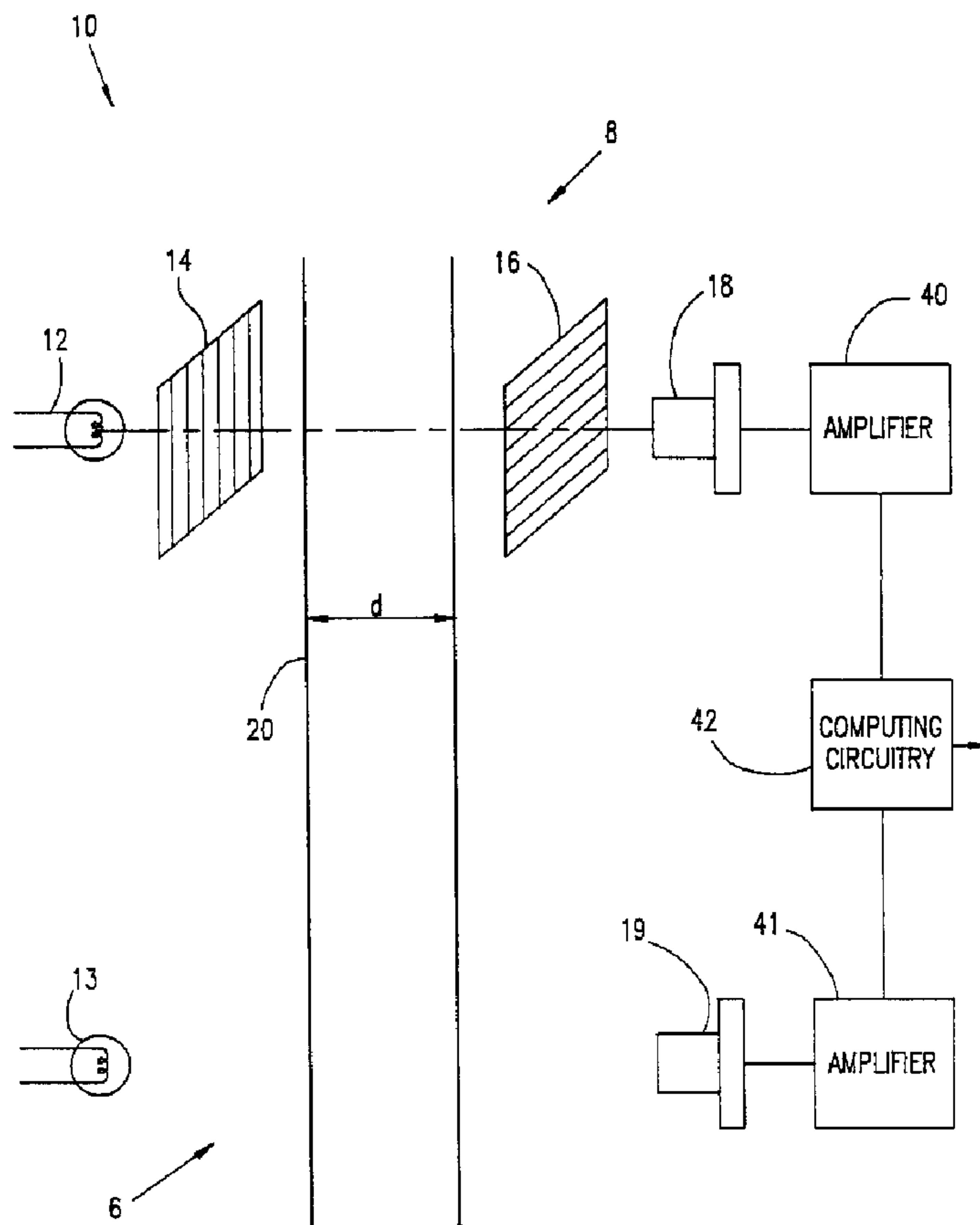




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(54) Titre : DETECTEUR DE CONCENTRATIONS  
 (54) Title: CONCENTRATION DETECTOR



(57) Abrégé/Abstract:

Concentration detection of first and second toner particles in a dispersion, including illuminating the dispersion with linearly polarized light having a given polarization direction, detecting an amount of light passed through the dispersion and through an

**(57) Abrégé(suite)/Abstract(continued):**

analyzer set at a predetermined angle to the given polarization direction and determining at least the concentration of one of the toner particles utilizing the detected amount of light. Additionally the concentration detection may include further illuminating the dispersion with unpolarized light, and further detecting a second amount of light passed through the dispersion illuminated with the unpolarized light, where both of the toner particle concentrations are determined from the detected and the second detected amounts of light.



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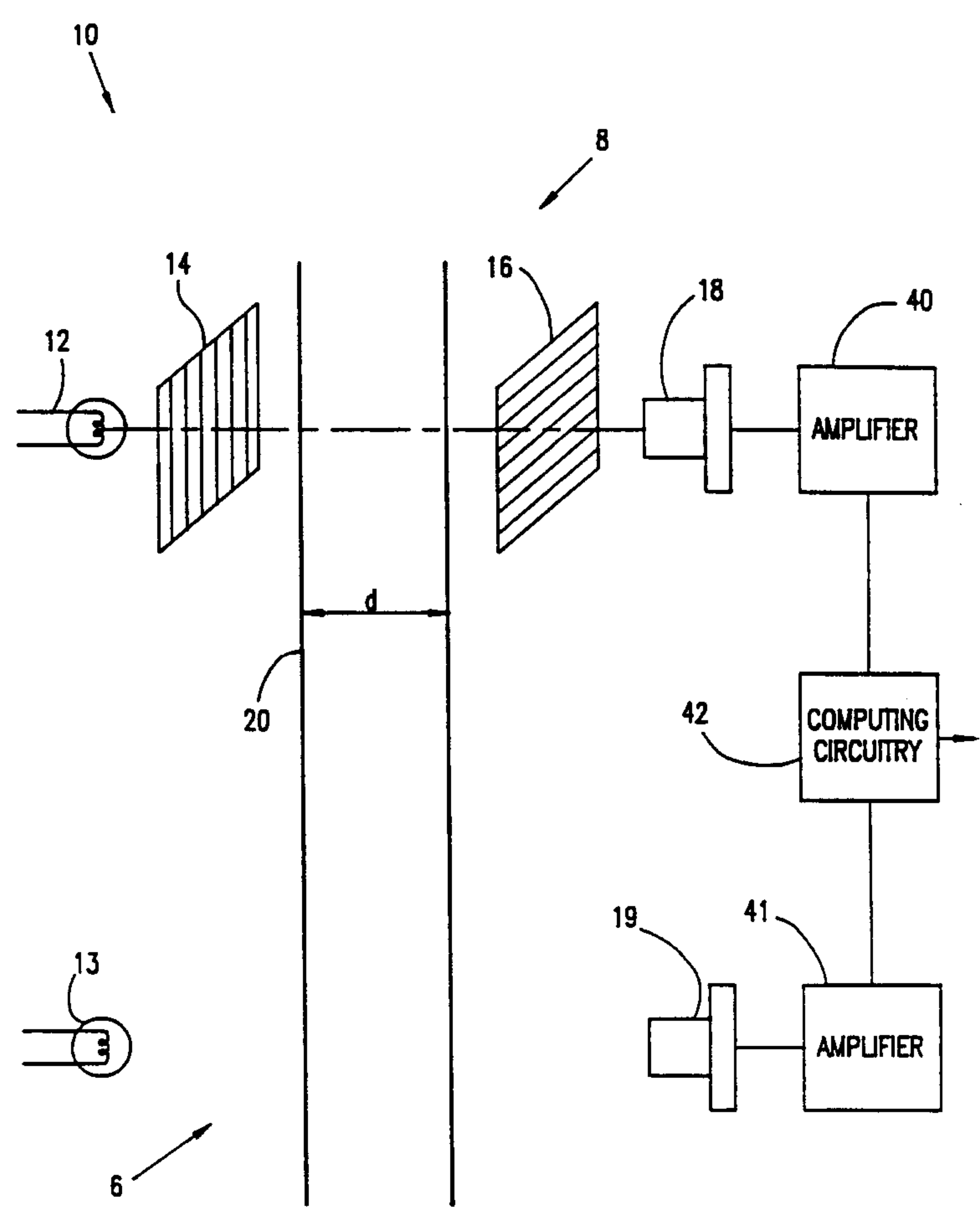
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(54) Title: A METHOD AND AN APPARATUS FOR DETECTING CONCENTRATIONS OF FIRST AND SECOND TONER PARTICLES IN A DISPERSION

(57) Abstract

Concentration detection of first and second toner particles in a dispersion, including illuminating the dispersion with linearly polarized light having a given polarization direction, detecting an amount of light passed through the dispersion and through an analyzer set at a predetermined angle to the given polarization direction and determining at least the concentration of one of the toner particles utilizing the detected amount of light. Additionally the concentration detection may include further illuminating the dispersion with unpolarized light, and further detecting a second amount of light passed through the dispersion illuminated with the unpolarized light, where both of the toner particle concentrations are determined from the detected and the second detected amounts of light.



