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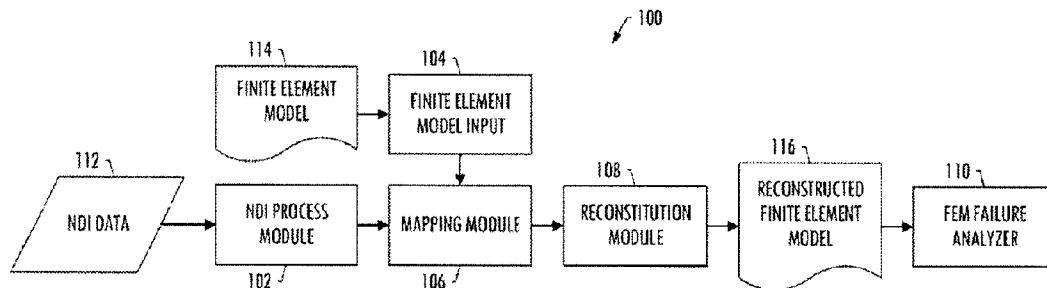
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(54) Title: ANALYSIS OF A STRUCTURE MODELED WITH INCONSISTENCIES MAPPED THEREON



(57) **Abrégé/Abstract:**

A method for analyzing a structure includes processing nondestructive inspection (NDI) data for a multi-layer structure to define areas of inconsistency at an internal layer or an interface between adjacent layers. The method includes mapping the areas of inconsistency to finite elements of a finite element model of a nominal of the structure. These finite elements are thereby identified as affected finite elements and include finite elements for the affected internal layer or interface. The method includes producing a reconstructed finite element model of the affected structure from the nominal finite element model, and a modified property or state value assigned to respective element datasets of the affected finite elements. The method includes performing a finite element method (FEM) failure analysis of the reconstructed finite element model under a load, which indicates an extent of residual integrity of the affected structure.

ABSTRACT

A method for analyzing a structure includes processing nondestructive inspection (NDI) data for a multi-layer structure to define areas of inconsistency at an internal layer or an interface between adjacent layers. The method includes
5 mapping the areas of inconsistency to finite elements of a finite element model of a nominal of the structure. These finite elements are thereby identified as affected finite elements and include finite elements for the affected internal layer or interface. The method includes producing a reconstructed finite element model of the affected structure from the nominal finite element model, and a modified
10 property or state value assigned to respective element datasets of the affected finite elements. The method includes performing a finite element method (FEM) failure analysis of the reconstructed finite element model under a load, which indicates an extent of residual integrity of the affected structure.

ANALYSIS OF A STRUCTURE MODELED WITH INCONSISTENCIES MAPPED THEREON

TECHNOLOGICAL FIELD

5 The present disclosure relates generally to analysis of a structure and, in particular, to progressive failure analysis of a structure modeled with inconsistencies.

BACKGROUND

10 The use of composite materials is increasingly becoming the new norm for airframe construction. Many composite aircraft structures are made of monolithic laminates that are susceptible to inconsistencies, such as defects or damage. These inconsistencies may occur on the factory floor for just-manufactured structures during an aircraft build, as well as in the field for in-service aircraft. This
15 may be equally true of structures in a number of contexts, such as in the context of structures of any of a number of manned or unmanned vehicles (e.g., motor vehicles, railed vehicles, watercraft, aircraft, spacecraft).

 Primary composite structures may be designed to a positive compression after impact (CAI) margin based on specific impact energy levels. In practice,
20 however, impact events may be complicated and impact energy may be unknown. When an impact event occurs, nondestructive inspection (NDI) procedures may be performed to determine the extent of some damage to or defect in a structure. In the case of ultrasonic inspection, the NDI data in the form of C-Scan images may be available to service engineers who have to disposition such damage / defect
25 according to preset allowable damage limits (ADLs) defined in a structural repair manual (SRM).

 Current techniques for defect and damage analysis may also be applicable to other types of inconsistencies, such as impact-induced delamination, topology change, heat-induced chemical change and the like. These techniques are highly-
30 conservative processes, from interpretation of the NDI data to the analysis of the

defective/damaged structure. And these highly-conservative processes can potentially lead to unnecessary rework (e.g., repair, replacement). It may therefore be desirable to have an apparatus and method that addresses these challenges, and improves upon existing practices while still ensuring continued airworthiness per regulatory requirements.

BRIEF SUMMARY

Example implementations of the present disclosure are directed to an improved apparatus, method and computer-readable storage medium for analysis of a structure modeled with inconsistencies mapped thereon. In some example implementations, NDI data (e.g., ultrasound time of flight C-Scan data) for an affected structure may be mapped to a finite element model of a nominal of the structure (pristine, without inconsistency). A finite element method (FEM) based failure analysis on the reconstructed finite element model that contains the actual inconsistencies may then be carried out to indicate the extent of residual integrity of the structure.

Example implementations of the present disclosure may have any of a number of different contexts. One example of a suitable context is on incorporating delaminations caused by impact damage into the residual strength model. In this context, example implementations may provide an advanced algorithm to identify delamination areas between adjacent layers in a multi-layer structure, based on conventional ultrasound pulse echo data. Example implementations may reconstruct a finite element model of a nominal of the structure to contain the actual delaminations. FEM failure analysis (such as progressive failure analysis (PFA)) may be performed, so as to simulate the compression after impact (CAI) test to final failure, which may indicate the extent of residual integrity of the structure and thereby provide a more accurate assessment of the necessity of any needed rework (e.g., repair, replacement). Some example implementations may therefore enable real-time, condition-based structural damage assessment, rework and maintenance for composite aircraft fleets.

The present disclosure thus includes, without limitation, the following example implementations. In some example implementations, a method is provided for analyzing a structure. The method includes processing nondestructive inspection (NDI) data for an affected structure composed of a plurality of layers, with the NDI data being processed to define an area of inconsistency at an internal layer of the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers. The method includes receiving a finite element model of a nominal of the affected structure, with the finite element model being composed of a plurality of finite elements having respective element datasets, the plurality of finite elements including a mesh of finite elements for each of the plurality of layers, and finite elements at an interface between each pair of adjacent layers in the plurality of layers. The method also includes mapping the area of inconsistency to at least some of the plurality of finite elements that are thereby identified as affected finite elements, and that include finite elements of the mesh of finite elements for the internal layer, or the finite elements at the interface between the particular pair of adjacent layers. The method includes producing a reconstructed finite element model of the affected structure from the finite element model of the nominal, and a modified property or state value assigned to respective element datasets of the affected finite elements. The method includes performing a FEM failure analysis of the reconstructed finite element model under a load, with the FEM failure analysis producing an output that indicates an extent of residual integrity of the affected structure.

In some example implementations of the method of the preceding or any subsequent example implementation, or any combination thereof, the NDI data is processed to define a plurality of areas of inconsistency, at least two of which are at different layers of the plurality of layers, at interfaces between different pairs of adjacent layers in the plurality of layers, or at a layer of the plurality of layers and an interface between a pair of adjacent layers in the plurality of layers. In these example implementations, mapping the area of inconsistency includes mapping the

plurality of areas of inconsistency that are thereby identified as the affected finite elements.

In some example implementations of the method of any preceding or any subsequent example implementation, or any combination thereof, the NDI data
5 includes a plurality of data points having respective three-dimensional positions within a coordinate system of the affected structure. In these example implementations, processing the NDI data comprises converting data points of the plurality of data points to corresponding data points having respective two-dimensional positions at the internal layer or the interface between the particular
10 pair of adjacent layers; and calculating an outer boundary of the corresponding data points to define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers.

In some example implementations of the method of any preceding or any subsequent example implementation, or any combination thereof, processing the
15 NDI data further includes assigning the modified property or state value to the area of inconsistency.

In some example implementations of the method of any preceding or any subsequent example implementation, or any combination thereof, the NDI data is processed to define a plurality of areas of inconsistency, at least two of which are at
20 different layers of the plurality of layers, at interfaces between different pairs of adjacent layers in the plurality of layers, or at a layer of the plurality of layers and an interface between a pair of adjacent layers in the plurality of layers. In these example implementations, converting the data points and calculating the outer boundary are performed for each area of inconsistency of the plurality of areas of
25 inconsistency.

In some example implementations of the method of any preceding or any subsequent example implementation, or any combination thereof, the NDI data includes a plurality of NDI datasets from a respective plurality of nondestructive inspections of the affected structure. In these example implementations,
30 processing the NDI data comprises processing the plurality of NDI datasets to

define a respective plurality of areas at the internal layer or interface between the particular pair of adjacent layers; and consolidating overlapping areas of the respective plurality of areas to define the area of inconsistency at the internal layer or interface between the particular pair of adjacent layers.

5 In some example implementations of the method of any preceding or any subsequent example implementation, or any combination thereof, mapping the area of inconsistency includes identifying each of the plurality of finite elements having at least a threshold percentage that overlaps the area of inconsistency.

10 In some example implementations, an apparatus is provided for implementation of a system (100) for analyzing a structure. The apparatus comprises a processor and a memory storing executable instructions that, in response to execution by the processor, cause the apparatus to at least perform the method of any preceding example implementation, or any combination thereof. This may include implementation of
15 subsystems of the system (100), such as a NDI process module, finite element model input interface, mapping module, reconstitution module and/or FEM failure analyzer, configured to perform steps of the method.

