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(54) **Title:** A TEMPLATE FOR A TUFTED CURVED SURFACE

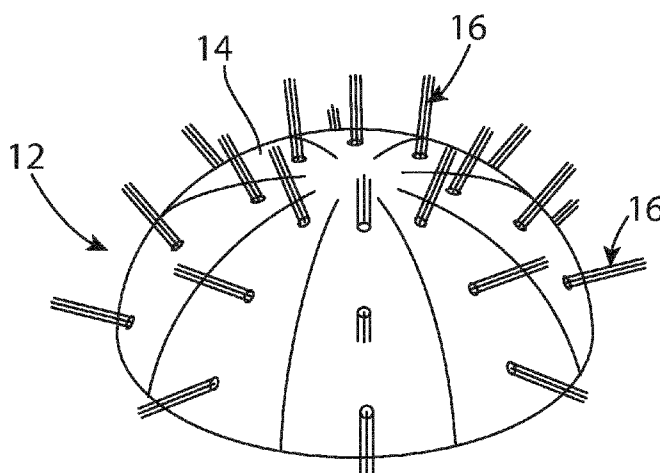


Fig. 4

(57) **Abstract:** The present invention provides a template for a tufted curved surface such as a hemispherical brush head for an electric toothbrush or the like, the template comprising a substrate having an upper surface adapted to carry one or more tufts of bristles such as to project outwardly from the upper surface, the substrate being shaped to be deformable between an expanded state in which the upper surface is substantially flat, and a collapsed state in which the upper surface is curved.

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## A template for a tufted curved surface

### 5 Field of the invention

This invention relates to a template for forming a tufted curved surface, for example a tufted hemisphere, and in particular to a multi-limbed template adapted to be formed into a hemispherical brush head, most preferably a head for a toothbrush.

10

### Background of the invention

Brushes and brush heads are used in an almost endless array of applications, ranging in size, shape, material, along with bristle size, shape and arrangement. One issue that arises in the manufacture and use of brush heads is the manner in which the bristles, which are normally arranged in tufts, are located and secured in the brush head. There are numerous ways to embed the tufts of bristles, which can vary depending on the type of material from which the bristles are made, the application to which the brush is to be employed, which may require a certain level of bristle retention, in addition to the size and/or shape constraints imposed by the brush head itself.

Bristle location and retention become increasingly difficult as the size of the brush head reduces, due to a reduction in the overall material forming the head and which may be used to secure the bristles, in addition to a reduction in the amount of available surface area on the head from which the bristles may project. Finally, the shape of the head may impose further restrictions or difficulties in inserting and retaining the bristles. This is particularly relevant when seeking to produce a brush head whose surface, from which the tufts of bristles project, is curved, for example spherical or hemispherical.

It is therefore an object of the present invention to provide a template for a tufted curved surface such as a hemisphere, which template addresses some of the above issues.

### Summary of the invention

According to a first aspect of the present invention there is provided a template for a tufted curved surface comprising a substrate having an upper surface adapted to carry one or more tufts of bristles such as to project outwardly from the upper surface; characterised in that the substrate is shaped to be deformable between an expanded state in which the upper surface is substantially flat, and a collapsed state in which the upper surface is curved.

40

Preferably, the substrate is shaped and dimensioned to define, when deformed into the collapsed state, a hemispherical upper surface.

Preferably, the substrate comprises a plurality of radially extending limbs at least some of which are  
5 adapted to carry one or more of the tufts of bristles.

Preferably, the substrate comprises a plurality of apertures through each of which a tuft of bristles passes to project from the upper surface.

10 Preferably, the apertures are arranged such that when the substrate is in the collapsed state the tufts of bristles are arranged in concentric rings.

Preferably, the substrate is shaped such that a free end of each limb is isolated from each adjacent free end when the substrate is in the expanded state, and abutting against each adjacent free end  
15 when in the collapsed state.

Preferably, the substrate is substantially star shaped when in the expanded state.

Preferably, each limb tapers outwardly toward the free end.  
20

Preferably, the template comprises a backing provided on a lower surface of the substrate which is adapted, when the substrate is in the collapsed state, to define a support on which the substrate is carried.

