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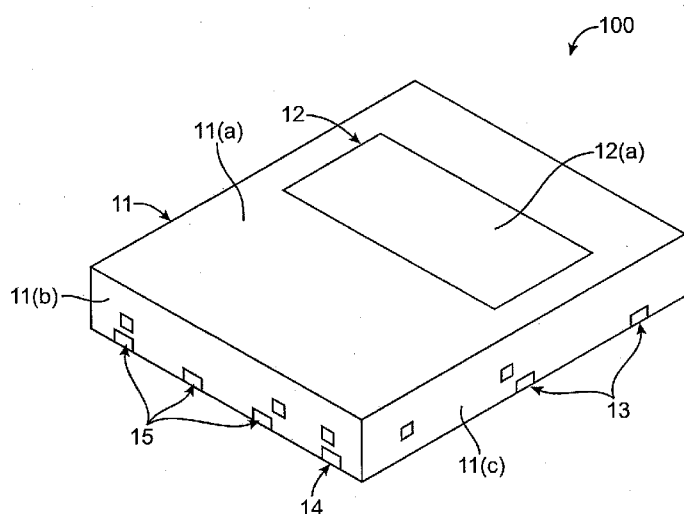


FIG. 1

(57) Abstract: A semiconductor die package. The semiconductor die package includes a leadframe structure comprising a first lead structure, a second lead structure, and a third lead structure. It also includes a semiconductor die comprising a first surface and a second surface. The semiconductor die is on the die attach pad of the leadframe structure. The first surface is proximate the die attach pad. The semiconductor die package further includes a clip structure comprising a first interconnect structure and a second interconnect structure, the first interconnect structure comprising a planar portion and a protruding portion, the protruding portion including an exterior surface and side surfaces defining the exterior surface. The protruding portion extends from the planar portion of the first interconnect structure. The second surface of the semiconductor die is proximate to the clip structure, and a molding material covers at least the semiconductor die and at least a portion of the side surfaces of the protruding portion.

SEMICONDUCTOR DIE PACKAGE WITH CLIP INTERCONNECTION

CROSS-REFERENCES TO RELATED APPLICATIONS

[0001] NOT APPLICABLE

5 BACKGROUND

[0002] Power semiconductor die packages are known and are used in computers and the like. One type of power semiconductor die package is a PQFN (power quad flat no-lead) type package. This type of package does have leads, but they do not extend past lateral surfaces of the molding material that encapsulates a semiconductor die.

10 [0003] An exemplary semiconductor die package is shown in FIG. 14. FIG. 14 shows a semiconductor die **108**, which is sandwiched between a drain clip **101** and a die attach pad **103**, which connects to a source region in the semiconductor die. The drain clip **101** is coupled to a drain lead **177** using solder **118**.

[0004] While the semiconductor die package shown in FIG. 14 is effective,
15 improvements could be made. First, power semiconductor die packages generate a significant amount of heat. It would be desirable to improve upon semiconductor die packages so that they can dissipate more heat. Second, the bottom of the semiconductor die package shown in FIG. 14 has an exposed source pad structure. This type of structure is not compatible with MLP (micro leadframe package) and S08 types of semiconductor die
20 packages. Third, the clip connection to the drain lead **177** is a difficult, because it needs to be bent and aligned with a downset portion of the drain clip **101**. The somewhat complicated structure also makes the semiconductor die package more expensive to produce. Fourth, the limited amount of space associated with the source die attach pad can limit the size of the dies used in the semiconductor die package.

25 [0005] It would be desirable to provide for a semiconductor die package that can address these and other problems. Embodiments of the invention can address the above problems, and other problems, individually and collectively.

BRIEF SUMMARY

[0006] Embodiments of the invention include semiconductor die packages, as well as methods for making semiconductor die packages.

[0007] One embodiment of the invention is directed to a semiconductor die package.

5 The semiconductor die package comprises a leadframe structure comprising a first lead structure (e.g., a drain lead structure) comprising a die attach pad, a second lead structure (e.g., a source lead structure), and a third lead structure (e.g., a gate lead structure). It also comprises a semiconductor die comprising a first surface and a second surface. The semiconductor die is on the die attach pad of the leadframe structure, and the second surface
10 is proximate the die attach pad. The semiconductor die package further comprises a clip structure (e.g., a dual gauge clip structure) comprising a first interconnect structure and a second interconnect structure, and a protruding portion comprising an exterior surface and side surfaces defining the exterior surface, where the protruding portion extends from the first interconnect structure. The first surface of the semiconductor die is proximate to the clip
15 structure, and a molding material covers at least the semiconductor die and at least a portion of the side surfaces of the protruding portion.

[0008] Another embodiment of the invention is directed to a method of making a semiconductor die package. The method including: a) obtaining an array of leadframe structures, each leadframe structure comprising a first lead structure comprising a die attach
20 pad, a second lead structure, and a third lead structure; b) attaching a plurality of semiconductor dies to the die attach pads of the leadframe structures in the array of leadframe structures; c) attaching an array of clip structures to the semiconductor dies in the plurality of semiconductor dies, wherein each clip structure comprises a first interconnect structure and a second interconnect structure, the first interconnect structure comprising a planar portion and
25 a protruding portion comprising an exterior surface and side surfaces defining the exterior surface, the protruding portion extending from the planar portion of the first interconnect structure; and d) molding a molding material around at least a portion of the clip structures, semiconductor dies, and leadframe structures. The exterior surface of each of the clip structures is exposed through the molding material.

30 [0009] Other embodiments of the invention are directed to electrical assemblies and systems.

[0010] These and other embodiments of the invention are described in further detail below, with reference to the Figures and the Detailed Description.

BRIEF DESCRIPTION OF THE DRAWINGS

5 [0011] In the Figures, like numerals designate like elements, and the descriptions of some elements may not be repeated.

[0012] FIG. 1 shows a three-dimensional, top perspective view of a semiconductor die package according to an embodiment of the invention.

[0013] FIG. 2 shows a three-dimensional, bottom perspective view of the semiconductor die package shown in FIG. 1.

10 [0014] FIG. 3 shows a three-dimensional top, cut-away view of a semiconductor die package according to an embodiment of the invention.

[0015] FIG. 4 shows a three-dimensional bottom, cut-away view of the semiconductor die package shown in FIG. 3.

15 [0016] FIG. 5 shows a side, cross-sectional view of a semiconductor die package according to an embodiment of the invention, along with a circuit substrate.

[0017] FIG. 6 shows a frame design with a folded tab for clip location.

[0018] FIG. 7 shows a 16-unit dual gauge clip.

[0019] FIG. 8 shows an exploded view of a semiconductor die package according to an embodiment of the invention, without an overlying molding material.

20 [0020] FIG. 9 shows a three-dimensional perspective view of a semiconductor die package according to an embodiment of the invention, without an overlying molding material.

[0021] FIG. 10 shows a perspective view of an array of assembled units.

[0022] FIG. 11 shows a top view of a sixteen unit molded panel.

25 [0023] FIG. 12 shows a bottom view of a sixteen unit molded panel.

[0024] FIG. 13 shows a side, cross-sectional view of a vertical power MOSFET.

[0025] FIG. 14 shows a side, cross-sectional view of a conventional semiconductor die package.

[0026] Exemplary dimensions are shown in the Figures. Embodiments of the invention are not limited to such exemplary dimensions.

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DETAILED DESCRIPTION

[0027] One embodiment of the invention is directed to a semiconductor die package. The semiconductor die package comprises a leadframe structure comprising a first lead structure comprising a die attach pad, a second lead structure, and a third lead structure. It also comprises a semiconductor die comprising a first surface and a second surface. The second surface is proximate the die attach pad. The semiconductor die package further comprises a clip structure comprising a first interconnect structure and a second interconnect structure, which may have portions which lie within the same plane. The first interconnect structure comprises a planar portion and a protruding portion comprising an exterior surface and side surfaces defining the exterior surface. The protruding portion extends from the planar portion of the first interconnect structure. The first surface of the semiconductor die is proximate to the clip structure, and a molding material covers at least the semiconductor die and at least a portion of the side surfaces of the protruding portion. The semiconductor die packages according to embodiments of the invention can be PQFN (power quad flat no lead) type packages.

20 [0028] FIG. 1 shows a top, perspective view of a semiconductor die package 100 according to an embodiment of the invention. The semiconductor die package 100 comprises a molding material 11 which includes exterior surfaces including a top surface 11(a), and side surfaces 11(b), 11(c) substantially perpendicular to the top surface 11(a).

