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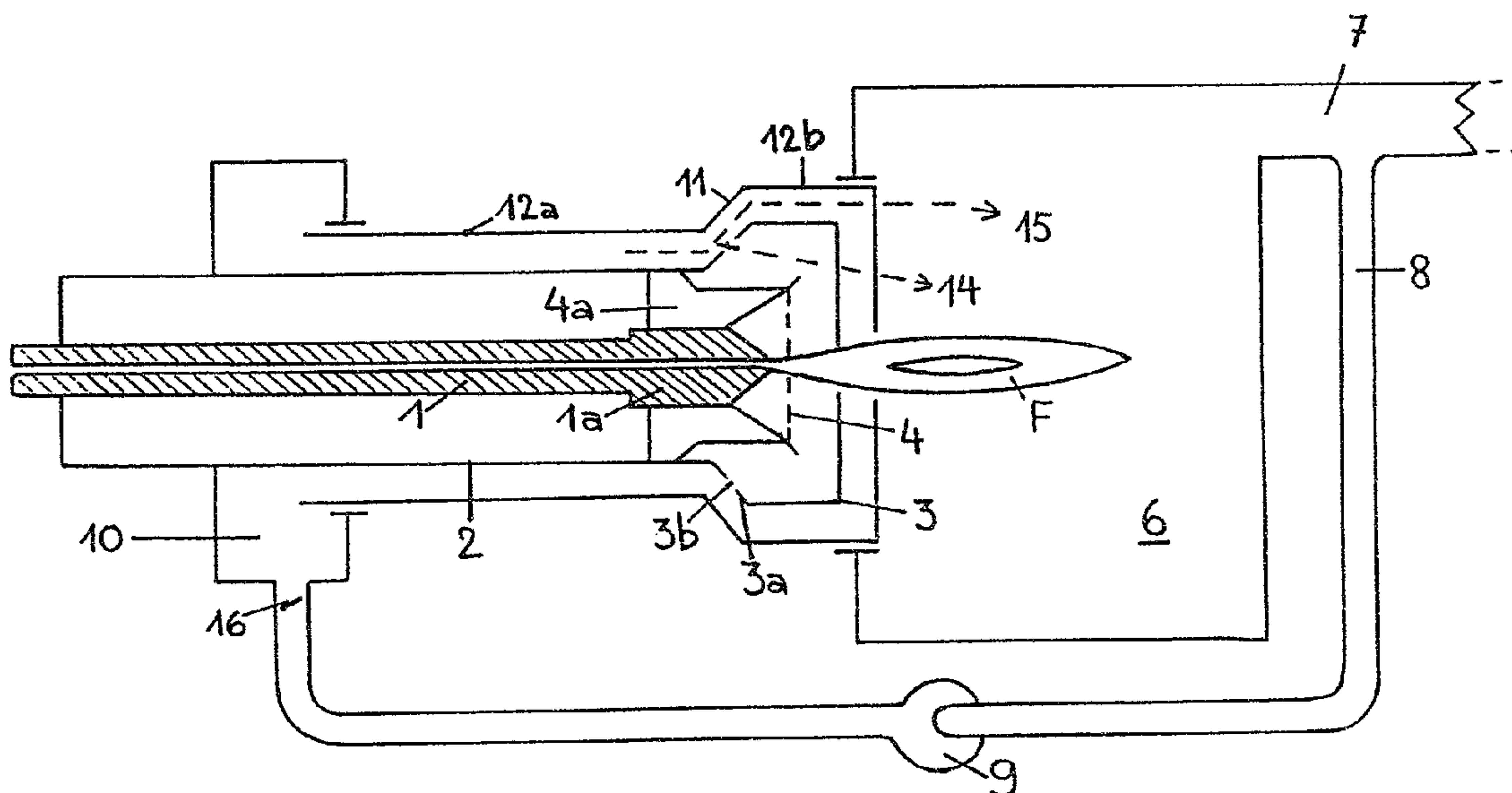
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(54) **METHODE DE RECIRCULATION DES GAZ D'ECHAPPEMENT
DANS DES BRULEURS A GAZ ET A L'HUILE**

(54) **METHOD OF FEEDING BACK EXHAUST GASES IN OIL AND
GAS BURNERS**



(57) The formation of nitrogen oxides during the operation of burners for solid, liquid, and gaseous fuels is reduced by means of an exhaust gas feed-back system. The exhaust gases are injected into a combustion chamber through openings provided in the region of stabilizer via a flame pipe and, by choice, also around the flame pipe. Preferably, the combustion air as well as the exhaust gases are activated by an active aerosol. The exhaust gas feed-back is effected by means of a longitudinally slidable adaptor pipe and an adaptor pipe shoulder enclosing the flame pipe at least partly. The regulation of the exhaust gas streams is achieved by displacing the adaptor pipe and the adaptor pipe shoulder.

