United States Patent [19]

Sarring

[11] **3,928,117**

[45] **Dec. 23, 1975**

[54] **T-BAR ACTUATED BOOKBINDER**

[75] Inventor: **Ernest J. Sarring,** Mundelein, Ill.

[73] Assignee: **Xerox Corporation,** Stamford, Conn.

[22] Filed: **May 30, 1974**

[21] Appl. No.: **474,510**

[52] **U.S. Cl.** ..... **156/477 B;** 11/1 AD

[51] **Int. Cl.**[2] **B42C 13/00;** B42C 19/00

[58] **Field of Search**..... 156/477 B, 357, 499, 351, 156/510, 361, 578, 366, 582, 378, 305, 538, 156/311, 475, 228, 552, 583, 556, 356, 566; 118/236, 242, 241, 503; 11/1 AD, 5, 1 B; 281/21 R; 93/36 MM, 56 PD; 269/135, 239; 74/100 R

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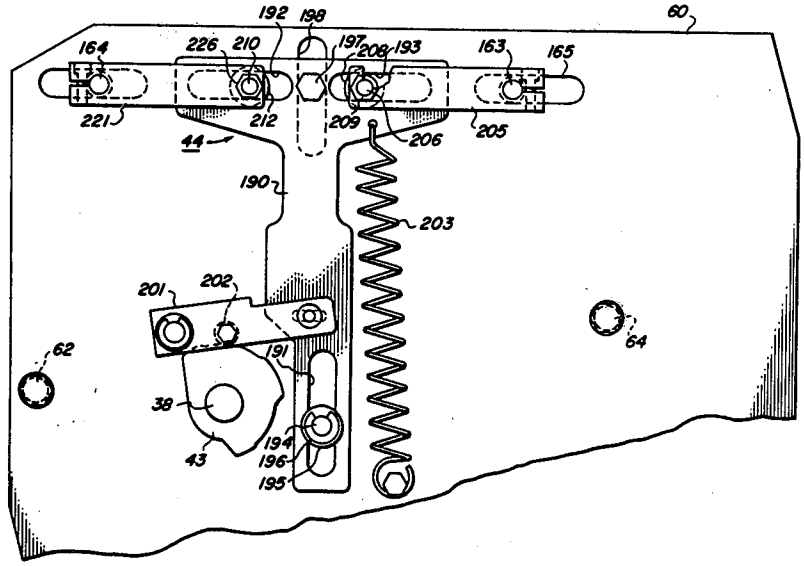
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Primary Examiner—Douglas J. Drummond
Assistant Examiner—J. J. Gallagher

[57] **ABSTRACT**

Apparatus for applying a heat sensitive adhesive strip to a stack of paper sheets comprises rotatable bipartite clamping means and means for biasing the clamping means into abutment with the stack of paper sheets, whereby the stack of sheets are compressed and held. Below an edge of the held stack of sheets there is provided a pair of spaced strip guides which support the strip with its adhesive side facing the edge, and below the strip guides there is provided three heated platens. A motor driven cam drives a T-bar slidably coupled to the clamping means and during operation of the motor the T-bar rotates the clamping means, thereby moving the stack of sheets downwardly. While moving downwardly the edge of the stack of sheets abuts the adhesive side of the strip and moves the other side of the strip against the platens. Means are provided for biasing the platens against said other side of the strip, thereby fixing the adhesive strip to the stack of paper sheets to form a book.

