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(54) COPYING OR PRINTING APPARATUS

(71) We, CANON KABUSHIKI KAISHA, a Japanese Company of 30-2, 3-chome, Shimomaruko, Ohta-ku, Tokyo, Japan do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

The present invention relates to a copying or printing apparatus.

According to the present invention there is provided a copying or printing apparatus comprising:

a plurality of operative means including processing means for performing an image forming process in which an image is formed on a recording medium;

input means for entering an input signal related to the operation of the processing means, and

control means operable to control the operation of the processing means in accordance with said input signal, said control means comprising memory means storing a program for the operational control of said processing means, and a plurality of outputs for providing control signals carrying instructions for controlling said operative means, said control means being arranged to provide on one of said outputs a plurality of distinguishable forms of control signal, each corresponding to a respective control operation for the operative means.

Apparatus according to the invention is therefore economical with regard to the use of outputs of the control means.

An embodiment of the present invention will now be described by way of example with reference to the accompanying drawings, in which:—

Brief Description of the Drawings

Fig. 1 is a cross sectional view of an example of a copier wherein the present invention is applicable;

Fig. 2 is a cross sectional view of a paper feed section thereof wherein a manually inserted cassette is utilized;

Fig. 3 is a cross sectional view an optical system and an illuminating section of the present invention;

Fig. 4 is a perspective view showing an accurate utilized as a linear guide device;

Fig. 5 is a perspective view of a drive-guide section of the optical system;

Figs. 6 and 7 are cross sectional views of the illuminating section;

Fig. 8 is a schematic drawing of a conventional linear guide device;

Fig. 9 is a cross sectional view of the paper feed section;

Fig. 10 is a perspective view thereof;

Fig. 11 is a perspective view of a clutch mechanism for controlling a paper feed device;

Fig. 12 is a perspective view thereof;

Fig. 13 is a cross sectional view of a conventional paper feed control clutch;

Fig. 14 is a perspective view of a loop forming guide plate;

Fig. 15 is an elevation view of a copy control section;

Figs. 16, 17, 18 and 19 are flow charts of sequence control;

Fig. 20 is a flow chart of key entry;

Fig. 21 is a time chart in book mode;

Figs. 22 and 23 are time charts in sheet mode;

Fig. 24 is a circuit diagram for achieving the time charts shown in Figs. 22 and 23;

Fig. 25 is a control block diagram of the present invention wherein a computer is employed;

Figs. 26(A), (B), (C) and (D) are circuit diagram, name list, pulse wave chart and a drawing of cassette change cam, respectively, corresponding to Fig. 25;

Fig. 27 is a diagram of an embodiment of the matrix circuit in Fig. 26;

Fig. 28 is an internal circuit diagram of CPU in Fig. 26;

Fig. 29 is an illustration of register addresses of the RAM in Fig. 28;

Fig. 30 is a partial flow chart of the control by CPU; and

Figs. 31-1 to 31-7 are flow charts of the control by CPU.

Description of the Preferred Embodiments (Machine)

Referring to Fig. 1, an original 1 is placed on a glass plate of an original table 2 constituting an original supporting face on the upper surface of the machine casing, and is subjected to a slit exposure by means of an optical system consisting of an illuminating lamp 3, a first mirror 4 displacing integrally therewith, a second mirror 5 displacing in a same direction as that of said first mirror 4 with a velocity half of that of said first mirror 4, a switching mirror 6, a lens 7 and a fixed mirror 8, thereby to form an image of said original onto a drum 9.

The surface of said drum 9, which is an endless photosensitive member comprising an insulating surface layer, a photoconductive layer and a conductive base, is electrostatically charged with a charger 10, and, upon reaching the exposure section 11, is exposed to the image of the original, combined with simultaneous charge elimination by means of a charge eliminator 12.

The photosensitive drum surface is successively subjected to a flush exposure by a flush exposure lamp 13 to form an electrostatic latent image on said surface, and is introduced into a developing station 14.

The development is conducted by wet process utilizing a developing roller 15. Successively the excessive developing liquid is squeezed by a post-charger 16.

Then the image formed on said drum 9 is transferred, by means of a transfer charger 17, onto a copy sheet 20 supplied from a feed section 18 or 19.

The copy sheet, after the transfer, is separated from the drum 9 in the separating section 21, then is fixed in a fixing section 22 and ejected by means of an ejecting roller 23 onto a tray 24. On the other hand the photosensitive drum surface is cleaned by a blade 25 maintained in pressure contact with said surface to remove remaining toner on said drum, and is thus prepared for the succeeding cycle. In case of copying a bound original, the switching mirror 6 is placed in a position represented by double-dot chain lines.

An automatic feed device 26 for sheet originals can be utilized when the switching mirror 6 is placed in the full-line position and the moving mirrors 4, 5 are placed at the right end (full-line positions). In this case the original passing through the exposure section 30 is illuminated by the lamp 3, and the image of said original is formed, by means of said switching mirror 6, lens 7 and fixed mirror 8, onto the drum 9. Said lamp 3 is same as that used for the bound original. The sheet originals 28 are stacked on an original table 27 of the automatic feed device 26, and an uppermost sheet is separated by means of a separating roller 29 and conveyed, by means of a series of feed rollers 31, 32, 33 and 34, through the exposure section 30 to the original tray 35.

Automatic continuous feeding of sheet originals can be achieved by said automatic feed device 26. Also by making the transfer speed of said feed rollers 31—34 somewhat faster than that of said separating system 29, it becomes possible to provide a gap between the succeeding sheet originals whereby the detection of the leading or trailing end of each sheet original is facilitated.

Fig. 1 shows a state wherein either a main cassette 73 or a sub-cassette 74 is usable, in connection therewith an upper or a lower feed roller 53 being actuated by means of a switching button.

Fig. 2 shows a state wherein a manually inserted cassette 75 is used. A cassette receiver 80 is articulated to an axis 76 fixed on the main body.

The manually inserted cassette 75 is slidably mounted on a cassette receiver 77, of which an extremity is fixed to a shaft 79 articulated on the main body. The shaft 79 is rendered swingable by means of a motor and the position thereof is selectable by means of a button.

Also as shown in Fig. 2, there are provided paper detecting elements (a lamp

and a light-receiving element 103) in a position in the copy sheet path corresponding to the distance 1 between the exposure section and the transfer section. Upon detection of the trailing end of a copy sheet the optical system is reversed by a control to be explained later.

Now referring to Figs. 3 to 7 there will be given an explanation on the guiding of optical system and on the illuminating section.

The first mirror 4 is fixed on a supporting member 36 which is coupled with an inner member 37 of a linear guide known under a trade name "Accuride". The Accuride is provided, as shown in Fig. 4, with a structure of a plurality of rollers 40 retained by a retainer 39 within two linear spaces each composed of grooves respectively formed on an inner member 37 and an outer member 38, whereby said inner member 37 is guided linearly with respect to said outer member 38. Said spaces confining said rollers 40 are dimensioned slightly smaller than the outer diameter thereof to give a predetermined pressure thereto whereby a relative movement without play being realized between said inner and outer members. As shown in Fig. 5, the outer member 38 covers the stroke of said first mirror 4 and mounted to the machine frame (not shown) by means of mounting members 41. The inner member 37, being of a length substantially equal to that of mounting portion of the supporting member 36 for said first mirror, is guided over the full length of said outer member, riding switchingly on many rollers 40. On the other end of said supporting member 36 there is provided a roller 42 supported by a rail 43 fixed to the main body.

The second mirror 5 is fixed to a supporting member 44 which is in turn fixed to an inner member 37 of a downwardly fixed Accuride. A conventional linear guide system is schematically shown in Fig. 8, wherein mirror supporting members 36, 44 are linearly guided along a rod-shaped rail 45 supported on both ends thereof. Such system is unable to guide the mirrors stably and with high precision because (1) the rail 45, being only supported by the both ends thereof, is of a limited rigidity, (2) the span (l) of supporting portion particularly of the supporting member for the first mirror has to be limited in order to avoid mutual interference of supporting portions of said supporting members, and (3) a certain play is inevitable between the rod and the thrust bearing fitted thereon. In contrast thereto, the mechanism described above enables a stable reciprocating movement with an extremely high precision because (1) The Accuride can be fixed, at any portion thereof, to the main body, (2) the Accuride itself has a large dimension with an accordingly enlarged cross section, (3) the supporting span (l) can be made satisfactorily large as there is no mutual interference between the supporting portion of the Accuride and the supporting portions of supporting members for the first and second mirrors, and (4) there exists no play between the inner and outer members as explained before.

In Fig. 3 the full-lined positions are home positions from which the first and second mirrors 4, 5 are displaced to the right to perform scanning of the original, and, upon completion thereof, are returned to said home positions by means of a spring 45. In case a button for automatic feed device for sheet originals is actuated, the mirror 5 is displaced by means of a clutch motor to the chain-lined position at right and locked there as to be explained later. In this case the lamp 3 is displaced to a position allowing illumination of sheet originals. The details of related portion are shown in Figs. 6 and 7.

Fig. 6 shows a state of scanning an original placed on the glass plate of original table 2. A supporting arm 46 fixed to the mirror supporting member 36 is provided with an axis 47, on which rotatably supported is an integral structure of an illuminating lamp 3, a reflector 48 and a supporting follower 49, wherein said follower 49 being provided at an end thereof with a roller 50 to enable the function thereof as a follower. Fig. 6 shows the details in the vicinity of the first mirror 4 during the copying of a bound original, while Fig. 7 shows the details in the vicinity of the illuminating section while the automatic feed device for sheet originals is in function. Upon displacement to the right-hand end, the first and second mirrors mutually approach due to the speed difference therebetween. The supporting member 44 for the second mirror is provided with a cam plate 51, which is traced by said roller 50 to direct the lamp 3 and the reflector 48 toward the exposure section 30 of a sheet original as shown in Fig. 7.

Now there will be given a detailed description on the paper feed section while referring to Figs. 9, 10, 11 and 12. A paper feed roller 53 is fixed on an axis 54 thereof which is rotatably supported on an arm 55. Said arm 55 is provided with a fixed shaft 56 which is rotatably supported by the main frame, whereby said paper

feed roller 53 is rendered rotatable around the shaft 56. The arm 55 is further provided with a spring 57 biasing said arm upwards. The axis 54 is provided with a follower roller following a cam 59 which is controlled by a single-rotation clutch adapted to making an intermediate stop during rotation, as explained in the following with reference to Figs. 11 and 12. A cam shaft 60, passing through and supported by a frame 61, is provided with a pulley 63 which is driven by a motor through a belt 62. A spring clutch consisting of a drum portion 63, of said pulley 63, a clutch drum 64 fixed on said shaft 60, a clutch spring 65 and stop ring 66 is controlled by a solenoid 67. When the solenoid 67 is not energized, a lever 68 is located in a full-lined position in Fig. 11 to engage a projection 66, of said stop ring with said lever 68 thereby maintaining the clutch in disconnected position. Upon energizing of the solenoid 67 the lever 68 is displaced to a chain-lined position 68' to release the engagement with said projection 66, whereby the clutch is connected to cause rotation of the cam 59. However, upon rotation of ca. 180°, an another projection 66₂ becomes engaged with the lever 68' to again disconnect the clutch, whereby the paper feed roller 53 is lowered by said cam 59 to a chain-lined position 53' shown in Fig. 9.

In said lowered position a friction pulley 69 (Fig. 10) provided on one end of the paper feed roller shaft 54 comes into friction contact with a constantly driven capstan 70 (Figs. 9, 10) to drive said paper feed roller 53.

Deactivation of solenoid 67 disengages the projection 66₂ from the lever to connect again the clutch, which is again disconnected upon returning to the original full-lined position in Fig. 11 after a rotation of ca. 180°. The clutch spring 65 is engaged at one end thereof with the stop ring 66 and at the other end thereof with the clutch drum 64 to maintain relative positional relationship between the projections 66₁, 66₂ of the stop ring 66 and the cam 59 even after repeated clutch functions.

Such intermediate stop function of the cam is useful in increasing the design freedom, as the stopping can be freely selected by the period of solenoid activation.

Fig. 13 shows a conventional example of cam control mechanism for achieving such intermediate stop, wherein (66) is a stop ring, (66₁) and (66₂) are recesses for stopping said stop ring, and (b) and (c) are levers provided rotatable around a shaft (d) to engage with said recesses. A lever (a) with a pin (a') is rotated by a solenoid (67) around said shaft (d) to control said levers (b) and (c). Though a detailed explanation of the functions of such conventional system is omitted herein, the mechanism of the present invention is apparently simpler than such conventional system, and is therefore cheaper and more reliable. In contrast, the conventional system is inevitably of a lower reliability and of a higher cost due to the accumulated precisions (allowances) of component parts and to complex mutual movements of the component parts.

Now referring to Fig. 9, a paper sheet ejected from a cassette 73, 74 or 75 is advanced as indicated by double-dotted chain line P by the direction of ejection, rigidity and weight of paper, thus coming into contact with register rollers 52 which are in stopped state to form a loop P', and is further advanced upon start of rotation of said rollers 52. Such conventional paper feed mechanism often fails to form a desired loop P' but results in paper jamming between the cassette 75 and a guide plate 71 resulting from formation of an inverted loop P". This is found out due to insufficient air supply between the paper and the guide plate 71 when the paper sheet is to be displaced from the state P to P' whereby the paper remains being pressed in the position P.

In order to prevent such trouble, therefore, the guide plate 71 and the lower guide plate 72 are respectively provided with plural openings 71₁, 72, for air supply as shown in Fig. 14. Said openings may be provided on either one of said guide plate. Though in the embodiment illustrated in Fig. 14 there are provided oblong openings in spreading arrangements toward the downstream in order to avoid engagement with paper sheet, a similar effect can also be obtained by providing plural circular openings.

(Control)

Now there will be given an explanation of a process control for the machine. This control is featured in that a high-speed continuous copying is rendered possible by controlling the functions of original feeding and other process means by the position of a transfer sheet after the start of feeding thereof, regardless of the size of said transfer sheet; further in that the process timing can be maintained unchanged through a process control achieved by reading a memory storing

programmed process timing for book mode and sheet mode even when a mode is instructed after the process is started with an another mode; further in that a limited number of output lines is effectively utilized in program control by counting the signals from load control signal lines and controlling the functions of plural loads; and further in that a limited number of input signal lines is effectively used to reduce the power consumption by combining the input means of instructing copy number and detecting copy state with the output signal lines of program control.

(Operation Input Section)

Fig. 15 shows a control for controlling the copier of the present invention. 120 is a display section for indicating the paper size in the cassette, 121 are display elements for indicating a selected cassette, 122 is a switch for selecting a manually inserted cassette, 123 is a switch for selecting the upper cassette, 124 is a switch for selecting the lower cassette, wherein said switches being retaining switches, each of which, upon actuation, turns off other switches. 125 are display elements for indicating the preset copy number and the number of copies made, 126 are ten keys for presetting the copy number, 127 is a clear key for correcting the preset copy number, 128W, 128P, 128L and 128J are display elements for respectively indicating Waiting, Paper lacking, Liquid lacking and Jammed paper, 129 is a stop button for temporarily interrupting the copying, 130 is a start button for book copy, and 131 is a start button for automatic feeding of sheet originals.

(Computer Control)

In the following there will be given an explanation of an embodiment for performing the sequence and other controls of the above-mentioned copier by means of a microcomputer.

Now referring to Fig. 25 illustrating a block diagram of a circuitry therefor, 201 is a computer chip element, 202 is a matrix circuit for supplying input signals to said element 201, 203 is a means for detecting the state of the copier, 204 is a gate circuit for output signals from the computer, 205 is a driver circuit for driving the function elements, 208 is an oscillator assisting said drive, 206 is a decoder for performing displays by the signals from the computer, and 207 is a display means.

Now referring to Fig. 26 showing the details of the circuits in Fig. 25, the microcomputer chip 201, composed of an element TMS 1000 manufactured by Texas Instruments, is provided with four data input terminals K1, K2, K4 and K8, output terminals 01—04 as the output 1 and output terminals R0—R12 as the output 2. The output 1 terminals are used for indicating the copy number on the display elements D1 and D2, and connected thereto through a segment decoder. The output 2 terminals are utilized for function control of load elements and scanning of input matrix circuit.

(Peripheral Circuits)

The aforementioned gate circuit is provided with so-called decoder function, by combining the signals from said output 2 terminals to obtain further diversified output signals.

Three display lamps for Feed Missing Display and for two Jam Displays are controlled by a single output terminal R10, but there is provided a counter for counting the clock signals for display from said terminal R10 to drive different lamps.

The gate circuit supplies the output signals from the CPU to the input matrix circuit and the output interface circuit.

Said interface circuit amplifies the signals from said gate circuit to drive solenoids and lamps. The AD loads are driven through triacs of which trigger signals are obtained as AND outputs with the output from the oscillator.

In the matrix circuit, the output signals from the output 2 terminals and from the gate circuit are utilized for scanning input for the matrix circuit. These scanning lines cross with the input lines to the microprocessor to constitute a matrix, and there are provided switches at the crossing points thereof corresponding to the input points (Fig. 27).

Thus, supposing that the numbers of scanning lines and microprocessor input lines are x and y respectively, the maximum possible number of switches is xy.

Said switches are composed of keyboard switches in the control section, microswitches for control signals, and other signal generating switches in various detection circuits (for example for detecting paper, for detecting master clocks

etc). Thus the input to the microprocessor (CPU) is performed upon release of an output signal of level 1 to the scanning lines.

Now the functions of the above-described circuit will be briefly explained in the following. The key input signals from the control section (signals from numeral ten keys, clear key, start keys) and from the jam reset switch are taken into the CPU upon receipt of the output terminal R0—R2 and R9 thereof and of a signal (signal indicating before start) from terminal R4 inverted by a gate 265. Said scanning signals are clock signal shown in Fig. 26(C). The 2-digit number thus taken into the CPU is stored in a RAM, and is displayed on the display elements D1, D2 by driving said elements alternately through the switching elements 266, 267 by alternate outputs from the terminals R11 and R12 and by selecting the necessary segments of said elements by the simultaneous 4-bit output from the terminals $\theta 1$ — $\theta 4$. Upon completion of preparatory step such as key entry, the signal from the terminal R4 starts the main motor and performs the pre-exposure. Also said signal from R4 designates the input switches in the matrix (for register signal RS generation, clock pulse CP generation and transfer paper discharge signal CPOS generation), thus enabling input of sequence timing signals when the drum is rotated by the main motor. Also the copy paper input signal CPIS and the stop signal STOP are supplied to the CPU utilizing the exposure lamp drive signal R6 and blank lamp drive signal R7. Under the condition that the drum is rotated, the primary charger, AC discharger, whole surface (flush) exposure lamp, paper feed plunger and register clutch are driven by the output signals from R0—R2. However said input instructions are blocked by the inverted signal of the R4 output signal. An output signal OS1 of a sheet original first detector 106 is supplied to the CPU upon receipt of an inverted output by a gate 268 of the paper feed plunger drive signal from R1 and of the sheet clutch drive signal from R1. Also the input into the CPU of a detection OS2 from a second detector 107 is achieved upon receipt of an AND output from a gate 270 receiving the register clutch drive signal from R2 and the transfer paper input signal. In this manner the input and output terminals of a limited number of a CPU can be effectively utilized. Also overlapped inputs can be prevented even if set signals from different output terminals are simultaneously supplied to the input matrix.

