

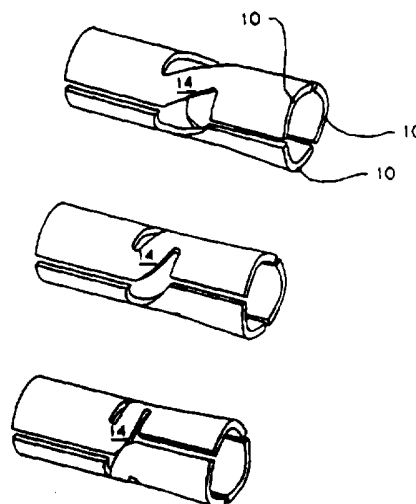
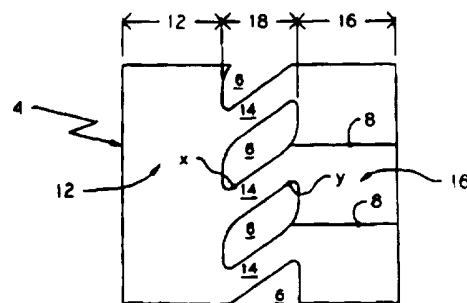


INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : F16B 13/06	A1	(11) International Publication Number: WO 96/25601 (43) International Publication Date: 22 August 1996 (22.08.96)
(21) International Application Number: PCT/AU96/00073 (22) International Filing Date: 13 February 1996 (13.02.96) (30) Priority Data: PN 1190 17 February 1995 (17.02.95) AU (71) Applicant (for all designated States except US): RAMSET FASTENERS (AUST.) PTY. LIMITED [AU/AU]; Maroon-dah Highway, Croydon North, VIC 3136 (AU). (72) Inventor; and (75) Inventor/Applicant (for US only): CLARK, Philip, Charles [AU/AU]; 33 Wildwood Avenue, Vermont South, VIC 3133 (AU). (74) Agent: HIND, Raymond, Stenton; Davies Collison Cave, 1 Little Collins Street, Melbourne, VIC 3000 (AU).		(81) Designated States: AL, AM, AT, AU, AZ, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AZ, BY, KG, KZ, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>

(54) Title: MASONRY ANCHOR**(57) Abstract**

An expansion sleeve (4) for a masonry anchor has circumferentially-spaced apertures (6) intermediate the ends of the sleeve. The apertures are shaped so that a land (14) is defined between adjacent apertures (6) to form an inclined strut (14) operative to deform as a result of axial loading applied to the sleeve whereby to result in a contraction in the axial length of the sleeve. Each aperture is so shaped that an abrupt change (4) in the direction of the edge of the aperture defines a point at which the adjacent strut starts to deform as a result of stress concentration arising at the point under the applied load. The abrupt change in direction occurs at positions substantially at each axial end of the apertured region defined in the sleeve by the apertures. The defined stress concentration points provide determinable characteristics for the contraction of the sleeve which facilitates "pull down" upon setting of the anchor.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

MASONRY ANCHOR

The present invention relates to a masonry anchor of expansion type and more particularly to an expansion sleeve for use in such an anchor.

5

Masonry anchors of expansion type conventionally comprise a cylindrical expansion sleeve formed of metal with slits extending longitudinally from the inner or forward end of the sleeve to respective circumferentially spaced apertures in the sleeve. The sleeve is mounted over the shank of a bolt having at its forward end
10 a conical element of external diameter greater than the internal diameter of the sleeve. In use, the anchor is placed into a cylindrical cavity drilled into masonry and the conical element is drawn into the inner end portion of the sleeve by tightening the bolt. This action causes the inner end portion of the sleeve to expand outwardly into tight anchoring engagement with the cylindrical wall of the
15 hole.

