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(54) **Apparatus for controlling fluid injection pressure of an auxiliary nozzle in a jet loom**

Vorrichtung zur Steuerung des Injektionsdruckes eines Fluidiums in einer Hilfsdüse einer
Düsenwebmaschine

Appareil pour contrôler la pression d'injection d'un fluide dans une buse auxiliaire d'un métier à jet

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**EP-A- 0 238 128 EP-A- 0 465 928
GB-A- 2 085 933 JP-A-62 257 441**

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Description

INDUSTRIAL FIELD OF UTILIZATION

The present invention relates to an apparatus for controlling fluid injection pressure of an auxiliary nozzle in a jet loom according to the preamble of claim 1 and, more specifically, to the above apparatus in a jet loom, having at least one weft detector, a plurality of the auxiliary nozzles, a fluid supply reservoir from which fluid under pressure is supplied to the auxiliary nozzles through lines each having an electromagnetically-operated valve, and a controller for controlling the operation of the valve.

PRIOR ART

In a conventional jet loom having a weft feeler which is disposed at a predetermined terminating extremity position of weft flying passage across the loom for monitoring the weft arrival time, or the time at which the leading end of an inserted weft arrives at a position defined by the weft feeler, the fluid pressure in a fluid supply reservoir is so set that a specific kind of weft, which requires the longest time to fly to the weft feeler, may arrive at the destination within a predetermined period time, and the time at which a solenoid-operated stop pin in a drum type weft measuring device is disengaged from the drum thereof for weft releasing, as well as the times at which main and auxiliary nozzles are activated respectively for fluid injection are controlled according the average arrival time of the leading end of the inserted wefts.

This method of controlling the fluid injection pressure of auxiliary nozzles tends to waste fluid and it is practically impossible with this method to recover the flying speed of such weft that has once decelerated or stalled on its way of flying through a warp shed. An attempt to solve the above problems has been made by an apparatus disclosed by Publication of unexamined Japanese patent application No. 62-257441 (1987). This apparatus includes three separate reservoirs holding therein fluids under different pressures and the reservoir from which its fluid is to be supplied to the respective auxiliary nozzles is selectively changed as required in accordance with a signal transmitted from a weft detector so that the weft speed is adjusted on its way of flying through a shed. This conventional apparatus is disadvantageous, however, in that the provision of plural fluid supply reservoirs and their associated conduit lines require additional space for their installation and make the whole apparatus complicated.

EP 0 465 928 (D2) discloses an arrangement for varying and controlling the fluid pressure of the fluid for the nozzles of a fluid jet loom. The system uses fluid lines that are operated in parallel or alternatively and widens the range of adjustment of the pressure and makes it more precise.

PROBLEMS THAT THE INVENTION IS TO SOLVE

Therefore, it is an object of the present invention to provide an auxiliary nozzle injection pressure controlling apparatus in a jet loom which can solve the above identified problems by saving the installation space, as well as fluid consumption of the auxiliary nozzles.

MEANS SOLVING THE PROBLEMS

In order to solve the above problems, there is provided an apparatus for controlling the fluid injection pressure of an auxiliary nozzle in a jet loom according to the characterizing part of claim 1. Further features and embodiments of the invention are set out in Claims 2-7.

OPERATION OF THE INVENTION

In the above apparatus having a line which bypasses the main line connected between the fluid supply reservoir and the auxiliary nozzles and has therein a valve whose operation is controlled by the controller according to the information of weft arrival times from the weft detectors, the valve in the bypass line is caused to open thereby to activate its associated auxiliary nozzle in response to a Signal from any weft detector then detecting a delay in the weft arrival time at a position upstream of the above auxiliary nozzle. Consequently, air under pressure through the bypass line, as well as air through the main line, is supplied to the auxiliary nozzle, with the result that the weft is accelerated so that it can arrive in a predetermined time at a weft feeler disposed at a terminating extremity position of weft flying passage across the loom. Because the apparatus of the invention requires only a single fluid supply reservoir, space for installation of the reservoir can be saved and the apparatus itself constructed simple. Additionally, each main line may be provided with a plurality of bypass lines through which air streams of different flow rates are flown for effecting two-step acceleration. Alternatively, in such arrangement of plural bypass lines, air through one bypass line is used for the acceleration, while the other bypass line may be arranged so as to supply air under a lower pressure and used in conjunction with the main line for inserting different kinds of weft alternately.