A METHOD AND AN APPARATUS FOR DETECTING CONCENTRATIONS OF FIRST  
AND SECOND TONER PARTICLES IN A DISPERSION

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**FIELD OF THE INVENTION**

The present invention relates to the field of concentration detection and more particularly to the detection of toner concentration in color liquid developer compositions especially in the presence of contaminants.

**BACKGROUND OF THE INVENTION**

In liquid developer systems the liquid developer is generally comprised of a carrier liquid and toner particles in a generally constant ratio. During imaging operations the concentration of toner particles is reduced and concentrated toner is added to return the concentration to its desired value.

It is important that the concentration of particles should be kept within a given range in order to realize consistent copy quality. This requirement is especially important in color printers or copiers, where the quality of the images is especially dependent on the color balance and on its stability.

In general, concentration of toner particles in liquid developers is determined by measuring the attenuation of light passing through a given path filled with the liquid developer. Since the particles absorb and scatter light, the attenuation of the light is related to the concentration of the particles.

U.S. Patent 4,579,253 describes a system in which the beam of light is split into two components only one of which is attenuated by the liquid developer. The concentration is determined from the ratio of the attenuated and unattenuated beams.

Such systems work fairly well in single color systems or in multicolor systems in which there is no cross contamination between the colors. In general, the most troublesome cross-contamination is black toner particles in a relatively low attenuation color such as yellow. Since black has an attenuation several times that of yellow, visually negligible black contamination can effect the determination of the color concentration in a way which seriously disturbs

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1 the color balance of the system.

2 Japanese Patent Publication Kokai 1-148943 describes a  
3 system in which the attenuation of beams of light having two  
4 different colors are sequentially measured. Using these  
5 attenuation values, the publication describes a method for  
6 determining the concentration of both the black and the  
7 color particles.

8 **SUMMARY OF THE INVENTION**

9 The present invention is based on an analysis of the  
10 different factors which are operative in the attenuation of  
11 light by toner particles.

12 The two main factors are the absorption of light and  
13 the scatter of light by the particles. In general, for black  
14 toner particles, the effect of scatter is very small  
15 compared to the effect of absorption. On the other hand, for  
16 colored toner particles, especially for yellow, the effect  
17 of scatter is much greater than that of absorption.

18 One preferred embodiment of the present invention  
19 utilizes measurements which are selectively more sensitive  
20 to one of these effects thereby reducing the influence of  
21 the contaminant on the measurement of the color toner.

22 In a second, particularly preferred, embodiment of the  
23 invention, two measurements are made, one of which is  
24 relatively more sensitive to absorption and the other of  
25 which is relatively more sensitive to scatter. From these  
26 measurements and a knowledge of the scatter and absorption  
27 characteristics of the different particles, the  
28 concentration of both types of particles can be determined.  
29 Alternatively, a priori knowledge of the attenuation of  
30 different concentration combinations to the two measurements  
31 can be used and direct knowledge of the scatter and  
32 absorption characteristics of the particles is not  
33 necessary.

34 In this second embodiment, a first measurement is made  
35 using polarized light to illuminate a cell containing liquid  
36 developer. A cross-polarizer (analyzer) is placed before a  
37 light detector on the other side of the cell. In the absence  
38 of scatter, no light would be detected at the detector. On

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1 the other hand, scatter also depolarizes the light and in  
2 the presence of scatter, light will be detected at the  
3 detector. In a second measurement, initially unpolarized  
4 light is used to illuminate the cell. In this case, the  
5 light output will be decreased mainly by absorption.

6 Due to different strengths of the two attenuation  
7 mechanisms in different toner types, the two measurements  
8 can be used to separately determine the two concentrations.

9 There is therefore provided in a preferred embodiment  
10 of the invention a method for detecting concentrations of  
11 first, generally colored, and second, generally black, toner  
12 particles in a dispersion, the method comprising the steps  
13 of:

14 illuminating the dispersion with linearly polarized  
15 light having a given polarization direction;

16 detecting an amount of light passed through the  
17 dispersion and through an analyzer set at a predetermined  
18 angle to the given polarization direction; and

19 determining at least the concentration of one of the  
20 toner particles utilizing the detected amount of light.

21 Preferably the method also includes the steps of:

22 further illuminating the dispersion with unpolarized  
23 light; and

24 further detecting a second amount of light passed  
25 through the dispersion illuminated with the unpolarized  
26 light;

27 wherein the step of determining includes the step of  
28 determining both of the toner particle concentrations from  
29 the detected and the second detected amounts of light.

30 Preferably the predetermined angle is 90 degrees.

31 In a preferred embodiment of the invention the method  
32 includes as a preparatory step, the step of determining the  
33 sensitivities of the detected and second amounts of light to  
34 known concentrations of first and second toner particles.

35 Alternatively, in a preferred embodiment of the  
36 invention the predetermined angle is set such that the  
37 sensitivity of the detected amount of light to the  
38 concentration of one of the toner particles is substantially

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1 zero whereby variations in the detected amount of light are  
2 substantially dependent only on the concentration of the  
3 other of the toner particles.

4 **BRIEF DESCRIPTION OF THE DRAWINGS**

5 The invention will be better understood from the  
6 following detailed description of the preferred embodiments  
7 of the invention in conjunction with the following drawings  
8 in which:

9 Fig. 1 is a schematic illustration of a concentration  
10 detector utilizing polarized light, constructed and  
11 operative in accordance with an embodiment of the present  
12 invention;

13 Figs. 2A and 2B are graphical illustrations of the  
14 relative change in a detector signal as a function of yellow  
15 solid content for unpolarized and polarized light,  
16 respectively;

17 Figs. 3A and 3B are graphical illustrations of the  
18 relative change in a detector signal as a function of black  
19 solid content for unpolarized and polarized light,  
20 respectively;

21 Fig. 4A is a graphical illustration of a model of the  
22 amount of incident light received at a detector in the  
23 presence of particles which attenuate light;

24 Fig. 4B is a graphical illustration of a model of the  
25 amount of incident light received at a detector in the  
26 presence of particles which scatter and depolarize light;

27 Fig. 4C is a graphical illustration of a model of the  
28 amount of incident light received at a detector in the  
29 presence of particles which attenuate and scatter light; and

30 Fig. 5 is a schematic illustration of an alternative  
31 implementation of the concentration detector of Fig. 1.

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1           **DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS**

2           Reference is now made to Figs. 1, 2A, 2B, 3A and 3B.  
3           Fig. 1 illustrates a concentration detector 10 constructed  
4           and operative in accordance with a preferred embodiment of  
5           the present invention, Figs. 2A and 3A illustrate detected  
6           light strength using a first portion 6 of concentration  
7           detector 10 and Figs. 2B and 3B illustrate detected light  
8           strength using a second portion 8 of concentration detector  
9           10. First portion 6 corresponds generally to simple prior  
10          art concentration detectors.

11          The concentration detector 10 typically comprises two  
12          light sources 12 and 13, a polarizer 14 for linearly  
13          polarizing the light from light source 12, an analyzer 16  
14          crossed to the polarizer 14 and two light detectors 18 and  
15          19, such as photoresistors or photodiodes. A dispersion 20  
16          is placed between the light detector 19 and light source 13  
17          as well as between polarizer 14 and analyzer 16. Light  
18          detector 19 detects the light passed through dispersion 20  
19          light detector 18 detects the light additionally passed  
20          through analyzer 16.

21          Dispersion 20 can be developer liquid containing  
22          colored toner particles. Preferably, dispersion 20 comprises  
23          only one type of colored particle; however, in practice, the  
24          dispersion may be contaminated by small amounts of particles  
25          of another color.

26          Some of the particles in dispersion 20 scatter and  
27          depolarize the polarized light transmitted through polarizer  
28          14. Due to the presence of analyzer 16, placed at a  
29          predetermined angle, of typically 90 degrees, to the  
30          direction of the initially polarized light, detector 18  
31          detects components of light which is at the predetermined  
32          angle.

33          Black particles strongly absorb incident light whereas  
34          colored particles, such as yellow particles, absorb very  
35          little incident light. Colored particles, on the other hand,  
36          scatter incident light.

