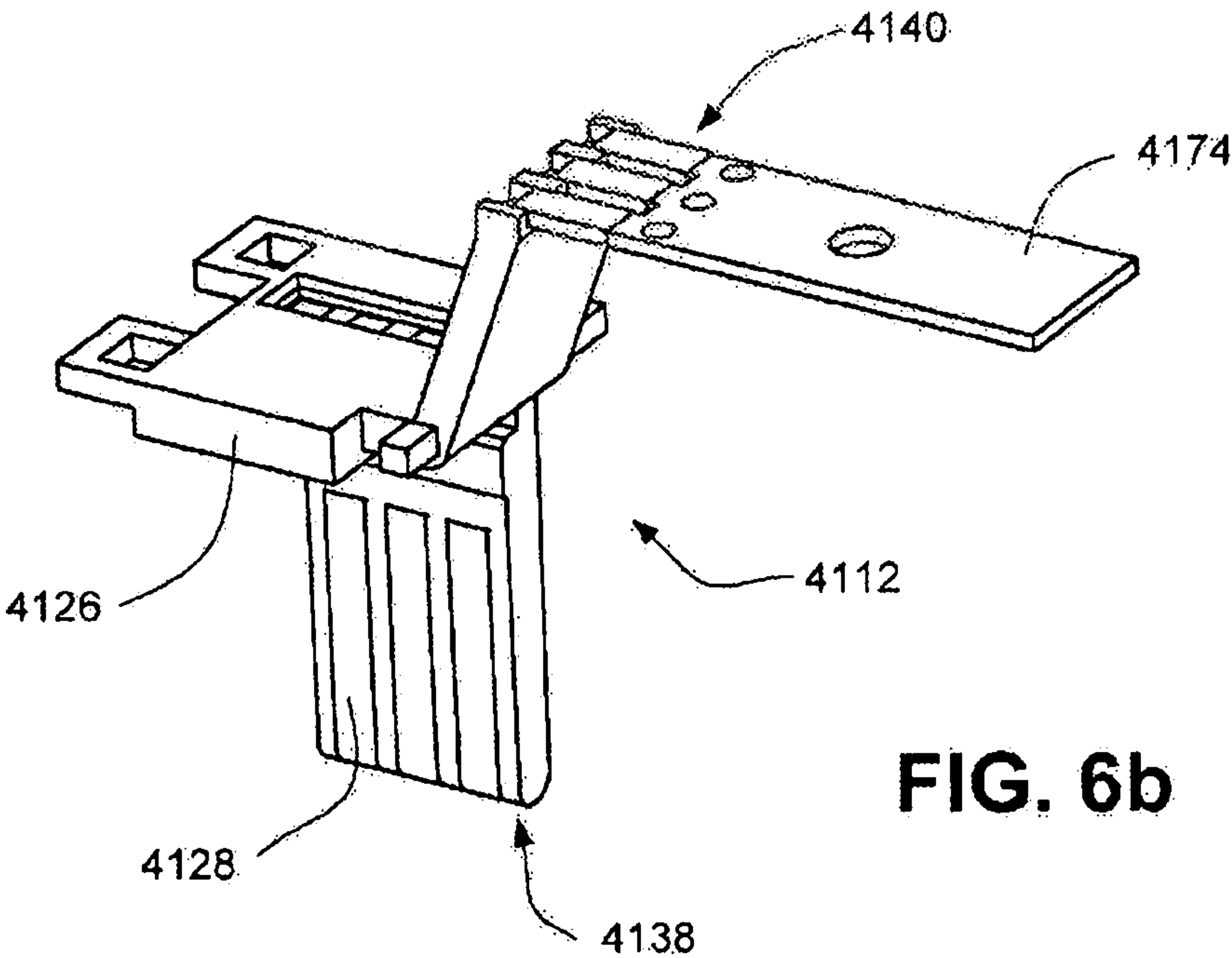


FIG. 6b

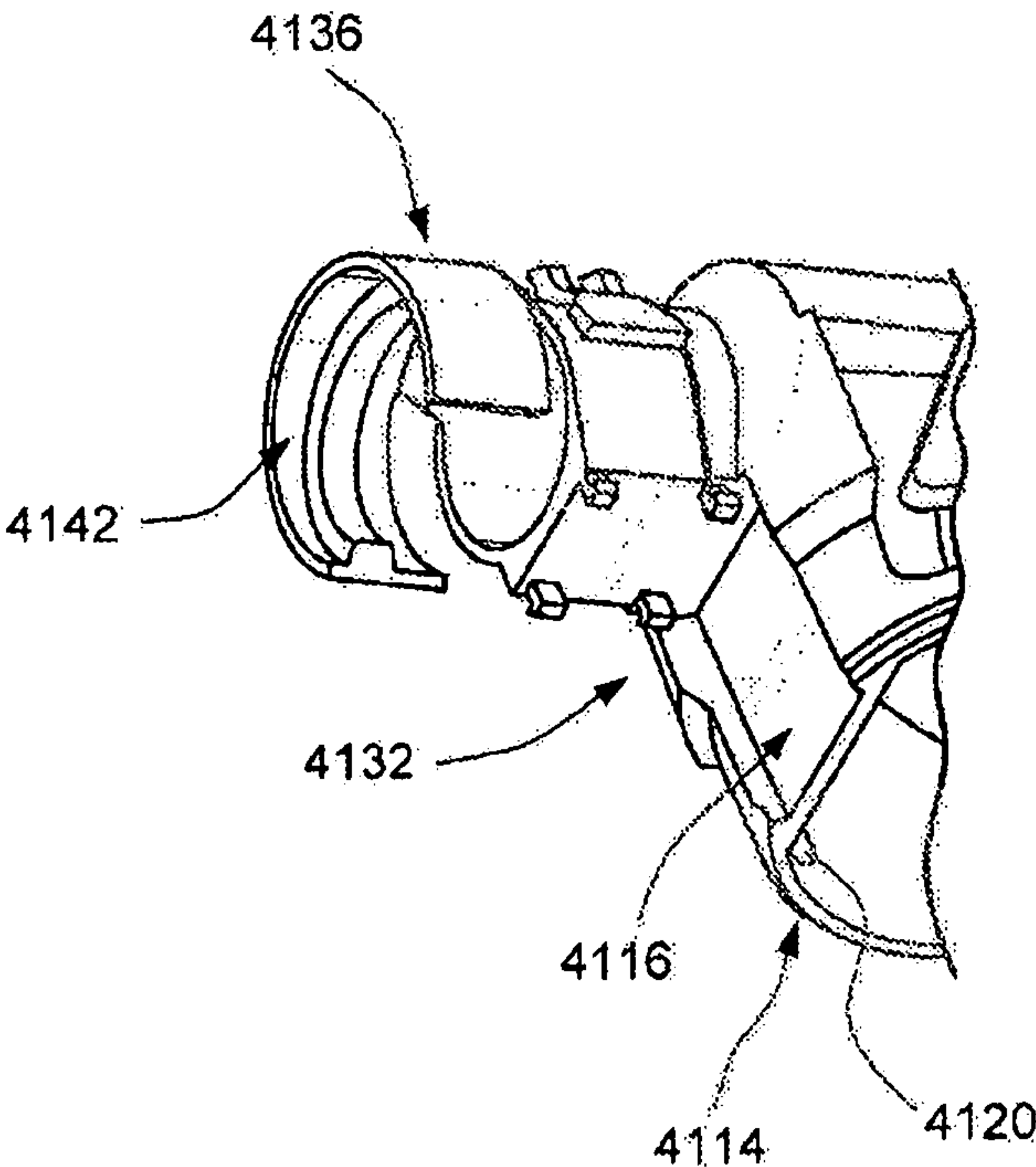


FIG. 6c

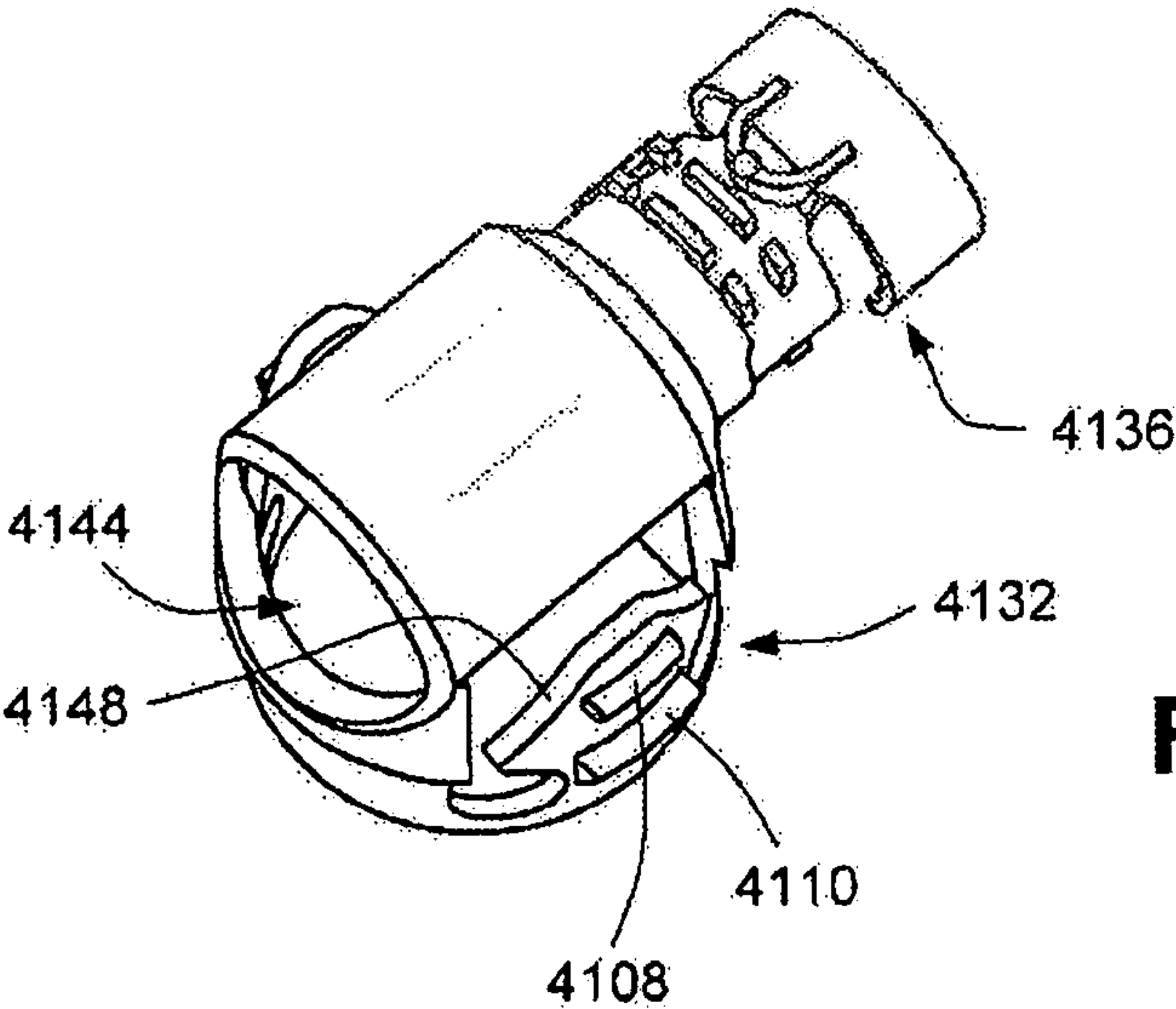


FIG. 6d

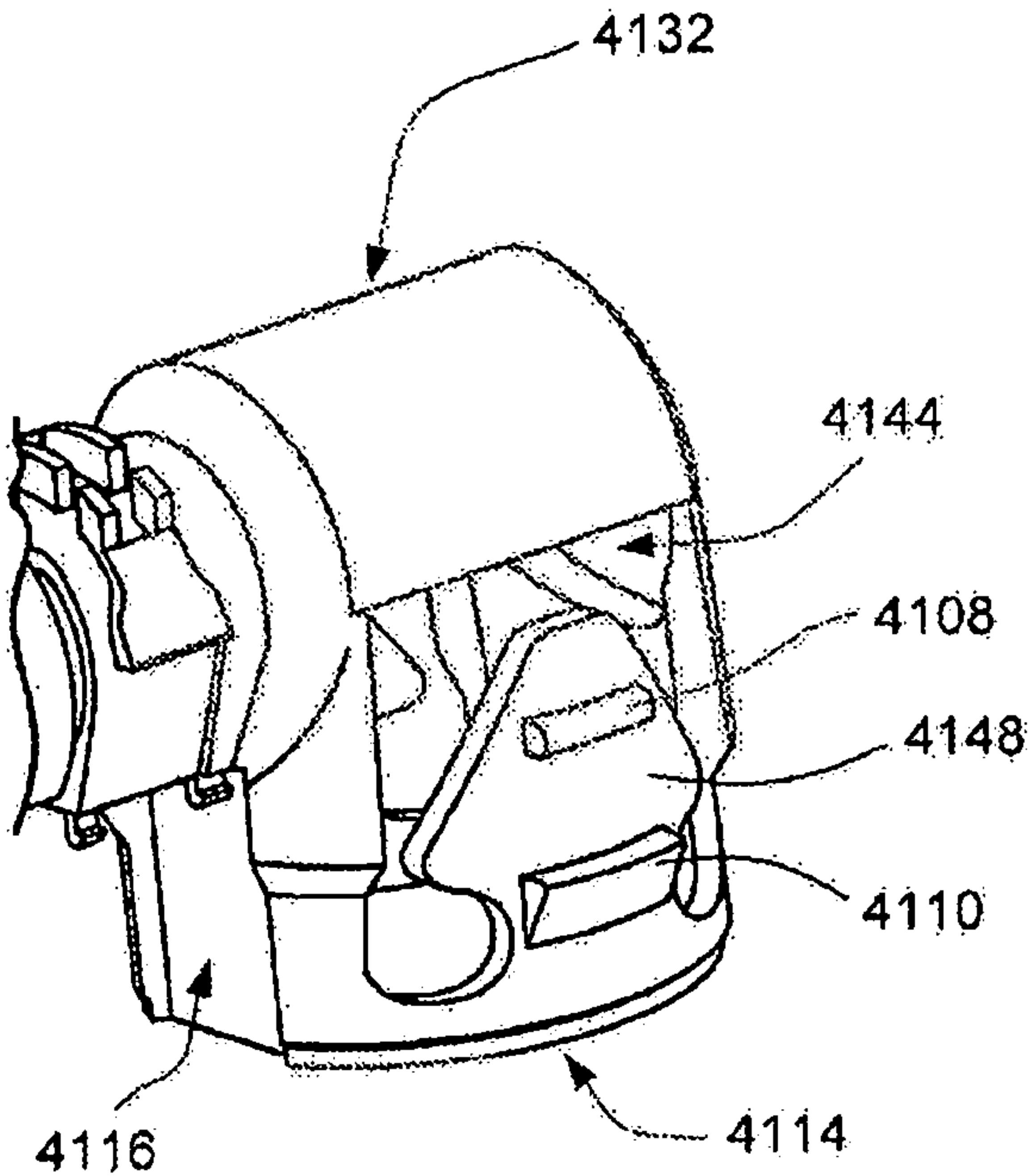
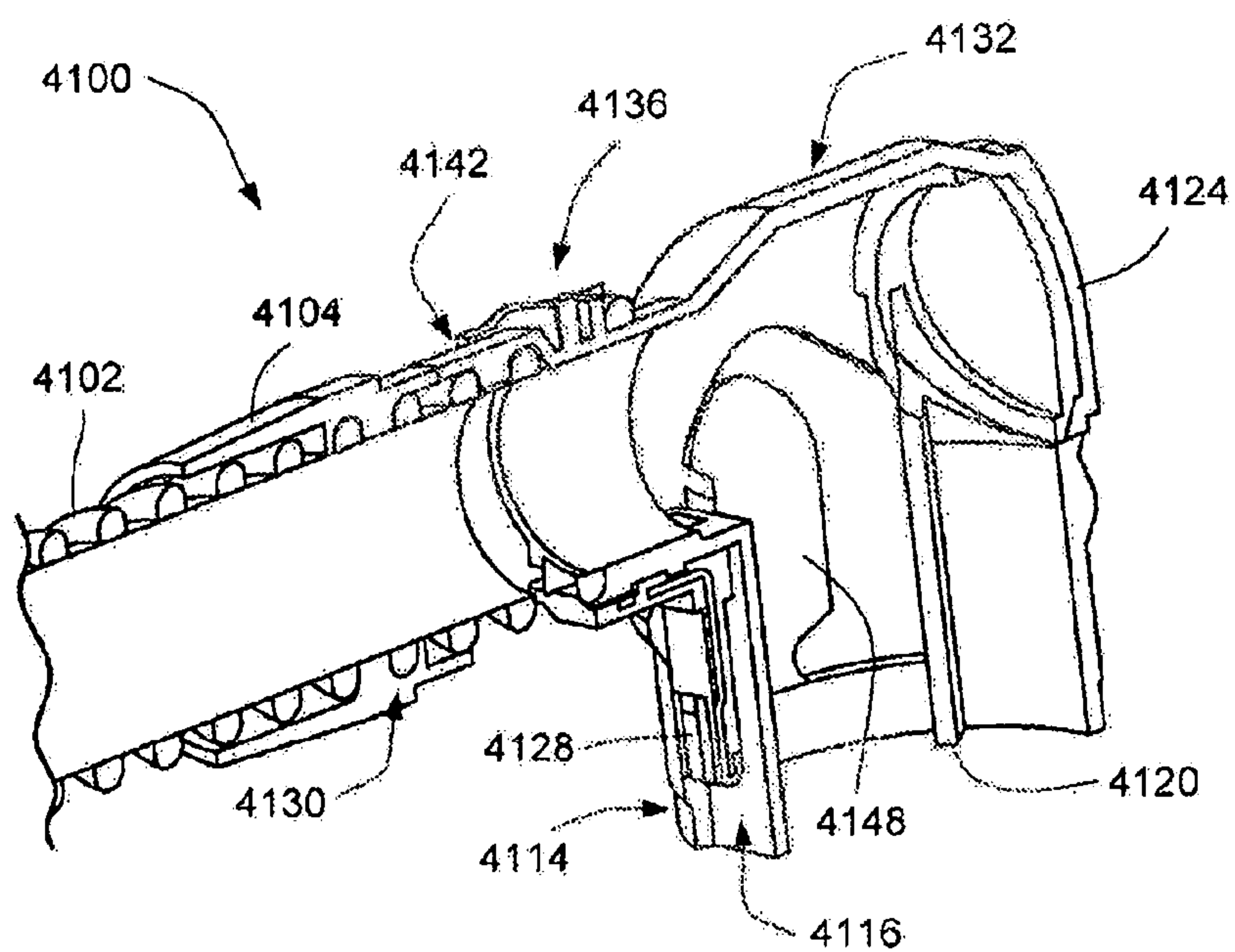
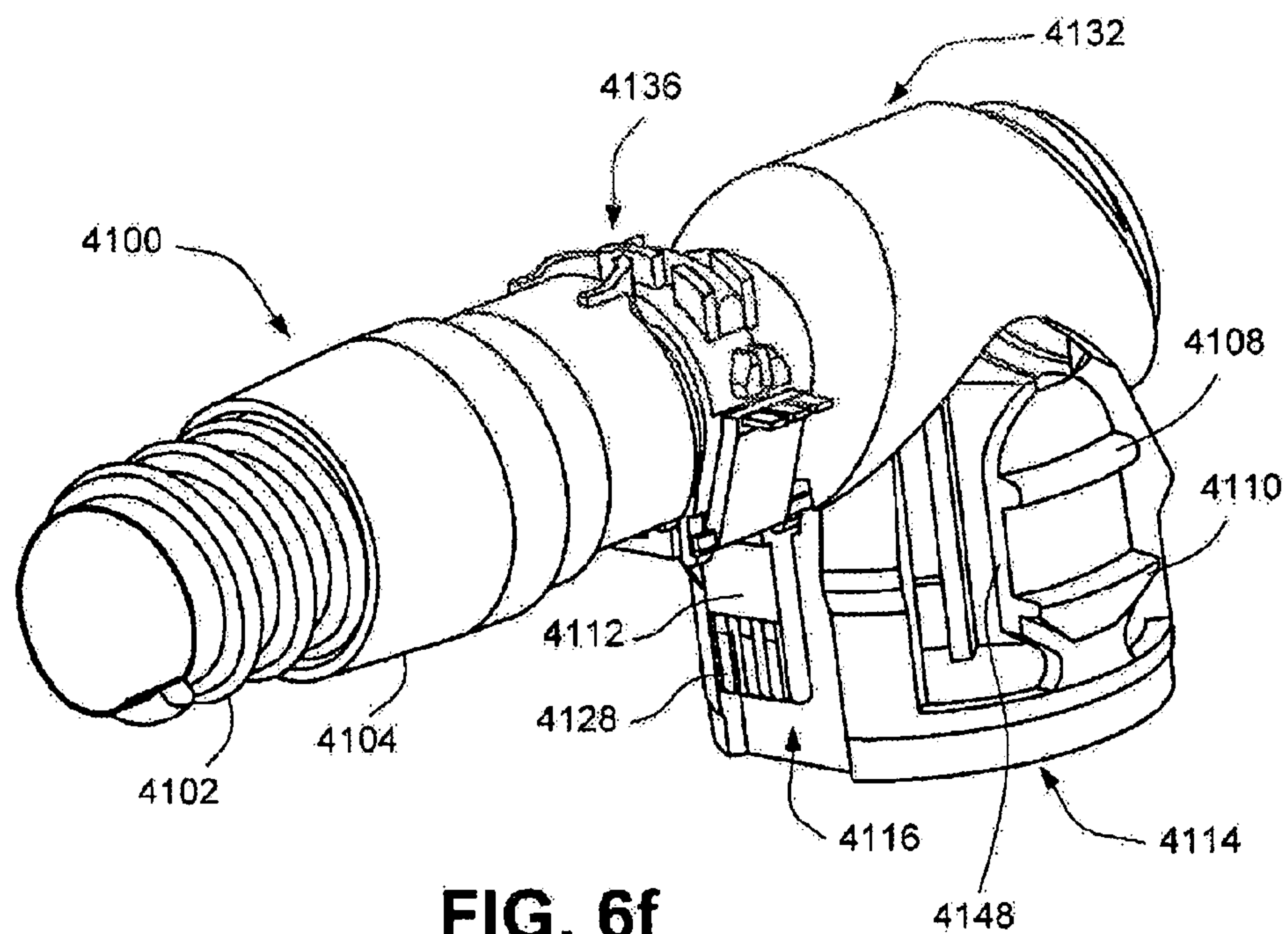


