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SYNERGISTIC GRANULAR HERBICIDAL COMPOSITIONS

FIELD OF INVENTION

[0001] The invention relates generally to granular compositions including a combination of herbicides comprising at least one herbicide that inhibits microtubule assembly, at least one herbicide that inhibits cell wall (*i.e.* cellulose) synthesis, and a surfactant are described herein. Methods of using and making such granular compositions are also described.

BACKGROUND OF INVENTION

[0002] Liquid formulations comprising two herbicides are available to consumers. These formulations are generally effective at controlling weeds, but require high concentrations of active ingredients for acceptable levels of herbicidal control. For example, GEMINI® is a liquid pre-emergent formulation comprising 23.3% prodiamine and 15.5% isoxaben. GEMINI® provides a broad-spectrum pre-emergent control or suppression of more than 125 broadleaf and annual grasses.

[0003] For consumer and professional use, regulations specify the amount of a particular active ingredient that may be applied, in pounds per acre, per year. For example, the regulatory rate in the United States for prodiamine and isoxaben is 1.5 lbs/acre/year and 1.0 lbs/acre/year, respectively.

SUMMARY OF EMBODIMENTS OF THE INVENTION

[0004] Granular compositions comprising at least two herbicides and a surfactant are provided, as well as making and using such compositions, and fields comprising such compositions. The granular compositions described herein contain significantly less active ingredient than existing liquid formulations and thus are advantageous for the consumer and environment.

[0005] In some embodiments, a composition comprises at least one herbicide that inhibits microtubule assembly, at least one herbicide that inhibits cell wall synthesis, and a surfactant.

[0006] In some embodiments, a composition provides enhanced and/or synergistic herbicidal activity against a broad spectrum of weeds.

[0007] In some embodiments, a composition, when applied to a field comprising a plant or crop, results in lower phytotoxicity due to the lower use of actives than previous formulations (e.g., liquid formulations).

[0008] In some embodiments, a method is provided for making and using a composition comprising at least one herbicide that inhibits microtubule assembly, at least one herbicide that inhibits cell wall synthesis, and a surfactant.

[0009] In some embodiments, a method is provided for treating and/or preventing weeds, the method comprising applying any of the compositions described herein to soil and/or a field. In some embodiments, the method is for treating a field comprising applying one or more of the compositions described herein. As used herein, the term "treating weeds" means applying a composition to an area that contains weeds post-germination to control, suppress, or eradicate the weeds. As used herein, the term "preventing weeds" means applying a composition to an area pre-germination of weeds to prevent the germination of the weeds.

[0010] In some embodiments, a field is provided that comprises one or more of the compositions described herein.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS OF THE INVENTION

[0011] Compositions comprising at least one herbicide that inhibits microtubule assembly, at least one herbicide that inhibits cell wall synthesis, and a surfactant are provided.

[0012] The compositions described herein provide a surprising amount of herbicidal activity and a low phytotoxicity, with a low active ingredient concentration. In some embodiments, the compositions have equal or greater herbicidal control when compared to existing formulations, with a reduced amount of active ingredient as compared to the existing formulations. In some embodiments, the compositions have a reduced amount of active ingredient of a formulation, while maintaining the herbicidal control of that formulation. In some embodiments, the compositions have a reduced amount of active ingredient of a formulation, while having greater herbicidal control than that formulation. In some embodiments, the formulations provide for equal or better efficacy as compared to a composition which provides the highest regulatory dosage allowed under current regulations (1.5 lbs/acre/year of prodiamine and 1.0 lbs/acre/year of isoxaben). The expression "reduced amount of active ingredient" means that the composition has one-half (50%) or less of the active ingredient of an existing formulation with the same or substantially similar ingredients. For example, the composition may have 50%, 45%, 40%, 35%, 30%, 25%, 20%, 15%, 10%, or less than 10% of the active ingredient of an existing formulation with the same or substantially similar ingredients.

A. Herbicides that inhibit microtubule assembly

[0013] In some embodiments, the composition comprises at least one herbicide that inhibits microtubule assembly (e.g. an herbicide that is in WSSA Group 3). Examples of such herbicides include prodiamine, benefin (benfluralin), butralin, dinitramine, ethalfluralin, Oryzalin, Pendimethalin, trifluralin, DCPA (chlorthal-dimethyl), propyzamide (pronamide), tebutam, dithiopyr, thiazopyr, amiprophos-methyl, butamiphos, and mixtures thereof.

[0014] In some embodiments, the composition comprises an herbicide that inhibits microtubule assembly in an amount of between about 0.1 to about 0.45 percent (%) by weight of the composition or between about 0.178 to about 0.450 percent (%) by weight of the composition. In some embodiments, the composition comprises at least one of prodiamine, benefin (benfluralin), butralin, dinitramine, ethalfluralin, Oryzalin, Pendimethalin, trifluralin, DCPA (chlorthal-dimethyl), propyzamide (pronamide), tebutam, dithiopyr, thiazopyr, amiprophos-methyl, or butamiphos in an amount of between about 0.1 to about 0.45 percent (%) by weight of the composition. In some embodiments, the composition comprises at least one of prodiamine, benefin (benfluralin), butralin, dinitramine, ethalfluralin, Oryzalin, Pendimethalin, trifluralin, DCPA (chlorthal-dimethyl), propyzamide (pronamide), tebutam, dithiopyr, thiazopyr, amiprophos-methyl, or butamiphos in an amount of between about 0.178 to about 0.450 percent (%) by weight of the composition.

[0015] In some embodiments, the composition comprises an herbicide that inhibits microtubule assembly in an amount of about 0.1, 0.15, 0.168, 0.178, 0.2, 0.248, 0.25, 0.3, 0.335, 0.35, 0.355, 0.375, 0.4, or 0.45 percent (%) by weight of the composition. In some embodiments, the composition comprises at least one of prodiamine, benefin (benfluralin), butralin, dinitramine, ethalfluralin, Oryzalin, Pendimethalin, trifluralin, DCPA (chlorthal-dimethyl), propyzamide (pronamide), tebutam, dithiopyr, thiazopyr, amiprophos-methyl, or butamiphos in an amount of about 0.1, 0.15, 0.168, 0.178, 0.2, 0.248, 0.25, 0.3, 0.335, 0.35, 0.355, 0.375, 0.4, or 0.45 percent (%) by weight of the composition. In some embodiments, the composition comprises prodiamine in the amount of about 0.178 to about 0.450 percent (%) by weight of the composition. In other embodiments, the composition comprises prodiamine in the amount of about 0.1, 0.15, 0.168, 0.178, 0.2, 0.248, 0.25, 0.3, 0.335, 0.355, 0.375, 0.4, or 0.45 percent (%) by weight of the composition.

B. Herbicides that inhibit cell wall synthesis

[0016] In some embodiments, the composition comprises at least one herbicide that inhibits cell wall synthesis. Examples of such herbicides include isoxaben, flupoxamen, dichlobenil, chlorthiamid, and mixtures thereof.

[0017] In some embodiments, the composition comprises an herbicide that inhibits cell wall synthesis (e.g. those herbicides in WSSA Group 21) in the amount of between about 0.125 to about 0.375 percent (%) by weight of the composition. In some embodiments, the composition comprises at least one of isoxaben, flupoxamen, dichlobenil, or chlorthiamid in an amount of between about 0.125 to about 0.375 percent (%) by weight of the composition.

[0018] In some embodiments, the composition comprises an herbicide that inhibits cell wall synthesis in an amount of about 0.125, 0.165, 0.2, 0.25, 0.275, 0.3, 0.325, 0.335, 0.35, or 0.375 percent (%) by weight of the composition. In other embodiments, the composition comprises at least one of isoxaben, flupoxamen, dichlobenil, or chlorthiamid in an amount of about 0.125, 0.165, 0.2, 0.25, 0.275, 0.3, 0.325, 0.335, 0.35, or 0.375 percent (%) by weight of the composition. In some embodiments, the composition comprises isoxaben in an amount of between about 0.125 to about 0.375 percent (%) by weight of the composition. In other embodiments, the composition comprises isoxaben in an amount of about 0.125, 0.165, 0.2, 0.25, 0.275, 0.3, 0.325, 0.335, 0.35, or 0.375 percent (%) by weight of the composition.

C. Surfactants

[0019] In some embodiments, the composition comprises at least one herbicide that inhibits microtubule assembly, at least one herbicide that inhibits cell wall synthesis, and a surfactant. In some embodiments, the surfactant is alcohol ethoxylate, ethoxylated sorbitan ester (e.g. TWEEN® 85), caprylic/capric triglyceride, alkylpolyglucoside (e.g. a C8-10 alkylpolyglucoside), sodium dioctyl sulfosuccinate, 2-Ethyl hexanol ethylene oxide-propylene oxide ("EO-PO")

nonionic surfactant, sorbitan ester, phosphate ester of polyoxyalkylated fatty alcohol, or mixtures thereof.

[0020] The composition can comprise a surfactant in the amount of between about 2.0 to about 12.0 percent (%) by weight of the composition. In some embodiments, the composition comprises a surfactant of alcohol ethoxylate, Ethoxylated Sorbitan Ester (e.g. TWEEN® 85), caprylic/capric triglyceride, alkylpolyglucoside (e.g. a C8-10 alkylpolyglucoside), sodium dioctyl sulfosuccinate, 2-Ethyl hexanol EO-PO nonionic surfactant, sorbitan ester, or phosphate ester of polyoxyalkylated fatty alcohol present in an amount of about 2.0 to about 12.0 percent (%) by weight of the composition. In some embodiments, the composition comprises 2-ethyl hexanol EO-PO nonionic surfactant in an amount of about 2.0 to about 12.0 percent (%) by weight of the composition.

[0021] In some embodiments, the composition comprises a surfactant in the amount of about 2.0, 2.25, 2.5, 2.75, 3.0, 3.25, 3.5, 3.75, 4.0, 4.25, 4.5, 4.69, 4.75, 5.0, 5.25, 5.5, 5.75, 6.0, 6.25, 6.5, 6.75, 7.0, 7.25, 7.5, 7.75, 8.0, 8.25, 8.5, 8.75, 9.0, 9.25, 9.5, 9.75, 10.0, 10.25, 10.5, 10.75, 11.0, 11.25, 11.5, 11.75, or 12.0 percent (%) by weight of the composition. In other embodiments, the composition comprises a surfactant of alcohol ethoxylate, Ethoxylated Sorbitan Ester (e.g. TWEEN* 85), caprylic/capric triglyceride, alkylpolyglucoside (e.g. a C8-10 alkylpolyglucoside), sodium dioctyl sulfosuccinate, 2-Ethyl hexanol EO-PO nonionic surfactant, sorbitan ester, or phosphate ester of polyoxyalkylated fatty alcohol present in an amount of about 2.0, 2.25, 2.5, 2.75, 3.0, 3.25, 3.5, 3.75, 4.0, 4.25, 4.5, 4.69, 4.75, 5.0, 5.25, 5.5, 5.75, 6.0, 6.25, 6.5, 6.75, 7.0, 7.25, 7.5, 7.75, 8.0, 8.25, 8.5, 8.75, 9.0, 9.25, 9.5, 9.75, 10.0, 10.25, 10.5, 10.75, 11.0, 11.25, 11.5, 11.75, or about 12.0 percent (%) by weight of the composition. In some embodiments, the composition comprises 2-ethyl hexanol EO-PO nonionic surfactant in an amount of about 2.0, 2.25, 2.5, 2.75, 3.0, 3.25, 3.5, 3.75, 4.0, 4.25, 4.5, 4.69, 4.75, 5.0, 5.25, 5.5,

5.75, 6.0, 6.25, 6.5, 6.75, 7.0, 7.25, 7.5, 7.75, 8.0, 8.25, 8.5, 8.75, 9.0, 9.25, 9.5, 9.75, 10.0, 10.25, 10.5, 10.75, 11.0, 11.25, 11.5, 11.75, or about 12.0 percent (%) by weight of the composition.

