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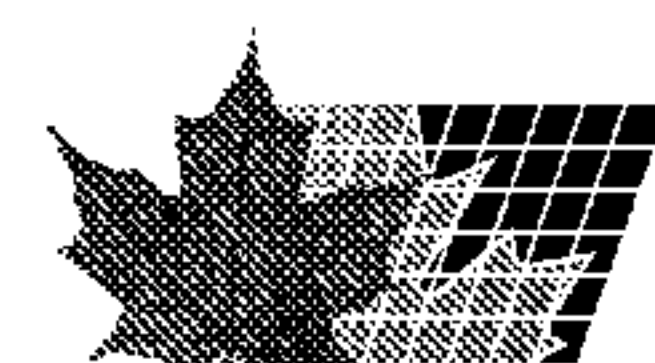
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(54) Titre : PROCEDE POUR LA PREPARATION D'AMIDON ET DE PRODUITS D'AMIDON NON HYDROXYPROPYLES
DESAROMATISES, RETICULES ET PREGELATINISES

(54) Title: PROCESS FOR PREPARING NON-HYDROXYPROPYLATED DEFLAVORED, CROSSLINKED,
PREGELATINIZED, STARCH AND PRODUCT

(57) **Abrégé/Abstract:**

Starch is alkali treated, washed to remove flavor, crosslinked, neutralized, gelatinized and treated with an emulsifying agent to give instant starch useful for instant puddings and mixes.



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PROCESS FOR PREPARING NON-HYDROXYPROPYLATED,
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ABSTRACT

Starch is alkali treated, washed to remove flavor, crosslinked, neutralized, gelatinized and treated with an emulsifying agent to give instant starch useful for instant puddings and mixes.

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PROCESS FOR PREPARING NON-HYDROXYPROPYLATED,
DEFLAVORED, CROSSLINKED, PREGELATINIZED,
STARCH AND PRODUCT

5 This invention relates to processing starch materials and products and is particularly useful for upgrading the quality of pregelatinized waxy maize starch for use in desserts.

10 DESCRIPTION OF THE PRIOR ART

 An alkali treatment, wash, neutralization, and spray drying of starch using a two fluid nozzle is taught by Seidel, et al., U.S. Patent No. 4,477,480. Two fluid nozzles for cooking starch are taught by Pitchon, et al.,
15 U.S. Patent No. 4,280,851.

 The prior art, however, has not discovered how to make deflavored cereal starch of good viscosity and flavor without a hydroxypropylation step which produces undesired propylene chlorohydrin. Crosslinked tapioca
20 starch is presently used when good, high viscosity, pregelatinized starch is required for puddings. Hydroxypropylated, deflavored, crosslinked, pregelatinized dent cornstarch has also been used.

25 SUMMARY OF THE INVENTION

 We have discovered a process that can be used to upgrade cereal starches, such as waxy maize starch and other applicable cereal starches, including corn hybrids

and corn genetic varieties, such as amylo maize starch and dull waxy starch, that may need deflavoring so that they may be used in instant puddings without the need for hydroxypropylation. We have discovered that deflavoring
5 must be done before crosslinking. We have also discovered that an emulsifier must be added to the surface of the starch granules in order to improve dispersability of pregelatinized, crosslinked, non-hydroxypropylated starch. Addition of the emulsifier
10 can occur either before or after the deflavored, cross-linked, non-hydroxypropylated starch is dried.

The process of this invention involves dispersing the starch in water, adjusting the pH to at least 11.0 with alkali, and washing with water to remove flavor or flavor
15 precursors that would become apparent during storage of a starch, such as waxy maize starch which is not washed before the chemical treatment.

The alkaline starch is next crosslinked, neutralized and thereafter pregelatinized and dried.
20 Pregelatinization may be effected by cooking in a two-fluid, spray-drying nozzle, as described in the aforementioned Pitchon, et al. patent. Alternatively, pregelatinization and drying may be effected by drum drying the neutralized, crosslinked starch material or by
25 cooking the neutralized, pregelatinized starch material in a water-miscible solvent at high temperature and pressure and then drying, such as by means of alcohol precipitation followed by oven drying.

The invention will be described below in connection
30 with the use of the two-fluid, spray-drying nozzle which represents the preferred method for pregelatinization and drying; however, as noted above this invention is not limited to the use of this specific technique.