20 In some example implementations, a computer-readable storage medium is provided for analyzing a structure. The computer-readable storage medium is non-transitory and has computer-readable program code portions stored therein that, in response to execution by a processor, cause an apparatus to at least perform the method of any preceding example implementation, or any combination thereof.

25 In some example implementations, there is disclosed an apparatus for implementation of a system for analyzing a structure including at least one inconsistency, the apparatus comprising at least one processor and at least one memory storing executable instructions that, in response to execution by the at least one processor, cause the apparatus to at least receive nondestructive inspection (NDI)
30 data for the structure composed of a plurality of layers, the NDI data produced by at least one transducer configured to produce the NDI data in response to nondestructive inspection of the structure. The instructions, in response to execution by the at least one processor, further cause the apparatus to, at least, implement at least: a NDI process

module configured to process the NDI data, the NDI data being processed to define an area of inconsistency at an internal layer of the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers; a finite element model input interface configured to receive a finite element model of the structure in which the structure does not include any inconsistency, the finite element model being composed of a plurality of finite elements having respective element datasets, the plurality of finite elements including a mesh of finite elements for each of the plurality of layers, and finite elements at an interface between each pair of adjacent layers in the plurality of layers; a mapping module configured to map the area of inconsistency to at least some of the plurality of finite elements that are thereby identified as affected finite elements, and that include finite elements of the mesh of finite elements for the internal layer, or the finite elements at the interface between the particular pair of adjacent layers; a reconstitution module configured to produce a reconstructed finite element model of the structure from the finite element model, and a modified property or state value assigned to respective element datasets of the affected finite elements; and a finite element method (FEM) failure analyzer configured to perform a FEM failure analysis of the reconstructed finite element model under a load, the FEM failure analysis producing an output that indicates an extent of residual integrity of the structure. The NDI data includes a plurality of data points having respective three-dimensional positions within a coordinate system of the structure, and the NDI process module being configured to process the NDI data includes being configured to: convert data points of the plurality of data points to corresponding data points having respective two-dimensional positions at the internal layer or the interface between the particular pair of adjacent layers; and calculate an outer boundary of the corresponding data points to determine the two-dimensional boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers.

In some example implementations, there is disclosed a method of analyzing a structure including at least one inconsistency, the method comprising: causing at least one processor to receive nondestructive inspection (NDI) data for the structure

composed of a plurality of layers, the NDI data produced by at least one transducer; causing the at least one processor to process the NDI data, the NDI data being processed to define an area of inconsistency at an internal layer of the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers; causing the at least one processor to receive a finite element model of the structure in which the structure does not include any inconsistency, the finite element model being composed of a plurality of finite elements having respective element datasets, the plurality of finite elements including a mesh of finite elements for each of the plurality of layers, and finite elements at an interface between each pair of adjacent layers in the plurality of layers; causing the at least one processor to map the area of inconsistency to at least some of the plurality of finite elements that are thereby identified as affected finite elements, and that include finite elements of the mesh of finite elements for the internal layer, or the finite elements at the interface between the particular pair of adjacent layers; causing the at least one processor to produce a reconstructed finite element model of the structure from the finite element model, and a modified property or state value assigned to respective element datasets of the affected finite elements; and causing the at least one processor to perform a finite element method (FEM) failure analysis of the reconstructed finite element model under a load, the FEM failure analysis producing an output that indicates an extent of residual integrity of the structure. The NDI data includes a plurality of data points having respective three-dimensional positions within a coordinate system of the structure, and causing the at least one processor to process the NDI data comprises: causing the at least one processor to convert data points of the plurality of data points to corresponding data points having respective two-dimensional positions at the internal layer or the interface between the particular pair of adjacent layers; and causing the at least one processor to calculate an outer boundary of the corresponding data points to determine the two-dimensional boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers.

In some example implementations, there is disclosed at least one non-transitory computer-readable storage medium having computer-readable program code portions stored therein that, in response to execution by at least one processor, cause an apparatus to implement the method.

5 In some example implementations, there is disclosed an apparatus, the apparatus comprising at least one processor and at least one memory storing executable instructions that, in response to execution by the at least one processor, cause the apparatus to at least receive nondestructive inspection (NDI) data for a multi-layer structure, the NDI data produced by at least one transducer configured to produce
10 the NDI data in response to nondestructive inspection of the multi-layer structure. The executable instructions, in response to execution by the at least one processor, further cause the apparatus to at least process the NDI data to define an area of inconsistency at an internal layer or an interface between a particular pair of adjacent layers of the multi-layer structure, the NDI data including a plurality of data points having respective
15 three-dimensional positions within a coordinate system of the multi-layer structure, the apparatus caused to process the NDI data comprising the apparatus caused to: convert data points of the plurality of data points to corresponding data points having respective two-dimensional positions at the internal layer or the interface between the particular pair of adjacent layers; and calculate an outer boundary of the corresponding data
20 points to determine a two-dimensional boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers. The executable instructions, in response to execution by the at least one processor, further cause the apparatus to at least: map the area of inconsistency to finite elements of a finite element model of the multi-layer structure that are thereby
25 identified as affected finite elements, the affected finite elements to which the area of inconsistency is mapped having respective element datasets and comprising finite elements for the internal layer or at the interface between the particular pair of adjacent layers; produce a reconstructed finite element model of the multi-layer structure from the finite element model and a modified property or a state value assigned to the
30 respective element datasets of the affected finite elements; and based on performing a

finite element method (FEM) failure analysis of the reconstructed finite element model under a load, produce an output that indicates an extent of residual integrity of the multi-layer structure.

In some example implementations, there is disclosed a method, comprising:

5 causing at least one processor to receive nondestructive inspection (NDI) data for a multi-layer structure, the NDI data produced by at least one transducer; and causing the at least one processor to analyze the NDI data. The method further comprises causing the at least one processor to, based on the analyzing the NDI data for the multi-layer structure, define an area of inconsistency at an internal layer or an interface between a

10 particular pair of adjacent layers of the multi-layer structure, the NDI data comprising a plurality of data points having respective three-dimensional positions within a coordinate system of the multi-layer structure, and causing the at least one processor to analyze the NDI data comprising: causing the at least one processor to convert data points of the plurality of data points to corresponding data points having respective two-

15 dimensional positions at the internal layer or the interface between the particular pair of adjacent layers; and causing the at least one processor to calculate an outer boundary of the corresponding data points to determine the two-dimensional boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers. The method further comprises: causing the at least

20 one processor to map the area of inconsistency to finite elements of a finite element model of the multi-layer structure that are thereby identified as affected finite elements, the affected finite elements to which the area of inconsistency is mapped having respective element datasets and comprising finite elements for the internal layer or at the interface between the particular pair of adjacent layers; causing the at least one

25 processor to produce a reconstructed finite element model of the multi-layer structure from the finite element model, and a modified property or a state value assigned to the respective element datasets of the affected finite elements; and causing the at least one processor to perform a finite element method (FEM) failure analysis of the reconstructed finite element model under a load to produce an output that indicates an

30 extent of residual integrity of the multi-layer structure.

In some example implementations, there is disclosed at least one non-transitory computer-readable storage medium having computer-readable program code portions stored therein that, in response to execution by at least one processor, cause an apparatus to implement the method.

5 In some example implementations, there is disclosed use of the apparatus for nondestructive inspection.

In some example implementations, there is disclosed use of the at least one non-transitory computer-readable storage medium for nondestructive inspection.

10 These and other features, aspects, and advantages of the present disclosure will be apparent from a reading of the following detailed description together with the accompanying drawings, which are briefly described below. The present disclosure includes any combination of two, three, four or more features or elements set forth in this disclosure, regardless of whether such features or elements are expressly combined or otherwise recited in a specific example implementation described herein.

15 This disclosure is intended to be read holistically such that any separable features or elements of the disclosure, in any of its aspects

and example implementations, should be viewed as intended, namely to be combinable, unless the context of the disclosure clearly dictates otherwise.

It will therefore be appreciated that this Brief Summary is provided merely for purposes of summarizing some example implementations so as to provide a basic understanding of some aspects of the disclosure. Accordingly, it will be appreciated that the above described example implementations are merely examples. Other example implementations, aspects and advantages will become apparent from the following detailed description taken in conjunction with the accompanying drawings which illustrate, by way of example, the principles of some described example implementations.

BRIEF DESCRIPTION OF THE DRAWINGS

Having thus described example implementations of the disclosure in general terms, reference will now be made to the accompanying drawings, which are not necessarily drawn to scale, and wherein:

FIG. 1 illustrates a system for analyzing a structure, according to various example implementations of the present disclosure;

FIG. 2 illustrates an affected structure composed of a plurality of layers, and interfaces between adjacent layers in the plurality of layers, according to various example implementations;

FIGS. 3A, 3B and 3C illustrate the affected structure of FIG. 2, with nondestructive inspections from the topmost and bottommost layers, according to various example implementations;

FIGS. 4A and 4B illustrate two areas of inconsistency mapped to finite elements at an interface between adjacent layers in a finite element model of an affected structure, according to various example implementations;

FIGS. 5, 6 and 7 are flowcharts illustrating various steps in methods according to various example implementations; and

FIG. 8 illustrates an apparatus according to some example implementations.

