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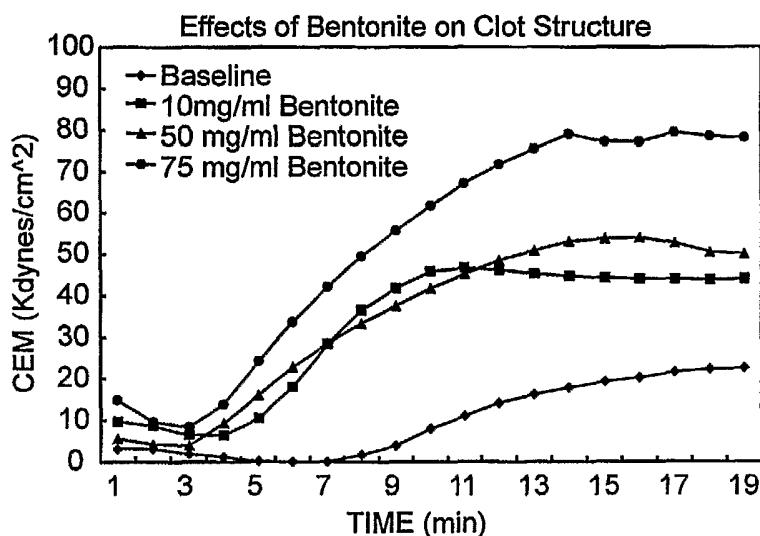
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(54) Title: MINERAL TECHNOLOGIES (MT) FOR ACUTE HEMOSTASIS AND FOR THE TREATMENT OF ACUTE WOUNDS AND CHRONIC ULCERS



(57) Abstract: Compositions comprising clay minerals and methods for their use in promoting hemostasis are provided. The compositions comprise clay minerals such as bentonite, and facilitate blood clotting when applied to a hemorrhaging wound. Electrospun or electrosprayed materials (e.g. bandages, micron beads, etc.) which include clay minerals, and methods for the treatment of acute hemorrhage, are also provided.

**MINERAL TECHNOLOGIES (MT) FOR ACUTE HEMOSTASIS AND FOR THE
TREATMENT OF ACUTE WOUNDS AND CHRONIC ULCERS**

DESCRIPTION

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BACKGROUND OF THE INVENTION

Field of the Invention

The invention generally relates to compositions and methods for promoting
10 hemostasis. In particular, the invention provides compositions comprising clay minerals,
which, when applied to a bleeding area, function to 1) absorb liquid and 2) promote blood
clotting.

Background of the Invention

Hemorrhagic events, from the minor to the life threatening, result from a wide variety
15 of circumstances and occur in a wide variety of settings. The conditions which result in
hemorrhage may be relatively predictable, such as those associated with medical procedures.
Alternatively, hemorrhagic events may result from unpredictable circumstances, such as a
breach of the skin or an internal organ in an accident. Such acute traumatic wounds occur in
an almost infinite number of patterns and degrees, making the use of simple compression or
20 application of a single type of bandage, impractical if not impossible, especially in the most
severe circumstances. For example, a traumatic wound to the groin cannot be readily
controlled either by simple direct pressure or by the use of a simple flat bandage.

Attempts have been made which partially address the treatment of hemostasis, and/or
the need for flexibility in wound dressings:

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1) Hemcon's Chitosan Bandage (see the website located at hemcon.com) is a gauze bandage
impregnated with chitosan. Chitosan, a fiber derived from chitin in shellfish, is a
nondigestible aminopolysaccharide. Chitosan is synthesized by removing acetyl groups from
chitin, through a process called deacetylation. Chitosan is known to have significant
30 coagulant properties which are believed to be based on its cationic (positive charge)
properties. However, its mucoadhesive properties may also be responsible. In models of life
threatening hemorrhage (J Trauma 2005;59:865-875 and J Trauma 2004;56:974-983), the

ability of the bandage to improve survival has been limited. In one study, use of the bandage had a 100% failure rate (isolated arterial injury). In a second study (combined arterial and venous hemorrhage at low blood pressures) the bandage resulted in a 28% mortality rate. It was noted that there was a bandage-to-bandage variability in performance and ability of the bandage to adhere to the wound. This bandage is available in only one size and formulation. The ability to produce a powder or granular form of chitosan similar to that of QuickClot or the bentonite clay described in this application is likely to be limited. Powdered chitosan does not mix well with blood.

2) The Fibrin Sealant Dressing (FSD) is the result of a collaborative effort between the U.S. Army and the American Red Cross. It is made from fibrin, thrombin, and factor XIII purified from human donated blood and plasma. It is thus a biologic which has a potential for disease transmission even though this risk is small. The FSD controls hemorrhage by promoting natural clot formation at the site of injury since it provides concentrated coagulation factors at the site of injury. However, it is a biologic and the manufacture of such bandages is extremely labor-intensive, and their cost may prohibit routine use in most circumstances (estimated cost between \$500 and \$1000). The dressings are fragile and tend to break apart if not carefully handled. In a study performed by the U.S. Army (J Trauma 2005;59:865-875) utilizing a model of severe arterial bleeding, the FSD bandage significantly improved survival when compared with the Army Field dressing, QuickClot and the HemCon bandage. The product comes only in bandage form.

3) The Rapid Deployable Hemostat (RDH) is a bandage made by Marine Polymer Technologies and incorporates a derivative from sea algae to promote hemostasis. However, in a study by Alam and colleagues (Alam, et al: J Trauma 2003;54:1077-1082), which explored the ability of many commercial products to stop severe bleeding and to increase survival, use of the RDH resulted in lower survival rates than a simple standard bandage. This would indicate that the current components of the RDH are not suitable for use in life threatening hemorrhage. Furthermore, to our knowledge, this product's only available form is one of a bandage. The cost of this product may be expensive and is currently estimated to be approximately \$300 per unit.

4) United States patent 4,748,978 (to Kamp) discloses a therapeutic dressing that includes a flexible permeable support and a mixture of mineral components, including bentonite, kaolinite and illite or attapulgite, and may include anti-fungal (or other) agents as well. The dressing is reported to be designed to be flexible and to be able to be made or cut to any
5 desired size. It is reported to be intended primarily to treat burns, but can also be used for the treatment of ulcers. However, the dressing is not described as suitable for the treatment of hemorrhage, and no data from Kamp is available to support its use for this indication.

5) United States patent 4,822,349 (to Hursey et al.) describes a non-bandage material used to
10 treat bleeding. The material is sold by Z-Medica as "Quick-Clot" (see the website located at z-medica.com) and is a granular form of zeolite, an aluminum silicate mineral. During use, it is poured into a wound. In addition to absorbing water from hemorrhaged blood and concentrating hemostatic factors in the blood at the site of injury, its mechanism of action appears to involve chemical cautery. An intense exothermic reaction is produced upon
15 contact with liquid (e.g. blood), and is likely responsible for stoppage of blood flow by cauterization. While use of this material may be preferable to bleeding to death, the attendant burning of tissue at and near the wound (and possible burn injury of medical personnel who are administering the material) is clearly a severe disadvantage. This side effect also reduces the ability of the material to be used for internal hemorrhage. While the manufacturer
20 indicates that the main mechanism of action is the superabsorbent nature of zeolite which absorbs water out of blood to concentrate clotting factors, the patent (United States patent 4,822,349 (to Hursey et al.) indicates that its action lies mainly through the exothermic reaction it creates. Studies by Alam and colleagues (J Trauma 2004;56:974-983) clearly demonstrate that the ability of this product to stop hemorrhage is quickly lost when it is
25 partially hydrated in attempts to reduce the exothermic reaction and the resulting temperature it produces in tissues. When the granules are placed in a bag similar to a tea bag to facilitate removal, its ability to stop bleeding is significantly limited. In addition, to our knowledge this product has not been made into a bandage and even if it were it would likely still produce a significant exothermic reaction upon contact with blood.

6) A product made by TraumaDex (see the website located at traumadex.com) is also a non-bandage. In this case, the product is a powder consisting of microporous beads which absorb water and which contain concentrated clotting factors. During use, the material is poured or squirted into the wound. However, when studied by Alam and colleagues (J Trauma 2003;54:1077-1082) in a model of severe hemorrhagic shock, TraumaDex performed no better than a standard field dressing, thus offering no advantage and certainly more expense. Alam and colleagues studied this product again (J Trauma 2004;56:974-983) and demonstrated its performance to be suboptimal compared to QuickClot and the Hemcon bandage. In this study, it performed only slightly better than a standard dressing. Also to our knowledge, this product has not been made into a bandage and even if it were it would probably lack efficacy in stopping severe bleeding.

A "one size fits all" approach to the treatment of hemorrhage clearly does not and cannot work, and the prior art has thus far failed to provide compositions and methods to treat hemorrhage that are inexpensive, efficacious, highly adaptable, easy to use, and lacking in serious side effects.

SUMMARY OF THE INVENTION

The invention is based on the surprising discovery that formulations comprising certain relatively inexpensive and readily available clay minerals are highly effective in promoting blood clotting and stanching the flow of blood when applied to a hemorrhaging wound. Application of the material does not cause an exothermic reaction upon contact with the liquid components of blood. Thus, there is no danger of possible tissue damage by burning. The compositions of the invention can thus be used safely in any situation that requires the treatment of hemorrhage, including internal bleeding. An exemplary type of such a clay mineral is bentonite.

The present invention provides compositions comprising clay minerals and methods for their use for effectively treating and controlling hemorrhage in a large number of variable scenarios. The compositions are relatively inexpensive to manufacture, highly effective, highly adaptable and easy to use, and cause no serious side effects. The clay mineral compositions provided herein can be used in a flexible manner to treat hemorrhage under a wide-ranging variety of circumstances.