8 Claims, 19 Drawing Figures



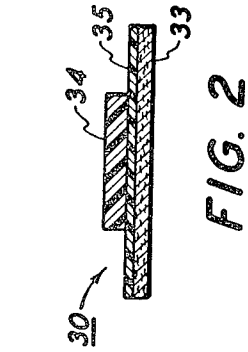


FIG. 2

FIG. 1

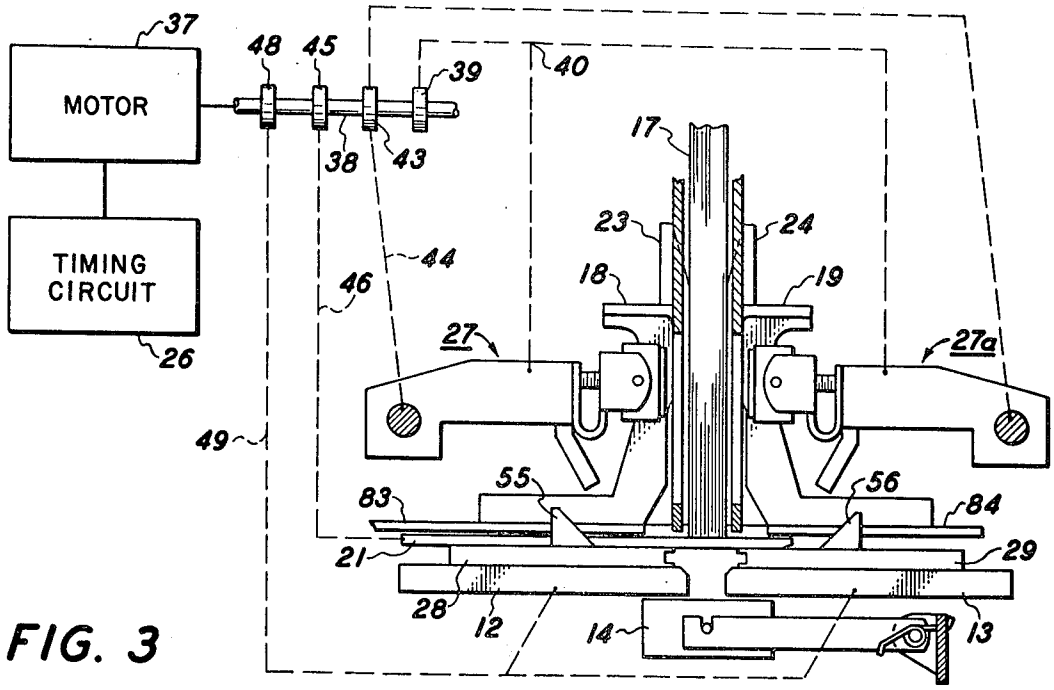

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FIG. 3

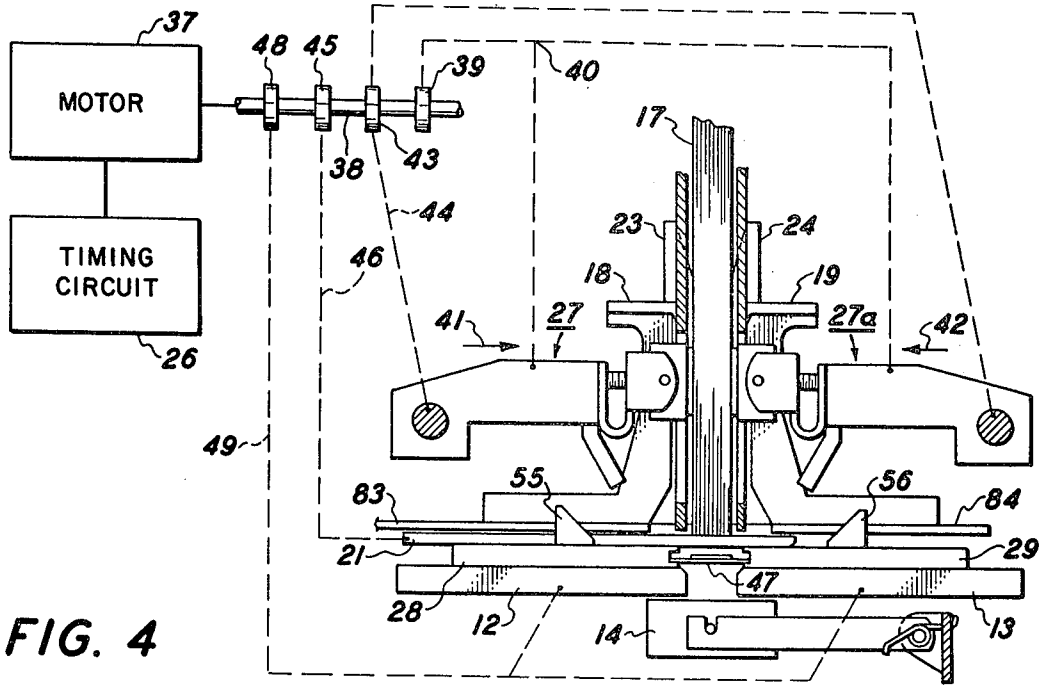

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FIG. 4

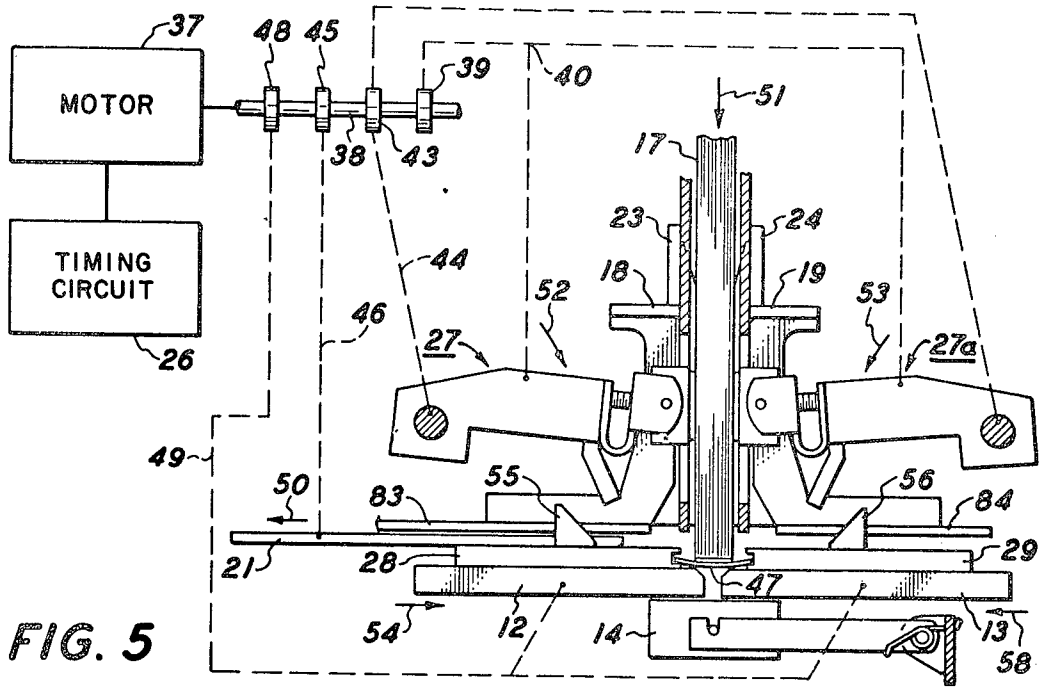

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FIG. 5

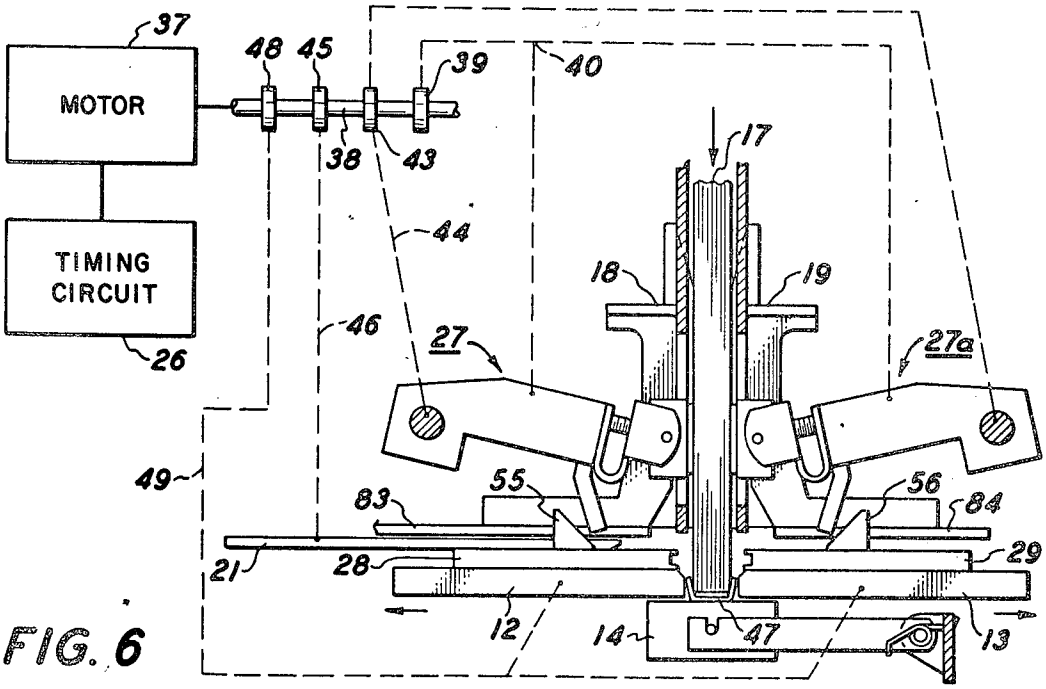

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FIG. 6

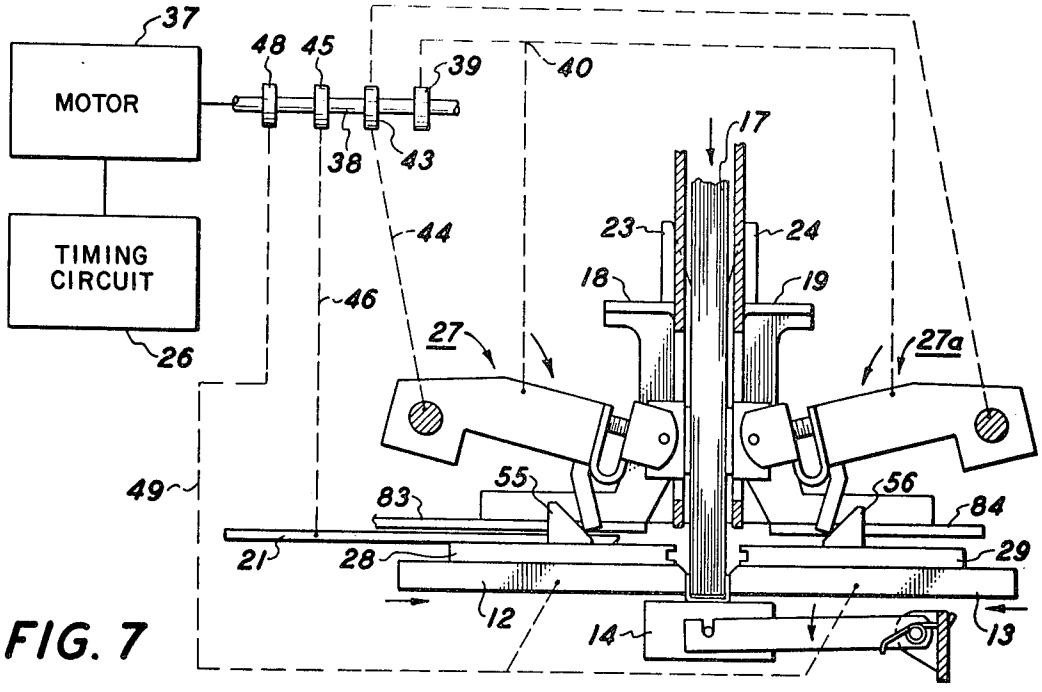


FIG. 7

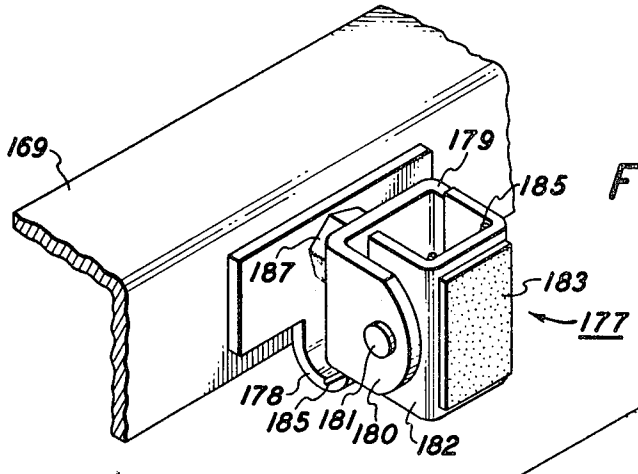


FIG. 17

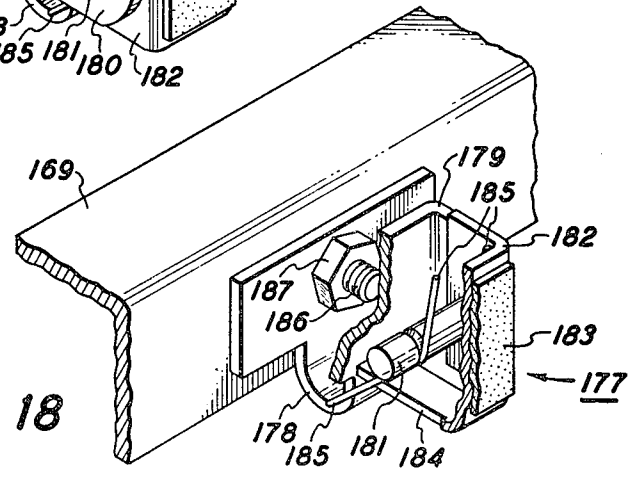


FIG. 18

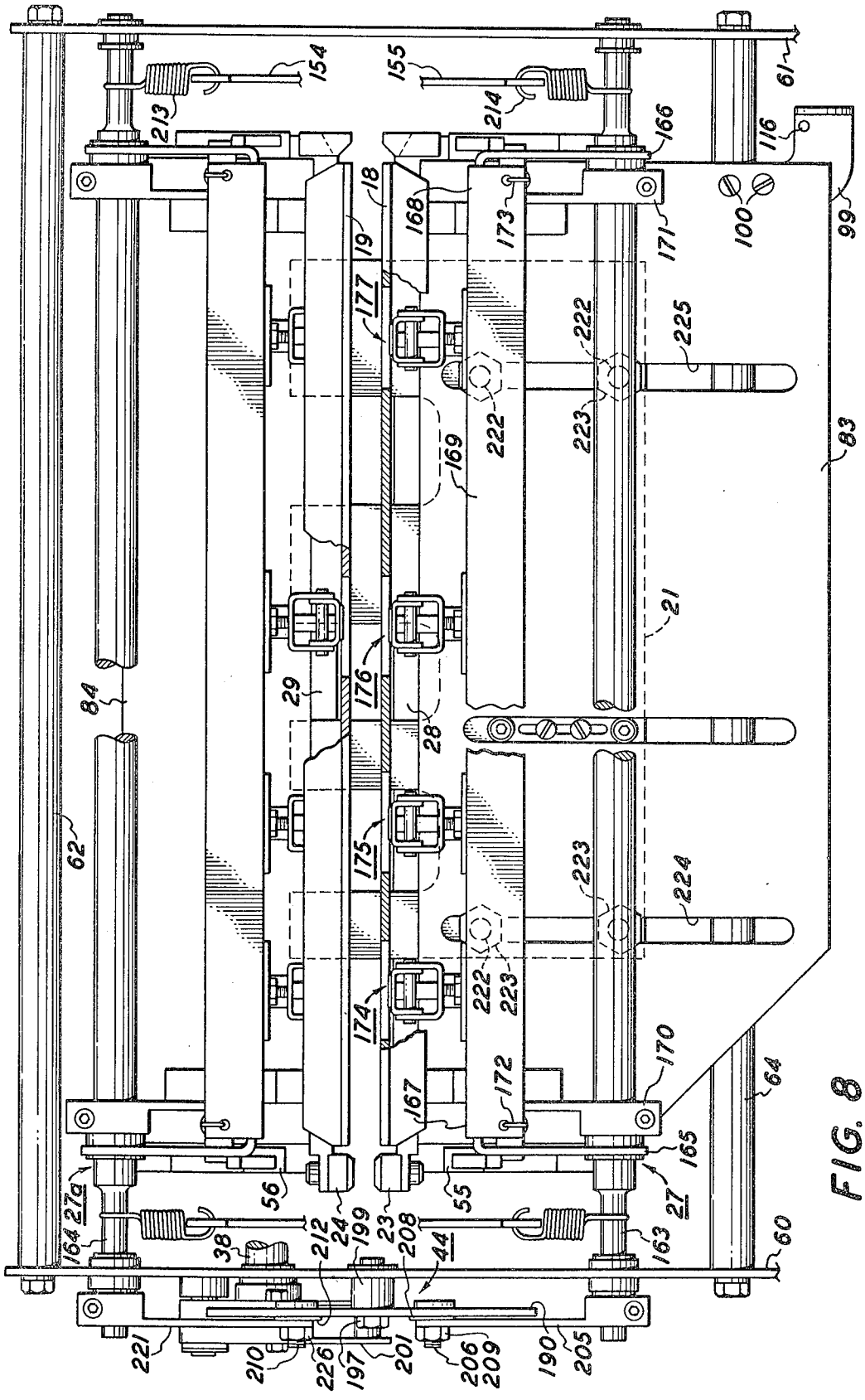

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FIG. 8

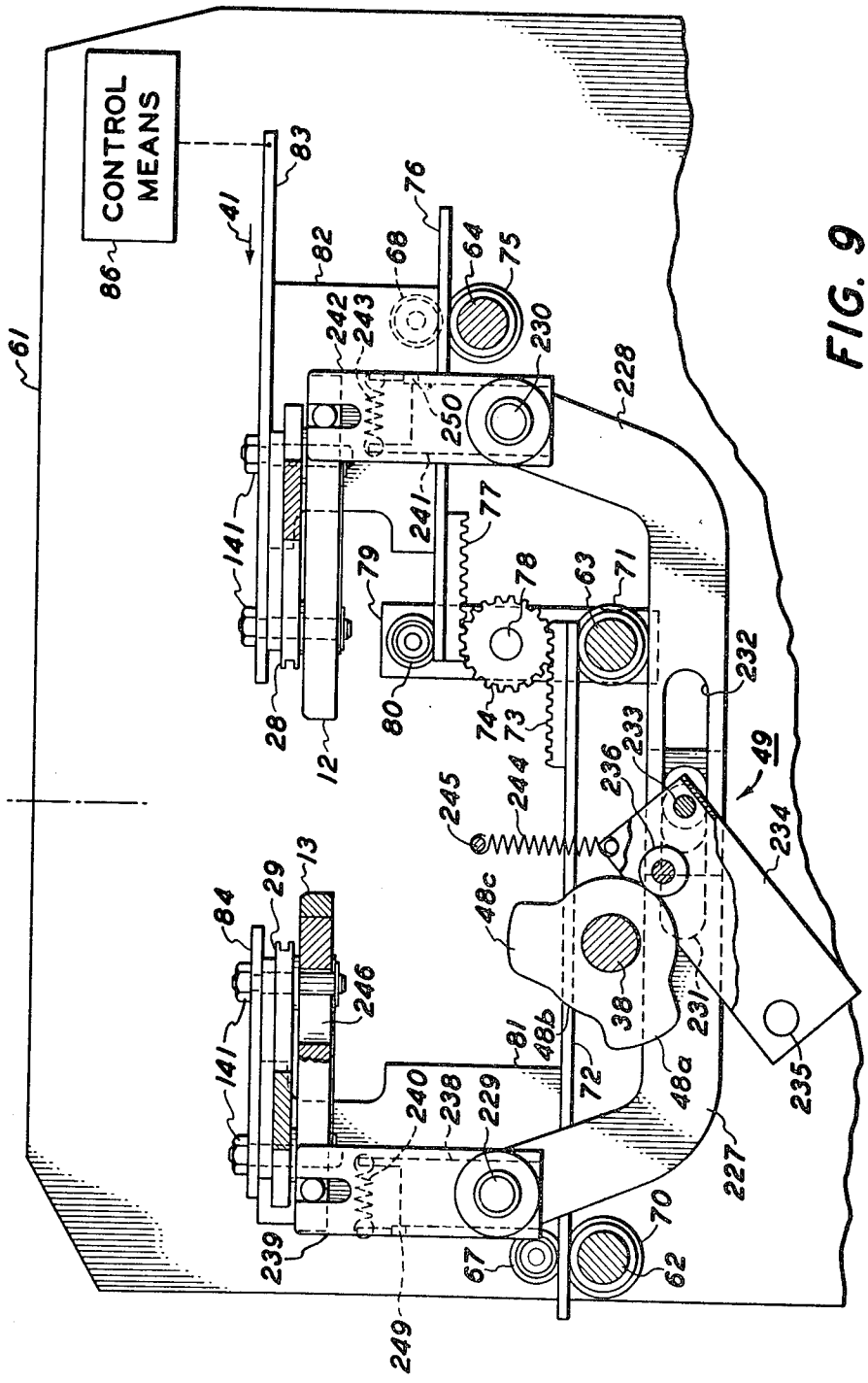

CONTROL MEANS
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FIG. 9

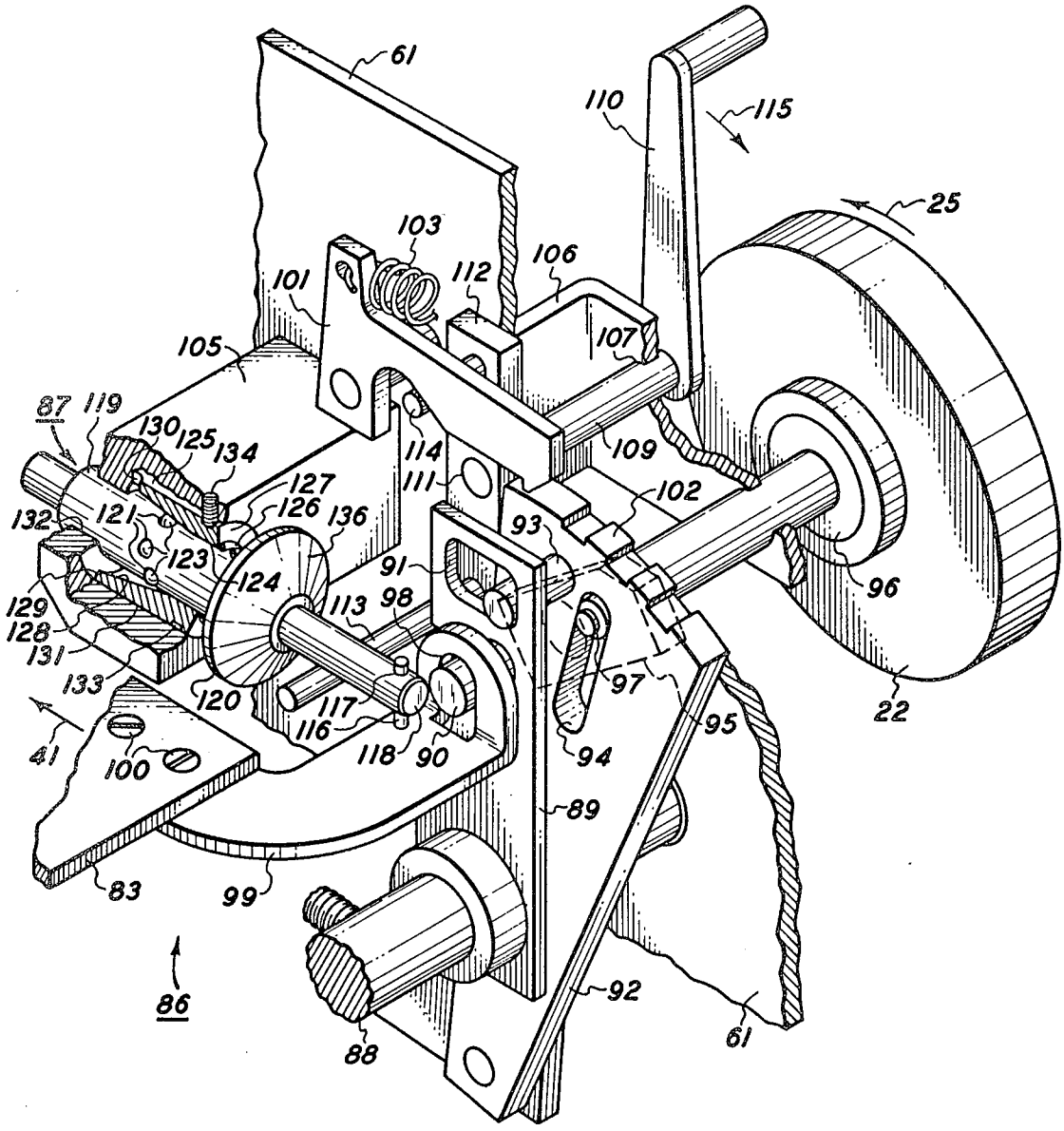

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FIG. 10

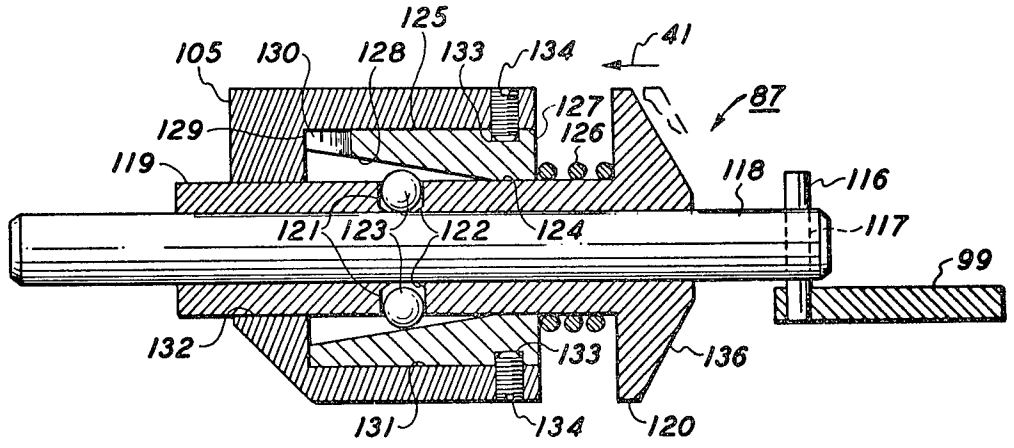

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FIG. 11

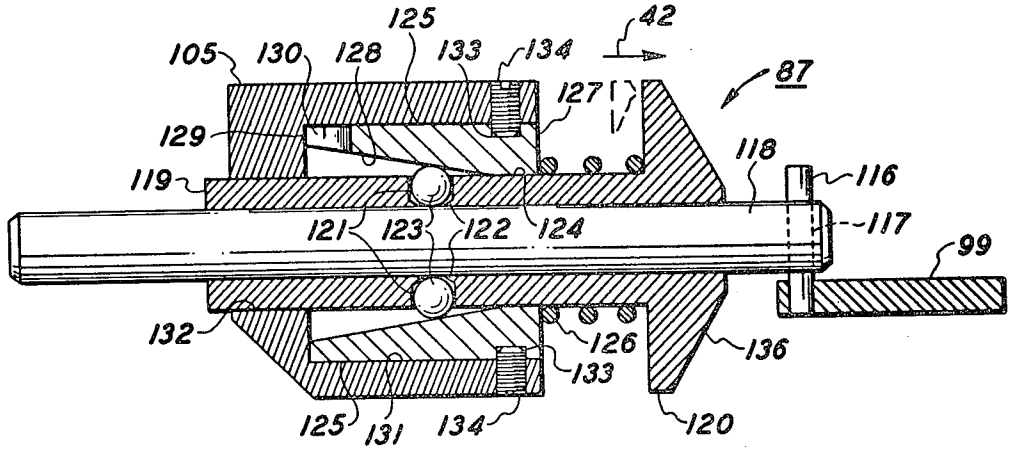

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FIG. 12

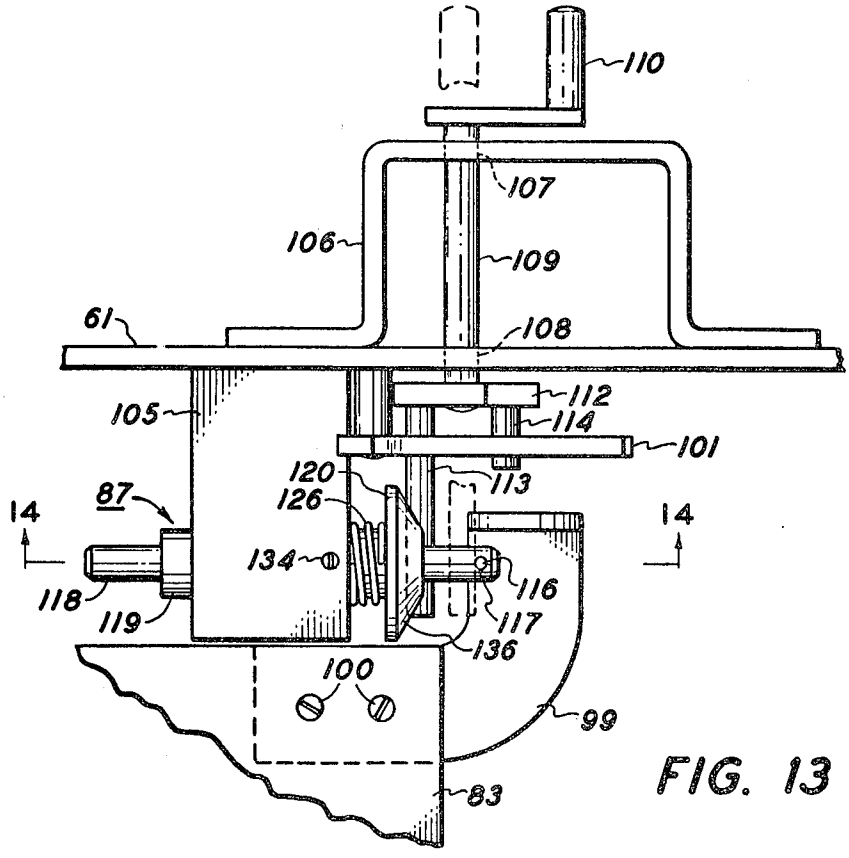

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FIG. 13

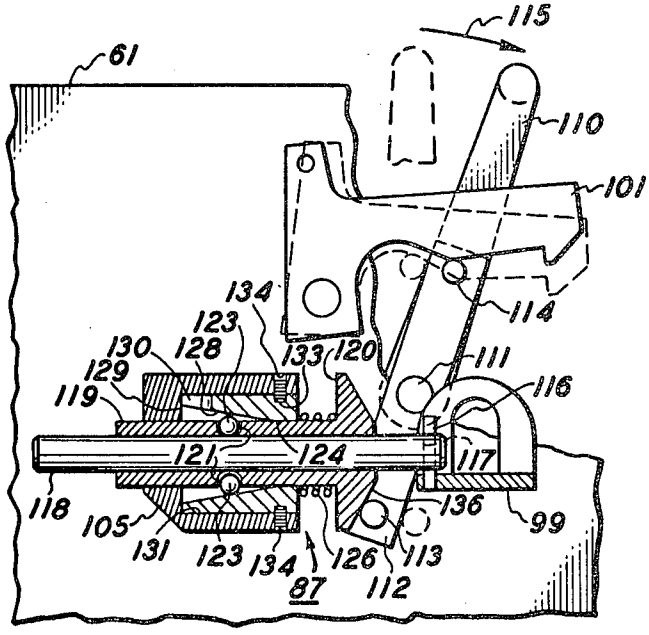

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FIG. 14

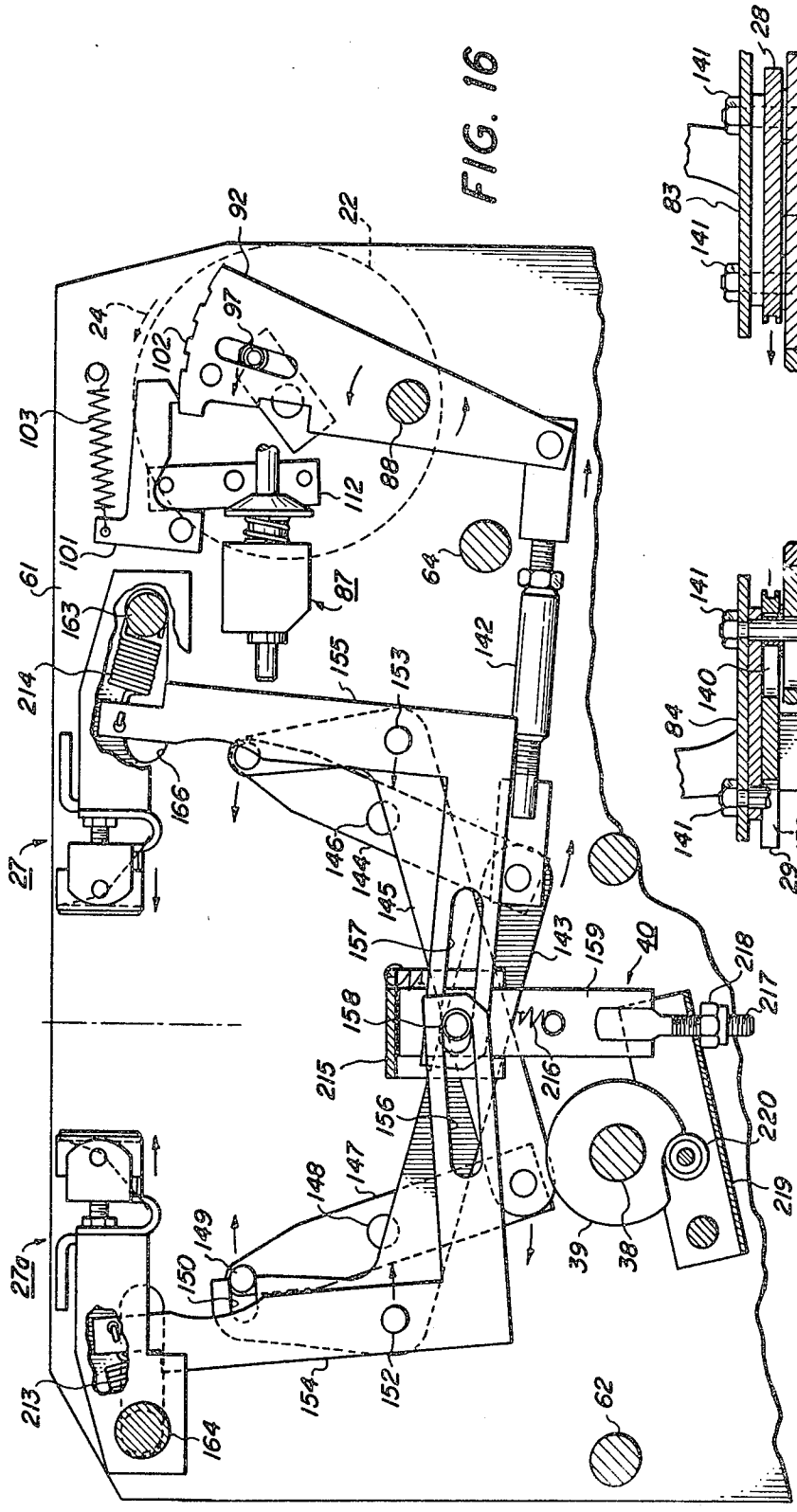


FIG. 16

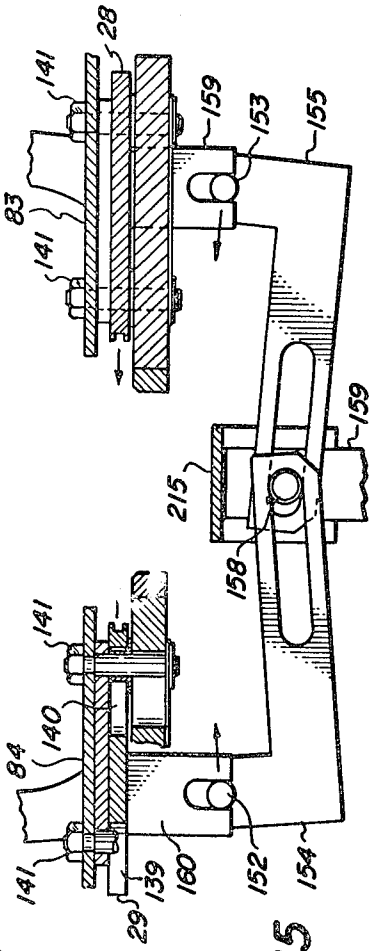


FIG. 15

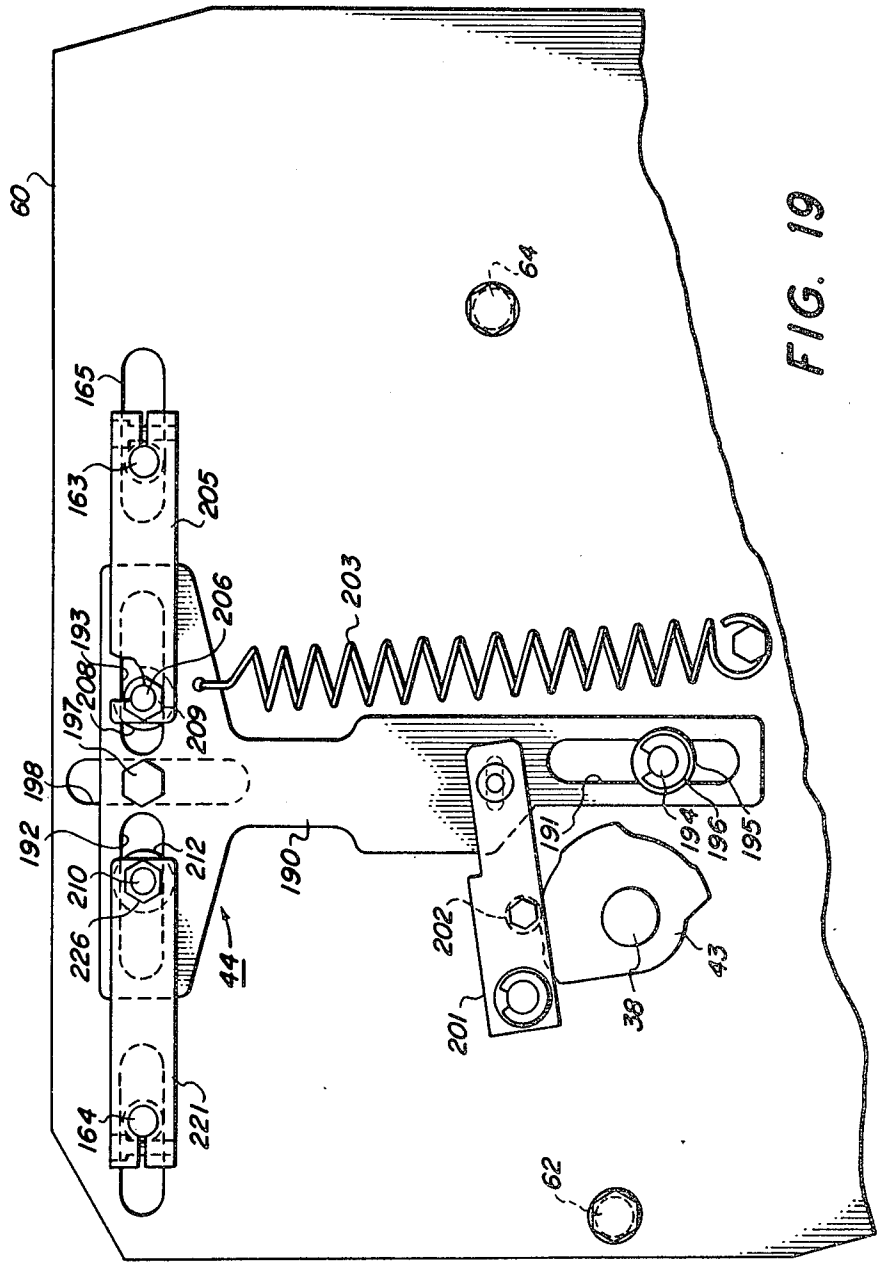

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FIG. 19

T-BAR ACTUATED BOOKBINDER

The subject invention relates to bookbinding machines, and in particular to machines capable of applying an adhesive strip to a stack of sheets, the stack having a thickness within a predetermined thickness range.

Bookbinding machines, such as disclosed in U.S. Pat. No. 3,531,358, issued to H. Rost, are known wherein the edge of a stack of sheets is placed on a support surface and clamped; and wherein an adhesive strip is pressed by heated platens to the edge and to sections on the sides of the stack which are contiguous with the edge. Typically, the strip is fixed against the edge of the book by a fixed amount of relative motion between a platen and the edge, and side platens are moved orthogonally, with respect to the direction of the relative motion, to fix the strip to the side sections. It is noted that, in such machines, an adhesive strip having a