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EP 1193507 A3 JP 090000507 A  
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(54) Abstract Title: **Acoustically Damped Gradient Coil**

(57) A magnetic resonance imaging (MRI) device includes an inner gradient coil assembly (16) proximate a patient positioning area (13), an outer gradient coil assembly (14) proximate a magnet assembly (12), and a damping layer (22) sandwiched between the inner and outer gradient coil assemblies (16 and 14). The layer comprises a high modulus cylinder made of ceramic, glass filament wound tube or carbon fiber, and a viscoelastic layer either side of the cylinder made of rubber or foam. The viscoelastic material is poured into the space as liquid.

FIG. 2

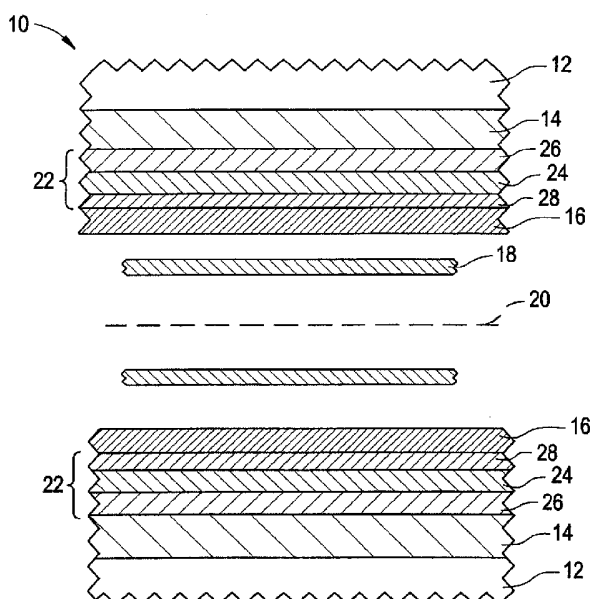


FIG. 1

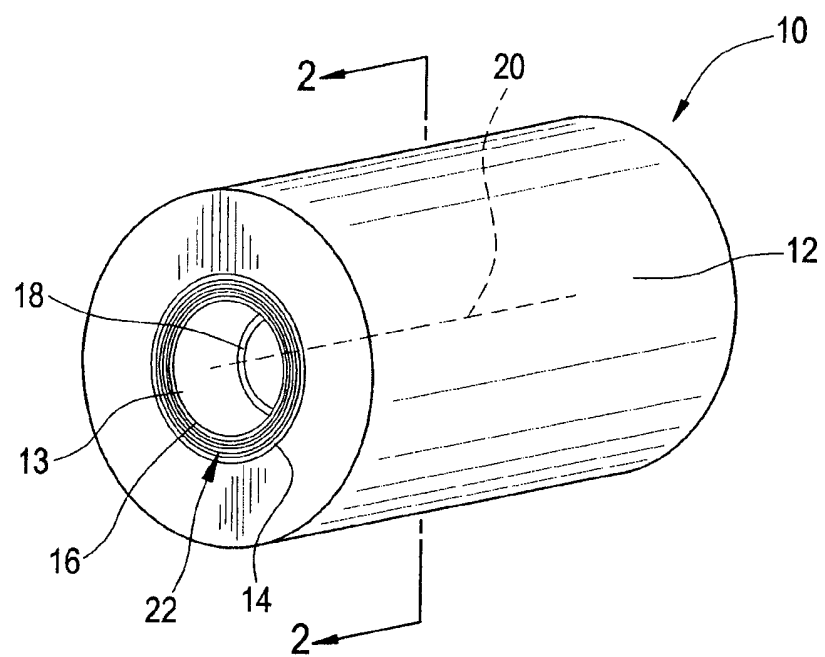


FIG. 2

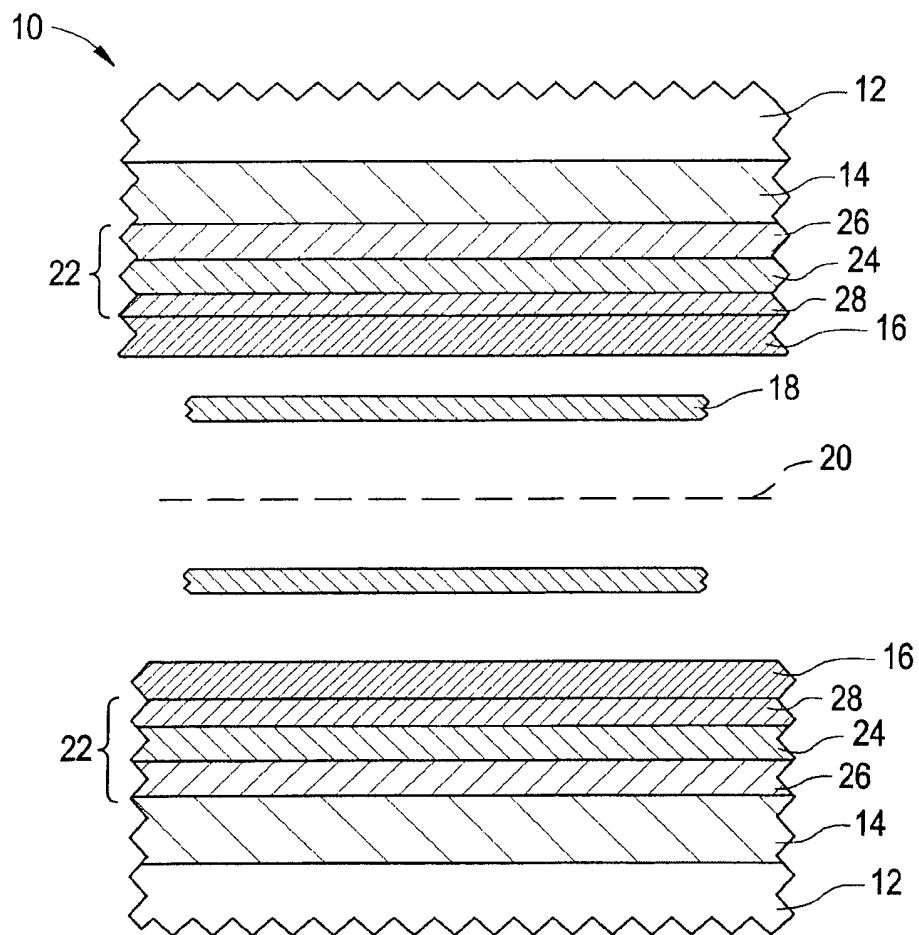
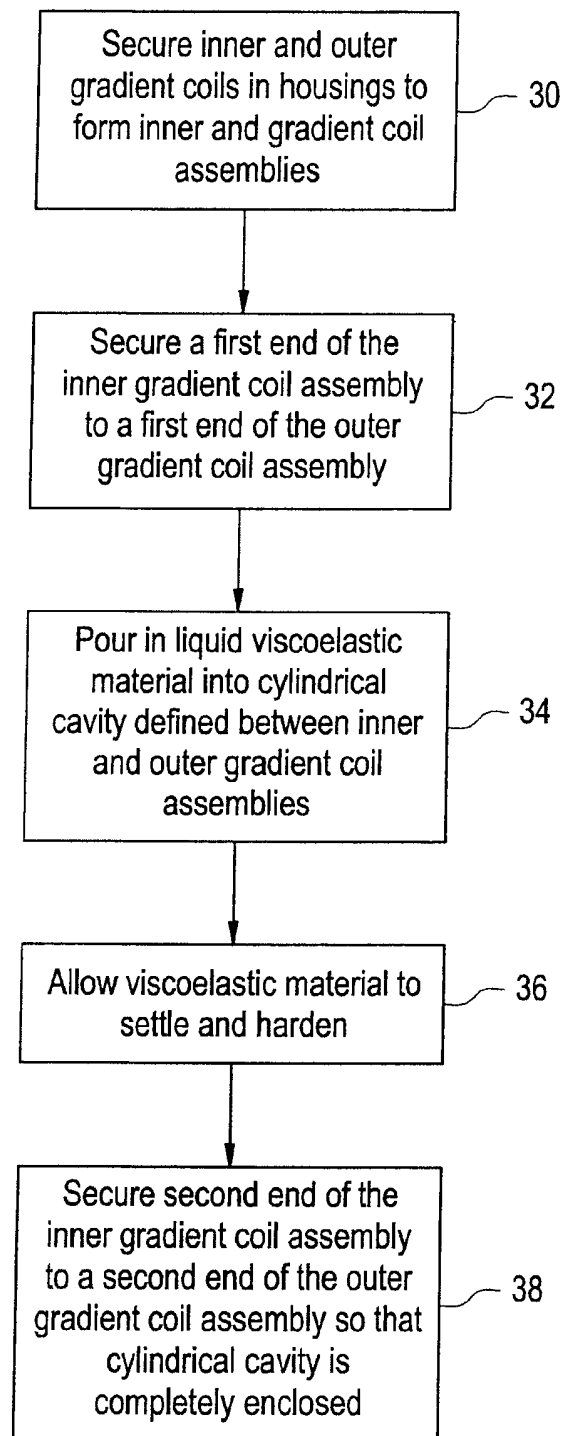