DETAILED DESCRIPTION

Some implementations of the present disclosure will now be described more fully hereinafter with reference to the accompanying drawings, in which some, but not all implementations of the disclosure are shown. Indeed, various
5 implementations of the disclosure may be embodied in many different forms and should not be construed as limited to the implementations set forth herein; rather, these example implementations are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the disclosure to those skilled in the art. For example, unless otherwise indicated, reference to something
10 as being a first, second or the like should not be construed to imply a particular order. Also, for example, reference may be made herein to quantitative measures, values, relationships or the like (e.g., planar, coplanar, perpendicular). Unless otherwise stated, any one or more if not all of these may be absolute or approximate to account for acceptable variations that may occur, such as those due
15 to engineering tolerances or the like. Like reference numerals refer to like elements throughout.

Example implementations of the present disclosure relate generally to structural finite element analysis and, in particular, to progressive failure analysis of a structure modeled with inconsistencies. FIG. 1 illustrates a system **100** for
20 analyzing a structure, according to some example implementations of the present disclosure. The structure may be any of a number of different structures composed of one or more layers (more specifically “plies” in some examples), each of which in some examples may include fibers bound by a material often referred to as a matrix. Examples of suitable structures include composites, laminated composites
25 and the like, such as laminated composites of unidirectional tape plies, layered metallic structures, metallic or composite skin and core (sandwich structures) and the like. These structures may be put to use in a number of different manners, such as on manned or unmanned vehicles (e.g., motor vehicles, railed vehicles, watercraft, aircraft, spacecraft).

The system **100** may include one or more of each of any of a number of different subsystems (each an individual system) for performing one or more functions or operations with respect to the structure analysis. As shown, for example, the system may include a nondestructive inspection (NDI) process
 5 module **102**, a finite element model input interface **104**, a mapping module **106**, a reconstitution module **108** and a finite element method (FEM) failure analyzer **110** coupled to one another. Although being shown together as part of the system, it should be understood that any one or more of the NDI process module, finite element model input interface, mapping module, reconstitution module or FEM
 10 failure analyzer may function or operate as a separate system without regard to the other. And further, it should be understood that the system may include one or more additional or alternative subsystems than those shown in FIG. 1.

The NDI process module **102** may be configured to receive NDI data **112** (e.g., ultrasound C-Scan data) for an affected structure composed of a plurality of
 15 layers, which may be produced from a nondestructive inspection of the affected structure. The affected structure may be subjected to any of a number of different nondestructive inspection techniques that produce suitable NDI data. Examples of suitable techniques include ultrasound, magnetic-particle, liquid penetrant, radiographic, remote visual inspection (RVI), Fourier Transform Infrared
 20 Spectroscopy (FTIR), eddy-current testing, low coherence interferometry and the like. In the case of ultrasound, the inspection may produce C-Scan time of flight data, which may correspond to one example of suitable NDI data.

FIG. 2 illustrates an affected structure **200** composed of a plurality of layers **202**, and interfaces between adjacent layers in the plurality of layers. The structure
 25 may be composed of n layers, and correspondingly include $n - 1$ interfaces between adjacent layers. The layers and interfaces may follow a number of different naming conventions, but in one example, may be numbered from a bottommost layer up to a topmost layer. As also shown, the affected structure includes a number of delaminations **204** at the interface between various adjacent
 30 layers.

Returning to FIG. 1, the NDI process module **102** may be configured to process the NDI data **112** to define an area of inconsistency at an internal layer of the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers. Inconsistency in the structure may manifest in any of a number of different manners. Examples of suitable types of inconsistencies include defects, inherent and induced damage, impact-induced delaminations and topology changes, heat-induced chemical changes and the like.

In some examples, the NDI data **112** may include a plurality of data points having respective three-dimensional (**3D**) positions (x, y, z) within a coordinate system of the affected structure. In these examples, the NDI process module **102** may be configured to convert data points of the plurality of data points to corresponding data points having respective two-dimensional (**2D**) positions (x, y) at the internal layer or the interface between the particular pair of adjacent layers (e.g., that reflect the z position). The NDI process module may then be configured to calculate an outer boundary (e.g., the convex hull) of the corresponding data points to determine the **2D** boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers. In some further examples, the NDI process module may be further configured to assign modified property or state values to specific areas of inconsistency.

In some examples, the NDI process module **102** may be configured to process the NDI data **112** to define a plurality of areas of inconsistency. These areas may be entirely at the same depth, entirely at different depths, or some at the same depth and others at different depths. Thus, in some examples, at least two areas of inconsistency may be at different depths. That is, in some examples, at least two of areas of inconsistency may be at different layers of the plurality of layers, at interfaces between different pairs of adjacent layers in the plurality of layers, or at a layer of the plurality of layers and an interface between a pair of adjacent layers in the plurality of layers. In these examples, the NDI process

module may be configured to convert the data points and calculate the outer boundary for each area of inconsistency of the plurality of areas of inconsistency.

In some examples, the NDI data **112** includes a plurality of NDI datasets from a respective plurality of nondestructive inspections of the affected structure. In
5 these examples, the NDI process module may be configured to process the plurality of NDI datasets to define a respective plurality of areas at the internal layer or interface between the particular pair of adjacent layers, and consolidate overlapping areas of the respective plurality of areas to define the area of inconsistency at the internal layer or interface between the particular pair of
10 adjacent layers.

In accordance with a number of nondestructive inspection techniques, radiation or sound may be utilized to penetrate the structure and reflection or penetration of the radiation / sound may be used to distinguish between a defect (or other inconsistency) and the bulk of the structure. But in accordance with some of
15 these techniques, the radiation / sound may not penetrate the first occurrence of a defect and therefore shadow or hide the detection of the defect/damage that is beyond the first occurrence. It may therefore be beneficial to perform a plurality of nondestructive inspections of the affected structure, such as from the topmost layer and the bottommost layer, which may facilitate identification of as many defects as
20 possible.

FIG. **3A** illustrates the affected structure **200** of FIG. **2**, with nondestructive inspection using a transducer **302** emitting penetrating radiation / sound from the topmost layer, and the delaminations that may be identified therefrom. FIG. **3B** illustrates the same affected structure, but with nondestructive inspection using the
25 transducer emitting penetrating radiation / sound from the bottommost layer, and the delaminations that may be identified therefrom. FIG. **3C** shows the delamination pattern that can be identified when the information from FIG. **3A** and FIG. **3B** is combined. In accordance with example implementations, NDI datasets from these inspections may be processed to define areas of inconsistency that for

overlapping areas on any layer or interface may be consolidated to define the area for the layer / interface.

Returning to FIG. 1, the finite element model input interface **104** may be configured to receive a finite element model **114** of a nominal of the affected structure. The finite element model may be composed of a plurality of finite elements having respective element datasets. More particularly, the plurality of finite elements may include a mesh of finite elements for each of the plurality of layers, and finite elements at an interface between each pair of adjacent layers in the plurality of layers. That is, the finite element model of the structure may include one or more layers each of which is represented by a mesh of finite elements. In addition to the mesh of finite elements that represent each layer, the finite element model may include an inter-layer interface (finite) element between adjacent layers of each pair of adjacent layers in the plurality of layers. In some examples, each inter-layer interface element may be a zero-thickness finite element.

The finite elements of the finite element model may be or include one or more disjointed (non-overlapping) components in which each finite element may possess a set of distinguishing points called nodal points or nodes. In some example implementations, the nodal points may be located at the corners and/or end points of the elements such that the geometry of an element may be defined by the placement of geometric sets of nodal points.

The finite elements may also have respective element datasets including values of a property or state of the structure at the finite elements. Examples of suitable properties include geometric properties and constitutive properties such as residual thickness, principal curvature, elastic modulus, thermal coefficient of expansion and the like. The constitutive properties may specify the material behavior of the structure at the finite elements. Examples of suitable states include state variables such as components of the derived stress and strain tensors, and temperature at the finite elements.

The finite element model may be produced in any of a number of different manners, such as using commercially-available software tools. An example of a

suitable software tool includes Abaqus, available from Dassault Systèmes S.A. of Vélizy-Villacoublay, France. Other examples of suitable software tools include Altair Hypermesh, available from Altair Engineering, Inc. of Troy, Michigan; PATRAN, available from MSC Software Corporation of Newport Beach, California; the ANSYS software suite, available from ANSYS, Inc. of Canonsburg, Pennsylvania; and the like.

The mapping module **106** may be configured to map the area of inconsistency to at least some of the plurality of finite elements – or otherwise associate the area of inconsistency with at least some of the plurality of finite elements – that are thereby identified as affected finite elements. These affected finite elements may include finite elements of the mesh of finite elements for the internal layer, or the finite elements at the interface between the particular pair of adjacent layers. In some examples, this may include the mapping module being configured to identify each of the plurality of finite elements having at least a threshold percentage that overlaps the area of inconsistency. And in some examples in which a plurality of areas of inconsistency including at least two at different depths is defined, the mapping module **106** may be configured to map the plurality of areas of inconsistency that are thereby identified as the affected finite elements.

