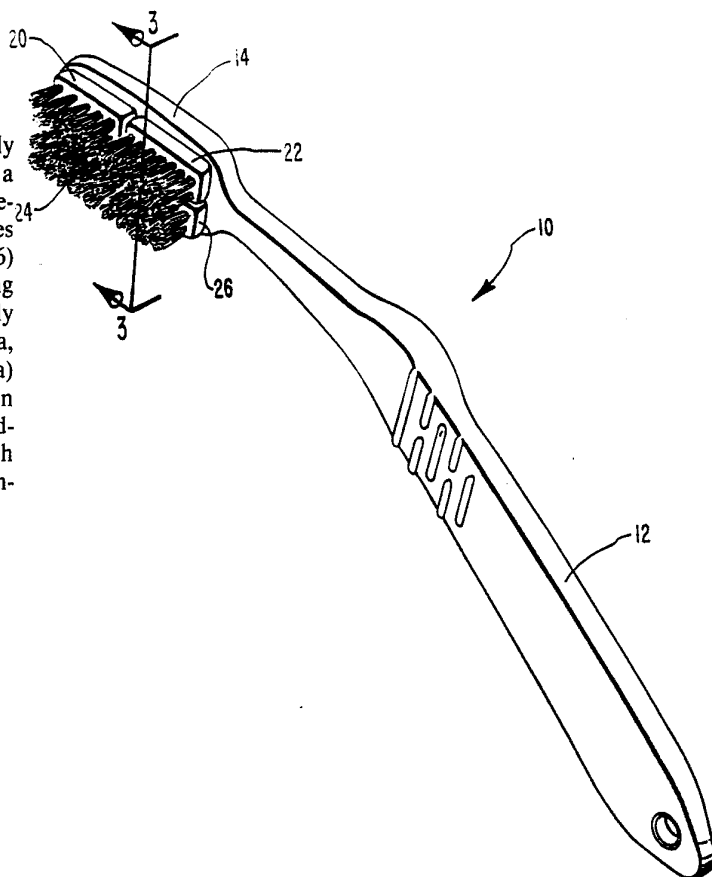




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(54) Title: ROCKER TOOTHBRUSH (57) Abstract A toothbrush (10) is disclosed which automatically provides an up-down stroking action in concert with a side-to-side stroking action as the brush is stroked side-to-side along the teeth of a user. The brush incorporates two pairs of elongate bristle-carrying pads (20, 22, 24, 26) with the pads of each pad is hinged to the pad-holding end (14) of the brush with the hinge axis being angularly related to the elongate axis of the pad. The hinge (30a, 33a) may comprise a relatively thin elongate web (40a) having a substantially hour-glass cross-sectional shape. In another embodiment each pad (200, 202, 204, 206) is slidably engaged with the pad-holding end (14) of the brush with the sliding axis being angularly related to the elongate axis of the pad.		



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ROCKER TOOTHBRUSH1. Field of the Invention

The present invention is in the field of toothbrushes, particularly toothbrushes devised to impart an up-down motion as the brush is stroked side-to-side along a user's teeth.

2. Technology Review

Throughout the years a large variety of toothbrushes have been devised with the objective in mind of providing a brush that does a better job of cleaning teeth. In general, all brushes have in common an elongate member with a handle to be grasped by the user and bristles positioned at one end for brushing against the teeth. Some have employed elongate members with straight handles and some have employed members with angled handles.

Most dentists have usually advised their patients to brush with up-and-down strokes across their teeth rather than side-to-side strokes. However, this practice is awkward and consequently not faithfully followed. At least one important reason for such up-and-down stroking is to cause the bristles to penetrate slightly between the teeth and gum. Most periodontal disease originates as a result of bacteria residing in this region. Brushing in this manner minimizes the start and growth of such disease. Such brushing has been deemed so advisable that some brushes have been devised with electric means, such as vibrators, to effect such a motion. However, these are expensive and have not generally found favor with the public. Consequently, it seemed desirable to have a toothbrush which did not incorporate a vibrator but which would permit a user to brush in a convenient side-to-side fashion while at the same time effecting an up-and-down motion of the bristles so as to penetrate slightly the

1 space between the teeth and gum. However, such a brush has
not heretofore been available.

BRIEF SUMMARY OF THE INVENTION

5 The present invention seeks to resolve the problem as
noted above and to provide other improvements.

Briefly summarized, the foregoing advantages are
realized by the toothbrush of the present invention. One
embodiment comprises a brush having an elongate handle with
10 means at the distal end devised to hold the bristles. The
bristles are affixed in separate bristle-holding elongate
pads which are configured so as to be pivotally attached to
cooperating pad-holding mean. Alternatively, the bristles
are affixed in bristle-holding elongate pads which are
15 integral with and configured so as to be hingedly attached
to the pad-holding distal end of the toothbrush.

Preferably, there will be four such bristle-holding
pads although there could be more or less. Each pad is of
elongate configuration devised so as to secure, preferably,
20 two elongate rows of bristles. The bristles are of
conventional design as are found in other toothbrushes.

The pads are so sized and configured as to permit a
pair of pads to be preferably positioned in a side-by-side
relationship with a relatively small space between, for
25 reasons explained below. A second similar pair of pads is
preferably positioned in an end-to-end relationship to the
first pair with a relatively small space between. The
entire assembly of four pads is so sized and configured as
to occupy approximately the same area at the distal end of
30 the toothbrush as do the bristles in conventional
toothbrushes.

As noted above, each pad is pivotally attached to the
pad-holding distal end of the toothbrush. The pivotal
attachment comprises, preferably, an elongate pivot hinge,
35 positioned so as to have the pivotal axis form an acute

1 angle with respect to the elongate axis of the pad. The
pivotal axis of a pair of pads are preferably so arranged
as to form a substantially "V" configuration. However, as
noted above, adjacent pads have a space between them, and
5 therefore the apex at the "V" is open, i.e., the legs of
the "V" do not come completely together.

Alternatively, each pad is hingedly attached to the
pad-holding distal end of the toothbrush. The hinged
attachment comprises, preferably, an elongate web,
10 interconnecting the pad to the distal end of the
toothbrush, and positioned so as to have the hinge axis
form an acute angle with respect to the elongate axis of
the pad. The hinge axes of a pair of pads are preferably
so arranged as to form a substantially "V" configuration.
15 However, as noted above, adjacent pads have a space between
them, and therefore the apex at the "V" is open, i.e., the
legs of the "V" do not come completely together.

Additionally, each pair of pads is, preferably, so
arranged that the corresponding open apexes of the "V"s are
20 adjacent to each other although there is a space between,
as noted above. Alternatively, the pairs could be so
arranged that the mouths of the "V"s were adjacent each
other.

The pivot hinge comprises, preferably, a rod-like
25 member which is an integral part of the pad and is
positioned at the bottom of the pad, and an elongate
receiving receptor which is an integral part of the pad-
holding end of the brush.

The rod-like member comprises a rod having a truncated
30 circular cross-section and also having an elongate
protruding web which serves to connect the rod-like member
to the bottom of the pad. The truncated circular segment
of the perimeter comprises somewhat more than a semi-
circle. The protruding web is configured with a relatively

1 short, but preferred, connecting dimension, as to be described in more detail below.

The receiving receptor is fashioned as a groove in the pad-holding end of the brush, and likewise has a truncated
5 circular cross section which comprises somewhat more than a semi-circle. The radius of the circular segment of the receiving receptor is slightly greater than the radius of the circular segment of the rod-like member, being so sized that when the rod-like member is engaged with the receiving
10 receptor it fits snugly, but not tightly, therein, thus allowing it to pivot freely, but not loosely. Thus, as the rod-like member pivots back and forth, the bristle-holding pad rocks back and forth. The importance of the connecting dimension of the protruding web on the rod-like member now
15 becomes apparent. This dimension must be such as to permit the base of the pad to be spaced above the pad-holding end of the brush so as to allow the pad to rock a preferred amount before it strikes the pad-holding end. At the same
20 time this dimension must not be too great or the pad would rock too far. Preferably the configuration will be such that the pad can rock back and forth through an angle of approximately \pm .

The reason for the spacing between adjacent pads also now becomes apparent. The spacing is preferably such that
25 as adjacent pads rock oppositely so as to bring the bristles towards each other the bristles impact each other but do not significantly intermesh. Furthermore, the pads rock without mutual interference.

With regard to the embodiment featuring an integral
30 hinge, the integral hinge comprises, preferably, a relatively thin elongate web which is an integral part of the distal end of the toothbrush and is positioned so as to interconnect the bottom of the pad to the pad-holding distal end of the brush. The web comprises a substantially
35 hour-glass shaped cross-section which, as indicated, serves

1 to connect the bottom of the pad to the distal end of the
brush. The web is configured with a relatively short, but
preferred, connecting dimension, as to be described in more
detail below.

5 As the hinge pivots back and forth, the bristle-
holding pad rocks back and forth. The importance of the
connecting dimension of the web now becomes apparent. This
dimension must be such as to permit the base of the pad to
be spaced above the pad-holding end of the brush so as to
10 allow the pad to rock a preferred amount before it strikes
the pad-holding end. At the same time this dimension must
not be too great or the pad would rock too far. Preferably
the configuration will be such that the pad can rock back
and forth through an angle of approximately 45°.

15 The invention also comprises an alternate embodiment
of the pivotal engagement means. In this alternate
embodiment a pair of knobs are employed rather than a rod-
like member, and a pair of knob-receiving receptors are
employed rather than an elongate receiving receptor. The
20 pair of knobs protrude from opposite ends of the pad and
are positioned along the pivotal axis of the pad. The
knob-receiving receptors are emplaced and configured so as
to snugly, but not tightly, engage and secure therein the
pair of knobs when emplaced therein.

25 The use of the toothbrush will now be explained. As
noted before, each pad has its pivotal axis arranged to be
at an acute angle with respect to the elongate longitudinal
axis of the pad. As the brush is stroked side-to-side
along the teeth of a user the pads move back and forth in
30 a longitudinal direction. At the same time, as can be
shown by a kinematic analysis, the pair of pads which has
the apex of its "V" shape facing the direction of motion
will rock transverse to the direction of motion, outwardly
and oppositely to each other, thus spacing their bristles
35 farther apart. Conversely, the pair of pads which has the

1 mouth of its "V" shape facing the direction of motion will
rock transverse to the direction of motion, inwardly and
oppositely to each other, thus bringing their bristles
closer together. Thus as the brush is stroked side-to-
5 side along the sides of a user's teeth each pair of
bristles rocks first one way and then the other, providing
an up-and-down motion. A kinematic analysis shows that the
tip of any given bristle follows an elliptical trajectory
as the brush is stroked side-to-side, thus resulting in a
10 swirling motion. Thus, an enlarged area is brushed by the
bristles over that provided by an ordinary brush.
Furthermore, this effects an action whereby the bristles
penetrate slightly into the space between the teeth and gum
of a user. This has been found to be very beneficial in
15 mitigating against periodontal disease.

The pads, webs and body of the toothbrush are
preferably molded from a plastic which is sufficiently
strong, but yet somewhat elastic, such that the rod-like
members can be snapped into position in the receptors, at
20 least when still warm after being removed from the molds.
The web hinges preferably assume a neutral position when
not being activated.

