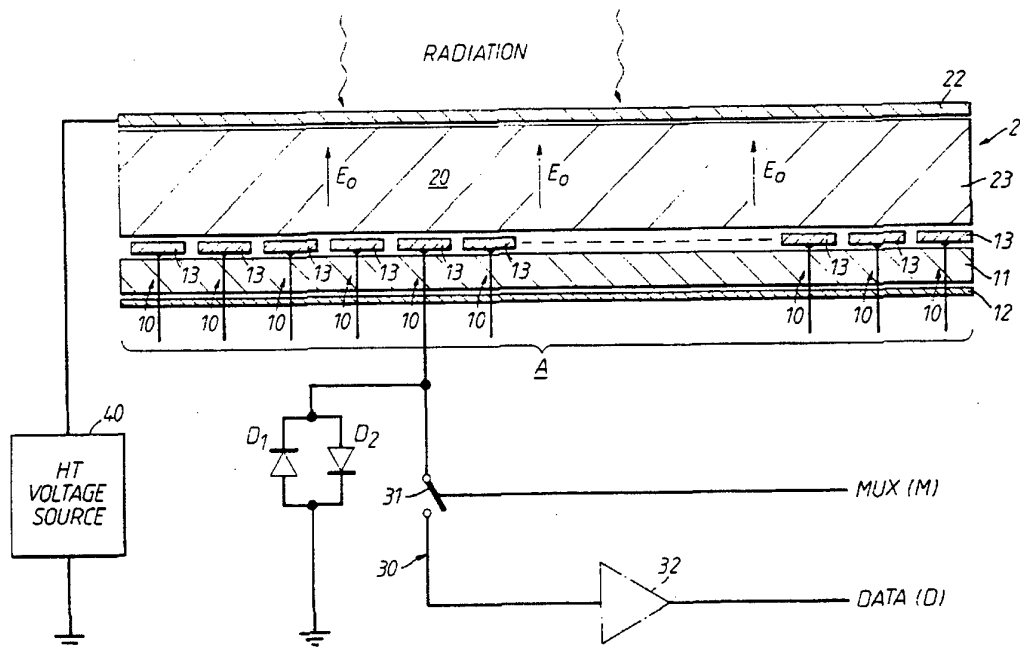




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(54) Title: RADIATION DETECTORS



(57) Abstract

A radiation detector has a dual-capacitive structure comprising an array A of first capacitors (10) including discrete electrodes (13) arranged in rows and columns and a second capacitor (20). The second capacitor (20) incorporates a radiation converter (21) which cooperates with the first capacitors (10) to cause an accumulation of charge on the discrete electrodes (13) according to the spatial distribution of radiation to which the radiation converter is exposed. Read-out means (30) is provided to output a signal representative of the accumulated charge.

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RADIATION DETECTORSBACKGROUND OF THE INVENTION

This invention relates to radiation detectors and in particular to large-area, two-dimensional, pixellated radiation detectors.

The invention has particular, though not exclusive application to such detectors used for medical imaging; for example, medical X-radiation imaging.

Pixellated radiation detectors usually comprise an array of radiation-sensitive elements layed out in two-dimensional fashion. Typically, the elements are arranged in rows and columns to form a regular array.

In one known example of such radiation detectors each element in the array comprises a reverse-biased photodiode coupled to a transistor. During signal integration, the transistor is held in a non-conducting state and an optical radiation signal derived from the incident radiation is allowed to discharge the bias applied across the photodiode. The signal is then readout by switching the transistor to its conducting state and recording the amount of charge required to restore the reverse bias across the photodiode. Such arrays are typically constructed from crystalline silicon or hydrogenated amorphous silicon (a - Si:H).

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A radiation detector of this kind tends to be unsatisfactory in that the detector exhibits non-linear performance and saturation for large input signals, and leakage current in an a-Si:H sensor results in appreciable detected shot noise. Also, such radiation detectors suffer from image lag due to trapping sites in the semiconductor material.

#### SUMMARY OF THE INVENTION

According to one aspect of the invention there is provided a radiation detector comprising, first capacitive means including a two-dimensional array of discrete, charge-collection electrodes, second capacitive means including radiation conversion means, the second capacitive means being co-operable with the first capacitive means to cause charge to accumulate on said discrete, charge-collection electrodes according to the spatial distribution of intensity of radiation to which said radiation conversion means is exposed, and read-out means for outputting a signal representative of charge that accumulates on the discrete, charge collection electrodes of the first capacitive means.

The radiation detector has a dual-capacitive structure which serves to protect the read-out circuitry from exposure to relatively high electrical voltages associated

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with the operation of the radiation conversion means. Also, the structure of the radiation detector enables a relatively high frame rate imaging capability to be attained.

According to another aspect of the invention there is provided a radiation detector comprising, first capacitive means including a semiconductor substrate and a two-dimensional array of discrete, charge-collection electrodes formed on a first surface of the semiconductor substrate, each said charge-collection electrode forming part of a respective first capacitor,

second capacitive means comprising a second capacitor arranged in series with the first capacitors of the first capacitive means, the second capacitor comprising a layer of a radiation conversion material for converting radiation to which the layer is exposed into electrical charge and focussing means for focussing charge generated in the layer of radiation conversion material onto said discrete charge-collection electrodes, whereby charge accumulates on the charge-collection electrodes substantially according to the spatial distribution of the intensity of said radiation,

and read-out means for outputting a signal representative of charge that accumulates on the discrete, charge-collection electrodes.

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DESCRIPTION OF THE DRAWINGS

Radiation detectors according to the invention will now be described, by way of example only, with reference to the accompanying drawings in which:

Figure 1 illustrates diagrammatically a radiation detector according to one embodiment of the invention;

Figures 2(a) to 2(c) show the equivalent circuits of different implementations of the radiation converter shown in Figure 1;

Figure 3 shows diagrammatically the read-out circuitry of the radiation detector illustrated in Figure 1;

Figures 4a to 4d illustrate how the radiation detector is sequenced;

Figure 5 is a simplified plan view of a group of four charge-collection electrodes in a radiation detector according to another embodiment of the invention;

Figure 6 shows a simplified cross-sectional view through part of the radiation detector shown in Figure 5; and

Figure 7 shows an idealised distribution of the potential minimum for electronic focussing in the radiation detector

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shown in Figures 5 and 6.

#### DESCRIPTION OF PREFERRED EMBODIMENTS

Referring now to Figure 1, the radiation detector includes a dual-capacitive structure comprising an array A of first capacitors 10 and a second capacitor 20, and further includes semiconductor read-out circuitry 30.

The second capacitor 20 incorporates a radiation converter 21. The form of radiation converter used will depend upon the particular application to which the radiation detector is being put. In this particular embodiment, the radiation detector is suitable for the detection of X-radiation with high resolution, and the radiation converter 21 comprises a flat plate electrode 22 made from a suitable radiation-transmissive material and an ionisation medium 23, which could be a solid, liquid or a gas, contained within an ionisation chamber (not shown).

The array A of first capacitors 10 is formed by a thin layer 11 of a dielectric material disposed between a planar electrode 12 and a two-dimensional array of discrete, charge-collection electrodes 13 arranged in rows and columns (of which only a single row is shown in Figure 1). Each discrete electrode 13 forms part of a respective said first capacitor 10 in the array A.

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In a typical embodiment, layer 11 might comprise a sheet of glass fibre composite forming part of a printed circuit board with metal pads forming the electrode array 13 and a ground plane forming the planar electrode 12.

As will be described in greater detail hereinafter, electrode 22 of the radiation converter presents a surface which is exposed to radiation being detected, and each discrete electrode 13 corresponds to a single pixel in the image of the detected radiation which is to be formed by the radiation detector.

Referring now to the equivalent circuits shown in Figures 2a-2c, electrode 22 is connected to an HT voltage source 40. The arrangement is such that each capacitor 10 is connected in series to capacitor 20. For clarity, Figures 2a-2c show only one of the capacitors 10 in the array A.

The HT voltage source 40 supplies a voltage  $V_{\text{EHT}}$  to electrode 22 and creates a strong electric field  $E_0$  across the ionisation medium 23.

In operation of the radiation detector, incident radiation ionises the ionisation medium 23 creating electrons and positive ions, or in the case of a semiconductor, electrons and holes. These charges will drift in the direction of the applied electric field,  $E_0$ , to



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electrodes 13 and 22. When  $+V_{\text{EHT}}$  is connected to electrode 22, electrons will drift to electrode 22 whereas the positive ions or holes are caused to drift to the discrete electrodes 13.

