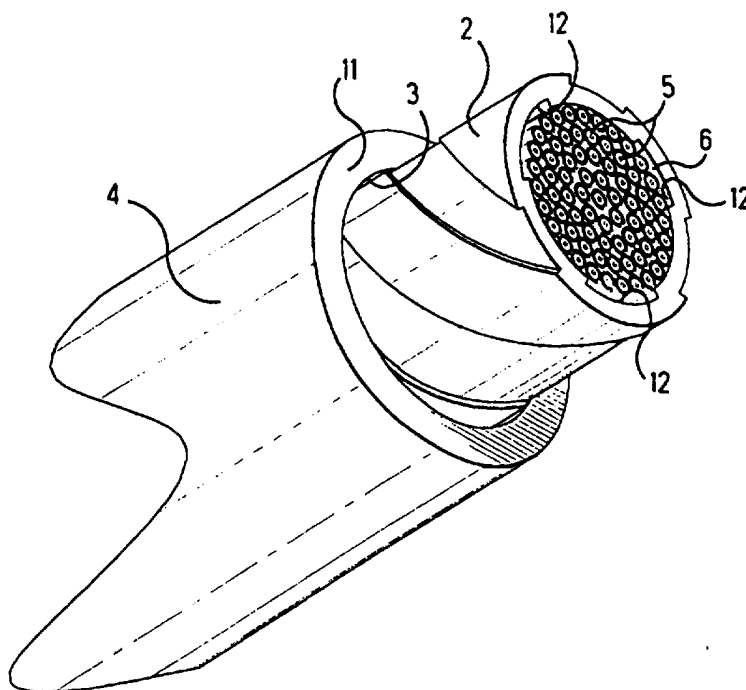




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(54) Title: FLEXIBLE ARMOR CABLE ASSEMBLY



(57) Abstract

A flexible cable assembly (1) comprises, flexible and hollow armor (2) lying limply within an air gap (3) in a flexible outer jacket (4), multiple coaxial cables (5) lying limply within an air gap (6) in the armor (2), a coupling (7) for connection to a medical instrument (9), the coupling (7) being secured to an end of the armor (2) and an end of the jacket (4), with the cables (5) extending through the coupling (7) for connection to the medical instrument (9).

heavy object or when the cable is run over by wheeled vehicles. It would be advantageous to construct the cable itself with a construction that would protect the cable from damage. The advantage gained would comprise,
5 not only a prolonged life for the cable, but also an assurance that patient monitoring would be ready without a defective cable.

A requirement for a flexible cable that is protected from damage shall supplement further
10 requirements for the cable. For example, the cable must be capable of connection to a hand held, medical instrument, which typically comprises, an electronic transducer that provides electronic signals as a measure of human body indications. The cable must remain
15 flexible and limp to permit freedom of movement of the medical instrument as the instrument is hand held and maneuvered.

According to the invention, a flexible cable assembly that is protected from damage is capable of
20 connection to a medical instrument, and remains flexible and limp to permit freedom of movement of the medical instrument as the instrument is hand held and maneuvered.

According to the invention, multiple coaxial cables
25 of the cable assembly are protected by metal armor, the coaxial cables lie limply within the armor to assure flexibility of the cable assembly, the armor is enclosed in a flexible jacket, the armor lies limply with slack within the jacket, an air gap between the armor and the
30 jacket provides a space within which the armor can shift

FLEXIBLE ARMOR CABLE ASSEMBLY

The present invention relates to a flexible cable
5 assembly suitable for connection to a hand held, medical
instrument, and more particularly to a flexible cable
assembly that is protected against crushing or
penetration by a sharp implement.

U.S. Patent 4,761,519 discloses a known flexible
10 cable comprising, a bundle of multiple electrically
insulated conductors, specifically made for medical use,
such as coaxial cables, of flexible and limp
construction. The flexible cable is suitable for
connection to a hand held, medical instrument for
15 monitoring human physiological indications during
diagnostic and surgical procedures. As disclosed by the
patent, braided wire shielding on the known flexible
cable is constructed in an advantageous manner to
provide reduced resistance to movement of the cable in
20 axial and rotational directions. The cable is
constructed to reduce frictional resistance between the
shielding and additional components of the cable
construction.

When the flexible cable is present in a hospital
25 environment, during a surgical procedure, the cable may
come in contact with a sharp surgical instrument. At
other times, in a hospital environment, the flexible
cable can be subject to damage, for example, from impact
when the cable dangles freely. The flexible cable can
30 be damaged from crushing when the cable lies under a

instrument is secured to an end of the armor and an end of the jacket, with the coaxial cables extending through the coupling mechanism for connection to the medical instrument.

5 The embodiment further may comprise, a flexible and limp conductive shield encircling said portions of the cables, an exterior circumference of the shield being smaller than an interior circumference of the armor. An air gap exists in the dimensional distance between the
10 circumferences of the shield and the armor. The air gap provides a space within which the shield can shift during flexure of the cable.