A masonry anchor of the type described above is described in detail in our Australian patent No.559285 (18191/83). In the construction described in this earlier patent, the circumferentially spaced apertures formed in the expansion
20 sleeve are of elongate shape with rounded ends, with the major axis of each aperture extending at an acute angle to the axial plane of the sleeve, typically an angle of between about 20 and 45° to the axial plane. The configuration of the apertures is such as to cause axial contraction of the expansion sleeve during tightening of the bolt. The contraction in axial length occurs by deformation of the
25 circumferentially-spaced apertures which causes the rear or outer end of the sleeve to move towards the inner or forward end. This axial contraction of the expansion sleeve is termed "pull-down". One reason for incorporating a pull-down feature is to enable a gap to be taken up between an object being clamped and the surface of the masonry as may exist for example if a component with a slight bow is being
30 clamped. Another reason is to enable final tightening of the anchor to be translated into a high compression or clamping force between the component and the surface of the masonry rather than in compressing the sleeve. A high

compression or clamping force between the component and the surface of the masonry is particularly important when the component is subjected to cyclic loading.

As a result of substantial investigations we have carried out into the functioning of masonry anchors of this type, we have determined that it is beneficial for pull-down, or axial contraction of the expansion sleeve, to occur at a torque substantially below the final torque setting of the anchor and in particular at approximately 30 to 50% of the final torque. With a configuration which provides this effect, the initial part of the applied torque serves to draw the conical expansion element into the inner end of the sleeve to cause expansion of the sleeve and hence setting of the anchor within the hole; further torque applied after that causes pull-down by axial contraction of the sleeve so that the component is drawn into firm engagement with the surface of the masonry and the remaining 50% or more of the torque is used to generate high axial loading in the bolt so that this is translated directly into compressive loading between the component and the surface of the masonry and which is permitted by further axial contraction of the sleeve, albeit relatively small axial contraction, considerably less than that which took place to draw the component down.

Although the sleeve configuration described in our aforesaid patent has effective pull-down characteristics, in some instances pull-down consequent on axial contraction of the sleeve might not take place until the applied torque is significantly within the upper part of its range. In particular, anchors of this type are produced in a large range of sizes, and for the range of anchors the expansion sleeve diameter may range from only a few millimetres to 20 millimetres or more. In practice it has proved difficult to determine accurately at the design stage the likely loading and hence likely torque at which pull-down is likely to take place, and also the maximum possible length of pull-down, and this type of information can only be determined empirically by extensive testing of each size and type of sleeve produced within the range.

We have now determined that by refining the shape of the circumferentially

spaced apertures in the sleeve it is possible at the design stage to design the sleeve with pull-down characteristics which are not only more predictable and determinable at the design stage but also which can occur somewhat lower in the overall torque range applicable to the anchor.

5

According to the present invention there is provided an expansion sleeve for a masonry anchor, said sleeve having a plurality of circumferentially-spaced apertures intermediate the ends of the sleeve, and a plurality of slits each extending longitudinally from one of the ends to a respective one of the apertures, said
10 apertures being so shaped that a land is defined between adjacent apertures, said land being elongate and having an axis which is inclined to an axial plane of the sleeve at an acute angle, each said land forming a strut operative to deform as a result of axial loading applied to the sleeve whereby to result in a contraction in the axial length of the sleeve, each aperture being so shaped that an abrupt change in
15 the direction of the edge of the aperture defines a point at which the adjacent strut starts to deform as a result of stress concentration arising at that point under the applied load, the abrupt change in direction occurring at a position substantially at each axial end of the apertured region defined in the sleeve by the apertures.

20 Further according to the present invention there is provided an expansion sleeve for a masonry anchor, said sleeve having a plurality of circumferentially-spaced apertures intermediate the ends of the sleeve, and a plurality of slits each extending longitudinally from one of the ends to a respective one of the apertures, said apertures being so shaped that a land is defined between adjacent apertures,
25 said land being elongate and having an axis which is inclined to an axial plane of the sleeve at an acute angle, each said land forming a strut operative to deform as a result of axial loading applied to the sleeve whereby to result in a contraction in the axial length of the sleeve, the apertures being so shaped to define for each strut a point at each end of the strut at which the strut starts to deform as a result of
30 stress concentration arising at that point under the applied load, each said point being in close proximity to the adjacent axial end of the apertured region defined in the sleeve by the apertures.

In use, when deformation of the struts commences, the inclination of the struts progressively increase whereby the part of the sleeve outwardly of the circumferentially-spaced apertures rotates relative to the part of the sleeve inwardly of the apertures and moves towards that part along a generally helical path.

