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(54) Title: PHOTOVOLTAIC CELL COVER

(57) **Abstract:** The present invention is a photovoltaic cell having improved conversion properties. The cell includes a cover for a photovoltaic device. In one embodiment, the cover includes a fluorescent material that shifts the wavelength of some of the incident light to be closer to the wavelength that produces the least amount of thermal loading on the photovoltaic device. In another embodiment, the cover includes a fluorescent material between two reflective filters. The cell and cover may either be placed together in a stack or separated from one another.



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## PHOTOVOLTAIC CELL COVER

## TECHNICAL FIELD

[0001] The present invention generally relates to photovoltaics, and more particularly to a method and system for covering photovoltaic cells.

## BACKGROUND ART

[0002] The efficiency with which a solar-to-electricity power conversion device can convert sunlight into electricity is determined, in part, by how well the device responds to the spectral characteristics of the solar flux. Photovoltaic devices, for example, are capable of absorbing light, at varying efficiency, over a large part of the solar spectrum. While some of the solar photons are efficiently converted to electricity, other photons impart only some of their energy to electric energy, and others simply heat the photovoltaic device.

[0003] Photovoltaic devices are capable of converting only a fraction of solar photons into electricity. Thus, for example, silicon photovoltaic cells can convert light from approximately 0.3  $\mu\text{m}$  to approximately 1.1  $\mu\text{m}$  into electron-hole pairs, which may be used to generate electricity. Photons having longer wavelengths have an energy that is less than the band gap energy of silicon photovoltaic cells, and are not absorbed. Photons having a wavelength below the upper limit but that are not converted to electricity are converted to heat, which raises the temperature of the photovoltaic device. In addition, some of the energy of photovoltaically converted photons also appears as heat. Specifically, the difference between the photon energy and the band gap energy is not useful for generating electron-hole pairs and is lost as heat within the photovoltaic device.

[0004] There are thus many mechanisms affecting photovoltaic conversion and unwanted heating of photovoltaic devices. There is a need in the art for a photovoltaic device that more efficiently converts the solar flux into useable electricity. There is also a need in the art for a photovoltaic device minimizes the amount of heat generated therein. Such a device should be simple and inexpensive, and compatible with current photovoltaic technology.

## DISCLOSURE OF INVENTION

[0005] The present invention overcomes the disadvantages of prior art by converting the spectral characteristics of the solar flux to a spectra that better matches the conversion capabilities of a photovoltaic cell.

[0006] In one embodiment, the present invention provides a photovoltaic cell and cover for

converting incident radiative flux into electricity including a photovoltaic portion having band gap wavelength and a cell cover substantially covering a light-receiving surface of the photovoltaic portion. The cell cover includes a first layer including a reflective filter and adapted to receive the incident radiative flux, a second layer facing the first layer and including a fluorescent material having pump wavelengths and emission wavelengths, and a third layer between the second layer and the photovoltaic portion, and including a reflective filter. In one embodiment, the first layer and third layer are interference filters. In another embodiment, the first layer and third layer are deposited on opposing sides of the second layer. In yet another embodiment, the second layer includes neodymium. In one embodiment, the first layer transmits light at said pump wavelength and reflects light at said pump wavelength. In one embodiment, the third layer reflects light at said pump wavelength. It is preferred that the emission wavelength is less than or equal to said band gap wavelength.

[0007] In another embodiment, a cover for receiving an incident radiative flux for a photovoltaic device is provided, where the photovoltaic device has a band gap wavelength and a light-receiving surface for converting incident radiative flux into electricity. The cell cover includes a first layer including a reflective filter and adapted to receive the incident radiative flux, a second layer facing the first layer and including a fluorescent material having pump wavelengths and emission wavelengths, and a third layer between the second layer and the photovoltaic portion, and including a reflective filter. In one embodiment, the first layer and third layer are interference filters. In another embodiment, the first layer and third layer are deposited on opposing sides of the second layer. In yet another embodiment, the second layer includes neodymium. In one embodiment, the first layer transmits light at said pump wavelength and reflects light at said pump wavelength. In one embodiment, the third layer reflects light at said pump wavelength. It is preferred that the emission wavelength is less than or equal to said band gap wavelength.

[0008] These features together with the various ancillary provisions and features which will become apparent to those skilled in the art from the following detailed description, are attained by the photovoltaic cell cover of the present invention, embodiments thereof being shown with reference to the accompanying drawings, by way of example only, wherein:

#### BRIEF DESCRIPTION OF DRAWINGS

[0009] FIG. 1A is a perspective sectional view of a first embodiment photovoltaic cell and cover;

- [0010] FIG. 1B is a side sectional view of the embodiment of FIG. 1A;
- [0011] FIG. 2 is graph illustrating the spectral characteristics of one embodiment of a photovoltaic cell;
- [0012] FIG. 3 is a sectional view of a second embodiment cover for a photovoltaic cell;
- [0013] FIG. 4 is a graph illustrating the absorption properties of a material of a first embodiment photovoltaic cell cover;
- [0014] FIG. 5 is a third embodiment of a photovoltaic cell and cover;
- [0015] FIG. 6 is a fourth embodiment of a photovoltaic cell and cover;
- [0016] FIG. 7 is a perspective view of a fifth embodiment of a photovoltaic cell and cover showing the cell and cover separated from each other;
- [0017] FIG. 8 is perspective view of the embodiment of FIG. 7 with the cover placed over the cell;
- [0018] FIG. 9 is a first embodiment of sectional view 9-9 of FIG. 8; and
- [0019] FIG. 10 is a second embodiment of sectional view 9-9 of FIG. 8.
- [0020] Reference symbols are used in the Figures to indicate certain components, aspects or features shown therein, with reference symbols common to more than one Figure indicating like components, aspects or features shown therein.

#### MODES FOR CARRYING OUT THE INVENTION

[0021] Figure 1A is a perspective sectional view of a first embodiment photovoltaic cell and cover **100**. As shown in Figure 1A, photovoltaic cell and cover **100** includes a photovoltaic portion **110** and a cell cover **120**. Photovoltaic portion **110** includes a photovoltaic material **111** having a front surface **113** and an opposing back surface **115**. Cell cover **120** substantially covers the photovoltaic portion front surface **113**, and extends from a surface **103** adjacent to photovoltaic portion front surface **113** to a surface **101**. In one embodiment, surfaces **101**, **103**, and **113** are sufficiently planar and parallel to permit light to pass through surface **101** and into photovoltaic portion **110**.