D. Granular compositions

[0022] In some embodiments, any of the compositions described herein can be a granular composition. The granular composition can comprise a granular carrier such as agglomerated cellulosic fibers (e.g. BIODAC®), dolomitic limestone, wood dust based chemical carriers (e.g. DG LITE™), wood fiber granules (e.g. ECOGRANULE™), crushed corn cob, crushed peanut shells, sand, and granular nitrogen, phosphorus, and/or potassium ("NPK") fertilizers. The granular composition can comprise 80 to 95 % by weight of granular carrier. The granular composition can comprise about 80 percent (%) by weight, about 82 percent (%) by weight, about 84 percent (%) by weight, about 85 percent (%) by weight, about 86 percent (%) by weight, about 92 percent (%) by weight, about 94 percent (%) by weight, or about 95 percent (%) by weight of granular carrier.

E. Granular compositions comprising herbicides and surfactants

[0023] The composition can be a granular composition comprising at least one herbicide that inhibits microtubule assembly, at least one herbicide that inhibits cell wall synthesis, and a surfactant. In some embodiments, the composition comprises: at least one of prodiamine, benefin (benfluralin), butralin, dinitramine, ethalfluralin, Oryzalin, Pendimethalin, trifluralin, DCPA (chlorthal-dimethyl), propyzamide (pronamide), tebutam, dithiopyr, thiazopyr, amiprophos-methyl, butamiphos, or mixtures thereof; at least one of isoxaben, flupoxamen, dichlobenil, chlorthiamid, or mixtures thereof; and a surfactant. In some embodiments, the composition comprises prodiamine, isoxaben, and a surfactant.

[0024] In some embodiments, the composition can be a granular composition comprising: at least one of prodiamine, benefin (benfluralin), butralin, dinitramine, ethalfluralin, Oryzalin,

Pendimethalin, trifluralin, DCPA (chlorthal-dimethyl), propyzamide (pronamide), tebutam, dithiopyr, thiazopyr, amiprophos-methyl, or butamiphos; at least one of isoxaben, flupoxamen, dichlobenil, or chlorthiamid; and alcohol ethoxylate, Ethoxylated Sorbitan Ester (e.g. TWEEN® 85), caprylic/capric triglyceride, alkylpolyglucoside (e.g. a C8-10 alkylpolyglucoside), sodium dioctyl sulfosuccinate, 2-Ethyl hexanol EO-PO nonionic surfactant, sorbitan ester, phosphate ester of polyoxyalkylated fatty alcohol, or mixtures thereof. In a preferred embodiment, the composition comprises prodiamine, isoxaben, and 2-ethyl hexanol EO-PO nonionic surfactant.

[0025] The composition can comprise: at least one of prodiamine, benefin (benfluralin), butralin, dinitramine, ethalfluralin, Oryzalin, Pendimethalin, trifluralin, DCPA (chlorthal-dimethyl), propyzamide (pronamide), tebutam, dithiopyr, thiazopyr, amiprophos-methyl, or butamiphos in an amount of about 0.1 to about 0.450 percent (%) by weight of the composition; at least one of isoxaben, flupoxamen, dichlobenil, or chlorthiamid in an amount of about 0.125 to about 0.375 percent (%) by weight of the composition; and alcohol ethoxylate, Ethoxylated Sorbitan Ester (e.g. TWEEN® 85), caprylic/capric triglyceride, alkylpolyglucoside (e.g. a C8-10 alkylpolyglucoside), sodium dioctyl sulfosuccinate, 2-Ethyl hexanol EO-PO nonionic surfactant, sorbitan ester, phosphate ester of polyoxyalkylated fatty alcohol, or mixtures thereof in an amount of about 2.0 to about 12.0 percent (%) by weight of the composition. In a preferred embodiment, the composition can be a granular composition comprising prodiamine, isoxaben, and 2-ethyl hexanol EO-PO nonionic surfactant.

[0026] In some embodiments, the composition comprises prodiamine in the amount of 0.178 to 0.450 % by weight of the composition, isoxaben in an amount of about 0.125 to about 0.375 percent (%) by weight of the composition, and 2-ethyl hexanol EO-PO nonionic surfactant in an amount of about 2.0 to about 12.0 percent (%) by weight of the composition.

[0027] In some embodiments, a field comprises any of the compositions described herein.

F. Methods of Making

[0028] In some embodiments, the composition is made by combining an herbicide that inhibits microtubule assembly with a surfactant while mixing. The surfactant can be preheated to about 140 °F. An herbicide that inhibits cell wall synthesis is added to the mixture of mixture of the herbicide that inhibits microtubule assembly and the surfactant to form an active ingredient mixture while maintaining temperature and mixing. A suitable solvent can be used to dissolve the active ingredients.

[0029] The active ingredient mixture is then sprayed onto the granular carrier while mixing thoroughly. In some embodiments, the composition is made by combining prodiamine, a surfactant, and isoxaben while mixing, and then the mixture is sprayed onto a granular carrier while mixing thoroughly.

[0030] In some embodiments, the composition is made by combining prodiamine, 2-ethyl hexanol EO-PO nonionic surfactant, and isoxaben while mixing, and then spraying the mixture onto a cellulosic fiber granular carrier while mixing thoroughly.

G. Methods of Using

[0031] Any of the compositions described herein can be applied to a field. As used herein, the term "field" refers to any area comprising a plant or crop, including a lawn, orchard, meadow, pasture, turf, arboretum, garden, nursey, vineyard, or the like. In some embodiments, any of the compositions described herein can be applied to a field to control, suppress, and/or prevent weeds. In another embodiment, any of the compositions described herein can be applied to a field comprising a plant or crop to control, suppress, and/or prevent weeds. The weeds can be at least one of Annual Bursage (Ambrosia acanthicarpa), Annual Sowthistle (Sonchus oleraceus), Black Medic (Medicago lupulina), Black Mustard (Brassica nigra), Black Nightshade (Solanum nigrum), Blackleaved Fleabane (Conyza bonariensis), Bracted Plaintain (Plantago aristata), Bristly Oxtongue

(Picris echioides), Broadleaf Plantain (Plantago major), Buckhorn Plantain (Plantago lanceolata), Burning Nettle (*Urtica urens*), Burningbush (*Kochia scopania*), Buttercup Oxalis (*Oxalis pes-caprae*), California Burclover (Medicago polymorpha), Chamberbitter (Phyllanthus urinaria), Canadian Horseweed (Conyga canadensis), Carolina Geranium (Geranium carolinianum), Carpetweed (Mollugo verticillata), Coast Fiddleneck (Amsinckia menziesii var. intermedia), Common Chickweed (Stellaria media), Common Groundsel (Senecio vulgaris), Common Lambsquarters (Chenopodium album), Common Mallow (Malva neglecta), Common Pokeweed (Phytolacca americana), Common Purslane (Portulaca oleracea), Common Ragweed (Ambrosia artemisiifolia), Common Vetch (Vicia sativa), Creeping Woodsorrel (Oxalis corniculata), Curly Dock (Rumex crispus), Dandelion (Taraxacum officinale), Dogfennel (Eupatorium capillifolium), Dwarf Fleabane (Conyga ramosissima), Evening Primrose (Oenothera spp.), False Daisy (Eclipta prostrata), Field Bindweed (Convolvulus arvensis), Field Burweed (Soliva sessilis), Florida Betony (Stachys floridans), Florida Pusley (Richardia scabra), Fringed Redmaids (Calandrinia ciliata), Green Tansymustard (Descurainia pinnata spp. brachycarpa), Hairy Bittercress (Cardamine hirsuta), Hairy Galinsoga (Galinsoga quadriradiata), Heath Aster (Symphyotrichum ericoides), Henbit (Lamium amplexicaule), Honeyvine Milkweed (Cynanchum laeve), Hyssop Spurge (Chamaesyce hyssopifolia), Indian Mustard (Brassica juncea), Ivyleaf Morning-Glory (Ipomoea hederacea), Jimsonweed (Datura stramonium), Knotweed (Polygonum spp.), Ladysthumb (Polygonum persicaria), Lanceleaf Groundcherry (Physalis angulata), Little Mallow (Malva parviflora), Little Western Bittercress (Cardamine oligosperma), London Rocket (Sisymbrium irio), Marsh Parsley (Cyclospermum leptophyllum), Mousear Chickweed (Cerastium fontamum spp. vulgare), Mousear Chickweed (Cerastium vulgatum), Musk Thistle (Carduus nutans), Nettle-Leaved Goosefoot (Chenopodium murale), Panicle Willoweed (Epilobium brachycarpum), Pennsylvania Smartweed (Polygonum pensylvanicum), Pennywort (Hydrocotyle spp.), Persian Speedwell (Veronica persica), Petty Spurge (Euphorbia peplus), Pigweed (Amaranthus spp.), Pineappleweed (Matricaria discoidea), Prickly Lettuce (Lactuca serriola), Prickly Sida (Sida spinosa), Prostrate Knotweed (Polygonum aviculare), Prostrate Spurge (Chamaesyce humistrata), Purple Cudweed (Gnaphalium purpureum), Purslane Speedwell (Veronica peregrina),

Rattail Fescue (Vulpia myuros), Redstem Filaree (Erodium cicutarium), Russian Thistle (Salsola tragus), Scarlet Pimpernel (Anagallis arvensis), Shepherdspurse (Capsella bursa-pastoris), Silversheath Knotweed (Polygonum argyrocoleon), Slender Plantain (Plantago heterophylla), Southern Waterbuttons (Cotula australis), Spanish needles (Bidens alba), Spiny Sowthistle (Sonchus asper), Spotted Spurge (Chamaesyce maculata), Stinking Chamomile (Anthemis cotula), Sunflower (Helianthus spp.), Swinecress (Coronopus didymus), Tall Morning-Glory (Ipomoea purpurea), Telegraphplant (Heterotheca grandiflora), Thymeleaf Speedwell (Veronica serpyllifolia), Turkey Mullein (Croton setigerus), Venice Mallow (Hibiscus trionum), Virginia Pepperweed (Lepidium virginicum), Virginia Winged Rockcress (Sibara virginica), White Clover (Trifolium repens), White Eclipta (Eclipta alba), Whitestem Filaree (Erodium moschatum), Wild Carrot (Daucus carota), Wild Mustard (Sinapis arvensis), Wild Radish (Raphanus raphanistrum), Yellow Sweetclover (Melilotus officinalis), Yellow Woodsorrel (Oxalis stricta), Annual Bluegrass (Poa annua), Barnyardgrass (Echinochloa crus-galli), Broadleaf Signalgrass (Brachiaria platyphylla), Browntop Panicum (Panicum fasciculatum), Crowfootgrass (Dactyloctenum aegypticum), Fall Panicum (Panicum dichotomiflorum), Giant Foxtail (Setaria faberi), Goosegrass (Eleusine indica), Green Foxtail (Setaria viridis), Itchgrass (Rotthoellia cochinchinensis), Johnsongrass (Sorghum halepense), Jungle Rice (Echinochloa colonum), Large Crabgrass (Digitaria sanguinalis), Lovegrass (Eragrostis spp.), Red Sorrell (Rumex acetosella), Rescuegrass (Bromus catharticus), Smooth Crabgrass (Digitaria ischaemum), Sprangletop (Leptochloa spp.), Texas Panicum (Panicum texanum), Wandering Jew (Tradescantia zebrina), Witchgrass (Panicum capillare), Woolly Cupgrass (Eriochloa villosa), and Yellow Foxtail (Setaria lutescens).