[0029] The molding material 11 surrounds and covers at least side surfaces of a protruding portion 12. The protruding portion 12 is part of a first interconnect structure (e.g., a source interconnect structure) and extends from a planar portion of the first interconnect structure. If the semiconductor die package is a power MOSFET die package, the first interconnect structure may be physically and electrically coupled to a source region in a semiconductor die (not shown) in the semiconductor die package 100. The protruding portion 12 contains an exterior surface 12(a), which is exposed through and is substantially coplanar with a top, exterior surface 11(a) of the molding material 11. The exterior surface

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12(a) of the protruding portion **12** may be defined by sides, which are covered by the molding material **11**. The exterior surface **11(a)** may be a first surface of the molding material **11**, and the molding material may have a second surface (not shown) on the opposite side of the semiconductor die package **100**. The exposed exterior surface **12(a)** of the protruding portion **12** provides a very efficient path for dissipating heat from a semiconductor die in the semiconductor die package **100**. The physical configuration of the protruding portion **12** allows the molding material to be secured to it.

[0030] The semiconductor die package **100** also comprises a number of input and output leads. In FIG. 1, the end surfaces of a plurality of source leads **15** and a gate lead **14** are exposed by and substantially coplanar with a side surface **11(b)** of the molding material **11**. The source leads **15** may be part of a leadframe structure, and may provide source terminals for a source region in the semiconductor die.

[0031] End surfaces of a plurality of tie bars **13** are exposed by and substantially coplanar with another side surface **11(c)** of the molding material. The tie bars **13** are used to join a leadframe structure in the semiconductor die package **100** with other leadframe structures in an array of leadframe structures during the manufacturing process.

[0032] FIG. 2 shows a bottom, perspective view of the semiconductor die package embodiment shown in FIG. 1.

[0033] The molding material **11** in the semiconductor die package **100** comprises a bottom exterior surface **11(d)**, which exposes and is substantially coplanar with a bottom, exterior surface **27(a)** of a drain pad **27** of a drain lead structure **22**. Drain leads **21** extend from the drain pad **27**, and terminate at a side surface of the molding material **11**. Tie bars **25** also extend from the drain pad **27** and are perpendicular to the drain leads **21**. The source leads **15** and the gate lead **14** are at the opposite side of the semiconductor die package **100** as the drain leads **21**.

[0034] In the semiconductor die package **100** shown in FIG. 1, there are four drain leads **21**, three source leads **15**, and one gate lead **14**. There may be more or less drain, source, and gate leads in other semiconductor die package embodiments.

[0035] FIG. 3 shows a top, perspective view of the semiconductor die package **100** shown in FIG. 1, with part of the molding material **11** removed so that internal components of the semiconductor die package **100** can be seen. As shown, the molding material **11** covers at

least a portion of a clip structure including a first interconnect structure such as a source interconnect structure 32 and a second interconnect structure such as a gate interconnect structure 38. The source interconnect structure 32 and the gate interconnect structure 38 may be respectively coupled to the source region and gate region at a first surface of a semiconductor die 33. The semiconductor die 33 may be sandwiched between the clip structure including the source and gate interconnect structures 32, 38, and a leadframe structure 90.

[0036] A semiconductor die 33 in the semiconductor die package 100 may comprise any suitable type of device, including a power MOSFET. While power MOSFETs are described in detail, any suitable vertical power transistor can be used in embodiments of the invention. Vertical power transistors include VDMOS transistors and vertical bipolar transistors. A VDMOS transistor is a MOSFET (an example of which is shown in FIG. 13) that has two or more semiconductor regions formed by diffusion. It has a source region, a drain region, and a gate. The device is vertical in that the source region and the drain region are at opposite surfaces of the semiconductor die. The gate may be a trenched gate structure or a planar gate structure, and is formed at the same surface as the source region. Trenched gate structures are preferred, since trenched gate structures are narrower and occupy less space than planar gate structures. During operation, the current flow from the source region to the drain region in a VDMOS device is substantially perpendicular to the die surfaces. Other electrical devices such as vertical resistors, capacitors, etc. may also be used in embodiments of the invention. In embodiments of the invention, an input region can be at one surface of the semiconductor die, while an output region can be at the opposite surface of the semiconductor die.

[0037] The source interconnect structure 32 comprises the previously described protruding portion 12. The protruding portion 12 protrudes with respect to a planar portion 34 of a source interconnect structure 32. The protruding portion 12 may be at least two or three times as thick as the planar portion 34. The thickness of portion 12 can be about 0.5 mm or about 20 mils. The planar portion 32 and 34 can be about half the thickness of the protruding portion 12. The interconnect structure becomes a dual gauge structure in this case, due to the creation of the protruding portion 12.

[0038] The planar portion 34 of the source interconnect structure 32 may include a tie bar 94, and an aperture 34(a). The aperture 34(a) can be used as a mold locking mechanism

and also to allow the smooth flow of molding compound . The aperture **34(a)** may or may not be present in other embodiments of the invention.

[0039] The gate interconnect structure **38** includes a first portion **38(a)** that electrically and mechanically couples to a gate region in the semiconductor die **33** and a second portion **38(b)** that electrically and mechanically couples to a gate pad in a gate lead structure **39**. The gate lead structure **39** may also include a gate lead **14**. A tie bar **98** is also included in the gate interconnect structure **38**.

[0040] The leadframe structure **90** can comprise the gate lead structure **39**, as well as a source lead structure **92**, which is electrically isolated from the gate lead structure **39**. The source lead structure **92** may be electrically coupled to the source interconnect structure **32** using solder of the like.

[0041] The clip structure and the leadframe structure may be made by any suitable process. For example, they may be made using etching, stamping, or any combination thereof. The leadframe structure can also be made into a pre-formed dual gauge structure from a raw material. Further, the clip structure and the leadframe structure may comprise any suitable material(s). For example, they may include a base metal such as copper. The base metal may be or not be coated with another material. For example, in some embodiments, the base metal may be coated with a solderable metal.

[0042] FIG. 4 shows a bottom, perspective view of the semiconductor die package **100** shown in FIG. 1, with part of the molding material **11** removed so that internal components of the semiconductor die package **100** can be seen. As shown in FIG. 4, the drain lead structure **22** comprises a partially etched region **88** that can be filled with the molding material **11** so that the molding material **11** locks to the leadframe structure **90**. FIG. 4 also shows a source lead post **45** in the source lead structure **92**. The source lead post **45** has an orientation, which is substantially perpendicular to the orientation of the source leads **15**.

[0043] As shown in FIG. 5, the bottom surface of the source interconnect structure **32** is flat. The planar portion **34** (thinner gauge) can be about 0.3 mm (12.5 mils) thick and the protruding portion **12** can be about 0.50 mm (20 mils) thick. The dimensions of the interconnect structure **32** can be more or less than these dimensions in other embodiments. The source interconnect structure **32** is easy to manufacture, and easy to place on top of the semiconductor die **33** and the source lead structure **92**. Also, as shown, the protruding

portion **12** overlaps with a substantial portion (e.g., at least about 50% of the lateral surface area) of the semiconductor die **33**. In some embodiments, the protruding portion **12** may have a thickness of about 8-20 mils, and the planar portion **34** may have a thickness less than about 10 mils.

5 **[0044]** Heat from the die **33** can pass to the outside environment through the protruding portion **12** as well as through the drain clip structure **33**, to an underlying circuit substrate **108**. The semiconductor die package **100** can be mounted on the circuit substrate to form an electrical assembly. For simplicity of illustration, circuit pads and lines in the circuit substrate **108** are not shown.

10 **[0045]** FIG. 5 shows a side, cross-sectional view of the previously described semiconductor die package **100** embodiment. As shown, a first surface of the semiconductor die **33** comprising a source region (and a gate region) can be electrically and mechanically coupled to the source interconnect structure **32** using a conductive adhesive **56** such as solder. A second surface of the semiconductor die **33** opposite the first surface may comprise a drain
15 region, and may be electrically and mechanically coupled to the drain lead structure **22** using a second conductive adhesive **59** such as solder. The planar portion **34** of the source interconnect structure **32** can be electrically and mechanically coupled to the source lead post **45** using a conductive adhesive such as solder **53**.

20 **[0046]** FIG. 5 also shows other features of the leadframe structure **90**. They include an upset configuration in the source lead post **45** in the source lead structure **92**, and a partially etched region **79** in the drain lead structure **22**. The molding material **11** can fill the region under the source lead post **45** as well as the partially etched region **79**.