FIG. 3



**ACOUSTICALLY DAMPED GRADIENT COIL**

The present invention generally relates to magnetic resonance imaging (MRI) systems, and more particularly to MRI systems that include acoustically damped gradient coils

Typical MRI devices include a magnet assembly that generates a magnetic field in the presence of at least one gradient coil assembly configured to produce magnetic field gradients in response to the magnetic field. The gradient coil assembly includes a plurality of coils that typically produce three magnetic field gradients, each of which is oriented in a perpendicular fashion with respect to one other (e.g., along x, y, and z-axes). MRI procedures are further discussed in United States Patent No. 6,584,337, entitled "Method and System for Extended Volume Imaging Using MRI," which is hereby incorporated by reference in its entirety.

During an MRI procedure, an electromagnetic force is exerted on the gradient coil causing the gradient coil to vibrate. The vibration of the gradient coil causes vibratory acoustic energy. Often, the vibratory acoustic energy is translated throughout the MRI device, thereby producing acoustic noise. The acoustic noise caused by the vibration of the gradient coil may exceed the ambient background noise. The excessive noise generated during an MRI procedure may be unsettling to patients and irritating to physicians and x-ray technicians.

In order to alleviate the amount of acoustic noise generated by the vibration of gradient coils, rubber dampers have been positioned between a gradient coil and a bobbin that supports the gradient coil. The rubber dampers act to decrease the transmission of acoustic energy from the gradient coil to the bobbin. Further, United States Patent No. 5,345,177, entitled "Magnetic Resonance Imaging Apparatus Having Vibration Damping Means on Gradient Coil" (the '177 patent), discloses a vibration damping means disposed between the gradient coil assembly and a structure that supports the gradient coil.

Additionally, United States Patent No. 4,954,781, entitled "Nuclear Magnetic

Resonance Imaging Apparatus with Reduced Acoustic Noise” (the ‘781 patent) discloses a “sandwich structure” that is located between a body to be examined and a main magnet. The sandwich structure includes a viscoelastic layer sandwiched by first and second sandwiching members.

Further, United States Patent No 6,107,799, entitled “Noise Reduction Arrangement for a Magnetic Resonance Tomography Apparatus” (the ‘799 patent) discloses at least one noise-reducing pillow positioned between a gradient coil and a magnet assembly.

Despite the efforts to reduce the amount of acoustic noise within MRI systems described above, many MRI systems still produce levels of acoustic noise that are unsettling to patients and technicians alike. Thus, a need exists for a magnetic resonance imaging system and method that produces less acoustic noise

Certain embodiments of the present invention provide a magnetic resonance imaging (MRI) device that includes a magnet assembly for generating a magnetic field, a patient positioning area, a first gradient coil assembly proximate the patient positioning area configured to produce a magnetic field gradient in response to the presence of a magnetic field generated by the magnet assembly, a second gradient coil assembly proximate the magnet assembly configured to block the magnetic field gradient generated by the inner gradient coil assembly from radiating outwardly from the MRI device, and a damping layer sandwiched between the first and second gradient coil assemblies. The damping layer may include at least one high modulus cylinder sandwiched between two viscoelastic layers. The damping layer may also include a plurality of high modulus cylinders, such that each high modulus cylinder is positioned between at least two viscoelastic layers. Optionally, the damping layer may not include a high modulus cylinder.

The high modulus cylinder may be composed of ceramic, glass filament wound tube, carbon fiber, or any other non-conductive material having a high modulus. Each viscoelastic layer may be composed of rubber, foam, or any other material with a significant damping coefficient or viscoelasticity. The

MRI device may include at least one additional damping layer positioned between the second gradient coil assembly and the magnet assembly. At least one additional damping layer may be positioned between the first gradient coil assembly and the patient positioning area.

The invention will now be described in greater detail, by way of example, with reference to the drawings, in which.-

Figure 1 illustrates an isometric view of a Magnetic Resonance Imaging (MRI) device according to an embodiment of the present invention.

Figure 2 illustrates a partial transverse cross sectional view of the MRI device along line 2-2 of Figure 1.