 The embodiment further may comprise the coupling mechanism constructed with a rigid ring threaded onto an
15 end of the armor that projects from an end of the jacket, and a boot covering both the rigid ring and the end of the jacket, and a seal established between the boot and the jacket.

 The embodiment further may comprise, the coupling
20 mechanism constructed with a clamping ring radially surrounding the rigid ring. The clamping ring is attached directly to the rigid ring, or is radially attached to the boot, thus to radially surround both the boot and the rigid ring that is radially beneath the
25 boot.

 Embodiments of the invention will now be disclosed by way of example with reference to the accompanying drawings, according to which:

 FIGURE 1 is an isometric view of a portion of a
30 cable assembly;

during flexure of the cable to assure flexibility of the cable assembly.

One advantage of the cable assembly using the flexible armor, is that the armor protects the coaxial
5 conductors from abrasion, crushing and breaking.

Another advantage of the cable assembly is that, internal strain on the cable assembly is borne by the armor, while the coaxial cables are freed from excessive strain during flexure of the cable assembly or when the
10 cable assembly is pulled. Thus, the central conductors of the coaxial cables can be smaller in diameter or reduced in tensile strength, as compared to previous cable assemblies wherein an armor was absent. Due to the improved limpness of the cable assembly, more
15 ductile copper can be used in place of expensive copper alloys of improved tensile strength.

One of the embodiments consists entirely of coaxial cables, and this embodiment will be referred to hereafter.

20 According to an embodiment, multiple coaxial cables of the cable assembly are protected by metal armor, the coaxial cables lie limply within the armor to assure flexibility of the cable assembly, the armor is enclosed in a flexible jacket, the armor lies limply within the
25 jacket, an air gap between the armor and the jacket provides a space within which the armor can shift during flexure of the cable to assure flexibility of the cable assembly.

Further according to an embodiment, a hollow
30 coupling mechanism for connection to a medical

medical instrument as the instrument is hand held and maneuvered.

Another object of the invention is to provide metal armor protection for a flexible cable assembly that
5 absorbs internal strain when pulling on the cable assembly, or when the cable assembly undergoes flexure.

With reference to Figs. 1, 2 and 6, a core of the cable assembly 1 is constructed of the multiple coaxial
cables 5. The multiple cables 5 are in a bundle, with
10 each of the cables 5 lying straight within the bundle. The cables 5 are cylindrical in cross section, providing interstitial spaces between the cables 5 in the bundle.

An exterior circumference of the bundle of cables 5 comprises, an exterior circumference that surrounds all
15 of the cables 5 collectively in the bundle. Each coaxial cable 5 is flexible and limp, and is constructed with a conductive shield encircling concentrically a dielectric sheath, in turn, encircling a central conductor to provide a controlled electrical impedance.

20 Each coaxial cable 5 is used to transmit electronic signals along the central conductor.

The construction of a bundle of coaxial cables 5 provides multiple coaxial cables 5 gathered into the bundle, wherein the coaxial cables 5 touch one another
25 and are parallel to one another in the bundle, and further wherein the coaxial cables 5 extend straight, without coiling and without torsional skew. Interstitial spaces between adjacent coaxial cables 5 in the bundle allow for lateral movement of the coaxial
30 cables 5 relative to one another, particularly when the

FIGURE 2 is an end view of the portion of the structure shown in Fig. 1;

FIGURE 3 is a side view with parts in section of a cable assembly including the structure shown in Fig. 1;

5 FIGURE 4 is a side view with parts in section of another cable assembly including the structure shown in Fig. 1;

10 FIGURE 5 is a side view with parts in section of another cable assembly including the structure shown in Fig. 1;

FIGURE 6 is an end view of a portion of a cable assembly including a conductive shield; and

FIGURE 7 is a side view with parts in section of a cable assembly including the structure shown in Fig. 6.

15 With reference to Figs. 1-7, a flexible cable assembly 1 comprises, flexible hollow armor 2, Figs. 1-3 and 6, lying limply with slack within an air gap 3 in a flexible outer jacket 4, multiple coaxial cables 5 lying limply with slack within an air gap 6 in the armor 2, a
20 hollow coupling 7, Figs. 3-5 and 7, for connection to a housing 8 of a medical instrument 9, shown in part, in Figs. 4 and 5, the coupling mechanism 7 being secured to an end 10 of the armor 2 and an end 11 of the jacket 4, with the cables 5 extending through the coupling
25 mechanism 7 for connection to the medical instrument 8 that is shown in part, in Figs. 4 and 5.

 An object of the invention is to provide armor protection for a flexible cable assembly that is capable of connection to a medical instrument, and that remains
30 flexible and limp to permit freedom of movement of the

the armor 2. It has been found that the tightly covered armor 2 is unsuitable for the present invention, due to increased stiffness of a tightly covered armor 2 as compared with a reduced stiffness of an uncovered armor 2.