EMBODIMENTS

The following will describe an embodiment of the apparatus for controlling the fluid injection pressure of an auxiliary nozzle in a jet loom, while having reference to the accompanying drawings. Figs. 1 through 4 show embodiments of the present invention and details thereof:

FIG. 1 is an illustrative schematic view showing an embodiment of an apparatus for controlling

fluid injection pressure of an auxiliary nozzle in a jet loom according to the present invention;

FIG. 2 is a diagram showing air injection timing of the auxiliary nozzles of the respective groups;

FIG. 3 is an enlarged schematic view showing another embodiment of the apparatus according to the invention; and

FIG. 4 is an enlarged schematic view showing still another embodiment of the apparatus according to the invention.

Referring to FIG. 1, there is shown a main nozzle 1 of the loom for inserting a weft Y into a warp shed by an air jet issued therefrom. The inserted weft Y is assisted in flying through the shed by air jets injected from groups of auxiliary nozzles 2-6 to accelerate the weft so that the leading end thereof reaches a weft feeler 7 which is located at a predetermined terminating extremity position of weft flying passage beyond the shed across the loom for monitoring the time at which the leading end arrives at that position defined by the weft feeler. Each of the auxiliary nozzle groups 2-6 comprises five nozzles 2a, 2b, 2c, 2d, 2e; 3a-3e; 4a-4e; 5a-5e. Five auxiliary nozzles of each group are connected to a common air distributor 8, 9, 10, 11 or 12, so that the five auxiliary nozzles of each group inject air under the same pressure.

There is provided an elongated hollow air reservoir 13 located across the loom and holding therein compressed air. The air reservoir 13 has an inlet connected to any suitable air source 15 through a regulator 14 for adjusting the air pressure in the reservoir and outlets connected to the distributors 8-12 of the respective groups of auxiliary nozzles 2-6 through conduit lines 16-20 having fixed throttle valves 21-25 for restricting the flow of air therethrough to the auxiliary nozzles so as to adjust the air injection pressure of the nozzles with respect the air pressure in the reservoir 13. The lines 16-20 include solenoid-operated valves 27-31 and the time at which the solenoids are energized to open their associated valves of each group is controlled by a controller 26.

The apparatus includes five weft detectors 32-36 disposed in a warp shed for detecting the time at which the leading end of an inserted weft just arrives at each of such weft detectors and connected to the controller 26 for transmitting thereto signals which are representative of the arrival times of the leading end at the respective weft detectors. As shown in FIG. 1, the controller 26 is connected also to the weft feeler 7 for receiving therefrom a signal representative of the time at which the leading end of an inserted weft arrives at that weft feeler. The controller 26 is adapted to receive other signals indicative of other information necessary for controlling weft insertion, e.g. air pressure in the reservoir

13 which is detected by a pressure sensor 37 connected to the reservoir.

The apparatus according to the invention further includes bypass lines 42-46 connected to bypass the throttle valves 21-25 and the solenoid-operated valves 27-31 in the main lines 16-20. The bypass lines 42-46 have second solenoid-operated valves 37-41 whose operation is controlled by the controller 26. Unlike the main lines 16-20, the bypass lines 42-46 have no throttle, thus allowing more air to flow therethrough than through the main lines to the distributors 8-12. In other words, flowing air through the bypass lines 42-46 produces air jets under a higher pressure from the auxiliary nozzles than flowing air through the main lines 16-20 having the air flow restricting throttles 21-25, thus making possible acceleration of a weft flying in a shed.