Abstract

The formation of nitrogen oxides during the operation of burners for solid, liquid, and gaseous fuels is reduced by means of an exhaust gas feed-back system. The exhaust gases are injected into a combustion chamber through openings provided in the region of stabilizer via a flame pipe and, by choice, also around the flame pipe. Preferably, the combustion air as well as the exhaust gases are activated by an active aerosol. The exhaust gas feed-back is effected by means of a longitudinally slidable adaptor pipe and an adaptor pipe shoulder enclosing the flame pipe at least partly. The regulation of the exhaust gas streams is achieved by displacing the adaptor pipe and the adaptor pipe shoulder.

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Method of feeding back exhaust gases in oil and gas burners

The present invention relates to a method of reducing the formation of nitrogen oxides during the operation of burners for solid, liquid, and gaseous fuels, the fuel being injected into a combustion chamber through a fuel pipe, and the combustion air being supplied to the combustion chamber around the fuel pipe and around a fuel nozzle at the end of the fuel pipe through a combustion air pipe that extends into in a flame pipe in the region of the fuel nozzle, with which method the exhaust gases are led through an exhaust conduit and a part of the exhaust gases is supplied from the exhaust conduit to the combustion chamber. Furthermore, the invention relates to a corresponding apparatus.

An increasing interest in the protection of the environment leads to a continuous tightening up of regulations regarding the emission of pollutants from oil and gas burners. Particular attention is directed to the emission of nitrogen oxides NO_x . These contribute inter alia to the formation of acid rain and ozone. For example, primarily nitric oxide NO is responsible for the formation of ozone. The emission of nitrogen oxides is directly correlated to the height of the flame temperature. At elevated temperatures above 1200° , the air components nitrogen and oxygen react to NO_x according to the so-called Zeldovich mechanism.

Based on this knowledge, exhaust gas feed-back systems are used to reduce pollutants. By doing so, on the one hand, a cooling of the flame is achieved, and, on the other hand, the partial pressure of oxygen is minimized by admixing inert exhaust gas, this partial pressure of oxygen being a prerequisite for the formation of NO_x .

In commercially available burners, fuel is injected into the combustion chamber through a central aperture of a disk shaped stabilizer that operates as a baffle element and is also referred to as baffle disk. Combustion air is supplied before the stabilizer through a combustion air pipe around the the fuel supply. In the region of the stabilizer, this combustion air pipe extends into a flame pipe. The admixture of exhaust gas takes place behind the stabilizer - as seen from the fuel supply - by means of an adaptor that encompasses the combustion air supply in a collar-like manner. In order to improve effectiveness, the combustion chamber is often divided into complicated combustion zones which are separated by means of microprocessor controlled shutter mechanisms. Consequently, the present burners must be replaced by complicated and expensive burners when exhaust gas feed-back systems are installed. In this way, not only the changing over to a new system, but also its maintenance becomes complicated and expensive.

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It is the object of the invention to provide a method and a corresponding apparatus by means of which the emission of nitrogen oxides can effectively be reduced in most of the known gas and oil burners by using simple means.

5 According to the method of the present invention the foregoing is accomplished by a system in which the exhaust gases are led into the combustion chamber at least partly through openings provided in the combustion air pipe and/or the flame pipe.

10 Thus, in one aspect the invention provides a method of reducing formation of nitrogen oxides during operation of burners for solid, liquid and gaseous fuels, comprising injecting the fuel into a combustion chamber through a fuel pipe, supplying combustion air to the combustion chamber
15 through a combustion air pipe surrounding the fuel pipe and widening up to a flame pipe in front of a fuel nozzle and, recirculating to the combustion chamber part of the exhaust gases characterized in that at least part of the recirculated exhaust gas is added to the combustion air in front of the fuel
20 nozzle.