Suitable emulsifier is added to the starch to improve
35 dispersability. The pregelatinized starch products of

this invention are free from objectionable flavor development during storage, and to be of suitable viscosity and wetting ability so as to be usable in instant pudding mixes in place of crosslinked
5 pregelatinized tapioca starch or hydroxypropylated dent corn starch. This invention will be further described in terms of waxy maize starch but, as noted above, the invention is not limited to waxy maize starch.

10 DETAILED DESCRIPTION OF THE INVENTION

A homogenous waxy maize starch slurry is formed by adding sufficient starch to water so that the resulting slurry concentration is preferably at least 25%, typically 35-45% starch. For economic reasons, starch
15 concentrations are kept as high as possible during processing.

Alkaline material is added to bring the slurry pH to 11.3 to 12.0, preferably pH 11.4-11.8. Any suitable base selected from the group consisting of salts and
20 hydroxides of the alkali metals, alkaline-earth metals, ammonium and organic alkalis or mixtures thereof can be employed although we prefer alkali hydroxides. Alkali hydroxides are added in a 1 to 10% concentration, preferably 3% to the slurry. If the alkali hydroxide
25 concentration is too high, the starch slurry would exhibit localized gelling. This would render the starch slurry unusable unless these gel lumps are screened from the slurry. If the alkali hydroxide is too low in concentration, too much liquid is added to the starch
30 slurry negatively effecting processing economics.

Once the starch dispersion pH is adjusted, we allow the dispersion to mix for at least five minutes to allow flavor materials and flavor precursors to be freed from the starch. Normally, the higher the pH, the shorter the
35 treatment time for flavor removal. Higher pH is possible

up to the pasting pH which is normally around pH 12.4 or 12.5.

The starch is washed with water to remove residual flavor and flavor precursors while maintaining the starch at pH 11.0 or greater. Any conventional washing techniques can be employed so long as the pH is maintained at or above 11.0, preferably 11.3 or greater and more preferably pH 11.4 to 11.8. The starch slurry concentration after washing should be 25% solids or greater for economy reasons, preferably 35-45% solids. We have found a Merco brand washing centrifuge by Dorr-Oliver Co. gives good results.

The starch is next crosslinked using conventional crosslinking agents such as phosphorous oxychloride, sodium trimetaphosphate, epichlorohydrin acrolien, adipic anhydride and the like. We prefer to employ up to 0.1% phosphorous oxychloride depending on the viscosity of the product desired.

The crosslinked starch is next neutralized using a food-grade acid such as organic and inorganic acids. We prefer citric acid, hydrochloric acid, phosphoric acid, sulfuric acid and mixtures thereof particularly phosphoric acid. We neutralize the starch to pH 5.0-9.0, preferably a pH between 6-8 or 7.5-9.0. Often, pH 5-6.5 or pH 7.5-9.0 is desirable. For viscosity stability and powder color quality, pH of 5.0-6.5 is employed. For cereal starches with difficult to remove flavors, a pH of 7.5-9.0 is required to insure that flavor remains acceptable during storage. Final pH range depends upon the situation encountered. In this situation a pH of 5.0-6.5 is preferred. In all cases, the starch slurry can be neutralized by adding the acid, preferably at a concentration which will not overly dilute the slurry.

The starch is next gelatinized, such as by the use of the two-fluid nozzle disclosed in Pitchon, et al., U.S.

Patent No. 4,280,851 at Figures 5 and 6. According to this technique, the starch slurry at 25% solids for economic reasons, preferably 35%-45% solids is treated with the steam impinging on the starch granules within 5 the spray nozzle to cook the starch.

We have found it essential to add an edible emulsifier to improve the starch dispersability. We believe that small amounts of oil present in the starch create a hydrophobic barrier which does not allow the 10 waxy maize crosslinked starch to properly disperse in water or milk. Any food-approved emulsifier will work provided the HLB value is greater than 1.0 and the emulsifier is present at levels high enough to overcome the tendency of the starch to clump. Polysorbate 60 at 15 about 0.5% of the starch by weight is suitable. Typical useful emulsifiers include the sorbitan esters, ethoxylated mono and diglycerides, propylene glycol esters and lactylated esters. These emulsifiers are used as examples but in no way limit the use of other food 20 grade emulsifiers as long as they function to enhance the dispersion of the pregelatinized starch produced in this manner. The emulsifiers are preferably employed at levels from 0.1 to 1.0% of the starch. The emulsifier can be added to the starch slurry prior to cooking and 25 drying or after drying by incorporating the emulsifier onto the surface of the dry, pregelled starch.