[0022] Photovoltaic portion **110** includes, in general, a photovoltaic material **111** that is, but is not limited to: a bulk material including, but not limited to, silicon, germanium, or another bulk

semiconducting material formed as a monocrystalline, poly- or multicrystalline, or ribbon structure; thin films including, but not limited to, multi-layered thin-film composites, chalcogenide films of  $\text{Cu}(\text{In}_x\text{Ga}_{1-x})(\text{Se}_x\text{S}_{1-x})_2$ , cadmium telluride, conductive polymers, polymer (or organic) solar cells, gallium arsenide (GaAs), dye-sensitized solar cells, silicon thin-films, including but not limited to, amorphous silicon, protocrystalline silicon or nanocrystalline silicon; or quantum dots.

[0023] Cell cover **120** extends from a surface **103** adjacent to photovoltaic portion front surface **113** to a surface **101**. Cell cover **120** includes one or more optical materials that transmit, interact and modify spectra of light that passes into the cover and into photovoltaic portion **110**. Cell cover **120** may be formed on photovoltaic portion **110**, as by a semiconductor manufacturing process, such as deposition, may be fixed to the photovoltaic portion, such as with an adhesive, or may be a structure that is separate from and may be placed or held adjacent to or in contact with the photovoltaic portion. In an alternative embodiment, cell cover **120** includes elements that providing spacing between different optical materials or between the optical materials and photovoltaic portion **110**.

[0024] The operation of photovoltaic cell and cover **100** is illustrated with reference to Figure 1B, which shows a side sectional view of the photovoltaic cell and Figure 2 which includes graph **200** illustrating the spectral characteristics of one embodiment of the photovoltaic cell. Figure 1B also shows, for illustrative purposes, an incident for receiving a radiant flux **F1**, which may be a solar flux, and a pair of electrical leads **131** and **133** connection photovoltaic portion **110** to an electric load **130**. Graph **200** shows a representative solar spectrum **201** (more specifically, the radiant spectral flux density) at the earth's surface over the wavelength range of 0.3  $\mu\text{m}$  to 1.5  $\mu\text{m}$ .

[0025] Graph **200** shows characteristics of photovoltaic portion **110**, as follows. One way of specifying a photovoltaic material is by the material's band gap energy. Photons having an energy greater than the band gap energy may be absorbed by a photovoltaic material and generate electron-hole pairs useful for producing electric power. The wavelength corresponding to a band gap energy is referred to herein, and without limitation, as the "band gap wavelength." Graph **200** has a line **203** representing the band gap wavelength of photovoltaic material **111**. For illustrative purposes which are not meant to limit the scope of the present invention, line **203** is at a wavelength of 1.12  $\mu\text{m}$ , which corresponds to that of a silicon photovoltaic device. Graph **200** also shows a range **205**, which extends to from small wavelength up to the band gap wavelength.

Photons within range wavelength **205** have energies greater than the band gap energy and thus are absorbed by photovoltaic material **111**.

[0026] Graph **200** also shows characteristics of cell cover **120**, as follows. Cell cover **120** includes a fluorescent material, as described subsequently in greater detail, that absorbs light at or near a first wavelength or range, indicated by a line **207** on graph **200**, and emits light at a longer wavelength or range of wavelengths, indicated by a line **209** on the graph. The shift in wavelength between an absorbed photon and a emitted photon is indicated by arrow **211**. In the present invention, the materials of cell cover **120** are selected to shift light within range **205** to a wavelength closer to, or in an alternative embodiment, equal to, the band gap wavelength **203** of photovoltaic material **111**.

[0027] In general, cell cover **120** accepts radiant flux **F1** into front surface **101** includes materials that transmit a spectrally altered radiant flux **F2** away from the cell cover and through back surface **103** into photovoltaic portion **110**. The shift is preferably towards a wavelength which is close to or slightly less than the wavelength corresponding to the band gap of photovoltaic material **111**. In one embodiment, the wavelength is shifted to within 10% of the band gap wavelength. In another embodiment, the wavelength is shifted to within 5% of the band gap wavelength.

[0028] Only a fraction of the photons within the wavelength range **205** produce electron-hole pairs in photovoltaic material **111**. Further, only a fraction of energy of the photons that produce electron-hole pairs becomes useful electrical energy. The energy of the absorbed photons that do not produce electron-hole pairs, and the energy in excess of the band gap energy of photons that do produce electron-hole pairs generate heat in photovoltaic material **111**. By shifting the wavelength of light impinging photovoltaic material **111** closer to the band gap wavelength of the photovoltaic material, less heat is generated within the photovoltaic material.

[0029] Figure 3 depicts a second embodiment cell cover **320**, which may be generally similar to cell cover **120**, except as further detailed below. Where possible, similar elements are identified with identical reference numerals in the depiction of the embodiments of Figures 1A, 1B, and 2.

[0030] Cell cover **320** comprises three adjacent layers of optical material: a first layer **321** which includes surface **101**, a second layer **323**, and a third layer **325** which includes surface **103**. Further, first layer **321** and third layer **325** are reflective filters and second layer **323** is a fluorescent material. In general cover cell **320** materials are selected to shift at least a portion of

the radiant flux toward the wavelength corresponding to the band gap energy of photovoltaic portion **111**.

[0031] In one embodiment, cell cover **320** is a laser-like structure that accepts an incident flux, such as **F1** as shifts at least a portion of the incident flux towards but not exceeding the band gap wavelength of photovoltaic material **111**. Photovoltaic cell **100** including cell cover **320** will now be described with reference specific materials which are meant to be illustrative and not limiting as to the scope of the invention.

