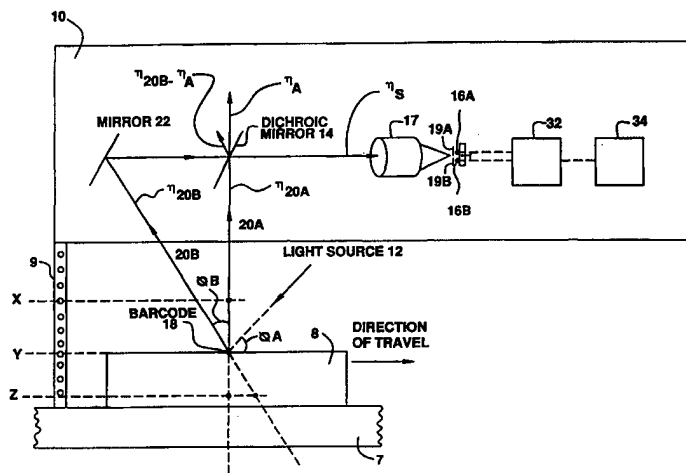




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<p>(21) International Application Number: PCT/US98/02302</p> <p>(22) International Filing Date: 29 January 1998 (29.01.98)</p> <p>(30) Priority Data: 08/790,956 29 January 1997 (29.01.97) US</p> <p>(71) Applicant: ACCU-SORT SYSTEMS, INC. [US/US]; 511 School House Road, Telford, PA 18969-1196 (US).</p> <p>(72) Inventor: HECHT, Kurt; 1474 Old York Road, Hartsville, PA 18974 (US).</p> <p>(74) Agents: VOLPE, Anthony, S. et al.; Volpe and Koenig, P.C., 400 One Penn Center, 1617 John F. Kennedy Boulevard, Philadelphia, PA 19103 (US).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>

(54) Title: CCD SCANNER HAVING IMPROVED SPECULAR REFLECTION DISCRIMINATION



(57) Abstract

An optical scanner utilizes two linear CCD detectors and a bandpass means to improve the ability of the scanner to discriminate against specular reflection. A coded symbology is illuminated by a noncoherent light source and light reflected from the coded symbology along a first path strikes the front face of the bandpass means. The bandpass means, functioning as a notch filter, transmits a select bandwidth of light while reflecting all other light onto a first CCD detector. Simultaneously, light reflected from the bar code symbol travels along a second path, at a different angle with respect to the plane of the coded symbology than the first path, is reflected from a mirror onto the back face of the bandpass means. The bandpass means transmits the select bandwidth of light onto a second CCD detector and reflects all other light. The second CCD detector has a notch filter which permits the detection of only the select bandwidth. Since specular reflection is only experienced at a single angle, with respect to the plane of the coded symbology and each CCD detector detects an image at a different angle with respect to the plane of the coded symbology, a complete image can be reconstructed by combining information obtained from both CCD detectors.

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**CCD SCANNER HAVING IMPROVED
SPECULAR REFLECTION DISCRIMINATION**

BACKGROUND OF THE INVENTION

Field of the Invention

5 The present invention relates generally to optical scanning systems. More particularly, this invention relates to a system and method capable of detecting coded symbologies in the presence of specular reflection.

Description of Related Art

10 Coded symbologies are being used in an increasingly diverse array of applications. The ability to track a large amount of items quickly and efficiently has led coded symbologies to be used in applications such as retail checkout, warehousing, inventory control and document tracking. As the volume of items tracked by coded symbologies has increased, the need for optical scanners which operate at high speeds has likewise increased.

15 Various optical scanning systems have been developed for reading and decoding coded symbologies. Scanning systems include optical laser scanners and optical charge-coupled device (CCD) scanners. Optical laser scanners generally employ a laser diode, a multifaceted polygonal mirror, focusing optics and a detector. The scanning rate of an optical laser scanner is limited by the number of facets on the mirror and the available motor speed.

20 CCD scanners may incorporate a non-laser light source and a CCD light detecting means, such as a CCD linear sensor. A portion of the light which is reflected from the coded

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5 symbology is detected by the CCD linear sensor and converted into an electrical signal which is the basis for a digital image of the coded symbology that has been scanned. The digital image is then processed and decoded according to the specific type of coded symbology.

10 One disadvantage with current CCD scanners is that they are susceptible to specular reflection which saturates areas of the CCD linear sensor and prohibits the detection of a portion of the optically coded information. This is particularly a problem when the coded symbology is printed under a highly reflective surface, such as a plastic coating.

15 Specular reflection is only a problem at a single angle, known as the "critical angle", between the light source, the reflective surface and the CCD linear sensor. Current methods of coping with specular reflection include placing separate scanners at different angles with respect to the surface. However, providing duplicate CCD scanners for this purpose is extremely expensive. Techniques involving light polarizers have also been used. However, due to the light losses
20 introduced by the materials used to make light polarizers, they are extremely inefficient.

25 Accordingly, there exists a need for an efficient and inexpensive scanning system with the speed of a CCD scanner that can accurately read and decode coded symbologies in the presence of specular reflection.