It is an object of this invention to provide a method of promoting hemostasis in a hemorrhaging wound. The method comprises the step of applying a composition comprising one or more clay minerals to the hemorrhaging wound. The clay minerals are applied in a quantity sufficient to promote one or both of the following: i) hemostasis and ii) formation of a cast (e.g. a hardened plug) comprising the one or more clay minerals and blood from the hemorrhaging wound. The one or more clay minerals may be selected from the group consisting of kaolin-serpentine type clays, illite type clays and smectite type clays. In one embodiment, the one or more clay minerals is bentonite. The one or more clay minerals may be in a form such as, for example, granules, powder, micron beads, liquid, paste, gel, impregnated in a bandage, and electospun into a bandage. The composition may further comprise one or more substances such as, for example, superabsorbent polymers, chitosan, fibrin(ogen), thrombin, calcium, vasoactive catecholamines, vasoactive peptides, electrostatic agents, antimicrobial agents, anesthetic agents, fluorescent agents, and quick dissolve carrier polymers such as dextran and polyethylene glycol (PEG). The hemorrhaging wound that is treated may be an external wound or an internal wound. The wounds may be the result of accidental or intentional trauma or by tissue breakdown from disease. Examples of tissue breakdown leading to severe bleeding include gastrointestinal bleeding as a result of ulcers, among others. Intentional trauma includes trauma that occurs as a result of surgical manipulation of tissue, due to, for example, repair of the tissue, repair or removal of adjacent tissue, the need to surgically insert or remove medical devices, etc.

The invention further provides an electrospun fiber comprising one or more clay minerals. The one or more clay minerals may be, for example, kaolin-serpentine type clays, illite type clays and smectite type clays. In one embodiment, the one or more clay minerals is bentonite. The electrospun fiber may further comprising one or more substances such as, for example, gelatin, a super-absorbent polymer, chitosan, fibrin(ogen), thrombin, calcium, vasoactive catecholamines, vasoactive peptides, antimicrobial agents, anesthetic agents and fluorescent agents. The electrospun fiber may be crosslinked.

The invention also provides a method of making an electrospun fiber, comprising the steps of 1) forming a composition comprising one or more clay minerals and a solvent, and 2) electrospinning the composition to form the electrospun fiber. In one embodiment, the solvent is 2,2,2-trifluoroethanol. The composition to form the electrospun fiber may further comprise one or more substances such as, for example, gelatin, a super-absorbent polymer,

chitosan, fibrin(ogen), thrombin, calcium, vasoactive catecholamines and vasoactive peptides. The method may further comprise the step of crosslinking the electrospun fiber.

In yet another embodiment, the invention provides a bandage comprised of electrospun fibers, wherein the electrospun fibers comprise one or more clay minerals.

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BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1. Schematic representation of exemplary electrospinning apparatus.

Figure 2: Product obtained from electrospinning of gelatin alone (200 mg/mL of 2,2,2-trifluoroethanol, TFE).

10 Figure 3: Product obtained from electrospinning of gelatin (200 mg/mL TFE) with pulverized bentonite clay (300 mg/mL TFE).

Figure 4: Product obtained from electrospinning of gelatin (200 mg/mL TFE), pulverized bentonite clay (300 mg/mL) and a blend of crosslinked sodium salt of polyacrylic acid with particle size distribution less than 300 microns (LiquiBlock 144: Emerging Technologies Inc. Greensboro North Carolina) (100 mg/mL TFE).

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Figure 5: Product obtained from electrospinning of gelatin (200 mg/mL TFE) and Bentonite Clay Powder (300 mg/mL TFE).

Figure 6: Product obtained from electrospinning of gelatin (200 mg/mL TFE), Bentonite Clay Powder (300 mg/mL TFE) and sodium salt of polyacrylic acid with particle size distribution less than 300 microns (100 mg/mL TFE).

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Figure 7. A-C. Coagulation studies with bentonite. A, effect of bentonite on platelet function; B, effect of bentonite of clot structure; C, Thromboelastograph (TEG[®]) data with varying concentrations of bentonite.

Figure 8A-C. Coagulation studies with bentonite compared to fibrinogen. A, Effects of bentonite and fibrinogen on platelet function; B, effects of electrospun materials on clot structure; C, Thromboelastograph (TEG[®]) data.

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Figure 9A and B. Comparison of bentonite, gelatin and zeolite. A, effect of 10mg/mL of these agents on platelet function; B, effect of 10mg/mL of these agents on clot structure.

Figure 10A-B. Comparison of bentonite, gelatin and zeolite. A, effect of 50mg/mL of these agents on platelet function; B, effect of 50mg/mL of these agents on clot structure.

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Figure 11A-E. Thromboelastograph (TEG[®]) data for bentonite, gelatin and zeolite. A, 10gm/mL; B, 50 mg/mL; C, 75 mg/mL; D, zeolite at 10, 50 and 75 mg/mL; E, bentonite at 10, 50 and 75 mg/mL.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS OF THE INVENTION

The present invention provides compositions comprising clay minerals and related materials, and methods for their use in treating and controlling hemorrhage, i.e. in promoting hemostasis. By “hemorrhage” or “acute hemorrhage” we mean the loss of blood from one or more anatomical sites of a patient that, if left untreated, would jeopardize the health of the patient. Hemorrhage typically results from rupture of one or more blood vessels, which may occur accidentally (e.g. as in accidental wounds) or purposefully (e.g. during surgical procedures). The active control of hemorrhage is referred to as “hemostasis”. The promotion of hemostasis involves, for example: slowing or stanching the flow of blood; and enhancing, facilitating or causing the blood to clot, particularly at the site of a wound.

The word “clay” has no standard definition among the various fields to which it applies (e.g. geology, minerology, etc.). However, those skilled in the relevant arts generally recognize that clay is a very fine grained inorganic mineral material that is plastic when wet, and that hardens when dried. Most clays, having been formed by the weathering of silicate minerals in igneous rocks, are included in the silicate class of minerals and the subclass phyllosilicates. Phyllosilicates are formed from continuous sheets of tetrahedra, the basic unit of which is $(\text{Si}_2\text{O}_5)^{-2}$. Phyllosilicates in turn contain the clay group, comprised of hydrous layered silicates in which Al substitutes for some of the Si, the basic unit being $(\text{AlSi}_3\text{O}_{10})^{-5}$. Clay minerals generally exhibit high aqueous absorption capacities. However, unlike some silicate minerals (such as zeolite of the tectosilicate subclass), phyllosilicates and clays do not react exothermically in the presence of liquid.

The present invention is based in part on the surprising discovery that clay minerals and related materials are highly effective in causing rapid blood clotting. Thus, they are excellent candidates for use in compositions and methods to treat hemorrhage. In addition, clay minerals are readily available and relatively inexpensive, and they are amenable to manipulation into a variety of forms.

By "clay minerals and related materials" we mean naturally occurring or synthetic inorganic material that exhibits the properties of clay minerals, e.g. the material is mineral in nature; dry forms of the material exhibit high aqueous absorption capacities; the material exhibits plasticity (ability to be molded) when particulate forms of the material are mixed with aqueous-based liquid; the material is devoid of exothermic activity when mixed with aqueous-based liquid; the material causes rapid clotting of blood. In preferred embodiments of the invention, the materials utilized in the practice of the invention are clay minerals such as various forms of kaolinite-serpentine type clays, illite type clays and smectite type clays, etc. or combinations thereof. Materials related to clay minerals which may be used in the practice of the invention include but are not limited to volcanic ash (a precursor of mineral clay) and other similar natural and synthetic minerals, compounds and clays.

In one embodiment of the invention, the materials are naturally occurring hydrated aluminum silicates referred to as bentonites. Bentonite is comprised of a three layer structure with alumina sheets sandwiched between tetrahedral silica units. Simplified formulas for bentonite are: 1) $(\text{OH})_2\text{Al}_2\text{Si}_4\text{O}_{10}$; and 2) $\text{Al}_2\text{O}_3 \cdot 4\text{SiO}_2 \cdot \text{H}_2\text{O}$. Bentonite is a plastic clay generated from the alteration of volcanic ash, and consists predominately of smectite minerals, especially montmorillonite. Bentonite synonyms include sodium bentonite, calcium montmorillonite, saponite, montmorillonite sodium, montmorillonite calcium, taylorite, aluminum silicate, fuller's earth, and others. There are three major types of bentonite: 1) natural calcium bentonite; 2) natural sodium bentonite; and 3) sodium activated bentonite. In general, sodium activated bentonites have superior swelling and gelling properties compared to calcium bentonites. The term "bentonite" as used herein is intended to encompass all synonyms and all types of bentonite, unless otherwise specified.

Commercial, food, and pharmaceutical grade bentonites are readily available, as are a variety of particle or mesh sizes. Current uses of bentonite include the following: foundry sand, paints, thickening, suspending, sealing, bonding, binding, emulsification, absorption, moisture retention, carriers, water proofing, water filtering and detoxification, beverage, food, and cosmetics. Because of its absorptive and clumping ability, one of the most common uses of bentonite clay has been for cat litter.

Bentonite clay in various forms and mixtures is also promoted as a detoxifying agent when orally consumed. It appears to have the ability to absorb potential toxins through its structure and ionic charges. It has been postulated that it may also have anti-proteolytic

effects. These properties would also contribute to the treatment of acute and chronic wounds to promote healing, prevent infection, and to control pain. Furthermore, because bentonite clay is known to be consumed without ill effects, its use to treat gastrointestinal or other internal hemorrhaging would be expected to be safe.

5 In another embodiment of the invention, the mineral clay that is used is kaolin (anhydrous aluminum silicate). One known use of kaolin is in the common coagulation test called the "activated partial thromboplastin time" which is a measure of the activity of the intrinsic clotting system. The activator for this test is kaolin.