width which is fully engaged by the side platens during the binding of a stack of sheets having a particular thickness are not suitable for commerically binding a stack of sheets having a smaller thickness because parts of the strip will not be engaged by the side platens. Alternatively, with stacks of sheets which are larger the heated side platens come in direct contact with adhesive squeezed out of the strip and with the sides of the stack, thereby marring the appearance of bound stacks. Thus, to provide commercially acceptable books the width of the strip used must be tailored to the thickness of the stacks of sheets to be bound.

Accordingly, it is an object of the present invention to provide bookbinding apparatus for binding stacks of sheets, having thicknesses within a thickness range, with adhesive strips having the same width, the resulting books having a commercially acceptable appearance.

It is another object of the present invention to provide bookbinding apparatus wherein clamping means are moved against the sides of a stack of sheets to hold the stack, and means rotate the clamping means in inverse proportion to the thickness of the stack, thereby moving an edge of the stack of sheets to a position where an adhesive strip, having a fixed width, may be firmly applied to the stack to provide a book.

In summary, the invention provides apparatus for applying an adhesive bearing substrate to a stack of sheets. Structurely, the apparatus comprises: rotatable bipartite clamping means, means for biasing the clamping means into abutment with the stack of sheets, whereby the stack of sheets are compressed and held; means for supporting the substrate with its adhesive bearing side facing an edge of the stack of sheets; an arrangement of platens; means for rotating the clamping means to linearly drive the stack of sheets against the adhesive bearing side of the substrate and to move the other side of the substrate against at least one of the platens; and means for biasing the platens in the arrangement against said other side of the substrate, thereby fixing the adhesive bearing substrate to the stack of sheets to form a book.

Additional objects and features of the invention will become apparent by reference to the following description in conjunction with the accompanying drawings, in which:

FIG. 1 is a perspective view of a bookbinding machine which includes the subject invention;

FIG. 2 shows a cross-sectional view of an adhesive strip usable with the machine to bind a stack of paper sheets;