FIGS. **4A** and **4B** illustrate two areas of inconsistency **402** mapped to finite elements **404** (thereby identified as affected finite elements) at an interface between adjacent layers in a finite element model of an affected structure. In FIG. **4A**, the affected finite elements may be those having at least **50%** that overlaps an area of inconsistency; and in FIG. **4B**, the affected finite elements may be those that instead have at least **40%** that overlaps an area of inconsistency. As shown in FIG. **4B**, reducing the threshold percentage from **50%** to **40%** may yield additional finite elements being identified as affected finite elements (two of eight additional finite elements are specifically designated with reference numeral **406** in FIG. **4B**).

Returning again to FIG. **1**, the reconstitution module **108** may be configured to produce a reconstructed finite element model **116** of the affected structure from

the finite element model **114** of the nominal, and a modified property or state value assigned to respective element datasets of the affected finite elements. In some examples, a property value of the affected finite elements may be based on the NDI data and associated test data generated for the particular inconsistency. This data
5 may be in the form of a look-up table that correlates the inconsistency and NDI data to the modified property value. For delaminations, for example, the affected finite elements may be assigned near-zero elastic properties and fracture energy values.

The FEM failure analyzer **110** may be configured to perform a FEM failure analysis of the reconstructed finite element model **116** under a load. In this regard,
10 boundary conditions may be introduced to the reconstructed finite element model to apply a load to the model. This load may be any of a number of different types of loads depending on the particular analysis, but may include for example, tension, compression or the like. The FEM failure analysis may then be performed on the finite element model under the applied load. This FEM failure analysis may
15 produce an output that indicates an extent of residual integrity of the affected structure.

The FEM failure analyzer **110** may be configured to perform any number of different FEM failure analyses of the reconstructed finite element model **116**. In some examples, the layers and inter-layer interface elements may capture
20 respectively potential layer and inter-layer failure modes. In these examples, the output of the FEM failure analysis may indicate the extent of any of the potential layer and inter-layer failure modes that result from the reconstructed finite element model under the load. These failure modes may be identified through any visualization tool that shows the extent of the failed elements within the
25 reconstructed finite element model by probing an output variable that indicates whether an element has failed.

For its operations, the FEM failure analyzer **110** may include or otherwise benefit from commercially-available software tools. Examples of suitable tools include Abaqus; the ANSYS software suite (Fluent); NASTRAN/PATRAN, available

from MSC Software Corporation; LS-DYNA®, available from Livermore Software Technology Corporation (LSTC) of Livermore, California; and the like.

FIG. 5 is a flowchart illustrating various steps in a method **500** of analyzing a structure, according to some example implementations of the present disclosure.

5 As shown at block **502**, the method may include processing NDI data **112** for an affected structure composed of a plurality of layers, with the NDI data being processed to define an area of inconsistency at an internal layer of the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers.

10 The method may include receiving a finite element model **114** of a nominal of the affected structure, as shown at block **504**. The finite element model may be composed of a plurality of finite elements having respective element datasets. The plurality of finite elements may include a mesh of finite elements for each of the plurality of layers, and finite elements at an interface between each pair of adjacent layers in the plurality of layers.

15 As shown at block **506**, the method may also include mapping the area of inconsistency to at least some of the plurality of finite elements that are thereby identified as affected finite elements. These affected finite elements may include finite elements of the mesh of finite elements for the internal layer, or the finite elements at the interface between the particular pair of adjacent layers.

20 As shown at block **508**, the method may include producing a reconstructed finite element model **116** of the affected structure from the finite element model **114** of the nominal, and a modified property or state value assigned to respective element datasets of the affected finite elements. And the method may include performing a FEM failure analysis of the reconstructed finite element model under a load, with the FEM failure analysis producing an output that indicates an extent of residual integrity of the affected structure, as shown at block **510**. In instances in which the affected structure has insufficient residual integrity, the structure may be reworked (e.g., repaired, replaced); otherwise, the structure may be left intact without performing any rework.

FIG. 6 is a flowchart illustrating more particularly various steps in a method 600 of analyzing a structure, which may be a more specific implementation of the method 500 of FIG. 5, according to some example implementations of the present disclosure. As shown at blocks 602 and 604, the method may include receipt and
5 nondestructive inspection of an affected structure to produce NDI data 606 (e.g., NDI data 112). As shown at block 608, the method may include processing the NDI data to produce processed NDI data 610 in which an area of inconsistency may be defined at an internal layer of the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers.

10 As shown at block 612, the method may include receiving a finite element model 614 (e.g., finite element model 114) of a nominal of the affected structure, and mapping the area of inconsistency to at least some of its finite elements that are thereby identified as affected finite elements. The method may include reconstructing the finite element model of the affected structure from the nominal
15 finite element model and a modified property or state value assigned to respective element datasets of the affected finite element, as shown at block 616, and thereby producing a reconstructed finite element model 618 (e.g., reconstructed finite element model 116).

The method may include performing a FEM failure analysis of the
20 reconstructed finite element model 618 under a load, which may produce an output that indicates an extent of residual integrity of the affected structure, as shown at block 620. A determination may be made as to the sufficiency of the residual integrity of the affected structure, as shown at block 622. In instances in which the affected structure has insufficient residual integrity, the structure may be reworked
25 (e.g., repaired, replaced), as shown at block 624.

FIG. 7 illustrates various steps according to which NDI data 606 may be processed 608, according to some example implementations of the present disclosure. As shown at block 702, as appropriate, processing the NDI data may include transformation of any NDI dataset from nondestructive inspection of the
30 affected structure, so that all NDI datasets are in a common coordinate system. As

shown at block **704**, data points of NDI data having respective **3D** positions may be converted to corresponding data points having respective **2D** positions at any appropriate layer (e.g., internal layer) or interface between the particular pair of adjacent layers. Then, as shown at block **706**, the outer boundary of the
5 corresponding data points may be calculated to determine the **2D** boundary of and thereby define the area of inconsistency at the (internal) layer or the interface between the particular pair of adjacent layers. And as shown in block **708**, a modified property or state value may be assigned to the area of inconsistency.

The above steps may repeat for other NDI datasets of the NDI data **606**,
10 which may reflect NDI datasets for respective nondestructive inspections of the affected structure, as shown at block **710**. In some examples in which multiple overlapping areas of inconsistency are defined by the NDI datasets from multiple nondestructive inspections, the method may also include consolidation of overlapping areas, as shown at block **712**. The process may then output the
15 processed NDI data **610**, which again may define an area of inconsistency at an internal layer of the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers.

According to example implementations of the present disclosure, the system
100 and its subsystems including the NDI process module **102**, finite element
20 model input interface **104**, mapping module **106**, reconstitution module **108** and/or FEM failure analyzer **110** may be implemented by various means. Means for implementing the system and its subsystems may include hardware, alone or under direction of one or more computer programs from a computer-readable storage medium. In some examples, one or more apparatuses may be configured to
25 function as or otherwise implement the system and its subsystems shown and described herein. In examples involving more than one apparatus, the respective apparatuses may be connected to or otherwise in communication with one another in a number of different manners, such as directly or indirectly via a wired or wireless network or the like.

FIG. 8 illustrates an apparatus **800** according to some example implementations of the present disclosure. Generally, an apparatus of exemplary implementations of the present disclosure may comprise, include or be embodied in one or more fixed or portable electronic devices. Examples of suitable electronic devices include a smartphone, tablet computer, laptop computer, desktop computer, workstation computer, server computer or the like. The apparatus may include one or more of each of a number of components such as, for example, a processor **802** (e.g., processor unit) connected to a memory **804** (e.g., storage device).

The processor **802** is generally any piece of computer hardware that is capable of processing information such as, for example, data, computer programs and/or other suitable electronic information. The processor is composed of a collection of electronic circuits some of which may be packaged as an integrated circuit or multiple interconnected integrated circuits (an integrated circuit at times more commonly referred to as a “chip”). The processor may be configured to execute computer programs, which may be stored onboard the processor or otherwise stored in the memory **804** (of the same or another apparatus).

The processor **802** may be a number of processors, a multi-core processor or some other type of processor, depending on the particular implementation. Further, the processor may be implemented using a number of heterogeneous processor systems in which a main processor is present with one or more secondary processors on a single chip. As another illustrative example, the processor may be a symmetric multi-processor system containing multiple processors of the same type. In yet another example, the processor may be embodied as or otherwise include one or more ASICs, FPGAs or the like. Thus, although the processor may be capable of executing a computer program to perform one or more functions, the processor of various examples may be capable of performing one or more functions without the aid of a computer program.

The memory **804** is generally any piece of computer hardware that is capable of storing information such as, for example, data, computer programs (e.g., computer-readable program code **806**) and/or other suitable information either on a

temporary basis and/or a permanent basis. The memory may include volatile and/or non-volatile memory, and may be fixed or removable. Examples of suitable memory include random access memory (RAM), read-only memory (ROM), a hard drive, a flash memory, a thumb drive, a removable computer diskette, an optical disk, a magnetic tape or some combination of the above. Optical disks may include compact disk – read only memory (CD-ROM), compact disk – read/write (CD-R/W), DVD or the like. In various instances, the memory may be referred to as a computer-readable storage medium. The computer-readable storage medium is a non-transitory device capable of storing information, and is distinguishable from computer-readable transmission media such as electronic transitory signals capable of carrying information from one location to another. Computer-readable medium as described herein may generally refer to a computer-readable storage medium or computer-readable transmission medium.

