



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : B32B 7/02, 27/36, G02B 1/10, 5/30, 5/08, C08G 63/12, 63/199, 63/20	A3	(11) International Publication Number: WO 99/36262 (43) International Publication Date: 22 July 1999 (22.07.99)
(21) International Application Number: PCT/US99/00506 (22) International Filing Date: 8 January 1999 (08.01.99) (30) Priority Data: 09/006,601 13 January 1998 (13.01.98) US (71) Applicant: MINNESOTA MINING AND MANUFACTURING COMPANY [US/US]; 3M Center, P.O. Box 33427, Saint Paul, MN 55133-3427 (US). (72) Inventors: HEBRINK, Timothy, J.; P.O. Box 33427, Saint Paul, MN 55133-3427 (US). MERRILL, William, W.; P.O. Box 33427, Saint Paul, MN 55133-3427 (US). STOVER, Carl, A.; P.O. Box 33427, Saint Paul, MN 55133-3427 (US). (74) Agents: GWIN, H., Sanders et al.; Minnesota Mining and Manufacturing Company, Office of Intellectual Property Counsel, P.O. Box 33427, Saint Paul, MN 55133-3427 (US).	(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i> (88) Date of publication of the international search report: 18 November 1999 (18.11.99)	
(54) Title: MODIFIED COPOLYESTERS AND IMPROVED MULTILAYER REFLECTIVE FILMS		
(57) Abstract A multilayered polymer film includes a first set of optical layers and a second set of optical layers. The first set of optical layers is made from a polyester which is often birefringent. The polyesters of the first set of optical layers typically have a composition in which 70-100 mol % of the carboxylate subunits are first carboxylate subunits and 0-30 mol % are comonomer carboxylate subunits and 70 to 100 mol % of the glycol subunits are first glycol subunits and 0 to 30 mol % of the glycol subunits are comonomer glycol subunits, where at least 0.5 mol % of the combined carboxylate and glycol subunits are comonomer carboxylate or comonomer glycol subunits. The multilayered polymer film may be used to form, for example, a reflective polarizer or a mirror.		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 99/00506

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 B32B7/02 B32B27/36 G02B1/10 G02B5/30 G02B5/08
 C08G63/12 C08G63/199 C08G63/20

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 B32B G02B C08G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 97 01774 A (MINNESOTA MINING & MFG) 16 January 1997 (1997-01-16) claims 1-7,15-21 -----	1-14
A	WO 96 19347 A (MINNESOTA MINING & MFG) 27 June 1996 (1996-06-27) cited in the application page 27, line 24 -page 32, line 15; claims -----	1-14
A	US 3 610 729 A (ROGERS HOWARD G) 5 October 1971 (1971-10-05) the whole document -----	1-14
A	US 4 310 584 A (COOPER SCOTT A ET AL) 12 January 1982 (1982-01-12) the whole document -----	1-14
	-/--	

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

° Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

17 September 1999

Date of mailing of the international search report

07. 10. 1999

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
 Fax: (+31-70) 340-3016

Authorized officer

Decocker, L

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 99/00506

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	D. J. FENOGLIO AND J. J. FOSTER: "The effect of the t-butyl substituent on polymer properties in homopolymer systems" JOURNAL OF POLYMER SCIENCE, POLYMER CHEMISTRY EDITION., vol. 28, no. 10, September 1990 (1990-09), pages 2753-2764, XP002115659 JOHN WILEY AND SONS. NEW YORK., US ISSN: 0887-624X page 2764, conclusion page 2754, line 8 - line 23 ---	15
A	EP 0 489 482 A (DAY GLO COLOR CORP) 10 June 1992 (1992-06-10) page 3, line 24 - line 58; claims 1-3 ---	15
A	CHEMICAL ABSTRACTS, vol. 87, no. 2, 11 July 1977 (1977-07-11) Columbus, Ohio, US; abstract no. 7399, STASEK EMANUEL ET AL.: "Modified poly(ethylene terephthalate)" XP002115660 abstract & CS 164 399 A -----	15

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US 99/00506

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:

3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest.
- No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-14

Multilayer reflective films

2. Claim : 15

A polymer comprising a copolyester

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 99/00506

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
WO 9701774	A	16-01-1997	AU 692715 B	11-06-1998
			AU 6279696 A	30-01-1997
			EP 0835464 A	15-04-1998

WO 9619347	A	27-06-1996	US 5882774 A	16-03-1999
			AU 4524296 A	10-07-1996
			BR 9510517 A	30-03-1999
			CA 2208234 A	27-06-1996
			CN 1170382 A	14-01-1998
			EP 0799129 A	08-10-1997
			JP 10511322 T	04-11-1999
			US 5828488 A	27-10-1998

US 3610729	A	05-10-1971	NONE	

US 4310584	A	12-01-1982	CA 1157619 A	29-11-1983
			CH 649850 A	14-06-1985
			DE 3048853 A	10-09-1981
			FR 2472469 A	03-07-1981
			GB 2066155 A,B	08-07-1981
			HK 80685 A	25-10-1985
			IT 1141127 B	01-10-1986
			JP 1769994 C	30-06-1993
			JP 4040681 B	03-07-1992
			JP 56099307 A	10-08-1981
			NL 8007061 A,B,	16-07-1981
			SE 450473 B	29-06-1987
SE 8009041 A	27-06-1981			
US RE31780 E	25-12-1984			

EP 0489482	A	10-06-1992	JP 4234427 A	24-08-1992
			US 5264153 A	23-11-1993

CS 164399	A	07-11-1975	NONE	