In operation, when the weft detector 32 or 33 detects the leading end of an inserted weft at a time which is later than required by any predetermined reference time, the controller 26 then responding to a signal from that weft detector commands the solenoid for the valve 39 to be energized so that the valve in the bypass line 44 for the group of auxiliary nozzles 4a, 4b, 4c, 4d, 4e is opened. Accordingly, air under the same pressure as the air in the reservoir 13 is allowed through the bypass line 44 and meets at the distributor 29 with air flown through the main line 18 to be supplied together therewith to the auxiliary nozzles 4a, 4b, 4c, 4d, 4e. Thus, air under a pressure which is higher than that of air flowing only through the valve 29 in the main line 18 can be injected from the auxiliary nozzles 4, as indicated by the timing diagram shown in FIG. 2, thereby accelerating the flying speed of the inserted weft so as to recover the delay. If the weft detector 34 or 35 detects a delay in the weft arrival time at the detecting point 34 or 35, the controller 26 causes the solenoid-operated valve 41 in the bypass line 46 to for the group of auxiliary nozzles 6 to be opened. Accordingly, two air flows through the main and bypass lines 20, 46 meet at the distributor 12, from where the combined air flow is supplied to the auxiliary nozzles 6a, 6b, 6c, 6d, 6e of the group 6. Thus, air under a higher pressure can be injected from the auxiliary nozzles and the flying speed of the inserted weft can be accelerated by air jets from the auxiliary nozzle group 5, as indicated in the diagram of FIG. 2.

Thus, in the event that the flying speed of an inserted weft is slowed down on its way through a shed, any appropriate valve of the solenoid-operated valves 37-41 in the bypass lines 42-46 is caused to open so that air flowing through the bypass line meets at the distributor with air flowing through the main line, thereby increasing air injection pressure of the auxiliary nozzles of a group located just downstream of the position where the slowdown of weft flying speed has been detected. The result is that the weft flying speed is accelerated by such increased air injection pressure of the auxiliary nozzles. Alternatively, an increase of the air injection pressure of the auxiliary nozzles for the acceleration may be effect-

ed by allowing air to flow only through the bypass line with the main lines closed.

A modified embodiment of the invention is illustrated in FIG. 3, wherein the bypass line, e.g. 42, has an adjustable throttle valve 47 to make possible adjustment of the acceleration which may be required when any different kind of weft is to be handled.

FIG. 4 shows a further modified embodiment of the invention which differs from that shown in FIG. 3 in that a second bypass line 48 is added. In this embodiment, at least one of the bypass lines 42, 48 has an adjustable throttle valve 47 or 50 which may be adjusted to allow less air flow therethrough than the fixed throttle valve 21 in the main line 16. By so arranging, the bypass line having the adjustable throttle valve may be used for decelerating the weft flying speed with the solenoid-operated valve 27 in the main line 16 then closed. The other bypass line is used for the acceleration as described in the above. Alternatively, in the arrangement of FIG. 4, the throttle valve 50 may have very little restriction of air flow while the throttle valve 47 slight restriction so that two-step acceleration can be effected by firstly opening the valve 37 and then activating the valve 49 with the former valve 37 closed. It would be understood readily by those skilled in the art that this embodiment of FIG. 4 is applicable to alternate insertion of two different kinds of weft. That is, air through the bypass line 48 is used for the acceleration and the valves 27 and 37 are opened alternately to supply air under different pressures for inserting different kinds of weft accordingly.

As it is apparent from the foregoing description of the embodiments according to the invention, provision of a line bypassing the main line between the air supply reservoir and the air distributor and having therein a controlled valve can dispense with a plurality of air reservoirs holding air under different pressures. Therefore, the construction of the apparatus can be simplified and requires smaller space for the installation. Additionally, the apparatus of the invention is applicable to insertion of different kinds of weft.

It is to be understood by those skilled in the art that the present invention is not limited to the above-described embodiments but it may be practiced in other various changes and modifications. For example, the weft detectors 32-36 provided in a warp shed may be substituted for other means adapted to detect the leading end of an inserted weft, e.g. a combination of a balloon sensor which is located adjacent a drum type weft measuring device disposed upstream of the main weft inserting nozzle for detecting the balloon in weft releasing from the device and a device which is adapted to figure out the current position of the inserted weft leading end on the basis of weft release signals provided by the balloon sensor.

To provide an apparatus for controlling fluid injection pressure of an auxiliary nozzle 2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e in a jet loom, which is simple in construction requiring only a small space for installation and

saves fluid consumption. The apparatus is adapted for use in a jet loom and has at least one weft detector 32-36, a plurality of auxiliary nozzles 2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e, a fluid supply reservoir 13 from which fluid under pressure is supplied to each of the auxiliary nozzles 2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e through conduit lines 16-20 each having a first electromagnetically-operated valves 27-31, and a controller 26 for controlling the operation of the valves 27-31, wherein the apparatus includes a second electromagnetically-operated valve 37-41 provided in a bypass line 42-46 bypassing the main line and the operation of the second valve 37-41 is controlled by the controller 26 according to the information of time at which the leading end of each inserted weft Y has arrived at a predetermined position along weft flying passage in a warp shed of the loom.