FIG. 6e



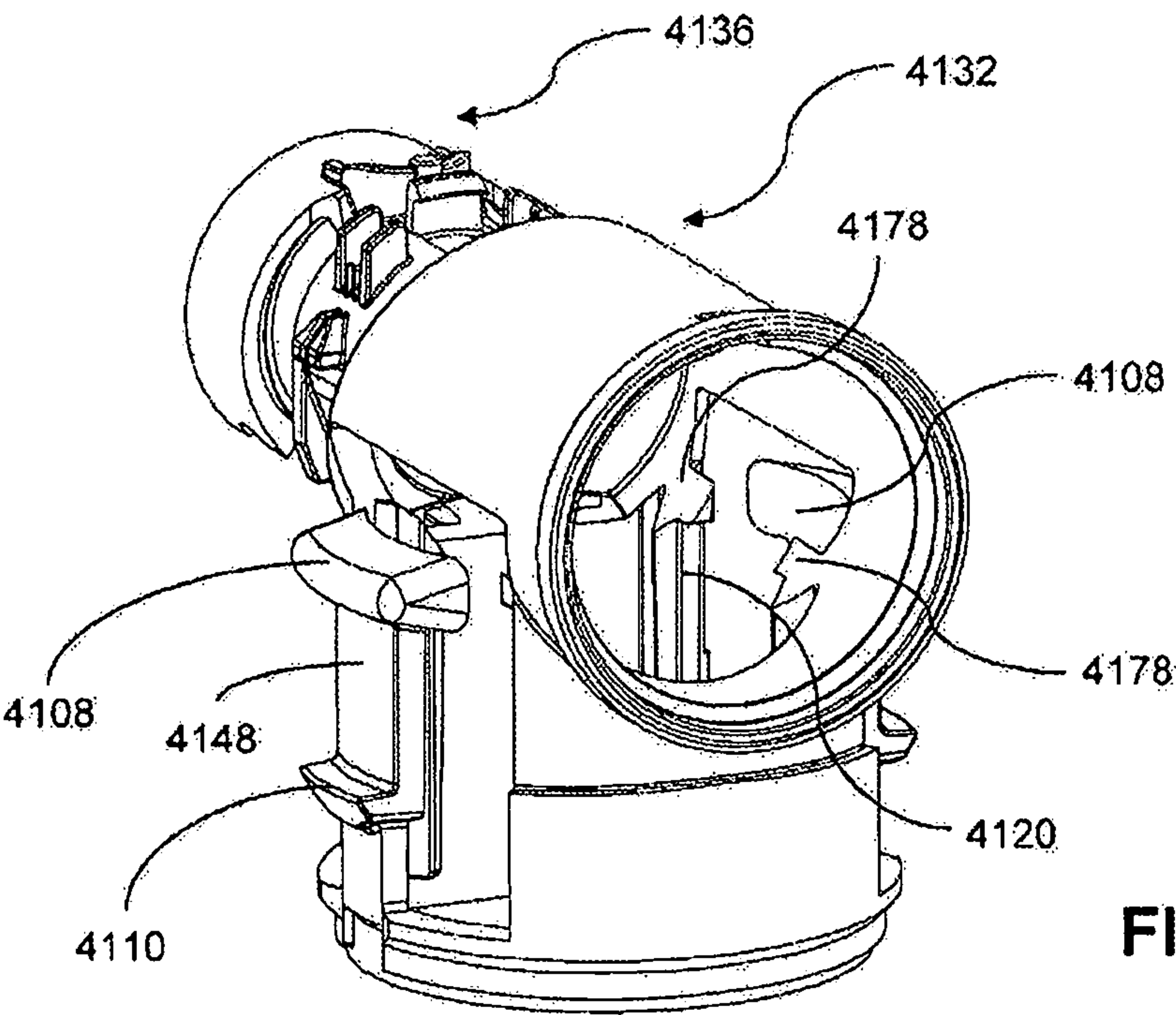


FIG. 6h

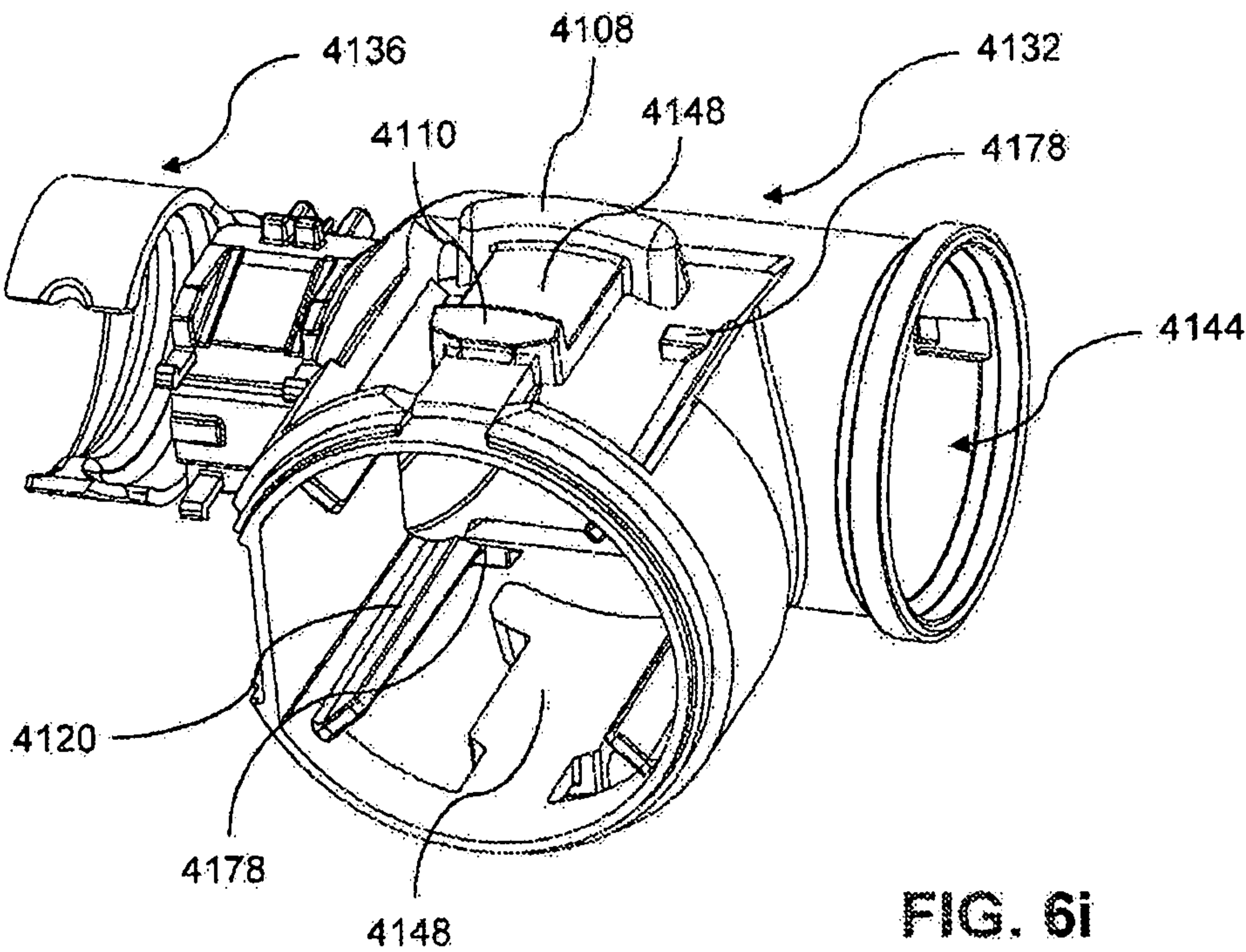


FIG. 6i

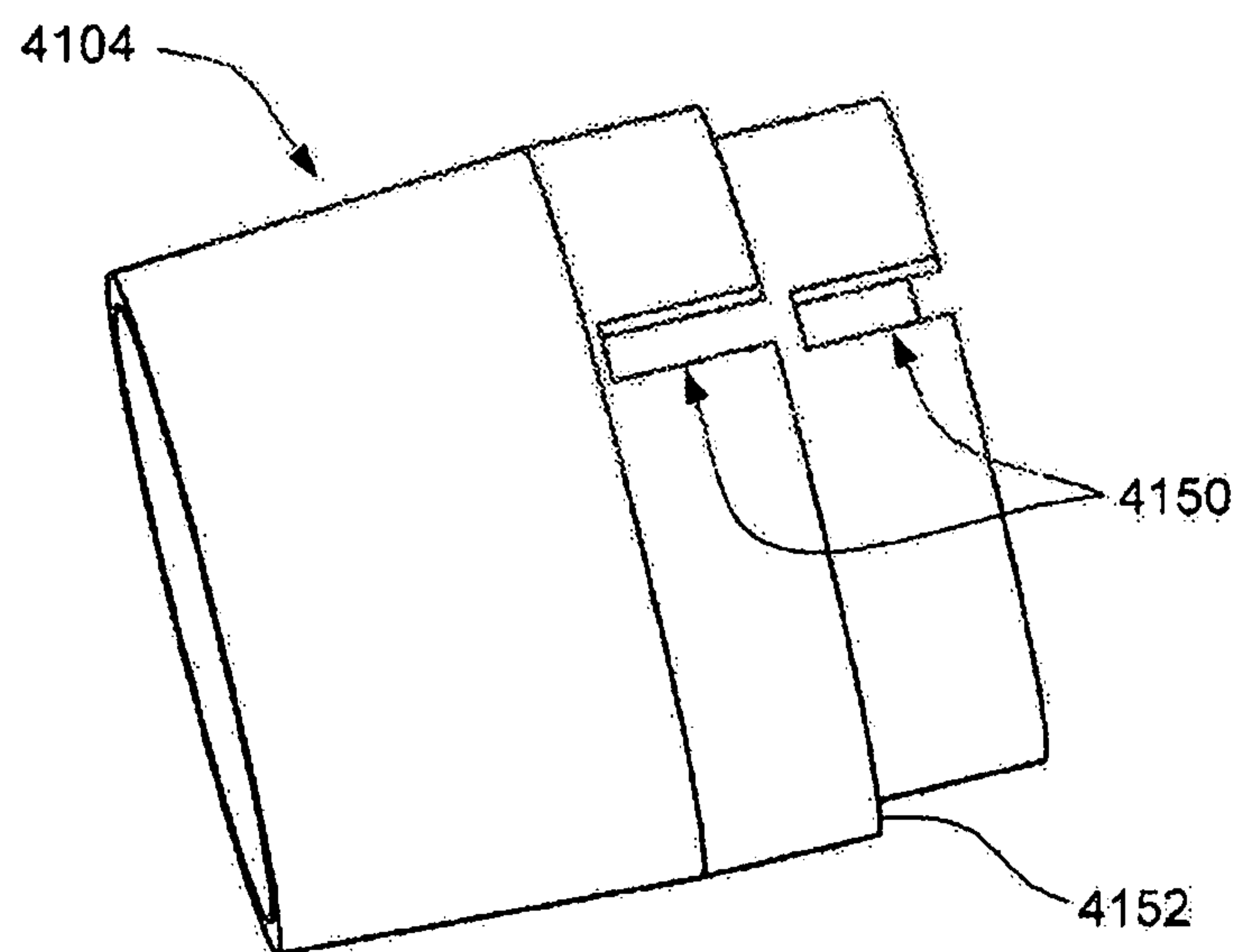


FIG. 7a

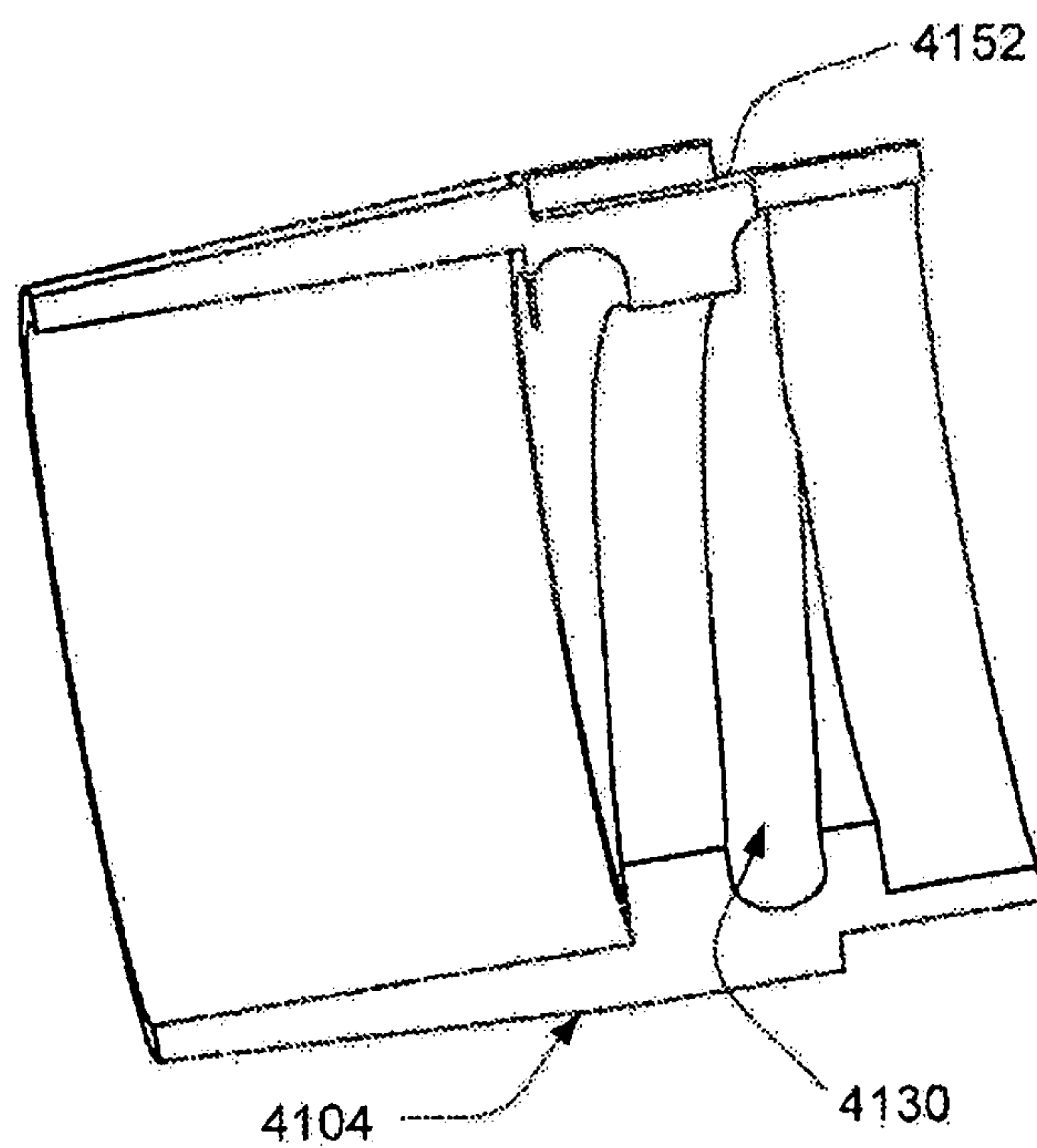


FIG. 7b

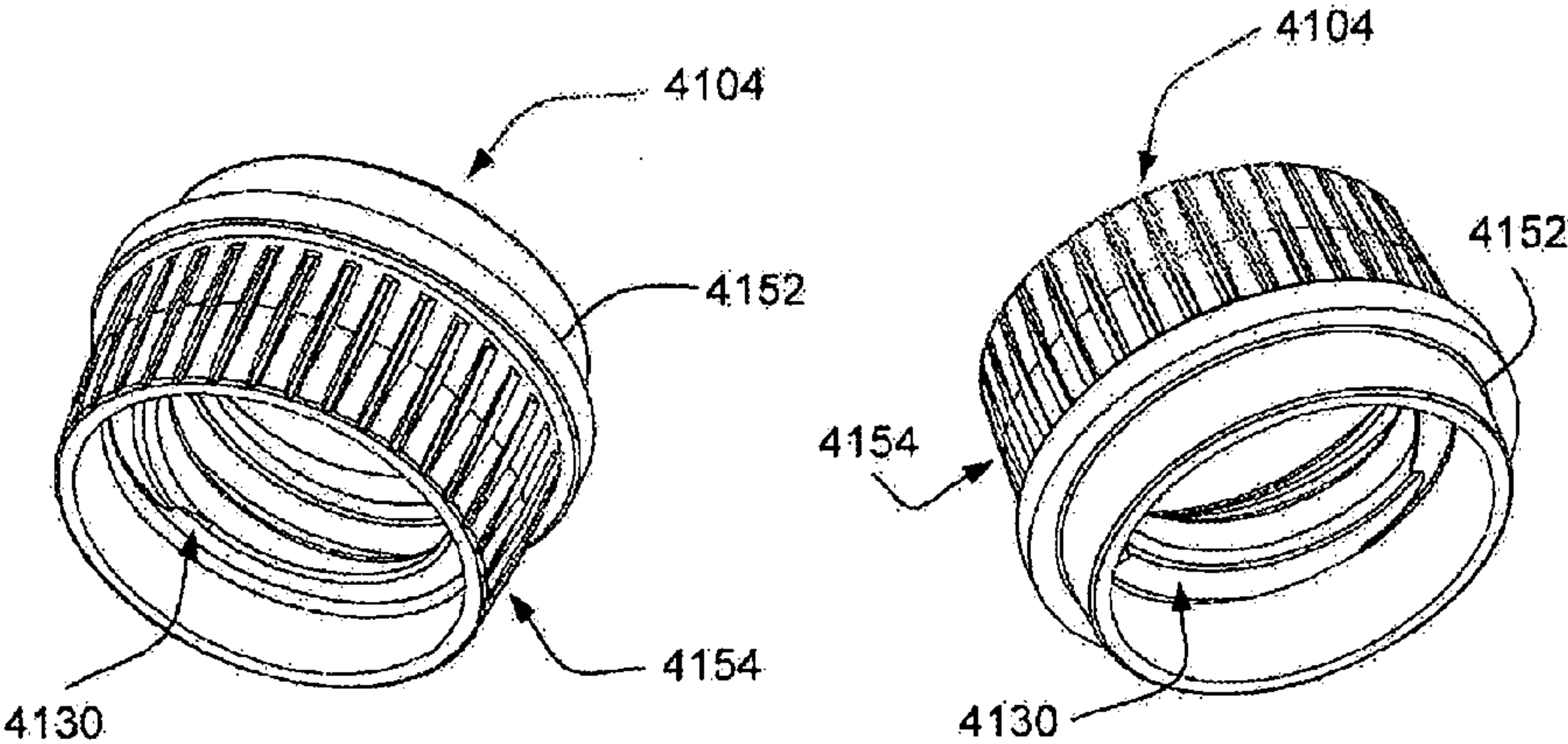


FIG. 7c

FIG. 7d

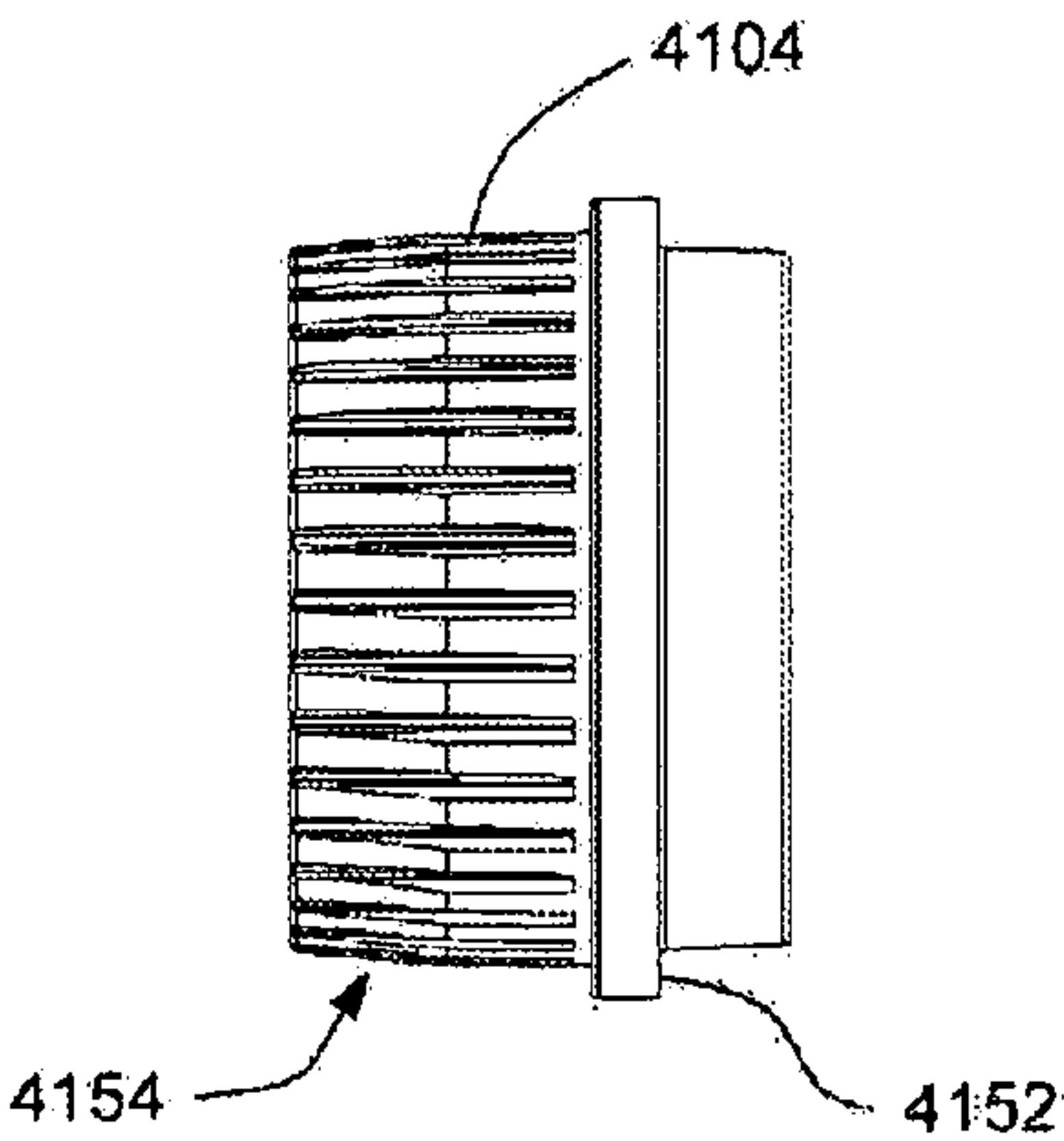


FIG. 7e

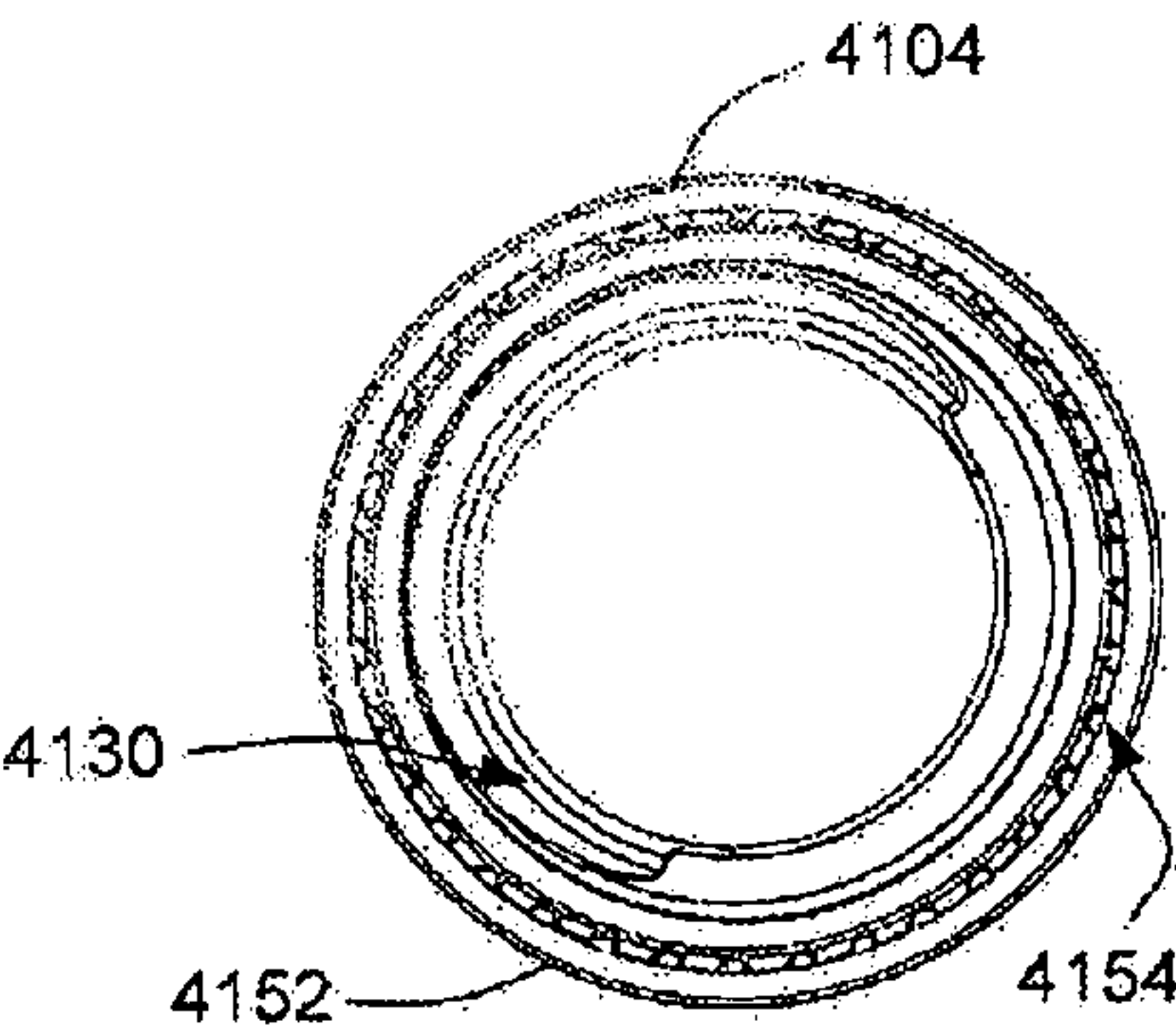


FIG. 7f

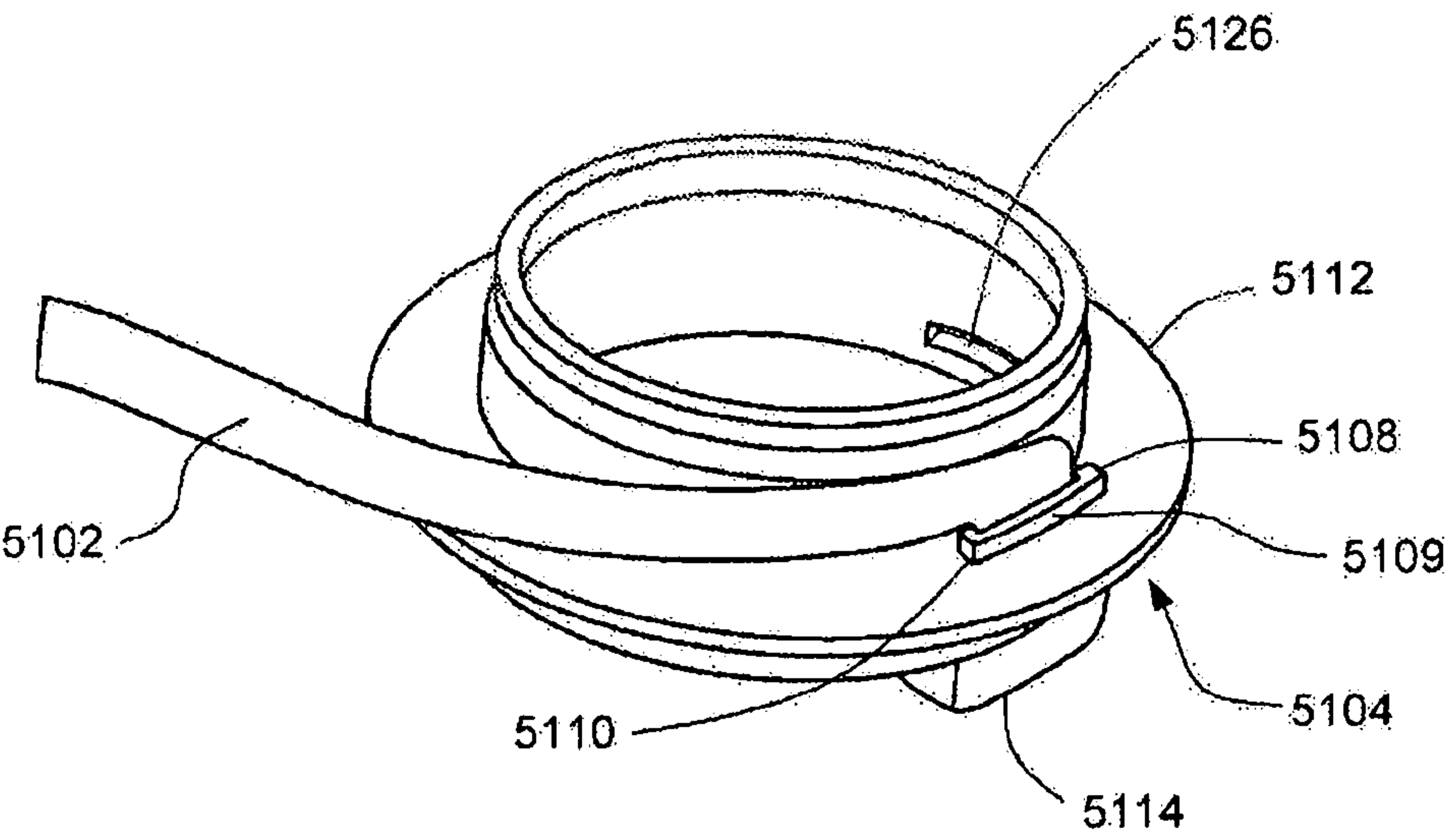


FIG. 8a

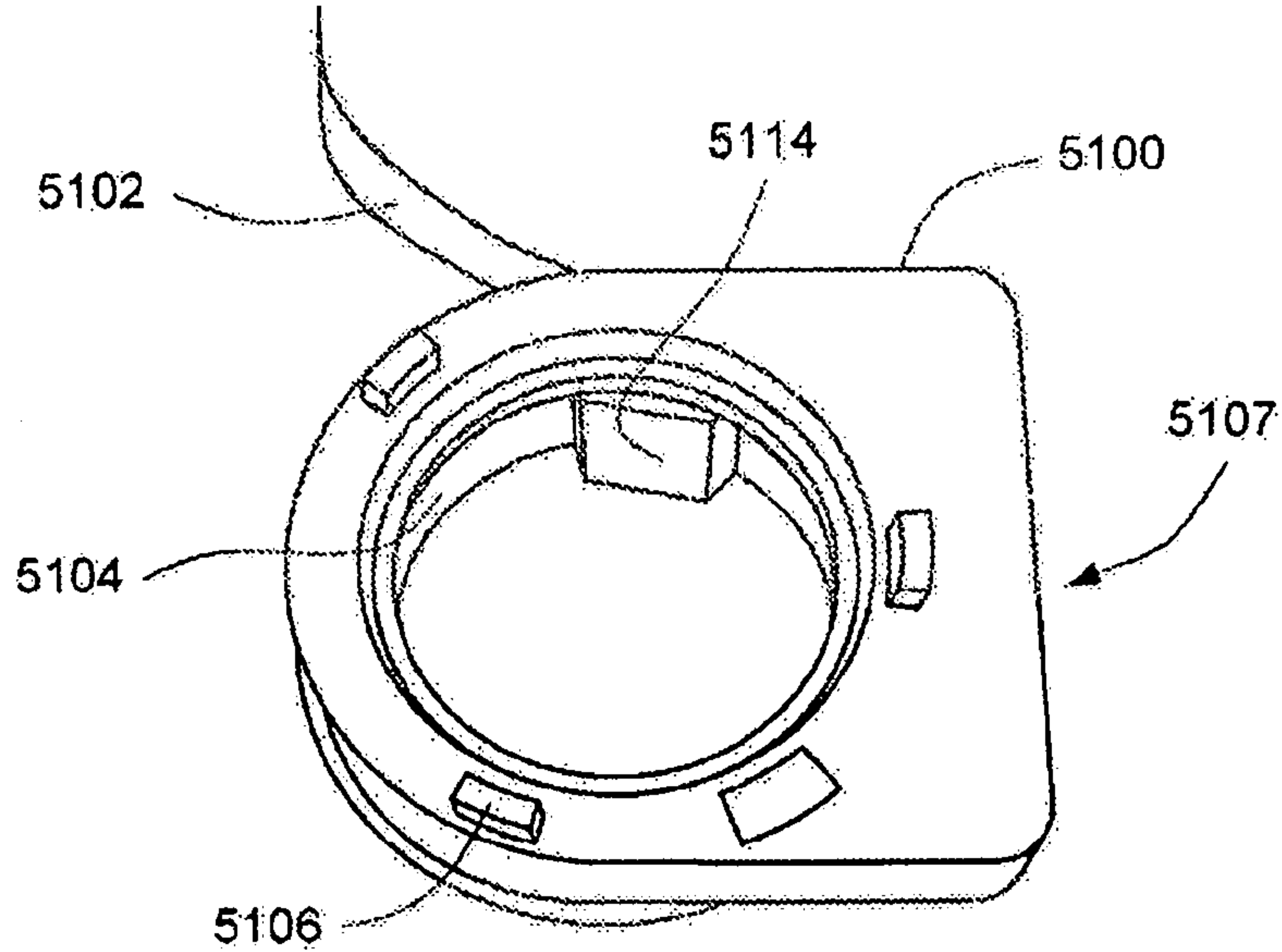


FIG. 8b

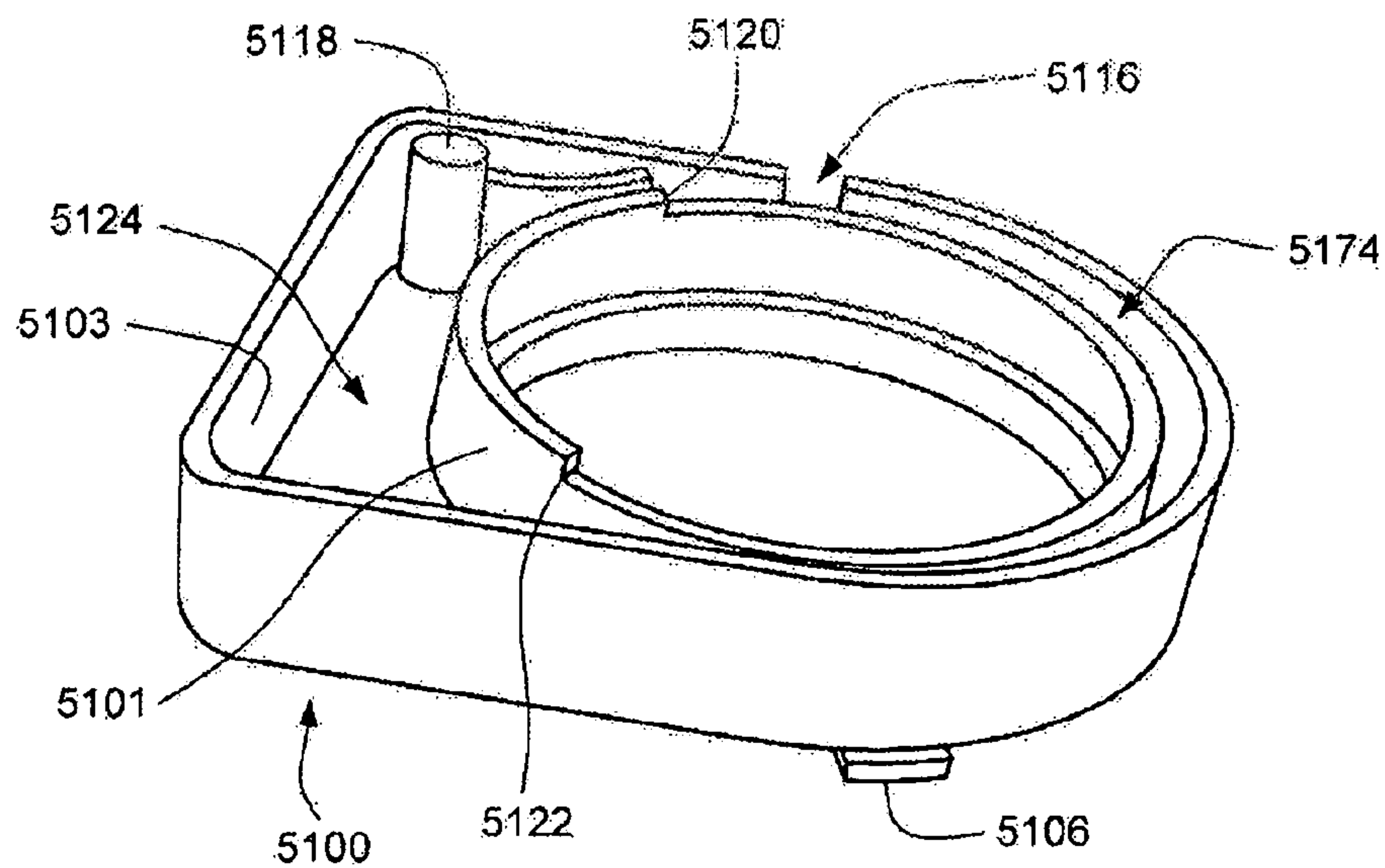


FIG. 8c

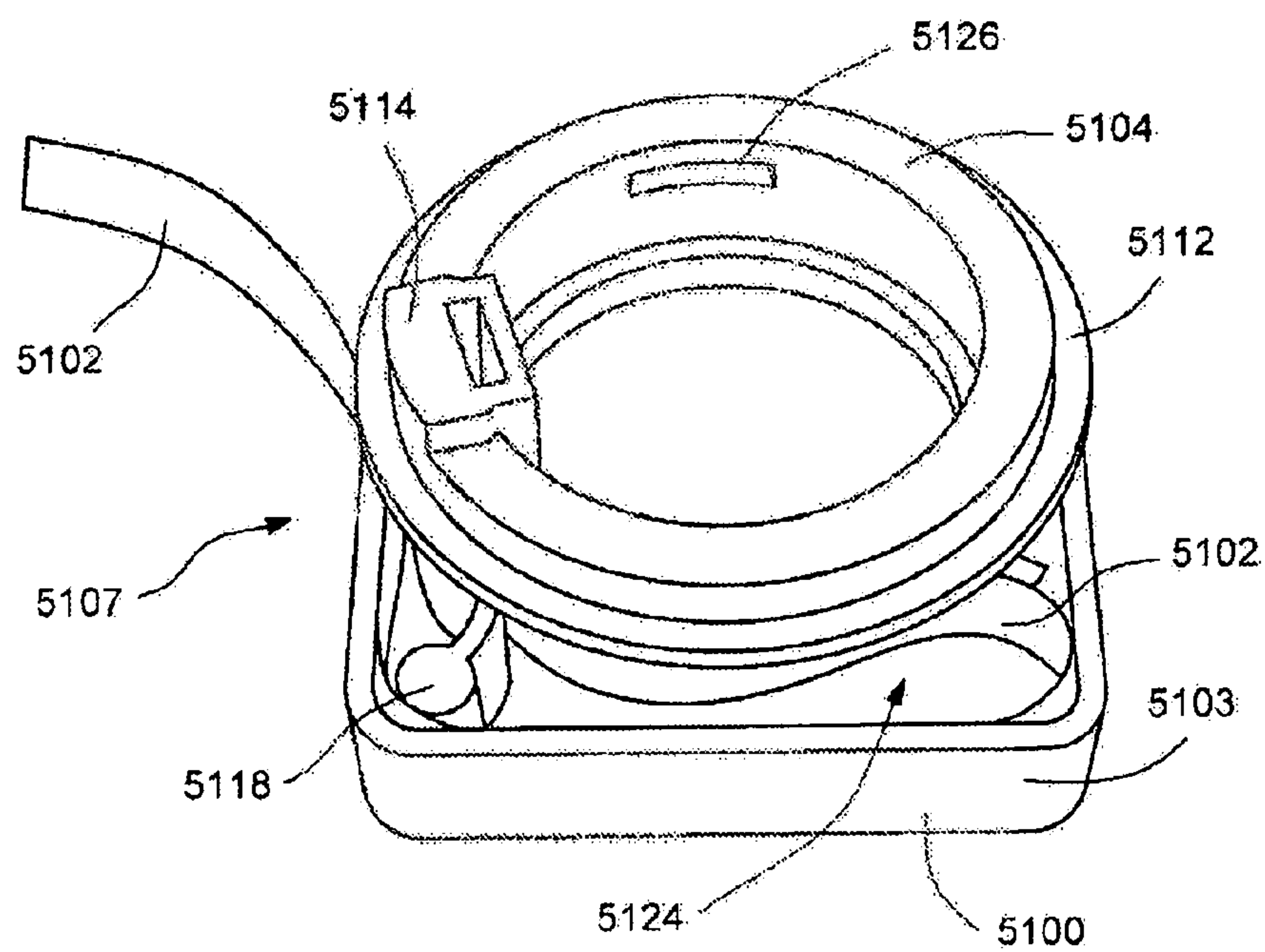


FIG. 8d

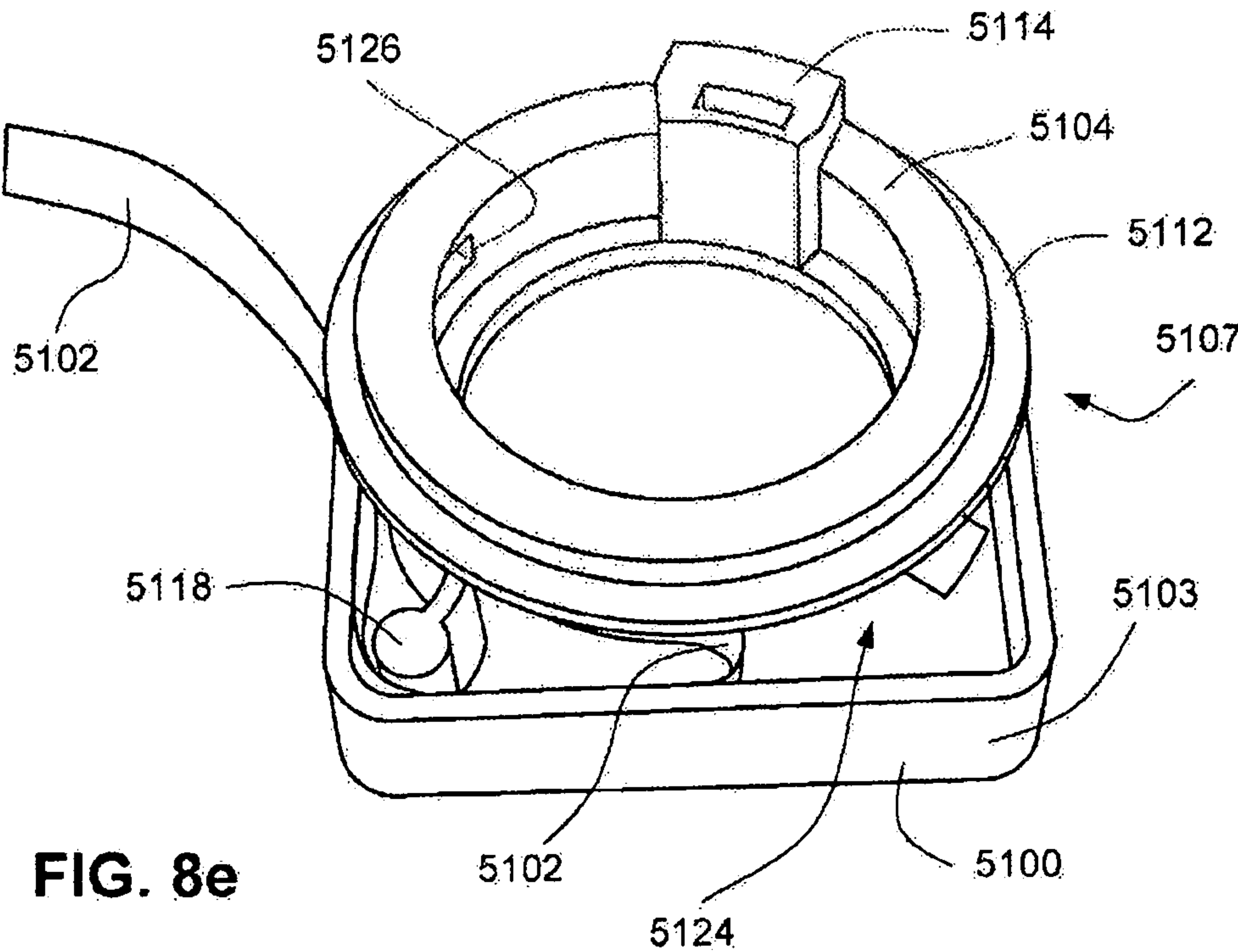


FIG. 8e

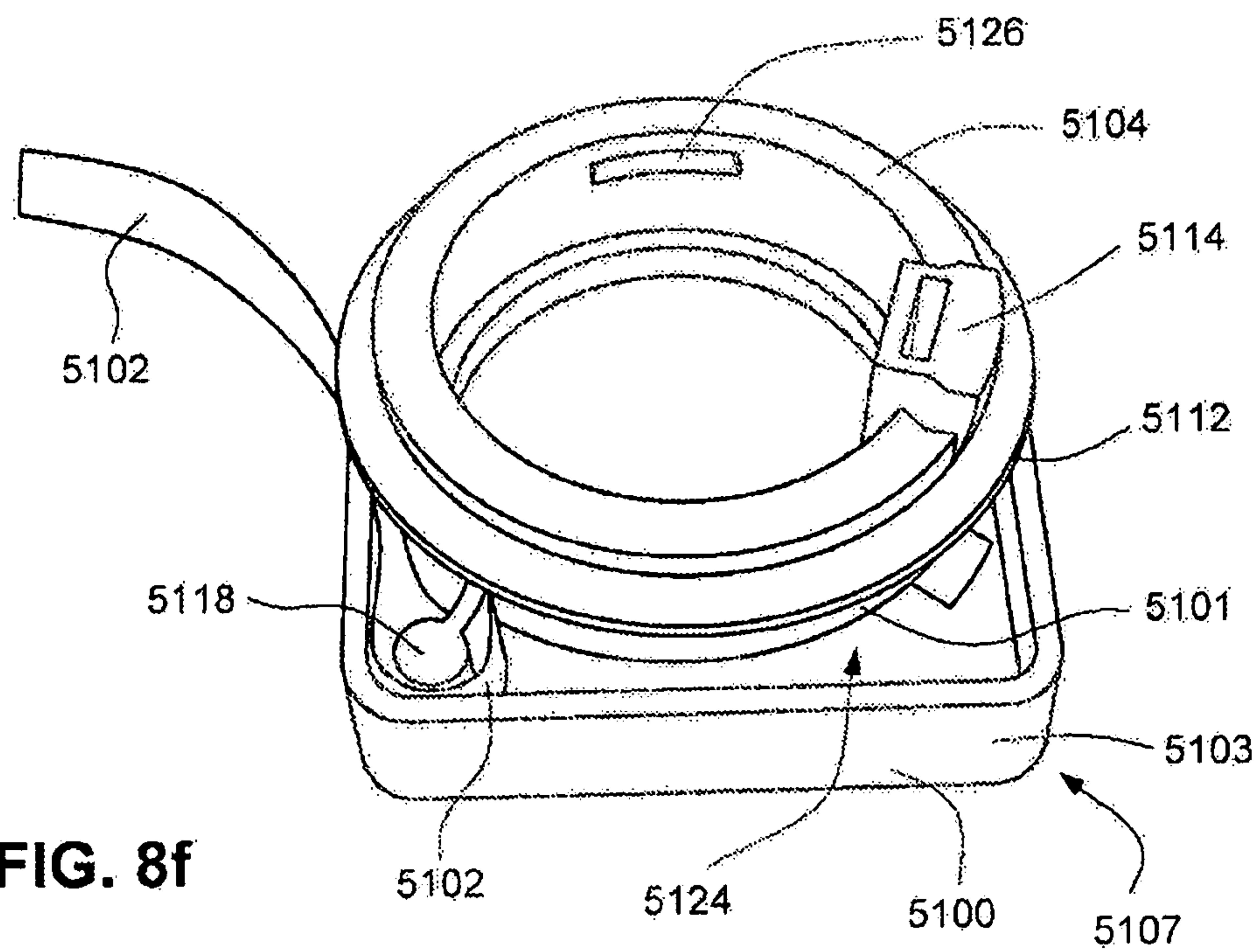


FIG. 8f

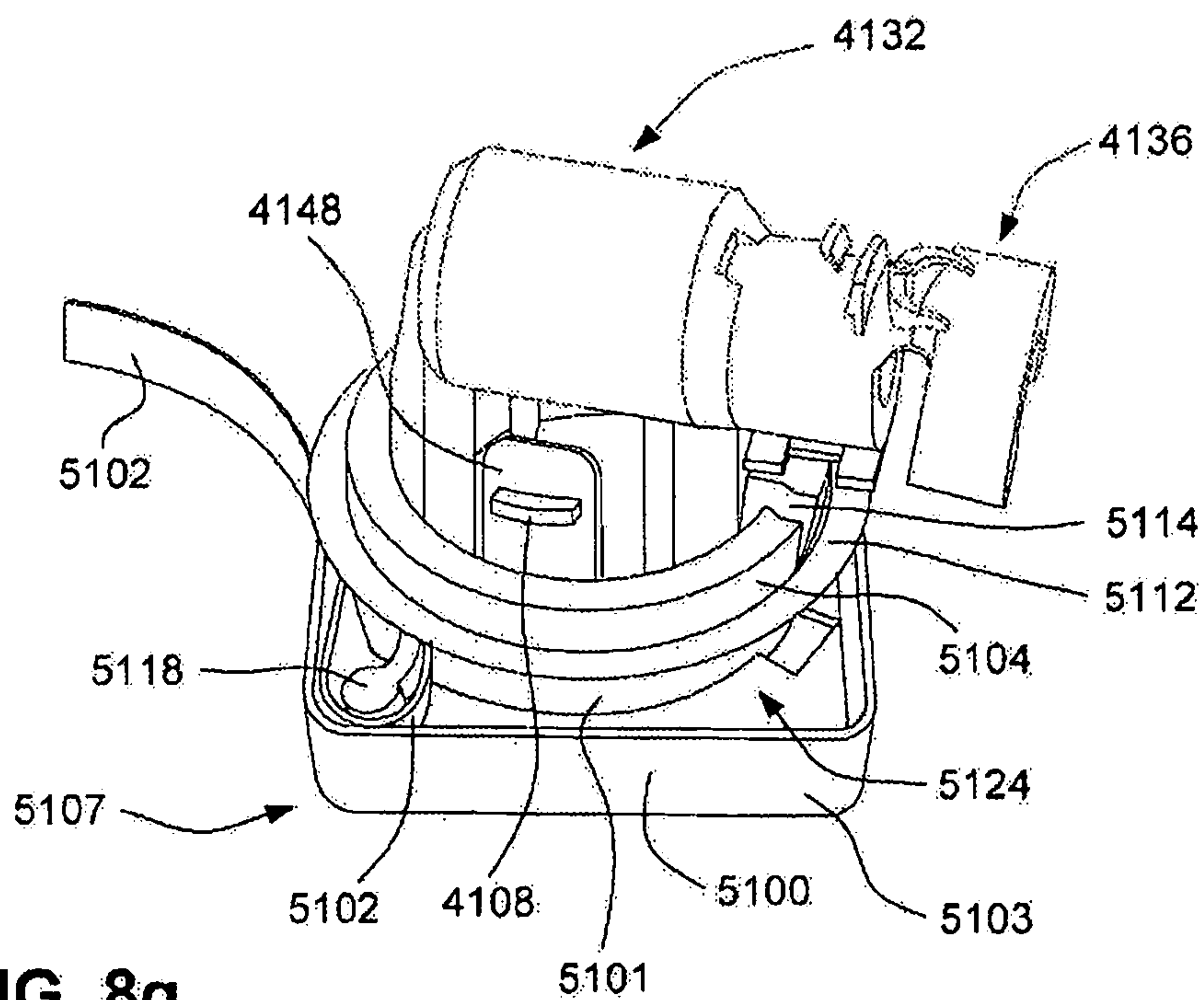


FIG. 8g

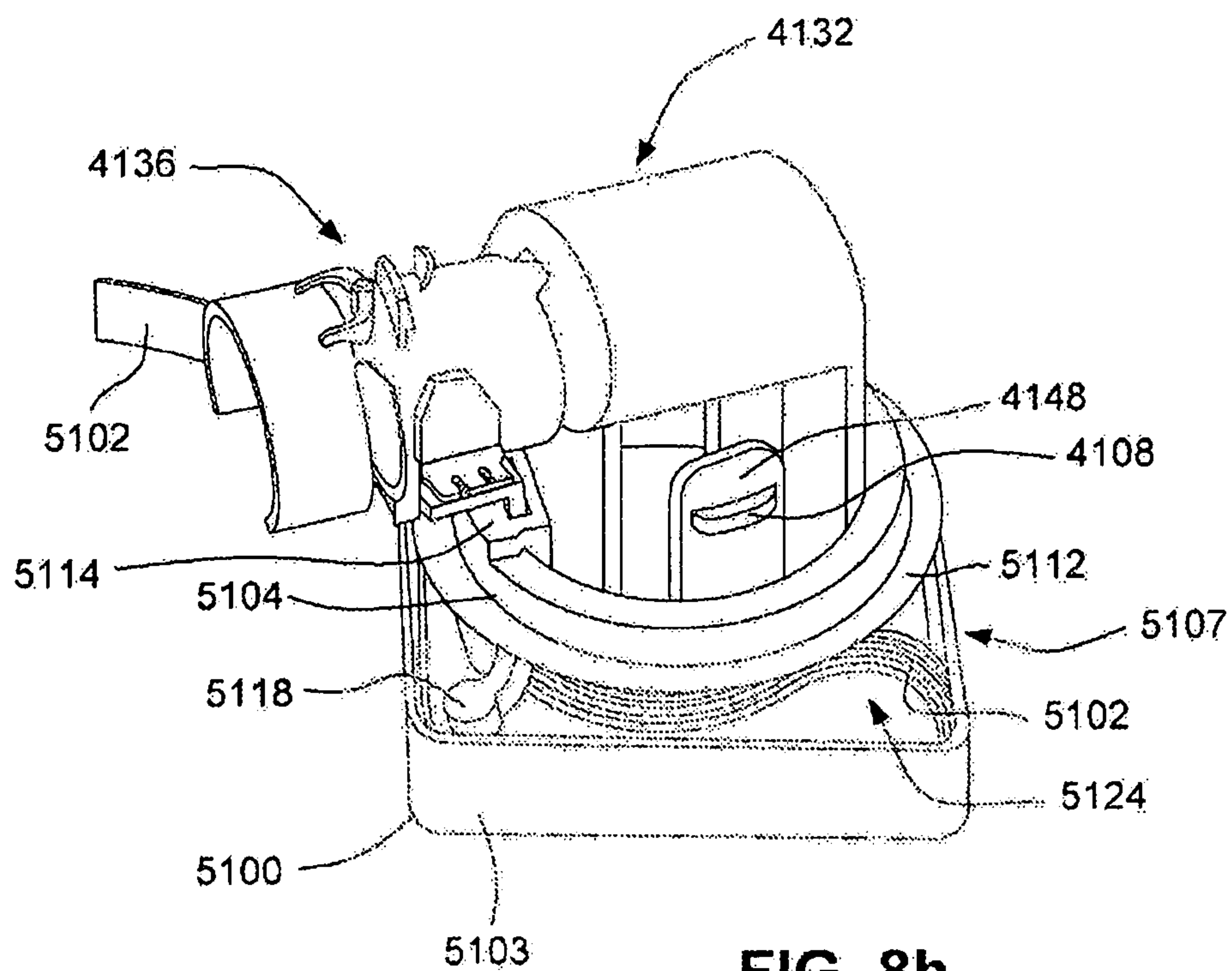


FIG. 8h

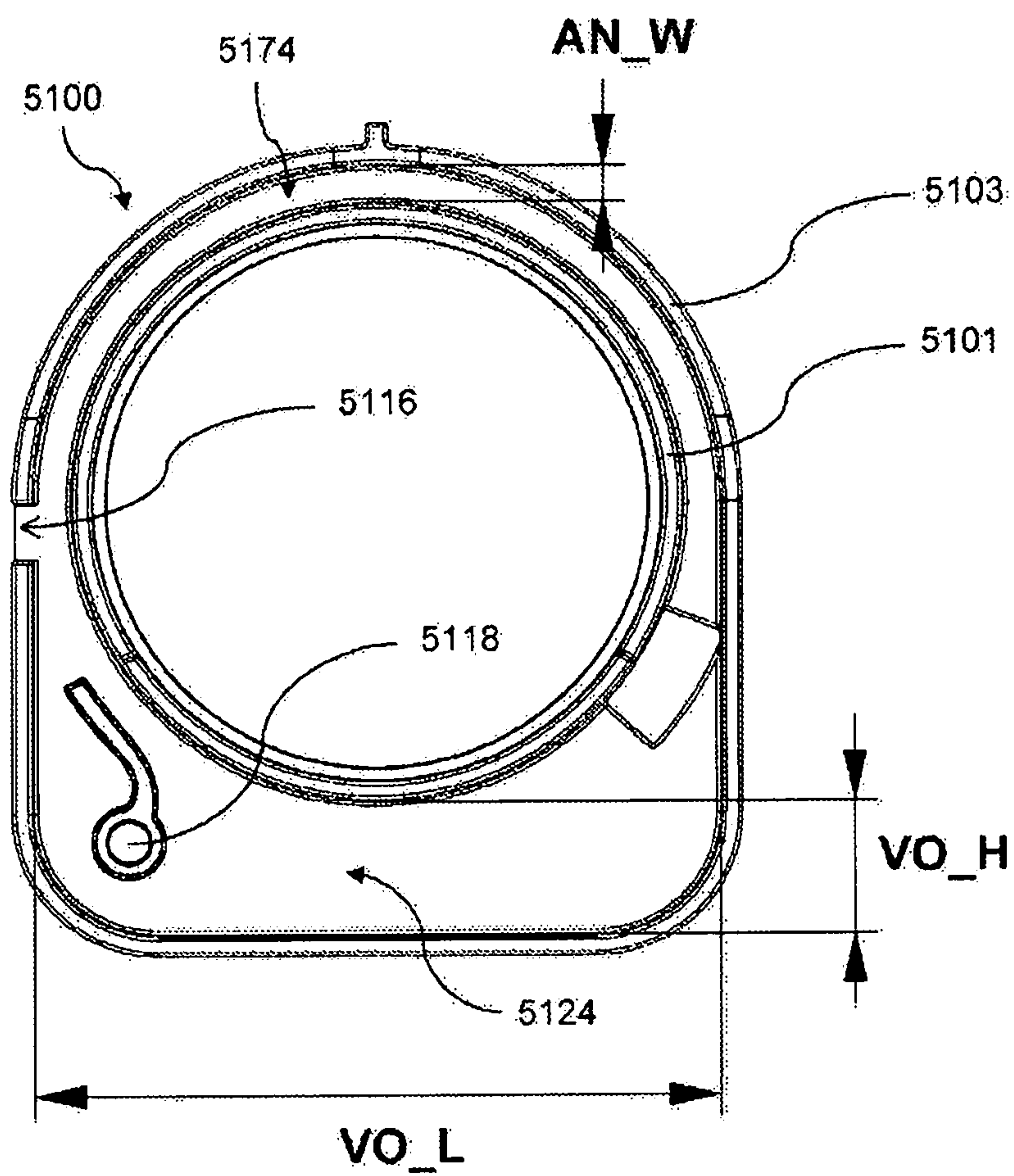


FIG. 8i

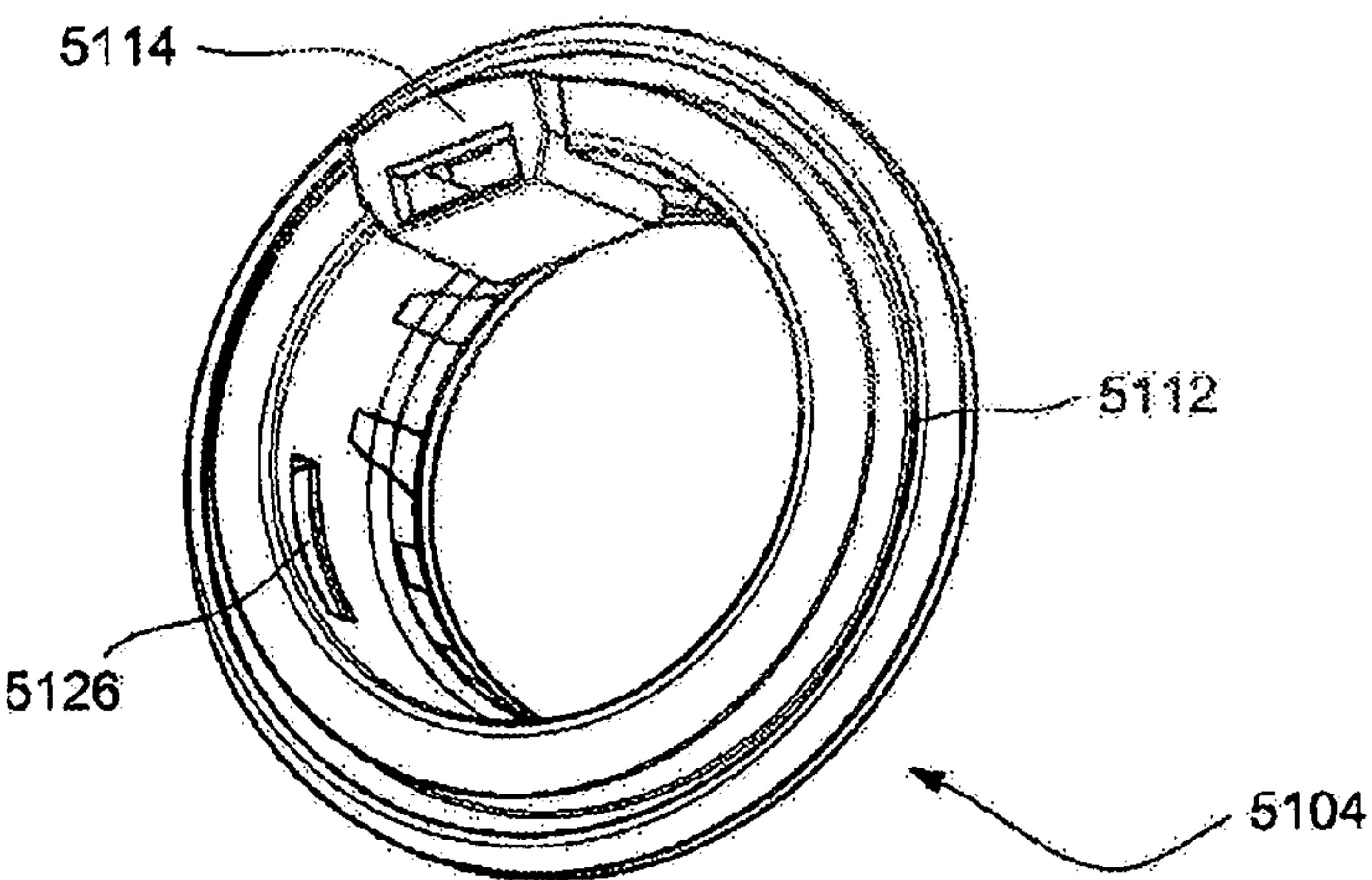


FIG. 9a

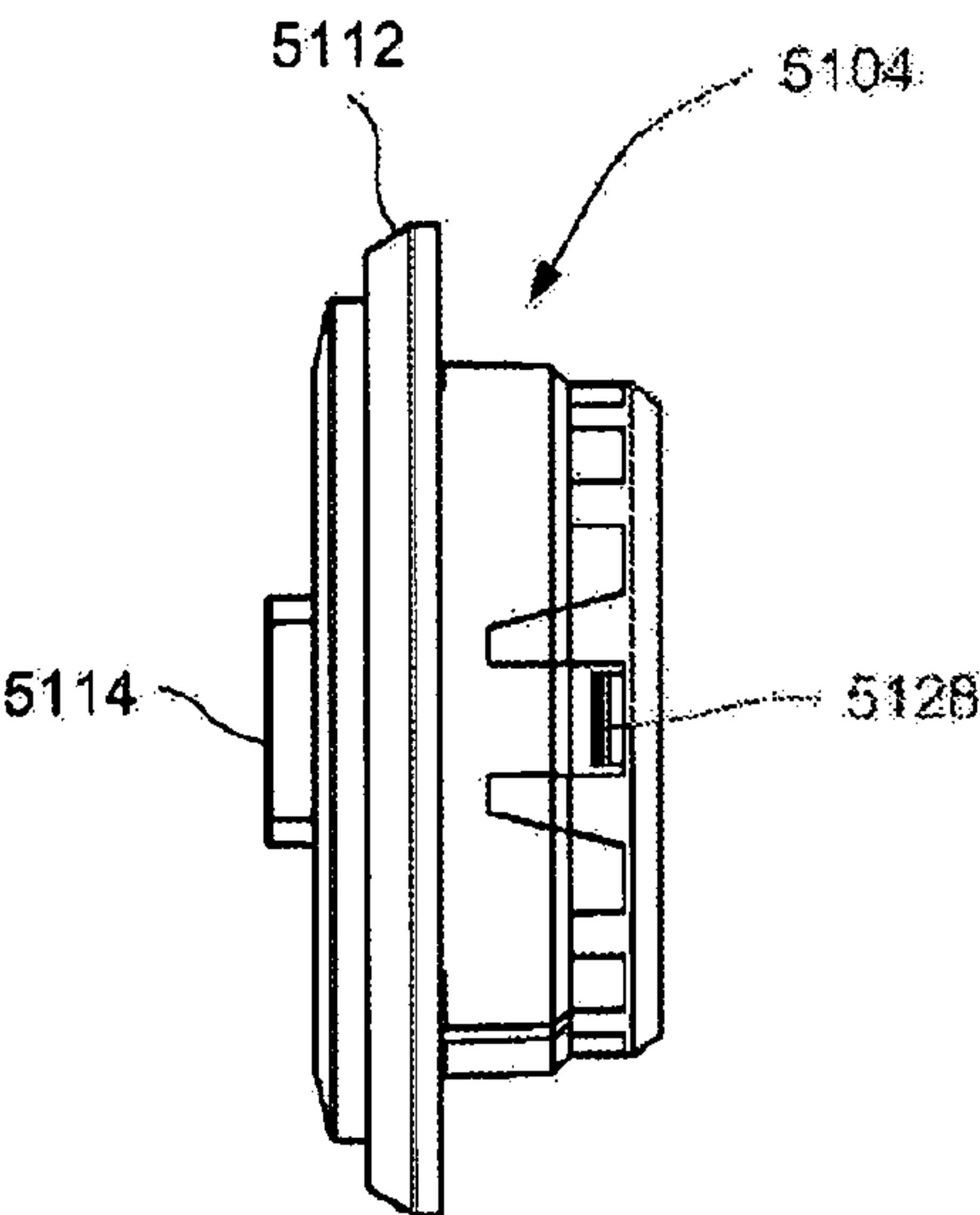


FIG. 9b

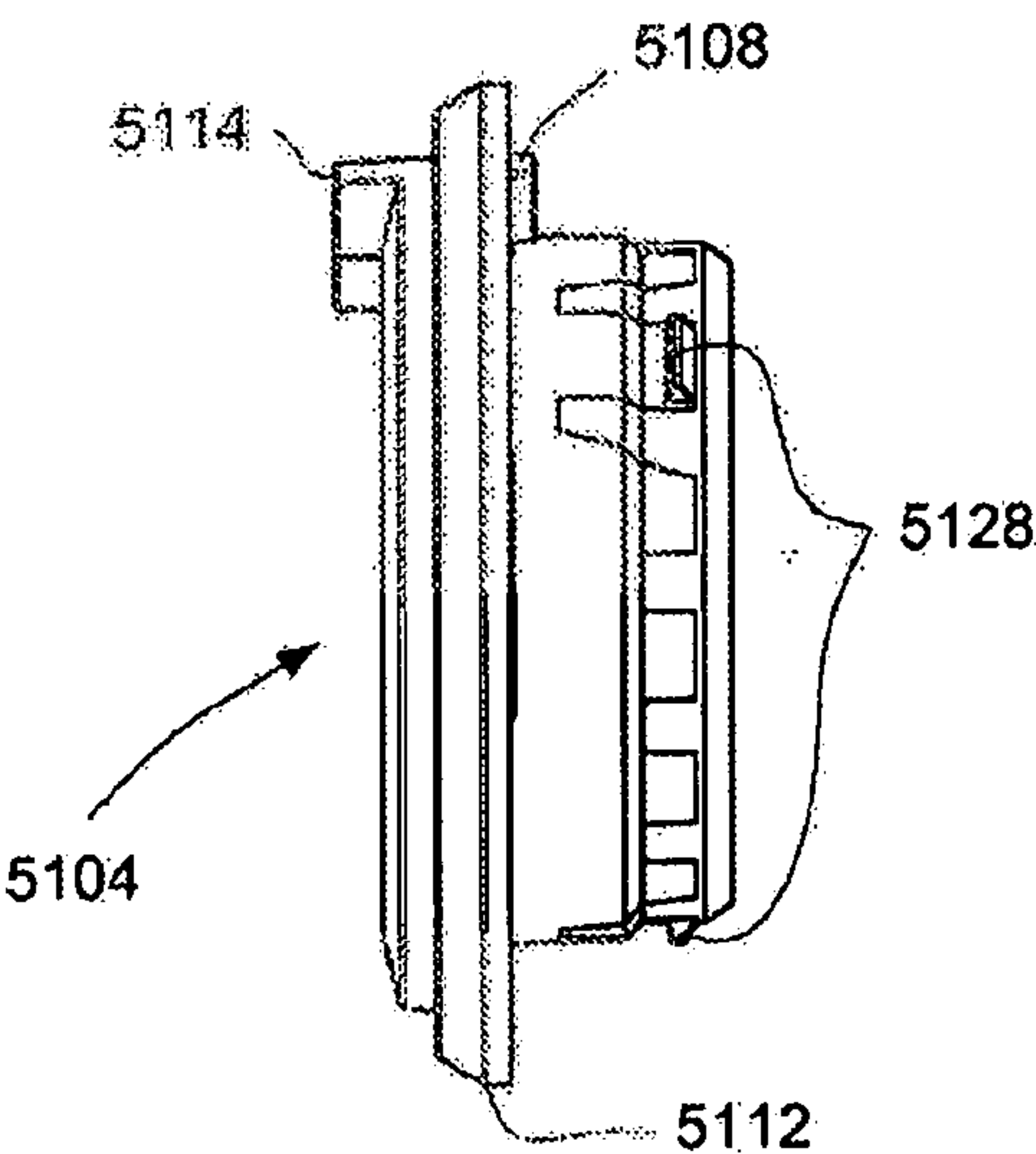


FIG. 9c

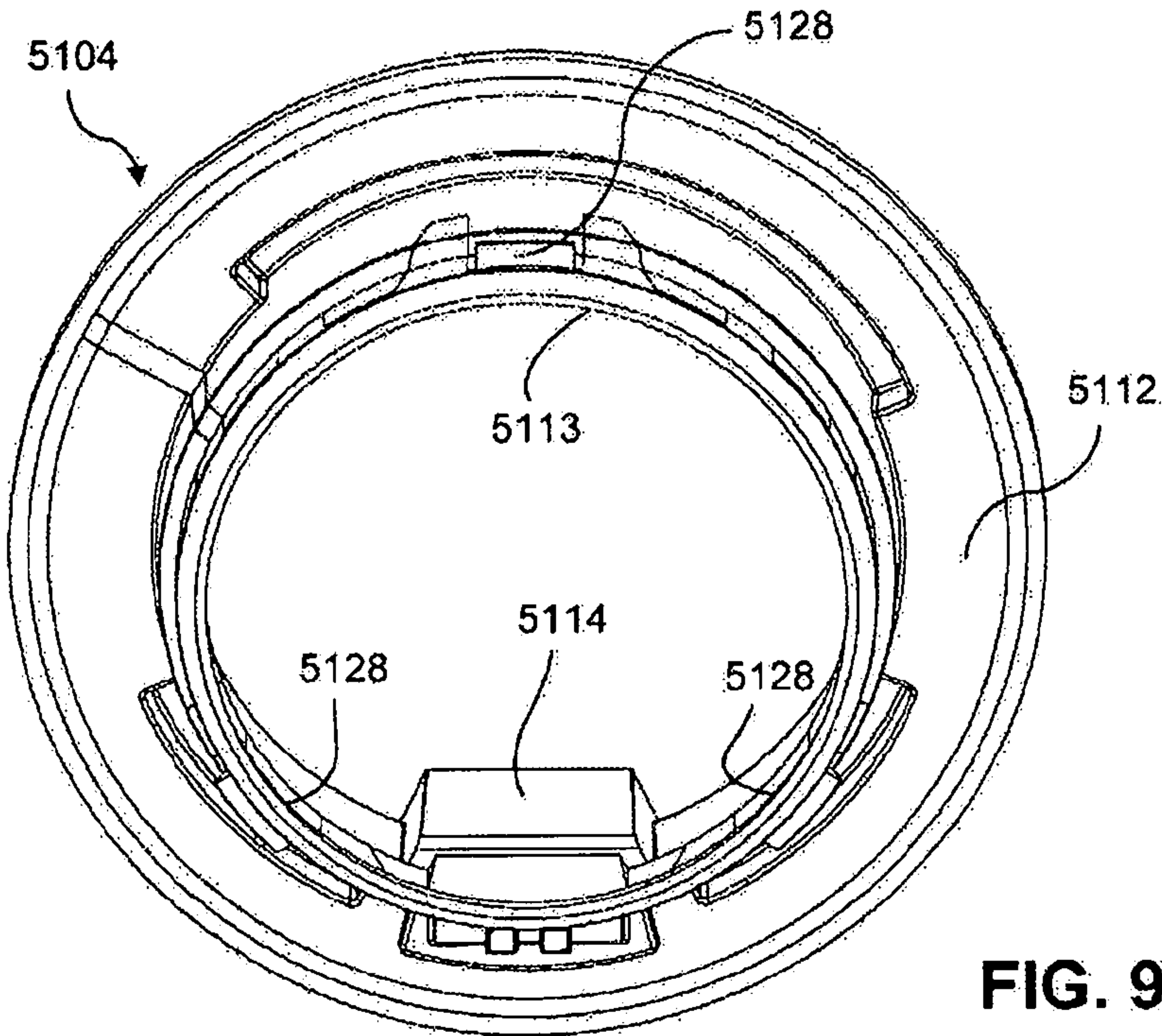


FIG. 9d

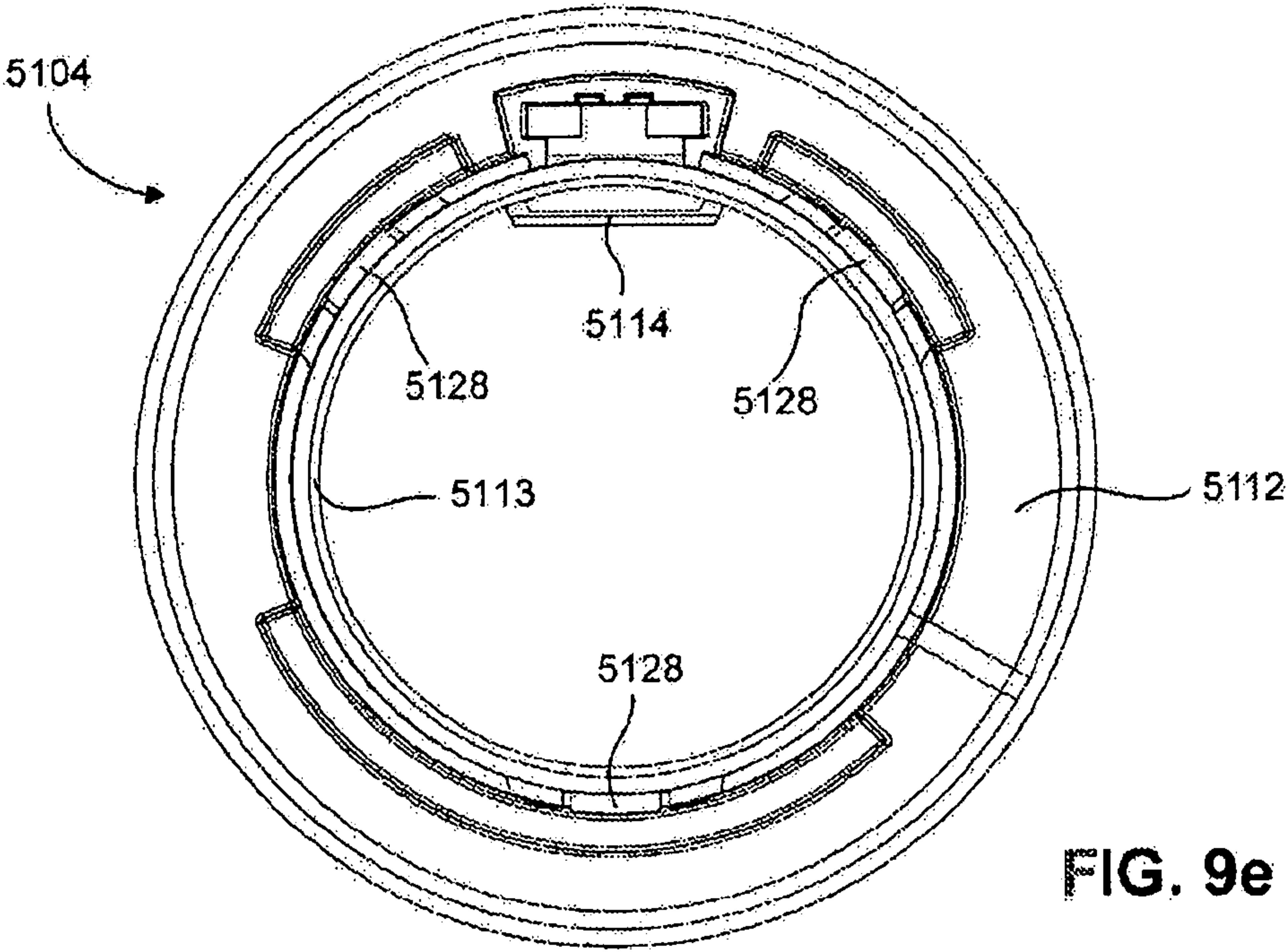
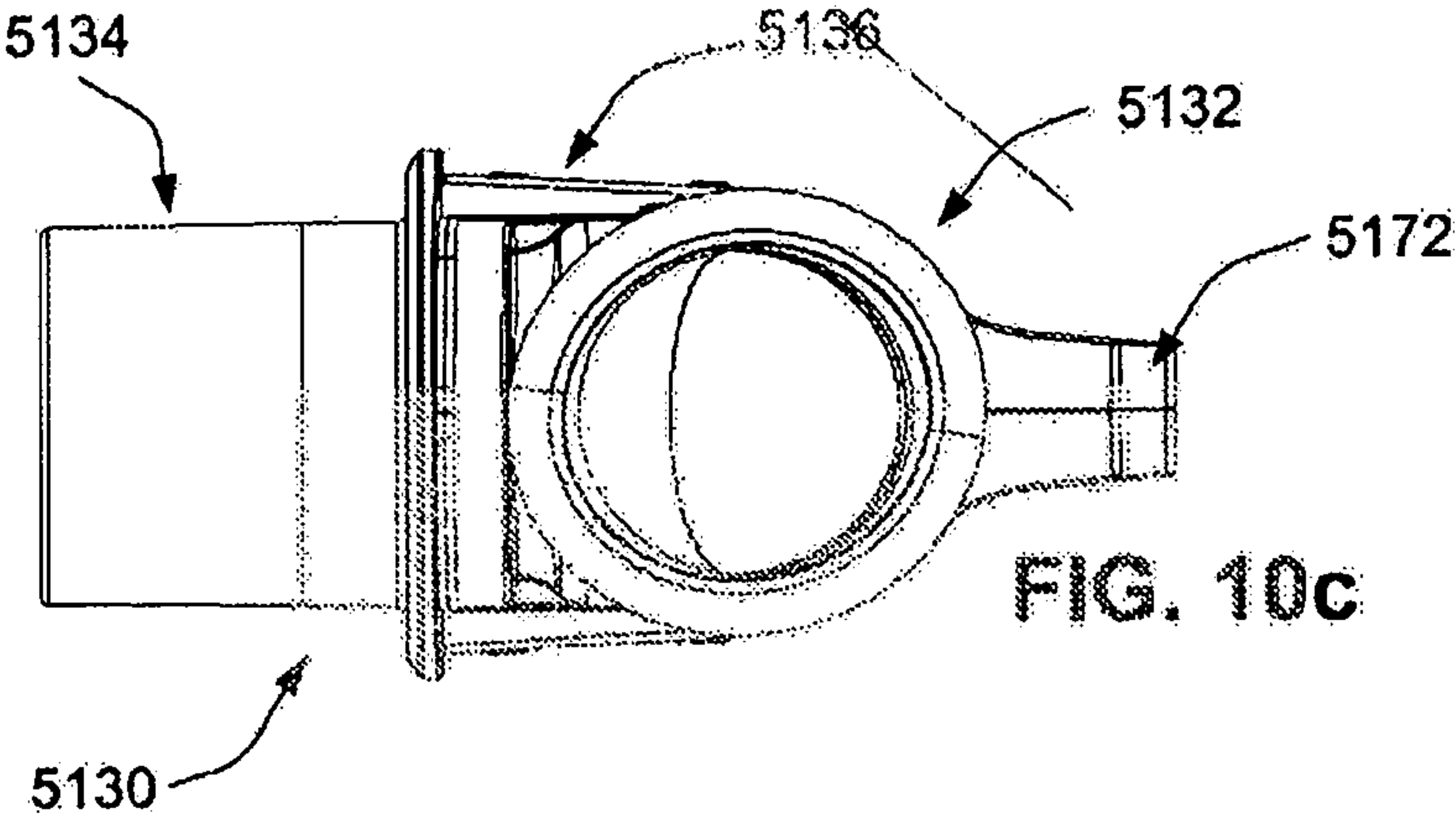
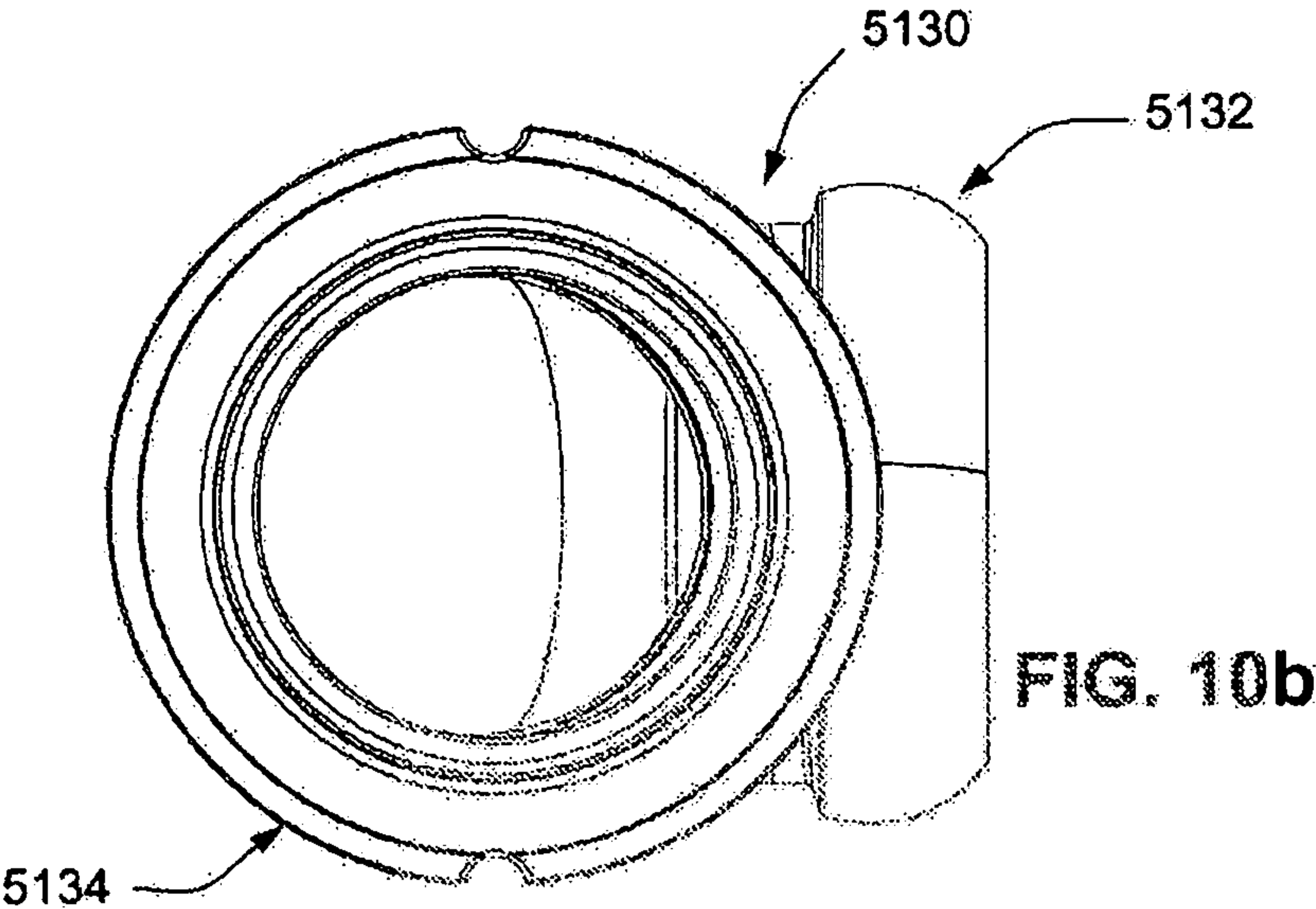
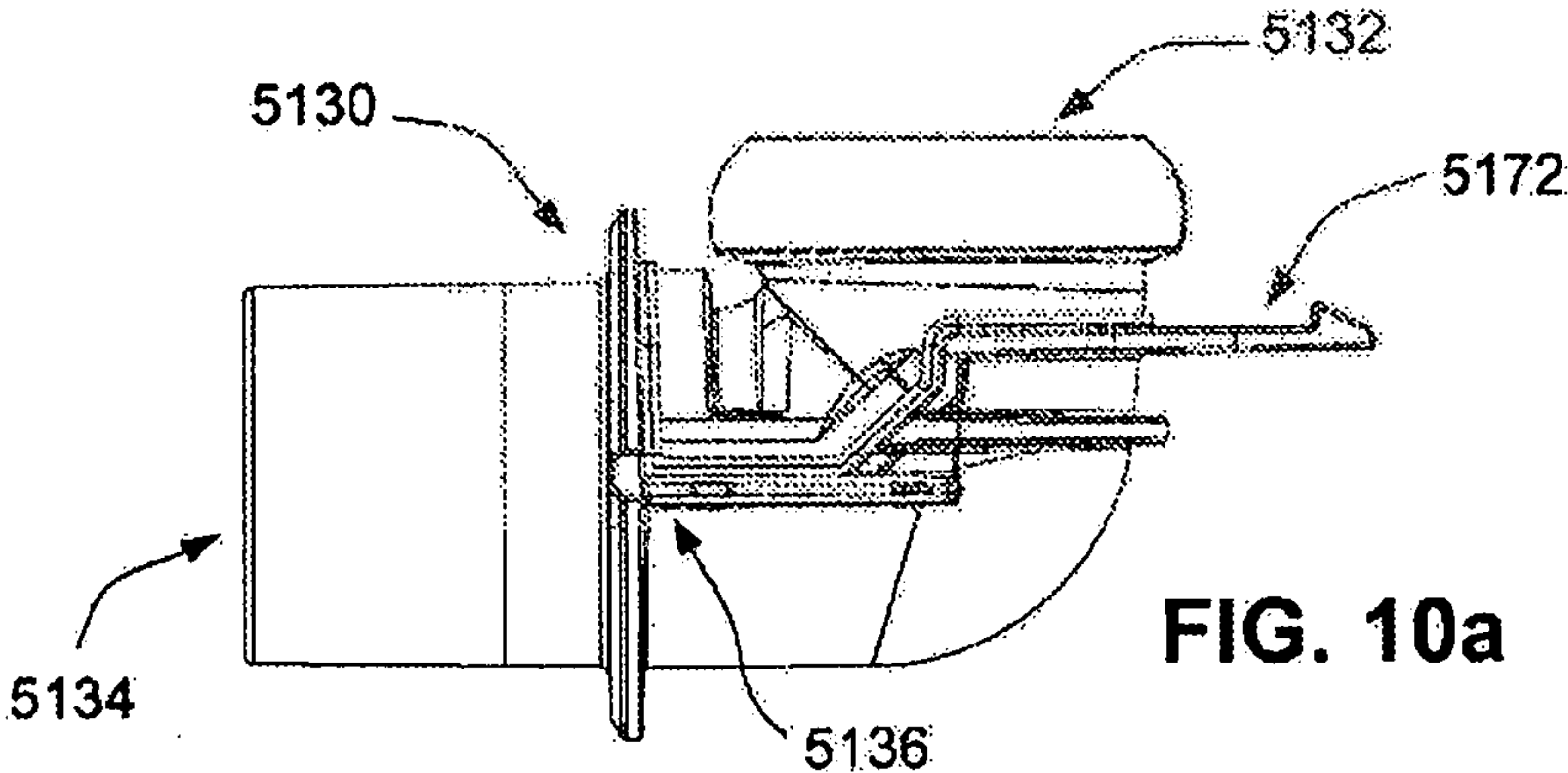


FIG. 9e



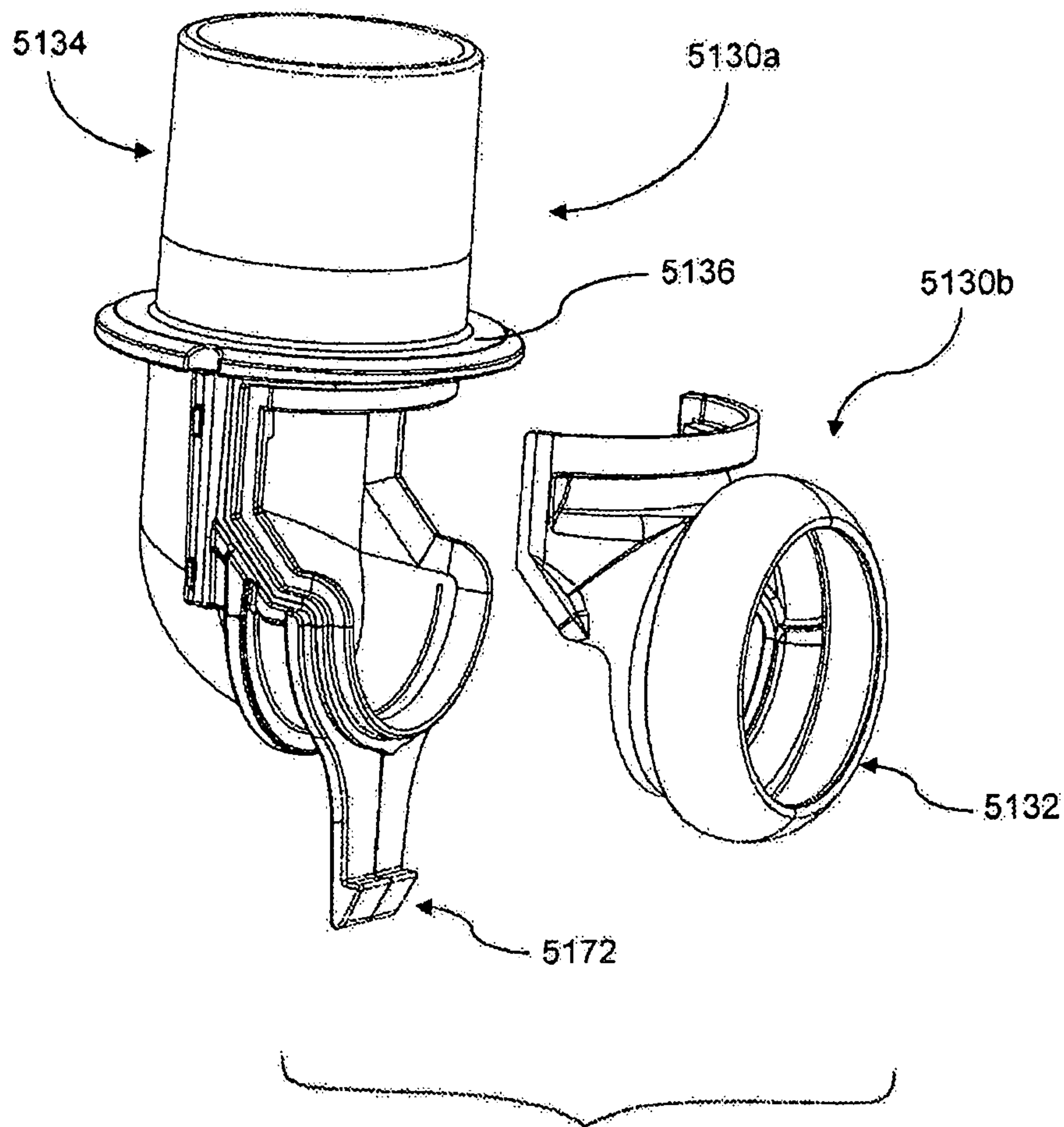


FIG. 10d

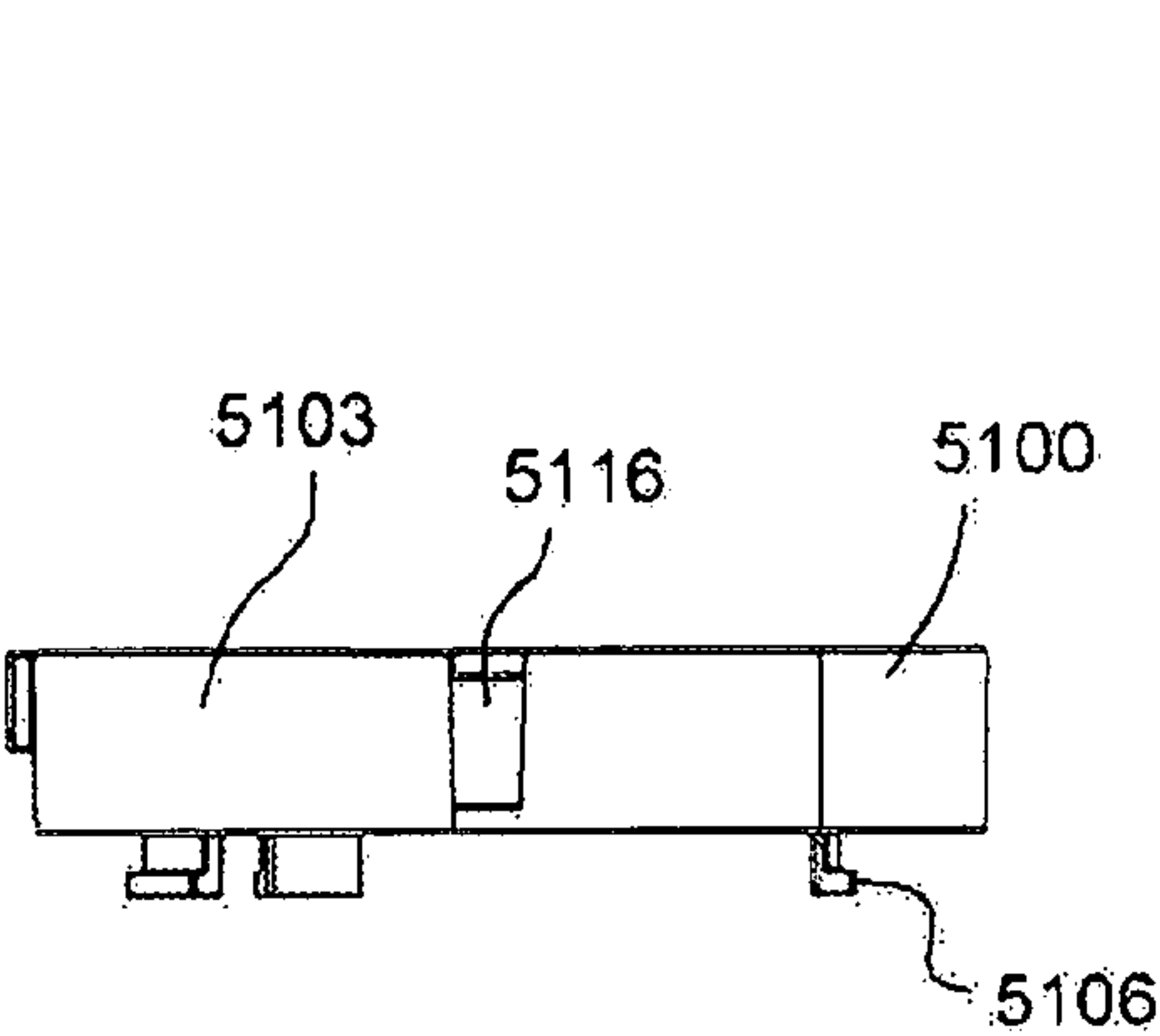


FIG. 11a

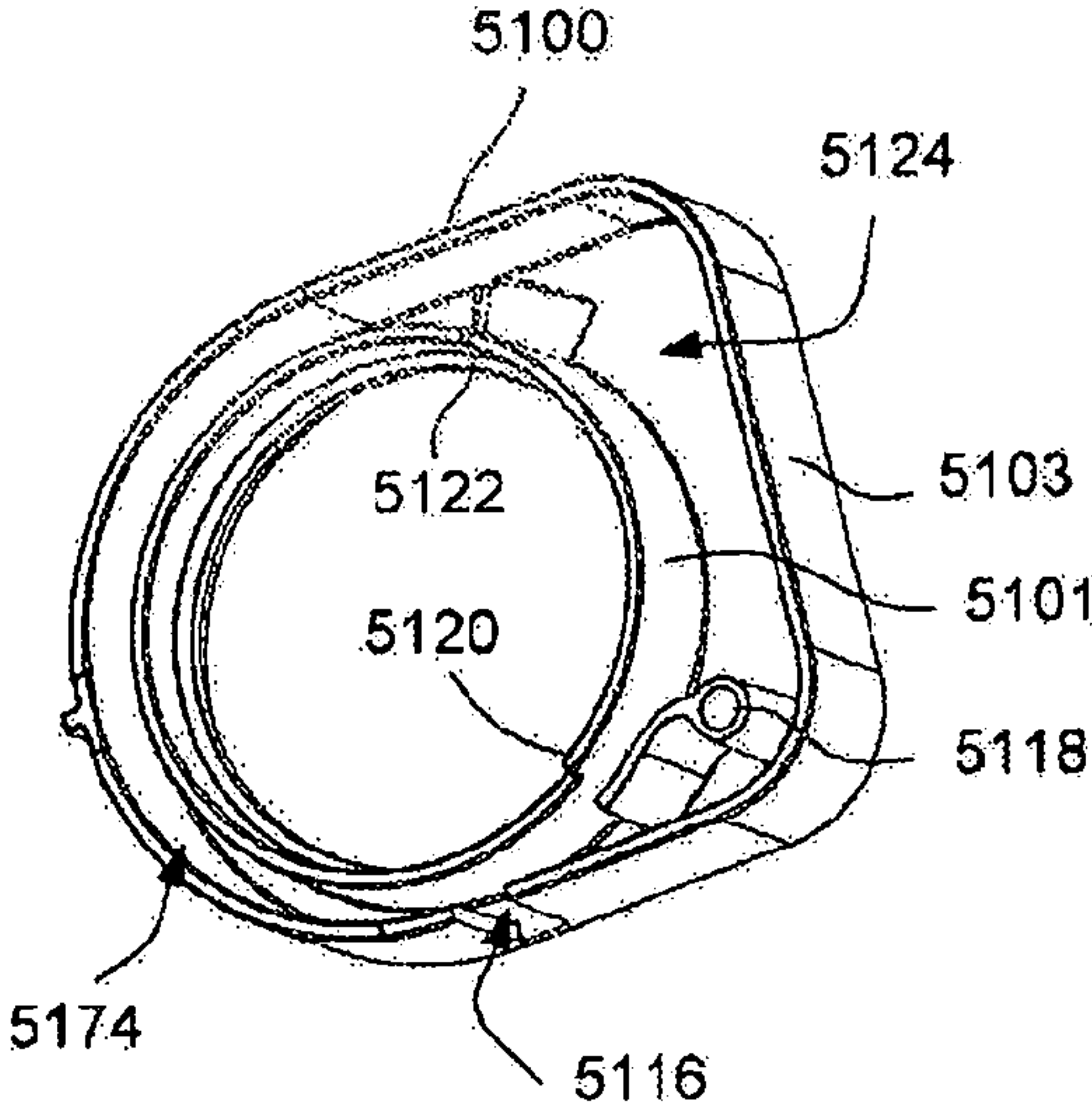


FIG. 11b

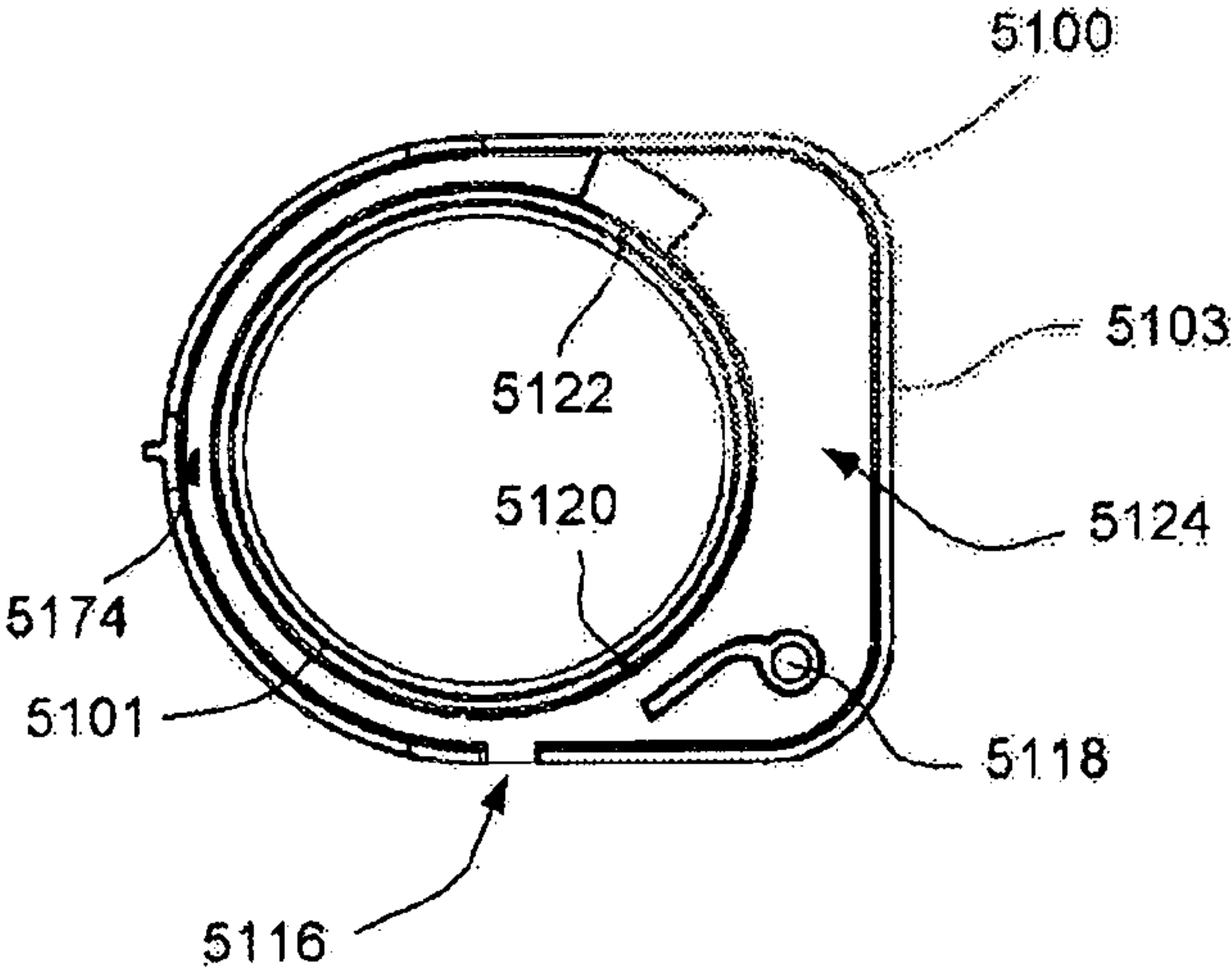


FIG. 11c

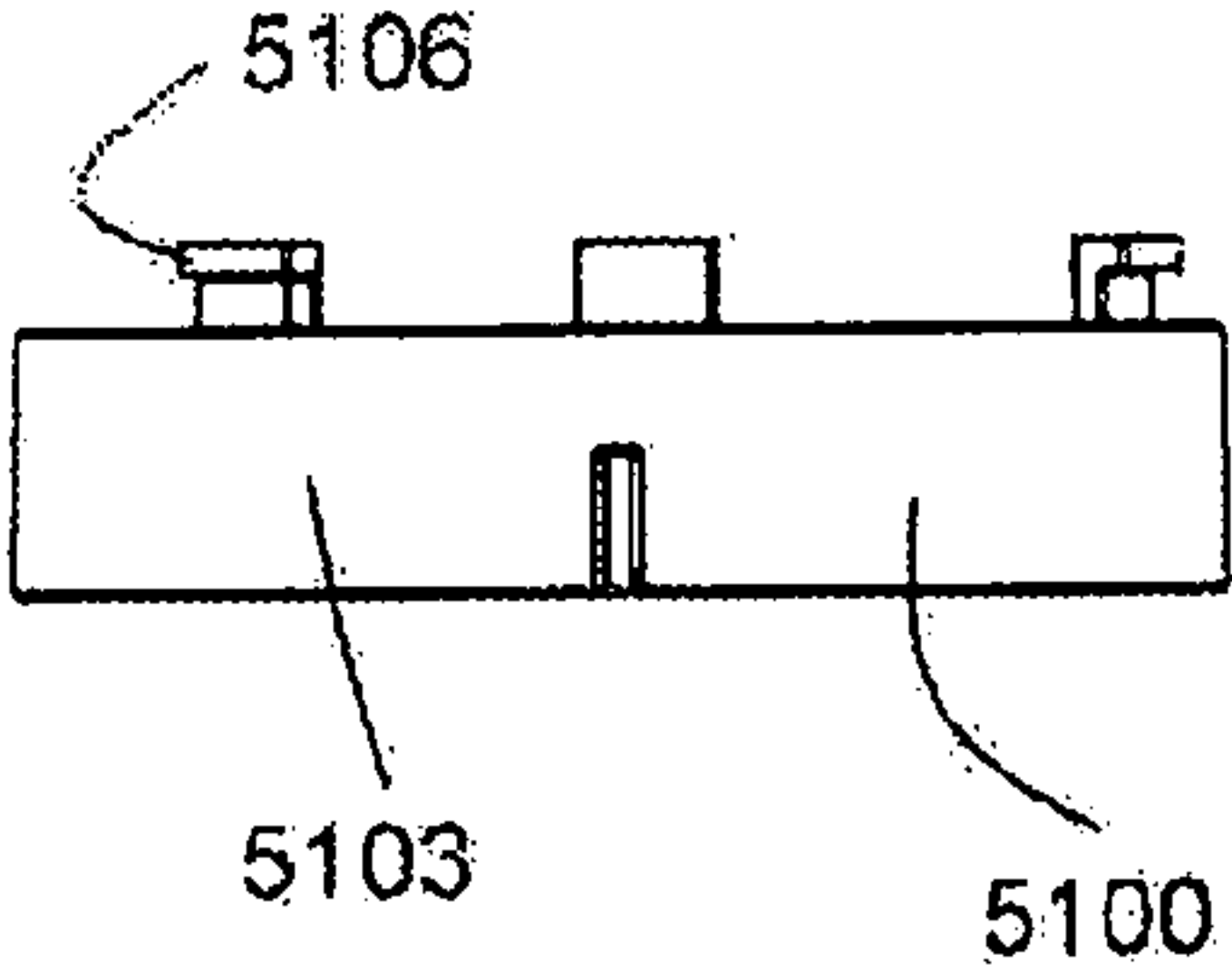
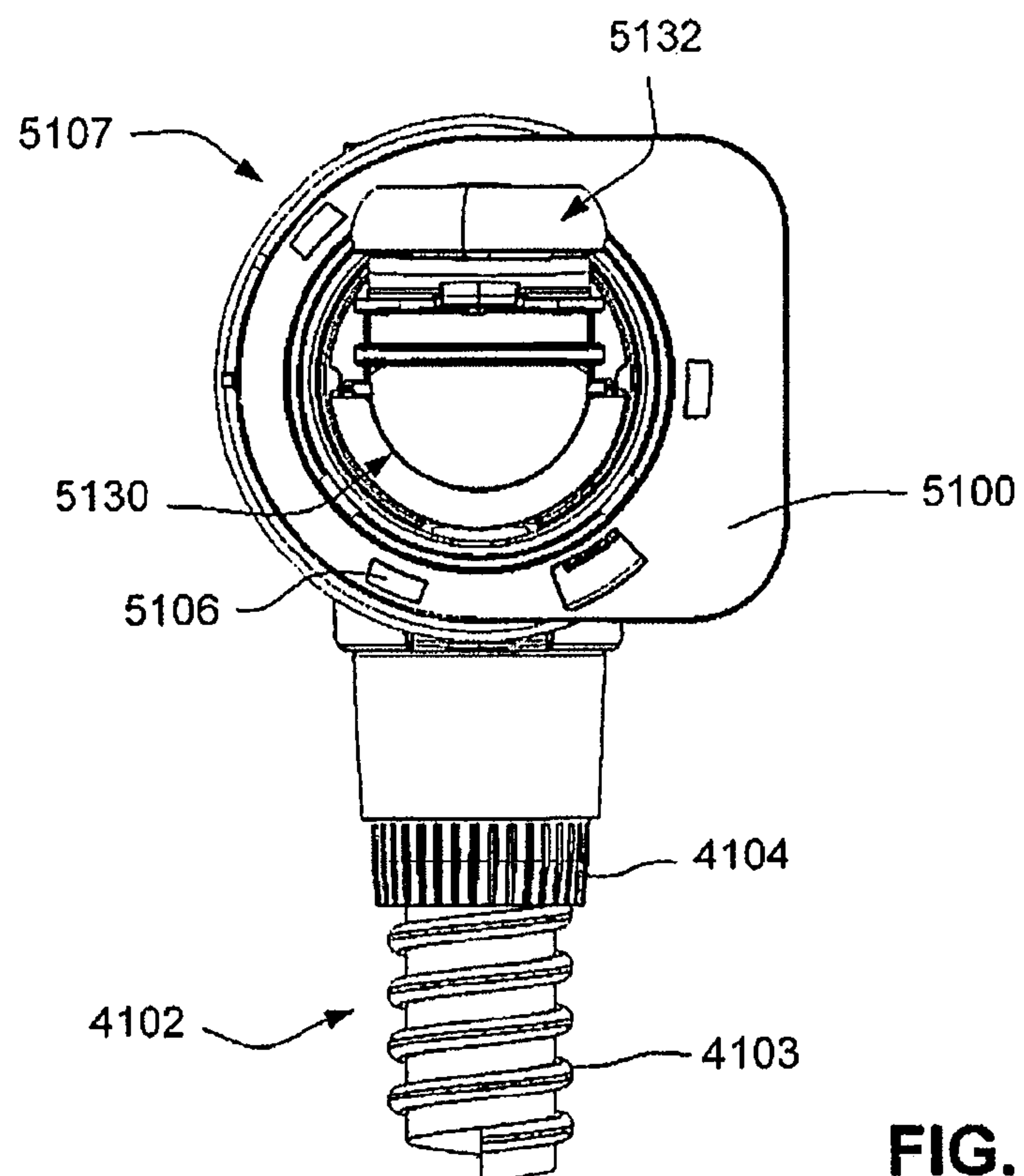
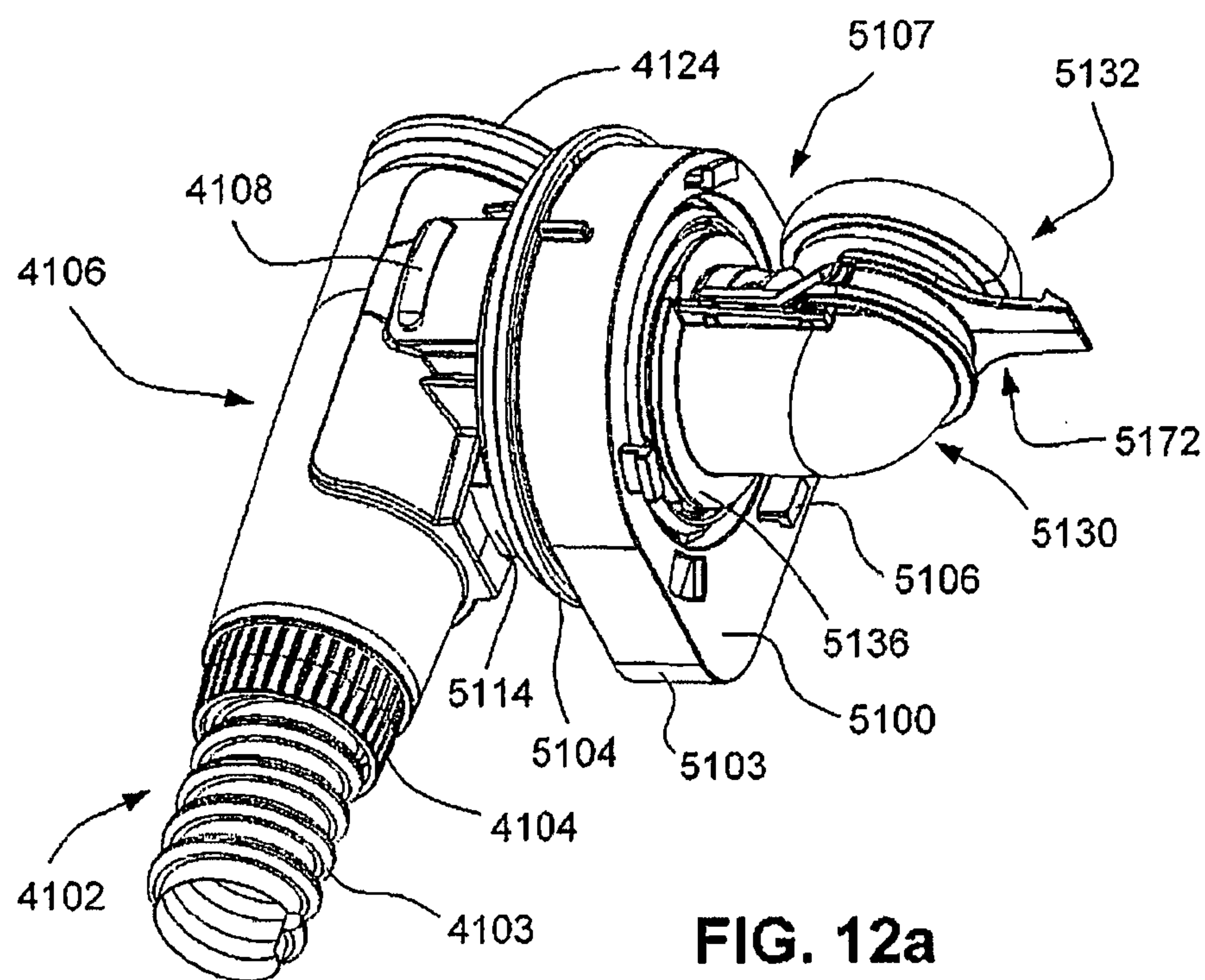
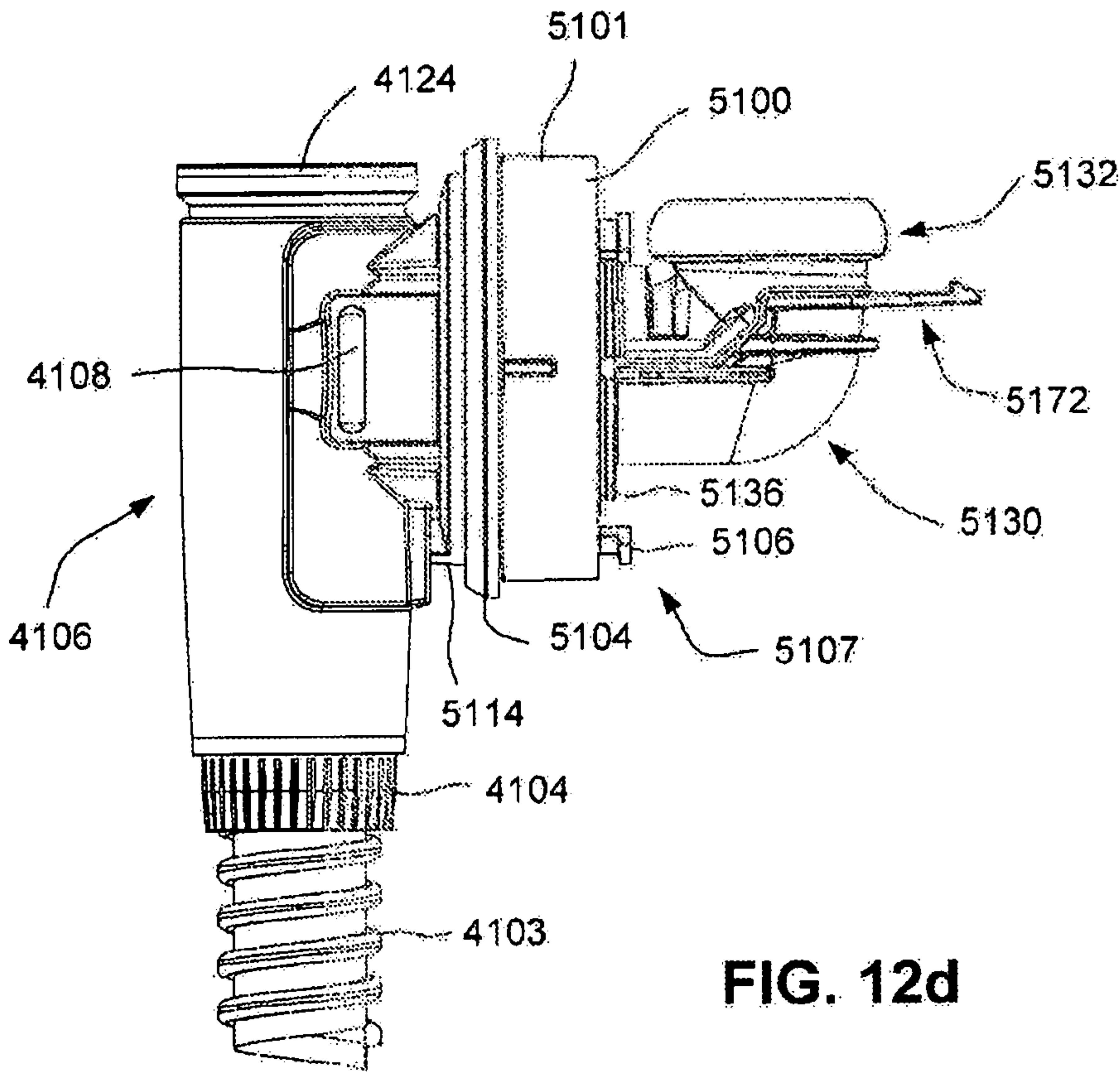
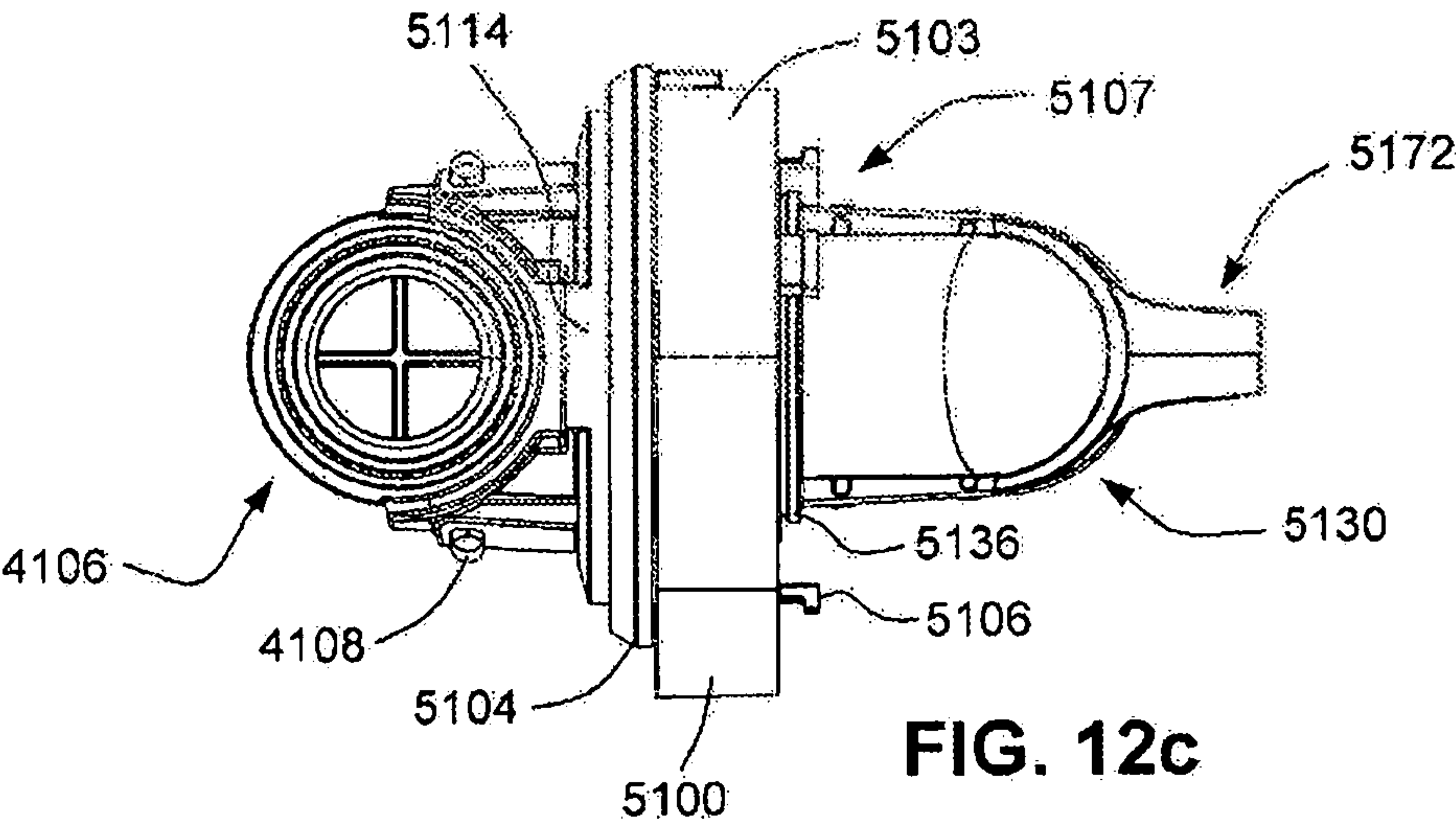