 In another aspect, the invention provides a burner for solid, liquid, and gaseous fuels comprising a fuel supply with a fuel nozzle, a combustion air pipe widening up to a flame pipe in front of the fuel nozzle, a combustion chamber to
25 which an exhaust conduit is connected, and an exhaust gas feed-back channel between the exhaust conduit and an adaptor, characterized in that the adaptor comprises an adaptor pipe and an adaptor shoulder at least partly encompassing the flame pipe, and that the flame pipe is provided with openings through
30 which the exhaust gases enter the flame pipe.

 In yet another aspect, the invention provides a burner as described above characterized in that a stabilizer

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and a re-circulation ring are arranged in front of the fuel nozzle.

The apparatus according to the present invention is characterized in that an adaptor housing, an adaptor pipe and
5 an adaptor shoulder at least partly encompass the flame pipe, and is characterized further in that the combustion air pipe and/or the flame pipe is provided with openings through which the exhaust gases may be let into the flame pipe.

The movable, particularly slidable adaptor pipe
10 combined with the inlet openings in the flame pipe makes the alteration of exhaust gas streams within and surrounding the flame pipe possible in a very simple manner.

Adding an activator containing no heavy-metals makes a further reduction of the remaining pollutants also possible.

15 By way of example, the invention will be explained in more detail in the following:

Fig. 1 shows a diagrammatic representation of a burner equipped with an exhaust gas feed-back system according to the invention;

20 Fig. 2 shows a detailed representation of the adaptor pie in a extreme position;

Fig. 3 shows a stabilizer with a re-circulation ring.

Fig. 1 shows a diagrammatic representation of a burner for solid, liquid and gaseous fuels with an exhaust gas
25 feed-back system according to the invention. Fuel is injected into the combustion chamber 6 through a fuel pipe 1 and by means of a fuel nozzle 1a. Thus, a flame F is created. A generally circular disk is connected to the fuel nozzle 1a by means of flanges 4a. This disk acts as a stabilizer for the

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flame and is referred to as stabilizer 4 throughout the specification and claims. The combustion air pipe 2 extends into the flame pipe 3 which comprises a conically shaped shoulder 3a near the stabilizer 4. The exhaust gases are
5 discharged into a chimney not shown in the drawing. An exhaust gas feed-back channel 8 leads from the exhaust conduit to an adaptor housing 10. In order to achieve a better feed-back of the exhaust gas, an exhaust blower is provided in the exhaust gas feed-back channel. Furthermore, the exhaust gas stream can
10 be controlled by means of a valve 16. An

adaptor pipe portion 12a encompassing the combustion air pipe 2 comes out of the adaptor housing 10, the adaptor pipe portion 12a - via a conically rising adaptor shoulder 11 - extending into an adaptor pipe portion 12b having a larger diameter and encompassing the flame pipe 3. The adaptor pipe 12a,12b is supported at the adaptor housing 10 and the entrance point into the combustion chamber 6 in a longitudinally slidable manner. The shoulder 3a of the flame pipe 3 is provided with annularly arranged openings 3, the function of which will be explained in the following. The openings could possibly additionally be provided also in the combustion air pipe 2 in the region of the adaptor housing 10 or the adaptor pipe portion 12a. Also, the shoulders of the adaptor pipe 12a,12b and of the flame pipe 3,3a or the combustion air pipe 2 can be arranged in front of the stabilizer or, if no stabilizer is used, in front of the orifice of the fuel nozzle 1a.

Fuel is injected through the fuel pipe 1 into the combustion chamber 6. At the same time, combustion air is caused to enter the combustion chamber 6 through the combustion air pipe 2. The exhaust gases created during the combustion process are guided to the chimney through the exhaust conduit 7. A portion of the exhaust gases - with full load usually about 20% - is directed back into the adaptor housing 10 via the exhaust gas feed-back channel 8. Returning the exhaust gases is supported by means of an exhaust blower 9. A portion of the exhaust gases 15 flows through the ring space created between the flame pipe 3 and the adaptor pipe 12a,12b, and the other portion passes through the openings 3b of the shoulder 3a of the flame pipe 3. The openings are arranged so that exhaust gas portion streaming through them enters the combustion chamber 6 around the stabilizer 4.