EFFECT OF THE INVENTION

Apparatus for controlling fluid injection pressure of an auxiliary nozzle in a jet loom according to the invention can be constructed simple and is advantageous in space factor by provision of a line bypassing the main line connected between the air supply reservoir and an auxiliary nozzle, and having therein an electromagnetically-controlled valve whose operation may be controlled by a controller for each weft insertion.

DESIGNATION OF REFERENCE NUMERALS

- 1 Main nozzle,
- 2, 3, 4, 5, 6 Auxiliary nozzle groups,
- 7 Weft feeler,
- 8, 9, 10, 11, 12 Air distributors,
- 13 Air supply reservoir,
- 14 Air regulator,
- 15 Air source,
- 16, 17, 18, 19, 20 Main lines,
- 21, 22, 23, 24, 25.... Throttle valves,
- 26 Controller,
- 27, 28, 29, 30, 31... Solenoid-operated valves,
- 32, 33, 34, 35, 36... Weft detectors,
- 37, 38, 39, 40, 41..... Solenoid-operated valves
- 42, 43, 44, 45, 46... Bypass lines,
- 47, 50 Adjustable throttle valves,
- 48 Second bypass line,
- 49 Solenoid-operated valve.

Claims

1. An apparatus for controlling the fluid injection pressure of an auxiliary nozzle (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) and the insertion of a weft (Y) in a jet loom, and for controlling the insertion of a weft (Y) during the time of insertion of said weft (Y), said apparatus comprising

at least one weft detector (32, 33, 34, 35, 36) which is placed along the flying passage of the weft in a warp shed of the loom,
 a plurality of auxiliary nozzles (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e),
 a pressure fluid supply reservoir, and
 main lines (16, 17, 18, 19, 20) from the fluid supply reservoir to each auxiliary nozzle (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) or group of auxiliary nozzles (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e), for supplying fluid under pressure to said auxiliary nozzles (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e),
 each main line including a first electromagnetically operated valve (27, 28, 29, 30, 31),
 a controller (26) for controlling the operation of said first electromagnetically operated valves (27, 28, 29, 30, 31),

characterized by

one common fluid supply reservoir (13) and supply lines (16, 17, 18, 19, 20) for supplying fluid under pressure from said supply reservoir (13) to said auxiliary nozzles (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) or groups of auxiliary nozzles (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e),
 at least more than one of said main lines (16, 17, 18, 19, 20) including a throttle valve (21, 22, 23, 24, 25),
 a bypass line (42, 43, 44, 45, 46) including a second electromagnetically operated valve (37, 38, 39, 40, 41), bypassing said throttle valves (21, 22, 23, 24, 25) and said first electromagnetically operated valves in said at least more than one main line (16, 17, 18, 19, 20)
 a controller (26) for comparing the time at which each inserted weft (Y) has arrived at the predetermined position of said weft detector (32, 33, 34, 35, 36) with the predetermined reference time for the passage at that predetermined position, said controller (26) operating said second valve (37, 38, 39, 40, 41) according to the result of said comparison and during the time of insertion of said weft (Y).

2. An apparatus as claimed in claim 1, with a plurality of weft detectors (32-36) being placed along the weft flying passage in the warp shed of the loom.
3. An apparatus as claimed in claim 1 or 2, with a bypass (42-46) for every main line (16, 17, 18, 19, 20) connected to one auxiliary nozzle (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) or a group of auxiliary nozzles (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e).
4. An apparatus as claimed in any of claims 1 to 3, where fluid conduit lines (16-20) and bypasses

(42-46), as well as a group of auxiliary nozzles are connected to at least one fluid distributor (8-12)

5. Apparatus as claimed in any of claim 1 to 4, for an air jet loom with auxiliary air jet nozzles.
6. Fluid jet loom with an apparatus as claimed in any of claims 1 to 5.
7. Air jet loom with an apparatus as claimed in any of claims 1 to 5.