37          Thus, in accordance with the present invention,  
38          concentration detector 10 can differentiate the types of

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1 particles, as can be seen with the aid of Figs. 2A, 2B, 3A  
2 and 3B. Figs. 2A and 2B illustrate the relative change in  
3 the detector signal as a function of varying yellow particle  
4 concentration and fixed black particle concentration. While  
5 the curves are based on illumination with white light,  
6 preferably, light having the same color as the particles is  
7 used. Concentration is given as a percentage of non-volatile  
8 toner solids (n.v.s.) in the liquid dispersion. Three curves  
9 are presented, one each for three different concentrations  
10 of black, as noted in the legend. Fig. 2A provides, as  
11 curves 30, output from light detector 19 (i.e., from first  
12 portion 6) and Fig. 2B provides, as curves 32, output from  
13 light detector 18 (i.e., from second portion 8).

14 It is noted that curves 30 have negative slopes, that  
15 curves 32 have positive slopes and that curves 30 and curves  
16 32 are generally parallel to each other.

17 The information of Figs. 2A and 2B is presented in  
18 Figs. 3A and 3B, respectively, as functions of black  
19 particle concentration for a fixed concentration of yellow  
20 particles. It is noted that the curves, labeled 34 and 36,  
21 respectively, have negative slopes.

22 As can be seen from Figs. 2A, 2B, 3A and 3B, black  
23 toner particles which contaminate the colored developer  
24 liquid result in a reduction of output for both polarized  
25 and unpolarized measurements (i.e. output of light detectors  
26 18 and 19, respectively) while an increase in colored toner  
27 particle concentration increases the output for the  
28 polarized case and decreases the output for the unpolarized  
29 case. Furthermore, since curves 30 - 36 are substantially  
30 parallel straight lines, the effects of color imbalance and  
31 black cross-contamination are seen to be substantially  
32 independent. Under these circumstances, the concentrations  
33 of black and colored toner particles can be determined from  
34 two measurements, namely, the deviation of the output for  
35 polarized and unpolarized measurements,  $\delta I_p$  and  $\delta I_u$ ,  
36 respectively, from some predetermined, nominative,  
37 polarized and unpolarized measurements, by solving the  
38 matrix formula:

$$\begin{bmatrix} \delta I_p \\ \delta I_u \end{bmatrix} = \begin{bmatrix} \text{del}_{I_p}/\text{del}_{C_y} & \text{del}_{I_p}/\text{del}_{C_b} \\ \text{del}_{I_u}/\text{del}_{C_y} & \text{del}_{I_u}/\text{del}_{C_b} \end{bmatrix} \begin{bmatrix} \delta C_y \\ \delta C_b \end{bmatrix} \quad (1)$$

where  $\delta C_y$  and  $\delta C_b$  are the deviations of the current concentrations of the yellow and the black particles, respectively, from two nominative concentrations, such as 1.75% n.v.s. yellow and 0% n.v.s. black. The partial derivatives  $\text{del}_{I_p}/\text{del}_{C_y}$ ,  $\text{del}_{I_p}/\text{del}_{C_b}$ ,  $\text{del}_{I_u}/\text{del}_{C_y}$ , and  $\text{del}_{I_u}/\text{del}_{C_b}$  are the slopes of curves 32, 36, 30 and 34, respectively, in the vicinity of the nominal concentrations.

It is noted that, because the curves in each of Figs. 2A, 2B, 3A and 3B are generally straight and parallel, the derivatives, to first order, do not depend on the concentration. Further since three of the curves have a negative slope and one has a positive slope the determinant of the partial derivative matrix is not zero. Furthermore, as indicated hereinabove, curves 30 - 36 are generally linear which indicates that the first order model of formula 1 is appropriate. Thus, formula 1 is appropriate and can be solved to yield two equations for the yellow and black deviations from nominal:

$$\delta C_y = \alpha \cdot (\delta I_p) + \sigma \cdot (\delta I_u) \quad (2)$$

$$\delta C_b = \beta \cdot (\delta I_p) + \phi \cdot (\delta I_u) \quad (3)$$

where:

$$\alpha = (\text{del}_{I_u}/\text{del}_{C_b})/\text{det} \quad (4)$$

$$\beta = -(\text{del}_{I_u}/\text{del}_{C_y})/\text{det} \quad (5)$$

$$\sigma = -(\text{del}_{I_p}/\text{del}_{C_b})/\text{det} \quad (6)$$

$$\phi = (\text{del}_{I_p}/\text{del}_{C_y})/\text{det} \quad (7)$$

where det is the determinant of the 2x2 matrix of formula (1).

The values in the determinant of (1) may be determined by selecting a standard concentration around which the concentrations of the black and colored toner will vary. A plurality of dispersions 20, having concentrations of black

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1 and colored toner at and in the vicinity of the standard  
2 concentration, are then prepared and the responses of  
3 detector 18 in the presence of polarized and unpolarized  
4 light for each dispersion 20 are noted. From these  
5 responses, the slopes of curves 30 - 36 are calculated and  
6 stored. The output of light detectors 18 and 19 for the  
7 nominative concentrations are also stored.

8 The determination of the deviations of concentration  
9 from nominal for either toner type thus requires finding  $\alpha$ ,  
10  $\beta$ ,  $\sigma$  and  $\phi$  from the slopes using formulas 4-7 and then  
11 computing the deviations in the concentrations according to  
12 formulas 2 and 3. The values of  $\alpha$ ,  $\beta$ ,  $\sigma$  and  $\phi$  can be found  
13 once and stored in circuitry 42.

14 The output of detectors 18 and 19 is typically  
15 provided to amplifiers 40 and 41, respectively, which  
16 amplify the signals and provide the amplified signals to  
17 computing circuitry 42 which calculates, according to the  
18 above described procedure, the amount of contamination and  
19 which indicates when more toner particles are needed.  
20 Computing circuitry can include dedicated analog or digital  
21 circuitry, a digital or other memory, a computer such as a  
22 microprocessor or other apparatus which can determine the  
23 amounts of colored and contaminant toner particles.

24 It will be appreciated by those skilled in the art,  
25 that utilizing the polarizing films of polarizer 14 and  
26 analyzer 16 is less expensive than using colored filters and  
27 special lamps as is necessary for the prior art  
28 concentration detectors.

29 Reference is now briefly made to Figs. 4A - 4C which  
30 provide models of the response of the light detectors in the  
31 presence of particles which attenuate, depolarize and both  
32 attenuate and depolarize, respectively, as a function of the  
33 product of the concentration,  $C$ , and the length,  $d$ , of the  
34 light path in dispersion 20.

35 Fig. 4A indicates that a large portion of the  
36 unpolarized incident light  $I_0$  is received as an intensity  $I$   
37 by detector 19 (i.e. there is little attenuation) in  
38 dispersions with low particle concentrations and small

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1 thicknesses but that the portion received decreases  
2 exponentially as concentration and thickness increase.

3 Fig. 4B indicates that little polarized incident light  
4  $I_0$  is received by detector 18 (i.e. there is little  
5 depolarization) for dispersions with low particle  
6 concentrations and small thicknesses but that the amount of  
7 polarized incident light increases as concentration and  
8 thickness increase and levels off as the depolarization  
9 becomes complete.

10 Fig. 4C, which is a multiplication of the two curves  
11 of Figs. 4A and 4B, indicates that, in the presence of  
12 particles which both attenuate and depolarize, the amount of  
13 incident light received by the detector first increases,  
14 reaches a peak and then decreases, as concentration and  
15 thickness increase.

16 It is noted that the effect of depolarization is  
17 strongest for low concentrations and/or small thicknesses  $d$ .  
18 Therefore, to ensure optimal operation of the concentration  
19 detector 10, the thickness  $d$  should be as small as possible.

20 It will be appreciated by those skilled in the art  
21 that, because black toner particles attenuate the light with  
22 very little depolarization, in order to maximally separate  
23 the two effects of depolarization and attenuation, light  
24 which causes the colored toner particles to maximally  
25 scatter and to minimally attenuate should be utilized.  
26 Therefore, ideally, light close to or the color of the  
27 colored toner particles should be utilized. For example, for  
28 measuring the concentration of yellow particles, yellow or  
29 red light should be used.

30 This is in contrast to the prior art which utilizes  
31 light of complementary colors. In the prior art, blue light  
32 is utilized to measure the attenuation in yellow liquid  
33 developer caused by black toner particles, which is the most  
34 troublesome cross-contamination. However, strong blue light  
35 is especially difficult to produce. Using light of the same  
36 or close to the color of the toner particles, as in the  
37 present invention, is advantageous in that dependence on the  
38 color of the light is much smaller than in the case of prior

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1 art use of complimentary colors where small deviations in  
2 color of the toner drastically changes the sensitivity of  
3 the sensor.

