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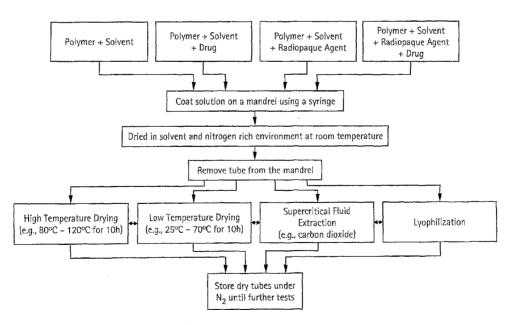
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(54) Title: METHODS OF MAKING BIOABSORBABLE DRUG DELIVERY DEVICES COMPRISED OF SOLVENT CAST TUBES



(57) Abstract: A bioabsorbable drug delivery device and various methods of making the same. The devices are preferably formed from bioabsorbable materials using low temperature fabrication processes, whereby drugs or other bio-active agents are incorporated into or onto the device and degradation of the drugs or other agents during processing is minimized. The method includes preparing a solution of at least one bioabsorbable polymer and a solvent. The solution is then deposited onto a mandrel and converted into a tube. The solvent is evaporated from the tube in a nitrogen rich environment. The tube is removed from the mandrel and further dried before being stored in an inert environment.





INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER INV. A61L27/18 A61L27/58

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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

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X	WO 02/41929 A (SCHERING AG [DE]; HILDEBRAND GESINE [DE]; TACK JOHANNES [DE]; KAEUFER) 30 May 2002 (2002-05-30) page 4, lines 1-10 page 6, line 13 - page 7, line 24 examples 4,6c-e claims 1,2,5,11	1-7
A	DE 29 38 438 A1 (BRAUN MELSUNGEN AG) 26 March 1981 (1981-03-26) page 4, paragraph 2 page 5, paragraph 4 - page 6, paragraph 4 claims 1,5,7,8,10	1-7
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Further documents are listed in the continuation of Box C.	X See patent family annex.
A' document defining the general state of the art which is not considered to be of particular relevance E' earlier document but published on or after the international filing date L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O' document referring to an oral disclosure, use, exhibition or other means P' document published prior to the international filing date but later than the priority date claimed	 *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *&* document member of the same patent family
Date of the actual completion of the international search 25 March 2008	Date of mailing of the international search report 31/03/2008
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Van den Bulcke, H

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