FIG. 11d





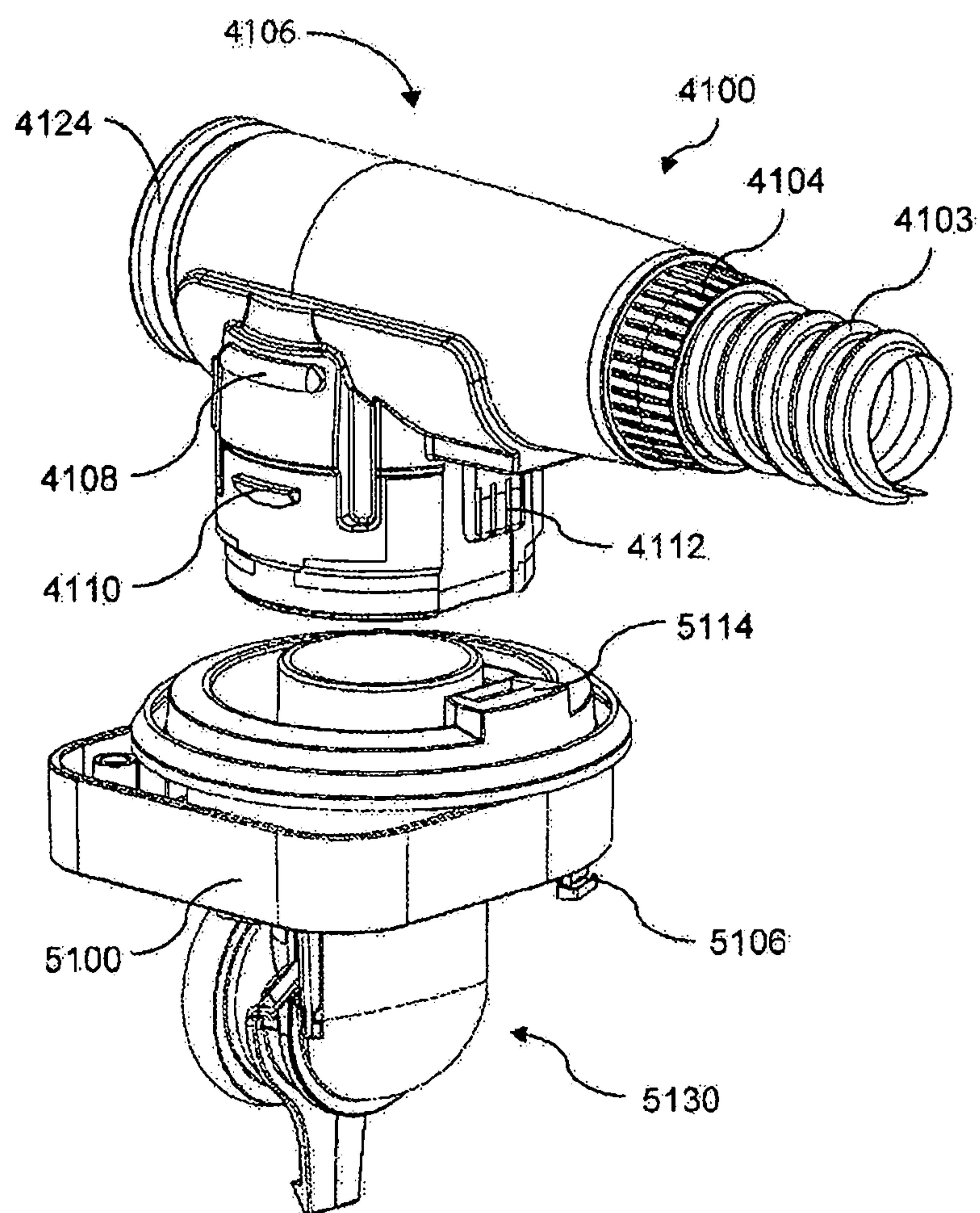


FIG. 12e

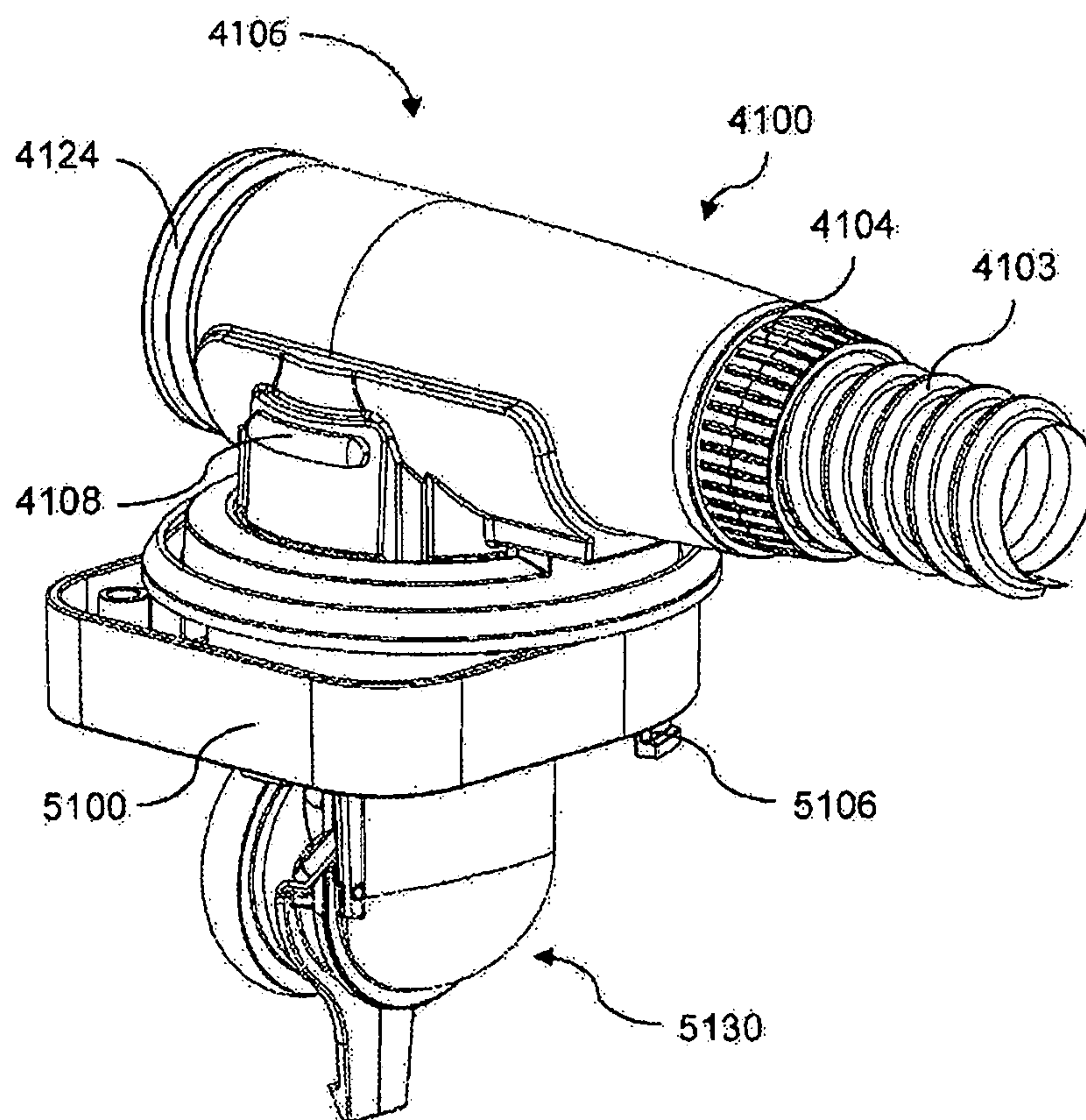


FIG. 12f

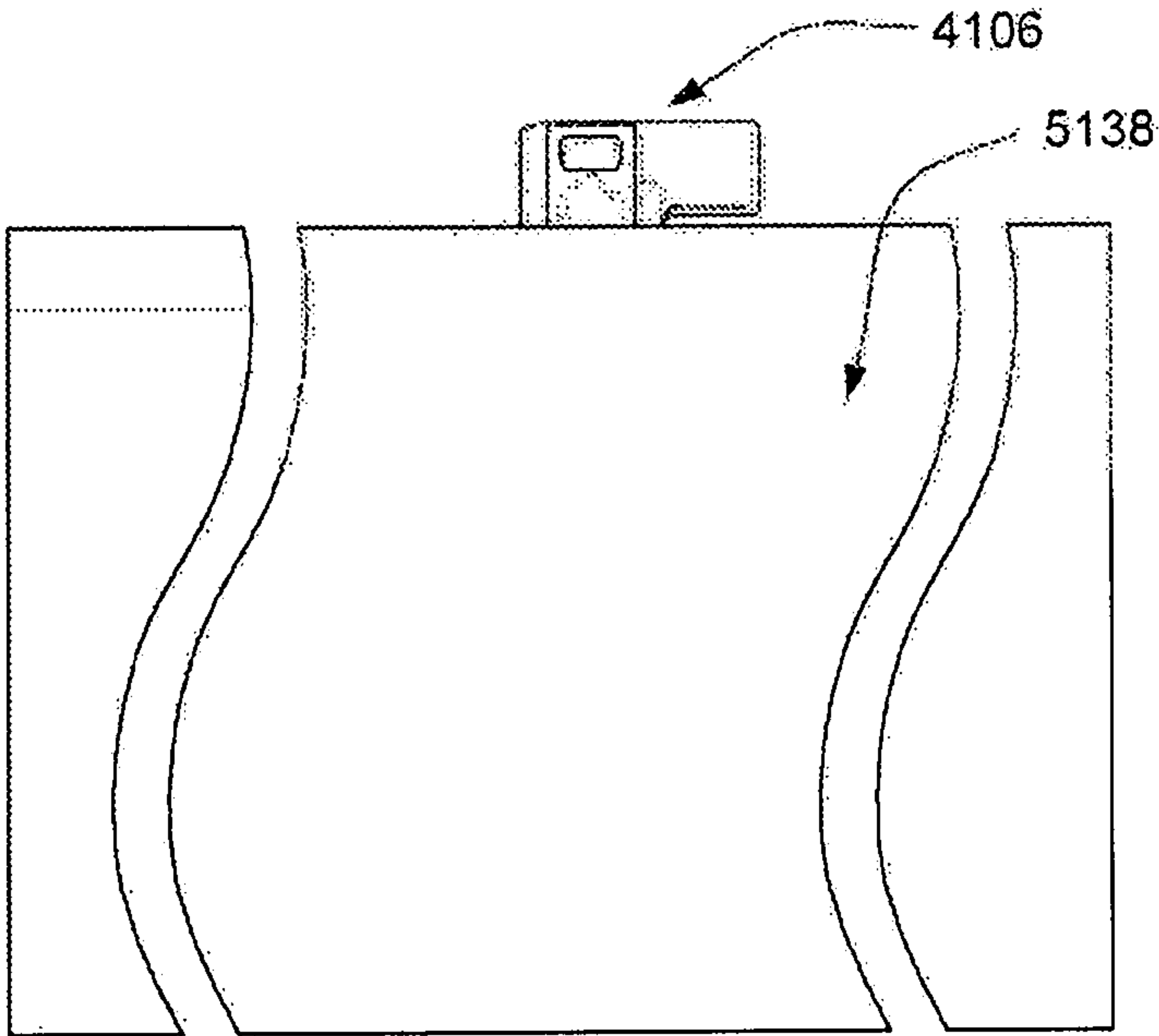


FIG. 13a

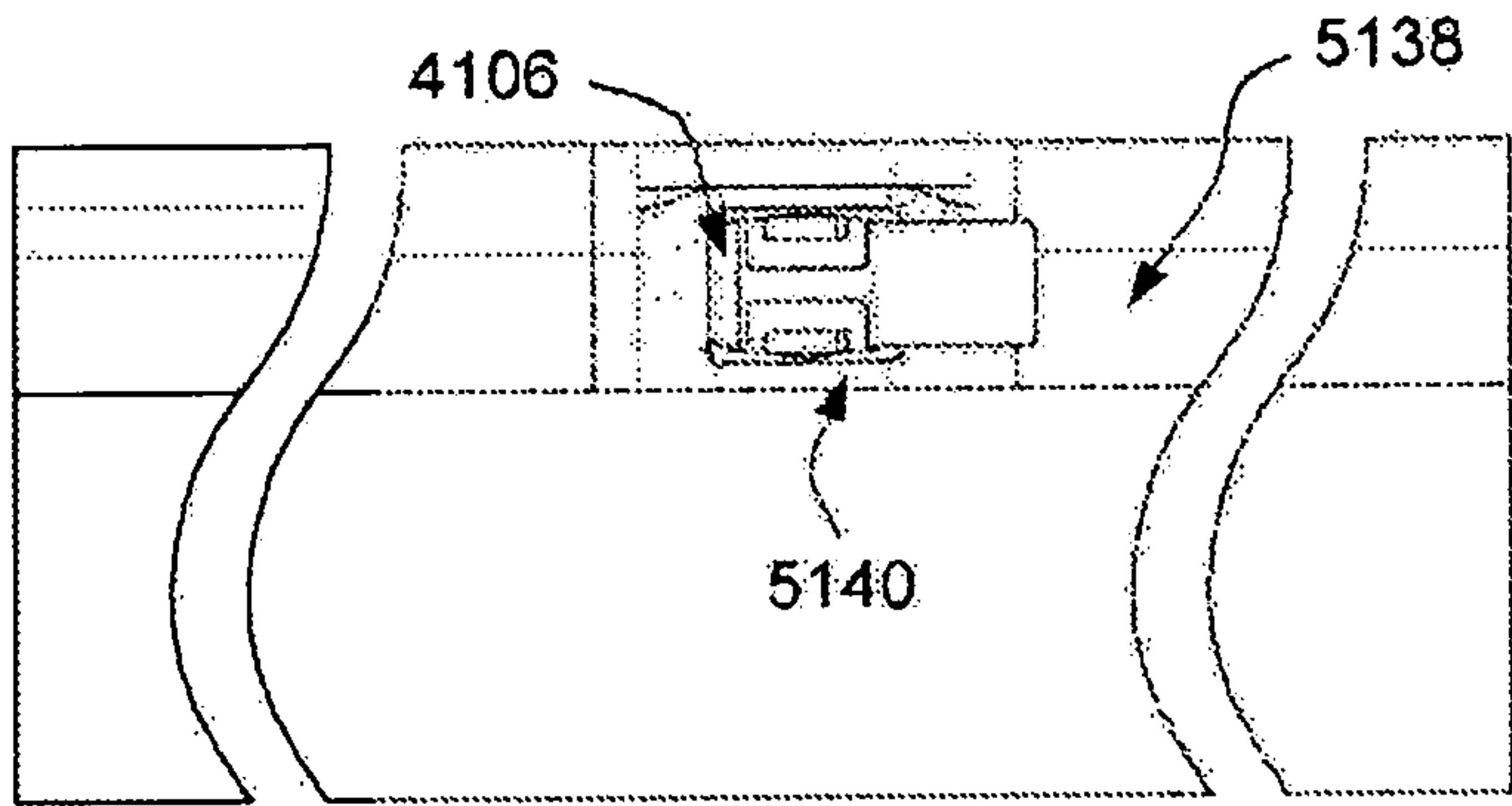


FIG. 13b

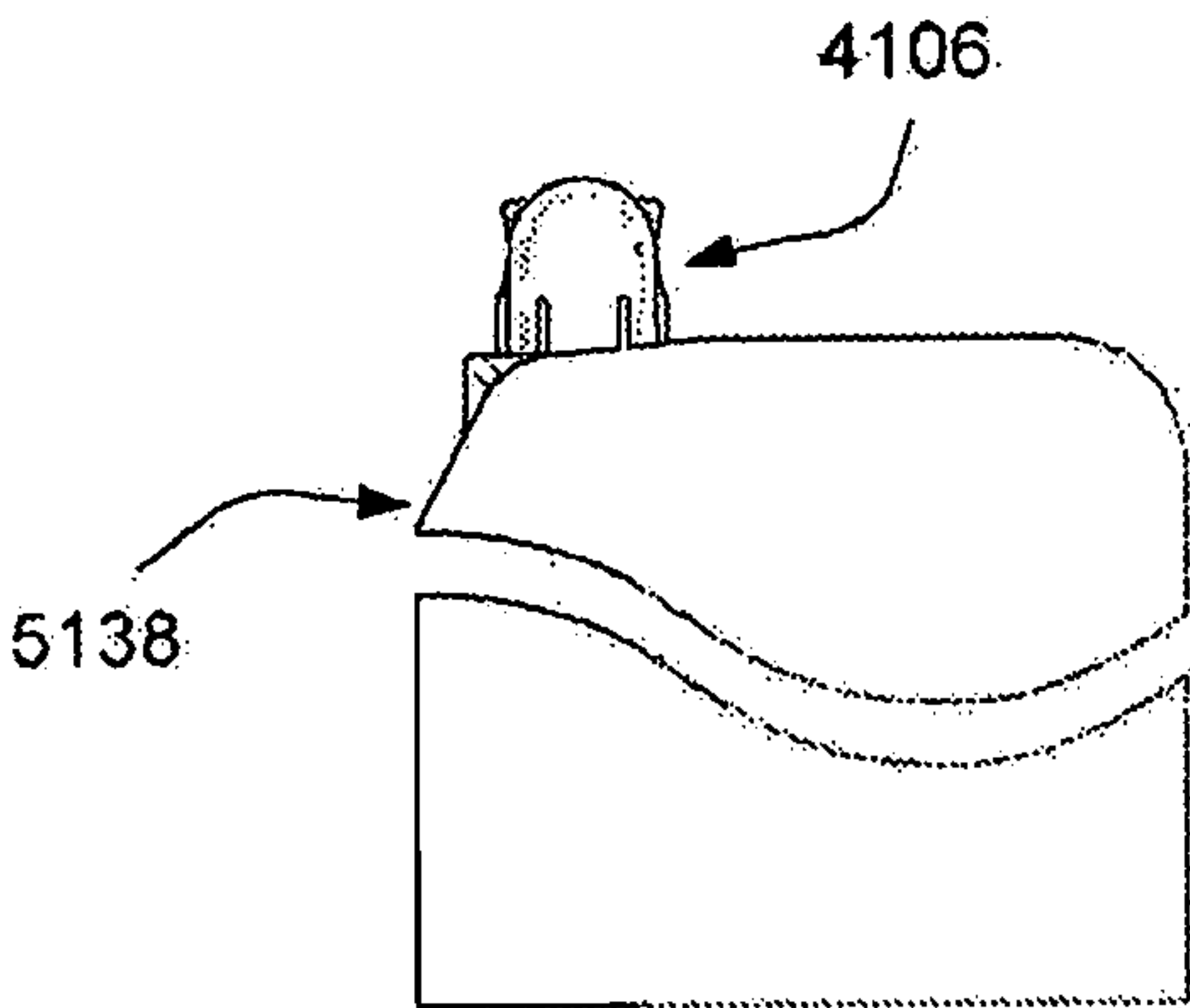


FIG. 13c

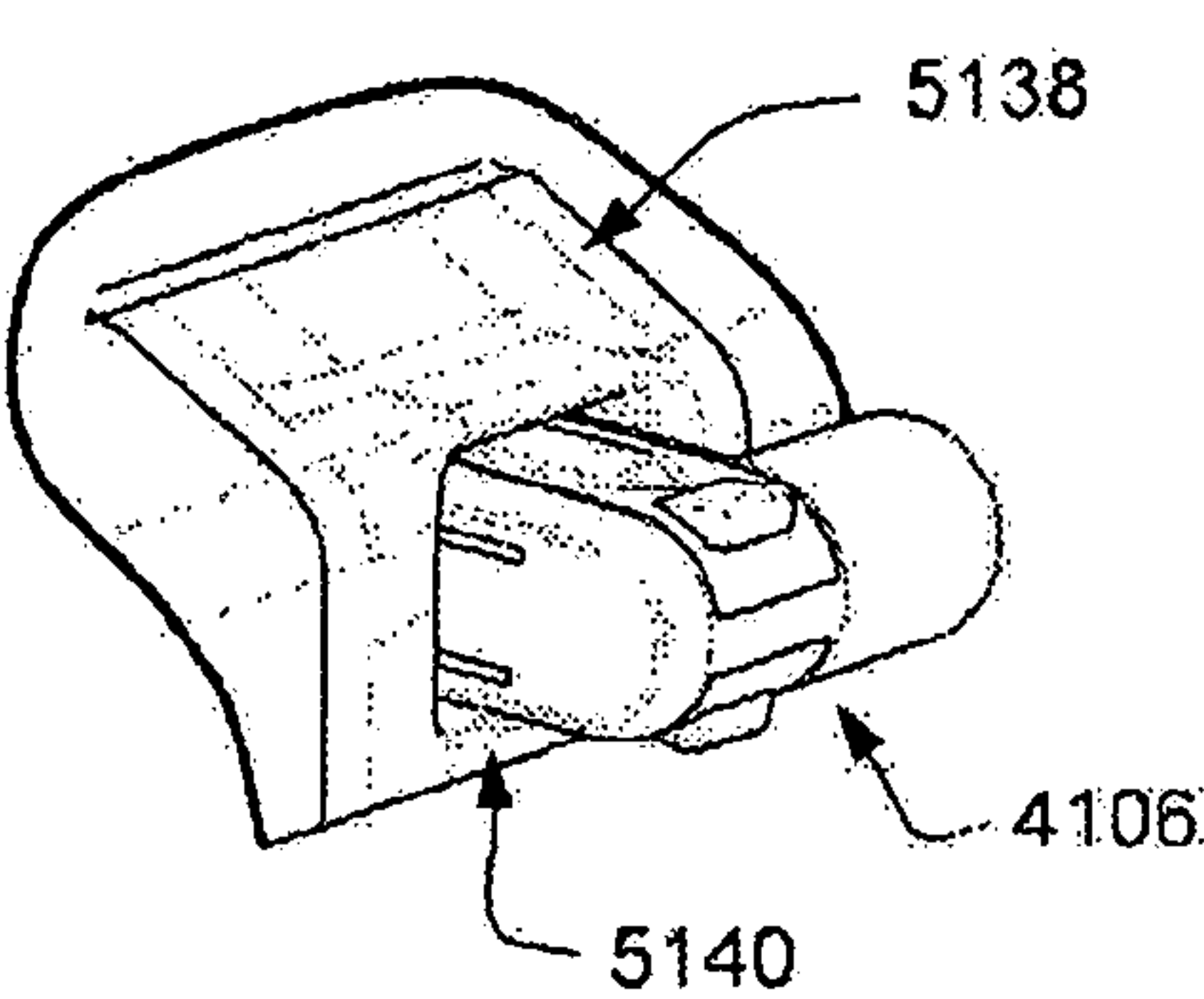


FIG. 13d

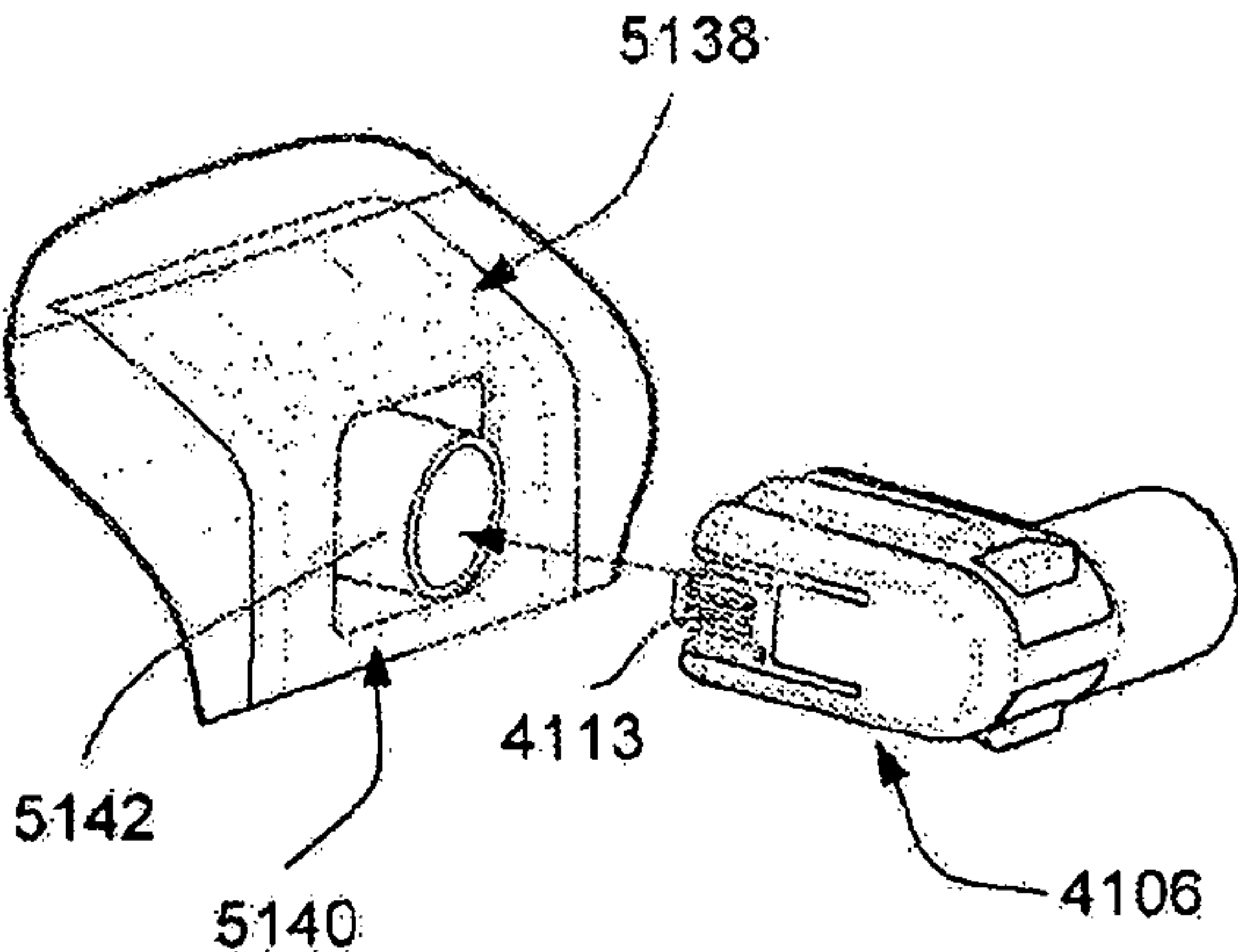


FIG. 13e

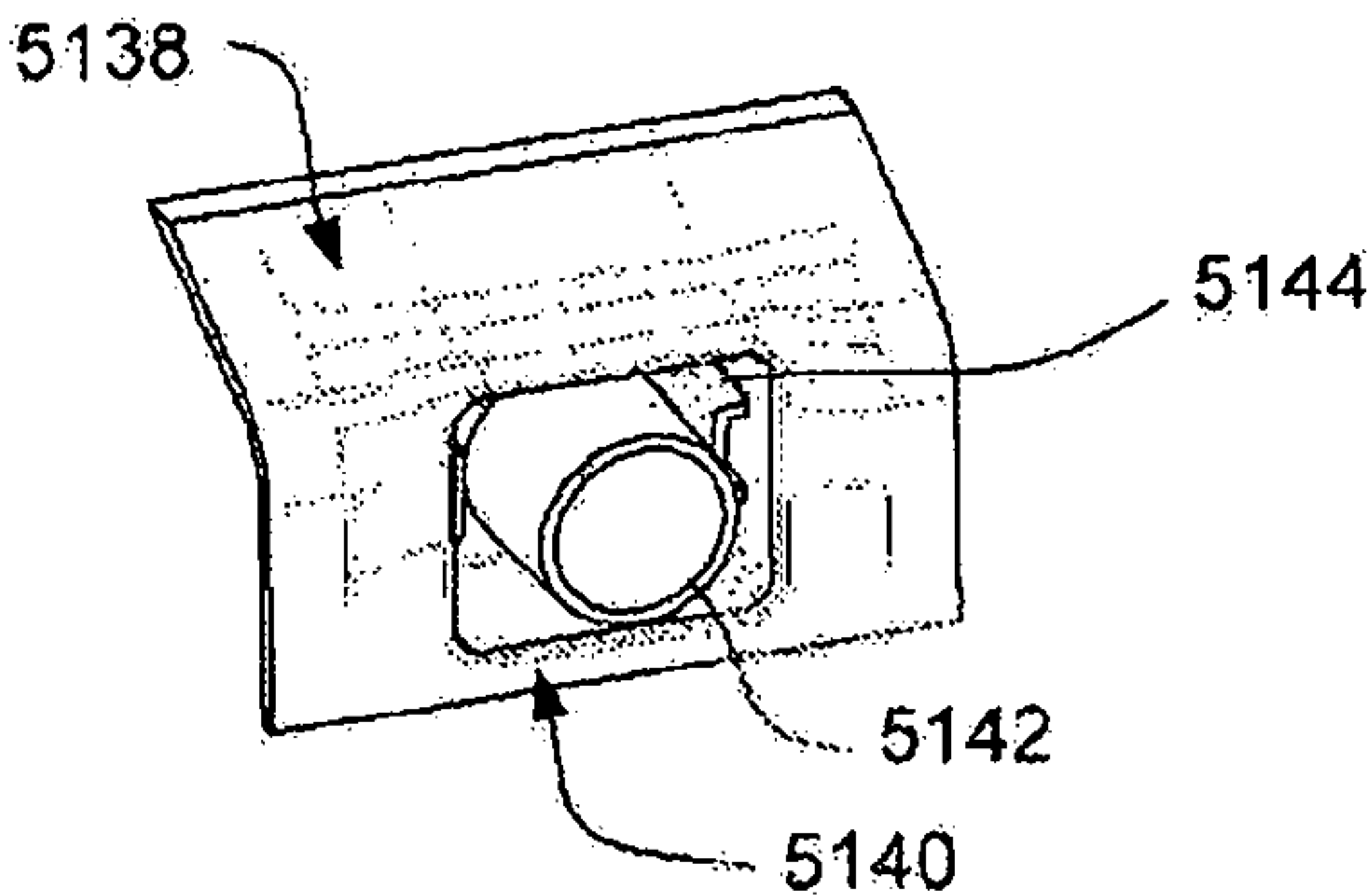


FIG. 13f

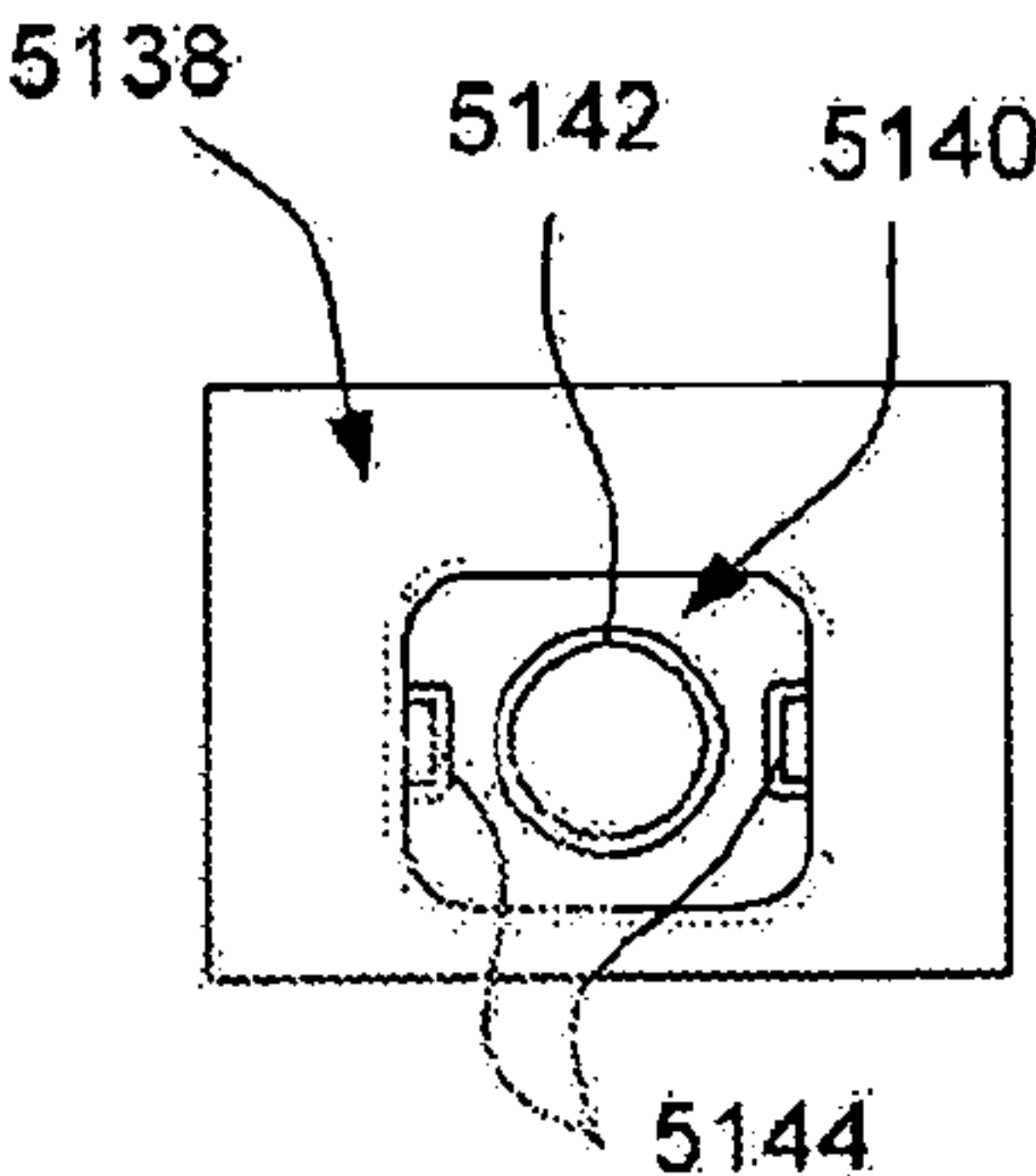


FIG. 13g

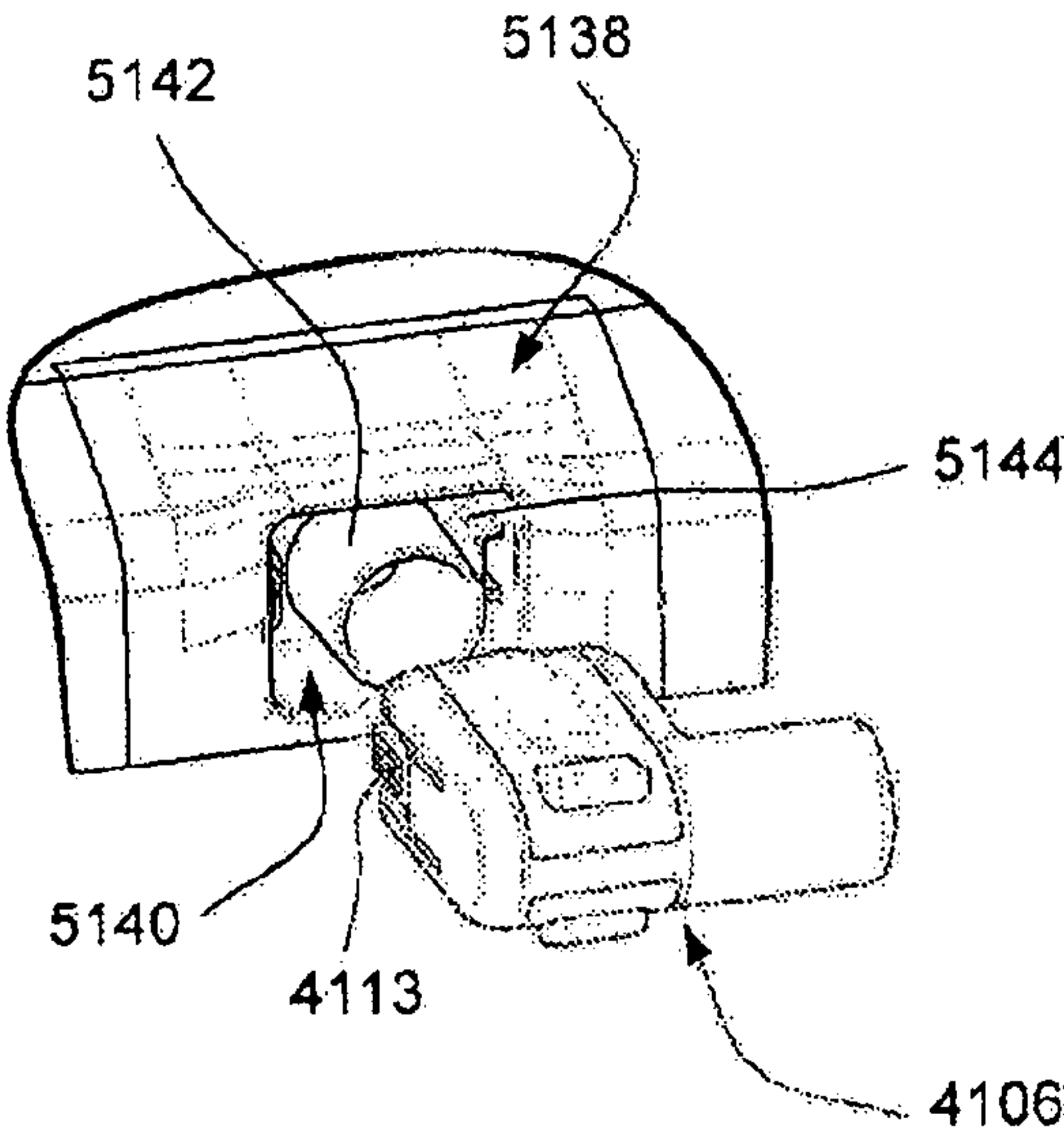


FIG. 13h

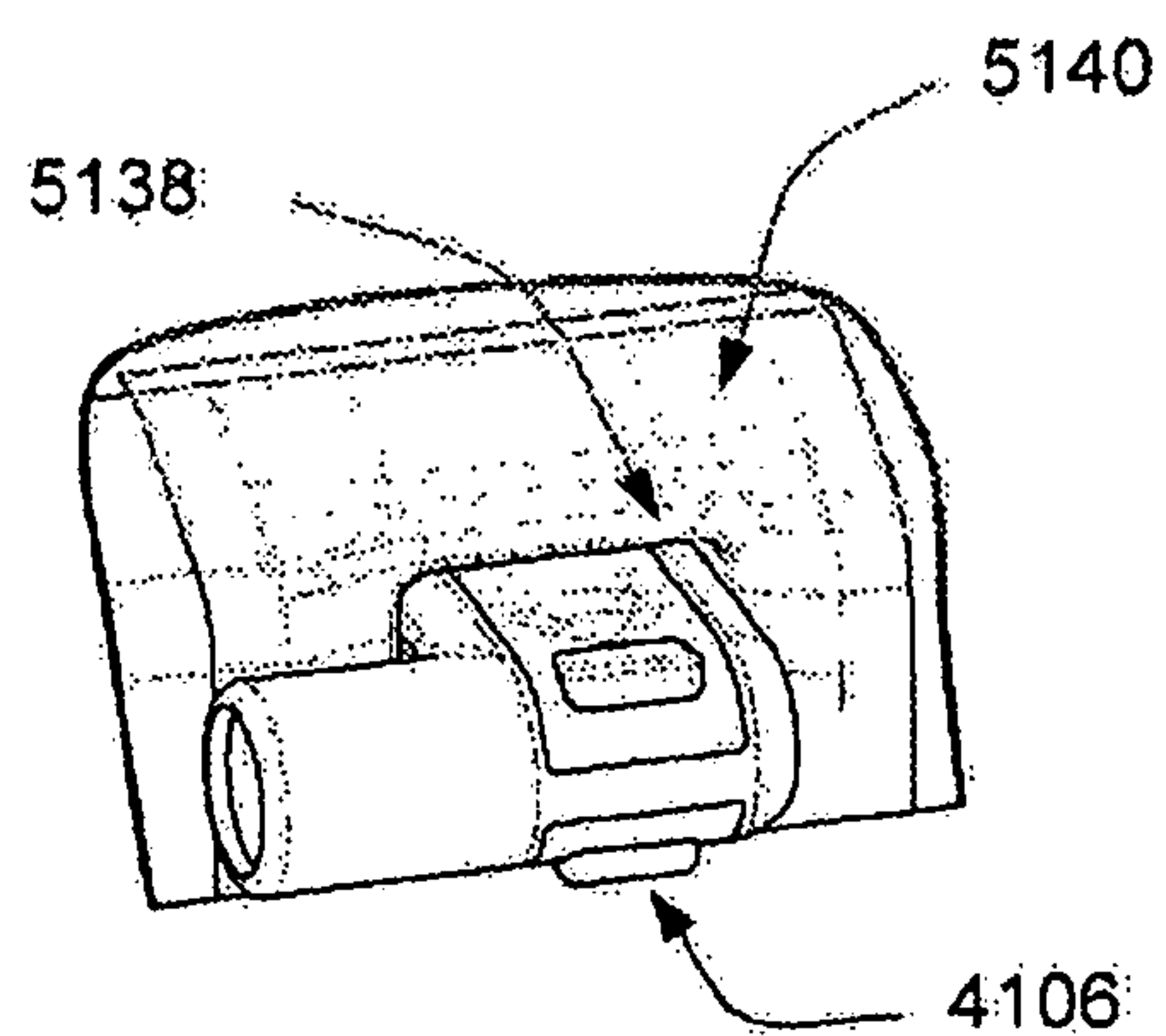


FIG. 13j

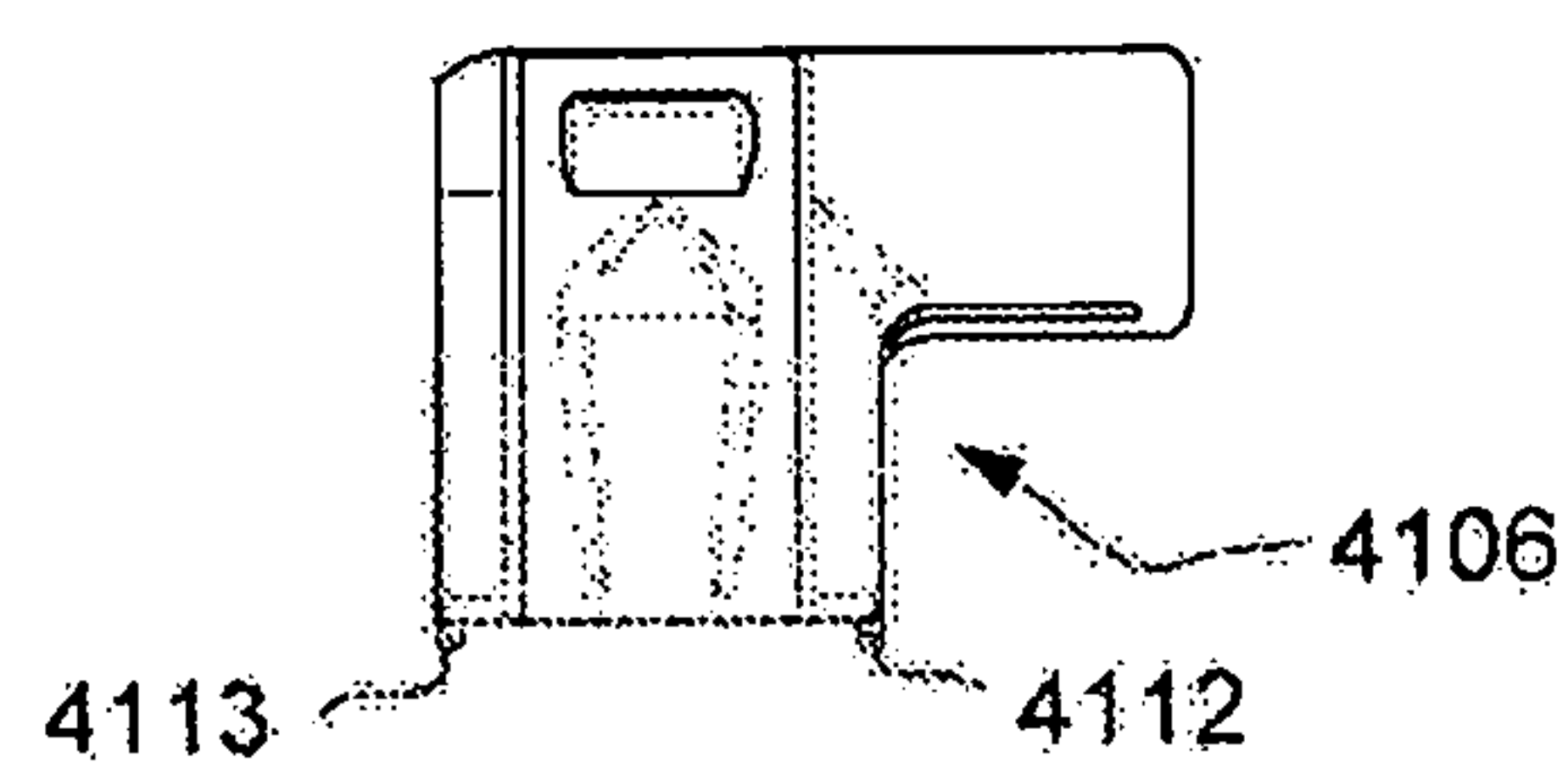


FIG. 13k

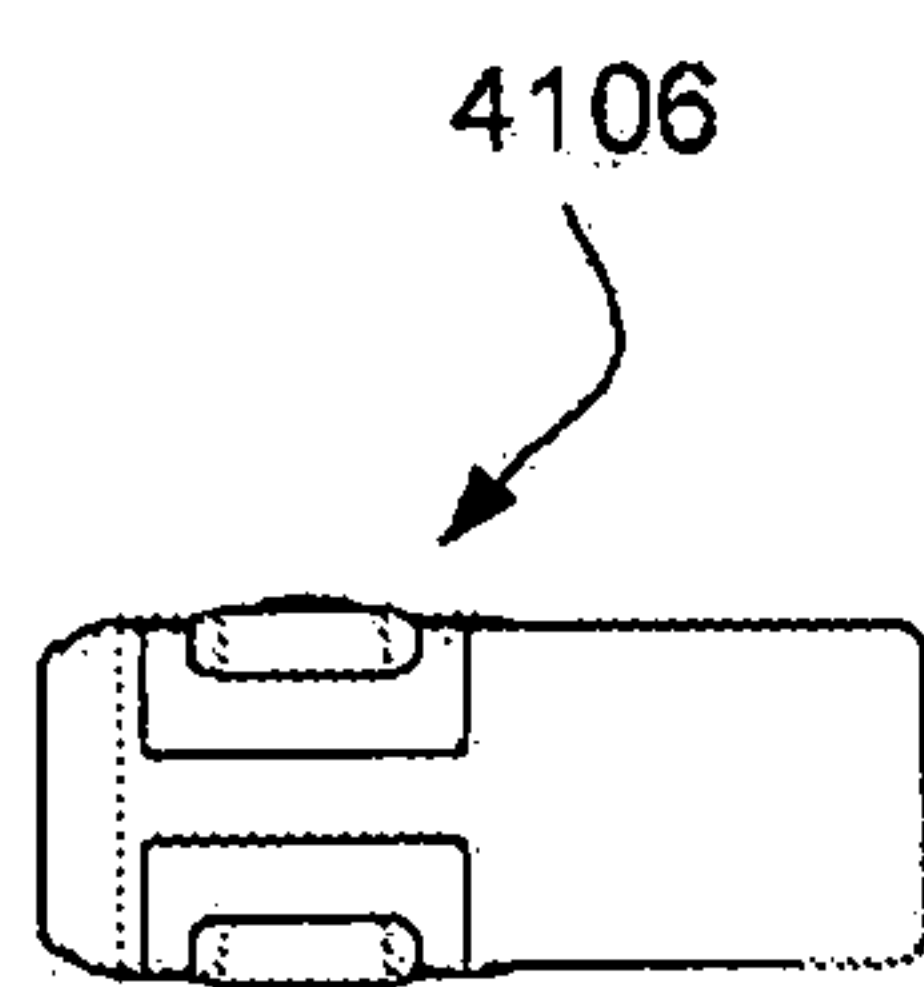


FIG. 13l

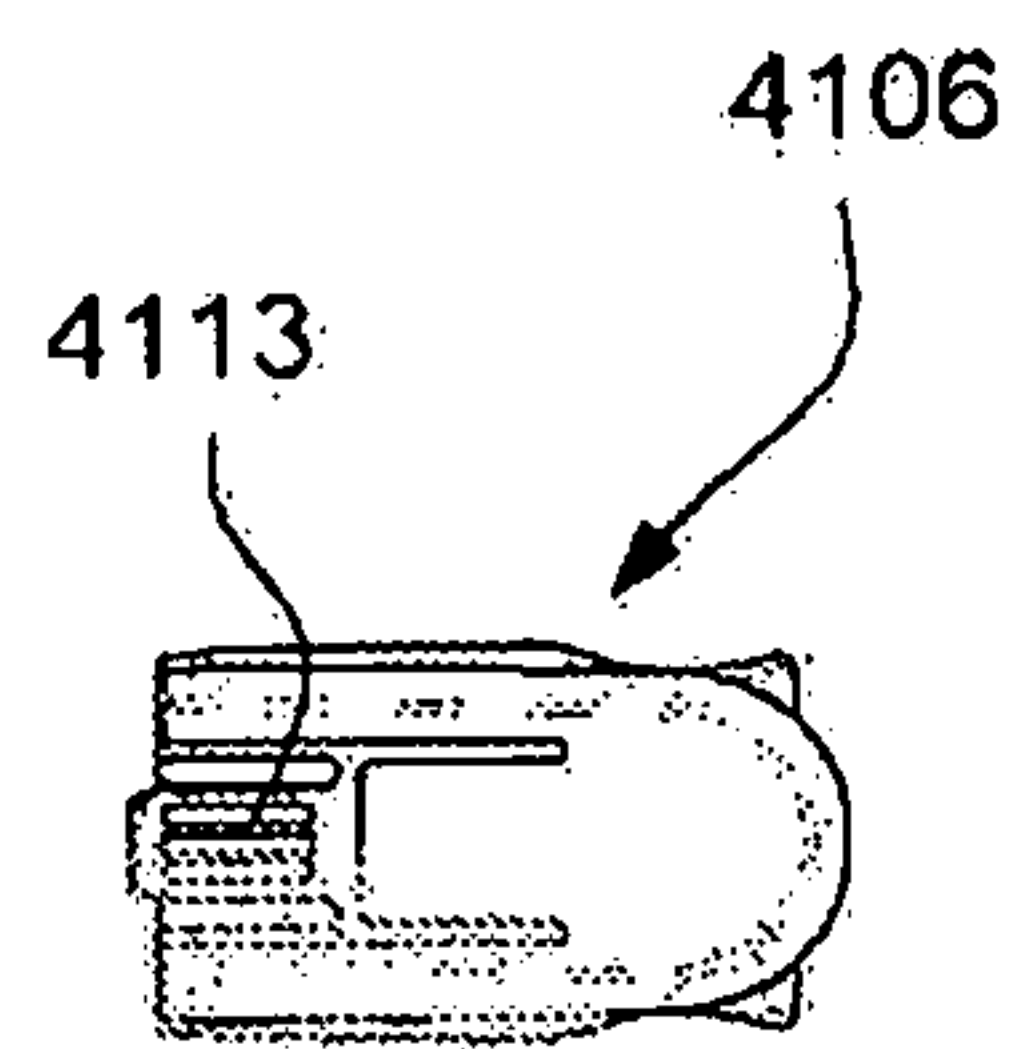


FIG. 13m

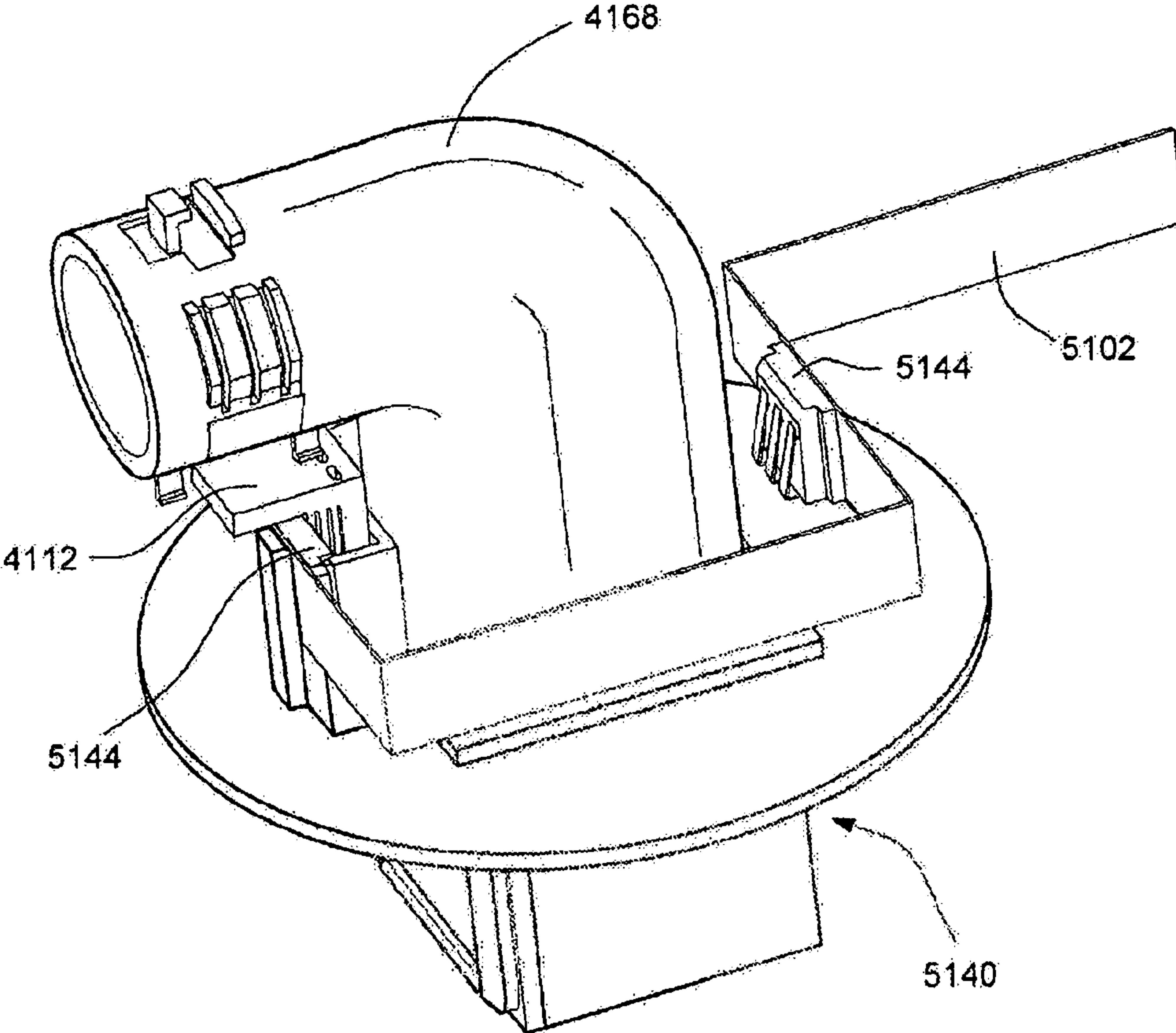


FIG. 13n

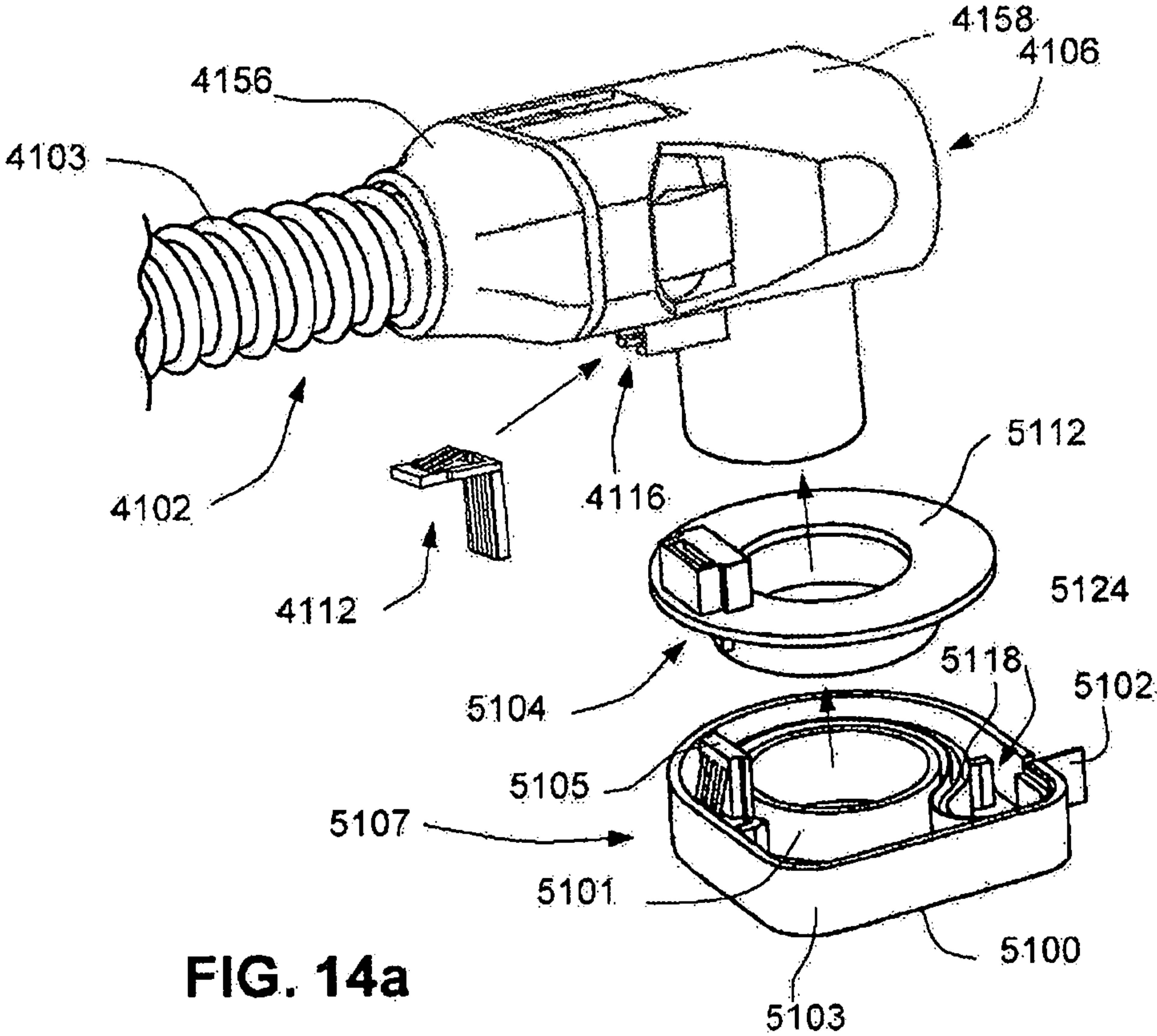


FIG. 14a

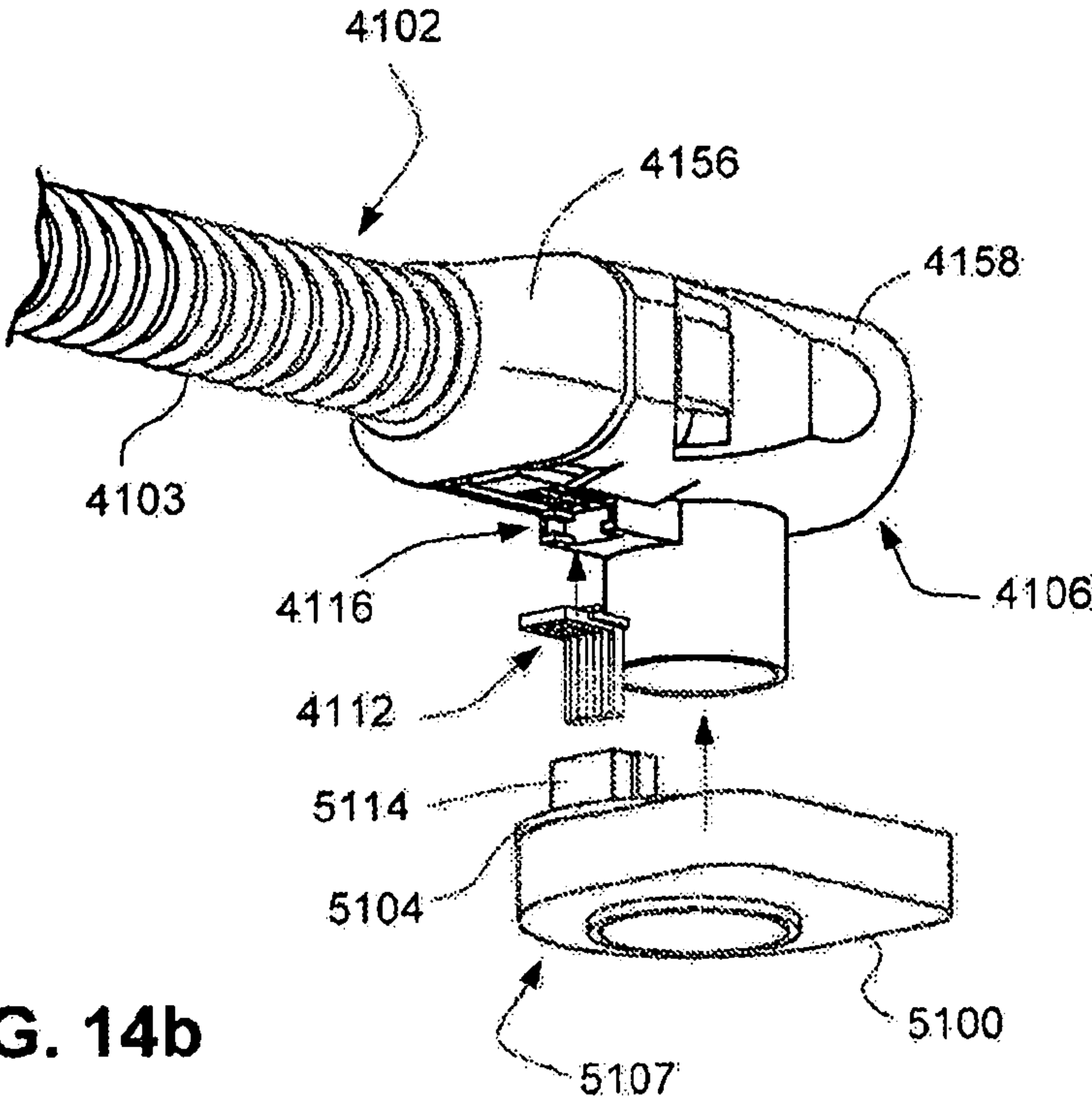


FIG. 14b

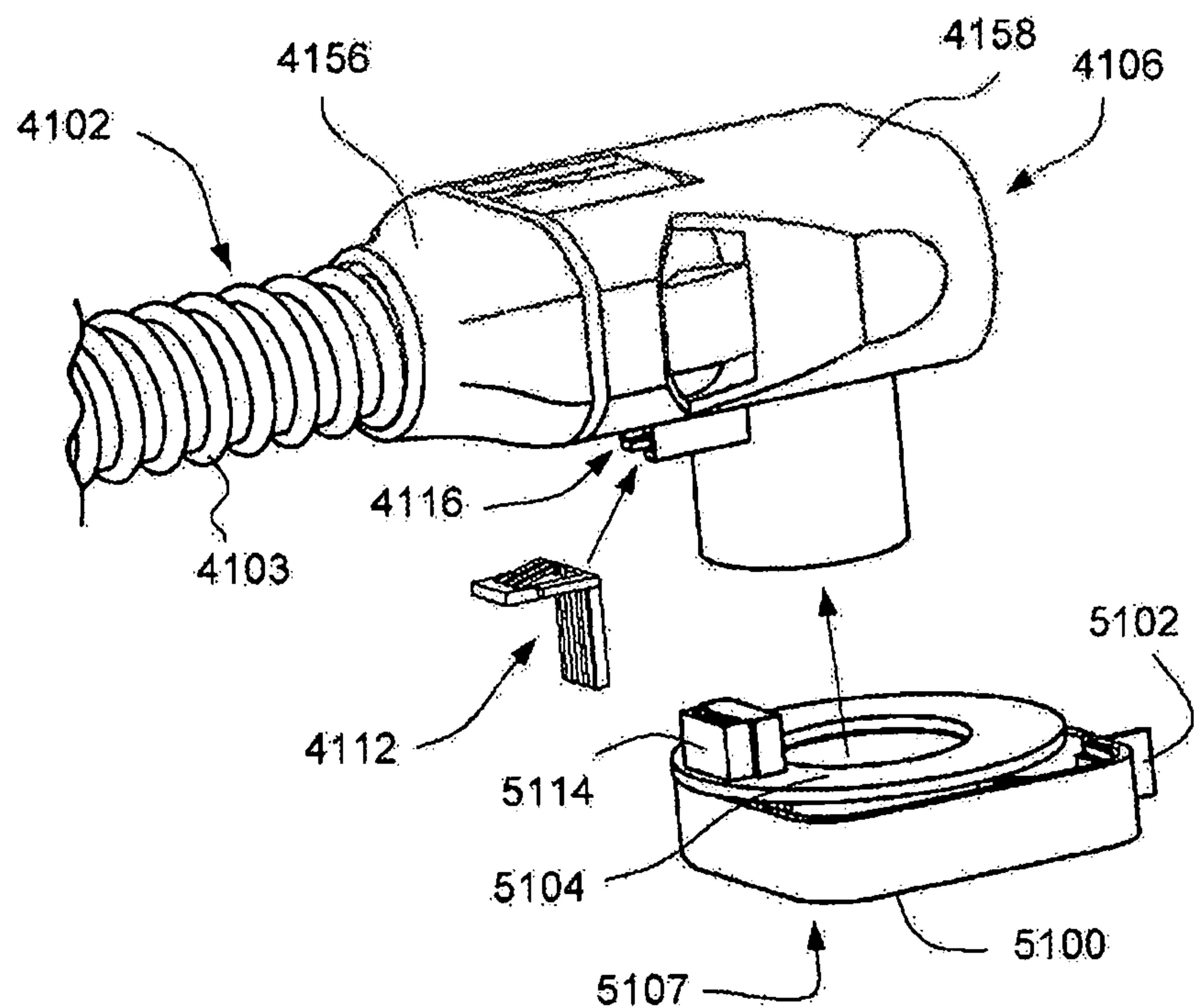


FIG. 14c

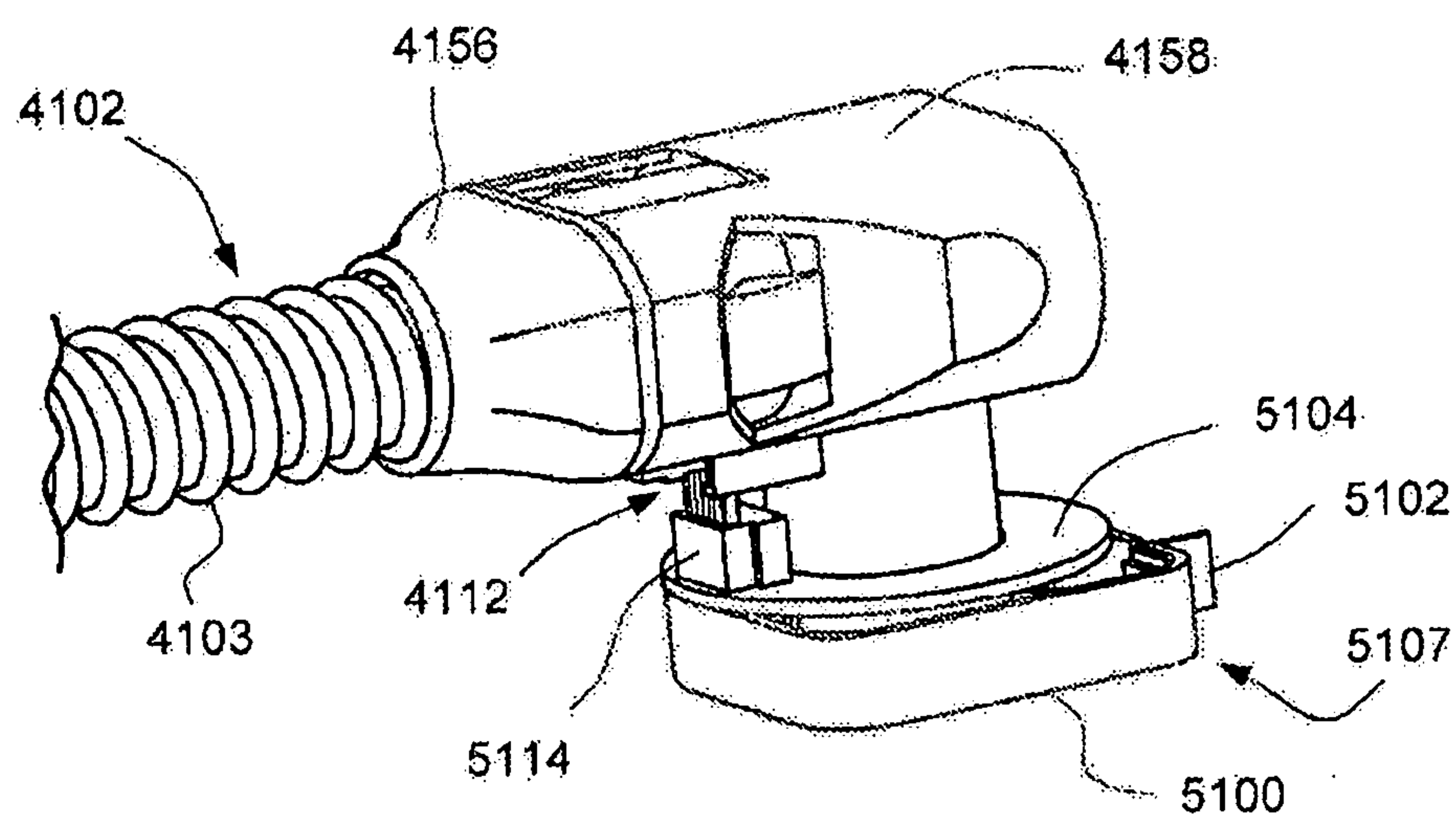
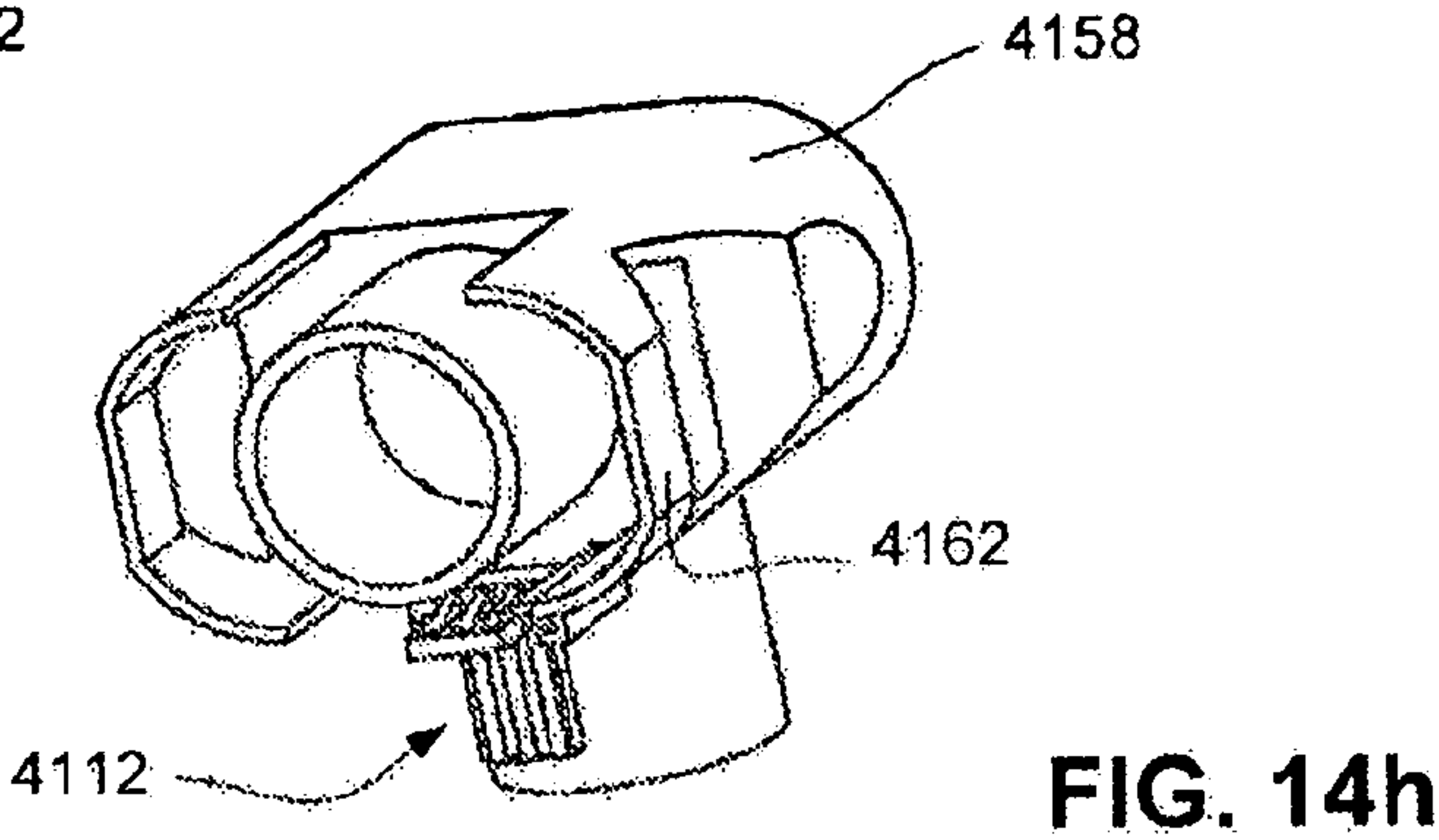
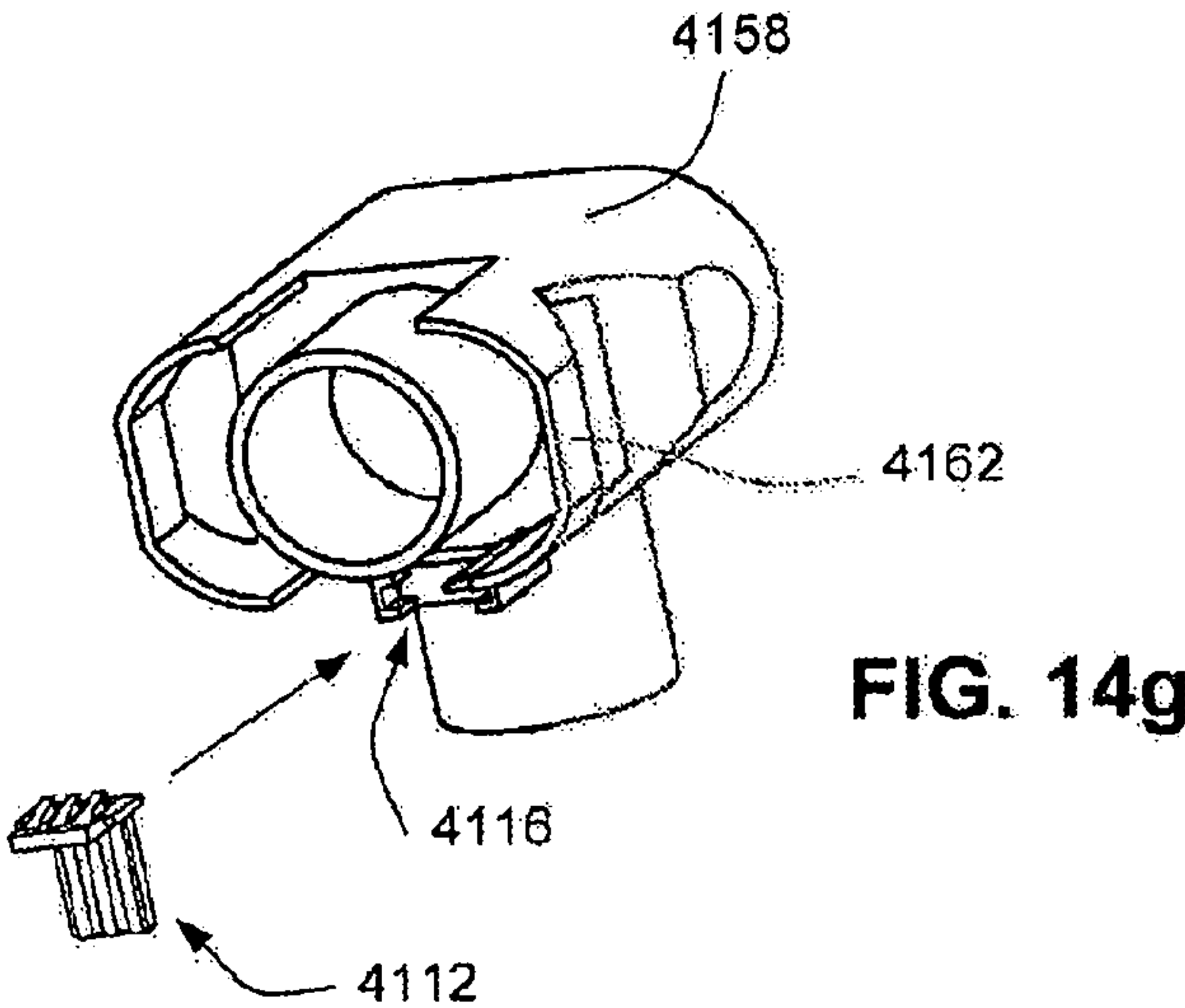
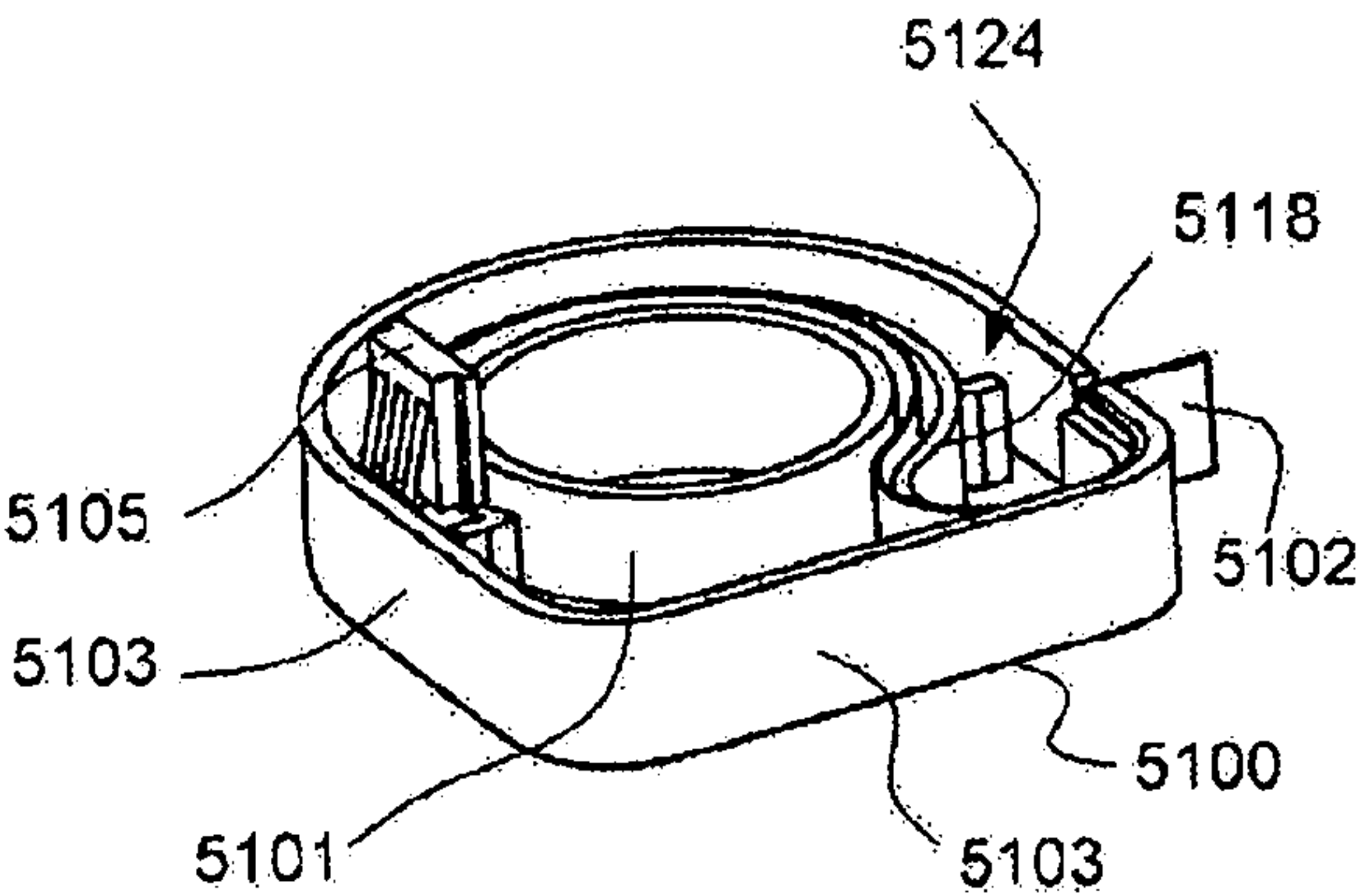
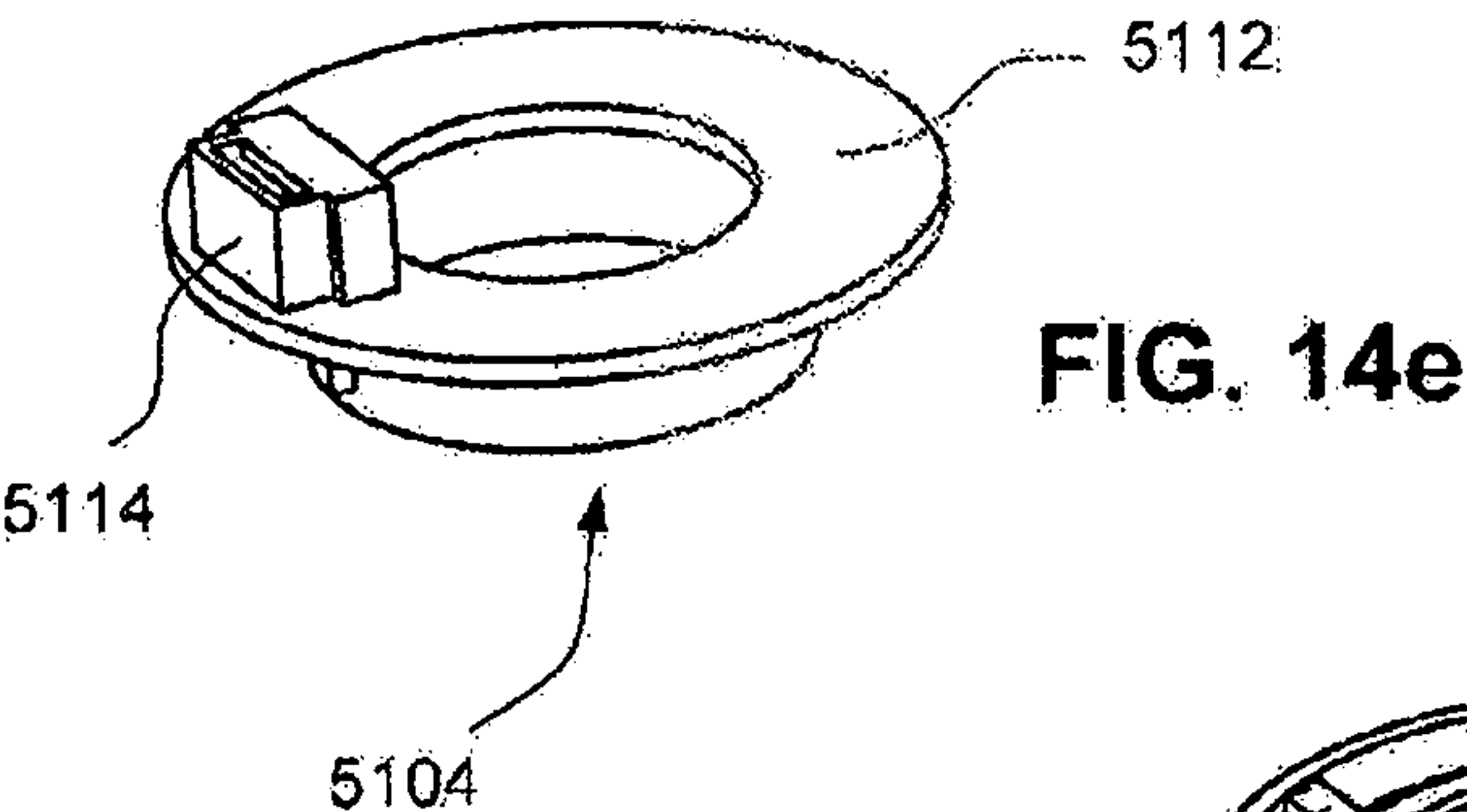