For example, the uncovered armor 2 is constructed with helices defining open channels 12 in the wall of the armor. Each of the channels 12 extends helically, such that corresponding coaxial cables 5 inside the armor 2 will bridge across each of the channels 12 without falling into any of the channels 12. During flexure of the bundle of coaxial cables 5 along an arc, the coaxial cables 5 will shift with respect to one another, as each coaxial cable 5 flexes along its own, individual bend radius. The coaxial cables 5, although confined within the armor 2, are free to flex individually along their own bend radii, which causes the bundle of the cables 5 to flex and expand within the air gap 6 in the interior of the armor 2. The coaxial cables 5 are free to move toward and away from the interior of the armor 2. The coaxial cables 5 that extend along an exterior of the bundle are free to touch the interior of the armor 2. Accordingly, the armor 2 encircles the coaxial cables 5 without restricting compound movement of the coaxial cables 5 within the jacket 4. The armor 2 has opposite ends 10, with one of the ends 10 being shown in Figs. 3, 4, 5 and 7. Each end 10 of the armor 2 is deburred and blunted, for example, by grinding or filing, to eliminate a sharp edge that could damage the coaxial cables 5.

bundle of cables 5 undergoes flexure. This construction allows flexure of the bundle in an arc, while the individual coaxial cables 5 in the bundle are free to flex in respective bend radii. During flexure of the
5 bundle of coaxial cables 5 along an arc, the coaxial cables 5 will shift with respect to one another, as each coaxial cable 5 flexes along its own, individual bend radius.

The exterior circumference of the bundle of cables
10 5 is smaller than an interior circumference of the armor 2. The air gap 6 exists in the dimensional distance between the circumferences of the bundle of cables 5 and the armor 2. The air gap 6 provides a space within which the cables 5 can shift laterally within the
15 interior of the armor 2 during flexure of the cable assembly 1. Advantageously, a flexible and limp cable assembly 1 results, with a reduced resistance to movement of the cable assembly.

The armor 2 is manufactured of any of a variety of
20 metals, including aluminum, copper, brass, and stainless steel. The armor 2 is a composite construction of interlocking hollow links that comprise adjacent interlocking helices. According to U.S. Patent 2,290,423, the armor 2 has been used, in the past, to
25 terminate to a telephone housing and to a telephone handset. According to U.S. patent 5,350,885, the armor 2 has been used to terminate to a metal terminal box. The armor 2 is commercially available, either uncovered or, alternatively, covered by an extruded sheath of
30 insulating material, not shown, that tightly surrounds

that is braided to form a served shield of 95 % minimum coverage, and covered with .008 nominal wall thickness of polytetrafluoroethylene. Each cable 5 is of 50 Ohms impedance. The seventy cables 5 are inserted along the
5 hollow armor 2, the armor 2 being commercially available. The outer jacket 4 is a tube of Polyvinylchloride having a .035 nominal wall thickness, with an outside diameter of .400. All dimensions are in inches.

10 The hollow coupling 7 is attached to one end of the cable assembly 1, as disclosed in the drawing figures. It should be understood that a coupling 7 can be attached at either end of the cable assembly 1. Each coupling 7 comprises, an internally threaded, rigid nut
15 13 that is threadably driven over the corresponding end 10 of the armor 2. The helical construction of the armor 2 provides the pitch angle for the internal threads of the nut 13. The jacket 4 is cut to a desired length. The jacket 4 covers the armor 2 and extends
20 between the nuts 13 that are on the two opposite ends 10 of the armor 2. The nuts 13 and the jacket 4 serially cover the armor 2, with the nuts 13 abutting opposite ends 11 of the jacket 4.

It is desirable to provide slack in the armor 2,
25 such that the armor 2 will lie limply within the air gap 3 within the jacket 4. The amount of slack in the armor 2 is adjusted by threadably moving one of the nuts 13 along the armor 2 until a gap, not shown, exists between the nut 13 and a corresponding end 11 of the jacket 4.
30 The armor 2 is then allowed to slacken and lie limply

With reference to Figs. 1-3 and 6, the jacket 4 is constructed as an extrusion of a thin wall tube of plastic material, for example, polyvinylchloride, PVC. The jacket 4 has an interior circumference that is
5 larger than an exterior circumference of the armor 2. Accordingly, the interior air gap 3 is provided between an interior circumference of the jacket 4 and the exterior circumference of the armor 2. The jacket 4 is manufactured separately from the armor 2. The jacket 4
10 is smooth, and is insulating. Thereby, the rough conductive surface of the armor 2 is covered and is prevented from causing abrasion damage and electrical shock.

An exterior circumference of the armor 2 is smaller
15 than an interior circumference of the jacket 4. The air gap 3 exists in the dimensional distance between the circumferences of the armor 2 and the jacket 4. The armor 2 lies loosely and limply within the jacket 4. The air gap 3 provides a space within which the armor 2
20 can shift laterally within the interior of the jacket 4 during flexure of the cable assembly 1. Further, for example, during flexure of the cable assembly 1, the armor 2 will move within the interior of the jacket 4, with the armor 2 bending along its own individual bend
25 radius. The armor 2 touches the jacket 4 at some place along the length of the jacket 4.

