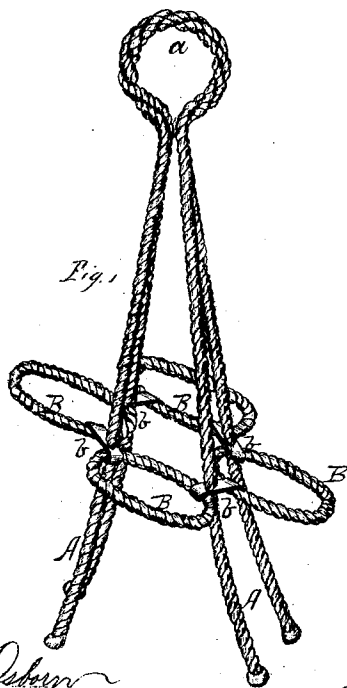


*I. Sherwood,*

*Caster.*

*No. 101,169.*

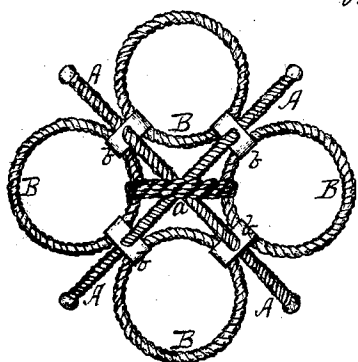
*Patented Mar. 22, 1870.*



*Fig. 1.*

*Witness* { *Edmund C. Osborn,*  
*Robert H. Warren* *Fig. 2.*

*I. Sherwood*  
*By G. D. Orin*



# United States Patent Office.

DANIEL SHERWOOD, OF LOWELL, MASSACHUSETTS, ASSIGNOR TO WOODS,  
SHERWOOD & CO., OF SAME PLACE.

Letters Patent No. 101,169, dated March 22, 1870.

## IMPROVED TABLE-CASTER

The Schedule referred to in these Letters Patent and making part of the same

I, DANIEL SHERWOOD, of Lowell, in the county of Middlesex and State of Massachusetts, have invented certain new and useful Improvements in Table-Casters, of which the following is a specification.

### *Nature and Objects of the Invention.*

This invention is designed as an improvement upon the patent granted me February 2, 1869, and

It consists in a novel means of uniting the rings, legs, and handle, which compose a wire caster.

It has for its object the production of a simple, cheap, and strong fastening for all the parts, as will be fully set forth.

### *Description of the Drawings.*

Figure 1 is a perspective view of my improved caster.

Figure 2 is a top view of the same.

### *General Description.*

The wires which form the legs A, A are formed of

two strands each, and are twisted together in the center into the ring *a*, which forms the handle.

Each leg A passes through a hole in the metal strap *b*, which embraces and binds the bottle-rings B, each strap serving to bind the sides of two of the rings to one leg. These straps *b*, the form of which is clearly shown in the drawings, serve to bind the parts firmly together, and constitute a simple and effective fastening.

### *Claim.*

As an improvement in table-casters, the construction and means of connecting the parts together by straps, *b*, with the legs or supports A passing through it, as shown and described.

DANIEL SHERWOOD.

Witnesses:

SAMUEL W. STICKNEY,  
FRANK P. HAGGETT.