FIG. 14d



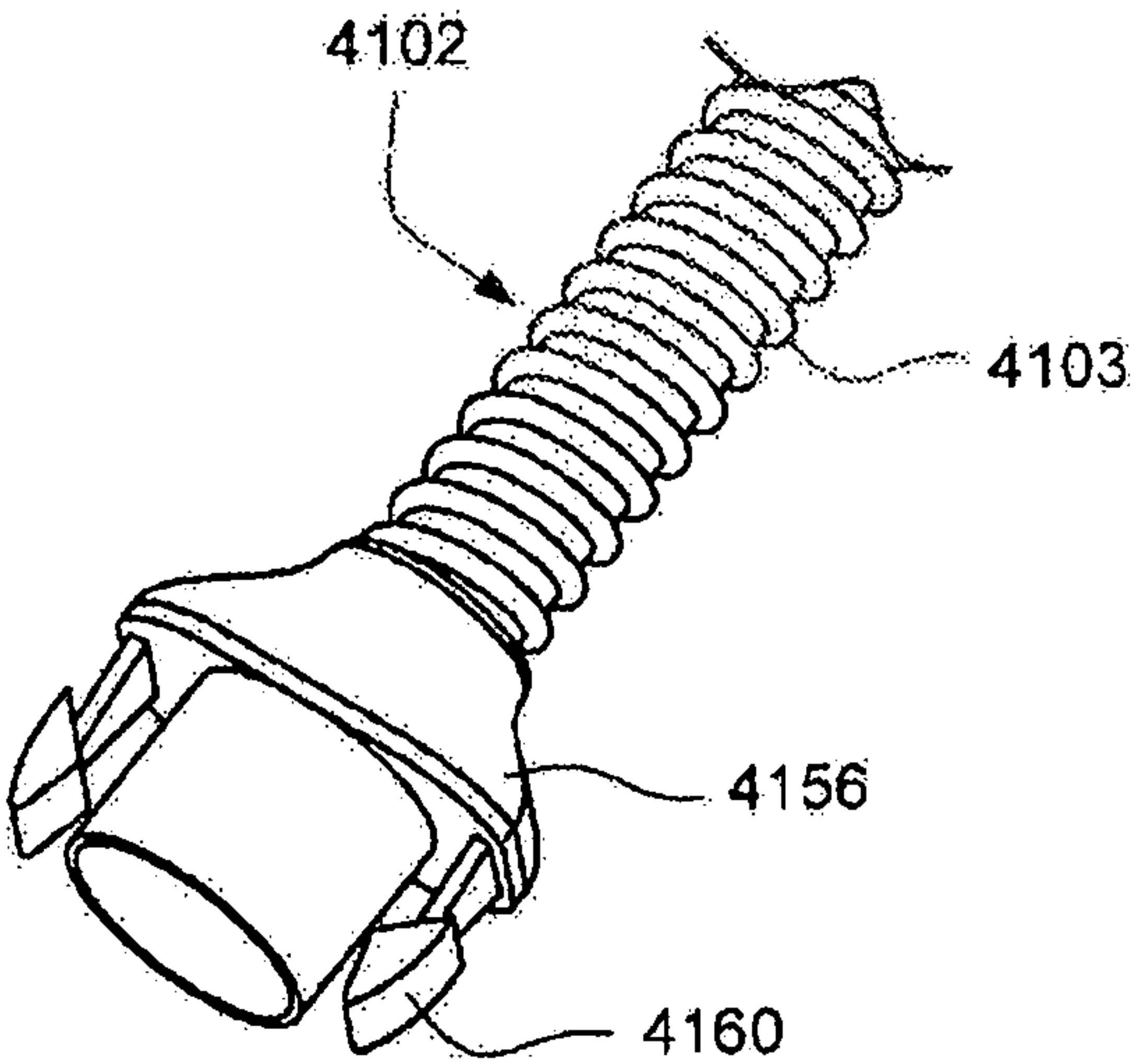


FIG. 14i

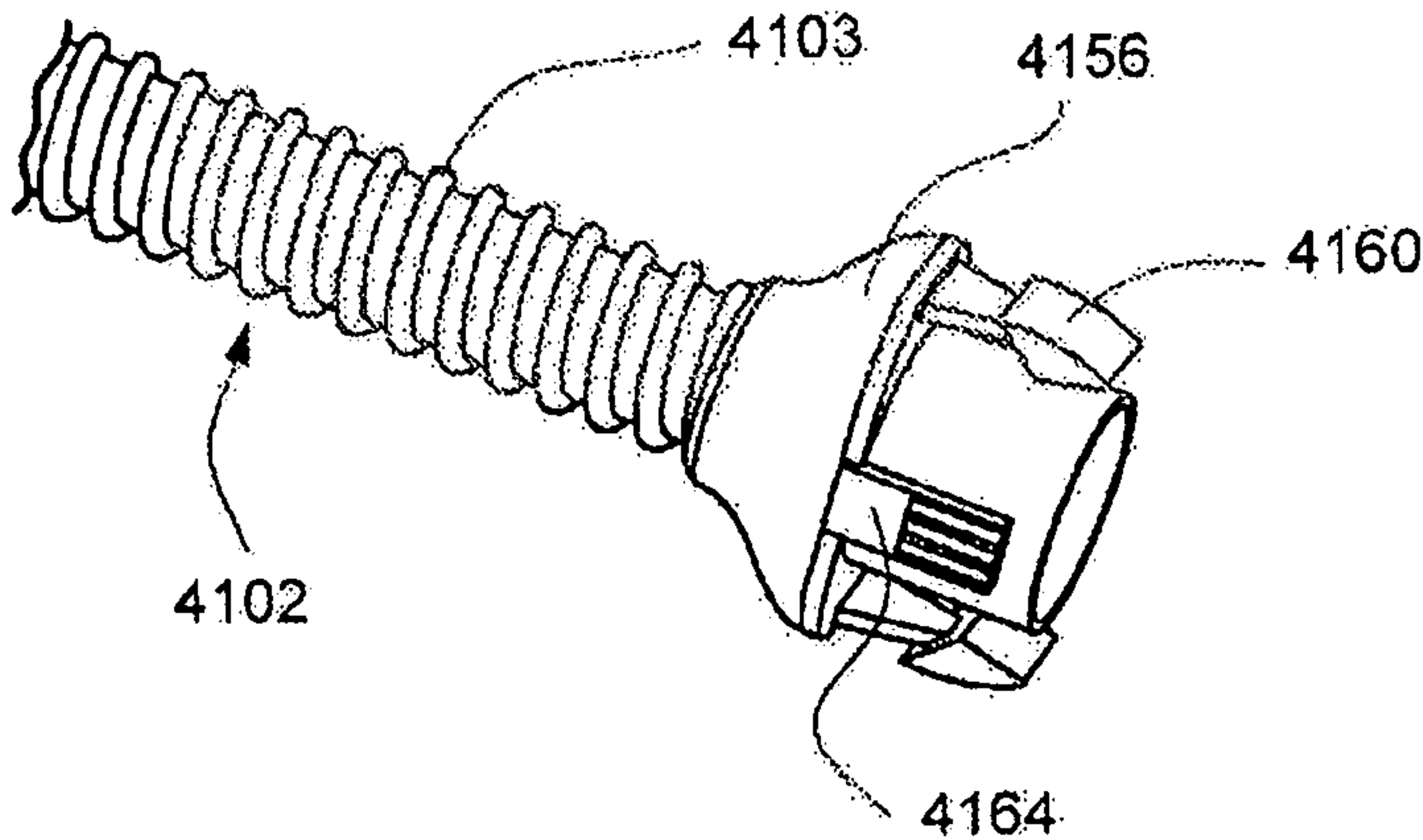


FIG. 14j

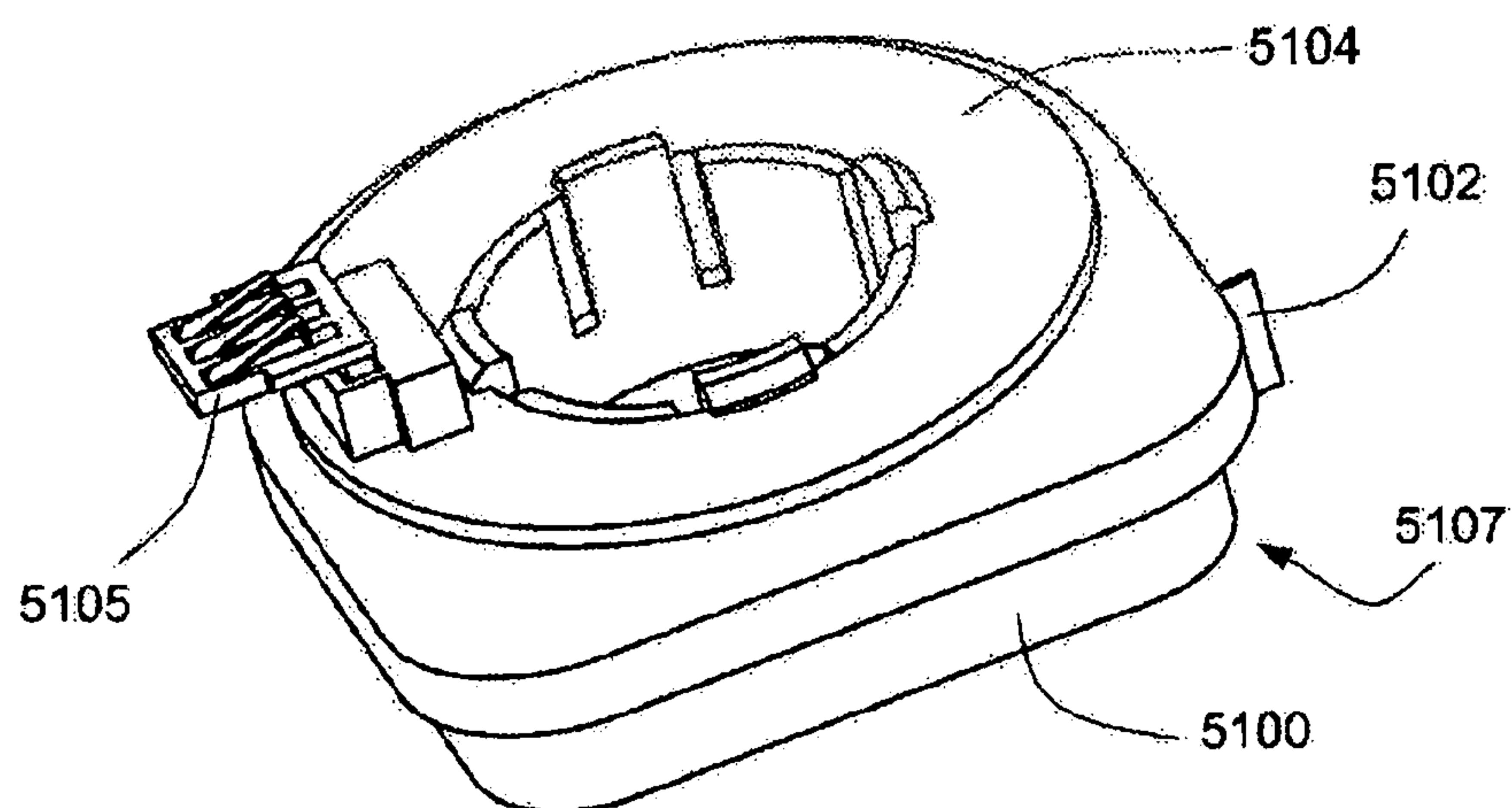


FIG. 15a

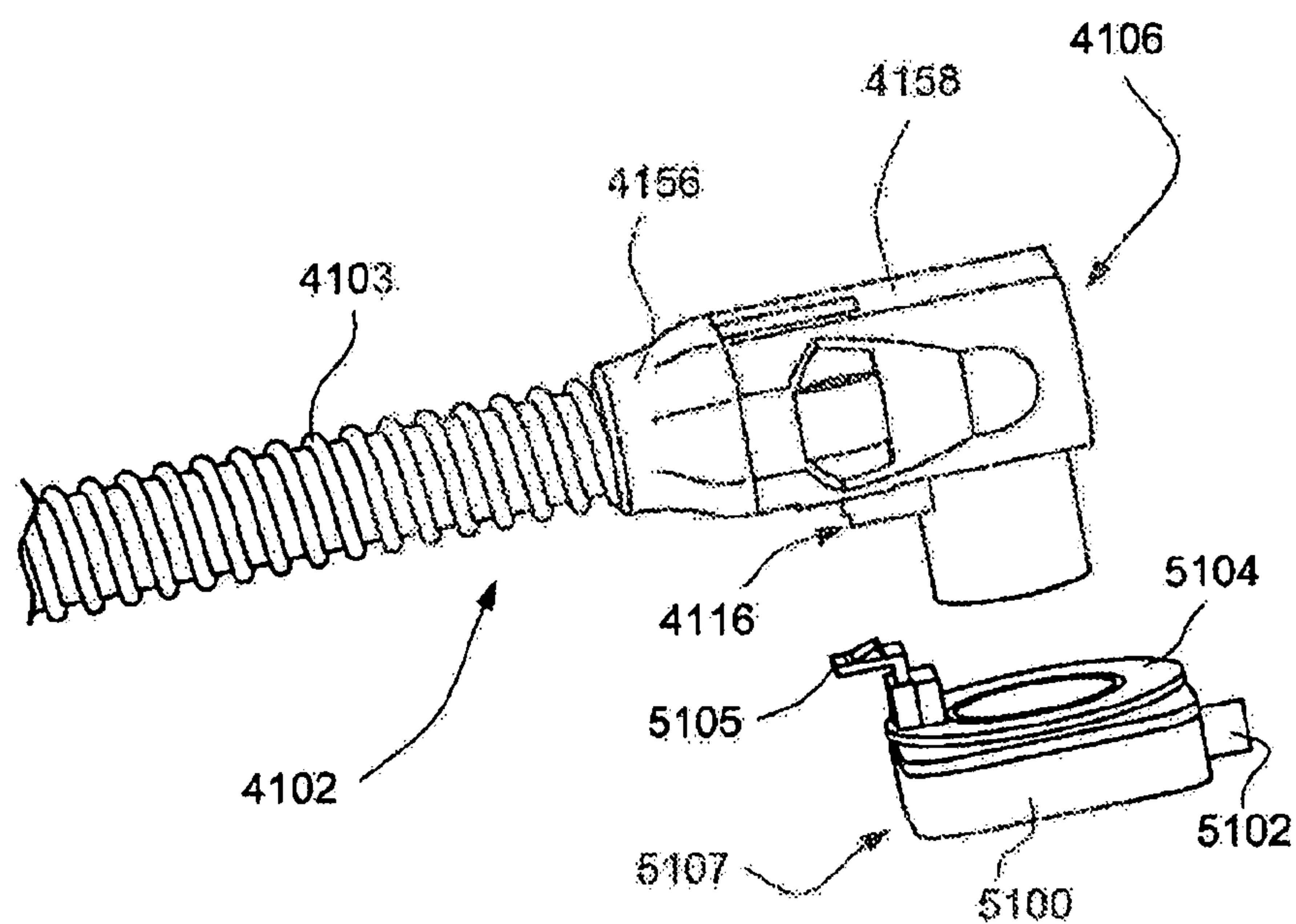
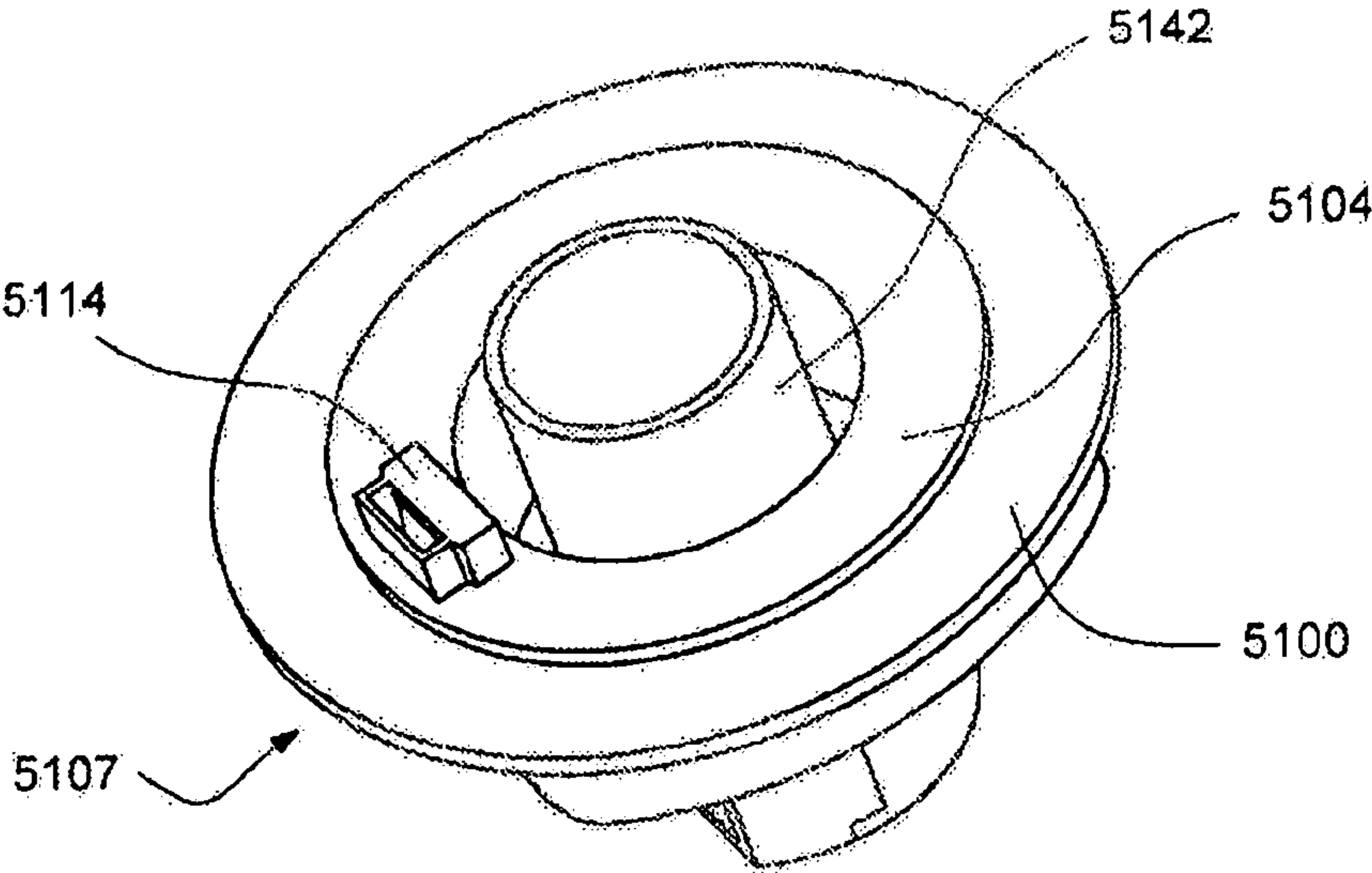
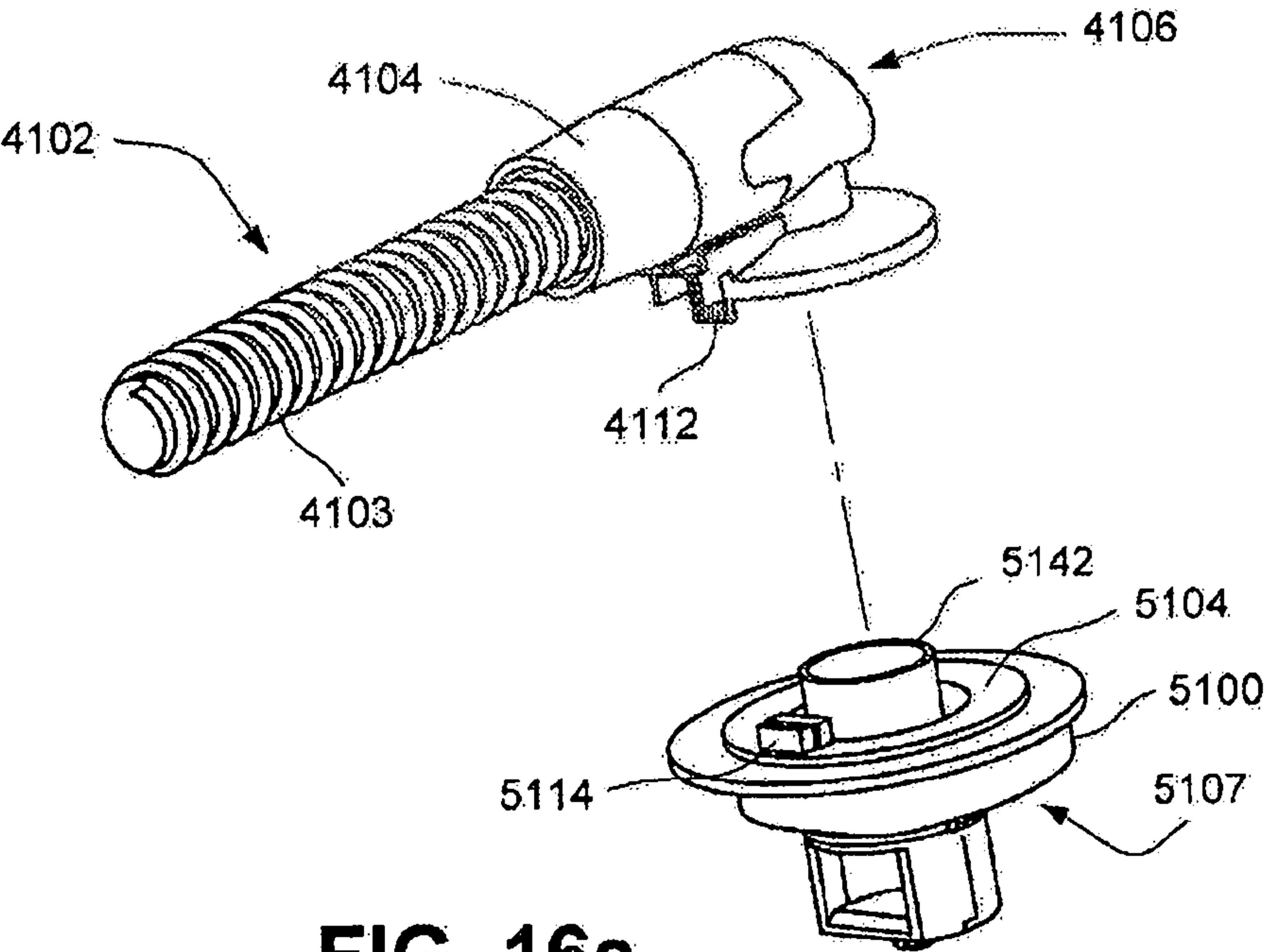


FIG. 15b



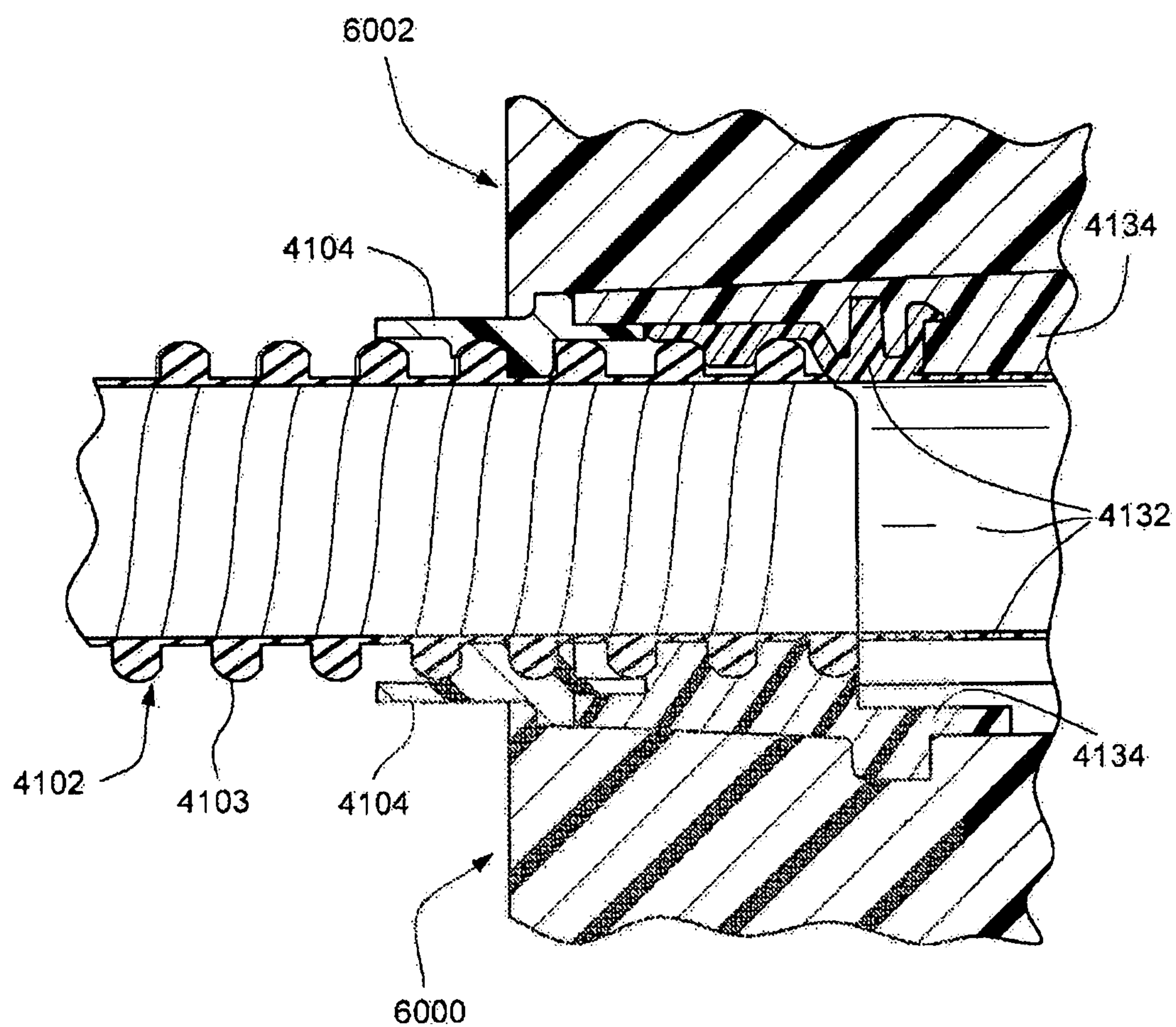


FIG. 17

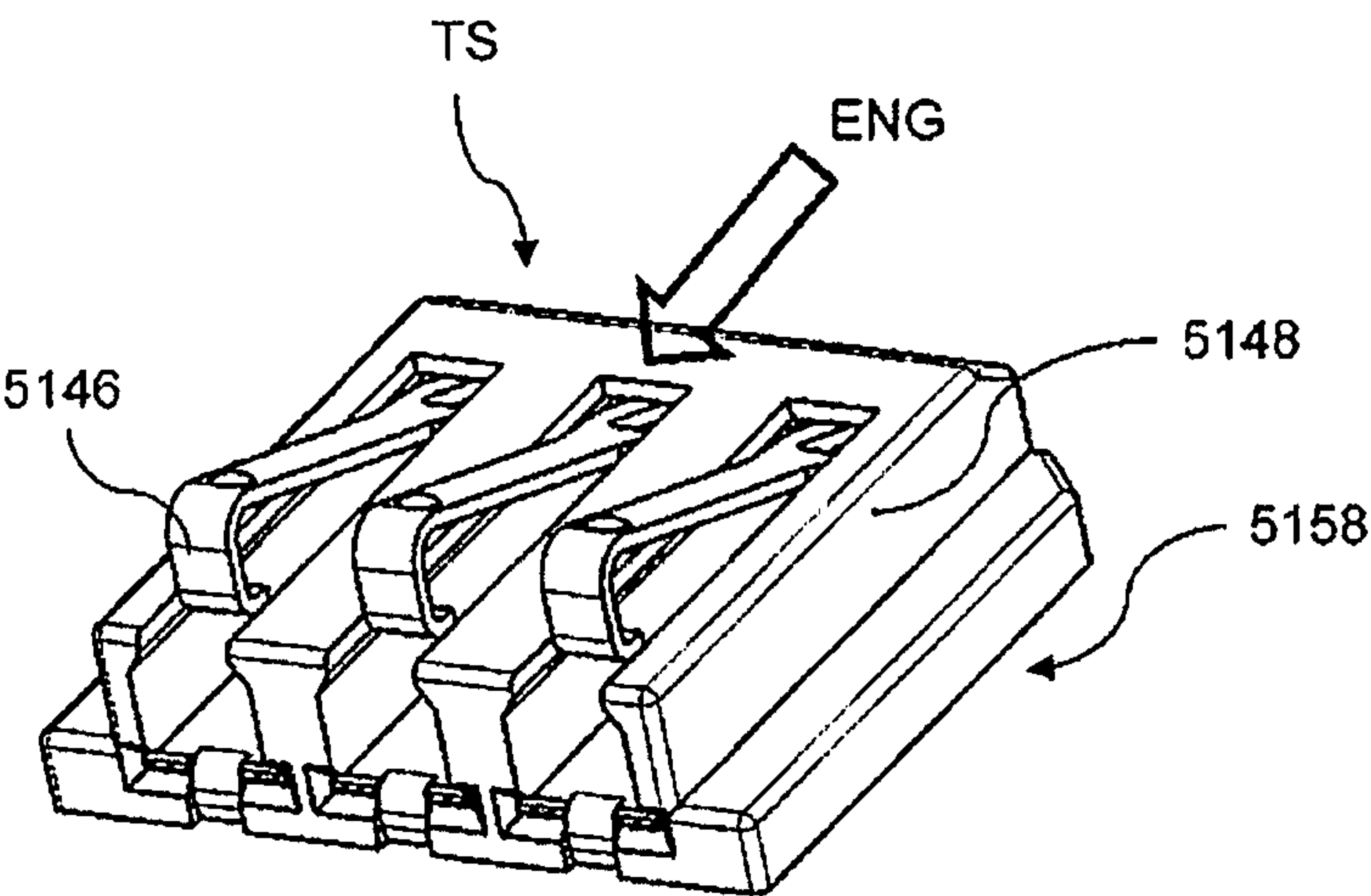


FIG. 18a

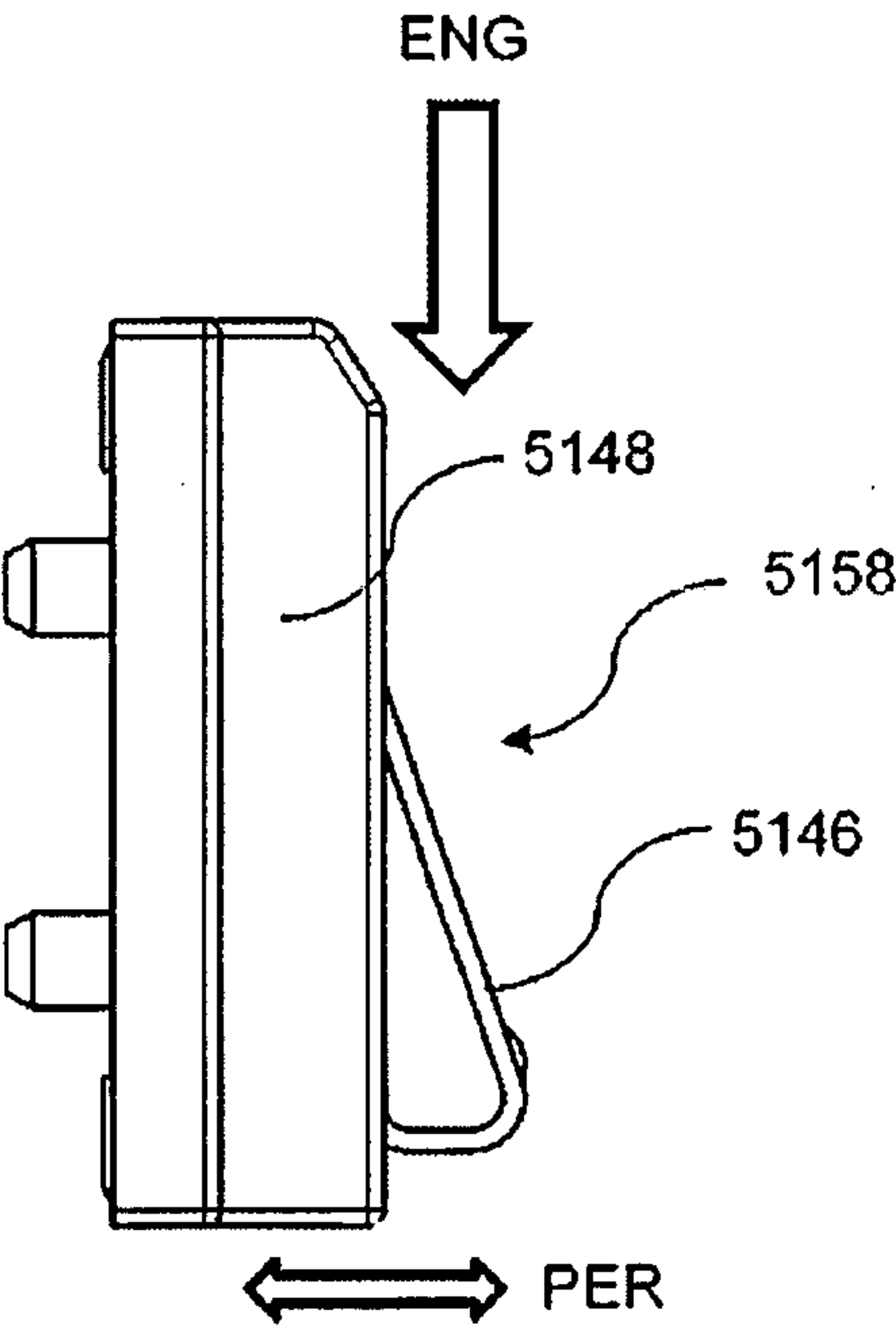


FIG. 18b

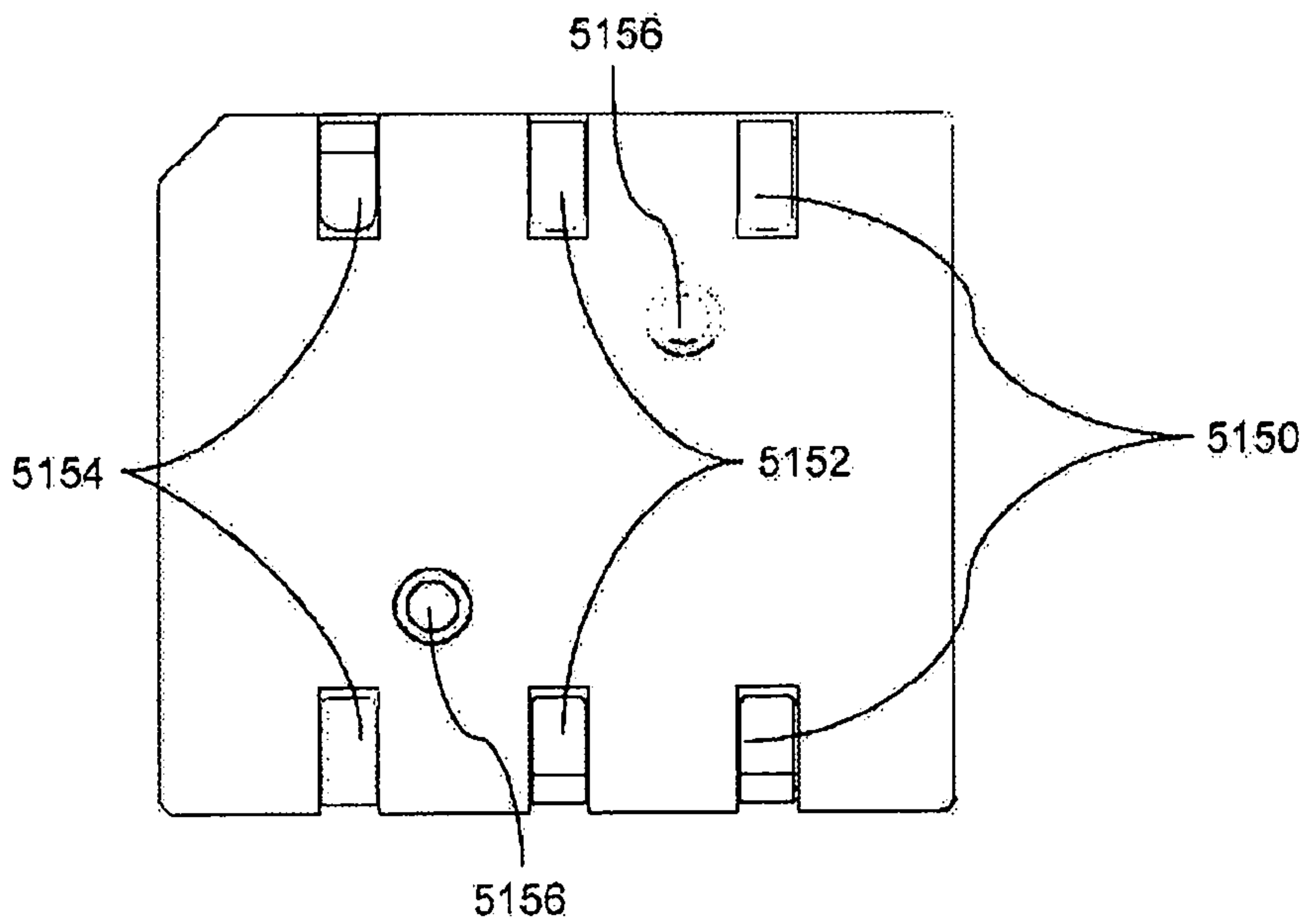


FIG. 18c

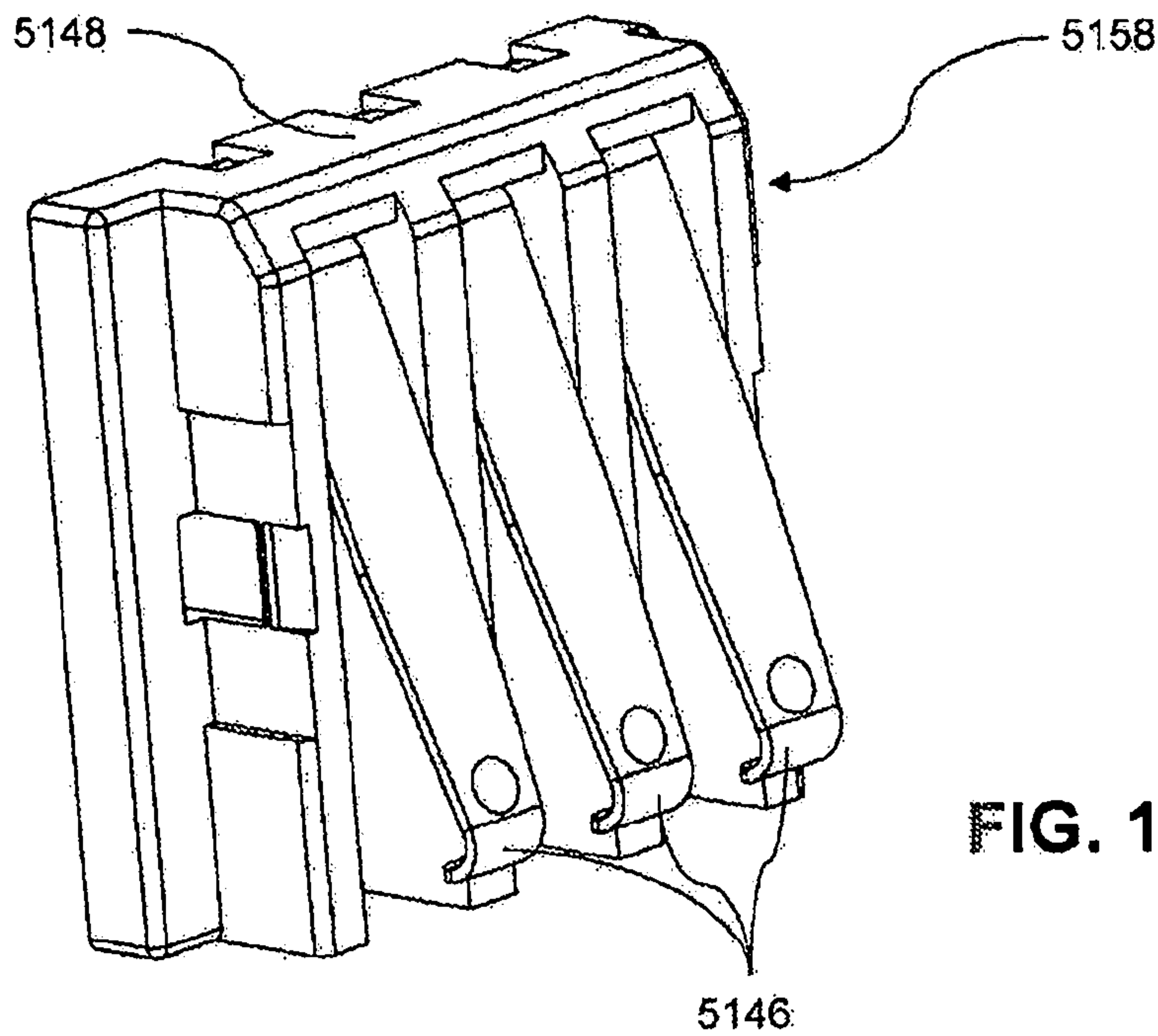


FIG. 18d

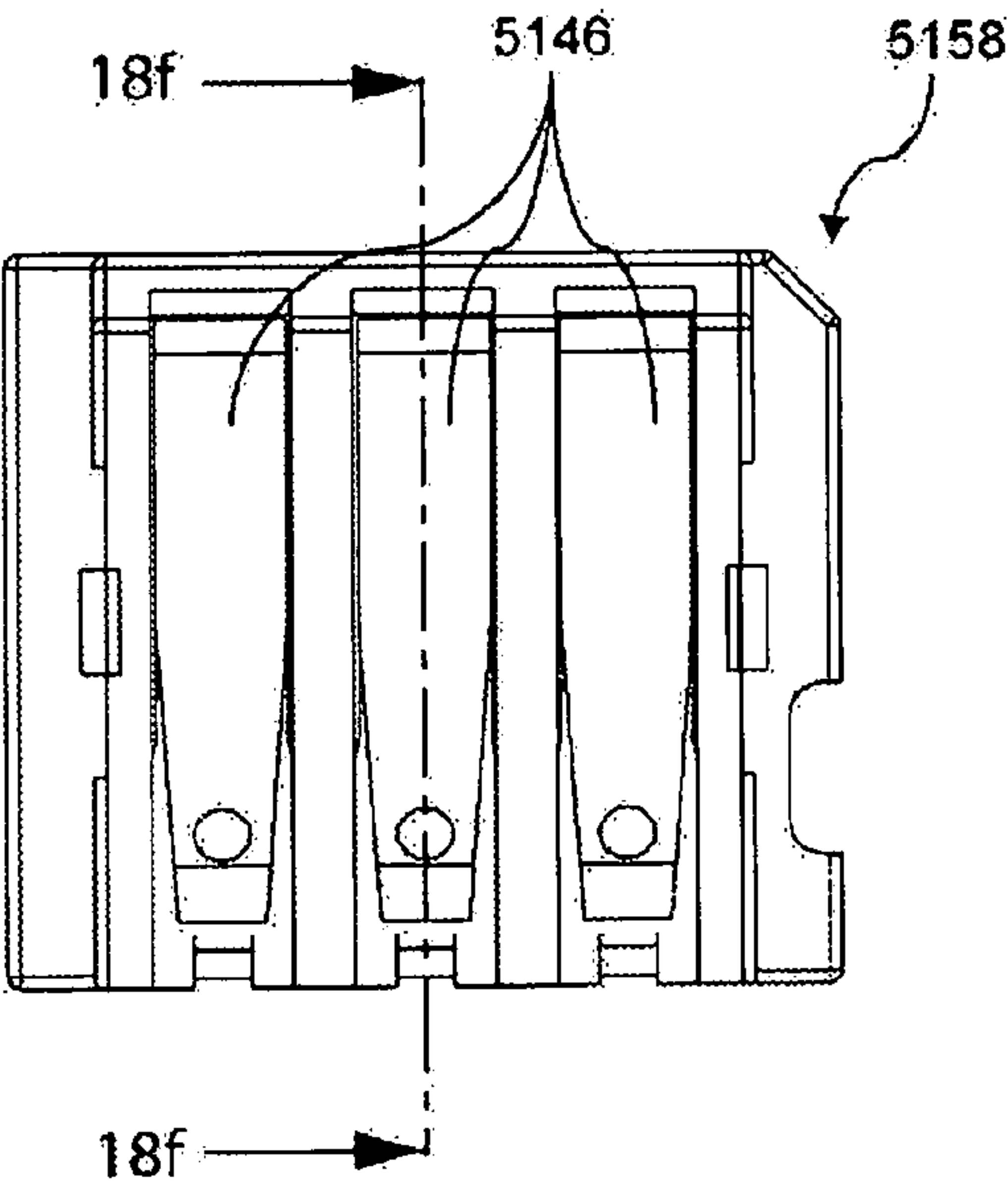


FIG. 18e

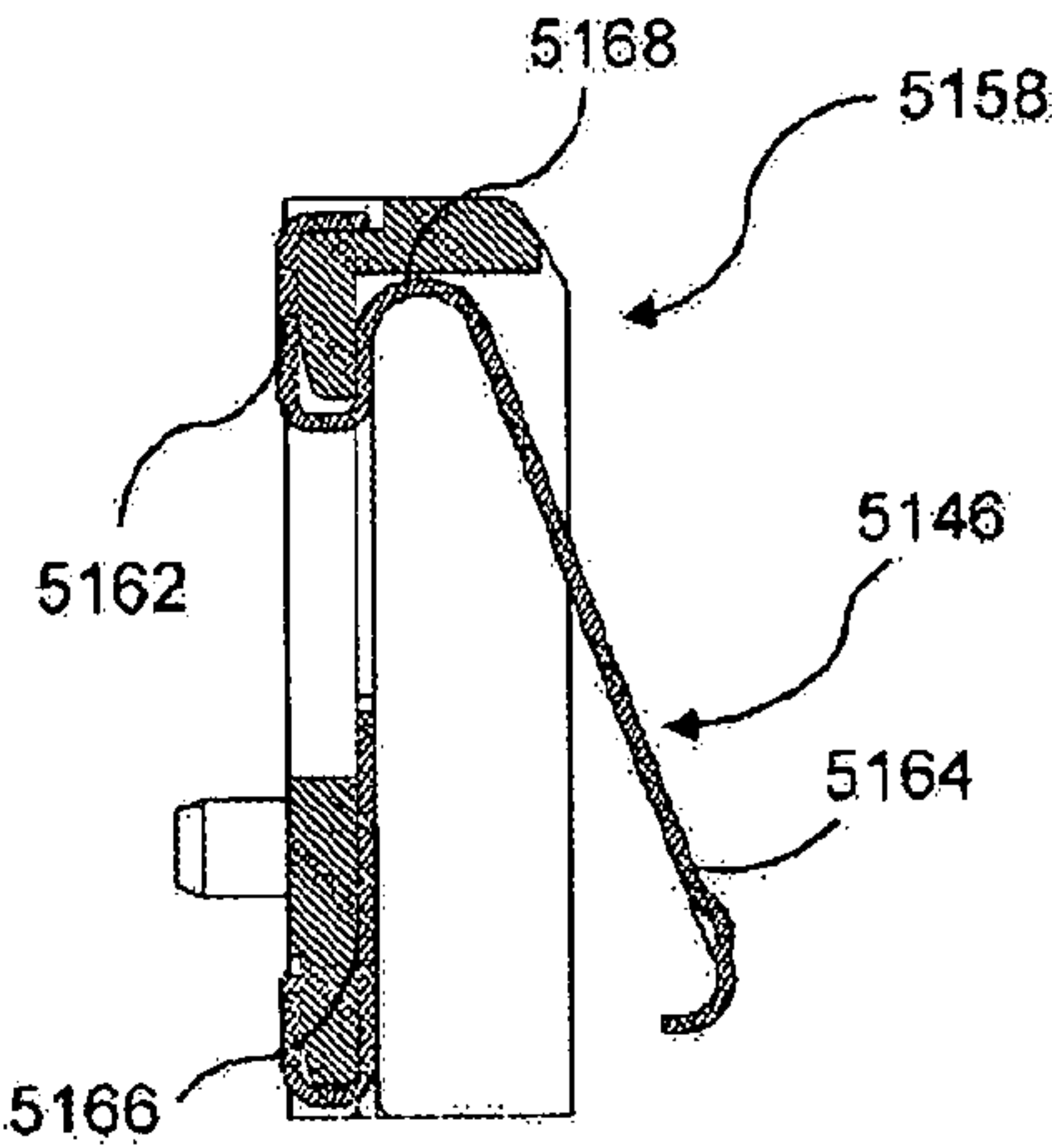


FIG. 18f

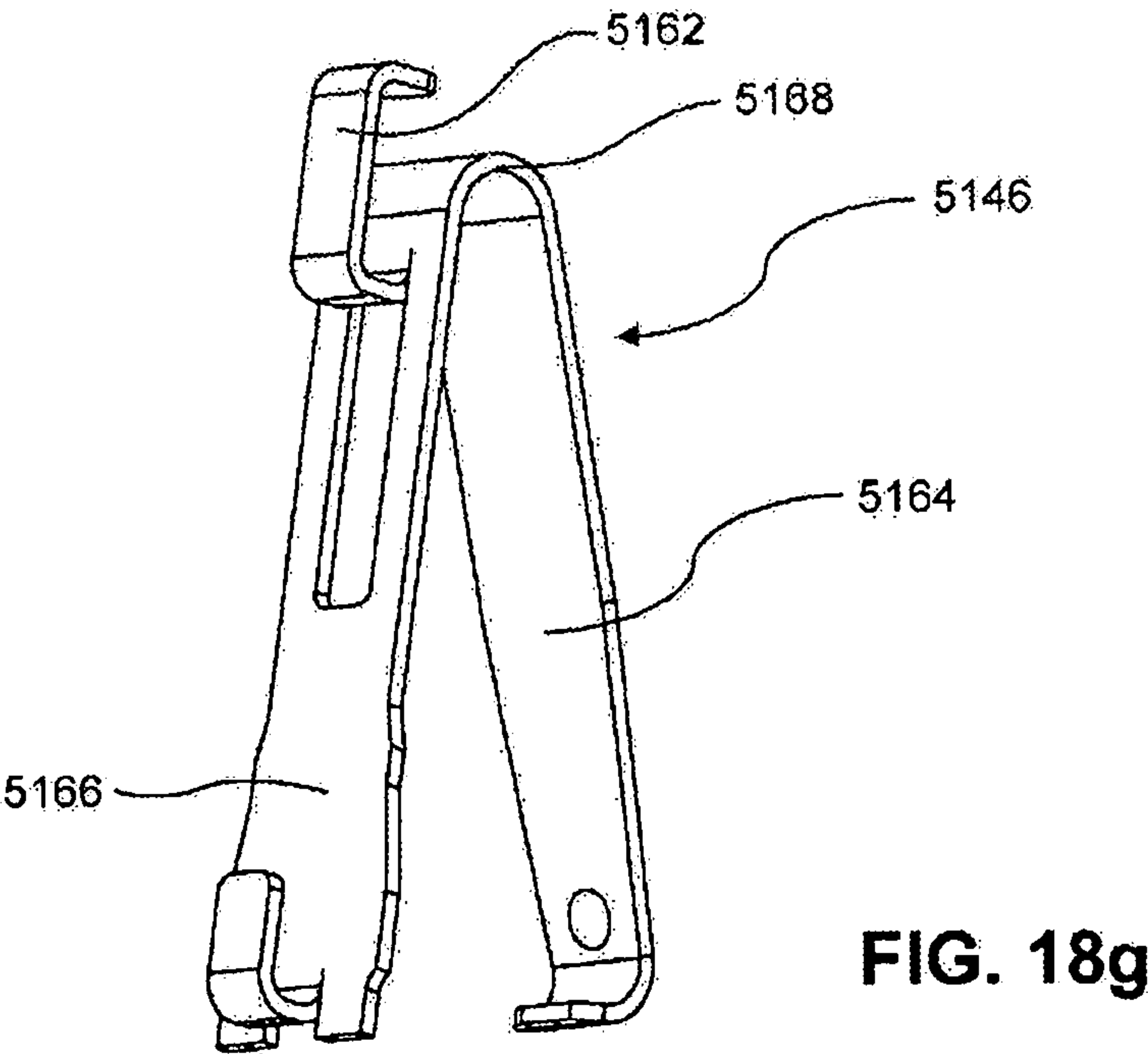


FIG. 18g

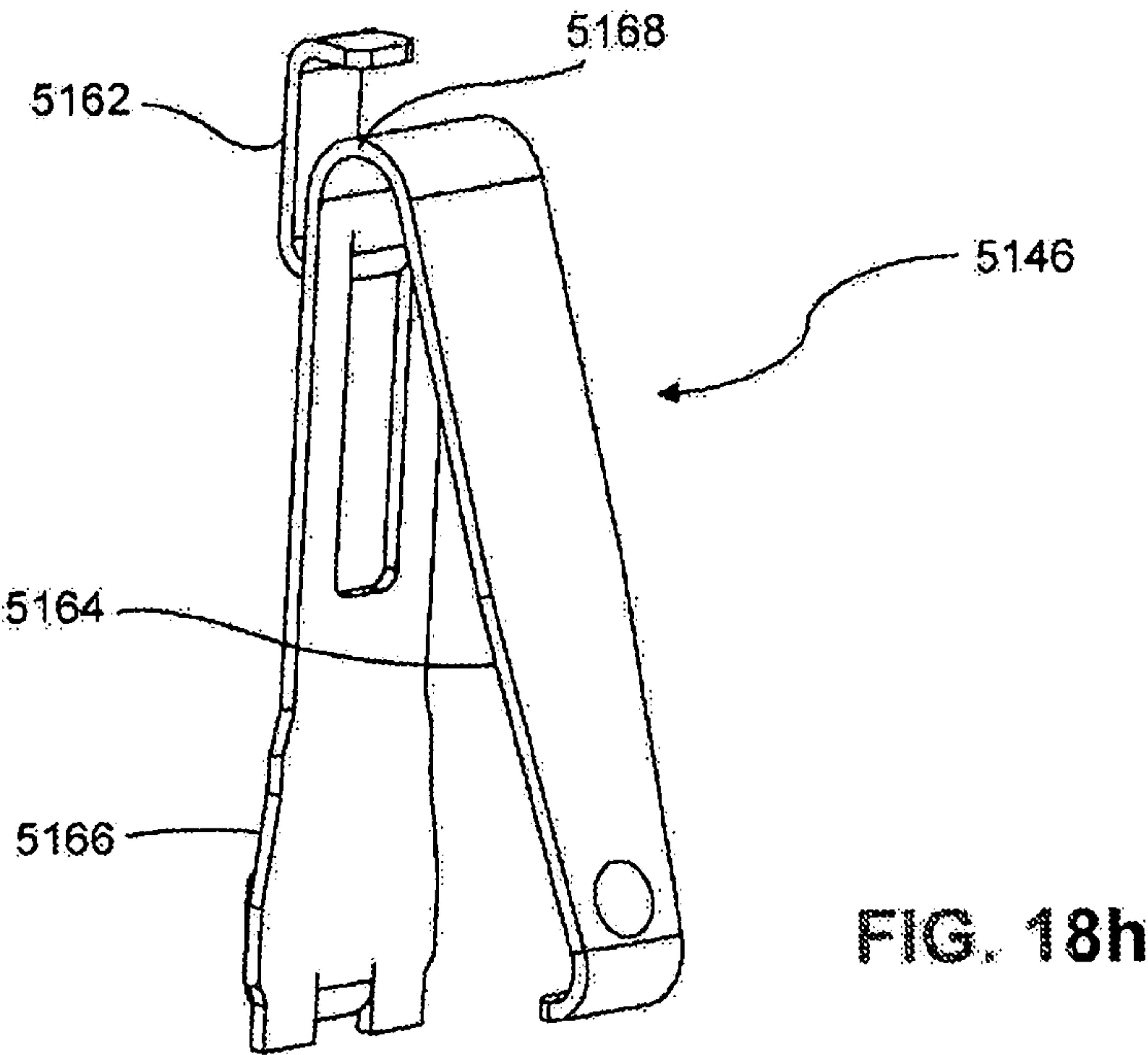


FIG. 18h

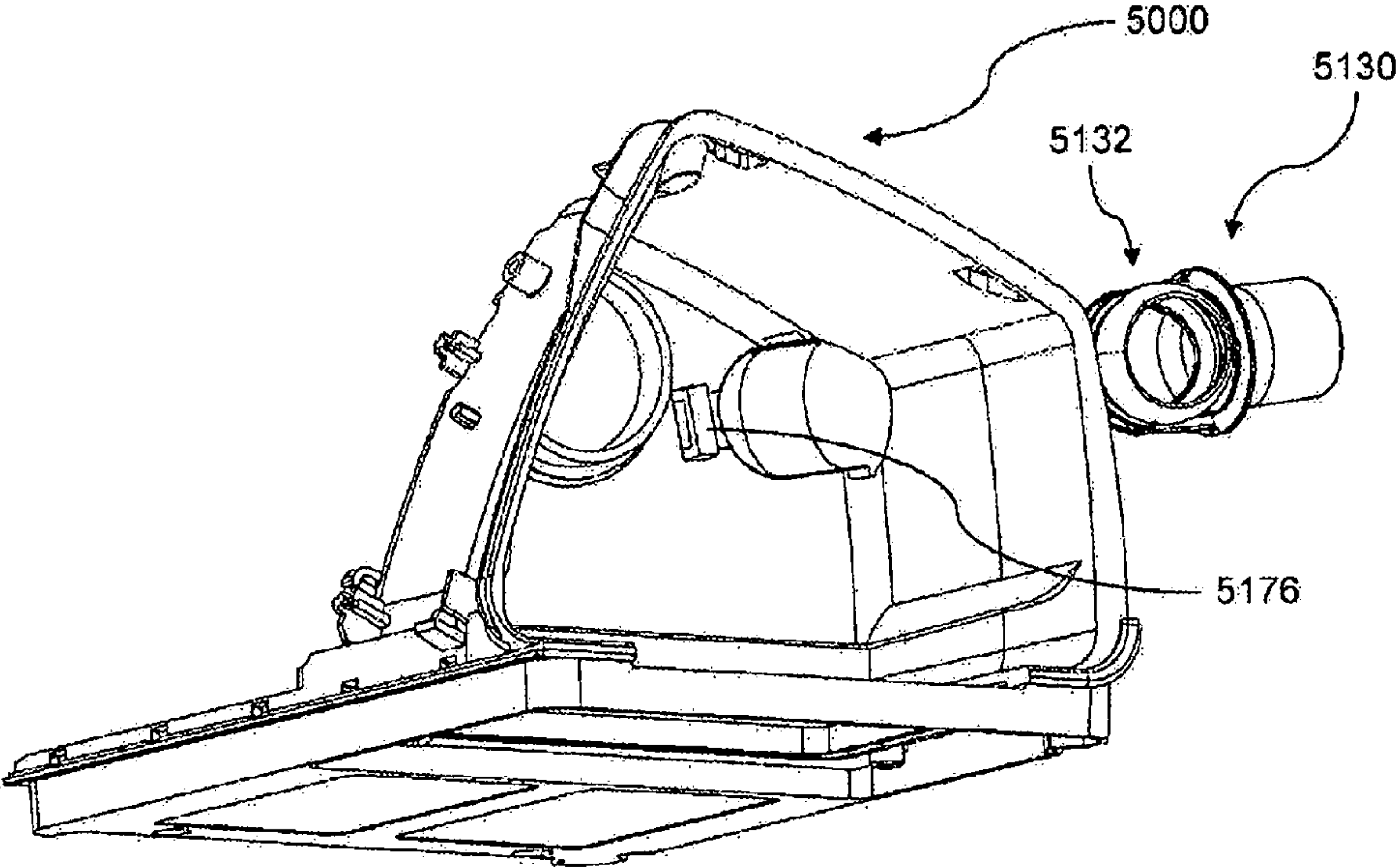


FIG. 19a

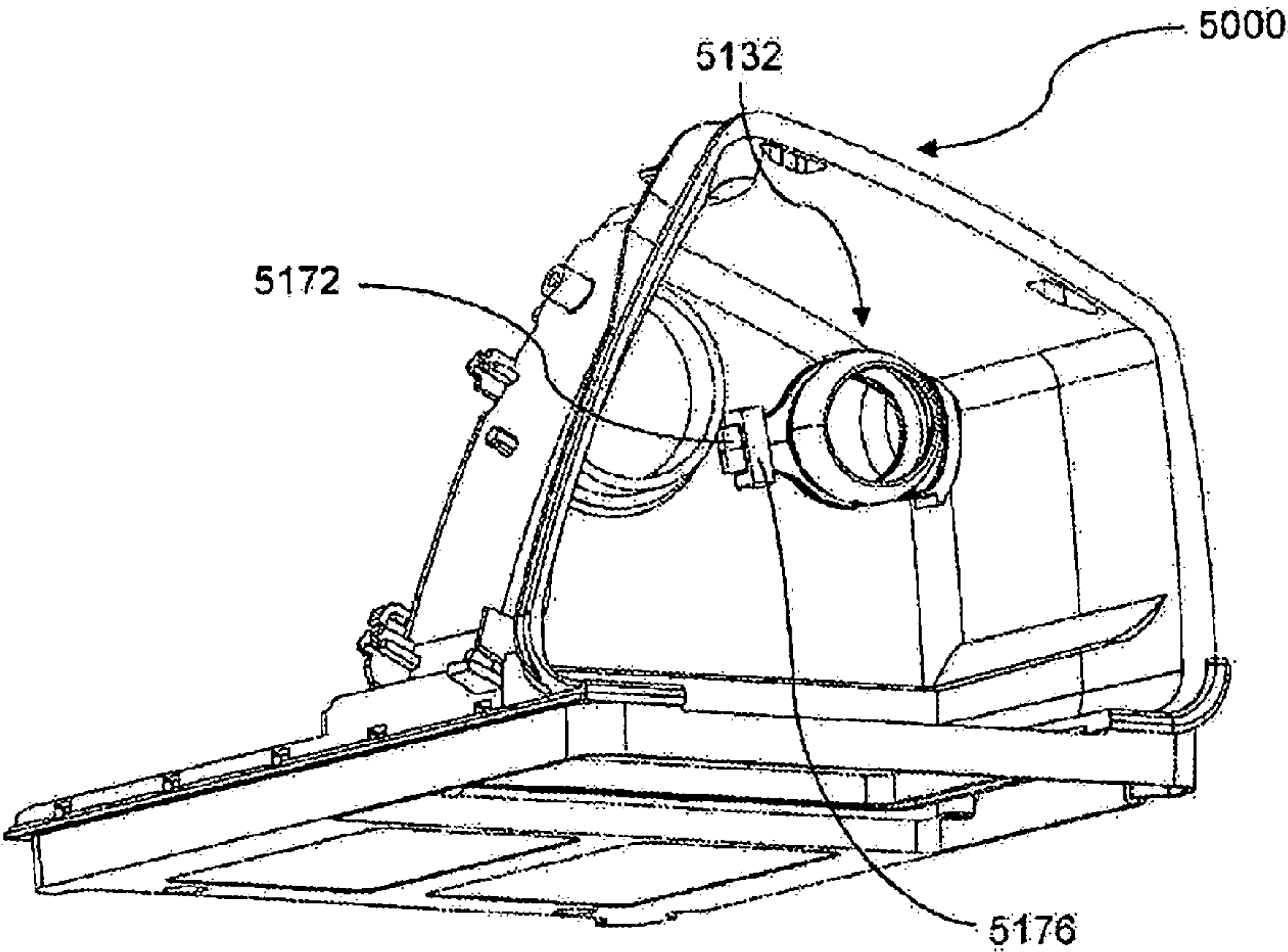


FIG. 19b

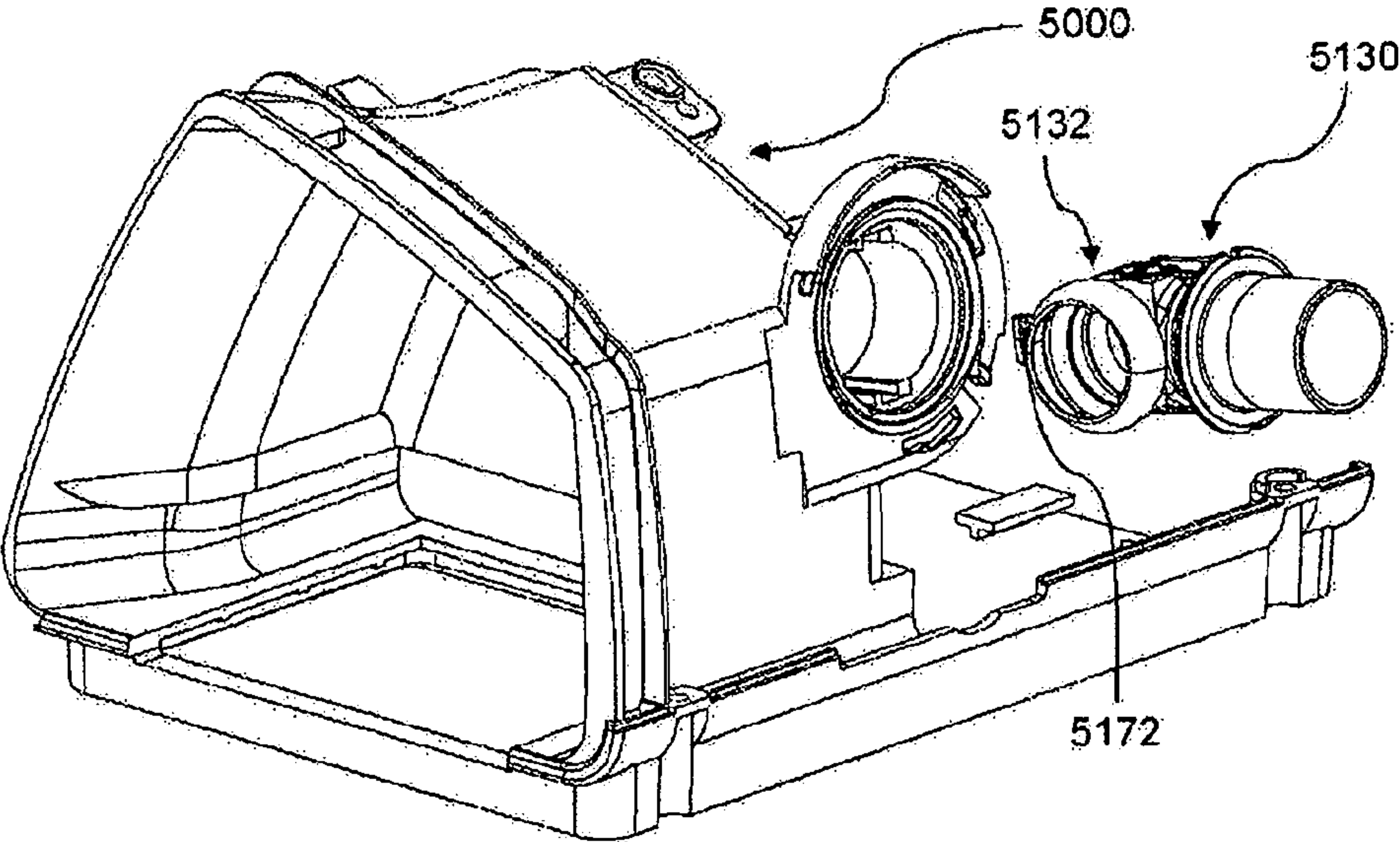


FIG. 19c

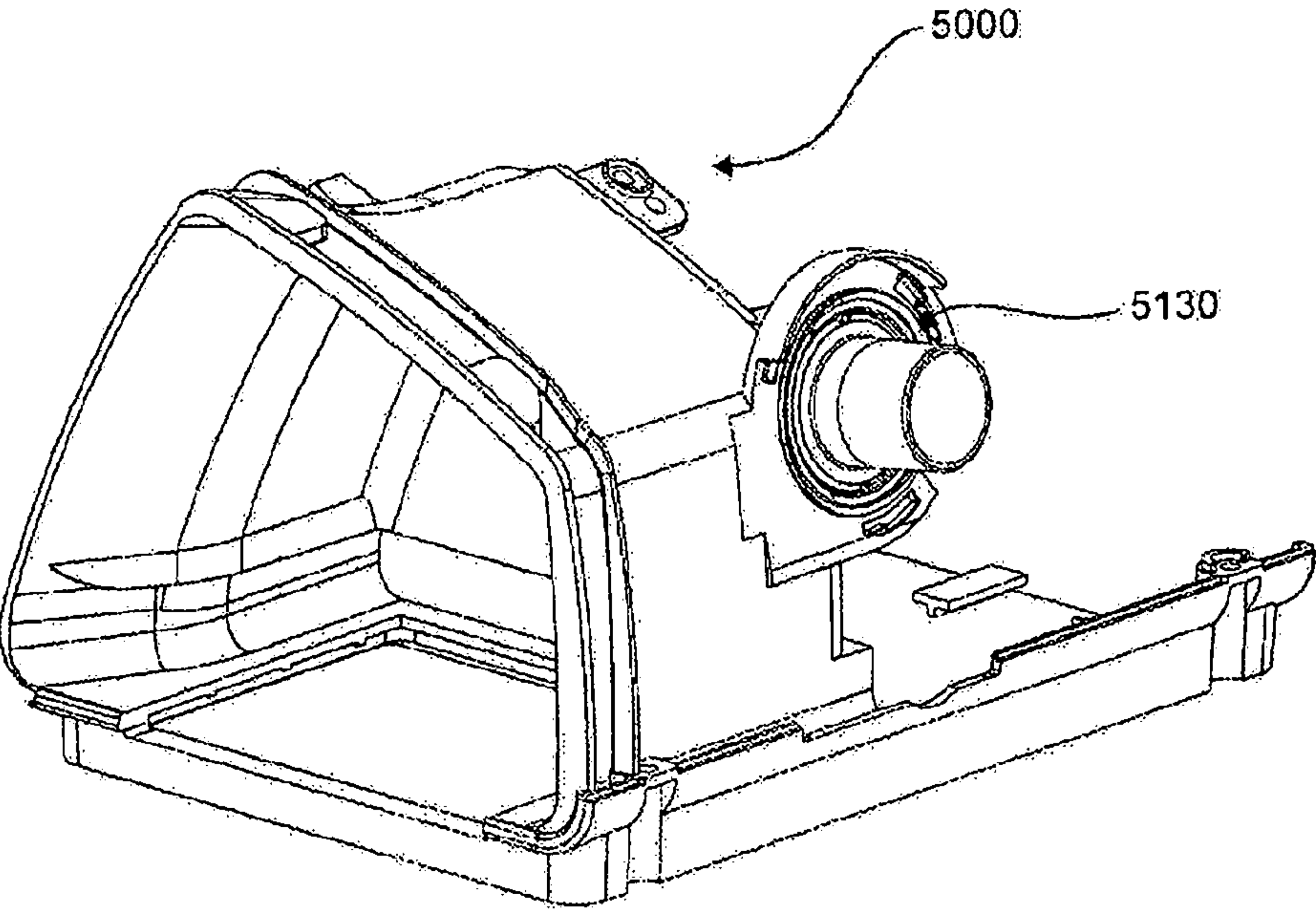


FIG. 19d

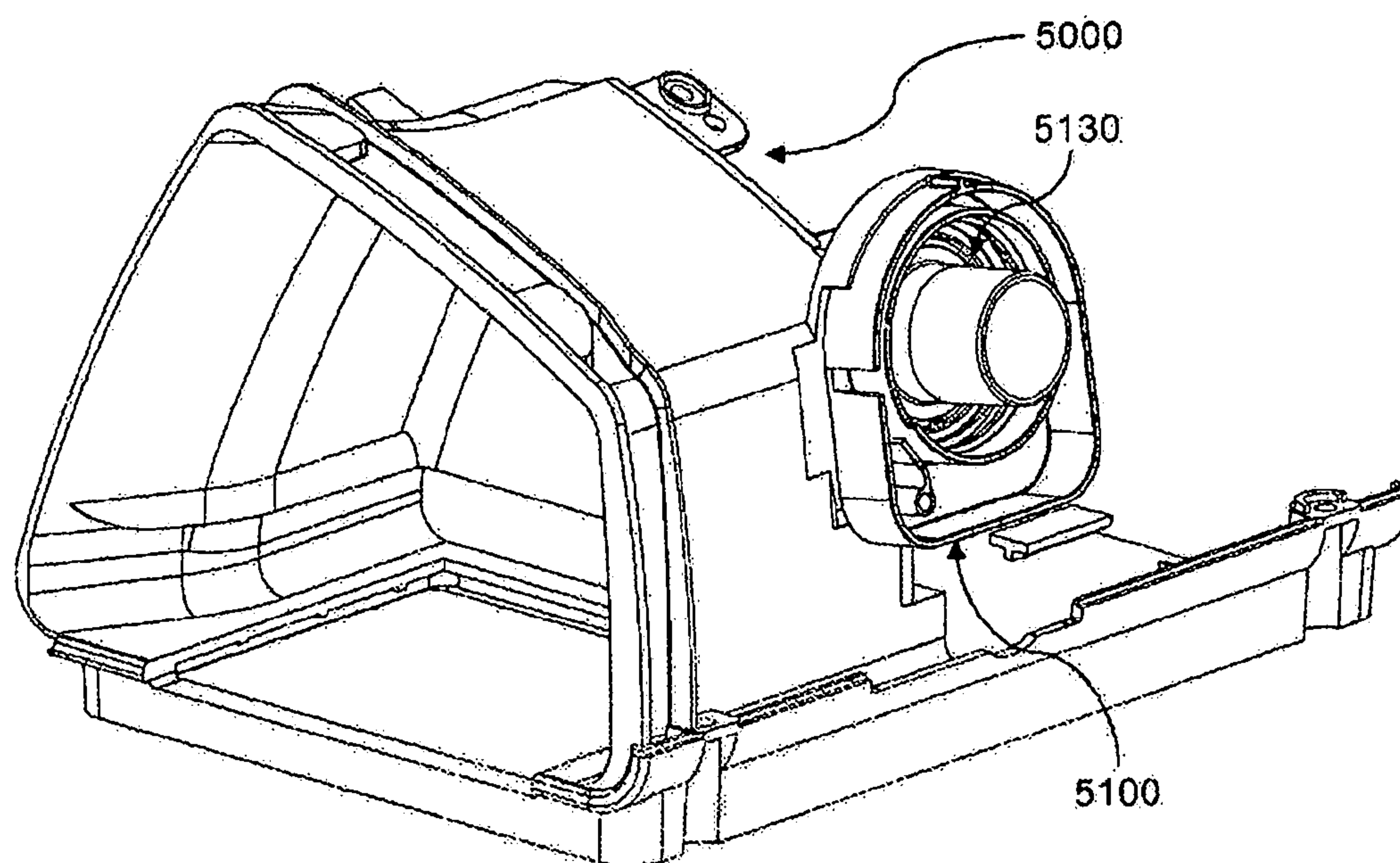
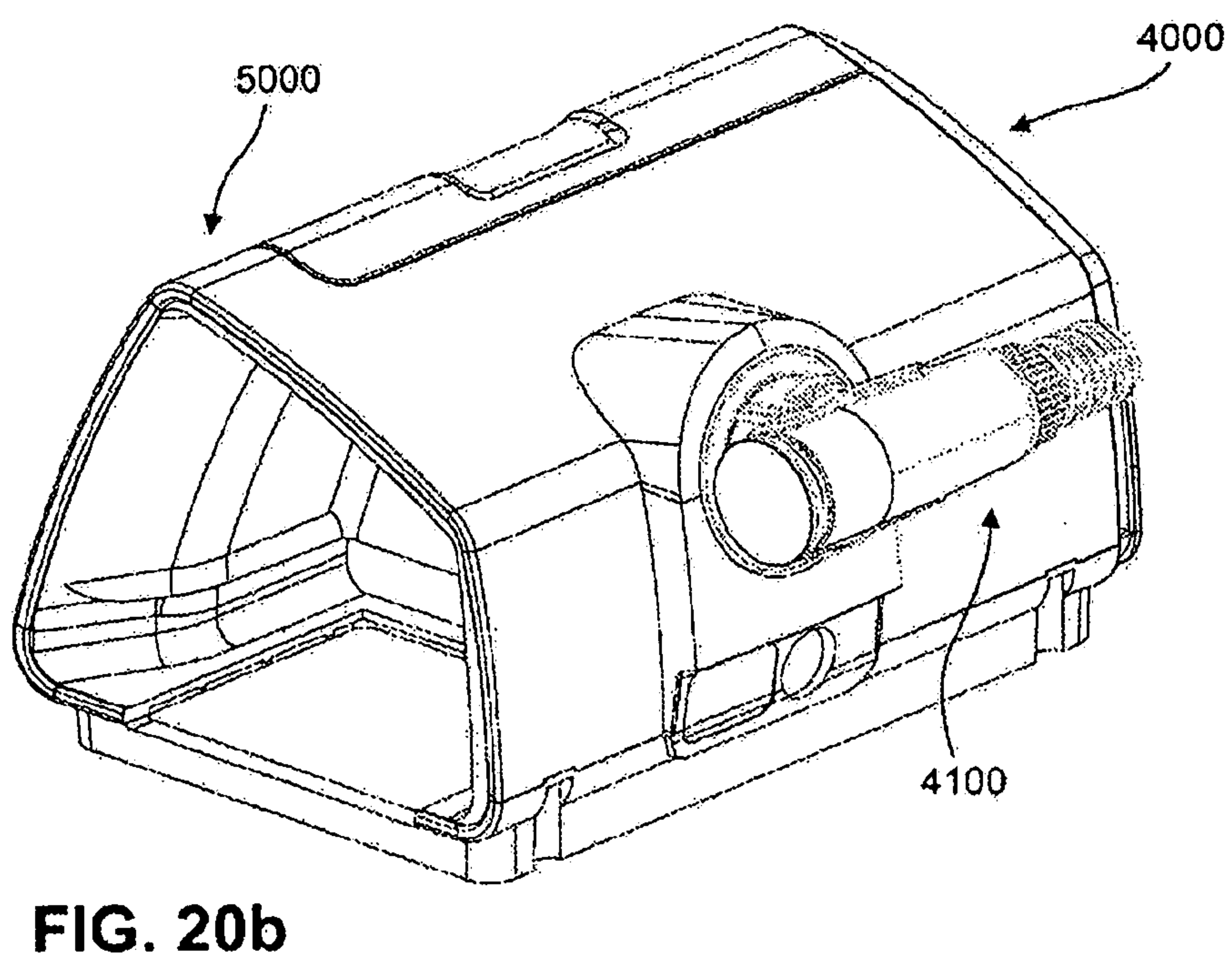
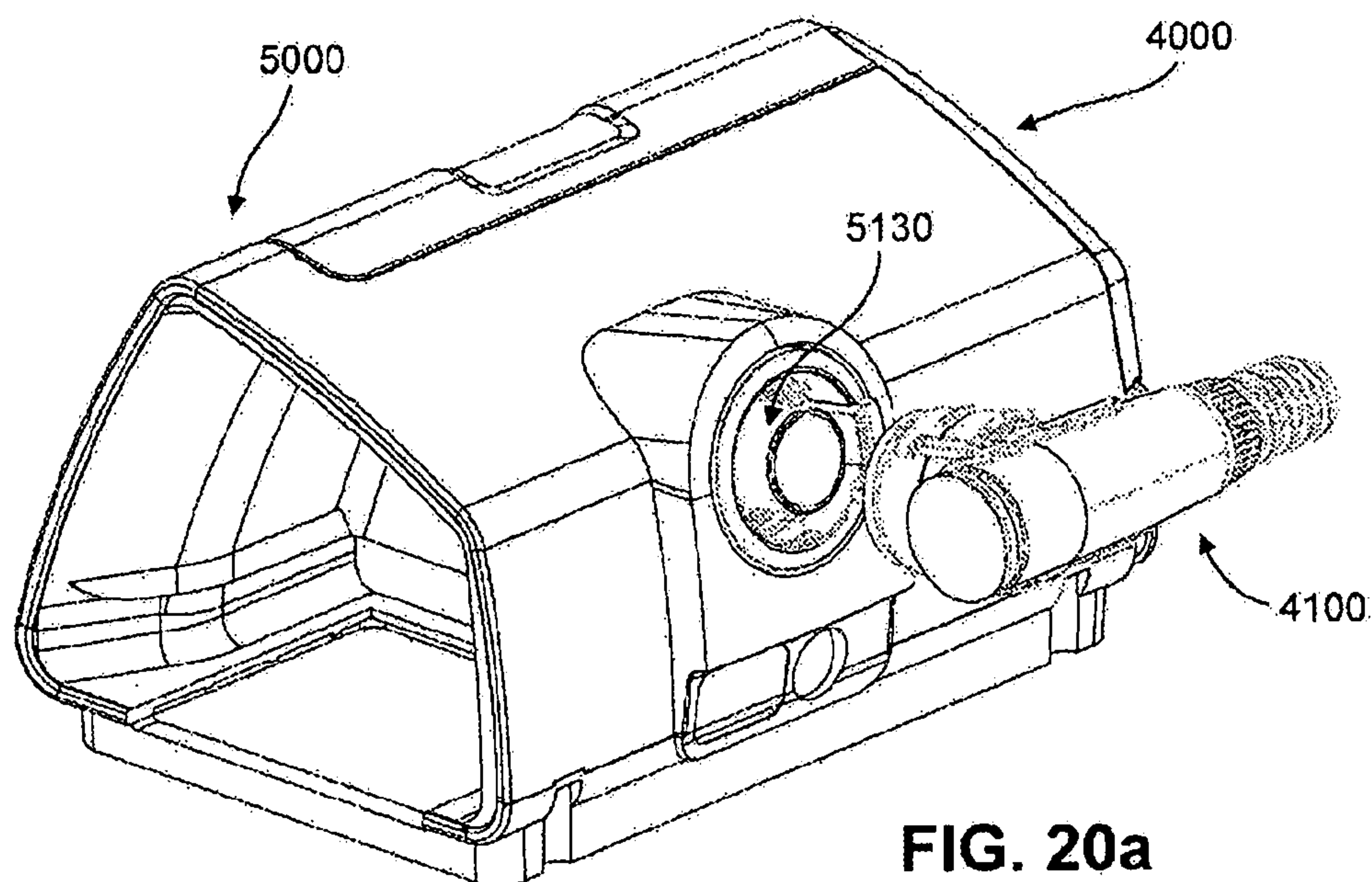