25 Preferably, the backing is adapted to define a hemispherical support when the substrate is in the collapsed state.

Preferably, the backing is segmented in order to allow deformation of the substrate from the expanded to the collapsed state.  
30

According to a second aspect of the present invention there is provided a method of forming a tufted curved surface, the method comprising the steps of providing a template comprising a substrate having an upper surface from which one or more tufts of bristles project; and deforming the substrate from an expanded state in which the upper surface is substantially flat to a collapsed state in which  
35 the upper surface is curved.

Preferably, the method comprises deforming the substrate into the collapsed state to define a hemispherical upper surface.

40 Preferably, the method comprises deforming the substrate onto a support.

Preferably, the method comprises deforming the substrate onto a hemispherical support.

Preferably, the method comprises forming the support integrally with a lower surface of the substrate.

5

According to a third aspect of the present invention there is provided a tufted brush head formed from the template according to the first aspect of the invention.

As used herein, the term "tufted" is intended to mean a surface or object which has one or more tufts  
10 of bristles or the like projecting outwardly from the surface, a brush head being an example of an object defining such a tufted surface.

#### Brief description of the drawings

15

The present invention will now be described with reference to the accompanying drawings of a preferred embodiment, in which:

Figure 1 illustrates a plan view of a template for a tufted curved surface such as a brush head  
20 according to an embodiment of the present invention, the template being in an expanded state with tufts of bristles being omitted for clarity;

Figure 2 illustrates a side elevation of the template shown in Figure 1, in the expanded state and with the tufts of bristles shown;

25

Figure 3 illustrates the template of Figure 1 positioned on a form onto which the template is deformed into a collapsed state having a substantially hemispherical shape; and

Figure 4 illustrates a hemispherical tufted brush head formed from the template illustrated in Figures  
30 1 and 2.

#### Detailed description of the drawings

35 Referring now to the accompanying drawings, there is illustrated a template (10) for forming a tufted curved surface such as a tufted hemisphere, in particular a hemispherical brush head (12), which may find use in any number of applications, in particular applications in which the brush head (12) is mechanically or otherwise rotated about one or more axes of the head (12) in order to effect a brushing motion, as for example in an electric toothbrush or the like. It will however be appreciated  
40 that the template (10) and accompanying method of the invention may be adapted to form a tufted

curved surface such as a cylindrical surface or the like, the hemispherical brush head (120 being an exemplary embodiment of the invention.

The template (10) comprises a substrate (14) which may be formed from any suitable material,  
5 preferably a polymer or the like which is deformable as will be described hereinafter, the substrate (14) being adapted to carry an array of tufts (16) of individual bristles (18). The array of tufts (16) are arranged, when the template (10) is in a flattened or expanded state as illustrated for example in Figures 1 and 2, to project substantially normally from an upper surface (20) of the substrate (14) at the various sites about the substrate (14) at which the tufts (16) are secured.

10

The substrate (14) is divided into a circular array of segments or limbs (22) which radiate outwardly from the centre of the substrate (14), increasing in width towards a free or outer end thereof. In the flattened or expanded state illustrated in Figures 1 and 2 the substrate (14) is substantially circular in shape, being divided up into the plurality of segments (22). In the preferred embodiment illustrated  
15 each segment (22) is provided with a linear array of apertures (24) arranged radially adjacent one another, and preferably positioned along a centre line of each of the segments (22), in order to provide an even distribution of the tufts (16) in the finished brush head (12) as will be described hereinafter. It will however be appreciated that the tufts (16) and corresponding apertures (24) may be provided in any desired arrangement and/or density.

20

In use each tuft (16) is passed through the corresponding aperture (24) from a lower surface (26) of the substrate (14), to project upwardly from the upper surface (20) as illustrated in Figure 2. The tufts (16) may be glued or otherwise adhered in position as illustrated in Figure 2, although any other suitable means of securing the tuft (16) in position may be employed, for example by melting the  
25 substrate (14) locally about each aperture (24) and/or by melting that segment of the tuft (16) located in the aperture (24). Each tuft (16) may be inserted into a respective aperture (24) and the excess length projecting from the lower surface (26) removed by using a heating blade or the like (not shown), which will serve the dual purpose of trimming the excess length from the tufts (16) while also locally melting or partially melting the bristles (18) forming the tuft (16) in order to adhere the tuft  
30 (16) in position.