The optical system displacing motor is actuated by an AND output from a gate 271 receiving the output signals from the terminals R9 and R5. This will be later explained in detail in connection with the optical system position check in sheet mode.

The input signals relating to cassettes are supplied to the CPU by the set signal from the output terminal R3. The cassette selection signal and the cassette position detection signal are inputted by a short pulse from R3, and in case the manual cassette is selected (auxiliary cassette selection button AUX is ON), if the auxiliary cassette position detecting switch ACS is not ON, the set signal from R3 is continued until the switch ACS becomes ON whereby the cassette motor is switched on. Said motor does not start upon receipt of the initial set pulse.

The optical system home position detection signal OHP2 in sheet mode is inputted by the set signal from the output terminal R9. Upon identification of ON state thereof, the output terminals R5 and R9 are not set, and the optical system displacing motor is therefore not started. On the other hand, upon identification of OFF state thereof, the terminals R5 and R9 release set signals to activate the optical system displacing motor and the forward clutch to displace the optical system in a determined direction, and upon reaching ON state of aforementioned detection signal the output signal from R5 is reset to terminate the functions of the motor and clutch.

While the terminals R0—R2 and R9 release successive clock signals in case of key entry, namely prior to the start of copying, the output signals for controlling the various loads after the start of copying cycle are of a length required to switch off said loads.

If the transfer paper input signal CPIS is not detected upon release of set signal from R6, the terminal R10 releases a single pulse signal to give a Feed Missing Display. Also if the transfer paper is jammed and cannot be ejected (CPOS signal not detected upon R4 set signal), the terminal R10 releases two pulse signals to perform a Transfer Paper Jam Display. Furthermore if the sheet original is jammed so that the second detector OS2 is not actuated, the terminal R10 releases three pulses to perform a Sheet Original Jam Display. For this purpose there is provided a counter 272 of which output terminals 1, 2 and 3 release display drive signals,

which are reset by a drum rotation stop signal $\overline{R4}$ and a delayed signal after the power switch-on, namely by the start of drum rotation or by the power switch-on.

A condenser of 47 μF connected to the CPU constitutes a CPU reset circuit when the power is switched on.

Now the interior of the computer chip element will be explained in the following, while making reference to Fig. 28. ROM is a read-only memory storing the master program for performing the sequence of the copier in predetermined order in the addresses thereof, and allowing the contents thereof by designating the addresses thereof. In said ROM the programs (key entry program, equipment function program, machine ending program etc.) in binary codes are stored from an address 0 to a necessary final address.

RAM is a random access memory for storing the copy number and the control signal temporarily during the copying process.

KI is an input section for receiving external signals. ID is an instruction decoder for decoding the code signals from the ROM and dividing said code signals into finer control signals α for conducting each step.

ALU is an arithmetic logic unit for data processing, and Acc is an accumulator for storing the input and output data and the result of logic processing. R0 is register with a latch function, of which content is utilized as control output signals.

The CPU and the peripheral circuits explained above perform the key entry flow, process sequence flows in book and sheet modes, finishing mode flow etc. shown in Figs. 16—20, according to the detailed flow chart by instruction codes shown in Fig. 31 and program code lists shown in Tabs. 1 and 2.

The ROM in CPU stores the above-mentioned lists in binary codes and in the order of steps, said codes being read at an extremely high speed (for example 10 μsec for each step in the flow shown in Fig. 31) to perform the above-mentioned flows.

For simplicity the power supplies to the CPU and the peripheral circuits and the clock pulse source for driving the CPU are omitted from the foregoing explanation.

(Key Entry Cycle)

Fig. 20 shows the interaction between the RAM and keys in the key entry flow.

Upon power on, all the outputs of microprocessor are cleared, and the content of RAM is cleared. Then a data "1" is stored in the location (0, 1) of the RAM (hereinafter called location 1) and the flow proceeds to the key entry cycle.

The key entry is performed by means of numeral keys 126, a Clear key 127 for copy number correction, a book mode copy start key 130, a sheet mode copy start key 131 and stop keys 129 for stop instructions.

The copy number can be selected with two digits up to 99, of which first order and second order are stored respectively in the RAM location 1 and location 2. If no key is depressed a number "01" is displayed due to the content RAM location 1 previously set as explained above, thus always allowing single copying without actuating the numeral keys. If two or more copies are needed to the numeral keys are depressed accordingly. Upon actuation of any key, an identification step is conducted to identify if said key is a numeral key or an other key, and, if identified as a numeral key, the flow stores the input numeral i to the RAM location 1 with corresponding display and awaits the next key actuation.

If it is identified as the clear key, the data in RAM locations 1 and 2 are cleared, and the flow stores again "1" in the RAM location 1 and awaits the next key actuation. The flow proceeds to the succeeding cassette change step upon depression of a copy start key. Then an identification is performed to identify if a stop signal is released, and, if yes, the program again awaits the next key actuation. If no, the program proceeds to the copy sequence.

The stop signal is released if the transfer sheet or the developer is lacking or when the fixing heater has not reached a predetermined temperature.

If numeral keys are actuated twice in succession, the data in the RAM location 1 is transferred to the location 2, and the second data is stored in the RAM location 1. For example in case of 72 copies, the data storage is conducted as shown in Fig. 29.

Upon succeeding actuation of any keys other than numeral keys the program performs the functions in same manners as explained before.

When the program has passed the key entry program and entered the copy sequence, the keys no longer provide input data even if depressed, thereby preventing erroneous functions.

(Process Sequence)

Figs. 16—18 show sequence control flow charts from power put-on to the end of copying in the copier and Figs. 19 and 20 are time charts indicating the function timings of process means.

5 The timing signals for performing the process after the power on and the copy instruction by the foregoing key entry cycle are formed based on the clock signals CP of 1 pulse per 1 mm of process speed (drum rotation speed 100 mm/sec).

10 After the main switch is turned on, the copy sequence is not initiated for a waiting time during which the fixing heater is energized and reaches a predetermined temperature.

After the lapse of said waiting time, the copy sequence is rendered possible if the transfer sheet and the toner are properly provided.

(Cassette Change)

15 There are provided three cassettes, of which the upper and lower cassettes accommodate the standard sizes of higher frequency of use to enable copying of two sizes without manual cassette exchange. Also there is provided a manually inserted (auxiliary) cassette for enabling use of a transfer paper of a non-standard size.

20 These three cassettes can be selected by the button switches 122, 123 and 124.

As both the upper cassette and the auxiliary cassette utilize the same paper feed device, either cassette not in use is to be placed so as not to the paper feed from the other cassette. This state is detected by a microswitch 100 functioning in connection with the cassette displacing mechanism. Said mechanism is driven by a motor 108 which is controlled by said microswitch.

25 Namely upon selection of the auxiliary cassette, the presence thereof in the determined position is detected by the ON state of the switch 100 (ACS), but in case of OFF state thereof the cassette motor connected with a cam 101 is rotated to expel the upper cassette toward the outside and set the auxiliary cassette to the determined paper feed position until said switch becomes ON. On the other hand

30 when the upper cassette is selected, the motor is rotated until the point b reaches the switch 100 to retract the auxiliary cassette and set the upper cassette instead.

In Fig. 2, 150 and 151 respectively indicate a lamp and a light-receiving element for detecting transfer paper in each cassette.

(Book Mode)

35 Now the process sequence in the book mode copying will be explained with reference to the flow chart in Fig. 16 and the time chart in Fig. 21.

40 The copy sequence is initiated by depressing the copy button 130. At first a drum drive motor 112 is switched on to initiate the rotation of photosensitive drum, and simultaneously initiated is the counting of clock pulses CL as well as the preliminary charging and exposure to reduce the potential unevenness on the photosensitive drum, by means of the output signals from R4 and R9. Upon counting 300 pulses, the output signals from R0 and R7 turn, on the primary charger 10, AC discharger 12, flush exposure lamp 13, liquid squeeze charger 16, transfer charger 17 and blank exposure lamp 102. Upon further counting of 120

45 clock pulses, the optical system displacing clutch 109 is turned on by the output signal from R5 to advance the optical system from the home position. Further a register clutch 110 is turned on by the output signal of R2 to cause the rotation of register roller 52. Upon further counting of 6 clock pulses a paper feed plunger 113 is energized by the output signal of R1 to lower the constantly driven paper feed roller 53 to advance the transfer paper from the cassette 73, 74 or 75. Also the original illuminating lamp 3 is lighted by the output signal of R6 and starts displacement with the optical system 4, 5 while illuminating the surface of an original. Also the blank exposure lamp 102 is turned off.

50 Upon counting of 60 pulses after the paper feed, the detector 103 performs the detection of paper 20, and, if not detected, the program proceeds to the routine F whereby the terminal R10 releases a single pulse to give a feed missing display.

55 In such case all the drive systems are turned off except the heater control and the feed drive motor 111 which are maintained in function. In case the upper 74 or the lower cassette 73 is utilized, the program proceeds to the routine G, and the copying sequence is restarted by depressing the start button after removing the transfer paper incorrectly fed. In case of the auxiliary cassette 75, the feed missing display indicates the absence of paper therein as this cassette is not provided with means for detecting the remaining amount of paper therein. In this case the

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cassette motor 108 is started to expel the auxiliary cassette to the outside to a determined position at which the microswitch 100 is turned off to terminate the function of the cassette motor 108. By again depressing the start button after inserting the transfer sheets into the cassette, the cassette motor is activated to guide the cassette into the machine, and upon reaching a determined position the microswitch 100 is actuated as shown in Fig. 26(D) to release a signal, which terminates the function of the cassette motor and starts the copy sequence.

If the transfer sheet arrives within afore-mentioned counting of 50 clock pulses, and upon further counting of 50 clock pulses from said arrival, the register clutch 110 is disconnected to stop the rotation of the register rollers 52 whereby the leading end of the transfer paper collides with said rollers to temporarily stop the advancement thereof. Thereafter a register signal RS released by a switch 116 upon passing of the optical system through a determined position connects the register clutch to start the rotation of said register rollers, thereby causing the advancement of transfer paper through said rollers toward the drum. Said register signal is released at a timing in such a manner that the leading end of the image formed on the drum coincides with the leading end of said transfer paper.

Upon receipt of the register signal, the paper feed plunger 113 is deactivated to terminate the paper feed function of the paper feed roller.

Upon passing of the transfer paper through the detector 103, the exposure lamp 3 and the optical system displacing clutch 109 are both turned off, whereby the optical system is made free and returned to the home position by means of the spring. During said reversing displacement of the optical system, there is lighted the blank exposure lamp 102. Also the preset copy number is reduced by one. If after a jam reset operation which is to be explained later, this subtraction does not take place in order to compensate the loss of jammed copy.

The program checks the remaining copy number, and, if 0, proceeds to the finishing mode (routine D). If it is not 0, the copying sequence further proceeds. Also the program proceeds to the finishing mode if there is released, at this point, a copy stop signal (by depression of the stop button or by the lack of transfer paper or toner).

In the absence of said stop signal, upon receipt of the register signal RS released at the reversing of the optical system, there is conducted a counting of 124 clock pulses, of which period is selected slightly longer than the time from the signal release of register signal generator to the return of optical system to the home position. Upon completion of counting of 124 pulses, the optical system is ready to start from the home position for starting the succeeding copying cycle.

As the developing device is functioned in synchronization with the main motor, the photosensitive drum is rotated upon counting 300 clock pulses after the end of copying whereby the surface thereof is cleaned with the developer and the blade 25.

(Sheet Mode)

In the following there will be explained the sequence control in sheet mode while making reference to the time charts in Figs. 22 and 23 and to the flow chart in Fig. 17.

The optical system to be used is same as that used in the book mode. Thus the optical system, if placed in a position for the book mode, is displaced to the position determined for the sheet mode by depressing the sheet start button 131. The optical system advanced by the displacing motor therefor and the forward clutch is stopped upon actuating a microswitch 104 (OHP2), and simultaneously the exposure lamp 3 is deflected to a direction shown in Fig. 1 adapted for the sheet copying.

Successively, in a similar manner as in the book mode, there is conducted the selection of a cassette followed by the turning on of the drum motor, preliminary exposure lamp, preliminary charger, primary charger, AC discharger, transfer charger, whole surface (flush) exposure lamp and blank exposure lamp, and thereafter the sheet mode sequence (routine C) is started upon counting of 120 clock pulses.

Upon completion of counting of said 120 pulses, the sheet clutch is energized to start the rotation of feed roller 29, by which the stacked sheet originals are conveyed, sheet by sheet, from the tray 27. At the same time the register clutch is also connected. Upon counting of 100 clock pulses after the leading end of an original by the first original detector 106 (OS1 on), the paper feed plunger 113 is energized to supply the transfer paper from the cassette and to light the original

exposure lamp 3, while extinguishing the blank exposure lamp 102. In this manner the image exposure is conducted while the original is transferred, thereby performing the latent image forming process. Also upon counting of 50 clock pulses after the start of paper feeding there is identified if the transfer paper has reached the detector 103, thus to judge the presence of error in paper feeding in a same manner as explained before. Upon identification of correct arrival of the transfer paper there is further identified if the leading end of an original reaches the second detector 107 within further 60 clock pulse counting. In case of absence of the arrival of the original (OS2 off), the program, judging that the original is jammed on the way, interrupts the copying sequence and releases three pulses from the terminal R10 to perform the original jam display.

The copy cycle of sheet mode can be restarted by depressing the sheet start button again after the jammed original is eliminated.

If the second detector 107 detects the original within said 60 clock pulses, there is further conducted a counting of 50 clock pulses from said detection, upon completion of which the register clutch is disconnected to stop the rotation of register rollers 52, whereby the advancement of the transfer paper is interrupted. Upon further counting of 50 clock pulses the register clutch is connected to start the advancement of the transfer paper thereby keeping the leading ends of said paper and of developed image on the drum in register. The paper feed plunger is deactivated as the transfer paper is pinched between the register rollers.

The counter for counting the original number is increased by one when an original has passed through the first detector 106.

This result is stored in the above-mentioned location of the RAM (Fig. 29) and is displayed in succession from 01 on the above-mentioned copy number display device 125. It is to be noted that the copy number setting and the corresponding display by the numeral keys are forbidden in the sheet mode operation.

Thereafter the program checks if the copying cycle is to be continued or to be temporarily interrupted (due to the absence of transfer paper or toner, or by the actuation of stop button). If the stop instruction is given, the program extinguishes the exposure lamp 3 and turns on the blank exposure lamp when the transfer paper has passed the detector 103 and proceeds to the finishing mode (Fig. 18).

Even in case the copying is to be continued, if a next original does not reach the first detector 106 within 50 clock pulses after the passing of the preceding original through the first detector, the program turns off the exposure lamp and turns on the blank exposure lamp upon completion of passing of the transfer paper and proceeds to the finishing mode.

If a next original arrives at the first detector 106 within the above-mentioned 50 clock pulses, there are further counted 50 clock pulses (i.e. 100 pulses in total) whereupon the program waits the passing of the transfer paper. If the transfer paper is still in transfer, the next original cannot be advanced as the next transfer paper cannot be fed. In such case, therefore, the sheet clutch is disconnected to temporarily stop the transfer of original (cf. time chart in Fig. 22). Upon completion of the passing of the transfer paper, the sheet clutch is immediately connected to restart the advancement of original, and simultaneously the paper feed plunger 113 is energized to feed the next transfer paper. Thereafter continued are the sequences of exposure, transfer and finishing in the above-mentioned manner.

On the other hand, in case of a short-sized transfer paper of which passing can be detected within 100 clock pulses after passing the first detector, the program follows the time chart shown in Fig. 23. In this case the sheet clutch is not disconnected but maintained in function to continue the original feeding and exposure, and the transfer paper is fed at the 100th pulse.

The sequence control thereafter is conducted in the above-mentioned manner. As explained in the foregoing, the control of start of original exposure by detecting the trailing end of the transfer paper renders possible a high-speed continuous copying regardless of the size of the original and of the transfer paper.

The detection signals from the detectors 106, 107 and 103 are respectively called S1, S2 and S3.

An another example of sheet mode control according to the size as mentioned above can be realized by the circuit shown in Fig. 24, wherein COPY is a copy button, DISC is a high voltage source, M is a drum motor, Blank is a blank exposure lamp, S. CL is a sheet clutch, R. CL is a register clutch, LAMP1 is an exposure lamp, PL is a paper feed plunger, CUP is determined copy number completion signal, S1' is the second or thereafter of the signal S1, COUT is a

counter for counting the signal S1, CUT1—5 are counters for counting clock pulses CL and adapted for generating a pulse upon counting clock pulses of a determined number, wherein CUT5 releasing a step signal upon counting clock pulses of a determined number and being reset by the input of said signal to the terminal R; S1 and S3 are inverted signals of the signals S1 and S3, G1—G3 are AND gates and G9—G12 are OR gates; and the operation elements (motor etc.) are on-off controlled by the output signals (M etc.) released in the above-mentioned circuit.

The function of said circuit follows the aforementioned timing chart and will not be explained in detail.

Now there will be given an explanation on the function of the CPU in, as an example, the control for optical system displacement as a preparation for scanning directly prior to performing the sheet mode sequence, while making reference to a part of the above-mentioned detailed flow chart.

In the sheet mode operation the optical system, as explained before, has to be located in a position exclusively designed for this mode. If not located in such position, the optical system is displaced by the rotation of the displacing motor therefor and the actuation of the forward clutch, the position detection switch 104 is actuated upon arrival of the optical system at the stop position. Upon detection of actuation of said switch, the displacing motor and the forward clutch are immediately disconnected whereby the optical system stops at a position exclusive for the sheet mode.

The above-mentioned sequence will be further explained with reference to the program steps shown in Fig. 30(A) and (B).

The ROM releases a control signal (code) for each step by the clock pulses for driving the CPU. The output signals thus obtained are decoded by the instruction decoder ID to perform the program in succession. At first, upon output of a control code from a RAM location corresponding to the step 1, the decoder ID decodes this control code, and a numeral 9 is stored in the register YR through ALU by the control signal 2, to ALU and YR. In the step 2 a register R9, designated by said register YR among the registers R0, is set. In the step 3 the input data in the key input section KI is stored through ALU into the accumulator Acc. As the output of register R9 is released at the step 1, the input of the optical system home position detecting switch OHP2 is selected and it is identified if said switch OHP2 is open or closed (cf. matrix circuit in Fig. 26). Thus an input signal "0" or "1" of K4 in the key input section KI is stored in the accumulator Acc as a code of which second bit corresponds to the K4. Then in the step 4 a numeral "0" is set in the register YR through ALU.