4 However, it is noted that the present invention is  
5 operative and more sensitive than the prior art with white  
6 light, as can be seen by the fact that the slopes of curves  
7 32 are larger than those of curves 30. As discussed herein,  
8 an even more sensitive embodiment is the one with colored  
9 light of a color close to that of the colored toner.

10 Reference is now additionally made to Fig. 5 which  
11 illustrates an alternative embodiment of the present  
12 invention. This alternative concentration detector, labeled  
13 50, typically comprises a laser diode 52, two lenses 54 and  
14 56 between which dispersion 20 flows, a single analyzer 58  
15 and a detector 60.

16 Laser diode 52 is operative to provide polarized light  
17 in response to a high input current and to provide non-  
18 polarized light when the current is reduced. Therefore, a  
19 variable current source 62 and a controller 64 which  
20 controls it are included in concentration detector 50 to  
21 control the type of light which laser diode 52 produces.  
22 Typically, an amplifier 66 is also included to amplify the  
23 output of detector 60 for controller 64.

24 The light from laser diode 52 is preferably received  
25 by lens 54 which collimates it before it passes through  
26 dispersion 20. The light from dispersion 20 is preferably  
27 focused by lens 56 onto detector 60. Alternatively, the  
28 lenses can be deleted.

29 When laser diode 52 produces polarized light,  
30 concentration detector 50 operates in the polarized mode  
31 described hereinabove. Otherwise, it operates in the  
32 unpolarized mode.

33 In accordance with an alternative embodiment of the  
34 present invention, concentration detector 50 can be utilized  
35 to measure the concentration of black particles only. In  
36 this embodiment, analyzer 58 is placed at an angle less than  
37 90 degrees to the direction of polarization of a polarized  
38 light source such as diode 52 or an other source of

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1 polarized light such as elements 12 and 14 of Fig. 1.

2 It can be shown that there exists an analyzer angle  
3 for which the system is insensitive to the yellow  
4 concentration.

5 When analyzer 16 is at the same angle (0 degrees) as  
6 polarizer 14, then the effect of attenuation and scatter  
7 both reduce the output, thereby resulting in the negative  
8 sloped curves 30 of Fig. 2A. When the analyzer 16 is at 90  
9 degrees to the polarizer 14, then the output is the  
10 positively sloped curves 32 of Fig. 2B, for the colored  
11 toner particles.

12 If the angle of analyzer 16 is moved from 0 degrees to  
13 90 degrees with respect to the polarizer 14, curves 30 will  
14 decrease in negative slope until they have a 0 slope and  
15 then increase in slope until they have the slopes of curves  
16 32.

17 Therefore, there is some angle between 0 and 90  
18 degrees at which analyzer 16 can be placed which will  
19 produce a 0 slope for curves 30. At this angle, the effect  
20 of attenuation "cancels" the effect of depolarization for  
21 the colored particles and the output of detector 18 does not  
22 change as a function of concentration of the colored  
23 particles.

24 At this, typically experimentally found, angle, the  
25 changes in output measured by detector 18 are functions of  
26 the concentration of the black particles only.

27 Thus, in accordance with this embodiment of the  
28 present invention, the concentration of black contaminating  
29 particles can be directly measured after determining the  
30 sensitivity to the concentration of black toner particles.

31 In a further alternative embodiment of the present  
32 invention, polarized light alone, with the analyzer at 90  
33 degrees to the direction of polarization, can be utilized.  
34 As can be seen from Figs. 2A and 2B, the slopes of curves 32  
35 (with polarized light) are larger than those of curves 30  
36 (with unpolarized light). Thus if a single measurement with  
37 polarized light is utilized to determine the color  
38 concentration, this measurement will be less sensitive to

1 black concentration than the unpolarized measurement of the  
2 prior art.

3 It will be appreciated by persons skilled in the art  
4 that the present invention is not limited to what has been  
5 particularly shown and described hereinabove. Rather the  
6 scope of the present invention is defined only by the claims  
7 which follow:

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## CLAIMS

1. A method for detecting concentrations of at least one of black and colored toner particles in a dispersion of colored toner particles possibly contaminated by black toner particles, the method comprising:

illuminating the dispersion with linearly polarized light having a given polarization direction;

detecting a first amount of light passed through the dispersion and through an analyzer set at a predetermined angle to the given polarization direction;

illuminating the dispersion with unpolarized light;

detecting a second amount of light passed through the dispersion illuminated with the unpolarized light; and

determining at least one the black and colored toner particle concentrations from at least one of the detected and the second detected amounts of light.

2. A method according to claim 1 wherein the determining includes determining both the black and colored toner particle concentrations from the detected and the second detected amounts of light.

3. A method according to claim 2 and including determining sensitivities of the detected and second amounts of light to known concentrations of black and colored toner particles.

4. A method according to claim 3 and wherein the determining includes calculating deviations of the concentrations of the colored, and the black, particles, from known concentrations,  $\delta C_1$ , and  $\delta C_2$  respectively, from the following matrix formula:

$$\begin{bmatrix} \delta I_p \\ \delta I_u \end{bmatrix} = \begin{bmatrix} \text{del } I_p / \text{del } C_1 & \text{del } I_p / \text{del } C_2 \\ \text{del } I_u / \text{del } C_1 & \text{del } I_u / \text{del } C_2 \end{bmatrix} \begin{bmatrix} \delta C_1 \\ \delta C_2 \end{bmatrix}$$

wherein  $\delta C_1$  and  $\delta C_2$  are the deviations of the detected first and detected second amounts of light from their values at the known concentrations and wherein  $\text{del } I_p / \text{del } C_1$ ,  $\text{del } I_p / \text{del } C_2$ ,  $\text{del } I_u / \text{del } C_1$  and  $\text{del } I_u / \text{del } C_2$  are the sensitivities of the detected first ( $\text{del } I_p$ ) and detected second ( $\text{del } I_u$ ) amounts of light with respect to

changes in the concentrations of the colored ( $del\_C_1$ ) and black ( $del\_C_2$ ) particles in the vicinity of the known concentrations.

5. A method according to any of the preceding claims wherein the predetermined angle is 90 degrees.

6. A method for detecting concentrations of black toner particles in a dispersion of black and colored toner particles comprising the steps of:

illuminating the dispersion with linearly polarized light having a given polarization direction;

detecting an amount of light passed through the dispersion and through an analyzer set at a predetermined angle to the given polarization direction;

determining at least the concentration of black toner particles utilizing the detected amount of light,

wherein the predetermined angle is set such that a sensitivity of the detected amount of light to the concentration of the colored toner particles is substantially zero whereby variations in the detected amount of light are substantially dependent only on the concentration of the black toner particles.

7. Apparatus for detecting concentrations at least one of black and colored toner particles in a dispersion, the apparatus comprising:

a source of polarized light polarized in a given polarization direction; a source of unpolarized light;

at least one light detector placed with the dispersion between the light detector and the source of polarized light;

a second light detector placed with the dispersion between the second light detector and the source of unpolarized light;

an analyzer placed between the dispersion and the light detector and set at a predetermined angle to the given direction; and

computing circuitry which receives an output from the at least one light detector and an output from the second detector and determines both of the toner

concentrations responsive to outputs of the at least one light detector and the second light detector.

8. Apparatus according to claim 7 and wherein the predetermined angle is 90 degrees.

9. Apparatus according to claim 7 or claim 8 and also comprising initialization means for determining sensitivities of the at least one detector and the second detector to known concentrations of black and colored toner particles.

10. Apparatus according to claim 9 and wherein the computing circuitry for calculating deviations of the concentrations of the colored and the black particles, from known concentrations,  $\delta C_1$ , and  $\delta C_2$  respectively, from the following matrix formula:

$$\begin{bmatrix} \delta I_p \\ \delta I_u \end{bmatrix} = \begin{bmatrix} \text{del\_} I_p / \text{del\_} C_1 & \text{del\_} I_p / \text{del\_} C_2 \\ \text{del\_} I_u / \text{del\_} C_1 & \text{del\_} I_u / \text{del\_} C_2 \end{bmatrix} \begin{bmatrix} \delta C_1 \\ \delta C_2 \end{bmatrix}$$

wherein  $\delta I_p$  and  $\delta I_u$  are the deviations of the detected and second amounts of light from their values at the known concentrations and wherein  $\text{del\_} I_p / \text{del\_} C_1$ ,  $\text{del\_} I_p / \text{del\_} C_2$ ,  $\text{del\_} I_u / \text{del\_} C_1$  and  $\text{del\_} I_u / \text{del\_} C_2$  are the sensitivities of detected first ( $\text{del\_} I_p$ ) and detected second ( $\text{del\_} I_u$ ) amounts of light with respect to changes in the concentrations of the colored ( $\text{del\_} C_1$ ) and black ( $\text{del\_} C_2$ ) particles in the vicinity of the known concentrations.