FIGS. 3–7 diagrammatically show parts of the machine and their general movement during a binding cycle of the machine.

FIG. 8 shows a top plan view of structure in the machine, parts of the structure having been removed to more clearly show means for supporting the stack of paper sheets, means for clamping the stack, and means for vertically moving the stack;

FIG. 9 shows a side plan view of structure in the machine, parts of the structure having been removed to more clearly show platens and strip guides, within the machine, mounted on synchronously movable support plates, and means for driving the platens;

FIG. 10 is a partial perspective view of means for controlling the horizontal space between the support plates and between the strip guides, part of a component clutch having been removed to show its internal structure;

FIG. 11 is a cross-sectional view of the clutch when a rod thereof is sliding in one direction;

FIG. 12 is a cross-sectional view of the clutch when the rod is biased in the opposite direction;

FIG. 13 is a partial top plan view of the structure, showing, in an actuated position, a release mechanism of the control means;

FIG. 14 is a cross-sectional view taken along line 14—14 in FIG. 13;

FIG. 15 is a partial cross-sectional view of the support plates and linkage, responsive to the control means, for setting the horizontal distance between the strip guides;

FIG. 16 is a side plan view of the linkage coupled the control means to the clamping means and of means for moving the clamping means into and out of engagement with the stack of sheets;

FIG. 17 is a perspective view of a paper driver which forms part of the means for clamping the stack of paper sheets;

FIG. 18 is a perspective view of the paper driver, a portion having been removed to show its internal structure; and

FIG. 19 is a side plan view of means for vertically moving the stack of paper sheets.

FIG. 1 shows a perspective view of a bookbinding machine 10 which embodies the subject invention. Machine 10 is capable of applying an adhesive bearing substrate of suitable length and width to an edge of a stack of paper sheets, thereby making a book. A functional description of how machine 10 operates is set forth below and is followed by a more detailed description of suitable structure for performing the functions described.