[0032] In some embodiments, the composition is applied to a field comprising sedum at least one of "Autumn Joy", Abelia 'Edward Goucher' (Abelia grandiflora cv. Edward Goucher), Glossy Abelia (Abelia grandiflora), Abelia 'Sherwood' (Abelia grandiflora cv. Sherwood), Balsam Fir (Abies balsamea), Concolor Fir (Abies concolor), Flat Top Acacia (Acacia abyssinica), Prostrate Acacia (Acacia redolens), Shoestring Acacia (Acacia stenophylla), Kiwi (Actinidia chinensis), Chocolate Vine

(Akebia quintata), Mimosa, Persian Silk Tree (Albizia julibrissin), Lady's Leek, Nodding Onion (Allium cernuum), Australian Tree Fern (Alsophils australis), Saskatoon Serviceberry (Amelanchier alnifolia), Bog Rosemary (Andromeda polifolia), Cape Mallow (Anisodonte hypomandarum), Aptenia 'Red Apple' (Aptenia cordifolia cv. Red Apple), King Palm (Archontophoenix cunninghamiana), Vine Hill Manzanita (Arctostaphlos densiflora), Bearberry (Arctostaphlos uva-ursi), Cape Weed (Arctotheca calendula), Marlberry 'Chirimen' (Ardisia japonica cv. Chirimen), Argyranthemum 'Butterfly' (Argyranthemum frutescens cv. Butterfly), Sea Thrift 'Bloodstone' (Armeria maritime cv. Bloodstone), White Mugwort (Artemesia lactiflora), Foxtail Fern (Asparagus densiflorus), Ming Asparagus Fern (Asparagus retrofractus), Cast Iron Plant (Aspidistra elatior), Japanese Aucuba (Aucuba japonica), Acuba 'Goldstrike' (Aucuba japonica cv. Goldstrike), Coyotebush (Baccharis pulularis), Red Bauhinia (Bauhinia galpinii), Japanese Barberry 'Crimson Pygmy' (Berberis thunbergii cv. Crimson Pygmy), Japanese Barberry 'Concord' (Berberis thunbergii cv. Concord), River Birch (Betula nigra), Paper Birch (Betula papyrifera), European White Birch (Betula pendula), Bidens 'Peter's Gold' (Bidens ferulifolia cv. Peter's Gold), Boltonia 'Snowbank' (Boltonia asteroides cv. Snowbank), Bougainvillea 'Barbara Karst' (Bougainvillea x buttiana cv. Barbara Karst), Bougainvillea 'California Gold' (Bougainvillea x buttiana cv. California Gold), Bougainvillea 'Pink Pixie' (Bougainvillea x buttiana cv. Pink Pixie), Bougainvillea 'Scarlet O'hara' (Bougainvillea x buttiana cv. Scarlet O'hara), Bougainvillea 'Temple Fire' (Bougainvillea x buttiana cv. Temple Fire), Bougainvillea 'Texas Dawn' (Bougainvillea x buttiana cv. Texas Dawn), Bougainvillea 'Purple Queen' (Bougainvillea x buttiana cv. Purple Queen), Bougainvillea 'Rosenka' (Bougainvillea x buttiana cv. Rosenka), Bottle Tree (Brachychiton populneus), Brachyscome 'New Amethyst' (Brachyscome X cv. New Amethyst), Black Olive (Bucida buceras), Japanese Boxwood (Buxus microphylla), Boxwood 'Green Beauty' (Buxus macrophylla cv. Green Beauty), Common Boxwood (Buxus sempervirens), Scotch Heather (Calluna vulgaris), Scotch Heather 'Spring Torch' (Calluna vulgaris ev. Spring Torch), Japanese Camellia (Camellia japonica), Trumpet Creeper 'Madame Galen' (Campis x tagliabuana cv. Madame Galen), Sedge 'Frosty Curls' (Carex albula cv. Frosty Curls), Hottentot Fig, Ice Plant (Carpobrotus edulis),

Feathery Cassia (Cassia artemisioides), Senna (Cassia eremophila), Japanese Plum Yew (Cephalotaxus harringtonia), Carob (Ceratonia siliqua), Ceratostigma plumbaginoides, Chinese Plumbago (Ceratostigma willmottianum), Redbud (Cercis canadensis), Orange Flowering Quince (Chaenomeles japonica), Cypress 'Kosteri' (Chamaecyparis obtusa cv. Kosteri), Cypress 'Dwarf Hinoki' (Chamaecyparis obtusa cv. Dwarf Hinoki), Cypress 'Torulosa (Chamaecyparis obtusa cv. Torulosa), Cypress 'Fernspray' (Chamaecyparis obtusa cv. Fernspray), Cypress 'Slender Hinoki' (Chamaecyparis obtusa cv. Slender Hinoki), False Cypress (Chamaecyparis pisifera), False Cypress 'Squarrosa Minima' (Chamaecyparis pisifera cv. Squarrosa Minima), False Cypress 'Threadleaf' (Chamaecyparis pisifera cv. Threadleaf), False Cypress 'Sawara' (Chamaecyparis pisifera cv. Sawara), False Cypress 'Moss' (Chamaecyparis pisifera cv. Moss), Cat Palm, Meow (Chamaedorea cataractarum), Cluster Palm (Chamaedorea costaricana), Parlor Palm (Chamaedorea elegans), European Fan Palm, Mediterranean Fan Palm (Chamaerops humilis), Summersweet (Clethra alnifolia), Japanese Cleyera (Cleyera japonica), Kafir Lily (Clivia miniata), Breath of Heaven (Coleonema pulchrum), Bush Morning Glory (Convolvulus cneorum), Ground Morning Glory (Convolvulus mauritanicus), Dogwood 'Cloud Nine' (Cornus florida cv. Cloud Nine), Dogwood (Cornus florida), Kousa Dogwood (Cornus kousa), Smoke Tree 'Royal Purple' (Cotinus coggygria cv. Royal Purple), Smoke Tree 'Coral Beauty' (Cotinus dammeri cv. Coral Beauty), Smoke Tree 'Eichholz' (Cotinus dammeri cv. Eichholz), Creeping Cotoneaster (Cotoneaster adpressus), Cranberry Cotoneaster (Cotoneaster apiculatus), Box Leafed Cotoneaster (Cotoneaster buxifolius), Pyrenees Cotoneaster (Cotoneaster congestus), Bearberry Cotoneaster (Cotoneaster dammeri), Himalayan Cotoneaster (Cotoneaster himalayan), Rock Cotoneaster (Cotoneaster horizontalis), Rockspray Cotoneaster (Cotoneaster microphyllus), Green Hawthorn (Crataegus viridis), Japanese Cryptomeria (Cryptomeria japonica), Carrot Wood (Cupaniopsis anacardioides), Mexican Heather (Cuphea hyssopifolia), Leyland Cypress 'Emerald Isle' (Cupressocyparis leylandii cv. Emerald Isle), Leyland Cypress 'Naylor's Blue' (Cupressocyparis leylandii cv. Naylor's Blue), Arizona Cypress (Cupressus arizonicus), Arizona Cypress 'Blue Pyramid' (Cupressus arizonicus cv. Blue Pyramid), Italian Cypress (Cupressus sempervirens), Italian Cypress 'Glauca' (Cupressus sempervirens cv. Glauca),

Sago Palm (Cycas revoluta), Dwarf Umbrella Grass (Cyperus albostriatus), Holly Fern (Cyrtomium fortunet), Hollandia-Warminister Broom (Cytisus praecox), Scotch Broom (Cytisus scoparius), Trailing Indigo Bush (Dalea greggii), Rose Daphne (Daphne cneorum), Fragrant Daphne (Daphne odorata), Fortnight Lily (Dietes vegeta), Hopseed Bush (Dodonaea viscosa), Diamond Marguerite (Dymondia margaritae), Areca Palm (Dypsis lutescens), Gild Edge Elaeagnus (Elaeagnus ebbengei), Silverberry (Elaeagnus pungens), Fruitland Silver-Berry (Elaeagnus pungens), Red Veined Enkianthus (Enkianthus companulatus), Absynnian Banana (Ensete ventricosum), Hardy Pampasgrass (Erianthus ravennae), Purple Bell Heather (Erica cinerea), Mediterranean Pink Heather (Erica darleyensana), Cornish Heather (Erica vagans), Fleabane 'Darkest of All' (Erigeron speciosus cv. Darkest of All), Escallonia (Escalonia x exoniensis), Red Gum Eucalyptus (Eucalyptus camaldulensis), Silver Dollar Eucalyptus (Eucalyptus cinerea), Coolibah Tree (Eucalyptus microtheca), Red ironbark Eucalyptus (Eucalyptus sideroxylon), Teenie Genie Brushcherry (Eugenia myritifolia), Dwarf Brush Cherry (Eugenia myritifolia), Japanese Spindle Tree 'Gold Spot' (Euonymus japonicas cv. Gold Spot), Japanese Spindle Tree (Euonymus japonicus), European Beach (Fagus sylvatica), Aralia Ivy (X Fatshedera lizei), Japanese Aralia (Fatsia japonica), Blue Fescue (Festuca ovina), Ficus Tree (Ficus benjamina), Forsythia (Forsythia x intermedia), Forsythia 'Spring Glory' (Forsythia x intermedia cv. Spring Glory), Weeping Forsythia (Forsythia suspensa), Greenstem Forsythia (Forsythia viridissima), Shamel Ash (Fraxinus udhei), Wintergreen (Gaultheria procumbens), Carolina jessamine (Gelsemium sempervirens), Woadwaxen (Genista pilosa), Ginko (Ginko biloba), Honey Locust (Gleditsia triacanthos), Hakonechloa 'Aureola' (Hakonechloa macroaureolo cv. Aureola), Common Witch Hazel (Hamamelis virginiana), Lilac Vine (Hardenbergia violacea), Boxleaf hebe (Hebe buxifolia), Algerian Ivy (Hedera canariensis), English Ivy (Hedera helix), Sunrose (Helianthemum nummularium), Licorice Plant White Licorice' (Helichrysum petiolare cv. White Licorice), Common Heliotrope (Heliotropium fragrans), Red Yucca (Hesperalo parvifolia), Rose Mallow 'Disco Bell White' (Hibiscus moscheutos cv. Disco Bell White), Hosta 'Francee' (Hosta x cv. Francee), Hosta 'Patriot' (Hosta x cv. Patriot), Hosta 'Albomarginata' (Hosta lancifolia f. albomarginata), Narrow Leafed Hosta (Hosta lancifolia), Hosta

