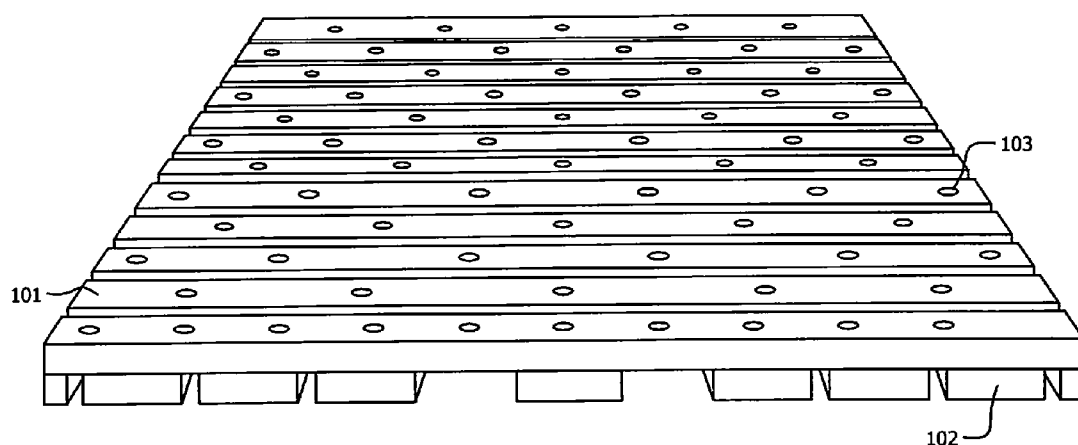




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B65D 19/00 (2006.01)(72) Inventor: **Orain Tubbs**, Beaumont, TX (US)(52) **U.S. Cl.**
CPC **B65D 19/0002** (2013.01)
USPC **248/346.02**; 29/428(73) Assignee: **The Modern Group, Ltd.**, Beaumont,
TX (US)(57) **ABSTRACT**(21) Appl. No.: **14/142,543**(22) Filed: **Dec. 27, 2013****Related U.S. Application Data**(60) Provisional application No. 61/748,412, filed on Jan.
2, 2013, provisional application No. 61/770,127, filed
on Feb. 27, 2013.

An improved laminated mat which comprises synthetic materials are provided for herein. Embodiments may include a plurality of synthetic boards disposed adjacent to each other to form a top surface. Such a top surface may be configured such that individual boards are replaceable in the event of defects, wear and the like. The top surface may be attached to a lower support layer. This layer may also include a plurality of synthetic boards arranged in a cross-hatched manner with respect to the top surface.