[0032] In one specific embodiment, photovoltaic portion **111** is a silicon photovoltaic having a band gap energy of 1.11 eV (corresponding to a wavelength of 1.117  $\mu\text{m}$ ). Second layer **323** is a slab of a neodymium:glass laser material. One such material is a potassium-barium-aluminum-phosphate based glass, such as LG-750 Phosphate Laser Glass (Schott Glass Technologies, Inc., Duryea, PA), having a thickness  $y$  of from approximately 3 mm to approximately 25 mm. In one embodiment, layers **321** and **323** are thin interference filters deposited on opposing sides of second layer **323** having negligible thicknesses. In a second embodiment, one or more of layers **321** and **323** are separate interference filters that are adhesively fixed to second layer **323**, or that are held in place with a retaining housing element.

[0033] The optical properties of cell cover **320** are described with reference to Figure 4, which shows a graph **400** of the transmission curve for LG-750. LG-750 has absorption peaks **401**, **403**, and **405**, in range of approximately 0.6  $\mu\text{m}$  to approximately 0.80  $\mu\text{m}$  at 0.68  $\mu\text{m}$  (peak **401**), 0.75  $\mu\text{m}$  (peak **403**), and 0.80  $\mu\text{m}$  (peak **405**), as well as other absorption features. LG-750 has an emission peak at 1.0537  $\mu\text{m}$  with a width of .026  $\mu\text{m}$ .

[0034] Layer **321** accepts incident flux, such as a solar flux, and traps light near the absorption features of second layer **323**. In one embodiment, first layer **321** is highly transmissive at the absorption wavelengths of second layer **323** and has transmissivity of greater than or equal to 95% at wavelengths from approximately 0.6  $\mu\text{m}$  to approximately 0.80  $\mu\text{m}$ , and is highly reflective, with a reflectivity greater than or equal to 95%, at a wavelength of 1.06  $\mu\text{m}$ . First layer **321** thus accepts solar flux at pumping wavelengths of second layer **323** and reflects any wavelength shifted light back towards photovoltaic portion **110**.

[0035] In one embodiment, third layer **325** blocks is highly reflective in the infrared range to prevent heating of photovoltaic material **111**, and thus, for example is highly reflective for wavelengths less than approximately 0.35  $\mu\text{m}$ . In another embodiment, third layer **325** is highly reflective at a wavelength of 1.06  $\mu\text{m}$ , and thus reflects fluorescence back into second layer **323**.

[0036] Alternative embodiments for second layer **323** are solid fluorescent materials the shift light to wavelengths less than or equal to the photovoltaic material that is being covered. Examples of such materials include laser materials including, but are not limited to, other neodymium glasses, neodymium YAG, neodymium YLF, neodymium doped YVO<sub>4</sub>, neodymium doped yttrium calcium oxoborate, titanium sapphire, ytterbium YAG, ytterbium doped glass, and promethium 147 doped phosphate glass. Importantly, second layer **323** should absorb light at wavelengths within the incident radiative flux spectra, and should have emission at or slightly less than the band gap wavelength of the photovoltaic material being pumped.

[0037] In general, some or all of the photovoltaic cell and cover or cover layers may include or be a laminated structure, may include substantially planar portions that are bonded or held together, or may include planar portions that are substantially planar and maintained by spacing elements at a spacing with a gap between layers. Two illustrative embodiments having spaced structures are illustrated in Figures 5 and 6.

[0038] Figure 5 depicts a third embodiment of a photovoltaic cell and cover **500**, which may be generally similar to photovoltaic cell and cover **100** except as further detailed. Where possible, similar elements are identified with identical reference numerals in the depiction of the embodiments of Figures 1A, 1B, 2, 3, and 4. Photovoltaic cell and cover **500** includes a photovoltaic portion **110** and a cover **520**, which includes the optical materials of cell cover **320** and spacing elements **501**. Spacing elements **501** are preferably positioned so as to not block active portions of photovoltaic portion **110**, are sufficiently thick to keep portion **110** and **320** from touching, and can be formed, as non-limiting examples, from a metal, plastic, or ceramic material. In one embodiment, spacing elements **501** are elements that are separate from portion **110** and cover **320**, and that may be adhesively or mechanically fixed, as with screws or other fastening means, to one or both of portion **110** and cover **320**. In another embodiment, spacing elements **501** are formed from raised portions of one or both of portion **110** or cover **320**.

[0039] Figure 6 depicts a fourth embodiment of a photovoltaic cell and cover **600**, which may be generally similar to photovoltaic cell and covers **100** or **500**, or cell over **320**, except as further detailed. Where possible, similar elements are identified with identical reference numerals in the depiction of the embodiments of Figures 1A, 1B, 2, 3, 4 and 5.

[0040] Photovoltaic cell and cover **600** includes a photovoltaic portion **110** and a cell cover **620**. Cell cover **620** includes layers **321**, **323**, and **325** and spacing elements **601**, **603**, and **605**. Spacing elements **601**, **603**, and **605** are provided to space layers **321**, **323**, and **325** apart from each other and from photovoltaic portion **110**. Spacing elements **601**, **603**, and **605** are preferably

positioned so as to not block active portions of photovoltaic portion **110**, are sufficiently thick to keep adjacent ones of portion **110** and layers **321**, **323**, and **325** from touching, and can be formed, as non-limiting examples, from a metal, plastic, or ceramic material. In one embodiment, one or more of spacing elements **601**, **603**, and **605** are elements that are separate from portion **110** and layers **321**, **323**, and **325** and that may be adhesively fixed to one or both of portion **110** and layers **321**, **323**, and **325**. In another embodiment, one or more of spacing elements **601**, **603**, and **605** are formed from raised portions of one or both of portion **110** or layers **321**, **323**, and **325**.

[0041] Alternative embodiments provides a cell cover **120**, **320**, **520**, or **620** as an accessory for commercially available photovoltaic modules. Thus, for example, Figure 7 and 8 are perspective views of a fifth embodiment photovoltaic cell and cover **700** as including a cover **720** to fit over photovoltaic portion **110**, where Figure 7 shows the photovoltaic portion and cover separated from each other, and Figure 8 shows the cover placed over the photovoltaic portion. Photovoltaic cell and cover **700** may be generally similar to photovoltaic cell and covers **100**, **500**, or **600** or cell covers **120** or **320**, and include spacing elements as described with reference to those embodiments, except as further detailed. Where possible, similar elements are identified with identical reference numerals in the depiction of the embodiments of Figures 1A, 1B, 2, 3, 4, 5 and 6.

