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## (54) Film Splicing

(57) Film ends are prepared for overlap splicing in scraping apparatus comprising laterally movable carriage 11 supporting first film strip 16A and first film scraper 18, laterally fixed second film scraper 19, and laterally fixed carriage 12 for supporting second film strip 16B. Scrapers 18 and 19 also have knife edges for

cutting the film ends. Carriage 11 is manually moved back and forth on shafts 13 to effect cutting and scraping of the ends of the first and second film strips by the second and first scrapers nap, whereafter adhesive is applied and the second carriage is moved vertically on shafts 15 to effect splicing. An interlock device prevents movement of the first carriage out of alignment with the second carriage during splicing.

The drawings originally filed were informal and the print here reproduced is taken from a later filed formal copy.

Fig. 1.

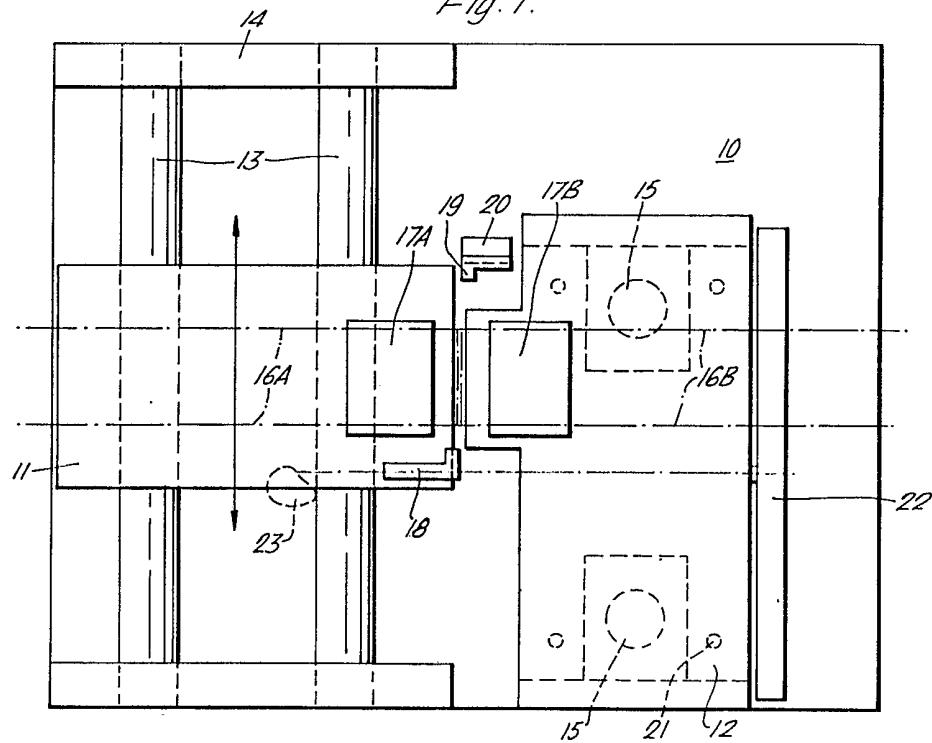
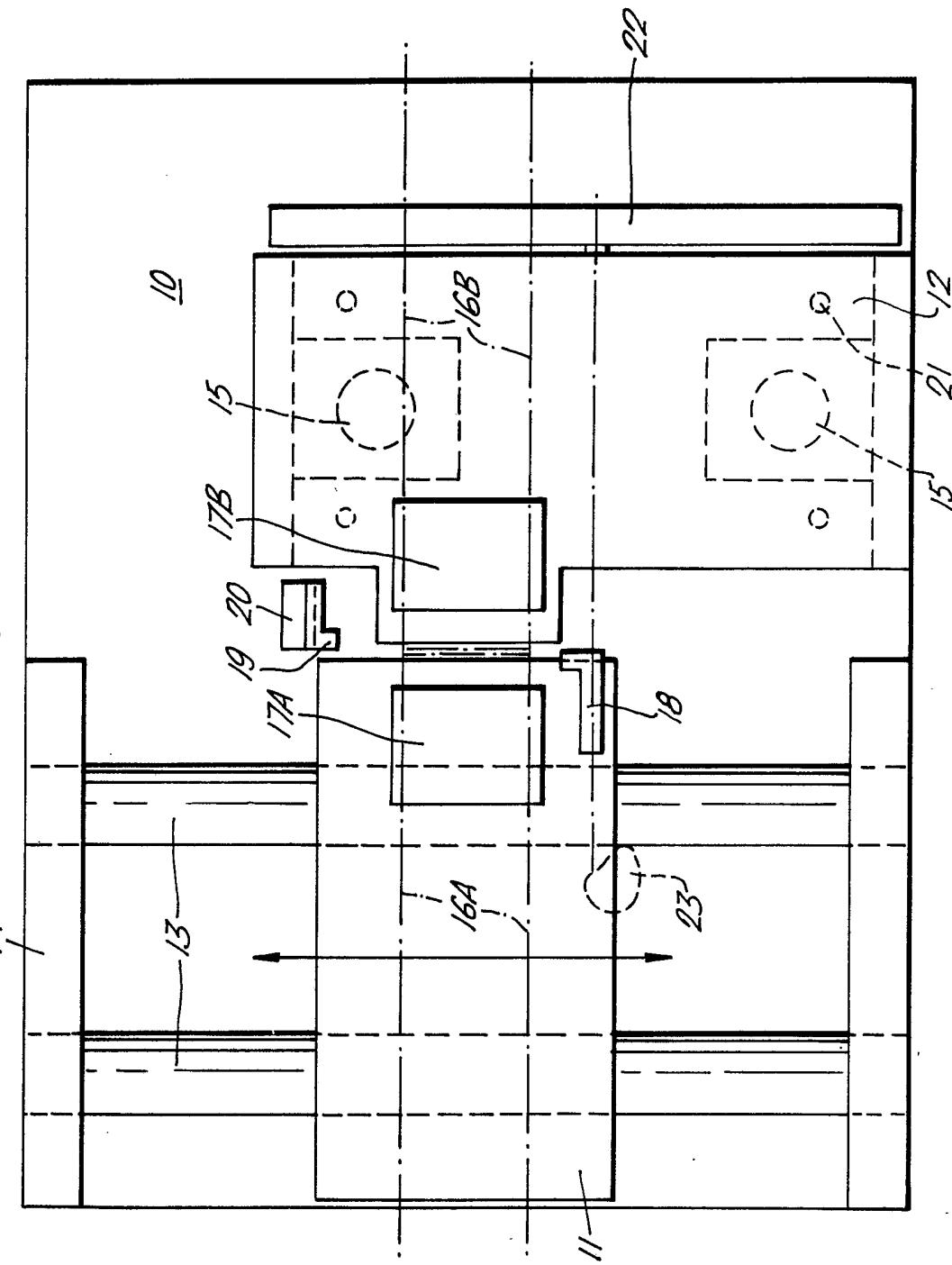
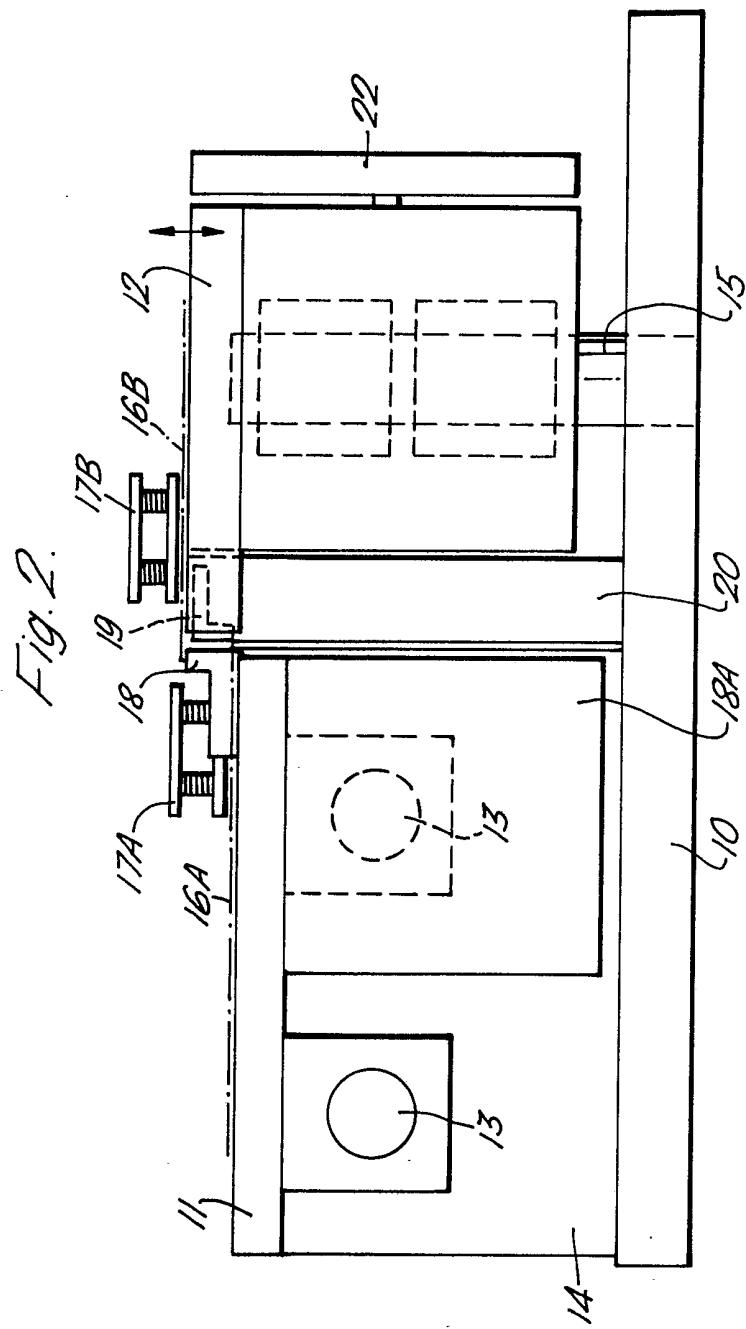