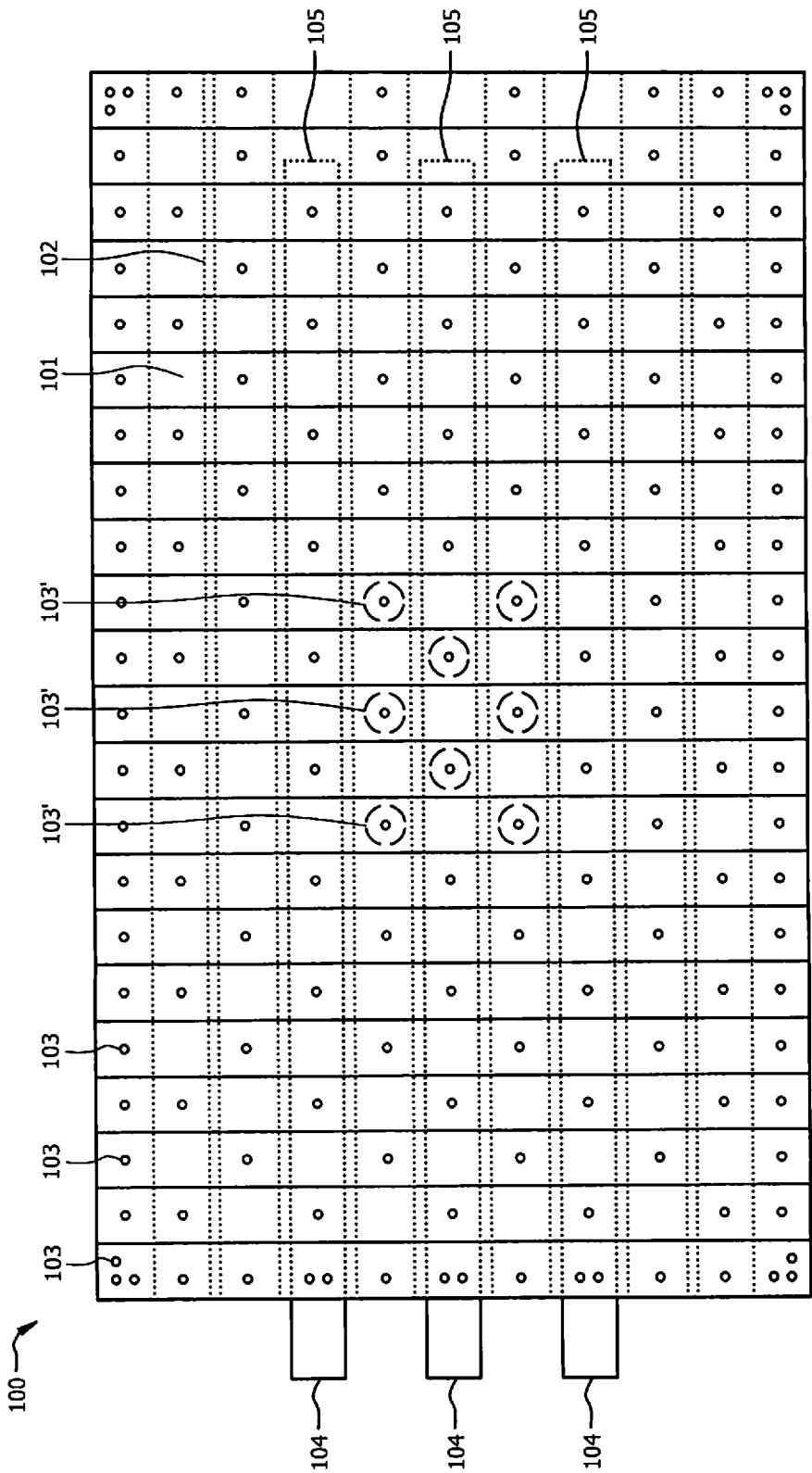


FIG. 1A

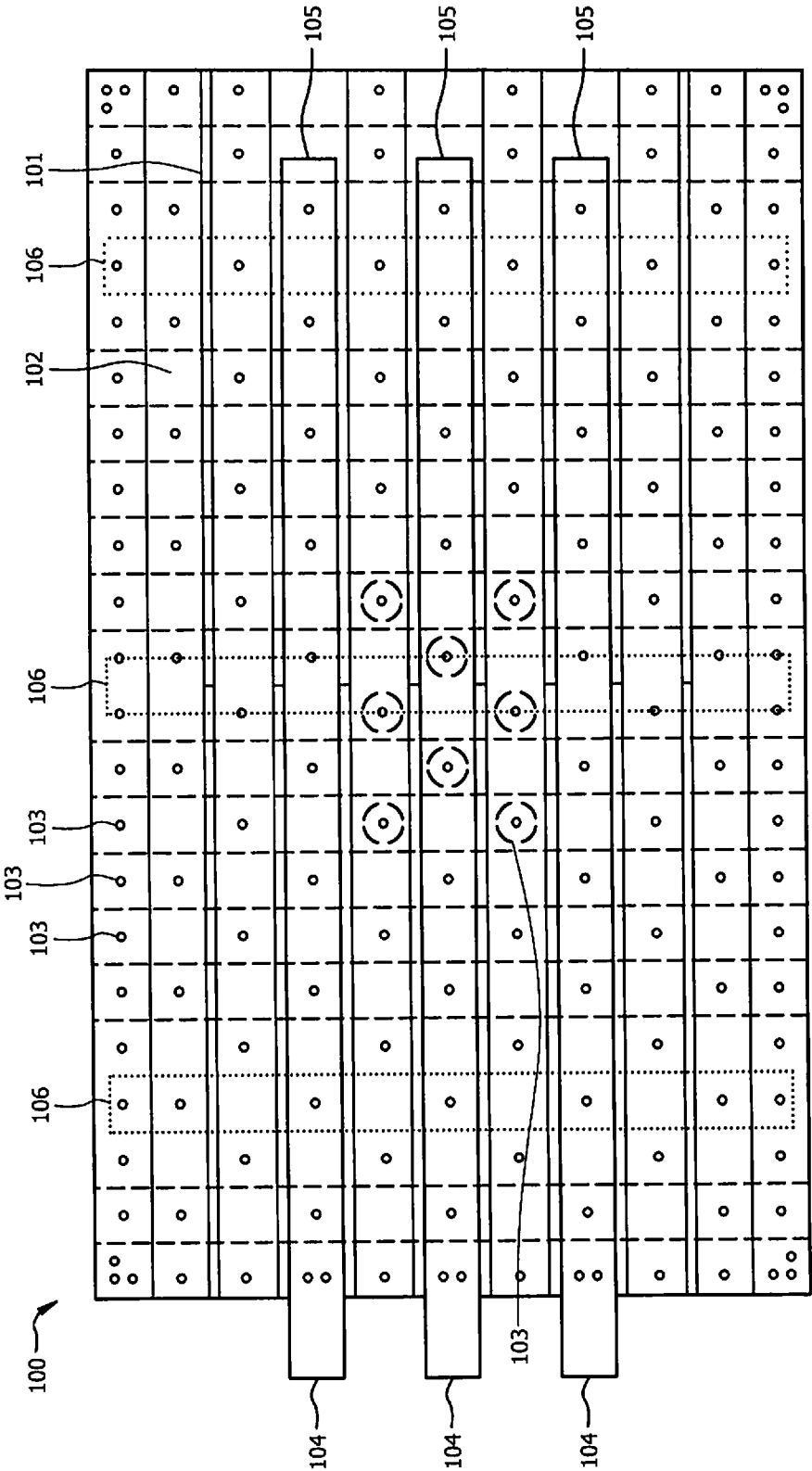
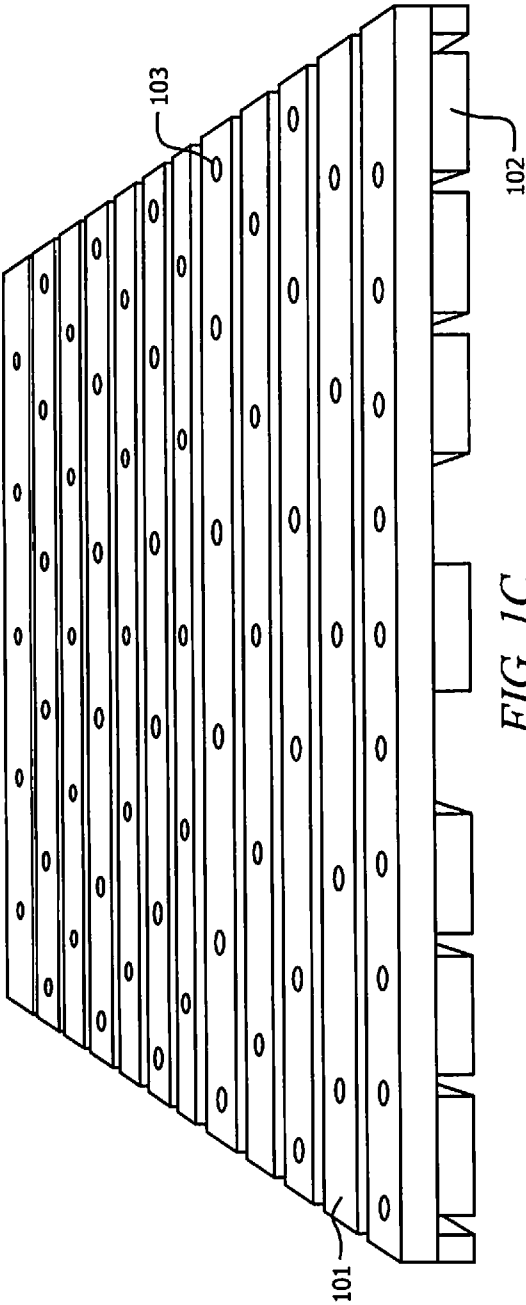