As a further refinement, drain holes are preferably
provided through the body of the brush which communicate at
25 one end with the pivotal engagement means or web hinges and
at the other end with open space. Thus the pivot or brush
can be washed and kept free of debris.

A still further embodiment of the invention employs
means whereby the pads incorporate slide members which
engage sideways, thus providing a sliding up-down motion of
30 the bristles rather than a rocking up-down motion.

In this embodiment a pair of transverse elongate rod-
like members are incorporated respectively at opposite ends
of each pad. These slide members protrude from the pad and
are positioned such that their axes form an acute angle
35

1 with the elongate axis of the pad, the angle being somewhat
less than 90° . These slide members comprise rods having a
truncated circular cross-section, and also having an
elongate protruding web which serves to connect the rod to
5 the bottom of the pad. The truncated circular segment of
the perimeter comprises somewhat more than a semi-circle.
The protruding web is configured with a relatively short
connecting dimension servicing to connect the slide member
to the pad and to space it slightly therefrom.

10 The receiving receptor is fashioned as a groove in the
pad-holding end of the brush, and likewise has a truncated
circular cross section which comprises somewhat more than
a semi-circle. The radius of the circular segment of the
receiving receptor is slightly greater than the radius of
15 the circular segment of the slide member, being so sized
that when the slide member is engaged with the receiving
receptor it fits snugly, but not tightly, therein, thus
allowing it to slide freely, but not loosely. Thus, as the
slide member slides back and forth, the bristle-holding pad
20 slides back and forth.

As with the previous embodiments there are preferably
two pairs of pads per toothbrush. These pads, in the
illustrated embodiment, are configured and emplaced such
that the slideway axes of a pair of pads form a
25 substantially "V" configuration, with a slight space
between them such that the apex of the "V" is open. The
two pairs of pads are so emplaced that one pair is end-to-
end adjacent to the other pair, and such that either the
apexes of the "V"s, or, alternatively, the mouths of the
30 "V"s are adjacent each other. Applying the same kinematic
analysis as before it can be shown that a side-to-side
brushing of the teeth, i.e., back-and-forth motion of the
brush along its longitudinal axis, will effect an up-down
motion of the pads, wherein one pair of pads slides towards
35 each other as the other pair slides away from each other,

1 which motion reverses as the motion of the brush is reversed.

It should be noted that for purposes of this specification both the pivotal axis and the slideway axis, 5 as discussed above, are alternatively termed the transverse motion axis, being the axis along which, or about which, a transverse motion of a pad takes place as the brush is stroked along the elongate axis of the pad.

10 BRIEF DESCRIPTION OF THE DRAWINGS

In order to more fully understand the manner in which the above-recited advances of the invention are obtained, a more particular description of the invention will be rendered by reference to specific embodiments thereof which 15 are illustrated in the appended drawings. Understanding that these drawings depict only one or more typical embodiments of the invention and are therefore not to be considered limiting of its scope, the presently preferred embodiments and the presently understood best mode of the invention will be described with additional detail through 20 use of the accompanying drawings in which:

Figure 1 is a perspective view of one embodiment of the toothbrush having two pairs of bristle-carrying pads with two rows of bristles on each pad;

25 Figure 2 is a perspective view showing the pad-holding end of the toothbrush with the pads removed, and also showing the four pads after removal but positioned in their normal position with respect to each other;

Figure 3 is a cross sectional view taken along line 3- 30 3 of Figure 1, to an enlarged scale;

Figure 4 is a cross sectional view corresponding to Figure 3 except with the pads shown rocked towards each other;

1 Figure 5 is a cross sectional view corresponding to
Figure 3 except with the pads shown rocked away from each
other;

Figure 6 is a schematic representation of the forces
5 acting on the pads so as to cause them to rock towards each
other;

Figure 7 is similar to Figure 6 except that the forces
cause the pads to rock away from each other;

Figure 8 is an exploded perspective view of another
10 embodiment of the present invention showing the pad-holding
end of the toothbrush with integral hinges artificially
severed, for clarity;

Figure 9 is a cross sectional view of the toothbrush
embodied in Figure 8 with the integral hinges no longer
15 being artificially severed.

Figure 10 is a cross sectional view corresponding to
Figure 9 except with the pads shown rocked away from each
other;

Figure 11 is a cross sectional view corresponding to
20 Figure 9 except with the pads shown rocked towards each
other;

Figure 12 is a cross-sectional view corresponding to
Figure 10 showing the bristles penetrating the gum line;
and

25 Figure 13 is a view corresponding to Figure 12 except
with the brushes rocked towards each other.

Figure 14 is a perspective view of another embodiment
of the invention with one pad shown removed;

Figure 15 is a cross sectional view taken along the
30 line 15-15 of Figure 14, with the pads removed, to an
enlarged scale;

Figure 16 is a cross sectional view taken along the
line 16-16 of Figure 14;

Figure 17 is an exploded perspective view of still
35 another embodiment of the invention; and

1 Figure 18 is a cross sectional view taken along the line 18-18 of Figure 17.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

5 Reference is now made to the drawings wherein like parts are designated with like numerals throughout.

Referring first to Figure 1, the toothbrush 10 is shown having a conventional elongate handle 12 and a bristle pad-holding end 14 configured in conformity with
10 the present invention. As shown in Figures 1 and 2, there are preferably four bristle-holding pads, 20, 22, 24, and 26, which engage the pad-holding end 14. Likewise, as shown, there are preferably two rows of bristles per pad although there may be more or less.

15 As shown best in Figure 2, each pad is devised so as to be pivotally attached to the pad-holding end 14. The pivotal attachment for each pad comprises a hinge which in turn comprises a rod-like member, such as 30, affixed to pad 26, and a receiving receptor 32 affixed to pad-holding
20 end 14. Similarly, for rod-like members 33, 34, 35 there are receiving receptors 36, 37, 38.

Preferably, rod-like member 30 is fashioned as an integral part of pad 26, as shown best in Figure 3. Likewise, receiving receptor 32 is fashioned as an integral
25 part of pad-holding end 14.

Rod-like member 30 is configured so as to be substantially circular, but truncated, in cross-section having an elongate protruding web 40 extending from a small segment of the perimeter of member 30, such that the
30 circular segment of member 30 comprises somewhat more than a semi-circle.

Receiving receptor 32 is an elongate groove configured so as to be substantially circular in cross section, but being truncated such that the circular engagement comprises
35 somewhat more than a semi-circle.

1 The radius of the circular segment of member 30 is slightly less than the radius of the circular segment of receptor 32. The radii are chosen such that member 30 engages receptor 32 snugly, but not tightly. Thus member
5 30 can pivot freely in receptor 32 when a pivotal force is applied to pad-holding end 26, normally by way of the bristles. However, the engagement is snug enough that member 30 does not pivot by itself merely due to gravitational forces.

10 Rod-like member 30 is assembled to pad-holding end 14 by being snapped into place. In order to make this possible member 30 and pad-holding end 14 are fashioned, preferably, from a molded plastic material which has sufficient strength to make the toothbrush substantially
15 rigid, but at the same time has sufficient elasticity that member 30 can be snapped into receptor 32 even though the opening in member 32 is less than the diameter of member 30. It has been found that this snap-fitting can be most easily effected when the parts are still warm as they come
20 from the mold. Once engaged the assembly is substantially permanent. A satisfactory material is polycarbonate.

 With this assembly, then, as pivotal forces, depicted schematically as f , and f_2 in Figure 3, are alternately applied to the bristles, as explained in more detail below,
25 pad 26 rocks back-and-forth. The angle α (see Figure 4) through which the pad can rock is determined by the dimensions of protruding web 40 and the contour of pad-holding end 14. As shown, pad-holding end 14 has inclined surfaces 42 and 44 against which surfaces 46 and 48 of pad
30 26 abut when pad 26 is rocked to its limits. This is shown best in Figures 4 and 5. Preferably, the configuration is such that pad 26 can rock through the angle α of approximately $\pm 45^\circ$, i.e. 22.5° in each direction, although this angle is not critical. However, it should preferably
35 be within the range of 10° to 90° .

1 The spacing "d," see Figure 3, between adjacent pads
26 and 22 is such that when the pads are rocked towards
each other the tips of the bristles impact each other but
do not substantially intermesh, as shown in Figure 4. The
5 spacing is also such that pads 26 and 22 do not interfere
with each other when rocked through their respective
maximum angles, as depicted in Figure 4.

A significant advantage of the toothbrush of this
invention is the greater area of a tooth that is covered as
10 the brush is stroked from side-to-side by a user. As
depicted in Figure 3 the up-down dimension that is covered
by a brush that did not rock is depicted as "k." In Figure
5 this dimension for a brush that does rock is depicted as
"m." As can be seen, "M" is significantly greater than
15 "k."

Another significant advantage accruing from the use of
the invention is the cleaning that occurs between the tooth
and the gum line, as depicted in Figure 5. As the pads
rock outwardly, some of the bristles protrude slightly into
20 the space between the tooth and the gum, as shown. This
cleaning action significantly reduces the onslaught of
periodontal disease.

Another feature of the invention is the incorporation
of drain holes, such as 50 shown in Figures 2 and 3. A
25 plurality of drain holes communicate at one end with the
hinge and at the other end with open space, all as shown.
These facilitate the cleaning of the brush, especially the
hinge, by allowing water to circulate therethrough.

The rocking action is now explained in more detail.
30 As shown in Figure 2 the rod-like member, such as 30, of
each pad, such as 26, is so positioned that it forms an
acute angle " β " with respect to the elongate axis of the
pad. Likewise, of course, the receptor 32 forms a similar
angle with respect to the elongate axis of the pad-holding
35 end 14 of the brush. Adjacent pads 22 and 26 are

1 positioned such that rod-like members 30 and 33 form
substantially a "V" shape with the apex of the "V" in the
center of the brush and the mouth of the "V" at the end.
Likewise, pads 20 and 24 are similarly positioned, with the
5 apex of the "V" formed by members 34 and 35 adjacent to the
apex of the "V" formed by members 30 and 33. Although this
is preferred configuration the pads can be so positioned
that the mouths of the "V"s are adjacent rather than the
apexes of the "V"s.

10 Now, as the brush is stroked along the sides of a
user's teeth in a direction as indicated by "x," Figure 2,
pads 20 and 24 will rock outwardly, oppositely from each
other, so as to spread their corresponding bristles further
apart. At the same time pads 22 and 26 will rock inwardly
15 so as to cause their corresponding bristles to come
together. When the brush is stroked in the other
direction, as indicated by "y," the pads will rock
oppositely. This back-and-forth stroking of the brush will
effect repetitive rocking motions of the pads. This
20 produces a swirling motion of the bristles on the teeth
wherein any given bristle follows an elliptical trajectory
on the teeth. As a consequence, each tooth is brushed in
all directions. Stated another way, an up-down brushing is
effected simultaneously with a side-to-side brushing.