25 **[0047]** The semiconductor die packages according to embodiments of the invention can be made in any suitable manner. In one embodiment of the invention, the method includes: a) obtaining an array of leadframe structures, each leadframe structure comprising a first lead structure comprising a die attach pad, a second lead structure, and a third lead structure; b) attaching a plurality of semiconductor dies to the die attach pads of the leadframe structures in the array of leadframe structures; c) attaching an array of clip
30 structures to the semiconductor dies in the plurality of semiconductor dies, wherein each clip structure comprises a first interconnect structure and a second interconnect structure, and a protruding portion comprising an exterior surface and side surfaces defining the exterior surface, the protruding portion extending from the first interconnect structure; and d) molding

a molding material around at least a portion of the clip structures, semiconductor dies, and leadframe structures, wherein the exterior surface of each of the clip structures is exposed through the molding material. In some embodiments of the invention, these steps may be performed in order. However, in other embodiments, the steps may be performed in a different order. For example, the array of clip structures could be attached to the semiconductor dies, before they are attached to the leadframe structures in other embodiments of the invention.

[0048] Methods according to embodiments of the invention can be described with reference to FIGS. 6-12. Some elements in these Figures are not discussed as they are already described above.

[0049] First, an array of leadframe structures is first obtained in any suitable manner including etching, stamping, etc.

[0050] A perspective view of an array of leadframe structures 700 is shown in FIG. 6. Each leadframe structure may comprise a first lead structure such as a drain lead structure 22 comprising a die attach pad, a second lead structure such as a source lead structure 92, and a third lead structure such as a gate lead structure 39. Also shown in FIG. 6 is an array of saw fiducials 68 as well as folded tabs 69 for aligning a clip array (not shown) with respect to the array of leadframe structures 700. The leadframe structures may have any suitable thickness including a thickness of about 8 mils.

[0051] An array of clip structures 63 (as shown in FIG. 7) is also obtained in any suitable manner including etching, stamping, etc. The array of clip structures 63 may include a side rails which frame sixteen clip structures. The clip structures may be held together with tie bars 25.

[0052] A plurality of semiconductor dies is attached to the die attach pads of the leadframe structures in the array of leadframe structures. FIG. 8 shows a clip structure 600 as part of a clip structure array 63, as well as a leadframe structure as part of a leadframe structure array, and a semiconductor die 33. The semiconductor die 33 is attached to the die attach pad of the leadframe structure 90 using a conductive adhesive 59 such as solder. A solderable top metal 66 is on the semiconductor die 33.

[0053] As shown in FIG. 9, the folded tabs 69 (which are perpendicular to the orientation of the clip structure array 63) can form stops for clip side rails 63(a) to align the

clip structure array 63 with respect to the leadframe structure 90. The protruding portion 12 lies over the semiconductor die 33 and is attached thereto by solder.

[0054] FIG. 10 shows a leadframe structure array 141 coupled to a clip structure array 63. As shown, the tabs 69 can be used to align the leadframe structure and clip arrays 141, 63 with respect to each other.

[0055] At this point, solder that is used to couple the leadframe structure array 141 and the clip array 63 to the semiconductor dies can be reflowed using conventional reflow processing.

[0056] As shown in FIG. 11, a molding material 11 can be formed around the leadframe structure array 141, the clip array 63, and the semiconductor dies (now shown). Any suitable molding processing conditions may be used.

[0057] FIG. 12 shows a bottom perspective view of a molded array of semiconductor die packages.

[0058] After molding, the semiconductor die packages in the array can be singulated (i.e., separated from each other), and then marked and/or tested.

[0059] Embodiments of the invention have a number of advantages. For example, embodiments of the invention are compatible with the footprint of MLP, LFPAK, and S08 type packages, since the thermal drain is at the bottom of the semiconductor die package. Second, the source and gate clip interconnection is a one piece design. The process of interconnecting the gate and source is performed in a single process step (without wirebonding) and only one reflow process needs to be used. In the semiconductor die packages, the gate metal connection can be isolated from a source metal connection after the sawing. Further, the frame design for the leadframe structures has folded tabs, which serve as a location mechanism for a clip frame array during the clip attach process. Also, the clip frame can be a dual gauge frame. The source protruding portion can be at least about twice as thick as the other portions of the clip structure. This provides good heat dissipation from the semiconductor die from both the top and bottom of the die. Lastly, dies of different sizes can be mounted on a die attach pad with a standard foot print.

[0060] Any of the above-described packages can be used in an electrical assembly, which may include a package mounted to a circuit substrate such as a circuit board. Such assemblies may also be used in systems such as server computers, cell phones, etc.

[0061] Any one or more features of one or more embodiments may be combined with one or more features of any other embodiment without departing from the scope of the invention.

5 [0062] Any recitation of "a", "an" or "the" is intended to mean "one or more" unless specifically indicated to the contrary.

[0063] The above description is illustrative but not restrictive. Many variations of the invention will become apparent to those skilled in the art upon review of the disclosure. The scope of the invention should, therefore, be determined not with reference to the above description, but instead should be determined with reference to the pending claims along with
10 their full scope or equivalents. For example, although semiconductor die packages with a single die are specifically disclosed, embodiments of the invention can also include semiconductor die packages with two or more semiconductor dies within them.

WHAT IS CLAIMED IS:

- 1 1. A semiconductor die package comprising:
2 a leadframe structure comprising a first lead structure comprising a die attach
3 pad, a second lead structure, and a third lead structure;
4 a semiconductor die comprising a first surface and a second surface, the
5 semiconductor die on the die attach pad, wherein the second surface is proximate the die
6 attach pad;
7 a clip structure comprising a first interconnect structure and a second
8 interconnect structure, the first interconnect structure comprising a planar portion and a
9 protruding portion, the protruding portion comprising an exterior surface and side surfaces
10 defining the exterior surface, the protruding portion extending from the planar portion of the
11 first interconnect structure, wherein the first surface of the semiconductor die is proximate to
12 the clip structure; and
13 a molding material covering at least the semiconductor die and at least a
14 portion of the side surfaces of the protruding portion.
- 1 2. The semiconductor die package of claim 1 wherein the leadframe
2 structure comprises copper.
- 1 3. The semiconductor die package of claim 1 wherein the semiconductor
2 die comprises a power MOSFET.
- 1 4. The semiconductor die package of claim 1 wherein the clip structure is
2 a dual gauge clip structure.
- 1 5. The semiconductor die package of claim 1 wherein the molding
2 material has a first surface and a second surface opposite to the first surface, wherein the first
3 surface is substantially coplanar with the protruding portion exterior surface.
- 1 6. The semiconductor die package of claim 5 wherein the second surface
2 of the molding material is substantially coplanar with leadframe structure exterior surface.
- 1 7. The semiconductor die package of claim 1 wherein the first and second
2 interconnect structures are flat and include portions which lie within the same plane.

1 8. The semiconductor die package of claim 1 wherein the semiconductor
2 die package is a PQFN type package.

1 9. The semiconductor die package of claim 1 wherein the molding
2 material comprises an epoxy molding material.

1 10. The semiconductor die package of claim 1 further comprising a first
2 solder between the leadframe structure and the semiconductor die and a second solder
3 between the semiconductor die and the clip structure.

1 11. The semiconductor die package of claim 1 wherein first lead structure
2 is a drain lead structure, the second lead structure is a source lead structure and the third lead
3 structure is a gate lead structure.

1 12. The semiconductor die package of claim 1 wherein the first
2 interconnect structure is a source interconnect structure, and wherein the semiconductor die
3 package further comprises solder coupling the first interconnect structure and the second lead
4 structure.

1 13. An electrical assembly comprising a circuit substrate; and the
2 semiconductor die package of claim 1 attached to the circuit substrate.

1 14. A system comprising the electrical assembly of claim 14.

1 15. A method of making a semiconductor die package, the method
2 comprising:

3 a) obtaining an array of leadframe structures, each leadframe structure
4 comprising a first lead structure comprising a die attach pad, a second lead structure, and a
5 third lead structure;

6 b) attaching a plurality of semiconductor dies to the die attach pads of the
7 leadframe structures in the array of leadframe structures;

8 c) attaching an array of clip structures to the semiconductor dies in the
9 plurality of semiconductor dies, wherein each clip structure comprises a first interconnect
10 structure and a second interconnect structure, the first interconnect structure comprising a
11 planar portion and a protruding portion comprising an exterior surface and side surfaces

12 defining the exterior surface, the protruding portion extending from the planar portion of the
13 first interconnect structure; and

14 d) molding a molding material around at least a portion of the clip
15 structures, semiconductor dies, and leadframe structures, wherein the exterior surface of each
16 of the clip structures is exposed through the molding material.

1 16. The method of claim 15 wherein the semiconductor die comprises a
2 power MOSFET

1 17. The method of claim 15 wherein the array of clip structures is present
2 in a clip array structure comprising a frame around the array of clip structures, and wherein
3 the array of leadframe structures is part of a leadframe array structure, wherein the leadframe
4 array structures comprises a plurality of folded tabs configured to engage at least a portion of
5 the array of clip structures.