Fig. 1.



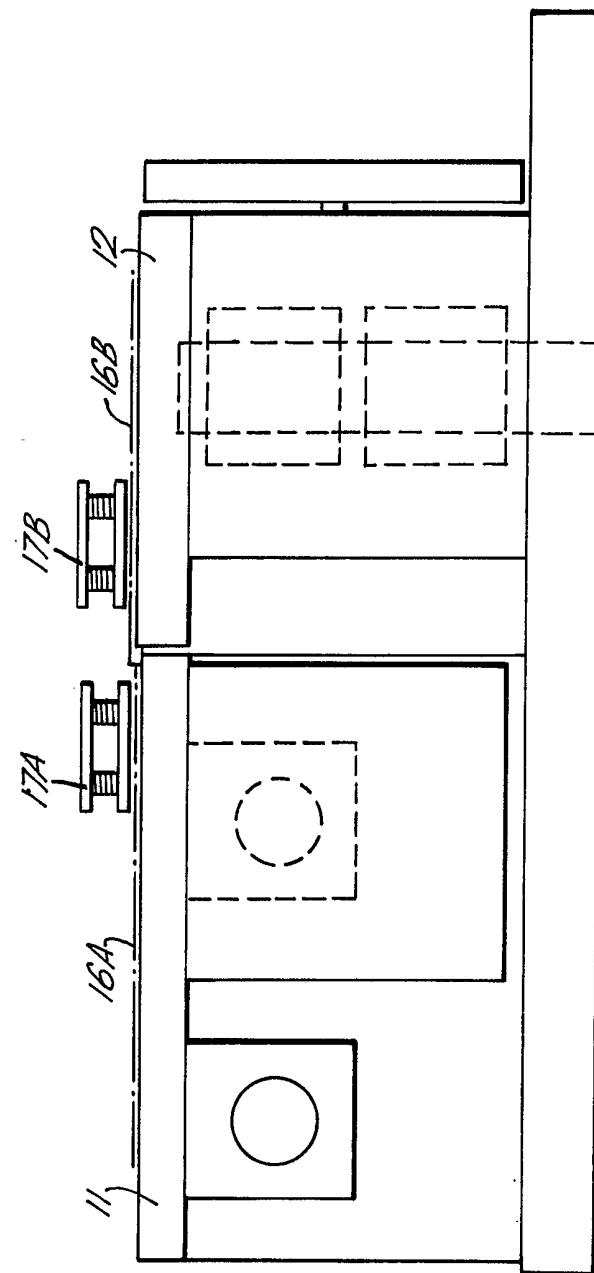
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Fig. 3.



**SPECIFICATION**  
**Apparatus for Use in Film Splicing**

This invention relates to apparatus for use in film splicing.