Figure 3 is a flow chart of a manufacturing process for an MRI device according to an embodiment of the present invention

Figure 1 illustrates an isometric view of a Magnetic Resonance Imaging (MRI) device 10 according to an embodiment of the present invention. The MRI device 10 includes a magnet assembly 12 that surrounds an outer gradient coil assembly 14, an inner gradient coil assembly 16, and a radio frequency (RF) coil assembly 18. The RF coil assembly 18 may be a separate, stand alone tube disposed within the MRI device 10. A patient positioning area 13 is defined within the MRI device 10 through the longitudinal axis 20 of the MRI device 10. A damping layer 22 is disposed between the outer gradient coil assembly 14 and the inner gradient coil assembly 16. The damping layer 22 may include one or more high modulus cylinders (as shown in Figure 2).

In operation, the magnet assembly 10 produces a static magnetic field, while the inner gradient coil assembly 16 generates a magnetic field gradient for use in producing magnetic resonance (MR) images. The RF coil assembly 18 transmits a radio frequency pulse and detects a plurality of MR signals induced from a subject being imaged. The outer gradient coil assembly 14 shields or blocks the magnetic field gradient generated by the inner gradient coil assembly 16 from radiating outwardly from the MRI device 10. The damping layer 22 disposed between the inner gradient coil assembly 16 and

the outer gradient coil assembly 14 dampens vibrations produced within the MRI device 10 during imaging. In particular, the damping layer 22 dampens vibratory acoustic energy, and therefore acoustic noise, produced by vibrations of the inner gradient coil 16 and/or the outer gradient coil 14 during an imaging procedure. The reduced amount of acoustic noise produced by the MRI device 10 provides a more patient-friendly system and method of magnetic resonance imaging.

Figure 2 illustrates a partial transverse cross sectional view of the MRI device 10 along line 2-2 of Figure 1. As mentioned above, the damping layer 22 is formed between the inner gradient coil assembly 16 and the outer gradient coil assembly 14. The damping layer 22 may be secured, affixed, or otherwise fastened to the inner and outer gradient coil assemblies 16, 14 through an epoxy glue, or other such fastening agent. The damping layer 22 may include a plurality of layers therein. For example, the damping layer 22 may include a high modulus cylinder 24 sandwiched between an outer viscoelastic layer 26 and an inner viscoelastic layer 28. As shown in Figure 2, the inner and outer gradient coil assemblies 16, 14 do not directly contact one another. Rather, the inner and outer gradient coil assemblies 16, 14 are separated by the damping layer 22. Further, the damping layer may include more or fewer high modulus cylinders 24 sandwiched between viscoelastic layers. For example, instead of having two viscoelastic layers and one high modulus cylinder as shown in Figure 2, the damping layer 22 may include two high modulus cylinders each disposed between two viscoelastic layers, with one viscoelastic layer being common to two of the high modulus cylinders. Optionally, the damping layer 22 may not include a high modulus cylinder 24. Instead, the damping layer 22 may be formed of one or more viscoelastic materials.

The viscoelastic layers 26 and 28 may be rubber, foam (such as polyester or urethane foam), various other polymer materials, or similar materials. The high modulus cylinder 24 may be ceramic, glass filament wound tube, carbon fiber, or the like. Configuring the damping layer so that the high modulus cylinder 24 is sandwiched between the viscoelastic layers 26 and 28

efficiently dampens vibrations between the inner gradient coil 16 and the outer gradient coil 14. It has been found that constrained layer damping, in which a softer layer is sandwiched between two stiffer layers, or vice versa, dampens a greater amount of energy produced by vibrations as compared to a single layer, or adjacent layers having similar physical properties.

During an imaging process, the inner and outer gradient coil assemblies 16, 14 may vibrate. The energy of the resulting vibrations is translated through the MRI device 10. The energy is translated into the damping layer 22, which absorbs at least a portion of the vibratory acoustic energy, thereby damping the vibration within the MRI device 10. Because the vibration is damped within the damping layer 22, less vibratory acoustic energy travels to and from the inner and outer gradient coil assemblies 16, 14. That is, the vibrations from the inner gradient coil assembly 16 are not substantially transmitted to the outer gradient coil assembly 14, or vice versa, because the damping layer 22 substantially absorbs the vibrations, and therefore substantially reduces the amount of sound energy, or acoustic noise, produced within the MRI device 10 by the transmitted vibrations.