1 18. The method of claim 17 wherein the portion of the array of clip
2 structure includes a frame surface.

1 19. The method of claim 15 further comprising separating the assembled
2 leadframe structure, semiconductor die, and clip structure combinations from each other.

1 20. The method of claim 15 wherein c) is performed before b).

1 / 14

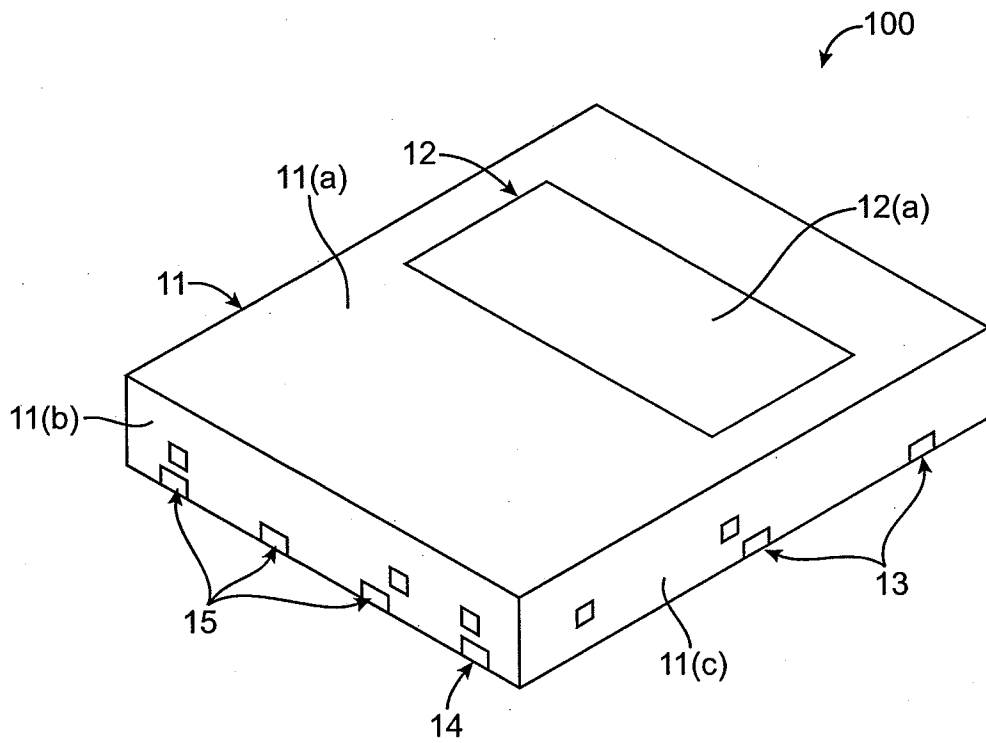


FIG. 1

2 / 14

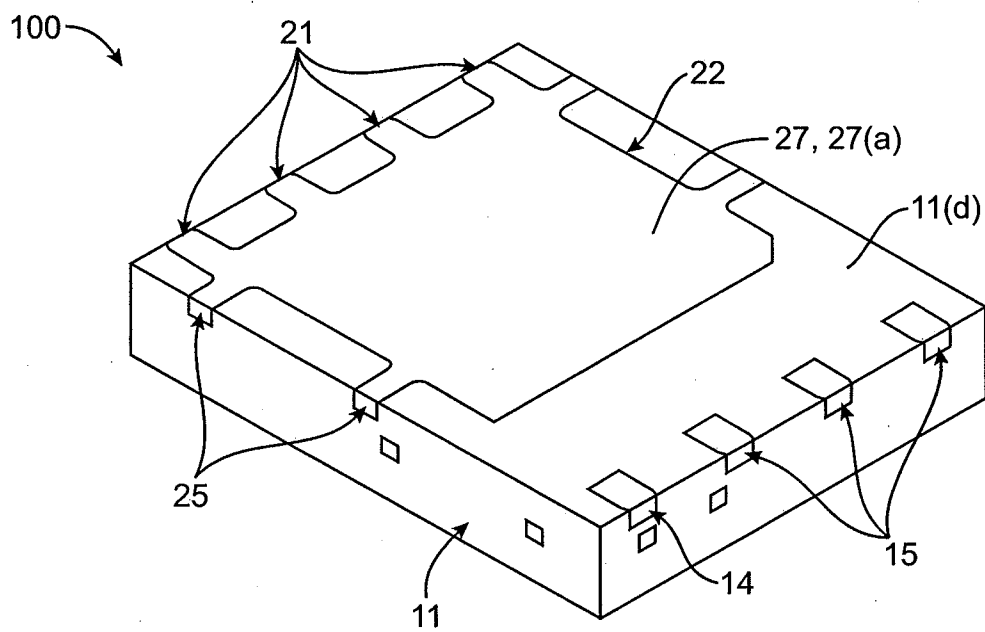