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SUMMARY OF THE INVENTION

The present invention utilizes two CCD linear sensors and a bandpass means to improve the ability of an optical scanner to discriminate against specular reflection. A coded symbology is illuminated by a noncoherent light source and light reflected from the coded symbology travels along a first path and strikes the front face of the bandpass means. The bandpass means, functioning as a notch filter, transmits a select bandwidth of light while reflecting all other light onto a first CCD linear sensor. Simultaneously, light reflected from the bar code symbol travels along a second path, at a different angle with respect to the plane of the coded symbology than the first path, and is reflected from a mirror onto the back face of the bandpass means. The bandpass means transmits the select bandwidth of light onto a second CCD linear sensor and reflects all other light. The CCD linear sensors each have a notch filter which permits the detection of only a select bandwidth. Since specular reflection is only experienced at a single angle with respect to the plane of the coded symbology, and each CCD linear sensor detects an image at a different angle with respect to the plane of the coded symbology; a complete image of the coded symbology is obtained by one or both of the CCD linear sensors, or can be reconstructed by combining information obtained from both CCD linear sensors.

Accordingly, it is an object of the invention to provide a CCD scanner which can read and decode coded symbologies in the presence of specular reflection.

Other objects and advantages will become apparent to those skilled in the art after reading the detailed description of a presently preferred embodiment.

BRIEF DESCRIPTION OF DRAWINGS

5 **Figure 1** is a coded symbology scanning system made in accordance with the present invention;

Figure 2A is a diagram showing the spectrum of light;

Figure 2B is a more detailed diagram of the CCD detectors;

10 **Figure 3** illustrates the method of using valid information from two views and selectively combining the information;

Figure 4 is a block diagram of the coded symbology logic unit;

15 **Figure 5** is a flow diagram of the method of the present invention; and

Figure 6 is an alternative embodiment of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

20 The preferred embodiment will be described with reference to the drawing figures wherein like numerals represent like elements throughout. Referring to **Figure 1**, a coded symbology scanning system 10 made in accordance with the present invention is shown. The coded symbology scanning system 10
25 is able to scan any type of coded symbology. However, for simplicity, reference hereinafter will be made to a particular

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type of coded symbology, i.e. a bar code symbol. The scanning system 10 includes a non-coherent light source 12, a bandpass means 14, a planar mirror 22, focusing optics 17, two CCD linear sensors 16A and 16B, two filters 19A and 19B, a logic unit 32 and an output means 34.

The light source 12 facilitates detection of a subject bar code symbol 18 by illuminating the bar code symbol 18 located on a package 8 or other object. Preferably, the package 8 is supported by a moving conveyor belt 7. The planar mirror 22 and the bandpass means 14 are aligned such that light reflected from the bar code symbol 18 along a first path 20A strikes the front of the bandpass means 14, while light traveling along a second path 20B reflects off the planar mirror 22 and strikes the rear of the bandpass means 14. It should be recognized by those skilled in the art that **Figure 1** is illustrative only and is not drawn to scale. For example, the angle θ_a between the light source 12 and the bar code symbol 18 is typically 77°. The angle θ_b between the first path 20A and the second path 20B is approximately 3-5°. However, it should be recognized by those skilled in the art that these angles are approximate and may vary widely depending upon the specific application and the mounting of the system 10 in relation to the bar code 18.

The bandpass means 14 permits light of predetermined wavelengths around λ_a , striking either its front or rear surface, to pass through the mirror 14, and reflects the remainder of the light spectrum. The spectrum of light λ_{20A} traveling along the first path 20A strikes the front of the

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bandpass means 14. Light having wavelengths around λ_A passes through the bandpass means 14, while the remainder of the spectrum of light $\lambda_{20A}-\lambda_{A\pm}$ is reflected toward the CCD detectors 16A, 16B. The spectrum of light λ_{20B} traveling along the second path 20B is reflected off the planar mirror 22 and strikes the back of the bandpass means 14. Light having wavelengths around λ_A passes through the bandpass means 14 toward the CCD detectors 16A, 16B, while the remainder of the light spectrum $\lambda_{20B}-\lambda_{A\pm}$ is reflected off the back of the bandpass means 14. It should be appreciated that the bandpass means 14 may function as a filter wherein the bandpass means 14 transmits a small bandwidth of light while reflecting the remainder of the light spectrum. Alternatively, the bandpass means 14 may function as a mirror, wherein the bandpass means 14 reflects a small bandwidth of light while transmitting the remainder of the light spectrum. Preferably a mirrored dichroic filter is used.

The composite spectrum λ_s of light which reaches the focusing optics 17 comprises predetermined wavelengths around λ_A from the second path 20B and the remainder of the spectrum $\lambda_{20A}-\lambda_{A\pm}$ from the first path 20A. The composite spectrum λ_s passes through the focusing optics 17, through the filters 19A, 19B and onto the CCD linear array detectors 16A, 16B. Both filters 19A, 19B permit the respective detector 16A, 16B to detect non-overlapping bands of light.