10 Clay minerals have been found to have a remarkable and unexpected ability to cause blood to clot. Even heparinized blood will clot in their presence. Without being bound by theory, it is noted that the distribution of cations and anions in this type of material may cause favorable hemostasis, since cationic species are known to cause red cell aggregation and hence clotting, perhaps through a cation exchange mechanism. The negative charge of the clay may activate the intrinsic clotting system because a negative charge is known to
15 possess this ability. The structural composition of the mineral along with its ionic distribution of charges also provides impressive absorptive properties. In terms of hemorrhage, this would provide for rapid absorption of blood components which may concentrate intrinsic clotting factors, including platelets, at the site of injury.

20 The clay mineral compositions utilized in the present invention may include one or more clay minerals, i.e. a mixture of clays may be utilized. Those of skill in the art will recognize that such mixtures may occur naturally, in that deposits of mineral clays may or may not be of purely one type. Alternatively, the mixtures may be formed purposefully during production of the compositions.

25 The clay mineral compositions utilized in the practice of the present invention may be formulated in a variety of ways. Examples include but are not limited to liquids, foams, powders, granules, gels, hydrogels, sprays, incorporation into bandages, etc. Depending on the application, such formulations may vary, for example, in viscosity, particle size, etc. In addition, a variety of other compounds or materials may be added to the clay minerals, examples of which include antimicrobial (e.g. anti-biotic, anti-fungal, and/or anti-viral)
30 agents, electrostatic agents (e.g. dendrimers in which the charge density is varied or similar compounds), preservatives, various carriers which modulate viscosity (e.g. for a spray formulation), various colorants, and various medicaments which promote wound healing.

Other appropriate hemostatic or absorptive agents may also be added. These include but are not limited to chitosan and its derivatives, fibrinogen and its derivatives (represented herein as fibrin(ogen), e.g. fibrin, which is a cleavage product of fibrinogen, or super-absorbent polymers of many types, cellulose of many types, other cations such as calcium, silver, and sodium or anions, other ion exchange resins, and other synthetic or natural absorbent entities such as super-absorbent polymers with and without ionic or charge properties. In some embodiments of the invention, cations of one type in the clay may be substituted with cations of another type (e.g. silver cations), the latter having a more favorable clotting activity.

In addition, the clay mineral may have added to it vasoactive or other agents which promote vasoconstriction and hemostasis. Such agents might include catecholamines or vasoactive peptides. This may be especially helpful in its dry form so that when blood is absorbed, the additive agents become activated and are leached into the tissues to exert their effects. In addition, antibiotics and other agents which prevent infection (any bacteriocidal or bacteriostatic agent or compound) and anesthetics/analgesics may be added to enhance healing by preventing infection and reducing pain. In addition, fluorescent agents or components could be added to help during surgical removal of some forms of the mineral to ensure minimal retention of the mineral after definitive control of hemorrhage is obtained. These could be viewed during application of light for example from a Wood's lamp. In short, any suitable material may be added, so long as the mineral clay composition is still able to cause blood clotting and promote hemostasis.

The formulations of the present invention may be administered to a site of bleeding by any of a variety of means that are well known to those of skill in the art. Examples include but are not limited to internally (e.g. by ingestion of a liquid or tablet form), directly to a wound, (e.g. by shaking powdered or granulated forms of the material directly into or onto a site of hemorrhage), by placing a material such as a bandage that is impregnated with the material into or onto a wound, by spraying it into or onto the wound, or otherwise coating the wound with the material. Bandages may also be of a type that, with application of pressure, bend and so conform to the shape of the wound site. Partially hydrated forms resembling mortar or other semisolid-semiliquid forms, etc. may be used to fill certain types of wounds. For intra-abdominal bleeding, we envision puncture of the peritoneum with a trocar followed by administration of clay mineral agents of various suitable formulations. Formulations may thus be in many forms such as bandages of varying shapes, sizes and

degrees of flexibility and/or rigidity; gels; liquids; pastes; slurries; granules; powders; and other forms. The clay minerals can be incorporated into special carriers such as liposomes or other vehicles to assist in their delivery either topically, gastrointestinally, intracavitary, or even intravascularly. In addition, combinations of these forms may also be used, for
5 example, a bandage that combines a flexible, sponge-like or gel material that is placed directly onto a wound, and that has an outer protective backing of a somewhat rigid material that is easy to handle and manipulate, the outer layer providing mechanical protection to the wound after application. Both the inner and outer materials may contain clay minerals. Any means of administration may be used, so long as the mineral clay makes sufficient contact
10 with the site of hemorrhage to promote hemostasis.

In yet another embodiment of the invention, the mineral clay is incorporated into a fiber-like material for use in bandages using the technique of electrospinning. Electrospinning involves drawing a solution, usually liquid polymers dissolved in solvents, through a small nozzle within a high-energy electric field. The charged solution forms a
15 liquid jet as it moves out the nozzle toward a grounded target, such as a metal plate or rod. During liquid jet travel, the solvent evaporates, forming a solid fiber that collects on the target as a non-woven "fabric" or mat/scaffolding. The main advantages of this polymer fiber processing technique are that it is fairly simple, scalable, efficient, and rapid (requires only minutes to create complex structures). An exemplary electrospinning system is
20 illustrated in Figure 1. This configuration permits the creation of scaffolds with micro- to nano-scale fibers. Additionally, random or highly aligned (high mandrel rotational speeds with fibers aligned circumferentially) fiber structures can be fabricated. The major factor in controlling fiber diameter is the polymer solution concentration. A linear relationship exists between polymer concentration and polymer fiber diameters produced, with a lower
25 concentration resulting in finer fiber diameters.

In the case of electrospinning clay minerals, the mix of materials that is electrospun will, in general include, in addition to the mineral clay, a carrier polymer (natural and/or synthetic) for the insoluble clay, a solvent to dissolve the carrier polymer(s), and/or an absorbent polymer. The addition of an absorbent polymer facilitates exposure of the blood
30 to the entire structure of the electrospun fibrous material (e.g. bandage) and not just the surface of the material that is in contact with the blood. Possible additives to electrospun

material include those which can be added to other clay mineral compositions and materials, as described above.

In an alternative embodiment, beads in the micron size range may be formed from compositions of the present invention. Those of skill in the art will recognize that by lowering polymer concentrations, a solution results which may be electrosprayed (rather than electrospun), and the product that results is in the shape of micron-sized balls or beads. Such beads may be used in the practice of the invention in much the same way as pulverized bentonite is used (e.g. poured into a wound). However, such electrosprayed beads may also contain other substances which are beneficial for blood clotting and/or wound healing, since they can be made from compositions that contain such substances, as described above for electrospun compositions. Electrosprayed beads can thus be used, for example, for the release (e.g. slow release) of such beneficial compounds at the site of a wound to which they are applied.

Compositions comprising clay minerals may be utilized to control bleeding in a large variety of settings, which include but are not limited to:

- a) External bleeding from wounds (acute and chronic) through the use of liquids, slurries, gels, sprays, foams, hydrogels, powder, granules, or the coating of bandages with these preparations.
- b) Gastrointestinal bleeding through the use of an ingestible liquid, slurry, gel, foam, granules, or powder.
- c) Epistaxis through the use of an aerosolized powder, sprays, foam, patches, or coated tampon.
- d) Control of internal solid organ or boney injury through the use of liquids, slurries, sprays, powder, foams, gels, granules, or bandages coated with such.
- e) Promotion of hemostasis, fluid absorption and inhibition of proteolytic enzymes to promote healing of all types of wound including the control of pain from such wounds.

Many applications of the present invention are based on the known problems of getting the surfaces of bandages to conform to all surfaces of a bleeding wound. The use of granules, powders, gels, foams, slurries, pastes, and liquids allow the preparations of the invention to cover all surfaces no matter how irregular they are. For example, a traumatic wound to the groin is very difficult to control by simple direct pressure or by the use of a

simple flat bandage. However, treatment can be carried out by using a clay mineral in the form of, for example, a powder, granule preparation, gel, foam, or very viscous liquid preparation that can be poured, squirted or pumped into the wound, followed by application of pressure. One advantage of the preparations of the present invention is their ability to be applied to irregularly shaped wounds, and for sealing wound tracks, i.e. the path of an injurious agent such as a bullet, knife blade, etc.

EXAMPLES

EXAMPLE 1. Electrospinning Gelatin, Bentonite and Super-Absorbent Polymer

To create a hemostatic bandage, gelatin (Sigma Aldrich #G-9391), as a basic structural element (carrier polymer) was utilized for its potential to quickly dissolve in the wound (if desired and not cross-linked), promote some degree of coagulation, and act as a delivery system for bentonite, and/or quick absorb polymers. When electrospinning gelatin, a concentration of anywhere between 80 mg/mL to 300 mg/mL in 2,2,2-trifluoroethanol (TFE) (Sigma Aldrich #T-8132) can be utilized. For this experiment, a larger gelatin concentration was desirable because it had the ability to hold/suspend particles that were added to the solution. Both bentonite and super-absorbent polymer particles were added to the solution. ExquisiCat® Extra Strength SCOOP, premium clumping cat litter, unscented, was utilized as the source of bentonite, and was added to the gelatin solution to increase liquid absorbency and coagulation ability of the scaffold. For the bentonite, the pellets were placed in a mortar and pestle, and ground (pulverized) until smaller particle-size pieces were achieved. By this process, no large pieces remained before adding it to the gelatin solution. Normally when electrospinning, a 18-gauge needle is used, but for this experiment, a 14-gauge needle was necessary in order to allow the ground bentonite and super-absorbent polymer particles to pass through the needle tip.

The concentration of gelatin that was chosen for electrospinning ranged between 150 mg/mL to 250 mg/mL TFE. When constructing the electrospun bandages, 3 mL of solution was sufficient to obtain a sample, but 5 mL was necessary when spinning onto a larger mandrel to create a full bandage. Figure 2 shows a scanning electron micrograph (SEM) of electrospun gelatin alone at a concentration of 200 mg/mL TFE.