25 The forces which create these rocking motions are
evident from a simple kinematic analysis as shown in
Figures 6 and 7. Referring to Figure 6, 60 and 62
represent, in schematic form, the tips of bristles in pads
22 and 26. "a" represents the direction of a force
30 transmitted to these bristle tips with a_1 being its
magnitude. For bristle tips 60, a_1 is composed of forces
 a_2 , directed along the elongate axis of the bristles, and
 a_3 , orthogonal thereto. The force a_3 acts at the end of a
crank arm of the pivot comprised of rod-like member 30 and
35 receptor 32. The crank arm is comprised of a combination

1 of the bristles, the pad 26, and the protruding web 40. As
can be seen, this force then rotates the tips of the
bristles, and thus the pad inwardly. Similarly, for
bristle tips 62, a_1 is composed of forces a_5 , directed along
5 the elongate axis of the bristles, and a_4 , orthogonal
thereto. Thus, in a similar manner a_4 rotates the tips of
the bristles, and thus the pad, inwardly.

The forces of Figure 7 can be analyzed in similar
fashion. Since force "b" is directed oppositely to force
10 "a" of Figure 6, the bristles rotate oppositely, as
depicted by force arrows b_3 and b_4 , which thus rock the pads
outwardly.

An alternate embodiment of the invention is shown in
Figure 8, each pad is devised so as to be hingedly attached
15 to the pad-holding end 14a. The attachment for each pad
comprises a web hinge, such as 30a, affixed to a pad such
as 26a. Similarly, for pads 20a, 22a and 24a there are
hinges 35a, 33a and 34a.

Preferably, hinge 30a is fashioned as an integral part
20 of pad 26a and pad-holding end 14a, as shown best in Figure
9. Likewise, hinges 35a, 33a and 34a are fashioned as an
integral part of pad-holding end 14a and their
corresponding pads.

Hinge 30a is configured so as to be substantially
25 hour-glass shaped in cross section having an elongate web
40a extending from pad-holding end 14a to pad 26a.

Thus member 26a can pivot freely when a pivotal force
is applied to pad-holding end 26a, normally by way of the
bristles. However, the web is stiff enough that member 26a
30 does not pivot by itself merely due to gravitational
forces.

With this assembly, then, as pivotal forces, depicted
schematically as f_1 and f_2 in Figure 9, are alternately
applied to the bristles, as explained in more detail below,
35 pad 26a rocks back-and-forth. The angle α (see Figure 10)

1 through which the pad can rock is determined by the
dimensions of web 40a and the contour of pad-holding end
14a. As shown, pad-holding end 14a has surfaces 42a and
44a against which surfaces 46a and 48a of pad 26a abut when
5 pad 26a is rocked to its limits. This is shown best in
Figures 10 and 11. Preferably, the configuration is such
that pad 26a can rock through an angle of approximately
45°, i.e., 22.5°(α) in each direction, although this angle
is not critical. However, it should preferably be within
10 the range of 10° to 90°.

The spacing "d," see Figure 9, between adjacent pads
26a and 22a is such that when the pads are rocked towards
each other the tips of the bristles impact each other but
do not substantially intermesh, as shown in Figure 11. The
15 spacing is also such that pads 26a and 22a do not interfere
with each other when rocked through their respective
maximum angles, as depicted in Figure 11.

A significant advantage of the toothbrush of this
invention is the greater area of a tooth that is covered as
20 the brush is stroked from side-to-side by a user. As
depicted in Figure 9 the up-down dimension that is covered
by a brush that did not rock is depicted as "k." In Figure
10 this dimension for a brush that does rock is depicted as
"m." As can be seen, "m" is significantly greater than
25 "k."

Another significant advantage accruing from the use of
the invention is the cleaning that occurs between the tooth
and the gum line, as depicted in Figure 12. As the pads
rock outwardly, some of the bristles protrude slightly into
30 the space between the tooth and the gum, as shown. This
cleaning action significantly reduces the onslaught of
periodontal disease.

Another feature of the invention is the incorporation
of drain holes, such as 50a shown in Figures 8, 9, 10 and
35 11. A plurality of drain holes communicate at one end with

1 the space near the hinge and at the other end with open
space, all as shown. These facilitate the cleaning of the
brush, especially the hinge, by allowing water to circulate
therethrough.

5 The rocking action is now explained in more detail.
As shown in Figure 8 the hinge, such as 30a, of each pad,
such as 26a, is so positioned that it forms an acute angle
"B" with respect to the elongate axis of the pad. Adjacent
pads 22a and 26a are positioned such that hinges 30a and
10 33a form substantially a "V" shape with the apex of the "V"
in the center of the brush and the mouth of the "V" at the
end. Likewise, pads 20a and 24a are similarly positioned,
with the apex of the "V" formed by hinges 34a and 35a
adjacent to the apex of the "V" formed by hinges 30a and
15 33a. Although this is a preferred configuration the pads
can be so positioned that the mouths of the "V"s are
adjacent rather than the apexes of the "V"s.

Now, as the brush is stroked along the sides of a
user's teeth in a direction as indicated by "x," Figure 8,
20 pads 20a and 24a will rock outwardly, oppositely from each
other, so as to spread their corresponding bristles further
apart. At the same time pads 22a and 26a will rock
inwardly so as to cause their corresponding bristles to
come together. When the brush is stroked in the other
25 direction, as indicated by "y," the pads will rock
oppositely. This back-and-forth stroking of the brush will
effect repetitive rocking motions of the pads. This
produces a swirling motion of the bristles on the teeth
wherein any given bristle follows an elliptical trajectory
30 on the teeth. As a consequence, each tooth is brushed in
all directions. Stated another way, an up-down brushing is
effected simultaneously with a side-to-side brushing.

The forces which create these rocking motions are
evident from a simple kinematic analysis shown previously
35 in Figures 6 and 7. Referring to Figure 6, 60a and 62a

1 represent, in schematic form, the tips of bristles in pads
22a and 26a. "a" represents the direction of a force
transmitted to these bristle tips with a_1 being its
magnitude. For bristle tips 60a, a_1 is composed of forces
5 a_2 , directed along the elongate axis of the bristles, and
 a_3 , orthogonal thereto. The force a_3 acts at the end of a
crank arm of the hinge. The crank arm is comprised of a
combination of the bristles, the pad 22a, and the web 33a.
As can be seen, this force then rotates the tips of the
10 bristles, and thus the pad inwardly. Similarly, for
bristle tips 62a, a_1 is composed of forces a_5 , directed
along the elongate axis of the bristles, and a_4 , orthogonal
thereto. Thus, in a similar manner a_4 rotates the tips of
the bristles, and thus the pad, inwardly.

15 The forces of Figure 7 can be analyzed in similar
fashion. Since force "b" is directed oppositely to force
"a" of Figure 6, the bristles rotate oppositely, as
depicted by force arrows b_3 and b_4 , which thus rock the pads
outwardly.

20 An alternative embodiment of the invention is shown in
Figures 14 and 15. In this embodiment the hinge means
comprises a pair of knobs 100 and 102 integral with
respective opposite ends of a pad 104. Knobs 100 and 102
protrude outwardly from pad 104 and are positioned so as to
25 lie along a pivotal axis, β , as shown in Figure 15, wherein
the pivotal axis forms an angle β with respect to the
longitudinal axis of the pad within the range of 10° to
 90° , preferably being about 45° .

30 Pads 110, 112 and 114 have similar respective knobs,
not shown. Each knob, such as 128 and 130 shown in Figure
16, is preferably configured as a short round post having
a rounded semi-spherical end as shown. The pad-holding end
14 of the brush has a turned-up lip 142 fashioned around
its perimeter, and also extending across the central region
35 of pad-holding end 14, being orthogonal to the elongate

1 axis of pad-holding end 14. Turned-up lip 142 has
receptors such as 152, 154, 156, 158, 160, 162, 164, 166,
fashioned therein, each of which, such as 152, is
configured and emplaced so as to receive and secure a
5 corresponding knob, such as 100, snugly but not tightly.
Each receptor has a semi-spherical shape, having a radius
slightly greater than the radius of a knob.

Pads 104 and 110 are configured and emplaced such that
their pivotal axes form a "V" shape, having an open apex
10 which is adjacent to pads 112 and 114. Pads 112 and 114
are configured and emplaced such that their pivotal axes
form a "V" shape with the apexes of the "V" being adjacent
to the axis of the "V" of pads 104 and 110.

By applying the same kinematic analysis as before it
15 can be seen that as the brush is stroked back and forth
along its longitudinal axis, across the teeth of a user,
apex 104 and 110 rock first towards each other and then
away from each other along their pivotal axis. At the same
time pads 112 and 114 rock first away from each other and
20 then towards each other along their pivotal axis.

A still further embodiment of the invention is shown
in Figure 17. This embodiment relies on a sliding action
of the pads rather than a rocking action. As before, four
pads 200, 202, 204 and 206 are emplaced, pads 200 and 202
25 being emplaced as an adjacent side-by-side pair, and 204
and 206 emplaced as an adjacent side-by-side pair, also
being emplaced in an end-to-end fashion adjacent to pads
200 and 202.

Each pad, such as 200, has a pair of elongate slide
30 members, such as 210 and 212, integral with the bottom of
the pad, as shown in Figure 17. These slide members are
emplaced near respective opposite ends of the pad, are
parallel to each other, and have their axis forming an
angle β within the range of 10° to 90° , preferably about
35 45° , with respect to the longitudinal axis of the pad.

1 Pad-holding end 14 has slideways, such as 220 and 222,
fashioned therein, configured and emplaced so as to
receive, and secure, corresponding slide members 210 and
212. Slideways 220 and 222 are somewhat longer than slide
5 members 210 and 212 so as to allow a controlled amount of
sliding motion, as shown best in Figure 18.

Slide members 210, 212, 230, 232, 234, 236, 238, and
240 are fashioned as rods having a truncated circular cross
section comprising somewhat more than a semicircle, and
10 being connected to the bottom of respective pads 200, 202,
204, and 206 by respective webs such as 250 shown in Figure
12.

Slideways 220, 222, 260, 262, 264, 266, 268 and 270
are fashioned as grooves also having a truncated circular
15 cross section comprising somewhat more than a semicircle,
and having a radius slightly greater than the radius of the
slide members.

By applying the same kinematic analysis as for the
other embodiments it can be seen that as the brush is
20 stroked along its longitudinal axis pads 200 and 206 slide
towards each other, and vice versa as the brush is stroked
backwards.

In summary, all of the stated advancements have been
achieved by the instant invention. As illustrated by the
25 kinematic analysis an up-down motion is provided as the
brush strokes the teeth in a side-to-side fashion. Further
this up-down motion permits the bristles of the brush to
penetrate the gum line, and to cover a wider area than
would otherwise be possible. Additionally, the combination
30 of the up-down motion and the side-to-side motion effects
a brushing of the teeth at all angles, and imparts a
swirling motion to the bristles as they cross the teeth.
And lastly, this up-down motion is provided without the use
of electric vibrators or equivalents.

20

1 The present invention may be embodied in other
specific forms without departing from its spirit or
essential characteristics. The described embodiments are
to be considered in all respects only as illustrative and
5 not restrictive. The scope of the invention is, therefore,
indicated by the appended claims rather than by the
foregoing description. All changes which come within the
meaning and range of equivalency of the claims are to be
embraced within their scope.