11. Apparatus according to claim 7 and wherein the predetermined angle is set such that the sensitivity of the detected amount of light to the concentration of one of the black and colored toner particles is substantially zero whereby variations in the detected amount of light are substantially dependent only on the concentration of the other of the black and colored toner particles.

12. Apparatus according to any of claims 7-11 wherein the linearly polarized light has a color substantially the same as that of the colored toner particles.

13. Apparatus for detecting concentrations of first and second toner particles in a dispersion, the apparatus comprising:

a source of light which is polarized in a given polarization direction in a first mode and being unpolarized in a second mode;

a light detector placed with the dispersion between the light detector and the source of light;

an analyzer placed between the dispersion and the light detector and set at a predetermined angle to the given direction;

means for changing the mode of operation between the first and second modes; and computing circuitry operative for determining the concentration of at least one of the toner particles utilizing output from the light detector.

14. Apparatus according to claim 13 wherein the source of light is a laser diode which is operative to produce unpolarized light when energized at a low first current and to produce polarized light when it is energized at a second, higher, current.

15. A method according to claim 1 wherein the determination is not effected by light not passing through the analyzer during the illuminating of the dispersion with the linearly polarized light.

16. Apparatus for detecting the concentration of at least one of black and colored toner particles in a dispersion of both black and colored toner particles, the apparatus comprising:

a source of polarized light polarized in a given polarization direction;

at least one light detector placed with the dispersion between the light detector and the source of light;

an analyzer placed between the dispersion and the at least one light detector and set at a predetermined angle to the given direction; and

computing circuitry which receives an output from the at least one light detector and which determines the concentration of at least one of the black and colored toner particles in the presence of both the black and colored toner particles, responsive to said detector output,

wherein said determining is insensitive to any of the polarized light not passing through the analyzer during the illuminating of the dispersion.

17. Apparatus for detecting the concentration at least one of black and colored toner particles in a dispersion of black and colored toner particles, the apparatus comprising:

a source of polarized light polarized in a given polarization direction;

at least one light detector placed with the dispersion between the light detector and the source of light;

an analyzer placed between the dispersion and the at least one light detector and set at a fixed angle other than 90 degrees to the given direction; and

computing circuitry operative for determining the concentration of at least one of the types of black and colored toner particles, in the presence of the both the black and colored particles, utilizing output from the at least one light detector.

18. Apparatus according to claim 17 wherein the fixed angle is set such that the sensitivity of the detected amount of light to the concentration of the colored toner particles is substantially zero whereby variations in the detected amount of light are substantially dependent only on the concentration of the black toner particles.

19. Apparatus for detecting concentrations of at least one of black and colored toner particles in a dispersion, the apparatus comprising:

a source of polarized light polarized in a given polarization direction;

only one light detector placed with the dispersion between the light detector and the source of light;

an analyzer placed between the dispersion and the one light detector and set at a predetermined angle to the given direction; and

computing circuitry operative for determining the concentration of at least one of the black and colored toner particles in the presence of both black and colored toner particles, utilizing the output of the one light detector.