- 5 When two film strips are to be spliced, for example as a result of film breakage, it is necessary to prepare the free ends in order that they may be efficiently joined by use of adhesives, solvents or other suitable bonding agents,
- 10 hereinafter referred to as adhesive. In particular, it is usually necessary to scrape the film emulsion on one film strip and to remove or roughen the backing on the other film strip so that the adhesive can properly bond the two film strips
- 15 together. In addition, it is sometimes necessary to trim or cut the ends of the film strips, for example because of irregular shaped ends or incorrect length.

Various machines for use in film splicing are known, including machines for performing individual operations in the splicing process and machines for carrying out the complete splicing process automatically. These known differing machines have various disadvantages, some

25 machines being complicated and expensive and others requiring undue care and attention by the operator.

It is an object of the present invention to provide simple and efficient apparatus for use in film splicing, said apparatus being primarily intended for scraping the ends of the two film strips, but also being capable of including features providing assistance in carrying out further operations in the splicing process.

35 According to the invention, there is provided apparatus for use in film splicing, comprising a carriage having an upper surface for supporting a film strip which has a free end to be spliced to the free end of a second film strip, means for moving 40 the carriage laterally, in use, transversely to the length of the film strip supported on said carriage surface, a table support for the second film strip, said support being fixed against lateral movement, a first scraper carried by the movable carriage and a laterally fixed second scraper, the arrangement being such that, in use, transverse movement of the carriage causes the first scraper to scrape the end of the second film strip and the second scraper to scrape the end of the first film

45 strip.

50 Preferably, the carriage supporting surface and the table support carrying respective locating means for locating the first and second film strips so that the free ends thereof are in longitudinally overlapping relationship, the table support being constituted by a second carriage which is vertically movable, perpendicularly to its table surface, in order to bring the scraped ends of the first and second film strips into engagement after 55 application of adhesive thereto. Thus, in use of this preferred arrangement, the film strips are located on the respective carriages, and thereby positioned so that the two free ends are in longitudinally overlapping but vertically spaced

- 65 relationship. The first carriage is then moved laterally back and forth. If desired, the scrapers may be formed with knife edges simultaneously to trim the free ends of the film strips. When the film ends have been prepared, the first carriage is
- 70 laterally positioned to align the two film strips and adhesive is applied to the prepared film end; the second carriage is moved vertically to bring the adhesive coated film end into engagement with the other end. Conveniently, the apparatus may
- 75 include an interlock means for preventing lateral movement of the first carriage when the second carriage is moved into the first and second film strips engaging position.

Preferably, the first and second scrapers are located approximately in alignment in the longitudinal direction, respectively on opposite sides of the respective located film strip positions on the first and second carriages.

The preferred apparatus includes a base supporting a pair of longitudinally-spaced, laterally-extending shafts along which the first carriage is movable and a pair of laterally-spaced, vertically-extending shafts on which the second carriage is movable. While it is possible to mount the second scraper on the second carriage, in the preferred arrangement the second scraper is fixedly mounted on the base, being vertically positioned to pass between the overlapping ends of the first and second film strips during their relative lateral movement in which the said second scraper scrapes the first film strip. It follows from the previous description that, during lateral movement of the first carriage, the second carriage is vertically positioned so that the second film strip is scraped by the first scraper. Locating stops are provided to ensure correct vertical positioning of the second carriage during scraping.

A practical arrangement of film splicing apparatus in accordance with the invention will now be described by way of example with reference to the accompanying drawings, in which:

Figure 1 is a diagrammatic plan view of the apparatus,

Figure 2 is a side elevational view of the apparatus in use for preparing the free ends of two film strips, and

Figure 3 is a similar elevational view of the apparatus in use to engage the prepared film ends after application of adhesive thereto.

Referring to the drawings, the apparatus comprises a base 10 supporting a first carriage 11 and a second carriage 12. The first carriage 11 is laterally movable by hand along a pair of horizontal shafts 13 carried in parallel relationship by supports 14 on the base 10. In Figures 2 and 3, the near support 14 is omitted. The second carriage 12 is vertically movable by hand on a pair of parallel shafts 15 upstanding from the base 10.

The upper surfaces of the first and second carriages serve as tables to support first and second film strips, indicated by dash-dot lines 16A, 16B. Each film supporting surface is

provided with a means of locating the sprocket holes in the film (to ensure registration between the two lengths of film) and a film clamp 17A or 17B to firmly hold the film on the film supporting surface. In the longitudinal direction, the free ends of the film strips 16A, 16B are positioned in a slightly overlapping relationship at a splicing area between the first and second carriages, where the film supporting surfaces are narrowly spaced in the longitudinal direction.