FIG. 1B



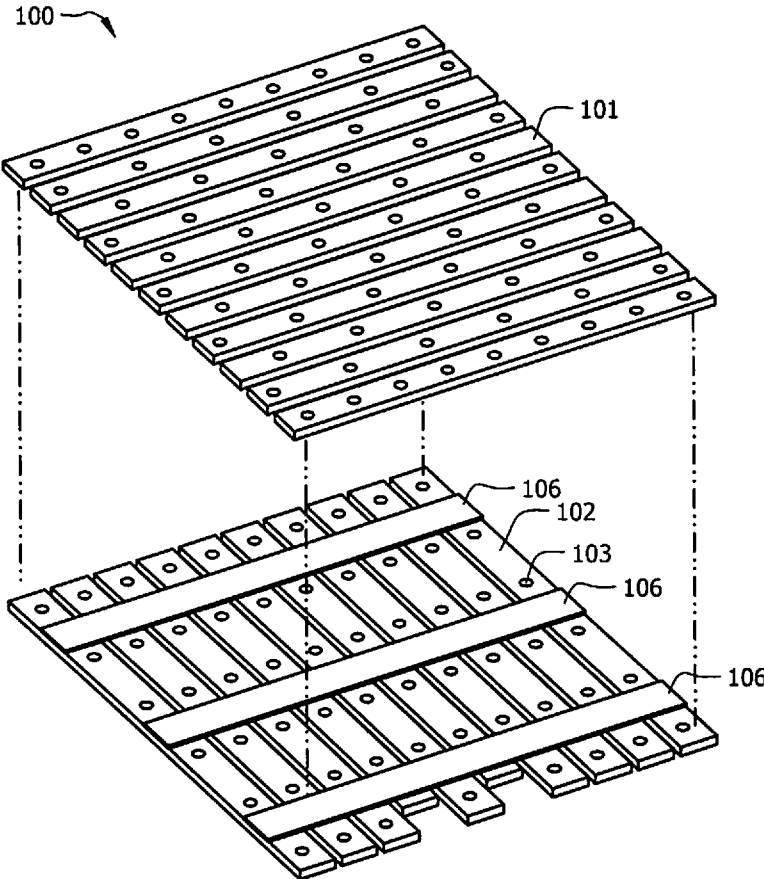


FIG. 1D

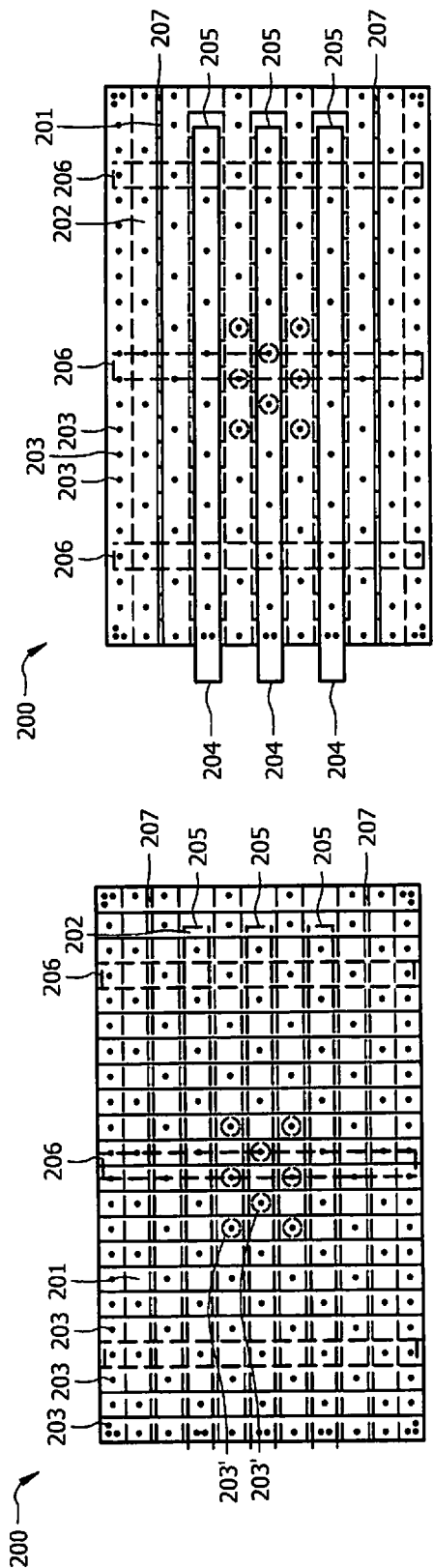


FIG. 2A

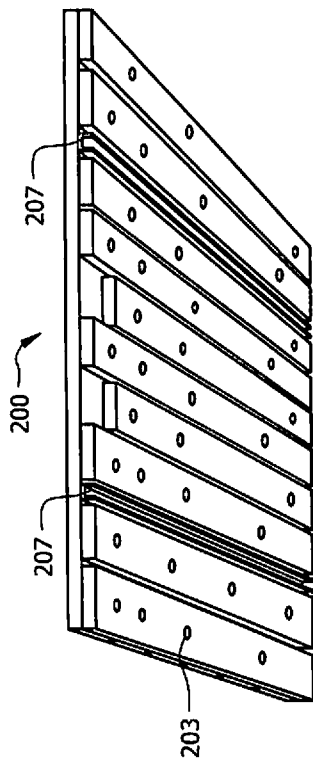


FIG. 2B



FIG. 2C

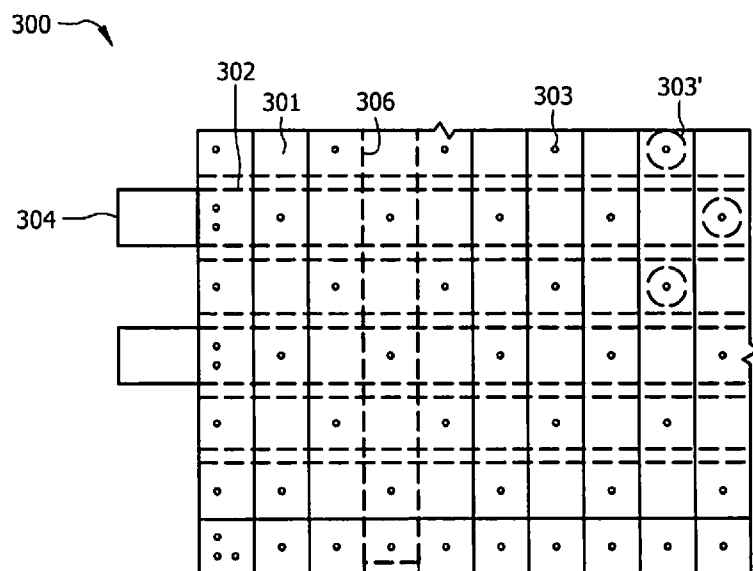


FIG. 3A

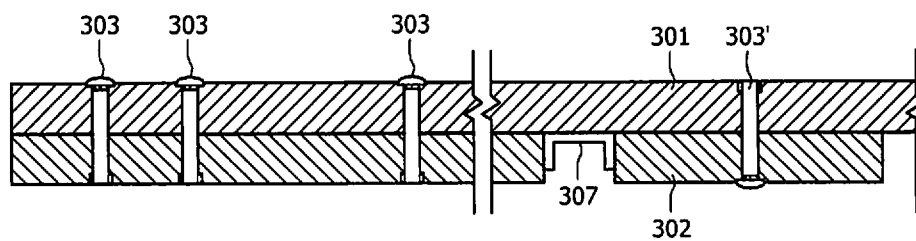


FIG. 3B

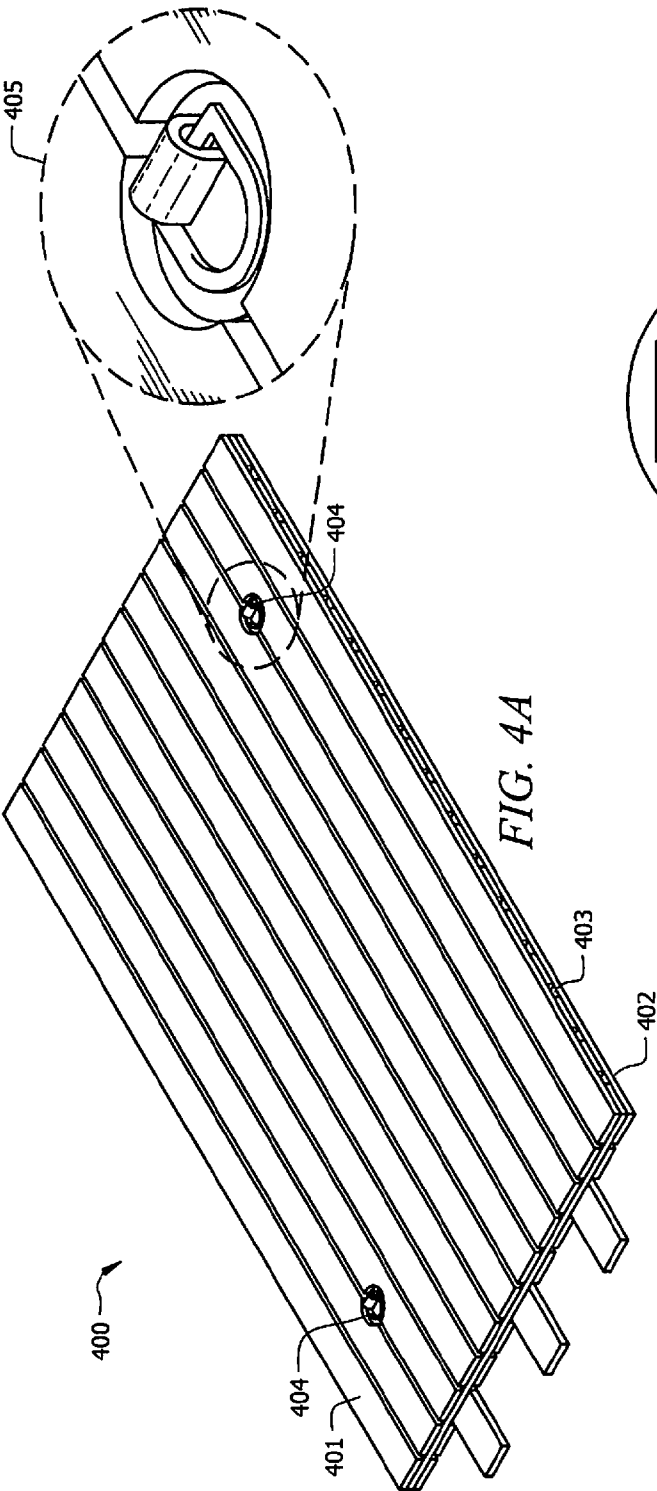


FIG. 4A

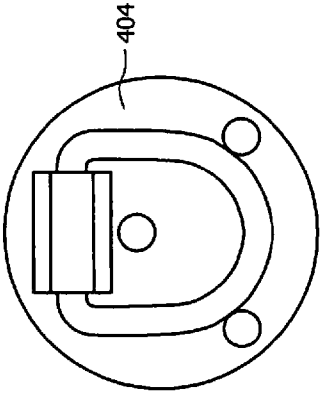


FIG. 4B

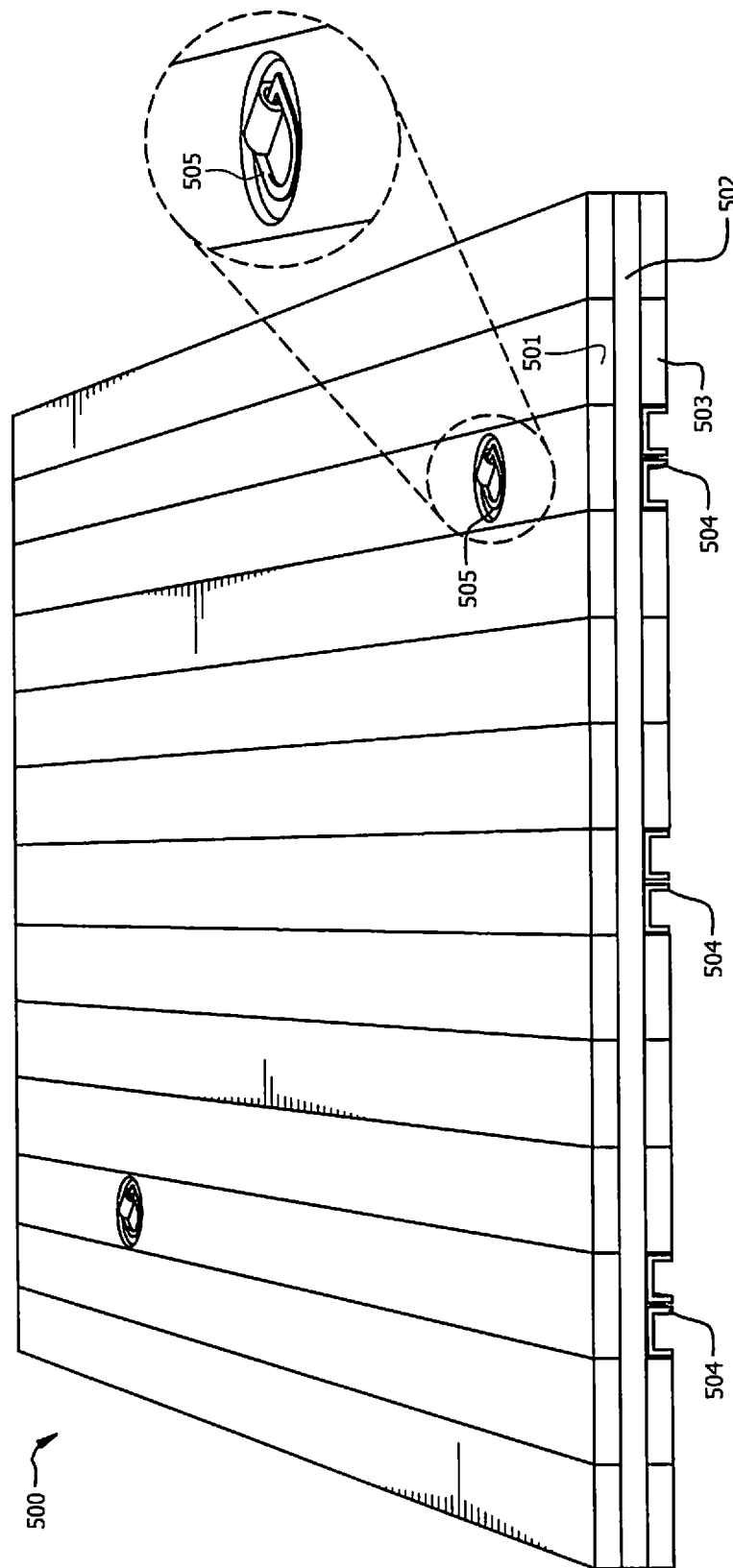


FIG. 5

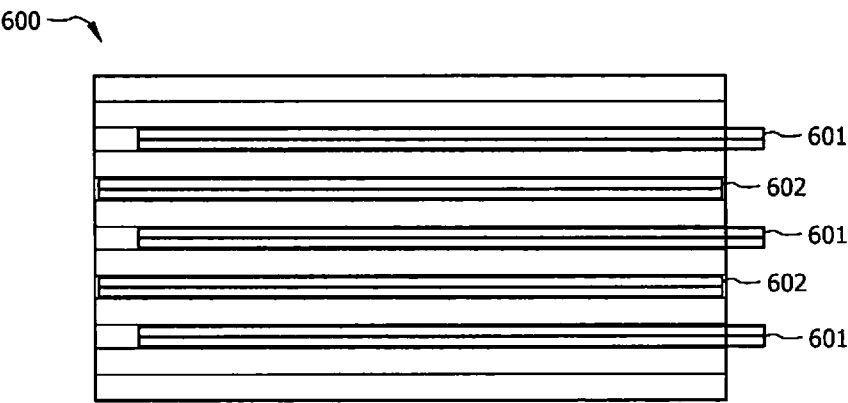


FIG. 6A

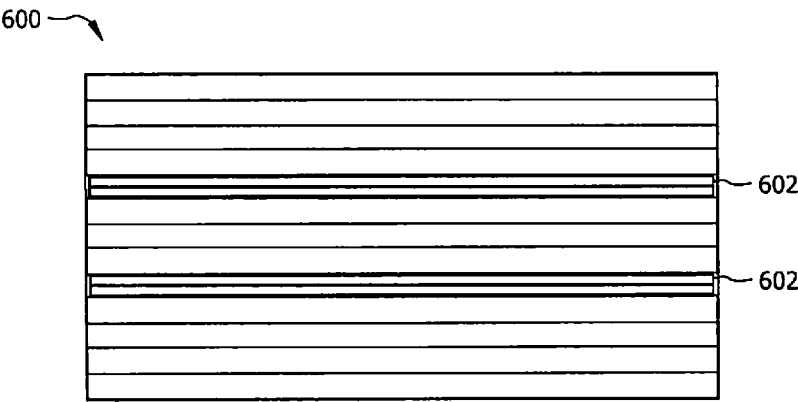


FIG. 6B

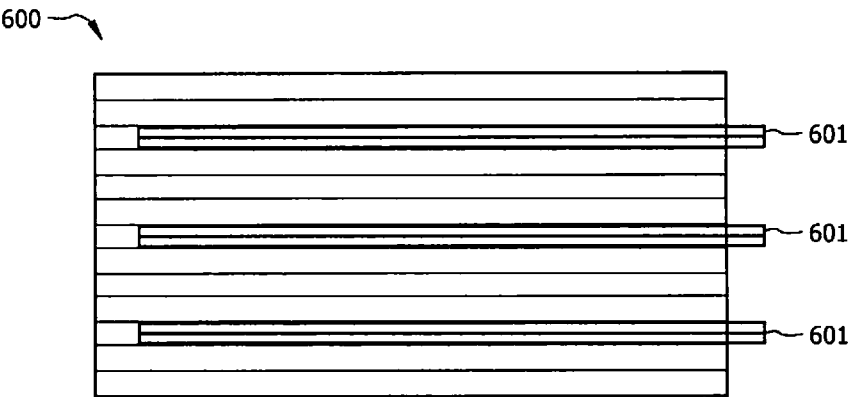
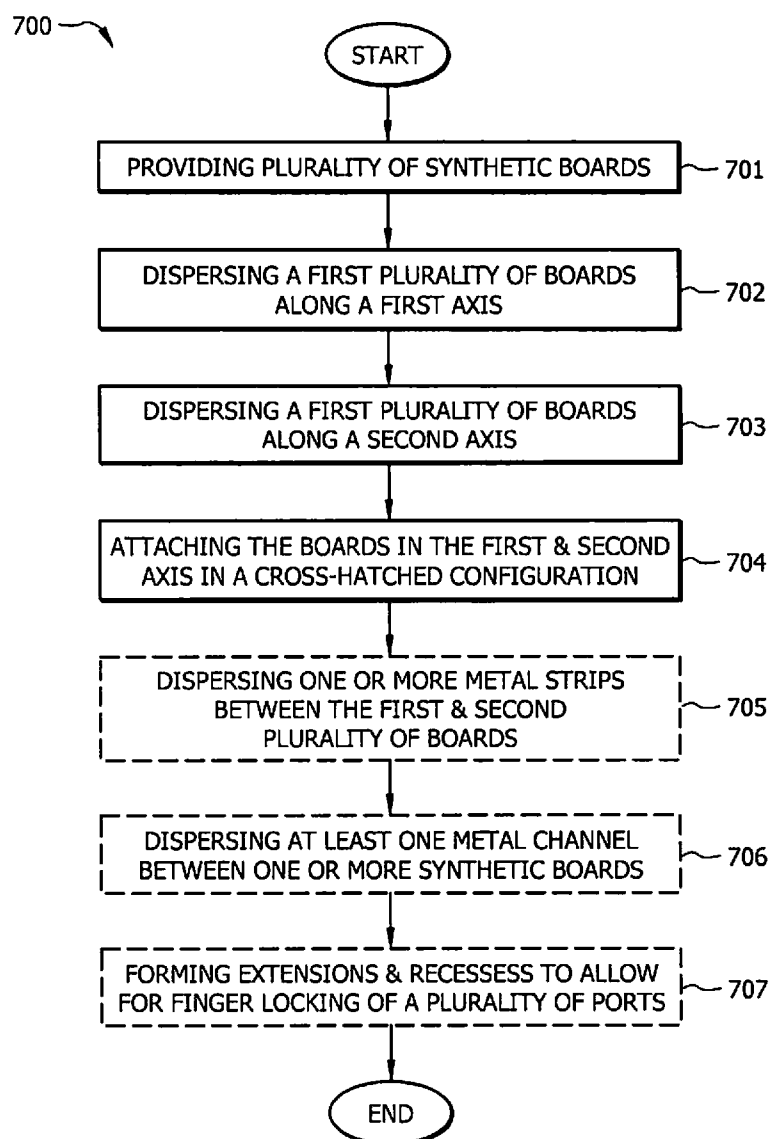


FIG. 6C

*FIG. 7*

SYNTHETIC LAMINATED MAT

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] The present application claims priority on U.S. Provisional Application number 61/748,412, filed Jan. 2, 2013 and entitled "SYNTHETIC LAMINATED MAT," and