The charge which accumulates on the array of discrete electrodes 13 corresponds substantially to the spatial distribution of the intensity of incident radiation.

It is the function of the read-out circuitry 30 to output a signal representative of charge that has accumulated on electrodes 13, which signal can then be processed to generate a two-dimensional image representing the spatial distribution of intensity of the incident radiation. To that end, each electrode 13 is connected to a respective data line (D) via a respective semiconductor switch in the form of a field effect transistor (FET or JFET) 31 and an optional amplifier 32.

Figure 2(a) shows the simplest implementation in which the amplifier 32 is omitted, whereas Figures 2(b) and 2(c) show more complex implementations in which the amplifier is included. Each amplifier 32 has an associated reset switch 33 and output multiplexer switch 34. Figure 2(b) shows the arrangement for a voltage sensitive amplifier whereas Figure 2(c) shows the arrangement for a current sensitive amplifier.

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With the respective switch 31 open, each first capacitor 10 in array A integrates part of the total signal current  $i_{sig}(t)$ . Since

$$i_{sig}(t) = i_1(t) + i_2(t), \quad (1)$$

where  $i_1(t)$  is the current flowing through the

respective capacitor 10 at time  $t$ , and

$i_2(t)$  is the current flowing through capacitor 20,

then respective voltages  $V_1$ ,  $V_2$  are developed across each capacitor 10 and across capacitor 20 according to the expression

$$V_1 = -V_2 = \int_0^{t_i} \frac{i_1(t) dt}{C_1} = -\int_0^{t_i} \frac{i_2(t) dt}{C_2}, \quad (2)$$

where  $t_i$  is the time interval during which charge

accumulates on the discrete electrodes 13 i.e.

the integration period,

$C_1$  is the capacitance of the first capacitors 10

and

$C_2$  is the capacitance of the second capacitor 20.

The respective voltage  $V_1$  developed across each first capacitor 10 during the integration period  $t_i$  is proportional to the integrated intensity of radiation received at the corresponding pixel during that period. Accordingly, by reading out the voltages  $V_1$ , an image of the intensity distribution of incident radiation can be derived.

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In order to maximise the detected output signal, the current  $i_2$  flowing through the second capacitor 20 should be as small as is practicable. It follows from equation (2) above that,

$$\frac{i_1}{i_2} = \frac{-C_1}{C_2} \quad (3)$$

and so the value of  $C_1$  should be much larger than the value of  $C_2$ . Typically, the ratio of  $C_2:C_1$  should be in the range 5 to 10,000, and preferably in the range 100 to 10,000. This can be achieved by making layer 11 as thin as possible, and by forming the layer from a material which has a high dielectric constant.

Also, the time constant  $\tau$  of the circuit formed by FET 31 in its off condition and by the first capacitors 10 should be large relative to the sum of the integration period  $t_i$  and the read-out period  $t_r$  whereby to reduce the possibility of signal loss caused by the first capacitors 10 discharging through FET 31.

The time constant  $\tau$  is given by the expression

$$\tau = R_0 C_1 \quad (4)$$

where  $R_0$  is the resistance of FET 31 when it is off.

Accordingly, the optimum conditions prevail when the values of  $R_0$  and  $C_1$  are both large. It is also advantageous to reduce the read-out period  $t_r$  of the

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detector.

As will now be explained, the switching condition of each FET 31 is so controlled as to determine the order in which the voltages  $V_1$  are read out from the first capacitors 10 in array A.

As shown in Figure 2, the source of each FET 31 is connected to the associated discrete electrode 13, whereas the drain is connected to a respective data line D via the optional amplifier circuit 32.

Figure 3 illustrates diagrammatically how the read-out circuitry is arranged when, as described with reference to Figure 2(a), the amplifier circuits 32 are omitted.

In this case, FETs 31 connected to electrodes 13 in the same row (ROW 1, say) have their gates connected to the same control line (C 1), and similarly, FETs connected to electrodes 13 in the same column (COL 1, say) have their drains connected to a common data line (D 1) which, in turn, is connected to a common processing circuit (PRO 1). With this arrangement, voltages  $V_1$  developed across the capacitors 10 in a selected row (ROW 1, say) can be read out by setting the control line (C 1) for that row HIGH and setting the other control lines (C 2, C 3 ....) LOW. In this condition, the FETs in the selected row

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will all be closed, whereas all the other FETs, associated with the other, non-selected rows will be open. Therefore, the signals on the respective data lines D for the selected row will represent the voltages  $V_1$  developed across the respective capacitors 10 in that row and can be read out by external processing circuits PRO 1, PRO 2 ...., either sequentially, column-by-column, or simultaneously, in multiplex fashion.

This procedure is then repeated for the other rows in the array until the voltages  $V_1$  across all the capacitors 10 have been read out.

The external processing circuits PRO 1, PRO 2 .... may be either current sensitive or voltage sensitive.

When amplifier circuits 32 are included, the read-out circuitry will be arranged differently. In this case, a global gate control signal GATE is applied simultaneously to all the FETs 31 in the array, whereas the reset switch 33 and the output multiplexer switch 34 associated with each amplifier 32 in the same row are controlled via a common multiplexer control line C. Output signals on the respective data lines D for a selected row are then read out column-by-column or in multiplex fashion, as before.

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Figures 4(a) to 4(d) illustrate diagrammatically, by way of example, how the radiation detector is sequenced in order to accumulate charge in response to incident radiation and to read out the charge stored on the capacitors 10. There are four stages in each sequence, as follows:

Stage 1 (Fig.4a)

The radiation beam is turned on and the FETs 31 are all opened such that each discrete electrode 13 is in effect floating from ground potential.

The incident radiation ionises the ionisation medium 22 of the radiation converter 21 causing, for example, positive ions (+) to accumulate on the discrete electrodes 13.

Stage 2 (Fig.4b)

Momentarily before reading the charge stored on the electrodes 13, the reset switch 33 is opened.

Stage 3 (Fig.4c)

The transistor 31 is then closed, thus allowing charge stored on the electrode to reach the external processing circuits, PRO1, PRO2 .... The signal at the output of the processing circuit is proportional to the radiation intensity during the integration period.

Stage 4 (Fig.4d)

By closing switch 33 the electrode 13 is connected to ground potential, thus resetting the pixel ready for the next integration period (stage 1)

Every pixel on the array is capable of storing charge at all points in the readout cycle, except in stage 4. Therefore, the detector may be used to accumulate a single image in which the radiation beam is turned on and off again within stage 1 only, or it may be operated in a continuous (cine) mode by continuously cycling the detector through the four stages in sequence with the beam being turned on continuously.

The dielectric layer 11 and at least some of the read-out circuitry 30 associated with the array A of first capacitor 10 may advantageously be fabricated from a common substrate of semiconductor material, such as hydrogenated amorphous silicon (a-Si:H) or polysilicon (p-Si). The discrete charge-collection electrodes 13 which, in effect, define the size and pitch of the pixels in the detector may be formed on a surface of the semiconductor substrate by evaporation, or any other suitable deposition technique, and, in one implementation, associated circuit components (e.g. FET 31) may be buried in the substrate material immediately below the respective electrode 13. The control lines C and GATE and data lines D which interconnect the circuit components extend out to

adjacent edges of the substrate for connection to the associated processing circuitry. This configuration in which the circuit components are located beneath each pixel-defining electrode 13, has the advantage that the spacing between electrodes can be reduced significantly, with the result that the detector will be sensitive to radiation incident over more than 90% of the exposed detector area even though the pixels themselves may be relatively small, typically less than 100  $\mu\text{m}$  across.

It is known that the resistance  $R$  of an a-Si:H FET is given by the expression

$$1/R = (W/L) \mu_{FE} (V_G - V_T) C_G \quad (5)$$

where  $W$  and  $L$  are the width and the length respectively of the FET,

$\mu_{FE}$  is the carrier mobility,

$V_T$  is the threshold voltage,

$V_G$  is the gate voltage, where  $V_G > V_T$ , and

$C_G$  is the gate capacitance.

When the FET is 'closed' (i.e. the low resistance, 'read-out' state), the above parameters might typically have values as follows:

$$\begin{aligned} W/L &= 10 \\ \mu_{FE} &= 0.5 \text{ cm}^{-2} \text{ V}^{-1} \text{ sec}^{-1} \\ V_T &= 1\text{V} \\ V_G &= 5\text{V} \\ C_G &= 10^{-8} \text{ Fcm}^{-2}. \end{aligned}$$



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Applying these values to equation 5 above, the FET resistance  $R_{on}$  during read-out would be approximately  $5M\Omega$ .