FIG. 19e



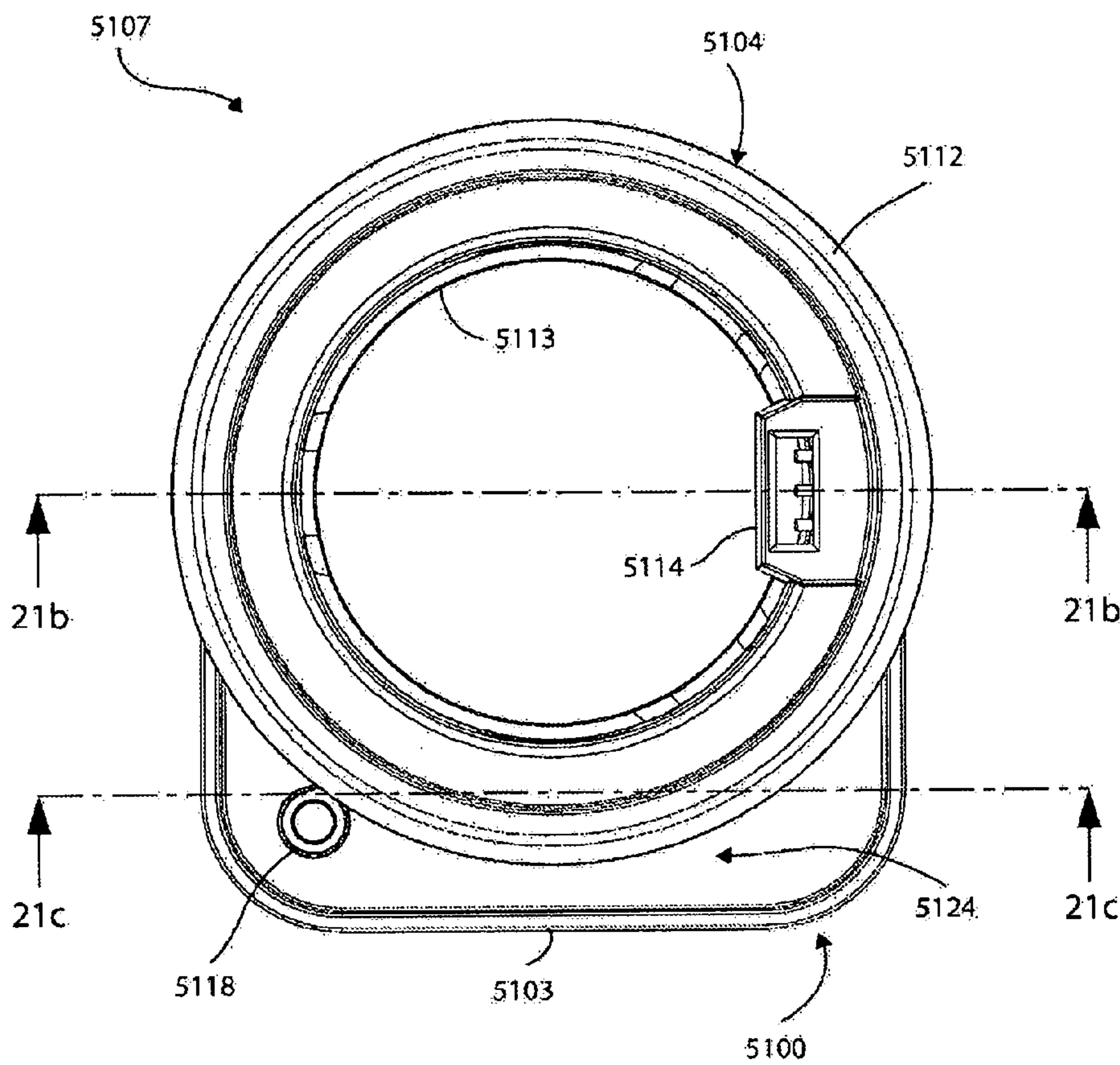


FIG. 21a

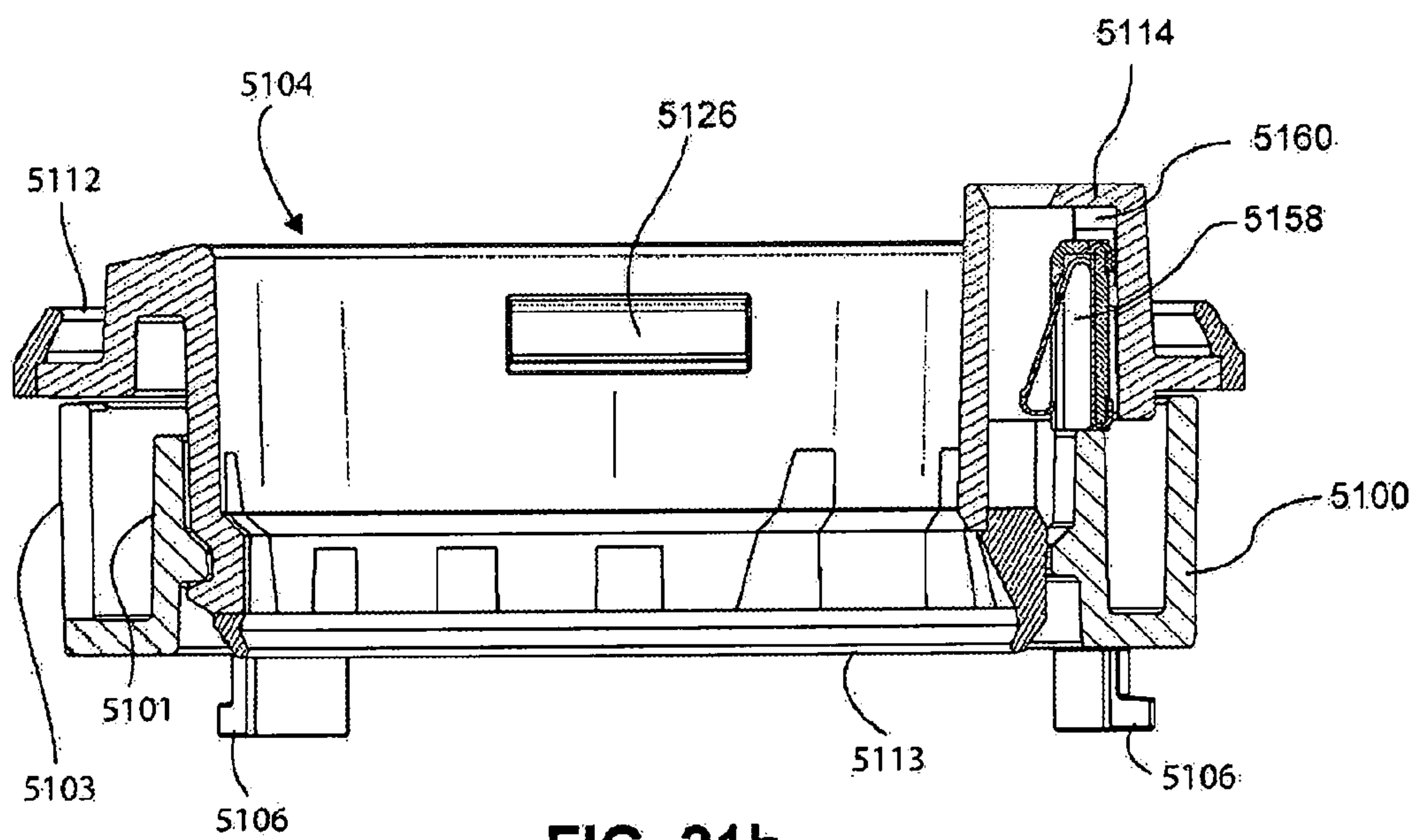


FIG. 21b

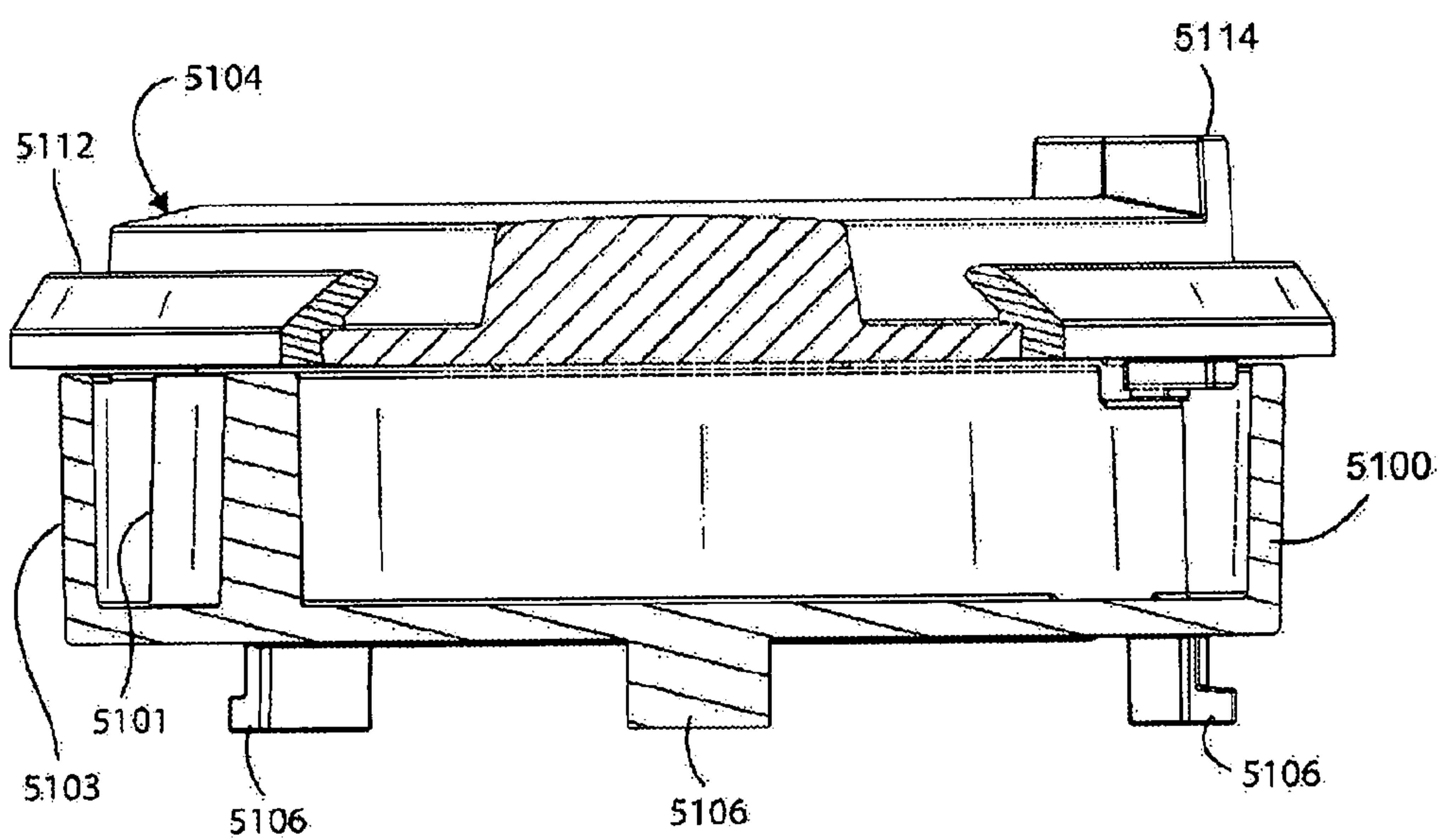


FIG. 21c

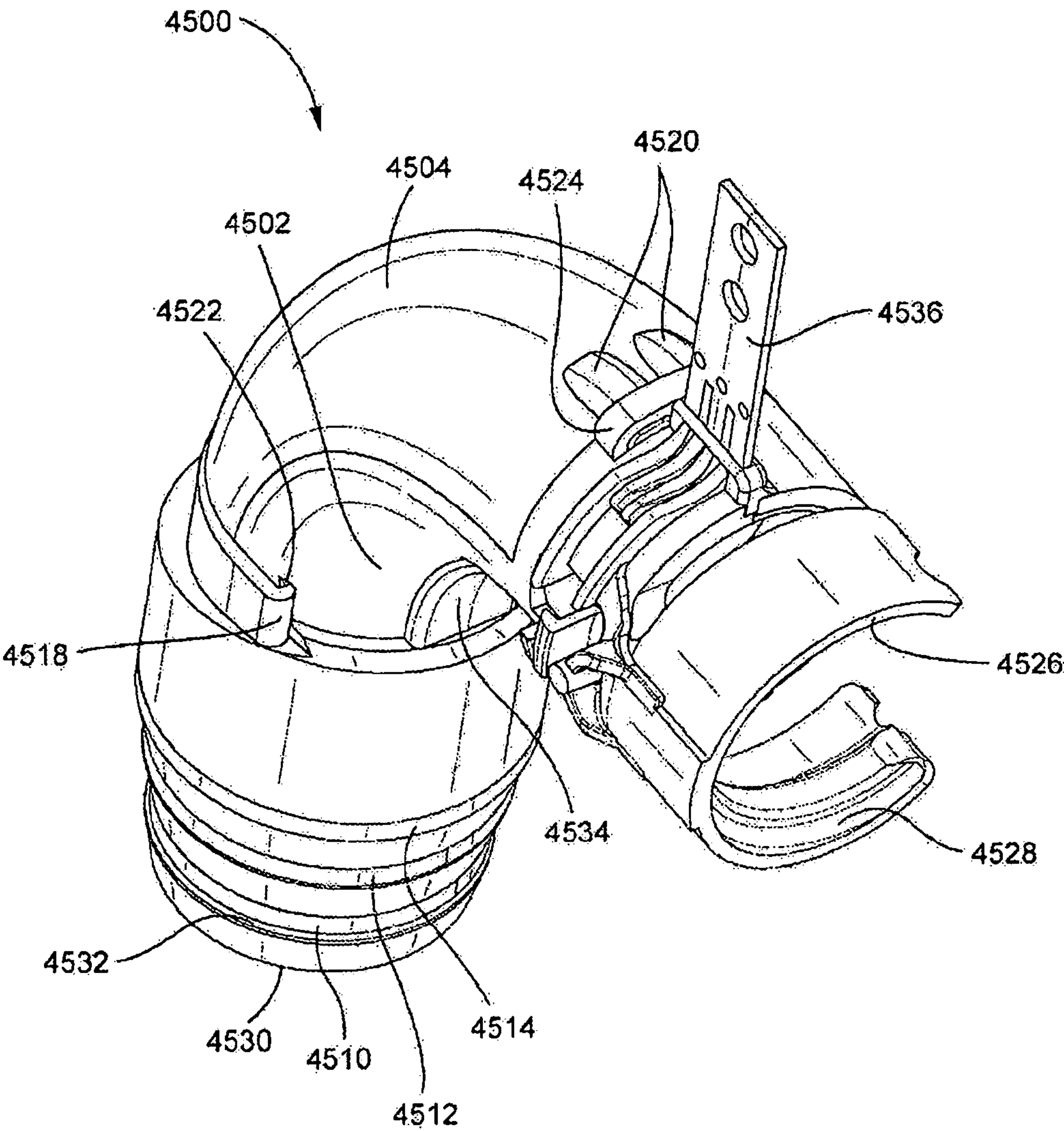


FIG. 22a

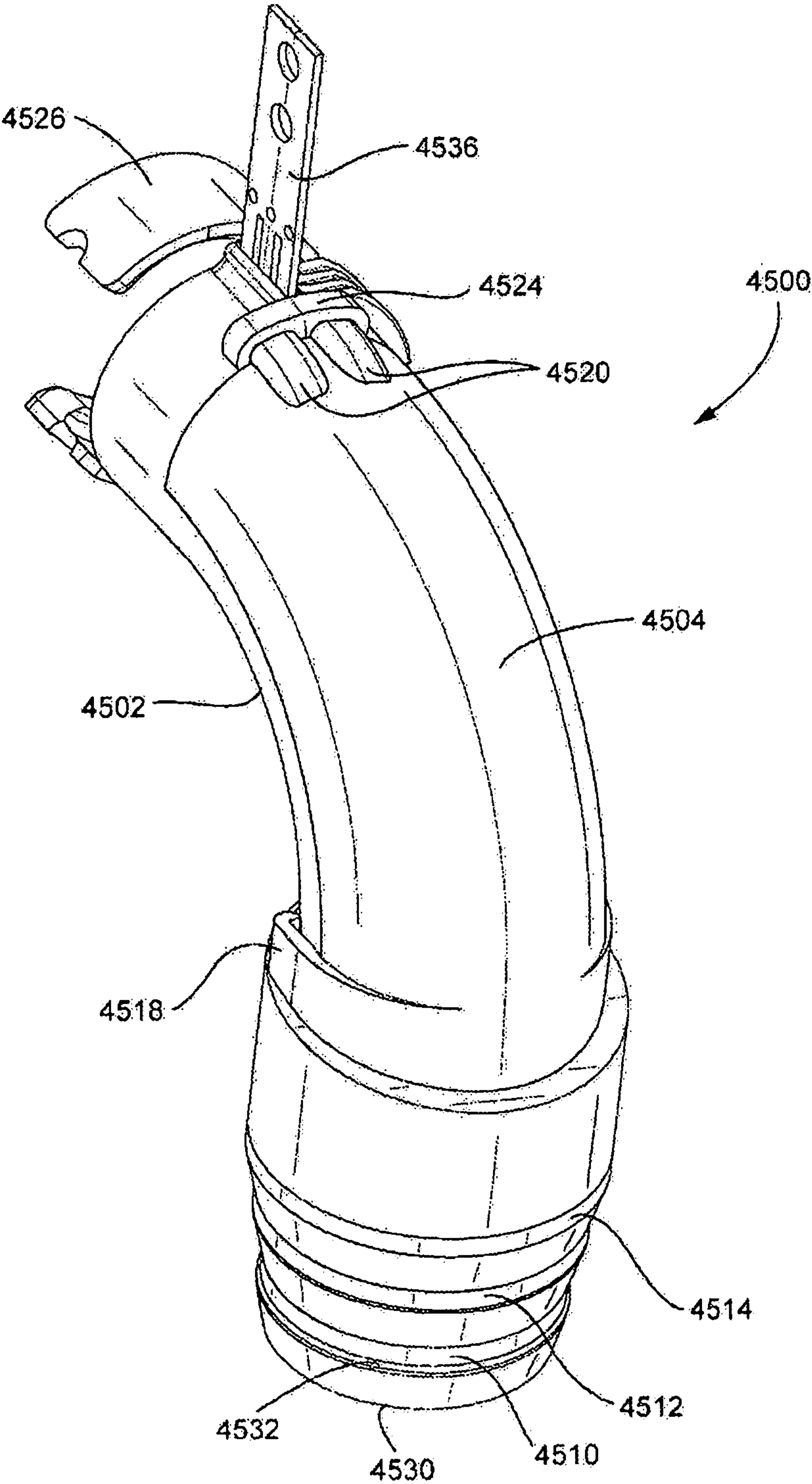


FIG. 22b

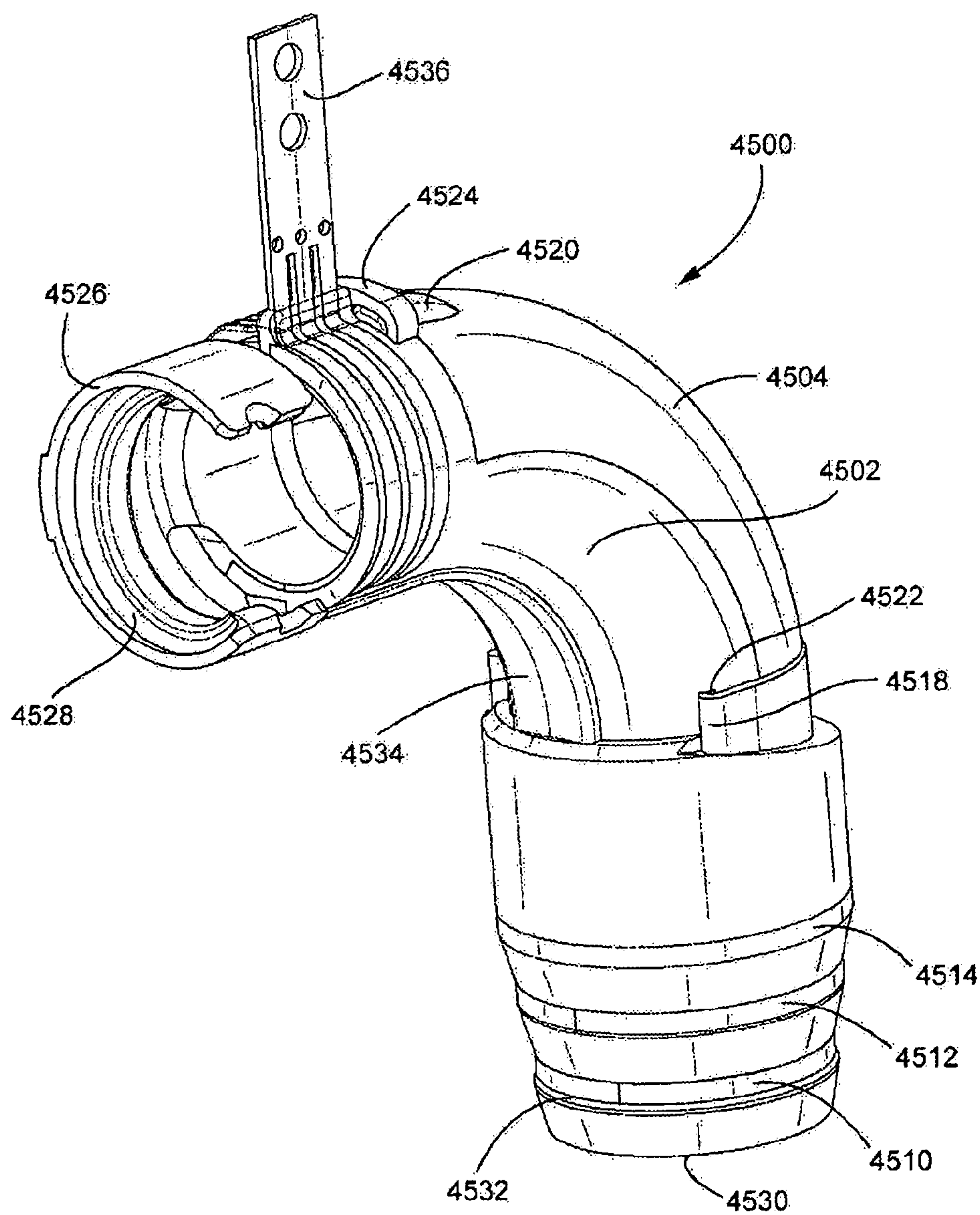


FIG. 22c

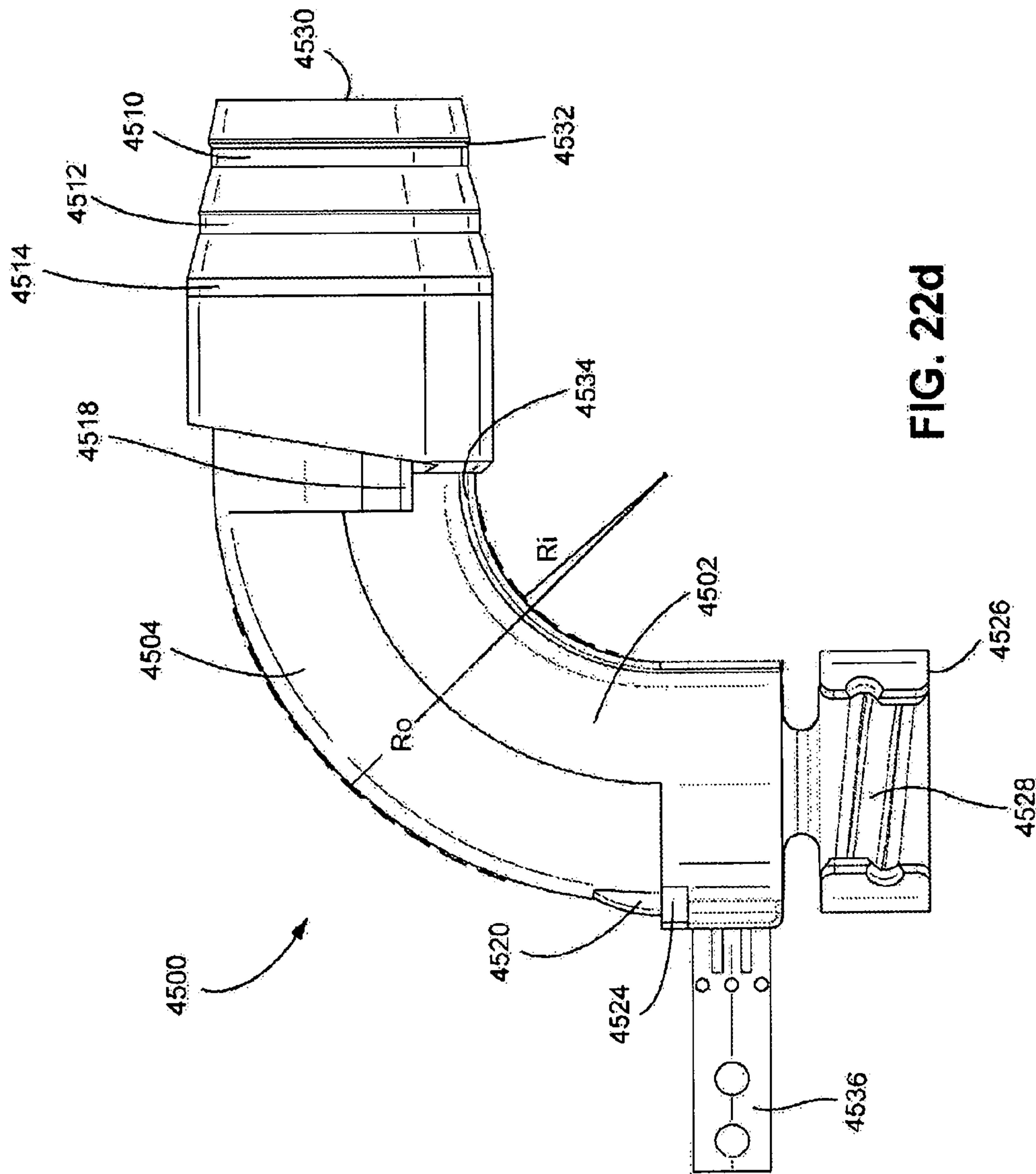


FIG. 22d

2202

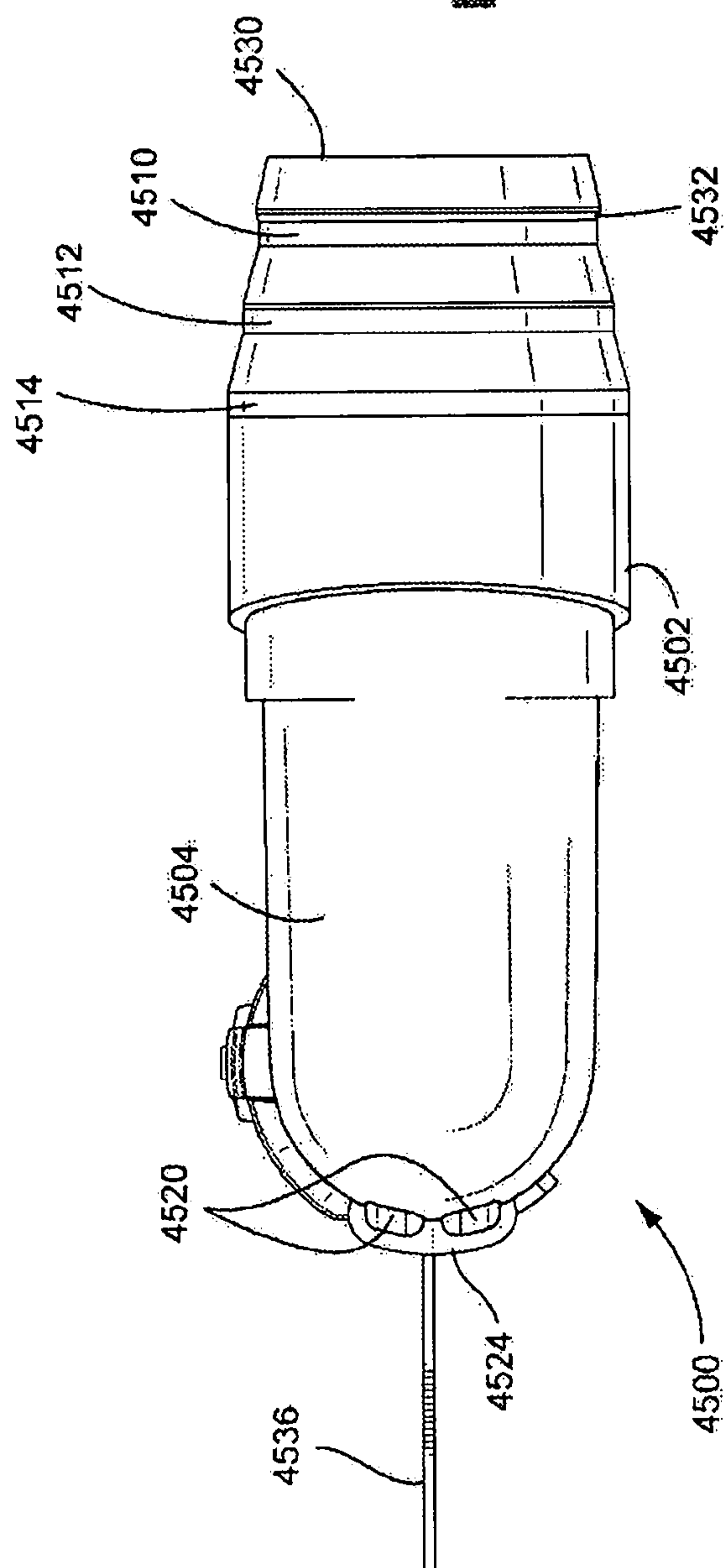
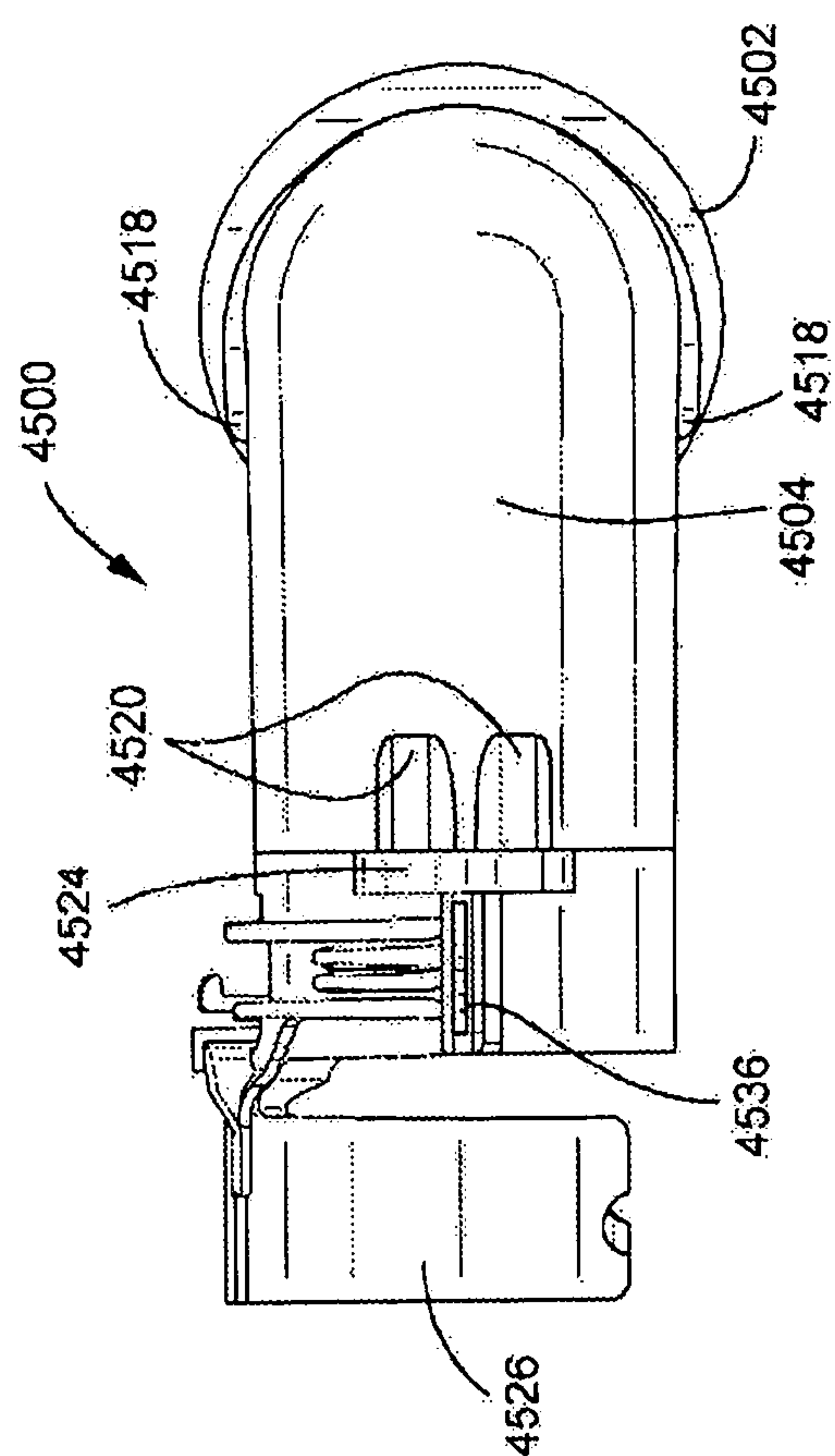


FIG. 22i



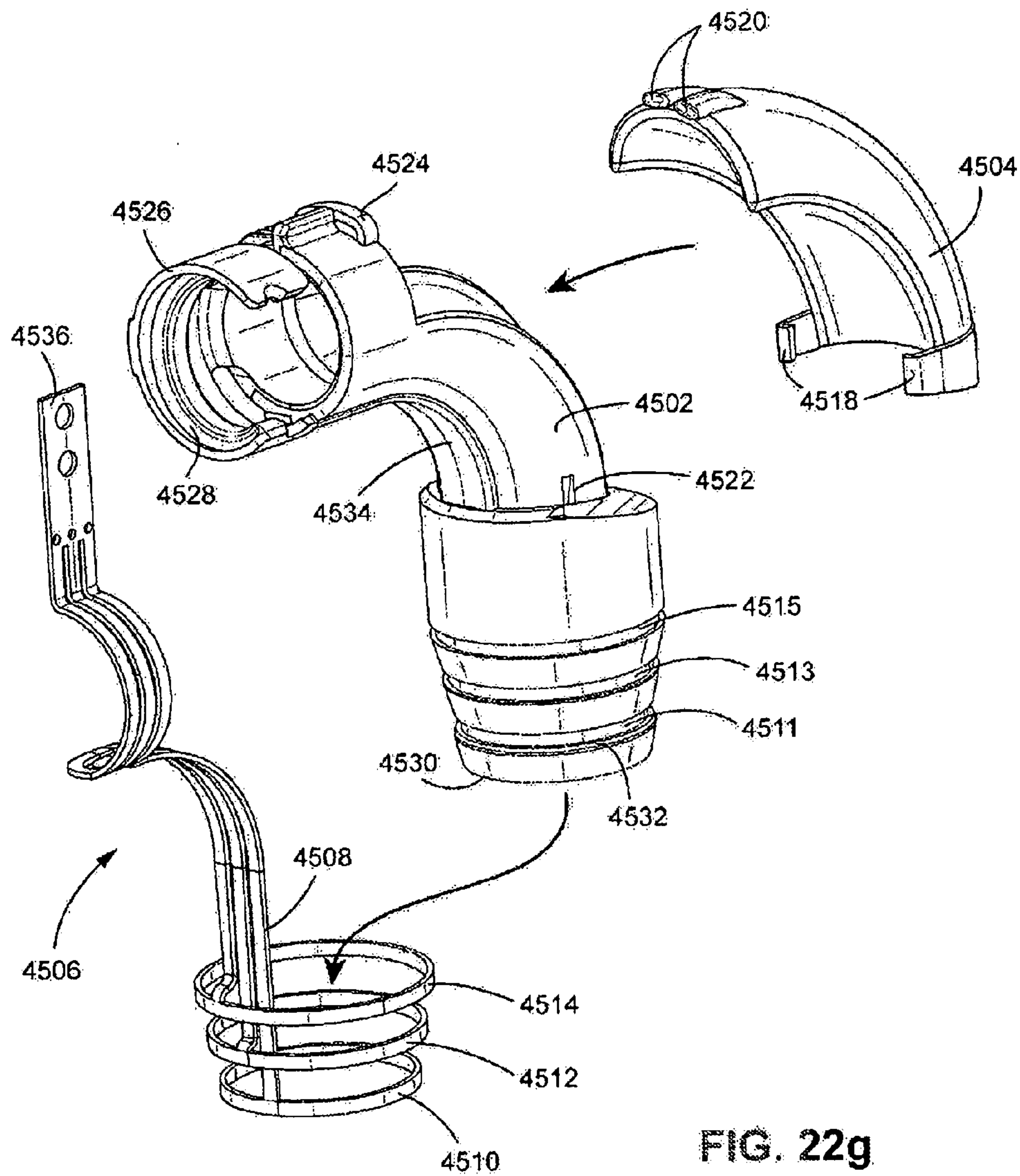


FIG. 22g

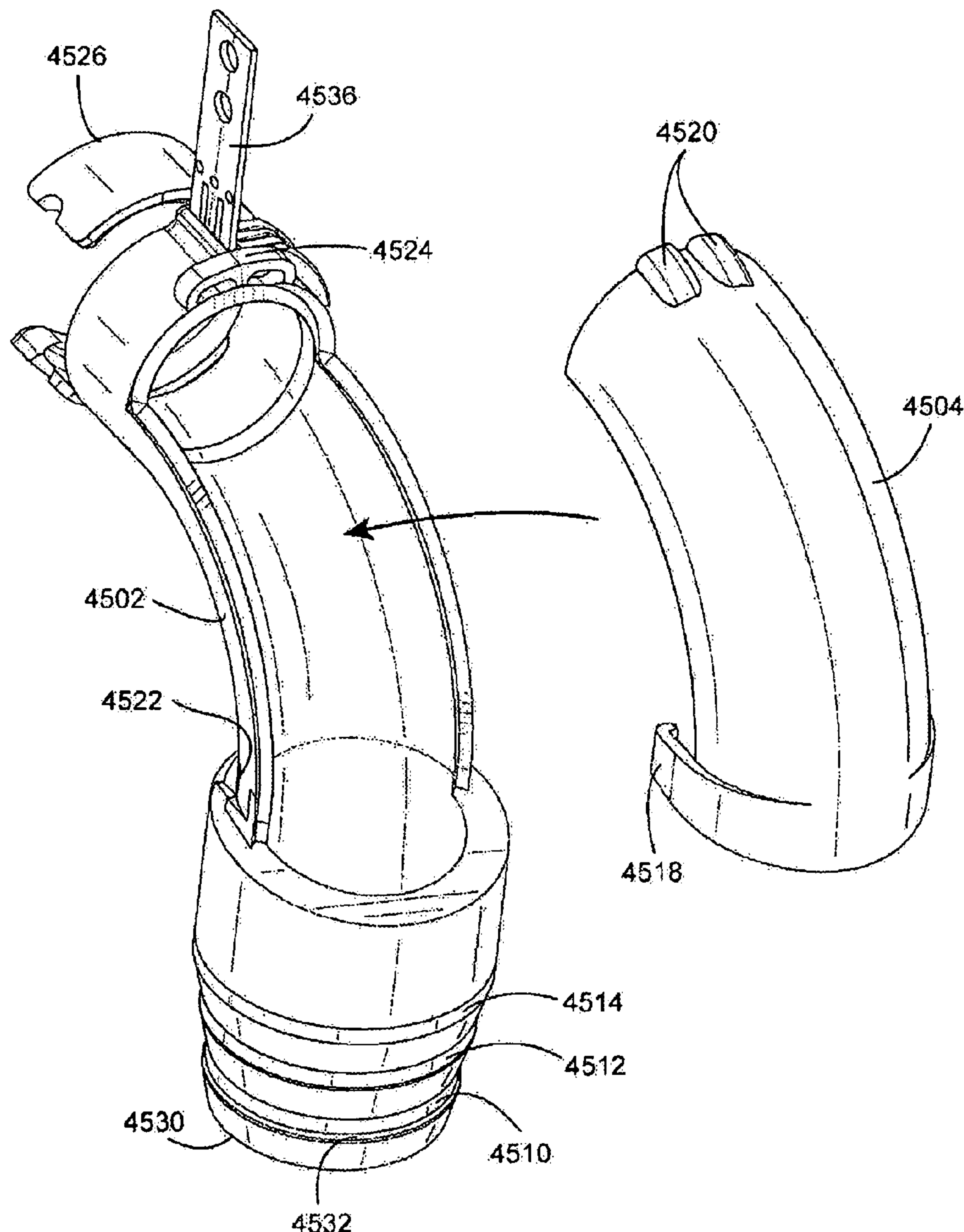


FIG. 22h

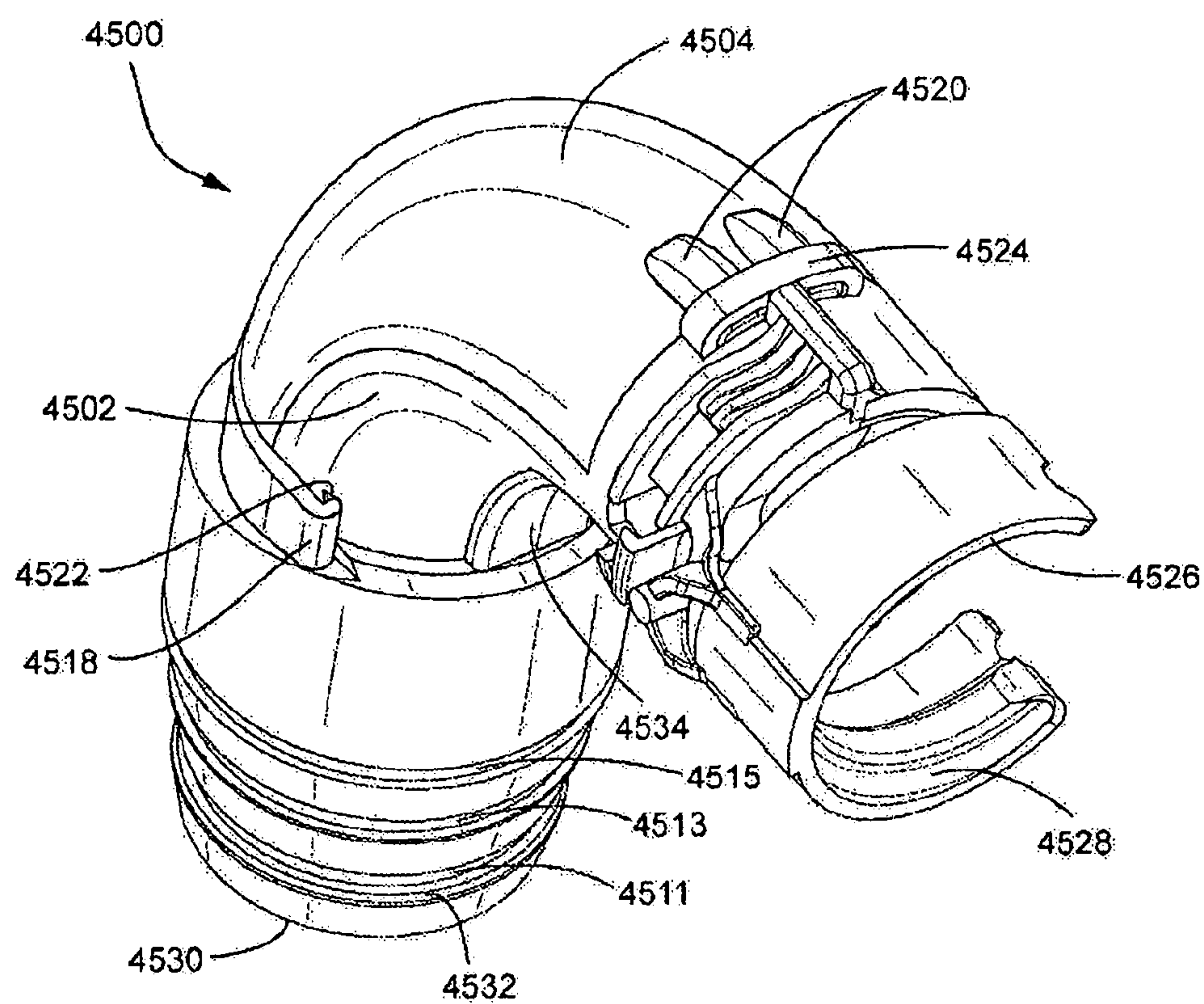


FIG. 23a

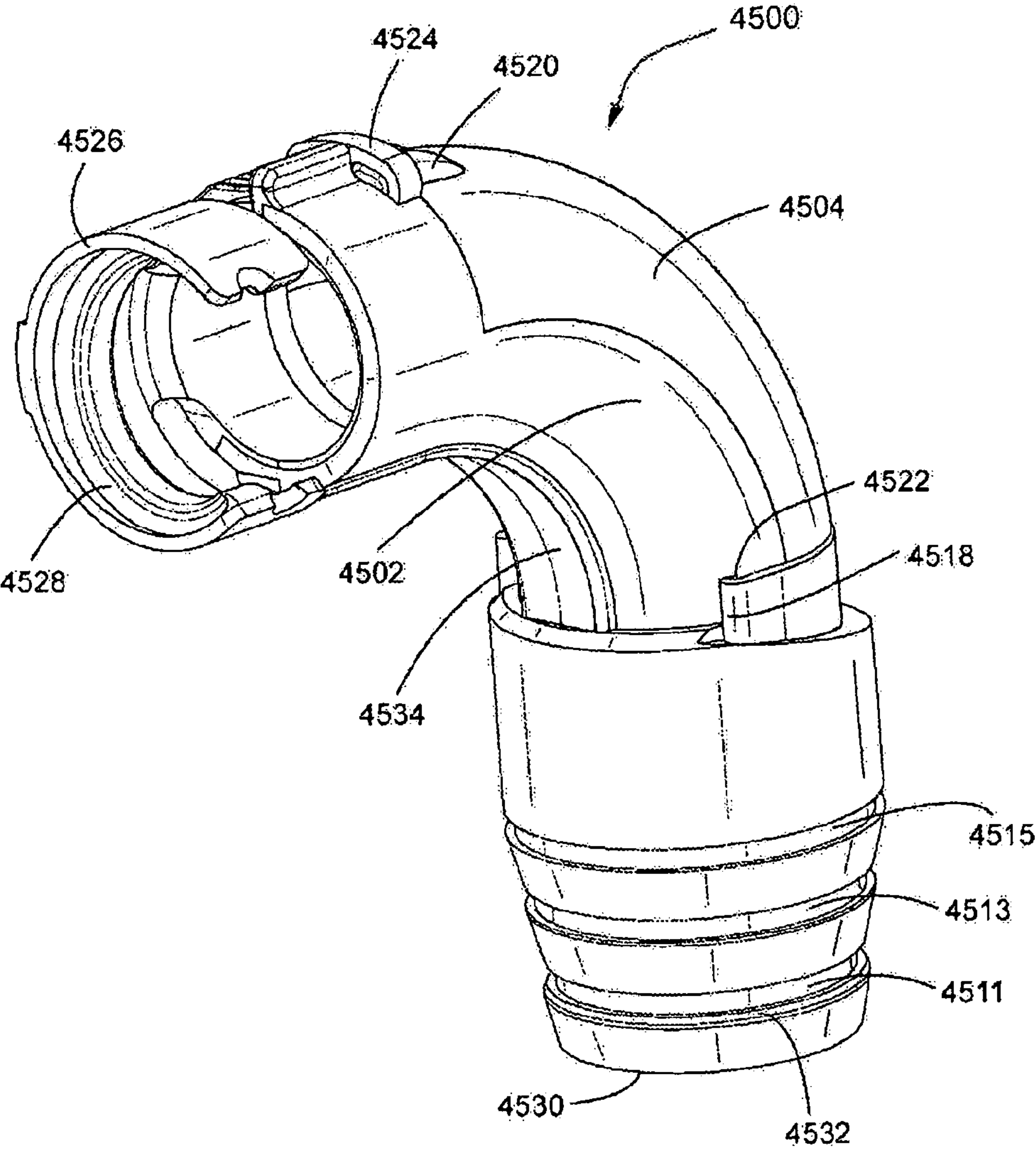


FIG. 23b

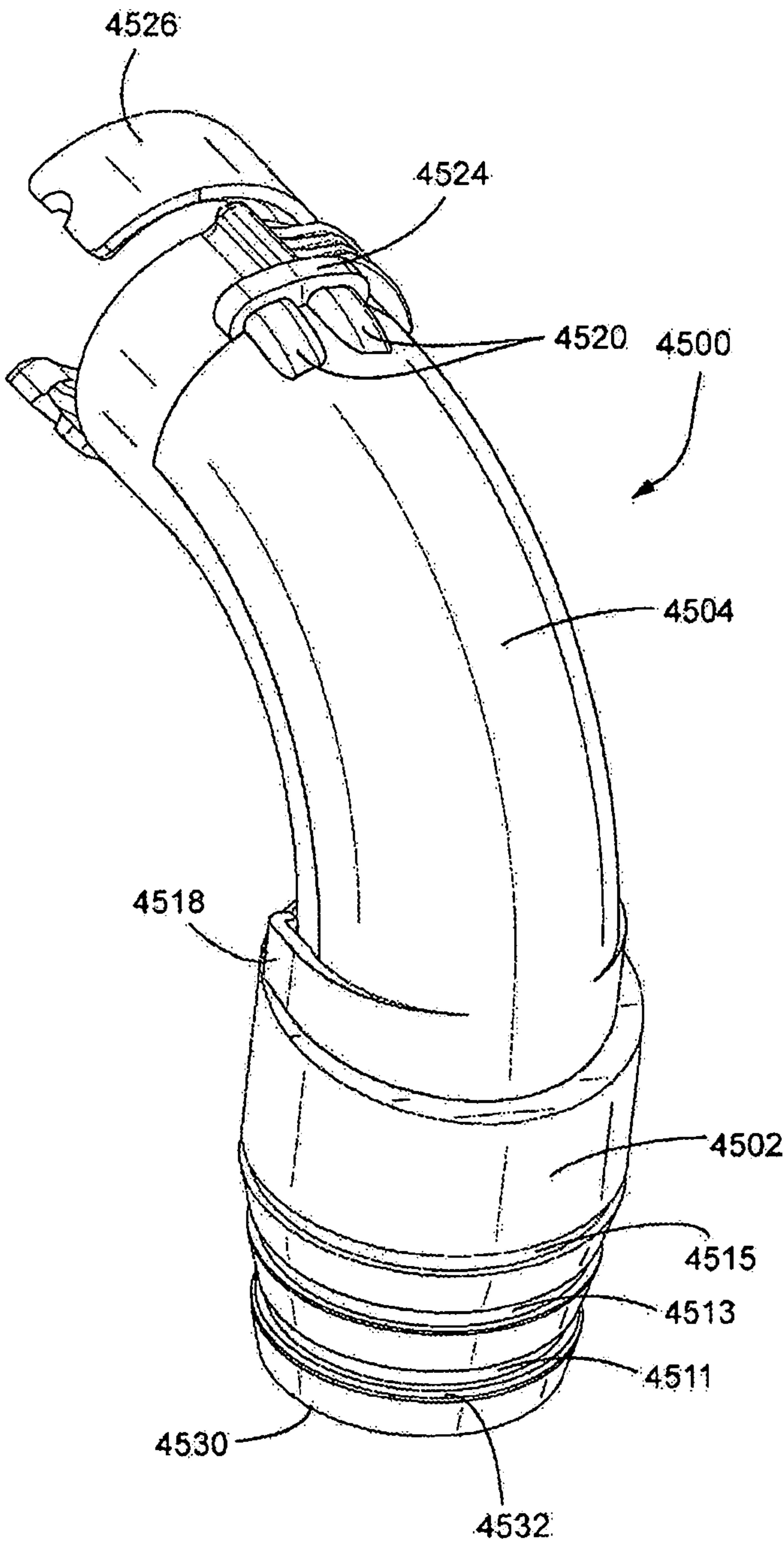


FIG. 23c

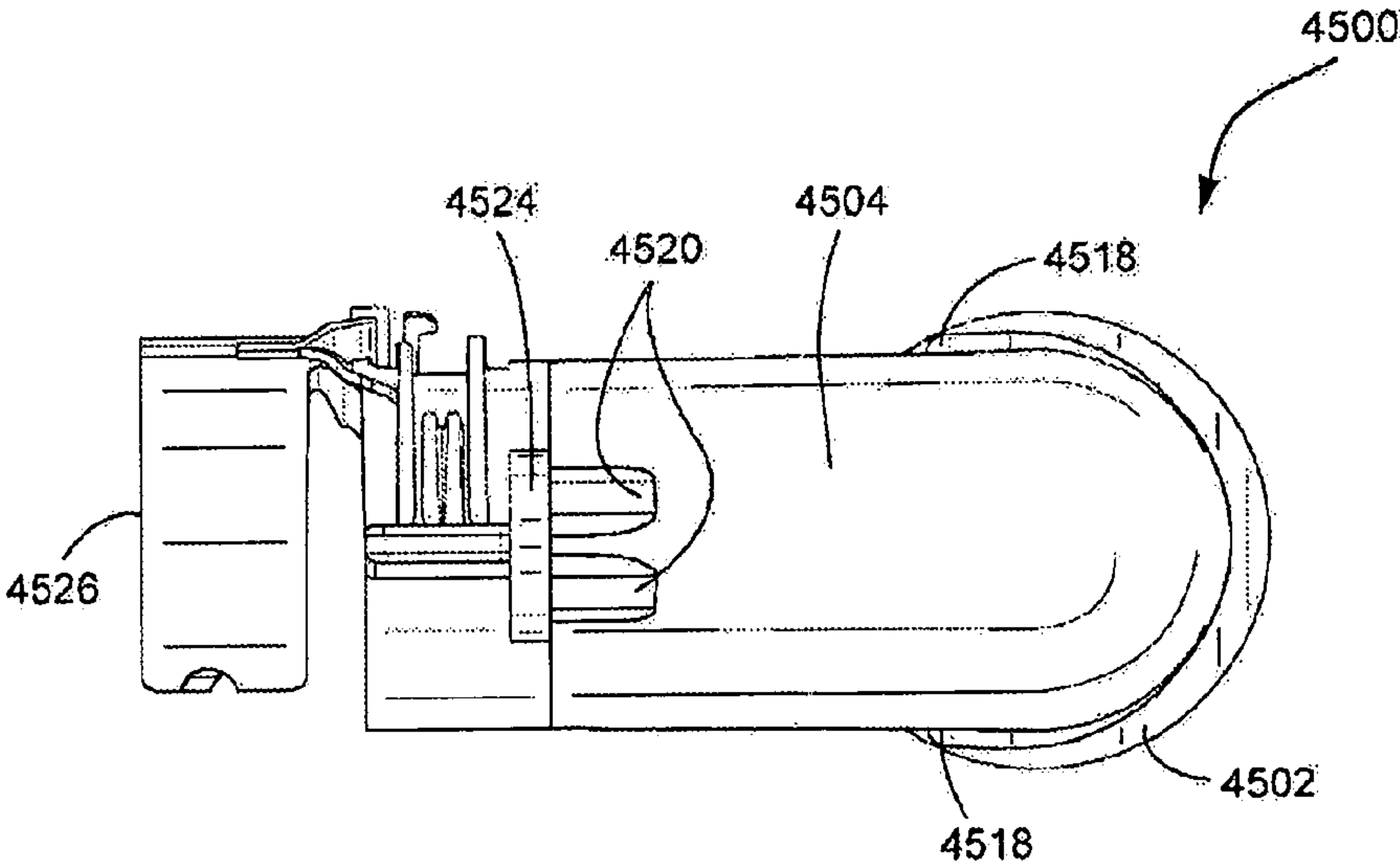
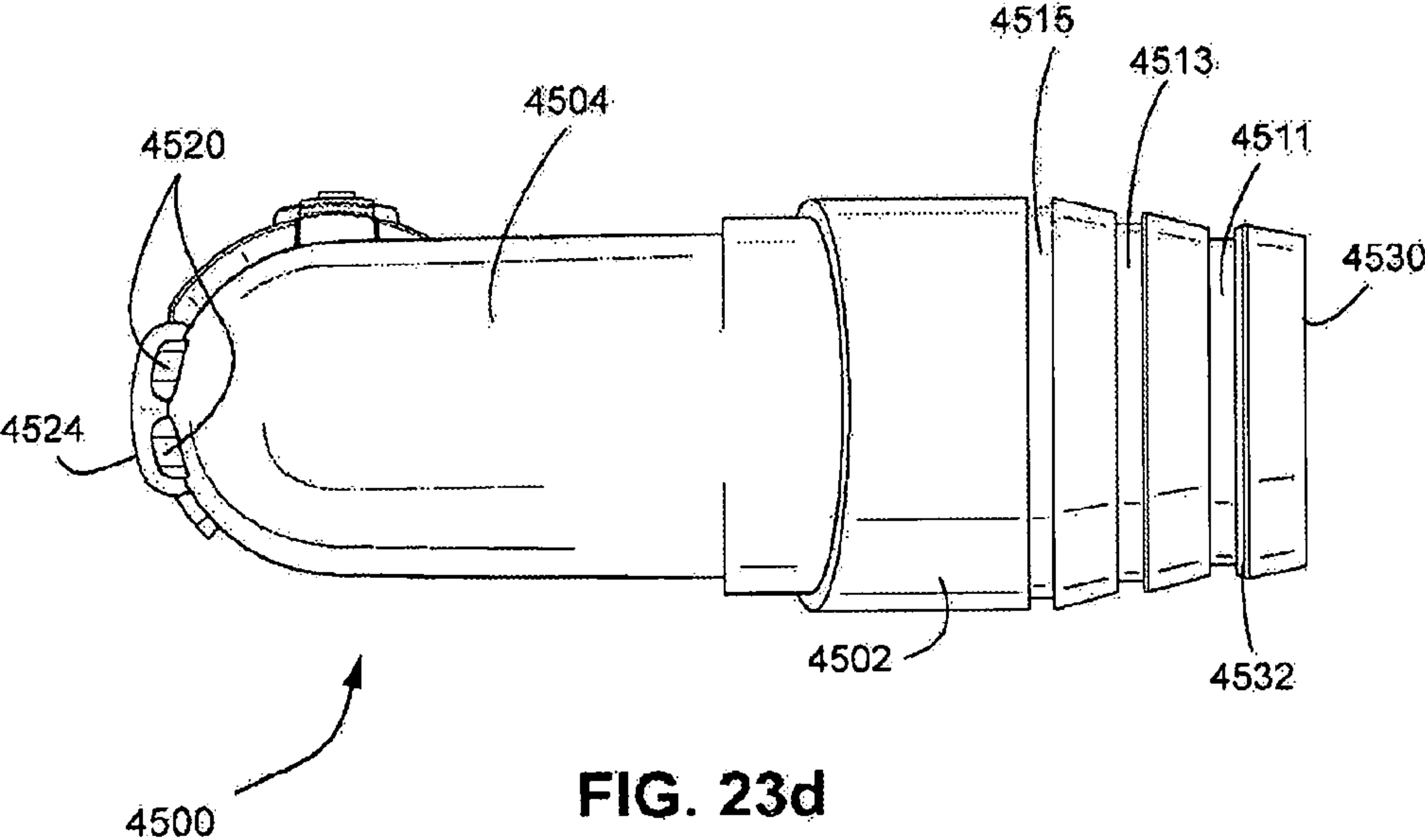


FIG. 23e

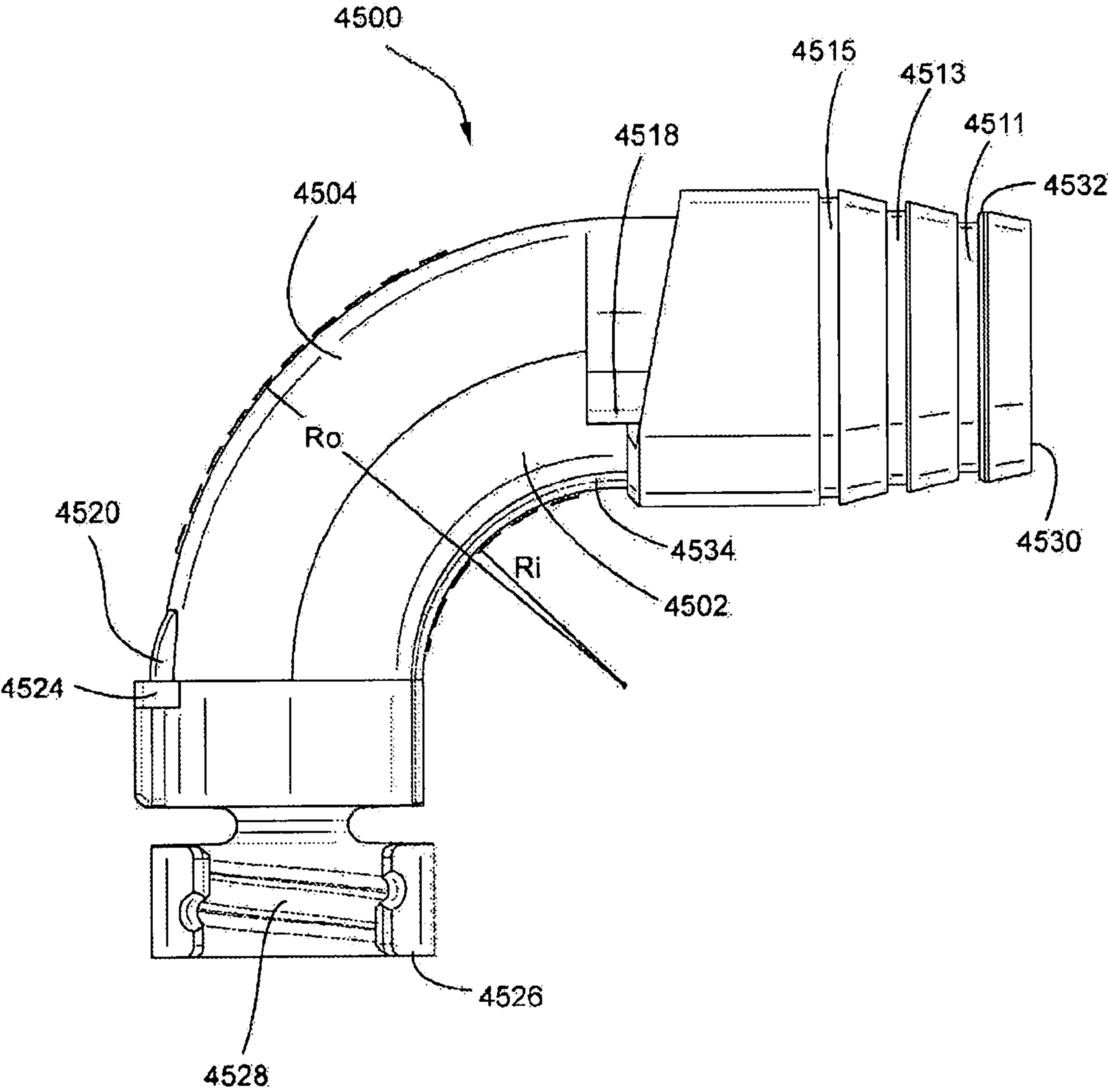


FIG. 23f

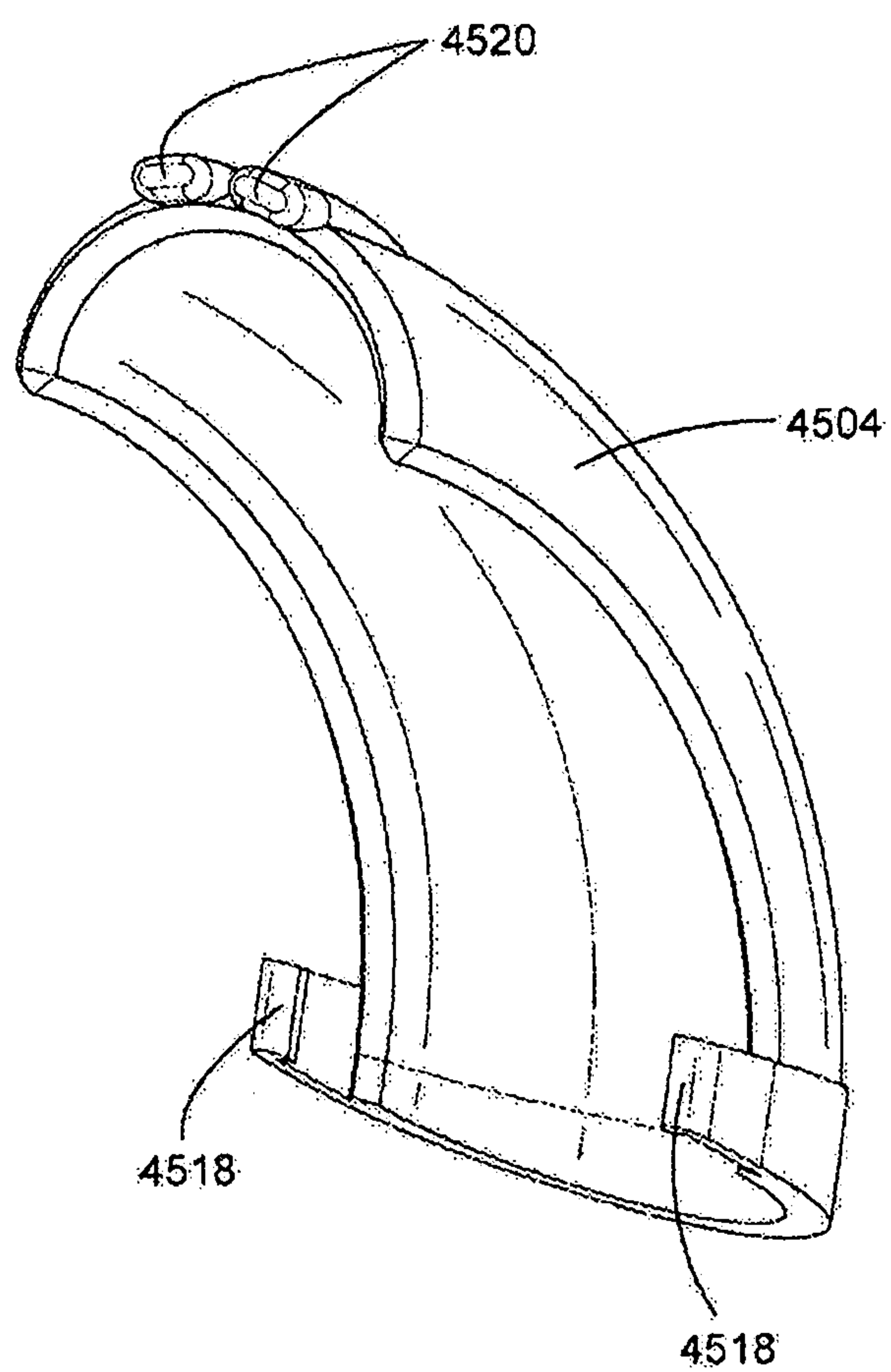
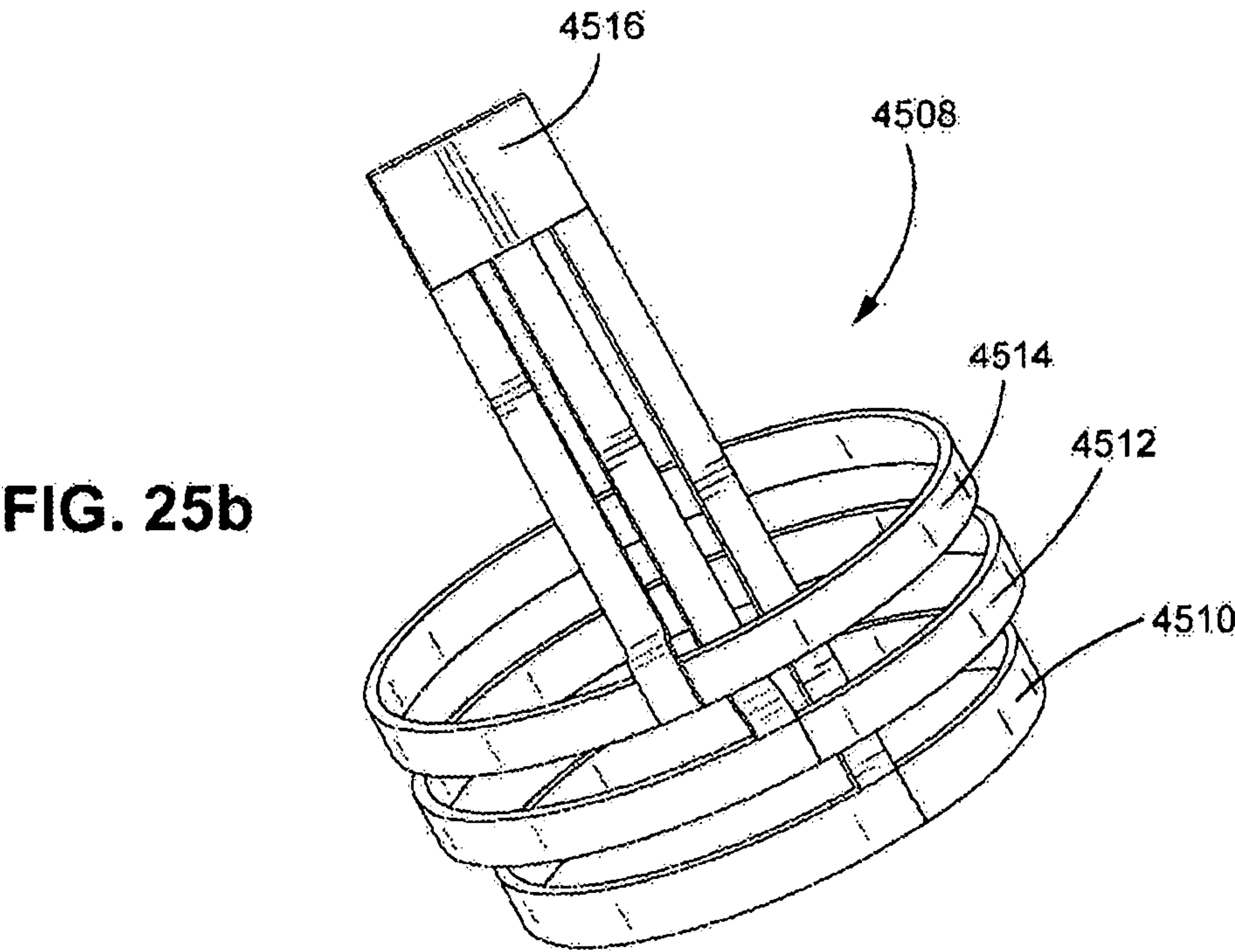
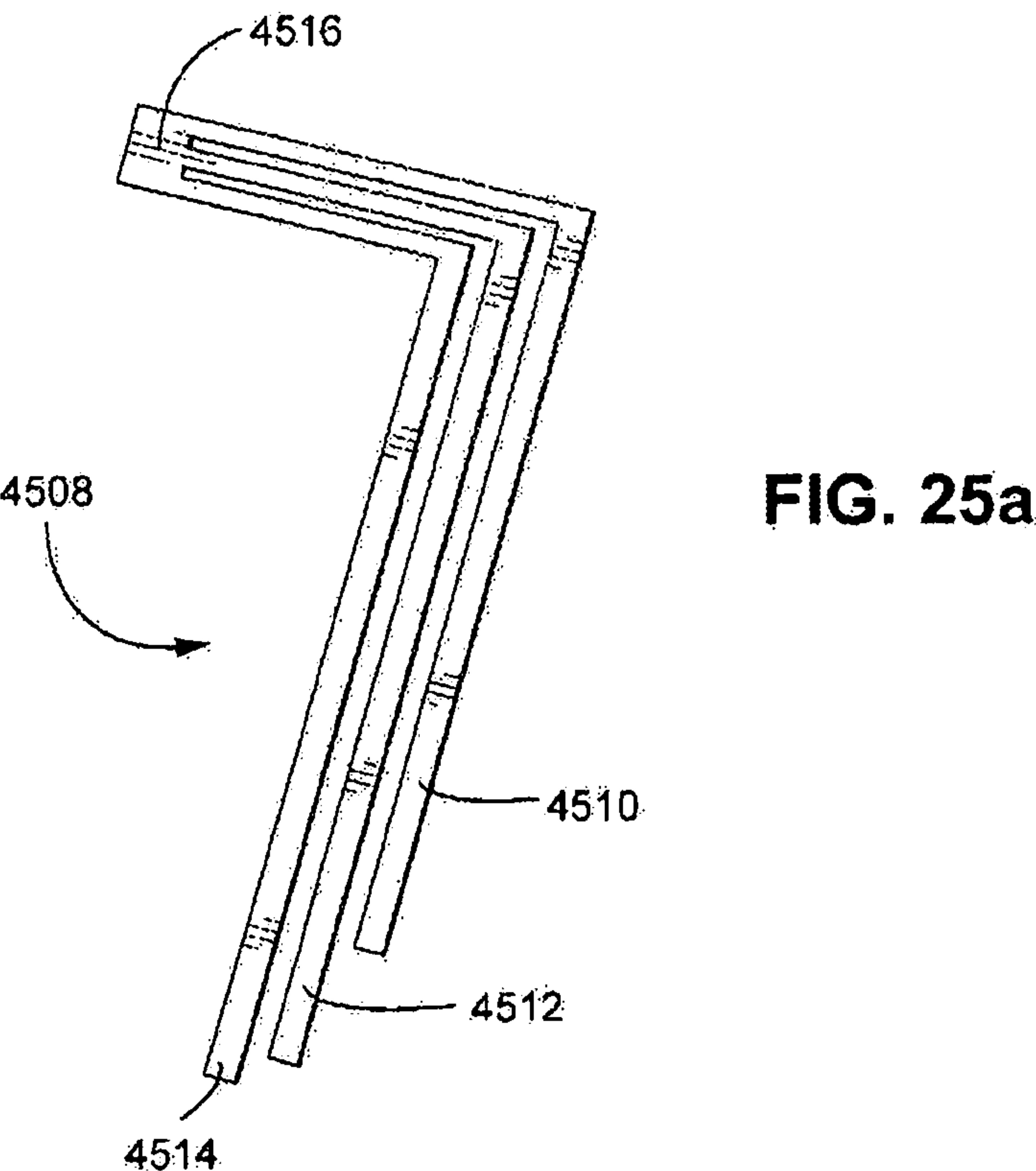