For example, a cable can be constructed that comprises, seventy coaxial cables 5, each fabricated with 38 AWG 7/48 SP Duraflex 5 Polytetrafluoroethylene,
30 of .009 nominal wall thickness, a 48 AWG TC copper alloy

secures the boot 15 concentrically over the portions of the jacket 4 and the nut 13. Thus the nut 13 and the jacket 4 are secured to the boot 15 while abutting one another. The armor 2 is assured to remain in a slack condition within the jacket 4.

The coupling 7 is adapted to connect the cable assembly 1 to the medical instrument 9, for example, a hand held medical instrument 9, which typically comprises, an electronic transducer that provides electronic signals as a measure of human body indications. The cable assembly 1 must remain flexible and limp to permit freedom of movement of the medical instrument 9 as the instrument 9 is hand held and maneuvered. For example, the coupling 7 comprises, an exterior adjustable ring clamp 16, Figs. 3 and 7, that is applied concentrically over the boot 15 and the nut 13. The nut 13 concentrically within the ring clamp 16 prevents collapse of the armor 2 when the ring clamp 16 is tightened to clamp the boot 15. The ring clamp 16 will clamp the housing 8 of the medical instrument 9 to the coupling 7. The bundle of coaxial cables 5 can be inserted along the armor 2 during any step in the process of fabricating the cable assembly 1, after the armor 2 has been cut to length and deburred and blunted.

With reference to Figs. 4 and 5, the coupling 7 comprises, an externally threaded end 17 on the nut 13 that projects outwardly of the boot 15. The housing 8 of the hand held medical instrument 9 is received concentrically over the threaded end 17 on the nut 13. An internally threaded lock nut 18 is threaded onto the

within the jacket 4, which will close the gap, and transport the nut 13 toward and against the corresponding end 11 of the jacket 4. Such an adjustment of the nut 13 on one end of the armor 2 will
5 lengthen or shorten the length of the armor 2 that extends between the nuts 13.

The length of the armor 2 that extends between the two nuts 13 is selected, by threaded movement of the nut 13 on one end of the armor 2, to a different position on
10 the armor 2. The length of the armor 2 can be selected to be free of slack. The length of the armor 2 can be selected alternatively to be slightly longer than the slightly shorter jacket 4. When the slightly longer armor 2 is straight, rather than being slack, the nut 13
15 will move away from a corresponding end 11 of the jacket 4. Thereby, a gap, not shown, will exist between the slightly shorter jacket 4 and the nut 13 on the one end of the slightly longer armor 2. The slightly longer armor 2 is then slackened, such that a slack armor 2
20 will lie limply within the jacket 4. The amount of slack in the armor 2 will be determined by the length of movement of the transported nut 13 toward and against the corresponding end 11 of the jacket 4.

With reference to Figs. 3, 4 and 5, each coupling 7
25 further comprises, a hollow, tubular boot 15 that provides a bending strain relief body. An exterior of the boot 15 is tapered to enhance flexure of the boot 15 into an arc. The boot 15 is assembled concentrically to encircle portions of both the jacket 4 and the nut 13.
30 Adhesive, in a thin layer, within the boot 15 seals and

place along the armor 2, and the armor 2 will move within the interior of the jacket 4, with the armor 2 being allowed to touch the jacket 4 at some place along the jacket 4.

5 With reference to Figs. 6 and 7, the cable assembly 1 further comprises, alternatively, a hollow conductive and flexible shield 20 constructed as disclosed in U.S. Patent 4,761,519. The shield 20 is a conductive and
10 dense braid, and is self supporting. The bundle of coaxial cables 5 is inserted lengthwise inside the shield 20, with the coaxial cables 5 extending straight without coiling and without torsional skew. The
15 straight cables 5 promote limpness of the cable assembly 1 by eliminating stiffness due to coiling or torsional skew in the coaxial cables 5. Additionally, a space 21
20 is between the shield 20 and the bundle of coaxial cables 5. The space 21 permits movement of the coaxial cables 5 within the shield 20 to promote flexibility. The shield 20 and the portions of the coaxial cables 5
25 being encircled by the shield 20 lie limply in the air gap 6 in the armor 2. The shield 20 is free to move toward and away from the armor 2, and is free to touch the armor 2. In Fig. 7, the lock nut 18 is threaded over a portion of the shield 20 that projects from the open end of the armor 2, which portion of the shield 20 is doubled back on itself concentrically to cover the armor 2.

One advantage of the cable assembly 1 using the flexible armor 2, is that the armor 2 protects the

threaded end 17 of the nut 13 to secure the cable assembly 1 to the medical instrument 9. In Fig. 7, the lock nut 18 is threaded on the end of the armor 2.