In addition to the memory **804**, the processor **802** may also be connected to one or more interfaces for displaying, transmitting and/or receiving information. The interfaces may include a communications interface **808** (e.g., communications unit) and/or one or more user interfaces. The communications interface may be configured to transmit and/or receive information, such as to and/or from other apparatus(es), network(s) or the like. The communications interface may be configured to transmit and/or receive information by physical (wired) and/or wireless communications links. Examples of suitable communication interfaces include a network interface controller (NIC), wireless NIC (WNIC) or the like.

The user interfaces may include a display **810** and/or one or more user input interfaces **812** (e.g., input/output unit). The display may be configured to present or otherwise display information to a user, suitable examples of which include a liquid crystal display (LCD), light-emitting diode display (LED), plasma display panel (PDP) or the like. The user input interfaces may be wired or wireless, and may be configured to receive information from a user into the apparatus, such as for processing, storage and/or display. Suitable examples of user input interfaces include a microphone, image or video capture device, keyboard or keypad, joystick,

touch-sensitive surface (separate from or integrated into a touchscreen), biometric sensor or the like. The user interfaces may further include one or more interfaces for communicating with peripherals such as printers, scanners or the like.

As indicated above, program code instructions may be stored in memory,
5 and executed by a processor, to implement functions of the systems, subsystems, tools and their respective elements described herein. As will be appreciated, any suitable program code instructions may be loaded onto a computer or other programmable apparatus from a computer-readable storage medium to produce a particular machine, such that the particular machine becomes a means for
10 implementing the functions specified herein. These program code instructions may also be stored in a computer-readable storage medium that can direct a computer, a processor or other programmable apparatus to function in a particular manner to thereby generate a particular machine or particular article of manufacture. The instructions stored in the computer-readable storage medium may produce an
15 article of manufacture, where the article of manufacture becomes a means for implementing functions described herein. The program code instructions may be retrieved from a computer-readable storage medium and loaded into a computer, processor or other programmable apparatus to configure the computer, processor or other programmable apparatus to execute operations to be performed on or by
20 the computer, processor or other programmable apparatus.

Retrieval, loading and execution of the program code instructions may be performed sequentially such that one instruction is retrieved, loaded and executed at a time. In some example implementations, retrieval, loading and/or execution may be performed in parallel such that multiple instructions are retrieved, loaded,
25 and/or executed together. Execution of the program code instructions may produce a computer-implemented process such that the instructions executed by the computer, processor or other programmable apparatus provide operations for implementing functions described herein.

Execution of instructions by a processor, or storage of instructions in a
30 computer-readable storage medium, supports combinations of operations for

performing the specified functions. In this manner, an apparatus **800** may include a processor **802** and a computer-readable storage medium or memory **804** coupled to the processor, where the processor is configured to execute computer-readable program code **806** stored in the memory. It will also be understood that one or
5 more functions, and combinations of functions, may be implemented by special purpose hardware-based computer systems and/or processors which perform the specified functions, or combinations of special purpose hardware and program code instructions.

10 Many modifications and other implementations of the disclosure set forth herein will come to mind to one skilled in the art to which the disclosure pertains having the benefit of the teachings presented in the foregoing description and the associated drawings. Therefore, it is to be understood that the disclosure is not to be limited to the specific implementations disclosed and that modifications and
15 other implementations are intended to be included within the scope of the appended claims. Moreover, although the foregoing description and the associated drawings describe example implementations in the context of certain example combinations of elements and/or functions, it should be appreciated that different combinations of elements and/or functions may be provided by alternative
20 implementations without departing from the scope of the appended claims. In this regard, for example, different combinations of elements and/or functions than those explicitly described above are also contemplated as may be set forth in some of the appended claims. Although specific terms are employed herein, they are used in a generic and descriptive sense only and not for purposes of limitation.

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**EMBODIMENTS IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED
ARE DEFINED AS FOLLOWS:**

1. An apparatus for implementation of a system for analyzing a structure including at least one inconsistency, the apparatus comprising at least one processor and at least one memory storing executable instructions that, in response to execution by the at least one processor, cause the apparatus to at least:

receive nondestructive inspection (NDI) data for the structure composed of a plurality of layers, the NDI data produced by at least one transducer configured to produce the NDI data in response to nondestructive inspection of the structure; and

implement at least:

a NDI process module configured to process the NDI data, the NDI data being processed to define an area of inconsistency at an internal layer of the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers;

a finite element model input interface configured to receive a finite element model of the structure in which the structure does not include any inconsistency, the finite element model being composed of a plurality of finite elements having respective element datasets, the plurality of finite elements including a mesh of finite elements for each of the plurality of layers, and finite elements at an interface between each pair of adjacent layers in the plurality of layers;

a mapping module configured to map the area of inconsistency to at least some of the plurality of finite elements that are thereby identified as affected finite elements, and that include finite elements of the mesh of finite elements for the internal layer, or the finite

elements at the interface between the particular pair of adjacent layers;

a reconstitution module configured to produce a reconstructed finite element model of the structure from the finite element model, and a modified property or state value assigned to respective element datasets of the affected finite elements; and

a finite element method (FEM) failure analyzer configured to perform a FEM failure analysis of the reconstructed finite element model under a load, the FEM failure analysis producing an output that indicates an extent of residual integrity of the structure,

wherein the NDI data includes a plurality of data points having respective three-dimensional positions within a coordinate system of the structure, and the NDI process module being configured to process the NDI data includes being configured to:

convert data points of the plurality of data points to corresponding data points having respective two-dimensional positions at the internal layer or the interface between the particular pair of adjacent layers; and

calculate an outer boundary of the corresponding data points to determine the two-dimensional boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers.

2. The apparatus of claim 1,

wherein the NDI process module is configured to process the NDI data to define a plurality of areas of inconsistency, at least two of which are at different layers of the plurality of layers, at interfaces between different pairs

of adjacent layers in the plurality of layers, or at a layer of the plurality of layers and an interface between a pair of adjacent layers in the plurality of layers, and

wherein the mapping module being configured to map the area of inconsistency includes being configured to map the plurality of areas of inconsistency that are thereby identified as the affected finite elements.

3. The apparatus of claim 1, wherein the NDI process module being configured to process the NDI data further includes being configured to assign the modified property or state value to the area of inconsistency.

4. The apparatus of claim 1,

wherein the NDI process module is configured to process the NDI data to define a plurality of areas of inconsistency, at least two of which are at different layers of the plurality of layers, at interfaces between different pairs of adjacent layers in the plurality of layers, or at a layer of the plurality of layers and an interface between a pair of adjacent layers in the plurality of layers, and

wherein the NDI process module is configured to convert the data points and calculate the outer boundary for each area of inconsistency of the plurality of areas of inconsistency.

5. The apparatus of claim 1, wherein the NDI data includes a plurality of NDI datasets from a respective plurality of nondestructive inspections of the structure, and the NDI process module being configured to process the NDI data includes being configured to:

process the plurality of NDI datasets to define a respective plurality of areas at the internal layer or interface between the particular pair of adjacent layers; and

consolidate overlapping areas of the respective plurality of areas to define the area of inconsistency at the internal layer or interface between the particular pair of adjacent layers.

- 5 **6.** The apparatus of claim **1**, wherein the mapping module being configured to map the area of inconsistency includes being configured to identify each of the plurality of finite elements having at least a threshold percentage that overlaps the area of inconsistency.
- 7.** The apparatus of any one of claims **1** to **6** further comprising the at least one transducer.
- 10 **8.** The apparatus of any one of claims **1** to **7** further comprising at least one communications interface, wherein the instructions, in response to execution by the at least one processor, further cause the apparatus to, at least, cause the at least one communications interface to transmit the output that indicates the extent of the residual integrity.
- 15 **9.** The apparatus of any one of claims **1** to **8** further comprising at least one display, wherein the instructions, in response to execution by the at least one processor, further cause the apparatus to, at least, cause the at least one display to display the output that indicates the extent of the residual integrity.
- 20 **10.** A method of analyzing a structure including at least one inconsistency, the method comprising:
- causing at least one processor to receive nondestructive inspection (NDI) data for the structure composed of a plurality of layers, the NDI data produced by at least one transducer;
- causing the at least one processor to process the NDI data, the NDI data being processed to define an area of inconsistency at an internal layer of
- 25

the plurality of layers, or an interface between a particular pair of adjacent layers in the plurality of layers;

causing the at least one processor to receive a finite element model of the structure in which the structure does not include any inconsistency, the finite element model being composed of a plurality of finite elements having respective element datasets, the plurality of finite elements including a mesh of finite elements for each of the plurality of layers, and finite elements at an interface between each pair of adjacent layers in the plurality of layers;

causing the at least one processor to map the area of inconsistency to at least some of the plurality of finite elements that are thereby identified as affected finite elements, and that include finite elements of the mesh of finite elements for the internal layer, or the finite elements at the interface between the particular pair of adjacent layers;

causing the at least one processor to produce a reconstructed finite element model of the structure from the finite element model, and a modified property or state value assigned to respective element datasets of the affected finite elements; and

causing the at least one processor to perform a finite element method (FEM) failure analysis of the reconstructed finite element model under a load, the FEM failure analysis producing an output that indicates an extent of residual integrity of the structure,

wherein the NDI data includes a plurality of data points having respective three-dimensional positions within a coordinate system of the structure, and causing the at least one processor to process the NDI data comprises:

causing the at least one processor to convert data points of the plurality of data points to corresponding data points having

respective two-dimensional positions at the internal layer or the interface between the particular pair of adjacent layers; and

causing the at least one processor to calculate an outer boundary of the corresponding data points to determine the two-dimensional boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers.