FIG. 24



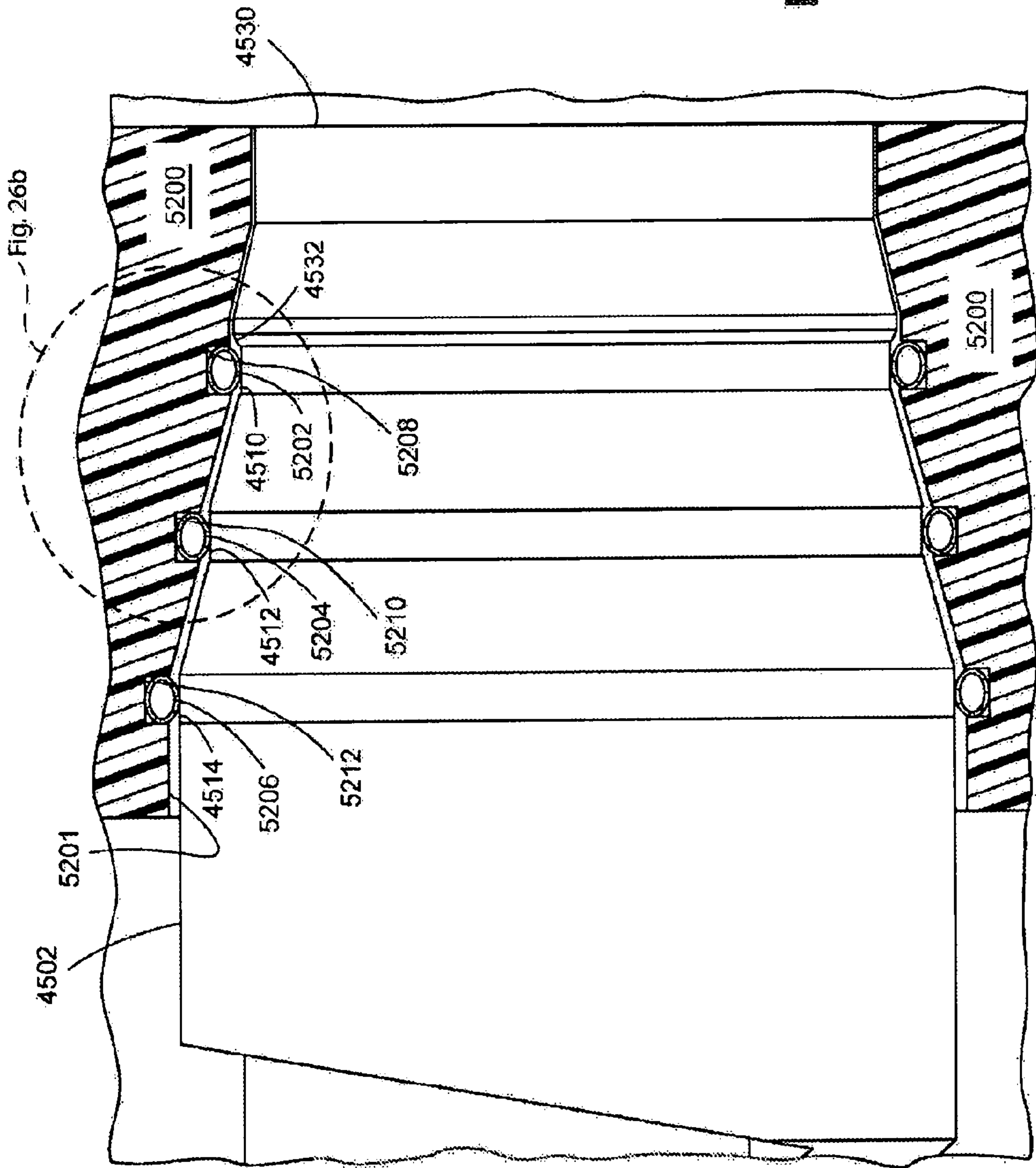


FIG. 26a

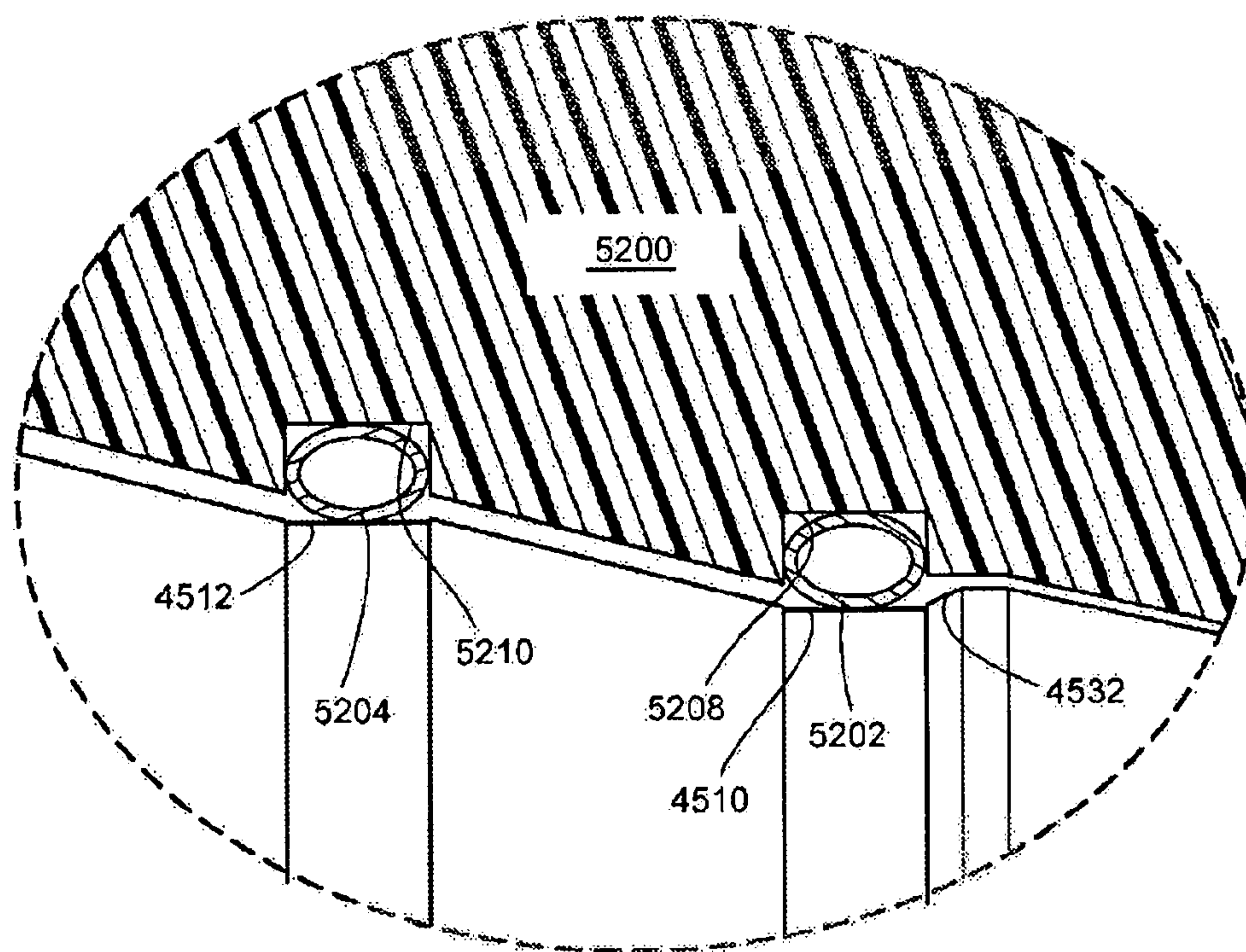


FIG. 26b

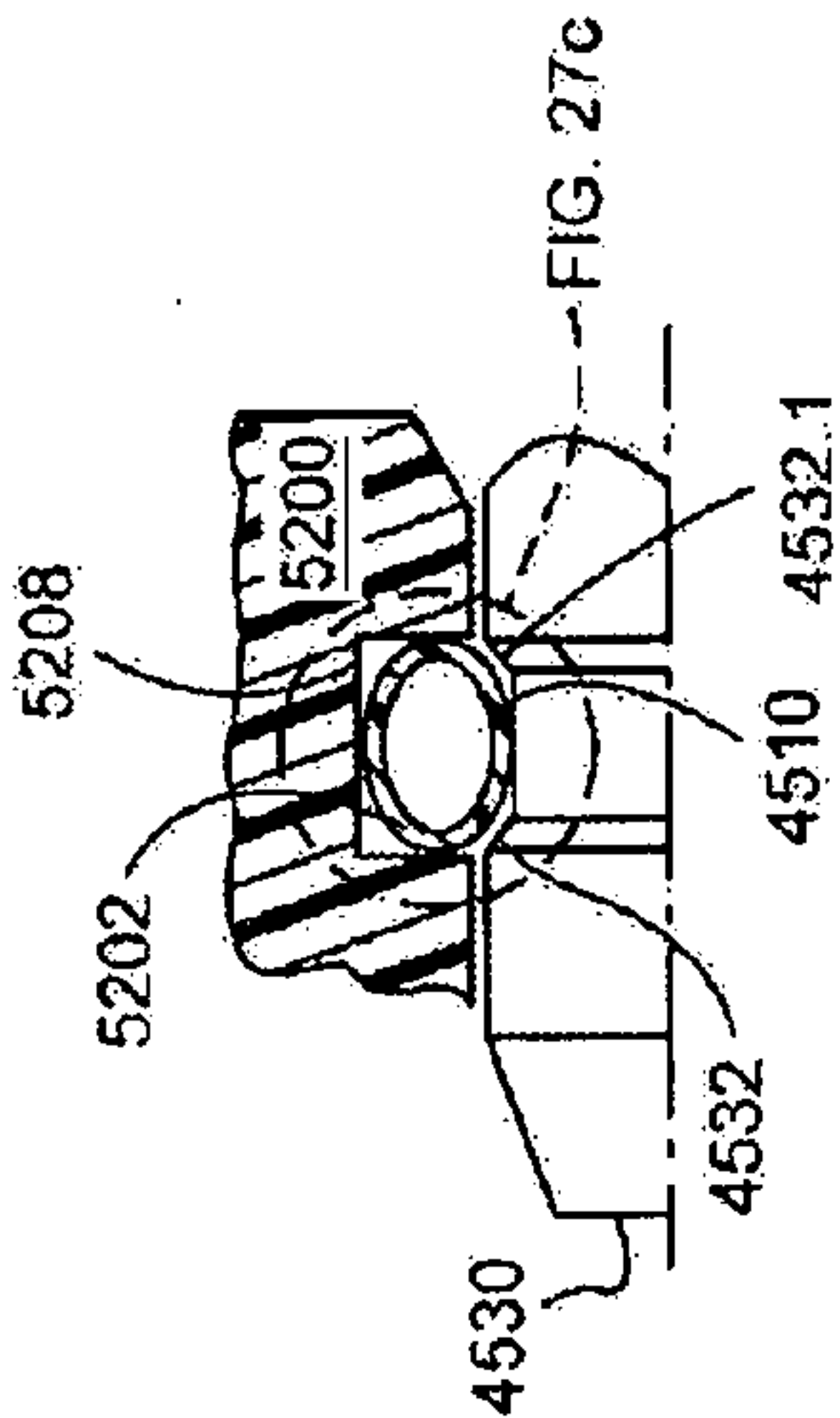


FIG. 27a

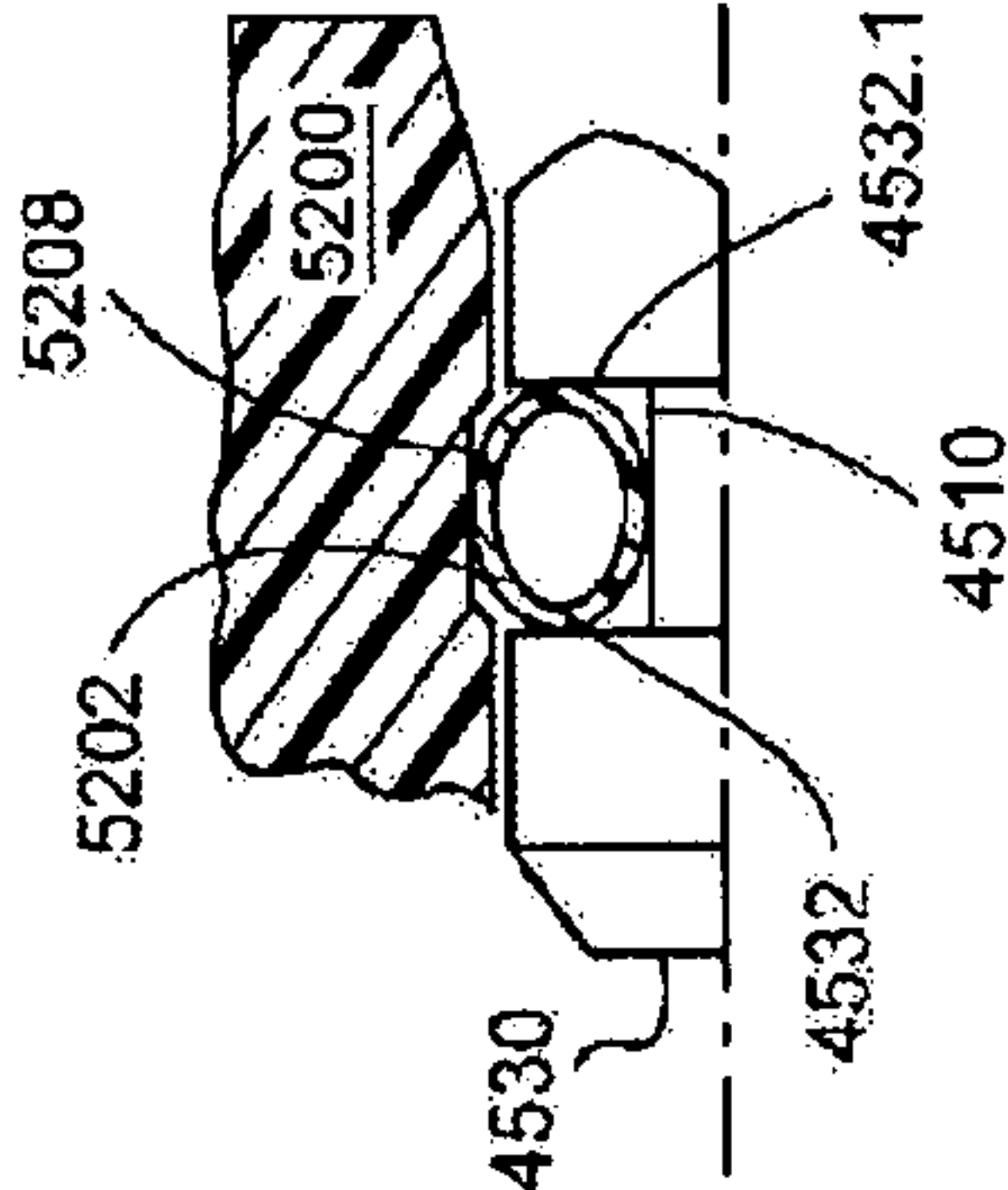


FIG. 27b

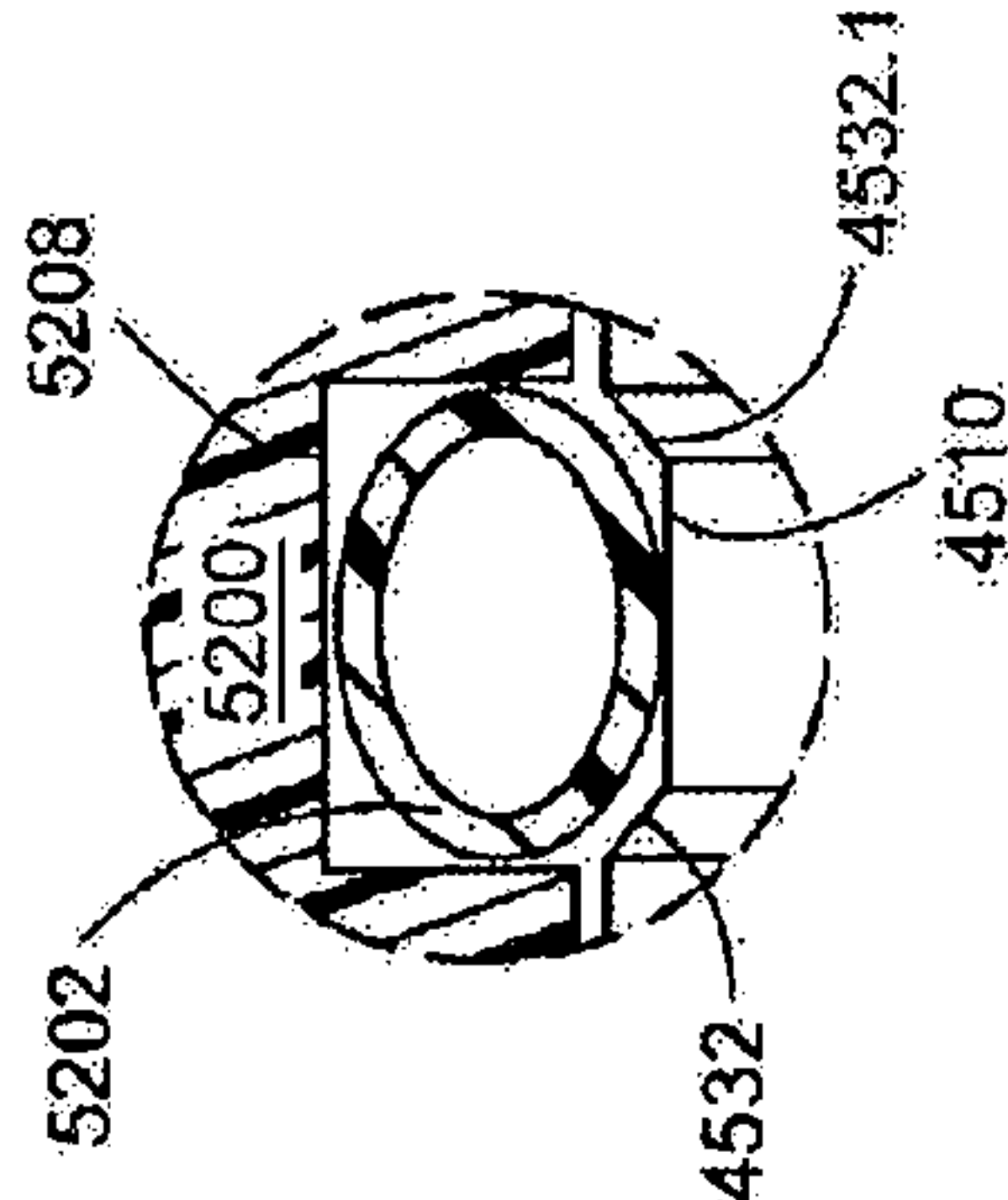


FIG. 27c

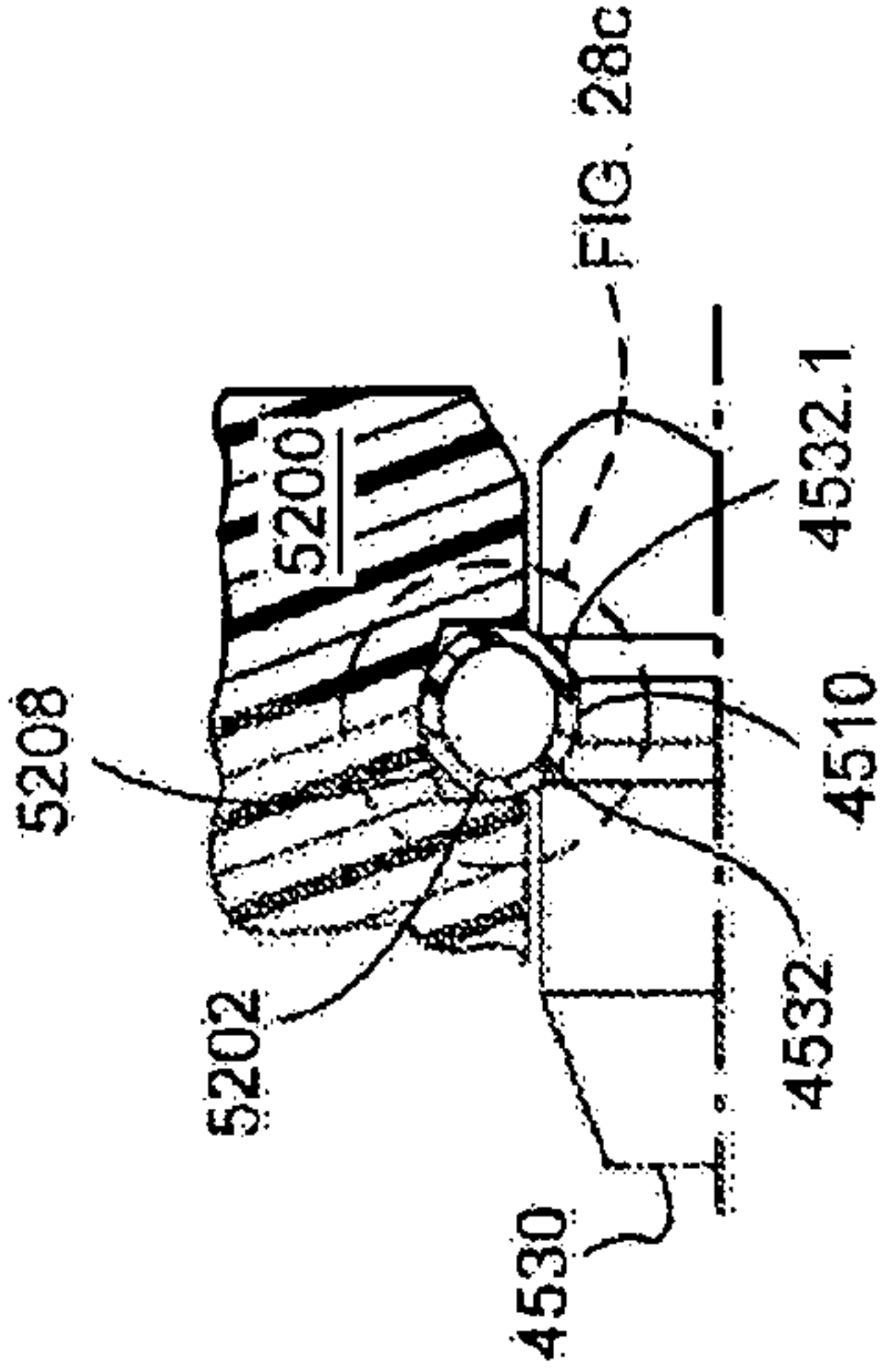


FIG. 28a

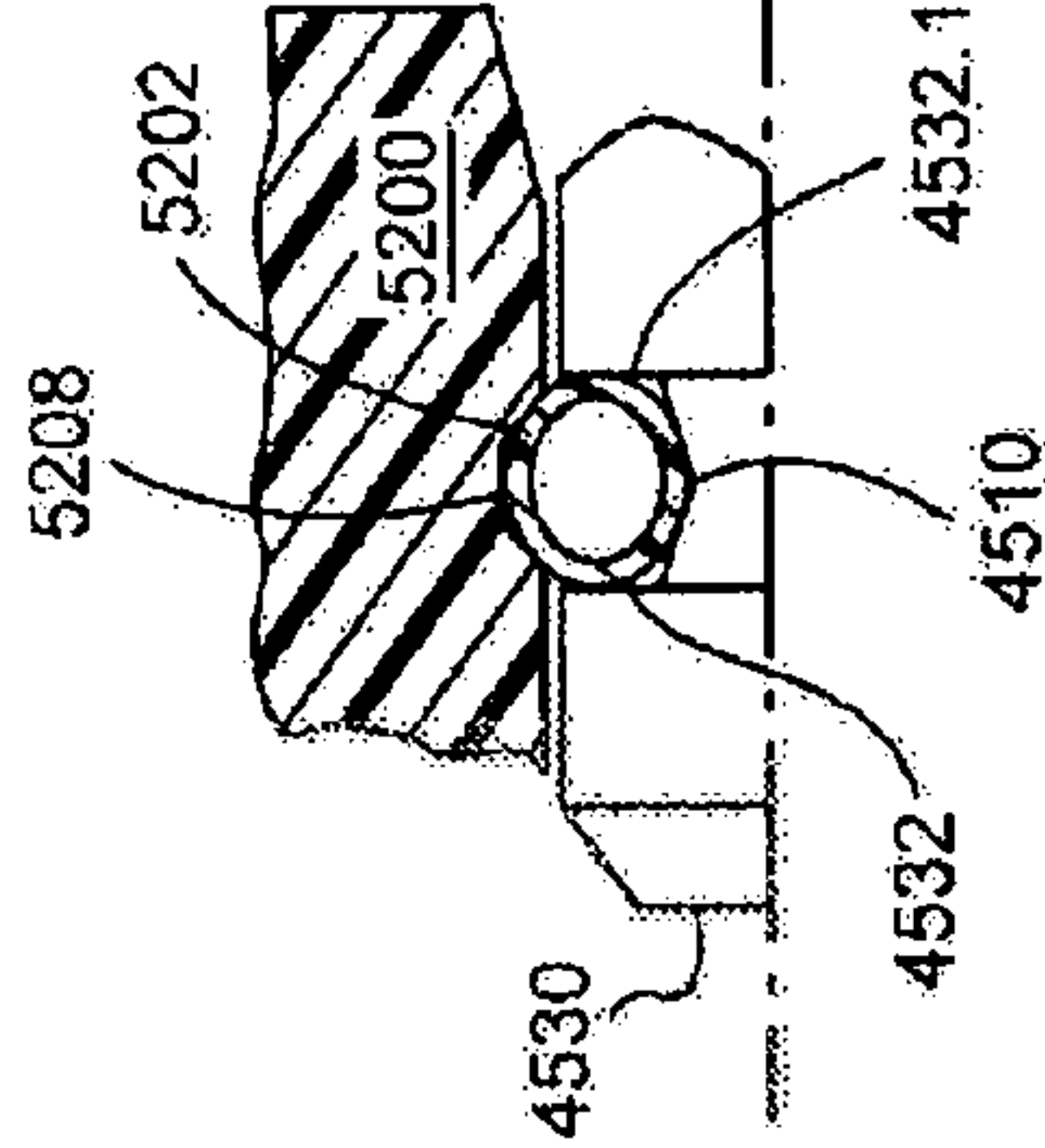


FIG. 28b

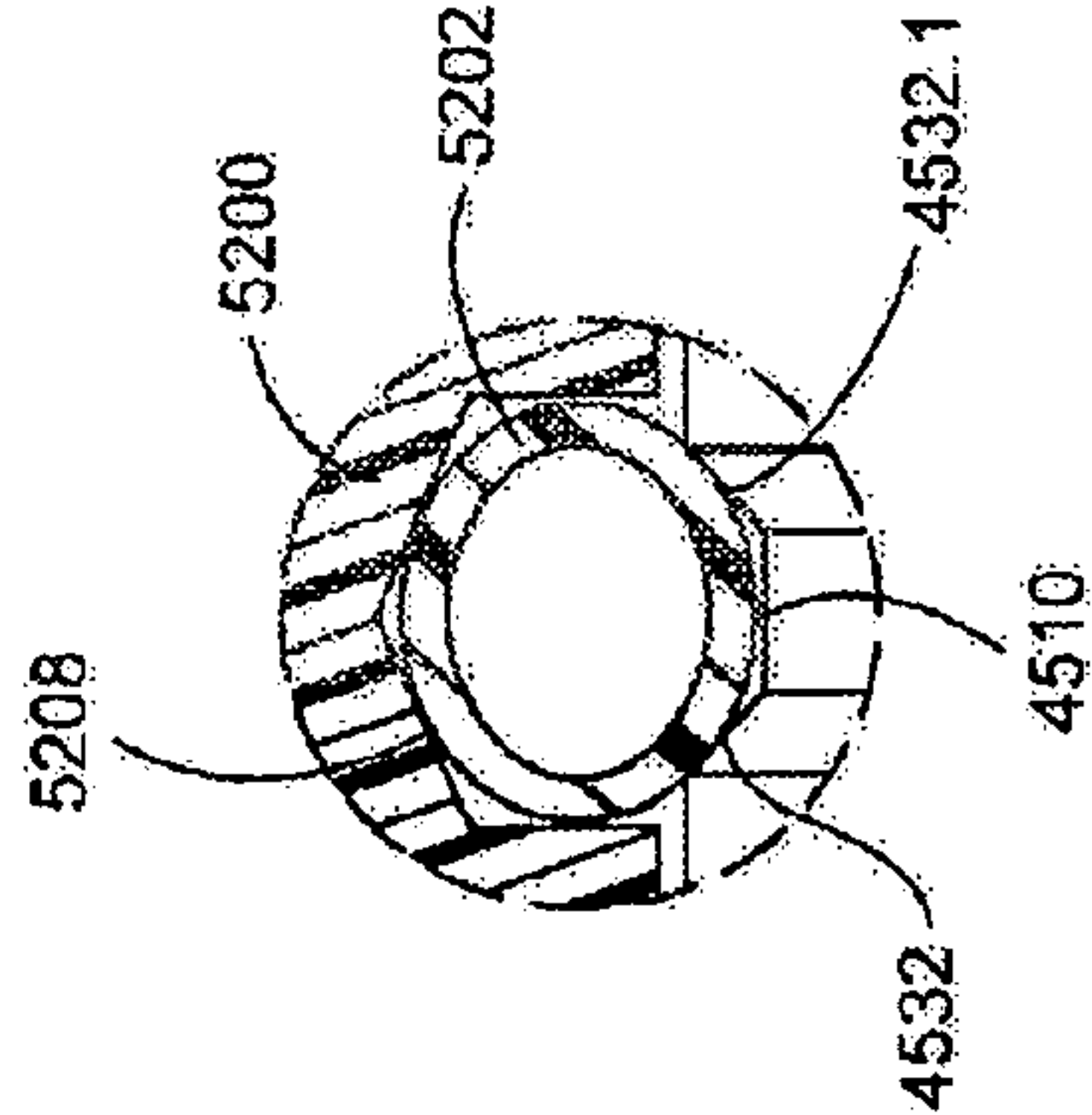


FIG. 28c

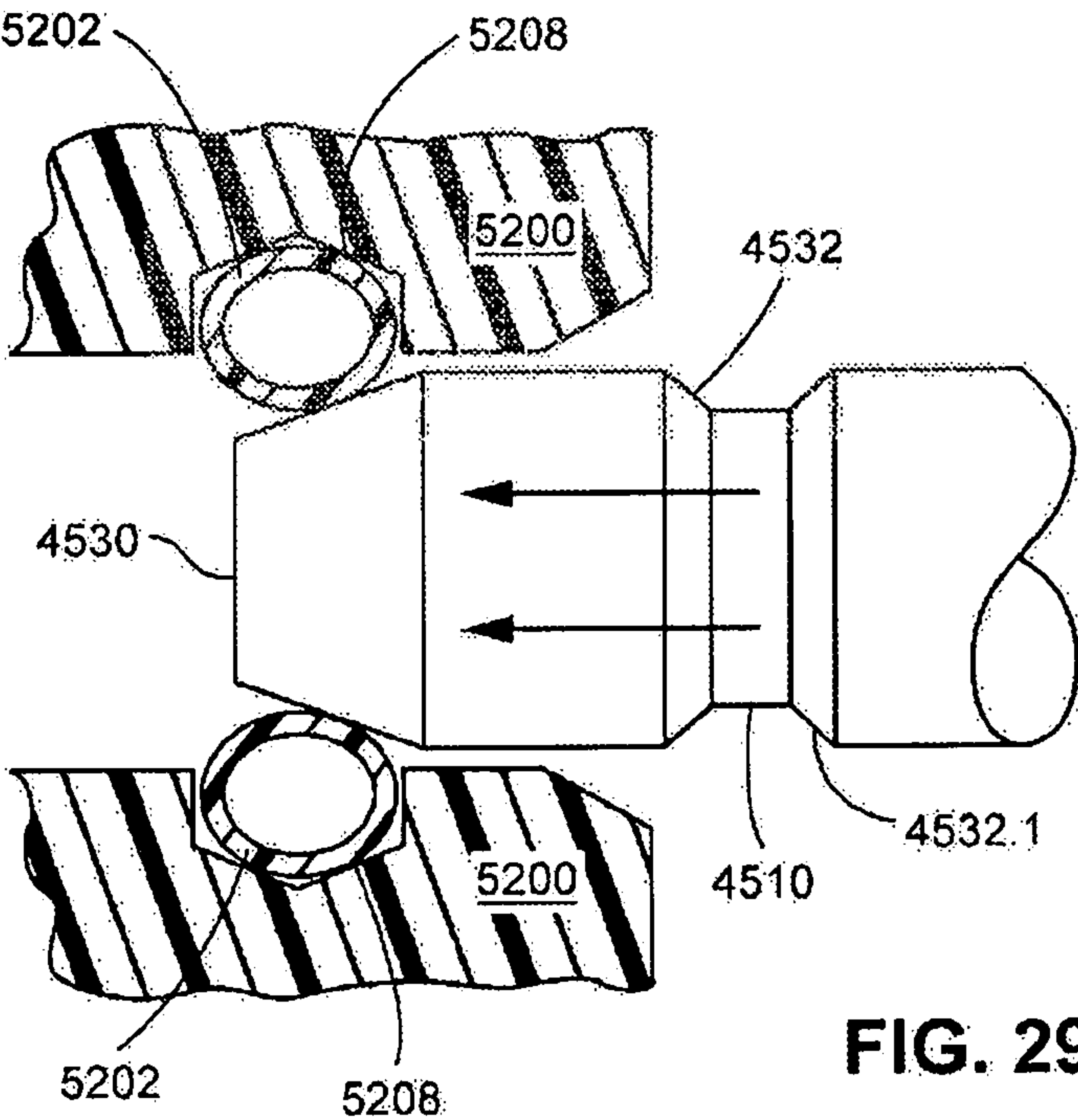


FIG. 29a

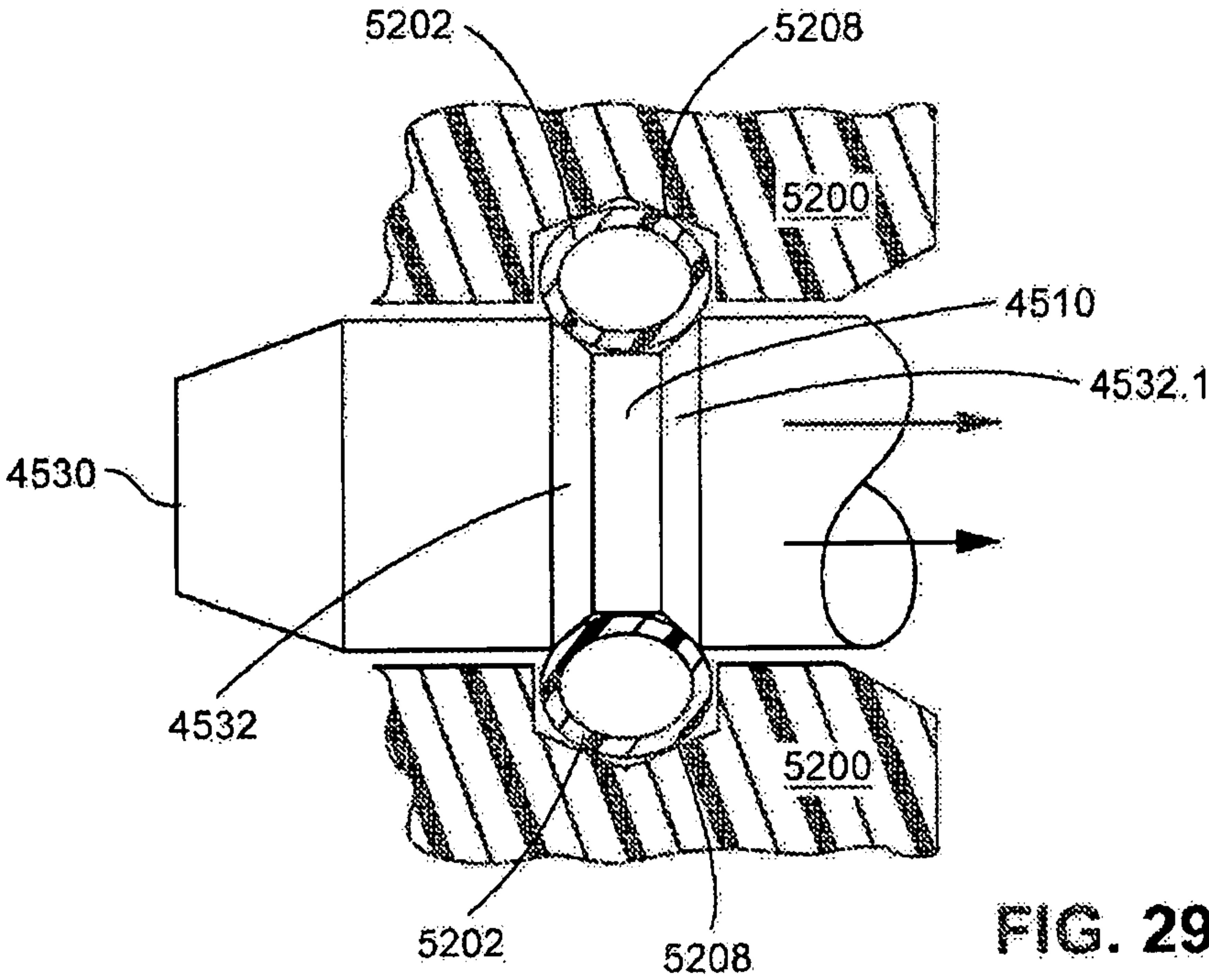


FIG. 29b

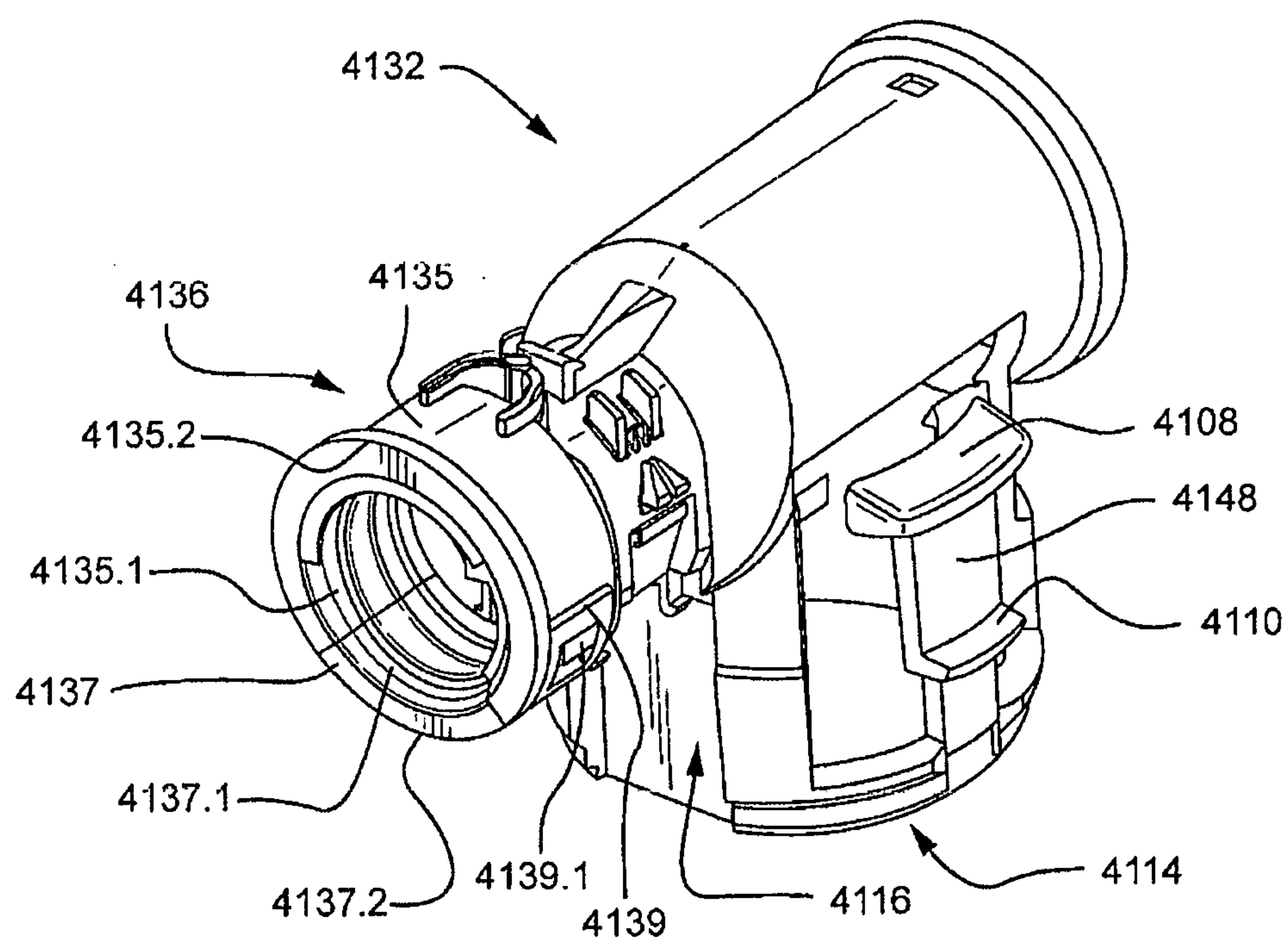


FIG. 30a

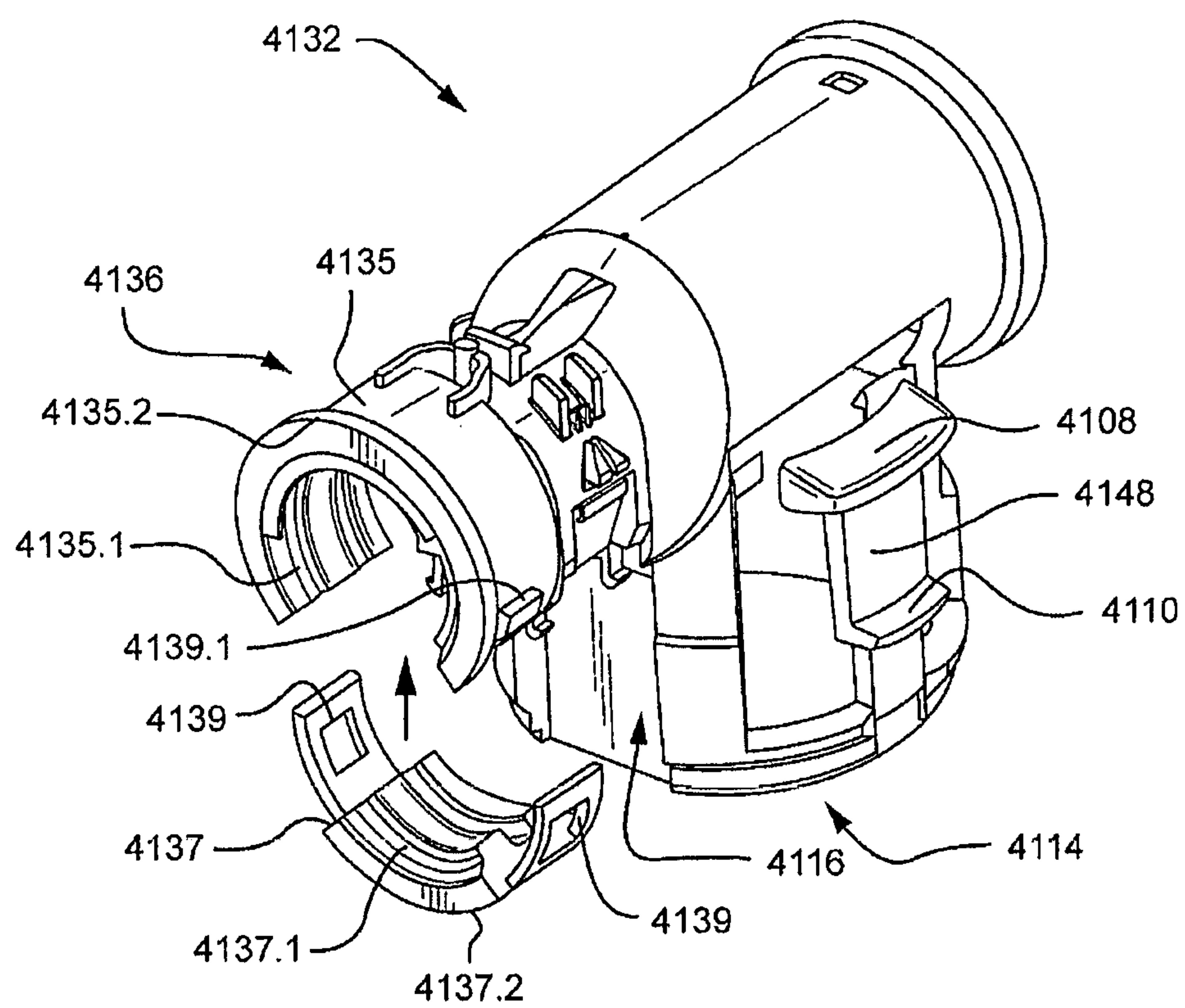


FIG. 30b

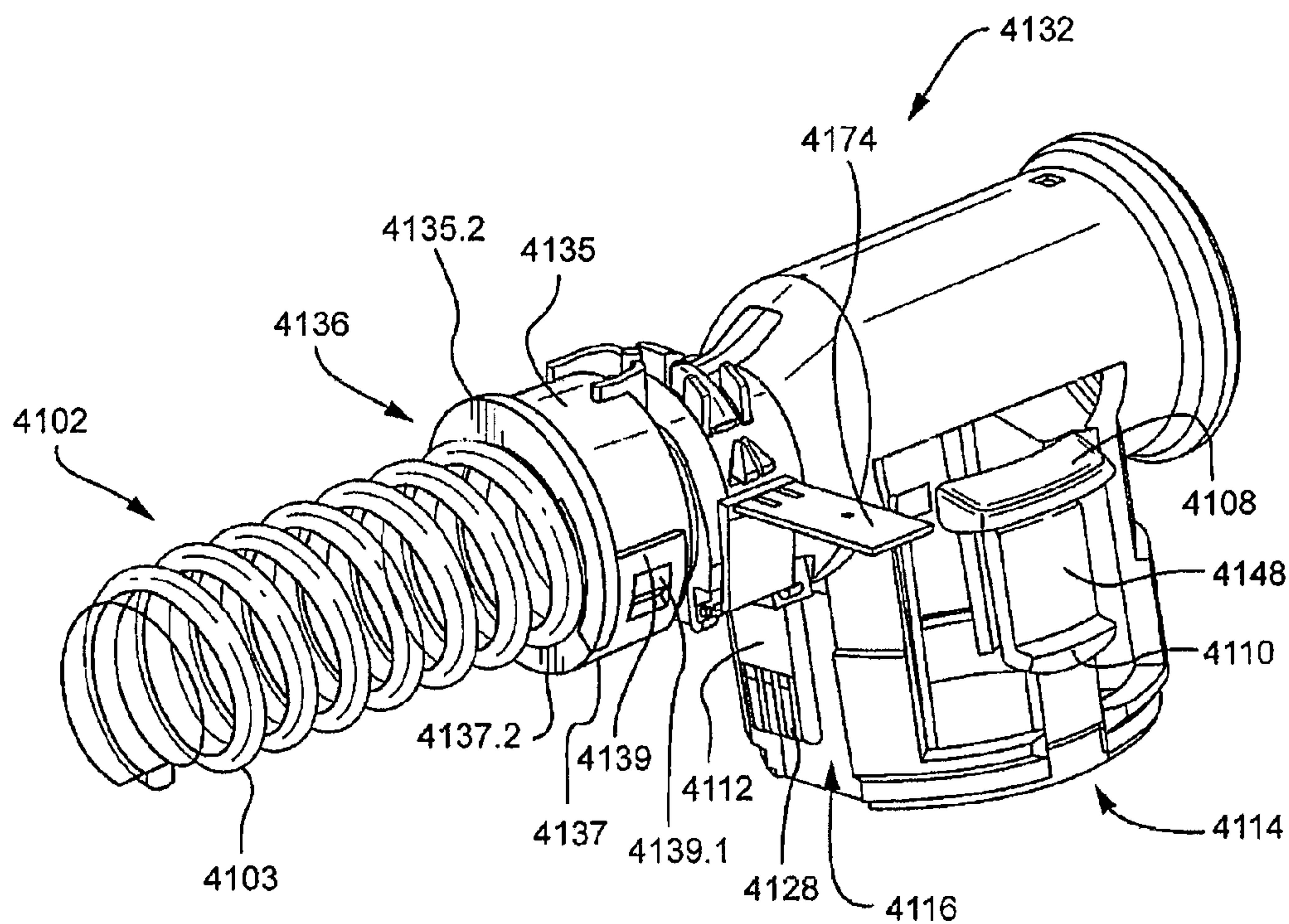


FIG. 30c

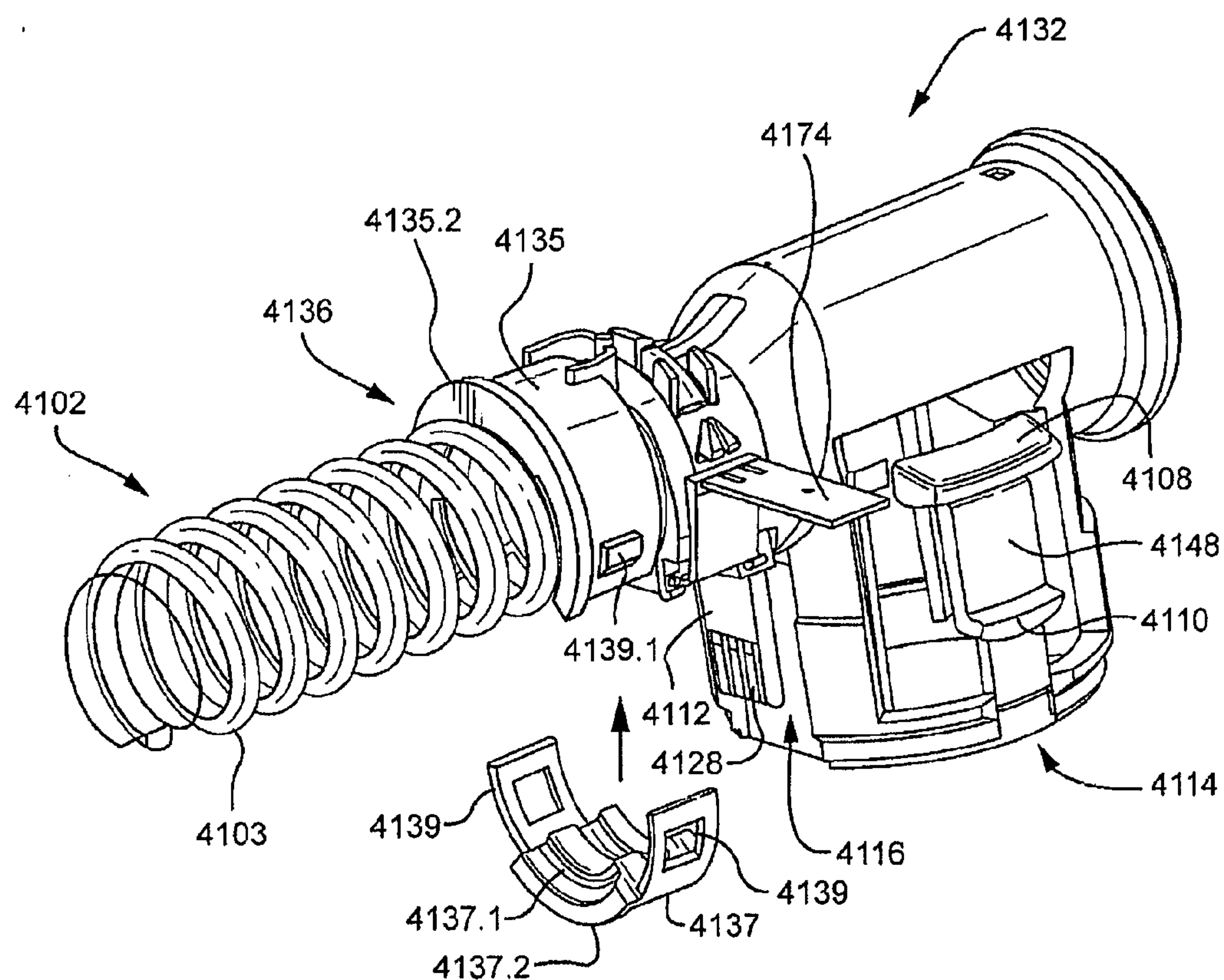


FIG. 30d

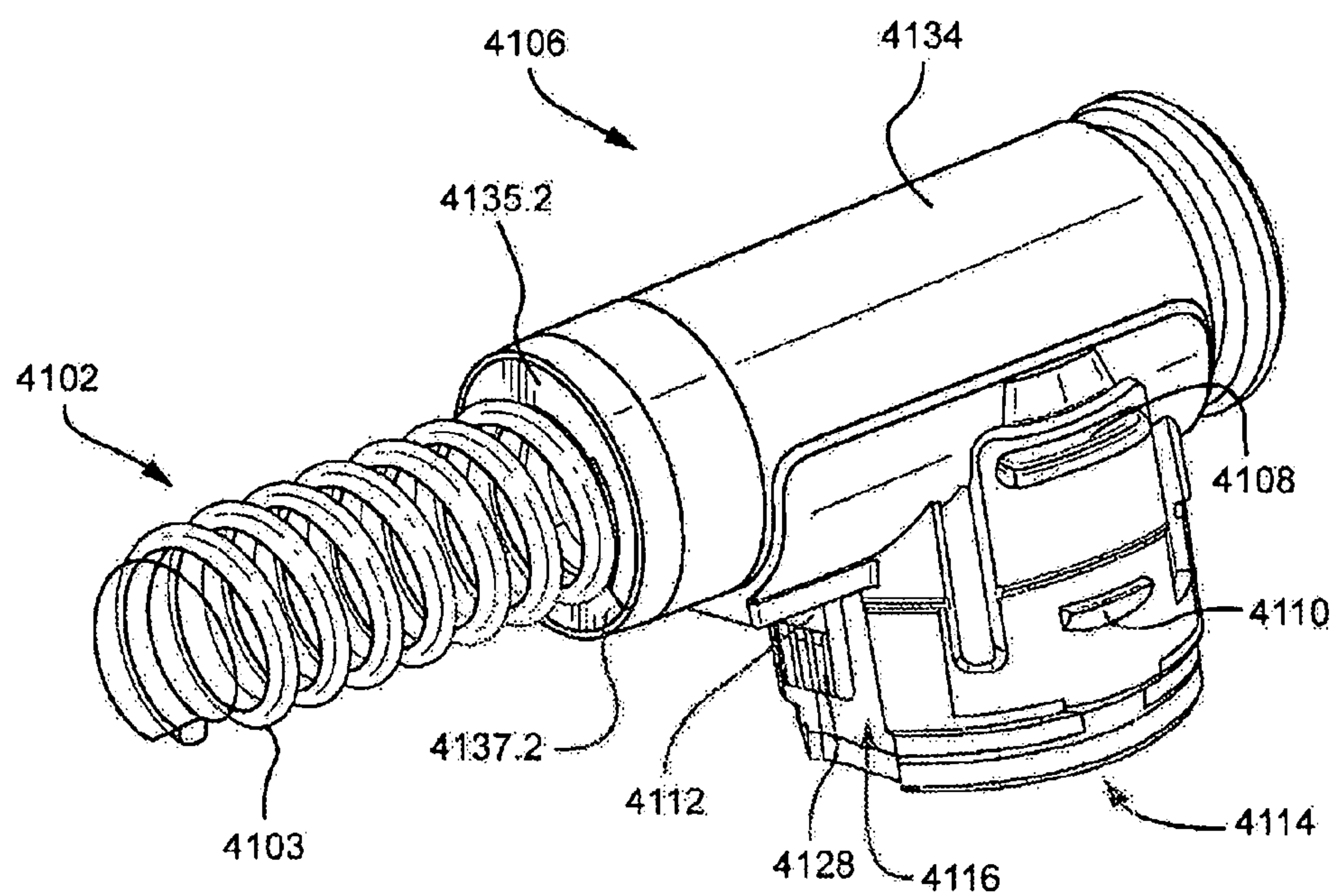


FIG. 30e

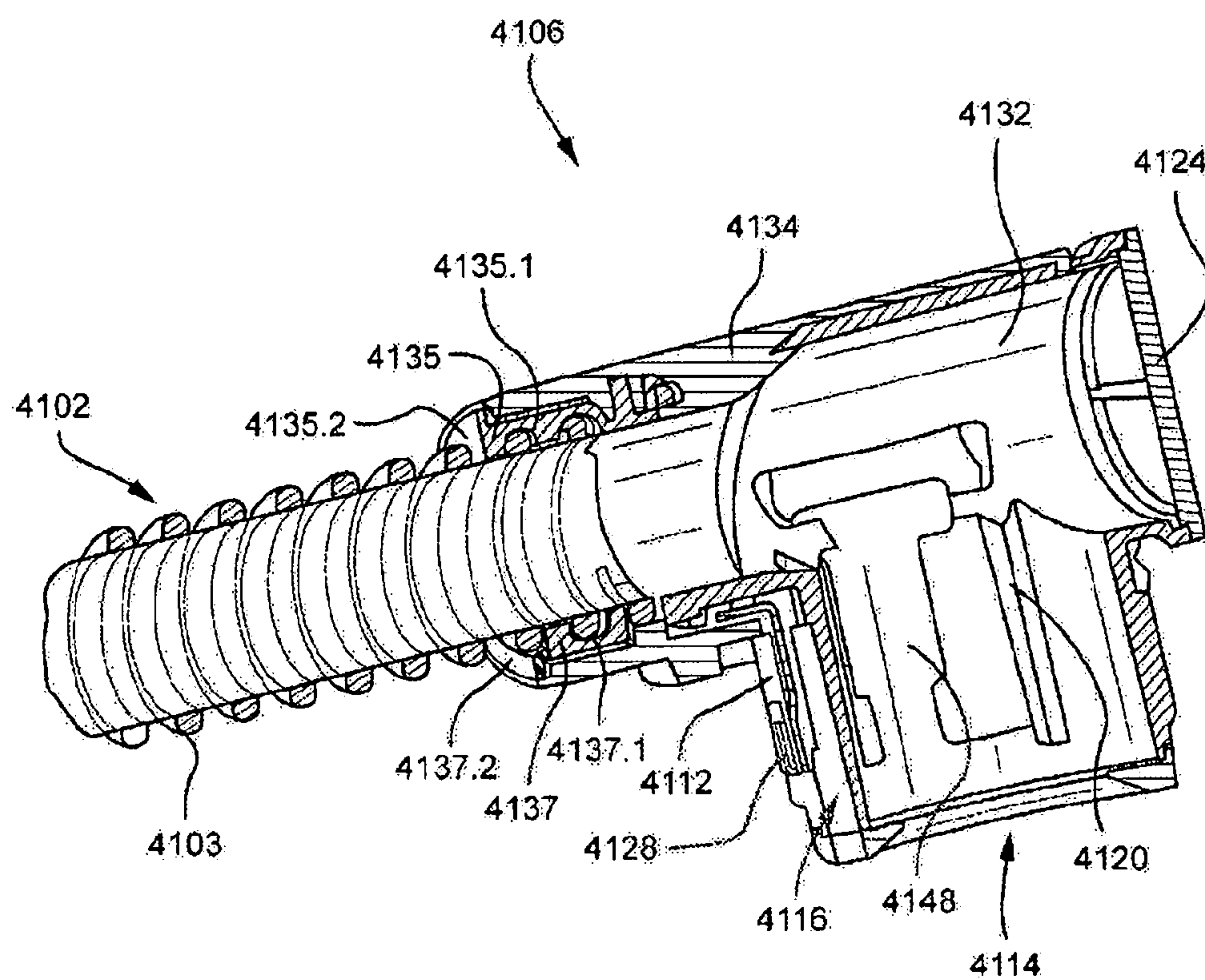


FIG. 30f

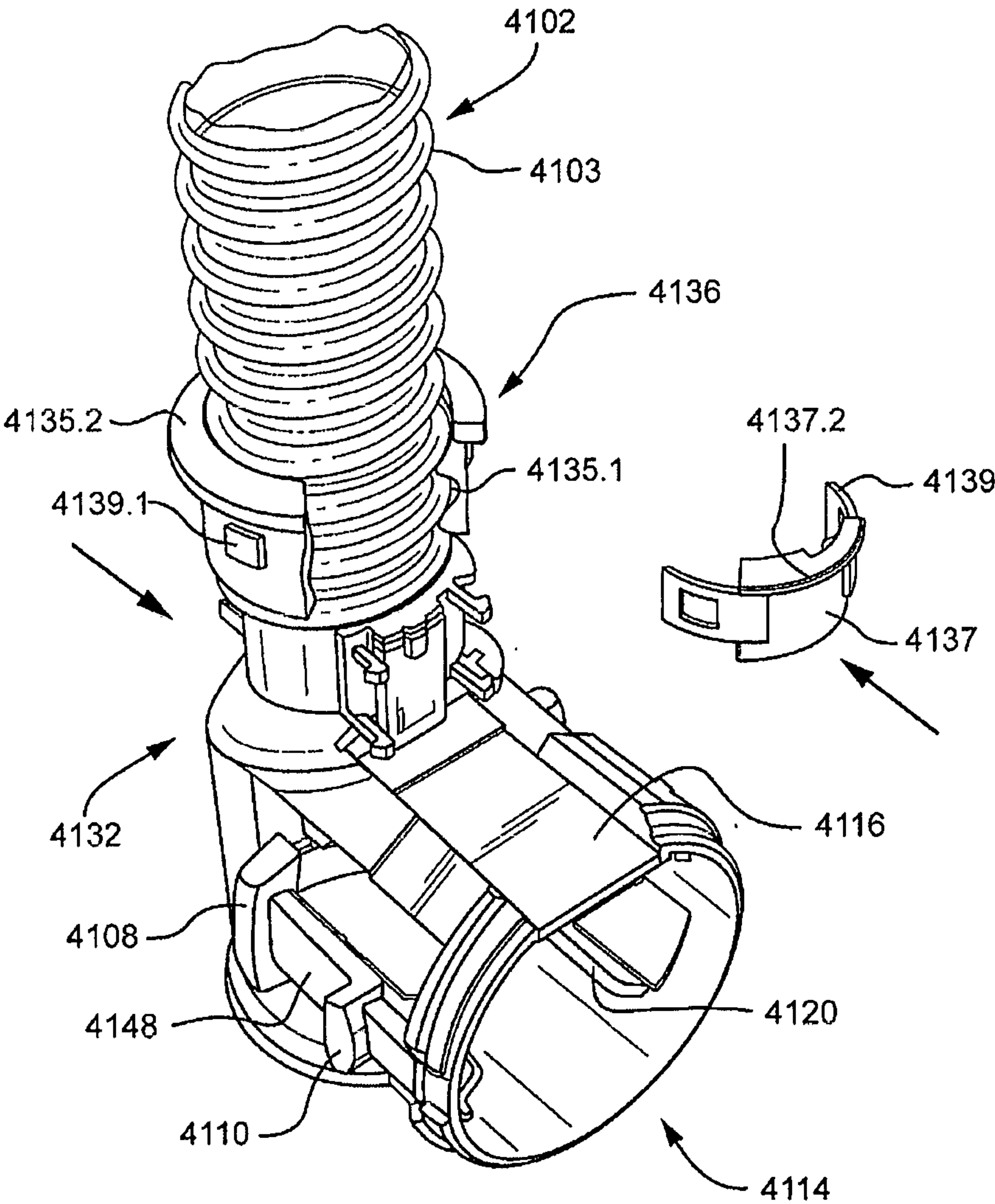


FIG. 30g

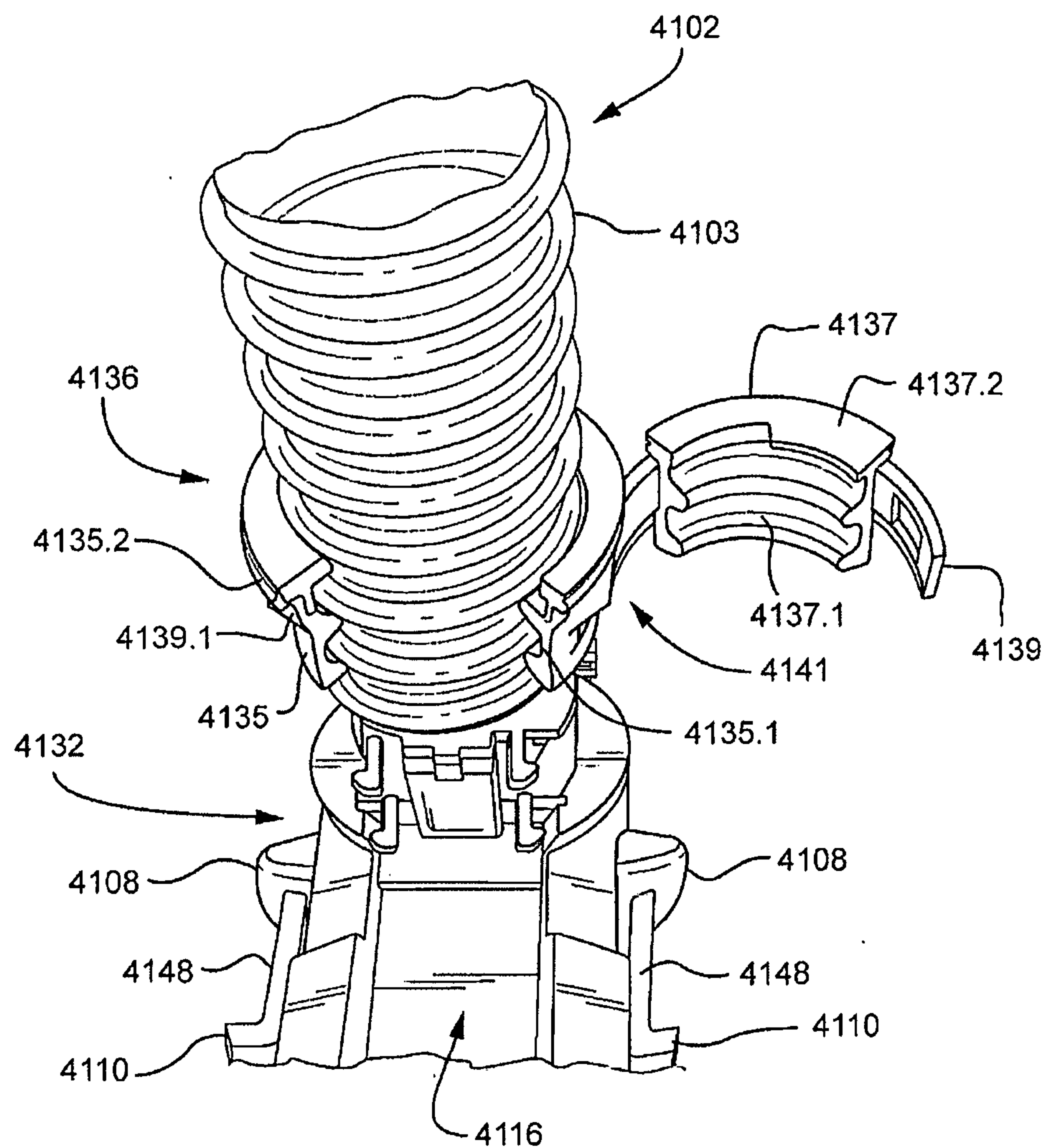


FIG. 30h

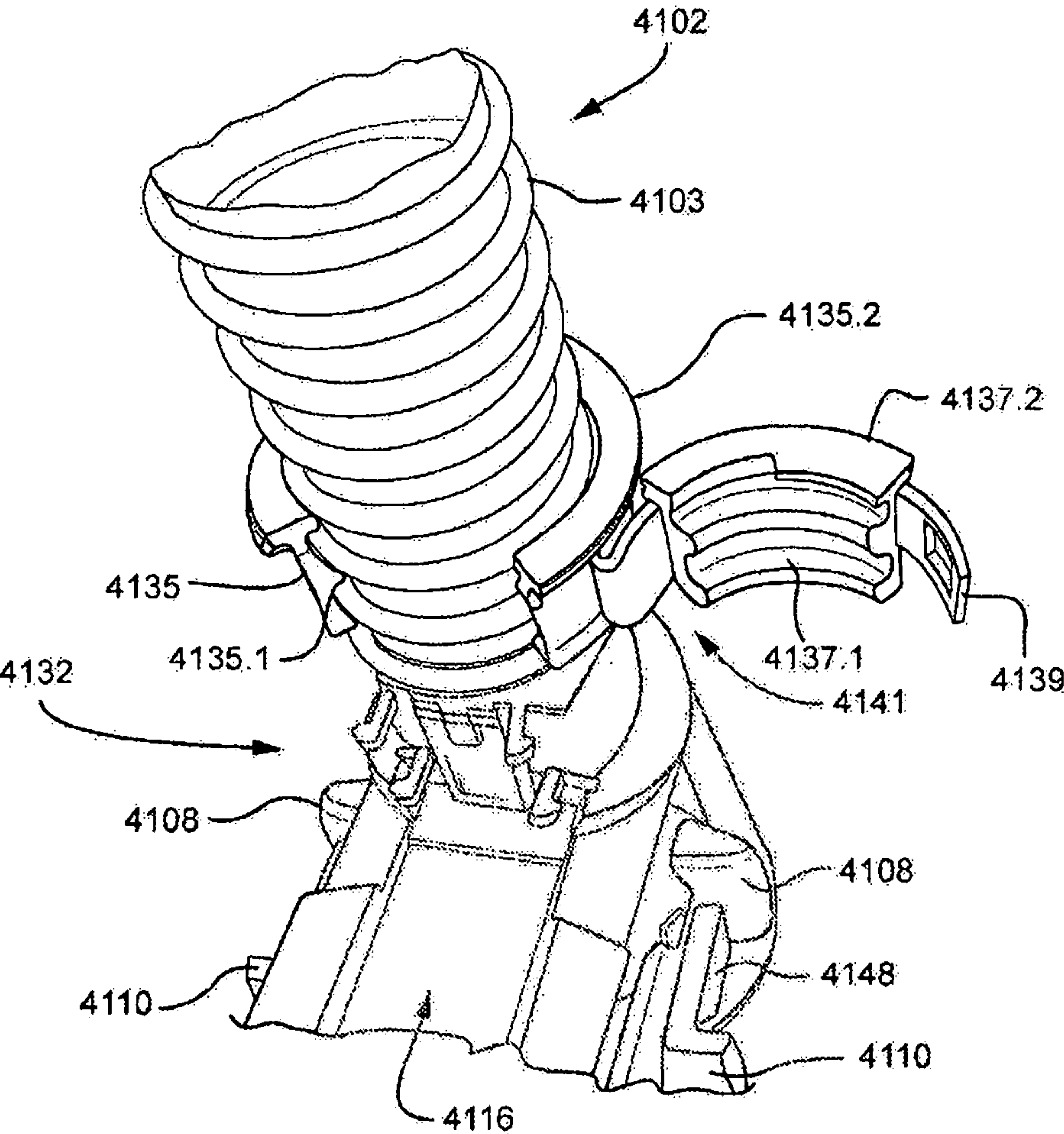


FIG. 30i

OUTLET CONNECTION ASSEMBLY AND METHOD OF MAKING THE SAME

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims the benefit of US Provisional Application Nos. 61/833,971, filed Jun. 25, 2013, and 61/987,245, filed May 1, 2014, each of which is incorporated herein by reference in its entirety.

(B) BACKGROUND OF THE TECHNOLOGY

[0002] (1) Field of the Technology

[0003] The present technology relates to one or more of the diagnosis, treatment and amelioration of respiratory disorders, and to procedures to prevent respiratory disorders. In particular, the present technology relates to medical devices, and their use for treating respiratory disorders and for preventing respiratory disorders.

[0004] (2) Description of the Related Art

[0005] The respiratory system of the body facilitates gas exchange. The nose and mouth form the entrance to the airways of a patient.

[0006] The airways include a series of branching tubes, which become narrower, shorter and more numerous as they penetrate deeper into the lung. The prime function of the lung is gas exchange, allowing oxygen to move from the air into the venous blood and carbon dioxide to move out. The trachea divides into right and left main bronchi, which further divide eventually into terminal bronchioles. The bronchi make up the conducting airways, and do not take part in gas exchange. Further divisions of the airways lead to the respiratory bronchioles, and eventually to the alveoli. The alveolated region of the lung is where the gas exchange takes place, and is referred to as the respiratory zone. See West, *Respiratory Physiology—the essentials*.

[0007] A range of respiratory disorders exist.

[0008] Obstructive Sleep Apnea (OSA), a form of Sleep Disordered Breathing (SDB), is characterized by occlusion or obstruction of the upper air passage during sleep. It results from a combination of an abnormally small upper airway and the normal loss of muscle tone in the region of the tongue, soft palate and posterior oropharyngeal wall during sleep. The condition causes the affected patient to stop breathing for periods typically of 30 to 120 seconds duration, sometimes 200 to 300 times per night. It often causes excessive daytime somnolence, and it may cause cardiovascular disease and brain damage. The syndrome is a common disorder, particularly in middle aged overweight males, although a person affected may have no awareness of the problem. See U.S. Pat. No. 4,944,310 (Sullivan).

[0009] Cheyne-Stokes Respiration (CSR) is a disorder of a patient's respiratory controller in which there are rhythmic alternating periods of waxing and waning ventilation, causing repetitive de-oxygenation and re-oxygenation of the arterial blood. It is possible that CSR is harmful because of the repetitive hypoxia. In some patients CSR is associated with repetitive arousal from sleep, which causes severe sleep disruption, increased sympathetic activity, and increased afterload. See U.S. Pat. No. 6,532,959 (Berthon-Jones).

[0010] Obesity Hyperventilation Syndrome (OHS) is defined as the combination of severe obesity and awake chronic hypercapnia, in the absence of other known causes

for hypoventilation. Symptoms include dyspnea, morning headache and excessive daytime sleepiness.

[0011] Chronic Obstructive Pulmonary Disease (COPD) encompasses any of a group of lower airway diseases that have certain characteristics in common. These include increased resistance to air movement, extended expiratory phase of respiration, and loss of the normal elasticity of the lung. Examples of COPD are emphysema and chronic bronchitis. COPD is caused by chronic tobacco smoking (primary risk factor), occupational exposures, air pollution and genetic factors. Symptoms include: dyspnea on exertion, chronic cough and sputum production.

[0012] Neuromuscular Disease (NMD) is a broad term that encompasses many diseases and ailments that impair the functioning of the muscles either directly via intrinsic muscle pathology, or indirectly via nerve pathology. Some NMD patients are characterised by progressive muscular impairment leading to loss of ambulation, being wheelchair-bound, swallowing difficulties, respiratory muscle weakness and, eventually, death from respiratory failure. Neuromuscular disorder can be divided into rapidly progressive and slowly progressive: (i) Rapidly progressive disorders: Characterised by muscle impairment that worsens over months and results in death within a few years (e.g. Amyotrophic lateral sclerosis (ALS) and Duchenne muscular dystrophy (DMD) in teenagers); (ii) Variable or slowly progressive disorders: Characterised by muscle impairment that worsens over years and only mildly reduces life expectancy (e.g. Limb girdle. Facioscapulohumeral and Myotonic muscular dystrophy). Symptoms of respiratory failure in NMD include: increasing generalised weakness, dysphagia, dyspnea on exertion and at rest, fatigue, sleepiness, morning headache, and difficulties with concentration and mood changes.

[0013] Chest wall disorders are a group of thoracic deformities that result in inefficient coupling between the respiratory muscles and the thoracic cage. The disorders are usually characterised by a restrictive defect and share the potential of long term hypercapnic respiratory failure. Scoliosis and/or kyphoscoliosis may cause severe respiratory failure. Symptoms of respiratory failure include: dyspnea on exertion, peripheral oedema, orthopnea, repeated chest infections, morning headaches, fatigue, poor sleep quality and loss of appetite.

[0014] Otherwise healthy individuals may take advantage of systems and devices to prevent respiratory disorders from arising.

[0015] Therapy

[0016] Nasal Continuous Positive Airway Pressure (CPAP) therapy has been used to treat Obstructive Sleep Apnea (OSA). The hypothesis is that continuous positive airway pressure acts as a pneumatic splint and may prevent upper airway occlusion by pushing the soft palate and tongue forward and away from the posterior oropharyngeal wall.

[0017] Non-invasive ventilation (NIV) provides ventilatory support to a patient through the upper airways to assist the patient in taking a full breath and/or maintain adequate oxygen levels in the body by doing some or all of the work of breathing. The ventilatory support is provided via a patient interface. Non-invasive ventilation (NIV) has been used to treat OHS, COPD, MD and chest Wall disorders.

[0018] Invasive ventilation (IV) provides ventilatory support to patients that are no longer able to effectively breathe themselves and may be provided using a tracheostomy tube.

[0019] Ventilators may control the timing and pressure of breaths pumped into the patient, and monitor the breaths taken by the patient. The methods of control and monitoring of patients typically include volume-cycled and pressure-cycled methods. The volume-cycled methods may include among others, Pressure-Regulated Volume Control (PRVC), Volume Ventilation (VV), and Volume Controlled Continuous Mandatory Ventilation (VC-CMV) techniques. The pressure-cycled, methods may involve, among others, Assist Control (AC), Synchronized Intermittent Mandatory Ventilation (SIMV), Controlled Mechanical Ventilation (CMV), Pressure Support Ventilation (PSV), Continuous Positive Airway Pressure (CPAP), or Positive End Expiratory Pressure (PEEP) techniques.

[0020] Therapy Systems

[0021] A therapy system, or a respiratory therapy system, may comprise a Respiratory Pressure Therapy Device (RPT device), an air circuit, a humidifier, a patient interface, and data management.

[0022] Patient Interface

[0023] A patient interface may be used to interface respiratory equipment to its user, for example by providing a flow of air. The flow of air may be provided via a mask to the nose and/or mouth, a tube to the mouth or a tracheostomy tube to the trachea of the user. Depending upon the therapy to be applied, the patient interface may form a seal, e.g. with a face region of the patient, to facilitate the delivery of gas at a pressure at sufficient variance with ambient pressure to effect therapy, e.g., a positive pressure of about 10 cmH₂O. For other forms of therapy, such as the delivery of oxygen, the patient interface may not include a seal sufficient to facilitate delivery to the airways of a supply of gas at a positive pressure of about 10 cmH₂O.

[0024] The design of a patient interface presents a number of challenges. The face has a complex three-dimensional shape. The size and shape of noses varies considerably between individuals. Since the head includes bone, cartilage and soft tissue, different regions of the face respond differently to mechanical forces. The jaw or mandible may move relative to other bones of the skull. The whole head may move during the course of a period of respiratory therapy.

[0025] As a consequence of these challenges, some masks suffer from being one or more of obtrusive, aesthetically undesirable, costly, poorly fitting, difficult to use, and uncomfortable especially when worn for long periods of time or when a patient is unfamiliar with a system. For example, masks designed solely for aviators, mask designed as part of personal protection equipment (e.g. filter masks), SCUBA masks, or for the administration of anesthetics may be tolerable for their original application, but nevertheless may be undesirably uncomfortable to be worn for extended periods of time, e.g. several hours. This discomfort may lead to a reduction in patient compliance with, therapy. This is even more so if the mask is to be worn during sleep.

[0026] Nasal CPAP therapy is highly effective to treat certain respiratory disorders, provided patients comply with therapy. If a mask is uncomfortable, or difficult to use a patient may not comply with therapy. Since it is often recommended that a patient regularly wash their mask, if a mask is difficult to clean (e.g. difficult to assemble or disassemble), patients may not clean their mask and this may impact negatively on patient compliance.

[0027] While a mask for other applications (e.g. aviators) may not be suitable for use in treating sleep disordered breath-

ing, a mask designed for use in treating sleep disordered breathing may be suitable for other applications.

[0028] For these reasons, masks for delivery of nasal CPAP during sleep form a distinct field.

[0029] Seal-Forming Portion

[0030] Patient interfaces may include a seal-forming portion. Since it is in direct contact with the patient's face, the shape and configuration of the seal-forming portion can have a direct impact on the effectiveness and comfort of the patient interface.