5

The apertures may be of rectilinear shape, for example formed as a three-sided or four-sided figure such as of parallelogram shape with the abrupt change in direction which defines the stress concentration points being at corner portions of the figure. Alternatively, the apertures may be of a curved shape with
10 diametrically-opposed parts of the profile being of a radius sufficiently small as to cause stress concentration at those parts.

According to another aspect of the invention, there is provided a masonry anchor comprising an expansion sleeve as defined above mounted on the shank of
15 a bolt, and an expansion element mounted at the inner end of the shank of the bolt, the expansion element being generally conical so as to cause outwards expansion of the inner end portion of the sleeve when the expansion element is drawn into the inner end portion of the sleeve upon setting the anchor.

Advantageously the configuration of the apertures is such that the struts start to deform to cause axial contraction of the sleeve at a torque loading which is substantially less than a predetermined torque loading at which tightening of the anchor is to occur. In preferred embodiment of the invention the configuration is such that deformation of the struts to cause axial contraction of the sleeve occurs
20 at approximately 30 to 50% of said predetermined torque loading.

Embodiments of the invention will now be described, by way of example only, with reference to the accompanying drawings in which:-

Figure 1 is a perspective view of a masonry anchor in accordance with a
30 preferred embodiment of the invention;

Figure 2 is a side view of an expansion sleeve of the anchor shown in Figure 1;

Figure 3 is a developed view of the sleeve shown in Figure 2;

Figures 4A to 4C are perspective views showing the sleeve, respectively, in a non-contracted state, in a partially contracted state, and in a fully contracted state;

Figure 5 is a developed view showing the sleeve described in patent 559285
5 for comparative purposes; and

Figures 6 to 8 are developed views of further embodiments of the sleeve in accordance with the invention.

The anchor in accordance with the preferred embodiment of the invention
10 comprises a bolt having at its inner end a conical expansion element 2, and an expansion sleeve 4 of metal mounted on the shank of the bolt outwardly of the conical element 2, the maximum diameter of the conical expansion element 2 being greater than the internal diameter of the sleeve 4 so as to cause radially outwards expansion of the inner end portion of the sleeve when the expansion element is
15 drawn into the end of the sleeve. The expansion of the sleeve 4 is permitted by the incorporation of a series of circumferentially-spaced apertures 6 at an intermediate position along the length of the sleeve, with a longitudinal slit 8 extending from each aperture to the inner end of the sleeve whereby the inner end portion of the sleeve 4 is divided into a series of segments 10 which are displaced outwardly as the
20 conical expansion element 2 is drawn into the end of the sleeve. The sleeve 4 is formed from metal strip folded into cylindrical shape and, as shown in Figures 1 and 4, one of the slits is defined by the opposed edges of the folded strip; for reasons of manufacturing convenience that slit continues outwardly beyond the associated aperture 6 to the outer end of the sleeve, but apart from that, the zone
25 12 of the sleeve between the outer ends of the apertures 6 and the outer end of the sleeve is uninterrupted. The bolt may be in the form of a stud (as shown) carrying a nut 14 at its outer end in which case the conical expansion element 2 is integral with the shank of the bolt, or alternatively the bolt may have a hexagonal or other head at its outer end in which case the expansion element 2 is threadedly mounted
30 at the inner end of the shank. In either case, rotation of the bolt head or nut will cause the expansion element 2 to be drawn into the expansion sleeve 4 in order to set the anchor within the hole as previously described.

As discussed, the present invention concerns the shape and configuration of the circumferentially-spaced apertures 6 in the sleeve 4 and this will now be described in detail.

5 As shown in Figure 3, each of the apertures 6 is of elongate shape with the major axis of the aperture inclined to an axial plane of the sleeve. Each pair of adjacent apertures is separated by a land which forms a strut 14 which is inclined to an axial plane of the sleeve by an acute angle which is preferably between about 20° and 45°. In the developed configuration of Figure 3, the struts 14 are parallel.