Patentansprüche

1. Vorrichtung zum Regeln des Blasdrucks des Fluids von Hilfsdüsen (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e) und des Eintragens eines Schussfadens (Y) bei einer Düsenwebmaschine und zum Regeln des Eintrags eines Schussfadens (Y) während der Dauer des Schusseintrags dieses Schussfadens (Y), wobei diese Vorrichtung umfasst:

wenigstens einen Schussfadenwächter (32, 33, 34, 36), der entlang der Flugbahn des Schussfadens im Webfach der Webmaschine angeordnet ist,

mehrere Hilfsdüsen (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e),

einen Behälter für Druckfluid und Hauptleitungen (16, 17, 18, 19, 20) vom Behälter für Druckfluid zu jeder Hilfsdüse (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e) oder Gruppe von Hilfsdüsen (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e), zum Liefern von Druckfluid vom Behälter für Druckfluid zu jeder Hilfsdüse (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e) oder Gruppe von Hilfsdüsen (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e),

wobei jede Hauptleitung ein erstes, elektromagnetisch betätigtes Ventil (27, 28, 29, 30, 31) aufweist und

eine Steuerung (26) zum Steuern der ersten elektromagnetisch betätigten Ventile (27, 28, 29, 30, 31),

gekennzeichnet durch

einen gemeinsamen Behälter (13) zum Liefern von Fluid und Lieferleitungen (16, 17, 18, 19, 20) zum Liefern von Druckfluid vom Fluidbehälter (13) zu den Hilfsdüsen (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e),

wobei mehr als eine der Hauptleitungen (16, 17, 18, 19, 20)

ein Drosselventil (21, 22, 23, 24, 25) und eine Bypassleitung (42, 43, 44, 45, 46) mit einem zweiten elektromagnetisch betätigten Ventil (37, 38, 39, 40, 41) aufweist, welches die

- Drosselventile (21, 22, 23, 24, 25) und die ersten elektromagnetisch betätigten Ventile in den mehr als einen Hauptleitungen (16, 17, 18, 19, 20) überbrücken,
 und durch eine Steuerung (26) zum Vergleichen der Ankunftszeit jedes Schussfadens (Y) bei der vorgegebenen Position des Schussfadenwächters (32, 33, 34, 35, 36) mit einer vorgegebenen Referenzzeit für der Durchgang bei dieser vorgegebenen Position, wobei die Steuerung (26) die zweiten Ventile (37, 38, 39, 40, 41) entsprechend dem Resultat der Vergleichs während dem Eintrag des Schussfadens (Y) betätigt.
2. Vorrichtung nach Anspruch 1, mit mehreren Schussfadenwächtern (32 - 36) welche entlang der Flugbahn des Schussfadens im Webfach der Webmaschine angeordnet sind.
3. Vorrichtung nach Anspruch 1 oder 2, mit einem Bypass (42 -46) für jede Hauptleitung (16, 17, 18, 19, 20), welche mit einer Hilfsdüse (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e) oder einer Gruppe von Hilfsdüsen (2a - 2e, 3a - 3e, 4a - 4e, 5a - 5e, 6a - 6e) verbunden ist.
4. Vorrichtung nach einem der Ansprüche 1 bis 3, bei welcher Fluidleitungen (16 - 20) und Bypassleitungen (42 - 46), wie auch eine Gruppe von Hilfsdüsen, mit wenigstens einem Fluidverteiler (8 - 12) verbunden sind.
5. Vorrichtung nach einem der Ansprüche 1 bis 4, für eine Luft-Düsenwebmaschine mit Luftstrahl-Hilfsdüsen.