10 What is claimed is:

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1 1. A toothbrush devised to effect both an up-down motion and a side-to-side motion of bristles as said brush is stroked side-to-side along a user's teeth, comprising:

5 (a) one or more elongate bristle-carrying pads, each pad having an elongate axis and a transverse motion axis;

 (b) an elongate body of said brush having an elongate axis, a handle end, and a pad-holding end; and

10 (c) transverse means whereby an approximately side-to-side longitudinal motion of said bristles in contact with a user's teeth, effected by a substantially back-and-forth longitudinal force applied to said bristles, effects an approximately up-down motion of said bristles having a component of motion approximately orthogonal to said longitudinal force.

20 2. A toothbrush as defined in Claim 1 wherein the transverse motion axis comprises a pivotal axis, and the transverse means comprises pivotal engagement means for the pad-holding end to engage the bristle-carrying pads whereby each pad is free to rock back and forth about the respective pivotal axis of said pad.

25 3. A toothbrush as defined in Claim 2 comprising further, rocking means whereby a repetitive side-to-side stroking of the brush in contact with a user's teeth along the elongate axis of the body of the brush effects a pivotal rocking motion of the pads about their respective pivotal axes, thus imparting a substantial up-down rocking motion to the pads.

35 4. A toothbrush as defined in Claim 3 wherein the rocking means whereby a repetitive side-to-side stroking of

1 the brush in contact with a user's teeth along the elongate
axis of the body of the brush effects a pivotal rocking
motion of the pads about their respective pivotal axes
comprises a pivotal engagement means wherein the pivotal
5 axis of each pad forms an acute angle with respect to the
elongate axis of the pad.

5. A toothbrush as defined in Claim 4 wherein the
pivotal engagement means comprises hinge means, wherein the
10 hinge means comprises:

(a) a rod-like member, having an elongate axis,
which is an integral part of, or is affixed to, the
pad in a spaced relationship; and

15 (b) an elongate receiving receptor, having an
elongate axis, which is an integral part of, or is
affixed to, the pad-holding end, being so devised as
to snugly, but not tightly, engage and secure therein
said rod-like member when emplaced therein, thus
allowing said rod-like member to pivot therein.

20 6. A toothbrush as defined in Claim 5 wherein the
rod-like member and the receiving receptor are so sized and
shaped as to form cross-sectional configurations
comprising, in part, substantially truncated circular
25 segments, each segment being greater than a semicircle;
wherein the cross-sectional radius of the circular segment
of the rod-like member is slightly less than the cross-
sectional radius of the circular segment of the receiving
receptor; and wherein the elongate axis of the rod-like
30 member and the elongate axis of the receiving receptor
approximately coincide when the receiving receptor engages
the rod-like member.

1 7. A toothbrush as defined in Claim 4 wherein the pivotal engagement means comprises hinge means wherein the hinge means comprises:

5 (a) a pair of knobs integral with and protruding from opposite ends of the pad and positioned along the pivotal axis of the pad; and

10 (b) a pair of knob-receiving receptors which are an integral part of, or are affixed to, the pad-holding end, and are strategically positioned and configured so as to snugly, but not tightly, engage and secure therein said pair of knobs when emplaced therein, thus allowing said knobs to pivot therein.

15 8. A toothbrush as defined in Claim 1 devised to effect both an up-down motion and a side-to-side motion of bristles as said brush is stroked side-to-side along a user's teeth, wherein the one or more elongate bristle-carrying pads comprises two or more pairs of elongate bristle-carrying pads, each pad having an elongate axis and a transverse motion axis and configured such that one pad of each pair is positioned in an adjacent side-by-side relationship to the other pad of said pair; and wherein each pair of pads is positioned in an adjacent end-to-end relationship to another pair of pads.

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26 9. A toothbrush as defined in Claim 8 wherein the transverse motion axis comprises a pivotal axis, and the transverse means comprises pivotal engagement means for the pad-holding end to engage the bristle-carrying pads whereby each pad is free to rock back and forth about the respective pivotal axis of said pad.

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35 10. A toothbrush as defined in Claim 9 comprising, further, rocking means whereby a repetitive side-to-side stroking of the brush in contact with a user's teeth along

1 the elongate axis of the body of the brush effects a
pivotal rocking motion of the pads, about their respective
pivotal axes, thus imparting a substantial up-down rocking
motion to the pads.

5

11. A toothbrush as defined in Claim 10 wherein the
rocking means whereby a repetitive side-to-side stroking of
the brush in contact with a user's teeth along the elongate
axis of the body of the brush effects a pivotal rocking
10 motion of the pads about their respective pivotal axes
comprises a pivotal engagement means wherein the pivotal
axis of each pad forms an acute angle with respect to the
elongate axis of the pad.

15

12. A toothbrush as defined in Claim 11 wherein the
pivotal engagement means comprises hinge means wherein the
hinge means comprises:

(a) a rod-like member, having an elongate axis,
which is an integral part of, or is affixed to, the
20 pad in a spaced relationship; and

(b) an elongate receiving receptor, having an
elongate axis, which is an integral part of, or is
affixed to, the pad-holding end, being so devised as
to snugly, but not tightly, engage and secure therein
25 said rod-like member when emplaced therein, thus
allowing said rod-like member to pivot therein.

13. A toothbrush as defined in Claim 12 wherein the
rod-like member and the receiving receptor are so sized and
30 shaped as to form cross-sectional configurations
comprising, in part, substantially truncated circular
segment of the rod-like member is slightly less than the
cross-sectional radius of the circular segment of the
receiving receptor; and wherein the elongate axis of the
35 rod-like member and the elongate axis of the receiving

1 receptor approximately coincide when the receiving receptor
engages the rod-like member.

14. A toothbrush as defined in Claim 9 wherein the
5 pivotal engagement means comprises hinge means wherein the
hinge means comprises:

(a) a pair of knobs integral with and protruding
from opposite ends of the pad and positioned along the
pivotal axis of the pad; and

10 (b) a pair of receptors which are an integral
part of, or are affixed to, the pad-holding end, and are
strategically positioned and configured so as to snugly,
but not tightly engage and secure therein said pair of
knobs when emplaced therein, thus allowing said knobs to
15 pivot therein.

15. A toothbrush as defined in Claim 1 devised to
effect both a up-down motion and a side-to-side motion of
bristles as said brush is stroked side-to-side along a
20 user's teeth, wherein the one or more elongate bristle-
carrying pads comprise two or more pairs of elongate
bristle-carrying pads, each pad having an elongate axis and
a transverse motion axis, and configured such that on pad
of each pair is positioned in an adjacent end-to-end
25 relationship to another pair of pads, such that the
transverse motion axes of a first pair of side-by-side
adjacent pads form substantially a "V" shape with an open
mouth and an open apex and the transverse motion axes of a
second pair of side-by-side adjacent pads form
30 substantially a "V" shape with an open mouth and an open
apex.

16. A toothbrush as defined in Claim 15 wherein the
transverse motion axis comprise a pivotal axis, and the
transverse means comprises pivotal engagement means for the
35

1 pas-holding end to engage the bristle-carrying pads whereby
each pad is free to rock back and forth about the
respective pivotal axis of said pad.

5 17. A toothbrush as defined in Claim 16 comprising,
further, rocking means whereby a repetitive side-by-side
stroking of the brush in contact with a user's teeth along
the elongate axis of the body fo the brush effects a
pivotal axes, thus imparting a substantial up-down rocking
10 motion to the pads.

18. A toothbrush as defined in Claim 17 wherein the
rocking means whereby a repetitive side-to-side stroking of
the brush in contact with a user's teeth along the elongate
15 axis of the body of the brush effects a pivotal rocking
motion of the pads about their respective pivotal axes
comprises a pivotal engagement means wherein the pivotal
axis of each pad forms an acute angle with respect to the
elongate axis of the pad.

20

19. A toothbrush as defined in Claim 15 wherein the
apexes of the "V" shapes of end-to-end adjacent pairs of
pads are positioned approximately adjacent each other.

25

20. A toothbrush as defined in Claim 15 wherein the
mouth of the "V" shapes of end-to-end adjacent pairs of
pads are positioned approximately adjacent each other.

30

21. A toothbrush as defined in Claim 16 wherein the
pivotal engagement means comprises hinge means wherein the
hinge means comprises:

(a) a rod-like member, having an elongate axis,
which is and integral part of, or is affixed to, the
pad in a spaced relationship; and

35

1 (b) Am elongate receiving receptor, having an
elongate axis, which is an integral part of, or is
affixed to, the pad-holding end, being so devised as
to snugly, but not tightly, engage and secure therein
5 said rod-like member when emplaced therein, thus
allowing said rod-like member to pivot therein.

22. A tooth brush as defined in Claim 21 wherein the
rod-like member and the receiving receptor are so sized and
10 shaped at to form cross-sectional configurations
comprising, in part, substantially truncated circular
segments, each segment being greater than a semicircle;
wherein the cross-sectional radius of the circular segment
of said receiving receptor; and wherein the elongate axis
15 of said rod-like member and the elongate axis of said
receiving receptor approximately coincide when said
receiving engages said rod-like member.

23. A toothbrush as defined in Claim 16 wherein the
20 pivotal engagement means comprise hinge means wherein the
hinge means comprises:

(a) a pair of knobs integral with and protruding
from opposite ends of the pad and positioned along the
pivotal axis of the pad; and

25 (b) a pair of receptors which are an integral
part of, or are affixed to, the pad-holding end, and are
strategically positioned and configured so as to snugly,
but not tightly, engage and secure therein said pair of
knobs when emplaced therein, thus allowing said knobs to
30 pivot therein.

24. A toothbrush as defined in Claim 23 wherein the
rod-like member and the receiving receptor are so sized and
shaped, and fabricated of material having sufficient

1 elasticity, that said rod-like member can be snapped into
place in said receiving receptor.

25. A toothbrush as defined in Claim 23 comprising
5 further on or more drain holes passing through the body of
the brush, said drain holes communicating at one end with
the pivotal engagement means of a pad and at the other end
with open space.

10 26. A toothbrush as defined in Claim 15 wherein one
of more of the elongate bristle-carrying pads is so devised
as to engage two or more rows of bristles.

27. A toothbrush as defined in Claim 15 wherein the
15 pads are molded from a plastic material.

28. A toothbrush as defined in Claim 15 wherein the
body of the brush is molded from plastic material.

20 29. A toothbrush as defined in Claim 18 wherein the
acute angle is within the range of 10° to 90°.

30. A toothbrush as defined in Claim 15 wherein the
means for the pad-holding end to engage the bristle-
25 carrying pads comprises means for each pad to be so
emplaced so that said pad can rock aback and forth about
its pivotal axis, at least partially, without interference
with either the pad-holding end or an adjacent pad.

30 31. A toothbrush as defined in Claim 30 wherein the
means for each pad to be emplaced is so devised that each
pad can rock back and forth through an angle of at least \pm
20°.