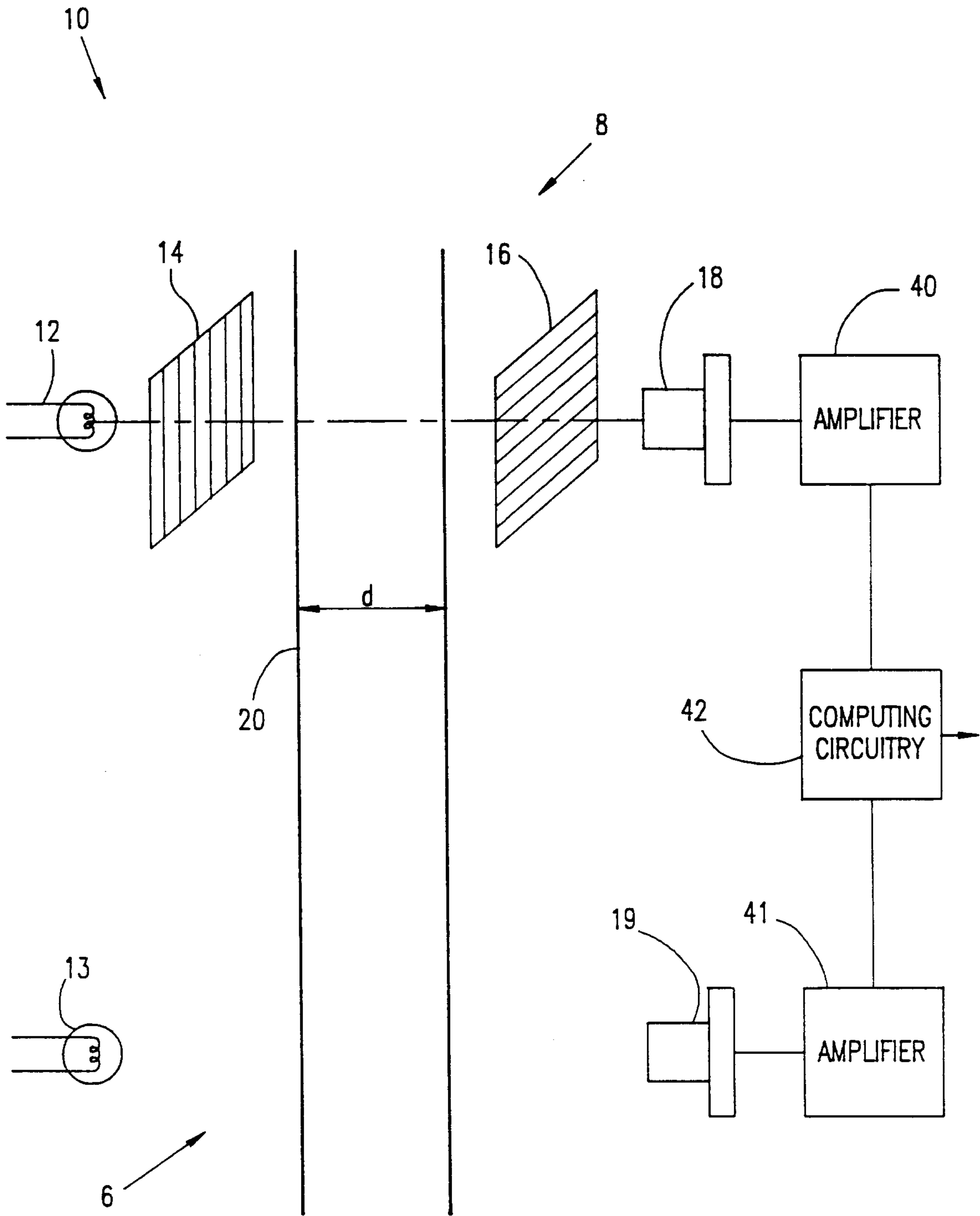


FIG. 1

FIG 2A

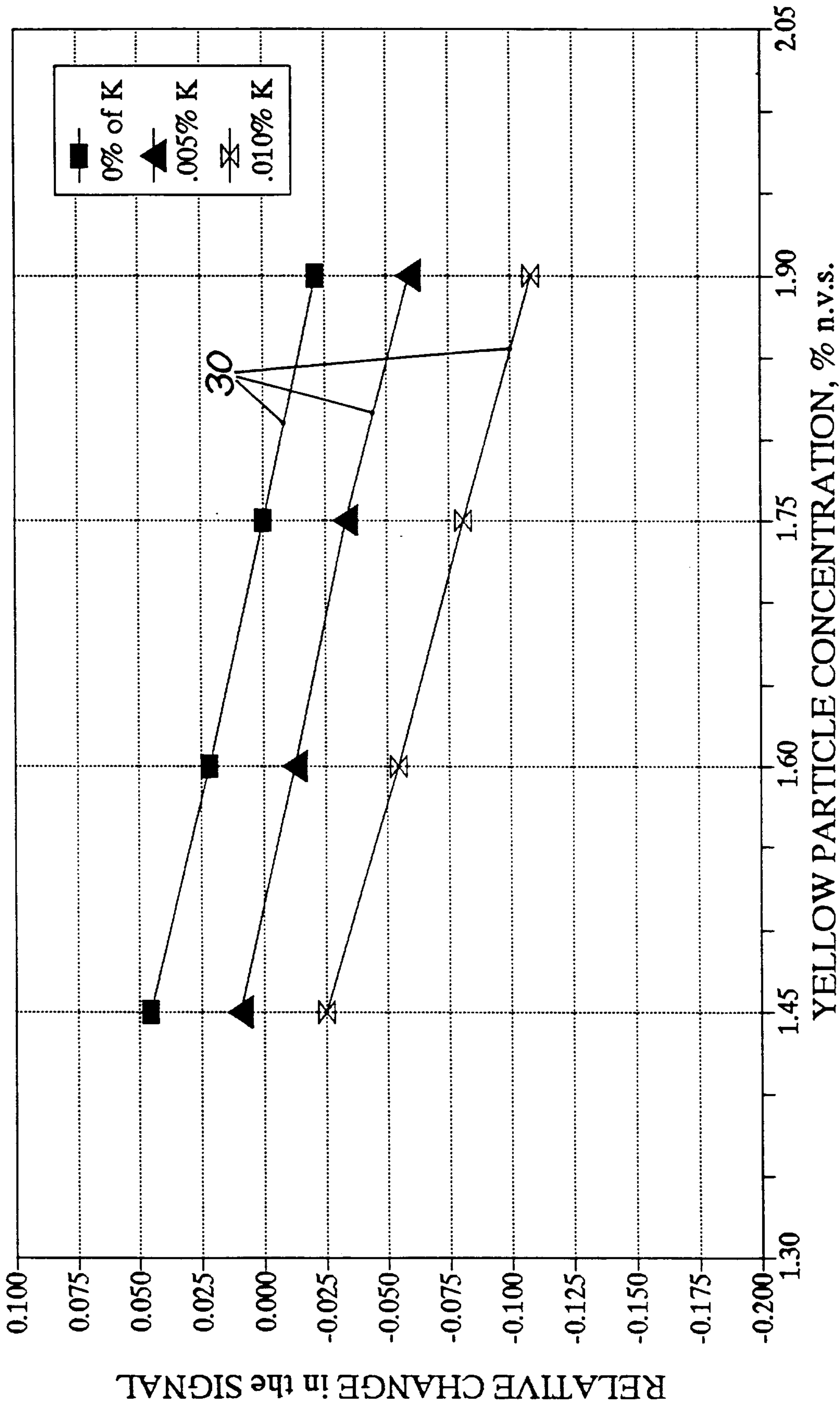
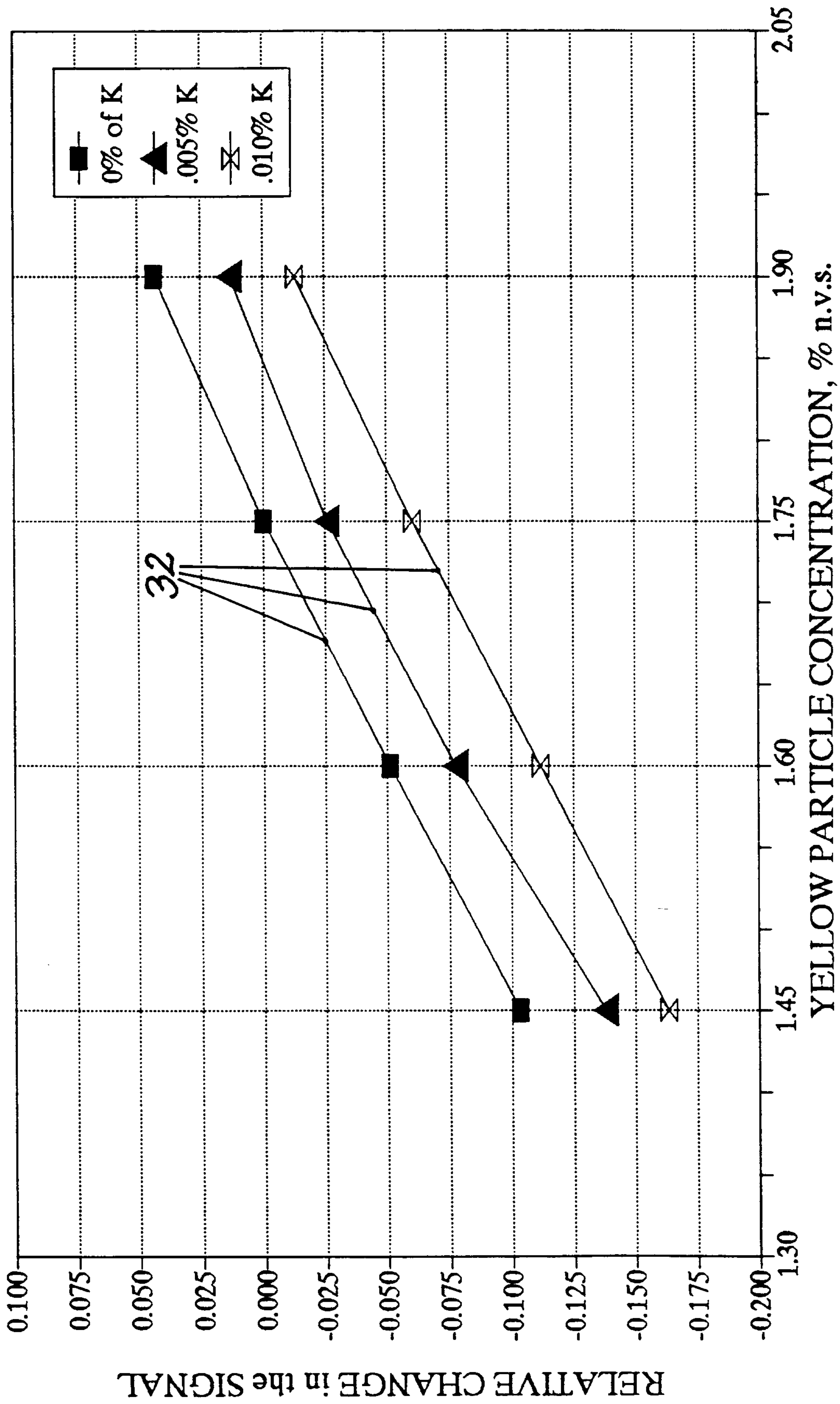
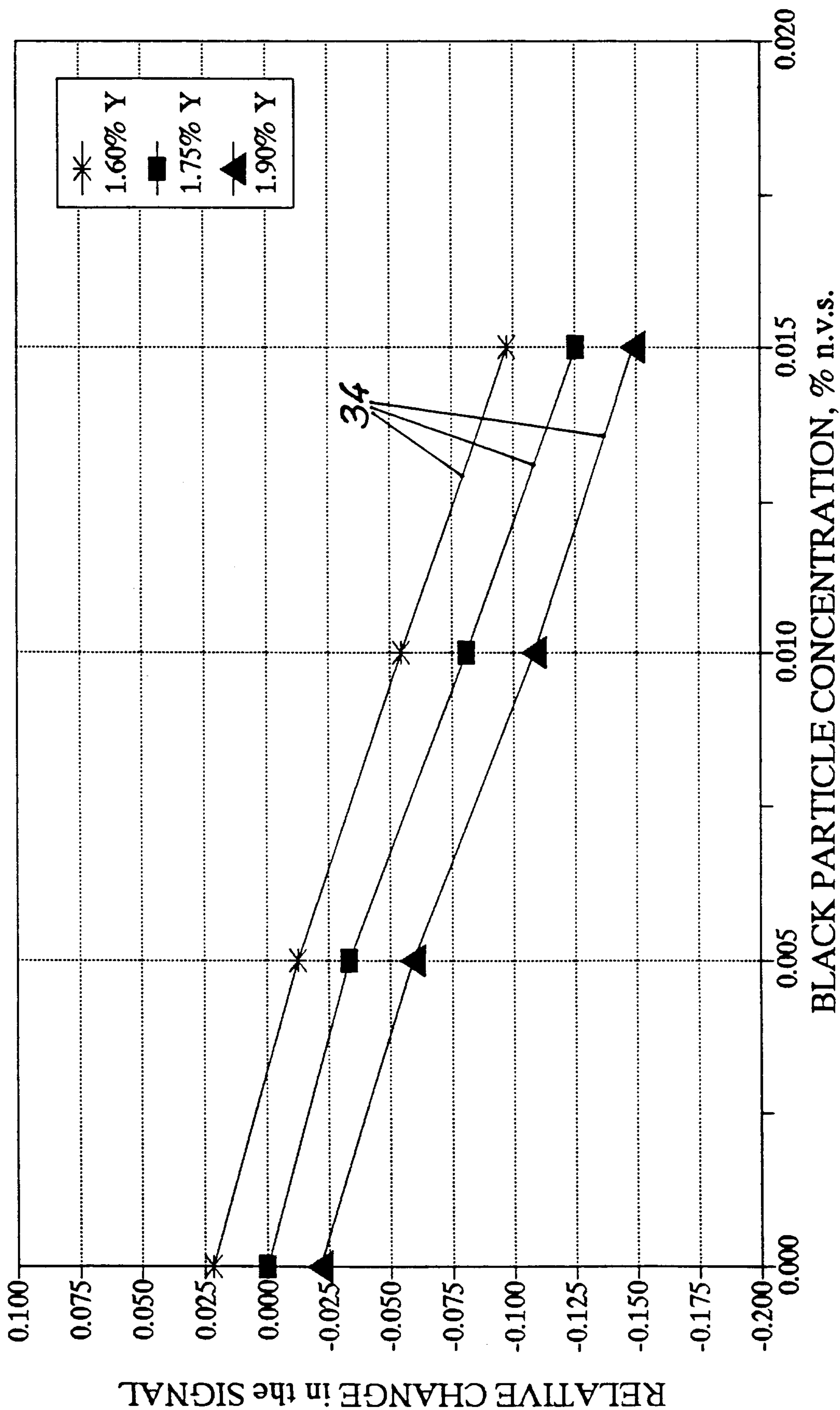