[0042] FIG. 9 shows is a first embodiment of sectional view 9-9 of FIG. 8, as including a photovoltaic cell and cover **900**, which includes a cover **920**, that may be generally similar to photovoltaic cell and covers **500** and **700** and covers **520** and **720**, except as further detailed. Where possible, similar elements are identified with identical reference numerals in the depiction of the embodiments of Figures 1-8.

[0043] Cover **900** that includes a housing **901** that incorporates spacing elements **501** and the material of cover **320**. Housing **901** is a rigid housing formed, for example but not limited to, one or more pieces of a metal, plastic, or ceramic. Housing **901** also includes a lip **903** that may be sized to fit over a photovoltaic system. Alternatively, screws or other mechanical devices may be used to fix housing **901** or lip **903** to a photovoltaic system, such as photovoltaic portion **110**.

[0044] FIG. 10 shows a second embodiment of sectional view 9-9 of FIG. 8, as including a photovoltaic cell and cover **1000**, which includes a cover **1020**, that may be generally similar to photovoltaic cell and covers **600** and **700** and covers **620** and **720**, except as further detailed. Where possible, similar elements are identified with identical reference numerals in the depiction of the embodiments of Figures 1-8.

[0045] Cover **1000** that includes a housing **1001** that incorporates spacing elements **601**, **603**, and **605**, and layers **321**, **323**, and **325**. Housing **1001** is a rigid housing formed, for example but not limited to, one or more pieces of a metal, plastic, or ceramic. Housing **1001** also includes a lip **1003** that may be sized to fit over a photovoltaic system. Alternatively, screws or other mechanical devices may be used to fix housing **1001** or lip **1003** to a photovoltaic system, such as photovoltaic portion **110**.

[0046] Alternatively in the embodiments of FIGS. 7-10 there may be no spacing elements to prevent optical materials from contacting photovoltaic portion **110**. Thus, for example, spacing element **501** or **601** is optional.

[0047] Throughout this specification, the term "comprising" is inclusive or open-ended and does not exclude additional, unrecited elements or method steps. Reference throughout this specification to "one embodiment" or "an embodiment" means that a particular feature, structure or characteristic described in connection with the embodiment is included in at least one embodiment of the present invention. Thus, appearances of the phrases "in one embodiment" or "in an embodiment" in various places throughout this specification are not necessarily all referring to the same embodiment. Specifically, the invention includes at least all of the different combinations embodied herein. Furthermore, the particular features, structures or characteristics may be combined in any suitable manner, as would be apparent to one of ordinary skill in the art from this disclosure, in one or more embodiments.

[0048] Similarly, it should be appreciated that in the above description of exemplary embodiments of the invention, various features of the invention are sometimes grouped together in a single embodiment, figure, or description thereof for the purpose of streamlining the disclosure and aiding in the understanding of one or more of the various inventive aspects. This method of disclosure, however, is not to be interpreted as reflecting an intention that the claimed invention requires more features than are expressly recited in each claim. Rather, as the following claims reflect, inventive aspects lie in less than all features of a single foregoing disclosed embodiment. Thus, the claims following the Detailed Description are hereby expressly incorporated into this Detailed Description, with each claim standing on its own as a separate embodiment of this invention.

## I Claim:

1. A cover for a photovoltaic device, where the cover receives an incident radiative flux, where said photovoltaic device has a band gap wavelength and a light-receiving surface for converting incident radiative flux into electricity, said cover comprising:
  - a first layer including a reflective filter and adapted to receive said incident radiative flux;
  - a second layer facing said first layer and including a fluorescent material having pump wavelengths and emission wavelengths; and
  - a third layer between said second layer and said photovoltaic device, and including a reflective filter.
2. The cover of Claim 1, wherein said first layer and third layer are interference filters.
3. The cover of Claim 1, wherein said first layer and third layer are deposited on opposing sides of said second layer.
4. The cover of Claim 1, wherein said second layer includes neodymium.
5. The cover of Claim 1, wherein said second layer is a neodymium glass.
6. The cover of Claim 4, wherein said first layer transmits light at said pump wavelength and reflects light at said pump wavelength.
7. The cover of Claim 4, wherein said third layer reflects light at said pump wavelength.
8. The cover of Claim 1, wherein said emission wavelength is less than or equal to said band gap wavelength.
9. The cover of Claim 8, wherein said emission wavelength is within 10% of said band gap wavelength.
10. The cover of Claim 8, wherein said emission wavelength is within 5% of said band gap wavelength.
11. The cover of Claim 1, where said photovoltaic device is approximately parallel to and spaced apart from said first layer.
12. The cover of Claim 1, where said first layer is approximately parallel to and spaced apart from said second layer.
13. The cover of Claim 1, where said second layer is approximately parallel to and spaced apart from said third layer.
14. A cover for a photovoltaic device substantially as shown and described.
15. A photovoltaic cell for converting incident radiative flux into electricity, comprising:
  - a photovoltaic portion having band gap wavelength; and
  - a cell cover substantially covering a light-receiving surface of said photovoltaic

portion, where said cell cover includes

a first layer including a reflective filter and adapted to receive said incident radiative flux,

a second layer facing said first layer and including a fluorescent material having pump wavelengths and emission wavelengths, and

a third layer between said second layer and said photovoltaic portion, and including a reflective filter.

16. The photovoltaic cell of Claim 15, where said first layer and third layer are interference filters.
17. The photovoltaic cell of Claim 15, where said first layer and third layer are deposited on opposing sides of said second layer.
18. The photovoltaic cell of Claim 15, where said second layer includes neodymium.
19. The photovoltaic cell of Claim 15, where said second layer is a neodymium glass.
20. The photovoltaic cell of Claim 18, where said first layer transmits light at said pump wavelength and reflects light at said pump wavelength.
21. The photovoltaic cell of Claim 18, where said third layer reflects light at said pump wavelength.
22. The photovoltaic cell of Claim 15, where said emission wavelength is less than or equal to said band gap wavelength.
23. The photovoltaic cell of Claim 22, where said emission wavelength is within 10% of said band gap wavelength.
24. The photovoltaic cell of Claim 22, where said emission wavelength is within 5% of said band gap wavelength.
25. The photovoltaic cell of Claim 15, where said photovoltaic portion is approximately parallel to and spaced apart from said first layer.
26. The photovoltaic cell of Claim 15, where said first layer is approximately parallel to and spaced apart from said second layer.
27. The photovoltaic cell of Claim 15, where said second layer is approximately parallel to and spaced apart from said third layer.
28. A photovoltaic cell substantially as shown and described.