In the step 5 the data stored in the accumulator Acc in the step 3 is transferred and stored in the location (0, 0) of the memory RAM designated by the register YR. In the step 6 it is identified if the second bit of the data in said memory location (0, 0) is "1" or not. If the data is "1" (yes) signifying that the optical system is identified to be in the position for sheet mode, the next step 7 is conducted. On the other hand if the data is "0" (no) signifying the failure of identification, the step 7 is skipped and the next step 8 for displacing the optical system is conducted. In the step 8 a numeral "5" is set in the register YR. In the step 9 the register R5 which is designated by said register YR among the registers R0, is set, and the output thereof is supplied to the driver to switch on the forward clutch. Thus, in combination with the above-mentioned output of the register R9, the optical system starts to displace toward the position for sheet mode (cf. Fig. 26). The step 10 is a jump instruction with a label LB1 to return to the step 1, and this loop function is repeated until the detecting switch OHP2 becomes actuated. When the OHP2 is actuated upon arrival of the optical system at the position for sheet mode, the second bit of the input data becomes "1" whereupon conducted is the step 7 which is a jump instruction to a label LB2. Thus successively performed is the step 11 designated by LB2. The step 11 stores a numeral "9" in the register YR, and the next step 12 resets the register R9 which is selected, among the registers R0, by said register YR. Similarly the register R5 is reset in the steps 14 and 15. In this manner the outputs of registers R9 and R5 are reset to switch off the displacing motor and the forward clutch, whereby the optical system is stopped at the position for sheet mode.

The register addresses of the RAM are schematically shown in Fig. 29.

The location (0, 0) corresponds to the position of memory in the step 5 in Fig. 30 explained above. This location is utilized as a test bit for identifying the input signals. The addresses 5 and 6 are utilized as registers for storing "1" by the flag instructions and used as routine identifying means in other flow steps in Fig. 31.

Also in Fig. 29 there are shown registers for storing the input copy number in the key entry cycle (addresses 3 and 4), for storing the finished copy number in the sequence flow cycle (addresses 1 and 2), for storing clock pulse number to be counted for jam identification (addresses 9—11) and for storing clock pulse numbers to be counted for load control timing (addresses 7 and 8).

In the operational sequence disclosed herein the preset copy number on the counter is reduced by one at each copy completion but the copying of same number can be repeated by simply depressing the start button since the preset copy number is still memorized in the memory addresses 3 and 4.

The stop flag, entry flag etc. are stored in a same bit area because they have different timings, thus economizing the registers.

The flags employed in Figs. 29 and 31 are as follows:

display flag: set for driving display unit D1

stop flag: set when temporary stop, no paper etc.

entry flag 1: set after key entry

entry flag 2: set after entry "1"

jam flag 1: set when paper is jammed

jam flag 2: set when pulse count for jam identification reaches a preset number

clear flag: set when clear key is actuated

sheet mode flag: set when sheet mode is selected auxiliary cassette flag: set when auxiliary cassette is selected

pulse flag 1: set when the pulse count does not reach a preset number

pulse flag 2: set when the pulse number for jam identification is preset.

The functions of CPU in the key entry, sequence control and finishing flow are detailedly shown also in the flow charts of Fig. 31.

(Jam Detection)

If the transfer paper reaches the outlet within a determined period after the feeding thereof from the register rollers 52 is checked by identification of paper arrival at the outlet after counting a determined number of clock pulses CP released in response to the drum rotation. The paper arrival is detected by the microswitch 117 which thereupon releases the transfer paper discharge signal CPOS. The counting of clock pulses is started from the timing of release of transfer paper from the register rollers 52. The CPU, performing very fast functions, is capable of achieving various controls between two clock pulses. Thus the clock pulse counting for jam detection can be performed without affecting the controls on various elements by incorporating a clock counting program for jam detection into the main flow while waiting various input signals or counting clock pulses for control timing. Stated otherwise different pulse countings can be conducted at the same time.

More specifically there is provided a flow (Fig. 19 I_1 — I_2) for setting "300" in the RAM locations 9—11 after the second turning on of the register clutch shown in Fig. 16, and also there is provided a jam detection flow I_2 — I_3 for identifying the 300 pulses within the timing identification loop for load function for example the CPI count step or register signal identification loop step.

If the paper does not reach the detector 117 upon jam detection check, all the drives (particularly those of higher danger such as high-voltage source, heater etc.) are cut off to interrupt the copying operation, and the transfer paper jam display lamp is lighted. The paper conveyor belt is maintained in function to allow paper ejection. The optical system may be an obstacle in removing the paper jammed in the machine. For this reason upon detection of paper jamming the output terminals R9 and R5 are set to drive the optical system displacing motor 114 thereby displacing the optical system to the position for sheet mode. Upon reaching the determined position the optical system actuates the microswitch 104 to release the signal OHP2 thereby turning off the signal R5 to cut off said displacing motor. In this case the optical system is mechanically locked and is therefore not reversed. The output signal from R9 is still maintained.

Opening and reclosing of the upper cover for jammed paper removal actuates a microswitch 105 (Fig. 3), to release a signal for resetting the jam detection, the input of said signal being performed by the output R9 shown in Fig. 26(A).

Upon repressing thereafter of the start button the output R9 is terminated to actuate a plunger 115 for releasing the optical system which thus is released from

the locking and is reversed to the home position for book mode by means of a spring.

It is also possible to displace the charger 17 and roller 21 upon jam detection in order to facilitate jammed paper elimination.

5 The above-mentioned clock pulses are generated, by means of an internal generator, at a rate of 1 pulse/mm of process speed. 5

Said clock pulses can be generated, for example, by optically detecting the holes provided on a rotor plate rotating with the rotation speed of the drum.

10 Although the conventional discrete control circuit has to be provided with a key entry prohibition circuit to prohibit key entries during the copying operation, the control system of the present invention is free from erroneous operation even when, for example, the start button for sheet mode is depressed during the copying operation in book mode since the sequential control by microprogramming does not accept the key entries once the copy cycle is started after the proper key entries. Such technology utilizing stored program is also applicable to the copiers of various copying modes such as A4/A3 sizes, one-side and two-side copying, reduced size and same size copying. 15

20 As to the terms used in Fig. 31 and Tab. 1, reference should be made to the TMS 1000 Series, "Programmer's Reference Manual" published by Texas Instruments. 20

TABLE 1
Program Step
General Assembler
Assemble of TMS1000 New Instruction For B . B

25	STMT	SOURCE	STATEMENT	25
	1	OPT	LIST, XREF, PROM, STAT	
	2	TNI06	SEQUENCE PROGRAMME	
	3	PAGE	0	
	4 LB9	ALEC	1	
30	5	BR	LB314	30
	6	ALEC	2	
	7	BR	LB14	
	8	ALEC	4	
	9	BR	LB15	
35	10	TCMIY	3	35
	11	BR	LB16	
	12 LB314	BL	LB315	
	13 LB13	TCMIY	0	
	14	BR	LB16	
40	15 LB14	TCMIY	1	40
	16	BR	LB16	
	17 LB15	TCMIY	2	
	18	BR	LB16	
	19 LB10	TCY	0	
45	20	ALEC	1	45
	21	BR	LB17	
	22	ALEC	2	
	23	BR	LB18	
50	24	ALEC	4	50
	25	BR	LB19	
	26	TCMIY	7	
	27	BR	LB16	
	28 LB17	TCMIY	4	
	29	BR	LB16	
55	30 LB18	TCMIY	5	55
	31	BR	LB16	
	32 LB19	TCMIY	6	
	33	BR	LB16	
	34 LB11	TCY	0	
60	35	ALEC	1	60
	36	BR	LB20	
	37	TCMIY	9	
	38	BR	LB16	
	39 LB20	TCMIY	8	

TABLE I (contd.)

	40	BR	LB16	
	41 LB12	ALEC	1	
	42	BR	LB21	
5	43	ALEC	2	5
	44	BR	LB22	
	45	TCY	0	
	46	TCMIY	0	
	47	TCMIY	0	
10	48	TCY	5	10
	49	SBIT	3	
	50	BR	LB16	
	51 LB22	TCY	6	
	52	SBIT	0	
15	53 LB21	TCY	7	15
	54	SETR		
	55	KNEZ		
	56	BR	LB23	
	57	RSTR		
20	58	BL	LBSQ	20
	59 LB23	RSTR		
	60	BL	LB24	
	61 LB16	TCY	5	
	62	LDP	1	
25	63	BR	0	25
	64	PAGE	1	
	65	TBITI	1	
	66	BR	LB25	
	67	TBITI	2	
30	68	BR	LB26	30
	69 LB27	TCY	1	
	70	TMA		
	71	IYC		
	72	TAM		
35	73	TCY	4	35
	74	TAM		
	75	TCY	0	
	76	TMA		
	77	IYC		
40	78	TAM		40
	79	TCY	3	
	80	TAM		
	81	TCY	5	
	82	SRIT	1	
45	83 LB24	CALL	SUBA	45
	84	CALL	SUBB	
	85	CALL	SUBA	
	86	CALL	SUBB	
	87	TCY	5	
50	88	TBITI	3	50
	89	BR	LB28	
	90 LB25	TBITI	3	
	91	BR	LB309	
	92	BL	LB4	
55	93 LB309	BL	LB3	55
	94 LB28	BL	LB3	
	95 LB26	RBIT	2	
	96	TCY	1	
	97	TCMIY	0	
60	98	BR	LB27	60
	99 LBSQ	CALL	SUBA	
	100	TCY	6	
	101	TBITI	0	
	102	BR	LB36	
65	103	LDP	2	65

TABLE 1 (contd.)

	104	BR	0	
	105 LB36	BL	LBSMI	
	106	PAGE	2	
5	107 LB37	CALL	SUBA	5
	108	TCY	3	
	109	CALL	SUBC	
	110	TBITI	3	
	111	BR	LB30	
10	112 LB31	TCY	3	10
	113	CALL	SUBE	
	114	TBITI	1	
	115	BR	LB32	
	116	TBITI	2	
15	117	BR	LB33	15
	118	TBITI	0	
	119	BR	LB33	
	120	TCY	3	
	121	RSTR		
20	122	BR	LB37	20
	123 LB32	CALL	SUBA	
	124	BR	LB31	
	125 LB30	TCY	6	
	126	SBIT	1	
25	127 LB34	TCY	3	25
	128	CALL	SUBE	
	129	TBITI	1	
	130	BR	LB33	
	131	CALL	SUBA	
30	132	BR	LB34	30
	133 LB33	TCY	3	
	134	RSTR		
	135	TCY	4	
	136	SETR		
35	137	TCY	7	35
	138	TCMIY	6F	
	139	TCMIY	6F	
	140 LB38	CALL	SUBD	
	141	TCY	6	
40	142	TBITI	3	40
	143	BR	LB39	
	144	TCY	7	
	145	TCMIY	6D	
	146	TCMIY	64	
45	147 LB40	CALL	SUBD	45
	148	TCY	6	
	149	TBITI	3	
	150	BR	LB41	
	151	TCY	0	
50	152	SETR		50
	153	TCY	7	
	154	SETR		
	155	LDP	3	
	156	BR	0	
55	157 LB39	CALL	SUBA	55
	158	BR	LB38	
	159 LB41	CALL	SUBA	
	160	BR	LB40	
	161	PAGE	3	
60	162	TCMIY	6E	60
	163	TCMIY	6E	
	164 LB42	CALL	SUBD	
	165	TCY	6	
	166	TBITI	3	
65	167	BR	LB43	65

TABLE 1 (contd.)

	168	TBITI	0	
	169	BR	LB44	
5	170 LB311	TCY	5	
	171	SETR		5
	172	TCY	2	
	173	SETR		
	174	TCY	7	
	175	SETR		
10	176	TCMIY	5	
	177	TCMIY	0	10
	178 LB45	CALL	SUBD	
	179	TBITI	2	
	180	BR	LB326	
15	181 LB325	TCY	6	
	182	BR	LB327	15
	183 LB326	TCY	0	
	184	TBITI	2	
	185	BR	LB325	
20	186	BL	LBJAMN 82	
	187 LB327	TBITI	3	20
	188	BR	LB46	
	189	SETR		
	190	TCY	1	
25	191	SETR		25
	192	TCY	7	
	193	RSTR		
	194	TCMIY	6D	
	195	TCMIY	6C	
30	196 LB47	CALL	SUBD	
	197	TBITI	2	30
	198	BR	LB329	
	199 LB328	TCY	6	
	200	BR	LB330	
35	201 LB329	TCY	0	
	202	TBITI	2	35
	203	BR	LB328	
	204	BL	LBJAMN82	
	205 LB330	TBITI	3	
40	206	BR	LB48	
	207	TCY	0	40
	208	LDP	4	
	209	BR	0	
	210 LB43	CALL	SUBA	
45	211	BR	LB42	
	212 LB46	CALL	SUBA	45
	213	BR	LB45	
	214 LB48	CALL	SUBA	
	215	BR	LB47	
50	216 LB44	BL	LB5M2	
	217	PAGE	4	50
	218	TBITI	3B	
	219	BR	LBBO	
	220			
55	221 LB107	TCY	9	
	222 LB50	RSTR		55
	223	DYN		
	224	BR	LB50	
	225	TCY	10	
60	225	SETR		60
	226	RSTR		
	227	TCY	6	
	228	TBITI	1	
	229	BR	LB53	
65	230	BR	LB54	
				65

TABLE 1 (contd.)

	231 LB53	TCY	3	
	232	CALL	SUBE	
	233	TBITI	1	
5	234	BR	LB55	5
	235	TCY	3	
	236	RSTR		
	237 LB54	BL	LB87	
	238 LB55	CALL	SUBA	
10	239	BR	LB53	10
	240 LB49	TCY	7	
	241	TCMIY		
	242	TCMIY	6C	
	243 LB57	CALL	SUBD	
15	244	TBITI	2	15
	245	BR	LB332	
	246 LB331	TCY	6	
	247	BR	LB333	
	248 LB332	TCY	0	
20	249	TBITI	2	20
	250	BR	LB331	
	251	BL	LBJAMN82	
	252 LB333	TBITI	3	
	253	BR	LB58	
25	254	TCY	2	25
	255	RSTR		
	256 LB60	CALL	SUBF	
	257	TBITI	1	
	258	BR	LB61	
30	259	CALL	SUBA	30
	260	BR	LB60	
	261 LB61	TCY	1	
	262	RSTR		
	263	TCY	2	
35	264	SETR		35
	265	TCY	6	
	266	SBIT	2	
	267	TCY	9	
	268	TCMIY	6D	
40	269	TCMIY	64	40
	270	LDP	5	
	271	BR	0	
	272 LB58	CALL	SUBA	
	273	BR	LB57	
45	274	PAGE	5	45
	275	TCMIY	68	
	276 LB65	CALL	SUBD	
	277	TCY	0	
	278	TBITI	3	
50	279	BR	LB310	50
	280	BR	LB334	
	281 LB310	TCY	5	
	282	TBITI	2	
	283	BR	LB335	
55	284 LB67	CALL	SUBA	55
	285	BR	LB65	
	286 LB335	TCY	0	
	287	TBITI	2	
	288	BR	LB67	
60	289	BL	LBJAM	60
	290 LB334	TCY	5	
	291	RSTR		
	292	TCY	6	
	293	RSTR		
65	294	TCY	7	65

TABLE 1 (contd.)

	295	SETR		
	296	TCY	5	
	297	TBITI	3	
5	298	BR	LB300	5
	299	TCY	1	
	300	DMAN		
	301	BR	LB71	
	302	A10AAC		
10	303	TAM		10
	304	TCY	2	
	305	DMAN		
	306 LB71	TAM		
	307	BR	LB70	
15	308 LB300	RBIT	3	15
	309 LB70	TCY	1	
	310	MNEZ		
	311	BR	LB301	
	312	TCY	2	
20	313	MNEZ		20
	314	BR	LB301	
	315 LB69	TCY	7	
	316	TCMIY	6E	
	317	TCMIY	63	
25	318 LB73	CALL	SUBD	25
	319	TBITI	2	
	320	BR	LB339	
	321 LB340	TCY	6	
	322	BR	LB341	
30	323 LB339	TCY	0	30
	324	TBITI	2	
	325	BR	LB340	
	326	BL	LBJAMN	
	327 LB341	BL	LB343	
35	328 LB301	BL	LB336	35
	329	PAGE	6	
	330 LB343	TBITI	3	
	331	BR	LB74	
	332	TCY	0	
40	333	RSTR		40
	334	TCY	2	
	335	RSTR		
	336	TCY	7	
	337	RSTR		
45	338	TCY	8	45
	339	RSTR		
	340	TCY	7	
	341	TCMIY	63	
	342	TCMIY	64	
50	343 LB76	CALL	SUBD	50
	344	TBITI	2	
	345	BR	LB345	
	346 LB344	TCY	6	
	347	BR	LB346	
55	348 LB345	TCY	0	55
	349	TBITI	2	
	350	BR	LB344	
	351	BR	LBJAMN	
	352 LB346	TBITI	3	
60	353	BR	LB77	60
	354	BL	LB81	
	355 LBJAMN	TCY	5	
	356	SBIT	3	
	357 LBJAM	CALL	SUBA	
65	358	TCY	9	65

TABLE 1 (contd.)

	359 LB78	RSTR		
	360	DYN		
5	361	BR	LB78	
	362	TCY	10	5
	363	SETR		
	364	RSTR		
	365	SETR		
10	366	RSTR		
	367	SETR		10
	368	TCY	5	
	369	SETR		
	370 LB79	TCY	9	
	371	CALL	SUBE	
15	372	TBITI	2	15
	373	BR	LB80	
	374	CALL	SUBA	
	375	BR	LB79	
20	376 LB74	CALL	SUBA	
	377	BL	LB73	20
	378 LB77	CALL	SUBA	
	379	BR	LB76	
	380 LB80	TCY	5	
	381	RSTR		
25	382	LDP	7	25
	383	BR	0	
	384	PAGE	7	
	385	TCY	9	
	386	RSTR		
30	387 LB82	CALL	SUBF	30
	388	TBITI	2	
	389	BR	LB83	
	390	CALL	SUBA	
	391	BR	LB82	
35	392 LB83	CALL	SUBB	35
	393 LB84	CALL	SUBF	
	394	TBITI	2	
	395	BR	LB85	
	396	CALL	SUBB	
40	402 LB85	CALL	SUBA	40
	403	BR	LB84	
	404 LB87	TCY	9	
	405	CALL	SUBC	
	406	TBITI	0	
45	407	BR	LB88	45
	408	TBITI	1	
	409	BR	LB89	
	410 LB90	CALL	SUBA	
	411	BR	LB87	
50	412 LB89	TCY	6	50
	413	TBITI	0	
	414	BR	LB93	
	415	BR	LB90	
55	416 LB88	TCY	6	
	417	TBITI	0	55
	418	BR	LB92	
	419 LB93	TCY	7	
	420	CALL	SUBC	
60	421	TBITI	3	
	422	BR	LB94	60
	423	TCY	10	
	424	RSTR		
	425	TCY	5	
65	426	RBIT	1	
	427	TCY	6	65

TABLE 1 (contd.)