'Fortunei' (Hosta x cv. Fortunei), Hosta (Hosta plantaginea), Chameleon Plant (Houttuynia cordata), Butte Marigold, Angelita Daisy (Hymenoxys acaulis), Holly 'Nellie R. Stevens' (Ilex x cv. Nellie R. Stevens), English Holly (Ilex aquifolium), English Holly 'Gold Coast' (Ilex aquifolium cv. Gold coast), Holly 'San Jose' (Ilex x aquipernyi cv. San Jose), Holly 'Savannah' (Ilex x attenuate cv. Savannah), Dahoon Holly (Ilex cassine), Chinese Holly 'Burford' (Ilex cornuta cv. Burford), Chinese Holly 'Needlepoint' (*Ilex cornuta* cv. Needlepoint), Chinese Holly 'Dwarf Burford' (*Ilex cornuta* cv. Dwarf Burford), Chinese Holly (Ilex cornuta), Japanese Holly (Ilex crenata), Japanese Holly 'Convexa' (*Ilex crenata* cv. Convexa), Japanese Holly 'Green Luster' (*Ilex crenata* cv. Green Luster), Japanese Holly 'Hetzii' (*Ilex crenata* cv. Hetzii), Japanese Holly 'Steeds' (*Ilex crenata* cv. Steeds), Japanese Holly 'Stokes' (Ilex crenata cv. Stokes), Inkberry (Ilex glabra), Inkberry 'Compacta' (Ilex glabra cv. Compacta), Meserve Holly 'Ebony Magic' (Ilex x meserveae cv. Ebony Magic), Perny's Holly (Ilex pernyi), Yaupon Holly (Ilex vomitoria), Yaupon Holly 'Nana', Dwarf Yaupon Holly (Ilex vomitoria cv. Nana), Yaupon Holly (Pendula', Weeping Yaupon Holly (Ilex vomitoria cv. Pendula), Japanese Stare Anise (Illicium annisatum), Swordleaf Inula (Inula ensifolia), Mornining Glory 'Blue Dawn' (Ipomea acuminate cv. Blue Dawn), Japanese Iris 'Jodelsong' (Iris ensata cv. Jodelsong), Dwarf Iris (Iris pumila), Siberian Iris 'Cabernet' (Iris sibirica cv. Cabernet), Virginia Iris (Iris virginica), Virginia Sweetspire 'Henry's Garnet' (Itea virginica cv. Henry's Garnet), Scarlet Jungleflame (Ixora coccinea), Winter Jasmine (Jasminum nudiflorum), Angel Wing Jasmine (Jasminum nitidum), Pink Jasmine (Jasminum polyanthum), Chinese Juniper (Juniperus chinensis), Juniper 'Old Gold' (Juniperus chinensis cv. Old Gold), Juniper 'Pfitzeriana Glauca' (Juniperus chinensis cv. Pfitzeriana Glauca), Juniper 'Sea Green' (Juniperus chinensis cv. Sea Green), Juniper 'Parsonii', Parsons Juniper (Juniperus davurica cv. Parsonii), Creeping Juniper (Juniperus horizontalis), Creeping Juniper 'Andorra' (Juniperus horizontalis cv. Andorra), Creeping Juniper 'Andorra Compacta' (Juniperus horizontalis cv. Andorra Compacta), Creeping Juniper 'Bar Harbor' (Juniperus horizontalis cv. Bar Harbor), Creeping Juniper 'Blue Chip (Juniperus horizontalis cv. Blue Chip), Creeping Juniper 'Blue Rug' (Juniperus horizontalis cv. Blue Rug), Creeping Juniper 'Huntington' (Juniperus

horizontalis cv. Huntington), Japanese Garden Juniper (Juniperus procumbens), Savin Juniper 'Broadmoor' (Juniperus sabina cv. Broadmoor), Savin Juniper 'Hicksii' (Juniperus sabina cv. Hicksii), Savin Juniper (Juniperus sabina), Rocky Mountain Juniper 'Emerald Green' (Juniperus scopulorum cv. Emerald Green), Rocky Mountain Juniper 'Wichita Blue' (*Juniperus scopulorum* cv. Wichita Blue), Himalayan Juniper (Juniperus squamata), Hollywood Juniper (Juniperus torulosa), Eastern Redcedar (Juniperus virginiana), Shrimp Plant (Justica brandegeana), Mountain Laurel (Kalmia latifolia), Flamenco Red Hot Poker (Kniphofia uvaria), Crape Myrtle 'Burgundy Cotton' (Lagerstromia indica cv. Burgundy Cotton), Texas Sage (Leucophyllum frutescens), Chihuahan Sage (Leucophyllum laevigatum), Coastal Doghobble (Leucothoe axillaris), Drooping Fetterbush (Leucothoe fontanesiana), Common Privet 'Lodense' (Ligustrum vulgare cv. Lodense), Amur Privet (Ligustrum amurense), Japanese Privet, Waxleaf Privet (Ligustrum japonicum), Japanese Privet 'Texanum' (Ligustrum japonicum cv. Texanum), Japanese Privet 'Variegatum' (Ligustrum japonicum cv. Variegatum), Glossy Privet (Ligustrum lucidum), California Privet (Ligustrum ovalifolium), Chinese Privet (Ligustrum sinense), Ligustrum 'Cheyenne' (Ligustrum vulgare cv. Cheyenne), Sea Lavender, Status (Limonium perezii), American Sweetgum (Liquidambar styraciflua), Giant Lily Turf (Liriope gigantea), Liriope 'Big Blue', Lillyturf 'Big Blue' (Liriope muscari cv. Big Blue), Liriope 'Lilac Beauty' (Liriope muscari cv. Lilac Beauty), Liriope 'Majestic' (Liriope muscari cv. Majestic), Liriope 'Monroe White' (Liriope muscari cv. Monroe White), Liriope 'Silvery Sunproof' (Liriope muscari cv. Silvery Sunproof), Liriope 'Variegata' (Liriope muscari cv. Variegata), Liriope 'Silver Dragon' (Liriope spicata cv. Silver Dragon), Creeping Lirope (Liriope spicata), Cardinal flower, Indian Pink (Lobelia cardinalis), Winter Honeysuckle (Lonicera fragrantissima), Flowering Woodbine (Lonicera periclymenum), Flowering Woodbine 'Serotina' (Lonicera periclymenum cv. Serotina), Trumpet Honeysuckle (Lonicera sempervirens), Tatarian Honeysuckle (Lonicera tatarica), Loropetalum 'Burgundy' (Loropetalum chinense cv. Burgundy), Loropetalum 'Ruby' (Loropetalum chinense cv. Ruby), Loropetalum 'Sizzling Pink' (Loropetalum chinense cv. Sizzling Pink), Loropetalum 'Razzleberri' (Loropetalum chinense cv. Razzleberri), Moneywort (Lysimacia mummularia), Spotted Loosestrife (Lysimacia punctata),

Southern Magnolia (Magnolia grandiflora), Saucer Magnolia (Magnolia x soulangeana), Magnolia 'Royal Star' (Magnolia stellate cv. Royal Star), Oregon Grape (Mahonia aquafolium), Leather Leaf Mahonia 'Beali' (Mahonia japonica cv. Beali), Creeping Mahonia (Mahonia repens), Ice Plant (Malephora luteola), Mandevilla 'Red Riding Hood' (Mandevilla splendens cv. Red Riding Hood), Ostrich Fern (Matteuccia struthiopteris), Banana Shrub, Port Wine Magnolia (Michelia figo), Maiden Grass, Eulalia (Miscanthus sinensis), Maiden Grass 'Silberfeder' (Miscanthus sinensis cv. Silberfeder), Maiden Grass 'Yaku Jima' (Miscanthus sinensis cv. Yaku Jima), White Mulberry (Morus alba), Banana (Musa acuminata), Creeping Myoporum 'Putah Creek' (Myoporum parvifolium cv. Putah Creek), Southern Wax Myrtle (Myrica cerifera), Northern Bayberry (Myrica pennsylvanica), Nandina (Nandina domestica), Ozark Sundrops, Evening Primrose (Oenothera missouriensis), Evening Primrose 'Siskiyou' (Oenothera speciosa cv. Siskiyou), Olive* (Olea europaea), Sensitive Fern (Onoclea sensibilis), Mondo Grass 'Nanus' (Ophiopogon japonicus cv. Nanus), Mondo Grass (Ophiopogon japonicus), Hopflower (Origanum libanoticum), Sweet Osmanthus (Osmanthus fragrans), Holly Osmanthus (Osmanthus heterophyllus), Holly Osmanthus 'Gulf Tide' (Osmanthus heterophyllus cv. Gulf Tide), Trailing African Daisy (Osteospermum fruticosum), Sourwood (Oxydendrum arboreum), Japanese Spurge 'Green Sheen' (Pachysandra terminalis cv. Green Sheen), Tree Peony (Paeonia suffruticosa), Penstemon 'Apple Blossom' (Penstemon x gloxinoides), Moss Phlox (Phlox subulata), Pygmy Date Palm (Phoenix roebelenii), New Zealand Flax 'Jack Spratt' (Phormium tenax), Common Ninebark (Physocarpus opulifolius), Obedient Plant 'Vivid' (Physostegia virginiana cv. Vivid), Weeping Norway Spruce (Picea abies cv. Pendula), Spreading Norway Spruce (Picea abies cv. Elegans), Norway Spruce (Picea abies), White Spruce (Picea glauca), Dwarf Alberta Spruce (Picea glauca cv. Conica), Colorado Blue Spruce (Picea pungens), Hoop's Blue Spruce (Picea pungens cv. Hoopsii), Blue Spruce 'Kosteri' (Picea pungens cv. Kosteri), Pieris, Japanese Andromeda (Pieris japonica), Pieris 'Mountain of Fire' (Pieris japonica cv. Mountain of Fire), Pieris 'Snowdrift' (Pieris japonica cv. Snowdrift), Pieris 'Temple Bells' (Pieris japonica cv. Temple Bells), Pieris 'Valley Rose' (Pieris japonica cv. Valley Rose), Pieris 'Valley Valentine' (Pieris japonica cv. Valley Valentine), Mugo Pine (Pinus mugo),