U.S. Provisional Application number 61/770,127 filed Feb. 27, 2013 and entitled "SYNTHETIC LAMINATED MAT," the disclosures of which are incorporated herein by reference in their entirety.

TECHNICAL FIELD

[0002] The present description relates generally to laminated mats, and more specifically to systems and methods to provide for laminated mats which include synthetic materials.

BACKGROUND

[0003] Laminated mats are in broad use in many industries. These mats tend to have multiple deficiencies which hinder their performance. For example, many are made primarily of wood, such as an untreated wood, which comes in contact with the ground and moisture. Once the mats have been used in the field, the wood is generally moist and at that point they are stacked for storage. However, the moist wood of the mats is generally stacked together in a manner that allows little or no air circulation between the units, which usually causes accelerated rot.

[0004] In addition, it is difficult to move stacks of mats, which are generally moved by forklift. Currently, because there is no gap between the mats to insert the forks of a forklift, one would generally be required to manually insert spacers or chocks between each mat when stacking. These mats are used in large quantities on project sites, and it is not cost effective to have a person manually placing spacers between several thousand mats when stacking for storage.

[0005] Another type of mat used in an oilfield is called a laminated mat. These mats are generally constructed out of 2 inch by 8 inch boards to make a 6 inch by 8 foot by 12 or 14 foot section. These mats are also constructed almost entirely of wood and have the same drawbacks associated with the other design.