11. The method of claim **10**,

wherein causing the at least one processor to process the NDI data includes causing the at least one processor to define a plurality of areas of inconsistency, at least two of which are at different layers of the plurality of layers, at interfaces between different pairs of adjacent layers in the plurality of layers, or at a layer of the plurality of layers and an interface between a pair of adjacent layers in the plurality of layers, and

wherein causing the at least one processor to map the area of inconsistency includes causing the at least one processor to map the plurality of areas of inconsistency that are thereby identified as the affected finite elements.

12. The method of claim **10**, wherein causing the at least one processor to process the NDI data further includes causing the at least one processor to assign the modified property or state value to the area of inconsistency.

13. The method of claim **10**,

wherein causing the at least one processor to process the NDI data includes causing the at least one processor to define a plurality of areas of inconsistency, at least two of which are at different layers of the plurality of layers, at interfaces between different pairs of adjacent layers in the plurality

of layers, or at a layer of the plurality of layers and an interface between a pair of adjacent layers in the plurality of layers, and

wherein causing the at least one processor to convert the data points and to calculate the outer boundary includes causing the at least one processor to convert the data points and to calculate the outer boundary for each area of inconsistency of the plurality of areas of inconsistency.

- 14.** The method of claim **10**, wherein the NDI data includes a plurality of NDI datasets from a respective plurality of nondestructive inspections of the structure, and causing the at least one processor to process the NDI data comprises:

causing the at least one processor to process the plurality of NDI datasets to define a respective plurality of areas at the internal layer or interface between the particular pair of adjacent layers; and

causing the at least one processor to consolidate overlapping areas of the respective plurality of areas to define the area of inconsistency at the internal layer or interface between the particular pair of adjacent layers.

- 15.** The method of claim **10**, wherein causing the at least one processor to map the area of inconsistency includes causing the at least one processor to identify each of the plurality of finite elements having at least a threshold percentage that overlaps the area of inconsistency.

- 16.** The method of any one of claims **10** to **15** further comprising causing the at least one transducer to produce the NDI data in response to nondestructive inspection of the structure.

- 17.** The method of any one of claims **10** to **16** further comprising causing at least one communications interface to transmit the output that indicates the extent of the residual integrity.

18. The method of any one of claims **10** to **17** further comprising causing at least one display to display the output that indicates the extent of the residual integrity.
19. The method of any one of claims **10** to **18** further comprising reworking the structure responsive to the extent of the residual integrity.
- 5 **20.** At least one non-transitory computer-readable storage medium having computer-readable program code portions stored therein that, in response to execution by at least one processor, cause an apparatus to implement the method of any one of claims **10** to **18**.
- 10 **21.** An apparatus, the apparatus comprising at least one processor and at least one memory storing executable instructions that, in response to execution by the at least one processor, cause the apparatus to at least:
- 15 receive nondestructive inspection (NDI) data for a multi-layer structure, the NDI data produced by at least one transducer configured to produce the NDI data in response to nondestructive inspection of the multi-layer structure;
- 20 process the NDI data to define an area of inconsistency at an internal layer or an interface between a particular pair of adjacent layers of the multi-layer structure, the NDI data including a plurality of data points having respective three-dimensional positions within a coordinate system of the multi-layer structure, the apparatus caused to process the NDI data comprising the apparatus caused to:
- 25 convert data points of the plurality of data points to corresponding data points having respective two-dimensional positions at the internal layer or the interface between the particular pair of adjacent layers; and

calculate an outer boundary of the corresponding data points to determine a two-dimensional boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers;

5 map the area of inconsistency to finite elements of a finite element model of the multi-layer structure that are thereby identified as affected finite elements, the affected finite elements to which the area of inconsistency is mapped having respective element datasets and comprising finite elements for the internal layer or at the interface between the particular pair of
10 adjacent layers;

produce a reconstructed finite element model of the multi-layer structure from the finite element model and a modified property or a state value assigned to the respective element datasets of the affected finite elements; and

15 based on performing a finite element method (FEM) failure analysis of the reconstructed finite element model under a load, produce an output that indicates an extent of residual integrity of the multi-layer structure.

22. The apparatus of claim **21**,

20 wherein the apparatus is caused to process the NDI data to define a plurality of areas of inconsistency, at least two of which are at different layers, at interfaces between different pairs of adjacent layers, or at a layer and an interface between a pair of adjacent layers, and

25 wherein the apparatus caused to map the area of inconsistency comprises the apparatus caused to map the plurality of areas of inconsistency that are thereby identified as the affected finite elements.

23. The apparatus of claim **21**, wherein the apparatus caused to process the NDI data further comprises the apparatus caused to assign the modified property or the state value to the area of inconsistency.

24. The apparatus of claim **21**,

5 wherein the apparatus is caused to process the NDI data to define a plurality of areas of inconsistency, at least two of which are at different layers, at interfaces between different pairs of adjacent layers, or at a layer and an interface between a pair of adjacent layers, and

10 wherein the apparatus is caused to convert the data points and calculate the outer boundary for each area of inconsistency of the plurality of areas of inconsistency.

25. The apparatus of claim **21**, wherein the NDI data comprises a plurality of NDI datasets from a respective plurality of nondestructive inspections of the multi-layer structure, and the apparatus caused to process the NDI data comprises the apparatus caused to:

15 process the plurality of NDI datasets to define a respective plurality of areas at the internal layer or interface between the particular pair of adjacent layers; and

20 consolidate overlapping areas of the respective plurality of areas to define the area of inconsistency at the internal layer or interface between the particular pair of adjacent layers.

26. The apparatus of claim **21**, wherein the apparatus caused to map the area of inconsistency comprises the apparatus caused to identify each of a plurality of finite elements of the finite element model having at least a threshold percentage that overlaps the area of inconsistency.

25

27. The apparatus of any one of claims **21** to **26** further comprising the at least one transducer.

28. The apparatus of any one of claims **21** to **27** further comprising at least one communications interface, wherein the instructions, in response to execution by the at least one processor, further cause the apparatus to, at least, cause the at least one communications interface to transmit the output that indicates the extent of the residual integrity.

29. The apparatus of any one of claims **21** to **28** further comprising at least one display, wherein the instructions, in response to execution by the at least one processor, further cause the apparatus to, at least, cause the at least one display to display the output that indicates the extent of the residual integrity.

30. A method, comprising:

causing at least one processor to receive nondestructive inspection (NDI) data for a multi-layer structure, the NDI data produced by at least one transducer;

causing the at least one processor to analyze the NDI data;

causing the at least one processor to, based on the analyzing the NDI data for the multi-layer structure, define an area of inconsistency at an internal layer or an interface between a particular pair of adjacent layers of the multi-layer structure, the NDI data comprising a plurality of data points having respective three-dimensional positions within a coordinate system of the multi-layer structure, and causing the at least one processor to analyze the NDI data comprising:

causing the at least one processor to convert data points of the plurality of data points to corresponding data points having

respective two-dimensional positions at the internal layer or the interface between the particular pair of adjacent layers; and

causing the at least one processor to calculate an outer boundary of the corresponding data points to determine the two-dimensional boundary of and thereby define the area of inconsistency at the internal layer or the interface between the particular pair of adjacent layers;

causing the at least one processor to map the area of inconsistency to finite elements of a finite element model of the multi-layer structure that are thereby identified as affected finite elements, the affected finite elements to which the area of inconsistency is mapped having respective element datasets and comprising finite elements for the internal layer or at the interface between the particular pair of adjacent layers;

causing the at least one processor to produce a reconstructed finite element model of the multi-layer structure from the finite element model, and a modified property or a state value assigned to the respective element datasets of the affected finite elements; and

causing the at least one processor to perform a finite element method (FEM) failure analysis of the reconstructed finite element model under a load to produce an output that indicates an extent of residual integrity of the multi-layer structure.

31. The method of claim 30,

wherein causing the at least one processor to analyze the NDI data comprises causing the at least one processor to define a plurality of areas of inconsistency, at least two of which are at different layers, at interfaces

between different pairs of adjacent layers, or at a layer and an interface between a pair of adjacent layers, and

wherein causing the at least one processor to map the area of inconsistency comprises causing the at least one processor to map the plurality of areas of inconsistency that are thereby identified as the affected finite elements.

32. The method of claim **30**, wherein causing the at least one processor to analyze the NDI data further comprises causing the at least one processor to assign the modified property or the state value to the area of inconsistency.

33. The method of claim **30**,

wherein causing the at least one processor to analyze the NDI data comprises causing the at least one processor to define a plurality of areas of inconsistency, at least two of which are at different layers, at interfaces between different pairs of adjacent layers, or at a layer and an interface between a pair of adjacent layers, and

wherein causing the at least one processor to convert the data points and to calculate the outer boundary comprises causing the at least one processor to convert the data points and to calculate the outer boundary for each area of inconsistency of the plurality of areas of inconsistency.