Bristlecone Pine (Pinus aristata), Canary Island Pine (Pinus canariensis), Shore Pine, Lodgepole Pine (Pinus contorta), Eldarica Pine (Pinus eldarica), Slash Pine (Pinus elliottii), Aleppo Pine (Pinus halepensis), Bosnian Pine (Pinus leucodermis), Black Pine (Pinus nigra), Longleaf Pine (Pinus palustris), Monterey Pine (*Pinus radiata*), Eastern White Pine (*Pinus strobus*), Scotch Pine (*Pinus sylvestris*), Scotch Pine 'Fastigiata' (Pinus sylvestris cv. Fastigiata), Loblolly Pine (Pinus taeda), Japanese Black Pine (Pinus thunbergii), Virginia Pine (Pinus virginiana), Queensland Pittosporum (Pittosporum rhombifolium), Kohuhu 'Golf Ball' (Pittosporum tenuifolium cv. Golf Ball), Japanese Pittosporum (Pittosporum tobira), Japanese Pittosporum 'Wheeler's Dwarf' (Pittosporum tobira cv. Wheeler's Dwarf), Sycamore (Platanus occidentalis), California Sycamore (Platanus racemosa), Plumbago (Plumbago auriculata), Plumbago (Plumbago capensis), Buddhist Pine, Yew Podocarpus (Podocarpus macrophyllus), Sweet Pea Shrub (Polygala fruticosa), Christmas Fern (Polystichum acrostichoides), Tassel Fern (Polystichum polyblepharum), Eastern Cottonwood (Populus deltoides), Strawberry Cinquefoil (Potentilla fragiformis), Shrubby Cinquefoil (Potentilla fruticosa), Cinquefoil 'Floppy Disc' (Potentilla fruticosa cv. Floppy Disc), Cinquefoil 'Gold Drop' (Potentilla fruticosa cv. Gold Drop), Cinquefoil 'Goldfinger' (Potentilla fruticosa cv. Goldfinger), Cinquefoil 'Red Ace' (Potentilla fruticosa cv. Red Ace), Cinquefoil 'Sunset' (Potentilla fruticosa cv. Sunset), Cinquefoil 'Tangerine' (Potentilla fruticosa cv. Tangerine), Spring Cinquefoil (Potentilla verna), Chilean Mesquite (Prosopis chilensis), Cherry Laurel, English Laurel (Prunus laurocerasus), Cherry Laurel 'Otto Luyken' (Prunus laurocerasus cv. Otto Luyken), Carolina Cherry Laurel (Prunus caroliniana), Carolina Cherry Laurel 'Bright 'n Tight' (Prunus caroliniana cv. Bright 'n Tight), Dwarf Flowering Almond (Prunus glandulosa), Yoshino Cherry (Prunus x yedoensis), Douglas Fir (Pseudotsuga menziesii), Strawberry Guava (Psidium cattleianum), Scarlet Firethorn (Pyracantha coccinea), Scarlet Firethorn 'Lalandei' (Pyracantha coccinea cv. Lalandei), Pyracantha, Chinese Firethorn (Pyracantha fortuneana), Pyracantha 'Monon' (Pyracantha fortuneana cv. Monon), Pyracantha 'Red Elf' (Pyracantha fortuneana cv. Red Elf), Pyracantha 'Rutgers Hybrid' (Pyracantha fortuneana cv. Rutgers Hybrid), Pyracantha, Formosa Firethorn (Pyracantha koidzumii), Pyracantha 'Victory' (Pyracantha koidzumii cv. Victory),

Pyracantha 'Santa Cruz' (Pyracantha koidzumii cv. Santa Cruz), Bear Oak (Quercus ilicifolia), Pin Oak (Quercus palustris), Willow Oak (Quercus phellos), Eastern Red Oak (Quercus rubra), Shumard Oak (Quercus shumardii), Mexican Hat (Ratibida columnifera), Majesty Palm (Ravenea rivularis), Indian Hawthorn (Rhaphiolepis indica), Indian Hawthorn 'Charisma' (Rhaphiolepis indica cv. Charisma), Indian Hawthorn 'Enchantress' (Rhaphiolepsis indica cv. Enchantress), Indian Hawthorn 'Springtime' (Rhaphiolepis indica cv. Springtime), Indian Hawthorn 'Ballerina' (Rhaphiolepis indica cv. Ballerina), Yeddo Hawthorne (Rhaphiolepis ovata), Azalea 'Fashion' (Rhododendron x cv. Fashion), Azalea 'Wakaebisu' ($Rhododendron \times cv.$ Wakaebisu), Azalea 'George Tabor' ($Rhododendron \times cv.$ George Tabor), Azalea 'Delaware Valley White' (Rhododendron x cv. Delaware Valley White), Azalea 'Girard's Roberta' (Rhododendron x cv. Girard's Roberta), Azalea 'Girard's Crimson' (Rhododendron x cv. Girard's Crimson), Exbury 'Azalea Golden Flare' (Azalea x cv. Golden Flare), Azalea 'Helmut Vogel' (Rhododendron x cv. Helmut Vogel), Azalea 'Hershey Red' (Rhododendron x cv. Hershey Red), Azalea 'Inga' (Rhododendron x cv. Inga), Azalea 'Irene Koster' (Rhododendron x Irene Koster), Azalea 'President Clay' (Rhododendron indicum cv. President Clay), Azalea 'Tradition' (Rhododendron x Tradition), Rhododendron 'Elizabeth' (Rhododendron forrestii x griersonianum cv. Elizabeth), Flame Azalea (Rhododendron calendulaceum), Klondyke Azalea (Rhododendron calendulaceum cv. Klondyke), Azalea 'Cannon's Double' (Azalea x cv. Cannon's Double), Dwarf Purple Rhododendron (Rhododendron impeditum), Azalea 'Blue Danube' (Rhododendron x kaempferi cv. Blue Danube), Great Laurel Rosebay Rhododendron (Rhododendron maximum), Korean Rhododendron (Rhododendron mucronulatum), Kurume Azalea (Rhododendron obtusum), Rhododendron 'Chionoides' (Rhododendron x ponticum cv. Chionoides), Rhododendron 'Dwarf Scarlet Wonder' (Rhododendron x cv. Dwarf Scarlet Wonder), Rhododendron 'Trilby' (Rhododendron racemosum cv. Trilby), Rhododendron 'Ramapo' (Rhododendron x cv. Ramapo), Azalea 'Gumpo Pink' (Azalea x cv. Gumpo Pink), Azalea 'Higasa' (Azalea x cv. Higasa), Lady Banks' Rose (Rosa banksiae), Leatherleaf Fern (Rumohra adiantiformis), Spineless Butchers Broom (Ruscus hypophyllum), Weeping Willow (Salix babylonica), Green Lavender Cotton (Santolina virens), Dwarf Bamboo (Sasa pygmaea),

Skull Cap (Scutellaria resinosa), Coast Redwood (Sequoia sempervirens), Giant Sequoia (Sequoiadendron giganteum), Japanese skimmia (Skimmia japonica), Reeves Skimmia (Skimmia reevesiana), Paraguay Nightshade (Solanum rantonnetii), Spirea 'Anthony Waterer' (Spiraea x bumalda cv. Anthony Waterer), Spirea 'Magic Carpet' (Spiraea japonica cv. Magic Carpet), Spiraea 'Neon Flash' (Spiraea japonica cv. Neon Flash), Spiraea 'Shirobana' (Spiraea japonica cv. Shirobana), Vanhoutte Spirea (Spiraea japonica x vanhouttei), Marmalade Bush (Streptosolen jamesonii), Mahogany (Swietenia mahogani), Common Lilac (Syringa vulgaris), Magenta Cherry (Syzygium paniculatum), Japanese Yew (Taxus cuspidata), Yew (Taxus media), Cape Honeysuckle (Tecomaria capensis), Japanese Ternstroemia (Ternstroemia gymnanthera), Bush Germander (Teucrium fruticans), Yunnan Meadow Rue (Thalictrum dipterocarpum), Yellow Oleander (Thevetia neriifolia), Arborvitae, American Arborvitae (Thuja occidentalis), Arborvitae 'Emerald' (Thuja occidentalis cv. Emerald), Arborvitae 'Globe' (Thuja occidentalis cv. Globe), Arborvitae 'Little Giant' (Thuja occidentalis cv. Little Giant), Arborvitae 'Dark Green' (Thuja occidentalis cv. Dark Green), Arborvitae 'Pyramidal' (Thuja occidentalis cv. Pyramidalis), Arborvitae 'Rheingold' (Thuja occidentalis cv. Rheingold), Arborvitae 'Techny' (Thuja occidentalis cv. Techny), Woodward's Arborvitae (Thuja occidentalis cv. Woodwardii), Arborvitae 'Aurea Nana' (Thuja orientalis cv. Aurea Nana), Princess Flower (Tibouchina urvilleana), Asian Star Jasmine, Star Jasmine (Trachelospermum asiaticum), Windmill Palm (Trachycarpus fortunei), Canada Hemlock, Eastern Hemlock (Tsuga canadensis), Society Garlic (Tulbaghia violacea), Chinese Elm (Ulmus parvifolia), Koreanspice Viburnum (Viburnum carlesii), David Viburnum (Viburnum davidii), Japanese Viburnum (Viburnum japonicum), Wayfaring Tree (Viburnum lantana), Sweet Viburnum (Viburnum odoratissimum), Japanese Snowball (Viburnum plicatum), Doublefile Viburnum (Viburnum plicatum f. tomentosum), Prague Viburnum (Viburnum x pragense), Canary Island Viburnum (Viburnum tinus subsp. rigidum), Tea Viburnum (Viburnum setigerum), Sandankwa viburnum (Viburnum suspensum), Laurustinus (Viburnum tinus), Laurustinus 'Spring Bouquet' (Viburnum tinus cv. Spring Bouquet), American Cranberrybush Viburnum (Viburnum trilobum), Wright's Viburnum (Viburnum wrightii), Bigleaf Periwinkle (Vinca major),

Dwarf Periwinkle (*Vinca minor*), Mexican Fan Palm (*Washingtonia robusta*), Shiny Xylosma (*Xylosma senticosa*), Spanish Bayonet (*Yucca aloifolia*), Yucca Adam's Needle (*Yucca filamentosa*), and Cardboard Palm (*Zamia furfuracea*).

[0033] Any of the above described compositions can have a synergistic effect of reduced phytotoxicity as compared to a composition comprising at least about 1.5 times the amount of active ingredient. In some embodiments, the composition comprises an herbicide that inhibits microtubule assembly (e.g. an herbicide that is in WSSA Group 3), an herbicide that inhibits cell wall synthesis (e.g. those herbicides in WSSA Group 21), and a surfactant, and has a synergistic effect of reduced phytotoxicity at a time of greater than about 3, greater than about 7, greater than about 14, greater than about 21, greater than about 28, greater than about 60, or greater than about 90 days after treatment. In another embodiment, the composition comprises prodiamine, isoxaben, and a surfactant, and has a synergistic effect of reduced phytotoxicity at a time of greater than about 3, greater than about 7, greater than about 14, greater than about 21, greater than about 28, greater than about 60, or greater than about 90 days after treatment. In some embodiments, the composition comprises prodiamine, isoxaben, and 2-ethyl hexanol EO-PO nonionic surfactant, and has a synergistic effect of reduced phytotoxicity at a time of greater than about 3, greater than about 7, greater than about 14, greater than about 21, greater than about 28, greater than about 60, or greater than about 90 days after treatment. In a preferred embodiment, the composition comprises prodiamine in an amount of about 0.178 to about 0.450 percent (%) by weight of the composition, isoxaben in an amount of about 0.125 to about 0.375 percent (%) by weight of the composition, and 2-ethyl hexanol EO-PO nonionic surfactant in an amount of about 2.0 to about 12.0 percent (%) by weight of the composition, and has a synergistic effect of reduced phytotoxicity at a time of greater than about 3, greater than about 7, greater than about 14, greater than about 21, greater than about 28, greater than about 60, or greater than about 90 days after treatment.

