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(54) Titre : PROCEDE DE PRODUCTION DE LEVURE SECHE CONTENANT DE LA S-ADENOSYL-L-METHIONINE ET
PRESENTANT UNE EXCELLENTE STABILITE AU STOCKAGE, PRODUIT FABRIQUE PAR LE PROCEDE ET
COMPOSITION MOULEE DE LA LEVURE SECHE
(54) Title: METHOD FOR PRODUCTION OF DRY YEAST CONTAINING S-ADENOSYL-L-METHIONINE AND HAVING
EXCELLENT STORAGE STABILITY, PRODUCT PRODUCED BY THE METHOD, AND MOLDED COMPOSITION
OF THE DRY YEAST

(57) **Abrégé/Abstract:**

Disclosed is a method for producing a dry yeast containing S-adenosyl-L-methionine by using a yeast capable of producing S-adenosyl-L-methionine. The method is characterized by adding a cyclodextrin to a yeast cell condensation product produced from a cell culture of the yeast and drying the resulting product. Also disclosed is an SAME-containing dry yeast produced by the method. Further disclosed is a composition produced by using the dry yeast. It becomes possible to produce a dry yeast containing S-adenosyl-L-methionine (which is useful as a water-soluble physiologically active substance) at a high concentration and having excellent storage stability and a composition produced by using the dry yeast in a simple manner and at low cost and introduce the dry yeast and the composition on the market.



ABSTRACT

The present invention relates to a method for producing a dry yeast containing S-adenosyl-L-methionine using a yeast having production capability of S-adenosyl-L-methionine, the method containing: adding a cyclodextrin compound to a yeast concentrate obtained from a fungus culture liquid of the yeast; and then drying the concentrate, an SAdMe-containing dry yeast obtained by the production method, and a composition formed by molding the dry yeast. According to the present invention, a dry yeast containing S-adenosyl-L-methionine, which is useful as an aqueous physiologically active substance, in a high concentration excellent in storage stability and a composition obtained by molding the dry yeast can be produced conveniently and economically and can be brought into the market.

SPECIFICATION

METHOD FOR PRODUCTION OF DRY YEAST CONTAINING
S-ADENOSYL-L-METHIONINE AND HAVING EXCELLENT STORAGE
5 STABILITY, PRODUCT PRODUCED BY THE METHOD, AND MOLDED
COMPOSITION OF THE DRY YEAST

[Technical Field]

[0001]

10 The present invention relates to a method for producing
a dry yeast containing S-adenosyl-L-methionine (which is
hereinafter referred to as SAME) excellent in storage
stability, using a yeast having production capability of SAME,
and a product produced by the production method. More
15 specifically, it relates to a method for producing a dry yeast
containing SAME excellent in storage stability, using a yeast
having production capability of the compound, in which a
cyclodextrin compound is added to a yeast concentrate obtained
from a fungus culture liquid of the yeast, and then the
20 concentrate is dried, and relates to a dry yeast containing
SAME obtained by the production method and a composition formed
by molding the dry yeast containing SAME.

[Background Art]

[0002]

25 SAME is a water soluble physiologically active substance

that plays an important role as a methyl group donor in methylation reaction with various transmethylnases within the living body, is found in most of cells in the human body, functions as a cofactor of various biochemical reactions, and
5 is a substance that is necessary, for example, for maintenance of cartilage and biosynthesis of brain substances. Studies on functions of SAME in recent years report curative effects on fatty liver, hyperlipemia, arteriosclerosis, insomnia and the like. SAME is an important physiologically active
10 substance and is widely used in the Western countries as a therapeutic medication for depression, liver disorder, arthritis and the like, or health foods.

[0003]

Accordingly, there are strong demands on production and
15 provision of SAME at low cost with ease, and the known production methods of SAME include a method of fermentative production using a culture medium containing L-methionine as a precursor (see, for example, Patent Documents 1 to 3 and Non-patent Documents 1 to 7), a method of enzymatically
20 synthesizing SAME with adenosine 5'-triphosphate (ATP) and L-methionine as substrates using a SAME synthesizing enzyme (methionine adenosyltransferase), which is isolated and purified from microorganisms, such as a yeast (see, for example, Patent Documents 4 to 5 and Non-patent Documents 7 to 11), and
25 a method of synthesis process (see, for example, Patent

Document 6 and Non-patent Document 12).