	428	RBIT	2	
	429	BL	LB37	
5	430 LB92	CALL	SUBA	
	431	BR	LB87	5
	432 LB94	CALL	SUBA	
	433	BR	LB93	
	434	PAGE	8	
	435 LB81	TCY	7	
10	436	TCMIY	6F	10
	437	TCMIY	6F	
	438 LB95	CALL	SUBD	
	439	TCY	6	
	440	TBITI	3	
15	441	BR	LB96	15
	442	TCY	4	
	443	RSTR		
	444	TCY	5	
	445	TBITI	1	
20	446	BR	LB56	20
	447	TCY	4	
	448	TMA		
	449	TCY	2	
	450	TAM		
25	451	TCY	3	25
	452	TMA		
	453	TCY	1	
	454	TAM		
	455 LB56	CALL	SUBA	
30	456	TCY	5	30
	457	TCMIY	0	
	458	TCMIY	0	
	459	BL	LB4	
	460 LB96	CALL	SUBA	
35	461	BR	LB95	35
	462 LBSM1	TCY	1	
	463	TCMIY	0	
	464	TCMIY	0	
	465 LB97	TCY	9	
40	466	CALL	SUBE	40
	467	TBITI	2	
	468	BR	LB98	
	469	TCY	5	
	470	SETR		
45	471	CALL	SUBA	45
	472	BR	LB97	
	473 LB98	TCY	9	
	474	RSTR		
	475	TCY	5	
50	476	RSTR		50
	477	TCY	5	
	478	RSTR		
	479	BL	LB37	
	480 LBSM2	TCY	2	
55	481	SETR		55
	482	BL	LB99	
	483	PAGE	9	
	484 LB99	TCY	8	
	485	CALL	SUBE	
60	486	TBITI	1	60
	487	BR	LB100	
	488	CALL	SUBA	
	489	BR	LB99	
	490 LB100	TCY	7	
65	491	TCMIY	3	65

TABLE 1 (contd.)

	492	TCMIY	6	
	493 LB101	CALL	SUBD	
5	494	TCY	6	
	495	TBITI	3	5
	496	BR	LB102	
	497	TCY	1	
	498	SETR		
10	499	TCY	6	
	500	SETR		10
	501	TCY	7	
	502	RSTR		
	503 LB103	TCY	7	
15	504	TCMIY	1	
	505	TCMIY	3	15
	506 LB104	CALL	SUBD	
	507	TCY	6	
	508	TBITI	3	
20	509	BR	LB105	
	510	TCY	0	20
	511	TBITI	3	
	512	BR	LB106	
	513	BL	LB107	
25	514 LB102	CALL	SUBA	
	515	BR	LB101	25
	516 LB105	CALL	SUBA	
	517	BR	LB104	
	518 LB106	TCY	7	
30	519	TCMIY	11	
	520	TCMIY	3	30
	521 LB108	CALL	SUBD	
	522	TCY	6	
	523	TBITI	3	
35	524	BR	LB312	
	525	BL	LBOJAM	35
	526 LB312	TCY	0	
	527	TBITI	1	
	528	BR	LB109	
40	529	CALL	SUBA	
	530	BR	LB108	40
	531 LB109	TCY	7	
	532	TCMIY	3	
	533	TCMIY	3	
45	534	LDP	10	
	535	BR	0	45
	536	PAGE	10	
	537 LB114	CALL	SUBD	
	538	TCY	6	
50	539	TBITI	3	
	540	BR	LB115	50
	541	TCY	2	
	542	RSTR		
	543	TCY	7	
55	544	TCMIY	3	
	545	TCMIY	3	55
	546 LB116	CALL	SUBD	
	547	TCY	6	
	548	TBITI	3	
60	549	BR	LB117	
	550	TCY	1	60
	551	RSTR		
	552	TCY	2	
	553	SETR		
65	554 LB118	CALL	SUBF	
	555	TBITI	1	65

TABLE 1 (contd.)

	556	BR	LB119	
	557	TCY	1	
	558	IMAC		
5	559	TAM		5
	560	A6AAC		
	561	BR	LB120	
	562 LB122	TCY	6	
	563	RSTR		
10	564	TCY	7	10
	565	CALL	SUBC	
	566	LDP	11	
	567	BR	0	
	568 LB115	CALL	SUBA	
15	569	BR	LB114	15
	570 LB117	CALL	SUBA	
	571	BR	LB116	
	572 LB119	CALL	SUBA	
	573	BR	LB118	
20	574 LB120	TAM		20
	575	TCY	2	
	576	IMAC		
	577	TAM		
	578	A6AAC		
25	579	BR	LB121	25
	580	BR	LB120	
	581 LB121	TAM		
	582	BR	LB122	
	583	PAGE	11	
30	584	TBITI	3	30
	585	BR	LB123	
	586	TCY	6	
	587	SETR		
	588	TCY	7	
35	589	TCMIY	3	35
	590	TCMIY	3	
	591 LB124	CALL	SUBD	
	592	TCY	6	
	593	TBITI	3	
40	594	BR	LB125	40
	595 LB129	CALL	SUBF	
	596	TBITI	3	
	597	BR	LB313	
	598	BR	LB130	
45	599 LB313	CALL	SUBA	45
	600	BR	LB129	
	601 LB130	TCY	6	
	602	RSTR		
	603	TCY	7	
50	604	SETR		50
	605	BL	LB69	
	606 LB123	TCY	6	
	607	SETR		
	608	TCY	5	
55	609	SBIT	1	55
	610	BR	LB129	
	611 LB125	TCY	0	
	612	TBITI	1	
	613	BR	LB131	
60	614	CALL	SUBA	60
	615	BR	LB124	
	616 LB131	TCY	7	
	617	TCMIY	3	
	618	TCMIY	3	
65	619 LB132	CALL	SUBD	65

TABLE 1 (contd.)

	620	TCY	6	
	621	TBITI	3	
5	622	BR	LB133	
	623 LB135	CALL	SUBF	5
	624	TBITI	3	
	625	BR	LB136	
	626	TCY	8	
10	627	SETR		
	628	TCY	1	10
	629	SETR		
	630	LDP	12	
	631	BR	0	
15	632 LB133	CALL	SUBA	
	633	BR	LB132	15
	634 LB136	TCY	8	
	635	RSTR		
	636	CALL	SUBA	
20	637	BR	LB135	
	638	PAGE	12	20
	639	TCY	6	
	640	SBIT	2	
	641	BL	LB103	
25	642 LB336	CALL	SUBF	
	643	TBITI	3	25
	644	BR	LB302	
	645 LB303	CALL	SUBD	
	646	TBITI	2	
30	647	BR	LB337	
	648	TCY	0	30
	649	BR	LB338	
	650 LB302	TCY	5	
	651	SBIT	1	
35	652	BL	LB69	
	653 LB337	TCY	0	35
	654	TBITI	2	
	655	BR	LB338	
	656 LB350	BL	LBJAMN	
40	657 LB338	TBITI	1	
	658	BR	LB304	40
	659	CALL	SUBA	
	660	BR	LB303	
	661 LB304	TCY	7	
45	662	TCMIY	3	
	663	TCMIY	6E	45
	664 LB318	CALL	SUBD	
	665	TBITI	2	
	666	BR	LB347	
50	667 LB348	TCY	6	
	668	TBITI	3	50
	669	BR	LB349	
	670	BR	LB351	
	671 LB349	CALL	SUBA	
55	672	BR	LB318	
	673 LB347	TCY	0	55
	674	TBITI	2	
	675	BR	LB348	
	676	BR	LB350	
60	690	PAGE	13	
	691 SUBB	TCY	15	60
	692	TCMIY	8	
	693 LB202	DYN		
	694	BR	LB202	
65	695	DMAN		
	696	TAM		65

TABLE 1 (contd.)

	697	MNEZ		
	698	BR	LB202	
	699	RETN		
5	700 SUBD	SETR		5
	701	TKA		
	702	RSTR		
	703	TCY	0	
	704	TAM		
10	705	RETN		10
	706 SUBD	TKA		
	707	TCY	0	
	708	TAM		
	709	TBITI	0	
15	710	BR	SUBD	15
	711 LB203	TKA		
	712	TCY	0	
	713	TAM		
	714	TBITI	0	
20	715	BR	LB204	20
	716	BR	LB203	
	717 LB204	TCY	7	
	718	DMAN		
	719	BR	LB205	
25	720	TAM		25
	721	TCY	8	
	722	DMAN		
	723	BR	LB205	
	724	TCY	6	
30	725	RBIT	3	30
	726	BR	LB206	
	727 LB205	TAM		
	728	TCY	6	
	729	SBIT	3	
35	730 LB206	TBITI	2	35
	731	BR	LB322	
	732	TCY	5	
	733	RBIT	2	
	734	BR	LB323	
40	735 LB322	TCY	9	40
	736	DMAN		
	737	BR	LB324	
	738	TAM		
	739	TCY	10	
45	740	DMAN		45
	741	BR	LB324	
	742	TAM		
	743	TCY	11	
	744	DMAN		
50	745	BR	LB324	50
	746	TCY	6	
	747	RBIT	2	
	748	TCY	5	
	749	SBIT	2	
55	750	BR	LB323	55
	751 LB324	TAM		
	752	TCY	5	
	753 LB323	RETN		
	754	PAGE	14	
60	755 SUBA	TCY	5	60
	756	TBITI	0	
	757	BR	LB200	
	758	SBIT	0	
	759	TCY	12	
65	760	RSTR		65

TABLE 1 (contd.)

	761	TCY	1	
	762	TAM		
	763	TDO		
5	764	TCY	11	5
	765	SETR		
	766	BR	LB201	
	767 LB200	RBIT	0	
	768	TCY	11	
10	769	RSTR		10
	770	TCY	2	
	771	TMA		
	772	TDO		
	773	TCY	12	
15	774	SETR		15
	775 LB201	RETN		
	776 SUBE	SETR		
	777	TKA		
	778	TCY	0	
20	779	TAM		20
	780	RETN		
	781 SUBF	TKA		
	782	TCY	0	
	783	TAM		
25	784	RETN		25
	785 LBOJAM	TCY	10	
	786 LB110	RSTR		
	787	DYN		
	788	BR	LB110	
30	789	TCY	10	30
	790	SETR		
	791	RSTR		
	792	SETR		
	793	RSTR		
35	794	SETR		35
	795	RSTR		
	796 LB111	TCY	9	
	797	CALL	SUBC	
	798	TBITI	1	
40	799	BR	LB112	40
	800	CALL	SUBA	
	801	BR	LB111	
	802 LB112	TCY	2	
	803	SETR		
45	804	BL	LB37	45
	805 LB315	TCY	5	
	806	TBITI	2	
	807	BR	LB316	
	808	TCY	0	
50	809	BL	LB13	50
	810 LB316	BL	LB4	
	811	PAGF	15	
	812	LDP	15	
	813	TCY	12	
55	814 LB1	RSTR		55
	815	DYN		
	816	BR	LB1	
	817	CLO		
	818	LDX	0	
60	819	CLA		60
	820 LB2	TAM		
	821	DYN		
	822	BR	LB2	
	823 LB3	TCY	1	
65	824	TCMIY	1	65

TABLE 1 (contd.)

	825	TCY	3	
	826	TCMIY	1	
	827	TCY	5	
5	828	SBIT	2	
	829 LB4	CALL	SUBA	5
	830	TCY	0	
	831	SETR		
	832	TKA		
10	833	RSTR		
	834	ALEC	0	10
	835	BR	LB305	
	836	BL	LB9	
	837 LB305	IYC		
15	838	SETR		15
	839	TKA		
	840	RSTR		
	841	ALEC	0	
	842	BR	LB306	
20	843	BL	LB10	20
	844 LB306	IYC		
	845	SETR		
	846	TKA		
	847	RSTR		
25	848	ALEC	0	25
	849	BR	LB307	
	850	BL	LB11	
	851 LB307	TCY	9	
	852	SETR		
30	853	TKA		30
	854	RSTR		
	855	ALEC	0	
	856	BR	LB308	
	857	BL	LB12	
35	858 LB308	TCY	5	35
	859	RBIT	1	
	860	RBIT	3	
	861	CALL	SUBB	
	862	CALL	SUBA	
40	863	CALL	SUBB	40
	864	BR	LB4	
	865	END		

Reference is hereby directed to copending Patent Application No. 8419/78 Serial No. 1603441, from which this application is divided, and also to copending Patent Application No. 37833/80, which is also divided from Application No. 8419/78. Serial Nos. 1603442, 1603441.

WHAT WE CLAIM IS:—

1. A copying or printing apparatus comprising:
a plurality of operative means including processing means for performing an image forming process in which an image is formed on a recording medium;
input means for entering an input signal related to the operation of the processing means, and
control means operable to control the operation of the processing means in accordance with said input signal, said control means comprising memory means storing a program for the operational control of said processing means, and a plurality of outputs for providing control signals carrying instructions for controlling said operative means, said control means being arranged to provide on one of said outputs a plurality of distinguishable forms of control signal, each corresponding to a respective control operation for the operative means.
2. An apparatus according to claim 1 including means coupled to said one output for distinguishing between said different forms of control signal from said one output and for causing the respective said control operation to be effected.
3. An apparatus according to claim 1 or claim 2 wherein said control means is

arranged to provide, as one of said different forms of control signal, a signal indicative of a malfunction of the apparatus.

4. An apparatus according to claim 3 wherein said malfunction is a jamming of the recording medium.

5 5. An apparatus according to any preceding claim wherein said different forms of signals are pulse signals of different predetermined pulse modes. 5

6. An apparatus according to claim 5 wherein said different pulse modes are distinguishable by the number of pulses in said pulse signals.

10 7. An apparatus according to claim 2 or any claim dependent thereon wherein said operative means include a display means and said distinguishing means is arranged to cause said display means to display the occurrence of a malfunction in accordance with the said signals from the said one output. 10

8. An apparatus according to any preceding claim wherein said input means comprises a detector for producing said input signal to indicate a function of the processing means. 15

9. An apparatus according to any of claims 1 to 7 wherein said input means is operable to produce said input signal indicative of an operating instruction.

10. An apparatus according to any preceding claim wherein said control means comprises a single computer chip including said memory and said outputs. 15

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Agents for the Applicants.

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FIG. 1

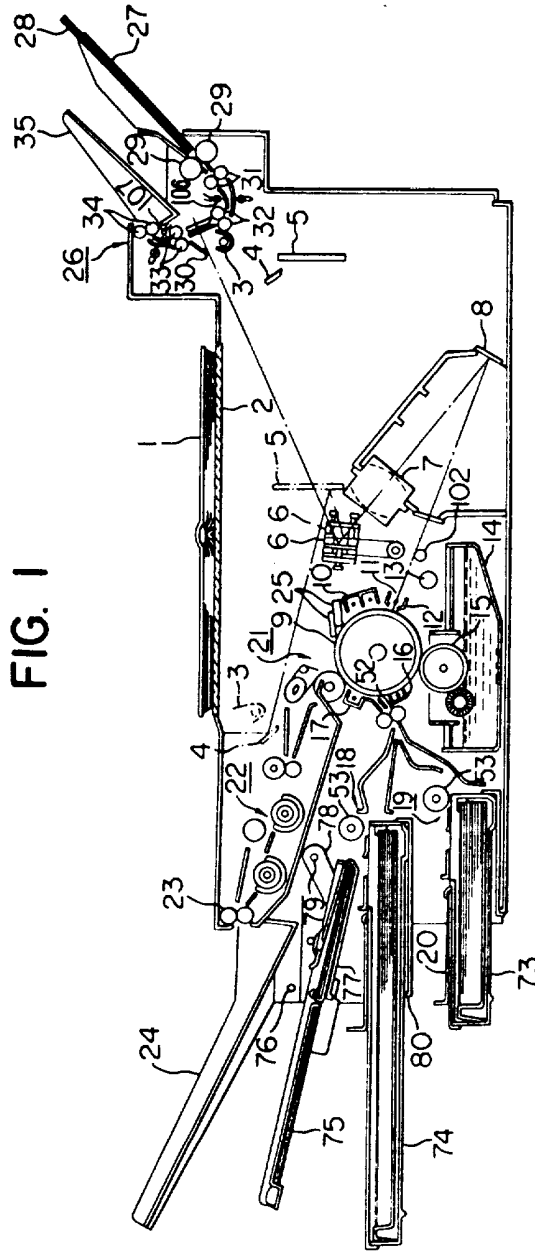


FIG. 2

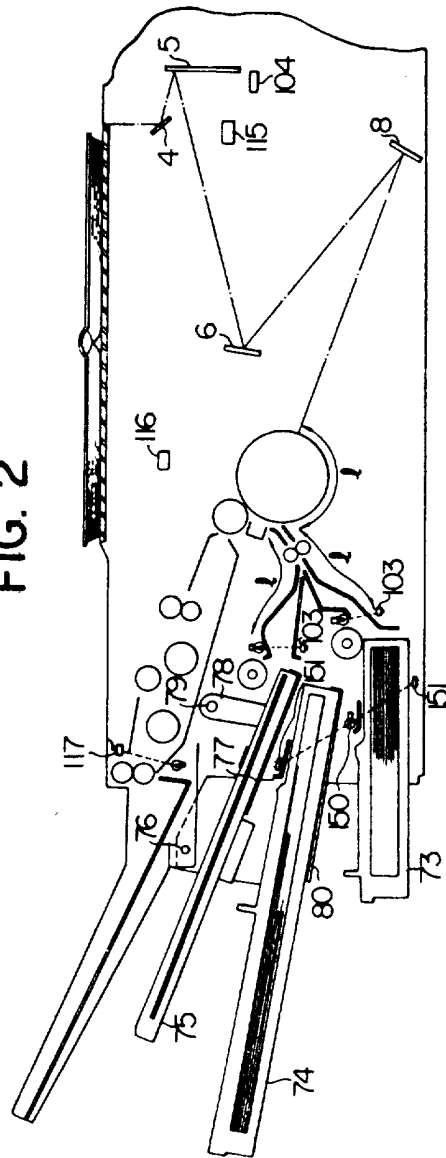


FIG. 4

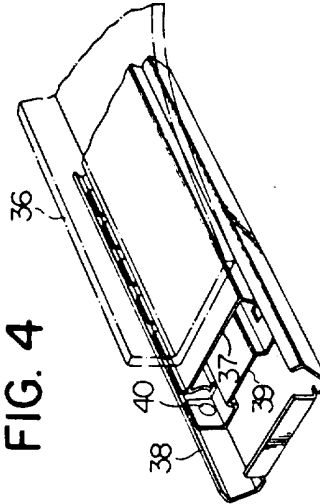
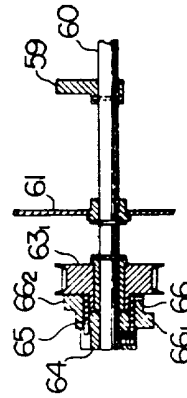