In the case of a detector having a relatively small pixel size,  $100\mu\text{m}$  square, say and a dielectric layer 11 one micrometre thick, the capacitance  $C_1$  of each capacitor 10 would be  $500\text{fF}$ . Accordingly, the read-out time constant  $\tau_R (= R_{on} \cdot C_1)$  for a pixel in the array would be about  $2.5\mu\text{sec}$  so that in the case of an array consisting of 2000 rows, the read-out period for the entire array would be about 25 msec, corresponding to a peak frame rate of  $40 \text{ frames sec}^{-1}$ , this allowing a period of  $5 \tau_R$  to read-out data from all the pixels in a row. Higher frame rates than this could, of course, be achieved by increasing the ratio  $W/L$  of the FET, and/or by increasing the gate voltage  $V_G$ .

A problem associated with electrical circuitry fabricated in semiconductor materials, such as a-Si:H is its susceptibility to electrical breakdown due to exposure to high electrical voltages.

However, the radiation detector described with reference to Figure 1 has a number of beneficial features that are designed to protect the read-out circuitry from damage

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which it might otherwise suffer both during the integration stage, while electrical charge is accumulating on the discrete electrodes 13, and also during the read-out stage.

The semiconductor material in layer 11 has a high dielectric constant and so, because of the ratio of capacitances, protects the read-out circuitry 30 from electrical discharge that could occur in the radiation converter 21. In addition, optional back-to-back diodes (D1,D2) may be connected across each FET 31 to provide additional protection, preventing a build-up of large electrical signals in the event of detector flashover. The high resistivity of layer 11 also ensures low leakage current and so low shot noise at each pixel.

Furthermore, the voltage ( $V_{EHT} - V_1$ ) developed across the capacitor 20 will generally be much larger than the voltage  $V_1$  developed across the capacitor 10 and this ensures that the voltage across the radiation converter 21 is maintained substantially constant, resulting in good signal linearity over a wide range of integrated input signal.

The radiation detector described with reference to Figure 1 incorporates a radiation converter 21 in the form of an ionisation medium, and is suitable for the detection of

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X-radiation with high resolution. Good spatial resolution is obtained due to the high electric field  $E_0$  within the ionisation medium caused by the applied voltage  $V_{EHT}$ . This field tends to confine charged particle motion to movement in a direction perpendicular to the plane of electrodes 13 and 22. Since positive ions typically have lower mobility than electrons in ionisation media, spatial resolution will usually be maximised when positive ions are caused to drift to electrode 13.

Figures 5, 6 and 7 illustrate a preferred embodiment of the invention in which the dual capacitive structure is fabricated from hydrogenated amorphous silicon (a-Si:H), although polysilicon (p-Si) could alternatively be used. As in the case of the embodiments described with reference to Figures 1 to 4, the dual capacitive structure comprises a two-dimensional array of first capacitors 10, each having a discrete charge-collection electrode 101 at which charge can accumulate, and a common, second capacitor 20 overlying, and connected in series with, the first capacitors 10.

Figure 5 is a simplified plan view showing a group of four charge-collection electrodes 101 which form part of a larger two-dimensional array. Each electrode 101 forms part of a respective capacitor 10, and Figure 6 shows a

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cross-sectional view through the radiation detector, taken on line A-A in Figure 5, through only one of the capacitors 10.

Referring to Figure 6, each capacitor 10 comprises a layer 102 of a-Si:H:N bearing a charge-collection electrode 101 on one surface  $S_1$ , thereof, and a corresponding pixel electrode 103 at the opposite surface  $S_2$ , directly below electrode 101. The pixel electrode is connected to ground potential.

Electrode 101 is connected to a data line D via a respective switching circuit comprising a field effect transistor 31 formed in layer 102 alongside the associated capacitor 10.

Each transistor 31 comprises a layer 131 of a-Si:H formed on surface  $S_1$  of layer 102 and regions 132,133 of  $n^+$ -type material (a-Si:H: $n^+$ ) deposited on layer 131. Each such region 132,133 has a respective electrical contact; a contact 134 (the source electrode) connected to electrode 101 and a contact 135 (the drain electrode) connected to the respective data line D. The transistor 31 also has a gate electrode 136 formed at surface  $S_2$  of layer 102, this being connected to the respective control line C.

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The second capacitor 20 of the dual capacitive structure comprises a layer 201 of intrinsic a-Si:H which overlies the discrete electrodes 101 and their associated field effect transistors 31, and a layer 202 of  $n^+$ -doped material (a-Si:H: $n^+$ ) which is connected to a source of HT voltage and forms the top plate of the second capacitor 20.

A layer (not shown) of insulating material would also be provided to isolate the transistor and the data line from the layer 201.

In this embodiment, the radiation detector also comprises a layer 300 of a scintillator, caesium iodide (CsI) having a columnar structure. Layer 300 does not form part of the dual capacitive structure 10,20, but converts radiation that is to be detected (e.g. x-radiation or  $\gamma$ -radiation) to optical radiation, the intensity of optical radiation produced being dependent on the intensity of radiation to which layer 300 is exposed.

Optical radiation produced in this way, passes through layer 300 and into layer 201 of the second capacitor 20. Any spreading of the optical radiation in layer 300 is limited by the columnar, crystalline structure of the caesium iodide so that the spatial distribution of optical

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photons passing into layer 201 substantially matches the spatial distribution of the intensity of radiation to which layer 300 is exposed.

Individual photons entering layer 201 create electron-hole pairs in the semiconductor material of the layer. In this embodiment, holes will drift towards layer 202 formed of  $n^+$ -type material whereas electrons will drift towards a respective charge-collection electrode 101. In effect, the second capacitor 20 functions as a semiconductor drift chamber.

There is also provided on surface  $S_1$  a thin, narrow layer 203 of heavily-doped  $n^+$ -type material (a-Si:H: $n^+$ ) which substantially surrounds each charge-collection 101 and its associated field effect transistor 31. Also, a layer 204 of heavily-doped  $p^+$ -type material (a-Si:H: $p^+$ ) is deposited on each electrode 101. The spatial distribution of layers 203,204 is such as to create potential minima  $P_m$  within the second capacitor 20, as shown in idealised form in Figure 7, so that charge (in this embodiment electrons) produced within layer 201 is constrained to move within a potential well and is thereby focussed onto the respective charge-collection electrode.

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It will, of course, be appreciated that the polarities of layers 202, 203 and 204 could be reversed in which case holes will drift towards the charge collection electrodes 101 and electrons will drift towards layer 202.

The structure described with reference to Figures 5 to 7 has significant attributes.

Each switching circuit (FET 31) is positioned alongside, and in substantially the same plane as, the associated capacitor 10. Accordingly, layer 102 can be made relatively thin, typically about 300 nm, and so each capacitor 10 will have a much larger capacitance than that of capacitor 20, giving high dynamic range and linearity. With this configuration, the area of each charge-collection electrode 101 must be reduced in size in order to accommodate the associated FET. Nevertheless, by means of electronic focussing, as described, the detector can still attain a high charge-collection efficiency (the detector can be made sensitive to radiation incident on approximately 100% of the exposed detector area), and also provides excellent cross-talk rejection between neighbouring pixels.

The charge which accumulates on electrodes 101 in each row can be read out as before by controlling the data and

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control lines D,C. As described with reference to Figure 3, the pixels in each row can be read sequentially, column by column or simultaneously in multiplex fashion.

The structure described with reference to Figures 5 to 7 can be fabricated using well known amorphous silicon processing techniques.

Typically, an aluminium film is deposited on a flat substrate, made from glass for example, and is etched to form the gate electrodes 136, the associated control lines C and the pixel electrodes 103.

A layer of amorphous silicon nitride (a-Si:H:N), typically 300 nm thick, is then deposited on the etched film, followed by a thin layer of intrinsic a-Si:H and then a thin layer of n<sup>+</sup>-type material (a-Si:H:n<sup>+</sup>). The layers of a-Si:H and n<sup>+</sup>-type material are then etched away photolithographically to form layers 131 and the source and drain regions 132,133 of the transistors 31. A second aluminum film is deposited over the etched semiconductor material and this is then etched away to form the charge-collection electrodes 101, the source and drain electrodes 134,135 and the data lines D. A plasma etch process is then used to remove extraneous n<sup>+</sup>-type material in the channel of the transistor 31.