In the enzymatic synthesis method, SAME is enzymatically synthesized with adenosine 5'-triphosphate (ATP) and L-methionine as substrates using a SAME synthesizing enzyme (methionine adenosyltransferase), which is isolated and purified from microorganisms, such as a yeast, and the method has such advantages that SAME is accumulated in a large amount, and it is not necessary to extract SAME from the fungus, as compared to the fermentative method, but has various problems, in which preparation of the enzyme is complicated, the resulting enzyme has weak activity, it is necessary to remove an inhibition substance, such as ATP degradation enzyme and ATP as the substrate is considerably expensive, and therefore, the method has not been subjected to practical use.

According to developments of gene engineering in recent years, the enzyme can be conveniently prepared by using cloned SAME synthesizing enzyme gene (see, for example, Non-patent Documents 6 to 9) to solve the problem in preparation of the enzyme, but other practical problems, such as the use of expensive ATP as the substrate, have not yet been resolved.

[0004]

Furthermore, SAME is thermally unstable and is easily decomposed, and as a countermeasure thereto, various attempts have been made for improving the storage stability. For example, such methods are proposed that a composition of SAME

obtained by the aforementioned methods is purified by chromatography or the like, and formed into a salt with sulfuric acid or p-toluenesulfonic acid, a salt with butanedisulfonic acid, or the like, thereby stabilizing SAME (see, for example, Patent Documents 1 to 3 and 7 to 11), and an additive is added to purified SAME for stabilization (see, for example, Patent Documents 1 to 3 and 7 to 13), but large amounts of labor and cost are required therefor, and sufficient storage stability cannot be necessarily obtained thereby. Accordingly, it is difficult to provide SAME, which is important as a therapeutic medication and health foods, at an economical price.

As a method for producing and providing SAME at an economical price, such a method is reported that a dry yeast containing SAME is produced by a fermentation method, but SAME contained in a dry yeast produced cannot have sufficient storage stability (see, for example, Patent Document 14).

[0005]

[Patent Document 1] JP-B-4-21478

[Patent Document 2] JP-B-6-30607

20 [Patent Document 3] European Patent No. 1,091,001

[Patent Document 4] JP-A-61-227792

[Patent Document 5] JP-A-2001-169797

[Patent Document 6] U.S. Patent No. 6,881,837

[Patent Document 7] JP-A-59-51213

25 [Patent Document 8] JP-A-52-48691

- [Patent Document 9] JP-B-1-49274
- [Patent Document 10] JP-B-1-49275
- [Patent Document 11] JP-T-3-501970
- [Patent Document 12] JP-A-60-181095
- 5 [Patent Document 13] JP-A-61-91125
- [Patent Document 14] JP-A-2005-229812
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- [Non-patent Document 2] Shiozaki S., et al., Agric. Biol. 10 Chem., 48, 2293-2300 (1984)
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- [Non-patent Document 4] Kusakabe H., Kuninaka A., Yoshino H., Agric. Biol. Chem., 38, 1669-1672 (1974)
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[Non-patent Document 11] Jeongho Park, Junzhe Tai, Charles A. Roessner and A. Ian Scott., Bioorganic & Medical Chemistry, Vol.4, No.12, 2179-2185 (1996)

5 [Non-patent Document 12] Jose R. Mator, Frank M. Raushel, Chi-Huey Wong., Biotechnology and Applied Biochemistry., 9, 39-52 (1987)

[Disclosure of the Invention]

[0006]

10 An object of the present invention is to establish a convenient and economical production method of a dry yeast containing SAME in a high concentration excellent in storage stability, and is to provide a dry yeast containing SAME obtained by the production method and a composition extremely
15 excellent in storage stability formed by molding the dry yeast.

[0007]

As a result earnest investigations made by the inventors with respect to a method capable of producing economically a composition that contains SAME at a high concentration, can
20 be stored in a stable state for a prolonged period of time, and is excellent in performance, it has been found that the target dry yeast as a composition that contains SAME in a high concentration and is excellent in storage stability can be produced conveniently with a high yield in such a manner that:
25 SAME is synthesized by using a yeast having SAME production

capability capable of being orally, and is accumulated in a high concentration in the fungus; the yeast is then separated from the culture liquid with a separation measure, such as centrifugation; a cyclodextrin compound is added to the
5 resulting concentrate of the yeast; and the concentrate is then dried, whereby the present invention has been completed.