10 Effectively, the struts 14 form the connection between the zone 12 of the sleeve axially outwardly of the apertures 6, and the zone 16 axially inwardly of the apertures 6. Each strut 14 is inclined such that the outer end of the strut leads the inner end of the strut when considered in the direction of rotation necessary to set the anchor. Axial contraction in the length of the sleeve occurs as a result of

15 deformation of the series of struts 14 whereby the inclination of each of the struts progressively increases and the part of the sleeve axially outwardly of the struts 14 (that is, the zone 12 of the sleeve) rotates relative to the axial part of the sleeve inwardly of the struts 14 (that is, the zone 16 of the sleeve). This action is illustrated in Figures 4A to 4C, in which Figure 4A shows the sleeve prior to

20 contraction, Figure 4C shows the fully contracted condition and Figure 4B shows an intermediate configuration. The progressively-increasing inclination of the struts 14 during contraction can clearly be seen in these figures.

In order to obtain axial contraction of the sleeve significantly prior to the

25 maximum torque loading of the anchor, in other words within the range of 30 to 50% of maximum torque loading as previously discussed, it is necessary to achieve an appropriate strut length. However for a given length of sleeve there is in practice a maximum length for the region 18 which includes the apertures which define the struts. On the one hand, the distance between the outer end of the

30 apertured region and the outer end of the sleeve must be sufficient to ensure that when the anchor is set, the shear plane which coincides with the plane of engagement between the outer surface of the masonry and the inner surface of the

component being clamped should lie within the solid part (the zone 12) of the sleeve between the apertured area and the outer end in order to maximise the shear strength of the anchor. If the apertured region is extended close to the outer end, the shear plane would then intersect the apertures, and shear would be resisted only by the bolt and not by the combined effects of the bolt and sleeve. On the other hand there is only a relatively narrow range for the distance between the outer end of the apertured region and the inner end of the sleeve. This distance affects the lateral stiffness of the sleeve, in other words the resistance to radial expansion of the sleeve. On the one hand there must be sufficient stiffness to allow assembly of the anchor, either manual or machine assembly, without enlarging the diameter of the sleeve but on the other hand the stiffness of the sleeve should not be too high as to inhibit easy setting of the anchor when in place within the hole. Also, the distance between the inner end of the apertured region and the inner end of the sleeve must be sufficiently great to ensure that in the fully set condition of the anchor the conical expansion element does not enter the apertured region.

We have determined that for a given length of apertured region the strut length can be maximised by appropriately shaping the apertures. When the strut deforms we have determined that the critical points where deformation is initiated are diametrically opposed points at the outer end portion of the strut at the trailing edge of the strut (in the direction of the applied torque) and at the inner end portion of the strut at the leading edge of the strut (in the direction of the applied torque). In the construction disclosed in our aforesaid patent where the apertures were formed with rounded ends of substantial extent, we determined that the diametrically-opposed points where deformation was initiated occurs were approximately at the ends of the rectilinear sections of the apertures as marked by X and Y in Figure 5 which shows the sleeve of our earlier patent, and the axial distance between these points determines the effective strut length. Further we determined that the actual position of the points at which deformation was initiated varied throughout the range of sleeve sizes and this accounted for the unpredictability in the determination of the force at which strut deformation and hence axial contraction of the sleeve occurred. We have overcome these effects by

shaping the apertures so as to provide at diametrically-opposed positions on the strut an abrupt change in the direction of the edge of the aperture. This abrupt change in direction produces a stress concentration at that point whereby deformation of the strut is initiated at that point. Accordingly, the actual
5 diametrically-opposed points at which deformation of the strut is initiated are now accurately determined as a result of the aperture shape and hence at the design stage the torque at which axial contraction is initiated can be determined with substantial accuracy.

10 From Figure 5 which shows the points X and Y at which collapse is initiated in the sleeve of our earlier patent it will be clearly seen that deformation is initiated at points substantially removed from the outer ends of the apertures and that, therefore, the effective strut length is considerably less than the actual length of the land defined between the apertures. This reduction in effective strut length is one
15 reason why in this prior design axial contraction might not occur until substantial torque application is reached.