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Further layers of  $n^+$ -type and  $p^+$ -type material are deposited and etched photolithographically to form layers 203,204 used for electronic focussing. The detector is then completed by depositing an approximately  $2\mu\text{m}$  thick layer of intrinsic a-Si:H (layer 201) followed by a thin layer of  $n^+$ -type material (layer 202) on which a contact electrode is deposited by electrodeposition, and finally a  $300\mu\text{m}$  thick layer of columnar caesium iodide is deposited by chemical deposition and/or silk screen printing (layer 300).

It will be appreciated that the structure described with reference to Figures 5 to 7 is highly adaptable in that the same semiconductor substrate incorporating an array of capacitors 10, and their associated field effect transistors, control and data lines can be used in conjunction with a wide range of different radiation converters.

In an alternative embodiment, layers 201, 202 and 300 in Figure 6 could be replaced by a single layer of a radiation conversion material which converts radiation that is to be detected directly into electron-hole pairs. An example of an especially useful material for this purpose is cadmium telluride (CdTe) which can be used to detect X-radiation,  $\gamma$ -radiation,  $\alpha$ - or  $\beta$ -particles.

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Cadmium Telluride is deposited by electrodeposition and if an abundance of  $^{113}\text{Cd}$  isotope is provided the resulting layer will be rendered sensitive to neutrons.

In a yet further embodiment, layers 201, 202 and 300 could be replaced by a liquid or gas or solid ionisation chamber similar to that described with reference to Figure 1.

As will be appreciated from the described embodiments, the radiation detector provides a large-area, high resolution image well suited to medical imaging (e.g. X-radiation imaging). However, it will be understood that the invention is not limited to this application, and by suitable choice of radiation converter detectors according to the invention find a wide range of different imaging applications.

In another application of the invention, the radiation detector is used for  $^1_1\text{H}^3$  autoradiography.

In this case, the radiation converter 20 comprises a thin photocathode evaporated onto the top surface of a microchannel plate. After labelling and electrophoresis, a gel under investigation is impregnated in a scintillation liquid before being placed on the photocathode of the radiation converter.  $\beta^-$  particles

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emitted by the  ${}^3_1\text{H}$  label cause the scintillation liquid to emit photons in the form of visible light which, in turn, liberate electrons from the photocathode. The photoelectrons enter the microchannel plate and are accelerated towards the array of charge-collection electrodes (13,101) where the negative charge accumulates. The electrodes (13,101) could be supported on a semiconductor substrate as described with reference to Figures 5 to 7. The gain of the microchannel plate assists in enhancing the signal-to-noise ratio of the detector output signal.

As in the embodiment described with reference to Figures 1 to 7, the capacitance  $C_2$  of the radiation converter is much less than that of capacitance  $C_1$ , and so the latter is effective to protect the read-out circuitry 30 from high electrical voltage associated with the operation of the converter.

In another application of the invention, the radiation detector is used to image neutrons.  ${}^{158}_{64}\text{Gd}$  is a stable nuclide with a natural abundance of ~ 25% and a cross-section to thermal neutrons of  $2.6 \times 10^5$  barns. It undergoes a (n,  $\gamma$ ) reaction to produce  ${}^{157}_{64}\text{Gd}$  (also a stable nuclide), with an energy of ~ 7.9 MeV.

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The reaction also produces low energy  $\leq 41$  keV Auger electrons. It is these Auger electrons which are used to form the neutron image using a radiation converter similar to that used for detecting the  ${}^3_1\text{H}$  label described hereinbefore. However, in this instance, a thin scintillation layer would be applied directly to the photocathode instead of using a scintillation liquid. A layer of  ${}^{158}_{64}\text{Gd}$  would overlie and protect the scintillation layer and photocathode.

A neutron detector of this kind could be used in combination with a low energy ( $\leq 500$  keV) X-ray detector. Typically, the X-ray detector would have a radiation converter comprising an ionisation medium adapted for high resolution, similar to that described with reference to Figure 1. It would be necessary to ensure that sensitivity to high energy ( $\leq 1\text{MeV}$ ) X-rays is low in order to reduce contamination from the Gd neutron converter. However, since the two converters are so closely linked it would be possible to generate "neutron contamination correction factors" to compensate for this effect.

In a yet further application of the invention, the radiation detector may be used for  ${}^{35}_{16}\text{S}$  auto-radiography.  ${}^{35}_{16}\text{S}$  emits  $\beta^-$  particles with an

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energy of 168 keV capable of penetrating a thin sheet of metal, such as beryllium.

In this case, the radiation converter 21 may comprise a liquid ionisation chamber, filled with suitable ionisation liquid such as iso-octane and having a window made from a thin sheet of beryllium. By sealing the chamber it would be possible to apply some pressure to the beryllium window for cleaning without deforming the chamber too greatly. Preferably, however, a thin film of teflon or other tough plastics sheet would be stretched over the window to reduce operator damage, with little effect on detector sensitivity.

In order to increase the gain of the radiation converter, a wire multi-step avalanche stage or other high gain facility could be installed in the ionisation space of the ionisation chamber.

With a view to facilitating cleaning of the radiation converter, a solid ionisation medium such as a thick layer of a-Si:H or other amorphous semiconductor material could be used. Alternatively, an optically sensitive radiation converter as described hereinbefore for  ${}^3_1\text{H}$  auto-radiography could be used.

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As the above-described embodiments show, a radiation detector in accordance with the invention can be used to detect a range of different kinds of radiation including electromagnetic radiation (e.g. X-radiation,  $\gamma$ -radiation, optical radiation), charged particles (e.g.  $\alpha$ -particles,  $\beta$ - particles), neutrons and also pressure waves and magnetic field.

In a further application of the invention, for imaging low energy  $\alpha$ ,  $\beta$ , X- and  $\gamma$ -radiation, the converter 23 could comprise a semiconducting polymer film using materials such as polypyrrole or polyaniline. In this case, the radiation could interact with the polymer which would allow signal transport to the charge collection electrodes. High atomic number elements could be added to the polymer substrate to improve the interaction probability of high energy X- and  $\gamma$ -rays. A further alternative would be to substitute polymer materials whose conductivity varies as a function of chemical concentration, thus forming a pixellated "electronic nose".

Accordingly, the radiation converter may take a variety of different forms depending upon the application to which the radiation detector is being put, including converters incorporating:

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- (a) group IV semiconductors (e.g. silicon and germanium in crystalline, polycrystalline or amorphous form). These materials are useful for detecting  $\alpha$ ,  $\beta$ ,  $\gamma$ , X-ray or optical radiation.
- (b) compound semiconductors including GaAs, CdTe, HgI<sub>2</sub>, TlBr in crystalline, polycrystalline or amorphous form. These materials are useful for detecting  $\alpha$ ,  $\beta$ ,  $\gamma$ , X-ray or optical radiation.
- (c) semiconducting polymers.
- (d) amorphous selenium. This material is useful for detecting  $\alpha$ ,  $\beta$ ,  $\gamma$  and X-ray.
- (e) gas ion chambers (e.g. Ar, Xe, Kr gases either pure or mixed with suitable quench agents at room or high pressure). Such converters could be used to detect  $\alpha$ ,  $\beta$ ,  $\gamma$  or X-radiation.
- (f) gas proportional chambers (e.g. Ar, Xe, Kr gases with suitable quench agents). Such converters could be used to detect  $\alpha$ ,  $\beta$ ,  $\gamma$  or X-ray.
- (g) liquid ion chambers (e.g. pure alcohols). Such converters could be used to detect  $\alpha$ ,  $\beta$ ,  $\gamma$  or X-ray.
- (h) scintillators combined with photocathodes having an electron accelerating gap forming the dielectric of capacitor 20. A converter of this kind could be used to detect  $\alpha$ ,  $\beta$ ,  $\gamma$  or X-radiation.
- (i) scintillators irradiating semiconductor layers, where the semiconductor layer forms the capacitance C<sub>2</sub>.

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Converters such as this could be used to detect  $\alpha$ ,  $\beta$ ,  $\gamma$  or X-radiation.

(j) Metal foils with high neutron interaction cross-section in contact with a device of type (a), (b), (c), (d), (e), (f), (g), (h) or (i). Such converters could be used to detect neutrons.

(k) Piezo-electric material. This material is sensitive to pressure waves. The interacting wave causes a voltage change across the piezo-electric material which forms the conversion medium 20. This change in voltage causes a current to flow in  $C_1$  thereby generating the imaging signal.

(l) Semiconductor material operated as a Hall effect device. Such devices are sensitive to magnetic field. The generation of a Hall effect voltage across the semiconductor used as the conversion medium 20 causes a current to flow in  $C_1$  thereby generating the imaging signal.