[0008]

Accordingly, the present invention provides a method for producing a dry yeast containing SAME in a high concentration
10 excellent in storage stability and a molded article using the dry yeast in an efficient manner shown in the items (1) to (8) below.

(1) A method for producing a dry yeast containing S-adenosyl-L-methionine using a yeast having production
15 capability of S-adenosyl-L-methionine, the method containing: adding a cyclodextrin compound to a yeast concentrate obtained from a fungus culture liquid of the yeast; and then drying the concentrate.

(2) The method for producing a dry yeast containing
20 S-adenosyl-L-methionine according to the item (1), wherein the yeast having production capability of S-adenosyl-L-methionine is a yeast belonging to *Saccharomyces*.

(3) The method for producing a dry yeast containing S-adenosyl-L-methionine according to the item (2), wherein the
25 yeast belonging to *Saccharomyces* is *Saccharomyces cerevisiae*.

73162-223

(4) The method for producing a dry yeast containing S-adenosyl-L-methionine according to the item (1), wherein the cyclodextrin compound added is α -, β - or γ -cyclodextrin or a derivative thereof.

5 (5) The method for producing a dry yeast containing S-adenosyl-L-methionine according to the item (1), wherein an amount of the cyclodextrin compound added is in a range of from 0.05 to 6 times by mol based on SAME contained in the separated concentrate of the yeast.

10 (6) The method for producing a dry yeast containing S-adenosyl-L-methionine according to the item (1), wherein the cyclodextrin compound added is γ -cyclodextrin.

(7) A dry yeast containing S-adenosyl-L-methionine produced by the method according to one of the items (1) to

15 (6).

(8) A composition containing the dry yeast containing S-adenosyl-L-methionine according to the item (7), having been molded.

73162-223

(9) A method for producing a dry yeast containing S-adenosyl-L-methionine (SAME) using a yeast which produces S-adenosyl-L-methionine, the method comprising: adding a cyclodextrin compound to a yeast concentrate obtained by
5 separation from a yeast culture liquid obtained by culturing the yeast which accumulates SAME in the yeast; and then drying the yeast concentrate, wherein an amount of the cyclodextrin compound added is in a range from 0.05 to 6 times by mol based on SAME contained in the yeast concentrate.

10 [Best Mode for Carrying Out the Invention]

[0009]

The kind of the yeast used in the present invention may be one having production capability of SAME and capable of being orally ingested, and examples thereof include yeasts
15 belonging to *Saccharomyces*. Among these, *Saccharomyces cerevisiae* is more preferred. A dry yeast contains large amounts of useful

components, such as 5'-nucleotide, a free amino acid, glutathione having antioxidant action and capability of improving hepatic function, β -glucan having function of enhancing immune strength and function of regulating intestinal function, and dietary fibers, and is used widely as health foods.

[0010]

A carbon source used for culturing the yeast is not particularly limited as far as it is capable of being utilized by the yeast, and examples thereof include a hydrocarbon, such as glucose, sucrose, starch and blackstrap molasses, an alcohol, such as ethanol, and an organic acid, such as acetic acid. A nitrogen source therefor is also not particularly limited as far as it is capable of being utilized by the yeast, and examples thereof include an inorganic nitrogen compound, such as ammonia, nitric acid and urea, and those containing an organic nitrogen compound, such as yeast extract and malt extract. Examples of an inorganic salt therefor include salts of a phosphoric acid, potassium, sodium, magnesium, calcium, iron, zinc, manganese, cobalt, copper and molybdenum. Furthermore, the culture may be performed by adding methionine, adenine and adenosyl ribonucleoside constituting the skeleton of SAME.

[0011]

While the culture temperature and the pH of the culture

liquid vary depending on the kind of the yeast, the culture temperature may be in a range of from 20 to 35°C, and the pH of the culture liquid may be in a range of from 4 to 7.

Aerobic culture is preferred for increasing the SAME
5 content in the fungus. The culture vessel may be one that can be aerated and can be stirred depending on necessity, and for example, a mechanically stirred culture vessel, an air-lift type culture vessel, a bubble tower type culture vessel and the like may be used.