1 32. A toothbrush as defined in Claim 15 wherein the
transverse motion axis comprises a slideway axis, and the
transverse means comprise slideway engagement means for the
pad-holding ent to engage the bristle-carrying pads whereby
5 each pad is free to slide back and forth along a respective
slideway axis of said pad.

33. A toothbrush as defined in Claim 32 comprising,
further, sliding means whereby a repetitive side-to-side
10 stroking of the brush in contact with a user's teeth
allowing the elongate axis of the body of the brush effects
a sliding motion of the pads, along their respective
slideway axes, thus imparting a substantial up-down sliding
motion to the pads.

15 34. A toothbrush as defined in Claim, 33 wherein the
sliding means whereby a repetitive side-to-side stroking of
the brush in contact with a user's teeth along the elongate
axis of the body of the brush effects a siding motion of
20 the pads along their respective slideway axes comprises a
sliding engagement means wherein the slideway axis of each
pad forms an acute angle with respect to the elongate axis
of the pad.

25 35. A toothbrush as defined in Claim 32 wherein the
apexes of the "V" shapes of the end-to-end adjacent pairs
of pads are positioned approximately adjacent each other.

30 36. A toothbrush as defined in Claim 32 wherein the
mouths of the "V" shapes of end-to-end adjacent pairs of
pads are positioned approximately adjacent each other.

37. A toothbrush as defined in Claim 32 wherein the
slideway engagement means comprises:

1 (a) a pair of elongate slide members each having
an elongate axis, which are an integral part of, or
are attached to the pad, being positioned, respectively,
near opposite ends of said pad; and

5 (b) a pair of elongate slideways which are an
integral part of, or are affixed to, the pad-holding end
being so devised as to snugly, but not tightly, engage, and
secure therein said slide members when emplaced therein,
thus allowing said slide members to slide therein.

10

38. A toothbrush as defined in Claim 37 wherein the
slide member and the slideway are so sized and shaped as to
form cross-sectional configurations comprising, in part,
substantially truncated circular segments, each segment
15 being greater than a semicircle; wherein the cross-
sectional radius of the circular segment of said slide
member is slightly less than the cross-sectional radius of
the circular segment of the slideway; and wherein the
elongate axis of the slide member and the elongate axis of
20 the slideway approximately coincide when the slideway
engages the slide member.

39. A toothbrush as defined on Claim 37 wherein each
sliding member and each slideway are so sized and shaped,
25 and fabricated of material having sufficient elasticity,
that said slide member can be snapped into place in said
slideway.

40. A tooth brush as defined in Claim 32 comprising
30 further one or more drain holes passing through the body of
the brush, said drain holes communicating at one end with
space between the body of the toothbrush and the pad and at
the other end with open space.

35

1 41. A toothbrush as defined in claim 32 wherein one
or more of the elongate bristle-carrying pads is so devised
as to engage two of more rows of bristles.

5 42. A toothbrush as defined in Claim 32 wherein the
pads are molded from a plastic material.

43. A toothbrush as defined in Claim 32 wherein the
body of the brush is molded from plastic a material.

10

44. A toothbrush as defined in Claim 34 wherein the
acute angle is within the range of 10° to 90°.

15 45. A toothbrush as defined in Claim 37 wherein each
slideway is configured so as to have an axial dimension
grater than the axial dimension of the slide member, and
further wherein each slideway in terminated at each end sp
as to limit the amount of travel of the slide member in the
slideway.

20

46. A toothbrush as defined in Claim 45 wherein each
slideway and slide member to slide a distance of
approximately 3/16 inches.

25 47. A toothbrush devised to effect both an up-down
motion and a side-to-side motion of bristles as said brush
is stroked side-to-side along a user's teeth, comprising:

30 (a) one or more elongate bristle-carrying pads,
each pad having an elongate axis and a transverse
motion axis, wherein the transverse motion axis
comprises a hinge axis.

 (b) an elongate body of said brush having an
elongate axis, a handle end, and a pad-holding end;
and

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1 (c) transverse means whereby an approximately
side-to-side longitudinal motion of said bristles in
contact with a user's teeth, effected by a
substantially back-and-forth longitudinal force
5 applied to said bristles, effects an approximately up-
down motion of said bristles having a component of
motion approximately orthogonal to said longitudinal
force.

10 48. A toothbrush as defined in Claim 47 wherein the
transverse means comprises a hinge engagement means for the
pad-holding end to engage the bristle-carrying pads whereby
each pad is free to rock back and forth about the
respective hinge axis of said pad.

15 49. A toothbrush as defined in Claim 48 comprising
further, rocking means whereby a repetitive side-to-side
stroking of the brush in contact with a user's teeth along
the elongate axis of the body of the brush effects a
20 pivotal rocking motion of the pads about their respective
hinge axes, thus imparting a substantial up-down rocking
motion to the pads.

25 50. A toothbrush as defined in Claim 49 wherein the
rocking means whereby a repetitive side-to-side stroking of
the brush in contact with a user's teeth along the elongate
axis of the body of the brush effects a pivotal rocking
motion of the pads about their respective pivotal axes
comprises a hinge engagement means wherein the hinge axis
30 of each pad forms an acute angle with respect to the
elongate axis of the pad.

51. A toothbrush as defined in Claim 50 wherein the
hinge engagement means comprises a web, having an elongate

1 axis, which is an integral part of, and interconnects, a
pad and the pad-holding end in a spaced relationship.

52. A toothbrush as defined in Claim 51 wherein the
5 hinge is so sized and shaped as to form a cross-sectional
configuration having a substantially hour-glass shape.

53. A toothbrush as defined in Claim 48 devised to
effect both an up-down motion and a side-to-side motion of
10 bristles as said brush is stroked side-to-side along a
user's teeth, wherein the one or more elongate bristle-
carrying pads comprises two or more pairs of elongate
bristle-carrying pads, each pad having an elongate axis and
a transverse motion axis and configured such that one pad
15 of each pair is positioned in an adjacent side-by-side
relationship to the other pad of said pair; and wherein
each pair of pads is positioned in an adjacent end-to-end
relationship to another pair of pads.

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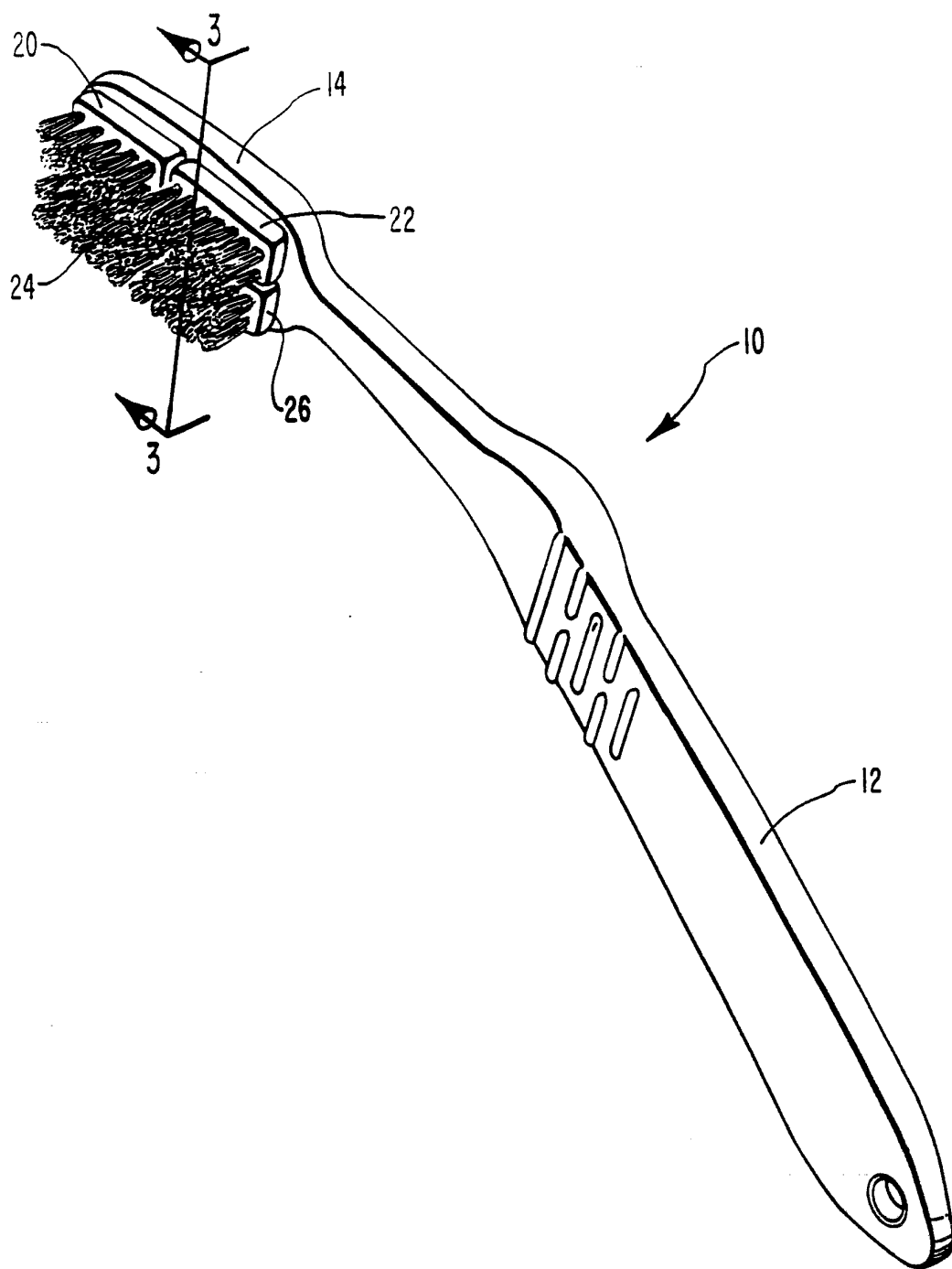