Referring to FIGS. 1 and 3, in the operation of machine 10 once a power switch 11 is actuated platens 12–14 within the housing 15 of the machine are heated with heating coils (not shown). Monitoring means (not shown) measure the temperature of the platens and when they reach a predetermined temperature an indicator light 16 turns on, thereby indicating that the machine is ready to perform a bookbinding cycle. To make a book a stack of paper sheets 17 to be bound is initially placed between page guides 18 and 19 at the extreme left end of the elongated slot 20 in the housing 15 (see dotted lines in FIG. 1). In this position, the pages rest on a movable plate 21 within the housing.

The knob 22 is coupled to the page guides by a slip clutch and linkage, more fully described hereinafter, such that rotation of the knob in the direction of the arrow 25 causes the page guides 18 and 19 to be moved toward each other until a pair of caliper members 23 and 24 mounted on pages guides 18 and 19 respectively, abut and compress the stack of paper sheets 17. Thereafter, because of the resistance offered by the compressed stack of paper sheets and the use of a slip clutch, further rotation of the knob in the direction of arrow 25 has no effect on the spacing between the page guides 18 and 19 and the caliper members 23 and 24. Simultaneously with the movement of the page guides 18 and 19 and the caliper members 23 and 24 toward each other, rotation of the knob 22 in the direction of arrow 25 brings the heated platens 12 and 13 (see FIG. 3) toward each other and, therefore, the space between the platens 12 and 13 is determined by the thickness of the compressed stack of paper sheets. As will become apparent, this is significant because such a setting of the distance between platens 12 and 13 permit their use in the binding of stacks of different thicknesses with only a slight movement of the platens. A linear clutch (more fully described below) holds the page guides 18 and 19 and platens 12 and 13 in the position described while rotation of the knob 22 in the opposite direction moves bipartite means 27 and 27*a*, for clamping the stack of paper sheets 17, into position for clamping and moves strip guides 28 and 29 into a position (see FIG. 3) for receiving a suitable length of an adhesive bearing strip 30. As will appear, in this embodiment, three such positions are available for three selectable widths of the adhesive bearing strip, each width of strip being usable for binding a stack of paper sheets having a thickness within a corresponding predetermined range.