10 As the feeding method of the culture medium, a carbon source, a nitrogen source, various inorganic salts, various additives and the like may be fed at one time or individually and continuously or intermittently. For example, a substrate, such as sucrose and ethanol, may be fed to the culture vessel
15 in the form of a mixture with other components of the culture medium, or may be independently added to the culture vessel separately from the other components of the culture medium. The pH of the culture liquid can be controlled with an acid or alkali solution. The alkali for controlling the pH is
20 preferably ammonia and urea, which are used as the nitrogen source, or a non-nitrogen base, such as sodium hydroxide and potassium hydroxide. Examples of the acid used include an inorganic acid, such as phosphoric acid, sulfuric acid and nitric acid, and an organic acid. A phosphate salt, a
25 potassium salt, a sodium salt, a nitrate salt and the like,

which are inorganic bases, may be used for controlling the pH.

[0012]

The yeast is cultured under the conditions, and in the stage where the target amount of SAME is accumulated in the yeast, the culture liquid is taken out, from which the yeast is separated. The separating method is not particularly limited as far as the fungus can be separated and rinsed efficiently, and preferred examples thereof include a counter current yeast separator and an ultrafiltration apparatus using a separation membrane.

[0013]

Subsequently, a cyclodextrin compound is added to the separated concentrate of the yeast separated, for example, at room temperature in the form of powder or an aqueous solution, and the mixture is stirred for a prescribed period of time and then dried. According to the procedure, SAME in the dry yeast is enhanced in storage stability, and an abnormal odor like sulfurous smell accompanied with storage can be suppressed from being generated. Furthermore, the yield of SAME in the drying step of the yeast is improved, and the odor peculiar to the dry yeast is masked. The amount of cyclodextrin compound added is preferably in a range of from 0.05 to 6 times by mol, more preferably a range of from 0.1 to 4 times by mol, and further preferably a range of from 0.5 to 4 times by mol, based on SAME contained in the separated concentrate of the

yeast, from the standpoint of storage stability of SAME in the dry yeast.

[0014]

Examples of the cyclodextrin compound used in the present invention include α -, β - or γ -cyclodextrin and a derivative thereof, and among these, γ -cyclodextrin is particularly effective. The cyclodextrin compound may be used solely or as a mixture of two or more kinds thereof. Examples of the derivative include glucosylcyclodextrin, maltosylcyclodextrin, hydroxypropylcyclodextrin, methylated cyclodextrin and dimethylated cyclodextrin. The cyclodextrin compound is commonly used in the form of powder, granules or crystals in the fields of food, cosmetics and medicines, and can be used safely.

15 [0015]

After adding the cyclodextrin compound, the water content is evaporated from the resulting yeast concentrate, for example, by such a drying method as a spray drying method with a spray dryer and a freeze drying method, thereby providing a dry yeast. As for the drying conditions in the spray drying method, the concentrate is preferably dried at an inlet temperature of 210°C or less and an outlet temperature of 110°C or less. In the freeze drying method, the concentrate is preferably dried at a final stage temperature of 30°C or less.

25 The SAME-containing dry yeast of the present invention

preferably has a water content of 5.0% by mass or less from the standpoint of storage stability thereof.

[0016]

Furthermore, the dry yeast may be pulverized to powder, and another bioactive component and an additive, such as a vehicle, may be added to the dry yeast in the form of powder if needed, which may be then tableted by compression to provide a composition in the form of tablet, the surface of which may be coated. The powder may be granulated into a granular form, and the powder or the granules thus granulated may be capsulated.

[Example]

[0017]

The present invention will be described in more detail with reference to examples and comparative examples, but the present invention is not limited to the examples.

[0018]

Examples 1 to 6

(a) Culture of Yeast

According to the known culture method (Schlenk F., DePalma R.E., J. Biol. Chem., 229, 1037-1050 (1957) (Non-patent Document 1) and Shiozaki S., et al, Agric. Biol. Chem., 53, 3269-3274 (1989) (Non-patent Document 3)), Yeast *saccharomyces cerevisiae* IFO 2346 belonging to *Saccharomyces* was inoculated in a culture medium containing L-methionine

(Shiozaki S. et al, J. Biotechnology, 4, 345-354 (1986)
(Non-patent Document 6)), and cultured at a culture
temperature of from 27 to 29°C and stirred under aerophilic
aeration for 6 days. Consequently, 18 L of a yeast culture
5 liquid having a fungus content of 3.5% by mass and a SAME content
of 205 mg per gram of dry yeast was obtained.

(b) Collection of Yeast

18 L of the yeast culture liquid was treated with a
10 continuous rotary type centrifugal separator (Hitachi Himac
Centrifuge CR10B2) to provide 3.4 kg of a yeast concentrate
in the form of liquid having a fungus concentration
corresponding to 18% by mass in terms of dry product.