Referring to **Figure 2**, the second CCD detector 16B is filtered to detect light having wavelengths around λ_A . The first CCD detector 16A is filtered to permit the detection of

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light around a different wavelength λ_B . For example, the bandpass means 14 may be calibrated to transmit light around wavelength λ_A of 650NM \pm . The second CCD detector 16B is filtered to detect light around the wavelength λ_A of 650NM \pm originating from the second path 20B. The first CCD detector 16A is filtered to detect light around wavelength λ_B which originates from first path 20A, for example 600NM \pm . Accordingly, the detectors 16A, 16B will detect two separate images of the bar code symbol 18.

Although the detectors 16A, 16B have been referred to as separate CCD linear sensors, preferably they comprise two of the three channels commonly found in a color CCD line scan sensor. In this embodiment, the color filters are preferably replaced with the appropriate notch filters 19A, 19B. Those of skill in the art should realize that the bandwidth transmitted by each notch filter 19A, 19B, including tolerances, should not overlap with the other notch filter 19A, 19B. Additionally, the notch filters 19A, 19B need not be of equal bandwidth. One notch filter 19A may have a narrow bandwidth of 590-610NM \pm , and the other notch filter 19B may have a wide bandwidth of 625-675NM \pm . Additionally, although two notch filters 19A, 19B may be employed, it is also possible to use one notch filter 19A, wherein the other filter 19B transmits all other wavelengths of light except for the bandwidth transmitted by the notch filter 19A. In all of these examples, the tolerances of the filters 19A, 19B should be kept in mind to avoid any overlap. It should be apparent to those skilled in the art that the bandpass means 14 and the

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filters 19A, 19B over the CCD detectors 16A, 16B may be calibrated to detect any wavelength of light that is suitable for the desired application. The above values are illustrative only and should not be viewed as a limitation of the invention.

The light detected by the second CCD detector 16B comprises light from the second path 20B having wavelengths around λ_a . The light detected by the first CCD detector 16A comprises light from the first path 20A having wavelengths around λ_b . By definition, specular reflections only occur at a "critical angle". Once specular reflection occurs, this angle is defined and will be present only in one of the optical paths. Therefore, the other path will have useful information. If specular reflection "washes out" the view of the bar code symbol 18 at any point along the first path 20A, specular reflection will not be present in the second path 20B at the same point since the angle of the bar code symbol 18 with respect to the second path 20B is different than the angle with respect to the first path 20A.

Referring to **Figure 2B**, since the lengths of the two paths 20A, 20B are different, the detectors 16A, 16B must be selectively placed to account for this difference. In **Figure 1**, path 20A is shorter than path 20B. Preferably, the detectors 16A, 16B are mounted upon a common substrate which is rotated upon a center line CL to position the first detector 16A further from the focusing optics 17 than the second detector 16B.

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Each of the CCD detectors **16A**, **16B** produces an electrical signal which corresponds to the detected light. Using the images **30A**, **30B**, **30C** in **Figure 3** as a visual example of the reconstruction process, comparison of images **30A** and **30B** shows that image **30A** has portions of specular reflection distortion, while image **30B** also has portions of specular reflection distortion. However, the non-distorted areas of the images **30A**, **30B** can be used to form the complete image **30C**. Although the images **30A**, **30B**, **30C** are illustrated as area images, the preferred embodiment of the present invention detects and combines multiple line scans which make up the area images. It is clearly within the scope of the present invention to utilize detectors which detect either line or area scans.

Processing of the data from CCD detectors **16A**, **16B** to construct a complete bar code symbol **18** will be explained with reference to **Figure 4**. The data from the CCD detectors **16A**, **16B** is output and analyzed by the logic unit **32**. Depending upon the amount of specular reflection, data from one or both of the CCD detectors **16A**, **16B** may comprise a complete image of the bar code symbol **18**. In that case, the complete image is used for further decoding in accordance with the specific type of symbology. If specular reflection is detected by the logic unit **32** in the data output from the first CCD detector **16A** the logic unit **32** replaces the data with the data from the second CCD detector **16B**.

Referring to **Figure 4**, the logic unit **32** comprises two buffers **70A**, **70B**, a selector **72** and an arbitration unit **74**. The logic unit **32** receives the data, containing bar code

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information, from the CCD detectors **16A**, **16B**. The information coming from the CCD detectors **16A**, **16B** is selectively buffered depending upon the height of the package **8** upon which the bar code **18** is affixed. Referring back to **Figure 1**, at a first height **Y**, the information is obtained simultaneously from both light paths **20A**, **20B**. Accordingly, no buffering of the data is required. However, when the package **8** to which the bar code **18** is affixed reaches height **X**, the second light path **20B** will obtain the bar code information prior to the first light path **20A**. Therefore, information from the second light path **20B** must be buffered by the buffer **70B** prior to comparison with the information from the first light path **20A**. Conversely, if the height of the package **8** to which the bar code **18** is affixed only reaches height **Z**, the first light path **20A** will detect the information prior to the second light path **20B**. In this event, the information from the first light path **20A** will be buffered by buffer **70A**. Each buffer **70A**, **70B** delays the information obtained from the respective light path **20A**, **20B** to synchronize the information with that obtained from the other light path **20B**, **20A**. As discussed above, the delay is dependent upon the distance between the system **10** and the bar code symbol **18**. The distance between the system **10** and a package **8** having the bar code symbol **18** located thereon may be obtained by using a light curtain **9**, as in **Figure 1**, or by any other means which is well known by those skilled in the art. From the height, or distance, the delay value may be calculated, or a look up table may be used.