The optimal concentration of ground bentonite to be put into the gelatin solution was determined. Concentrations ranging from 100 mg/mL to 400 mg/mL of ground bentonite

were added to the gelatin solution to determine the highest concentration possible that could be put into the gelatin without clogging the syringe or having all of the particles sink to the bottom of the vial when pulling the solution into the syringe for electrospinning. The highest concentration of pulverized bentonite that allowed for successful electrospinning was 300 mg/mL in the gelatin solution, and this concentration was utilized throughout.

The gelatin solution with suspended bentonite was spun at different flow rates, beginning at a slower rate of 4mL/hr and increasing it to 45 mL/hr. Going too fast would cause the solution to no longer spin and constantly drip, but if the solution were spun slower the litter particles would all sink to the bottom of the syringe. The optimal flow rate to spin the bentonite and gelatin was in the range of 5 to 10 mL/hr. It was also spun at different distances between the syringe needle and the mandrel, beginning at 9.5 inches away and then getting closer at 5 inches. The final distance of 6 inches was determined to give the best end result. Figure 3 shows a SEM of gelatin with the pulverized bentonite.

The next step was testing the different super-absorbent polymers (blends of crosslinked polyacrylic acid and their salts) for their absorbency. Each polymer was placed in 3 mLs of water and timed to determine how long it took each polymer to form a gel. From these tests, the three polymers that gelled the quickest were chosen for the experiment to create a "quick" absorb bandage. The three chosen, Norsocryl XFS, LiquiBlock 144, and Norsocryl s-35, were based on their particle distribution size (less than 200 microns, 300 microns, and 500 microns, and, respectively). These polymers were individually added to gelatin samples and electrospun. A maximum of 100 mg/mL of the super-absorbent polymers remained suspended in the gelatin solution; therefore, this is the concentration that was utilized throughout the experiment for all polymers. A solution of 200-250 mg/mL of gelatin in TFE and 100 mg/mL of polymer were added to the solution that was spun. This solution was spun without the addition of bentonite to determine how much water the scaffolds would absorb during a 30-second exposure to water. After testing each electrospun polymer/gelatin scaffold, ground bentonite clay was then added to the solution and electrospun. The same ratios of each substance were maintained: 100 mg/mL of the super-absorbent polymer, 300 mg/mL of ground bentonite clay, and 250 mg/mL of gelatin in TFE. The faster the rate each one was electrospun, the tougher and more cast-like the scaffold was; when the sample was spun more slowly, the scaffold had more of a cotton-like appearance. Each sample was spun once at 4 mL/hr and then again at 10-15 mL/hr.

After each sample was collected, it was put through a hydration test to determine the percentage of water it could absorb during a 30 second exposure. The bandages were tested in both fixed (cross-linked) and un-fixed states. The cross-linking method utilized was a 30-minute glutaraldehyde vapor fixation. For the cross-linking, small bandage/fabric samples
5 were placed in a 100 mm diameter Petri dish containing a 35 mm diameter Petri dish filled with 50% glutaraldehyde solution. Once the bandage sample was in place, the lid to the larger Petri dish was put into place to create an enclosed saturated glutaraldehyde vapor environment for cross-linking. The fluid component never comes into direct contact with the bandage structure.

10 When spun at a higher flow rate (10 or 15 mL/hr) the polyacrylic acid with a particle size distribution less than 300 microns produced a scaffold with a cast-like appearance, whereas when it was spun at a slower flow rate (4 mL/hr) it was more cotton-like, but was difficult to remove from the mandrel. A solution spun at 10 mL/hr with 300 mg/mL of bentonite clay, 250 mg/mL gelatin in TFE, and 100 mg/mL of the same polyacrylic acid had
15 a 776% increase in weight when placed into water for 30 seconds, for an un-fixed scaffold, and a 1508% increase in weight for the same scaffold in the cross-linked state. Further, this sample retained its shape when exposed to water.

The sample utilizing the cross-linked polyacrylic acid (and its salt) of less than 500 micron particle size (plus 250 mg/mL gelatin in TFE and 300 mg/mL ground bentonite) had
20 a cotton-like appearance regardless of the flow rate at which the sample was electrospun. The scaffold formed from this sample also absorbed more water in comparison to that formed with the previous sample (polyacrylic acid with a particle size distribution less than 300 microns), showing a 1914% increase in weight when it was cross-linked. However, of the three polymers tested, this sample was also the most apt to dissolve when exposed to
25 water. In fact, a sample could not be collected for measurement of water absorption when it was in the un-fixed state due to complete dissolution.

The samples produced with a cross-linked polyacrylic acid (and its salt) of less than 200 micron particle size exhibited high increases in weight percentage of 2623% for the fixed scaffold and 2114% for the un-fixed scaffold; however, the shape of this sample was
30 not well retained upon exposure to water.

Due to its high level of water absorbency, coupled with excellent shape retention, the super-absorbent polymer chosen for further investigation as an addition to the

gelatin/bentonite clay solution was that made with cross-linked polyacrylic acid (and its salt) of less than 300 micron particle size. Figure 4 shows is a SEM of electrospun gelatin with pulverized bentonite clay and this superabsorbent polyacrylic acid.

The original bentonite utilized in these experiments was in the form of coarse pellets which were ground into fine pieces that were easily suspended in the gelatin solution. Another material that is similar to this, bentonite clay powder (Kalyx.com, Item #2194), was also utilized. Bentonite clay is available in powder size particles and was suspended into the gelatin solution much more efficiently because the particles were so small. Therefore, the bentonite did not fall out of solution when pulling it into the syringe or during electrospinning. When this clay powder was used for electrospinning, the final scaffold generally had a soft, cottony texture, regardless of the electrospinning rate, though this need not always be the case. The clay powder and gelatin solution was electrospun with and without the addition of the less than 300 micron particle size cross-linked polyacrylic acid. The resulting scaffolds were tested both in a fixed and un-fixed form to determine the increase in weight when placed in water for 30 seconds. When comparing the scaffolds constructed with the coarse bentonite from cat litter verses the bentonite clay powder, the bentonite clay powder bandages fell apart more easily when un-fixed, but when fixed this scaffold absorbed more water and retained its shape better than scaffolds constructed with pulverized coarse bentonite. Figures 5 and 6 show two SEMs of bentonite clay powder, one with the less than 300 micron particle size cross-linked polyacrylic acid (Figure 5) and one without (Figure 6).

Thus, one preferred bandage is electrospun from a composition made with a concentration of 200 mg of gelatin per mL of TFE, 300 mg of bentonite clay powder per mL of the gelatin solution, and 100 mg of cross-linked polyacrylic acid (and its salts) of less than 300 micron particle size (LiquiBlock 144) per mL of the gelatin solution (Figure 6). The bandage/scaffold is fixed for a minimum of about 30 minutes with a glutaraldehyde vapor. This embodiment of the scaffold exhibited a 2413% increase in weight when placed in 3 mL of water for 30 seconds. Further, the scaffold did not lose its shape upon exposure to water.

EXAMPLE 2. Coagulation Studies

Materials and Methods

Study materials for Parts I-IV were as follows: Part I: pulverized bentonite or gelatin; Part II, electrospun fibroginogen, bentonite, or gelatin; Part III: pulverized bentonite, gelatin,

and zeolite; and Part IV, pulverized bentonite and zeolite. Pulverized cat litter (as above in Example 1) was the source of bentonite. Gelatin was obtained from Sigma Aldrich (catalog #G-9391). Zeolite (Quickclot) was obtained from Z-Medica.

Determination of platelet function and clot structure parameters using the HAST™:

5 Hemodyne Hemostasis Analyzer (HAST™) provides a global evaluation of the integrity of the coagulation system by reporting the parameters force onset time (FOT), platelet contractile force (PCF), and clot elastic modulus (CEM). In this instrument a small sample of whole blood is trapped between two parallel surfaces. Clotting is initiated by addition of a variety of clotting agents. During clot formation a downward force is imposed
10 from above and the degree of deformation is directly measured by a displacement transducer. From this measurement, elastic modulus is calculated. As the clot forms, the platelets within the clot attempt to shrink the clot in the process known as clot retraction. The forces produce pull on the movable upper plate and the subsequent deflection is detected by the displacement transducer. The elastic modulus serves as a calibration constant for conversion
15 of the displacement signal to force. A software package continually makes the calculations and plots clot elastic modulus (CEM - Kdynes per cm²) and platelet contractile force (PCF - Kdynes) as a function of time. CEM is a complex parameter that is sensitive to changes in clot structure, fibrinogen concentration, the rate of fibrin production and red cell flexibility. PCF is a thrombin dependent function of platelets. It is sensitive to the rate of thrombin
20 production, the presence of thrombin inhibitors, and the degree of GP IIb/IIIa exposure. The measurement is typically terminated at 20 minutes.

All clots were formed using 700 µL of citrated whole blood. Clotting was initiated at time zero by adding CaCl₂ and increasing amounts of study material (pulverized bentonite or gelatin). Final clotting conditions included: CaCl₂ 10 mM, pH 7.4, ionic strength 0.15M and
25 a final volume of 0.750 mL. Final material concentrations in the blood samples were 0, 10, 50 and 75 mg/mL. The force onset time (FOT) was determined from the initial upswing in force and elastic modulus. Platelet function was subsequently assessed as the force developed after 20 minutes of measurement. Force (PCF) was recorded in kilodynes. Clot structure was assessed by concurrently measuring the clot elastic modulus (CEM). CEM was
30 reported in kilodynes per cm².