[0034] In some embodiments, any of the compositions described herein can be applied to weeds with a synergistic herbicidal activity. In another embodiment, the composition has equal or higher herbicidal activity than a composition comprising greater the amount (e.g. about 1.5 times the amount) of agriculturally active ingredient at a time of greater than about 3, greater than about 7, greater than about 14, greater than about 21, greater than about 28, greater than about 60, or greater than about 90 days after treatment.

[0035] In some embodiments, the composition comprises prodiamine, isoxaben, and 2-ethyl hexanol EO-PO nonionic surfactant, and has a synergistic level of herbicidal activity at a time of greater than about 3, greater than about 7, greater than about 14, greater than about 21, greater than about 28, greater than about 60, or greater than about 90 days after treatment. In another embodiment, the composition comprises prodiamine in an amount of about 0.178 to about 0.450 percent (%) by weight of the composition, isoxaben in an amount of about 0.125 to about 0.375 percent (%) by weight of the composition, and 2-ethyl hexanol EO-PO nonionic surfactant in an amount of about 2.0 to about 12.0 percent (%) by weight of the composition, and has a synergistic level of herbicidal activity at a time of greater than about 3, greater than about 7, greater than about 14, greater than about 21, greater than about 28, greater than about 60, or greater than about 90 days after treatment. The composition can comprise prodiamine in an amount of about 0.178 to about 0.450 percent (%) by weight of the composition, isoxaben in an amount of about 0.125 to about 0.375 percent (%) by weight of the composition, and 2-ethyl hexanol EO-PO nonionic surfactant in an amount of about 2.0 to about 12.0 percent (%) by weight of the composition, and has an equal or greater herbicidal activity than a composition comprising a greater amount of prodiamine and/or isoxaben at a time of greater than about 3, greater than about 7, greater than about 14, greater than about 21, greater than about 28, greater than about 60, or greater than about 90 days after treatment.

[0036] Any of the compositions described herein can have the same efficacy as a composition comprising a greater amount (e.g. twice of the amount) of the active ingredients. In an embodiment, the composition comprises prodiamine in an amount of about 0.178 to about 0.450 percent (%) by weight of the composition, isoxaben in an amount of about 0.125 to about 0.375 percent (%) by weight of the composition, and 2-ethyl hexanol EO-PO nonionic surfactant in an amount of about 2.0 to about 12.0 percent (%) by weight of the composition, and has a reduced amount of active ingredient as compared to a composition comprising an amount of isoxaben and prodiamine, but the same efficacy as the comparative composition.

[0037] Any of the compositions described herein can be applied to field at an amount equivalent to about 50 %, 55 %, 57.5%, 60 %, 62.5 %, 65%, 67.5 %, 70 %, 72.5 %, 75 %, 77.5 %, or about 80 % of the 1.5 lbs/acre/year usage limit for prodiamine and 1.0 lbs/acre/year limit for isoxaben.

[0038] The following specific examples are presented to further illustrate certain aspects of the present invention, and are not to be construed as limiting the present invention. In the following examples, all percentages and parts are by weight unless otherwise specified.

EXAMPLES

Example 1

[0039] Several formulations were made to demonstrate how effective surfactants were at releasing the active ingredients from granular carriers. Each formulation was made with 0.65% prodiamine and 0.5% isoxaben.

Table 1.

No.	Surfactant	% AI Isoxaben	% AI Prodiamine	% Released Isoxaben	<u>% Released</u> Prodiamine
1	5% 2-Ethyl hexanol EO-PO nonionic surfactant	0.128	0.135	25.652	20.840
2	5% Ethoxylated Sorbitan Ester	0.099	0.017	19.756	2.598
3	5 % alcohol ethoxylate 7 mol	0.081	0.067	17.734	9.210
4	5% alcohol ethoxylate 12 mol	0.080	0.044	16.808	7.037
5	5% 2-Ethyl hexanol EO-PO nonionic surfactant	0.039	0.113	22.883	48.584
6	5% C ₈ -C ₁₀ alkylpolyglucoside	0.036	0.006	7.144	0.989
7	2.5% alcohol ethoxylate 7 mol	0.033	0.017	6.692	2.648
8	No Surfactant	0.023	0.011	4.587	1.706
9	5% sodium dioctyl sulfosuccinate	0.018	0.010	3.646	1.533
10	1% alcohol ethoxylate 7 mol	0.010	0.027	2.345	4.028
11	standard in water	0.010	ND	1.320	0.000

[0040] The results in Table 1 demonstrate that formulations that include 2-ethyl hexanol EO-PO proved the best in releasing maximum amount of the actives off the carrier compared to the other formulations.

Example 2

[0041] Several formulations were made to compare the herbicidal activity of compositions comprising varying amounts of isoxaben and prodiamine, as well as varying types of surfactants and amount of surfactant. Twelve formulations were prepared, with formulations 1–10 using 2-ethyl hexanol EO-PO as the surfactant, and Formulations 11–12 using alcohol ethoxylate as the surfactant.

[0042] The Formulations were tested on seven weed species, and the tests were run in at least two locations. Standard soilless nursery substrates and irrigation practices were used. The trials were designed as randomized complete block trials with five blocks and three replicates. This trial was conducted as a completely randomized design with three replicates, with an application rate of 11.2 g/m^2 .

[0043] Compositions were made according to the Table 2:

Table 2.				
Treatment	Isoxaben %	Prodiamine %	Surfactant	Surfactant %
Formulation #1	0.25	0.355	2-ethyl hexanol EO-PO	7
Formulation #2	0.25	0.75	2-ethyl hexanol EO-PO	2
Formulation #3	0.5	0.355	2-ethyl hexanol EO-PO	2
Formulation #4	0.25	0.375	2-ethyl hexanol EO-PO	3.5
Formulation #5	0.25	0.375	2-ethyl hexanol EO-PO	2
Formulation #6	0.25	0.355	2-ethyl hexanol EO-PO	3.5
Formulation #7	0.335	0.128	2-ethyl hexanol EO-PO	1.19
Formulation #8	0.085	0.128	2-ethyl hexanol EO-PO	4.69
Formulation #9	0.085	0.503	2-ethyl hexanol EO-PO	1.19
Formulation #10	0.165	0.248	2-ethyl hexanol EO-PO	2.31
Formulation #11	0.5	0.65	alcohol ethoxylate	1
Formulation #12	0.5	0.65	alcohol ethoxylate	5
Untreated				

[0044] The formulations of Table 2 were applied to the weed species, and the percentage of control was measured as shown in Table 3.

Table 3: Percentage Control of Weed Seed Germination. Treatments and related formulation information are given on the left. Degree of control over the 90 day period is given where available. The figures represent percent control for all locations. Groundsel screening was terminated at flowering and Hairy Bittercress screening was terminated at plant senescence.

Plante Sen	escence.					T .	C 77			
	ъ 1	0	. 0/		7	•	After Tre		60	0.0
T		a Compo		3	7	14	21	28	60	90
Trt.	Isox.	Prod.	Surf.	1000/	1000/		al Blue		-	- 10/
1	0.25	0.355	7	100%	100%	96%	93%	90%	56%	64%
2	0.25	0.75	2	100%	100%	91%	85%	82%	67%	72%
3	0.5	0.355	2	100%	100%	69%	73%	62%	42%	53%
4	0.25	0.375	3.5	100%	100%	81%	76%	66%	50%	56%
5	0.25	0.375	2	100%	100%	79%	76%	69%	42%	42%
6	0.25	0.355	3.5	100%	100%	75%	72%	67%	44%	53%
7	0.335	0.128	1.19	100%	100%	73%	57%	42%	8%	17%
8	0.085	0.128	4.69	100%	100%	50%	42%	27%	17%	8%
9	0.085	0.503	1.19	100%	100%	72%	74%	71%	42%	39%
10	0.165	0.248	2.31	100%	100%	78%	73%	60%	42%	44%
11	0.5	0.65	1	100%	100%	82%	75%	66%	53%	44%
12	0.5	0.65	5	100%	100%	92%	91%	84%	42%	50%
						•	After Tre			
	Formul	a Compo	nent %	3	7	14	21	28	60	90
Trt.	Isox.	Prod.	Surf.		Chickeweed					
1	0.25	0.355	7	100%	100%	100%	100%	100%	100%	100%
2	0.25	0.75	2	100%	100%	100%	100%	100%	100%	100%
3	0.5	0.355	2	100%	99%	100%	100%	100%	100%	98%
4	0.25	0.375	3.5	100%	99%	100%	99%	99%	99%	96%
5	0.25	0.375	2	100%	100%	100%	100%	100%	100%	96%
6	0.25	0.355	3.5	100%	100%	100%	100%	100%	99%	90%
7	0.335	0.128	1.19	100%	100%	100%	100%	100%	100%	92%
8	0.085	0.128	4.69	100%	98%	98%	97%	96%	81%	79%
9	0.085	0.503	1.19	100%	99%	99%	99%	99%	99%	86%
10	0.165	0.248	2.31	100%	100%	98%	99%	99%	98%	96%
11	0.5	0.65	1	100%	100%	100%	100%	100%	100%	100%
12	0.5	0.65	5	100%	100%	100%	100%	100%	100%	98%
						Days A	After Tre	atment		
	Formul	a Compo	nent %	3	7	14	21	28	60	90
Trt.	Isox.	Prod.	Surf.			G	rounds	el		
1	0.25	0.355	7	100%	100%	92%	91%	85%		
2	0.25	0.75	2	96%	100%	73%	72%	63%		
3	0.5	0.355	2	92%	100%	84%	80%	71%		
4	0.25	0.375	3.5	96%	100%	73%	72%	58%		
5	0.25	0.375	2	96%	100%	81%	79%	72%		
6	0.25	0.355	3.5	92%	100%	76%	78%	68%		
				•						