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The delay value is then input into the desired buffer **70A**,
70B.

After the signal output from either detector **16A**, **16B** has
been buffered as necessary, the signals are compared by the
5 arbitration unit **74**. The signals comprise values which
represent the intensity of light detected by the pixels of the
CCD detectors **16A**, **16B**. If the CCD detectors **16A**, **16B** have
eight-bit resolution, the number of gray scale levels will be
255 (2^8-1). Depending upon the application, it may be assumed
10 that a valid signal will have a gray scale value between 0 and
240. If the gray scale value exceeds a predetermined
threshold of 240, specular reflection is present. This
threshold may be adjusted depending upon the particular
application. In the preferred embodiment the arbitration unit
15 **74** controls the selector **72** to select the output from the
second CCD detector **16B** when the value from the output from
the first CCD detector **16A** exceeds 240. In this manner, a
complete image of the bar code symbol **18** is obtained.

The logic unit **32** forwards a complete digital image,
20 corresponding to the information encoded in the bar code
symbol **18**, to an image processor **34** for decoding, storage or
display, as is well known by those skilled in the art.

The scanning system **10** shown in **Figure 1** may be embodied
in a mobile hand-held unit, or may be a stationary unit
25 wherein an object carrying the bar code symbol **18** is passed
under the light source **12** via a conveyor **7**.

In operation, the scanning system **10** executes the bar
code symbol reading and decoding procedure **200** shown in **Figure**

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4. The light source 12 illuminates a subject bar code symbol 18 (**step 210**). Light is reflected from the bar code symbol 18 along a first path 20A toward the front of the bandpass means 14 (**step 220**). The bandpass means 14 transmits light
5 around a first predetermined wavelength (**step 230**) and reflects the remainder of the light spectrum toward the CCD detectors 16A, 16B (**step 240**). The first CCD detector 16A detects light around a second predetermined wavelength from the first light path 20A. (**step 250**).

10 Simultaneously, light is reflected from the bar code symbol 18 along a second path 20B (**step 270**) toward the back of the bandpass means 14 (**step 280**). The bandpass means 14 passes light around the first predetermined wavelength to the CCD detectors 16A, 16B (**step 290**) and reflects the remainder
15 of the light spectrum away from the CCD detectors 16A, 16B (**step 300**). Light originating from the second path 20B comprises only light around the first predetermined wavelength. Accordingly, it will be detected by the second CCD detector 16B (**step 310**).

20 The CCD detectors 16A, 16B convert the detected light into electrical signals which are output to the logic unit 32 (**steps 260, 320**). The logic unit 32 compares the signals (**step 330**) and the valid data is selected (**step 340**). This data is used to provide a complete bar code symbol 18. In the
25 event that both signals comprise non-distorted data, the non-distorted data of either signal may be used. The logic unit 32 then arbitrates the data representing the complete bar code

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symbol 18 (**step 350**) and forwards the data to the output means
34 (**step 350**).

Referring to **Figure 6**, an alternative embodiment of the
scanning system 110 is shown in which additional mirrors 124
5 and 126 are added to the system 110 to direct the paths of
light along a modified route. The modified route permits
alignment of the components in cases where manufacturing or
other considerations require that the components be placed in
a configuration other than that shown in **Figure 1**. It should
10 be understood that various additional components and
configurations can be employed to alter the light paths and
the intensity and precision of the light without departing
from the spirit and scope of the invention.

Although the invention has been described in part by
15 making detailed reference to the preferred embodiment, such
detail is intended to be instructive rather than restrictive.
It will be appreciated by those skilled in the art that many
variations may be
made in the structure and mode of operation without departing
20 from the teachings herein.

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What is claimed is:

1. A scanner for scanning coded symbologies comprising:
a light source for illuminating a selected scan location;
means for detecting light reflected from an object
located at said scan location at first and second angles of
5 reflection; and
means for selecting between the light reflected at said
first angle and light reflected at said second angle based on
an evaluation of the intensity of the light being reflected
at said first and second angles.
2. The scanner of claim 1 wherein said light detected at
said first angle travels along a first path defined by a
bandpass means; and light detected at said second angle
travels along a second path defined by a mirror.
3. The scanner of claim 2 wherein said bandpass means
comprises a filter and said second path includes said bandpass
means.
4. The scanner of claim 3 wherein said bandpass means is a
mirrored dichroic filter.
5. The scanner of claim 3 wherein said bandpass means
comprises a notch filter; whereby said filter transmits only
a portion of the bandwidth of the spectrum of light incident
upon the filter.

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6. The scanner of claim 5 wherein said detecting means further includes a first and a second light sensing means for detecting light at said first and second angles of reflection.