6. Fluid-Düsenwebmaschine mit einer Vorrichtung nach einem der Ansprüche 1 bis 5.
7. Luft-Düsenwebmaschine mit einer Vorrichtung nach einem der Ansprüche 1 bis 5.
- Revendications**
1. Appareil pour commander la pression d'injection de fluide d'une buse auxiliaire (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) et l'insertion d'une trame (Y) dans un métier à jet, et pour commander l'insertion d'une trame (Y) pendant le temps d'insertion de ladite trame (Y), ledit appareil comportant
- au moins un détecteur de trame (32, 33, 34, 35, 36) qui est placé le long du passage de vol de la trame dans une foule du métier, plusieurs buses auxiliaires (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e),
- un réservoir d'amenée de fluide sous pression, et des conduits principaux (16, 17, 18, 19, 20) du réservoir d'amenée de fluide à chaque buse auxiliaire (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) ou groupe de buses auxiliaires (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) pour fournir du fluide sous pression auxdites buses auxiliaires (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e), chaque conduit principal incluant une première vanne actionnée électromagnétiquement (27, 28, 29, 30, 31), un dispositif de commande (26) pour commander le fonctionnement desdites premières vannes actionnées électromagnétiquement (27, 28, 29, 30, 31),
- caractérisé par
- un réservoir d'amenée de fluide commun (13) et des conduits d'amenée (16, 17, 18, 19, 20) pour fournir du fluide sous pression dudit réservoir d'amenée (13) auxdites buses auxiliaires (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) ou groupes de buses auxiliaires (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e), au moins plus d'un desdits conduits principaux (16, 17, 18, 19, 20) incluant un papillon (21, 22, 23, 24, 25), un conduit en dérivation (42, 43, 44, 45, 46) incluant une deuxième vanne actionnée électromagnétiquement (37, 38, 39, 40, 41) contournant lesdits papillons (21, 22, 23, 24, 25) et lesdites premières vannes actionnées électromagnétiquement dans au moins plus d'un conduit principal précité (16, 17, 18, 19, 20), un dispositif de commande (26) pour comparer l'instant où chaque trame insérée (Y) arrive à la position prédéterminée dudit détecteur de trame (32, 33, 34, 35, 36) avec l'instant de référence prédéterminé pour le passage à cette position prédéterminée, ledit dispositif de commande (26) faisant fonctionner ladite deuxième vanne (37, 38, 39, 40, 41) conformément au résultat de ladite comparaison et pendant le temps d'insertion de ladite trame (Y).
2. Appareil selon la revendication 1, dans lequel plusieurs détecteurs de trame (32-36) sont placés le long du passage de vol de trame dans une foule du métier.
3. Appareil selon la revendication 1 ou 2, dans lequel un conduit en dérivation (42-46) pour chaque conduit principal (16, 17, 18, 19, 20) est relié à une buse auxiliaire (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e) où un groupe de buses auxiliaires (2a-2e, 3a-3e, 4a-4e, 5a-5e, 6a-6e).