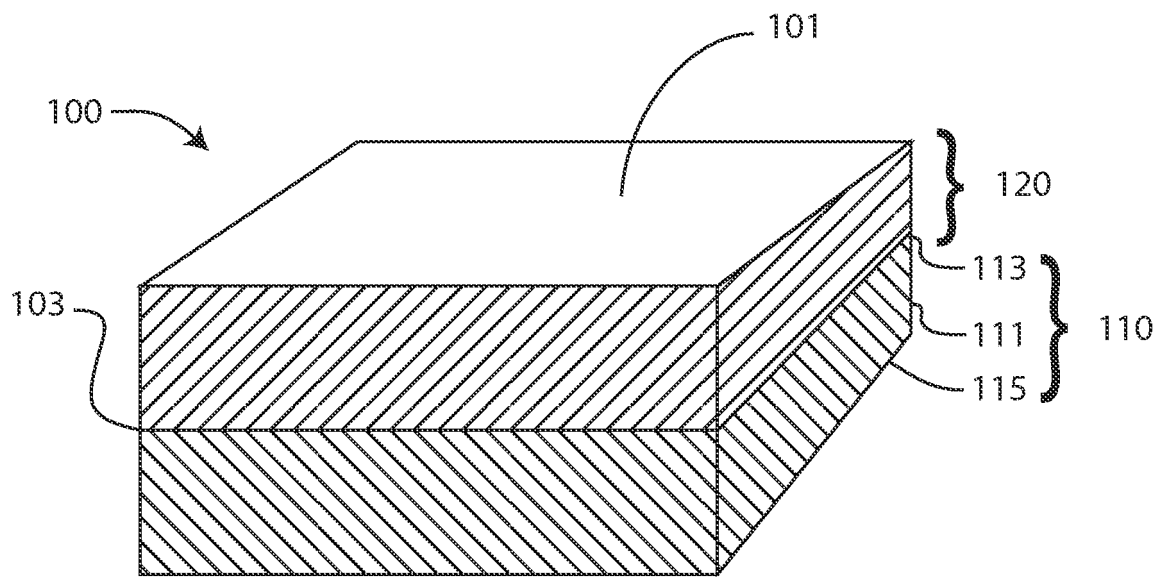


FIG. 1A

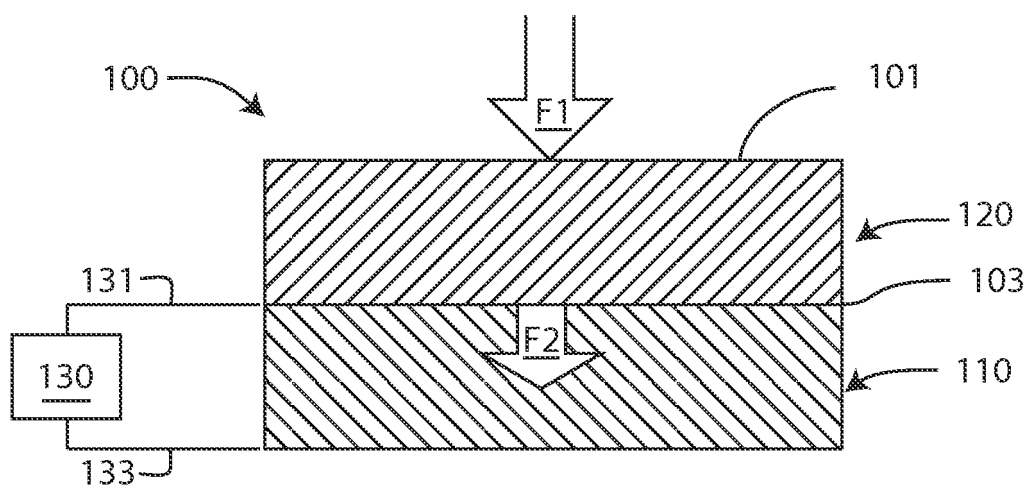


FIG. 1B

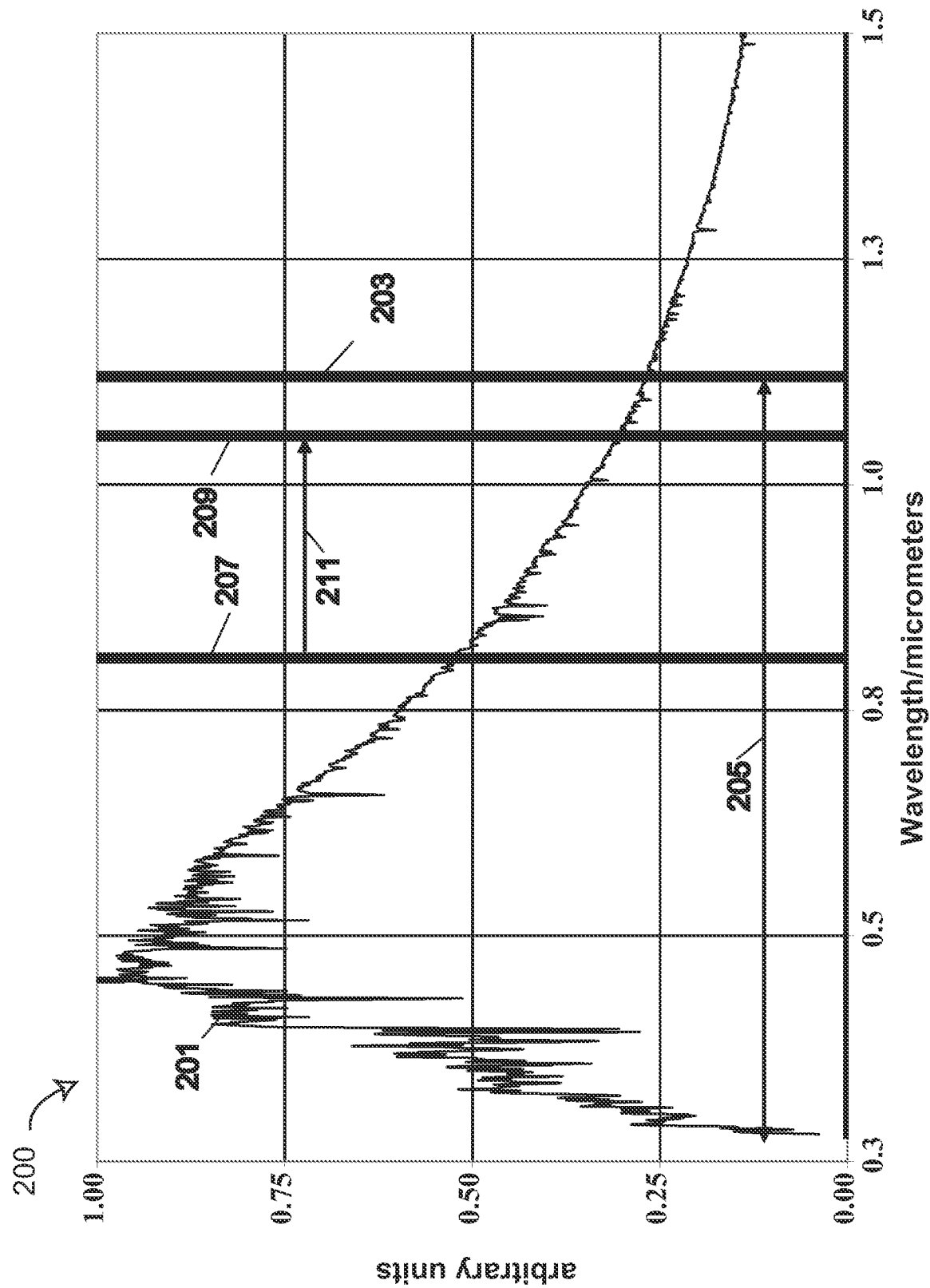