In the preferred embodiments of the invention the point at which the abrupt change occurs in the direction of the edge in profile of the aperture and which
20 determines the point at which deformation is initiated, is positioned substantially at the extreme axial end of the aperture so as to maximise the effective strut length for a given length of apertured region 18. As shown in the embodiment of Figures 1 to 4 each aperture 6 is of a parallelogram shape whereby an abrupt change in the direction of the profile occurs at the outer corner and diametrically-opposed inner
25 corner which determine the deformation initiation points X,Y of a strut defined between two adjacent apertures as marked. As will be apparent the deformation initiation points thus formed are in close proximity to the opposed axial ends of the apertured region 18 defined by the apertures 6. It will be appreciated that while, in practice, the corners defined between the adjacent sides of the aperture will not
30 be sharp but will be slightly rounded, nevertheless this rounding will not impede the concentration of stress in the corner portion which can be considered to represent a zone in which the direction of the edge of the aperture abruptly changes.

Although in the embodiment as shown in Figures 1 to 4, the apertures 6 are of rectilinear shape, it is not essential to the invention for the apertures 6 to be of rectilinear shape and other shapes may be adopted which provide at diametrically-opposed points an abrupt change in the direction of the edge of the apertures so as to create stress concentration points at which strut deformation is initiated. Examples of other possible shapes are illustrated in Figures 6 to 8 with the points at which stress concentration occurs for a strut defined between two adjacent apertures being marked X and Y. It will be appreciated that in each of these alternatives the initiation point at which deformation starts is in close proximity to each axial end of the apertured region 18 defined by the apertures, whereby to maximise the effective strut length.

The embodiments have been described by way of example only and modifications are possible within the scope of the invention.

CLAIMS:-

1. An expansion sleeve for a masonry anchor, said sleeve having a plurality of circumferentially-spaced apertures intermediate the ends of the sleeve, and a plurality of slits each extending longitudinally from one of the ends to a respective one of the apertures, said apertures being so shaped that a land is defined between adjacent apertures, said land being elongate and having an axis which is inclined to an axial plane of the sleeve at an acute angle, each said land forming a strut operative to deform as a result of axial loading applied to the sleeve whereby to result in a contraction in the axial length of the sleeve, each aperture being so shaped that an abrupt change in the direction of the edge of the aperture defines a point at which the adjacent strut starts to deform as a result of stress concentration arising at that point under the applied load, the abrupt change in direction occurring at a position substantially at each axial end of the apertured region defined in the sleeve by the apertures.

2. An expansion sleeve for a masonry anchor, said sleeve having a plurality of circumferentially-spaced apertures intermediate the ends of the sleeve, and a plurality of slits each extending longitudinally from one of the ends to a respective one of the apertures, said apertures being so shaped that a land is defined between adjacent apertures, said land being elongate and having an axis which is inclined to an axial plane of the sleeve at an acute angle, each said land forming a strut operative to deform as a result of axial loading applied to the sleeve whereby to result in a contraction in the axial length of the sleeve, the apertures being so shaped to define for each strut a point at each end of the strut at which the strut starts to deform as a result of stress concentration arising at that point under the applied load, each said point being in close proximity to the adjacent axial end of the apertured region defined in the sleeve by the apertures.

3. A sleeve according to claim 1 or claim 2, wherein each strut comprises opposed sides with the respective stress concentration points being on one of said sides at one end of the strut, and on the other of said sides at the opposite end of the strut.

4. A sleeve according to claim 3, wherein said one end of the strut leads the other end of the strut as considered in the direction of rotation to set the anchor, and said one side trails said other side as considered in the direction of rotation to set the anchor by application of torque to the anchor.

5. A sleeve according to any one of claims 1 to 4, wherein the apertures are defined by closed figures with substantially rectilinear sides, with the abrupt changes in direction which define the stress concentration points being at corner portions of each respective aperture.

6. A sleeve according to claim 5, wherein the figure is of parallelogram shape with the stress concentration points being at diametrically-opposed corner portions of the aperture.

7. A sleeve according to any one of claims 1 to 4, wherein the apertures are of a curved shape, with diametrically-opposed parts of the shape being of a radius sufficiently small as to cause stress concentration at those parts.