FIG 2B



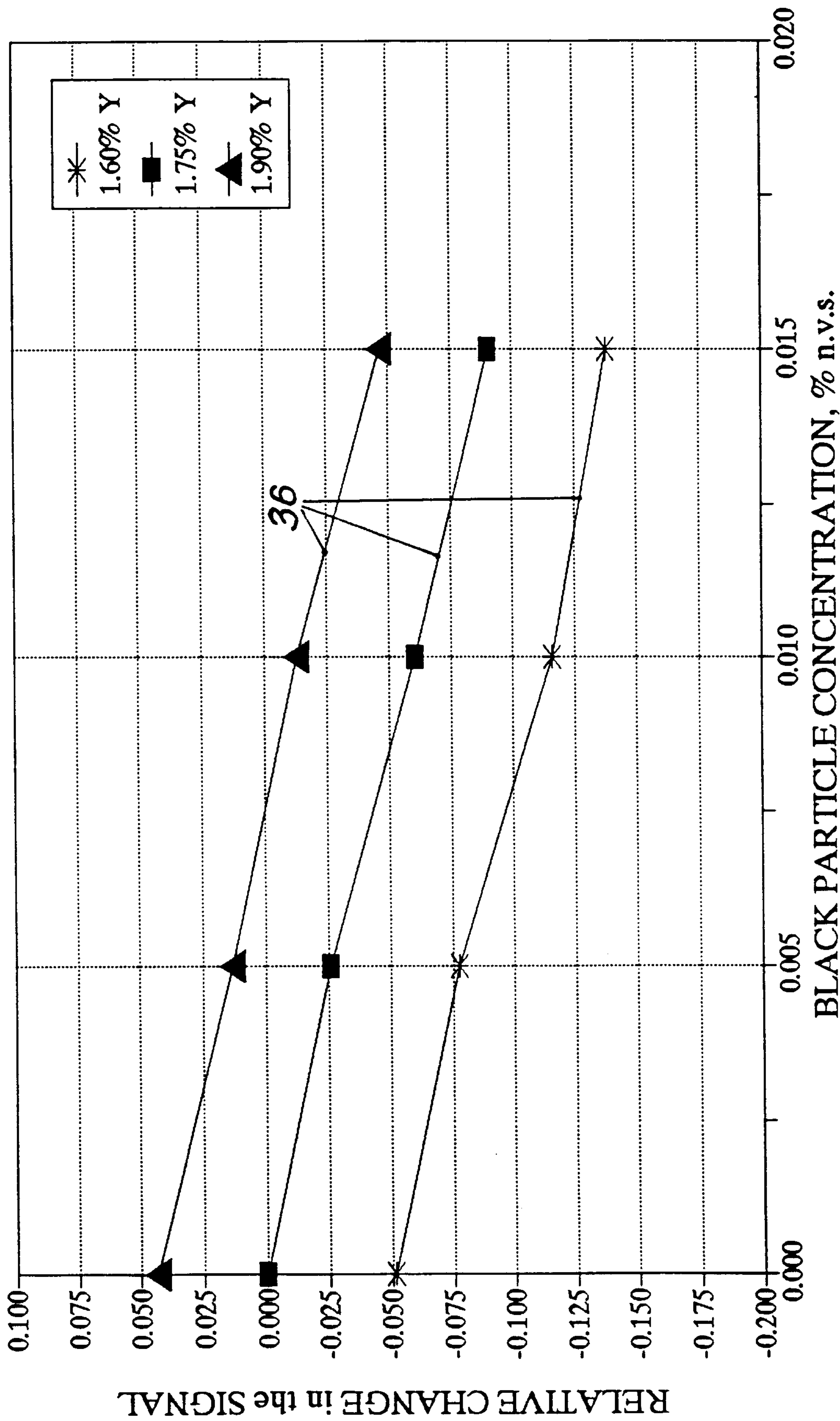
POLARIZED LIGHT

FIG 3A



UNPOLARIZED LIGHT

FIG 3B



POLARIZED LIGHT

FIG.4A