The cooked starch leaving the two fluid nozzle chamber may be dried in a spray drier using conventional conditions, as described in the aforementioned Pitchon, 30 et al. patent.

The dry product may be ground and sieved to give any size product. The final product is a storage-stable, good tasting, high-viscosity, non-hydroxypropylated, crosslinked, pregelatinized starch useful for instant 35 pudding powdered mixes or other products which are to be

incorporated into cold aqueous mediums, such as milk. We do not need to use alkali or alkaline earth salts such as sulfates or chlorides during the crosslinking process and do not need to employ a hydroxypropoxylation step.

5 Conventional crosslinking is sufficient with prior alkali washing and later addition of an emulsifier to produce a quality product.

This invention is further described but not limited by the following examples.

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EXAMPLE 1

25,000 gallons of waxy maize starch slurry, containing 100,000 pounds of dry solids, was introduced into a mixing vessel under high agitation. A 3 % sodium
15 hydroxide solution was slowly added to the vortex of the starch slurry. The 3 % sodium hydroxide solution was added slowly until a pH of 11.5 was reached. Sixty-six pounds of phosphorous oxychloride was added to the slurry's vortex and allowed to mix for 1 hour to
20 crosslink the starch. The starch slurry was deflavored, as taught in U.S. Patent No. 4,477,480 by washing with water with a Dorr-Oliver Model C- 30W centrifuge. Slurry concentration dropped to 32% solids after deflavoring. The slurry was neutralized to a pH of 6.0 by the addition
25 of phosphoric acid. This material was pregelatinized, as taught in U.S. Patent No. 4,280,851 by spray-cooking and drying. The material was ground and screened to proper particle size as taught in U.S. Patent No. 4,438,148. The starch on storage developed off-flavors which made
30 its use in vanilla or chocolate instant puddings unattractive. Pudding mixes containing this starch were found to clump when prepared with cold milk.

EXAMPLE 2

The process set forth previously is repeated except that the starch is washed after the pH is raised to 11.5 with 3% aqueous sodium hydroxide as taught in U.S. Patent 5 No. 4,477,480 using a Dorr-Oliver washing centrifuge while maintaining the starch pH above 11.0. The starch is then crosslinked by adding the same amount of phosphorous oxychloride to the slurry and mixing for one hour and, thereafter, is neutralized to pH 6 using 10 phosphoric acid. The material is then pregelatinized by spray drying using a two-fluid nozzle described in U.S. Patent No. 4,280,851. The dry starch may be ground if necessary and screened to the desired particle size. No off flavors were developed during storage.

15 Pudding mixes containing this starch were found to clump when prepared with cold milk.

EXAMPLE 3

250 gallons of waxy maize starch slurry, containing 20 1,000 pounds of dry solids, was introduced into a mixing vessel under high agitation. A 3 % sodium hydroxide solution was added to the vortex of the starch slurry. The 3 % sodium hydroxide solution was added slowly until a pH of 11.5 was reached. The starch slurry was 25 deflavored, as taught in U.S. Patent No. 4,477,480 by washing the slurry with water with a Dorr-Oliver centrifuge. The slurry concentration dropped to 34% solids after the deflavoring step. The slurry pH after washing was above pH 11.2. The starch was crosslinked by 30 adding 0.66 pounds of phosphorous oxychloride to the slurry vortex. The slurry was mixed for one hour then the pH was neutralized to 6.0 by the addition of phosphoric acid into the vortex. This material was pregelatinized as taught in U.S. Patent No. 4,280,851 and

ground and screened to a useful particle size as taught in U.S. Patent No. 4,438,148.

When used in an instant pudding mix, the resultant prepared pudding had good viscosity, mouthfeel and 5 flavor. As before, pudding texture was poor due to poor dispersion. Even if the puddings were prepared with a coarser granulation pregelatinized waxy maize starch where the -400 mesh fraction was removed and the starch granulation was essentially 100% between a U.S. 200 mesh 10 and U.S. 400 mesh fraction, dispersion remained poor when puddings were prepared.