8. A masonry anchor comprising an expansion sleeve as claimed in any one of claims 1 to 7 mounted on the shank of a bolt, and an expansion element mounted at the inner end of the shank of the bolt, the expansion element being generally conical so as to cause outwards expansion of the inner end portion of the sleeve when the expansion element is drawn into the inner end portion of the sleeve upon setting the anchor.

9. An anchor according to claim 8, wherein the configuration of the apertures is such that the struts start to deform to cause axial contraction of the sleeve at a torque loading which is substantially less than a predetermined torque loading at which tightening of the anchor is to occur.

10. An anchor according to claim 9, wherein the configuration is such that deformation of the struts to cause axial contraction of the sleeve occurs at approximately 30 to 50% of said predetermined torque loading.

1/3

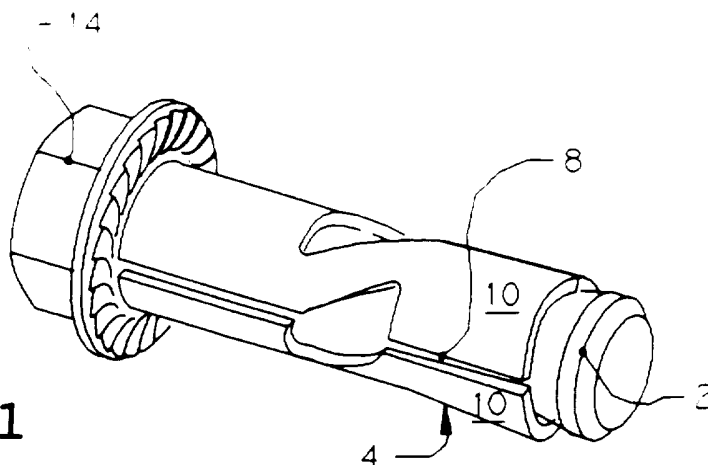


FIG. 1

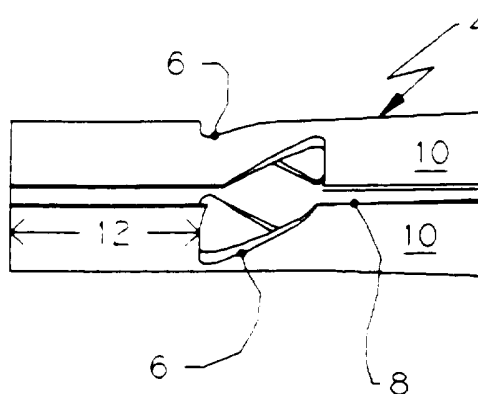


FIG. 2

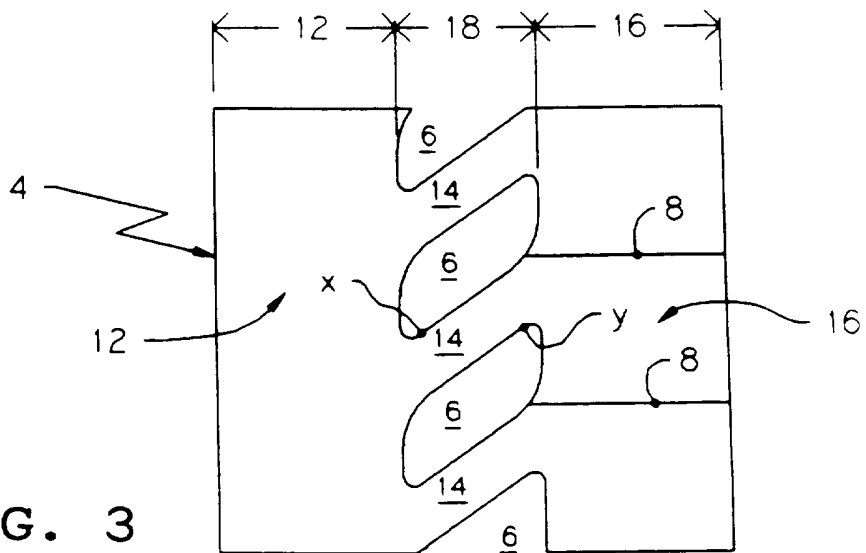
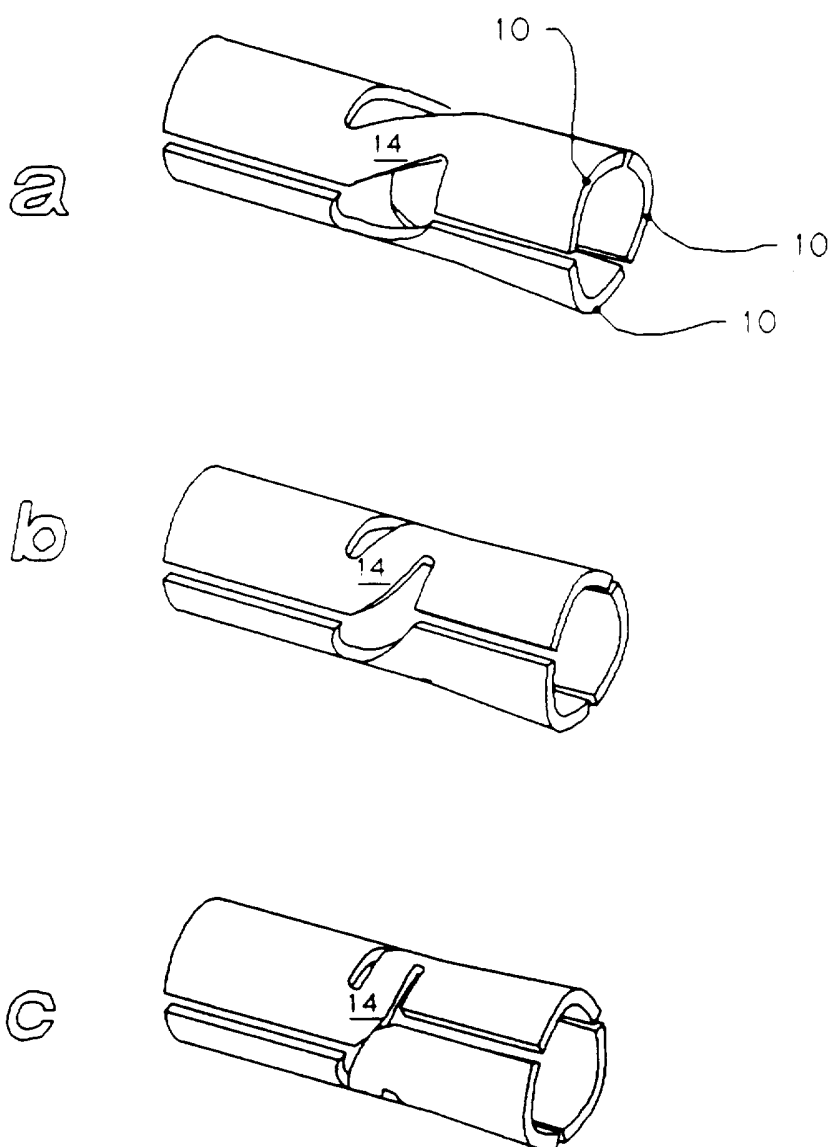