(c) Addition of Cyclodextrin Compound to Yeast Concentrate

15 γ -Cyclodextrin was added to 3.4 kg of the yeast
concentrate in an amount of 0.1, 0.5, 1.0, 2.0, 3.0 or 4.0 times
by mol based on SAME in the yeast concentrate, and stirred and
mixed at room temperature for 30 minutes, thereby providing
a yeast concentrate having γ -cyclodextrin added thereto.

20 (d) Production of Dry Yeast

The yeast concentrate having γ -cyclodextrin added
thereto was poured into a stainless steel tray for freeze drying
of a freeze dryer (produced by ULVAC, Inc.) and frozen at -50°C,
and then freeze dried for 36 hours under conditions of a final
25 stage temperature of 25°C. The resulting freeze dried yeast

was further pulverized to provide a powder dry yeast. The powder dry yeast thus obtained was charged in a sealed glass vessel and tested for storage stability under an acceleration condition of 40°C and 75%RH. The results obtained are shown in Table 1. The residual rate of SAME was measured in such a manner that SAME was extracted from the SAME-containing dry yeast by a known method using perchloric acid (see, for example, Non-patent Document 2) and quantitatively determined with liquid chromatography. The presence of an odor after storing was tested by a sensory test with five subjects. For the measurement method of SAME in the present invention, liquid chromatography under the following analysis conditions was used.

Conditions used:

Column: Nacalai Tesque, Inc., Cosmosil 4.6 mm in diameter × 100 mm

Eluant: 0.2M KH₂PO₄ aqueous solution/methanol = 95/5

Flow rate: 0.7 mL/min

Detector: UV (260 nm)

SAME retention time: ca. 150 seconds

[0019]

Examples 7 to 12

Powder dry yeasts were obtained in the same manner as in Example 1, but β -cyclodextrin was used with the yeast concentrate. The SAME contents in the resulting powder dry

yeasts, the amounts of β -cyclodextrin added, the results of storage stability test of the resulting SAME-containing dry yeasts in the sealed glass vessel under an acceleration condition of 40°C and 75%RH, and the results of the sensory test are shown in Table 1.

[0020]

Examples 13 to 17

Powder dry yeasts were obtained in the same manner as in Example 1 except that α -cyclodextrin was added to the yeast concentrate in an amount of 0.5, 1.0, 2.0, 3.0 or 4.0 times by mol based on SAME in the yeast concentrate. The SAME contents of the resulting powder dry yeasts, the amounts of α -cyclodextrin added, the results of storage stability test of the resulting SAME-containing dry yeasts in the sealed glass vessel under an acceleration condition of 40°C and 75%RH, and the results of the sensory test are shown in Table 1.

[0021]

Examples 18 and 19

The operations (a) to (b) were performed in the same manner as in Example 1, and γ -cyclodextrin or β -cyclodextrin was added to the resulting liquid yeast concentrate in an amount of 2.0 times based on SAME and stirred and dissolved at room temperature for 30 minutes, thereby providing a yeast concentrate having γ -cyclodextrin dissolved therein and a yeast concentrate having β -cyclodextrin dissolved therein.

The yeasts were each spray dried with a spray dryer having a two-fluid nozzle as an atomizing device under a condition of an inlet temperature of the drying chamber of 145°C, an outlet temperature thereof of 85°C and a liquid feeding rate of 1.5 g/min, thereby providing powder dry yeasts. The SAME contents of the resulting powder yeasts, the amounts of the additives, the results of storage stability test of the resulting SAME-containing dry yeasts in the sealed glass vessel under an acceleration condition of 40°C and 75%RH, and the results of the sensory test are shown in Table 1.

[0022]

Comparative Example 1

A powder dry yeast was obtained in the same manner as in Example 1 except that no cyclodextrin compound was added to the yeast concentrate. The SAME content of the resulting powder dry yeast, the results of storage stability test of the resulting SAME-containing dry yeast in the sealed glass vessel under an acceleration condition of 40°C and 75%RH, and the results of the sensory test are shown in Table 1.

[0023]

Comparative Example 2

A powder dry yeast was obtained in the same manner as in Example 1 except that starch was added to the yeast concentrate in an amount of 5.0% by mass based on the yeast concentrate. The SAME content of the resulting powder dry

yeast, the amount of starch added, the results of storage stability test of the resulting SAME-containing dry yeast in the sealed glass vessel under an acceleration condition of 40°C and 75%RH, and the results of the sensory test are shown in Table 2.