With reference to Fig. 5, the coupling 7 comprises, 5 a series of radially projecting, exterior ribs 19 on the nut 13. The ribs 19 engage an interior of the boot 15 to assure that the boot 15 is anchored in position. For example, the boot 15 can be molded in situ, onto the ribs 19 and onto the jacket 4 to seal and attach the 10 boot 15 onto the nut 13 and the jacket 4.

The coaxial cables 5 are longer than the armor 2 and the jacket 4, and project through the hollow coupling 7 at each end of the cable assembly 1 for connection to a remainder, not shown, of the medical 15 instrument 9; for example, opposite ends of the coaxial cables 5 are free to be connected electrically to respective electrical contacts, not shown, which can have many different embodiments, for example, electrical contacts of an electrical connector, as described in 20 U.S. Patent 5,274,917, or, for example, pin type contacts, as described in U.S. Patent 5,004,438. In turn, the respective electrical contacts will connect with electrical portions, not shown, of the medical instrument 9.

25 The armor 2, the jacket 4 and the slightly longer lengths of the coaxial cables 5 lie limply with slack inside the slightly shorter armor 2 and undergo flexure.

During such flexure, the coaxial cables 5 will move within the interior of the armor 2, with some of the 30 cables 5 being allowed to touch the armor 2 at some

IN THE CLAIMS

1. A flexible cable assembly comprises, a flexible hollow armor, couplings connected to opposite ends of the armor, and multiple electrical cables extending within the armor, the cables extending through the couplings for connection to an electrical device, characterized by;

a flexible outer jacket (4) surrounding the armor (2), the jacket (4) being connected to the couplings (7), the armor (2) lying limply within the outer jacket (4) to flex within an air gap between the armor (2) and the outer jacket (4), and the cables (5) extending through the couplings (7) for connection to a medical instrument.

2. A flexible cable assembly as recited in claim 1 wherein, strain relief bodies (15) on the couplings (7) terminate opposite ends of the armor (2), the strain relief bodies (15) terminate the cables (5) where the cables (5) extend through the couplings (7), and the strain relief bodies (15) terminate opposite ends of the jacket (4).

3. A flexible cable assembly as recited in claim 1 or 2 wherein, opposite ends of the jacket (4) are anchored to corresponding ends of the armor (2), and the armor (2) is slightly longer than the jacket (4) to lie limply with slack within an air gap (3) in the jacket (4).

conductors of the coaxial cables 5 from abrasion, crushing and breaking.

Another advantage of the cable assembly 1 is that, internal strain on the cable assembly 1 is borne by the armor 2, while the coaxial cables 5 are freed from excessive strain during flexure of the cable assembly 1 or when the cable assembly 1 is pulled.

Another advantage of the cable assembly 1 is that, internal strain on the cable assembly 1 is borne by the armor 2, while the coaxial cables 5 are freed from excessive strain. Thus, the central conductors of the coaxial cables 5 can be smaller in diameter or reduced in tensile strength, as compared to previous cable assemblies wherein an armor 2 was absent. For example, wire of silver plated copper, SPC, of solid gauge can be used as a less costly alternative to the use of conductors fabricated from higher strength copper alloys, and conductors fabricated of multiple strands instead of a single solid strand.

Other embodiments and modifications of the invention are intended to be covered by the spirit and scope of the appended claims.

4. A flexible cable assembly as recited in claim 1 or 2 or 3 wherein, the cables (5) are anchored to corresponding ends of the armor (2), and lengths of the cables (5) that extend within the armor (2) are slightly longer than the length of the armor (2) to lie limply with slack within the armor (2).

5. A flexible cable assembly as recited in claim 1 or 2 or 3 or 4 wherein, a flexible shield (20) encircles the cables (5), and the shield (20) and the cables (5) lie limply within the armor (2) to flex within an air gap between the shield (20) and the armor (2).

6. A flexible cable assembly as recited in claim 1 or 2 or 3 or 4 or 5 wherein, each of the cables (5) comprises, a conducting shield encircling concentrically a dielectric sheath, in turn, encircling a central conductor.