[0006] In addition, because current mats are constructed of wood which is fastened together, one cannot easily repair or replace the individual sections of the mats in the field. Wear from continued use and/or damage from heavy equipment used in the field can cause individual pieces of wood used to construct the mats to disintegrate and fall from the constructed mats. This disintegration causes loss of compression and torque of the bolts and nails holding the unit together. It also makes the mat no longer useable.

[0007] Another type of mat may be referred to as a synthetic mat. A synthetic mat generally comprises a large piece of rubber (e.g. 7 foot×13 foot) which is configured to be bolted together with another mat. These mats are generally made in one large piece during an injection molding process where the synthetic material is injected into a compression mold to form the mat.

[0008] While these mats generally do not have the same rotting problems as wood mats, synthetic mats are not in wide use due to various disadvantages. For example, in the event that there is rain at the location of the mat, water tends to stay on top of the mat thereby causing slippery conditions. Syn-

thetic mats tend to be more labor intensive to deploy as they generally require hand labor to bolt together. Moreover, synthetic mats generally have a hollow core. Because of this, if the mat is ever pierced, water fills into the core and causes the mat to be much heavier which creates difficulties in transporting and deploying the mats. Further, if the mats are utilized in a cold environment, water expansion when freezing further damages the mats. Another disadvantage of synthetic mats is that because they generally comprise one large piece of surface material, they generally are not repairable in a cost-effective manner in the event that the mat is damaged.

BRIEF SUMMARY

[0009] Systems, apparatuses and methods which provide for an improved laminated mat which comprises synthetic materials are provided for herein. Such mats may include a plurality of inventive features. For example, some embodiments provide for replaceable top surfaces which allow for portions of the mat to be replaced if in need of repairs, e.g. after excessive wear and tear, and the like. Such top surfaces may include a plurality of boards or slats made from a synthetic material which are attached to a lower support layer. The boards may be attached in a manner which allows for simple replacement of a defective board (e.g. using a plurality of carriage bolts and utilizing little or no nails). Further, the boards may be attached in a manner so as to allow water to drain between the boards.

[0010] In one aspect, a synthetic laminated mat may comprise a plurality of layers. For example a synthetic laminated mat may include a top layer of individual boards which is connected to a lower layer of individual boards where the layers are cross-hatched with respect to each other to provide for strength and stability. In one further aspect, a middle layer of supports may be placed between one or more layers of a mat in order to provide for more stability and to prevent the mat from racking. Additional layers may be likewise added as desired in order to provide for additional strength of the mat in circumstances which may require such.

[0011] The foregoing has outlined rather broadly the features and technical advantages of the present invention in order that the detailed description of the invention that follows may be better understood. Additional features and advantages of the invention will be described hereinafter which form the subject of the claims of the invention. It should be appreciated by those skilled in the art that the conception and specific embodiment disclosed may be readily utilized as a basis for modifying or designing other structures for carrying out the same purposes of the present invention. It should also be realized by those skilled in the art that such equivalent constructions do not depart from the spirit and scope of the invention as set forth in the appended claims. The novel features which are believed to be characteristic of the invention, both as to its organization and method of operation, together with further objects and advantages will be better understood from the following description when considered in connection with the accompanying figures. It is to be expressly understood, however, that each of the figures is provided for the purpose of illustration and description only and is not intended as a definition of the limits of the present invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0012] For a more complete understanding of the present invention, reference is now made to the following descriptions taken in conjunction with the accompanying drawings, in which:

[0013] FIG. 1A illustrates a top view of a synthetic laminated mat in accordance with an embodiment of the present application;

[0014] FIGS. 1B and 1D illustrate a bottom view of a synthetic laminated mat in accordance with an embodiment of the present application;

[0015] FIG. 1C illustrates a perspective view of a synthetic laminated mat in accordance with an embodiment of the present application;

[0016] FIG. 2A illustrates a top view of a synthetic laminated mat in accordance with an embodiment of the present application;

[0017] FIG. 2B illustrates a bottom view of a synthetic laminated mat in accordance with an embodiment of the present application;

[0018] FIG. 2C illustrates a perspective view of a synthetic laminated mat in accordance with an embodiment of the present application;

[0019] FIG. 3A illustrates an enlarged plan view of a synthetic laminated mat in accordance with an embodiment of the present application;

[0020] FIG. 3B illustrates a side cut-away view of a synthetic laminated mat in accordance with an embodiment of the present application;

[0021] FIGS. 4A and 4B illustrate a top view of a synthetic laminated mat and an attachment means in accordance with an embodiment of the present application;

[0022] FIG. 5 illustrates a top view of a synthetic laminated mat and an attachment means in accordance with an embodiment of the present application;

[0023] FIGS. 6A-6C illustrate a bottom view of a synthetic laminated mat in accordance with an embodiment of the present application; and

[0024] FIG. 7 illustrates a method flow for forming a synthetic laminated mat in accordance with an embodiment of the present application.

DESCRIPTION

[0025] It is noted that the following discussion of the figures will be in the context of the embodiments illustrated in the provided drawings. To the extent that the provided drawings note specific measurements, layers, attachment locations for materials, and the like, these specific values are given by way of example and are not intended to be limiting. It is contemplated that mats having different size boards, additional layers to accommodate for increased loads, different attachment means or locations, and the like, may be made in accordance with the described inventive concepts.

[0026] FIG. 1A illustrates a top view of a synthetic laminated mat **100** in accordance with an embodiment of the present application. FIGS. 1B and 1D illustrate a bottom view and FIG. 1C illustrates a perspective view respectively of synthetic laminated mat **100**. FIGS. 2A-2C illustrate another embodiment of a synthetic laminated mat **200** from a top, bottom and perspective view respectively. Referring to FIGS. 1 and 2, synthetic laminated mat **100** and **200** are shown which includes at least two layers of synthetic boards, e.g. a top layer **101/201** and a bottom layer **102/202** (shown by

dashed lines), which are disposed in a cross-hatched layout. The layers are bolted together in a manner to provide for stability and prevent deformation of the mat.

[0027] It is noted that in some embodiments a third (or more) layer may be added to provide for higher load capacity. Such an additional layer may be added in a cross-hatched manner with respect to the most adjacent layer. It is further noted that the ability to add a layer provides for advantages over previously fabricated synthetic laminated mats which have large continuously molded surfaces. For example, in the event that a user of a mat needs an additional 30% capacity, there is no manner to add to the completed molded material. Rather, a new mat would be required.

[0028] In the illustrated embodiments of FIGS. 1 and 2, the synthetic boards are made to be 1.5 inches thick and 7.5 inches wide and are disposed adjacently in a slatted formation. It is noted that various sizes may be utilized, however, the illustrated embodiment would more readily interlock with existing wood mats. Therefore, users who are interchanging old wood mats for new synthetic laminated mats may make the exchange as replacement of existing materials is needed. It is noted that embodiments may be otherwise customized to be utilized with other types of materials in a similar manner.

[0029] Embodiments may also vary in spacing between boards in accordance with desired usage. For example, a wider spacing may allow for improved water runoff. However, more narrow spacing (e.g. directly adjacent) reduces trip hazards in the field and strengthens the mat. In some embodiments, synthetic boards on the top surface may be substantially closed (e.g. having minimal spacing). Such a design would not be practical for previously implemented wood mats as it would increase rotting problems.