FIG. 1

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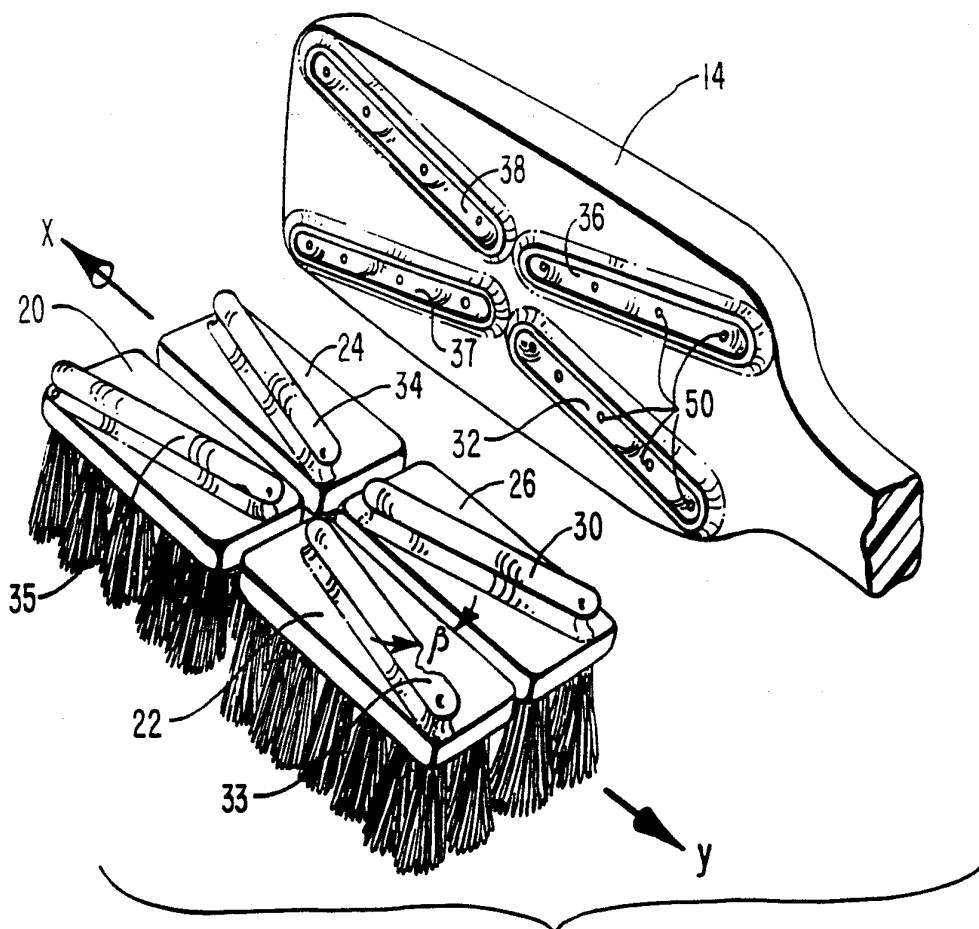


FIG. 2

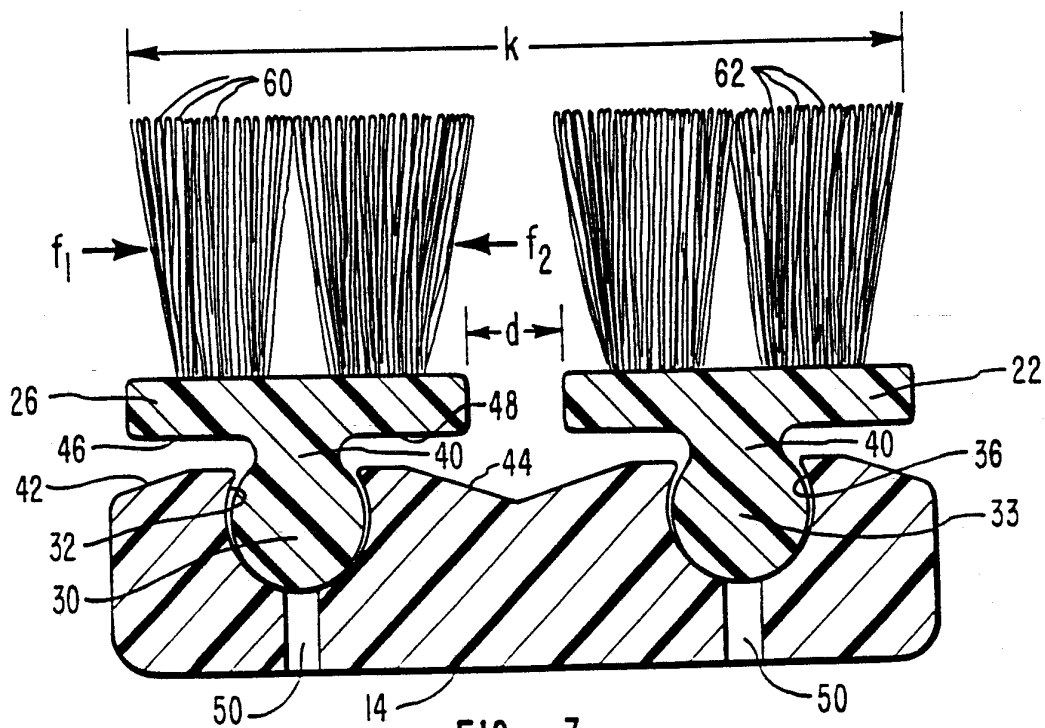


FIG. 3

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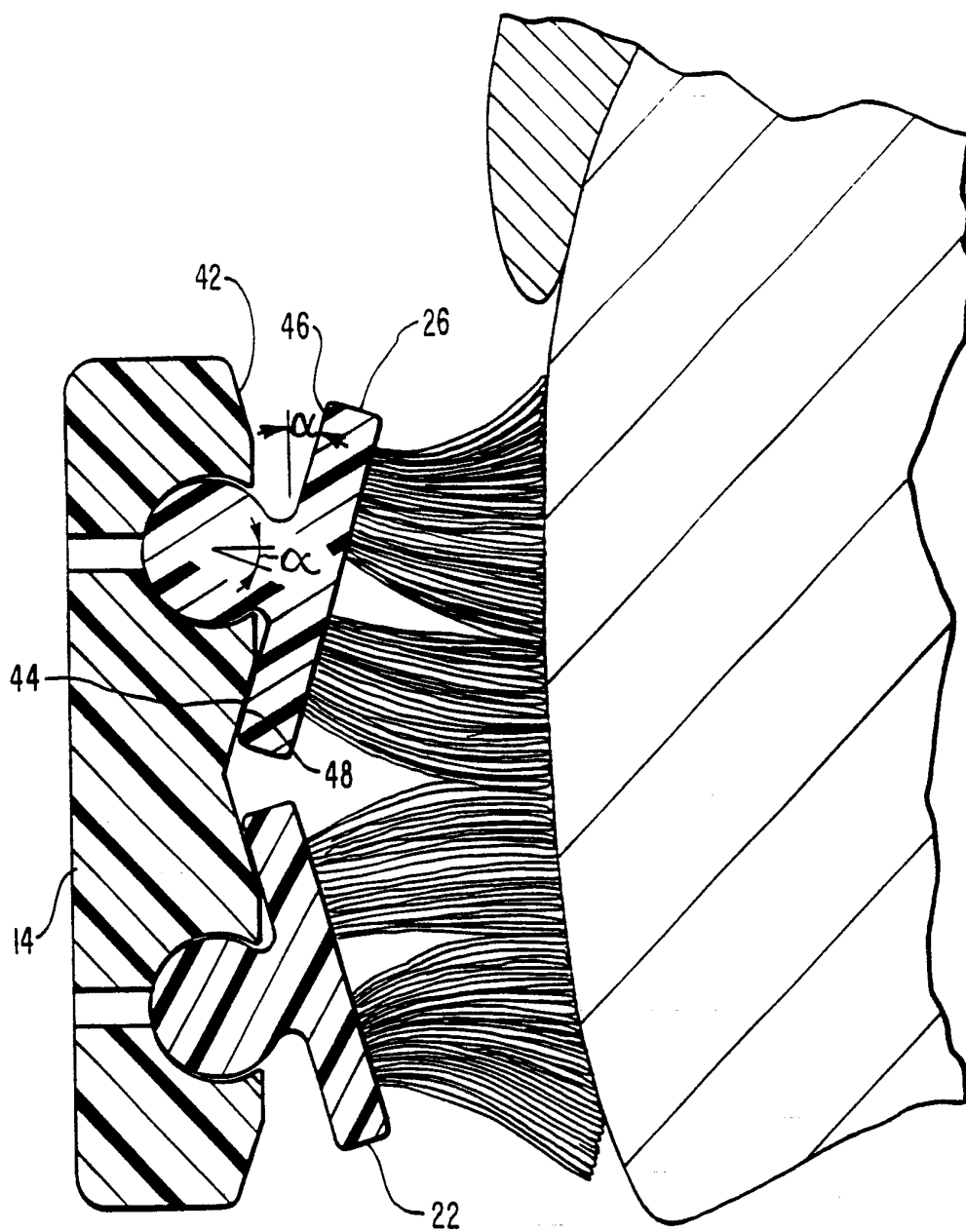


FIG. 4

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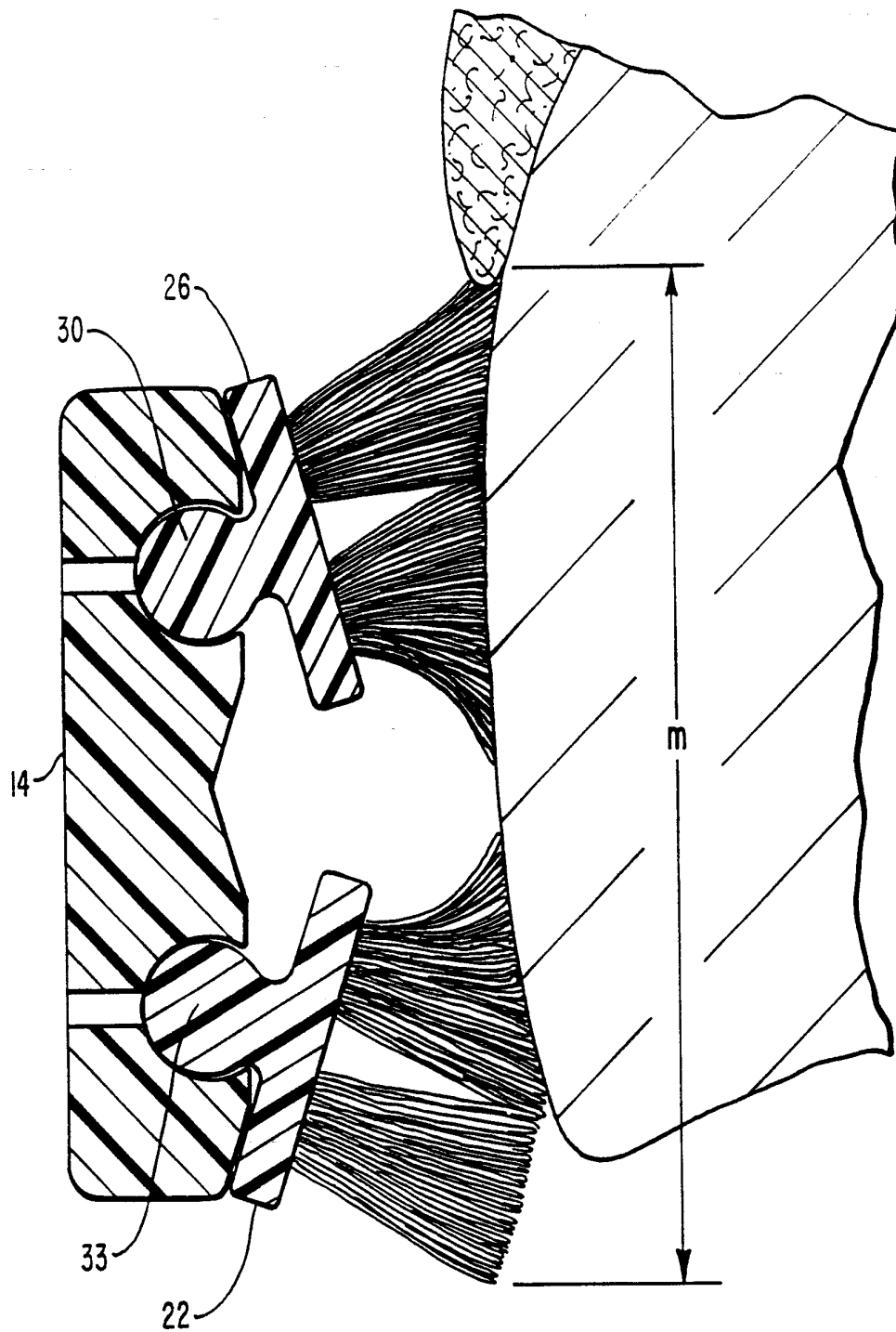