FIG. 2

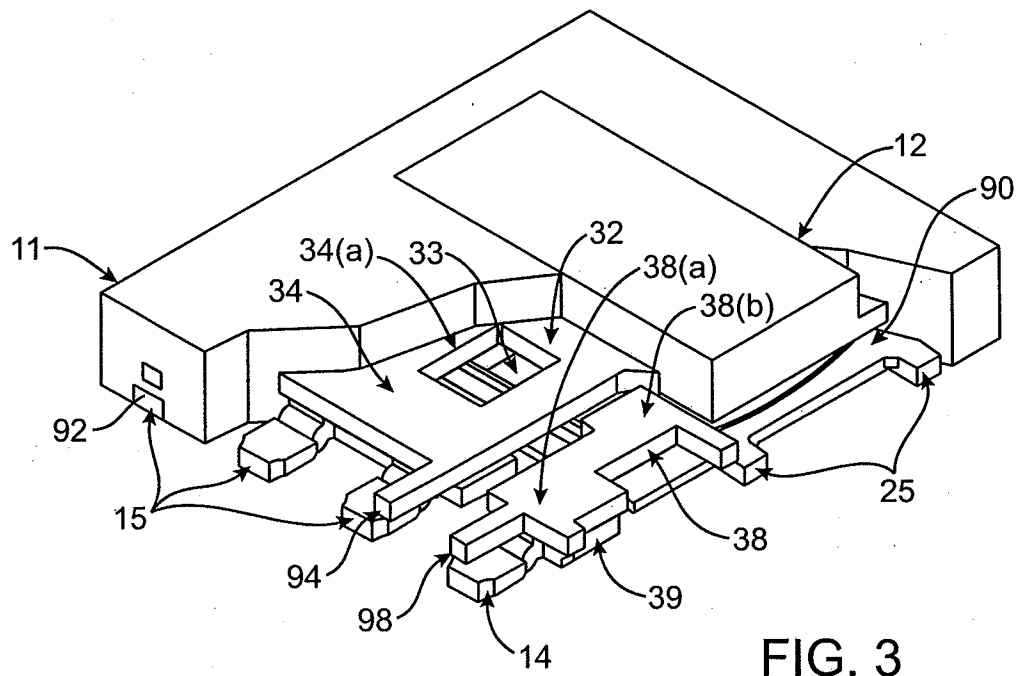


FIG. 3

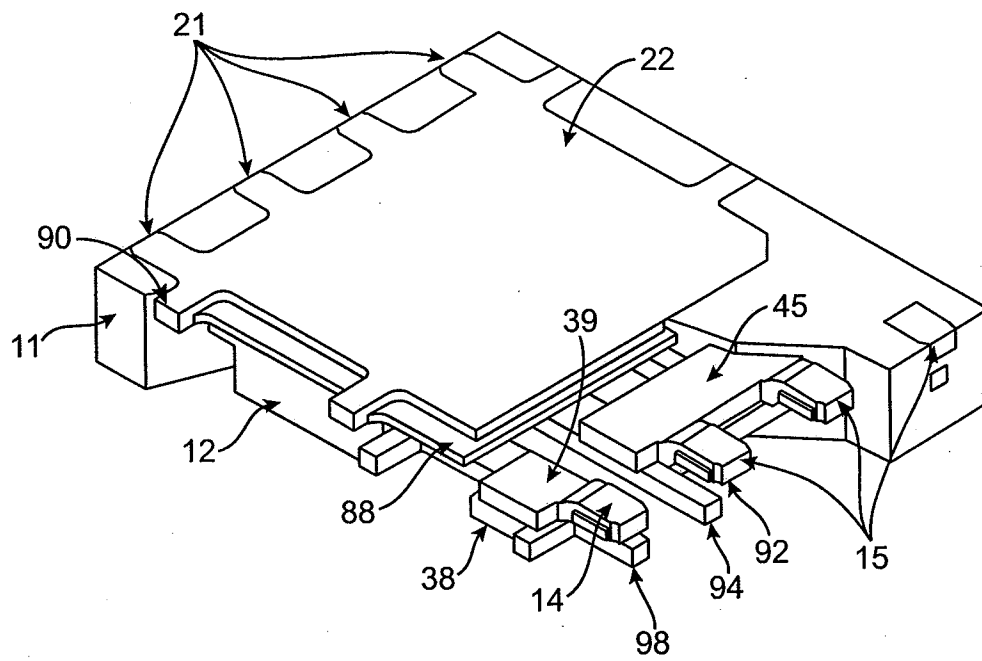


FIG. 4

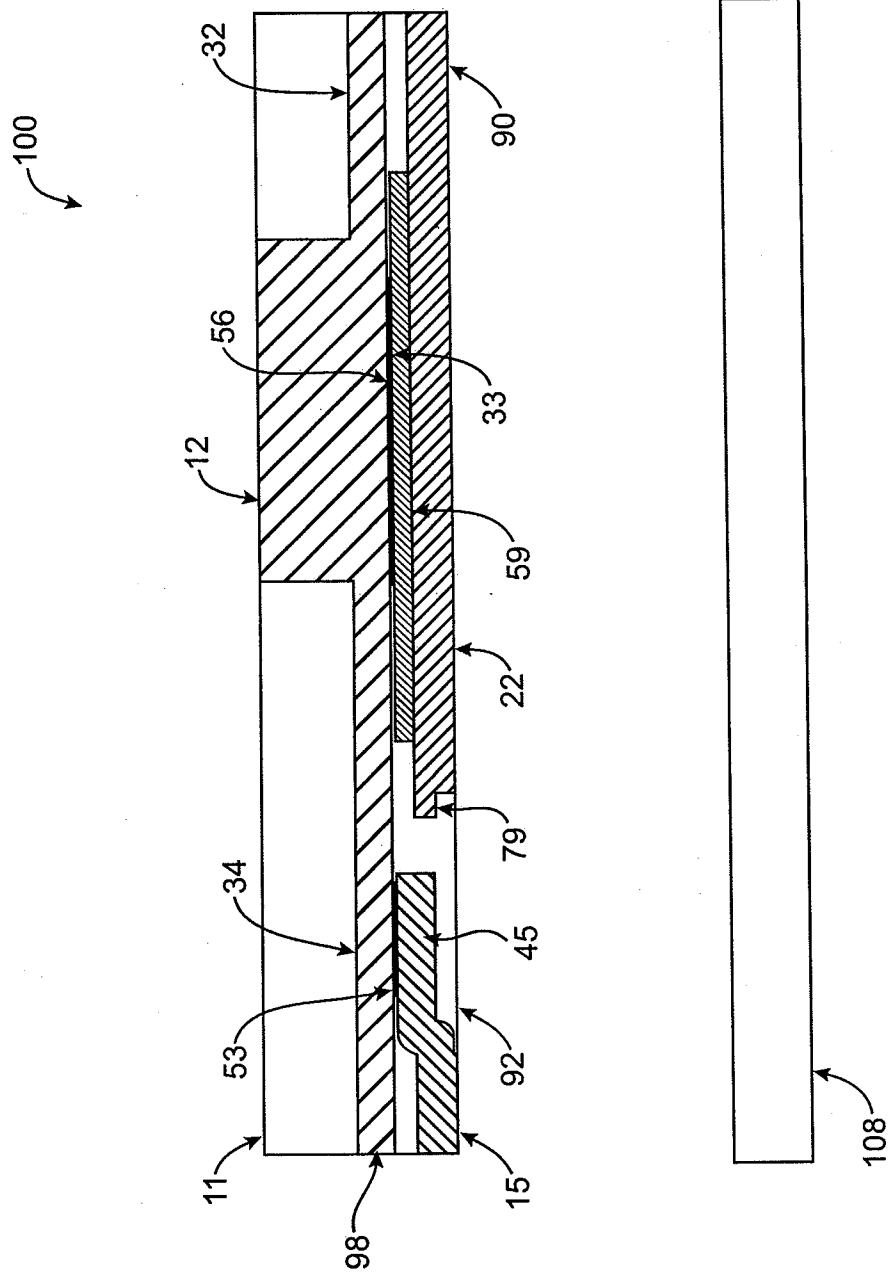


FIG. 5

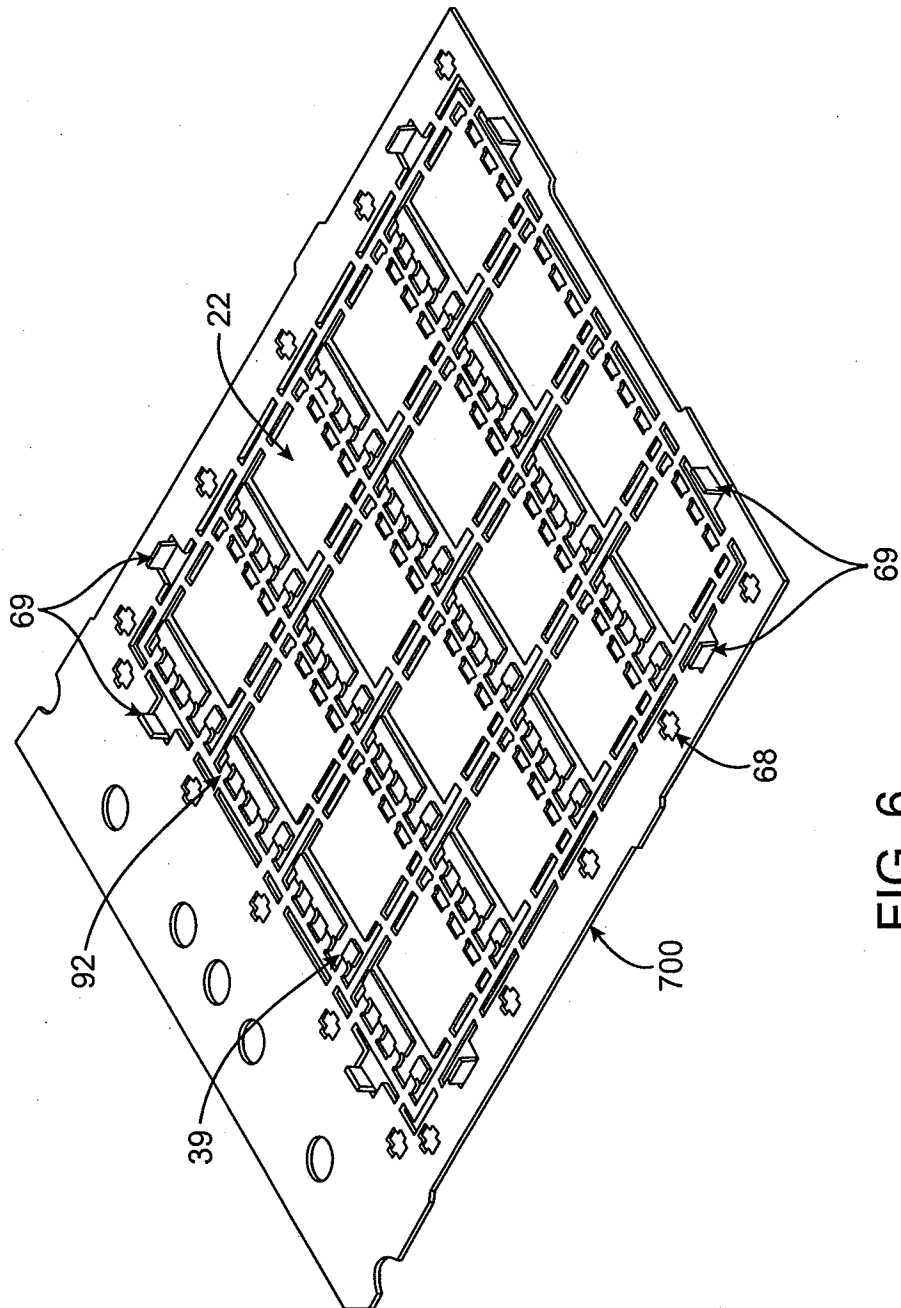