7. The scanner of claim 6 wherein said bandpass means transmits only a predetermined portion of the bandwidth of light incident upon it and reflects all other light; wherein said first light sensing means detects a portion of the spectrum of light from said first angle of reflection and said
5 second light sensing means detects a portion of the spectrum of light from said second angle of reflection.

8. The scanner of claim 7 wherein said first light sensing means includes a first notch filter and said second light sensing means includes a second notch filter; wherein said first notch filter transmits a first predetermined bandwidth
5 of light and said second notch filter transmits a second predetermined bandwidth of light.

9. The scanner of claim 8 wherein said first notch filter transmits light from said first path and said second notch filter transmits light from said second path.

10. The scanner of claim 9 wherein both said first and second sensing means generate an electrical signal corresponding to the intensity of light incident thereupon.

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11. A method for scanning coded symbologies comprising:
- illuminating a selected scan location;
 - detecting light reflected from an object located at said scan location at first and second angles of reflection; and
 - 5 selecting between the light reflected at said first angle and light reflected at said second angle based on an evaluation of the intensity of the light being reflected at said first and second angles.

FIG. 2A

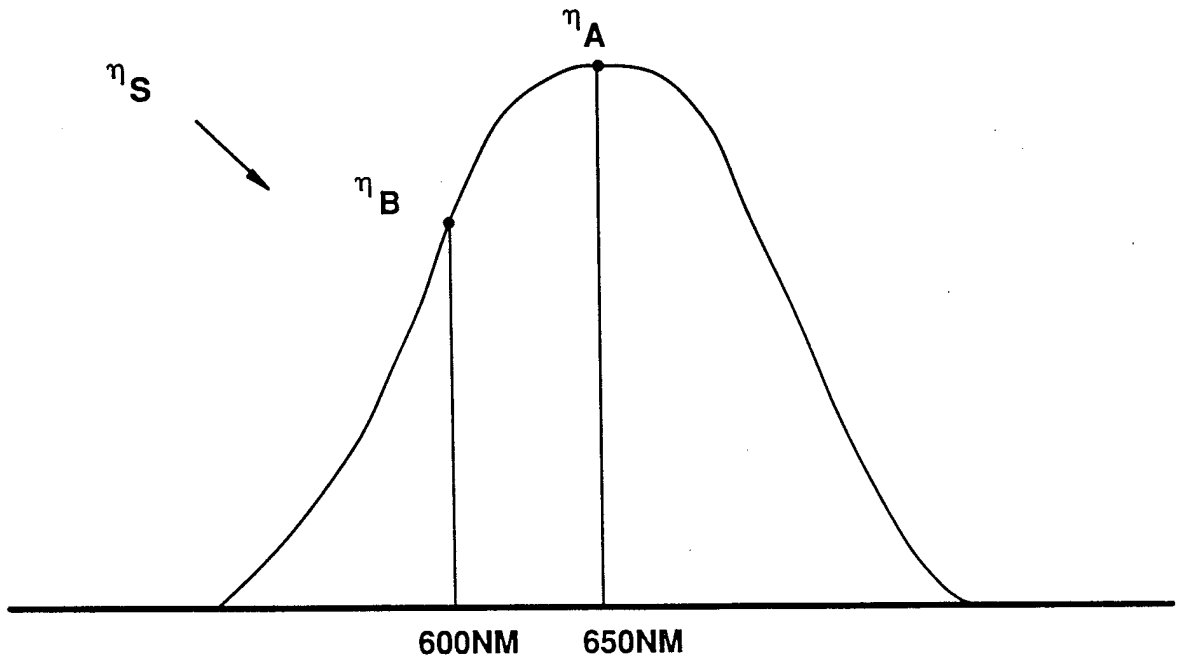


FIG. 2B

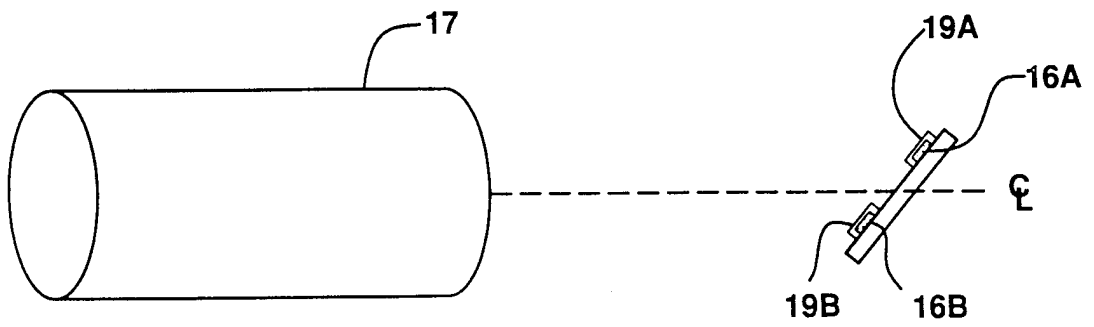


FIG. 3

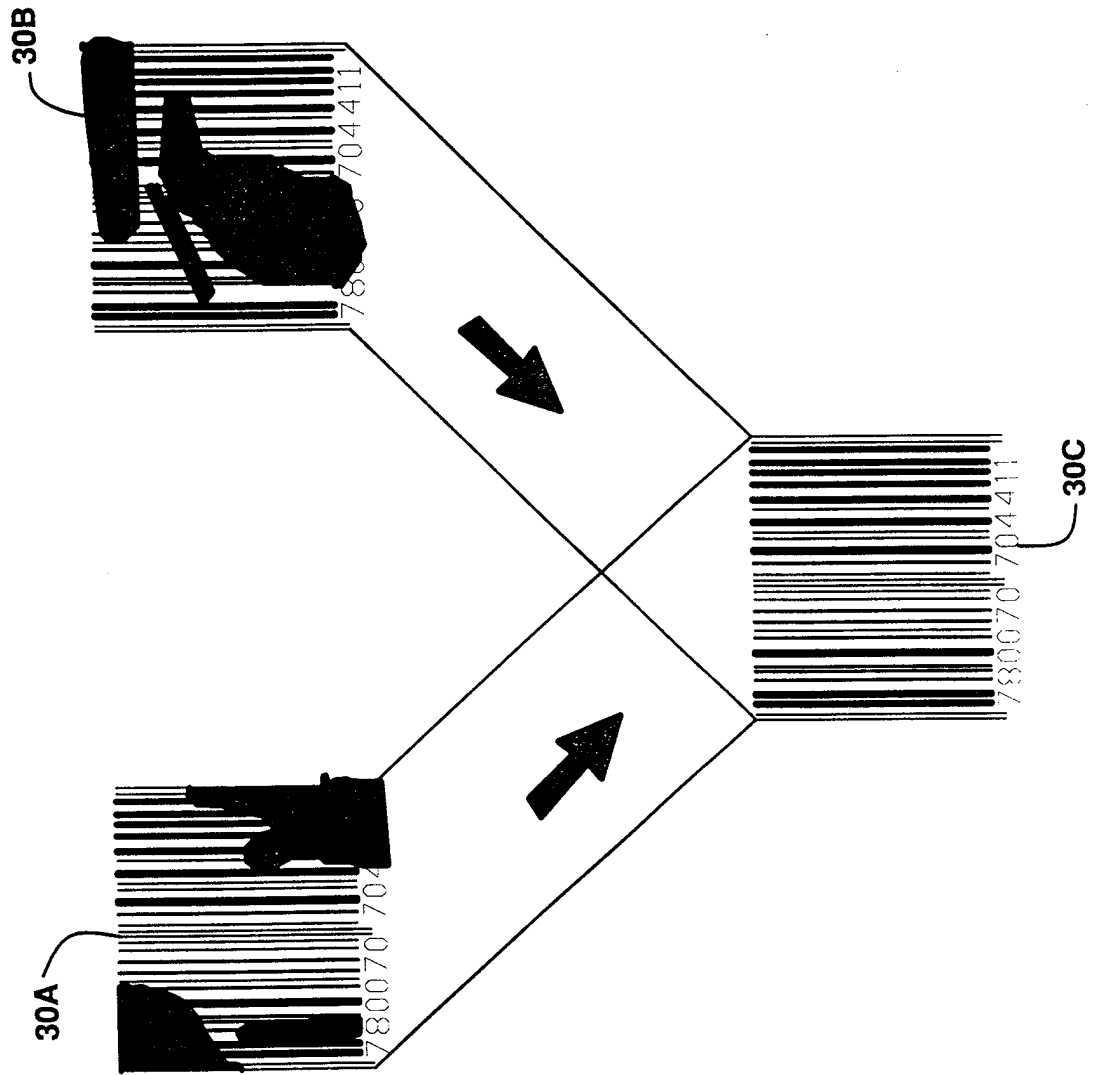
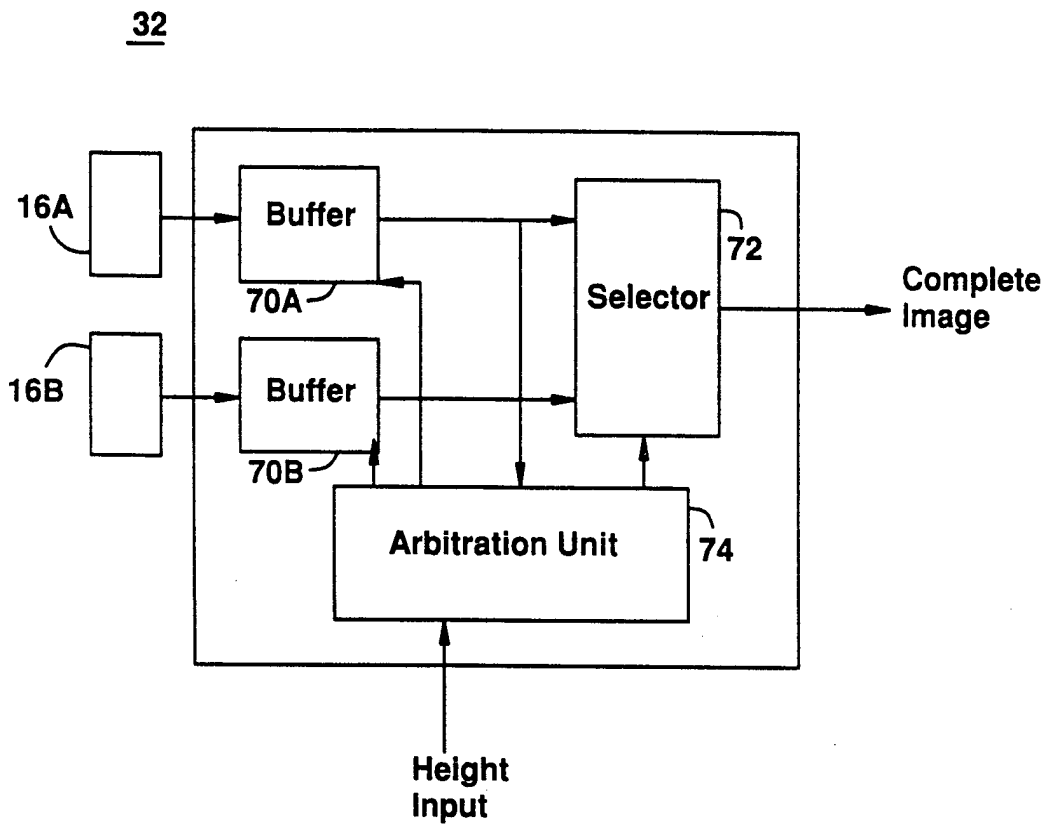