[0030] In some embodiment, one or more of the boards on the surface layer of the synthetic laminated mat may be fastened using only bolts, such as bolts **103/203**. With previous mats, bolts and nails are generally needed to prevent racking. However, as time wears on, the nails become loose and can be a hazard for vehicles on the mats and a safety hazard for persons walking on the mats. Further, when repairing boards in a mat, the additional removal of nails becomes cumbersome. Accordingly, the ability to use bolts reduces the number of tools needed at the site, increases the speed of repairs, etc. As seen in the illustrated embodiment, bolts **103/203** may also be disposed in a triangle pattern and additional bolts are utilized around the edges and corners than are utilized in the center of mat **100/200**. One or more of these patterns may be utilized to increase the fastening strength and to help maintain the shape of the mat, e.g. to prevent racking.

[0031] The synthetic laminated mat **100/200** of FIGS. 1 and 2 also includes a finger-locking system where one or more boards may extend beyond the outer edge (at **104**) or terminate short of the edge (at **105**) of mat **100/200**. Such a system allows for multiple mats to be interlocked together as opposed to previously constructed synthetic laminated mats which generally require a field worker to bolt or otherwise attach adjacent mats.

[0032] In some embodiments, a synthetic laminated mat may also include one or more metal strips **106/206** (shown in FIGS. 1-2). These strips may be added as a middle layer between an upper and lower synthetic board layer to provide for additional strength in the mat. Alternatively, these strips may be added as part of a bottom layer between synthetic boards.

[0033] In the illustrated embodiments of synthetic laminated mats **100/200**, metal strips **106/206** are cross-hatched with respect to top layer **101/201**, but are parallel with bottom layer **102/202**. While this particular layout is not required, it is noted that bolting the top layer to a cross-hatched layer assists in maintaining the squareness of the mat. It is further noted that not all of the bolts of the illustrated embodiment are necessarily disposed through the metal strips/

[0034] In one embodiment, synthetic laminated mat **200** may also utilize one or more metal channels **207** which are disposed along the length of synthetic laminated mat **200**. The use of these metal channels **207** may be implemented in various circumstances to increase the strength of mat **200**, prevent racking, etc. In some embodiments, multiple channels **207** may be utilized to increase the strength of mat **200**, e.g., in place of adding an additional layer of synthetic boards to the mat. The use of metal is helpful for strength, structural stability, and size minimization, however, in some instances the metal materials may come at higher cost. It is appreciated that this tradeoff will be specific to a user's preferences and embodiments may be customized accordingly.

[0035] Referring to the section detail diagram of FIG. 3, embodiments may utilize carriage bolts which are counter-sunk with a nut in a manner that a smooth top surface is provided. Further, bolts may be sunk through one or more of the previously discussed metal strips or channels.

[0036] FIG. 3A illustrates an enlarged plan view of a synthetic laminated mat **300** in accordance with an embodiment of the present application. Synthetic mat **300** includes a top surface **301**, bottom surface **302**, connectors **303**, and extension portions **304**. FIG. 3B illustrates a side cut-away view of synthetic laminated mat **300**. In some embodiments, bolts are used as connectors **303** and are configured to attach one or more layers of materials in a manner where a portion of the bolts **303'** are reversed in direction, e.g. where the head of the bolt is facing down (i.e. proximate to the bottom surface of mat **300**). Such bolts are also illustrated by the circled bolts **103'** and **203'** of FIGS. 1 and 2. Embodiments may dispose one or more bolts in this manner to help electrically ground the mat to prevent buildup of static electricity. Further, in some embodiments, copper head bolts may be utilized for each of bolts **303/303'**, or for one or more of bolts **303'** to assist with electrical grounding.

[0037] It is noted that embodiments may utilize various forms of synthetic materials and metals to accomplish the above-described structures. Each material may have different properties to provide for preferences for strength, stability, surface grip, and the like. It is further noted that while the above embodiments utilized bolts for attaching portions of a synthetic laminated mat together, other fasteners may be utilized such as rivets, and the like.

[0038] FIG. 4 illustrates a top view of a synthetic laminated mat **400** in accordance with an embodiment of the present application. Synthetic laminated mat **400** includes a top layer **401**, bottom layer **402**, and middle layer **403**. Such layers are disposed in a cross-hatched manner.

[0039] Synthetic laminated mat **400** further includes an attachment means **404**. In some applications, it is useful to include an attachment means **404** on a mat **400** for various reasons, e.g. to assist in lifting/placing the mat, to secure something to the mat, etc. Traditionally, wood laminated mats have only utilized cable loops to accomplish such an attachment means because wood rot causes other types of attachment methods to pull out or detach from the mat. Such issues

are overcome with the present synthetic laminated mat embodiments. In one embodiment attachment means **404** is implemented with one or more D-Rings (see FIGS. 4A-4B). A D-ring may be configured to be recessed into the mat (as shown in exploded view **405**) to be out of the way of foot and vehicle traffic. In this manner, the attachment means **404** reduces trip hazards and prevents damage caused by the attachment means **404** on other mats when a plurality of mats are stacked for storage (which tends to be a problem with cable loops). The illustrated D-ring attachment means may be bolted into the second layer of the synthetic mat to provide for additional stability for lift support.

[0040] Embodiments may include a plurality of attachment means **404**, such as D-Rings **404** disposed about the synthetic mat **400** in a manner which allows the synthetic laminated mat to be lifted or otherwise moved from various points of connection. In one embodiment, two attachment means **404** may be provided on opposing sides of mat **400** in a manner which allows a lifting device to connect to attachment means **404** and lift mat **400** and maintain mat **400** in a substantially level orientation to prevent sudden tipping or dropping of mat **400**. In another embodiment, additional attachment means **404** may be provided at other points to provide further stability (e.g. in the four corners, in the center, and the like).

[0041] It is noted that other forms of attachment means may be utilized such as cable loops or other forms of latches or rings. Such means may be secured in a recessed manner or on top of the synthetic laminated mat. Each method will have various advantages and disadvantages which are apparent to one of skill in the art. However, it is appreciated that due to the construction of the overall synthetic mat, such attachment means may be better secured to the mat for longer term use and reduced failures than has been previously been available with mat devices.

[0042] FIG. 5 illustrates a synthetic laminated mat **500** in accordance with an embodiment of the present application. Synthetic laminated mat **500** includes a top layer **501**, bottom layer **503**, and middle layer **402**. Such layers are disposed in a cross-hatched manner. Synthetic laminated mat **500** further includes metal channels **504** and attachment means **505**.

[0043] In this embodiment, a plurality of metal channels are disposed side by side between a first and second board on lower layer **503**. As noted above metal channels **504** may be utilized to add strength to a mat and to prevent the mat from warping. The plurality of metal channels may be configured such that the height of the legs of the channels are flush with lower layer **503**. In some cases, the height of the legs may be slightly smaller such that the metal does not contact the ground with the boards of lower layer **503**. In some instances, metal channels **504** may extend along the length of the mat where attachment means **505** are located. Such a placement may provide for additional strength to hold the weight of the mat and any other load when the mat is being lifted at attachment means **505**. While not shown, it is appreciated that metal channels **504** may be bolted with the corresponding layers in a similar manner as implemented with the synthetic boards.