FIG. 6

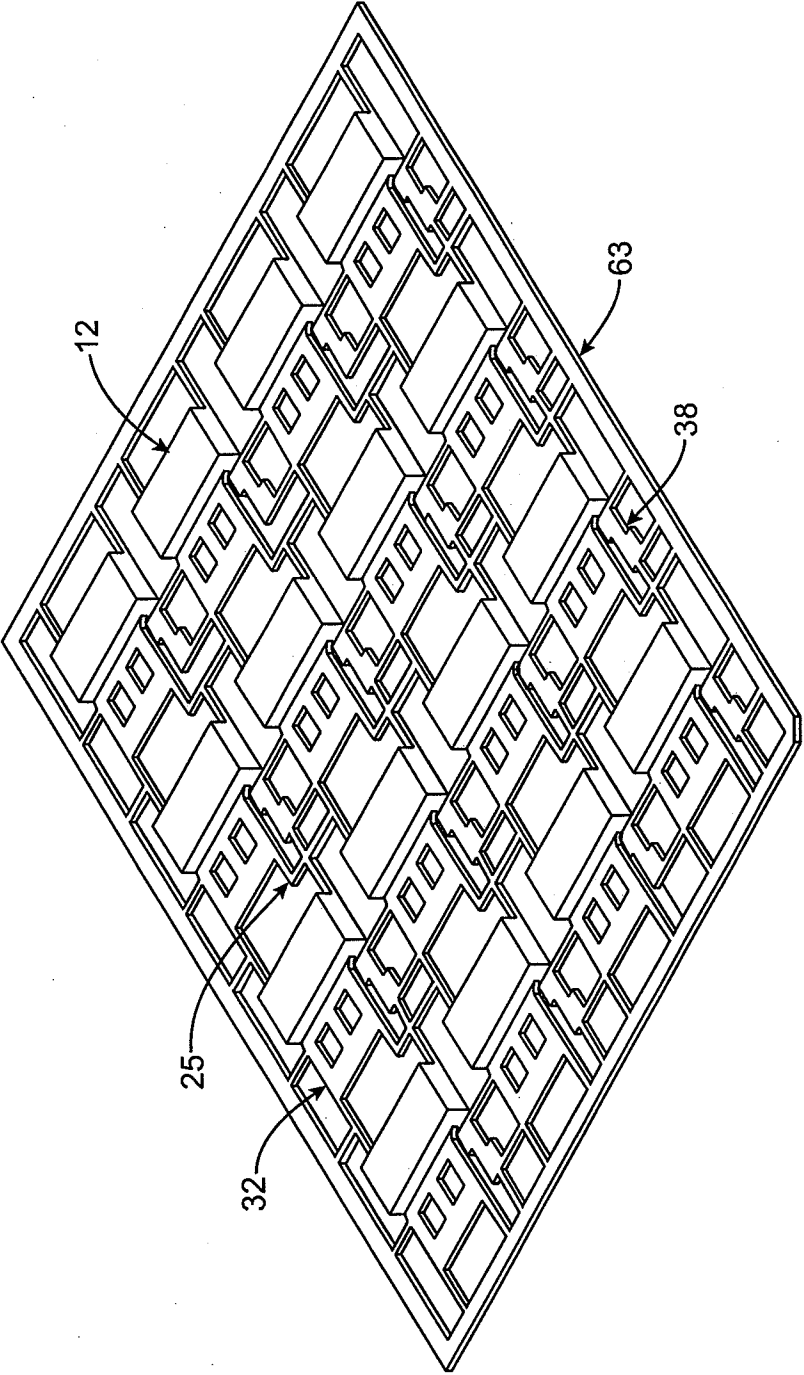


FIG. 7

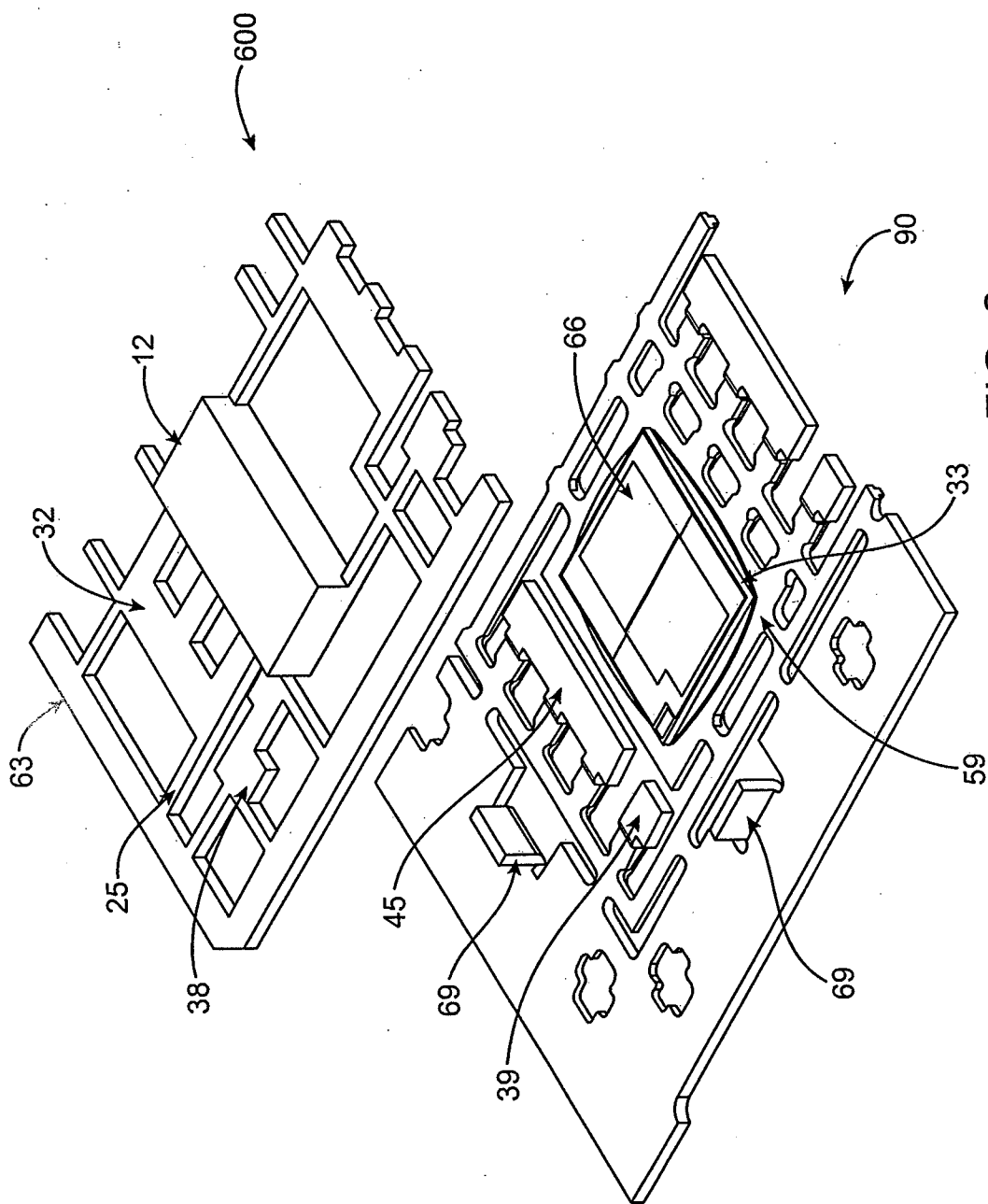


FIG. 8

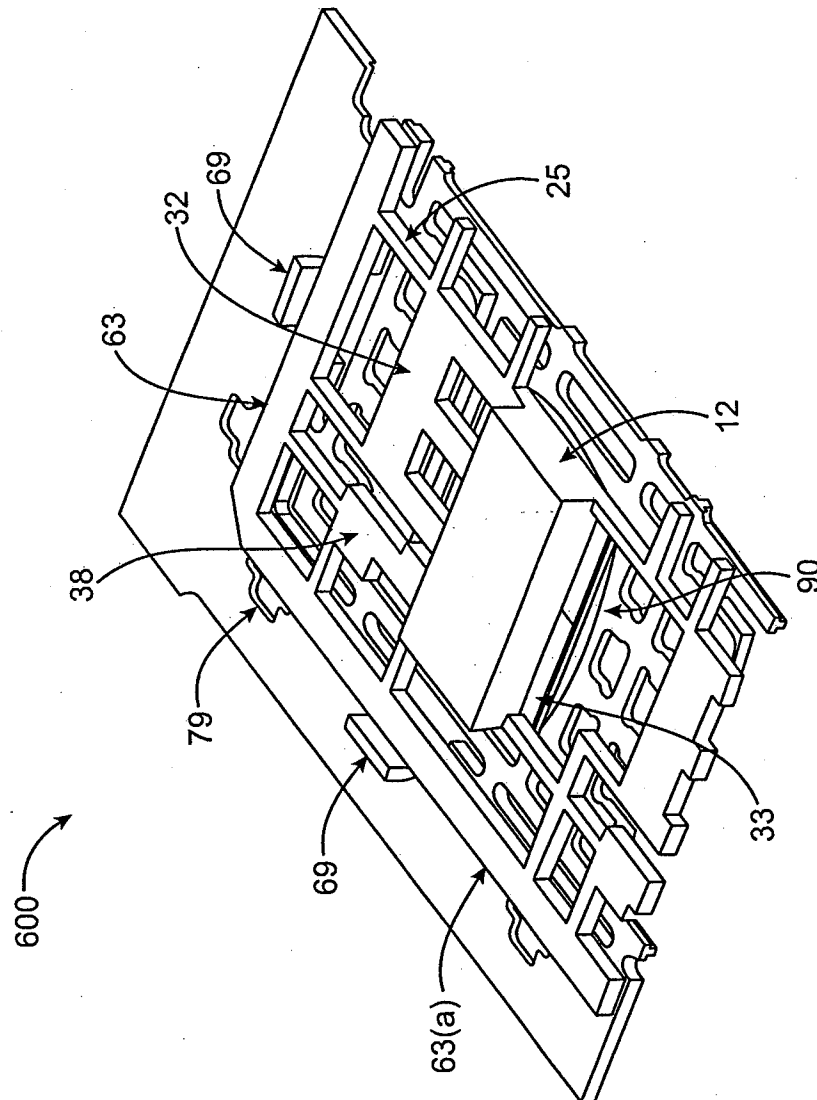


FIG. 9

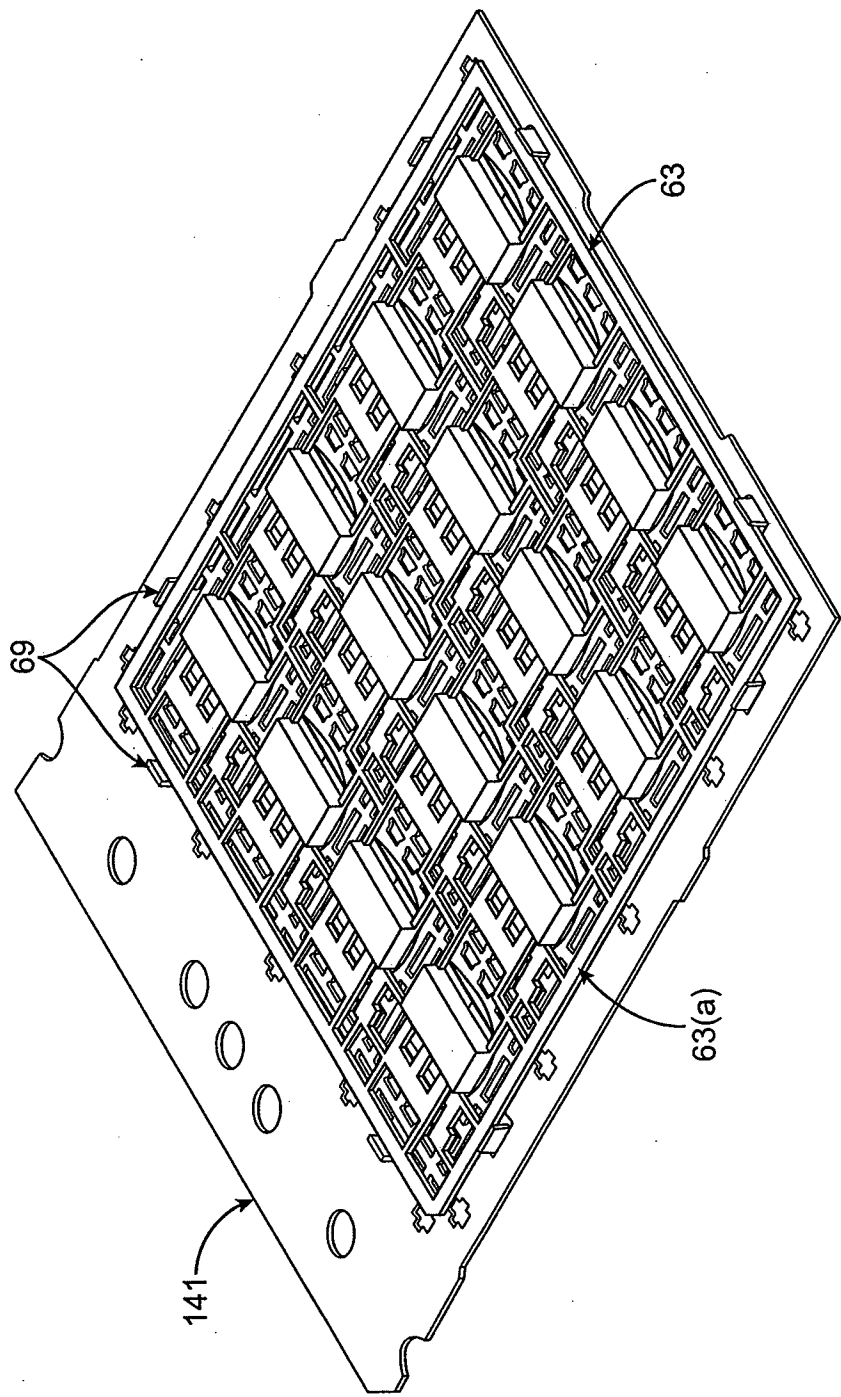