After calipering, as described above, the stack of paper sheets 17 are moved, as indicated by arrow 32 in FIG. 1, to the extreme right of elongated slot 20 and actuate sensing means (not shown) which turn an indicator light 31 on if a cartridge 57 having an adhesive strip of suitable width for binding is operatively engaged with machine 10.

As disclosed by the cross-sectional view of strip 30 (FIG. 2), the adhesive bearing strip 30 comprises a formable substrate 33 of, typically, relatively heavy paper stock, and adhesive coatings 34 and 35. Adhesive coatings 34 and 35 constitute a plurality of strip-like formations comprising two heat activated adhesive types. Heat activated adhesives may be either of the low or high tack types. A low tack adhesive comprises an adhesive material which when heated becomes fairly molten or fluid, thereby providing a high degree of surface wet-out with a minimum application of pressure or heat. A typical low tack adhesive may be a mixture of about 80% by weight of an ethylene/vinyl acetate copolymer having a 90% ratio of ethylene to vinyl acetate and about 20% by weight of rosin acid ester. A high tack adhesive comprises an adhesive material which when heated remains highly viscous and somewhat immobile so that a definite amount of heat is necessary to wet-out a surface being adhered. A typical high tack adhesive may be a mixture of polyethylene, a rosin acid, and a metal salt of a carboxylic acid, present in weight proportions of 80/10/10, respectively. High tack adhesives have the advantage that, on application of heat and pressure, the bond created thereby immediately possesses a high degree of strength. On the other hand, the low tack adhesives have the advantage that on application of heat and pressure the adhesive flows readily or is wicked into the edges of the paper sheets to be bound. The strip 30 preferably has the high tack adhesive 35 uniformly applied to the substrate 33 while the low tack adhesive 34 is applied along the center line of the substrate with a relatively greater thickness than that of the high tack material. Typically, the width of the adhesive 34 is approximately equal to or slightly greater than the overall compressed thickness of the stack of sheets to be bound. For a more detailed description of the strip material, reference may be had to a U.S. Pat. application, Ser. No. 196,446, filed Nov. 1, 1971 by Donald W. Watson.

Referring again to FIG. 1, with suitable adhesive strip in the cartridge, actuation of a "bind button" 36 initiates an automatic binding cycle. More specifically, when button 36 is pressed a main drive motor 37 (see FIG. 3) is energized and rotates a main drive shaft 38 of the apparatus. A cam 39 carried by the main drive shaft effects movement of suitable linkage 40 resulting in movement of the clamping means 27 and 27a as indicated by arrows 41 and 42 in FIG. 4 and clamping of the stack of paper sheets 17. To this end, the page quides 18 and 19 are provided with suitable openings through which part of the clamping means move. After clamping, the main drive motor 37 is automatically de-energized by a timing circuit 26 for a predetermined period of time in order that an automatic strip inserter, such as described in a U.S. Pat. application, Ser. No. 392,583, filed on Aug. 29, 1973 by R. J. Kuhns, can insert a measured section 47 of strip 30 into the channel-shaped guides 28 and 29. Upon re-energization of the motor 37 a cam 43 carried by shaft 38 drives linkage 44, thereby rotating the clamping means and lifting the stack of paper sheets 17 from the movable plate 21 enough so that the plate 21 can be retracted from its page holding position by a cam 45 carried by the shaft 38 and connected by linkage 46 to the plate. Thereafter, the stack of paper sheets 17 can be plunged or moved in the direction of the heated platens 12–14. Referring to FIG. 5, simultaneously with the retraction of the plate 21 (see arrow 50), the lifting of the stack of paper sheets 17, and subsequent movement, as indicated by arrows 51–53, of the sheets downward, the platens 12 and 13 are moved toward each other by a cam 48 on shaft 38 and linkage 49 (see arrows 54 and 58). The cams 39 and 48 are designed to bring the stack of paper sheets into abutment with the strip section 47 and to move strip section 47 against the heated platens 12 and 13. Strip section 47 remains in contact with the top surfaces of the heated platens 12 and 13 for a period of time sufficient to effect preheating and softening thereof. After strip section 47 has been heated, the cams 43 and 48 effect a slight lifting of the stack of paper sheets and a separation of platens 12 and 13 sufficient to snugly accommodate the thickness of the compressed stack of sheets and the strip section. The stack of paper sheets 17 are then moved downwardly (see FIG. 6) and press strip section 47 into contact with heated and resiliently mounted bottom platen 14. Thereafter, platens 12 and 13 are biased against the strip section for a period of time sufficient to soften the high tack adhesive, thereby fixing the strip section to the sides of the stack of sheets. After the high tack adhesive has been softened the platens 12 and 13 are partially opened and "Cooking" of the low tack adhesive continues for a predetermined period of time. During this period the main motor is stopped by the

timing circuit **26.** Subsequently, the main motor is again energized and platens **12** and **13** are fully opened by cam **48** and linkage **49.** Sequentially, the resulting book is then lifted to a position slightly above plate **21,** plate **21** is returned to its book supporting position, and the resulting book is moved downwardly until it rests on the plate. Thereafter, the clamping means **27** and **27***a* are retracted from engagement with the book and the main motor is de-energized. The bound book can now be removed from the binding apparatus. It should be noted that in this plunge of the stack of paper sheets the clamping means are brought against abutment means **55** and **56** mounted on strip guides **28** and **29,** respectively. Further, abutment means **55** and **56** are sloped to limit the plunge in proportion to the thickness of the stack of paper sheets. With this arrangement platens **12** and **13** always fix edge sections of the strip section against the sides of the stack of paper sheets and, consequently, a single width of strip section can be used to bind a stack of paper sheets within a predetermined thickness range.

Structurally, the machine **10** includes within housing **15** a frame (see FIG. **8**) comprising upright frame plates **60** and **61** held in parallel by tie bars **62–65** and fasteners.

Referring to FIGS. **8** and **9,** each of tie bars **62** and **63** include a pair of flanged bearings **70** and **71** (only one of each pair being shown) which support a driven plate **72** bearing a horizontally disposed rack **73.** Rack **73** is engaged with a gear **74** rotatably mounted on a shaft **78** coupled (not shown) to the frame plates, the gear being above the rack. Gear **74** and a flanged bearing **67,** supported by a bracket (not shown) connected to tie rod **62,** engaged with the top of the plate **72** hold the plate down. Gear **74** in combination with a tie bar **64** bearing a pair of flanged bearings **75** (only one shown) support a driven plate **76** having on its underside a horizontally disposed rack **77,** rack **77** being engaged with gear **74.** To maintain rack **77** in engagement with gear **74** a pair of brackets **79** (only one shown) connected to tie bar **63** and shaft **78** each rotatably support flanged bearings **80** (only one shown) against the upper side of drive plate **76.** Further, a flanged bearing **68,** supported by a bracket (not shown) to tie rod **64,** cooperates with flanged bearing **75** to hold plate **76** down. Plates **72** and **76** carry spacers **81** and **82** which maintain in a horizontal plane support plates **84** and **83,** respectively. In turn, plates **83** and **84** support page guides **18** and **19,** respectively (see FIG. **3**). Thus, movement of support plate **83** in the direction indicated by arrow **41** causes rack **77** to rotate gear **74** and gear **74** moves page guide **19** toward approaching page guide **18.** Movement of support plate **83** in a direction opposite to arrow **41** causes the page guides to move apart. Lateral motion of the plates **72** and **76** with respect to arrow **41** is prevented by the flanged bearings shown in engagement with one set of edges of the plates and engagement of an opposite set of edges on the plates by the flanged bearings which are not shown. Support plate **83** is connected to means **86** for controlling the horizontal space between plates **83** and **84.**

Referring to FIG. **10,** the control **86** means include a horizontally disposed rod **88** rotatably connected (shown in part) to frame plates **60** and **61.** Rod **88** rotatably supports a radial link **89** having a pin **90** parallel to rod **88** and a hole **91.** In addition, rod **88** rigidly supports a ratchet **92** having a radially disposed oblong hole **94** and a pin **93** which extends, with clearance, through hole **91.** Pin **90** slidably extends through a hole **98** in an elbow-shaped member **99** fixed, such as by screws **100,** to support plate **83,** and an offset link **95,** coupled to knob **22** by slip clutch **96,** includes a cylindrical pin **97** which horizontally and slidably extends through oblong hole **94.** Thus, with support indicated by arrow **25** causes pin **97** to slide in oblong hole **94** while ratchet **92** is rotated and pin **93** abuts and drives link **89.** The resulting rotation of link **89** linearily drives plate **83** in the direction indicated by arrow **41.**

Frame plate **61** pivotally supports a pawl **101,** the pawl being biased against teeth **102** on the ratchet **92** by a tension spring **103** connected to pawl **101** and plate **61** (see FIG. **16**). As a result, if after knob **22** has been rotated in the direction of arrow **24** the knob is rotated in the opposite direction pin **97** rotates the ratchet **92,** thereby bring a leading edge of one of the teeth **102** into engagement with pawl **101.** Thereafter, further rotation in the opposite direction causes the clutch **96** to slip. During rotation of ratchet **92** in the opposite direction pin **93** moves in hole **91** but does not rotate link **88** because the width of the hole **91** is greater the distance traveled by the pin **93** prior to engagement of a tooth by pawl **101.**

The control means **86** also includes a clutch **87.** Clutch **87** is supported by a mounting block **105** fixed to one side of frame plate **61.** The other side of frame plate **61** supports (see FIGS. **10** and **13**) a bracket **106** having a hole **107** aligned with a hole **108** in the plate for rotatably supporting a cylindrical link **109** extending through the hole **107** and **108.** One end of link **109** is fixed to a handle **110** for rotating the link and the other end **111** of the link is fixed to a coupling **112** extending radially from the link. At each end of coupling **112** there is located a projecting cylindrical rod **113** and **114.** Rods **113** and **114** are parallel to link **109** and are used, as more fully described below, to release the clutch **87** and disengage the pawl **101** when the handle is rotated in the direction indicated by the arrow **115.**

Elbow member **99** rigidly supports a pin **116** snugly engaged with a hole **117** located at an end of a cylindrical rod **118** of the clutch. At least part of the rod **118** is slidably mounted in a cylindrical sleeve **119** having a flange **120** at the end closest the hole **117** and, between its ends, a plurality of spaced holes **121.** Referring to FIGS. **10, 11, 12,** and **14,** the axes of holes **121** extend radially into the sleeve and lie in a theoretical plane perpendicular to the axis of the sleeve. Moreover, the distances between adjacent holes are equal and each of the holes **121** includes a tapered section **122.** The tapered sections provide an abutment which, as more fully described below, permit bearings **123** slidably but snugly located in the holes **121** to protrude through the sleeve into contact with the rod **118** while blocking passage of the bearings into the center of the sleeve if rod **118** is removed.