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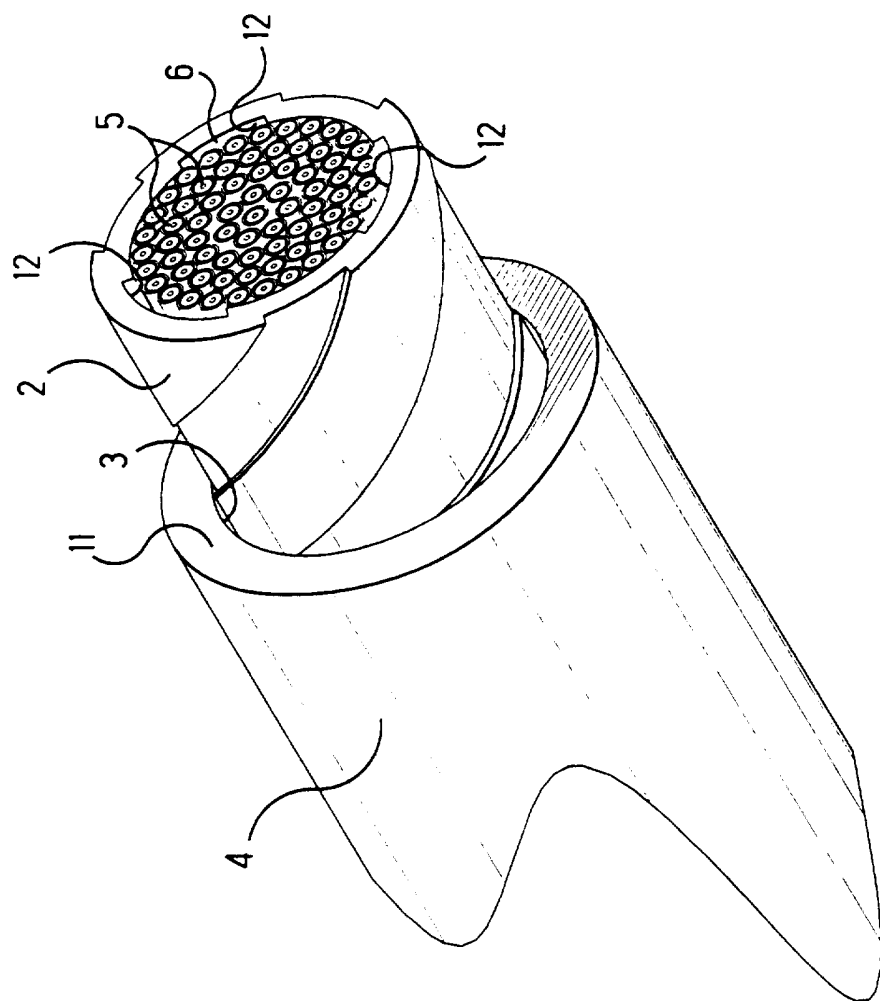


Fig. 1

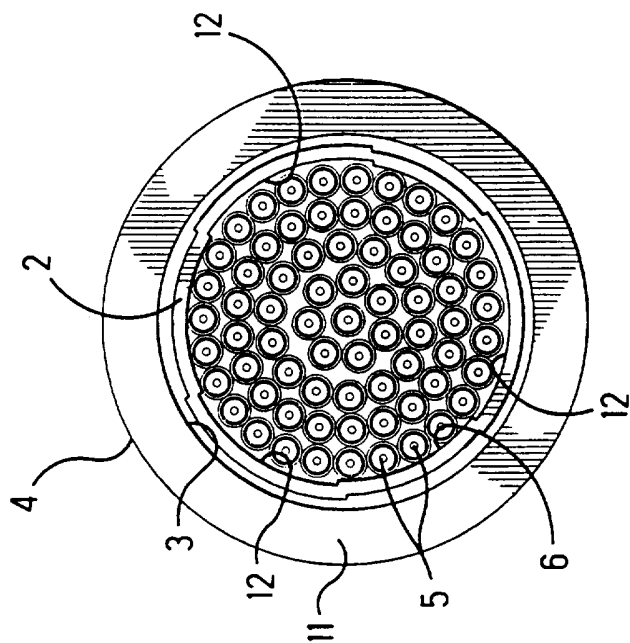


Fig. 2

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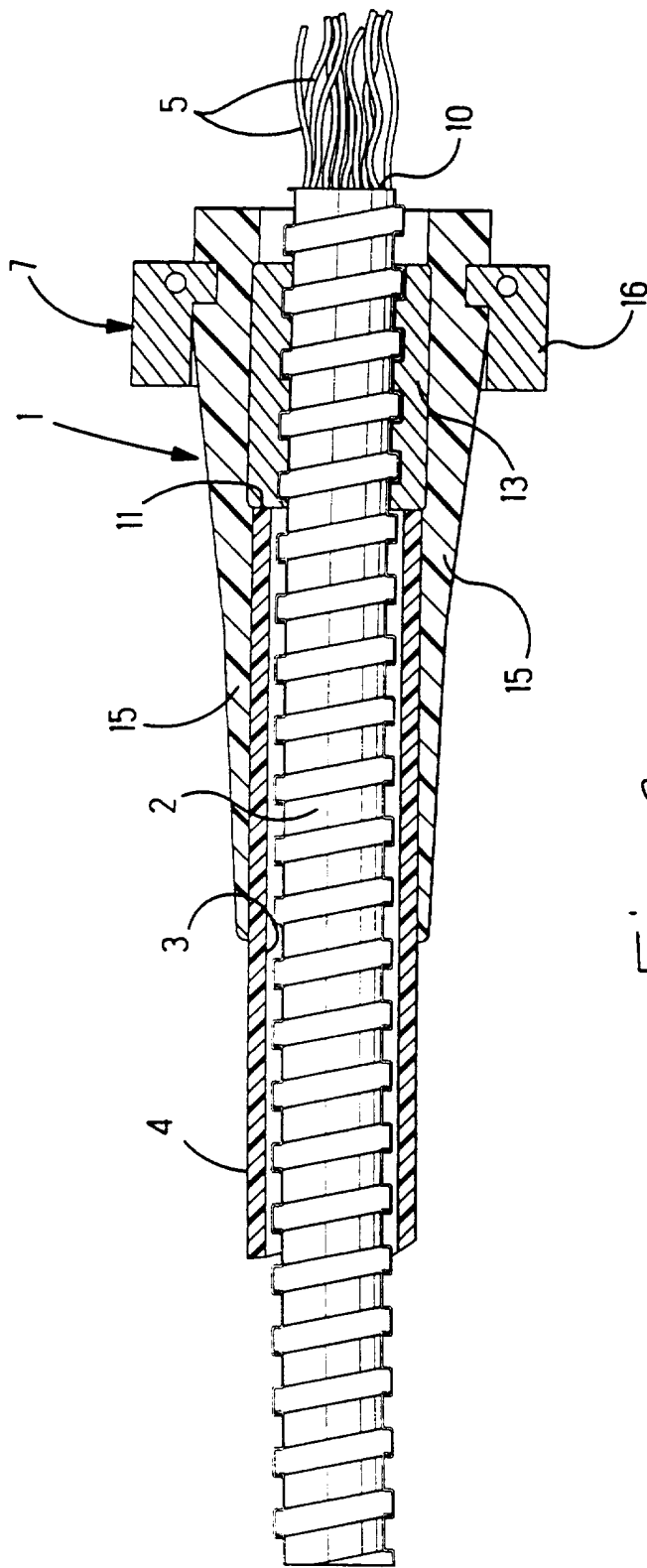