Once a tuft (16) has been secured in each of the apertures (24) the template (10) comprising the substrate (14) and tufts (16) is then ready to be formed into the brush head (12) as illustrated in Figure 4. In a preferred embodiment the template (10), in the flattened or expanded state as  
35 illustrated in Figures 1 and 2, is located above a hemispherical form or support (28) as illustrated in Figure 3. Each of the segments (22) is then deformed downwardly into contact with the surface of the hemispherical support (28), the shape of the substrate (14), in particular each of the individual segments (22), being such that when deformed downwardly onto the support (28) the substrate (14) fully covers the support (28) such as to form a hemispherical layer about the support (28), from  
40 which the tufts (16) project in an orientation substantially normal to the surface..

The substrate (14) may be glued or otherwise adhered in place on the support (28) in order to form the finished brush head (12). In such an embodiment the support (28) then becomes an integral component of the finished brush head (12). The support (28) will also serve to trap the inner ends of each of the tufts (16) between the lower surface (26) of the substrate (14) and the outer surface of the support (28), thereby securely retaining the tufts (16) in position.

However, as an alternative, the support (28) may be omitted, and a deformable backing (not shown) provided on or formed integrally with the lower surface (26), the backing (not shown) being shaped and dimensioned such that when the substrate (14) is deformed into the collapsed or spherical shape the backing (not shown) will take the form of a substantially solid hemispherical base of the brush head (12), effectively equivalent to the support (28). The backing may also be adapted to define, when the substrate (14) has been deformed into the collapsed state, one or more features on the underside of the brush head (12), for example a shaft (not shown) to form an axle by which the brush head (12) may be mounted to a support or opposed hemispherical brush head in order to form a complete hemispherical brush head (not shown). The backing may also define other features such as a gear wheel (not shown) by which, in use, the brush head (12) may be driven.

In order to facilitate the downward deformation of the array of segments (22) the substrate (14) may comprise one or more tabs (not shown) projecting from a free end of each of the segments (22), which tab (not shown) may then be used to manually or mechanically draw the respective segment (22) downwardly into contact with the outer surface of the support (28). Once the substrate (14) has been glued or otherwise secured to the support (28) the tabs (not shown) may then be removed, and may thus have a frangible connection to the respective segment (22).

It is also envisaged that the template (10) may be designed to be deformable into a complete sphere (not shown) having a tufted outer surface. Such a ball like brush head could be used in a wide range of applications, for example an electric toothbrush in which the head may be driven in a number of directions to achieve desired brushing techniques.

It will thus be appreciated that the template (10) of the present invention allows for the relatively complex tufted curved surface to be formed, in particular allowing a hemispherical head (12) to be formed from a flattened template (10) to which the array of tufts (16) can be easily secured prior to forming the hemispherical final form.

Claims

1. A template for a tufted curved surface comprising a substrate having an upper surface adapted to carry one or more tufts of bristles such as to project outwardly from the upper surface; characterised in that the substrate is shaped to be deformable between an expanded state in which the upper surface is substantially flat, and a collapsed state in which the upper surface is curved.
2. A template according to claim 1 in which the substrate is shaped and dimensioned to define, when deformed into the collapsed state, a hemispherical upper surface.
3. A template according to claim 1 or 2 in which the substrate comprises a plurality of radially extending limbs at least some of which are adapted to carry one or more of the tufts of bristles.
4. A template according to any preceding claim in which the substrate comprises a plurality of apertures through each of which a tuft of bristles passes to project from the upper surface.
5. A template according to claim 4 in which the apertures are arranged such that when the substrate is in the collapsed state the tufts of bristles are arranged in concentric rings.
6. A template according to claim 3 in which the substrate is shaped such that a free end of each limb is isolated from each adjacent free end when the substrate is in the expanded state, and abutting against each adjacent free end when in the collapsed state.
7. A template according to any preceding claim in which the substrate is substantially star shaped when in the expanded state.
8. A template according to claim 3 in which each limb tapers outwardly toward the free end.
9. A template according to any preceding claim comprising a backing provided on a lower surface of the substrate which is adapted, when the substrate is in the collapsed state, to define a support on which the substrate is carried.
10. A template according to claim 9 in which the backing is adapted to define a hemispherical support when the substrate is in the collapsed state.
11. A template according to claim 9 or 10 in which the backing is segmented in order to allow deformation of the substrate from the expanded to the collapsed state.