34. The method of claim **30**, wherein the NDI data comprises a plurality of NDI datasets from a respective plurality of nondestructive inspections of the multi-layer structure, and causing the at least one processor to analyze the NDI data comprises:

causing the at least one processor to process the plurality of NDI datasets to define a respective plurality of areas at the internal layer or interface between the particular pair of adjacent layers; and

causing the at least one processor to consolidate overlapping areas of the respective plurality of areas to define the area of inconsistency at the internal layer or interface between the particular pair of adjacent layers.

5 **35.** The method of claim **30**, wherein causing the at least one processor to map the area of inconsistency comprises causing the at least one processor to identify each of a plurality of finite elements of the finite element model having at least a threshold percentage that overlaps the area of inconsistency.

36. The method of claim **30** further comprising:

10 causing the at least one processor to perform a nondestructive inspection of the multi-layer structure; and

 causing the at least one processor to produce the NDI data based on a result of the nondestructive inspection.

15 **37.** The method of any one of claims **30** to **36** further comprising causing the at least one transducer to produce the NDI data in response to nondestructive inspection of the multi-layer structure.

38. The method of any one of claims **30** to **37** further comprising causing at least one communications interface to transmit the output that indicates the extent of the residual integrity.

20 **39.** The method of any one of claims **30** to **38** further comprising causing at least one display to display the output that indicates the extent of the residual integrity.

40. The method of any one of claims **30** to **39** further comprising reworking the multi-layer structure responsive to the extent of the residual integrity.

41. At least one non-transitory computer-readable storage medium having computer-readable program code portions stored therein that, in response to execution by

at least one processor, cause an apparatus to implement the method of any one of claims **30** to **39**.

5 **42.** The apparatus of any one of claims **1** to **9** or of any one of claims **21** to **29**, wherein the instructions, in response to execution by the at least one processor, further cause the apparatus to, at least, cause the at least one transducer to produce the NDI data in response to the nondestructive inspection of the structure.

43. Use of the apparatus of any one of claims **1** to **9**, of any one of claims **21** to **29**, or of claim **42** for nondestructive inspection.

10 **44.** Use of the at least one non-transitory computer-readable storage medium of claim **20** or **41** for nondestructive inspection.

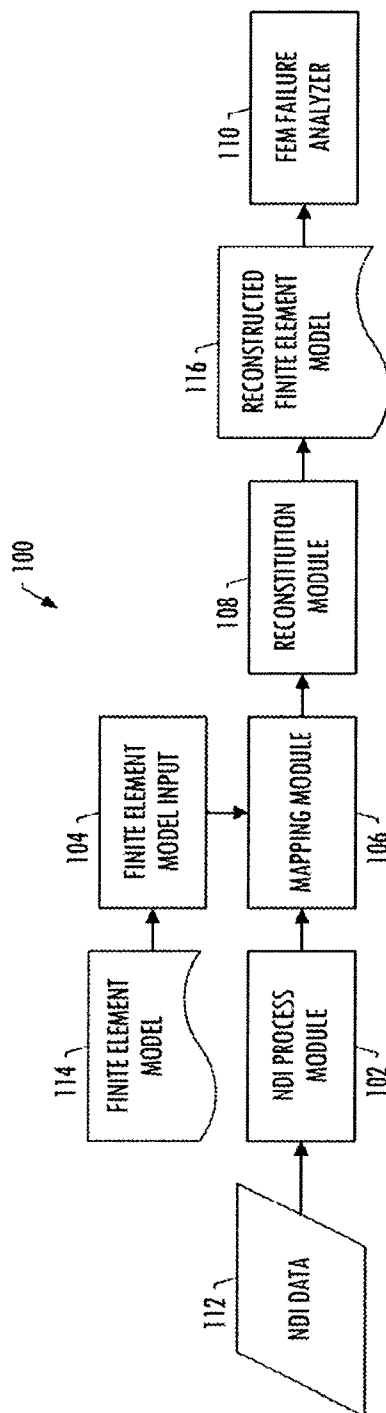


FIG. 1

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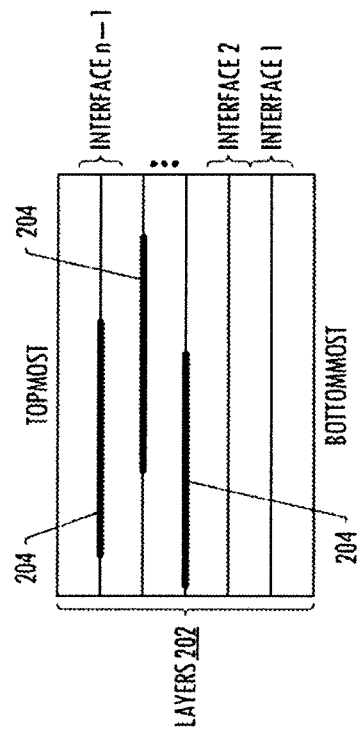


FIG. 2

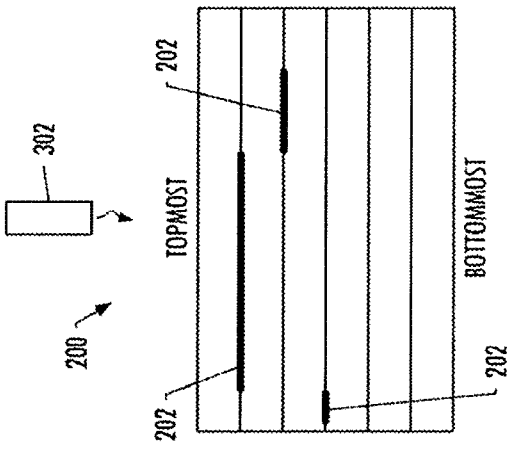


FIG. 3A

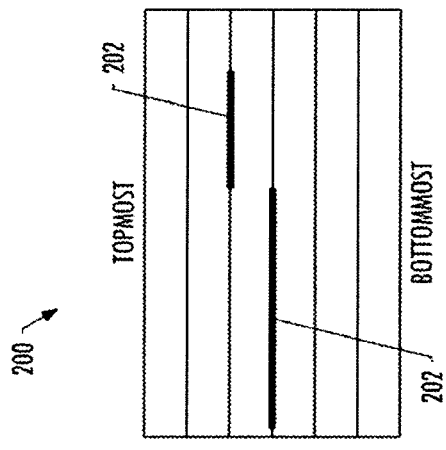


FIG. 3B

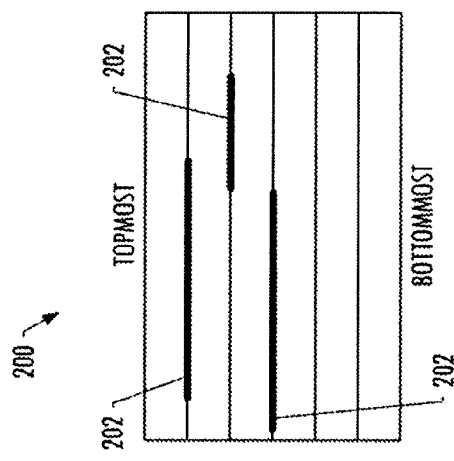


FIG. 3C

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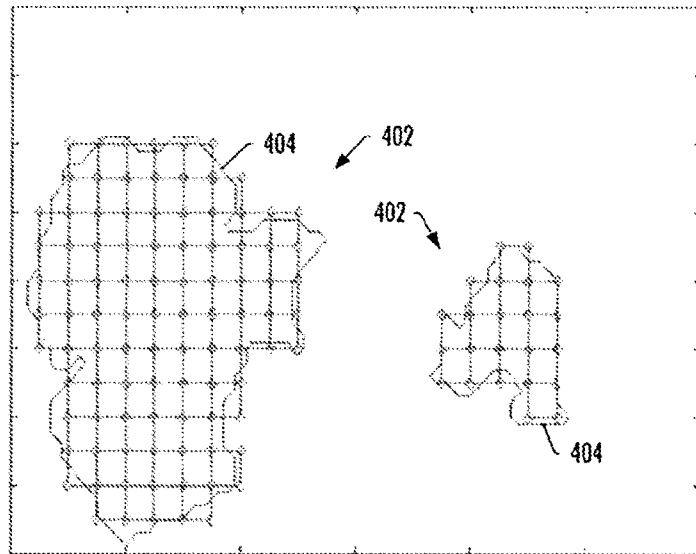