In almost every case, the radiation converter generates charged particles in response to incident radiation causing charge to accumulate on the charge-collection electrodes of capacitors 10, the resulting voltages  $V_1$  developed across capacitors 10 being read-out using read-out circuitry.



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A particular advantage of the described radiation detectors is that while the radiation converter may have a variety of different forms, as described herein, the structure defining the capacitors 10 and the readout circuitry 30 with which the converter is used requires no significant modification. Accordingly, experimentation using different kinds of radiation converter is relatively straightforward.

The radiation detectors which have been described have the same general structure, namely an array of discrete electrodes each defining a respective pixel in the image that is to be formed and comprising part of a respective first capacitor, a second capacitor incorporating a radiation converter and read-out circuitry for reading out a signal representative of charge that accumulates on the discrete electrodes of the first capacitors in response to radiation detected by the radiation converter.

As already explained, a dual capacitive structure such as this is advantageous in that the capacitance of the first capacitor protects the readout circuitry from exposure to relatively high electrical voltages used in the operation of the radiation converter. Also, when applied to medical imaging, the radiation detector provides the combination of high spatial resolution (due to the quasi

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one-dimensional path of charge carriers generated in the radiation converter), and high quantum efficiency (due to the relatively large detector thickness possible compared to the scintillation phosphors used with X-ray film and other pixellated detectors).

Also, with an appropriate choice of radiation converter, the described radiation detectors provide a high frame rate imaging capability with little or no image lag. This cannot currently be achieved using known amorphous silicon (a-Si:H) detectors due to the number of trapping states in the a-Si:H itself.

#### INDUSTRIAL APPLICABILITY

The invention is applicable to large-area, two-dimensional, pixellated radiation detectors particularly, though not exclusively, for medical imaging e.g. medical X-radiation imaging.

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CLAIMS

1. A radiation detector comprising,  
first capacitive means including a two-dimensional array of discrete, charge-collection electrodes,  
second capacitive means including radiation conversion means, the second capacitive means being co-operable with the first capacitive means to cause charge to accumulate on said discrete, charge-collection electrodes according to the spatial distribution of the intensity of radiation to which the said radiation conversion means is exposed, and  
read-out means for outputting a signal representative of charge that accumulates on the discrete, charge-collection electrodes of the first capacitive means.
2. A radiation detector as claimed in claim 1, wherein each said discrete, charge-collection electrode forms part of a respective first capacitor connected electrically in series with the second capacitive means.
3. A radiation detector as claimed in claim 2, wherein each said first capacitor has a first capacitance and said second capacitive means comprises a second capacitor connected electrically in series with the first capacitors, the capacitance of each first capacitor and

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the capacitance of the second capacitor being in the ratio 10,000 to 5 and are preferably in the ratio 10,000 to 100.

4. A radiation detector as claimed in claim 1, wherein said first capacitive means comprises a layer of dielectric material and said discrete, charge-collection electrodes are formed on a first surface of the layer.

5. A radiation detector as claimed in claim 4, wherein the dielectric material is fabricated from hydrogenated amorphous silicon (a-Si:H) or polysilicon (p-Si).

6. A radiation detector as claimed in claim 4 or claim 5, wherein said read-out means comprises a plurality of semiconductor switching devices each for connecting a respective charge-collection electrode in said two dimensional array to a data line.

7. A radiation detector as claimed in claim 6, wherein said semiconductor switching devices are field effect transistors, each field effect transistor being formed in said layer of semiconductor material immediately below the respective charge-collection electrode.

8. A radiation detector as claimed in claim 6, wherein said semiconductor switching devices are field effect

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transistors, each said field effect transistor has a drain and source formed on said first surface of said layer of semiconductor material adjacent to the respective charge-collection electrode to which that field effect transistor is connected.

9. A radiation detector as claimed in claim 8 wherein each said field effect transistor has a gate electrode formed on a second surface of said layer of semiconductor material.

10. A radiation detector as claimed in any one of claims 7 to 9, wherein gate electrodes of the field effect transistors are connected to control lines for enabling the semiconductor read-out means to output said charge-representative signal row-by-row or column by column.

11. A radiation detector as claimed in claim 10, wherein said semiconductor read-out means comprises means for reading the charge-representative signal from successive rows (or columns) in the array either sequentially, column-by-column (or row-by-row) or in multiplex fashion.

12. A radiation detector as claimed in claim 1, including a layer of a first radiation conversion material for converting radiation to which that layer is exposed to

optical radiation, and wherein said radiation conversion means of the second capacitive means comprises a further layer of a second radiation conversion material for converting optical radiation produced in said layer of first radiation conversion material to electrical charge which is caused to accumulate on the discrete charge-collection electrodes of the first capacitive means.

13. A radiation detector as claimed in claim 12, wherein said first radiation conversion material is a crystalline material having a columnar structure.

14. A radiation detector as claimed in claim 13, wherein the first radiation conversion material is caesium iodide (CsI).

15. A radiation detector as claimed in claim 1, wherein said second capacitive means comprises charge-focussing means for focussing charge onto the discrete, charge-collection electrodes.

16. A radiation detector as claimed in claim 15, wherein said charge-focussing means produces a plurality of potential wells in said second capacitive means, each said potential well being arranged to focus charge onto a respective charge-collection electrode.

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17. A radiation detector as claimed in claim 1, comprising pairs of diodes connected back-to-back, each pair of diodes being connected to a respective charge-collection electrode in the array.

18. A radiation detector as claimed in claim 6, including means for electrically isolating said first capacitive means and said second capacitive means from said data line during a preset integration period during which charge can accumulate on the charge-collection electrode.

19. A radiation detector comprising,  
first capacitive means including a semiconductor substrate and a two-dimensional array of discrete, charge-collection electrodes formed on a first surface of the semiconductor substrate, each said charge-collection electrode forming part of a respective first capacitor,  
second capacitive means comprising a second capacitor arranged in series with said first capacitors of the first capacitive means, the second capacitor comprising a layer of a radiation conversion material for converting radiation to which the layer is exposed into electrical charge and focussing means for focussing charge generated in the layer of radiation conversion material onto said discrete charge-collection electrodes, whereby

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charge accumulates on the charge-collection electrodes substantially according to a spatial distribution of the intensity of the radiation to which the layer is exposed, and semiconductor read-out means for outputting a signal representative of charge that accumulates on the discrete, charge-collection electrodes.

20. A radiation detector as claimed in claim 19, wherein said focussing means produces a plurality of potential wells in said layer of radiation conversion material, each said potential well being arranged to focus charge onto a respective charge-collection electrode.

21. A radiation detector as claimed in claim 19 or claim 20, wherein the focussing means comprises a body of semiconductor material with contacts and electrodes arranged such that charge accumulates on the discrete, charge-collection electrodes.

22. A radiation detector as claimed in claim 21, wherein the accumulated charge comprises electrons, and a charge-collection contact of said body of semiconductor material comprises a p-type semiconductor material.

23. A radiation detector as claimed in claim 21 or claim 22, wherein the semiconductor read-out circuitry comprises



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a plurality of field effect transistors each connecting a respective charge-collection electrode in said two-dimensional array to a data line, the drain and source of each field effect transistor being formed on said first surface of said semiconductor substrate adjacent to the charge-collection electrode to which that field effect transistor is connected.

24. A radiation detector as claimed in claim 23, wherein said body of semiconductor material is also formed on said first surface of said semiconductor substrate and substantially surrounds each said charge-collection electrode and the field effect transistor to which that charge-collection electrode is connected.

25. A radiation detector as claimed in claim 23 or claim 24, wherein each field effect transistor has a gate electrode formed on a second surface of the semiconductor substrate.

26. A radiation detector as claimed in claim 25, wherein the gate electrodes of the field effect transistors are connected to control lines for enabling the semiconductor read-out means to output the charge-representative signal row-by-row or column-by-column.

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27. A radiation detector as claimed in claim 19, including a further layer of a radiation conversion material for converting radiation that is to be detected, and to which the further layer is exposed, into optical radiation, and wherein the radiation conversion material of said second capacitive means converts optical radiation produced by material in said further layer into charge which accumulates on said discrete, charge-collection electrodes.

28. A radiation detector as claimed in claim 27, wherein said further layer is formed from crystalline, radiation conversion material having a columnar structure.

29. A radiation detector as claimed in claim 28, wherein said crystalline radiation conversion material is caesium iodide (CsI).

30. A radiation detector as claimed in any one of claims 1 to 29, including means for creating an electric field across the second capacitive means.