[0044] FIGS. 6A-6C illustrate embodiments having different placements of metal channels on the lower layer of synthetic laminated mat **600**. A plurality of metal channels **601** may be configured to extend beyond the edge of mat **600** on one end, and stop short of the other edge of mat **600**. In this manner, metal channels **601** may be utilized to finger lock a plurality of mats disposed adjacently to each other. Mat **600** also includes a plurality of metal channels **602** which extend

to the ends of each side of mat **600**. The number of channels as well as placement may depend on the amount of strength needed, the size of the mat (e.g. a longer mat may need additional channels), and the like. It is appreciated that while metal channels **601** and **602** are shown as the double channels illustrated in FIG. 5, single channels may also be utilized.

[0045] It is noted that embodiments may also comprise methods for creating and/or using a synthetic laminated mat as shown in FIG. 7. For example, a method **700** for creating a synthetic laminated mat may comprise one or more steps of creating or providing a plurality of synthetic boards **701**. A first plurality of synthetic boards are disposed along a first axis **702**, and a second plurality of boards are disposed along a second axis **703**. Method **700** may further include attaching the first plurality of synthetic boards and second plurality of synthetic boards in a cross-hatched manner **704**. In accordance with more detailed embodiments, the method **700** may comprise disposing one or more metal strips between the upper and lower layers of synthetic boards and attaching them thereto **705**. Further method **700** may include disposing one or more metal channels between one or more synthetic boards to provide for added stability **706**. The method **700** may also include forming extensions and recesses in the synthetic laminated mat in a manner which allows for finger locking between one or more mats **707**.

[0046] In a further embodiment, the method may also include for adding additional layers of synthetic boards which may provide for additional strengthening of the mat. A method of use may comprise providing a plurality of synthetic laminated mats having an upper surface which includes a plurality of synthetic boards which are attached to a lower surface and disposing the plurality of mats adjacent to each other to form a path for vehicles to travel thereon. In accordance with more detailed embodiments, the method may comprise disposing a synthetic laminated mat to be adjacent to one or more wood mats.

[0047] Although the present invention and its advantages have been described in detail, it should be understood that various changes, substitutions and alterations can be made herein without departing from the spirit and scope of the invention. Moreover, the scope of the present application is not intended to be limited to the particular embodiments of the process, machine, manufacture, composition of matter, means, methods and steps described in the specification. As one of ordinary skill in the art will readily appreciate from the disclosure of the present invention, processes, machines, manufacture, compositions of matter, means, methods, or steps, presently existing or later to be developed that perform substantially the same function or achieve substantially the same result as the corresponding embodiments described herein may be utilized according to the present invention. Accordingly, the claims which issue from this application are intended to include within their scope such processes, machines, manufacture, compositions of matter, means, methods, or steps.

What is claimed is:

1. A synthetic laminated mat comprising:

a top layer having a plurality of synthetic boards disposed side by side; and

a lower layer having a plurality of synthetic boards disposed in a cross-hatched manner with respect to the top layer, wherein the top layer and lower layer are attached with a plurality of fasteners in a manner configured to maintain the shape and structure of the mat.

2. The synthetic laminated mat of claim 1 further comprising at least one intermediate layer configured to provide additional load strength to the mat.

3. The synthetic laminated mat of claim 2 wherein the at least one intermediate layer comprises a plurality of metal strips disposed in a cross-hatched manner with respect to the top layer.

4. The synthetic laminated mat of claim 2 wherein the at least one intermediate layer comprises a layer of synthetic boards disposed in a cross-hatched manner with respect to the top layer.

5. The synthetic laminated mat of claim 2 wherein the at least one intermediate layer further comprises a metallic channel.

6. The synthetic laminated mat of claim 1 wherein the fasteners comprise plurality of bolts.

7. The synthetic laminated mat of claim 6 wherein at least one of the plurality of bolts are fastened in a manner to assist in providing for electrical grounding the mat.

8. The synthetic laminated mat of claim 1 wherein one or more of the layers are configured to finger lock with a second mat.

9. The synthetic laminated mat of claim 1 further comprising at least one metallic channel configured to extend along a length of the lower layer of the synthetic laminated mat.

10. The synthetic laminated mat of claim 9 further comprising a plurality of metal channels disposed between a first and second synthetic board of the plurality of synthetic boards.

11. The synthetic laminated mat of claim 9 wherein the at least one metallic channel is configured to finger lock with a one or more additional laminated mats

12. The synthetic laminated mat of claim 9 wherein at least one metallic channel extends along the length of the laminated mat, and at least one metallic channel extends beyond the edge of the laminated mat.

13. The synthetic laminated mat of claim 1 wherein the plurality of synthetic boards are disposed in a manner where they are directly adjacent to each other.

14. The synthetic laminated mat of claim 1 further comprising at least one attachment means disposed on the top surface of the mat.

15. The synthetic laminated mat of claim 14 wherein the at least one attachment means is recessed into the top layer of the mat.

16. The synthetic laminated mat of claim 15 wherein the at least one attachment means is attached to a lower layer of the mat.

17. The synthetic laminated mat of claim 15 wherein the attachment means comprises at least one D-Ring.

18. The synthetic laminated mat of claim 1 further comprising a plurality of D-Rings disposed on a top layer of the mat on opposing sides.

19. A method for forming a synthetic laminated mat, the method comprising:

providing a first plurality of synthetic boards;

disposing the first plurality of synthetic boards adjacent to one another along a first axis;

providing a second plurality of synthetic boards;

disposing the second plurality of synthetic boards adjacent to one another along a second axis which is perpendicular to the first axis; and

attaching the first and second plurality of synthetic boards to form the synthetic laminated mat.

20. The method of claim **19** further comprising disposing one or more metal strips between the first and second plurality of synthetic boards, said metal strips oriented perpendicularly with respect to the first axis.

21. The method of claim **19** further comprising disposing one or more metal channels between one or more of the second plurality of synthetic boards.

22. The method of claim **19** further comprising forming extensions and recesses in the synthetic laminated mat, thereby allowing for finger locking between a plurality of laminated mats.

23. The method of claim **19** further comprising attaching a third plurality of synthetic boards in a cross hatched pattern with respect to at least one of the first and second plurality of synthetic boards.

24. The method of claim **19** wherein attaching the first plurality of synthetic boards to the second plurality of syn-

thetic boards includes driving a plurality of bolts from the first plurality of synthetic boards to the second plurality of synthetic boards and driving at least one bolt from the second plurality of synthetic boards to the first plurality of synthetic boards.

25. The method of claim **24** wherein the at least one bolt is configured to electrically ground the synthetic laminated mat.

26. The method of claim **19** further comprising connecting at least one attachment means to the first plurality of synthetic boards.

27. The method of claim **26** further comprising creating at least one recess within the first plurality of synthetic boards for receiving the at least one attachment means.

28. The method of claim **26** wherein the attachment means is a D-ring.

* * * * *