FIG. 5

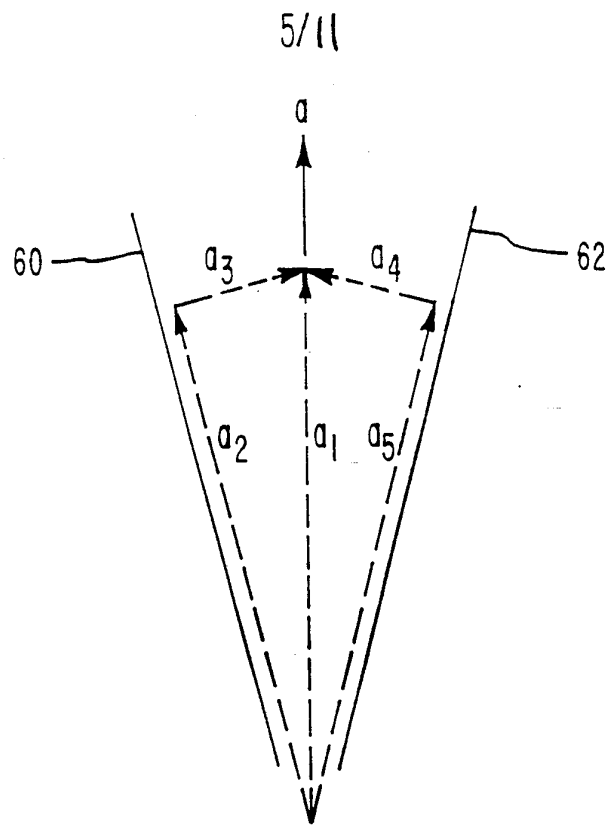


FIG. 6

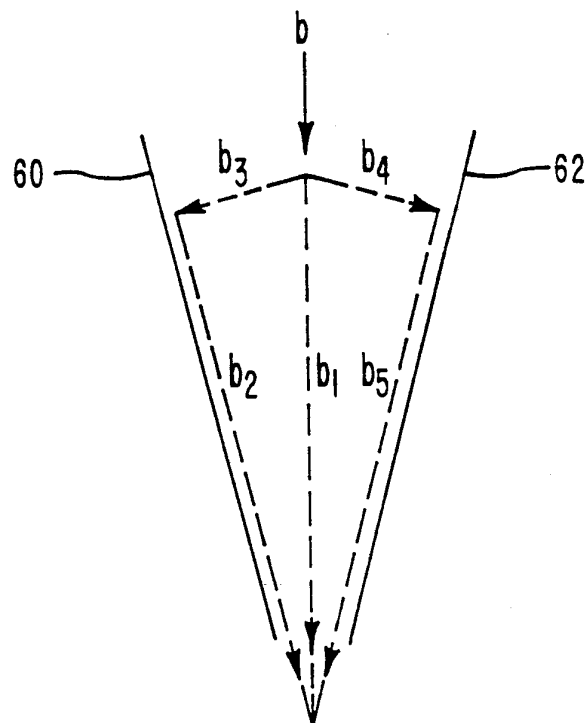
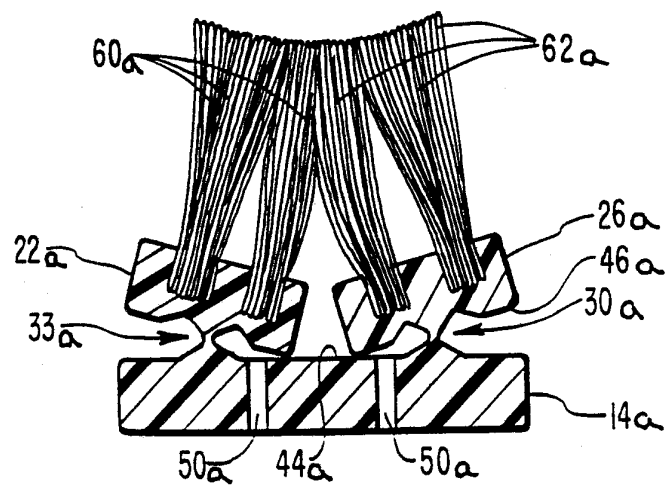
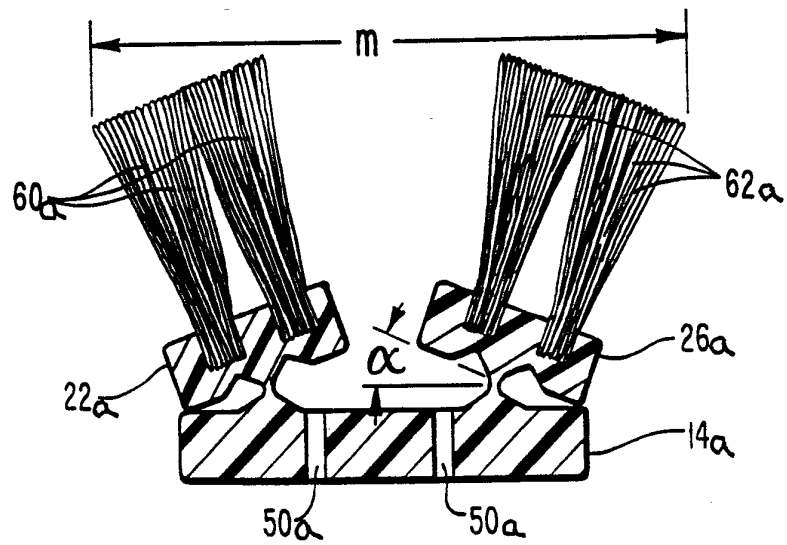
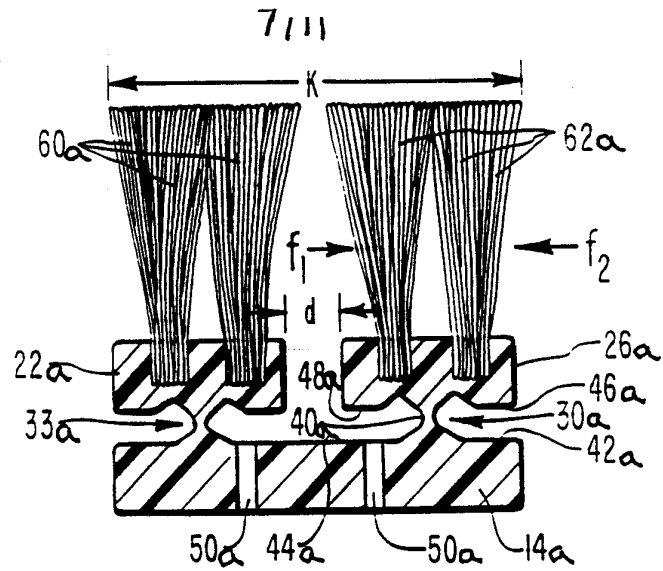


FIG. 7



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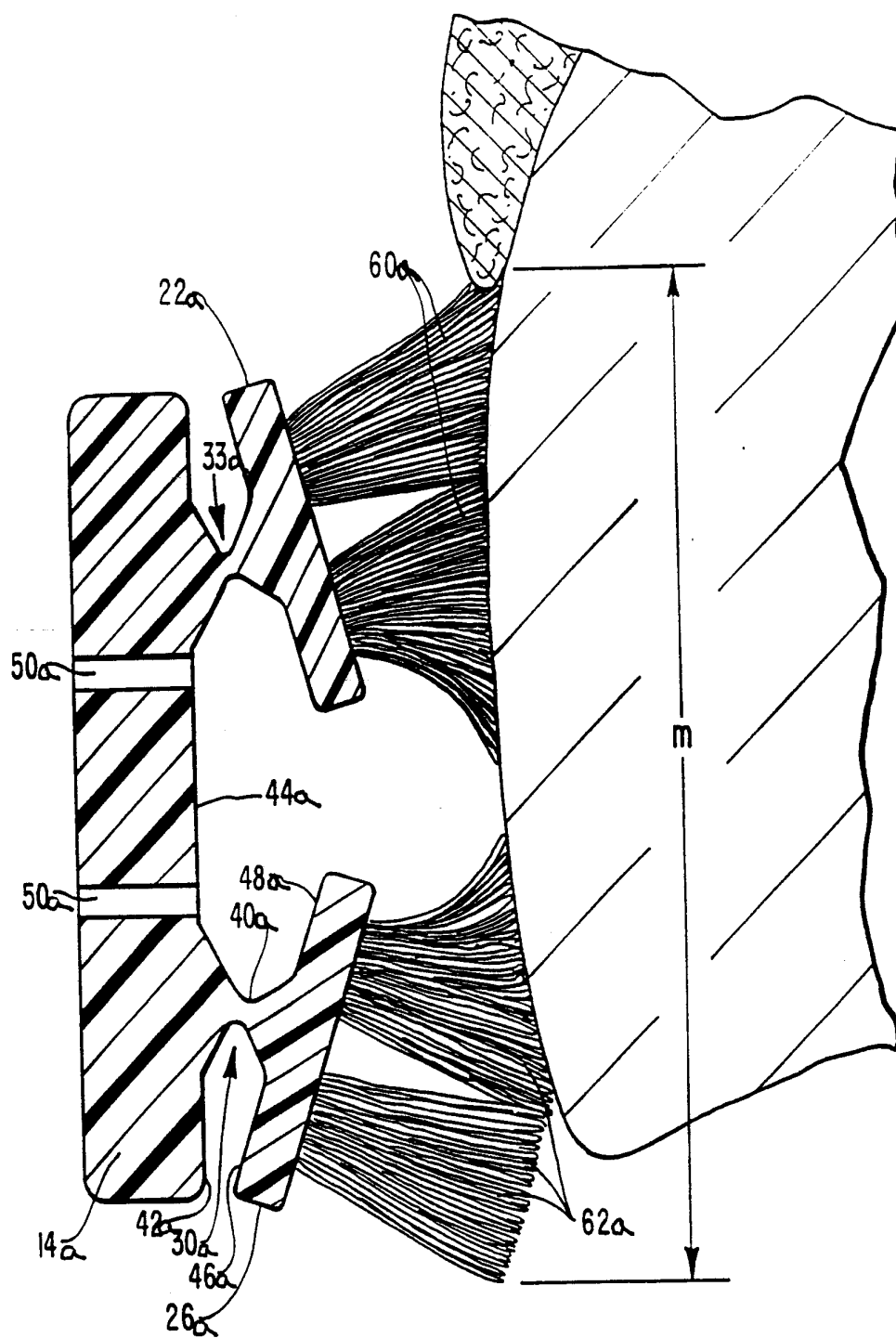