31. A radiation detector as claimed in claim 1 or claim 19, wherein the radiation conversion means is selected from the group consisting of:

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- (a) group IV semiconductors including silicon and germanium in crystalline, polycrystalline or amorphous form,
- (b) compound semiconductors including GaAs, CdTe, HgI<sub>2</sub>, TlBr in crystalline, polycrystalline or amorphous form,
- (c) semiconducting polymers
- (d) amorphous selenium,
- (e) ionisation media including gas ion chambers containing gases such as Ar, Xe, Kr, gases with quench agents, and liquid ion chambers,
- (f) gas proportional chambers containing gases such as Ar, Xe, Kr, gases with suitable quench agents,
- (g) liquid ion chambers,
- (h) scintillators in combination with a photocathodes,
- (i) scintillators irradiating semiconductor layers,
- (j) metal foils having a substantial neutron interaction cross-section in combination with a device selected from (a) to (i) above,
- (k) piezo-electric material, and
- (l) semiconductor material operating as hall effect devices.

32. A radiation detector as claimed in claim 1 or 15, including the combination of more than one radiation conversion means, each radiation conversion means being

sensitive to a different kind of radiation.

33. Use of a radiation detector as claimed in any one of claims 1 to 32 for the detection of radiation selected from the group consisting of:

- (a)  $\alpha$ ,  $\beta$ ,  $\gamma$ , X-radiation, cosmic radiation and optical radiation,
- (b) neutrons,
- (c) pressure waves, and
- (d) magnetic field.

34. An imaging apparatus incorporating a radiation detector as claimed in any one of claims 1 to 32.

35. A medical X-radiation imaging apparatus incorporating a radiation detector as claimed in any one of claims 1 to 32.

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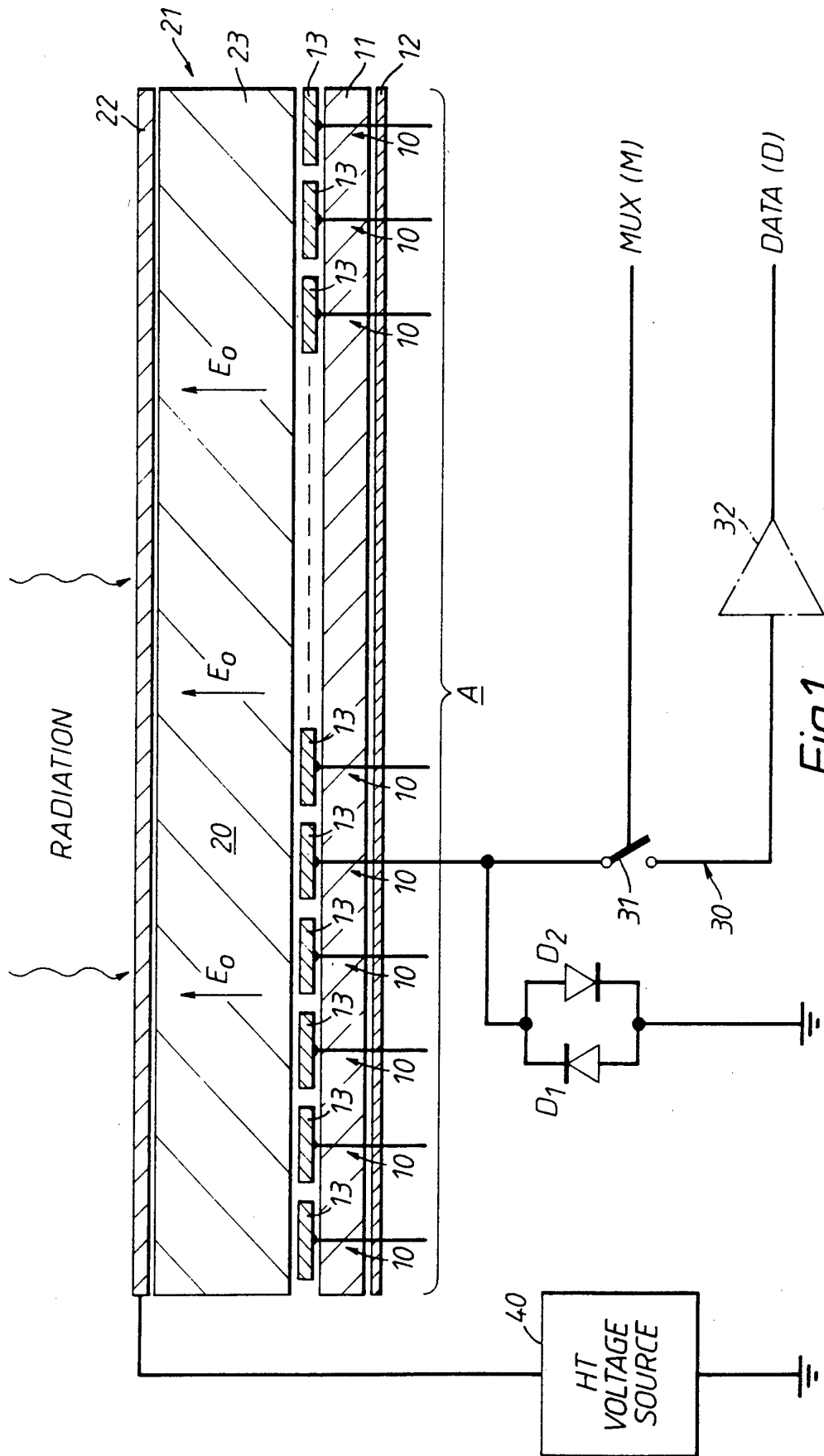
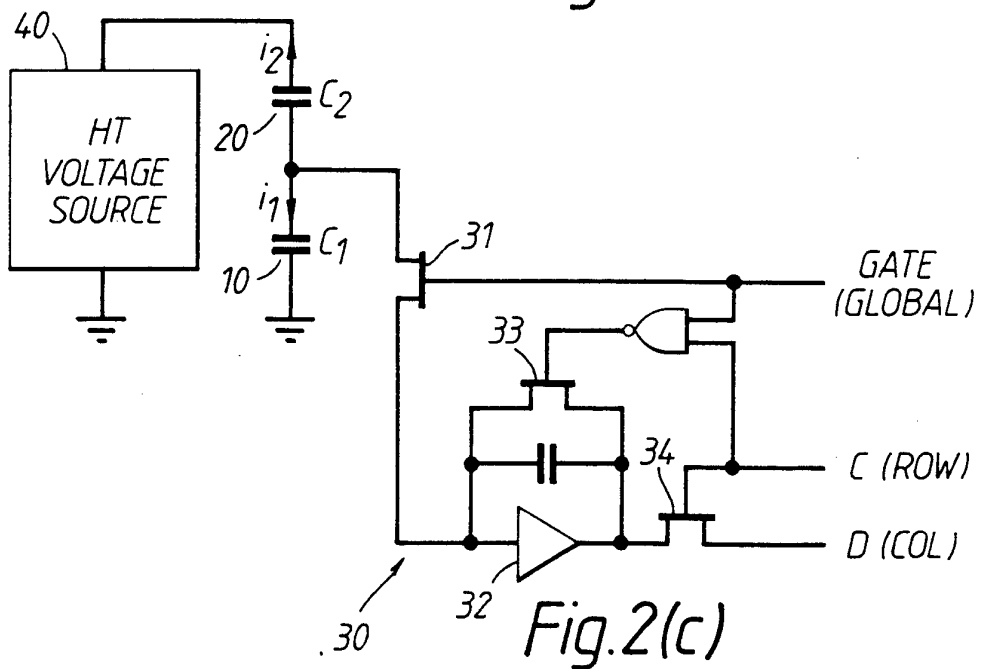
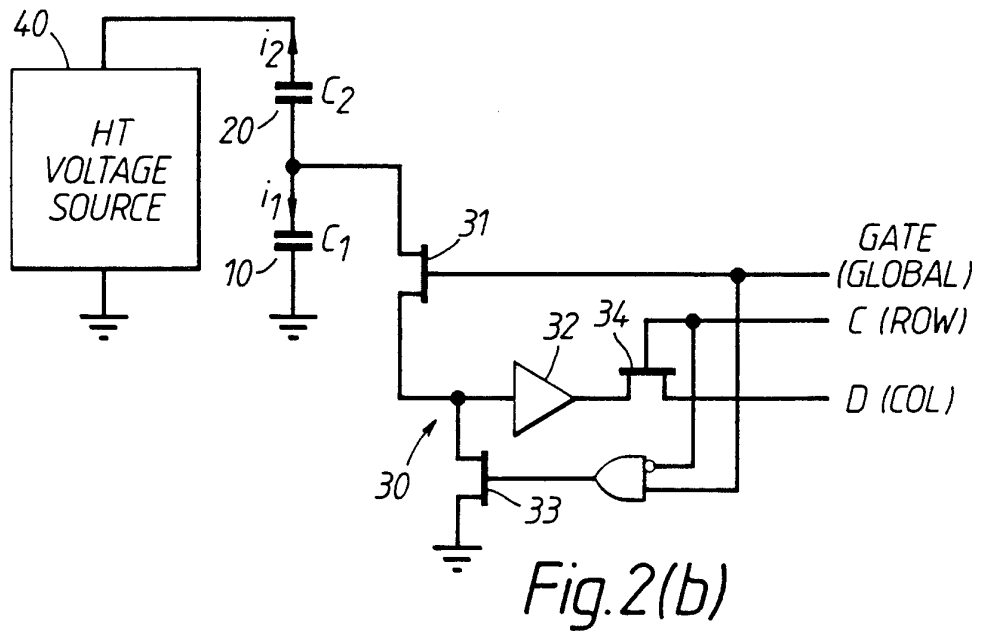
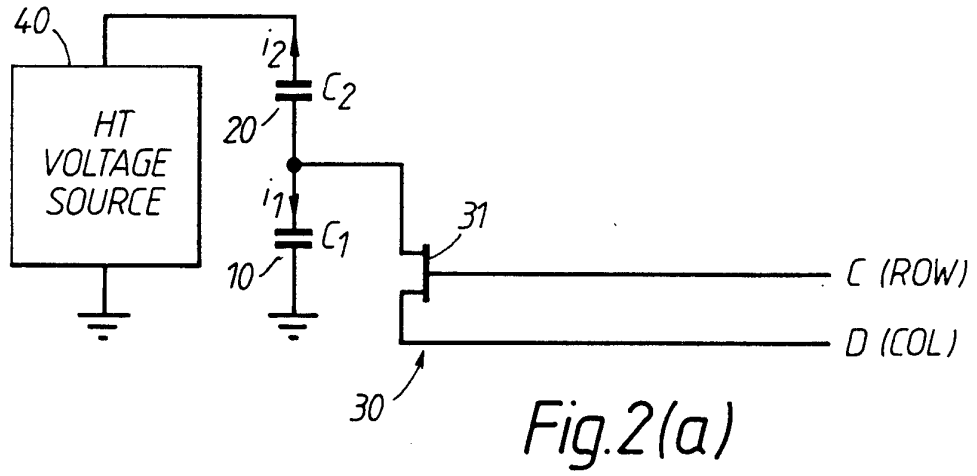