FIG.2

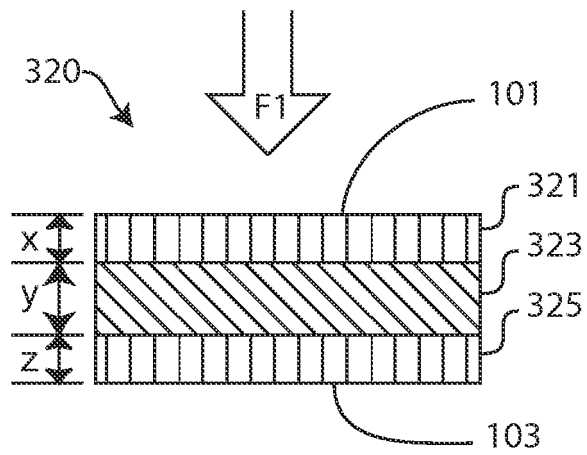


FIG. 3

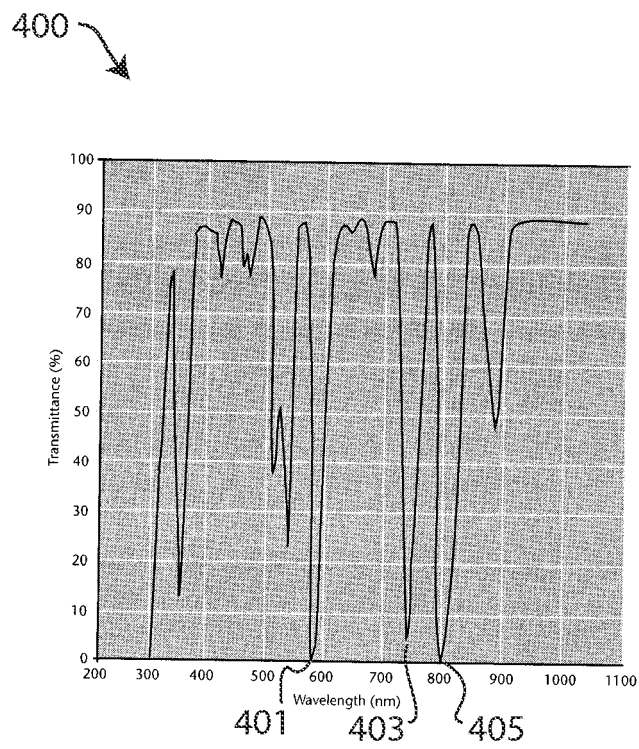


FIG. 4

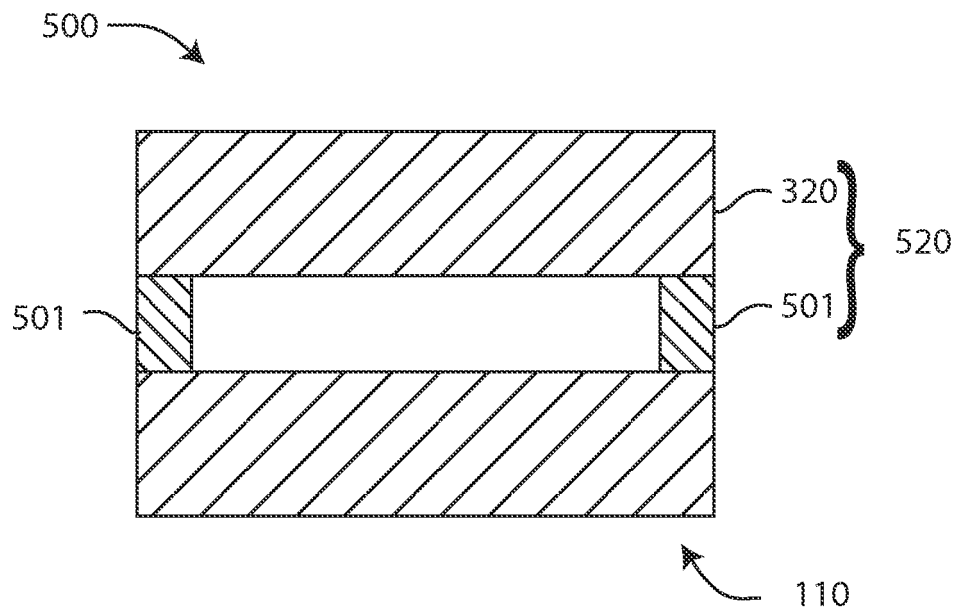