Definition of HAS parameters:

FOT is the speed at which thrombin is generated in whole blood. PCF is the force produced by platelets during clot retraction and therefore a measure of platelet function during clotting. CEM is measured simultaneously with PCF and it reflects the structural integrity of the clot. Very low PCF, low CEM, and prolonged FOT is associated with increased bleeding risk. CEM is the best overall measure of clot integrity and strength.

Determination of thromboelastographic parameters using the TEG®:

The Thromboelastograph® Coagulation Analyzer 5000 (TEG®) measures the response to shearing of a formed clot; a pin, inserted into a rotating cup containing whole blood moves with the cup as the fibrin polymerizes. The amount of movement of the pin is recorded as amplitude, which reaches a maximum. The stronger the clot, the more the pin moves with the cup and the higher the maximum amplitude (MA) or clot strength. Both fibrin polymerization and platelet contraction contribute to the MA.

Assays were done as follows: Increasing amounts of study material followed by 20 µL of 0.2M CaCl₂ and 340 µL of sodium citrated whole blood were added to the sample cup. Final material concentrations in the blood samples were 0, 10, 50 and 75 mg/mL. Electrospun samples were evaluated at 5 mg/mL. Clot formation was initiated.

Definition of Thromboelastograph parameters:

The reaction time (R) is the time interval between the addition of sample to the cup and the production of a signal of at least 2 mm amplitude. The R value is typically interpreted as the time required for initial fibrin formation. The signal maximum amplitude (MA) is a reflection of the maximum structural integrity obtained by the clot. It is dependent on fibrin content, fibrin structure, platelet concentration and platelet function. The shear elastic modulus strength (G) is a calculated parameter. $G = 5000MA / (100 - MA)$. A thromboelastogram can be performed which provides a visual inspection of this process.

Part I.*Study Description*

The specific aims of this study were to 1) Determine if bentonite and gelatin are capable of altering blood clotting parameters and 2) Compare the clotting capabilities of increasing concentrations of bentonite, and gelatin. The results are depicted in Table 1 and Figures 7A-C.

Table 1.

	Final Concentration (mg/ml)	Hemodyne HAS			TEG		
		FOT (min)	PCF (Kdynes)	CEM (Kdynes/ cm ²)	R (min)	MA (mm)	G (Dynes/ sec)
Bentonite	0	8	6.90	22.64	7.8	57.5	6765
	10	4	10.52	44.03	4.3	61.0	7821
	50	2.5	13.44	50.10	3.8	62.0	8158
	75	1	17.38	78.11	3.6	61.0	7821
Gelatin	0	8	6.90	22.64	7.8	57.5	6765
	10	3	9.10	26.93	3.3	62.0	8158
	50	3	13.23	42.72	3.3	59.0	7195
	75	0	15.08	35.99	na	na	na

na = Preclotted sample; unable to obtain valid results.

Conclusions: In this study, the interactions of bentonite and gelatin with whole blood have been evaluated. The results indicate that both materials produce concentration dependent shortening of the onset of clotting affecting the parameters of PCF and ECM. The TEG values of increasing concentrations of bentonite are shown in Figure 7C. The results also demonstrate that shortening of the onset of clotting leads to enhanced clot structural integrity.

Part II.

Study Description

The specific aims of this study were to 1) Determine if electrospun bentonite, gelatin and fibrinogen are capable of altering blood clotting parameters and 2) Compare the clotting capabilities of increasing concentrations of bentonite, gelatin and fibrinogen. The results are shown in Table 2 and in Figures 8A-C.

Table 2.

	Final Conc. (mg/ml)	Hemodyne HAS			TEG		
		FOT (min)	PCF (Kdynes)	CEM (Kdynes/cm ²)	R (min)	MA (mm)	G (Dynes/sec)
Baseline	0	5.5	7.42	30.23	5.5	64.0	8889
Fibrinogen 90 ¹	5	4.5	9.37	30.00	5.7	64.5	9085
Fibrinogen 120 ²	5	3.5	9.69	31.56	4.3	67.5	10385
Fibrinogen 150 ³	5	3.0	12.20	44.03	3.3	68.5	10873
Gelatin 200 ⁴	5	3.0	7.74	43.09	3.9	64.0	8889
Gelatin 200 + Bentonite 200 ⁵	5	5.0	8.34	49.64	3.5	64.0	8889
Gelatin 200 + Bentonite 200 ⁵	10	3.0	10.40	70.50	2.5	66.0	9706

1. Electrospun fibrinogen mat from a 90 mg/ml fibrinogen solution (*Nano Letters*, 3(2): 213-16, 2003).

2. Electrospun fibrinogen mat from a 120 mg/ml fibrinogen solution (*Nano Letters*, 3(2): 213-16, 2003).

5 3. Electrospun fibrinogen mat from a 150 mg/ml fibrinogen solution (*Nano Letters*, 3(2): 213-16, 2003).

4. Electrospun Gelatin mat from 200 mg/ml TFE.

5. Electrospun Gelatin mat from 200 mg/ml TFE with 200 mg/ml bentonite added/in suspension.

Conclusions:

- 10 1) Electrospun fibrinogen (5mg/ml) shortened FOT and R and increased PCF at all fibrinogen concentrations tested. CEM and MA increased in the electrospun material with the highest fibrinogen concentration (Fibrinogen 150).
- 2) Gelatin 200 (5mg/ml) shortened FOT and R, did not alter PCF or MA and increased CEM.
- 15 3) Gelatin 200 + Bentonite 200 (5mg/ml) had very little effect on FOT and PCF and MA but increased CEM and shortened R.

4) Gelatin 200 + Bentonite 200 (10 mg/ml) shortened FOT and R and increased PCF, CEM, and MA.

The overall results indicate that the combination of bentonite and gelatin have as good or better ability to initiate and form a strong clot as fibrinogen with the added advantage of being much less expensive to produce. In addition, bentonite itself produces higher PCF and ECM values at lower concentrations than fibrinogen (also see Table 1). The TEG (Figure 8C) also demonstrates the favorable comparison of the gelatin/bentonite combination when compared to fibrogen.

Part III.

Study Description

The specific aims of this study were to 1) Determine if bentonite, gelatin and zeolite are capable of altering blood clotting parameters and 2) Compare the clotting capabilities of increasing concentrations of bentonite, gelatin and zeolite. Results are given in Figures 9A and B (PCF and ECM), Figures 10A and B (PCF and ECM), and Figures 11A-E (TEG).

Conclusions:

In this study, the interactions of bentonite, zeolite, and gelatin with whole blood were evaluated. The results indicate that each one of these materials produces concentration dependent shortening of the onset of clotting. The results also demonstrate that shortening of the onset of clotting leads to enhanced clot structural integrity. Overall, the results show that bentonite rapidly produces a clot that is as strong or stronger than that produced by zeolite, especially in terms of the CEM values. The low cost of bentonite and its flexibility (in terms of its being made into many forms that are suitable for application to sites of hemorrhage) are additional significant advantages.

EXAMPLE 3. Use of Bentonite Composition to Stanch Bleeding *in vivo*

In an institutional review board approved study, two large swine (50-80 kg) were used to test the ability of bentonite clay granules to stop arterial bleeding. These experiments were modeled after those of the U.S. Army Institute for Surgical Research in San Antonio, TX. The model is designed to test the ability of hemostatic agents to control high pressure arterial bleeding (see Acheson et al: Comparison of Hemorrhage Control Agents Applied to Lethal Extremity Arterial Hemorrhage in Swine. J Trauma 2005;59;865-875). After provision of proper anesthesia, the first animal underwent surgical exposure of the left and right femoral artery and the left carotid artery. A catheter was placed in the right

femoral artery for arterial blood pressure monitoring. A 6 mm arteriotomy was created in the left femoral artery after lidocaine was applied to the area to prevent arterial spasm. The animal was allowed to hemorrhage for 30 seconds. At that time 3.5 ounces (approximately 100 grams) of bentonite clay granules were poured into the wound (this is approximately equivalent to the weight and volume of Quick Clot as recommended by the manufacturer for use). Pressure was then applied with simple gauze pad for 4 minutes. After this time pressure was released. No further bleeding was noted. The mean arterial blood pressure at the time of application was 120 mmHg. The mean arterial blood pressure after the end of application did not change. Using the same animal an arteriotomy was made in the left carotid artery followed by immediate application of the 3.5 ounces of bentonite clay. Pressure was applied for 4 minutes. After this time pressure was released. No additional hemorrhage was noted. The animal's blood pressure did not change.

The second animal underwent similar experimentation except that the left carotid artery was cannulated for monitoring of arterial blood pressure. Both the left and right femoral arteries were surgically isolated. Lidocaine was applied to the vessels to prevent vasospasm. A 6 mm arteriotomy was made in the right femoral artery. The animal was allowed to hemorrhage for 30 seconds. At this time 3.5 ounces of bentonite clay was applied and pressure was placed on the clay using simple medical gauze for 4 minutes. At this time pressure was released and no further bleeding was observed. The mean arterial blood pressure at this time was greater than 80 mmHg. The experiment was repeated on the left femoral artery with the same results. Complete control of hemorrhage was obtained after application of 3.5 ounces of bentonite clay followed by 4 minutes of pressure. Mean arterial blood pressure was again greater than 80 mmHg. All animals were humanely euthanized after the experiment. The above described testing is in some regards more rigorous than the model created by the U.S. Army in that the mean arterial blood pressures at the time of application were generally higher which provides a further challenge in controlling hemorrhage due to the hydrostatic forces within the arterial vasculature which would tend to disrupt a formed clot after pressure is released from the wound. It was noted in all cases that a hard cast was formed in the wound cavity. This is due to the highly absorptive nature of the bentonite clay. In the second animal, these casts were easily removed from the wound allowing for complete visualization of the femoral arteries. Neither artery had been transected. Removal of the clay and clot directly over the vessel promoted rebleeding

demonstrating that the vessel was not irreparably damaged. The ability to remove the cast should have medical and surgical advantages at the time of vascular repair.