Fig.1

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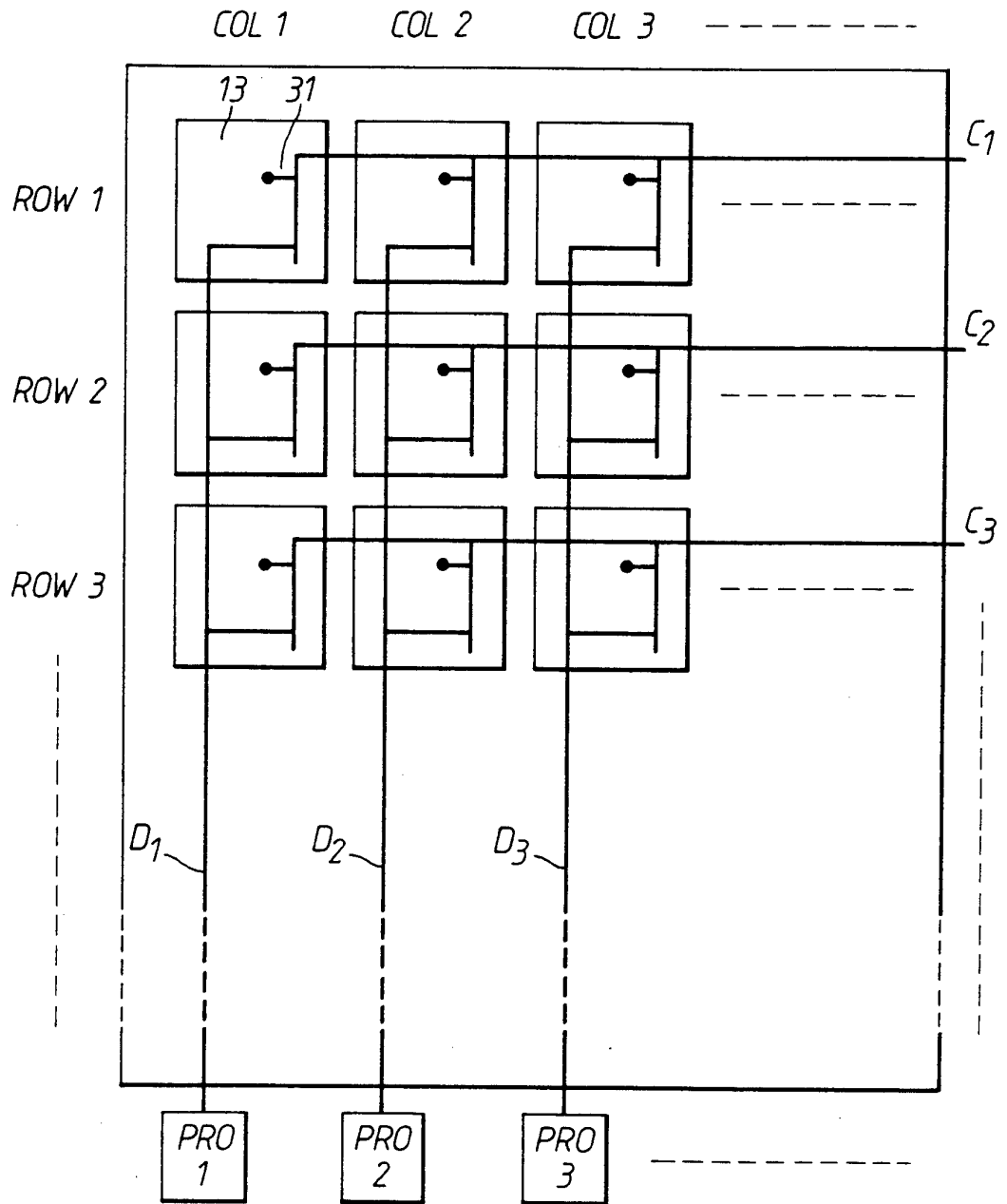
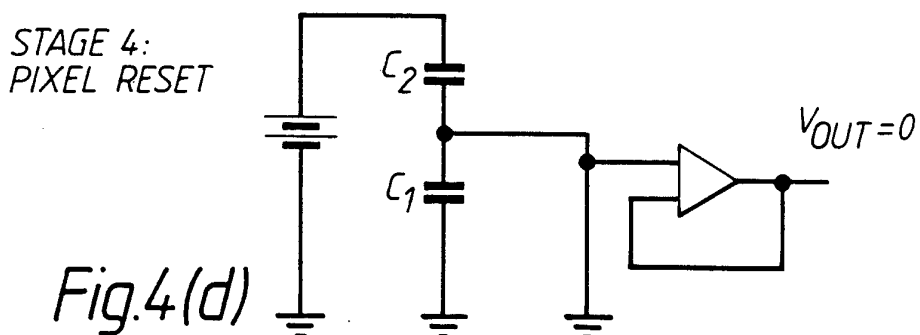
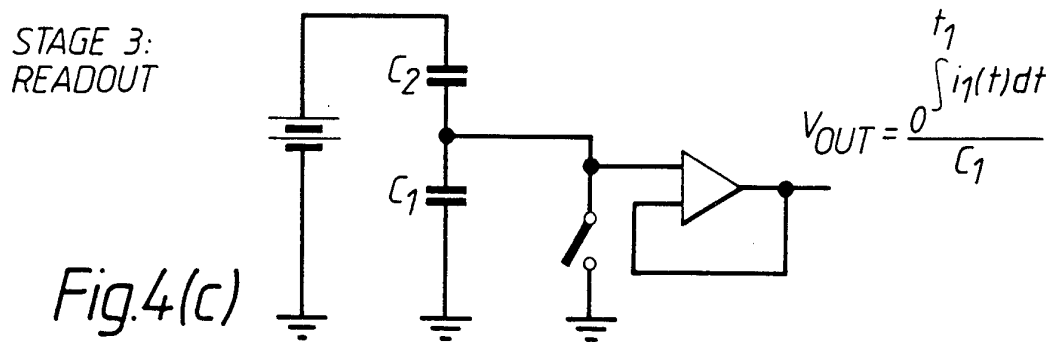
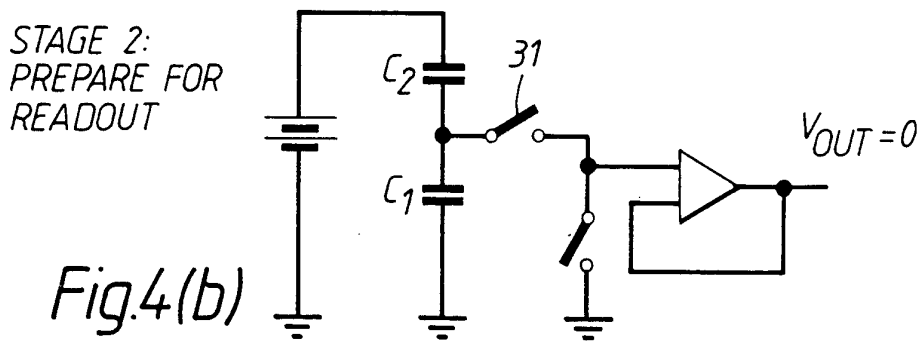
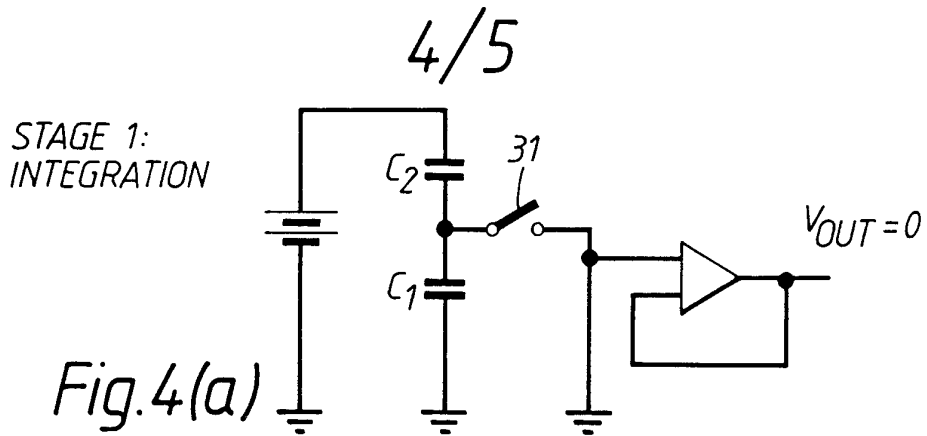