The first carriage 11 carries a mounting plate 18A supporting a film scraper 18. A second film scraper 19 is fixedly supported by a bracket 20 on the base. These scrapers 18 and 19, which may also be formed with knife edges for trimming the film ends, are approximately in longitudinal alignment with each other and with the splicing area, but are disposed laterally on opposite sides of the splicing area. In the vertical direction, the second scraper 19 is positioned to scrape the topside of the end of the film strip 16A on the first carriage 11, while the first scraper 18 is positioned to scrape the underside of the end of the film strip 16B when the second carriage 12 is in a raised position, as shown in Figure 2. The raised position of the carriage 12 is determined by sprung locating stops diagrammatically indicated at 21 in Figure 1.

In use, film strips 16A, 16B are clamped on the carriages and, with the second carriage 12 raised, the first carriage 11 is moved back and forth in the lateral direction. This causes the first scraper 18 to prepare the end of the film strip 16B and, simultaneously, the second scraper 19 to prepare the end of the film strip 16A. Conveniently, the film strips 16A and 16B are supported emulsion side uppermost, so that the scraper 18 scrapes the film backing of the strip 16B to effect removal of the backing and/or roughening thereof, and the scraper 19 passes between the overlapping film ends to scrape the emulsion on the film strip 16A.

When the film ends have been prepared, adhesive is applied, and then the second carriage 12 is lowered to the position shown in Figure 3 (in which for clarity the scrapers have been omitted), the carriage 11 having been laterally positioned accurately to align the first and second film strips 16A, 16B. As a result, the ends of the film strips are brought into engagement to complete the splicing process. Conveniently, an interlocking device 22 operating on a cam 23 is provided to lock the first carriage 11 in its correct lateral position when the second carriage 12 is in its lowered film strips engaging position.

It will be appreciated that various modifications of the above-described arrangement are possible within the scope of the invention. For example, the provision for movement of the second carriage is preferred but optional. This carriage may be replaced by a fixed table for supporting the second film strip, the two film strips with prepared ends being removed from the apparatus for application of adhesive and joining. Alternatively, the facility for joining

65 the prepared film strips may be retained in a modified arrangement in which the first carriage is both laterally and vertically movable. It is also possible, by use of a motor-driven shaft driving suitable cams, to operate the apparatus on a semi-automatic basis. Such power-driven apparatus may include an adhesive-applying device which is automatically operated at the appropriate intermediate time in the splicing process.

## 75 Claims

1. Apparatus for use in film splicing, comprising a carriage having an upper surface for supporting a film strip which has a free end to be spliced to the free end of a second film strip, means for moving the carriage laterally, in use transversely to the length of the film strip supported on said carriage surface, a table support for the second film strip, said support being fixed against lateral movement, a first scraper carried by the movable carriage and a laterally fixed second scraper, the arrangement being such that, in use, transverse movement of the carriage causes the first scraper to scrape the end of the second film strip and the second scraper to scrape the end of the first film strip.

2. Apparatus according to claim 1, in which the carriage supporting surface and the table support carry respective locating means for locating the first and second film strips so that the free ends thereof are in longitudinally overlapping relationship, the table support being constituted by a second carriage which is vertically movable, perpendicularly to its table surface, in order to bring the scraped ends of the first and second film strips into engagement after application of adhesive thereto.

3. Apparatus according to claim 2, in which the first and second scrapers are located approximately in alignment in the longitudinal direction, respectively on opposite sides of the respective located film strip positions on the first and second carriages.

4. Apparatus according to claim 2 or claim 3, including a base supporting a pair of longitudinally-spaced, laterally-extending shafts along which the first carriage is movable and a pair of laterally-spaced, vertically-extending shafts on which the second carriage is movable.

5. Apparatus according to claim 4, in which the second scraper is fixedly mounted on the base, being vertically positioned to pass between the overlapping ends of the first and second film strips during their relative lateral movement in which said second scraper scrapes the first film strip, the second carriage being vertically located during said relative lateral movement so that the second film strip is scraped by the first scraper.

6. Apparatus as claimed in any of claims 2 to 5, including an interlock means for preventing lateral movement of the first carriage when the second carriage is moved into the first and second film strips engaging position.

7. Apparatus as claimed in any of claims 1 to 6,  
in which the scrapers are formed with knife edges

for trimming the free ends of the respective film  
strips.

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