The part of the outer surface of sleeve **119** which is located between the holes **121** and the flange **120** is slidably engaged with a cylindrical section **124** of a hole in a cylindrical member **125,** and elastic means in the form of a compression spring **126** surrounding a section of the sleeve abuts the flange **120** at one end and at the end **127** of member **125.** The hole includes a tapered section **128,** aligned with cylindrical section **124,** flaring away from the cylindrical section in a direction away from the flange, and bearings **123** have a diameter which is greater than the thickness of the wall of the

sleeve. Thus, with sufficient compression in spring **126**, as is desired, the bearings are brought into abutment with the rod **118** and the tapered section **128**.

The end **129** of member **125** includes a notch **130** large enough to permit the passage of a bearing **123**. This notch is used during assembly of the clutch to load the holes **121** with bearings. More specifically, in the loading operation the flange **120** is brought towards end **127**, one of the holes **121** is brought under the notch, a bearing is dropped into the hole, and the sleeve **119** is rotated to align another hole with the notch. With this arrangement bearings **123** engaged with holes **121** are trapped by the tapered section **128** as other holes are being loaded.

Mounting block **105** includes a large bore **131** slidably engageable with member **125** and a small bore **132** aligned with bore **131**, bore **132** being slidably engageable with sleeve **119**. The outer surface of member **125** includes an annular groove **133** and set screws **134** extending through the mounting block engage the groove to lock member **125** with respect to the mounting block. It should be noted that the rod **118**, the sleeve **119**, and the cylindrical member **125**, have a common axis which is parallel to the direction in which plate **83** is movable.

Operatively, when pin **90** applies a force in the direction of arrow **41** to elbow member **99** the force is transmitted via pin **116** to rod **118** and a resulting frictional force between rod **118** and bearings **123** moves the sleeve in the direction of arrow **41** (see FIGS. **10** and **11**). Referring primarily to FIG. **11**, with the bearings disengaged from the tapered section **128** rod **118** slides readily in the direction of arrow **41** and frictional force between rod **118** and sleeve **119** is balanced by spring **126**. Thus, the sleeve **119** is initially moved slightly as the rod slides through the sleeve. Referring to FIG. **12**, when the rod is subsequently brought to rest, spring **126** moves the sleeve in the direction indicated by arrow **42** and brings the bearings **123** back into contact with the rod and the tapered section. If a force tending to move the plate **83** backward is applied, the force is transmitted to rod **118** but frictional forces between the rod and the bearings and between the bearings and the tapered section, enhanced by a wedging action, prevent movement of the rod. Thus, it may be seen that the rod **118** is the clutched member of clutch **87** and when it is clutched the support plates **83** and **84** cannot be separated.

It should be noted that the spacing between the holes **121** and their alignment create an an equal distribution of the forces holding the rod, thereby minimizing excessive wear at localized points. Moreover, relative rotation between sleeve **119** and member **125** and rod **118** can be used to periodically change the contact surfaces used to clutch the rod, thereby minimizing localized wear. As is preferred, the tapered section **128**, the rod **118**, and the bearings are manufactured from hardened steel to add to the longevity of the clutch.

Referring to FIGS. **1**, **13** and **14**, when it is desired to permit backward movement of plate **83**, handle **110** is moved in the direction indicated by arrow **115**, rod **113** strikes the conical surface **136** of flange **120** and slidably moves the sleeve, thereby compressing the spring **126** and disengaging the bearings **123** from the tapered section **122**. In addition, rod **114** lifts pawl **101** out of engagement with the teeth **102** of ratchet **92**. As a result, the rod is not clutched, and knob **22** may be rotated to move the plate **83**. When the handle is moved back spring **126** moves the sleeve and the rod is again clutched. It will be appreciated that because the bearings are slidably but snugly mounted in the holes a minimum amount of backlash is exhibited when the rod is clutched.

Referring to FIGS. **1** and **10**, since plates **83** and **84** support page guides **18** and **19**, respectively, and page guides **18** and **19** support caliper members **23** and **24**, respectively, it will now be appreciated that rotation of knob **22** in the direction of arrow **25** will cause the caliper members to abut and compress the stack of paper sheets **17** therebetween. When, due to compression, the stack offers enough resistance to cause clutch **96** to slip further rotation of the knob in the same direction will not bring the plates **83** and **84** closer together and reverse rotation of knob **22** will not separate the plates unless handle **110** is actuated.

As shown in FIG. **15**, strip guides **28** and **29** include slots **139**, **140** (not all shown), and fasteners **141** extending through the slots slidably couple the strip guides **28** and **29** to plates **83** and **84**, respectively. The slots are adapted to permit motion of the strip guides **28** and **29** toward and away from each other. Referring to FIGS. **15** and **16**, motion between the guides is provided as follows. On the end diametrically opposed to the teeth **102** on ratchet **92** there is pivotally secured an end of a turnbuckle **142**, the other end of the turnbuckle being pivotally secured to the end of the long leg of an L-shaped link **143** and to an end of a link **144**. Link **144** is pivotally secured to the end of a short leg on an L-shaped link **145** and is pivotally secured, at a point between its ends, to a pin **146** fixed to frame plate **61**. The end of the long leg of L-shaped link **145** is pivotally secured to a straight link **147**. Link **147** is pivotally secured, at a point between its ends, by a pin **148** fixed to frame plate **61** and supports a pin **149** which is slidably engaged with a notch **150** at the end of the short leg of L-shaped link **143**. The elbow sections of links **143** and **145** are pivotally secured by pins **152** and **153** to drive elbow links **154** and **155**, respectively. Further, elongated slots **156** and **157** in links **154** and **155**, respectively, are slidably engaged with a pin **158** on a biased link **159**. With pin **158** stationary, rotation of knob **22** in the direction of arrow **24** causes the ratchet **92** to pull the turnbuckle **142** and pins **152** and **153** move with links **154** and **155**, respectively, toward each other. As shown in FIG. **15**, strip guides **28** and **29** include a slotted extensions **159** and **160** which slidably engage pins **153** and **152**, respectively. Thus, rotation of knob **22** in the direction of arrow **24** moves the strip guides toward each other until, as described above, the stack of paper sheets **17** causes clutch **96** to slip. From the foregoing, it will be seen that the space between the strip guides **28** and **29** and between plates **83** and **84**, when knob **22** is rotated in the direction of arrow **24** and clutch **96** slips, is dependent upon the thickness of the stack of paper sheets. After the stack of paper sheets **17** has been engaged, rotation of knob **22** in a direction opposite to arrow **24** causes pawl **101** to engage the first leading edge of the teeth **102** presented by the rotation of ratchet **92**, and strip guides **28** and **29** are separated to substantially fixed positions. Three leading edges are provided by ratchet **92** and, therefore, three different separations may be set for the strip guides, each separation being obtainable for a different range of stack widths. In this connection, it should be noted that the magnitude of the separations may be set

during assembly of the machine by appropriate rotation of turnbuckle **142.**

The mechanism for clamping and plunging the stack of paper sheets **17** includes: the bipartite clamping means; drive means for moving the clamping means into and out of abutment with the stack of sheets; and means for moving the clamping means to drive the stack of sheets toward and away from the platens.

Referring to FIG. **8,** the clamping means **27** and **27***a* include a pair of parallel rods **163** and **164** rotatably coupled to frame plates **60** and **61,** each of the rods **163** and **164** supporting parts for vertically moving the stack of paper sheets **17** when the rods are suitably rotated by said means for moving the clamping means. Structurally, rod **163** extends perpendicularly through horizontal slots **165** and **166** in frame plates **60** and **61,** respectively, (see FIGS. **19** and **16**) and flanges connected to rod **163** prevent axial movement of the rod while permitting rotation by the moving means. A pair of arms **165** and **166** rotatably mounted on rod **163** are rigidly connected to end sections **167** and **168,** respectively, of an angle iron **169,** and a pair of arms **170** and **171,** rigidly connected to the rod, are coupled by tension springs **172** and **173** to the end sections **167** and **168,** respectively. The ends of arms **170** and **171** are elbow shaped and extend under the arms **165** and **166,** respectively. Therefore, rotation of the arms **170** and **171** downwardly, by rod **163,** causes the springs **172** and **173** to stretch, thereby biasing angle iron **169** downwardly at both of its ends. Rotation of arms **170** and **171** upwardly bring their elbow ends into abutment with arms **165** and **166,** respectively, thereby moving angle iron **169** upwardly. Angle iron **169** rigidly supports a plurality of similar paper drivers **174–177.** Referring to driver **177** in FIGS. **8, 17** and **18,** each of the drivers include a U-shaped member **178,** one leg of the member being fixed to the angle iron **169** and the other leg of the member having a pair of extensions **179** and **180** to which a pin **181** is suitably fixed in parallel with the angle iron **169.** Pin **181** rotatably supports an element **182** to which a flat friction pad **183** is attached for engaging the stack of paper sheets. Element **182** includes at its lower end a stop **184** which is brought into abutment with the U-shaped member by a wire spring **185,** stop **184** being adapted to cooperate with spring **185** for keeping the pad **183** approximately in a vertical position prior to its engagement with a stack of paper sheets. A screw **186** threadably engaged with the angle iron and said one leg of the member **178** serves to reinforce the U-shaped member so that it is not distorted when the clamping means are brought into abutment with a stack of paper sheets and to keep the pad **183** at a predetermined distance from angle iron **169.** Screw **186** is secured by nut **187.** Rod **164** similarly supports fixed arms, rotatable arms fixed to an angle iron, springs for biasing the bracket and drivers fixed to the bracket, each of the drivers being opposite one of the drivers **174–177.** Thus, when the clamping means **27** and **27***a* are actuated the vertically disposed stack of paper sheets is compressed by spaced sets of opposing drivers. In the clamping process, because the friction pads are almost vertically disposed, vertical motion is not imparted to the stack of paper sheets. It should be noted that the angle irons are driven at their end sections and that, as a result, in the automatic binding cycle the spaced sets of drivers can uniformly press an edge of the stack of paper sheets against the low tack adhesive on the strip section.