As a vibration travels from one of the gradient coil assemblies 14, 16 into the damping layer 22, an impedance mismatch occurs between each of the gradient coil assemblies 14, 16 and the damping layer 22 due to the fact that the gradient coils 14, 16 have different physical properties than the damping layer 22. The transmission of the vibration, or vibratory sound wave, is substantially absorbed by the damping layer 22. Because no part of the inner gradient coil assembly 16 directly contacts the outer gradient coil assembly 14, vibrations generated within either gradient coil assembly 14, 16 are substantially absorbed by the damping layer 22 and not transmitted between the gradient coil assemblies 14, 16. Because less sound energy caused by vibrations travels between the inner and outer gradient coil assemblies 16, 14, the inner and outer gradient coil assemblies 16, 14 do not vibrate and/or resonate as much as they would if the damping layer 22 was not disposed therebetween. Similarly, an impedance mismatch occurs between each of the viscoelastic layers 26, 28 and the high modulus cylinder 24 (due to the

difference in physical properties), thereby further absorbing vibratory sound energy within the damping layer 22. Thus, the MRI device 10 produces less acoustic noise due to the vibratory acoustic energy absorbing qualities of the damping layer 22

Additionally, a damping layer, such as damping layer 22, may be positioned on both sides of the inner gradient coil assembly 16. Further, a damping layer, such as damping layer 22, may be positioned between the outer gradient coil assembly 14 and the magnet assembly 12.

Figure 3 is a flow chart of a manufacturing process for an MRI device according to an embodiment of the present invention. At 30, inner and outer gradient coils are secured within cylindrical housings to form inner and outer gradient coil assemblies. The inner gradient coil assembly is then oriented in an upright fashion such that one end is supported by a horizontal base (such as a floor in a manufacturing facility)

At 32, a first end of the inner gradient coil assembly is secured to a first end of the outer gradient coil assembly such that a cylindrical cavity (or inner space) is formed between the inner gradient coil assembly and the outer gradient coil assembly. An end of the cylindrical cavity that is proximate the horizontal base is sealed off by a blocking member that connects the first ends of the inner and outer gradient coil assemblies. Thus, the cylindrical cavity may receive and retain liquid material

At 34, liquid viscoelastic material, such as liquid rubber or foam, is poured into the cylindrical cavity, i.e., inner space, defined between the inner and outer gradient coil assemblies. Optionally, a high modulus cylinder may be disposed within the cylindrical cavity before the liquid viscoelastic material is poured into the cylindrical cavity. The high modulus cylinder may be positioned within the cylindrical cavity such that neither the inner gradient coil assembly, nor the outer gradient coil assembly directly contacts the high modulus cylinder. At 36 the viscoelastic material is allowed to settle and harden within the cylindrical cavity thereby forming a damping layer. At 38, the second ends of the inner and outer gradient coil assemblies are secured

together, such as through another blocking member, so that the cylindrical cavity formed between the inner and outer gradient coil assemblies is enclosed.

Thus, embodiments of the present invention reduce the amount of vibratory sound energy produced during a magnetic resonance imaging procedure through the use of gradient coil assemblies having an integrated viscoelastic layer. Embodiments of the present invention may be used with all gradient coils having an inner and outer assembly, regardless of the shape, size and form of each coil.

**CLAIMS:-**

1. A magnetic resonance imaging (MRI) device, comprising:  
an inner gradient coil assembly proximate a patient positioning area;  
an outer gradient coil assembly proximate a magnet assembly; and  
a damping layer sandwiched between said inner and outer gradient coil assemblies
- 2 The MRI device of claim 1, wherein said damping layer comprises at least one high modulus cylinder sandwiched between two viscoelastic layers.
3. The MRI device of claim 2, wherein said high modulus cylinder is composed of at least one of ceramic, glass filament wound tube, carbon fiber, and another non-conductive material exhibiting a high modulus
- 4 The MRI device of claim 2 or 3, wherein each of said viscoelastic layers is composed of at least one of rubber, foam, and another material having a high damping coefficient
- 5 The MRI device of any preceding claim, further comprising at least one additional damping layer positioned between said outer gradient coil assembly and said magnet assembly
6. The MRI device of any one of claims 1 to 4, further comprising at least one additional damping layer positioned between said inner gradient coil assembly and said patient positioning area.
- 7 The MRI device of any preceding claim, wherein said damping layer comprises a plurality of high modulus cylinders, and wherein each of said plurality of high modulus cylinders is positioned between at least two viscoelastic layers.
- 8 The MRI device of any preceding claim, wherein said inner gradient coil assembly generates a magnetic field gradient in response to the presence of a magnetic field generated by said magnet assembly; and wherein said outer gradient coil assembly shields the magnetic field gradient generated by said inner gradient coil assembly from radiating outwardly from the MRI