This kind of dividing provides various advantages as compared to conventional exhaust gas feed-back systems. On the one side, using simple means, an exhaust gas feed-back system reducing nitrogen oxides can be installed afterwards, too. Owing to the slidability of the adaptor pipe 12a,12b and the adaptor shoulder 11 different types of burners, e.g. flame inverse or triple-flue boilers, can be later equipped with the same simple adaptor system. If - as described in the embodiment - a burner is used the flame pipe of which comprises a conical shoulder, in most cases, a conventional flame pipe of larger diameter can be used as adaptor pipe 12a,12b and adaptor shoulder 11. This flame pipe is slid over the combustion air pipe 2 and the flame pipe 3 and is provided with an adaptor housing 10 that is connected to the exhaust gas feed-back channel 8, and, in this way, makes a later equipment possible at particular low cost.

Depending on the burner, the ratio of the exhaust gas portion 14 streaming into the flame pipe 3 to the exhaust gas portion 15 flowing around the flame pipe 3 must be varied in order to achieve an optimum result. Consequently, it is advantageous to

support the adaptor pipe in a longitudinally slidable manner so that the gap between the shoulders 3a and 11 can be varied. If this gap is totally closed, the exhaust gas does not reach the ring-shaped space between flame pipe 3 and adaptor pipe 12a, 12b, but the region around the stabilizer 4 only. As shown in fig. 2, the gap is substantially closed.

A further embodiment may also comprise slidable or rotating (e.g. annularly shaped) regulating shutters by means of which the width of the openings 3b of the flame pipe shoulder 3a can be varied and which may possibly operate as additional regulating means.

As the combustion is slowed down and the flame temperature is decreased in the exhaust gas feed-back system described above, the emission of soot and carbon monoxide is increased. To avoid this, it is advisable in most cases to provide an additional activator. With such an activator, a small portion of the combustion air is passed through an aqueous electrolyte and supplied to the combustion air and/or to the exhaust gases in form of an aerosol. The electrolyte solution comprises alkali and/or alkaline earth salts and possibly 2 to 12%, preferably about 5%, of methyl alcohol. The air or exhaust gas activated in this manner is provided with aerosol particles that evaporate in the combustion chamber and dissociate into ions. The ions take part in the oxidation process, accelerate the ignition and significantly decrease the formation of soot, CO and other pollutants. At this point, it is pointed out that such an activator does not contain heavy-metals.

It proved to be very advantageous to activate the feed-back exhaust gas in the same manner. For this reason, it is important to obtain a mixture of combustion air, exhaust gas and activator particles that is as homogeneous as possible. In order to enhance the homogenization of the mixture, a re-circulation ring 13 may be arranged at the stabilizer 4 in front of the fuel nozzle 1a as shown in fig. 3. This re-circulation ring may be mounted to stabilizer 4 by means of a mounting support 13a. The diameter of the re-circulation ring is less than half the diameter of the stabilizer 4.

By the combination with the activator, it is - in contrast to conventional methods - possible to operate also large-scale plants under full load, and thus, to keep the emission of pollutants within acceptable limits.

What is claimed is:

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CLAIMS:

1. A method of reducing formation of nitrogen oxides during operation of burners for solid, liquid and gaseous fuels, comprising injecting the fuel into a combustion chamber
5 through a fuel pipe, supplying combustion air to the combustion chamber through a combustion air pipe surrounding the fuel pipe and widening up to a flame pipe in front of a fuel nozzle and, recirculating to the combustion chamber part of the exhaust gases characterized in that at least part of the recirculated
10 exhaust gas is added to the combustion air in front of the fuel nozzle.
2. The method according to claim 1, characterized in that a further portion of the exhaust gases flows around the flame pipe into the combustion chamber.
- 15 3. The method according to either claim 1 or 2, characterized in that the combustion air is activated by an aqueous aerosol which contains a substance selected from the group consisting of alkali salts, alkaline earth salts, and methyl alcohol.
- 20 4. The method according to claim 3, wherein the substance contains between 2% and 12% methyl alcohol.
5. The method according to claim 3 or 4, wherein the substance contains about 5% methyl alcohol.
6. The method according to claim 1, characterized in
25 that the exhaust gases fed back are activated by an aqueous aerosol which contains a substance selected from the group consisting of alkali salts, alkaline earth salts, and methyl alcohol.
7. The method according to claim 6, wherein the
30 substance contains between 2% and 12% methyl alcohol.

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8. The method according to claim 7, wherein the substance contains about 5% methyl alcohol.