[0031] A patient interface may be partly characterised according to the design intent of where the seal-forming portion is to engage with the face in use. In one form of patient interface, a seal-forming portion may comprise two sub-portions to engage with respective left and right nares. In one form of patient interface, a seal-forming portion may comprise a single element that surrounds both nares in use. Such single element may be designed to, for example, overlay an upper lip region and a nasal bridge region of a face. In one form of patient interface, a seal-forming portion may comprise an element that surrounds a mouth region in use, e.g. by forming a seal on a lower lip region of a face. In one form of patient interface, a seal-forming portion may comprise a single element that surrounds both nares and a mouth region in use. These different types of patient interfaces may be known by a variety of names by their manufacturer including nasal masks, full-face masks, nasal pillows, nasal puffs and oro-nasal masks.

[0032] A seal-forming portion that may be effective in one region of a patient's face may be in appropriate in another region, e.g. because of the different shape, structure, variability and/or sensitivity regions of the patient's face. For example, a seal on swimming goggles that overlays a patient's forehead may not be appropriate to use on a patient's nose.

[0033] Certain seal-forming portions may be designed for mass manufacture such that one design is able to fit and be comfortable and effective for a wide range of different face shapes and sizes. To the extent to which there is a mismatch between the shape of the patient's face and the seal-forming portion of the mass-manufactured patient interface, one or both must adapt in order for a seal to form.

[0034] One type of seal-forming portion extends around the periphery of the patient interface, and is intended to seal against the user's face when force is applied to the patient interface with the seal-forming portion in confronting engagement with the user's face. The seal-forming portion may include an air or fluid filled cushion, or a moulded or formed surface of a resilient seal element made of an elastomer such as a rubber. With this type of seal-forming portion, if the fit is not adequate, there will be gaps between the seal-forming portion and the face, and additional force will be required to force the patient interface against the face in order to achieve a seal.

[0035] Another type of seal-forming portion incorporates a flap seal of thin material so positioned about the periphery of the mask so as to provide a self-scaling action against the face of the user when positive pressure is applied within the mask. Like the previous style of seal forming portion, if the match between the face and the mask is not good, additional force may be required to effect a seal, or the mask may leak. Furthermore, if the shape of the seal-forming portion does not match that of the patient, it may crease or buckle in use, giving rise to leaks.

[0036] Another form of seal-forming portion may use adhesive to effect a seal. Some patients may find it inconvenient to constantly apply and remove an adhesive to their face.

[0037] A range of patient interface seal-forming portion technologies are disclosed in the following patent applications, assigned to ResMed Limited: WO 1998/004,310; WO 2006/074,513; WO 2010/135.785. One form of nasal pillow is found in the Adam Circuit manufactured by Puritan Bennett. Another nasal pillow, or nasal puff is the subject of U.S. Pat. No. 4,782,832 (Trimble et al.), assigned to Puritan-Bennett Corporation.

[0038] ResMed Limited has manufactured the following products that incorporate nasal pillows: SWIFT nasal pillows mask, SWIFT II nasal pillows mask, SWIFT LT nasal pillows mask, SWIFT FX nasal pillows mask and LIBERTY full-face mask. The following patent applications, assigned to ResMed Limited, describe nasal pillows masks: International Patent Application WO2004/073,778 (describing amongst other things aspects of ResMed SWIFT nasal pillows), US' Patent Application 2009/0044808 (describing amongst other things aspects of ResMed SWIFT LT nasal pillows); International Patent Applications WO 2005/063,328 and WO 2006/130,903 (describing amongst other things aspects of ResMed LIBERTY full-face mask); International Patent Application WO 2009/052,560 (describing amongst other things aspects of ResMed SWIFT FX nasal pillows).

[0039] Positioning and Stabilising

[0040] A seal-forming portion of a patient interface used for positive air pressure therapy is subject to the corresponding force of the air pressure to disrupt a seal. Thus a variety of techniques have been used to position the seal-forming portion, and to maintain it in scaling relation with the appropriate portion of the face.

[0041] One technique is the use of adhesives. See for example US Patent publication US 2010/0000534.

[0042] Another technique is the use of one or more straps and stabilising harnesses. Many such harnesses suffer from being one or more of ill-fitting, bulky, uncomfortable and awkward to use.

[0043] Vent Technologies

[0044] Some forms of patient interface systems may include a vent to allow the washout of exhaled carbon dioxide. The vent may allow a flow of gas from an interior space of the patient interface, e.g. the plenum chamber, to an exterior of the patient interface, e.g. to ambient. The vent may comprise an orifice and gas may flow through the orifice in use of the mask. Many such vents are noisy. Others may block in use and provide insufficient washout. Some vents may be disruptive of the sleep of a bed-partner 1100 of the patient 1000, e.g. through noise or focussed airflow.

[0045] ResMed Limited has developed a number of improved mask vent technologies. See WO 1998/034,665; WO 2000/078,381; U.S. Pat. No. 6,581,594; US patent application; US 2009/0050156; US Patent Application 2009/0044808.

Table of noise of prior masks (ISO 17510-2:2007, 10 cmH ₂ O pressure at 1 m)				
Mask name	Mask type	A-weighted sound power level dbA (uncertainty)	A-weighted sound pressure dbA (uncertainty)	Year (approx.)
Glue-on (*)	nasal	50.9	42.9	1981
ResCare standard (*)	nasal	31.5	23.5	1993

-continued				
Table of noise of prior masks (ISO 17510-2:2007, 10 cmH ₂ O pressure at 1 m)				
Mask name	Mask type	A-weighted sound power level dbA (uncertainty)	A-weighted sound pressure dbA (uncertainty)	Year (approx.)
ResMed Mirage (*)	nasal	29.5	21.5	1998
ResMed UltraMirage	nasal	36 (3)	28 (3)	2000
ResMed Mirage Activa	nasal	32 (3)	24 (3)	2002
ResMed Mirage Micro	nasal	30 (3)	22 (3)	2008
ResMed SoftGel	nasal	29 (3)	22 (3)	2008
ResMed Mirage FX	nasal	26 (3)	18 (3)	2010
ResMed Mirage Swift (*)	pillows	37	29	2004
ResMed Mirage Swift II	pillows	28 (3)	20 (3)	2005
ResMed Mirage Swift LT	pillows	25 (3)	17 (3)	2008

((*) one specimen only, measured using test method specified in ISO3744 in CPAP mode at 10 cmH₂O)

[0046] Sound pressure values of a variety of objects are listed below

Object	A-weighted sound pressure dbA (uncertainty)	Notes
Vacuum cleaner: Nilfisk Walter	68	ISO3744 at 1 m distance
Broadly Litter Hog: B+ Grade		
Conversational speech	60	1 m distance
Average home	50	
Quiet library	40	
Quiet bedroom at night	30	
Background in TV studio	20	

[0047] Respiratory Pressure Therapy (RPT) Device

[0048] One known type of RPT device used for treating sleep disordered breathing is a positive airway pressure (PAP) device, such as the S9 Series, manufactured by ResMed. Other examples of RPT devices include a ventilator and a high flow therapy device. In some cases, RPT devices such as PAP devices have been known to be referred to as flow generators. Ventilators such as the ResMed Stellar™ Series of Adult and Pediatric Ventilators may provide support for invasive and non-invasive non-dependent ventilation for a range of patients for treating a number of conditions such as but not limited to NMD, OHS and COPD.

[0049] The ResMed Elisée™ 150 ventilator and ResMed VS III ventilator may provide support for invasive and non-invasive dependent ventilation suitable for adult or paediatric patients for treating a number of conditions. These ventilators provide volumetric and barometric ventilation modes with a single or double limb circuit.

[0050] RPT devices typically comprise a pressure generator, such as a motor-driven blower or a compressed gas res-

ervoir, and are configured to supply a flow of air to the airway of a patient. In some cases, the flow of air may be supplied to the airway of the patient at positive pressure. The outlet of the RPT device is connected via an air circuit to a patient interface, such as those described above.

[0051] RPT devices typically also include an inlet filter, various transducers, and a microprocessor-based controller. A blower may include a servo-control led motor, a volute, and an impeller. In some cases a brake for the motor may be implemented to more rapidly reduce the speed of the blower so as to overcome the inertia of the motor and impeller. The braking can permit the blower to more rapidly achieve a lower pressure condition in time for synchronization with expiration despite the inertia. In some cases the pressure generator may also include a valve capable of discharging generated air to atmosphere as a means for altering the pressure delivered to the patient as an alternative to motor speed control. The transducers may measure, amongst other things, motor speed, mass flow rate and outlet pressure, such as with a pressure transducer or the like. The controller may include data storage capacity with or without integrated data retrieval and display functions.

[0052] Table of noise output levels of prior RPT devices (one specimen only, measured using test method specified in ISO3744 in CPAP mode at 10 cmH₂O).

RPT Device name	A-weighted sound power level dB(A)	Year (approx.)
C-Series Tango	31.9	2007
C-Series Tango with Humidifier	33.1	2007
S8 Escape II	30.5	2005
S8 Escape II with H4i Humidifier	31.1	2005
S9 AutoSet	26.5	2010
S9 AutoSet with H5i Humidifier	28.6	2010

[0053] Humidifier

[0054] Delivery of a flow of air without humidification may cause drying of airways. Medical humidifiers are used to increase humidity and/or temperature of the flow of air in relation to ambient air when required, typically where the patient may be, asleep or resting (e.g. at a hospital). As a result, a medical humidifier may be relatively small for bedside placement, and it may be configured to only humidify and/or heat the flow of air delivered to the patient without humidifying and/or heating the patient's surroundings. Room-based systems (e.g. a sauna, an air conditioner, an evaporative cooler), for example, may also humidify air that is breathed in by the patient, however they would also humidify and/or heat the entire room, which may cause discomfort to the occupants.

[0055] The use of a humidifier with a RPT device and the patient interface produces humidified gas that minimizes drying of the nasal mucosa and increases patient airway comfort. In addition in cooler climates, warm air applied generally to the face area in and about the patient interface is more, comfortable than cold air.

[0056] Respiratory humidifiers are available in many forms and may be a standalone device that is coupled to a RPT device via an air circuit, is integrated with the RPT device or configured to be directly coupled to the relevant RPT device. While known passive humidifiers can provide some relief, generally a heated humidifier may be used to provide sufficient humidity and temperature to the air so that the patient will be comfortable. Humidifiers typically comprise a water

reservoir or tub having a capacity of several hundred milliliters (ml), a heating element for heating the water in the reservoir, a control to enable the level of humidification to be varied, a gas inlet to receive air from the RPT device, and a gas outlet adapted to be connected to an air circuit that delivers the humidified air to the patient interface.

[0057] Heated passover humidification is one common form of humidification used with a RPT device. In such humidifiers the heating element may be incorporated in a heater plate which sits under, and is in thermal contact with, the water tub. Thus, heat is transferred from the heater plate to the water reservoir primarily by conduction. The air flow from the RPT device passes over the heated water in the water tub resulting in water vapour being taken up by the air flow. The ResMed H4i™ and H5i™ Humidifiers are examples of such heated passover humidifiers that are used in combination with ResMed S8 and S9 CPAP devices respectively.

[0058] Other humidifiers may also be used such as a bubble or diffuser humidifier, a jet humidifier or a wicking humidifier. In a bubble or diffuser humidifier the air is conducted below the surface of the water and allowed to bubble back, to the top. A jet humidifier produces an aerosol of water and baffles or fillers may be used so that the particles are either removed or evaporated before leaving the humidifier. A wicking humidifier uses a water absorbing material, such as sponge or paper, to absorb water by capillary action. The water absorbing material is placed within or adjacent at least a portion of the air flow path to allow evaporation of the water in the absorbing material to be taken up into the air flow.

[0059] An alternative form of humidification is provided, by the ResMed HumiCare™ D900 humidifier that uses a CounterStream™ technology that directs the air flow over a large surface area in a first direction whilst supplying heated water to the large surface area in a second opposite direction. The ResMed HumiCare™ D900 humidifier may be used with a range of invasive and noninvasive ventilators.

(C) BRIEF SUMMARY OF THE TECHNOLOGY

[0060] The present technology is directed towards providing medical devices used in the diagnosis, amelioration, treatment, or prevention of respiratory disorders having one or more of improved comfort, cost, efficacy, ease of use and manufacturability.

[0061] A first aspect of the present technology relates to apparatus used in the diagnosis, amelioration, treatment or prevention of a respiratory disorder.

[0062] Another aspect of the present technology relates to methods used in the diagnosis, amelioration, treatment or prevention of a respiratory disorder.

[0063] Another aspect of the present technology is directed to a connection assembly for a respiratory therapy system. The connection assembly may comprise: an outlet assembly, said outlet assembly including an outlet housing and a swivelling disc located on said outlet housing, said outlet housing comprising a void and an annular section; and a cable having a first end to connect to an electrical connector and a second end to connect to at least one electrical component of the respiratory therapy system, said cable having a slack portion, wherein said swivelling disc is rotatable relative to said outlet housing between a first position and a second position, and wherein the slack portion of the cable extends from the void and wraps around the annular section as the swivelling disc is rotated from the first position to the second position.

[0064] In examples, (a) said swivelling disc may include a first pair of stop surfaces and said outlet housing may include a second pair of stop surfaces to limit the rotation of the swivelling disc relative to the outlet housing, (b) each pair of stop surfaces may be arranged to limit the rotation of the swivelling disc relative to the outlet housing to less than 360° , (c) each pair of stop surfaces may be arranged to limit the rotation of the swivelling disc relative to the outlet housing to greater than 180° , (d) the first pair of stop surfaces may be located on either side of and adjacent to a receiver opening in the swivelling disc that receives the cable, (e) the outlet housing may include an inner wall, said second pair of stop surfaces may be located on the inner wall and said inner wall may be configured to rotatably receive said swivelling disc, (f) the void may be defined, at least in part, by the inner wall and an outer wall of the outlet housing, (g) a distance between the inner wall and the outer wall of the outlet housing and across the void may be in the range of about 2 mm to about 5 mm, (h) the cable may comprise a flexible circuit board or a ribbon cable, (i) the cable may have a substantially rectangular cross-section, and a major side of the substantially rectangular cross-section may be oriented in parallel to an axis of rotation of the swivelling disc, (j) the swivelling disc may include an electrical connector receiver to receive the electrical connector, and the electrical connector may be electrically connectable to the cable within the electrical connector receiver, (k) the electrical connector receiver may include an opening to receive the electrical connector when the outlet connector is connected to the outlet assembly, and the outlet connector may be shaped to cover the opening of the electrical connector receiver when the outlet connector is connected to the outlet assembly, (l) the outlet connector may include a recess proximal to the electrical connector shaped to correspond to a protruding portion of the electrical connector receiver, (m) the outlet housing may include a retainer, said retainer may be configured to retain the slack portion within the void of the outlet housing as the swivelling disc is rotated from the second position to the first, position, (n) the outlet connector may include at least one retention feature to releasably connect the outlet connector to the swivelling disc via at least one corresponding notch located on the swivelling disc, (o) the outlet connector may include at least one tab, each said at least one retention feature may be located on a corresponding tab having a corresponding actuator, and each said actuator may be adapted to release each said retention feature from a corresponding notch of the swivelling disc, (p) the gas delivery tube may include a heating element disposed along at least a portion of the gas delivery tube, said heating element may be connected to the electrical connector, (q) the outlet connector may include a grommet to connect the gas delivery tube to a tube connection region of the outlet, connector, (r) the grommet may include threads to receive corresponding coils of the gas delivery tube, (s) the grommet may be comprised of a thermoplastic elastomer, (t) the grommet may include at least one key way for restraining the grommet during forming, (u) the grommet may include at least one radial flange to engage a mold tool during forming, (v) the grommet may include a grip section, (w) the grip section may include a plurality of ridges and recesses disposed radially about the grommet, (x) the outlet connector may comprise an elbow, (y) the elbow may be bent at about 90° , (z) when the outlet connector is connected to the outlet assembly a rotatable, electrical, and pneumatic connection may be formed, (aa) the outlet assembly may comprise an airflow tube having a tapered end to

connect to the outlet connector and form a pneumatic seal therewith, (bb) the swivelling disc may include at least one tang to rotatably connect the swivelling disc to the outlet housing, (cc) the slack portion may comprise a fixed length that is less than a circumference of the swivelling disc, (dd) when the swivelling disc is in the first position the slack portion may gather in the void, (ee) a larger portion of the cable may be contained in the void when the swivelling disc is in the first position than when the swivelling disc is in the second position, (ff) an electrical connection formed by the connection assembly may comprise at least one wire to perform powering and/or signalling functions, (gg) the outlet connector may include at least one rib at an outlet connection region to support the outlet connector on the airflow tube when connected to the outlet assembly, (hh) the connection assembly may comprise an outlet connector located at an end of a gas delivery tube to connect the gas delivery tube to the outlet assembly, said outlet connector including art electrical connector, wherein said outlet connector and said swivelling disc are connectable such that said outlet connector and said swivelling disc are rotatable in unison, (ii) the annular section, may be defined, at least in part, by the inner wall and an outer wall of the outlet housing, (jj) the void and annular section may be on opposing sides of the inner wall, (kk) the outlet housing may be comprised of thermoplastic elastomer, (ll) the elbow may be bent at an angle between about 0° and about 120° , (mm) the airflow tube may be removable, (nn) the outlet connector may include a receiver at a tube connection region, said receiver comprising receiver threads, a receiver flange, and at least one protrusion, (oo) the outlet connector may comprise a clip to secure the gas delivery tube within the receiver, the clip comprising clip threads, a clip flange, and at least one tab and each at least one tab may be structured to engage with a respective one of the at least one protrusion to secure the clip to the receiver, (pp) the clip threads and the receiver threads may be structured to receive corresponding coils of the gas delivery tube, and/or (qq) the clip flange and the receiver flange may be structured to engage a mold tool during forming.

[0065] Another aspect of the present technology is greeted to a method of manufacturing an air circuit for use with a respiratory therapy device. The method may comprise: molding an outlet connector substructure including a tube connection region, wherein an interior of said tube connection region is formed around a mandrel such that an orifice is formed in the outlet connector substructure opposite the tube connection region; threading a grommet onto a first end of a gas delivery tube having a helical, heating element disposed thereon such that a connection portion of the gas delivery tube extends through the grommet; connecting the connection portion of the gas delivery tube to the tube connection region of the outlet connector substructure; attaching an electrical connector to the helical heating element at the tube connection region of the outlet connector substructure; molding an outlet connector housing over the outlet connector substructure, at least in part by scaling the mold tool around the grommet; and attaching an end cap over the orifice.

[0066] Another aspect of the present technology is directed to a respiratory therapy system for the treatment of sleep disordered breathing in a patient. The respiratory therapy system may comprise: a pressure generator to provide a flow of air to the patient at positive pressure, the pressure generator comprising a housing: an outlet assembly located on the housing, said outlet, assembly comprising: an outlet housing

and a swivelling disc located on said outlet housing, said outlet housing comprising a void; and a cable having a first end to connect to an electrical connector and a second end to connect to at least one electrical component of the respiratory therapy system, said cable having a slack portion; and an air circuit configured to connect to the outlet assembly at a first end and to a patient interface at a second end, said air circuit comprising: an outlet connector located at the second end of a gas delivery tube to connect the gas delivery tube to the outlet assembly, said outlet connector including the electrical connector, wherein said outlet connector and said swivelling disc are connectable such that said outlet connector and said swivelling disc are rotatable in unison relative to said outlet housing between a first position and a second position, and wherein a larger portion of the cable is contained in the void when the swivelling disc is in the first position than when the swivelling disc is in the second position.

[0067] In examples, (a) said swivelling disc may include a first pair of stop surfaces and said outlet housing may include a second pair of stop surfaces to limit the rotation of the swivelling disc relative to the outlet housing, (b) each pair of stop surfaces may be arranged to limit the rotation of the swivelling disc relative to the outlet housing to less than 360° , (c) each pair of stop surfaces may be arranged to limit the rotation of the swivelling disc relative to the outlet housing to greater than 180° , (d) the first pair of stop surfaces may be located on either side of and adjacent to a receiver opening in the swivelling disc, that receives the cable, (e) the outlet housing may include an inner wall, said second pair of stop surfaces may be located on the inner wall and said inner wall may be configured to rotatably receive said swivelling disc, (f) the void may be defined, at least in part, by the inner wall and an outer wall of the outlet housing, (g) a distance between the inner wall and the outer wall of the outlet housing and across the void may be in the range of about 2 mm to about 5 mm, (h) the cable may comprise a flexible circuit board or a ribbon cable, (i) the cable may have a substantially rectangular cross-section, and a major side of the substantially rectangular cross-section may be oriented in parallel to an axis of rotation of the swivelling disc, (j) the swivelling disc may include an electrical connector receiver to receive the electrical connector, and the electrical connector may be electrically connectable to the cable within the electrical connector receiver, (k) the electrical connector receiver may include an opening to receive the electrical connector when the outlet connector is connected to the outlet assembly, and the outlet connector may be shaped to cover the opening of the electrical connector receiver when the outlet connector is connected to the outlet assembly, (l) the outlet connector may include a recess proximal to the electrical connector shaped to correspond to a protruding portion of the electrical connector receiver, (m) the outlet housing may include a retainer, said retainer may be configured to retain the slack portion within the outlet housing as the swivelling disc is rotated from the second position to the first position, (n) the outlet connector may include at least one retention feature to releasably connect the outlet connector to the swivelling disc via at least one corresponding notch located on the swivelling disc, (o) the outlet connector may include at least one tab, each said at least one retention feature may be located on a corresponding tab having a corresponding actuator, and each said actuator may be adapted to release each said retention feature from a corresponding notch, of the swivelling disc, (p) the gas delivery tube may include a heating element disposed along at least a

portion of the gas delivery tube, said heating element may be connected to the electrical connector, (q) the outlet connector may include a grommet to connect the gas delivery tube to a tube connection region of the outlet connector, (r) the grommet may include threads to receive corresponding coils of the gas delivery tube, (s) the grommet may be comprised of a thermoplastic elastomer, (t) the grommet may include at least one keyway for restraining the grommet during forming, (u) the grommet may include at least one radial flange to engage a mold tool during forming, (y) the grommet may include a grip section, (w) the grip section may include a plurality of ridges and recesses disposed radially about the grommet, (x) the outlet connector may comprise an elbow (y) the elbow may be bent at about 90° , (z) the outlet housing may be comprised of thermoplastic elastomer, (aa) when the outlet connector is connected to the outlet assembly a rotatable, electrical, and pneumatic connection may be formed, (bb) the outlet assembly may comprise an airflow tube having a tapered end to connect to the outlet connector and form a pneumatic seal therewith, (cc) the swivelling disc may include at least one tang to rotatably connect the swivelling disc to the outlet housing, (dd) the slack portion may comprise a fixed length that is less than a circumference of the swivelling disc, (ee) when the swivelling disc is in the first position the slack portion may gather the void, (ff) the slack portion of the cable may extend from the void and wrap around the annular section as the swivelling disc is rotated from the first position to the second position, (gg) an electrical connection formed by the connection assembly may comprise at least one wire to perform powering and/or signalling functions, (hh) the outlet connector may include at least one rib at an outlet connection region to support the outlet connector on the airflow tube when connected, to the outlet assembly, (ii) the respiratory therapy system may comprise a humidifier to humidify the flow of air, (jj) the outlet housing may comprise an annular section configured to receive the cable when the swivelling disc is in the second position, (kk) the elbow may be bent at an angle between about 0° and about 120° , (ll) the airflow tube may be removable, (mm) the outlet connector may include a receiver at a tube connection region, said receiver comprising receiver threads, a receiver flange, and at least one protrusion, (nn) the outlet connector may comprise a clip to secure the gas delivery tube-within the receiver, the clip comprising clip threads, a clip flange, and at least one tab and each at least one tab may lie structured to engage with a respective one of the at least one protrusion to secure the clip to the receiver, (oo) the clip threads and the receiver threads may be structured to receive corresponding coils of the gas delivery tube, and/or (pp) the clip flange and the receiver flange may be structured to engage a mold tool during forming.

[0068] Another aspect of the present technology is directed to a connection assembly for a respiratory therapy system. The connection assembly may comprise: a housing; an outlet assembly located on the housing and including an outlet tube; an outlet connector having a first end adapted to pneumatically connect to a gas delivery tube and a second end adapted to removably connect to the outlet assembly and form a pneumatic connection with the outlet tube; a plurality of first electrical connectors; and a second electrical connector adapted to electrically connect to one of the plurality of first electrical connectors, wherein the outlet assembly and the outlet connector are removably connectable in a plurality of predetermined and discrete positions to form both pneumatic and electrical connections.

[0069] In examples, (a) the quantity of the plurality of first electrical connectors may equal the quantity of the plurality of predetermined and discrete positions, (b) the outlet assembly may comprise the plurality of first electrical connectors and the outlet connector may comprise the second electrical connector, (c) the outlet assembly may include at least one cable to electrically connect the plurality of first electrical connectors to at least one electronic component of the respiratory therapy system, (d) the outlet assembly may comprise the second electrical connector and the outlet connector may comprise the plurality of first electrical connectors, (e) the connection assembly may comprise at least one dummy connector configured to cover at least one of the plurality of first electrical connectors that is not connected to the second electrical connector, (f) a quantity of the at least one dummy connectors may be one less than a quantity of the plurality of first electrical connectors, (g) the outlet connector may comprise an elbow, (h) the elbow may be bent at about 90°, (i) the outlet assembly may include a recess to receive the second end of the outlet connector, and the recess and the second end of the outlet connector may be shaped substantially correspondingly, (j) the elbow may be bent between about 0° and about 120°, and/or (k) an electrical connection formed by the connection assembly may comprise at least one wire to perform powering and/or signalling functions.

[0070] Another aspect of the present technology is directed to a method of manufacturing an air circuit for use with a respiratory therapy device. The method may comprise: molding an outlet connector substructure, the outlet connector substructure including a receiver and receiver threads at a tube connection region, wherein an interior of said outlet connector substructure is formed around a mandrel such that an orifice is formed in the outlet connector substructure opposite the tube connection region; threading a first end of a gas delivery tube having a helical heating element disposed thereon into the receiver threads such that a connection portion of the gas delivery tube extends through the receiver; connecting the connection portion of the gas delivery tube to the tube connection region of the outlet connector substructure by securing a clip around the connection portion of the gas delivery tube such that the connection portion of the gas delivery tube is substantially surrounded by the receiver and the clip; attaching an electrical connector to the helical heating element at the tube connection region of the outlet connector substructure; molding an outlet connector housing over the outlet connector substructure, at least in part by scaling the mold tool around the tube connection region; and attaching an end cap over the orifice.

[0071] In examples, (a) the clip may be a separate component from the receiver, the Clip comprising a pair of tabs and the receiver comprising a pair of protrusions, and securing the clip may comprise snapping each of the pair of tabs onto respective ones of the pair of protrusions, and/or (b) the clip and the receiver may comprise one piece and the clip is joined to the receiver by a hinge, the clip comprising a tab and the receiver comprising a protrusion, and securing the clip may comprise snapping the tab onto the protrusion.

[0072] Another aspect of the present technology is directed to an outlet connector assembly for a device to deliver continuous positive airway pressure to a patient for treatment of sleep disordered breathing. The outlet connector assembly may comprise; a body having a tube connection region and an outlet connection region; a cap structured to attach to the body such that the cap and the body at least partially define an

airflow path between the tube connection region and the outlet connection region; and an electrical contact assembly molded to the body and configured to form an electrical connection between the tube connection region and the outlet connection region.

[0073] In examples, (a) the airflow path defined at least partially by the cap and the body may have a curved shape and the airflow path may have a substantially uniform cross-section, (b) a radius of the curved shape of the airflow path may be 1 to 3 times the diameter of the airflow path, (c) an inner radius and an outer radius of the curved shape of the airflow may share a common are center, (d) the tube connection region may comprise a shoulder and contact recesses, (e) the electrical contact assembly may comprise contacts positioned in the contact recesses, the contacts being extended completely around the outlet connection region, (f) the cap may comprise tabs and prongs and the body may comprise notches and detents, and the tabs may engage the notches and the prongs may engage the detents to attach the cap to the body, (g) the tube connection region may comprise a thread shaped to receive a helical coil of a gas delivery tube, and/or (h) the outlet connector assembly may comprise a housing overmolded to the body and the cap to pneumatically seal the airflow path.

[0074] Of course, portions of the examples/aspects may form sub-examples/sub-aspects of the present technology. Also, various ones of the sub-examples/sub-aspects and/or examples/aspects may be combined in various manners and also constitute additional examples/aspects or sub-examples/sub-aspects of the present technology.

[0075] Other features of the technology will be apparent from consideration of the information contained in the following detailed description, abstract, drawings and claims.

(D) BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

[0076] The present technology is illustrated by way of example, and not by way of limitation, in the figures of the accompanying drawings, in which like reference numerals refer to similar elements including:

[0077] Therapy Systems

[0078] FIG. 1a shows a system in accordance with the present technology. A patient 1000 wearing a patient interface 3000, in the form of a nasal pillows, receives a supply of air at positive pressure from a RPT device 4000. Air from the RPT device is humidified in a humidifier 5000, and passes along an air circuit 4100 to the patient 1000.

[0079] FIG. 1b shows a system including a patient 1000 wearing a patient interface 3000, in the form of a nasal mask, receiving a supply of air at positive pressure from a RPT device 4000. Air from the RPT device is humidified in a humidifier 5000, and passes along an air circuit 4100 to the patient 1000.

[0080] FIG. 1c shows a system including a patient 1000 wearing a patient interface 3000, in the form of a full-face mask, receiving a supply of air at positive pressure from a RPT device 4000. Air from the RPT device is humidified in a humidifier 5000, and passes along an air circuit 4100 to the patient 1000.

[0081] Therapy

[0082] Respiratory System

[0083] FIG. 2a shows an overview of a human respiratory system including the nasal and oral cavities, the larynx, vocal folds, oesophagus, trachea, bronchus, lung, alveolar sacs, heart and diaphragm.

[0084] FIG. 2b shows a view of a human upper airway including the nasal cavity, nasal bone, lateral nasal cartilage, greater alar cartilage, nostril, lip superior, lip inferior, larynx, hard palate, soft palate, oropharynx, tongue, epiglottis, vocal folds, oesophagus and trachea.

[0085] Patient Interface

[0086] FIG. 2c shows a patient interface in the form of a nasal mask in accordance with one form of the present technology.

[0087] RPT Device and Humidifier

[0088] FIG. 3a shows a RPT device in an exploded view in accordance with one form of the present technology.

[0089] FIG. 3b shows another RPT device 4000 with an integrated humidifier 5000 in an exploded view in accordance with one aspect of the present technology.

[0090] FIG. 3c shows a front perspective view of an RPT device 4000 with an integrated humidifier 5000 in accordance with one aspect of the present technology.

[0091] FIG. 3d shows a rear perspective view of an RPT device 4000 with an integrated humidifier 5000 in accordance with. One aspect of the present technology.

[0092] FIG. 3e shows a schematic diagram of the pneumatic circuit of a RPT device in accordance with one form of the present technology. The directions of upstream and downstream are indicated.

[0093] FIG. 3f shows a schematic diagram of electrical components of an RPT device in accordance with, one form of the present technology.

[0094] FIG. 3g Shows a perspective view of a humidifier 5000 in accordance with one form, of the present technology.

[0095] FIG. 3h shows a perspective view of a humidifier 5000 in accordance with one form of the present technology, showing the humidifier reservoir 5180 in an exploded state.

[0096] FIG. 4a shows a perspective view of an air circuit comprising an outlet connector according to an example of the present technology.

[0097] FIG. 4b shows another perspective view of an air circuit comprising an outlet connector according to an example of the present technology.

[0098] FIG. 4c shows a detailed view of an electrical connector of an outlet connector according to an example of the present technology.

[0099] FIG. 4d shows another perspective view of a portion of an outlet connector according to an example of the present technology.

[0100] FIG. 4e shows a detailed bottom view of an outlet connector and a portion of an airflow tube according to an example of the present technology.

[0101] FIG. 4f shows another detailed bottom view of an outlet connector according to an example of the present technology.

[0102] FIG. 4g shows another perspective view of an air circuit comprising an outlet connector according to an example of the present technology.

[0103] FIG. 4h shows another perspective view of an air circuit comprising an outlet connector according to an example of the present technology.

[0104] FIG. 5a shows a perspective view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0105] FIG. 5b shows a bottom view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0106] FIG. 5c shows a side view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0107] FIG. 5d shows an end view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0108] FIG. 5e shows a bottom perspective view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0109] FIG. 5f shows an exploded perspective view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0110] FIG. 5g shows a partially exploded perspective view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0111] FIG. 5h shows a detailed side cross-section view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0112] FIG. 5i shows a side cross-section view of an air circuit comprising an outlet connector and a tube according to an example of the present technology.

[0113] FIG. 6a shows a perspective view of a substructure of an outlet connector and an electrical connector according to an example of the present technology.

[0114] FIG. 6b shows a perspective view of an electrical connector of an outlet connector according to an example of the present technology.

[0115] FIG. 6c shows a detailed perspective view of a substructure of an outlet connector according to an example of the present technology.

[0116] FIG. 6d shows a top perspective view of a substructure of an outlet connector according to an example of the present technology.

[0117] FIG. 6e shows another detailed perspective view of a substructure of an outlet connector according to an example of the present technology.

[0118] FIG. 6f shows a perspective view of a substructure of an outlet connector, a tube and an electrical connector according to an example of the present technology.

[0119] FIG. 6g shows a cross-sectional perspective view of a substructure of an outlet connector, a tube and an electrical connector according to an example of the present technology.

[0120] FIG. 6h shows a perspective view of a substructure of an outlet connector according to an example of the present technology.

[0121] FIG. 6i shows a bottom perspective view of a substructure of an outlet connector according to an example of the present technology.

[0122] FIG. 7a shows a perspective view of a grommet according to an example of the present technology.

[0123] FIG. 7b shows a cross-sectional perspective view of a grommet according to an example of the present technology.

[0124] FIG. 7c shows a perspective view of a grommet according to an example of the present technology.

[0125] FIG. 7d shows another perspective view of a grommet according to an example of the present technology.

[0126] FIG. 7e shows a side view of a grommet according to an example of the present technology.

[0127] FIG. 7f shows an end view of a grommet according to an example of the present technology.

[0128] FIG. 8a shows a bottom perspective view of a swivelling disc and a cable according to an example of the present technology.

[0129] FIG. 8b shows a bottom perspective view of a cable housing, a swivelling disc, and a cable according to an example of the present technology.

[0130] FIG. 8c shows a perspective view of a cable housing according to an example of the present technology.

[0131] FIG. 8d shows a perspective view of a cable housing with a swivelling disc and a cable in a first position relative to the cable housing according to an example of the present technology.

[0132] FIG. 8e shows a perspective view of a cable housing with a swivelling disc and a cable in a second, position relative to the cable housing according to an example of the present technology.

[0133] FIG. 8f shows a perspective view of a cable housing with a swivelling disc and a cable in a third position relative to the cable housing according to an example of the present technology.

[0134] FIG. 8g shows a perspective view of a cable housing with a swivelling disc, a cable, and a substructure of an outlet connector in a first position relative to the cable housing according to an example of the present technology.

[0135] FIG. 8h shows a perspective view of a cable housing with a swivelling disc, a cable, and a substructure of an outlet connector in a second position relative to the cable housing according to an example of the present technology.

[0136] FIG. 8i Shows a top view of a cable housing according to an example of the present technology.

[0137] FIG. 9a shows a perspective view of a swivelling disc according to an example of the present technology.

[0138] FIG. 9b shows a side view of a swivelling disc according to on example of the present technology.

[0139] FIG. 9c shows another side view of a swivelling disc according to an example of the present technology.

[0140] FIG. 9d shows a bottom perspective view of a swivelling disc according to an example of the present technology.

[0141] FIG. 9e shows a bottom view of a swivelling disc according to an example of the present technology.

[0142] FIG. 10a shows a side view of an airflow tube according to an example of the present technology.

[0143] FIG. 10b shows another side view of an airflow tube according to an example of the present technology.

[0144] FIG. 10c shows another side view of an airflow tube according to an example of the present technology.

[0145] FIG. 10d shows an exploded perspective view of an airflow tube according to an example of the present, technology.

[0146] FIG. 11a shows a side view of a cable housing according to an example of the present technology.

[0147] FIG. 11b shows a perspective view of a cable housing according to an example of the present technology.

[0148] FIG. 11c shows a top view of a cable housing according to an example of the present technology.

[0149] FIG. 11d shows another side view of a cable housing according to an example of the present technology.

[0150] FIG. 12a shows a bottom perspective view of an air circuit comprising an outlet connector and a tube connected

to a cable housing and an airflow tube according to an example of the present technology.

[0151] FIG. 12b shows a bottom view of an air circuit comprising an outlet connector and a tube connected to a cable housing and an airflow tube according to an example of the present technology.

[0152] FIG. 12c shows an end view of an air circuit comprising an outlet connector and a tube connected to a cable housing and an airflow tube according to an example of, the present technology.

[0153] FIG. 12d shows a side view of an air circuit comprising an outlet connector and a tube connected to a cable housing and an airflow tube according to an example of the present technology.

[0154] FIG. 12e shows a partially exploded perspective view of an air circuit comprising an outlet connector and a tube connected to a cable housing and an airflow tube according to an example of the present technology.

[0155] FIG. 12f shows a perspective view of an air circuit comprising an outlet connector and a tube connected to a cable housing and an airflow tube according to an example of the present technology.

[0156] FIG. 13a shows a top view of an outlet connector connected to a humidifier housing according to an example of the present technology.

[0157] FIG. 13b shows a side view of an outlet connector connected to a humidifier housing according to an example of the present technology.

[0158] FIG. 13c shows another side view of an outlet connector connected to a humidifier housing according to an example of the present technology.

[0159] FIG. 13d shows a perspective view of an outlet connector connected to a humidifier housing according to an example of the present technology.

[0160] FIG. 13e shows a perspective view of an outlet connector detached from a humidifier housing according to an example of the present technology.

[0161] FIG. 13f shows a perspective view of an outlet of a humidifier housing according to an example of the present technology.

[0162] FIG. 13g shows a front view of an outlet of a humidifier housing according to an example of the present technology.

[0163] FIG. 13h shows another perspective view of an outlet connector detached from a humidifier housing according to an example of the present technology.

[0164] FIG. 13j Shows a perspective view of an outlet connector connected to a humidifier housing according to an example of the present technology.

[0165] FIG. 13k shows a side view of an outlet connector according to an example of the present technology.

[0166] FIG. 13l shows a top view of an outlet connector according to an example of the present technology.

[0167] FIG. 13m shows another side view of an outlet connector according to an example of the present technology.

[0168] FIG. 13n shows a perspective view of an outlet, assembly according to an example of the present technology.

[0169] FIG. 14a shows a partially exploded perspective view of an air circuit comprising an outlet connector and a tube, a swivelling disc, a cable and a cable housing according to an example of the present technology.

[0170] FIG. 14b shows another partially exploded perspective view of an air circuit comprising an outlet connector and

a tube, a swivelling disc, and a cable housing according to an example of the present technology.

[0171] FIG. 14c shows another partially exploded perspective view of an air circuit comprising an outlet connector and a tube, a swivelling disc, a cable and a cable housing according to an example of the present technology.

[0172] FIG. 14d shows a perspective view of an air circuit comprising an outlet connector and a tube connected to a swivelling disc, a cable and a cable housing according to an example of the present technology.

[0173] FIG. 14e shows a perspective view of a swivelling disc according to an example of the present technology.

[0174] FIG. 14f shows a perspective view of a cable housing and a cable according to an example of the present technology.

[0175] FIG. 14g shows a perspective view of an electrical connector detached from an elbow according to an example of the present technology.

[0176] FIG. 14h shows a perspective view of an electrical connector connected to an elbow according to an example of the present technology.

[0177] FIG. 14i shows a top perspective view of a tube and tube cuff according to an example of the present technology.

[0178] FIG. 14j shows a bottom perspective view of a tube and tube cuff according to an example of the present technology.

[0179] FIG. 15a shows a perspective view of a swivelling disc, a swivel electrical connector, and a cable housing assembled together according to an example of the present technology.

[0180] FIG. 15b shows a side view of an air circuit comprising an outlet connector and a tube detached from a swivelling disc, a swivel electrical connector, and a cable housing according to an example of the present technology.

[0181] FIG. 16a shows a side view of an air circuit comprising an outlet connector and a tube detached from a swivelling disc, and a cable housing according to an example of the present technology.

[0182] FIG. 16b shows a top perspective view of a cable housing and a swivelling disc according to an example of the present technology.

[0183] FIG. 17 shows a cross-sectional view of an air circuit comprising an outlet connector and a tube with mold tools according to an example of the present technology.

[0184] FIG. 18a shows a perspective view of a female electrical connector according to an example of the present technology.

[0185] FIG. 18b shows a side view of a female electrical connector according to an example of the present technology.

[0186] FIG. 18c shows a rear view of a female electrical connector according to an example of the present technology.

[0187] FIG. 18d shows a perspective view of a female electrical connector according to an example of the present technology.

[0188] FIG. 18e shows a front-on view of a female electrical connector according to an example of the present technology, indicating the cross section taken for FIG. 18f.

[0189] FIG. 18f shows a side cross-sectional view of a female electrical connector according to an example of the present technology.

[0190] FIG. 18g shows a rear perspective view of an electrical connector receiver contact element according to an example of the present technology.

[0191] FIG. 18h shows a front perspective view of an electrical connector receiver contact element according to an example of the present technology.

[0192] FIG. 19a shows an exploded bottom perspective view of a portion of a RPT device/humidifier and an airflow tube according to an example of the present technology.

[0193] FIG. 19b shows a bottom perspective view of a portion of a RPT device/humidifier and an airflow tube according to an example of the present technology.

[0194] FIG. 19c shows an exploded rear perspective view of a portion of a RPT device/humidifier and an airflow tube according to an example of the present technology.

[0195] FIG. 19d shows a rear perspective view of a portion of a RPT device/humidifier and an airflow tube according to an example of the present technology.

[0196] FIG. 19e shows a rear perspective view of a portion of a RPT device/humidifier, an airflow tube and a cable housing according to an example of the present technology.

[0197] FIG. 20a shows an exploded rear perspective view of a RPT device/humidifier and an airflow tube according to an example of the present technology.

[0198] FIG. 20b shows a rear perspective view of a RPT device/humidifier and an airflow tube according to an example of the present technology.

[0199] FIG. 21a shows a top view of an outlet assembly according to an example of the present technology.

[0200] FIG. 21b shows a cross-sectional view of the outlet assembly of FIG. 21a taken through line 21b-21b according to an example of the present technology.

[0201] FIG. 21c shows a cross-sectional view of the outlet assembly of FIG. 21a taken through line 21c-21c according to an example of the present technology.

[0202] FIG. 22a shows a front perspective view of a substructure assembly of an outlet connector according to an example of the present technology.

[0203] FIG. 22b shows a rear perspective view of a substructure assembly of an outlet connector according to an example of the present technology.

[0204] FIG. 22c shows another front perspective view of a substructure assembly of an outlet connector according to another example of the present technology.

[0205] FIG. 22d shows a side view of a substructure assembly of an outlet connector according to an example of the present technology.

[0206] FIG. 22e shows another side view of a substructure assembly of an outlet connector according to an example of the present technology.

[0207] FIG. 22f shows a top view of a substructure assembly of an outlet connector according to an example of the present technology.

[0208] FIG. 22g shows an exploded front perspective view of a substructure assembly of an outlet connector according to an example of the present technology.

[0209] FIG. 22h shows a partially exploded rear perspective view of a substructure assembly of an outlet connector according to an example of the present technology.

[0210] FIG. 23a shows a front perspective view of a substructure assembly of an outlet connector without electrical connectors according to an example of the present technology.

[0211] FIG. 23b shows another front perspective view of a substructure assembly of an outlet connector without electrical connectors according to an example of the present technology.

[0212] FIG. 23c shows a rear perspective view of a substructure assembly of an outlet connector without electrical connectors according to an example of the present technology.

[0213] FIG. 23d shows a side view of a substructure assembly of an outlet connector without electrical connectors according to an example of the present technology.

[0214] FIG. 23e shows a top view of a substructure assembly of an outlet connector without electrical connectors according to an example of the present technology.

[0215] FIG. 23f shows another side view of a substructure assembly of an outlet connector without electrical connectors according to an example of the present technology.

[0216] FIG. 24 shows a cap for a substructure assembly of an outlet connector according to an example of the present technology.

[0217] FIG. 25a shows unformed electrical connectors for an outlet connector according to an example of the present technology.

[0218] FIG. 25b shows formed electrical connectors for an outlet connector according to an example of the present technology.

[0219] FIG. 26a shows a cross-sectional view an outlet end of an outlet connector joined to a respiratory apparatus according to an example of the present technology.

[0220] FIG. 26b shows a detailed cross-sectional view an outlet end of an outlet connector joined to a respiratory apparatus according to an example of the present technology.

[0221] FIG. 27a shows a cross-sectional view an outlet end of an outlet connector joined to a respiratory apparatus according to an example of the present technology.

[0222] FIG. 27b shows a cross-sectional view an outlet end of an outlet connector joined to a respiratory apparatus according to an example of the present technology.

[0223] FIG. 27c shows a detailed cross-sectional view an outlet end of an outlet connector joined to a respiratory apparatus according to an example of the present technology.

[0224] FIG. 28a shows a cross-sectional view an outlet end of an outlet connector joined to a respiratory apparatus according to an example of the present technology.

[0225] FIG. 28b shows a cross-sectional view an outlet end of an outlet connector joined to a respiratory apparatus according to an example of the present technology.

[0226] FIG. 28c shows a detailed cross-sectional view an outlet end of an outlet connector joined to a respiratory apparatus according to an example of the present technology.

[0227] FIG. 29a shows a cross-sectional view an outlet end of an outlet connector being joined to a respiratory apparatus according to an example of the present technology.

[0228] FIG. 29b shows a cross-sectional view an outlet end of an outlet connector after being joined to a respiratory apparatus according to an example of the present technology.

[0229] FIG. 30a shows a front perspective view of a substructure assembly of an outlet connector according to an example of the present technology.

[0230] FIG. 30b shows an exploded front perspective view of a substructure assembly of an outlet connector according to an example of the present technology.

[0231] FIG. 30c shows a perspective view of a substructure assembly of an outlet connector joined to a tube portion according to an example of the present technology.

[0232] FIG. 30d shows a partially exploded perspective view of a substructure assembly of an outlet connector joined to a tube portion according to an example of the present technology.

[0233] FIG. 30e shows a perspective view of an outlet connector joined to a tube portion according to an example of the present technology.

[0234] FIG. 30f shows a cross-sectional view of a substructure assembly of an outlet connector joined to a tube portion according to an example of the present technology.

[0235] FIG. 30g shows a partially exploded, bottom perspective view of a substructure assembly of an outlet connector joined to a tube portion according to an example of the present technology.

[0236] FIG. 30h shows a partially exploded bottom perspective view of a substructure assembly of an outlet connector joined to a tube portion according to an example of the present technology.

[0237] FIG. 30i shows another partially exploded bottom perspective view of a substructure assembly of an outlet connector joined to a tube portion according to an example of the present technology.

(E) DETAILED DESCRIPTION OF EXAMPLES OF THE TECHNOLOGY

[0238] Before the present technology is described in further detail, it is to be understood that the technology is not limited to the particular examples described herein, which may vary. It is also to be understood that the terminology used in this disclosure is for the purpose of describing only the particular examples discussed herein, and is not intended to be limiting.

[0239] The following description is provided in relation to various examples which may share one or more common characteristics and/or features. It is to be understood that one or more features of any one example may be combinable with one or more features of another example or other examples. In addition, any single feature or combination of features in any of the examples may constitute a further example.

[0240] Therapy Systems

[0241] In one form, the present technology comprises a respiratory therapy system for treating a respiratory disorder. The respiratory therapy system may comprise a RPT device 4000 for supplying a flow of breathable gas, such as air, to the patient 1000 via an air circuit 4100 leading to a patient interface 3000. In some forms, the respiratory therapy system may further comprise a humidifier 5000 configured to humidify the flow of air relative to the ambient.

[0242] Therapy

[0243] In one form, the present technology comprises a method for treating a respiratory disorder comprising the step of applying positive pressure to the entrance of the airways of a patient 1000.

[0244] In one form, the present technology comprises a method of treating Obstructive Sleep Apnea in a patient, by applying nasal continuous positive airway pressure to the patient.

[0245] In certain examples of the present technology, a supply of air at positive pressure is provided to the nasal passages of the patient via one or both nares.

[0246] In certain examples of the present technology, mouth breathing is limited, restricted or prevented.

[0247] Patient Interface 3000

[0248] A non-invasive patient interface 3000 in accordance with one aspect of the present technology comprises the fol-

lowing functional aspects: a seal-forming structure **3100**, a plenum chamber **3200**, a positioning and stabilising structure **3300** and a connection port **3600** for connection to air circuit **4100**. For example, see FIG. **2e**. In some forms a functional aspect may be provided by one or more physical components. In some forms, one physical component may provide one or more functional aspects. In use the seal-forming structure is arranged to surround an entrance to the airways of the patient so as to facilitate the supply of air at positive pressure to the airways.

[0249] Seal-Forming Structure

[0250] In one form of the present technology, a seal-forming structure **3100** provides a scaling-forming surface, and may additionally provide a cushioning function.

[0251] A seal-forming structure in accordance with the present technology may be constructed from a soft, flexible, resilient material such as silicone.

[0252] In one form, the seal-forming structure comprises a scaling flange and a support, flange. The sealing flange may comprise a relatively thin member with a thickness of less than about 1 mm, for example about 0.15 mm to about 0.45 mm, that extends around, the perimeter of the plenum chamber. A support flange may be relatively thicker than the sealing flange. The support flange is disposed between the sealing flange and the marginal edge of the plenum chamber, and extends at least part of the way around the perimeter. The support flange is or includes a spring-like element and functions to support the scaling flange from buckling in use. In use the sealing flange can readily respond to system pressure in the plenum chamber acting on its underside to urge it into tight scaling engagement with the face.

[0253] In another form, the seal-forming portion of the non-invasive patient interface **3000** comprises a pair of nasal puffs, or nasal pillows, each nasal puff or nasal pillow being constructed and arranged to form a seal with a respective naris of the nose of a patient.

[0254] Nasal pillows in accordance with an aspect of the present technology include: a frusto-conc. at least a portion of which forms a seal on an underside of the patient's nose; a stalk, a flexible region on the underside of the cone and connecting the cone to the stalk. In addition, the structure to which the nasal pillow of the present technology is connected includes a flexible region adjacent the base of the stalk. The flexible regions can act in concert to facilitate a universal joint structure that is accommodating of relative movement—both displacement and angular—of the frusto-cone and the structure to which the nasal pillow is connected. For example, the frusto-cone may be axially displaced towards the structure to which the stalk is connected.

[0255] In one form the non-Invasive patient interface **3000** comprises a seal-forming portion that forms a seal in use on an upper lip region (that is, the lip superior) of the patient's face.

[0256] In one form the non-invasive patient interface **3000** comprises a seal-forming portion that forms a seal in use on a chin-region of the patient's face.

[0257] Plenum Chamber

[0258] The plenum chamber **3200** may have a perimeter that is shaped to be complementary to the surface contour of the face of an average person in the region where a seal will form in use. In use, a marginal edge of the plenum chamber is positioned in close proximity to an adjacent surface of the face. Actual contact with the face is provided by the seal-

forming structure. The seal-forming structure may extend in use about the entire perimeter of the plenum chamber.

[0259] Positioning and Stabilising Structure

[0260] The seal-forming portion of the patient interface **3000** of the present technology may be held in sealing position in use by the positioning and stabilising structure **3300**, for example a headgear system or strap.

[0261] Vent

[0262] In one form, the patient interface **3000** may include a vent **3400** constructed and arranged to allow for the washout of exhaled carbon dioxide.

[0263] One form of the vent **3400** in accordance with the present technology comprises a plurality of holes, for example, about 20 to about 80 holes, or about 40 to about 60 holes, or about 45 to about 55 holes.

[0264] The vent **3400** may be located in the plenum chamber **3200**. Alternatively, the vent may be located in a decoupling structure, e.g. a swivel or ball and socket.

[0265] Other Patient Interface Components

[0266] The patient interface **3000** may include one or more of the following additional components:

[0267] (i) a forehead support **3700** that assists with supporting the patient interface on the face;

[0268] (ii) an anti-asphyxia valve to allow a patient **1000** in receive fresh air into the patient interface **3000** if required; and

[0269] (iii) one or more ports (e.g. connection port **3600**) to allow access to the volume within the plenum chamber. In one form this allows a clinician to supply supplemental oxygen. In one form, this allows for the direct measurement of a property of gases within the plenum chamber, such as the pressure.

[0270] RPT Device 4000

[0271] A RPT device **4000** in accordance with one aspect of the present technology (see FIG. **3a**) comprises mechanical and pneumatic components **4300**, electrical components **4200** and is programmed to execute one or more algorithms. An exemplary RPT device has an external housing **4010**, formed in two parts, an upper portion **4012** and a lower portion **4014**. Furthermore, the external housing **4010** may include one or more panel(s) **4015**. The RPT device **4000** may comprise a chassis **4016** that supports one or more internal components of the RPT device **4000**. In one form a pneumatic block **4020** is supported by, or formed as part of the chassis **4016**. The RPT device **4000** may include a handle **4018**. Another example of an RPT device **4000** including an integrated humidifier **5000** is shown in FIGS. **3b-3d**.

[0272] The pneumatic path of the RPT device **4000** (e.g. shown in FIG. **3c**) may comprise an inlet air filter **4312**, an inlet muffler **4322**, a controllable pressure device **4340** capable of supplying air at positive pressure (e.g., a blower **4342**), and an outlet muffler **4324**. One or more pressure transducers and flow transducers may be included in the pneumatic path.

[0273] A pneumatic block **4020** houses at least the controllable pressure device **4340** (e.g. blower **4342**). The pneumatic block may comprise a portion of the pneumatic path that is located within the external housing **4010**. In one form, the chassis **4016** may form a part of the pneumatic block **4020** as shown in FIG. **3a**. In another form, the chassis **4016** may support the pneumatic block **4020** without forming apart thereof as shown in FIG. **3b**.

[0274] The RPT device **4000** may have an electrical power supply **4210**, one or more input devices **4220**, a central con-

troller **4230**, a therapy device controller **4240**, a pressure device, one or more protection circuits, memory, transducers **4270**, data communication interface and one or more output devices. Electrical components **4200** may be mounted on a single Printed Circuit Board Assembly (PCBA) **4202**. In an alternative form, the RPT device **4000** may include more than one PCBA **4202**.

[0275] The central controller of the RPT device **4000** may be programmed to execute one or more algorithm modules, including a pre-processing module, a therapy engine module, a pressure control module, and further a fault condition module.

[0276] RPT Device Mechanical & Pneumatic Components **4300**

[0277] Air Filter(s) **4310**

[0278] A RPT device in accordance with one form of the present technology may include an air filter **4310** or a plurality of air filters **4310**.

[0279] In one form, an inlet air filter **4312** is located at the beginning of the pneumatic path upstream of a blower **4342**. See FIG. 3e.

[0280] In one form, an outlet air filter **4314**, for example an antibacterial filter, is located between an outlet of the pneumatic block **4020** and a patient interface **3000**. See FIG. 3e.

[0281] Muffler(s) **4320**

[0282] In one form of the present technology, an inlet muffler **4322** is located in the pneumatic path upstream of a blower **4342**. See FIG. 3e.

[0283] In one form of the present technology, an outlet muffler **4324** is located in the pneumatic path between the blower **4342** and a patient interface **3000**. See FIG. 3e.

[0284] Pressure Device **4340**

[0285] In a form of the present technology, a pressure device **4340** (also referred to as a pressure generator) for producing a flow of air at positive pressure is a controllable blower **4342**. For example, the blower may include a brushless DC motor **4344** with one or more impellers housed in a volute. The blower may be capable of delivering a supply of air, for example about 120 litres/minute, at a positive pressure in a range from about 4 cmH₂O to about 20 cmH₂O, or in other forms up to about 30 cmH₂O.

[0286] The pressure device **4340** is under the control of the therapy device controller **4240**.

[0287] Transducer(s) **4270**

[0288] One or more transducers **4270** may be constructed and arranged to measure properties of the air at one or more predetermined points in the pneumatic path, or of the ambient air.

[0289] In one form of the present technology, one or more transducers **4270** are located downstream of the pressure device **4340**, and upstream of the air circuit **4100**. In one form of the present technology, one or more transducers **4270** are located upstream of the pressure device **4340**.

[0290] In one form of the present technology, one or more transducers **4270** are located proximate to the patient interface **3000**.

[0291] Anti-Spill Back Valve **4360**

[0292] In one form of the present technology, an anti-spill back valve is located between the humidifier **5000** and the pneumatic block **4020**. The anti-spill back valve is constructed and arranged to reduce the risk that water will flow upstream from the humidifier **5000**, for example to the motor **4344**.

[0293] Air Circuit **4100**

[0294] An air circuit **4100** in accordance with an aspect of the present technology is constructed and arranged to allow a flow of air or breathable gasses between the pneumatic block, **4020** and the patient interface **3000**.

[0295] Oxygen Delivery **4380**

[0296] In one form of the present technology, supplemental oxygen **4380** is delivered to a point in the pneumatic path.

[0297] In one form of the present technology, supplemental oxygen **4380** is delivered upstream of the pneumatic block **4020**:

[0298] In one form of the present technology, supplemental oxygen **4380** is delivered to the air circuit **4100**.

[0299] In one form of the present technology, supplemental oxygen **4380** is delivered to the patient interface **3000**.

[0300] RPT Device Electrical Components **4200**

[0301] Power Supply **4210**

[0302] Power supply **4210** supplies power to the other components of the basic RPT device **4000**: the input device **4220**, the central controller **4230**, the pressure device **4340**, and the output device **4290** (see FIG. 3f).

[0303] In one form of the present technology, power supply **4210** is internal of the external housing **4010** of the RPT device **4000**. In another form of the present technology, power supply **4210** is external of the external housing **4010** of the RPT device **4000**.

[0304] Input Device(s) **4220**

[0305] Input device **4220** comprises buttons, switches or dials to allow a person to interact with the RPT device **4000**. The buttons, switches or dials may be physical devices, or software devices accessible via a touch screen. The buttons, switches or dials may, in one form, be physically connected to the external housing **4010**, or may, in another form, be in wireless communication with a receiver that is in electrical connection to the central controller.

[0306] In one form, the input device **4220** may be constructed and arranged to allow a person to select a value and/or a menu option.

[0307] Central Controller **4230**

[0308] In one form of the present technology, the central controller **4230** is one or a plurality of processors suitable to control an RPT device **4000**. The central controller **4230** may be configured to receive input signal(s) from the input device **4220**, and to provide output signal(s) to the output device **4290** and/or the therapy device controller **4240**.

[0309] Suitable processors may include an x86 INTEL processor, a processor based on ARM Cortex-M processor from ARM Holdings such as an STM32 series microcontroller from ST MICROELECTRONIC. In certain alternative forms of the present technology, a 32-bit RISC CPU, such as an STR9 series microcontroller from ST MICROELECTRONICS or a 16-bit RISC CPU such as a processor from the MSP430 family of microcontrollers, manufactured by TEXAS INSTRUMENTS may also be suitable.

[0310] In one form of the present technology, the central controller **4230** is a dedicated electronic circuit.

[0311] In one form, the central controller **4230** is an application-specific integrated circuit. In another form, the central controller **4230** comprises discrete electronic components.

[0312] Output Device **4290**

[0313] An output device **4290** in accordance with, the present technology may take the form of one or more of a visual, audio, and haptic output. A visual output may be a

Liquid Crystal Display (LCD) or Light Emitting Diode (LED) display. An audio output may be a speaker or audio tone emitter.

[0314] Humidifier **5000**

[0315] Humidifier Overview

[0316] In one form of the present technology there is provided a humidifier **5000** to change the absolute humidity of air for delivery to a patient relative to ambient air. Typically, the humidifier **5000** is used to increase the absolute humidity and increase the temperature of the flow of air relative to ambient air before delivery to the patient's airways. The humidifier **5000** typically comprises an inlet to receive a flow of air, and an outlet to deliver the flow of air with added humidity.

[0317] In one form, a humidifier **5000** may comprise a humidifier reservoir **5180**, a heating element **5240** and one or more transducers. The humidifier **5000** may be configured to receive a flow of air from a RPT device and deliver a flow of humidified air to a patient interface **3000** for example via an air circuit **4100**. The air circuit **4100** may be coupled to the humidifier **5000** through an outlet, such as the humidifier reservoir outlet **5182** as shown in FIG. 3g and FIG. 3h.

[0318] As described above, the humidifier **5000** may deliver a pressurised flow of air to the patient **1000** with sufficient humidity to prevent drying of the mucosa and increase patient airway comfort. At the same time, the humidifier **5000** and the air circuit **4100** is configured to prevent occurrence of any condensation, especially in the air circuit **4100**. To this end, the air circuit **4100** may be provided with a heating element as will be described in greater detail below. The humidifier **5000** and the air circuit **4100** may be further configured to allow the patient **1000** to arrange the air circuit **4100** to improve their sleeping comfort. Further, the humidifier **5000** and the air circuit **4100** are configured to allow cleaning of the air circuit **4100** and/or the humidifier **5000**, and to prevent ingress of water into any electronic components, such as in the humidifier **5000**, the air circuit **4100** or the RPT device **4000**.

[0319] An example of a humidifier **5000** which is integrated with an RPT device **4000** is shown in FIGS. 3b-3d. Another example of a humidifier **5000** is shown, in FIGS. 3g-3h.

[0320] Air Circuit-Outlet Connection

[0321] Connection Overview

[0322] As described in some detail above, a respiratory therapy system may include certain components such as a RPT device **4000**, a humidifier **5000**, and a patient interface **3000**. The RPT device **4000** and humidifier **5000** may be combined into a single, integrated unit as shown in FIG. 3b-3d. Alternatively, the RPT device **4000** and the humidifier **5000** may be separable such that the patient can use the RPT device without the humidifier. In either scenario a connection must be made to the patient interface **3000** so that the patient can receive the flow of gas from the RPT device **4000** and/or the humidifier **5000**. An air circuit **4100**, as described above, may be provided to pneumatically connect the patient interface **3000** to the RPT device **4000** and/or the humidifier **5000**. As shown in FIG. 4a, the air circuit **4100** may include a tube portion **4102** and an outlet connector **4106** to connect the air circuit to the RPT device **4000** and/or the humidifier **5000**. The tube portion **4102** may also include a helical coil **4103** to provide support for the tube portion. The air circuit **4100** may also incorporate a heating element, which may be provided within the helical coil **4103**. The heating element in the air circuit **4100** may heat the air circuit **4100** and the flow of gas travelling therethrough in order to prevent rainout (conden-

sation of water vapor, for example, within the tube portion **4102** or the patient interface **3000**). When a heating element is provided in the helical coil **4103** electrical power and/or signalling may be necessary if, for example, the heating element is an electrical resistance heater. In some instances, an electrical connection may be required between the patient interface **3000** and the RPT device **4000** and/or the humidifier **5000** for electrical power and/or communication therebetween.

[0323] FIG. 20a and FIG. 20b show an example of the RPT device **4000** and a humidifier **5000** that has been combined into a single, integrated unit, wherein a water reservoir is not shown. FIG. 20a shows an air circuit **4100** separated from the RPT device **4000** in an exploded view, and FIG. 20b shows the air circuit **4100** assembled with the RPT device **4000**.

[0324] Pneumatic and Electrical Connections with a Single Connector

[0325] The air circuit **4100** may require both pneumatic and electrical connections to be formed to the humidifier **5000** (or the RPT device **4000**), as well as a mechanical connection. These connections may be formed through the outlet connector **4106** to allow the pressurized gas to flow to the patient interface **3000**, to provide electrical power and signalling to the heating element in the helical coil **4103** and to locate and secure the air circuit **4100** relative to the humidifier **5000** (or the RPT device **4000**). These connections may be formed simultaneously or in series such that one of the mechanical, pneumatic or electrical connections is completed before others. The air circuit **4100** may comprise on another end a patient interface connector **4107** to couple to a patient interface **3000**. In some forms, the patient interface connector **4107** may be different to the outlet connector **4106** as shown in FIGS. 4g-4h.

[0326] FIGS. 4a-h and 5a-i depict air circuits or portions thereof according to examples of the present technology. FIGS. 12a-f also depict exemplary air circuits that are connected to an outlet assembly **5107**. As can be seen in FIG. 4a, for example a tube portion **4102** having a helical coil **4103** may be connected to an outlet connector **4106**. As shown in FIG. 5a the connection of the helical coil **4103** to the outlet connector **4106** may be facilitated by the use of a grommet **4104**. The helical coil **4103**, as discussed above, may include, a heating element and it may also function as a support structure for the tube portion **4102**. An electrical connection may be formed by inserting the outlet connector **4106** on the outlet assembly **5107** (to be discussed in greater detail below) so that an electrical connector **4112** comes into electrical contact with electrical components of the outlet assembly. As can be seen in FIGS. 4c-d, the electrical connector **4112** may be oriented parallel a centre axis of the outlet connection region **4114** and extend downward from an underside of the outlet connector **4106** and out from an opening **4118**.

[0327] Formation of Pneumatic and Electrical Connections

[0328] A recess **4116** may also be formed on the outlet connector **4106**, the recess **4116** being configured to couple to an electrical connector receiver **5114** of a swivelling disc **5104** (see FIG. 8d and further discussion below) to aid in releasably securing the outlet connector **4106** to the humidifier **5000**, for example at the outlet assembly **5107**. The recess **4116** may also provide a visual aid to the patient to locate the outlet connector **4106** in relation to the outlet assembly **5107** by being shaped to correspond to the electrical, connector receiver **5114** (see FIG. 12e). The electrical connector receiver **5114** may house a female electrical connector **5158**

such as that shown in FIGS. 18a-18h. The outlet connector 4106 may also include an actuator 4108 that controls a retention feature 4110. When the outlet connector is inserted onto the outlet assembly 5107, the retention feature 4110 may engage with a corresponding notch 5126 of the swivelling disc 5104 (see FIG. 21b and further discussion below). The actuator 4108 in conjunction with the notch 5126 may produce an audible sound and/or provide tactile feedback at the actuator 4108 upon engagement. The actuator 4108 and/or the retention feature 4110 may be produced with higher wear characteristics than the swivelling disc 5104 to allow wear to occur on the air circuit 4100, which is typically a consumable component. This may be achieved by use of a material with lower hardness to form the retention feature 4110 compared to the material from which the swivelling disc 5104 is formed. The retention feature 4110 and notch 5126 may engage by a snap-fit and the actuator 4108 may be depressible to bring in the retention feature to release it from the notch 5126. In some cases, the retention feature 4110 and the notch 5126 may be configured so that when they are not completely engaged, they may be forced into place at commencement of therapy by the therapy pressure, for example by being configured so that the therapy pressure acting on the tab 4148 urges the retention feature 4110 towards the notch 5126. As shown in FIG. 6a, the actuator 4108 and the retention feature 4110 may both be located on a tab 4148 such that pushing the actuator inward also causes the retention feature to be moved inward, thereby freeing it from the notch 5126. In one form, the actuator 4108 may be located further from a pivot of the tab 4148 than the retention feature 4110, which would impart a mechanical advantage to the user and increase the travel, required to depress the actuator 4108 to improve the resolution of movement of the retention feature 4110 to the user. This arrangement may further improve the feedback provided to the user during engagement/disengagement of the outlet connector 4106. An outlet connection region 4114 may be shaped to correspond with the shape of the swivelling disc 5104, as shown in FIG. 9a, for example.

[0329] As shown in FIGS. 6h and 6g, a travel stop 4178 located at the inner ends of the ribs 4120 may be used in some examples of this technology in order to limit the travel, or level of squeezing, of the actuator 4108 during insertion and removal to prevent plastic deformation of the surrounding portions and/or to prevent tear of the housing 4134. The travel stops 4178 extend from the inner ends of the ribs 4120 and are aligned with the inner surface of the outlet connector 4106 in the location of the actuator 4108. When the actuator is squeezed or pushed inwards the inner surface of the outlet connector 4106 is correspondingly squeezed or pushed inwards until it contacts the travel stop 4178. The travel stop prevents further squeezing or pushing of the actuator.

[0330] In a further example of the technology, the notch may be replaced with a radial slot that is capable of retaining the outlet connector via the retention feature(s) but allowing rotation thereof. In such an example the swivelling disc may be fixed relative to the outlet housing or it may be eliminated completely such that the radial slot is located on the housing. Furthermore, it should be understood that such examples would retain the need for a movable electrical connector within the outlet assembly such that the electrical connection may be maintained while the outlet connector rotates.

[0331] FIGS. 4c and 4f show detailed bottom views of examples of the outlet connector 4106 and specifically the outlet connection region 4114. FIG. 4c shows the outlet con-

necter 4106 connected at the outlet connection region 4114 to an outlet end 5134 of an airflow tube 5130 (shown in FIGS. 10a-d and discussed further below). The airflow tube 5130 may be formed as a multiple patient/multiple user (MPMU) tube that is removable, replaceable and/or cleanable. It should be noted that for the sake of clarity the outlet end 5134 is shown in this view and reference should be made to FIGS. 10a-d for further depiction. The airflow tube 5130 may function as a removable intermediate pneumatic coupling between the outlet connector 4106 of the air circuit 4100 and the air outlet of RPT device 4000 and/or the humidifier 5000.

[0332] Internal Ribs of the Outlet Connector 4106

[0333] FIG. 4c shows a plurality of ribs 4120 disposed around the inner periphery of the outlet connection region 4114 of the outlet connector 4106. In the illustrated example four ribs 4120 are shown but a different number of ribs such as two, three, five or more ribs may be utilised. The ribs 4120 may function to support and position the outlet connector 4106 relative to the outlet end 5134 of the airflow tube 5130. The ribs 4120 may function to guide the outlet connector 4106 during insertion to couple to the outlet end 5134 of the airflow tube 5130 in the outlet assembly 5107 to form the pneumatic connection. This guidance may also assist in aligning the outlet connection region 4114 to facilitate the electrical connection between the electrical connector 4112 and the electrical connector receiver 5114 on the swivelling disc 5104 of the outlet assembly 5107. To this arrangement, although a single action is required for insertion or connection of the air circuit outlet connector 4106 to the RPT device outlet assembly 5107, the pneumatic connection is formed first and the electrical connection is formed second. The outlet connector 4106, the outlet assembly 5107 and the airflow tube 5130 may be configured such that air flow tube 5130 engages the seal 4170 of the outlet connector 4106 prior to the electrical connector receiver 5114 forming an electrical connection with the electrical connector 4112. Accordingly, during removal or disconnection, the electrical connection is the first, to be disconnected and the pneumatic connection is disconnected second. This may be advantageous to ensure that a pneumatic seal is maintained from the RPT device 4000 and/or the humidifier 5000 to the air circuit 4100 and, more specifically, between the outlet connector 4106 and the airflow tube 5130. Furthermore, this may provide improved safety, for examples if supplemental oxygen is added to the flow of air delivered by the humidifier 5000, as this arrangement may prevent oxygen from being exposed to connection and/or disconnection of the electrical connections. FIG. 4f shows a similar view to FIG. 4e, however, the outlet end 5134 of the airflow tube 5130 is not shown to provide a clearer depiction of an example of the ribs 4120. Both of these views also show the profile of the recess 4116.

[0334] In some cases, a non-heated air circuit 4100 may be used that does not incorporate a heating element. Accordingly, the diameter of the central opening in the swivelling disc 5104 may be arranged (e.g., sufficiently sized and/or shaped) to accept such a non-heated air circuit 4100. Accordingly, in one example of the current technology, the external diameter of the airflow tube may be approximately 22 mm to allow connection to a standard 22 mm external diameter non-heated air circuit, and the external diameter of the outlet connector 4106 may be approximately 36 mm. However, it is recognised that other external diameter sizes may be utilised.

[0335] Internal ribs 4120 may be used to reduce any radial gaps between the interior of the outlet connection region 4114

and the airflow tube **5130**. Still further, the ribs **4120** and the airflow tube **5130** may be configured so that the gaps therebetween are relatively smaller than the gap between the exterior of the outlet connection region **4114** and the Swivelling disc **5104**. This may allow more of the wear from rotation to occur on the airflow tube **5130** in comparison to the swivelling disc **5104**, which may be advantageous as the airflow tube **5130** may be more readily replaced than the swivelling disc **5104**.

[0336] Another advantage of the ribs **4120** may be to allow a greater portion of any mechanical load that may result from tilting and/or non-axial movement to be transferred from the outlet connector **4106** to the airflow tube **5130**. This may be advantageous in that this may help wear occur on the consumable components such as the air circuit **4100** and/or the airflow tube **5130** than the non-consumable components of the humidifier **5000**, such as the swivelling disc **5104**. Yet another advantage of the ribs **4120** may be to maintain or restrict the deformation of the base seal **4170** (as shown in FIG. 5e) during engagement of the outlet connector **4106** with the outlet assembly **5107** by limiting the maximum axial deformation that the base seal **4170** can undergo towards the interior of the outlet connector **4106**.

[0337] Electrical Connection

[0338] The electrical connector **4112** may include one or more lead-in features, such as chamfers, or curved radii on its edges on the leading surface in the direction of insertion such as shown in FIG. 5c. This may assist insertion of the electrical connector **4112** into the electrical connector receiver **5114** to provide a surface wipe connection and prevents damage to the conductors on the electrical connector **4112**. The thickness of the electrical leads **4128** on the electrical connector **4112** may be approximately between 0.2 mm to 1.2 mm, for example 0.4 mm, 0.6 mm, 0.8 mm or 1 mm. The thickness may vary according to a number of parameters such as the design life of the electrical connector **4112**, material chosen for the electrical leads **4128** and the material chosen for the receiver contact elements **5146**. One suitable example of material for the electrical leads **4128** may be high temper phosphor bronze, that is nickel plated and then gold plated. In some circumstances, an increased amount of conductive material and/or high conductivity plating (such as gold and/or platinum) may be used on the electrical leads **4128**. This may have the advantage of improving wear characteristics and/or dissipating heat from the connector **4112**. The electrical leads **4128** may have exposed conductive surfaces on the lower end of the electrical connector **4112** to ensure full insertion is required to make the electrical connection.

[0339] Another feature provided by the connection of the electrical connector **4112** to the electrical connector receiver **5114** on the swivelling disc **5104** may be that when assembled together, the electrical connector receiver **5114** is covered by the outlet connector **4106** as shown in FIG. 12e and FIG. 12f. FIG. 12c shows an exploded view wherein the outlet connector **4106** is shown above the swivelling disc **5104**, and FIG. 12f shows the outlet connector **4106** in engagement with the swivelling disc **5104**. Discussed above was the shape of the recess **4116**, as shown in FIG. 4c, such that it may conform to the inward portion of the electrical connector receiver **5114** depicted in FIG. 9a, for example. FIGS. 4c and 4d also depict the region of the outlet connector **4106** that surrounds the opening **4118** of the outlet connector where the electrical connector **4112** (not shown in FIG. 4d) is received. When the outlet connector **4106** is inserted onto the swivelling disc **5104**, as shown in FIGS. 12c and 12d, the region of the outlet

connector that surrounds the electrical connector **4112** may cover over the opening in the electrical connector receiver **5114** to prevent debris and contaminants (such as liquids) from entering into the electrical connector receiver. As mentioned above, the connector **4112** and the receiver **5114** are configured so that the electrical connection between them is to be made after the outlet connector **4106** is mechanically engaged with the swivelling disc **5104**. This reduces the proportion of any deformation or load from misalignment between the outlet connector **4106** and the swivelling disc **5104** that is supported by the electrical connector **4112** and the receiver **5114**. This may be achieved by configuring the outlet connector **4106** and the swivelling disc **5104** so that during insertion of the outlet connector **4106** with the swivelling disc **5104**, the airflow tube **5130** and the ribs **4120** engage prior to engagement of the electrical connector **4112** and the receiver **5114**. This configuration may also be advantageous in cases where the gas provided via the air circuit **4100** includes supplementary oxygen, as it may prevent occurrence of electrical arcing while the pneumatic circuit is not isolated.

[0340] A yet another feature of the current technology may be found in the arrangement of the receiver contact elements **5146** on the female electrical connector **5158** in the electrical connector receiver **5114** as shown in FIG. 18a-18b. The electrical leads **4128** may engage the receiver contact elements **5146** as the electrical connector **4112** is inserted into the receiver **5114** from the top of the connector TS. This engagement may occur via a sliding action in the direction of the arrow ENG shown in FIG. 18a-18b. The receiver contact elements **5146** may be configured in a sloped, triangular profile as shown in FIG. 18b and/or to be compliant in a perpendicular direction PER to the sliding plane to assist in their engagement with the electrical leads **4128**.

[0341] The aforementioned triangular profile and/or compliance may allow improved engagement between the electrical leads **4128** on the connector **4112** and the receiver contact elements **5146** as the connector **4112** is progressively inserted into the electrical connector receiver **5114**. During engagement with the connector **4112**, as the connector **4112** slides along the length of the female electrical connector **5158** the contact elements **5146** may be depressed inwards and maintain contact to the electrical leads **4128**. This may allow improved accommodation of mechanical tolerances from such sources as manufacturing variance or in-use deformation.

[0342] Still further, the receiver contact elements **5146** may be biased, so that when deformed from its original configuration (as shown in FIG. 18b) and depressed inwards, the receiver contact elements **5146** may be biased towards returning to the undeformed position, thereby improving the fidelity of its connection with the electrical leads **4128**. Another advantage of such an arrangement of the female electrical connector **5158** may be that it is self-cleaning. As the female electrical connector **5158** and the connector **4112** may engage each other in a slide-on, slide-off action, it may prevent build-up of contaminants which, if left uncleaned, may affect the fidelity of the electrical connection formed between the two parts. Any contaminants that have been removed by the wiping action may be prevented from entering the air path, for example by swivel disc seal **5113**. In addition when the female electrical connector **5158** is arranged in a vertical position and the connection is made in a vertical direction any contaminants that are wiped off the electrical contacts will,

fall down below the connector. A cavity may be formed below the female electrical connector **5158** within the receiver **5114** into which the contaminants may collect. This cavity is not in communication with the airpath.

[0343] FIG. **18c** shows the surface of the female electrical connector **5158** that may be connected to the cable **5102**. The connector comprises a plurality of weld points **5150**, **5152**, **5154**, for example there may be two weld points for each of the conductive tracks, which allows for improved mechanical strength against load. The connector may also incorporate one or more pegs, rivets or pins **5156** for alignment during assembly and/or mechanical bonding. Optionally the one or more pegs, rivets or pins **5156** may be heat slaked to provide a mechanical restraint. In certain arrangements a washer or plate may be provided between the one or more pegs, rivets or pins **5156** and the cable to spread the mechanical restraint force over a larger surface of the connector.