FIG. 12

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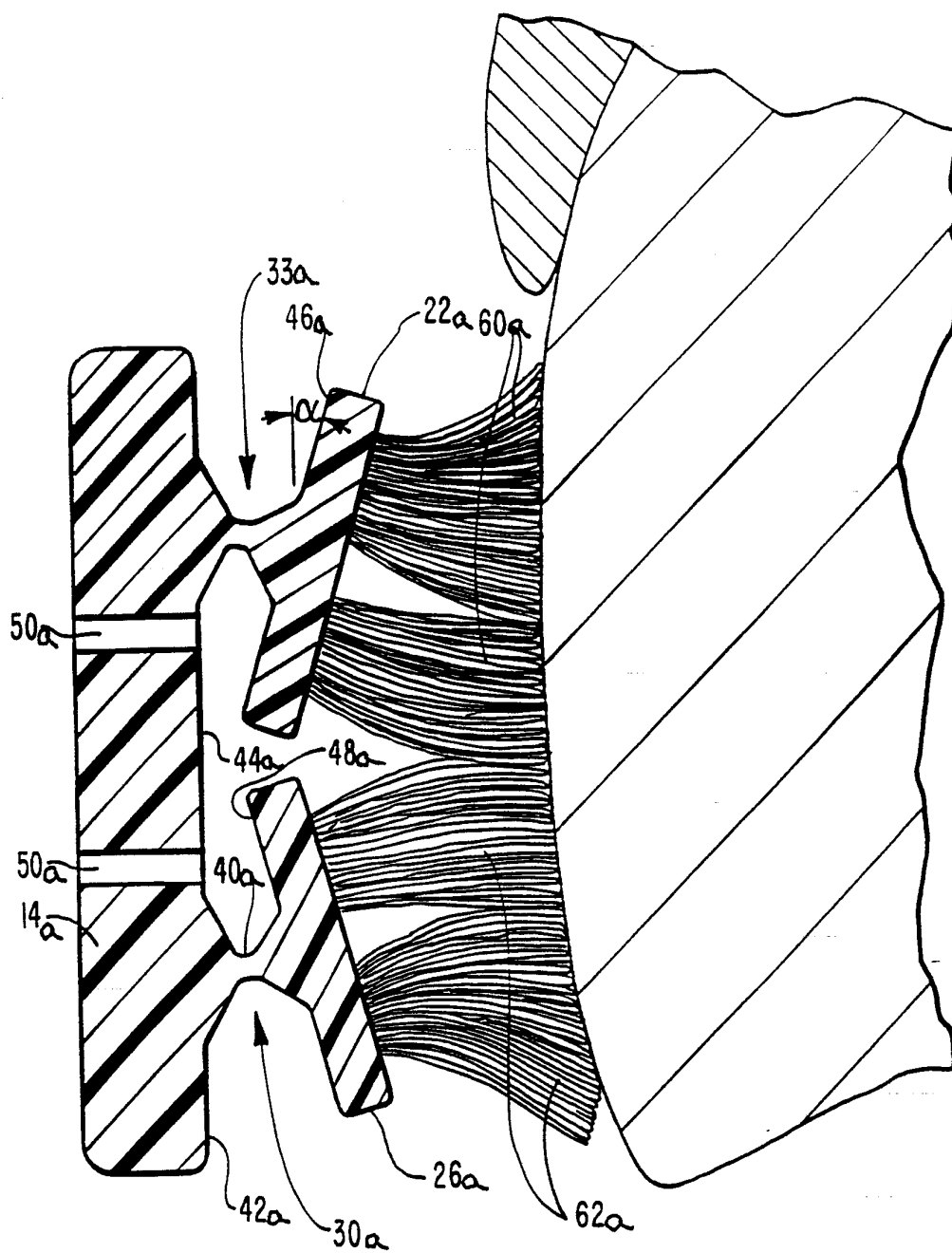


FIG. 13

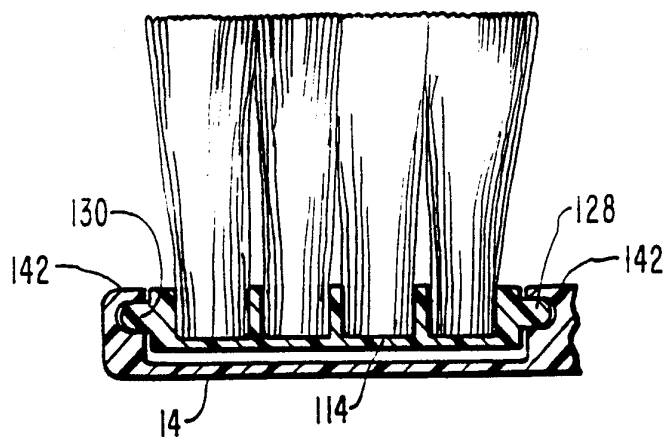


FIG. 16

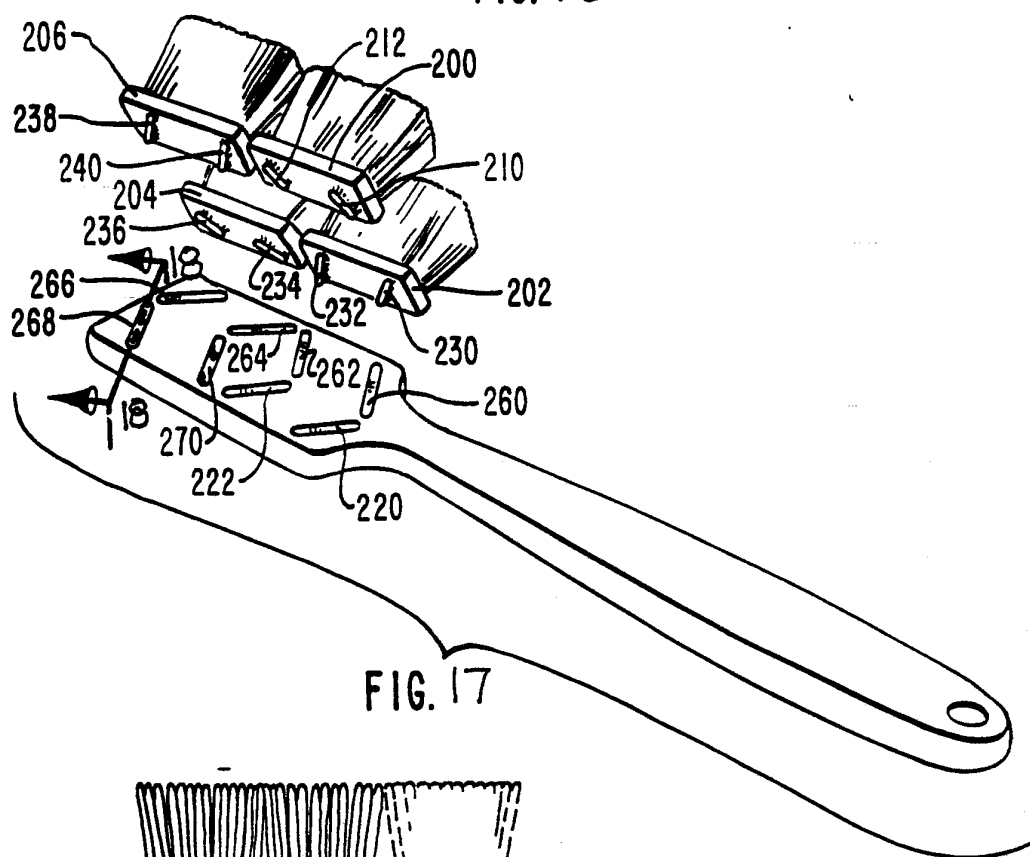


FIG. 17

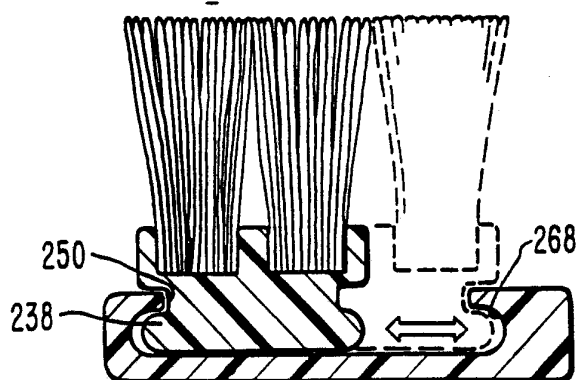


FIG. 18

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US92/02937

A. CLASSIFICATION OF SUBJECT MATTER

IPC(5) :A46B 9/04

US CL :15/167.1,172,201; D4/105

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : Please See Extra Sheet.

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
<u>X</u> Y	US,A 2,263,802 (GRUSIN) 25 NOVEMBER 1941 SEE ENTIRE DOCUMENT	<u>1-4,8-11,15-20,28-31</u> 53
<u>X</u> Y	US,A 2,172,624 (ROBERT) 12 SEPTEMBER 1939 SEE ENTIRE DOCUMENT	<u>47-50</u> 5,12,21,26, 27
Y	US,A 3,879,791 (ISLER) 29 APRIL 1975 SEE ENTIRE DOCUMENT	32,33,41,42,43
Y	US,A 2,582,552 (MARCO) 15 JANUARY 1952 SEE ENTIRE DOCUMENT	40
Y	US,A 3,152,349 (BRENNESHOLTZ) 13 OCTOBER 1964 COL. 1, LINES 27-30 AND LINES 39-45	51
Y	US,A 3,290,949 (SAMET) 13 DECEMBER 1966 COL. 4, LINES 32-35 AND FIG. 3	52
A	US,A 1,212,001 (BAXTER) 09 JANUARY 1917	

☒ Further documents are listed in the continuation of Box C.
 ☐ See patent family annex.

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be part of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E" earlier document published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

28 AUGUST 1992

Date of mailing of the international search report

08 SEP 1992

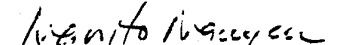
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 INTERNATIONAL DIVISION

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US92/02937

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US,A 2,935,755 (LEIRA ET AL) 10 MAY 1960	
A	US,A 3,082,457 (LUCIBELLO ET AL) 26 MARCH 1963	
A	US,A 4,333,199 (DEL ROSARIO) 08 JUNE 1982	47-49
A	US,A 4,488,328 (HYMAN) 18 DECEMBER 1984	
A	US,A 4,575,894 (STEVENS ET AL) 18 MARCH 1986	47-49
A	US,A 4,694,844 (BERL ET AL) 22 SEPTEMBER 1987	
A	US,A 4,712,267 (CHENG) 15 DECEMBER 1987	32
E	US,A 5,121,520 (BRICE) 16 JUNE 1992	
A	US,A 2,122,619 (mcMATH) 05 July 1938	
A	US,A 2,882,544 (HADIDIAN) 21 April 1959	

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US92/02937

B. FIELDS SEARCHED

Minimum documentation searched

Classification System: U.S.

15/106,110,159R,160,176.1-176.6,194,202; 433/141,142; 128/62A; 132/308; 403/331,381,291; 16/223-225,227,260,DIG.13/ D4/104,106-113,119,130,132,134,137