9. A burner for solid, liquid, and gaseous fuels comprising a fuel supply with a fuel nozzle, a combustion air
5 pipe widening up to a flame pipe in front of the fuel nozzle, a combustion chamber to which an exhaust conduit is connected, and an exhaust gas feed-back channel between the exhaust conduit and an adaptor, characterized in that the adaptor comprises an adaptor pipe and an adaptor shoulder at least
10 partly encompassing the flame pipe, and that the flame pipe is provided with openings through which the exhaust gases enter the flame pipe.

10. The apparatus according to claim 9, characterized in that the adaptor pipe encompasses the flame pipe and leads into
15 the combustion chamber, so that a ring space leading into the combustion chamber is formed through which a portion of the exhaust gases fed back can be injected into the combustion chamber.

11. The apparatus according to claim 9, characterized in
20 that the adaptor pipe is a flame pipe with a wider opening than that of the flame pipe of the burner.

12. The apparatus according to claim 10, characterized in that the flame pipe and the adaptor pipe are provided with a shoulder behind or in the region of the openings, so that a gap
25 is formed between the two shoulders, and that the adaptor pipe is supported in a longitudinally movable manner so that the gap width and thus the amount of the exhaust gases that enter the openings of the flame pipe can be varied by moving the adaptor pipe in its longitudinal direction.

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13. The apparatus according to claim 9, characterized in that a stabilizer and a re-circulation ring are arranged in front of the fuel nozzle.

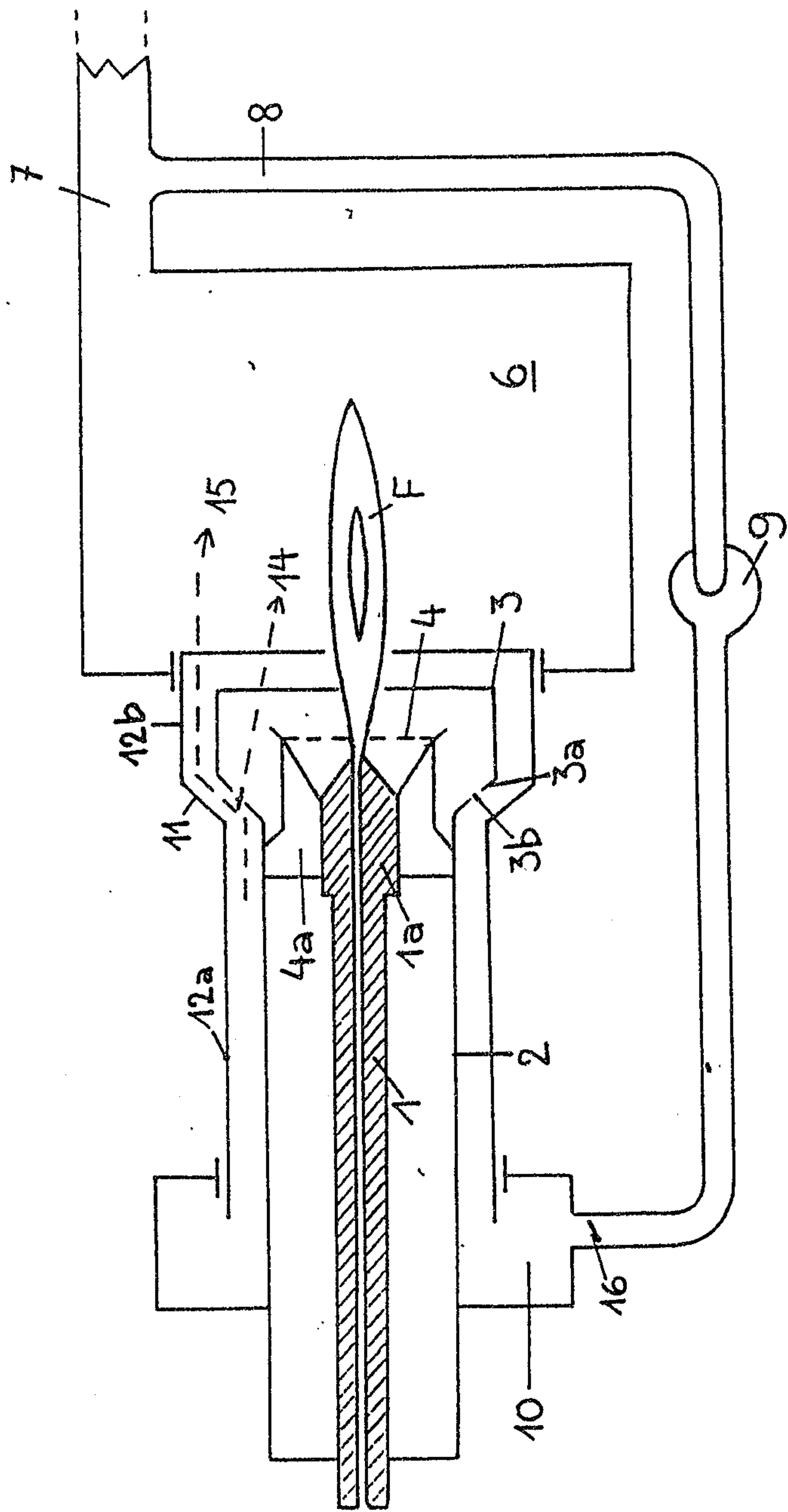
14. The apparatus according to claim 13, characterized in
5 that the diameter of the re-circulation ring is less than half the diameter of the stabilizer.

