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(51) International Patent Classification 5: WO 93/13675 (11) International Publication Number: **A3** A23D 7/00, 7/02 22 July 1993 (22.07.93) (43) International Publication Date: (74) Agent: SIKKEN, Antonius, J., H., M.; Unilever N.V., Patent Division, P.O. Box 137, NL-3130 AC Vlaardingen PCT/EP93/00079 (21) International Application Number: (NL). (22) International Filing Date: 14 January 1993 (14.01.93) (81) Designated States: AU, CA, CZ, HU, PL, SK, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). (30) Priority data: US 17 January 1992 (17.01.92) 822,503 (71) Applicant (for AU CA GB IE only): UNILEVER PLC [GB/ GB]; Unilever House, Blackfriars, London EC4P 4BQ Published With international search report. (GB). Before the expiration of the time limit for amending the (71) Applicant (for all designated States except AU CA GB IE): claims and to be republished in the event of the receipt of ŪNILEVER N.V. [NL/NL]; Weena 455, NL-3013 AL amendments. Rotterdam (NL). (88) Date of publication of the international search report: (72) Inventors: BODOR, Janos; Prins Hendriklaan 38, NL-2201 EC Rijswijk (NL). PATRICK, Matthew; 347 S. 3 March 1994 (03.03.94) Columbia St., Naperville, IL 60540 (US). WAJDA, Thomas; 5667 Phelps Luck Dr., Columbia, MD 21092 (US). WESDORP, Leendert, Hendrik; 3706 Valley Road, Ellicott City, MD 21042 (US).

(54) Title: PROCESS FOR MAKING SPREADS AND SPREADS OBTAINABLE BY THE PROCESS

(57) Abstract

A process for preparing a very low fat water-in-oil spread and a spread obtainable by the process. The process entails a cold mixing procedure wherein an at least partially pre-gelled aqueous phase is mixed by back-mixing with an at least partially pre-solidified fat continuous emulsion of fat and water. Emulsions of less than 30 % fat and even 20 % or less fat may be prepared.

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onal Application No PCT/EP 93/00079

A. CLASSIFICATION OF SUBJECT MATTER IPC 5 A23D7/00 A23D7/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

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 $\begin{array}{ll} \mbox{Minimum documentation searched (classification system followed by classification symbols)} \\ \mbox{IPC 5} & \mbox{A23D} \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
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| | see page 2, line 37 - line 39; claims 1,3; example 4 | |
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| | see page 6, line 10 - line 28 see page 6, line 43 - line 47 | |
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| Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+ 31-70) 340-3016 | Authorized officer Kanbier, D |

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rnational application No.

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| Box I | Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet) |
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| This inte | ernational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons: |
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| This Inte | rnational Searching Authority found multiple inventions in this international application, as follows: |
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