[0024]

Comparative Example 3

A powder dry yeast was obtained in the same manner as in Example 1 except that dextrin hydrate was added to the yeast concentrate in an amount of 10% by mass based on the yeast concentrate. The SAME content of the resulting powder dry yeast, the amount of dextrin hydrate added, the results of storage stability test of the resulting SAME-containing dry yeast in the sealed glass vessel under an acceleration condition of 40°C and 75%RH, and the results of the sensory test are shown in Table 2.

[0025]

Comparative Example 4

A powder dry yeast was obtained in the same manner as in Example 1 except that sucrose was added to the yeast concentrate in an amount of 1.0 equivalent by mol based on SAME in the yeast concentrate. The SAME content of the resulting powder dry yeast, the amount of sucrose added, the results of storage stability test of the resulting SAME-containing dry yeast in the sealed glass vessel under an acceleration

condition of 40°C and 75%RH, and the results of the sensory test are shown in Table 2.

[0026]

Comparative Example 5

5 A powder dry yeast was obtained in the same manner as
in Example 1 except that maltose was added to the yeast
concentrate in an amount of 1.0 equivalent by mol based on SAME
in the yeast concentrate. The SAME content of the resulting
powder dry yeast, the amount of maltose added, the results of
10 storage stability test of the resulting SAME-containing dry
yeast in the sealed glass vessel under an acceleration
condition of 40°C and 75%RH, and the results of the sensory
test are shown in Table 2.

[0027]

15 Comparative Example 6

A powder dry yeast was obtained in the same manner as
in Example 1 except that glucose was added to the yeast
concentrate in an amount of 1.0 equivalent by mol based on SAME
in the yeast concentrate. The SAME content of the resulting
20 powder dry yeast, the amount of glucose added, the results of
storage stability test of the resulting SAME-containing dry
yeast in the sealed glass vessel under an acceleration
condition of 40°C and 75%RH, and the results of the sensory
test are shown in Table 2.

25 [0028]

Comparative Example 7

A powder dry yeast was obtained in the same manner as in Example 1 except that xylitol was added to the yeast concentrate in an amount of 1.0 equivalent by mol based on SAME in the yeast concentrate. The SAME content of the resulting powder dry yeast, the amount of xylitol added, the results of storage stability test of the resulting SAME-containing dry yeast in the sealed glass vessel under an acceleration condition of 40°C and 75%RH, and the results of the sensory test are shown in Table 2.

[0029]

Table 1: Results of storage stability test of SAME-containing dry yeasts in sealed glass vessel under acceleration condition of 40°C and 75%RH

[0030]

[Table 1]

Table 1

Example	Additive *1	Amount of additive contained in dry yeast (%)	Amount of additive based on SAME in yeast concentrate (molar ratio)	SAME content in dry yeast at start of test (% by mass)	Storage stability test				Presence of abnormal odor after 60 days *2
					(SAME residual rate in SAME-containing yeast (%))				
					Elapsed days				
					After 15 days	After 30 days	After 45 days	After 60 days	
Comparative Example 1	none	0	0	16.5	54.7	23.5	0.0	0.0	C
Example 1	γ-CD	5.1	0.1	15.7	63.8	34.8	0.0	0.0	B
Example 2	ditto	21.2	0.5	13.0	99.9	99.7	99.4	84.2	A
Example 3	ditto	34.9	1.0	10.8	99.8	99.8	99.5	96.5	A
Example 4	ditto	51.8	2.0	8.0	99.9	99.9	99.6	98.7	A
Example 5	ditto	61.7	3.0	6.3	99.8	99.9	99.7	98.4	A
Example 6	ditto	68.2	4.0	5.3	99.9	99.8	99.6	98.5	A
Example 7	β-CD	4.5	0.1	15.8	59.8	24.5	0.0	0.0	B
Example 8	ditto	19.0	0.5	13.4	99.9	99.7	99.5	54.2	A
Example 9	ditto	32.0	1.0	11.2	99.8	99.7	99.7	58.7	A
Example 10	ditto	48.4	2.0	8.5	99.8	99.9	99.6	62.8	A
Example 11	ditto	58.5	3.0	6.9	99.9	99.8	99.6	69.5	A
Example 12	ditto	65.3	4.0	5.7	99.8	99.9	99.7	68.1	A
Example 13	α-CD	16.8	0.5	13.8	99.9	99.7	99.3	57.3	A
Example 14	ditto	28.7	1.0	11.8	99.8	99.9	99.5	62.4	A
Example 15	ditto	44.6	2.0	9.2	99.8	99.8	99.6	68.5	A
Example 16	ditto	54.7	3.0	7.5	99.8	99.9	99.7	68.2	A
Example 17	ditto	61.7	4.0	6.3	99.8	99.8	99.5	67.8	A
Example 18	γ-CD	51.8	2.0	8.0	99.9	99.9	99.6	98.7	A
Example 19	β-CD	48.4	2.0	8.5	99.8	99.9	99.6	62.8	A