FIG. 4



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FIG. 5

200

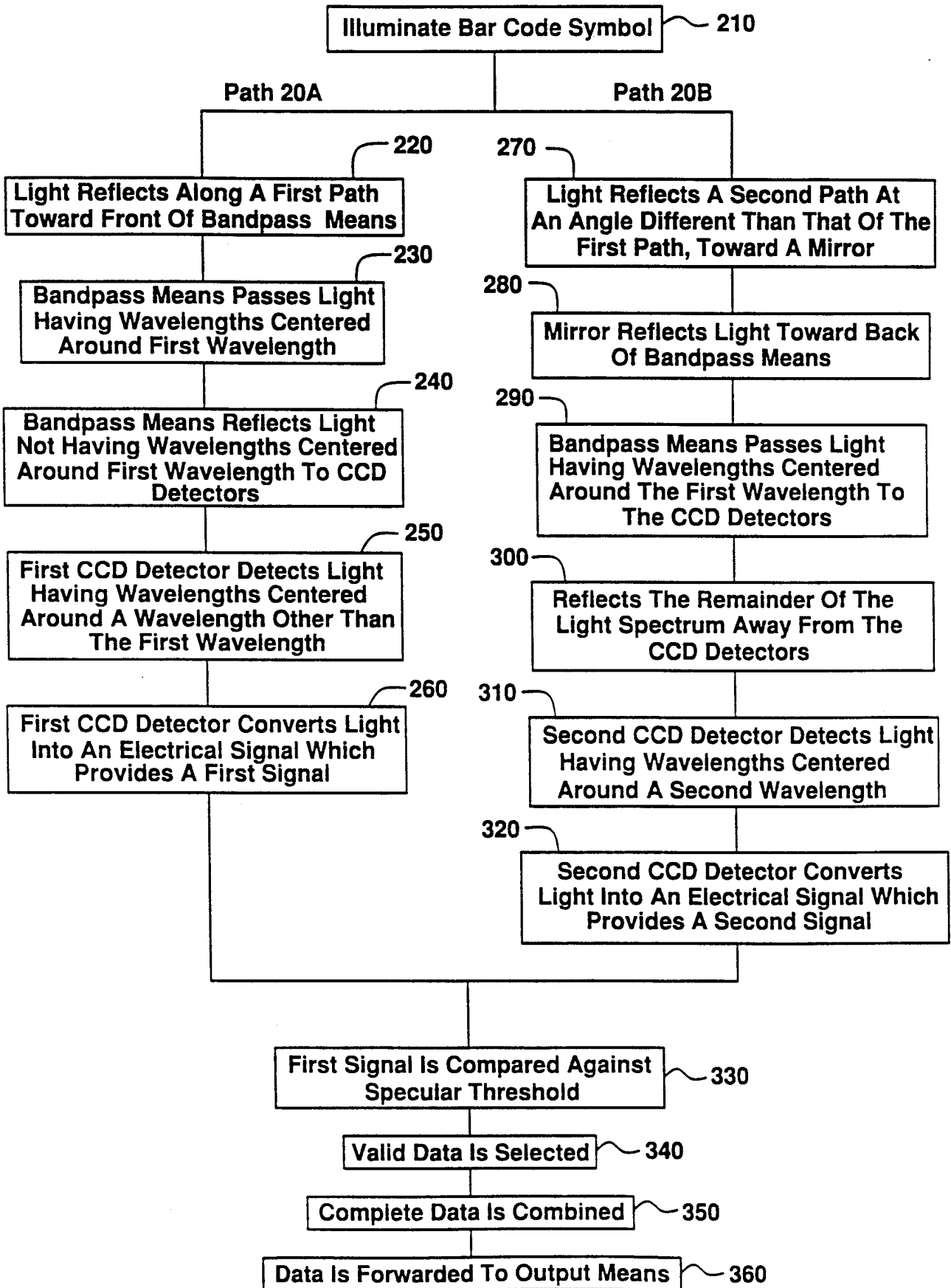
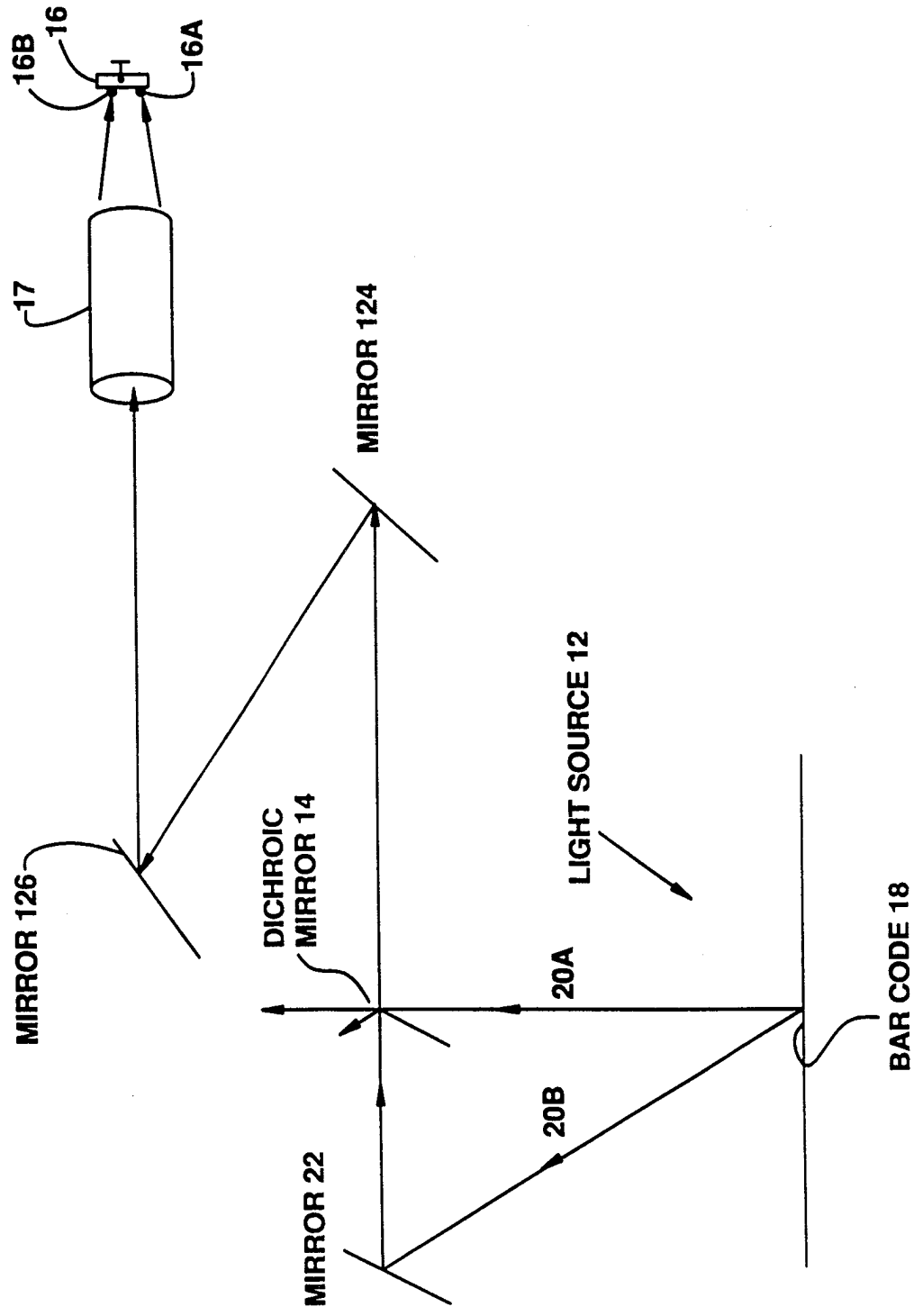


FIG. 6



INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 98/02302

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 G06K7/10

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 G06K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X A	EP 0 690 404 A (SYMBOL TECHNOLOGIES INC) 3 January 1996 see claims 4,13 ---	1-3,11 5,10
X A	EP 0 378 198 A (SUMITOMO ELECTRIC INDUSTRIES) 18 July 1990 see claim 1 ---	1,11 5,10
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X	US 3 808 447 A (LEAVENS W) 30 April 1974 see claim 1 ---	1,11
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Patent family members are listed in annex.

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 98/02302

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PATENT ABSTRACTS OF JAPAN vol. 011, no. 032 (P-541), 30 January 1987 & JP 61 201381 A (RICOH CO LTD), 6 September 1986, see abstract	1,11
A	DE 195 10 257 A (INTERMEC CORP) 28 September 1995 see claims 4,7	2,3,9

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/US 98/02302

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