	7	0.335	0.128	1.19	100%	100%	59%	66%	54%		
	8	0.085	0.128	4.69	81%	100%	42%	43%	27%		
	9	0.085	0.503	1.19	100%	100%	56%	47%	43%		
	10	0.165	0.248	2.31	88%	100%	67%	66%	54%		
	11	0.5	0.65	1	100%	100%	82%	83%	76%		
	12	0.5	0.65	5	100%	100%	84%	80%	74%		
							Days A	fter Tre	atment		
		Formul	a Compo	nent %	3	7	14	21	28	60	90
Tı	rt.	Isox.	Prod.	Surf.			Hair	y Bitter	cress		
	1	0.25	0.355	7	100%	100%	100%	97%	100%	100%	
	2	0.25	0.75	2	100%	100%	100%	100%	100%	99%	
	3	0.5	0.355	2	100%	100%	100%	100%	100%	100%	
	4	0.25	0.375	3.5	100%	100%	100%	100%	100%	99%	
	5	0.25	0.375	2	100%	100%	100%	97%	100%	99%	
	6	0.25	0.355	3.5	100%	100%	100%	100%	100%	97%	
	7	0.335	0.128	1.19	100%	100%	100%	100%	100%	97%	
	8	0.085	0.128	4.69	100%	100%	100%	100%	100%	86%	
	9	0.085	0.503	1.19	100%	100%	95%	94%	94%	75%	
	10	0.165	0.248	2.31	100%	100%	97%	100%	100%	99%	
	11	0.5	0.65	1	100%	100%	100%	100%	100%	100%	
	12	0.5	0.65	5	100%	100%	100%	100%	100%	100%	
	12	0.0	0.00	3	10070	10070	10070	10070	10070	10070	
							Days A	fter Tre	atment		
		Formul	a Compo	nent %	3	7	14	21	28	60	90
Tı	rt.	Isox.	Prod.	Surf.			Wi	nite Clo	ver		
	1	0.25	0.355	7	100%	100%	81%	77%	95%	98%	95%
	2	0.25	0.75	2	100%	100%	71%	77%	84%	86%	69%
	3	0.5	0.355	2	100%	100%	70%	80%	86%	88%	90%
	4	0.25	0.375	3.5	100%	100%	67%	83%	85%	89%	90%
	5	0.25	0.375	2	100%	100%	69%	63%	84%	83%	63%
	6	0.25	0.355	3.5	100%	100%	64%	67%	89%	91%	82%
	7	0.335	0.128	1.19	100%	100%	80%	77%	92%	91%	80%
	8	0.085	0.128	4.69	100%	100%	51%	37%	73%	72%	40%
	9	0.085	0.503	1.19	100%	100%	41%	33%	73%	73%	43%
	10										
		-0.165	0.248	2.31	100%	100%	$44^{\circ}/_{\circ}$	70%	75%	76%	48°/0
		0.165 0.5	0.248	2.31	100% 100%	100% 100%	44% 74%	70% 70%	75% 91%	76% 90%	48% 77%
	11	0.5	0.65	1	100%	100%	74%	70%	91%	90%	77%
	11	0.5	0.65	1	100%	100%	74% 79%	70% 83%	91% 94%	90%	77%
	11	0.5 0.5	0.65 0.65	1 5	100% 100%	100%	74% 79%	70%	91% 94%	90% 94%	77%
	11 12	0.5 0.5 Formula	0.65 0.65 a Compo	1 5 nent %	100%	100% 100%	74% 79% Days A 14	70% 83% After Tre 21	91% 94% atment 28	90%	77% 88%
Tı	11 12 rt.	0.5 0.5 Formula	0.65 0.65 a Compo Prod.	1 5 nent % Surf.	100% 100% 3	100% 100%	74% 79% Days A 14 Canad	70% 83% After Tre 21 la Hors	91% 94% atment 28 eweed	90% 94% 60	77% 88% 90
Tı	11 12 rt.	0.5 0.5 Formula Isox. 0.25	0.65 0.65 a Compo Prod. 0.355	1 5 nent % Surf. 7	100% 100% 3 100%	100% 100% 7 100%	74% 79% Days A 14 Canac 100%	70% 83% After Tre 21 la Hors 100%	91% 94% atment 28 eweed 96%	90% 94% 60 98%	77% 88% 90 97%
T	11 12 rt. 1 2	0.5 0.5 Formula Isox. 0.25 0.25	0.65 0.65 a Compo Prod. 0.355 0.75	1 5 nent % Surf. 7 2	100% 100% 3 100% 100%	100% 100% 7 100% 100%	74% 79% Days A 14 Canac 100% 100%	70% 83% after Tre 21 la Hors 100% 100%	91% 94% eatment 28 eweed 96% 96%	90% 94% 60 98% 95%	77% 88% 90 97% 95%
T	11 12 rt.	0.5 0.5 Formula Isox. 0.25	0.65 0.65 a Compo Prod. 0.355	1 5 nent % Surf. 7	100% 100% 3 100%	100% 100% 7 100%	74% 79% Days A 14 Canac 100%	70% 83% After Tre 21 la Hors 100%	91% 94% atment 28 eweed 96%	90% 94% 60 98%	77% 88% 90 97%

	5	0.25	0.375	2	100%	100%	100%	100%	100%	91%	87%
	6	0.25	0.355	3.5	100%	100%	100%	100%	96%	95%	95%
	7	0.335	0.128	1.19	100%	100%	100%	100%	96%	91%	90%
	8	0.085	0.128	4.69	100%	100%	90%	100%	87%	74%	74%
	9	0.085	0.503	1.19	100%	100%	100%	94%	91%	74%	72%
	10	0.165	0.248	2.31	100%	100%	80%	100%	100%	88%	90%
	11	0.5	0.65	1	100%	100%	100%	100%	100%	93%	92%
	12	0.5	0.65	5	100%	100%	100%	100%	100%	95%	92%
							Days A	fter Tre	atment		
		Formul	a Compo	nent %	3	7	14	21	28	60	90
Τ	ſrt.	Isox.	Prod.	Surf.			C	rabgras	ss		
	1	0.25	0.355	7	100%	100%	98%	99%	98%	99%	73%
	2	0.25	0.75	2	100%	100%	98%	100%	99%	100%	80%
	3	0.5	0.355	2	100%	100%	95%	96%	92%	85%	47%
	4	0.25	0.375	3.5	100%	100%	94%	97%	97%	93%	80%
	5	0.25	0.375	2	100%	100%	96%	96%	97%	99%	80%
	6	0.25	0.355	3.5	100%	100%	96%	96%	88%	92%	60%
	7	0.335	0.128	1.19	100%	100%	73%	73%	72%	20%	13%
	8	0.085	0.128	4.69	100%	100%	74%	80%	78%	32%	7%
		0.005	0.502	1.10	100%	100%	85%	95%	97%	93%	66%
	9	0.085	0.503	1.19	10070	100/0	00,0	/ -		, , ,	00,-
	9 10	0.085 0.165	0.503	2.31	100%	100%	95%	93%	90%	66%	39%

[0045] Table 3 demonstrates that compositions comprising isoxaben and prodiamine in reduced amounts of active ingredient can result in equal or greater herbicidal control as compared to a composition comprising isoxaben and prodiamine with double the active ingredient.

[0046] A composition comprising 0.25 % isoxaben and 0.355 % prodiamine, as well as 7.0 % of 2-ethyl hexanol EO-PO nonionic surfactant, resulted in equal or greater herbicidal control as compared to a composition comprising 0.5 % isoxaben and 0.65 % prodiamine (double the amount of isoxaben and prodiamine), as well as 5.0 % alcohol ethoxylate.

Example 3

[0047] The formulations of Table 2 were tested for potential phytotoxicity against herbicide sensitive species Sedum "Autumn Joy". Plants were rated on a 5 to 1 quality scale with 5 being a top quality plant and 1 being a dead plant.

Table 4: Sedum 'Autumn Joy' Phytotoxicity Ratings. Plants were evaluated at the end of the growing period.

Figures were evaluated at the end of the growing period.					
Trt.	Isoxaben	Prodiamine	Surfactant	Rating	
1	0.25	0.355	7	5.00	
2	0.25	0.75	2	4.00	
3	0.5	0.355	2	5.00	
4	0.25	0.375	3.5	4.00	
5	0.25	0.375	2	4.00	
6	0.25	0.355	3.5	5.00	
7	0.335	0.128	1.19	3.80	
8	0.085	0.128	4.69	4.00	
9	0.085	0.503	1.19	4.50	
10	0.165	0.248	2.31	4.80	
11	0.5	0.65	1	4.00	
12	0.5	0.65	5	2.00	

[0048] The results in Table 4 demonstrate that a composition comprising isoxaben and prodiamine with a reduced amount of active ingredient can result in a higher plant quality rating (i.e. lower phytotoxicity) than a plant with a higher amount of active ingredient.

[0049] Not only does a reduced amount of active ingredient result in lower phytotoxicity, but comparing formulation 11 to formulation 12 demonstrates that increasing a surfactant percentage dramatically reduces the plant quality. The plant quality of, for example, formulation 1 is surprisingly high, given that the active ingredient has been reduced and the surfactant percentage is comparatively high. Additionally, doubling the surfactant percentage (comparing formulation 1 to formulation 6), did not result in a reduced plant quality, but, instead, increased the plant quality.

[0050] A composition comprising 0.25 % isoxaben and 0.355 % prodiamine, as well as 7.0 % of 2-ethyl hexanol EO-PO nonionic surfactant, resulted in less or equal phytotoxicity as compared to a composition comprising 0.5 % isoxaben and 0.65 % prodiamine (double the amount of isoxaben and prodiamine), as well as 5.0 % alcohol ethoxylate.

Example 4

[0051] Several formulations were made to compare the phytotoxicity of compositions comprising various pre-emergent herbicidal compositions. Seven formulations were prepared according to Table 5. Formulations D, E, and F were prepared with 2-ethyl hexanol EO-PO in an amount of 7% of the weight of the composition.

[0052] The phytotoxicity of the formulations was tested in at least two locations. Standard soilless nursery substrates and irrigation practices were used. The trials were designed as randomized complete block trials with five blocks and three replicates.

Table 5: Formulas of Treatments

Treatments	Active Ingredients	% AI	gAI • 1000 ft ²
A	Trifluralin	2.00	20.9
	Isoxaben	0.5	5.2
В	Dimethenamid	0.75	7.8
	Pendimethalin	1.00	10.4
С	Oxyfluorfen	2.00	20.9
	Pendimethalin	1.00	10.4
D	Isoxaben	0.25	2.6
	Prodiamine	0.4	4.2
Е	Isoxaben	0.25	5.2
	Prodiamine	0.4	8.3
F	Isoxaben	0.25	10.4
	Prodiamine	0.4	16.7
G	Untreated	0.0	0.0

[0053] The formulations of Table 5 were applied to the plant species, and the phytotoxicity was measured as shown in Table 6.

Table 6. Phytotoxicity of the Formulations of Table 4. The values are percent of the plant showing a phytotoxic response.