The means for driving the stack of sheets toward and away from the platens are shown in FIGS. **8** and **19,** and include: the shaft **38** driven by motor **37** (see FIG. **3**), the cam **43** mounted on shaft **38,** and linkage **44.** As best shown in FIG. **19,** linkage **44** comprises a T-bar **190** having a vertical slot **191** in its stem section and a horizontal slot **192** and **193** in each of its arm sections. T-bar **190** is slidably coupled to the outside of frame plate **60** by a bolt **194** which serially extends through a spacer (not shown), through slot **191,** and through a washer **195,** bolt **194** being secured by a lock washer **196.** In addition, T-bar **190** is slidably coupled to the outside of frame plate **60** by a bolt **197** which serially extends through a spacer **199** (see FIG. **8**) and through a vertical slot **198** in frame plate **60,** the bolt being secured by a lock washer. Thus, T-bar **190** is movable vertically. A follower link **201** pivotally connected at one end to plate **60** and at the other end slidably to the stem of T-bar **190** includes a follower **202** which is biased downwardly against cam **43** by a tension spring **203** connected to the frame plate and the T-bar. As a result, the vertical position of the T-bar is controlled by the cam **43.** A crank arm **205** rigidly connected to rod **163** is slidably coupled to the T-bar **190** by a bolt **206** which serially extends through slot **193,** a washer **208** (see FIG. **8**) and a hole (not shown) in the crank arm, the bolt **206** being secured by a nut **209.** Similarly, a crank arm **221** rigidly connected to rod **164** is slidably coupled to the T-bar **190** by a bolt **210** which serially extends through slot **192,** a washer **212** (see FIG. **8**) and a hole (not shown) in the crank arm, the bolt **210** being secured by a nut **226.** Thus, the clamping means **27** and **27a** cannot rotate while the T-bar is stationary but can be moved toward or away from each other. In fact, referring to FIG. **16,** elbow links **154** and **155** are coupled to rods **164** and **165** by springs **213** and **214,** respectively, and when knob **22** is rotated in the direction of arrow **24** the clamping means are moved towards each other. Thereafter, reverse rotation of knob **22** to set the strip guides eases the tension in the springs and the clamping means are in position to be acted on by means for moving the clamping means into abutment with the stack of paper sheets.

The means for moving the clamping means into abutment with the stack of paper sheets includes the shaft **38** driven by motor **37** (see FIG. **3**), the cam **39** mounted on shaft **38,** and linkage **40.** Referring to FIG. **16,** linkage **40** comprises: a bracket **215** fixed to frame plate **61** for slidably engaging link **159;** a tension spring **216** connected to the bracket and link for biasing the link upwardly; a threaded link extension **217** pointing downwardly and supporting a nut **218;** and a follower link **219** pivotally connected at one end and in abutment with the nut **218** at the other. Follower link **219** includes a follower **220** which is kept in abutment with cam **39** by the action of tension spring **216.** The tension in the spring may be adjusted by varying the position of nut **218** on extension **217.** From the foregoing, it may be seen that rotation of cam **39** can be used to drive link **159** downward, thereby causing elbow links **154** and **155** to pivot about pins **152** and **153,** respectively. Such rotation drives the clamping means into abutment with a stack of paper sheets therebetween and stresses the linkage. With the linkage shown in FIG. **16** stressed the position of the pins **152** and **153** on a cycle to cycle basis is repeatable and, therefore, the space between the strip guides favors the use of standard size adhesive strip sections. With the book clamped, as previously

stated, a strip section 47 is inserted, the clamping means lift the stack and the plate 21 on which the stack rested is removed by a cam 45 mounted on motor driven shaft 38 and linkage 45 (see FIG. 5).

The strip guides 28 and 29 and the rods 163 and 164, to name a few machine components, are elongated members which in the operation of the machine are moved toward and away from each other but remain in parallel with each other. parallelism is maintained by, for example, providing adjacent frame plate 60 linkage such as is shown in FIG. 16, by coupling the drive provided by the ratchet 92 and the cam 39 to the linkage, and by coupling the linkages to the adjacent parts of the rods and strip guides.

Referring to FIG. 8, plate 21 is slidably coupled by bolts 222 and nuts 223 to slots 224 and 225 which are parallel to the frame plates 60 and 61. In view of the detailed structure set forth of linkage responsive to springs and to cams on motor driven shaft 38, and because linkage 45 similarly includes: a support, a link pivotally coupled to the support, said link being connected at one end to the plate 21 and at the other end to a cam follower, and a spring secured to the support and the link for biasing the cam follower against cam 45, it is believed one reasonably skilled in the art can proivde the specific structure and a figure showing the details of linkage 45 has not been included herein.

While plate 21 is being withdrawn and the stack of paper sheets is in vertical motion, the platens 12 and 13 (see FIG. 9) are set in motion by cam 48 mounted on motor driven shaft 38 and linkage 49 (see FIG. 5). Referring to FIG. 9, elbow links 227 and 228 are rigidly coupled to shafts 229 and 230, respectively, shafts 229 and 230 being rotatably supported (not shown) by plates 72 and 76, respectively. Links 227 and 228 include slots 231 and 232, respectively, the slots being maintained horizontally by a pin 233 extending therethrough. Pin 233 is fixed to a follower link 234 rotatably supported by a shaft 235 coupled to the frame plates, the follower link having a follower 236 which rides on cam 48. Shaft 229 rigidly supports an arm 238 and rotatably supports a slotted link 239, link 239 and arm 238 being coupled by a spring 240. Similarly, shaft 230 rigidly supports an arm 241 and rotatably supports a slotted link 242, link 242 and arm 241 being coupled by a spring 243. Slotted links 239 and 242 are slidably coupled to pins on platens 13 and 12, respectively. Platens 13 and 12 are slidably coupled to plates 84 and 83, respectively, by fasteners 141 extending through slots 246 (only one shown) in the platens. Thus, if follower 236 is driven downwardly by cam 48, elbow links 227 and 228 are rotated, slotted links 239 and 242 are rotated by springs 240 and 243, respectively, and platens 12 and 13 are brought together. Downward motion of follower 236 also causes the follower link to stretch a spring 244 connected to a pin 245 on frame 60 (not shown). Therefore, when the follower is not urged downwardly by the cam 48 the spring 244 restores the linkage 49 to the position shown in FIG. 9. In restoring the linkage, the arms 238 and 241 abut extensions 249 and 250, respectively, on the slotted links and provide a maximum separation between the platens. It should be noted that the linkage described is connected to the platens at one of its ends and that similar linkage is connected to the other ends (not shown) to maintain substantially the same spacing throughout the length of the platens 12 and 13.

In FIG. 9 it may be seen that the maximum space between the platens 12 and 13 is determined by the separation between the support plates 83 and 84 and, as previously stated, the separation of the support plates is determined by the thickness of a stack of sheets to be bound. Cam 48 is designed such that one of its lobes 48a drives the platens toward each other so that the strip section can be preheated thereon. Thereafter, cam section 48b partially moves the platens slightly apart. In this position the platens can be separated slightly by the entry of the stack and strip and, therefore, snugly wrap the edge of the stack with the strip. Subsequently, lobe 48c biases the platens 12 and 13 against the strips to fix it to the stack.

In view of the foregoing description, it should be appreciated that the use of the cam driven T-bar arrangement permits movement of the clamping means against the stack of sheets and rotates the clamping means as much as is required to bring the clamping means 27 and 27a into abutments 55 and 56, respectively (see FIG. 7). In turn, when the clamping means contact abutments 55 and 56 and platens 12 and 13 press against the adhesive strip, the pressing is performed against at least the upper part of the strip, thereby obviating the occurrance of free strip edges in the finished book and minimizing contamination of the platens with adhesive from the strips. The latter tends to prevent marring with adhesive subsequently bound books.

It is to be understood that the description herein of a preferred embodiment, according to the invention, is set forth as an example thereof and is not to be construed or interpreted as a limitation on the claims which follow and define the invention.

I claim:

1. Apparatus for applying an adhesive bearing substrate to a stack of sheets, comprising:
   a. rotatable bipartite clamping means;
   b. means for biasing the clamping means into abutment with the stack of sheets, whereby the stack of sheets are compressed and held;
   c. means for supporting the substrate with its adhesive bearing side facing an edge of the stack of sheets;
   d. an arrangement of platens;
   e. means for rotating the clamping means to linearly drive the stack of sheets against the adhesive bearing side of the substrate and to move the other side of the substrate against at least one of the platens; and
   f. means for biasing the platens in the arrangement against said other side of the substrate, thereby fixing the adhesive bearing substrate to the stack of sheets to form a book.

2. Apparatus as defined in claim 1 wherein said means for rotating the clamping means includes biased means slidably coupled to a frame, and means responsive to a motor for moving the biased means.

3. Apparatus as defined in claim 2 wherein said biased means include a T-bar, and an elastic member coupling the T-bar to the frame; and wherein the motor responsive means include a cam coupled to the motor and a cam follower coupled to the T-bar.

4. Apparatus as defined in claim 3 wherein the clamping means are slidably connected to a pair of aligned slots in the T-bar, said slots being substantially perpendicular to the direction in which the T-bar is movable by the motor.

5. Apparatus as defined in claim 4 wherein said means for rotating the clamping means includes means, responsive to the thickness of the stack to be bound, for limiting rotation of the clamping means.

6. Apparatus as defined in claim 5 wherein said means for limiting rotation of the clamping means are supported by the means for supporting the substrate.

7. Apparatus as defined in claim 6 wherein said means for biasing the platens include another cam coupled to the motor and to two of the platens in the arrangement, said cams being aligned so that said another cam biases the two platens against the other side of the substrate when the means for limiting rotation limit rotation of the clamping means.

8. Apparatus as defined in claim 7 wherein the adhesive on the substrate is heat sensitive and said platens activate the adhesive when the platens are biased against said other side of the substrate.

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