In the paper published by Acheson and colleagues (Acheson et al: Comparison of Hemorrhage Control Agents Applied to Lethal Extremity Arterial Hemorrhage in Swine. J Trauma 2005;59:865-875) all dressings and hemostatic strategies tested failed to prevent death, except the fibrin sealant dressing which allowed for a 66% survival rate. The use of the Hemcon Bandage, Army Field Dressing, and Quick Clot did not produce any survivors in the experiment. Using a different model of hemostasis Alam and colleagues (Alam, et al: J Trauma 2003;54:1077-1082) demonstrated the superiority of Quick Clot when compared to the Hemocon Bandage, the Rapid Deployment Hemostat Dressing, Trauma Dex, and a standard field dressing. This model however is one of complete transection of the femoral artery and vein, and animals are allowed to hemorrhage for 5 minutes. At this time arterial blood pressure is very low. Also, after application of the hemostatic strategy, pressure is applied to the wound for 5 minutes. Therefore, this model is not as severe as the previously described Army model. This is further evidenced by the fact that Quick Clot produced no survivors in the Army study. In another study Alam et al (J Trauma 2004;56:974-983) using his previous model described above, variations of Quickclot were compared against the Hemocon bandage, Trauma Dex, Fast Act (bovine clotting factor), and Quick Relief (a superabsorbent polymer with potassium salt). The variations of Quickclot were partially hydrated in an attempt to reduce the thermogenic reaction produced by Quickclot. In this study only the original Quick Clot product prevented any mortality. All other products produce mortality rates ranging from 28% to 83%. This data indicates that the thermogenic reaction of Quick Clot is likely to be most responsible for its hemostatic actions.

The combined data from the above studies would indicate that the bentonite clay strategy described in this application may provide a superior method of hemostasis especially when cost of production, storage, and form variation (granules, bandage, etc) are taken into account.

While the invention has been described in terms of its preferred embodiments, those skilled in the art will recognize that the invention can be practiced with modification within the spirit and scope of the appended claims. Accordingly, the present invention should not be

limited to the embodiments as described above, but should further include all modifications and equivalents thereof within the spirit and scope of the description provided herein.

CLAIMS

We claim:

1. A method of promoting hemostasis in a hemorrhaging wound, comprising
5 applying a composition comprising one or more clay minerals to said hemorrhaging wound in a quantity sufficient to promote one or both of the following: i) hemostasis and ii) formation of a cast comprising the one or more clay minerals and blood from said hemorrhaging wound.
- 10 2. The method of claim 1, wherein said one or more clay minerals is selected from the group consisting of kaolin-serpentine type clays, illite type clays and smectite type clays.
3. The method of claim 1, wherein said one or more clay minerals is bentonite.
- 15 4. The method of claim 1, wherein said one or more clay minerals is in a form selected from the group consisting of granules, powder, liquid, paste, gel, micron beads, impregnated in a bandage, and electospun into a bandage.
- 20 5. The method of claim 1, wherein said composition further comprises one or more substances selected from the group consisting of chitosan, fibrin(ogen), thrombin, superabsorbent polymers, calcium, polyethylene glycol, dextran, vasoactive catecholamines, vasoactive peptides, electrostatic agents, antimicrobial agents, anesthetic agents and fluorescent agents.
- 25 6. The method of claim 1, wherein said hemorrhaging wound is an external wound.
7. The method of claim 1, wherein said hemorrhaging wound is an internal wound.
8. An electrospun fiber comprising one or more clay minerals.
- 30 9. The electrospun fiber of claim 8, wherein said one or more clay minerals is selected from the group consisting of kaolin-serpentine type clays, illite type clays and smectite type clays.

10. The electrospun fiber of claim 8, wherein said one or more clay minerals is bentonite.

11. The electrospun fiber of claim 8, further comprising one or more substances selected
5 from the group consisting of gelatin, a super-absorbent polymer, chitosan, fibrin(ogen),
thrombin, calcium, vasoactive catecholamines, vasoactive peptides, antimicrobial agents,
anesthetic agents and fluorescent agents.

12. The electrospun fiber of claim 8, wherein said electrospun fiber is crosslinked.

13. A method of making an electrospun fiber, comprising the steps of
10 forming a composition comprising one or more clay minerals and a solvent, and
electrospinning said composition to form said electrospun fiber.

14. The method of claim 13, wherein said solvent is 2,2,2-trifluoroethanol

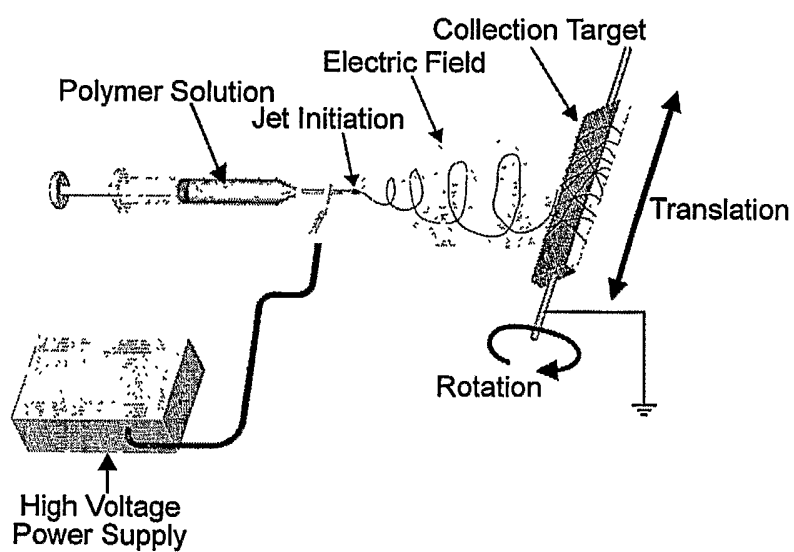
15. The method of claim 13, wherein said composition further comprises one or more
substances selected from the group consisting of gelatin, a super-absorbent polymer,
chitosan, fibrin(ogen), thrombin, calcium, vasoactive catecholamines, vasoactive peptides,
20 antimicrobial agents, anesthetic agents, and fluorescent agents.

16. The method of claim 13, further comprising the step of crosslinking said electrospun
fiber.

17. A bandage comprised of electrospun fibers, wherein said electrospun fibers comprise one
25 or more clay minerals.

18. An electrosprayed micron bead, whererin said electrospun micron bead comprises one or
30 more clay minerals.

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*Figure 1*

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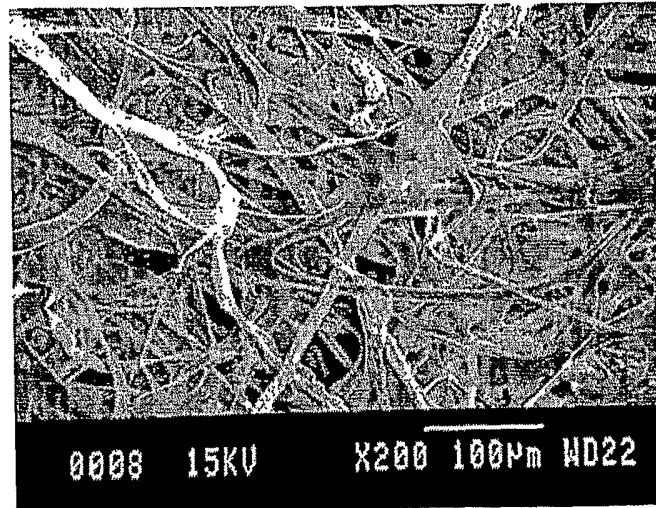


Figure 2

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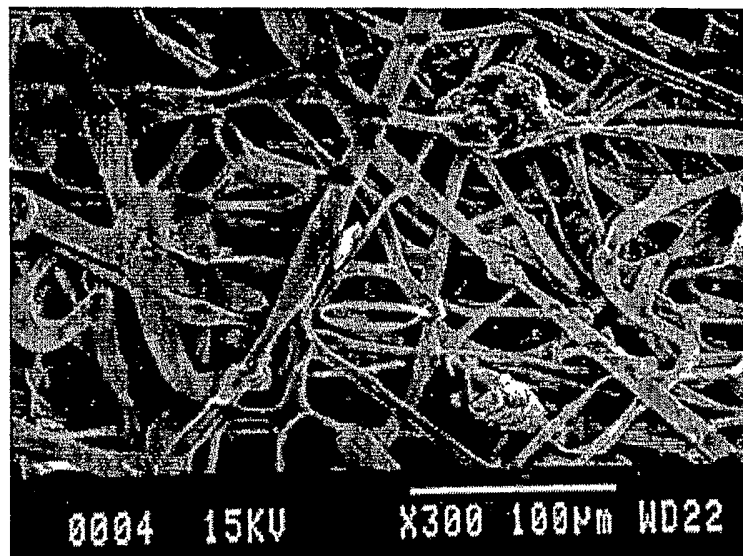


Figure 3

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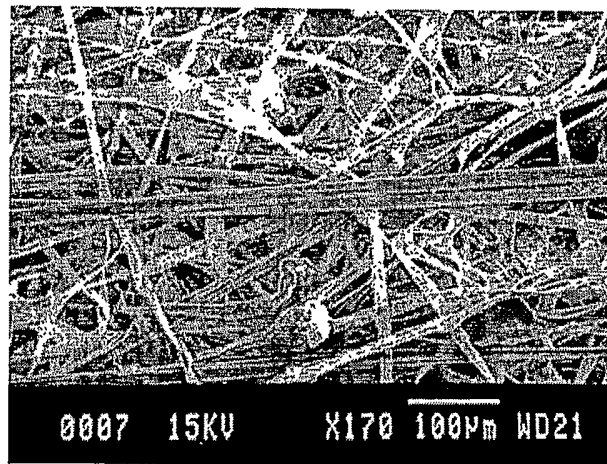