[0344] FIGS. **18d-18f** show another example of the female electrical connector **5158**, including another example of receiver contact elements **5146**, shown in further detail in FIGS. **18g-18h**. A feature of this example of the receiver contact element **5146** is that a bifurcated retention feature **5162** is formed from the base portion **5166** rather than the contact portion **5164** and/or the curved portion **5168**. The receiver contact elements **5146** may be made from a material of high electrical and thermal conductivity with high strength and hardness, such as beryllium copper.

[0345] Having the exposed electrical connections on the outlet connector **4106** of the air circuit **4100** provides additional electrical safety as the air circuit does not include a power supply but requires connection to swivelling disc **5104** on the RPT device **4000** and/or humidifier **5000** to receive power. Also, the exposed electrical connections that may be exposed to cleaning processes are also on the replaceable air circuit **4100** component.

[0346] Elbow Outlet Connector

[0347] By forming the outlet connector **4106** with an elbow, as can be seen in FIGS. **4a-b**, **5a-f**, and **12a-d**, the chance that the air circuit **4100** is accidentally or unintentionally pulled off of the RPT device **4000** and/or the humidifier **5000** (e.g., by the patient tugging at the air circuit **4100** during sleep by accident) may be reduced, because the direction of the tension force vector of the air circuit will be located at an angle (e.g., perpendicular) to the direction of engagement of the air circuit **4100** with RPT device **4000** and/or the humidifier **5000**. Also, as shown in FIGS. **1a-c**, the RPT device **4000** and/or the humidifier **5000** may be located on a nightstand, for example, during treatment such that the patient lying in bed is at substantially the same height as the RPT device and/or the humidifier. In such a situation, the inclusion of an elbow as part of the outlet connector **4106** may allow the air circuit **4100** to be pointed more directly at the patient such that bend angles of the air circuit may be reduced, particularly at or near the elbow, which in turn may reduce stress on the air circuit. In one example of the present technology, the outlet connector **4106** may include an elbow having an angle of about 90°. It should be understood, however, that any number of angles may be impossible, such as for example between 0° and 120°, including 20°, 40°, 60°, 80° or 100°. The choice of this angle may be affected by any number of design requirements such as flow impedance, convenience, location of the outlet connector **4106** or noise implications.

[0348] Rotatable Outlet Connector

[0349] As the patient may move during treatment, thus pulling the air circuit **4100**, it may be advantageous to further reduce the bend angles of the air circuit and reduce stress on the assembly, in particular the air circuit, as well as the connection thereto from the outlet connector **4106**. This may be accomplished by allowing the outlet connector **4106** to rotate relative to the RPT device **4000** and/or the humidifier **5000** while the mechanical, pneumatic and electrical connections are maintained.

[0350] As described above, the air circuit **4100** may be connected to the RPT device **4000** and/or the humidifier **5000** by inserting the outlet connector **4106** onto the outlet assembly **5107**, as shown in FIGS. **12a-d**. Rotatability may be provided by features shown in FIGS. **8a-h**, **9a-c**, **11a-d**, **12a-d**, and **21a-e**.

[0351] FIGS. **8a**, **8b**, **8d-h**, **9a-c**, **21a-c** show various views of the swivelling disc **5104** according to various examples of the technology. It has been described above that the swivelling disc **5104** may be the component that receives the outlet connector **4106** when connecting the air circuit **4100** to the RPT device **4000** and/or the humidifier **5000**. The swivelling disc **5104** may also provide rotatability (e.g., for the outlet connector **4106**) relative to the RPT device and/or the humidifier while maintaining the pneumatic and the electrical connections.

[0352] FIGS. **8a** and **9a-c** show views of swivelling disc **5104** according to examples of the present technology. FIG. **8a** shows a perspective view of the bottom of the exemplary swivelling disc **5104**. In other words, this view depicts features of the swivelling disc **5104** that are located opposite the side, to which the outlet connector **4106** may connect. A cable **5102**, to be discussed in greater detail below, can be seen extending from an underside of the electrical connector receiver **5114**. An end of the cable **5102** that is inside of the electrical connector receiver **5114** may be in electrical communication with the electrical connector **4112** when the outlet connector **4106** is inserted onto the swivelling disc **5104**. The free end of the cable **5102** shown may be in electrical communication with at least one electrical component **4200** of the RPT device **4000** and/or the humidifier **5000** (e.g., a controller, printed circuit board (PCB) and/or a power supply), for example at another end of the cable **5102** (not shown). It should also be understood that the cable **5102** may be of any sufficient length to perform its connective function, as will be discussed in greater detail below.

[0353] A pair of disc stop surfaces **5108**, **5110** on either side of and adjacent to the cable **5102** are shown in FIG. **8a**. These disc stop surfaces **5108**, **5110** may limit rotation of the swivelling disc **5104** relative to a cable housing **5100**, as will be described in greater detail below. The exit flange **5109** around the cable **5102** also supports the cable **5102** as it extends through the outlet assembly **5107** from where it is connected to the female electrical connector **5158** in the electrical connector receiver **5114**. A flange **5112** may be disposed radially about the swivelling disc **5104** to perform sealing and/or cable **5102** containment functions, as will be discussed in greater detail below as well. The notch **5126**, of which there may be more than one, may also be seen.

[0354] FIGS. **9b-c** show similar features to those described in relation to FIG. **8a**, but also show tangs **5128** that may allow the swivelling disc **5104** to be snap-fit onto the cable housing **5100**. The tangs **5128** may also retain the swivelling disc **5104** on the cable housing **5100** while allowing it to rotate relative thereto.

[0355] The swivelling disc **5104** may also incorporate a swivel disc seal **5170** as shown in FIG. **9a-9e** that may comprise a compliant material such as TPE. The swivel disc seal **5113** may function to maintain a seal between the swivelling disc **5104** and the airflow tube **5130** to prevent any contaminants from entering the air path.

[0356] As described above, the outlet connector **4106** may be releasably coupled to the swivelling disc **5104** by engagement of the retention features **4110** in corresponding notches **5126** and by engagement of the recess **4116** onto the electrical connector receiver **5114**. When connected to the swivelling disc **5104**, the outlet connector **4106** may be able to rotate in unison with the swivelling disc and relative to the cable housing **5100**.

[0357] FIGS. **21a-c** show views of the swivelling disc **5104** joined to the cable housing **5100**. FIG. **21a** shows a top view of an outlet assembly according to an example of the present technology. In FIGS. **21a-c** the swivelling disc **5104** may be in an intermediate rotational position relative to the cable housing **5100**.

[0358] FIG. **21b** shows a cross-section of the outlet assembly **5107** across the symmetrical plane of the female electrical connector **5158** taken through line **21b-21b** of FIG. **21a**. This example of the current technology shows an internal shoulder **5160** that recesses the female electrical connector **5158** from the opening of the electrical connector receiver **5114**, which may improve the electrical safety of the electrical connector receiver **5114** when engaging with and/or disengaging from the connector **4112**. Recessed placement of the female electrical connector **5158** from the opening of the electrical connector receiver **5114** may also prevent occurrence of any electrical arcing at or near an exposed area. The current arrangement of the female electrical connector **5158** and the electrical connector receiver **5114** may also prevent any powered components from being touched by a user.

[0359] FIG. **21c** shows another cross-sectional view of the outlet assembly **5107** taken through line **21c-21c** of FIG. **21a**. Inner wall **5101** of the swivelling disc **5104** can be seen within the outer wall of the cable housing **5100**. The tabs **5106** of the Cable housing **5100** can also be seen. The flange **5112** of the swivelling disc **5104** can also be seen above the outer wall **5103** of the cable housing **5100**.

[0360] Limited Rotation

[0361] Another feature of the present technology can be seen in FIGS. **8a** and **8c**. The disc stop surfaces **5108**, **5110** (shown in FIG. **8a**), discussed above, have a pair of complementary housing stop surfaces **5120**, **5122** (shown in FIG. **8c**) that may be located on an inner wall **5101** of the cable housing **5100**. By connecting the swivelling disc **5104** to and within the inner wall **5101** of the cable housing **5100**, for example as shown in FIGS. **8d-8f**, the rotation of the swivelling disc **5104** relative to the cable housing **5100** may be limited by engagement of corresponding stop surfaces at or near its extreme positions. Rotation of the swivelling disc **5104**, in one example of the technology, may be limited to less than about 360°. Rotation may also be limited to an amount that is greater than about 180°. In a further example, rotation may be limited to about 270°. The desired range of rotation of the swivelling disc **5104** may be determined by a number of factors, such as the location of the swivelling disc **5104** with respect to the RPT device **4000** and/or humidifier **5000**, the elbow angle of the outlet connector **4106**, and material properties of the components.

[0362] The depicted examples show two pairs of complementary stop surfaces, as discussed above, that may represent opposite ends or surfaces of one structure. It may be possible to have multiple stop structures formed on respective components. For example, the stop surfaces on the inner wall of the housing may be provided with two separate protrusions thereon and likewise for the swivelling disc. It is also envisioned that multiple configurations of stop surfaces may be provided on a single combination of housing and swivelling disc such that, one combination may include a number of available rotational limits.

[0363] FIG. **8d** shows the swivelling disc **5104** rotated into one extreme position in the counter-clockwise direction relative to the cable housing **5100**. FIG. **8f** shows the swivelling disc **5104** rotated into another extreme position towards the other limit of travel in the clockwise direction relative to the cable housing **5100**. FIG. **8c** shows the swivelling disc **5104** in a position relative to the cable housing **5100** that is between the extreme positions shown in FIGS. **8d** and **8f**. Although the swivelling disc **5104** does not allow the stop surfaces **5108**, **5110**, **5120**, **5122** to be seen in FIGS. **8d-f**, it should be understood that when the swivelling disc **5104** is in either extreme position shown in FIGS. **8d** and **8f** that one of the disc stop surfaces **5108**, **5110** is engaged and/or abutted against a corresponding housing stop surface **5120**, **5122**.

[0364] FIGS. **8g** and **8h** also show examples of the swivelling disc **5104** rotated into clockwise and counter-clockwise extreme positions relative to the cable housing **5100**. FIGS. **8g** and **8h** also show a substructure **4132** (shown in greater detail in FIGS. **6a-g** and described further below) of the outlet connector **4106** connected to the swivelling disc **5104**. The position of the swivelling disc **5104** and the substructure **4132** in FIG. **8g** corresponds to the position shown in FIG. **8f** and, likewise, FIG. **8h** corresponds to FIG. **8d**. While not visible in FIGS. **8g** and **8h**, it should be understood that each tab **4148** includes a retention feature **4110** that is engaged with a corresponding notch **5126** of the swivelling disc **5104** to releasably connect the substructure to the swivelling disc so that they may rotate in unison relative to the cable housing **5100**. It should also be understood that FIGS. **8g** and **8h** depict possible extreme positions of the rotation of the substructure **4132** in this example by virtue of the connection of the substructure to the swivelling disc **5104**.

[0365] Electrical Cable Connection

[0366] As discussed above, the cable **5102** may be provided to electrically connect the electrical connector **4112** to at least one electrical component of the RPT device **4000** and/or the humidifier **5000**. The cable **5102** shown in FIGS. **8a-h** may be a flexible circuit, board (FCB) or a ribbon cable. The cable **5102** may also include multiple wires to provide multiple electrical connections for powering and signalling functions. The cable **5102** may be oriented such that the major or longer side is oriented in parallel to the axis of rotation of the swivelling disc. If an FCB is used as the cable **5102**, it may be oriented so that the surface of the FCB where the conductive tracks are located is protected from frictional contact with the cable housing **5100** as it rotates with the swivelling disc **5104**, in order to help prolong the life of the cable **5102**. Still further, the contacting surface (away from the conductive tracks) may comprise a low-friction surface so that when it slides relative to the cable housing **5100** the friction force created is minimised. This may have the effect of reducing the amount of wear occurring on the cable **5102**, as well as reducing the load imposed on the solder/mounting joints between the cable

5102 and any electrical connectors connected thereto, such as the female electrical connector **5158**. An example of such a low-friction surface may be a polyamide substrate.

[0367] Cable Management

[0368] In accordance with an example of the present technology, the cable **5102** may be fixed at one end to the electrical connector receiver **5114** of the swivelling disc **5104**. Although not shown, it should be understood that the opposite end of the cable **5102** may be fixedly connected to at least one electrical component **4200** of the RPT device **4000** and/or the humidifier **5000** such as a PCB to provide power to the cable. Thus, the cable **5102** may have a fixed length between the connection to the swivelling disc **5104** and the connection to at least one electrical component **4200** of the RPT device **4000** and/or the humidifier **5000**.

[0369] The cable **5102**, in an example of the present technology shown in FIGS. **8d-h**, may also include a slack portion that may be contained within either an annular section **5174** between the inner wall **5101** and the outer wall **5103**, or a recess or void **5124** defined, at least in part, by the cable housing **5100** depending upon the position of the swivelling disc **5104**. The flange **5112** of the swivelling disc **5104** may also contribute to defining the upper cover of the annular section **5174**, however, the flange **5112** does not contact the cable **5102** within, the annular section **5174**. The cable housing **5100** (see FIG. **8c**) may also include the inner wall **5101** and an outer wall **5103**, both of which may further define the void **5124**. The cable housing **5100** may also include a retainer **5118**, which may help to maintain the cable **5102** in the proper orientation by reducing the chance of entanglement or pinching and to prevent the Slack portion from being pushed out of the cable housing **5100**. The outer diameter of the retainer **5118** may be designed to provide a minimum diameter for bend of the cable **5102** without damaging the electrical elements of the cable **5102**, for example an outer diameter of approximately 4 mm, 4.5 mm, 5 mm or some other outer diameter. It is to be understood that the outer diameter size of the retainer **5118** may be varied depending upon the size and type of cable used. As can be seen in FIG. **8c**, the exemplary cable housing **5100** depicted may include an opening **5116** that may be formed in the shape of a slot and through which the cable **5102** may pass, while maintaining a substantially fixed length of the cable **5102** within the cable housing **5100**.

[0370] The cable **5102** is at least partially wrapped around the inner wall **5101** within the annular section **5174** when the swivelling disc is rotated towards the extreme position shown in FIG. **8f**. The cable **5102** does not wrap around the swivelling disc **5104** but moves with the swivelling disc within the annular section **5174** as the swivelling disc **5104** is rotated.

[0371] FIGS. **8d-i** depict another feature of the depicted examples of the technology. As the swivelling disc **5104** is rotated between extreme positions the cable **5102** may be pushed and pulled between the void **5124** and annular section **5174** of the cable housing **5100** due to its connection to the swivelling disc. For example, when the swivelling disc **5104** is rotated from the position shown in FIG. **8d** to the position shown in FIG. **8e** it can be seen that a portion of the cable **5102** is pulled out of the void **5124** and into the annular section **5174**. It should be understood that the portion of the cable **5102** shown doubled back in the void **5124** in FIG. **8d**, for example, may be considered the slack portion. In other words, the slack portion may be the excess cable that represents a length of the cable beyond what is necessary for direct con-

nection to the swivelling disc **5104**. Thus, as the swivelling disc **5104** is rotated from the position shown in FIG. **8d** to the position shown in FIG. **8e** the slack portion may be progressively removed from the void **5124** so that the slack portion of the cable **5102** may be progressively pulled into the annular section **5174** and begin to wrap around the inner wall **5101** as the cable is pulled. As the swivelling disc **5104** is rotated further, from the position shown in FIG. **5c** to the position shown in FIG. **5f**, the portion of the cable **5102** that is pulled into the annular section **5174** increases and the slack portion may be pulled completely or nearly completely from the void **5124**. The recess or void **5124** and the annular section **5174** may be form on opposing sides of the inner wall **5101**.

[0372] Rotation of the swivelling disc **5104** in the opposite direction, from the position in FIG. **8f** to the position in FIG. **8e** to the position in FIG. **8d**, may cause the cable **5102** to be progressively pushed from the annular section **5174** and unwrapped from around the inner wall **5101** such that the slack portion in the void **5124** may increase and begin to double back. In an example of the present technology, the maximum slack portion of the cable **5102** may be of a fixed length. In another example, that fixed length may be less than about the circumference of the swivelling disc **5104** and/or about equal to the distance of an arc swept out by the electrical connector receiver **5114** as the swivelling disc rotates between extreme positions. It should also be understood that in an example of the present technology when the swivelling disc **5104** is in the position shown in FIG. **8d** the largest amount of the slack portion of the cable **5102** is gathered or contained in the void **5124**. Also, it should be understood that the examples of the technology depicted in FIGS. **8g** and **8h** illustrate similar features to those depicted in FIGS. **8d** and **8f** and as described above.

[0373] Cable Housing

[0374] FIGS. **8b-i** and **11a-d** depict features of the cable housing **5100** according to examples of the present technology. As described above, the cable housing **5100** may include the inner wall **5101** and the outer wall **5103** that together may define the void **5124** and the annular section **5174**. The inner wall **5101** may define an opening through which the airflow tube **5130** may extend when the outlet assembly **5107** is assembled onto the RPT device **4000** and/or the humidifier **5000**. Further facilitating this assembly, tabs **5106** may be located on the cable housing **5100** to attach the cable housing to the RPT device **4000** and/or the humidifier **5000**, or a further housing thereof. This may improve the manufacturability and serviceability of the cable housing **5100**. The tabs **5106** may be configured so that they are, by themselves and/or as a set, able to support the weight of the humidifier **5000** and/or the RPT device **4000**. This may prevent damage from occurring to the humidifier **5000**, the RPT device **4000** and/or the cable housing **5100** when the assembly is accidentally lifted by the air circuit **4100** and/or the outlet connector **4106**. In some instances, the air circuit **4100** and/or the outlet connector **4106** may be configured to mechanically fail if the humidifier **5000** and/or the RPT device **4000** is held in place and a force is imposed onto the air circuit. **4100** and/or the outlet connector **4106** in the upwards direction (in relation to FIG. **5c**).

[0375] Returning to the inner wall **5101** and the outer wall **5103**, in an example of the present technology, the slack portion of the cable **5102** can be seen (for example, in FIG. **8c**) to form a radius in the void **5124**. This radius may affect the stress imposed on the cable **5102** (and therefore potentially its

operating life) and is defined in part by the distance (VO_H in FIG. 8i) between the inner wall 5101 and the outer wall 5103 in the void 5124. Therefore, these walls may be separated by a distance in the range of 2 mm to 5 mm across the void 5124 based on a desired minimum radius of the cable 5102. In one example, the distance is in the range of 4 mm to 5 mm. It should be understood that the desired minimum radius of the cable may change as a function of the properties of the cable 5102 and its design parameters such as design life, or usage cases. Similarly, the length (VO_L in FIG. 8i) of the void 5124 may be lengthened or shortened according to the maximum slack length of the cable 5102, which may be driven by the maximum rotation of the swivelling disc 5104.

[0376] The width (AN_W in FIG. 8i) of the annular section 5174 between the inner wall 5101 and the outer wall 5103 may be minimised as the cable 5102 travels therein as the swivelling disc 5104 rotates from one extreme position to the other. This may have the benefit of reducing noise produced by the cable and preventing buckling of the cable in the annular section. The width of the annular section may be between approximately 1 mm and 4 mm, such as 2 mm or 3 mm, and it should be understood that the width may depend on various characteristics and/or properties of the assembly, such as the characteristics of the cable chosen or the radius of the inner wall 5101. In some arrangements the inner wall 5101 of the annular section 5174 and/or the outer wall 5103 of the annular section 5174 may include dampening material, to help improve sound performance when the swivelling disc is rotated. A dampening material may also ensure the cable moves around the inner wall 5101 rather than the outer wall 5103 or vice versa.

[0377] In an example of the present technology, the cable housing 5100 may be formed from polypropylene, or polycarbonate/acrylonitrile butadiene styrene (PC/ABS). The swivelling disc 5104 may be formed from a combination of polycarbonate/acrylonitrile butadiene styrene (PC/ABS) and a thermoplastic elastomer (TPE).

[0378] Airflow Tube

[0379] FIGS. 10a-d show various views of the airflow tube 5130. As noted above, the airflow tube may be a multiple patient/multiple user (MPMU) tube formed as a removable component that may be replaced or cleaned. The airflow tube 5130 may include an inlet end 5132 that connects to the humidifier 5000 or the RPT device 4000 as shown in FIG. 19a-19d. The inlet end 5132 may comprise a pressure activated face seal or bellows seal to provide sealed pneumatic connection from an outlet of the RPT device 4000 and/or the humidifier 5000. A seal may be used such as that described in U.S. Patent Application Publication No. 2011/0271956, which is incorporated herein by reference in its entirety. In another example of the present technology, the airflow tube 5130 may be connected at the inlet end 5132 to at least one conduit that is in turn connected to the RPT device 4000 and/or the humidifier 5000. In any of these scenarios one function of the airflow tube 5130, and specifically the inlet end 5132, may be to receive the flow of gas from the RPT device 4000 and/or the humidifier 5000 and direct it outside of the device to the air circuit 4100 via the outlet connector 4106. The airflow tube 5130 also facilitates rotation of the outlet connector 4106 of the air circuit 4100 by allowing the outlet connector 4106 to rotate around the outlet end 5134.

[0380] A portion of the humidifier 5000 is shown in FIGS. 19a-19c with the airflow tube 5130 and/or the cable housing 5100. The airflow tube 5130 may also incorporate a latch

portion 5172 to connect with a receiving portion 5176 of the RPT device 4000 and/or the humidifier 5000 to locate and/or retain the airflow tube in a correct position within the RPT device 4000 and/or the humidifier 5000. The latch portion 5172 may assist in locating the inlet end 5132 of the airflow tube in the correction position. The engagement of the latch portion 5172 with the receiving portion may provide a sensory feedback such as a click, to indicate correct-connection. The latch portion 5172 may be further configured so that the airflow tube 5130 would be dislodged from receiving portion as it disengages therefrom. The latch portion 5172 may be a different colour to the complementary receiving portion or RPT device 4000 and/or the humidifier 5000 component for improved visibility. In certain circumstances, the airflow tube 5130 and/or the receiving portion 5176 may be configured so that a button such as at the end of the latch portion 5172 may be used to release the airflow tube 5130 from the receiving portion 5176. A tool may be used to release the airflow tube 5130 from the receiving portion 5176.

[0381] The airflow tube 5130 may be configured so that engagement of the latch portion 5172 with the receiving portion 5176 also completes a pneumatic connection between the air circuit 4100 and the RPT device 4000 and/or the humidifier 5000 when the air circuit 4100 is attached to the RPT device 4000 and/or humidifier 5000. Accordingly, it may be possible to detect the absence or incorrect connection of the airflow tube 5130 or a disengagement thereof by detection of air leak.

[0382] In a further optional arrangement, when the outlet connector 4106 of the air circuit 4100 is connected to the RPT device 4000 and/or the humidifier 5000 the connection action may be configured to ensure the correct connection of the airflow tube 5130 with the receiving portion 5176. Incorrect connection of the airflow tube 5130 to the receiving portion 5176 may prevent the outlet connector 4106 from being able to connect correctly to the airflow tube 5130, which may be indicated by the RPT device 4000 through detection of a high leak flow, for example. In a further alternative the outlet connector 4106 of the air circuit 4100 may be used to facilitate insertion and/or removal of the airflow tube 5130 from the RPT device 4000 and/or the humidifier 5000.

[0383] As discussed above, when the air circuit 4100 is attached to the RPT device 4000 and/or humidifier 5000, the outlet end 5134 of the airflow tube 5130, may be coupled to the outlet connection region 4114 of the outlet connector 4106. The outlet end 5134 may also be formed with an ISO taper, such as a 22 mm outer diameter ISO taper, to allow connection of standard non-heated air circuit.

[0384] As seen in FIG. 10a the airflow tube 5130 may comprise a flow bend, having an internal circular or curved cross-section configured to reduce the impedance of the air flow through the airflow tube 5130. The airflow tube 5130 may be constructed as a two-part process as shown in FIG. 10d, wherein the first portion 5130a is moulded from rigid material such as Bisphenol A (BPA) free polycarbonate/acrylonitrile butadiene styrene (PC/ABS), and the second portion 5130b comprising at least a part of the flow bend is overmoulded from a compliant material such as silicone. Use of a compliant material to form the second portion 5130b that comprises a portion of the bend may allow withdrawal of a moulding tool that comprises the internal bend from the internal cavity at the end of the moulding process by deforming the second portion 5130b.

[0385] The airflow tube 5130 may also include a retaining flange 5136 to assist in locating and/or securing the airflow tube 5130 to the RPT device 4000 and/or the humidifier 5000, or a housing or chassis thereof. The retaining flange 5136 may assist in correctly locating or positioning the outlet end 5134 of the airflow tube 5130 within the outlet of the RPT device 4000 and/or humidifier 5000 as shown in FIG. 19c-19d by abutting a locating flange in the RPT device 4000 and/or humidifier 5000. It should be understood that the retaining flange 5136 may allow for fixed attachment of the airflow tube 5130. The retaining flange 5136 may, alternatively, allow for removable attachment of the airflow tube 5130 so that it may be cleaned or replaced, for example.

[0386] Producing the Air Circuit

[0387] Certain features of the air circuit 4100 and their relationship to its production, according to examples of the present technology, will now be described. FIG. 5f shows an exploded view of the components of the air circuit 4100 according to an example of the present technology. The substructure 4132 of the outlet connector 4106 may be a molded part that includes the tube connection region 4136 with structure to attach the tube portion 4102. The orifice 4144 opposite the tube connection region 4136 may receive an end cap 4124 to partially provide a pneumatic seal, to the outlet connector 4106. A housing 4134 may be provided over the top of the substructure 4132 to further seal the outlet connector 4106 pneumatically and to provide additional structural support. The housing 4134 may be introduced to the substructure 4132 by way of an overmoulding process. The electrical connector 4112 may include a support structure 4126 to support at least one electrical lead 4128. The electrical connector 4112 may be produced by insert moulding, whereby the electrical lead 4128 is moulded into the electrical connector 4112 by moulding the support structure 4126 around the electrical lead 4128. The electrical connector 4112 may be located and/or connected onto the outlet connector 4106 by the protruding tabs 4180 near the tube connection region 4136 of the substructure 4132. The grommet 4104 is also shown with threads 4130 to allow the grommet to be threaded onto the tube portion 4102, as will be discussed in greater detail below.

[0388] FIGS. 6a and 6c-e show various views of the substructure 4132 including the electrical connector 4112. The substructure 4132 and the support structure 4126 of the electrical connector 4112 may be molded from polycarbonate/acrylonitrile butadiene styrene (PC/ABS). Also visible in FIG. 6a are the tube connection region 4136 and the lab 4148 having the actuator 4108 and the retention feature 4110 disposed thereon. The orifice 4144 can also be seen opposite the tube connection region. The orifice 4144 may be formed on the substructure 4132 during molding of the substructure. A mandrel may be used to form the tube connection region 4136 and the interior of the substructure 4132 during molding and the orifice 4144 may be formed around the mandrel leaving this region open, when the mandrel is pulled out after the substructure is molded. The end cap 4124, as shown in FIG. 5f, may be welded ultrasonically onto the substructure 4132 to sealingly cover the orifice 4144. The end cap 4124 may comprise an internal profile configured to reduce flow impedance through the outlet connector 4106. For instance, the end cap 4124 may incorporate a flow radius 4176 as shown in FIG. 5g-5i configured to increase the radius of the internal corners of the outlet connector 4106. The flow radius 4176 may also be constructed from materials suited for improved thermal and/or acoustic performance, and/or comprise an air

gap between the flow radius 4176 and the housing 4134 for improved thermal and/or acoustic performance.

[0389] FIG. 6b shows the support structure 4126 of the electrical connector 4112 together with the at least one electrical lead 4128. A connection end 4138 and a tube end 4140 of the support structure 4126 are also shown. It is noted that in FIG. 6b, the electrical lead 4128 shows a snap-off plate 4174 protruding towards the tube end 4140, which is not shown in the assembly figure (FIG. 6f). The snap-off plate 4174 is used during assembly only, and does not form a part of the completed outlet connector 4106. In one form, the snap-off plate 4174 is removed after individual wires (e.g., of the helical coil 4103) are connected to their corresponding electrical lead 4128.

[0390] FIG. 6f shows a perspective view of the assembled outlet connector 4106 with the housing 4134 removed to show the internal structures. FIG. 6g shows a similar view in cross-section. FIG. 6g shows engagement of the threads 4130 of the grommet 4104 onto the helical coil 4103 of the tube portion 4102. Also, a portion of the tube portion 4102 can be seen extending through the grommet 4104 for attachment to the tube connection region 4136 of the substructure 4132 at connector threads 4142. These connector threads 4142 can also be seen in FIG. 6c. In some forms, the portion of tube portion 4102 which engages with the tube connection region 4136 may be torn to enable a portion of the helical coil 4103 to be unwound. This may allow the unwound portion of the helical coil 4103 to be routed around the tube connection region 4136 to form the electrical connections with the electrical connector 4112.

[0391] FIG. 17 shows a hatched cross-sectional view, in accordance with the present technology, of how the housing 4134 may be formed around the assembly of the tube portion 4102, the grommet 4104, and the substructure 4132. FIG. 17 shows the outlet connector 4106 assembled as shown in FIGS. 6f and 6g. With upper and lower mold tools 6000, 6002 above and below the assembly. The mold tools 6000, 6002 can be seen to define the exterior of the housing 4134, and the interior of the housing 4134 may be defined by the grommet 4104, and the substructure 4132. A function of the grommet 4104 may also be understood from this view and may be explained as follows. When molding the housing 4134 to complete the outlet connector 4106 the mold tools 6000, 6002 may need to complete a seal around the internal structures which may require some pressure to affect a sufficient seal. The requisite amount of pressure from the mold tools 6000, 6002 to achieve this seal may damage the tube portion 4102 if the mold tools are pressed against it. Typically, a mandrel (not shown) would be inserted in the tube portion 4102 to maintain its shape while molding, which may then effectively 'clamp' any exposed portions of the tube portion 4102, against the mold tools 6000, 6002. Thus, the grommet 4104 may be included to allow the mold tools 6000, 6002 to form a sealed chamber to mold the housing 4134 while the grommet protects the tube portion 4102. Another feature that can also be seen in FIGS. 6f, 6g, and 17 is that the gas delivery tube portion 4102 may be threaded through the grommet 4104 such that the grommet will abut against the tube connection region 4136 of the substructure 4132. This may provide a further sealing function.

[0392] The Grommet

[0393] FIGS. 7a-f show views of the grommet 4104 according to examples of the present technology. As shown in FIGS. 7b-d, the grommet 4104, according to examples of the present

technology, may include threads **4130** internally to allow the grommet to be threaded onto the tube portion **4102**. Threads **4130** may be configured to accept the helical coil **4103** of the tube portion **4102** and may be shaped and dimensioned. **10** cover one complete turn of the helical coil. As shown in FIGS. **7c-f**, the grommet **4104** may also include a grip section or grips **4154** around a radial portion. The grips **4154** may allow for easier gripping of the grommet **4104** as it is threaded onto the tube portion **4102**.

[0394] Producing the Grommet

[0395] The grommet **4104**, according to an example of the present technology, may be pre-molded or molded separately from the other components of the air circuit **4100**. In such a situation it may be advantageous to include at least one keyway **4150** on the grommet **4104**, as shown in FIG. **7a**. The inclusion of a keyway in this exemplary grommet **4104** may allow the grommet **10** be restrained by the key way **4150** while an internal mold tool is rotated and extracted from the molded grommet. The grips **4154** may also be used for securement of the grommet **4104** during removal of an internal tool.

[0396] The grommet **4104**, in accordance with an example of the present technology, may be formed of a material of sufficient strength and hardness to protect the tube portion **4102** during molding of the housing **4134**, as shown in FIG. **17**. At the same time, the material should not be so hard such that the grommet **4104** itself damages the tube portion **4102**.

[0397] The grommet **4104** may also include at least one flange **4152** disposed about a radial portion thereof. The flange **4152** may allow the upper and lower mold tools **6000**, **6002** to better seal around the grommet **4104** during molding, as shown in FIG. **17**. The flange **4152** may also help to distribute the pressure of the mold tools **6000**, **6002** around the grommet **4104** to prevent pinching, as lower pressures may be required for the mold tools **6000**, **6002** to achieve sealing in comparison to if the flange **4152** was absent.

[0398] Another feature of the grommet **4104** may be to lengthen the life of the tube portion **4102** by reducing the peak stress created at the joint of the tube portion **4102** and the tube connection region **4136**. Typically, the tube connection region **4136** is of much higher stiffness than in the tube portion **4102** in the bending direction, and a sudden change in stiffness as such may lead to a localized high stress area. The grommet **4104** may achieve the stress reduction by decreasing the change in stiffness along the length of the assembled outlet connector **4106** between the tube connection region **4136** and the tube portion **4102**. This may decrease the stress concentration created on the tube portion **4102**.

[0399] Thus, according to an example of the present technology, a thermoplastic elastomer may be used to form the grommet **4104**. It should be understood, however, that other materials having similar properties may be equally suitable.

[0400] Clip-Receiver Tube Attachment

[0401] FIGS. **30a** to **30i** depict further examples of the present technology for connecting the tube portion **4102** to the substructure **4132**. According to these examples of the present technology, a clip-receiver arrangement is provided to locate and/or secure the tube portion **4102** to the substructure **4132** prior to overmolding to form the outlet connector **4106**. The clip-receiver arrangement may also protect the tube portion **4102** from damage while the substructure **4132** is overmolded, for example with the housing **4134**.

[0402] The tube connection region **4136** of these examples is formed with a receiver **4135**. The receiver **4135** may be

integrally molded with the substructure **4132** in one piece. Receiver threads **4135.1** are provided internally to the receiver **4135** so that the helical coil **4103** may be threaded onto the receiver threads to locate the tube portion **4102** in the substructure **4132**. In one form, the receiver **4135** may not completely surround the periphery (or circumference) of the tube portion **4102**, yet allow the tube portion **4102** to be inserted into the receiver such that the receiver threads **4135.1** (it onto the helical coil **4103**. In this form, a clip **4137** may be provided to fit around the remainder of the periphery of the tube portion **4102**, and may engage with the receiver **4135**. Clip threads **4137.1** may be formed internally on the clip **4137** such that when the clip is attached to the receiver **4135** the outer periphery of the tube portion **4102** is surrounded by the clip and the receiver. Also, the clip threads **4137.1** and the receiver threads **4135.1** may be formed so that when assembled these threads have complementary shapes that substantially match the helical coil **4103**.

[0403] To attach the clip **4137** onto the receiver **4135** to secure the tube portion **4102**, a protrusion **4139.1** may be provided on each side of the receiver **4135** and corresponding tabs **4139** may be formed on the clip. The tabs **4139** may snap onto the respective protrusions **4139.1** to hold the clip **4137** onto the receiver **4135** with a snap-fit. FIG. **30a** shows the clip **4137** attached to the receiver **4135** and FIG. **30b** shows how the clip may be attached. FIGS. **30d** and **30g** show the tube portion **4102** inserted into the receiver **4135** prior to attachment of the clip **4137** and FIG. **30c** shows the clip attached to secure the tube in the tube connection region **4136**.

[0404] FIGS. **30e** and **30f** show views of the substructure **4132** attached to the tube portion **4102** and then overmolded with the housing **4134** to complete the outlet connector **4106** of the air circuit **4100**. Once the tube portion **4102** is attached to the substructure **4132** and secured at the tube connection region **4136** between the receiver **4135** and the clip **4137**, as shown in FIG. **30c**, this assembly may be overmolded in a manner similar to what is shown in FIG. **17**. However, since the grommet **4104** described above is not used in the present example, the receiver **4135** may be provided with a receiver flange **4135.2** and the clip **4137** may be provided with a clip flange **4137.2** in place of the flange **4152** on the grommet to form a seal with the mold tools **6000**, **6002** during overmolding of the housing **4134**. FIG. **30f** shows a cross-sectional view of the outlet connector **4106** after overmolding the housing **4134** onto the substructure **4132**. The helical coil **4103** can be seen to be engaged to the receiver threads **4135.1** and the clip threads **4137.1**. In order to connect, the helical coil **4103** electrically to the electrical, connector **4112**, an end of the tube portion **4102** may be torn, to allow the helical coil **4103** to be moved into position (e.g., by unwinding). Also, the housing **4134** can be seen molded around the receiver **4135** and the clip **4137** up to the receiver flange **4135.2** and the clip flange **4137.2**.

[0405] FIGS. **30h** and **30i** show another example of the present technology where the clip **4137** is attached to the receiver **4135** by a pivoting structure such as a hinge **4141**. According to this example, the hinge **4141** and the clip **4137** may be integrally molded with the substructure **4132** such that these components are one piece. To secure the tube portion **4102** to the substructure **4132**, the tube may be inserted into the receiver **4135**, as described above, then the clip **4137** may be positioned over the exposed periphery of the tube portion **4102** and secured by snapping the tab **4139** onto the

protrusion **4139.1**. Accordingly, this example may have only one protrusion **4139.1** and one tab **4139** for attachment of the clip **4137**.

[0406] Separable Gas Delivery Tube and Elbow Connector

[0407] FIGS. **14a-j** depict another example of the present technology where the tube portion **4102** may be separable from an elbow connector **4158**. In this example the tube portion **4102** may be connected to a tube cuff **4156** that includes at least one cuff retention feature **4160** and a cuff electrical connector **4164** (see FIGS. **14i** and **14j**). The tube cuff **4156** may be attachable to the elbow connector **4158** which may be a component of the outlet connector **4106**. The elbow connector **4158** may include at least one cuff receiver **4162** to receive a corresponding cuff retention feature **4160**, thereby releasably attaching the tube cuff **4156** to the elbow connector **4158**.

[0408] The tube cuff **4156** may also include a cuff electrical connector **4164** to form an electrical connection with the electrical connector **4112** of the outlet connector **4106**. The electrical connector **4112** may, in turn, connect electrically to the cable **5102** via a swivel electrical connector **5105**.

[0409] This arrangement may, in similar fashion to other examples described herein, provide for the formation of both pneumatic and electrical connections with the outlet connector **4106**. In this example one electrical and pneumatic connection may be formed by the connection of the cuff **4156** to the elbow connector **4158** and another may be formed by the connection of the outlet connector **4106** to the outlet assembly **5107**. Also, this example may provide a rotatable arrangement.

[0410] Electrical Connector Fixed to the Outlet Assembly

[0411] FIGS. **15a** and **15b** show an alternative example to the arrangement depicted in FIGS. **14a-j**. In this example the swivel electrical connector **5105** is shaped to form an electrical connection with the cuff electrical connector **4164** (shown in FIG. **14j**) such that the electrical connector **4112** is not required. It should be understood that the swivel electrical connector **5105** may be fixedly attached to the outlet assembly **5107** and electrical and pneumatic connections are both made by the attachment of the outlet connector **4106** to the outlet assembly **5107**. In other words, this arrangement may be the inverse of that which is disclosed in other examples such that the exposed electrical connector in this example is located on the outlet assembly **5107** and the outlet connector **4106** has a feature to receive and form an electrical connection.

[0412] Connection Assembly with Extended Tube

[0413] FIGS. **16a** and **16b** depict another example of the present technology. Similar to other examples, this example may provide for both electrical and pneumatic connections to be made between an outlet assembly **5107** and an outlet connector **4106**. The connection may also be rotatable in similar fashion to the other examples. This example also includes an outlet tube **5142** that may extend from the outlet assembly **5107** to form the pneumatic connection and define the axis of rotation of the connection. The outlet tube **5142** may be part of an airflow tube **5130** as described above.

[0414] Air Circuit-Outlet Connection Having Multiple Discrete Positions

[0415] According to another example of the present technology, as shown in FIGS. **13a-n**, provides for a connection assembly wherein the air circuit **4100**, specifically the outlet connector **4106**, may be connected to an outlet **5140** in one of a plurality of discrete positions. The outlet **5140** of this

example of the present technology may be located on a housing **5138** of the RPT device **4000** and/or the humidifier **5000**. The outlet **5140** may also include an outlet tube. **5142** and at least one outlet electrical connector **5144**. The outlet tube **5142** may be part of an airflow tube **5130** as described above. Although not shown in these views, it should be understood that the outlet connector **4106** will be connectable to a gas delivery tube that is connectable to a patient interface at the opposite end and may include a heating element as described above. The gas delivery tube may be formed integrally with the outlet connector **4106** or it may be removable, in which case a, further electrical connection would need to be provided for the tube. The examples depicted in these views may also provide for an electrical and pneumatic connection as disclosed above. The outlet connector **4106** depicted in these examples may be shaped as an elbow and may be bent about 90°, although it should be understood that a number angles may be possible, such as straight (180°), 150°, 120° or 60°.

[0416] One feature of the exemplary arrangement shown in FIGS. **13a-13n** is the provision of multiple discrete positions for removable attachment of the outlet connector **4106** on the outlet **5140**. This may be accomplished by providing multiple outlet electrical connectors **5144** on the outlet **5140** as shown in FIGS. **13f-h**. The outlet connector **4106** may then include an electrical connector **4112** as shown in FIG. **13k**. Thus, when the outlet connector **4106** is connected to the outlet **5140**, the electrical connector **4112** electrically communicates with a corresponding one of the outlet electrical connectors **5144**. FIGS. **13b** and **13d** show the outlet connector **4106** connected to the outlet **5140** in a first position and FIG. **13j** shows the outlet connector in a second position. The examples depicted in these Figures show two possible positions for the outlet connector **4106** relative to the outlet **5140**, however it should be understood that any number of positions may be provided by additional outlet electrical connectors **5144**.

[0417] It should also be understood that an alternative to the examples heretofore described may provide for a plurality of electrical connectors **4112** on the outlet connector **4106** while the outlet **5140** includes a single outlet electrical connector **5144**. Such an arrangement would provide for a similar arrangement described above with multiple discrete positions for the outlet connector. In other words, this arrangement is merely the inverse of the arrangement described above such that in the instant arrangement the outlet connector is provided with multiple electrical connectors.

[0418] As can be seen in FIGS. **13b**, **13d**, and **13j**, the outlet **5140** and the outlet connector **4106** may be shaped complementary to one another. While complementary rectangular shapes are shown in these views it should be understood that the outlet **5140** and the outlet connector **4106** may take on any other complementary shaped arrangement.

[0419] FIG. **13n** depicts a view of the connection assembly that is similar to that shown in FIG. **13j**, for example, with the external components removed to show the internal components. An outlet connector tube **4168** is shown as an elbow with a bend of about 90° and is connected to the outlet **5140**. The electrical connector **4112** can also be seen connected to a corresponding outlet electrical connector **5144** and another outlet electrical connector is not occupied. The cable **5102** is also shown passing across and in communication with the outlet electrical connectors **5144**. This view shows how the components of the outlet connector **4106**, the outlet connector tube **4168** and the electrical connector **4112**, may provide

both pneumatic and electrical connections. It also may be envisioned that the electrical connector **4112** may be connected to the other outlet electrical connector **5144** and, accordingly, the outlet connector tube **4168** may be pointed in the opposite direction. Alternative examples may include the outlet electrical connectors **5144** positioned in various vertical and horizontal orientations.

[0420] The cable **5102** may be a flexible circuit board (FCB), as shown in FIG. **13n**, to connect to at least one electrical component **4200** of the RPT device **4000** and/or the humidifier **5000**. In such an arrangement a multi-layer FCB may facilitate multiple signalling paths for each outlet electrical connector **5144**. Alternatively, a number of separate wiring looms may be provided. Each wiring loom would, in such an arrangement, be connected to individual outlet electrical connectors **5144**.

[0421] The outlet electrical connectors **5144**, the electrical connector **4112**, and the cable **5102** may also include multiple connections for the provision of powering and/or signalling functions.

[0422] Protection of Electrical Connectors

[0423] The outlet connector **4106** may also include at least one dummy connector **4113**. The dummy connector **4113** may function to cover and protect the unused outlet electrical connector **5144** when the outlet connector **4106** is attached to the outlet **5140**, as shown in FIGS. **13e** and **13h**. By covering the unused outlet electrical connector **5144** it may be protected from damage due to debris and contaminants. In arrangements where more than one unused electrical connector is provided a corresponding number of dummy connectors may also be provided. Also, in the situation where there are multiple electrical connectors **4112** on the outlet connector **4106** and one outlet-electrical connector **5144**, the outlet **5140** may include a number of dummy connector sufficient to protect the unused electrical connectors.

[0424] Rotatable Outlet Connector

[0425] FIGS. **22a** to **29b** show examples of the present technology where an outlet connector may provide pneumatic, electrical, and mechanical connections simultaneously while allowing a full rotational degree of freedom, or freedom of rotation over 360° when connected. The outlet connector may be used, for example, to join an air circuit comprising electrical circuitry (such as a heated air circuit, or an air circuit capable of communicating electrical signals) to a respiratory apparatus such as a RPT device, a humidifier, or an integrated PAP-humidifier device.

[0426] FIGS. **22a** to **22h** show an exemplary substructure assembly **4500** of an outlet connector. FIG. **22g** shows an exploded view of the substructure assembly **4500** to depict individual components of the substructure assembly. A body **4502** may provide structure to the substructure assembly **4500**. The body **4502** may facilitate the mechanical connection with the respiratory apparatus at the outlet connection region **4530** and with the tube portion **4102** at a tube connection region **4526**. A shoulder **4532** may be formed on the body **4502** near the outlet connection region **4530** to resist detachment from the respiratory apparatus, as will be described in greater detail below. The tube connection region **4526** may have threads **4528** to join with the helical coil of a tube portion **4102**.

[0427] The body **4502** alone may not form a completely pneumatically sealed path for the flow of gas generated by the respiratory apparatus from the outlet connection region **4530** to the tube connection region **4526**, as can be seen in FIG.

22g. Thus, a cap **4504**, shown separately in FIG. **24**, may be joined to the body **4502** to provide an airflow path from the outlet connection region **4530** to the tube connection region **4526**. The cap **4504** may be provided with a retaining feature, such as tabs **4520** to engage with notches **4524** on the body **4502**. The cap **4504** may also be provided with prongs **4518** to engage with detents **4522** on the body **4502**. The engagement between, the tabs **4520** and the notches **4524** and between the prongs **4518** and the detents **4522** may locale and/or securely connect the cap **4504** to the body **4502**. FIG. **22h** shows an example of the attachment of the cap **4504** to the body **4502**. While this engagement may provide a mechanical connection between the body **4502** and the cap **4504**, it should be understood that a complete pneumatic seal for the airflow path between the outlet connection region **4530** and the tube connection region **4526** may not be formed between the cap and the body. The complete pneumatic seal may be formed by an overmoulding process similar to that described above in section 5.6.2. Thus, the substructure assembly **4500** may be joined to a tube portion at the tube connection region **4526** and then this assembly may be overmoulded to form, a seal around the substructure assembly and the tube portion by molding a housing around the substructure assembly **4500**.

[0428] As the air circuit **4100** may be heated according to this example of the technology, connector contacts **4510**, **4512**, **4514** are provided to the substructure assembly **4500** at the outlet connection region **4530**. The connector contacts **4510**, **4512**, **4514** may form electrical connections with the respiratory apparatus to provide electrical power and/or signal to the air circuit. The connector contacts **4510**, **4512**, **4514** may surround the outer periphery of the outlet connection region **4530**. The connector contacts **4510**, **4512**, **4514** may be joined to wires **4508** of an electrical contact assembly **4506**. A snap-off plate **4536** may be provided to the electrical contact assembly **4506** and the snap-off plate may be removed when joining electrical wires of the tube portion to the electrical contact assembly **4506** during production. The electrical contact assembly **4506** may be joined to the body **4502** by moulding the body over the electrical contact assembly such that only the connector contacts **4510**, **4512**, **4514** and the snap-off plate **4536** are exposed. The connector contacts **4510**, **4512** and **4514** are protected from being covered by the injected polymer during the moulding process. For example, the connector contacts **4510**, **4512** and **4514** are held tightly within a mould tool so they are not displaced during the moulding process and are not covered by the injected polymer. Moulding the body **4502** over the electrical contact assembly **4506** may protect the wires **4508** and/or preserve the electrical power and/or signal carried by the wires **4508**. For instance, by moulding the body **4502** over electrical contact assembly **4506**, the wires **4508** may be protected from moisture in the airflow path during operation of the respiratory apparatus, and any risk of short-circuiting within the wires **4508** may be also reduced. It should be understood that the components of the electrical contact assembly **4506** may be comprised of a material that conducts electricity, e.g., a metal or a metallic alloy. Although the electrical contact assembly **4506** is shown with three connector contacts **4510**, **4512** and **4514**, it will be understood that any number of connector contacts may be utilised.

[0429] FIGS. **25a** and **25b** show a portion of wires **4508** and the connector contacts **4510**, **4512**, **4514** with snap-off plate **4536**. FIG. **25a** shows the wires **4508**, the connector contacts **4510**, **4512**, **4514**, and the snap-off plate **4536** in a flat shape

and these parts may be stamped and formed from a flat sheet of material. FIG. 25b shows the wires 4508 wrapped in a circular shape to form the connector contacts 4510, 4512, 4514 that will be exposed at the outlet connection region 4530 when the body 4502 is moulded over the electrical contact assembly 4506. It will be appreciated that the portion of wires 4508 shown in FIGS. 25a and 25b may be joined with one or more portions of wires to produce the electrical contact assembly 4506 as shown in FIG. 22g, or in some forms, the electrical contact assembly 4506 may be produced from one sheet (e.g., by stamping and/or bending from a sheet of electrically conductive material).

[0430] As noted above, it may be desirable to shield the electrical contact assembly 4506 from exposure to moisture in the airflow path and this may be accomplished by moulding the body 4502 onto the electrical contact assembly, for example by insert moulding. Moulding the body 4502 onto the electrical contact assembly 4506 in this manner may result in the formation of a wire overmould 4534. The wire overmould 4534 may be formed as a portion of the body 4502 to enclose the wires 4508 and protect the wires from, moisture in the airflow path up to the point in the body where the wires emerge to be joined with the tube portion at the tube connection region.

[0431] FIG. 22d shows a side view of an exemplary substructure assembly 4500 to depict a sweep bend of the substructure assembly. The sweep bend may be understood in a two-dimensional (planar) sense as bend shape of the substructure assembly 4500 where an inner radius R_i and an outer radius R_o of the substructure assembly may have a common center. In a three-dimensional sense, a sweep bend may be understood as a bend wherein the entire outline of a cross-section has a common center, thereby provides a constant cross-sectional shape through the length of the bend in the substructure assembly 4500 along the airflow path. In some forms, R_o may be between about 1 and about 3 times that of a diameter of the cross-section. In further examples, R_o may be between, 1.5 and 2 times that of a diameter of the cross-section.

[0432] A sweep bend (in a two- or three-dimensional sense) may be advantageous in that a smaller pressure drop may result from a sweep bend as compared to a sharper and/or more abrupt bend, for example a right-angle bend, or a right-angle bend which comprise internal radii of substantially similar diameters. Additionally, an exemplary sweep bend may have a relatively large radius of curvature in that the center radius of the sweep bend (average of the inner radius and the outer radius) may be 0.5-3 times the internal diameter of the airflow path defined by the interior of the substructure assembly 4500.

[0433] FIGS. 23a to 23f show examples of the substructure assembly 4500 without the electrical contact assembly 4506. While the substructure assembly 4500 has been described above as having the electrical contact assembly 4506 moulded with the body 4502, it should be understood that these views depict some structural features of the substructure assembly 4500 that may not be visible because of the presence of the electrical contact assembly. For example, contact recesses 4511, 4513, 4515 may be formed in the body 4502 at the outlet connection region 4530. The contact recesses 4511, 4513, 4515 may be formed around the connector contacts 4510, 4512, 4514 when moulding the body 4502 onto the electrical contact assembly 4506. FIGS. 23d and 23f, for example, show the absence of the connector contacts 4510,

4512, 4514 at the outlet connection region 4530. Also, the outlet connection region 4530 can be seen to taper down to decrease in external diameter towards a housing end of the outlet connection region 4530. As will be described in further detail below, this arrangement may comprise one detent 4522, and thus provide one point of force feedback to the user upon engagement. It is also envisaged that multiple detents may be used, however in some cases this may not be desirable, as the user may potentially perceive engagement of one detent (whilst others may not be engaged) as the engagement of the connection.

[0434] Manufacture of the Outlet Connector

[0435] In one form, the substructure assembly 4500 may be manufactured according to the following steps. The electrical contact assembly 4506 may be formed by stamping a flat sheet of material, and forming the bends and curvatures as required to a final shape as shown in FIG. 22g. The body 4502 may be moulded including the electrical contact assembly 4506, for example by insert moulding over the electrical contact assembly 4506.

[0436] Then, the cap 4504 may then be located on the body 4502, for example joined by the detents 4522 and tabs 4520, and the electrical contact assembly 4506 may be joined to wires to form electrical connections with the lube portion 4102. The plate 4536 may then be removed, and the substructure assembly 4500 may be overmoulded with the housing (not shown) similarly to above. During this process, one or more internal jigs (not shown) may be inserted into the substructure assembly 4500 to prevent the cap 4504 from collapsing to the interior of the air path of (lie body 4502).

[0437] Connecting the Outlet Connector

[0438] FIG. 26a shows a cross-sectional view of a connection arrangement between the outlet connection region 4530 and a housing 5200 of a respiratory apparatus according to an example of the present technology. The connector contacts 4510, 4512, 4514 at the outlet connection region 4530 are shown in contact with outlet contacts 5202, 5204, 5206. The outlet contacts 5202, 5204, 5206 may be positioned in grooves 5208, 5210, 5212 in the periphery of an opening 5201 of the housing 5200.

[0439] FIG. 26b shows a detailed view of this connection arrangement. In FIG. 26b it can also be seen how the shoulder 4532 may be shaped to engage with the outlet contact 5202 to facilitate retention of the outlet connection region 4530 within the housing 5200. Although the outlet contact 5202 may primarily perform the retention function in the depicted example, it should be understood that in further examples more than one of the outlet contacts may perform the retention function. Accordingly, additional corresponding shoulders may be formed on the outlet connection region 4530.

[0440] According to an example of the present technology, each of the outlet contacts 5202, 5204, 5206 may comprise a canted spring in a corresponding groove 5208, 5210, 5212. Exemplary canted, springs are BalContact™ springs from Bal Seal Engineering Co. Inc. In the example where the outlet contacts 5202, 5204, 5206 are canted springs, the canted springs may be comprised of an elastic material that conducts electricity, e.g., a metal or a metallic alloy. It may be advantageous for the material and/or a configuration of the outlet contacts 5202, 5204, 5206 to be elastic so that the outlet contacts will elastically deform during engagement and/or disengagement with the outlet connection region 4530. This may ensure that the outlet contacts 5202, 5204, 5206 maintain electrical contact with the connector contacts 4510, 4512,

451.4 when the outlet connection region **4530** is engaged with the housing **5200**. It may also be advantageous to use canted springs as the outlet contacts **5202**, **5204**, **5206** because their elasticity may provide mechanical and/or audible feedback to indicate to the user that a connection has been made, while also providing secure retention of the outlet connection region **4530**. Moreover, canted springs may also allow for some play within the connection necessary for rotation, while maintaining secure engagement. Also, each of the grooves **5208**, **5210**, **5212** may be formed from a material that conducts electricity, e.g., a metal or a metallic alloy. Although not shown in these views, it should be understood that the grooves **5208**, **5210**, **5212** are in electrical communication with a source of electrical power, for example with a source of electrical power in the respiratory apparatus. Thus, the respiratory apparatus may deliver electrical power to heat the tube, which is provided from the grooves **5208**, **5210**, **5212** through the outlet contacts **5202**, **5204**, **5206** to the connector contacts **4510**, **4512**, **4514**. The electrical connections formed may also provide communication functions such as electrical signalling.

[0441] According to these depicted examples, electrical, pneumatic, and mechanical connections may be formed and maintained when the outlet connection region **4530** is inserted into the housing **5200**. The outlet connector may be rotated once this connection is formed while maintaining these electrical, pneumatic, and mechanical connections. The electrical connection may be maintained because the connector contacts **4510**, **4512**, **4514** extend peripherally around the outlet, connection region **4530** such that at least a portion of each connector contact is always in contact with a respective one of the outlet contacts **5202**, **5204**, **5206** during within the housing **5200**. Engagement of the shoulder **4532** with the outlet contact **5202** may serve to maintain the mechanical connection during rotation. It should be understood that additional shoulders may be provided to engage with the other outlet contacts should additional retention be desired. The pneumatic connection may be maintained during rotation because the outlet connection region **4530** may be sized and shaped to form close fit with the opening **5201** of the housing **5200**. Additionally, peripheral seal(s) may be provided to ensure a secure pneumatic connection between the outlet connector and the respiratory apparatus.

[0442] FIGS. **27a** to **27c** show cross-sectional views of further examples of connection arrangements according to the present technology. FIG. **27a** shows an example where the outlet connection region **4530** includes the connector contact **4510** with the shoulder **4532** on one side and an additional shoulder **4532.1** on the other side such that the connector contact **4510** is recessed. The outlet contact **5202** may extend from the groove **5208** into the recessed connector contact **4510** between the shoulder **4532** and the additional shoulder **4532.1**. FIG. **27c** depicts a detailed view of this arrangement. FIG. **27b** shows a farther alternative where the connector contact **4510** may be further recessed between the shoulder **4532** and the additional shoulder **4532.1**. Also, in this example the outlet contact **5202** is carried on the outlet connection region **4530** between the shoulder **4532** and the additional shoulder **4532.1**, rather than in the groove **5208** of the housing **5200**. The peripheral surfaces of the connector contact **4510** and of the groove **5208** in these examples may be flat where they engage with the outlet contact **5202**.

[0443] FIGS. **28a** to **28c** show cross-sectional views of further examples of connection arrangements according to

examples of the present technology. The example shown in FIGS. **28a** and **28c** varies from the example shown in FIGS. **27a** and **27c** in that the surface of the groove **5208** is V-shaped. The example shown in FIG. **28b** varies from the example shown in FIG. **27b** in that the connector contact **4510** is V-shaped.

[0444] FIGS. **29a** and **29b** Show examples of the present technology where the outlet connection region **4530** may be attached and retained in the housing **5200**. FIG. **29a** shows the outlet connection region **4530** being inserted into the housing **5200**. The outlet connection region **4530** may be tapered to progressively compress the outlet contact **5202** into the groove **5208** as the outlet connection region is inserted into the housing. Once inserted, as shown in FIG. **29b**, the outlet contact **5202** may abut against the shoulder **4532** and/or the additional shoulder **4532.1** to limit axial movement of the outlet connection region **4530** relative to the housing **520**.

[0445] While FIGS. **27a-c**, **28a-c**, and **29a-b** each show one set of a connector contact **4510**, an outlet contact **5202**, and a groove **5208**, it should be understood that a plurality of sets of these components may be provided.

[0446] While the examples discussed above have referred to connecting the depicted outlet connector to a respiratory apparatus, it should be understood that these connection arrangements may be suitable for loaning electrical, mechanical and pneumatic connections between other components, such as two air circuits, a RPT device to a humidifier, a RPT device to a patient interface and/or a humidifier to a patient interface. For example, the ability to maintain electrical, mechanical, and pneumatic connections while allowing a full rotational degree of freedom may be beneficial because it may help to reduce tube stress resulting from patient movement while wearing a patient interface at the opposite end of the tube. Another advantage of the present technology may be that rotational alignment may not be required to engage and/or disengage the connection arrangement, such as between the outlet connector and the respiratory apparatus.

[0447] Glossary

[0448] For the purposes of the present technology disclosure, in certain forms of the present technology, one or more of the following definitions may apply. In other forms of the present technology, alternative definitions may apply.

[0449] General

[0450] Air. In certain forms of the present technology, air supplied to a patient may be atmospheric air, and in other forms of the present technology atmospheric air may be supplemented with oxygen.

[0451] Continuous Positive Airway Pressure (CPAP): CPAP treatment will be taken to mean the application of a supply of air or breathable gas to the entrance to the airways at a pressure that is continuously positive with respect to atmosphere, and preferably approximately constant through a respiratory cycle of a patient. In some forms, the pressure at the entrance to the airways will vary by a few centimeters of water within a single respiratory cycle, for example being higher during inhalation and lower during exhalation. In some forms, the pressure at the entrance to the airways will be slightly higher during exhalation, and slightly lower during inhalation. In some forms, the pressure will vary between different respiratory cycles of the patient, for example being increased in response to detection of indications of partial upper airway obstruction, and decreased in the absence of indications of partial upper airway obstruction.

[0452] Aspects of RPT Devices

[0453] Air circuit: A conduit or tube constructed and arranged in use to deliver a supply of air or breathable gas between two components such as a RPT device and a patient interface, a RPT device and humidifier, or a humidifier and a patient interface. The air circuit may be referred to as air delivery tube. In some cases there may be separate limbs of the circuit for inhalation and exhalation. In other cases a single limb is used.

[0454] Controller: A device, or portion of a device that adjusts an output based on an input. For example one form of controller has a variable that is under control—the control variable—that constitutes the input to the device. The output of the device is a function of the current value of the control variable, and a set point for the variable. A servo-ventilator may include a controller that has ventilation as an input, a target ventilation as the set point, and level of pressure support as an output. Other forms of input may be one or more of oxygen saturation (SaO₂), partial pressure of carbon dioxide (PCO₂), movement, a signal from a photoplethysmogram, and peak flow. The set point of the controller may be one or more of fixed, variable or learned. For example, the set point in a ventilator may be a long term average of the measured ventilation of a patient. Another ventilator may have a ventilation set point that changes with time. A pressure controller may be configured to control a blower or pump to deliver air at a particular pressure.

[0455] Transducers: A device for converting one form of energy or signal into another. A transducer may be a sensor or detector for converting mechanical energy (such as movement) into an electrical signal. Examples of transducers include pressure transducers, flow transducers, carbon dioxide (CO₂) transducers, oxygen (O₂) transducers, effort transducers, movement transducers, noise transducers, a plethysmograph, and cameras.

[0456] Humidifiers

[0457] Dew Point: The atmospheric temperature (varying according to pressure and humidity) below which water droplets begin to condense and dew can form.

[0458] Humidity, absolute: The amount of water vapor present in a unit volume of air, usually expressed in mass per volume (e.g. g/m³).

[0459] Humidity, relative: The amount of water vapor present in air expressed as a percentage of the amount needed for saturation at the same temperature.

[0460] Materials

[0461] Silicone or Silicone Elastomer: A synthetic rubber. In (his specification, a reference to silicone is a reference to liquid silicone rubber (LSR) or a compression moulded silicone rubber (CMSR). One form of commercially available LSR is SILASTIC (included in the range of products sold under this trademark), manufactured by Dow Corning. Another manufacturer of LSR is Wacker. Unless otherwise specified to the contrary, a preferred form of LSR has a Shore A (or Type A) indentation hardness in the range of about 35 to about 45 as measured using ASTM D2240.

[0462] Polycarbonate: a typically transparent thermoplastic polymer of Bisphenol-A Carbonate.

[0463] Aspects of a Patient Interface

[0464] Ana-Asphyxia Valve (AAV): The component or sub-assembly of a mask system that, by opening to atmosphere in a failsafe manner, reduces the risk of excessive CO₂ rebreathing by a patient.

[0465] Terms Used in Relation to Patient Interface

[0466] Curvature (of a surface): A region of a surface having a saddle shape, which curves up in one direction and curves down in a different direction, will be said to have a negative curvature. A region of a surface having a dome shape, which curves the same way in two principle directions, will be said to have a positive curvature. A flat surface will be taken to have zero curvature.

[0467] Floppy: A quality of a material, structure or composite that, is the combination of features of:

[0468] Readily conforming to finger pressure.

[0469] Unable to retain its shape when caused to support its own weight.

[0470] Not rigid.

[0471] Able to be stretched or bent elastically with little effort.

[0472] The quality of being floppy may have an associated direction, hence a particular material, structure or composite may be floppy in a first direction, but stiff or rigid in a second direction, for example a second direction that is orthogonal to the first direction.

[0473] Resilient: Able to deform substantially elastically, and to release substantially all of the energy upon unloading, within a relatively short period of time such as 1 second.

[0474] Rigid: Not readily deforming to finger pressure, and/or the tensions or loads typically encountered when setting up and maintaining a patient interface in scaling relationship with an entrance to a patient's airways.

[0475] Semi-rigid: means being sufficiently rigid to not substantially distort under the effects of mechanical forces typically applied during positive airway pressure therapy.

[0476] Other Remarks

[0477] A portion of the disclosure of this patent document contains material which is subject to copyright protection. The copyright owner has no objection to the facsimile reproduction by anyone of the patent document or the patent disclosure, as it appears in the Patent and Trademark Office patent file or records, but otherwise reserves all copyright rights whatsoever.

[0478] Unless the context clearly dictates otherwise and where a range of values is provided, it is understood that each intervening value, to the tenth of the unit of the lower, limit, between the upper and lower limit of that range, and any other stated or intervening value in that stated range is encompassed within the technology. The upper and lower limits of these intervening ranges, which may be independently included in the intervening ranges, are also encompassed within the technology, Subject to any specifically excluded limit in the stated range. Where the stated range includes one or both of the limits, ranges excluding either or both of those included limits are also included in the technology.

[0479] Furthermore, where a value or values are stated herein as being implemented as part of the technology, it is understood that such values may be approximated, unless otherwise stated, and such values may be utilized to any suitable significant digit to the extent that a practical technical implementation may permit or require it.

[0480] Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this technology belongs. Although any methods and materials similar or equivalent to those described herein can also be used in the practice or testing of the present technology, a limited number of the exemplary methods and materials are described herein.

[0481] When a particular material is identified as being used to construct a component, obvious alternative materials with similar properties may be used as a substitute. Furthermore, unless specified to the contrary, any and all components herein described are understood to be capable of being manufactured and, as such, may be manufactured together or separately.

[0482] It must be noted that as used herein and in the appended claims, the singular forms “a”, “an”, and “the” include their plural equivalents, unless the context clearly dictates otherwise.

[0483] All publications mentioned herein are incorporated by reference to disclose and describe the methods and/or materials which are the subject of those publications. The publications discussed herein are provided solely for their disclosure prior to the filing date of the present application. Nothing herein is to be construed as an admission that the present technology is not entitled to antedate such publication by virtue of prior invention. Further, the dates of publication provided may be different from the actual publication dates, which may need to be independently confirmed.

[0484] The subject headings used in the detailed description are included only for the case of reference of the reader and should not be used to limit the subject matter found throughout the disclosure or the claims. The subject headings should nor be used in construing the scope of the claims or the claim limitations.

[0485] Although the technology herein has been described with reference to particular examples, it is to be understood that these examples are merely illustrative of the principles and applications of the technology. In some instances, the terminology and symbols may imply specific details that are not required to practice the technology. For example, although the terms “first” and “second” may be used, unless otherwise specified, they are not intended to indicate any order but may be utilised to distinguish between distinct elements. Furthermore, although process steps in the methodologies may be described or illustrated in an order, such an ordering is not required. Those skilled in the art will recognize that such ordering may be modified and/or aspects thereof may be conducted concurrently or even synchronously.

[0486] It is therefore to be understood that numerous modifications may be made to the illustrative examples and that other arrangements may be devised without departing from the spirit and scope of the technology.

REFERENCE NUMERAL LIST

[0487]

patient	1000
patient interface	3000
structure	3100
plenum chamber	3200
structure	3300
vent	3400
connection port	3600
forehead support	3700
rpt device	4000
external housing	4010
upper portion	4012
portion	4014
panel	4015
chassis	4016
handle	4018
pneumatic block	4020

-continued

air circuit	4100
tube portion	4102
helical coil	4103
grommet	4104
outlet connector	4106
patient interface connector	4107
actuator	4108
retention feature	4110
electrical connector	4112
dummy connector	4113
outlet connection region	4114
recess	4116
opening	4118
rib	4120
connector	4122
end cap	4124
support structure	4126
electrical lead	4128
thread	4130
substructure	4132
housing	4134
receiver	4135
receiver thread	4135.1
receiver flange	4135.2
tube connection region	4136
clip	4137
clip thread	4137.1
clip flange	4137.2
connection end	4138
tab	4139
protrusion	4139.1
tube end	4140
hinge	4141
connector thread	4142
orifice	4144
tab	4148
keyway	4150
flange	4152
grip	4154
cuff	4156
elbow connector	4158
cuff retention feature	4160
least one cuff receiver	4162
cuff electrical connector	4164
outlet connector tube	4168
base seal	4170
plate	4174
flow radius	4176
travel stop	4178
tab	4180
electrical component	4200
PCBA	4202
power supply	4210
input device	4220
central controller	4230
therapy device controller	4240
transducer	4270
output device	4290
pneumatic component	4300
air filter	4310
inlet air filter	4312
outlet air filter	4314
muffler	4320
inlet muffler	4322
outlet muffler	4324
pressure device	4340
blower	4342
motor	4344
wire overmould	4354
back valve	4360
supplemental oxygen	4380
substructure assembly	4500
body	4502
cap	4504
electrical contact assembly	4506
wire	4508

-continued

connector contact	4510
contact recess	4511
connector contact	4512
contact recess	4513
connector contact	4514
contact recess	4515
prong	4518
tab	4520
detent	4522
notches	4524
tube connection region	4526
thread	4528
outlet connection region	4530
shoulder	4532
wire overmould	4534
plate	4536
humidifier	5000
cable housing	5100
inner wall	5101
cable	5102
outer wall	5103
swivelling disc	5104
swivel electrical connector	5105
tab	5106
outlet assembly	5107
stop surface	5108
exit flange	5109
stop surface	5110
flange	5112
swivel disc seal	5113
electrical connector receiver	5114
opening	5116
retainer	5118
stop surface	5120
stop surface	5122
void	5124
notch	5126
tang	5128
airflow tube	5130
first portion	5130a
second portion	5130b
inlet end	5132
outlet end	5134
flange	5136
housing	5138
outlet	5140
outlet tube	5142
outlet electrical connector	5144
contact element	5146
point	5150
point	5152
point	5154
pin	5156
female electrical connector	5158
internal shoulder	5160
retention feature	5162
contact portion	5164
base portion	5166
curved portion	5168
latch portion	5172
annular section	5174
portion	5176
humidifier reservoir	5180
housing	5200
opening	5201
outlet contact	5202
outlet contact	5204
outlet contact	5206
groove	5208
groove	5210
groove	5212
heating element	5240
mold tool	6000
mold tool	6002

1-112. (canceled)

113. A connection assembly for a respiratory therapy system, comprising:

an outlet assembly, said outlet assembly including an outlet housing and a swivelling disc located on said outlet housing, said outlet housing comprising a void and an annular section; and

a cable having a first end to connect to an electrical connector and a second end to connect to at least one electrical component of the respiratory therapy system, said cable having a slack portion,

wherein said swivelling disc is rotatable relative to said outlet housing between a first position and a second position, and

wherein the slack portion of the cable is pulled from the void and wrapped around the annular section as the swivelling disc is rotated from the first position to the second position such that in the first position of the swivelling disc the slack portion is in the void and is not wrapped around the annular section and in the second position of the swivelling disc the slack portion is not in the void and is wrapped around the annular section.

114. The connection assembly of claim **113**, wherein said swivelling disc includes a first pair of stop surfaces and said outlet housing includes a second pair of stop surfaces to limit the rotation of the swivelling disc relative to the outlet housing,

wherein each pair of stop surfaces are arranged to limit the rotation of the swivelling disc relative to the outlet housing to less than 360° and greater than 180°.

115. The connection assembly of claim **114**, wherein the first pair of stop surfaces is located on either side of and adjacent to a receiver opening in the swivelling disc that receives the cable.

116. The connection assembly of claim **114**, wherein the outlet housing includes an inner wall, said second pair of stop surfaces located on the inner wall and said inner wall configured to rotatably receive said swivelling disc,

wherein the void is defined, at least in part, by the inner wall and an outer wall of the outlet housing,

wherein the annular section is defined, at least in part, by the inner wall and an outer wall of the outlet housing,

wherein the void and annular section are on opposing sides of the inner wall, and

wherein a distance between the inner wall and the outer wall of the outlet housing and across the void is in the range of about 2 mm to about 5 mm.

117. The connection assembly of claim **113**, wherein the cable comprises a flexible circuit board or a ribbon cable,

wherein the cable has a substantially rectangular cross-section, and

wherein a major side of the substantially rectangular cross-section is oriented in parallel to an axis of rotation of the swivelling disc.

118. The connection assembly of claim **113**, wherein the outlet housing includes a retainer, said retainer configured to retain the slack portion within the void of the outlet housing as the swivelling disc is rotated from the second position to the first position.

119. The connection assembly of claim **113**, wherein the slack portion comprises a fixed length that is less than a circumference of the swivelling disc,

wherein when the swivelling disc is in the first position the slack portion gathers in the void,

wherein a larger portion of the cable is contained in the void when the swivelling disc is in the first position than when the swivelling disc is in the second position.

120. The connection assembly of claim **113**, comprising: an outlet connector located at an end of a tube portion to connect the tube portion to the outlet assembly, said outlet connector including the electrical connector, wherein said outlet connector and said swivelling disc are connectable such that said outlet connector and said swivelling disc are rotatable in unison.

121. The connection assembly of claim **120**, wherein the tube portion includes a heating element disposed along at least a portion of the tube portion, said heating element connected to the electrical connector.

122. The connection assembly of claim **120**, wherein the swivelling disc includes an electrical connector receiver to receive the electrical connector, and

wherein the electrical connector is electrically connectable to the cable within the electrical connector receiver, wherein the electrical connector receiver includes an opening to receive the electrical connector when the outlet connector is connected to the outlet assembly, wherein the outlet connector is shaped to cover the opening of the electrical connector receiver when the outlet connector is connected to the outlet assembly, and wherein the outlet connector includes a recess proximal to the electrical connector shaped to correspond to a protruding portion of the electrical connector receiver.

123. The connection assembly of claim **120**, wherein the outlet connector includes at least one retention feature to releasably connect the outlet connector to the swivelling disc via at least one corresponding notch located on the swivelling disc,

wherein the outlet connector includes at least one tab, each said at least one retention feature located on a corresponding tab having a corresponding actuator, and wherein each said actuator is adapted to release each said retention feature from a corresponding notch of the swivelling disc.

124. The connection assembly of claim **120**, wherein the outlet connector includes a grommet to connect the tube portion to a tube connection region of the outlet connector,

wherein the grommet includes threads to receive corresponding coils of the tube portion, wherein the grommet is comprised of a thermoplastic elastomer,

wherein the grommet includes at least one keyway for restraining the grommet during forming,

wherein the grommet includes at least one radial flange to engage a mold tool during forming,

wherein the grommet includes a grip section, and

wherein the grip section includes a plurality of ridges and recesses disposed radially about the grommet.

125. The connection assembly of claim **120**, wherein the outlet connector includes a receiver at a tube connection region, said receiver comprising receiver threads, a receiver flange, and at least one protrusion,

wherein the outlet connector further comprises a clip to secure the tube portion within the receiver, the clip comprising clip threads, a clip flange, and at least one tab, wherein at least one tab is structured to engage with at least one protrusion to secure the clip to the receiver,

wherein the clip threads and the receiver threads are structured to receive corresponding coils of the tube portion, and

wherein the clip flange and the receiver flange are structured to engage a mold tool during forming.

126. The connection assembly of claim **120**, wherein when the outlet connector is connected to the outlet assembly a rotatable, electrical, and pneumatic connection is formed.

127. The connection assembly of claim **120**, wherein the outlet assembly comprises an airflow tube having a tapered end to connect to the outlet connector and form a pneumatic seal therewith,

wherein the airflow tube is removable, and

wherein the outlet connector includes at least one rib at an outlet connection region to support the outlet connector on the airflow tube when connected to the outlet assembly.

128. A respiratory therapy system for the treatment of sleep disordered breathing in a patient, comprising:

a respiratory therapy device to provide a flow of air to the patient at positive pressure, the respiratory therapy device comprising:

a housing; and

an outlet assembly located on the housing, said outlet assembly comprising:

an outlet housing having an inner wall and a swivelling disc provided to said outlet housing, said outlet housing comprising a void partly defined by the inner wall; and

a cable having a first end to connect to an electrical connector and a second end to connect to at least one electrical component of the respiratory therapy system, a portion of the cable being contained in the void; and

an air circuit configured to connect to the outlet assembly at a first end and to a patient interface at a second end, said air circuit comprising an outlet connector located at the second end of a tube portion to connect the tube portion to the outlet assembly, said outlet connector including the electrical connector,

wherein said outlet connector and said swivelling disc are connectable such that said outlet connector and said swivelling disc are rotatable in unison relative to said outlet housing between a first position and a second position, and

wherein when the swivelling disc is in the first position the portion of the cable contained in the void is not wrapped around the inner wall such that the portion of the cable contained in the void is larger when the swivelling disc is in the first position than when the swivelling disc is in the second position.

129. The respiratory therapy system of claim **128**, wherein said swivelling disc includes a first pair of stop surfaces and said outlet housing includes a second pair of stop surfaces to limit the rotation of the swivelling disc relative to the outlet housing,

wherein the first pair of stop surfaces is located on either side of and adjacent to a receiver opening in the swivelling disc that receives the cable,

wherein said second pair of stop surfaces are located on the inner wall and said inner wall configured to rotatably receive said swivelling disc,

wherein the pairs of stop surfaces are arranged to limit the rotation of the swivelling disc relative to the outlet housing to less than 360° and greater than 180° , and wherein the void is defined, at least in part, by the inner wall and an outer wall of the outlet housing.

130. The respiratory therapy system of claim **128**, further comprising a humidifier to humidify the flow of air,

wherein the tube portion includes a heating element disposed along at least a portion of the tube portion, said heating element connected to the electrical connector.

131. The respiratory therapy system of claim **128**, wherein the outlet connector comprises an elbow bent at an angle between 0° and 120° .

132. The respiratory therapy system of claim **128**, wherein the outlet housing further comprises an annular section configured to receive the cable when the swivelling disc is in the second position,

wherein the portion of the cable contained in the void comprises a slack portions when the swivelling disc is in the first position,

wherein a maximum length of the slack portion is less than a circumference of the inner wall, and

wherein the slack portion of the cable extends from the void and wraps around the annular section as the swivelling disc is rotated from the first position to the second position.

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