4. Appareil selon l'une des revendications 1 à 3, dans lequel des lignes de conduit de fluide (16-20) et des conduits en dérivation (42-46) ainsi qu'un groupe de buses auxiliaires sont reliées à au moins un distributeur de fluide (8-12). 5
5. Appareil selon l'une des revendications 1 à 4, pour un métier à jet d'air avec des buses de jet d'air auxiliaires. 10
6. Métier à jet de fluide avec un appareil selon l'une des revendications 1 à 5. 15
7. Métier à jet d'air avec un appareil selon l'une des revendications 1 à 5. 15

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Fig. 1

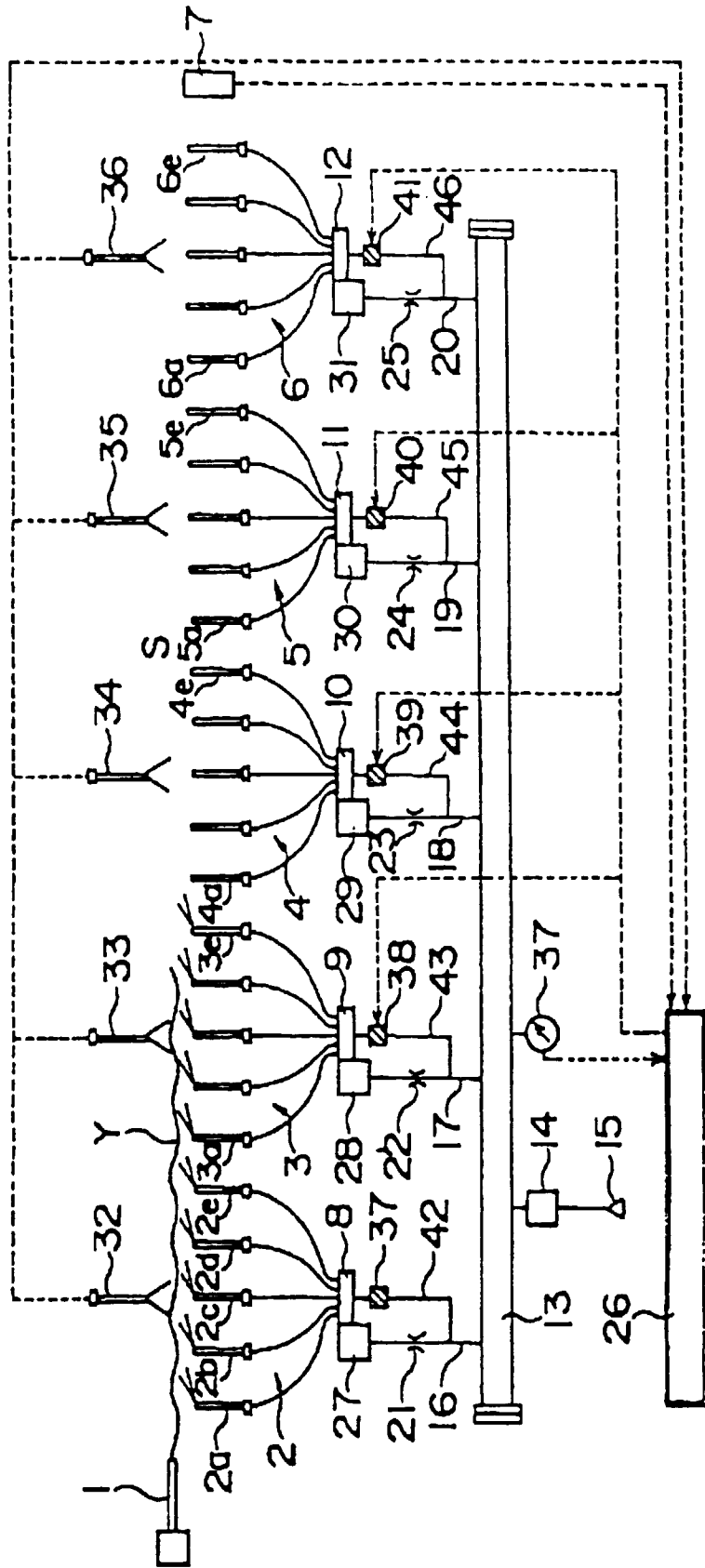


Fig. 2

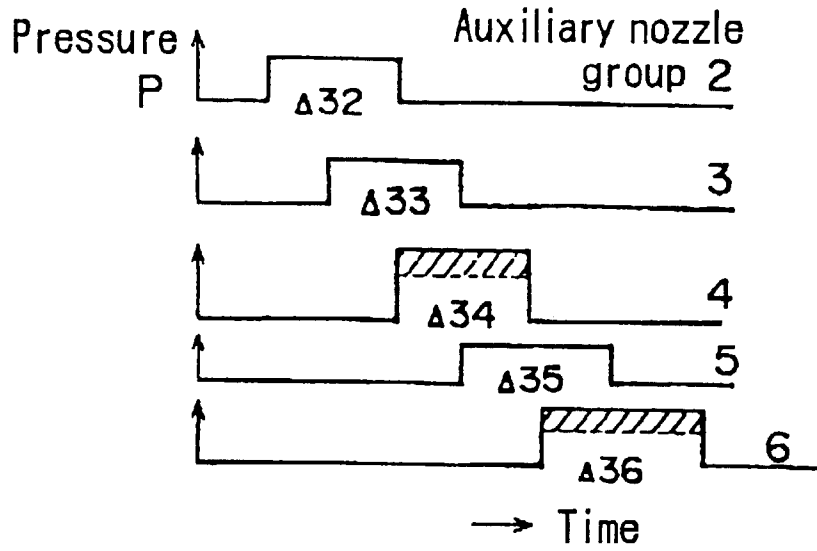


Fig. 3

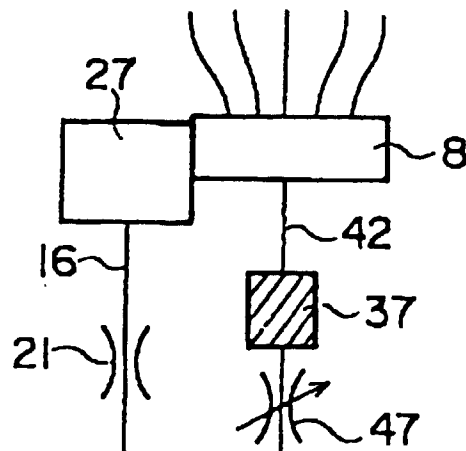


Fig. 4