FIG. 10

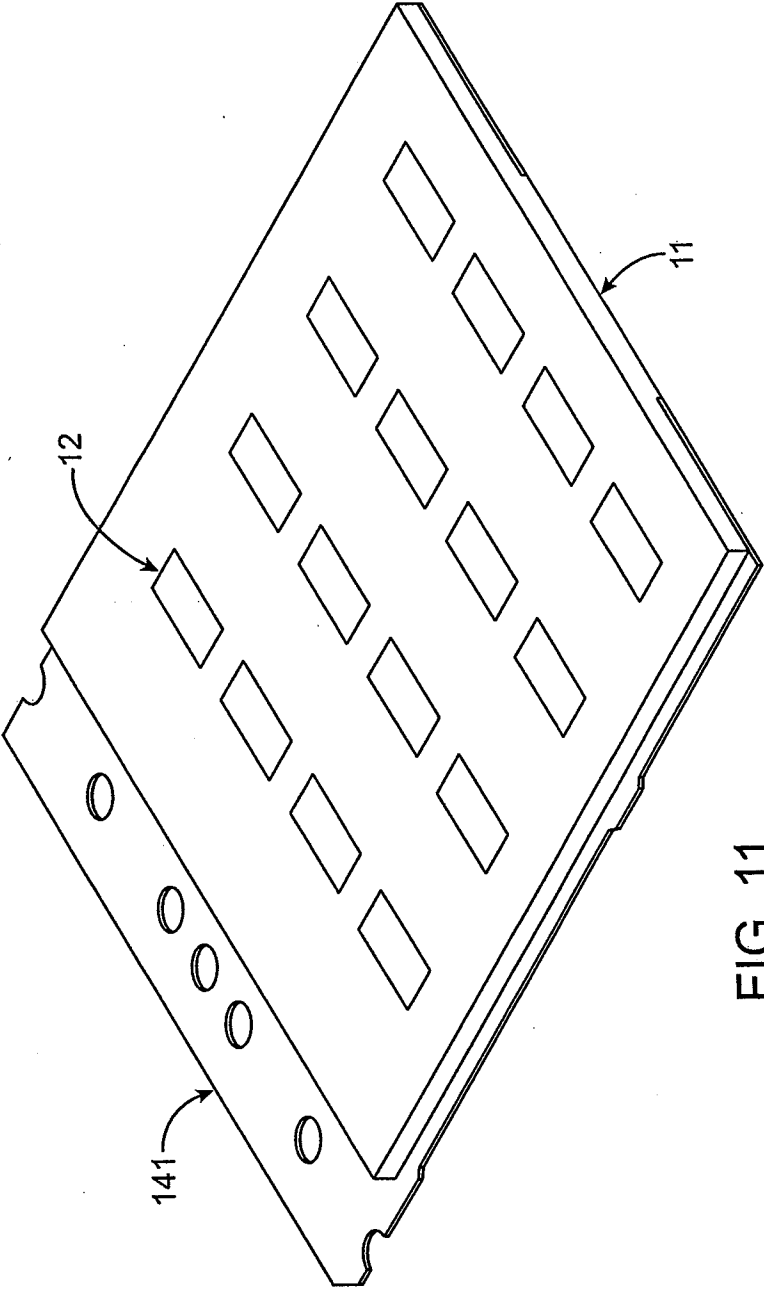


FIG. 11

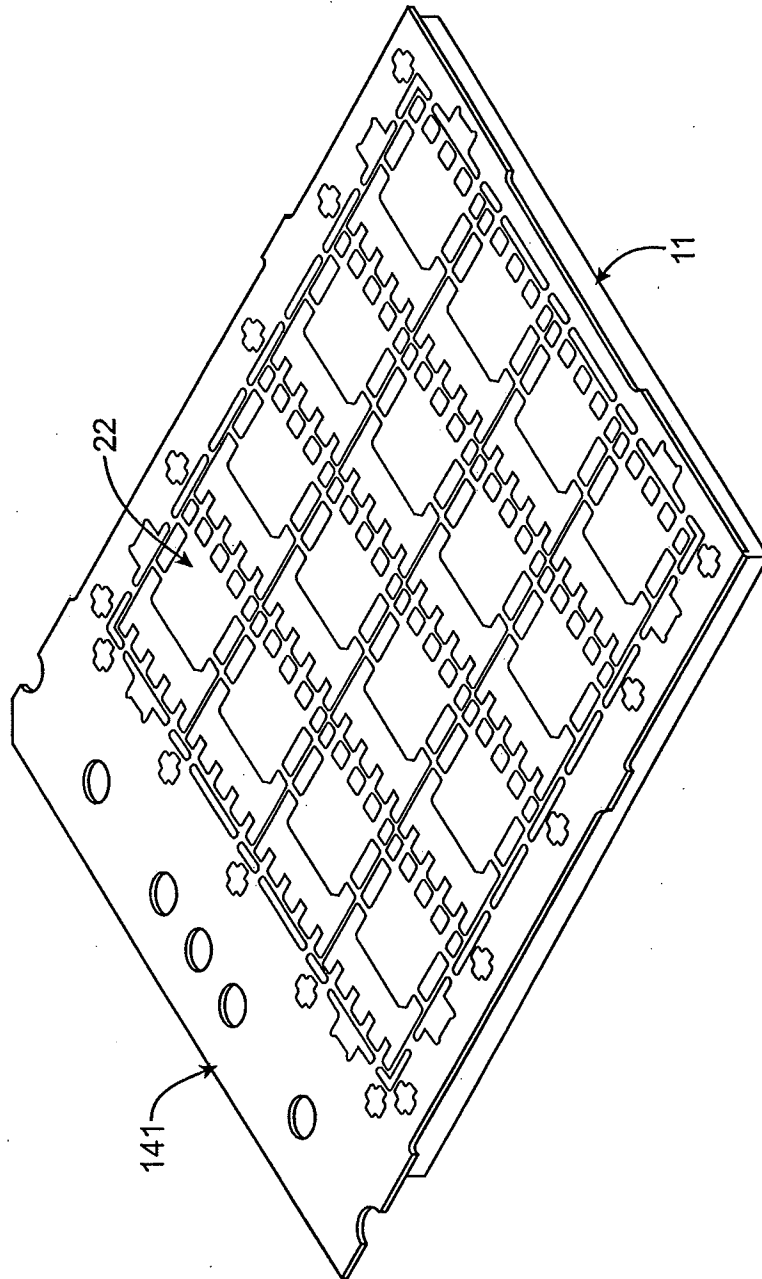


FIG. 12

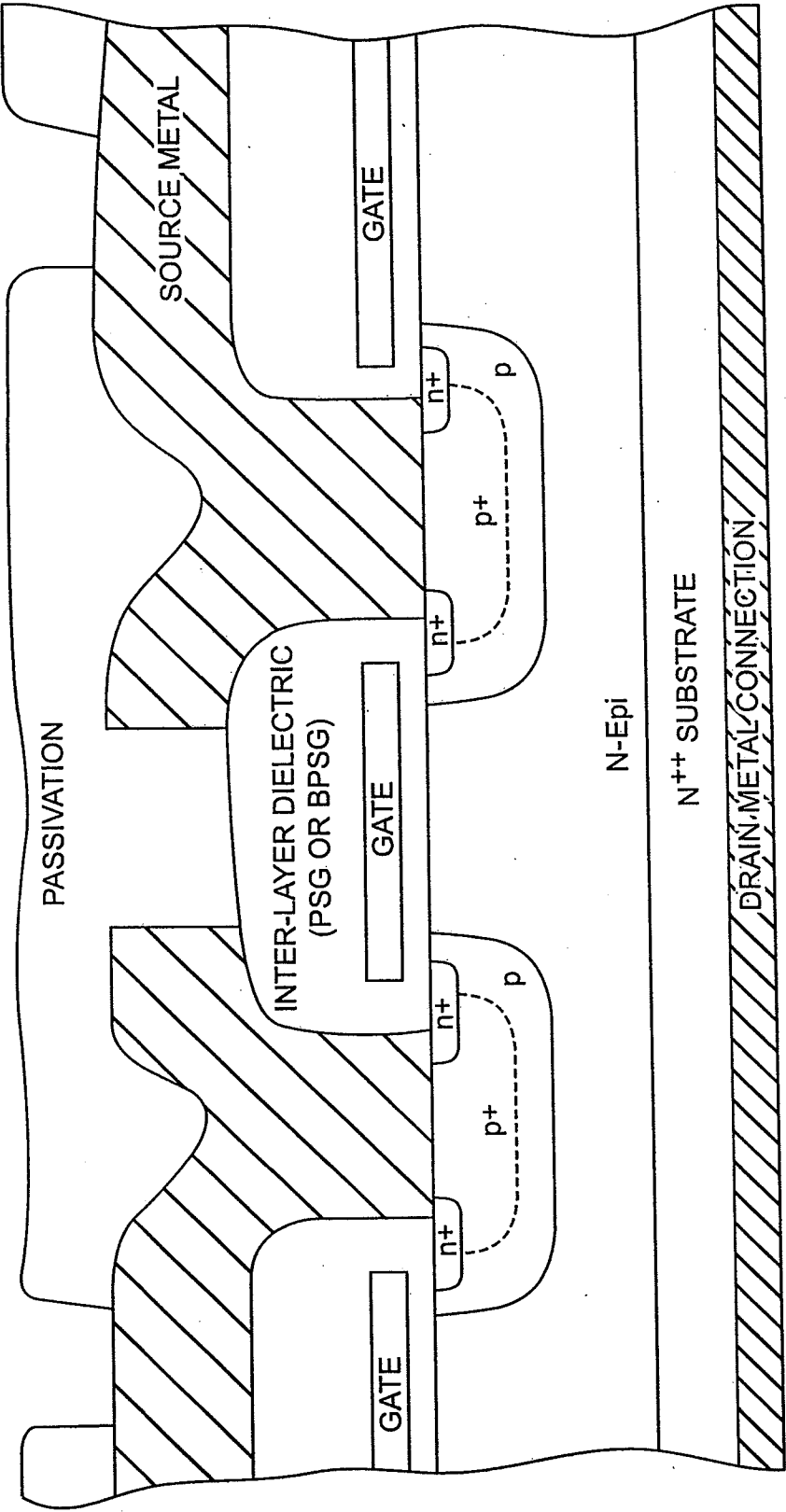


FIG. 13

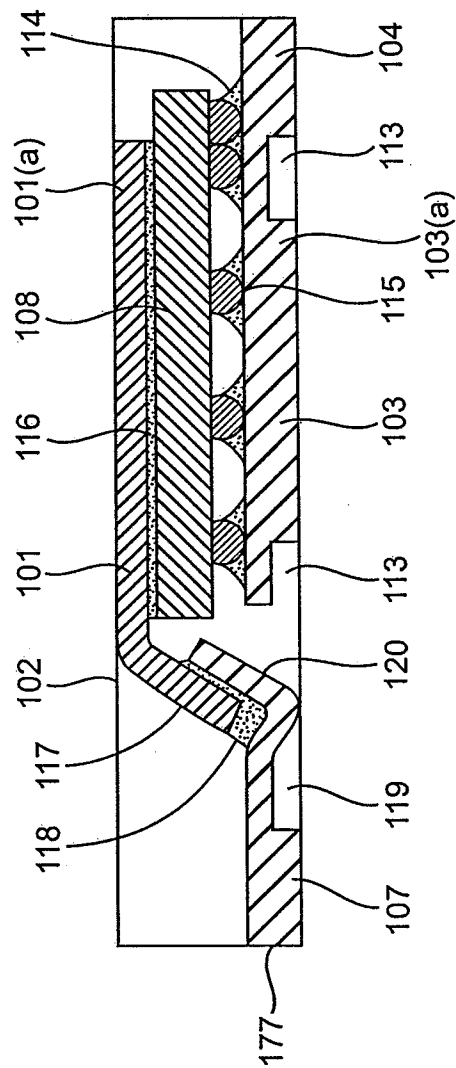


FIG. 14