	Of the	prarit sire	wingap	пуши	ic respo	1186.		
			Days A	fter Tre	atment			
	7	16	28	41	56	75	86	
Trt.			Aster	Woods	Pink'			
A	0	0	0	0	0	0	0	
В	2.5	37.5	42.5	30	32.5	17.5	15	
С								
D	0	0	5	0	2.5	0	0	
E	2.5	0	0	0	5	5	0	
F	0	5	2.5	0	5	5	2.5	
G	0	0	0	0	0	0	0	
			Days A	fter Tre	atment			
·	7	14	28	41	57	77	83	99
Trt.		Lo	optalun	n 'Chin	ense Ru	ıby'		
A	0	0	10	2.5	2.5	0	0	0
В	0	0	7.5	7.5	15	12.5	17.5	22.5
С	0	0	10	2.5	5	0	5	0
D	0	0	5	2.5	2.5	0	2.5	0
Е	0	0	2.5	2.5	0	0	2.5	0
F	0	0	5	5	5	0	5	5
G	0	0	0	0	0	0	0	0
			•	fter Tre	atment			
	7	14	28	41	57	77	83	99
Trt.	7		•	41	57		83	99
Trt.	7		28	41	57		83	99
		A	28 belia 'E	41 dward	57 Gouche	er'		
A	0	A	28 belia 'E	41 dward 2.5	57 Gouche 2.5	e r ,	5	5
A B	0 0	0 0	28 belia 'E 0 0	41 dward 2.5 5	57 Gouche 2.5 12.5	0 10	5 17.5	5 15
A B C	0 0 0	0 0 0	28 belia 'E 0 0 0	41 2.5 5 2.5	57 Gouche 2.5 12.5 2.5	0 10 0	5 17.5 0	5 15 0
A B C D	0 0 0 0	0 0 0 0	28 belia 'E 0 0 0 0	41 2.5 5 2.5 7.5	57 Gouche 2.5 12.5 2.5 2.5	0 10 0 0	5 17.5 0 5	5 15 0 5
A B C D E	0 0 0 0 0	0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0	41 2.5 5 2.5 7.5 2.5	57 Gouche 2.5 12.5 2.5 2.5 5	0 10 0 0 0	5 17.5 0 5 0	5 15 0 5 0
A B C D E F	0 0 0 0 0	0 0 0 0 0 0	28 belia E 0 0 0 0 0 0 0 0 0 0	41 2.5 5 2.5 7.5 2.5 5 0	57 Gouche 2.5 12.5 2.5 2.5 5 0	0 10 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F	0 0 0 0 0	0 0 0 0 0 0	28 belia E 0 0 0 0 0 0 0 0 0 0	41 2.5 5 2.5 7.5 2.5 5	57 Gouche 2.5 12.5 2.5 2.5 5 0	0 10 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F G	0 0 0 0 0	0 0 0 0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0 0 0 0 The properties of the second seco	41 2.5 5 2.5 7.5 2.5 5 0 after Tree	57 Gouche 2.5 12.5 2.5 2.5 5 0 atment	0 10 0 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F	0 0 0 0 0 0	0 0 0 0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0 0 0 Days A	41 2.5 5 2.5 7.5 2.5 5 0 after Tree	57 Gouche 2.5 12.5 2.5 2.5 5 0 atment	0 10 0 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F G	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0 0 Days A 60 Hibiscu	41 2.5 5 2.5 7.5 2.5 6 0 after Tree 86 86	57 Gouche 2.5 12.5 2.5 2.5 5 0 atment	0 10 0 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F G	0 0 0 0 0 0	0 0 0 0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0 0 0 0 The properties of the second seco	41 2.5 5 2.5 7.5 2.5 5 0 after Tree	57 Gouche 2.5 12.5 2.5 2.5 5 0 atment	0 10 0 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F G	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0 0 Days A 60 Hibiscu	41 2.5 5 2.5 7.5 2.5 6 0 after Tree 86 86	57 Gouche 2.5 12.5 2.5 2.5 5 0 atment	0 10 0 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F G	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0 0 Days A 60 Hibiscu	41 2.5 5 2.5 7.5 2.5 6 0 after Tree 86 86	57 Gouche 2.5 12.5 2.5 2.5 5 0 atment	0 10 0 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F G	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0 0 Days A 60 Hibiscu	41 2.5 5 2.5 7.5 2.5 5 0 after Tree 86 86 88 White 11.7 0 0	57 Gouche 2.5 12.5 2.5 2.5 5 0 atment	0 10 0 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5
A B C D E F G	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	28 belia 'E 0 0 0 0 0 0 0 0 0 Days A 60 Hibiscu 22.5 0	41 2.5 5 2.5 7.5 2.5 5 0 after Tre 86 s Whit 11.7 0	57 Gouche 2.5 12.5 2.5 2.5 5 0 atment	0 10 0 0 0 0 0	5 17.5 0 5 0 2.5	5 15 0 5 0 5

[0054] The results in Table 6 demonstrate that a composition comprising isoxaben and prodiamine with a reduced amount of active ingredient can result in a lower phytotoxicity percentage than a plant with a higher amount of active ingredient.

[0055] The plant quality of, for example, formulation D is surprisingly high, given that the active ingredient has been reduced as compared to that of formulations A-C. Additionally, the phytotoxicity percentage of formulations D, E, and F, which contained equal amounts of isoxaben and prodiamine applied at 1, 2, and 4x strength, respectively, showed little difference in the phytotoxic response in the plants.

Example 5

[0056] Several formulations of 0.65% prodiamine and 0.5% isoxaben were made with various surfactants, and applied to pineapple weed, sticky chickweed, large crabgrass, and common purselane. The percentage of control for each formulation after 60 days of treatment is described in Table 7.

Table 7.

No.	Surfactant (1 %)	<u>Pineapple</u> <u>Weed</u>	<u>Sticky</u> <u>Chickweed</u>	<u>Large</u> <u>Crabgrass</u>	<u>Common</u> <u>Purselane</u>
1	2-Ethyl hexanol EO-PO nonionic surfactant	-	100%	97%	99.5%
2	Alcohol ethoxylate 12 mol	84%	95%	96%	96%
3	Alcohol ethoxylate 7 mol	90%	100%	99%	100%
4	None	75%	94%	95%	83%

[0057] The results in Table 7 demonstrate that a composition comprising 0.65% prodiamine, 0.5% isoxaben, and a surfactant of 2-ethyl hexanol EO-PO, alcohol ethoxylate 12 mol, or alcohol ethoxylate 7 mol has a better herbicidal control level than a composition comprising 0.65% prodiamine, 0.5% isoxaben, and no surfactant.

CLAIMS

- 1. A granular composition comprising a first herbicide that inhibits microtubule assembly, a second herbicide that inhibits cell wall synthesis, and a surfactant.
- 2. The composition of claim 1, wherein the first herbicide is prodiamine, benefin (benfluralin), butralin, dinitramine, ethalfluralin, Oryzalin, Pendimethalin, trifluralin, DCPA (chlorthal-dimethyl), propyzamide (pronamide), tebutam, dithiopyr, thiazopyr, amiprophosmethyl, butamiphos, or mixtures thereof.
- 3. The composition of claims 1 or 2, wherein the first herbicide is present in an amount of about 0.1 to about 0.45 percent (%) by weight of the composition.
- 4. The composition of any one of claims 1–3, wherein the second herbicide is isoxaben, flupoxamen, dichlobenil, chlorthiamid, or mixtures thereof.
- 5. The composition of any one of claims 1–4, wherein the second herbicide is present in an amount of about 0.125 to about 0.375 percent (%) by weight of the composition.
- 6. The composition of any one of claims 1–5, wherein the surfactant is alcohol ethoxylate, ethoxylated sorbitan ester, caprylic/capric triglyceride, alkylpolyglucoside, sodium dioctyl sulfosuccinate, 2-Ethyl hexanol ethylene oxide-propylene oxide (EO-PO) nonionic surfactant, sorbitan ester, phosphate ester of polyoxyalkylated fatty alcohol, or mixtures thereof.
- 7. The composition of any one of claims 1–6, wherein the surfactant is about 2.0 to about 12.0 percent (%) by weight of the composition.
 - 8. The composition of any one of claims 1–7, further comprising a granular carrier.

9. The composition of claim 8, wherein the granular carrier is agglomerated cellulosic fibers, dolomitic limestone, wood dust based chemical carriers, wood fiber granules, crushed corn cob, crushed peanut shells, sand, granular fertilizers, or mixtures thereof.

- 10. A composition comprising about 0.15–0.3 percent (%) isoxaben, about 0.3–0.4 percent (%) prodiamine, and about 2.0–12.0 percent (%) 2-ethyl hexanol EO-PO nonionic surfactant.
- 11. A method of treating a field comprising applying the composition of any one of claims 1–10 to the field.
- 12. The method of claim 11, wherein the composition is applied to a field at an amount equivalent to about 65% of the 1.5 lbs/acre/year usage limit for prodiamine and 1.0 lbs/acre/year limit for isoxaben.
- 13. A method of treating or preventing weeds comprising applying the composition of any one of claims 1–10 to the weeds.
- 14. The method of claim 13, wherein the weeds are annual bluegrass, bittercress, Canada horseweed, chickweed, crabgrass, foxtail, goosegrass, groundsel, hairy bittercress, henbit, oxalis, spurge, white clover, or combinations thereof.
- 15. The method of claims 13 or 14, wherein the composition is applied to weeds at an amount equivalent to about 65% of the 1.5 lbs/acre/year usage limit for prodiamine and 1.0 lbs/acre/year limit for isoxaben.
 - 16. A field comprising the composition of any one of claims 1–10.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US16/13829

	SSIFICATION OF SUBJECT MATTER .01N 25/30, 43/80 (2016.01)		·			
	01N 25/30, 43/80 o International Patent Classification (IPC) or to both n	ational classification and IPC				
	DS SEARCHED					
	ocumentation searched (classification system followed by 43/80, 33/02, 33/18, 25/12, 25/26, 25/30 (2016.01) 25/30, 43/80	classification symbols)				
Documentati	on searched other than minimum documentation to the ex	tent that such documents are included in the	fields searched			
PatSeer (US, PubMed; Pub	tta base consulted during the international search (name o EP, WO, JP, DE, GB, CN, FR, KR, ES, AU, IN, CA, INI oChem; herbicide; pesticide; microtubule assembly; cell unic surfactant	PADOC Data); Ebsco; Google; Google Sch	nolar; SureChem;			
C. DOCUI	MENTS CONSIDERED TO BE RELEVANT					
Category*	Citation of document, with indication, where ap	propriate, of the relevant passages	Relevant to claim No.			
X Y	US 6,602,823 B1 (ROCHLING, A et al.) 5 August 2003 7, lines 9-29.	; abstract; column 5, lines 30-34; column	1-2 3/1-2, 10			
Y	US 2014/0256551 A1 (DOW AGROSCIENCES) 11 September 2014; paragraphs [0028], [0037].					
A.	US 4,501,608 A (CANNON, WN) 26 February 1985; ab	estract; whole document.	1-2, 3/1-2, 10			
Furthe	er documents are listed in the continuation of Box C.	See patent family annex.				
"A" docume to be of	categories of cited documents: ent defining the general state of the art which is not considered particular relevance	"T" later document published after the inter date and not in conflict with the applic the principle or theory underlying the	ation but cited to understand			
filing d	ent which may throw doubts on priority claim(s) or which is	considered novel or cannot be considered step when the document is taken alone	ered to involve an inventive			
special	establish the publication date of another citation or other reason (as specified) ant referring to an oral disclosure, use, exhibition or other	"Y" document of particular relevance; the considered to involve an inventive combined with one or more other such being obvious to a person skilled in the	step when the document is documents, such combination			
"P" docume	ent published prior to the international filing date but later than rity date claimed					
	actual completion of the international search 2016 (29.02.2016)	Date of mailing of the international sear 25 MAR 2016	* '			
Mail Stop PC P.O. Box 145	nailing address of the ISA/ CT, Attn: ISA/US, Commissioner for Patents 50, Alexandria, Virginia 22313-1450 0. 571-273-8300	Authorized officer Shane Thomas PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774				

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US16/13829

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. Claims Nos.: 4-9, 11-16 because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee. The additional search fees were accompanied by the applicant's protest but the applicable protest
fee was not paid within the time limit specified in the invitation. No protest accompanied the payment of additional search fees.