FIG. 12



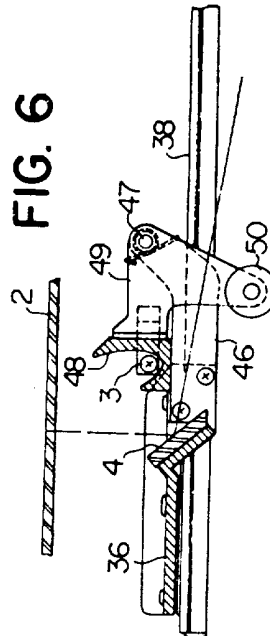
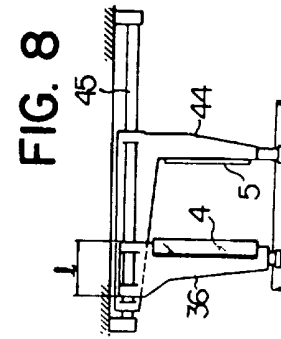
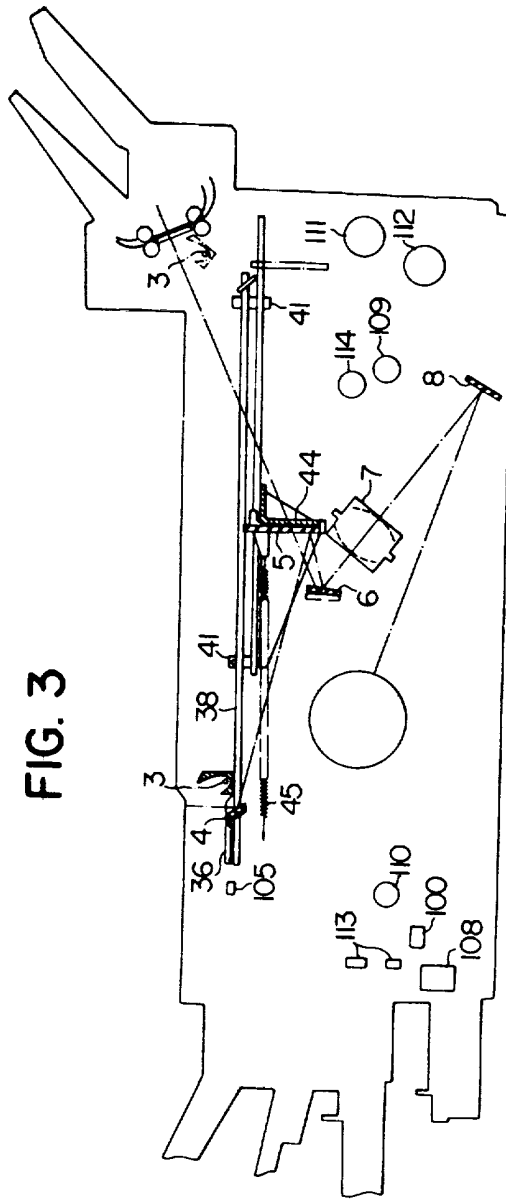