12. A method of forming a tufted curved surface, the method comprising the steps of providing a template comprising a substrate having an upper surface from which one or more tufts of bristles project; and deforming the substrate from an expanded state in which the upper surface is substantially flat to a collapsed state in which the upper surface is curved.
- 5
13. The method of claim 12 comprising deforming the substrate into the collapsed state to define a hemispherical upper surface.
14. The method of claim 12 or 13 comprising deforming the substrate onto a support.
- 10
15. The method of claim 14 comprising deforming the substrate onto a hemispherical support.
16. The method of claim 14 or 15 comprises forming the support integrally with a lower surface of the substrate.
- 15
17. A tufted brush head formed from the template according to any of claims 1 to 11.



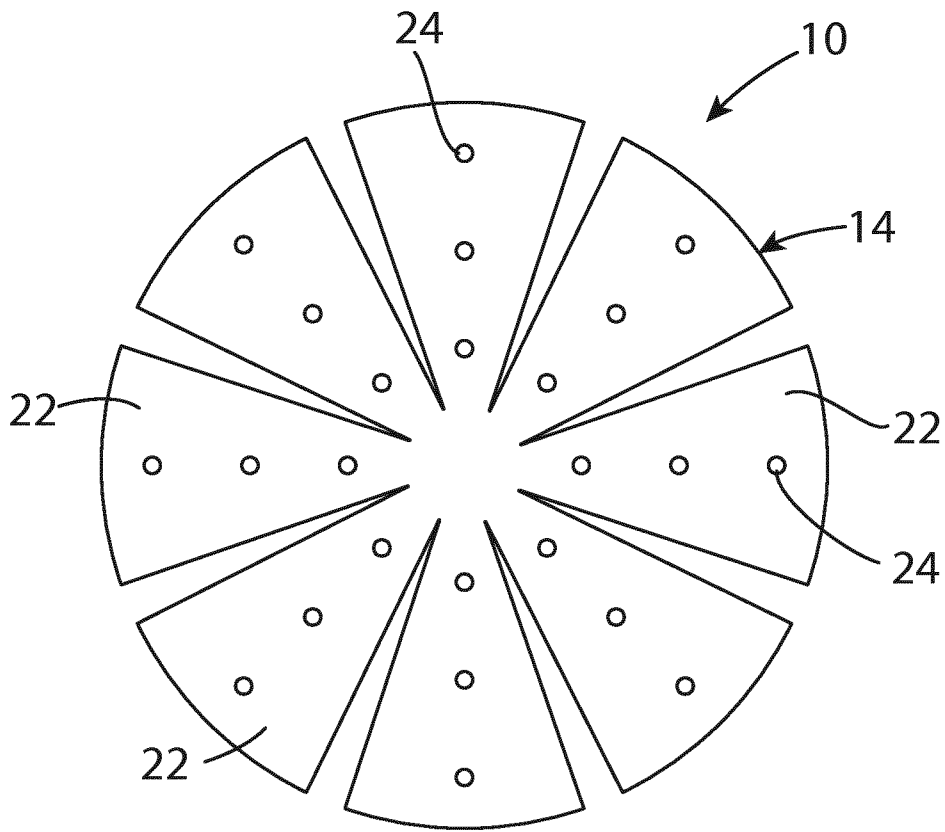


Fig. 1

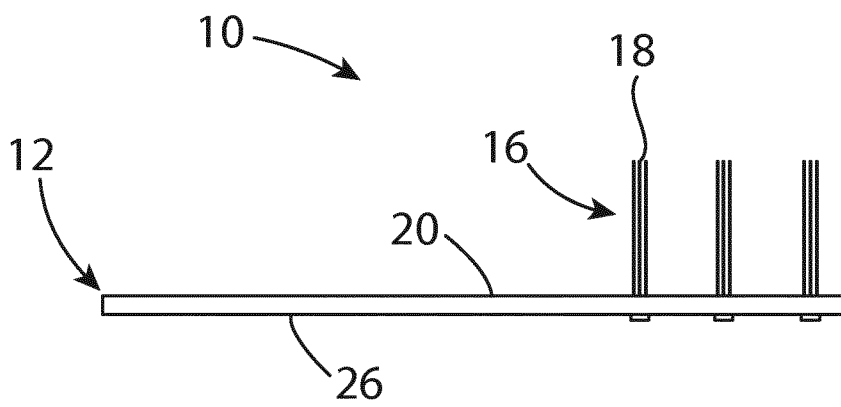


Fig. 2

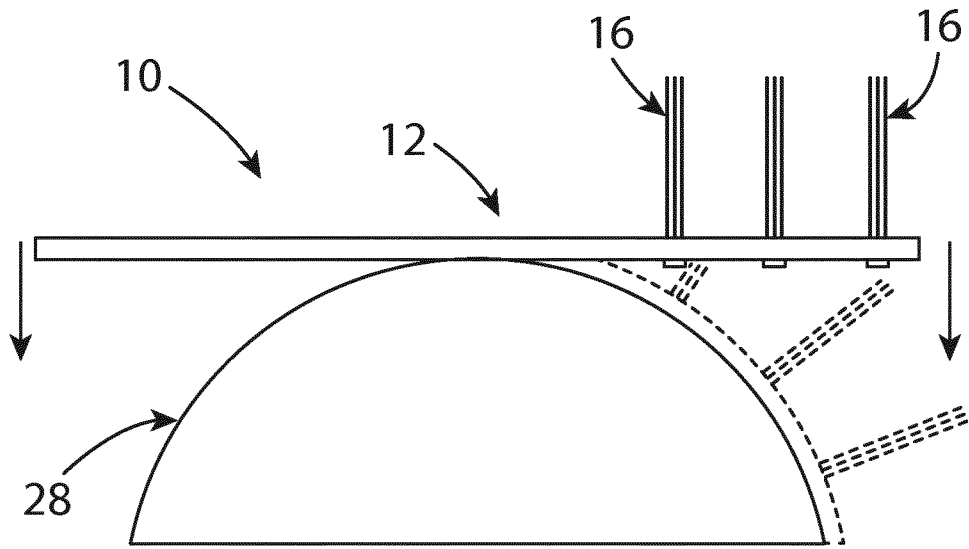


Fig. 3

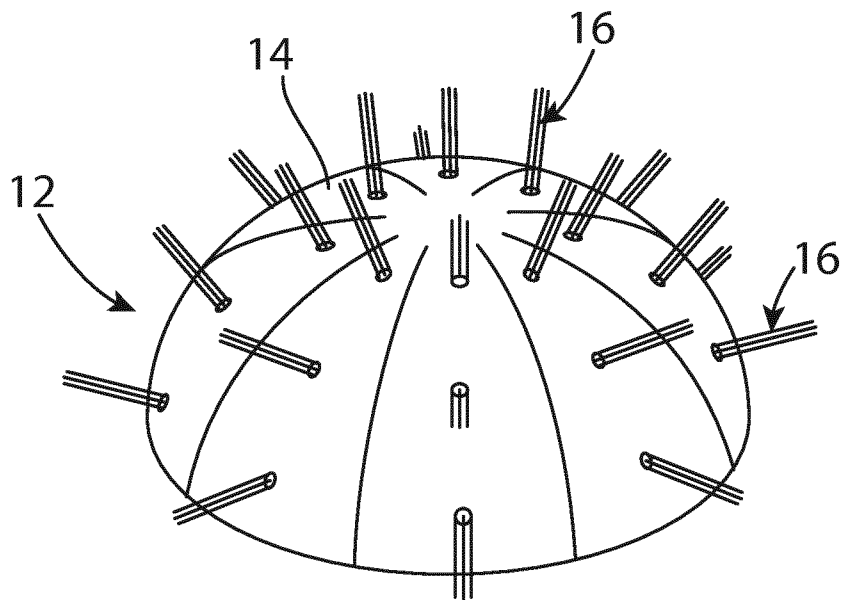


Fig. 4

**INTERNATIONAL SEARCH REPORT**

International application No  
PCT/EP2017/051330

**A. CLASSIFICATION OF SUBJECT MATTER**  
 INV. A46B9/02                      A46B9/04                      A46D3/04  
 ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**  
 Minimum documentation searched (classification system followed by classification symbols)  
 A46B A46D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
 EPO-Internal, WPI Data

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

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X A	US 2014/173839 A1 (HENDERSON ALAN [US]) 26 June 2014 (2014-06-26) paragraph [0038]; figure 2D -----	17 1

Further documents are listed in the continuation of Box C.

See patent family annex.

\* Special categories of cited documents :

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Date of the actual completion of the international search  20 April 2017	Date of mailing of the international search report  02/05/2017
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Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer  Chabus, Hervé
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# INTERNATIONAL SEARCH REPORT

Information on patent family members

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