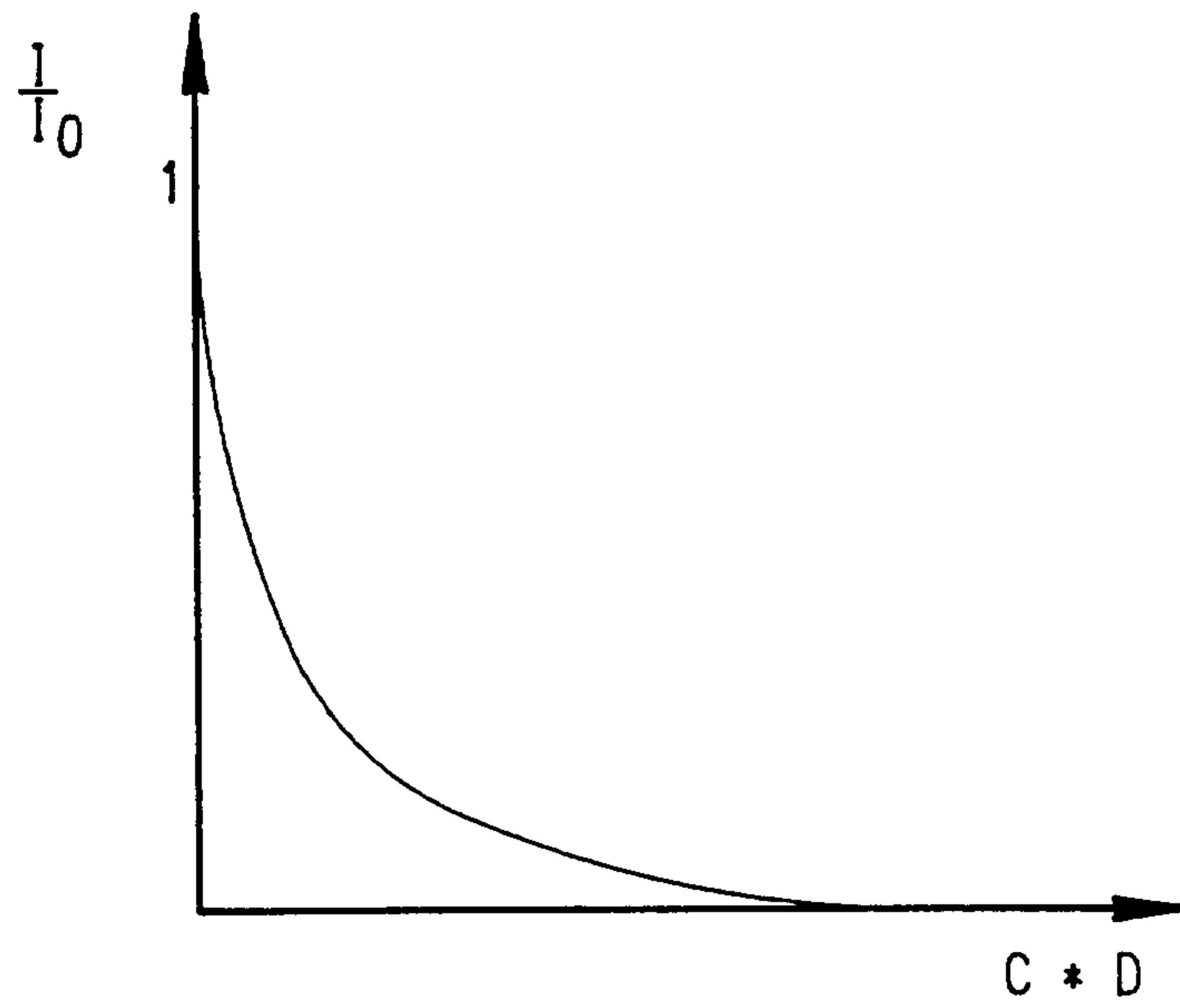


FIG.4B

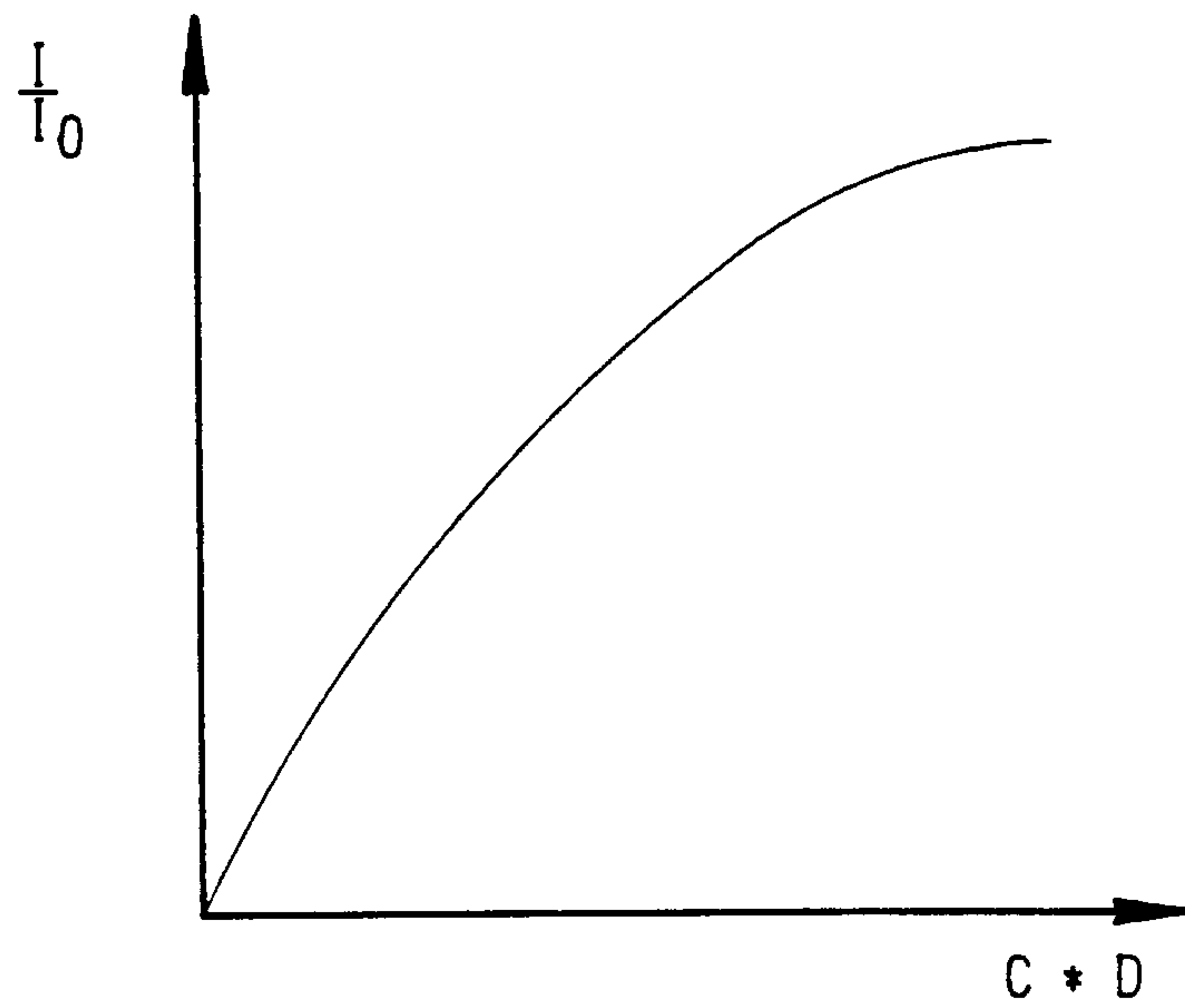


FIG.4C

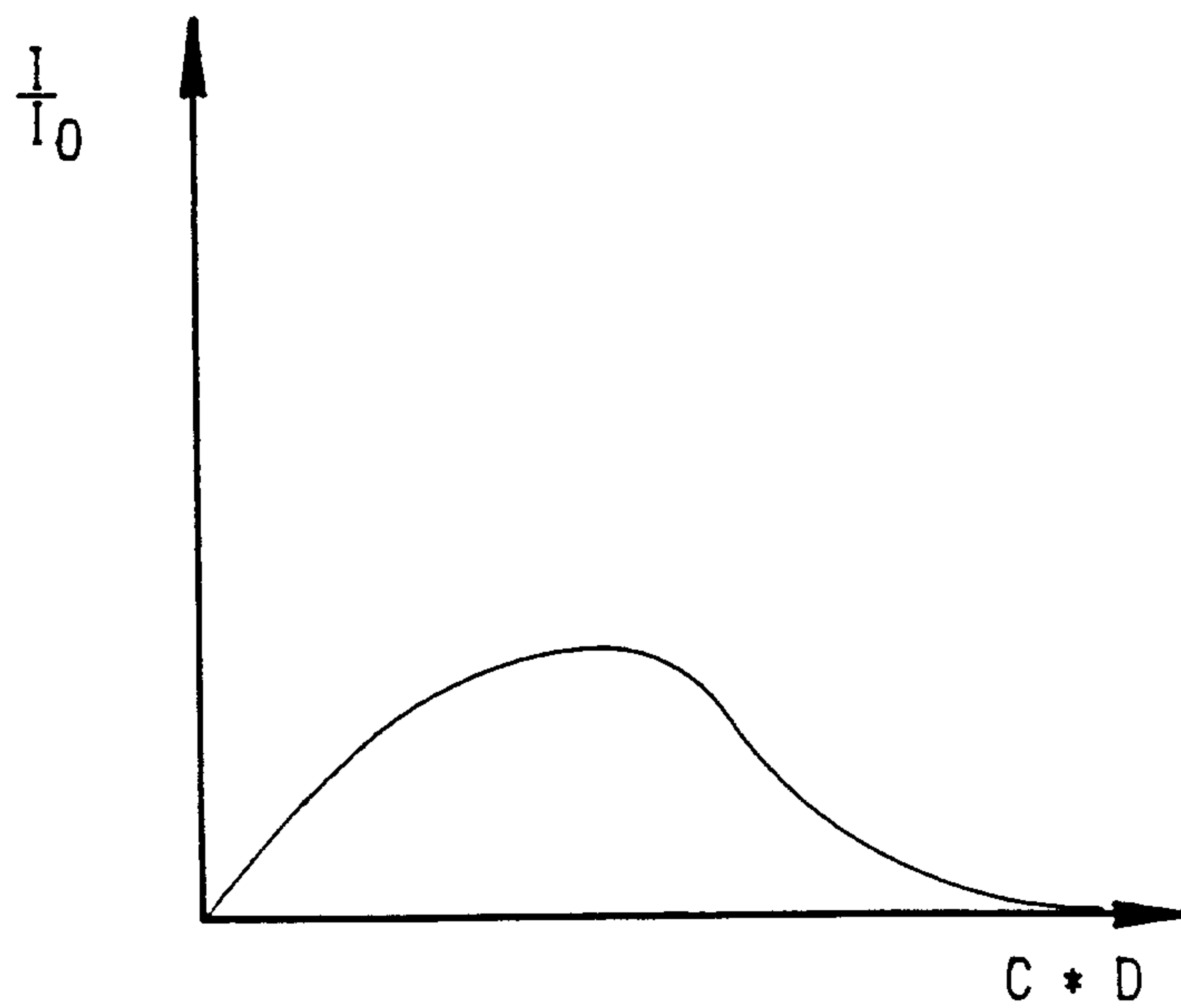


FIG.5