FIG. 5

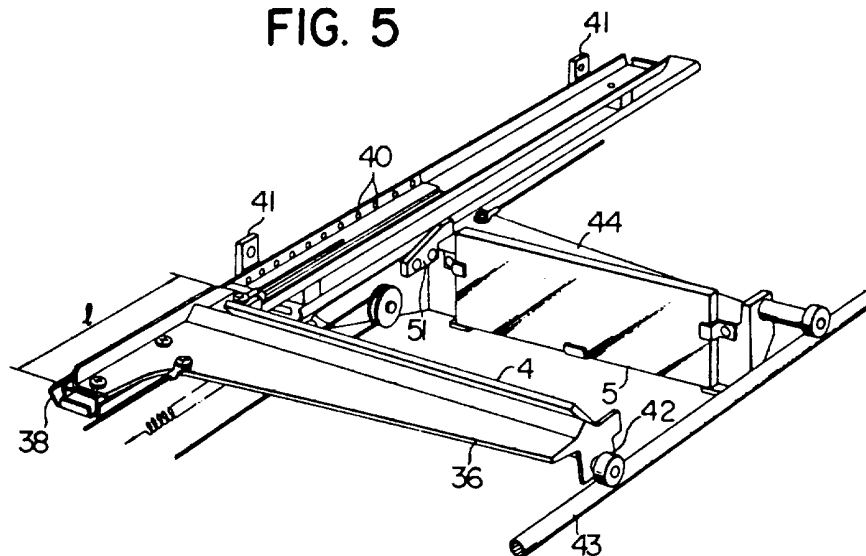


FIG. 7

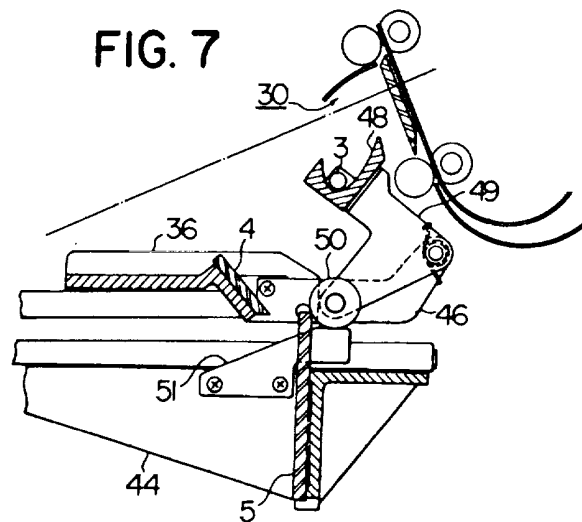


FIG. 9

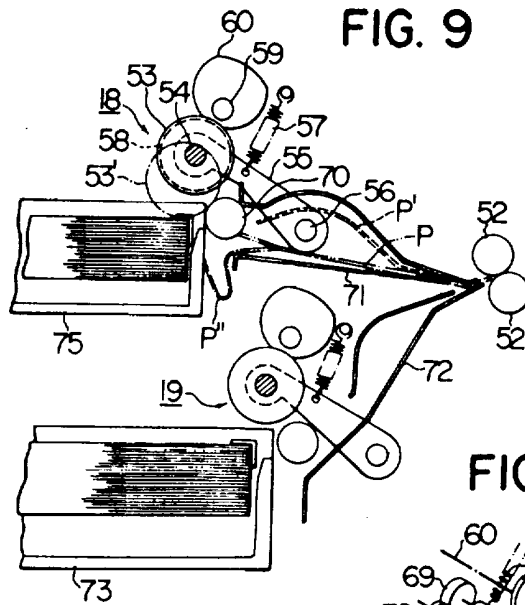


FIG. 10

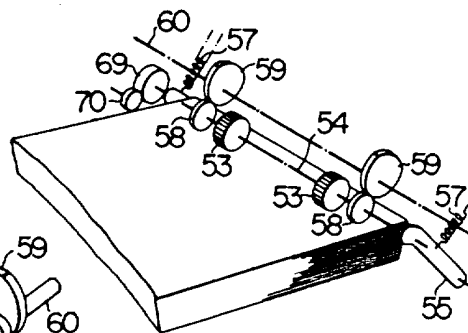


FIG. 11

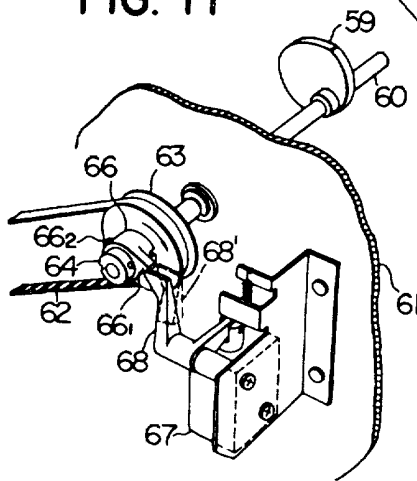


FIG. 13

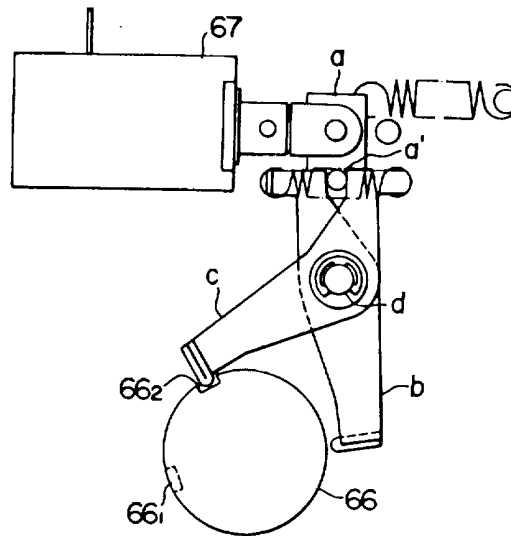


FIG. 14

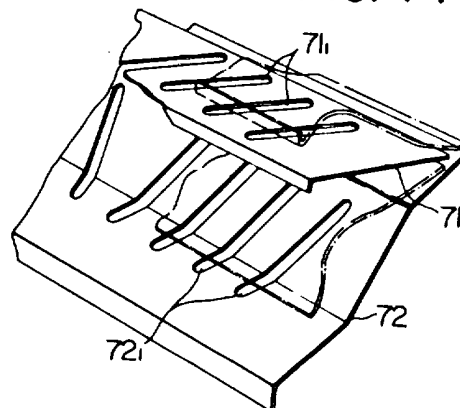


FIG. 15

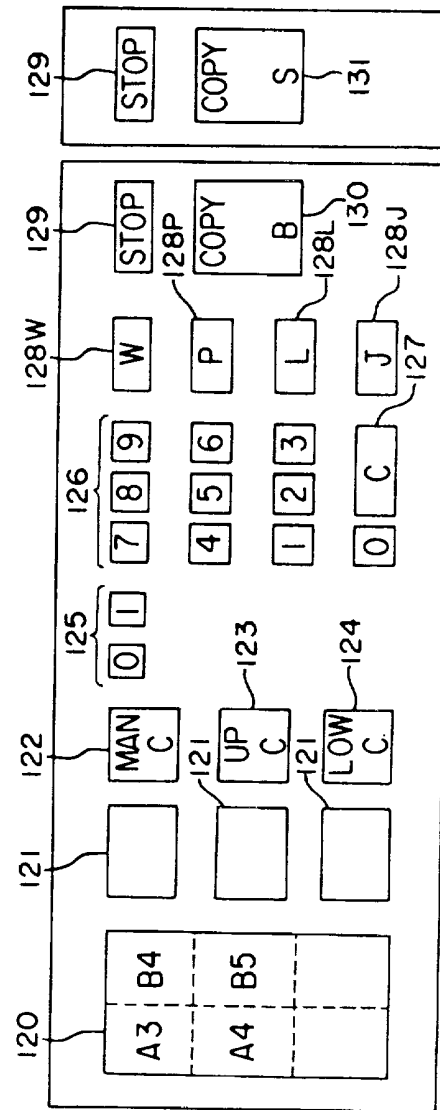


FIG. 16A

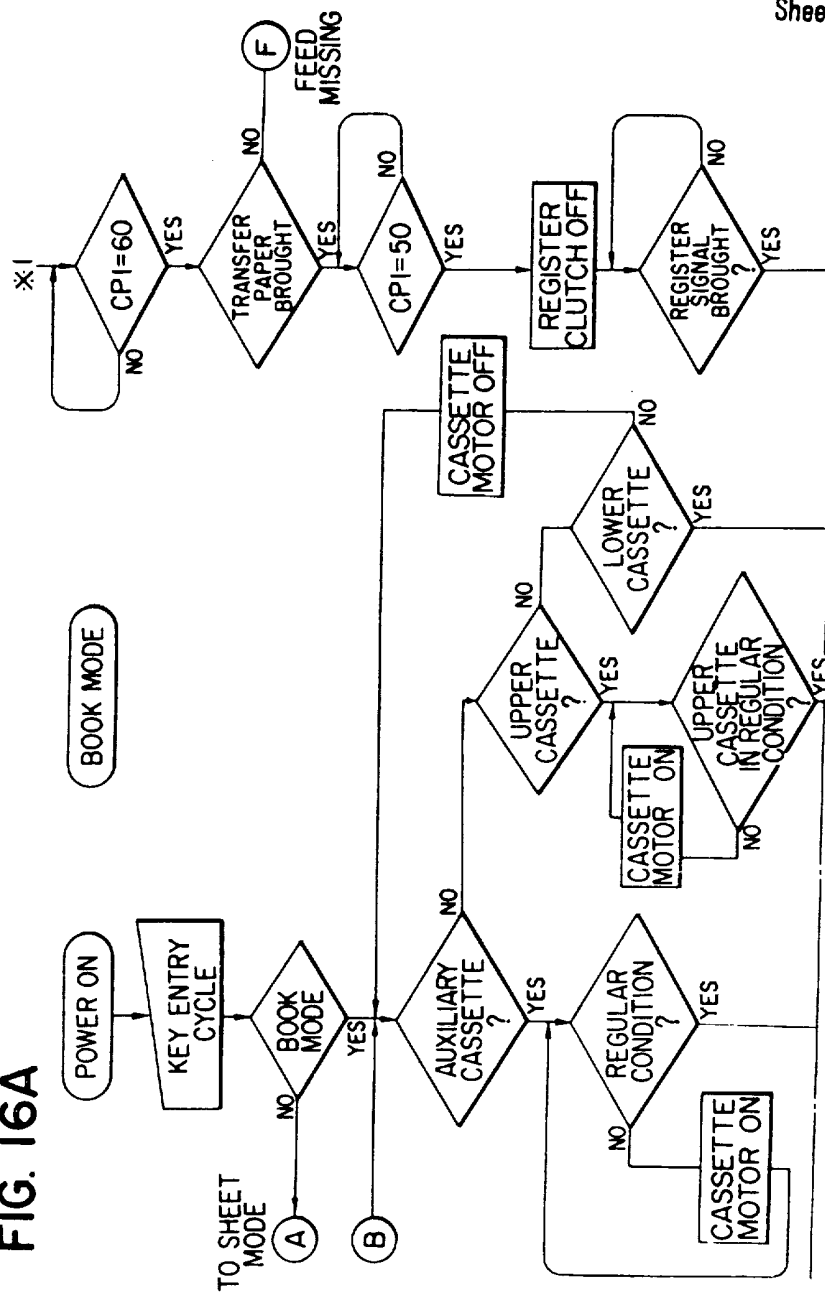


FIG. 16B

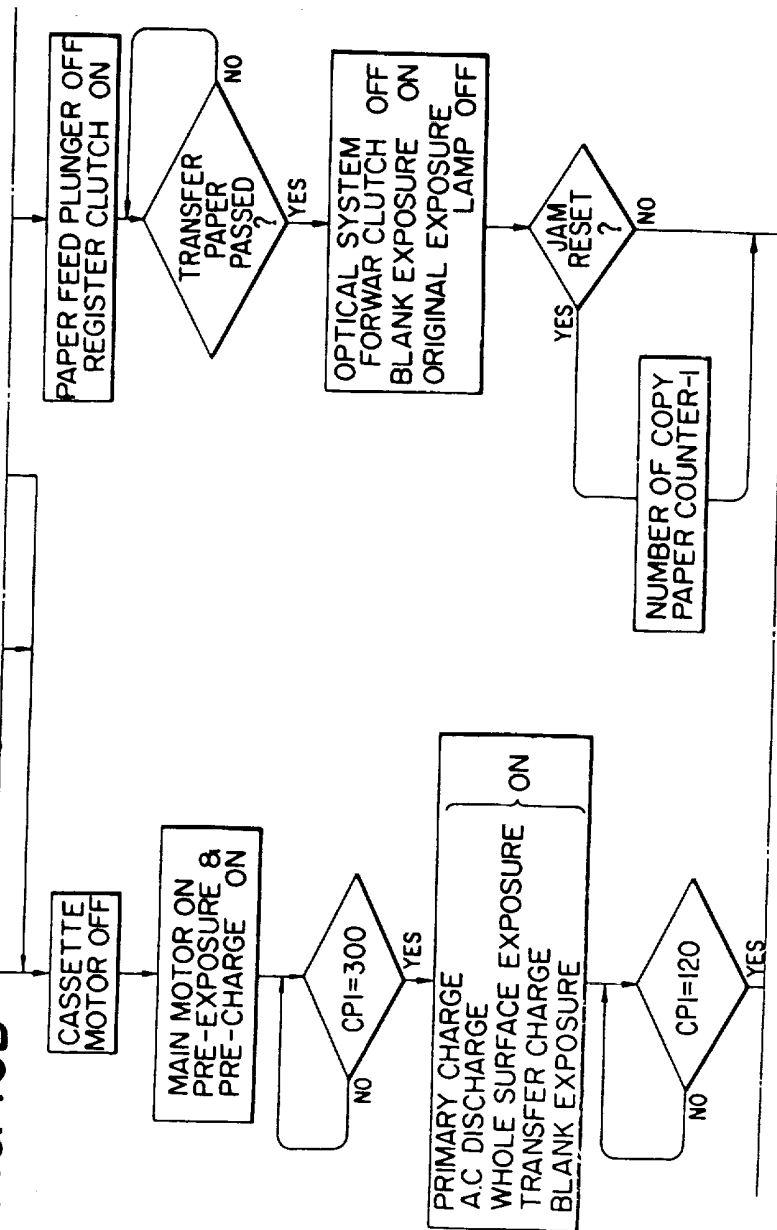


FIG. 16C

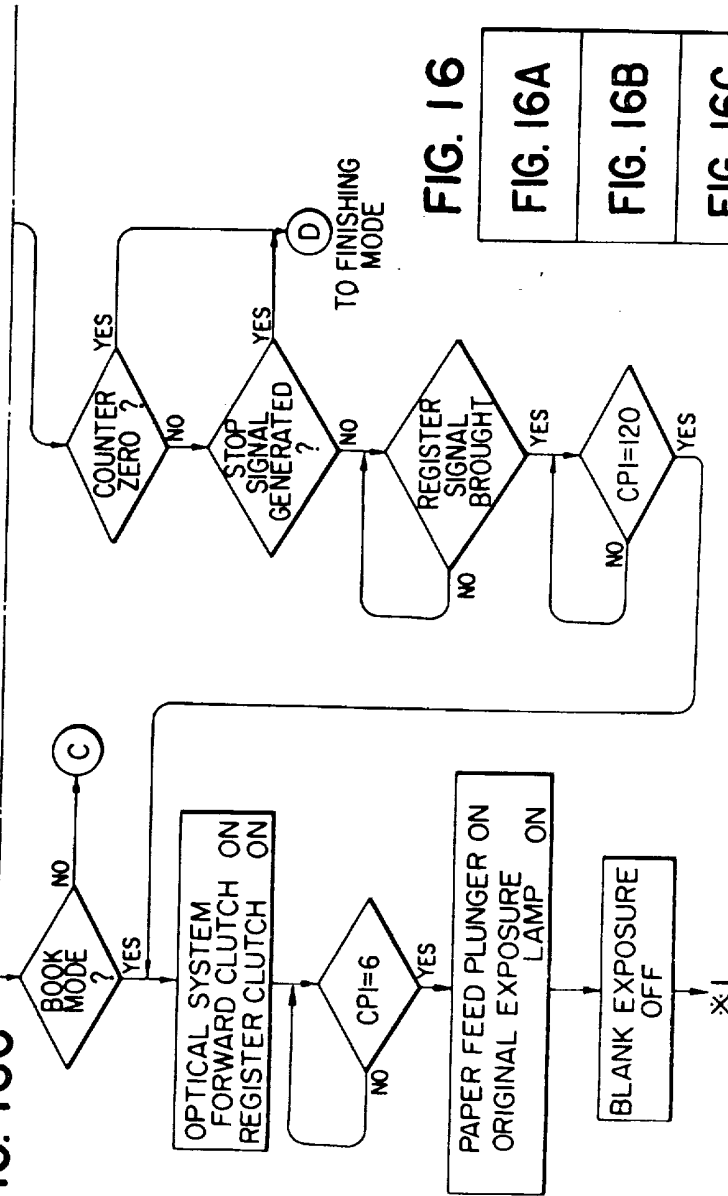


FIG. 16

FIG. 16A

FIG. 16B

FIG. 16C

FIG. 17A

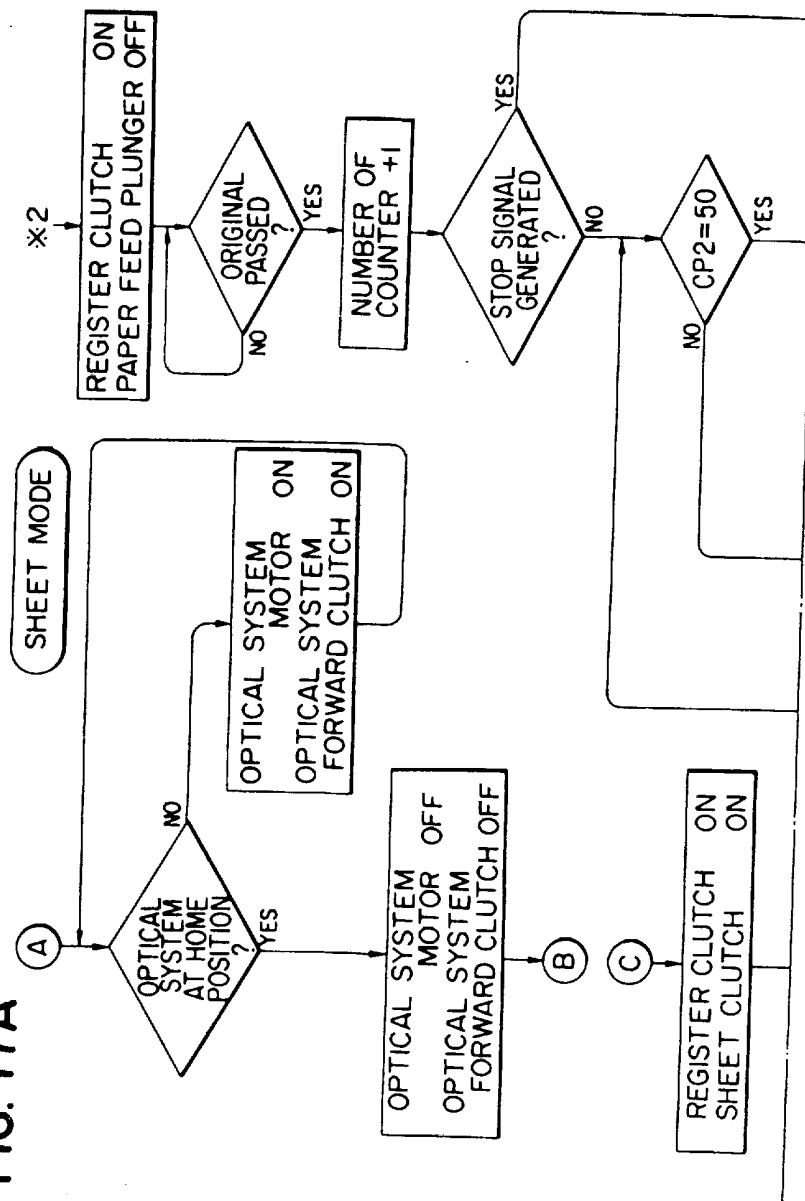


FIG. 17B

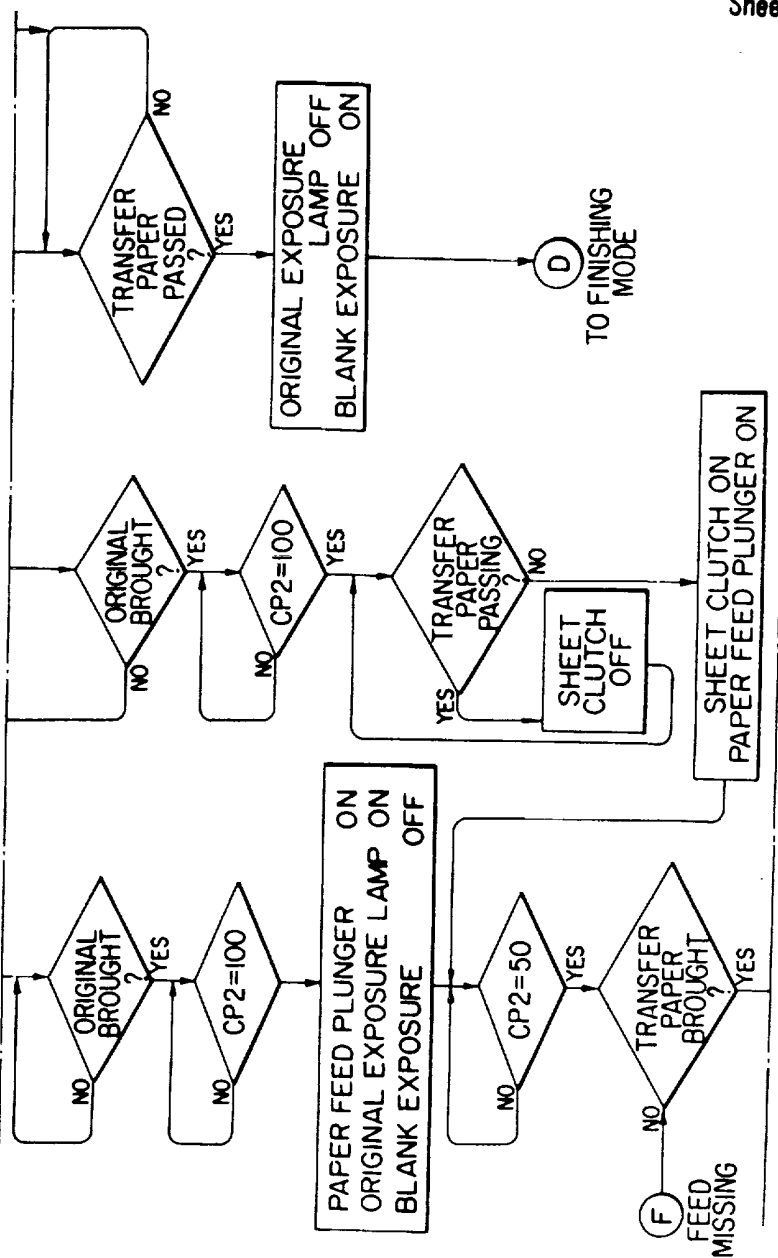


FIG. 17C

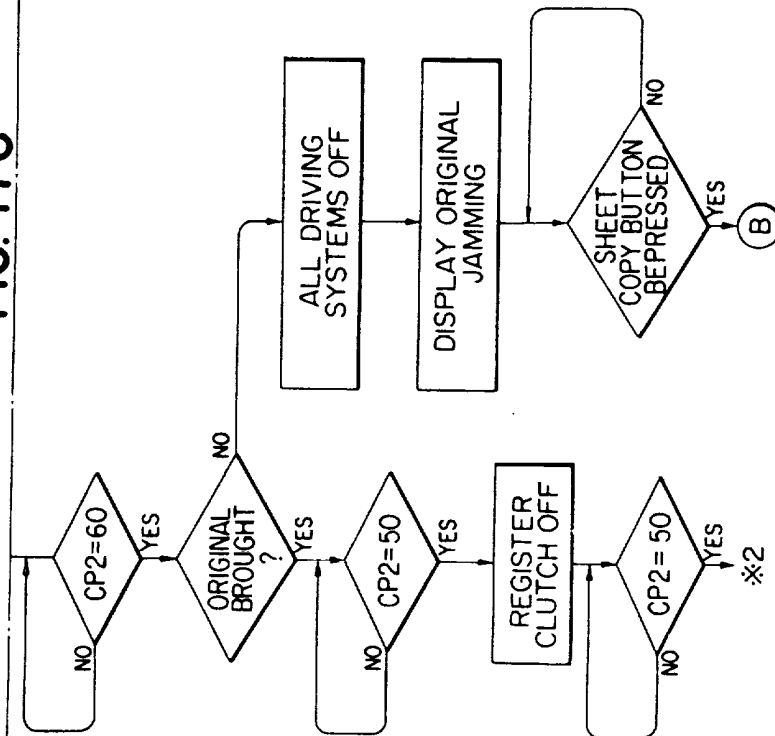


FIG. 17

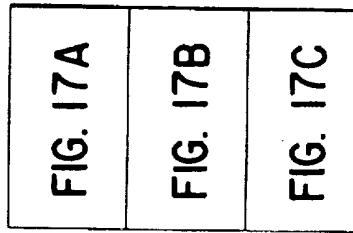


FIG. 18A

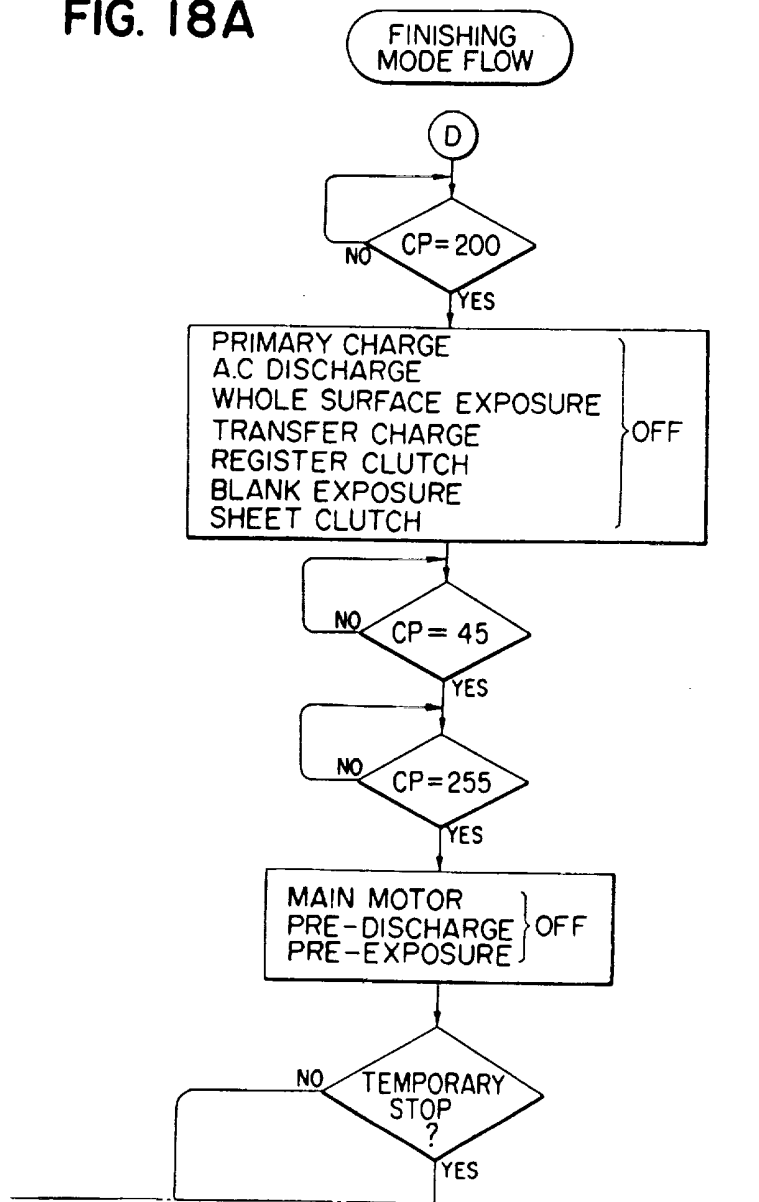


FIG. 18B

TRANSFER DATA OF
RAM LOCATION 3 & 4
(SET NUMBER)
TO RAM LOCATIONS 1
& 2 (COPY NUMBER)

TO KEY ENTRY

FEED MISSING FLOW

F

DRIVING SYSTEM OFF

DISPLAY FEED MISSING

AUXILIARY
CASSETTE
?

NO

YES

CASSETTE MOTOR ON

AUXILIARY
CASSETTE
OUT ?