Figure 4

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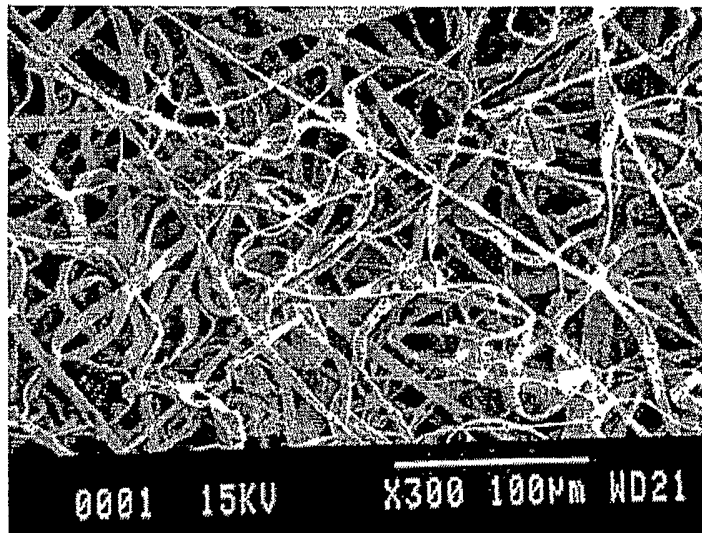


Figure 5

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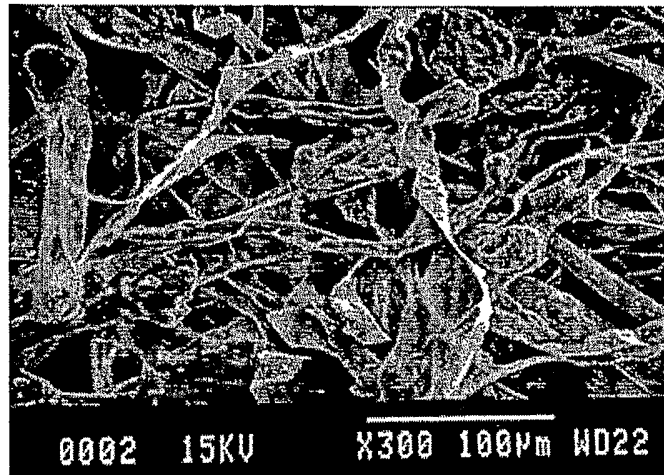
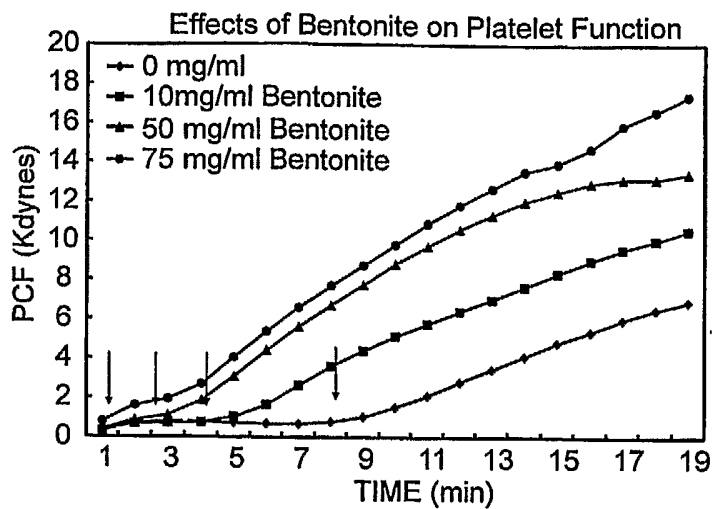
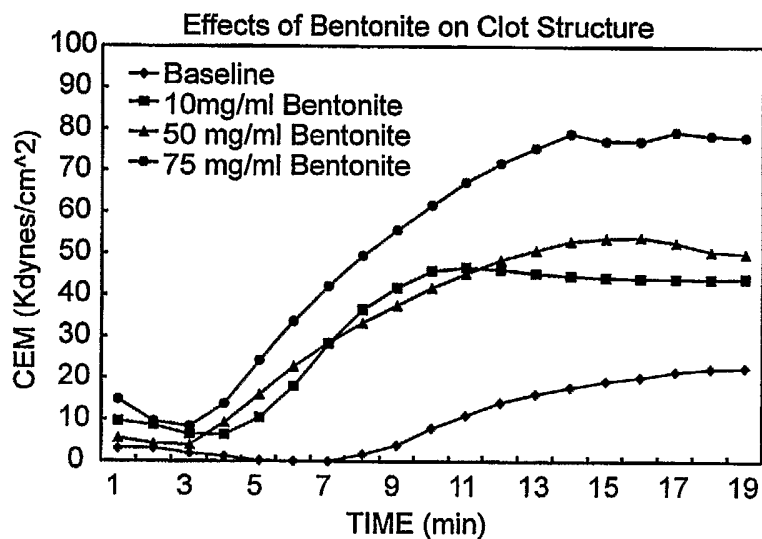
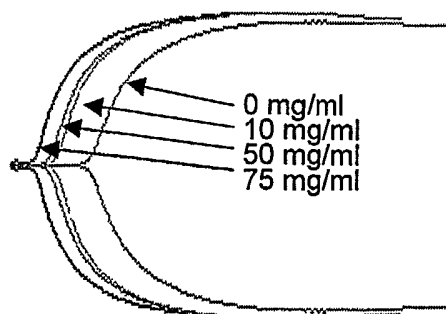
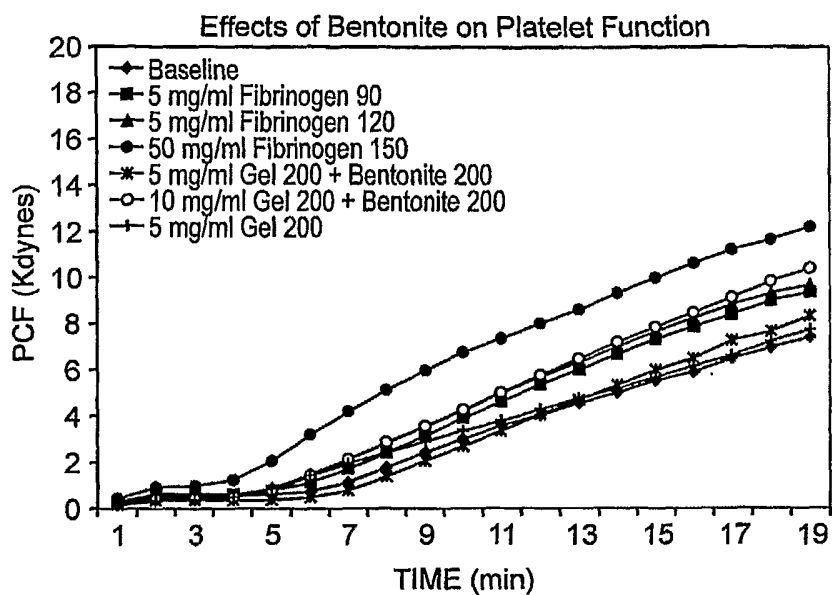
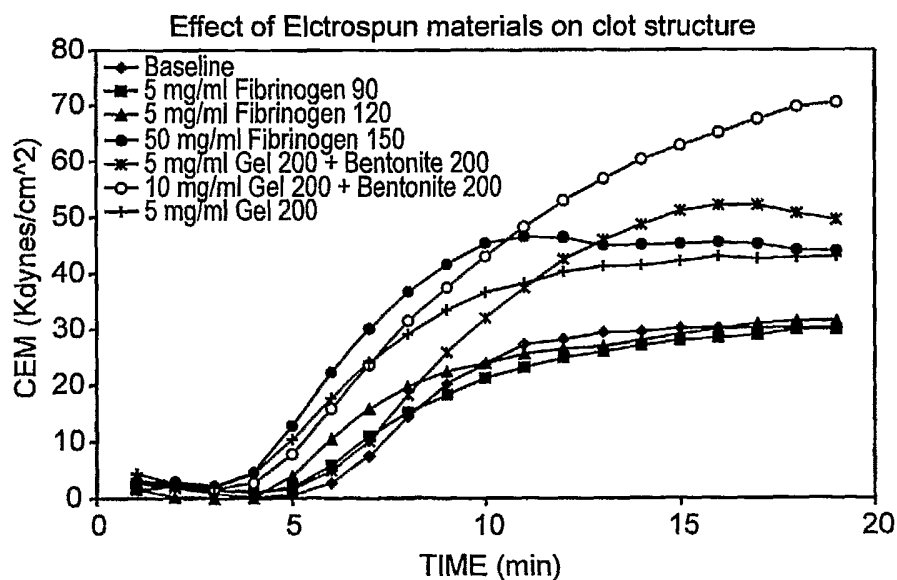


Figure 6

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*Figure 7A**Figure 7B**Figure 7C*