Fig.3





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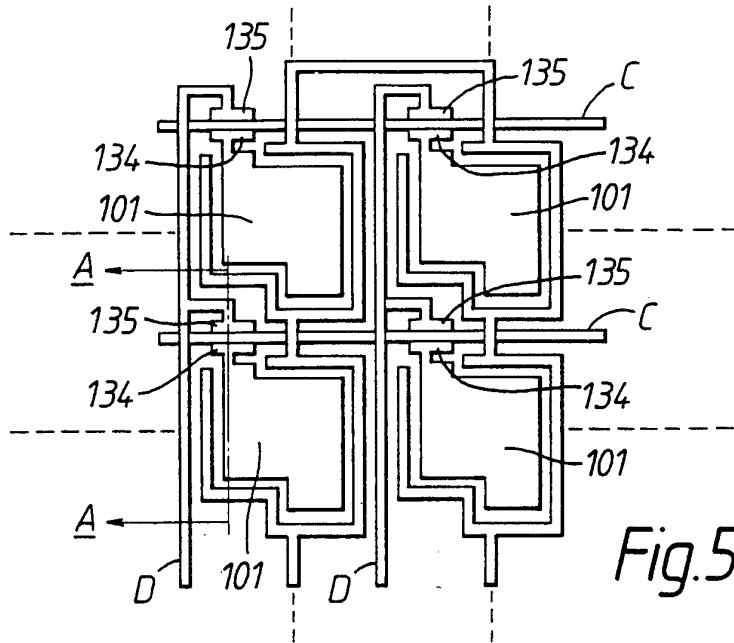


Fig.5

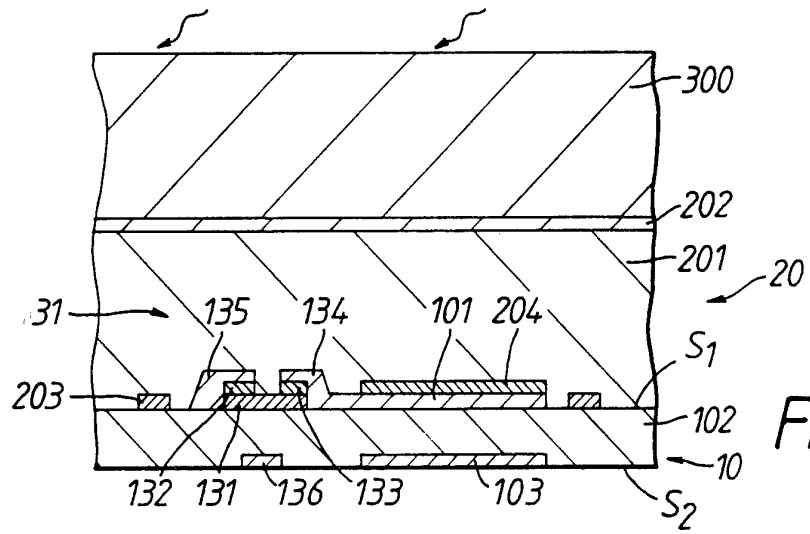


Fig.6

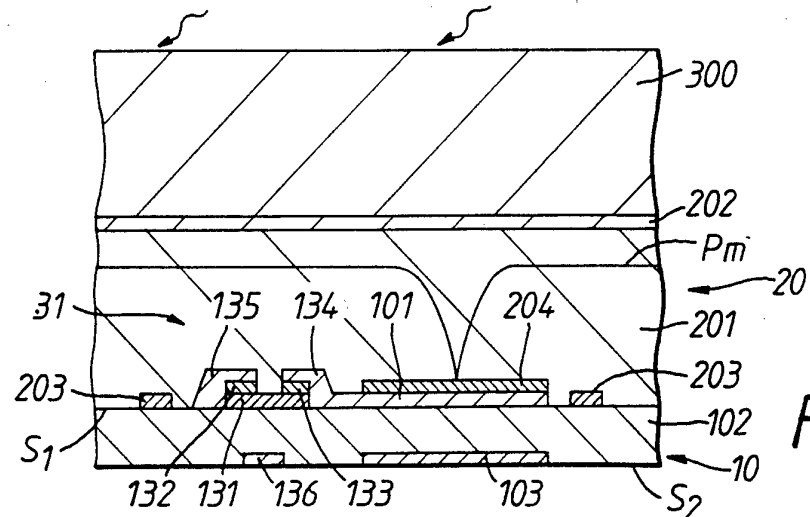


Fig.7

**INTERNATIONAL SEARCH REPORT**

International application No.  
PCT/GB 94/00882

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC 5    G01T1/00        G01T1/24        G01T1/29		
According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) IPC 5    G01T		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US,A,5 198 673 (ROUGEOT, H M & POSSIN, G E) 30 March 1993 see abstract see column 2, line 46 - column 3, line 19 see column 4, line 12 - column 8, line 14 see figures ---	1-14, 19, 27-35
Y	EP,A,0 239 808 (KABUSHIKI KAISHA TOSHIBA) 7 October 1987 see page 6, line 13 - page 7, line 20 see page 8, line 6 - line 31 see page 17, line 13 - page 18, line 37 see page 24, line 9 - line 30 see figures ---	1-14, 19, 27-35
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<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex.		
° Special categories of cited documents :		
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family		
Date of the actual completion of the international search  21 July 1994		Date of mailing of the international search report  27. 07. 94
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+ 31-70) 340-3016		Authorized officer  Datta, S

INTERNATIONAL SEARCH REPORT

International application No.  
PCT/GB 94/00882

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>EP,A,0 287 197 (SHIMADZU CORP.) 19 October 1988                      see column 1, line 15 - column 2, line 42                      see column 3, line 8 - line 43                      see figures</p> <p style="text-align: center;">-----</p>	1,19

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		JP-A- 1020472	24-01-89
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