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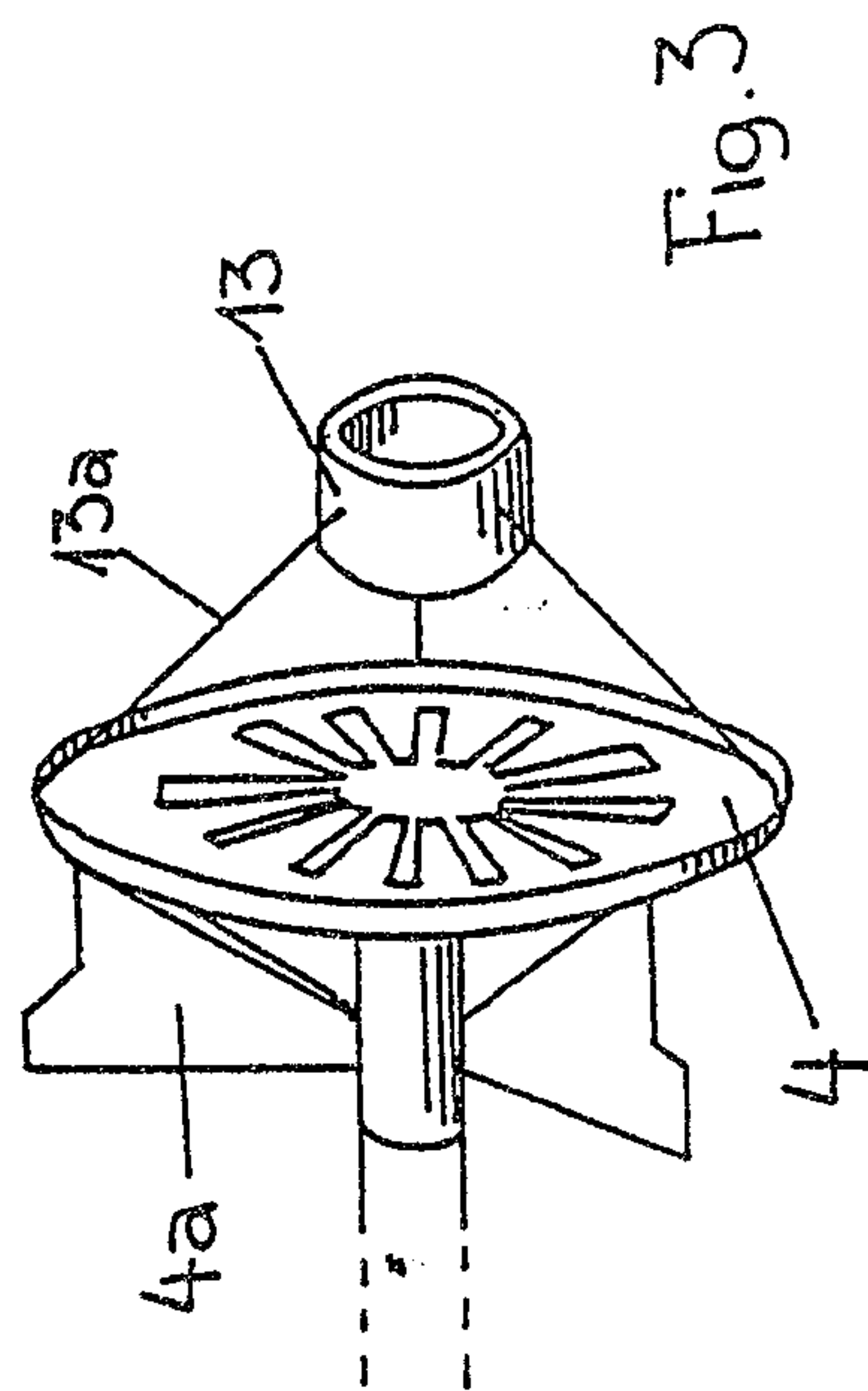
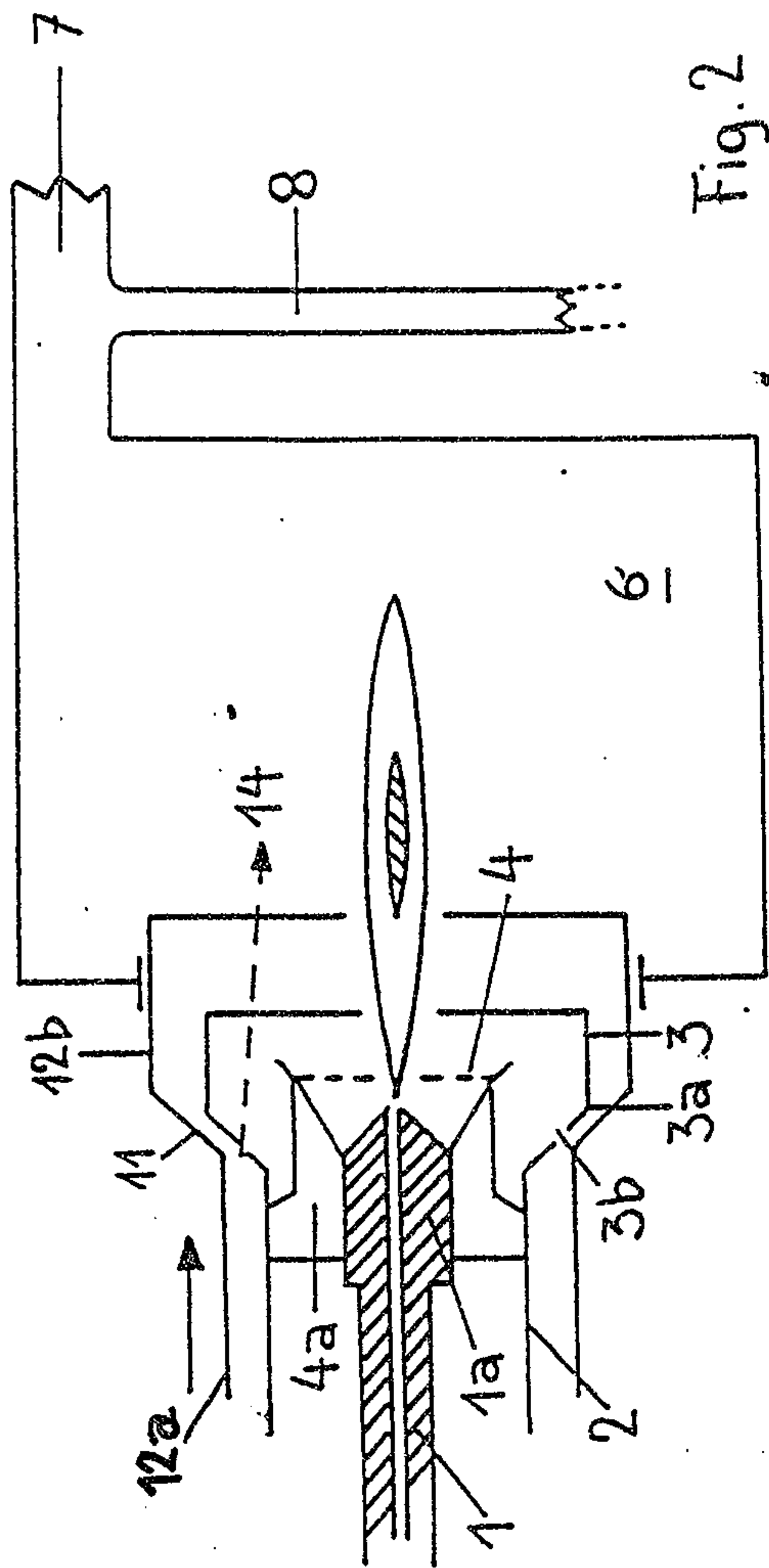
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Fig. 1



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