device

9 A method of manufacturing a magnetic resonance imaging (MRI) device, comprising:

forming a space between a first gradient coil assembly and a second gradient coil assembly;

pouring a liquid viscoelastic material into the space;

allowing the liquid viscoelastic material to solidify within the space in “

10. The method of claim 9, further comprising positioning at least one high modulus cylinder in the space before said pouring step.

11 The method of claim 9 or 10, wherein the liquid viscoelastic material is at least one of rubber and foam.

12 The method of claim 10, wherein the high modulus cylinder is at least one of ceramic, glass filament wound tube, and carbon fiber

13. The method of any one of claims 9 to 12, further comprising positioning plurality of high modulus cylinders in the space such that each of the plurality of high modulus cylinder does not directly contact another high modulus cylinder, the first gradient coil, and the second gradient coil.

14. A magnetic resonance imaging (MRI) device, comprising  
a magnet assembly for generating a magnetic field;  
a patient positioning area;  
a first gradient coil assembly proximate said patient positioning area configured to produce a magnetic field gradient in response to the presence of a magnetic field generated by said magnet assembly;

a second gradient coil assembly proximate said magnet assembly configured to block the magnetic field gradient generated by said first gradient coil assembly from radiating outwardly from the MRI device; and

a damping layer sandwiched between said first and second gradient coil assemblies, wherein said damping layer comprises at least one high modulus cylinder sandwiched between two viscoelastic layers.

15. The MRI device of claim 14, wherein said high modulus cylinder is

composed of at least one of ceramic, glass filament wound tube, and carbon fiber

16. The MRI device of claim 14 or 15, wherein each of said viscoelastic layers is composed of at least one of rubber and foam.

17. The MRI device of claim 14, 15 or 16, further comprising at least one additional damping layer positioned between said second gradient coil assembly and said magnet assembly.

18. The MRI device of claim 14, 15 or 16, further comprising at least one additional damping layer positioned between said first gradient coil assembly and said patient positioning area.

19. The MRI device of any one of claims 14 to 18, wherein said damping layer comprises a plurality of high modulus cylinders, and wherein each of said plurality of high modulus cylinders is positioned between at least two viscoelastic layers.

20. The MRI device of any one of claims 14 to 19, further comprising a radiofrequency (RF) coil assembly configured to transmit a radiofrequency pulse and detect a plurality of MR signals induced from a subject being imaged.

21. A magnetic resonance imaging (MRI) device substantially as described herein with reference to the drawings.

22. A method of manufacturing a magnetic resonance imaging (MRI) device substantially as described herein with reference to the drawings.



Application No: GB0418130.1

Examiner: Mr Peter Davies

Claims searched: 1 to 22

Date of search: 19 January 2005

## Patents Act 1977: Search Report under Section 17

### Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance
X	1, 5, 6 and 8	US 6492816 B1 (FEENAN) - lines 9 to 44 of column 2
X	1, 5, 6, and 8	US 6456074 B1 (IGC) - column 4, lines 25 to 48 and column 5, lines 51 to 57
X	1, 5, 6, 8 and 9	US 2002/0008516 A1 (SIEMENS) - paragraphs 12 and 13
X	1, 5, 6, 8 and 9	US 5570021 A (GEC) - from line 60 of column 3
X	1, 5, 6 and 8	EP 1193507 A3 (GEC) - see paragraph 24
X	1, 5, 6 and 8	JP 01303140 A (HITACHI) - see PAJ abstract
X	1, 5, 6 and 8	JP09000507 A (YOKOGAWA) - see WPI and EPODOC abstracts

### Categories:

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art
Y	Document indicating lack of inventive step if combined with one or more other documents of same category.	P	Document published on or after the declared priority date but before the filing date of this invention.
&	Member of the same patent family	E	Patent document published on or after, but with priority date earlier than, the filing date of this application.

### Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKC<sup>X</sup> :

G1N

Worldwide search of patent documents classified in the following areas of the IPC<sup>07</sup>

G01R



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The following online and other databases have been used in the preparation of this search report

EPODOC, WPI, JAPIO, INSPEC, IEEE Xplore