This starch was coated with 0.5% polysorbate 60. When the starch coated with polysorbate 60 was used in an instant pudding mix, the resultant prepared pudding had 15 the desirable texture (smooth, continuous, homogeneous, non-grainy), high sheen appearance, mouthfeel and viscosity as is characteristic of puddings prepared with heavily modified starches (e.g. substituted), as taught in U.S. Patent No. 4,847,371, or crosslinked tapioca 20 starch which does not have to be deflavored, as taught in U.S. Patent No. 4,477,480, and does not have the dispersability problem problems of crosslinked waxy maize pregelatinized, as taught in U.S. Patent No. 4,280,851. If waxy maize is hydroxypropylated and crosslinked, there 25 is no dispersability or flavor problems as encountered with only crosslinked waxy maize. However, the hydroxypropylation process is time consuming, equipment intensive, adds chemical cost and has a propylene chlorohydrin residue.

30 The process of this invention produces a low cost crosslinked waxy maize starch that disperses easily in cold milk and is storage stable as to flavor and obviates the need to use expensive tapioca starch. Pudding bases prepared with starch material from this Example 3

remained good tasting and free of off-flavor during storage.

The emulsifier (e.g. polysorbate 60) can be added to the slurry prior to the pregelatinization step (spray
5 cooking and drying) and will function in a similar manner to the coating process previously described. By adding the emulsifier to the slurry prior to spray cooking and drying, a separate processing step can be eliminated.

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**THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:**

1. A process for preparing a deflavored, non-hydroxypropylated, crosslinked, pregelatinized starch comprising:
 - a) dispersing and agitating raw starch in water to form a homogeneous slurry containing at least 25% starch;
 - b) adding a base to adjust the slurry pH to at least 11.0;
 - c) washing the starch with water to remove flavor while maintaining the starch pH above 11.0 and while maintaining a concentration of starch solids of at least 25% or more;
 - d) crosslinking the starch using any food-acceptable procedure;
 - e) neutralizing the cross-linked starch with a food grade acid to pH 5.0 to 9.0; and
 - f) gelatinizing and drying the neutralized starch using a process selected from the group consisting of spray-drying using a two-fluid nozzle, drum drying and cooking in a water-miscible solvent at high temperature and pressure followed by drying, with the proviso that the starch is not hydroxypropylated but is treated with an emulsifying agent having an HLB value greater than 1.0.
2. The process of claim 1 wherein during step f) the starch is gelatinized and dried by spray-drying a starch slurry having a concentration of at least 25% solids.
3. The process of claim 1 or 2 in which the starch is coated with the emulsifying agent after drying.
4. The process of claim 1 or 2 in which the emulsifying agent is added to the starch slurry prior to drying.

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5. The process of any one of claims 1 to 4 in which the starch is crosslinked using phosphorous oxychloride.
6. The process of any one of claims 1 to 5 in which the starch is waxy maize starch.
7. The process of claim 2 in which the starch is waxy maize and the pH during processing is maintained above pH 11.0.
8. The process of claim 7 in which the pH is adjusted using a base selected from the group consisting of salts or hydroxides of the alkali metals, alkaline earth metals, ammonium and organic alkalis or mixtures thereof.
9. The process of claim 8 in which the starch is washed at pH 11.0 or greater.
10. The process of claim 9 in which the starch is crosslinked by reacting with a member selected from the group consisting of phosphorous oxychloride, sodium trimetaphosphate, epichlorohydrin, acrolien and adipic anhydride.
11. The process of claim 10 in which the crosslinked starch is neutralized to pH 5-9 with an acid selected from the group consisting of citric acid, hydrochloric acid, phosphoric acid, sulfuric acid and mixtures thereof.

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12. The process of claim 11 in which the emulsifying agent is selected from the group consisting of sorbitan esters and ethoxylates or mono and diglycerides, propylene glycol esters, lactylated esters and combinations thereof.

13. The product produced by the process of any one of claims 1 to 12.

14. The product of claim 13 in which the starch is a non-hydroxypropylated cereal starch which can be substituted for tapioca starch in puddings and pie fillings.

15. The product of claim 14 in which the starch is a waxy maize starch.