FIG. 5

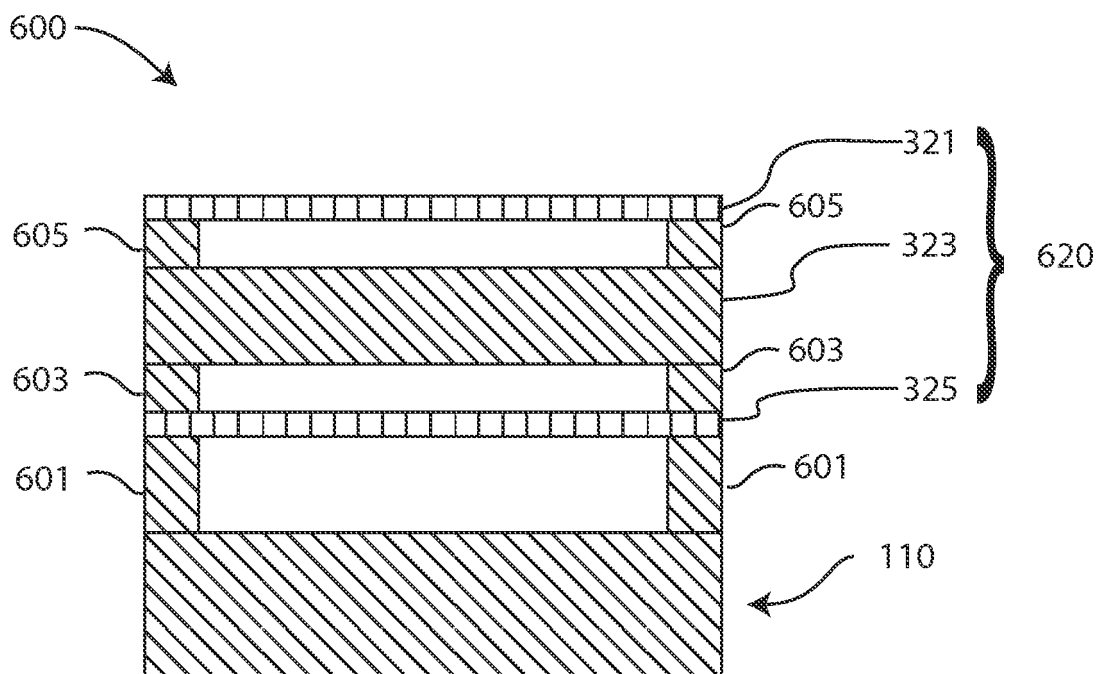


FIG. 6

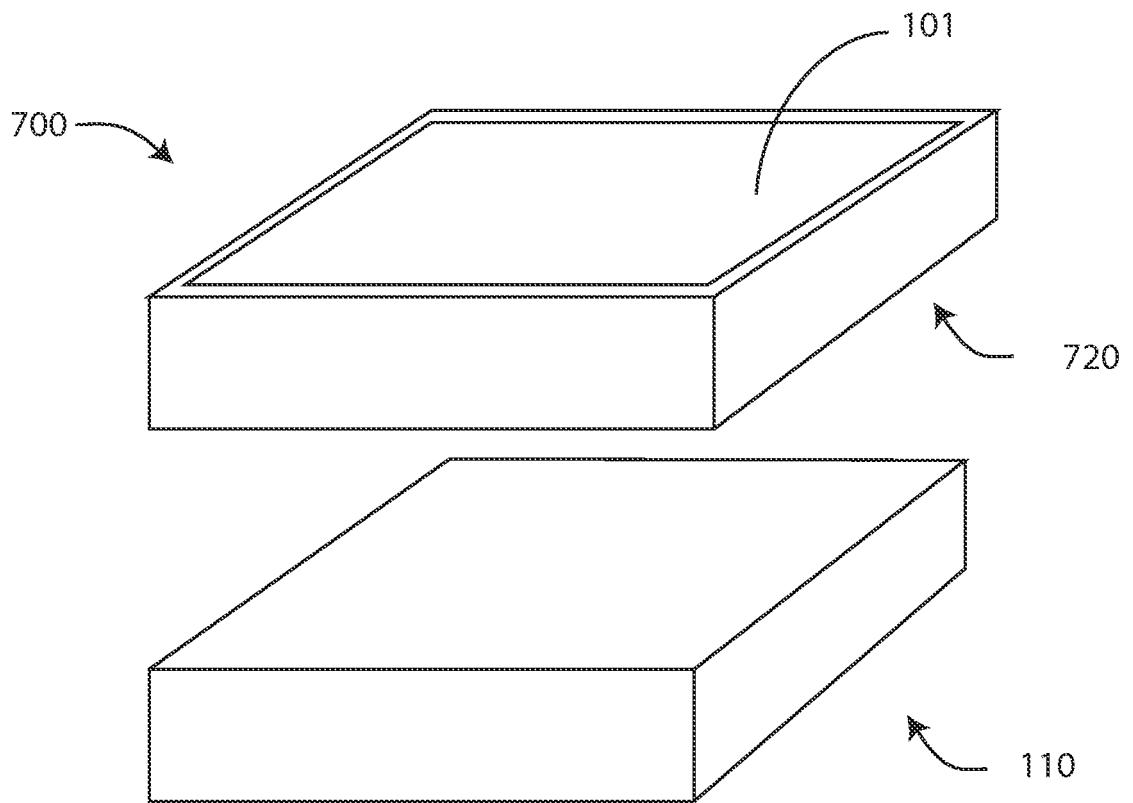


FIG. 7