[0031]

*1: Examples 1 to 6: γ -cyclodextrin (γ -CD) added (drying method: freeze drying)

*1: Examples 7 to 12: β -cyclodextrin (β -CD) added (drying method: freeze drying)

*1: Examples 13 to 17: α -cyclodextrin (α -CD) added (drying method: freeze drying)

*1: Example 18: γ -cyclodextrin (γ -CD) added (drying method: spray drying)

*1: Example 19: β -cyclodextrin added (drying method: spray drying)

*2: Sensory test: A: no abnormal odor, B: slight abnormal odor, C: abnormal odor present

[0032]

Table 2: Results of storage stability test of SAME-containing dry yeasts in sealed glass vessel under acceleration condition of 40°C and 75%RH

[0033]

[Table 2]

Table 2

Example	Additive	Amount of additive contained in dry yeast (%)	Amount of additive based on SAME in yeast concentrate (molar ratio)	SAME content in dry yeast at start of test (% by mass)	Storage stability test				Presence of abnormal odor after 60 days *
					(SAME residual rate in SAME-containing yeast (%))				
					Elapsed days				
					After 15 days	After 30 days	After 45 days	After 60 days	
Comparative Example 2	starch	15.0	-	13.8	58.1	28.2	0.0	0.0	C
Comparative Example 3	dextrin hydrate	15.0	-	13.8	59.4	27.0	0.0	0.0	C
Comparative Example 4	sucrose	14.0	1.0	12.0	49.8	11.8	0.0	0.0	C
Comparative Example 5	maltose	12.5	1.0	14.6	47.2	23.1	0.0	0.0	C
Comparative Example 6	glucose	6.8	1.0	14.9	47.9	27.3	0.0	0.0	C
Comparative Example 7	xylitol	5.8	1.0	14.9	62.3	33.3	0.0	0.0	C

[0034]

*: Sensory test: A: no abnormal odor, B: slight abnormal odor,
C: abnormal odor present

[Industrial Applicability]

5 [0035]

The use of the production method of the present invention enables production of a dry yeast containing SAME in a high concentration capable of being stored stably and a composition formed by molding the same with a simple process. Accordingly,
10 SAME useful as a physiologically active substance for medical drugs and health foods can be brought into the market thereby at an economical price.

73162-223

CLAIMS:

1. A method for producing a dry yeast containing S-adenosyl-L-methionine (SAME) using a yeast which produces S-adenosyl-L-methionine, the method comprising: adding a
5 cyclodextrin compound to a yeast concentrate obtained by separation from a yeast culture liquid obtained by culturing the yeast which accumulates SAME in the yeast; and then drying the yeast concentrate, wherein an amount of the cyclodextrin compound added is in a range from 0.05 to 6 times by mol based
10 on SAME contained in the yeast concentrate.
2. The method for producing the dry yeast containing S-adenosyl-L-methionine according to claim 1, wherein the yeast having production capability of S-adenosyl-L-methionine is a yeast belonging to *Saccharomyces*.
- 15 3. The method for producing the dry yeast containing S-adenosyl-L-methionine according to claim 2, wherein the yeast belonging to *Saccharomyces* is *Saccharomyces cerevisiae*.
4. The method for producing the dry yeast containing S-adenosyl-L-methionine according to claim 1, wherein the
20 cyclodextrin compound added is α -, β - or γ -cyclodextrin or a derivative thereof, and the derivative is glucosylcyclodextrin, maltosylcyclodextrin, hydroxypropylcyclodextrin, methylated cyclodextrin or dimethylated cyclodextrin.
5. The method for producing the dry yeast containing
25 S-adenosyl-L-methionine according to claim 1, wherein the cyclodextrin compound added is γ -cyclodextrin.