NO

YES

CASSETTE MOTOR OFF

G

FIG. 18

FIG. 18A

FIG. 18B

FIG. 19A

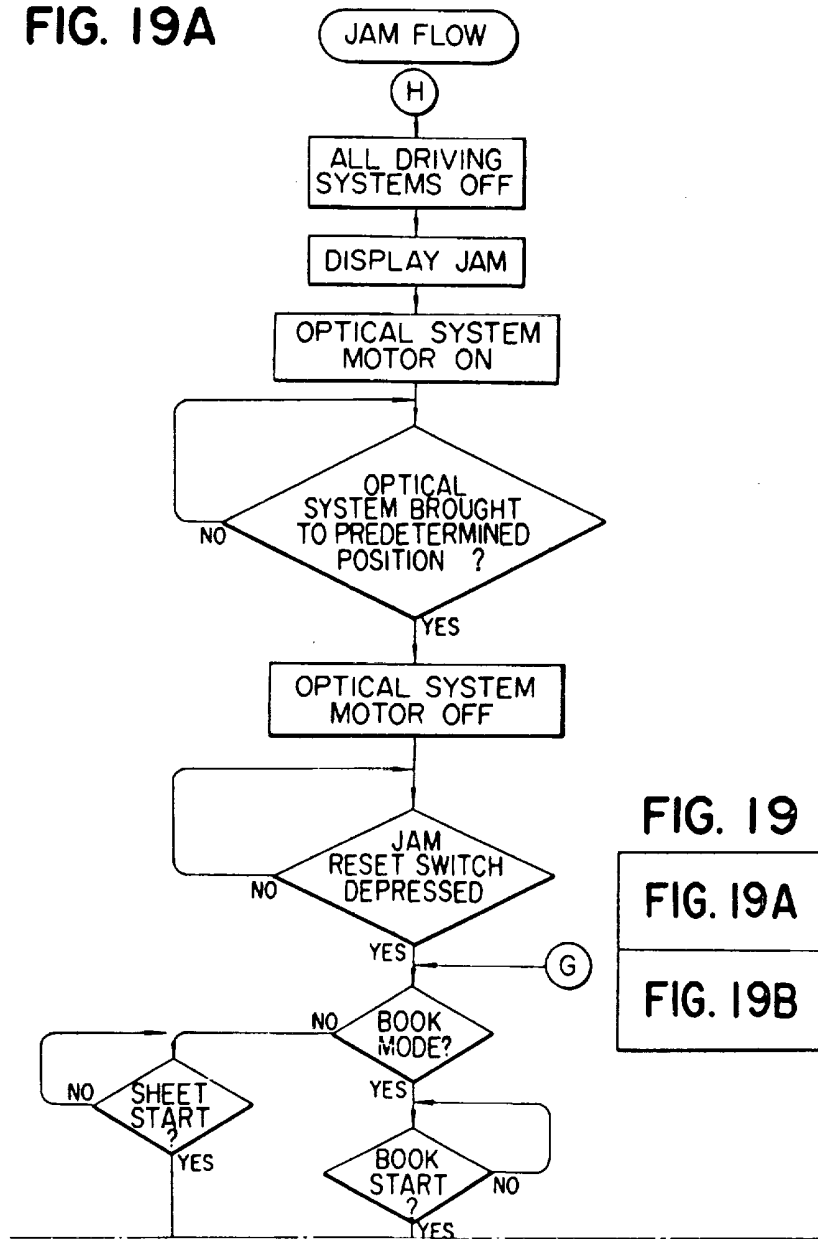


FIG. 19

FIG. 19A

FIG. 19B

FIG. 19B

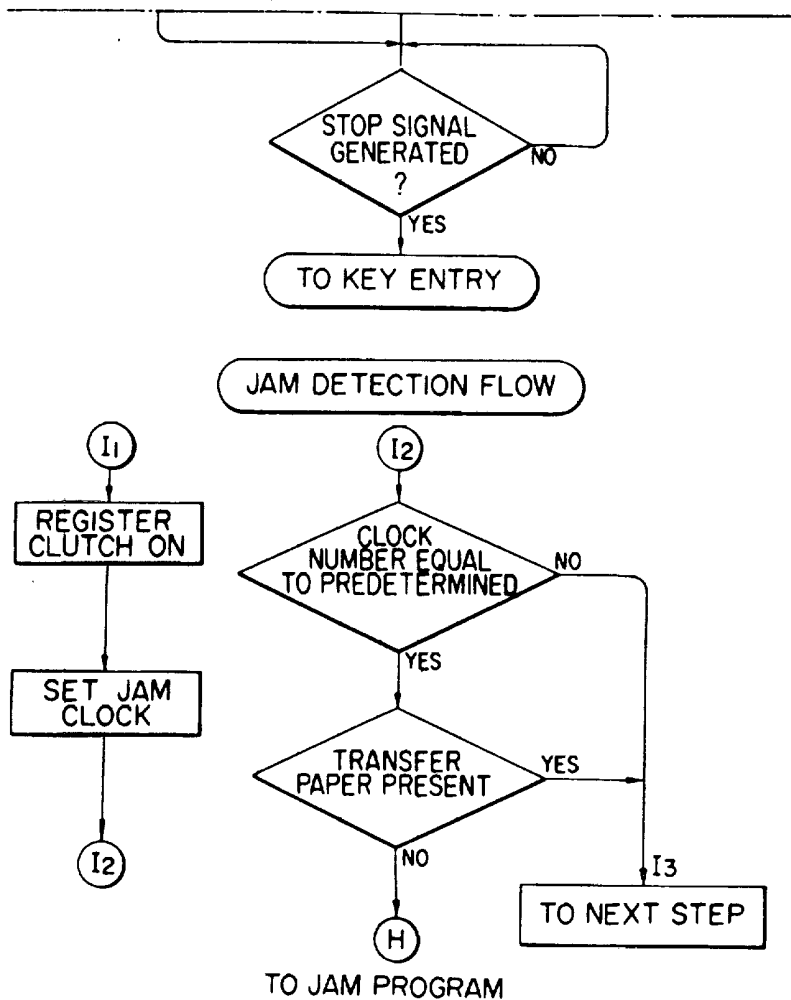


FIG. 20A

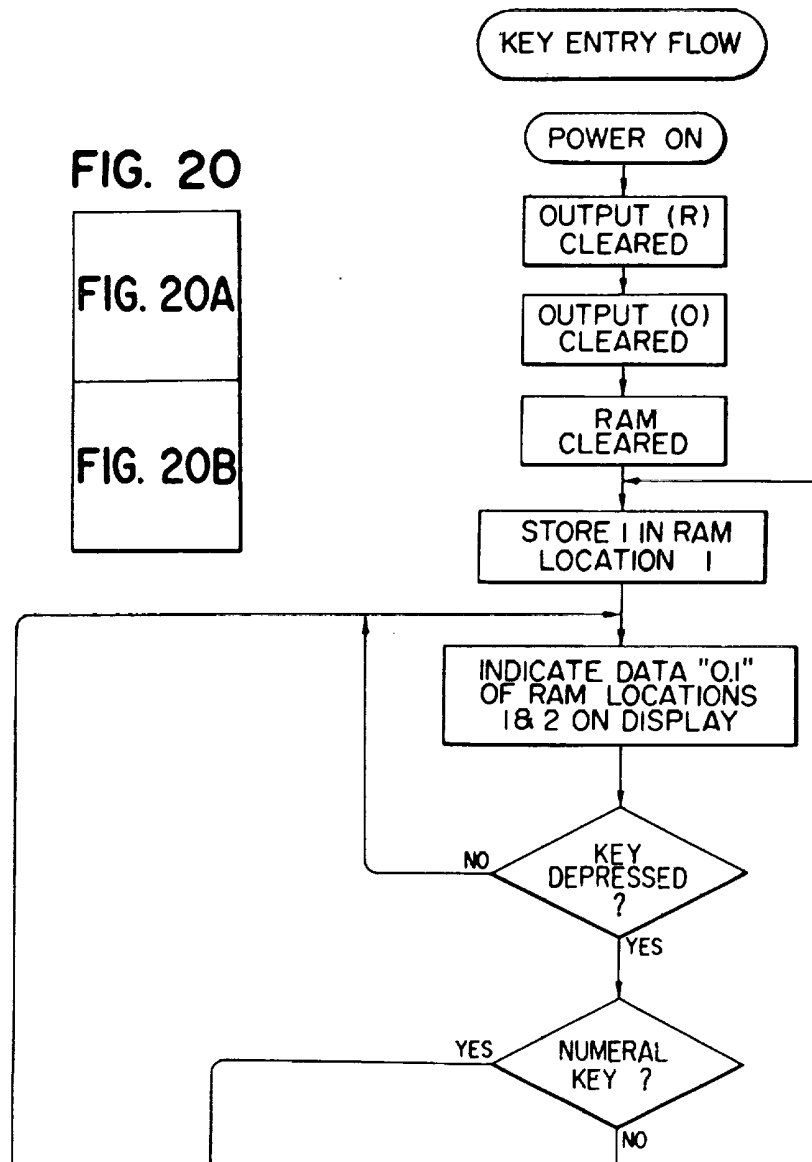


FIG. 20B

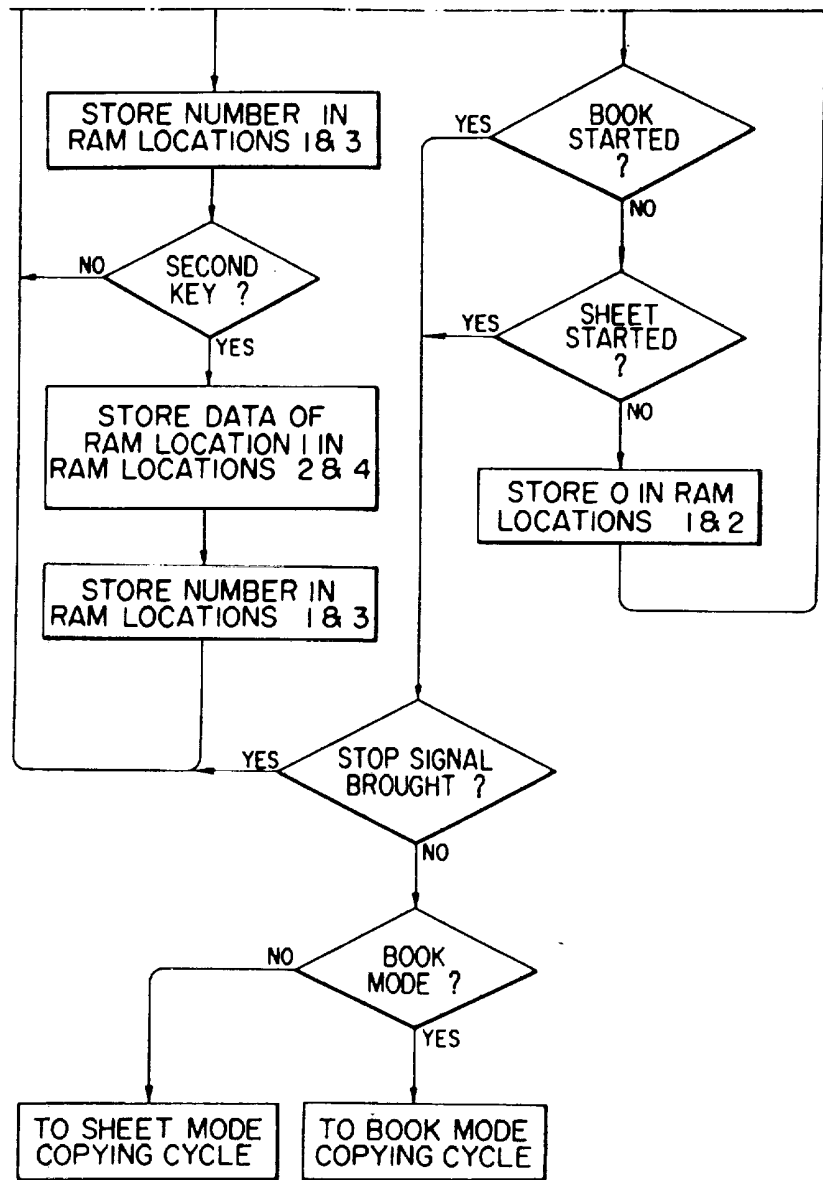


FIG. 21A

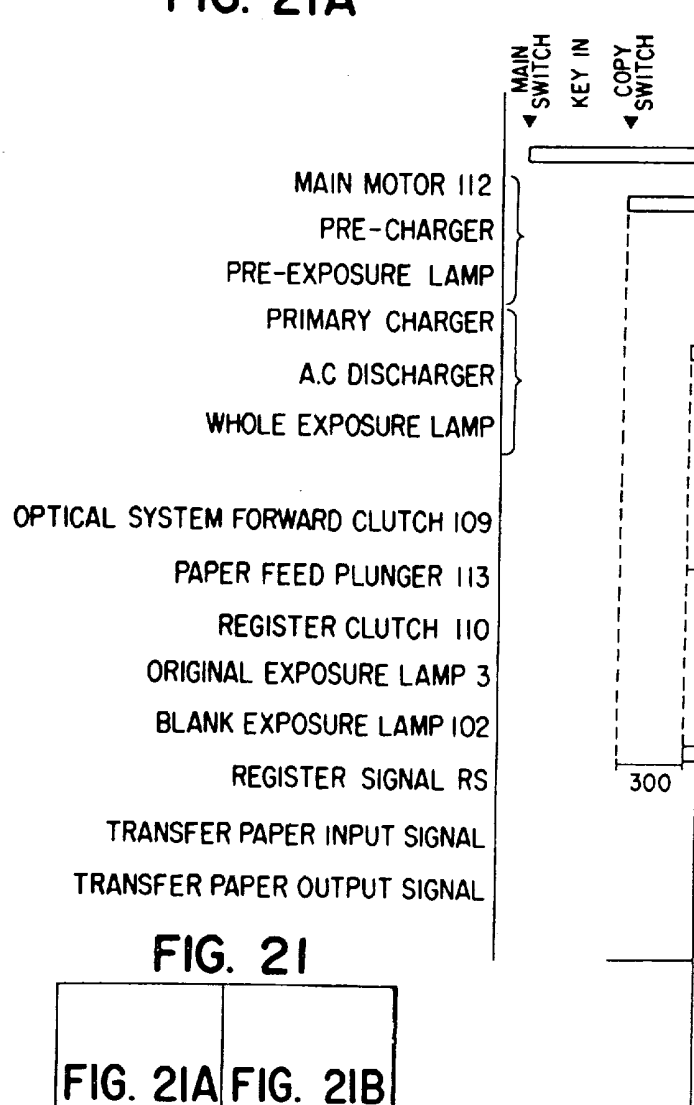


FIG. 21

FIG. 21A	FIG. 21B
----------	----------

FIG. 21B

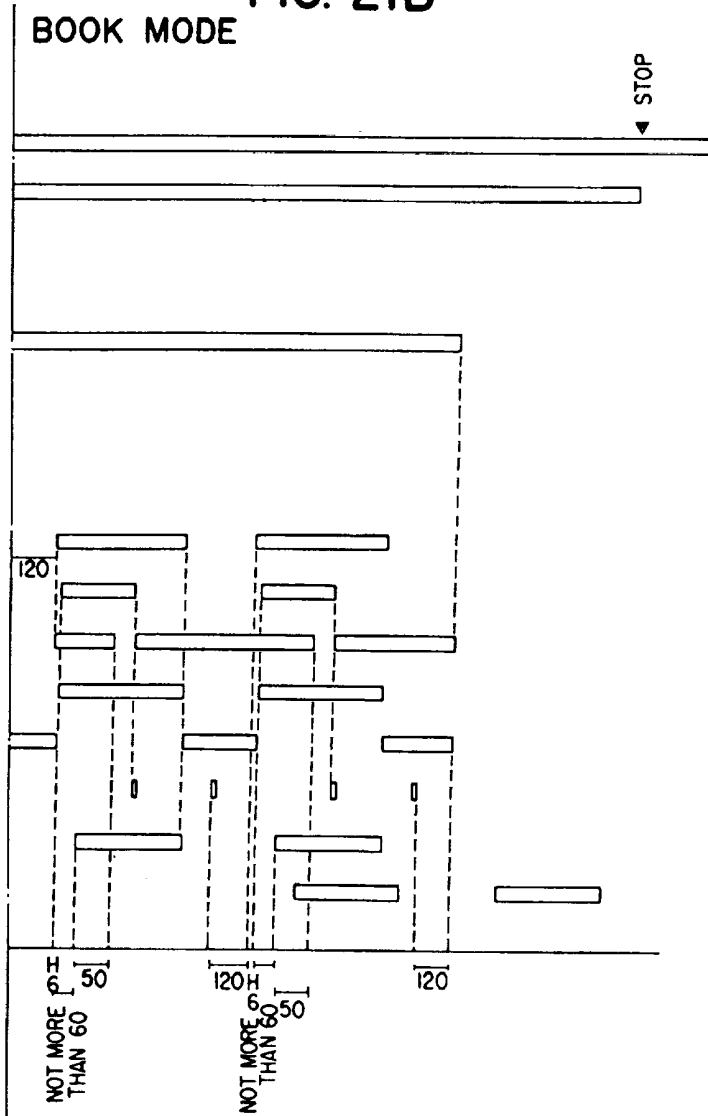


FIG. 22

SHEET MODE (1)

SHEET CLUTCH
 ORIGINAL DETECTION (1) S1
 ORIGINAL DETECTION (2) S2
 PAPER FEED PLUNGER 113
 REGISTER CLUTCH 110
 ORIGINAL EXPOSURE LAMP 3
 BLANK EXPOSURE LAMP 102
 TRANSFER PAPER SIGNAL S3

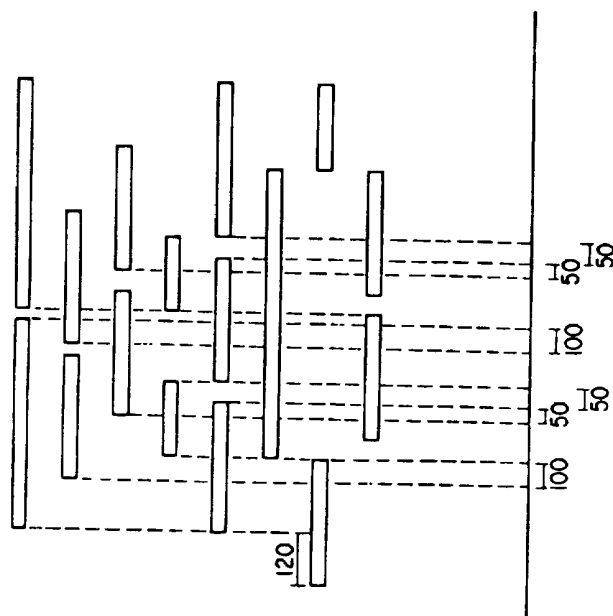


FIG. 23**SHEET MODE (2)**

SHEET CLUTCH
 ORIGINAL DETECTION (1) S1
 ORIGINAL DETECTION (2) S2
 PAPER FEED PLUNGER
 REGISTER CLUTCH
 ORIGINAL EXPOSURE LAMP
 BLANK EXPOSURE
 TRANSFER PAPER SIGNAL S3

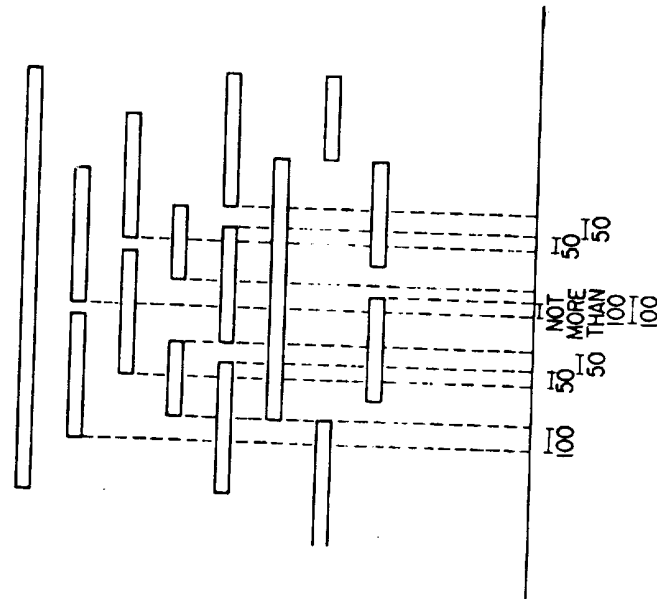


FIG. 24

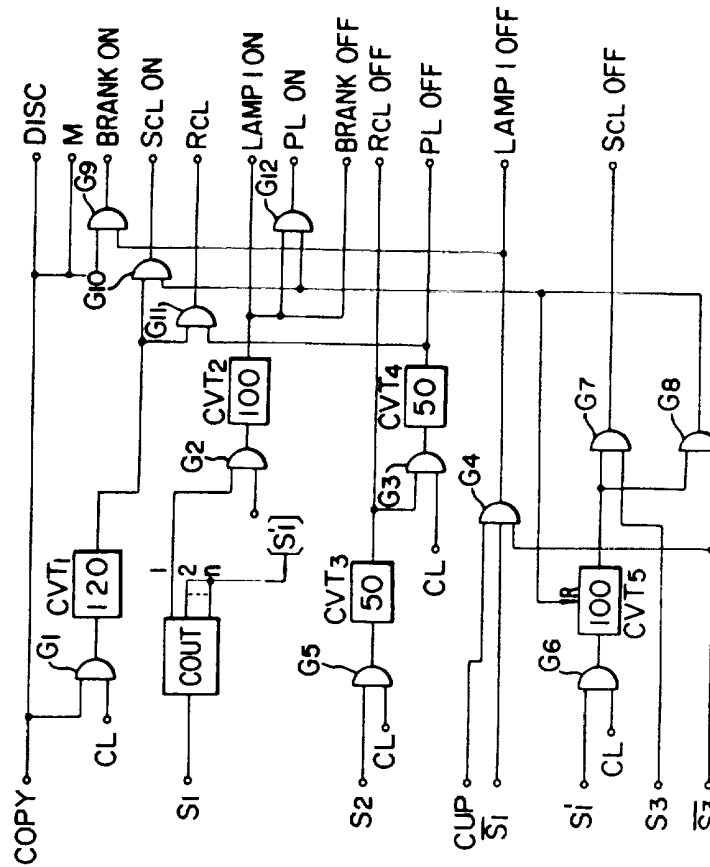
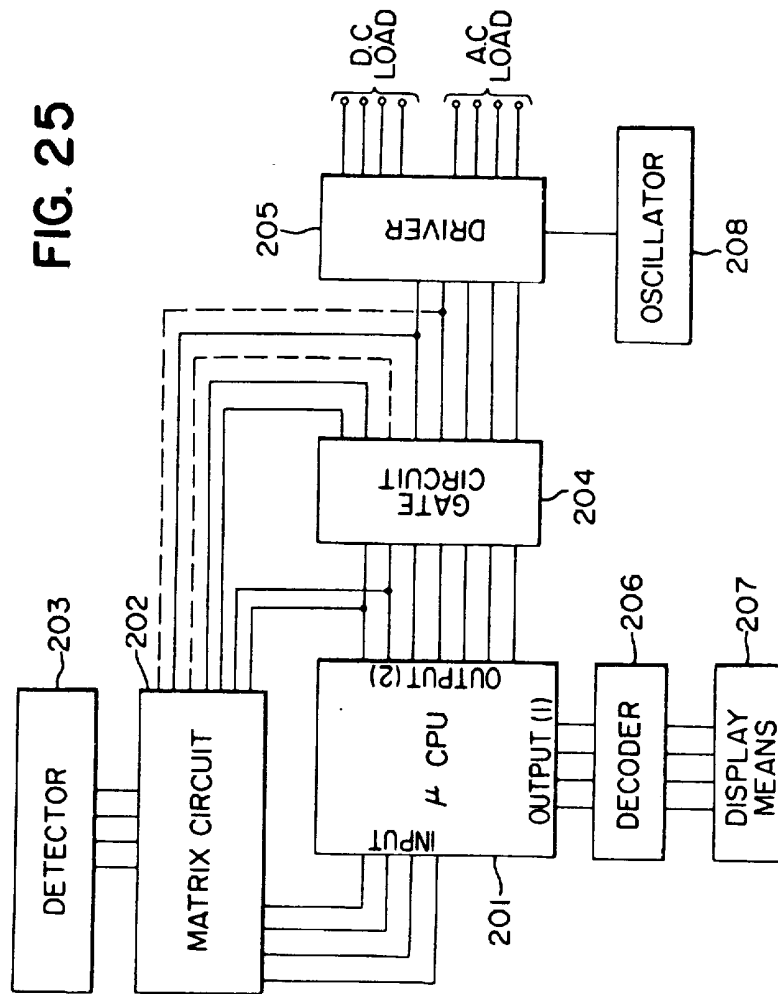