FIG. 4A

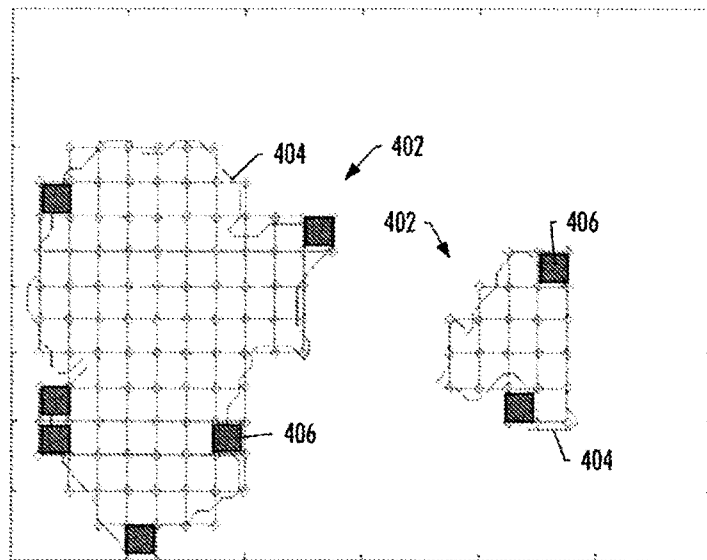


FIG. 4B

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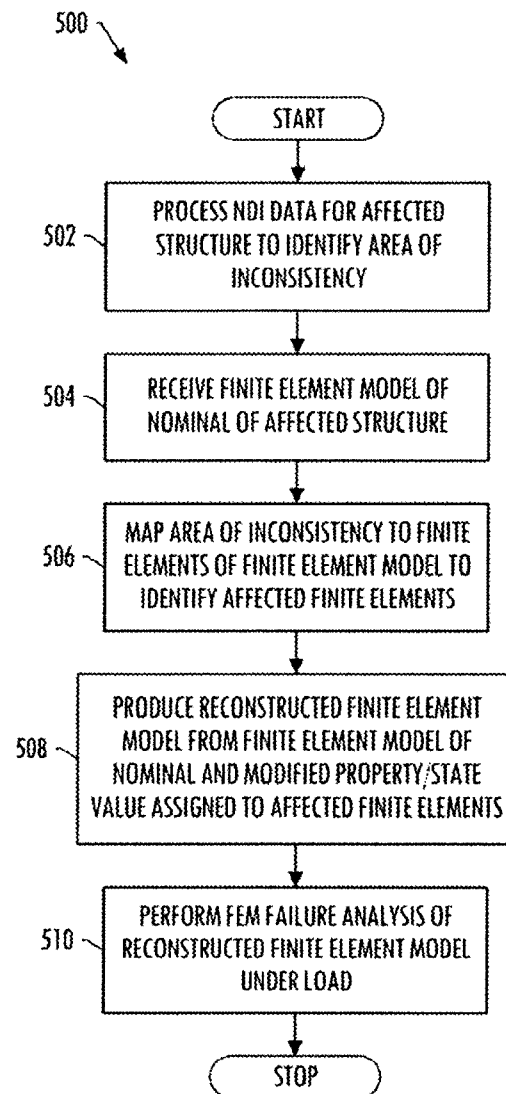
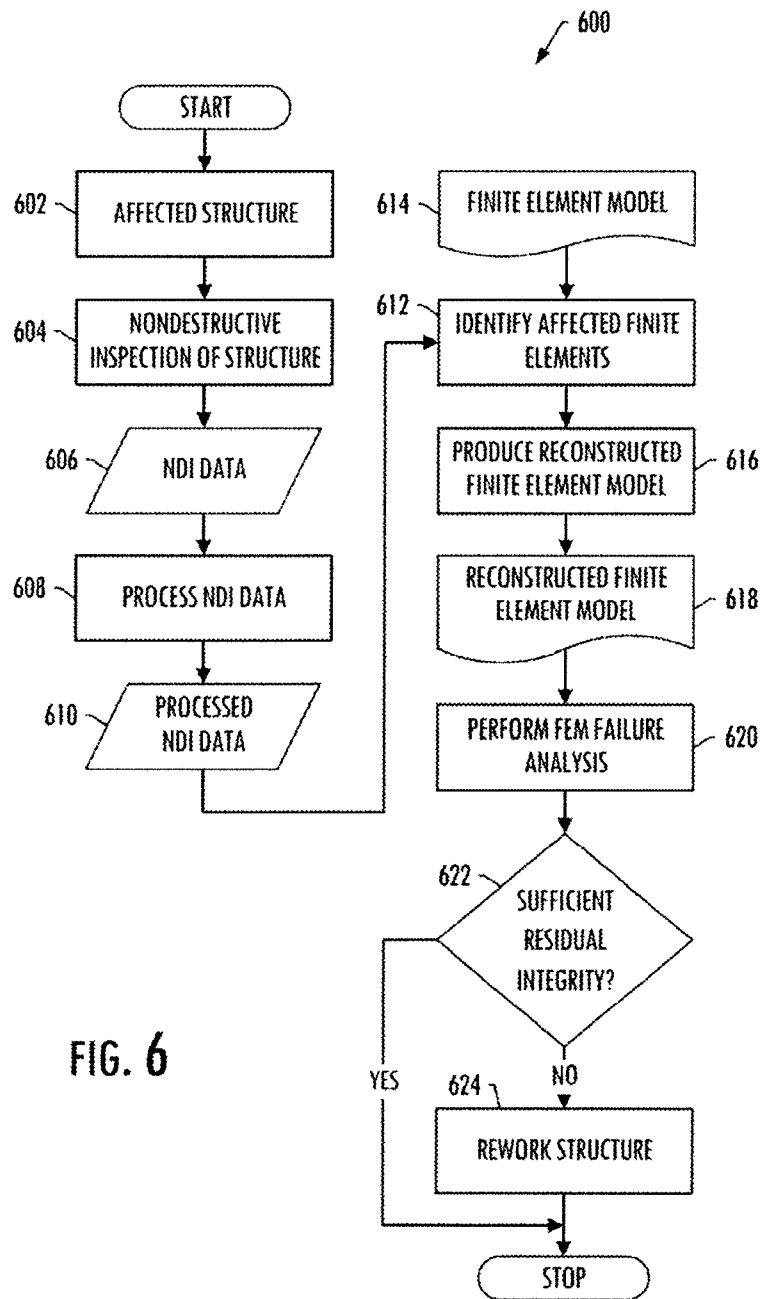


FIG. 5

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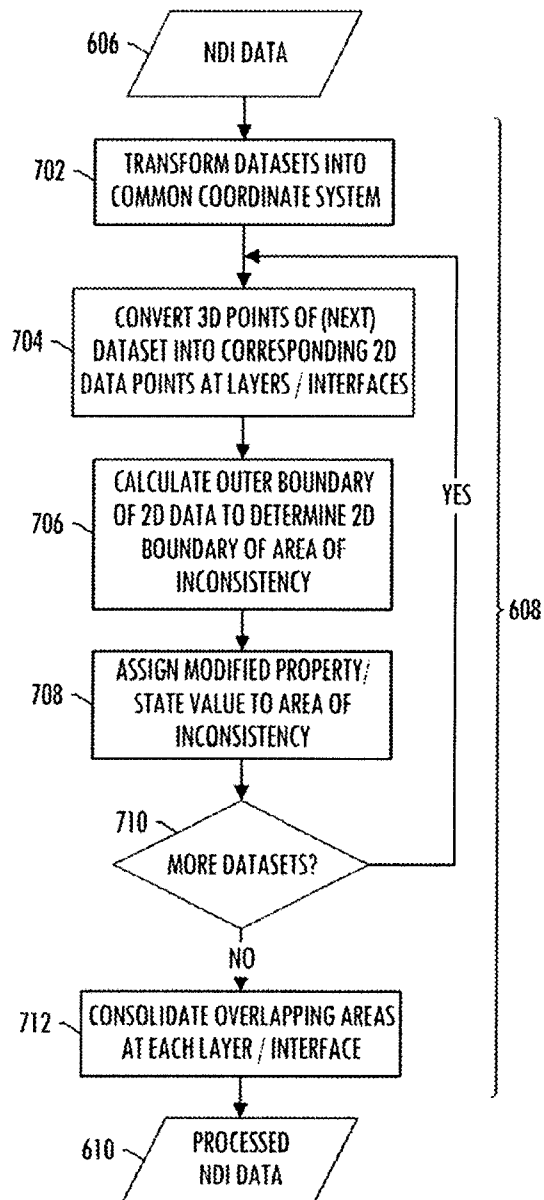


FIG. 7

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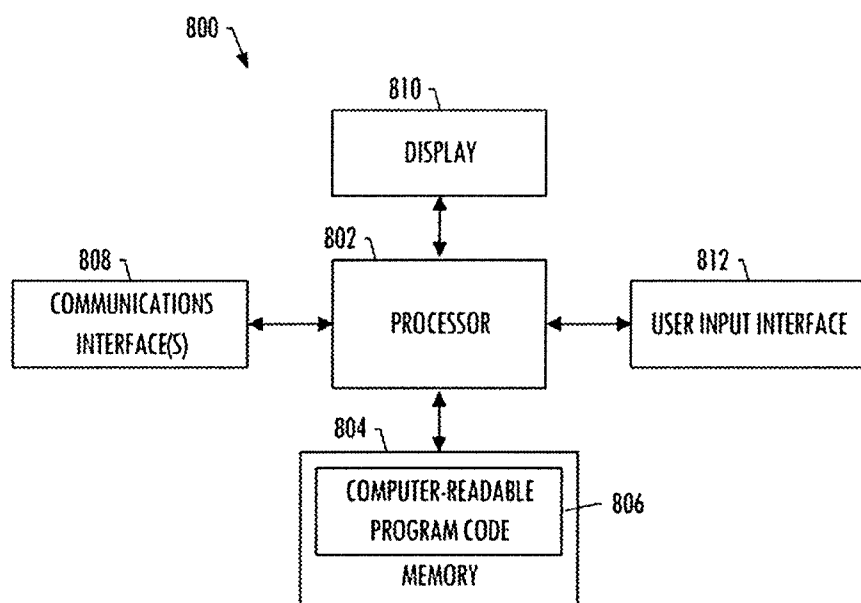


FIG. 8