Fig. 3

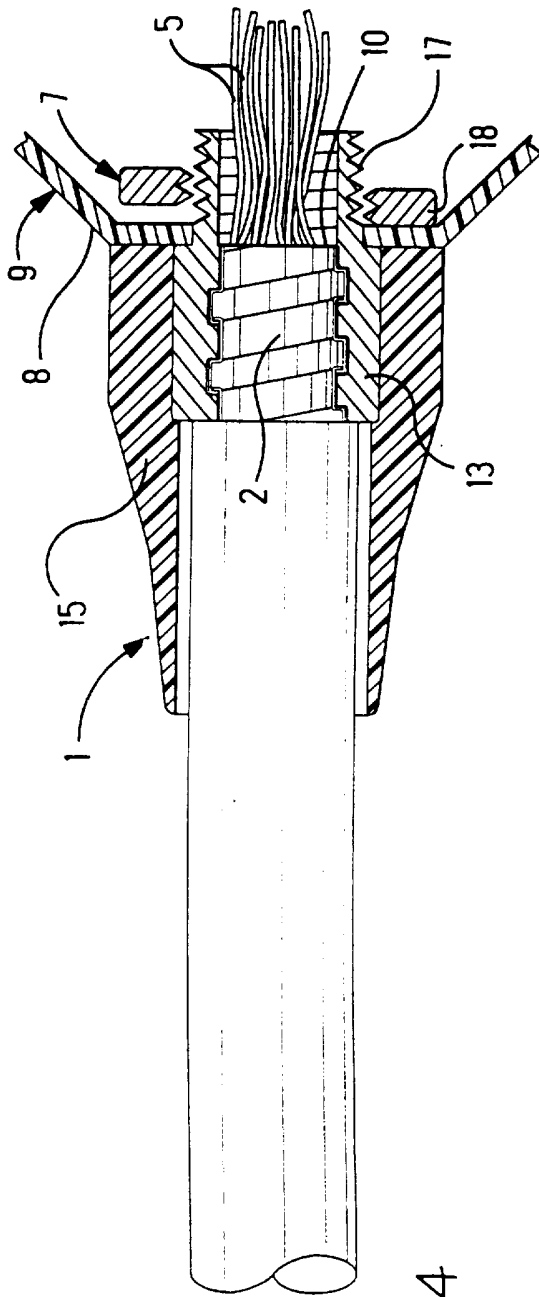


Fig. 4

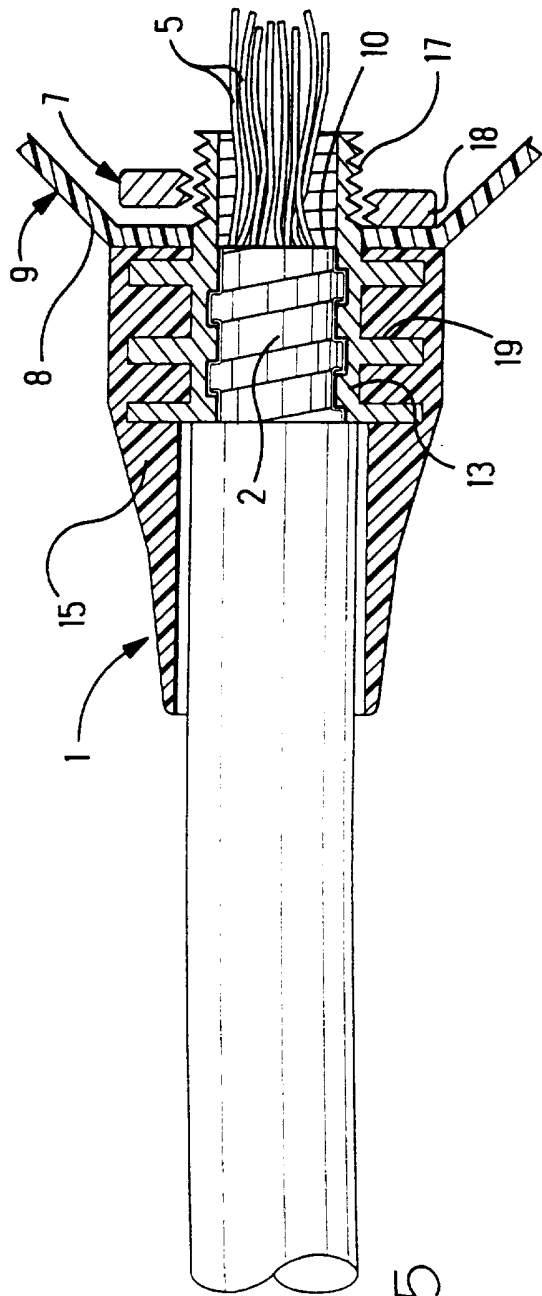


Fig. 5

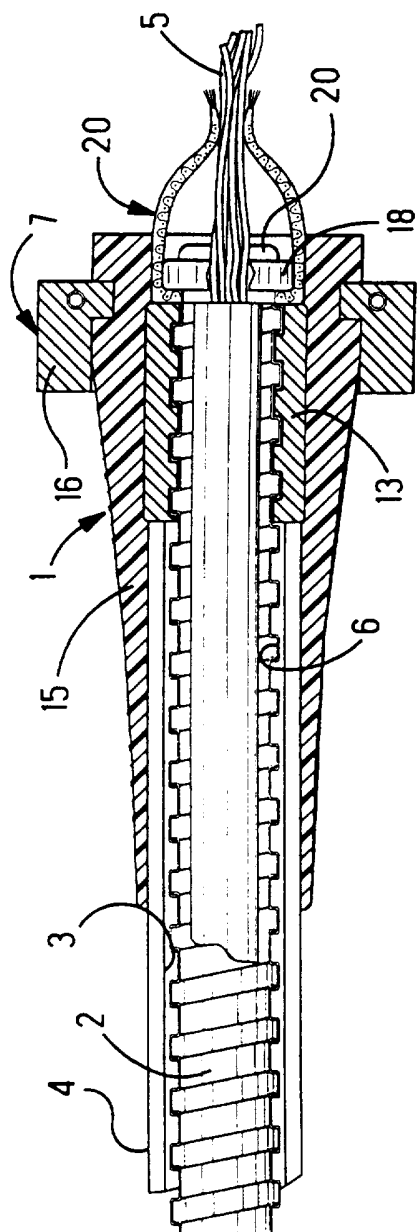


Fig. 7

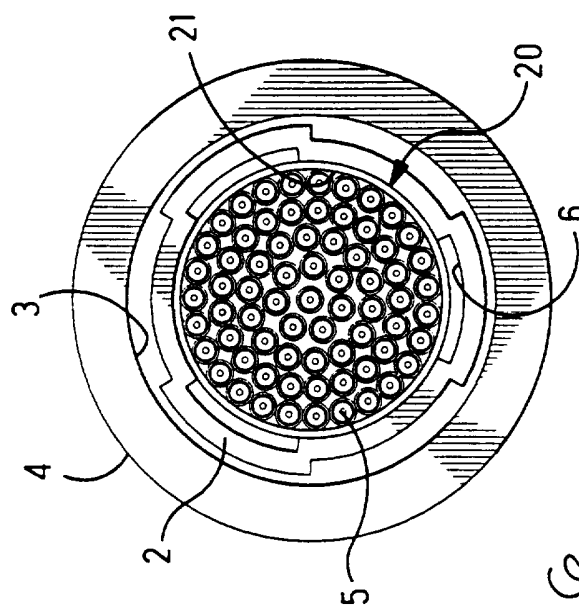


Fig. 9

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 96/15295

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 H02G3/04 H01B7/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H02G H01B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X A	GB 2 080 010 A (SMITHS) 27 January 1982 see the whole document ---	1 3
Y A	EP 0 276 974 A (PRECISION) 3 August 1988 see the whole document & US 4 761 519 A (PRECISION) cited in the application ---	1 5,6
Y A	EP 0 669 687 A (DAIMLER) 30 August 1995 see the whole document ---	1 3
A	US 5 004 438 A (CABOURNE) 2 April 1991 cited in the application ---	1
A	US 5 274 917 A (CORBETT) 4 January 1994 cited in the application -----	1

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

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- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

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Date of the actual completion of the international search

21 January 1997

Date of mailing of the international search report

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