FIG. 3

FIG. 4



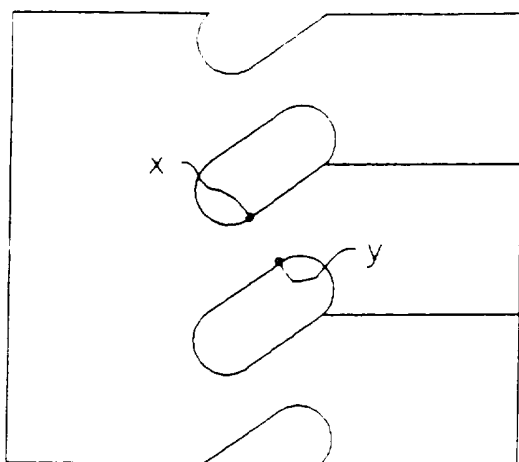


FIG. 5

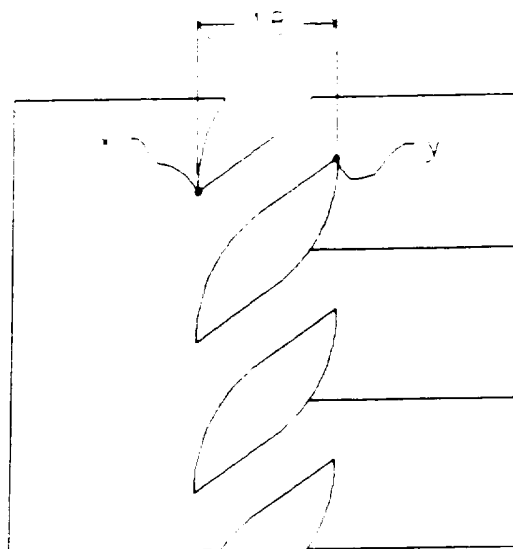


FIG. 6

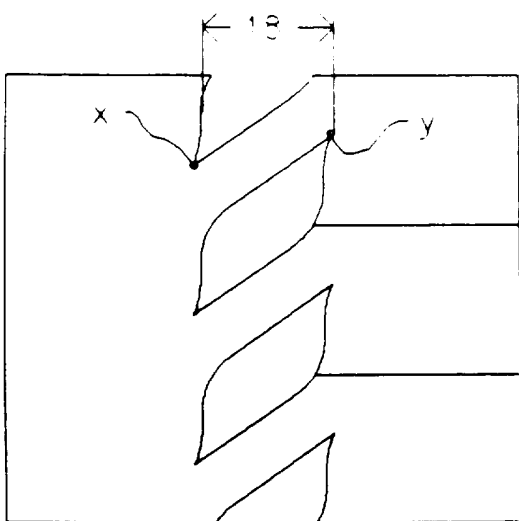


FIG. 7

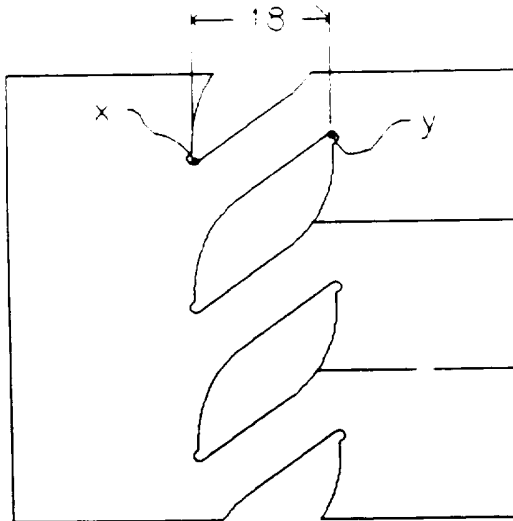


FIG. 8

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/AU 96/00073

A. CLASSIFICATION OF SUBJECT MATTER

Int Cl⁶: F16B 13/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC : F16B 13/06

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

AU : IPC as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

DERWENT

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X,Y	AU 18191/83, B, (559285) (RAMSET FASTENERS (AUST.) PTY LTD) 01 March 1984 see page 7 lines 1-32	2-4, 7-9
Y	AU 21162/83, B, (536399) (RAMSET FASTENERS (AUST.) PTY LTD) 03 May 1984 see figure 1	2-4, 7-9
A	AU 83921/91, A, (RAMSET FASTENERS (AUST.) PTY LTD) 19 March 1992 whole document	1-10



Further documents are listed in the continuation of Box C



See patent family annex

* Special categories of cited documents:		
"A"	document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E"	earlier document but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O"	document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P"	document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search 18 April 1996	Date of mailing of the international search report 24 April 1996
Name and mailing address of the ISA/AU AUSTRALIAN INDUSTRIAL PROPERTY ORGANISATION PO BOX 200 WODEN ACT 2606 AUSTRALIA Facsimile No.: (06) 285 3929	Authorized officer D.R. LUM Telephone No.: (06) 283 2544

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/AU 96/00073

C (Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 1170762 A (AVDEL LIMITED) (Equivalent CH 463201, FR 152512-1) 19 November 1969 see page 2 line 129 - page 3 line 30	1-9
A	GB 1217850 A (LAWTON) 31 December 1970 whole document	1-9

Information on patent family members

PCT/AU 96/00073

[illegible]