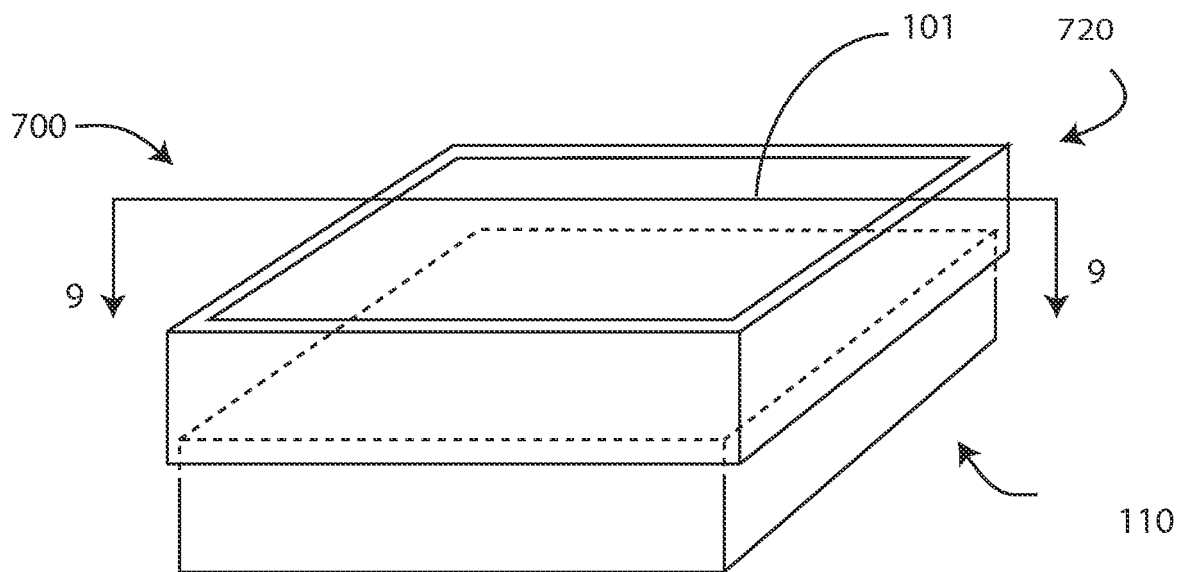


FIG. 8

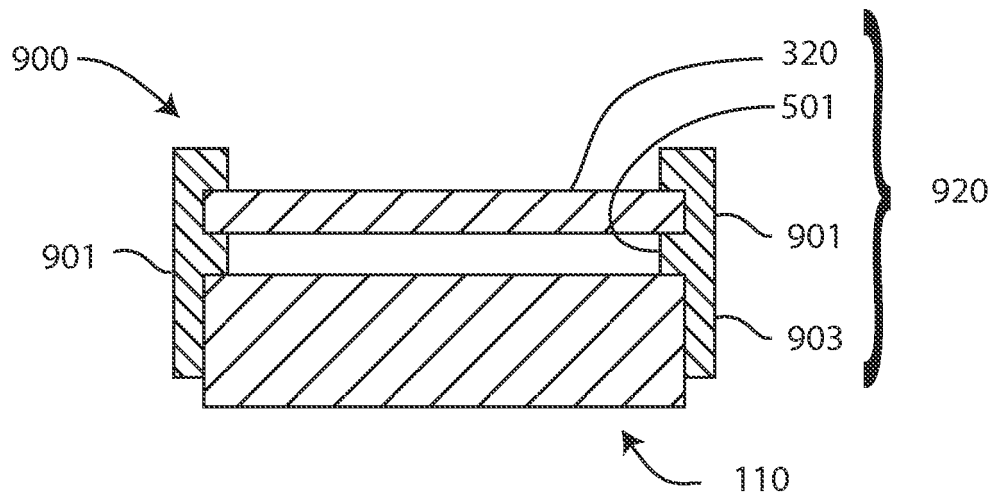


FIG. 9

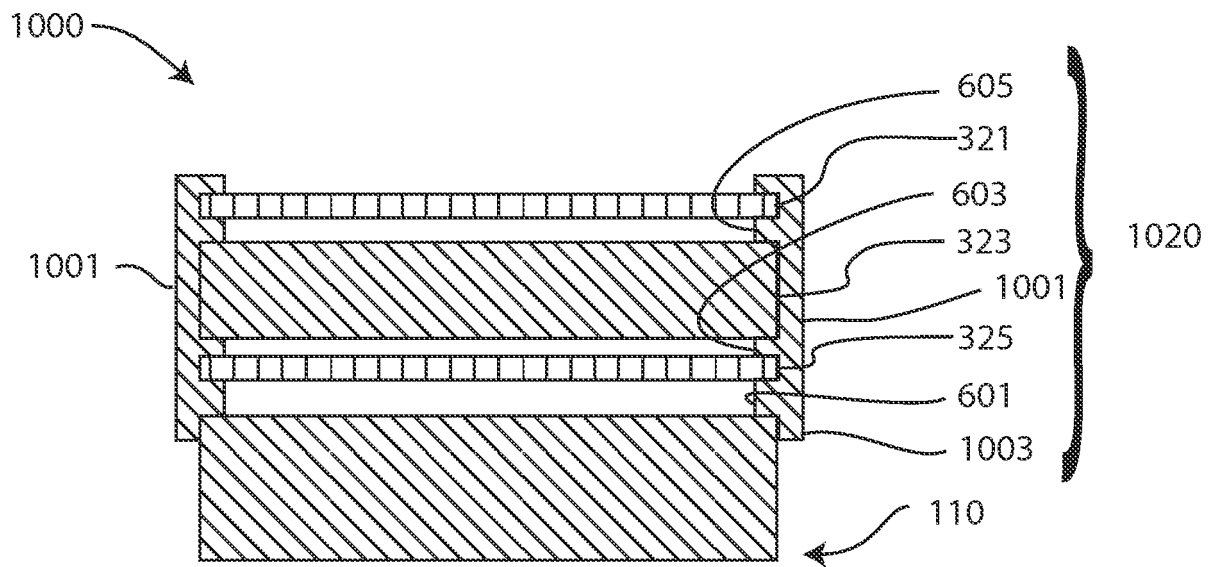


FIG. 10