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*Figure 8A**Figure 8B*

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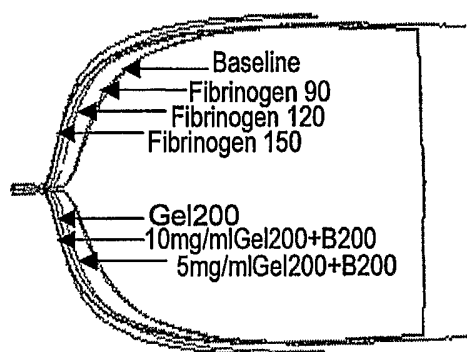
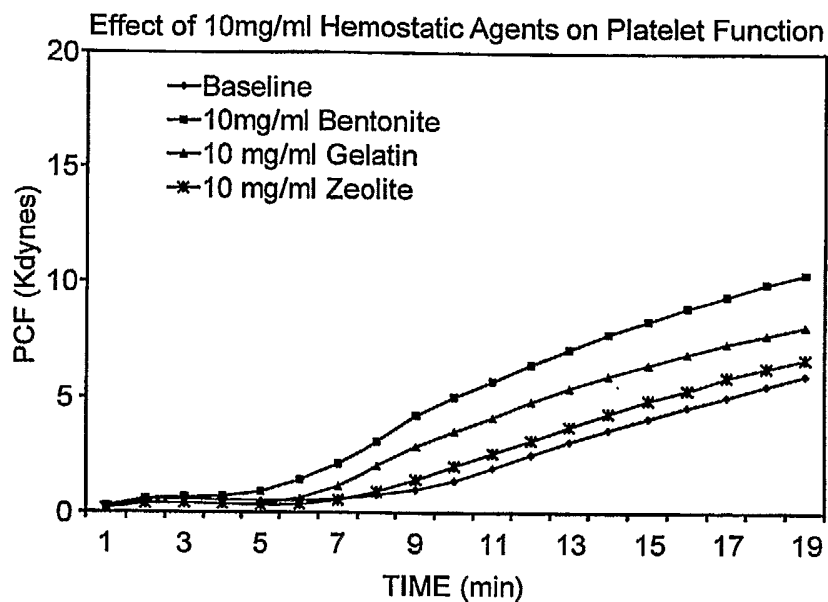
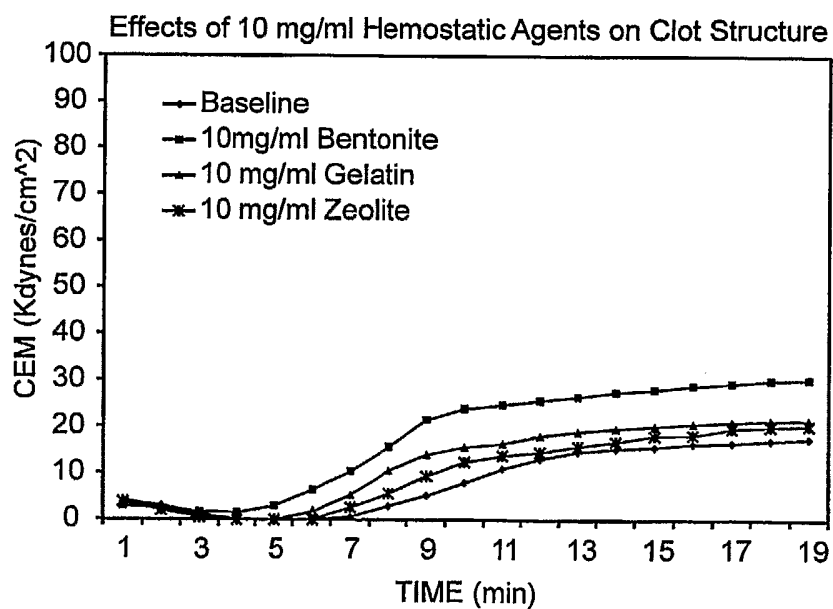
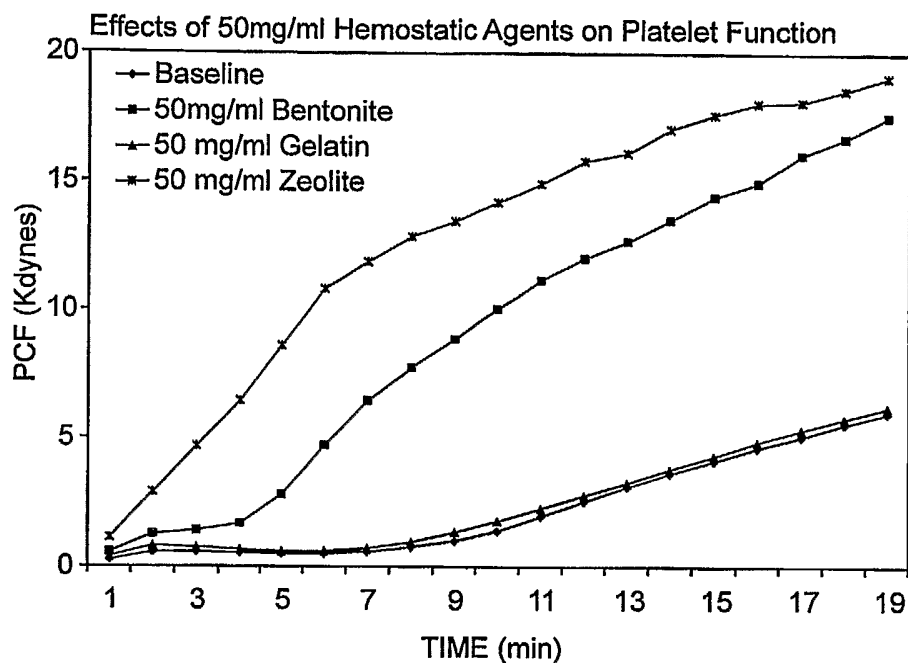
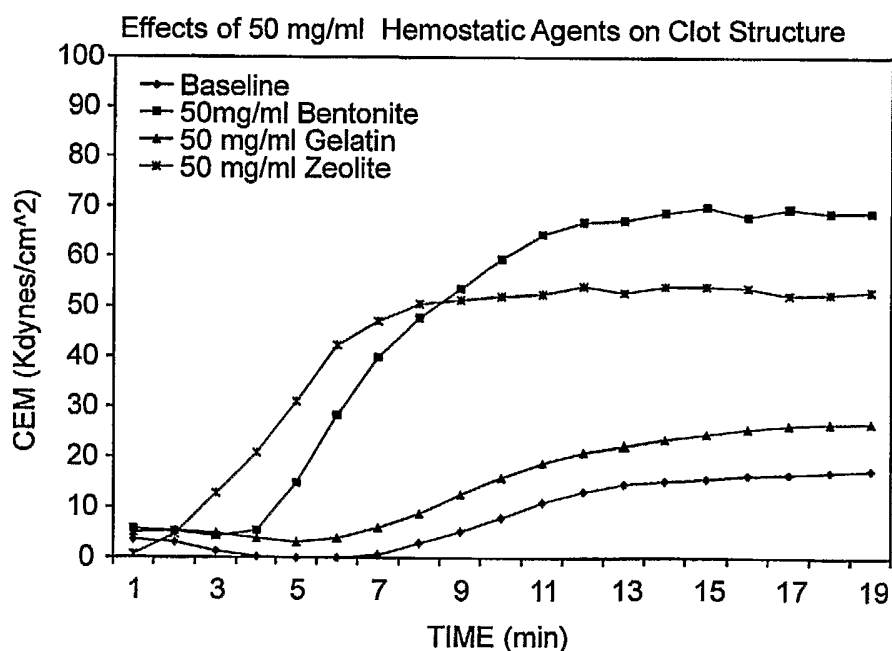


Figure 8C

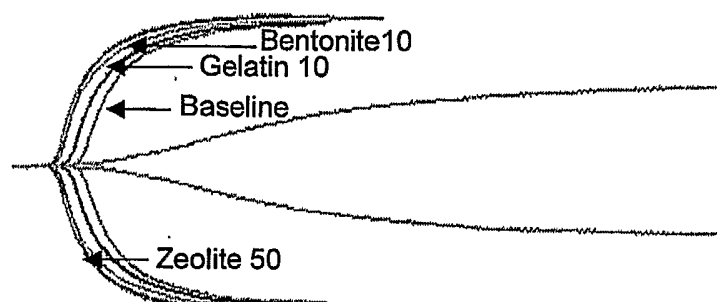
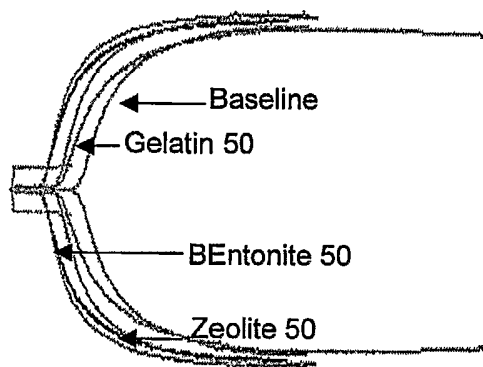
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*Figure 9A**Figure 9B*

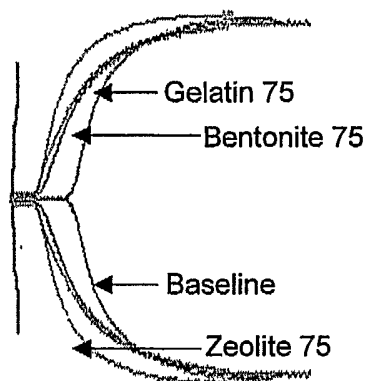
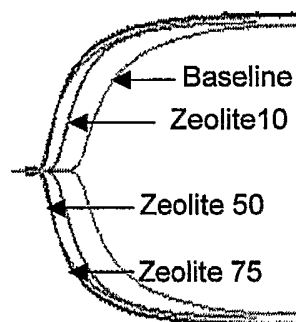
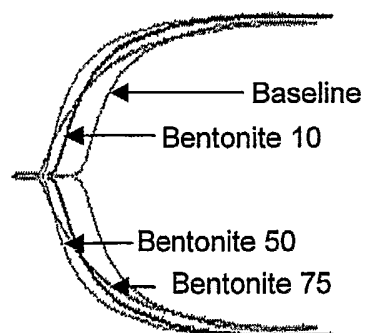
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*Figure 10A**Figure 10B*

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*Figure 11A**Figure 11B*

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*Figure 11C**Figure 11D**Figure 11E*