FIG. 25



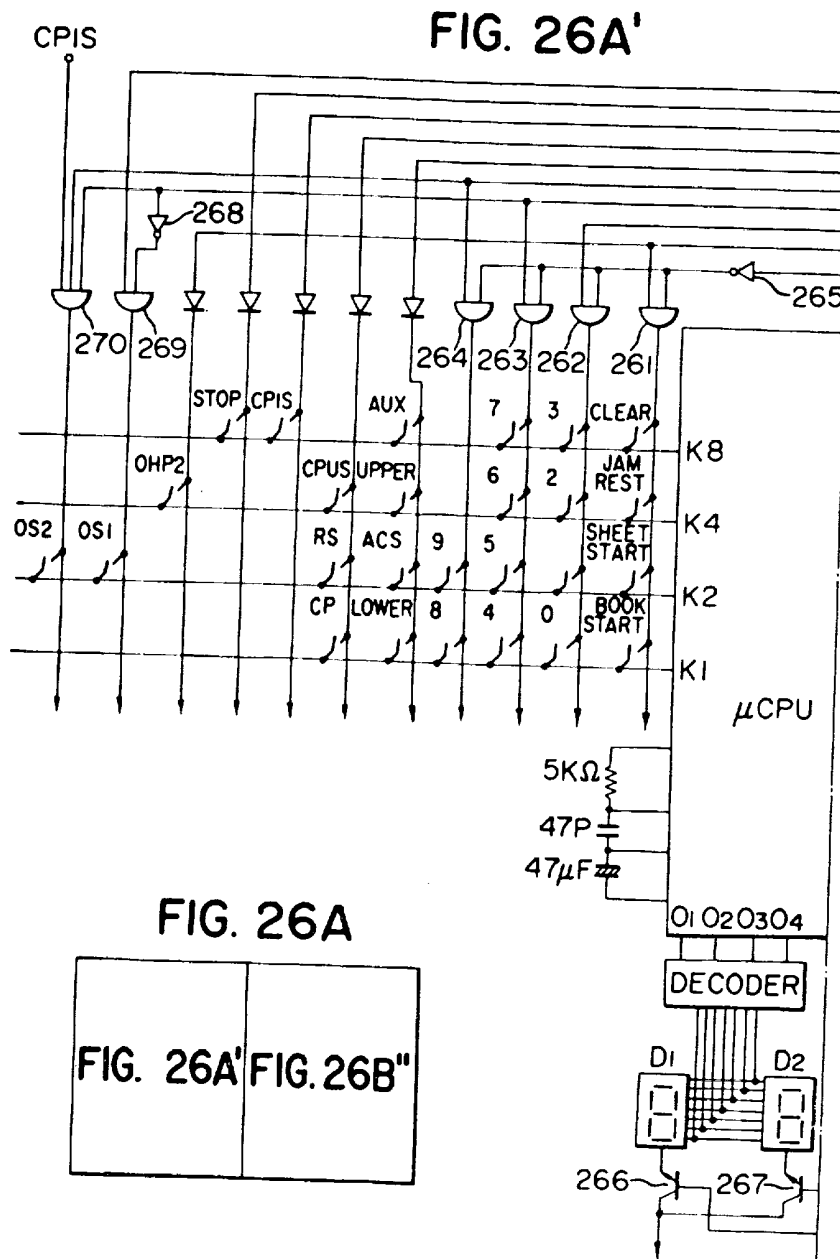


FIG. 26A"

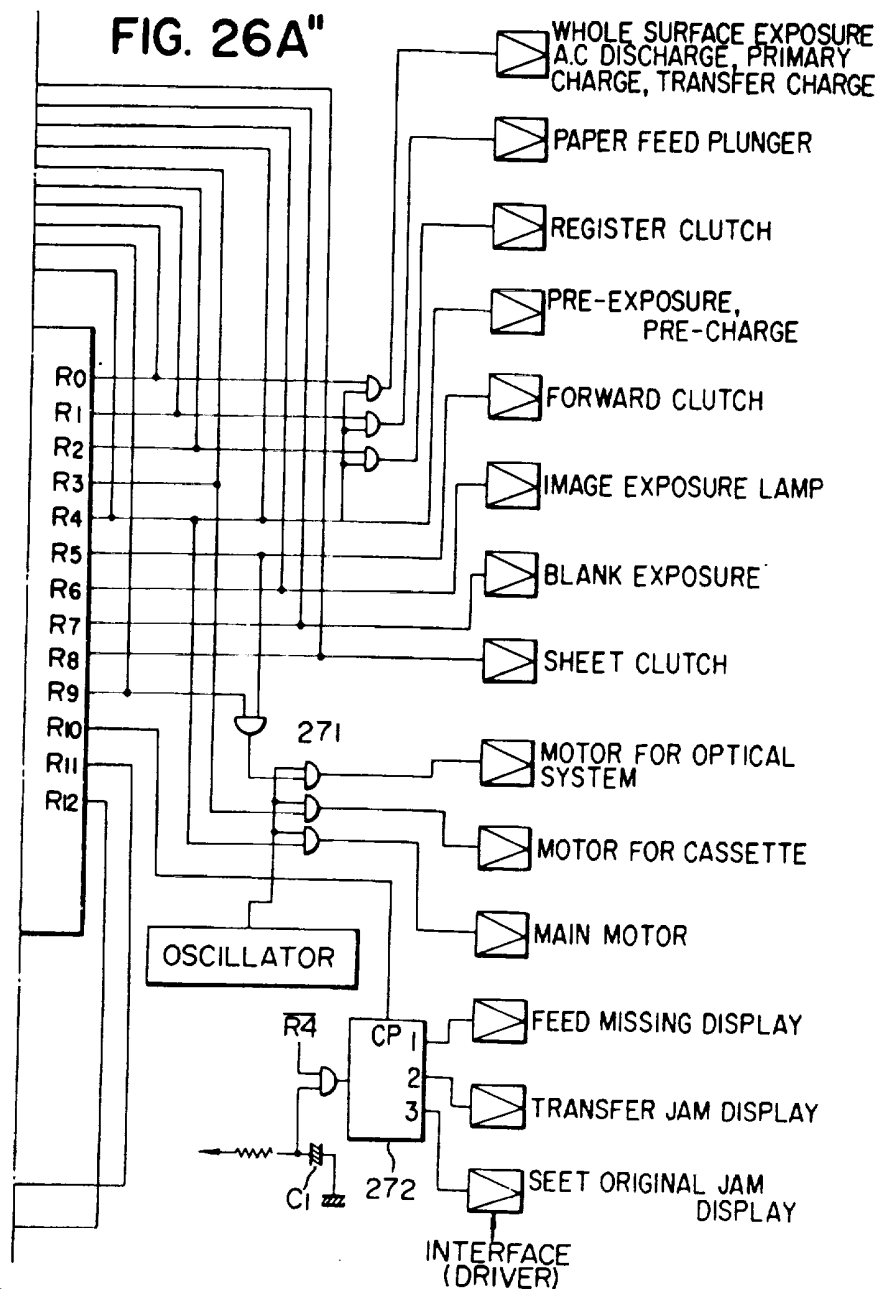


FIG. 26B SWITCHES

OS1	106	FIRST DETECTING POSITION FOR SHEET ORIGINAL
OS2	107	SECOND DETECTING POSITION FOR SHEET ORIGINAL
OHP2	104	OPTICAL SYSTEM, HOME POSITION (SHEET MODE)
CPIS	103	INPUT SIGNAL OF TRANSFER PAPER
RS	116	REGISTER SWITCH
ACS	100	DETECTING SWITCH FOR AUXILIARY CASSETTE POSITION
AUX	122	AUXILIARY CASSETTE
UPPER	123	UPPER CASSETTE
LOWER	124	LOWER CASSETTE
CPOS	117	TRANSFER DISCHARGING SIGNAL
JAM RESET	105	MACHINE COVER SWITCH
CLEAR	127	
SHEET START	131	ACTUATOR
BOOK START	130	
0~9	126	
STOP		SIGNALS FOR ACTUATOR (129), NO PAPER, LOW FIXING TEMPERATURE, NO LIQUID

FIG. 26C

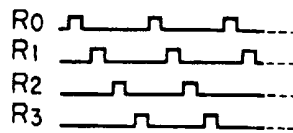


FIG. 26D

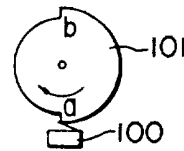


FIG. 26E

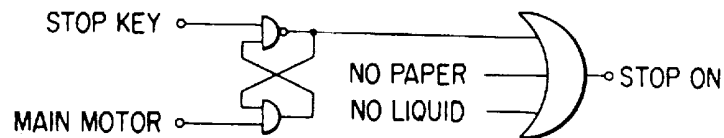


FIG. 27

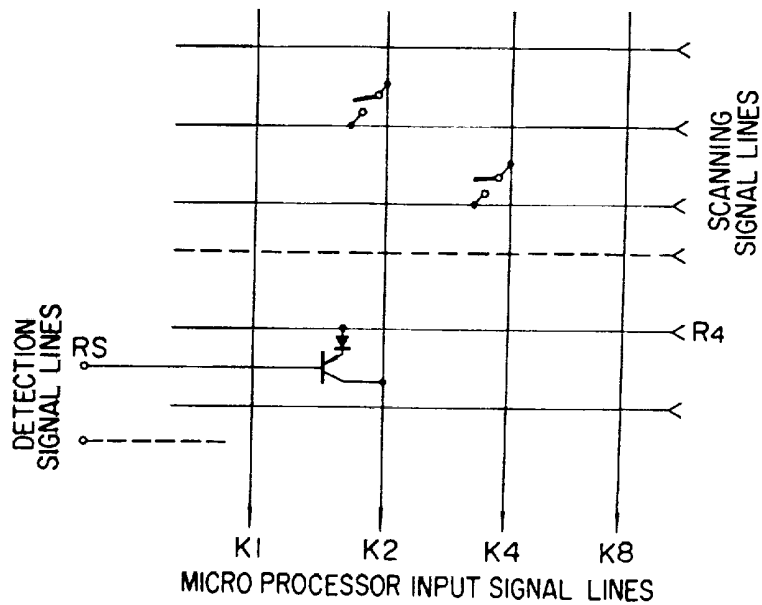


FIG. 28

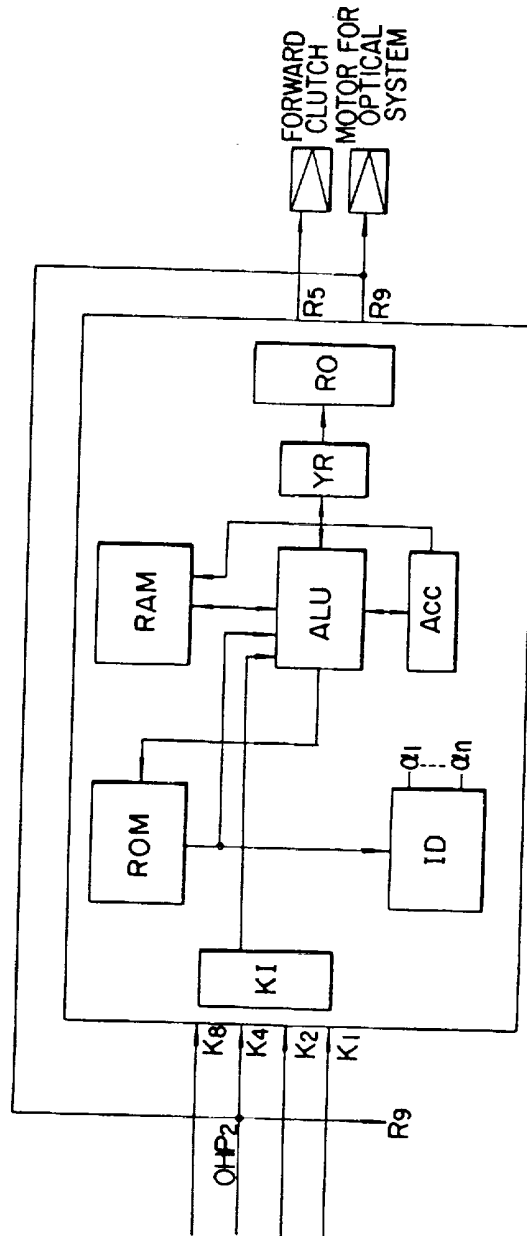


FIG. 29

FIG. 29

RAM(O,Y)				15 REGISTER ADDRESS
				15
				14
				13
				12
				11
				10
				9
				8
				7
PULSE FLAG 1	PULSE FLAG 2	AUXILIAR CASSETTE FLAG	SHEET MODE FLAG	6
JAM FLAG 1 CLEAR FLAG	JAM FLAG 2 ENTRY FLAG 2	STOP FLAG ENTRY FLAG 1	DISPLAY FLAG	5
0	1	1	1	4
0	0	1	0	3
0	1	1	1	2
0	0	1	0	1
				0
3	2	1	0	

PULSE VALUE FOR JAM DETECTION
 PULSE VALUE
 MEMORY FOR SECOND ORDER
 MEMORY FOR FIRST ORDER
 COUNTER FOR SECOND ORDER
 COUNTER FOR FIRST ORDER
 ENTRY FIGURE, TEST BIT

FIG. 30A

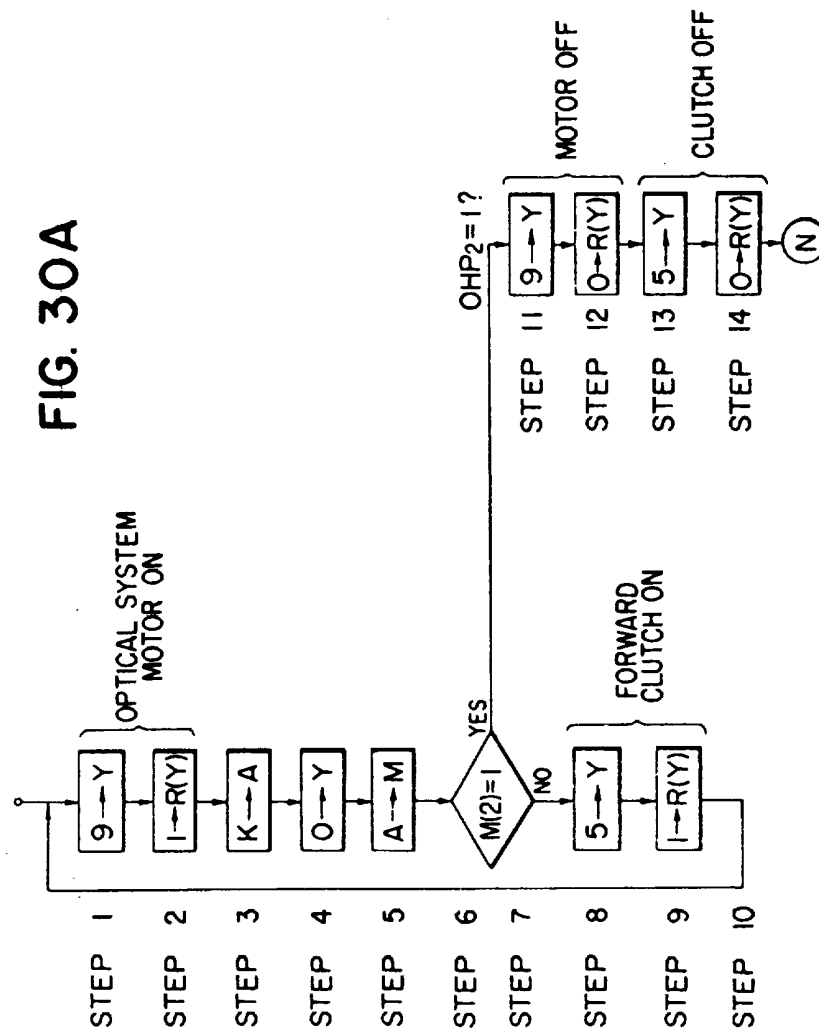


FIG. 30B

STEPS		INSTRUCTIONS
1	LB 1	TCY 9
2		SETR
3		TKA
4		TCY 0
5		TAM
6		TBITI 2
7		BR LB 2
8		TCY 5
9		SETR
10		BR LB 1
11	LB 2	TCY 9
12		RSTR
13		TCY 5
14		RSTR

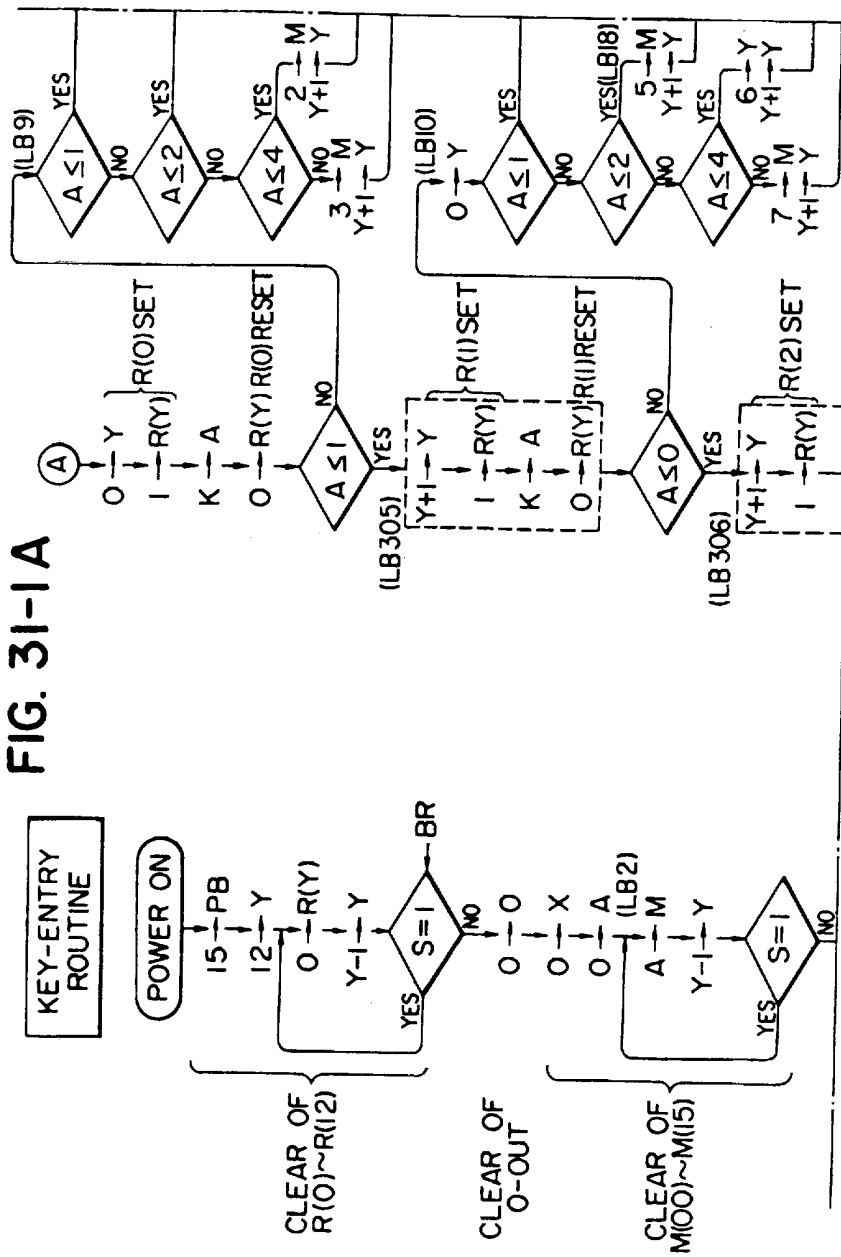
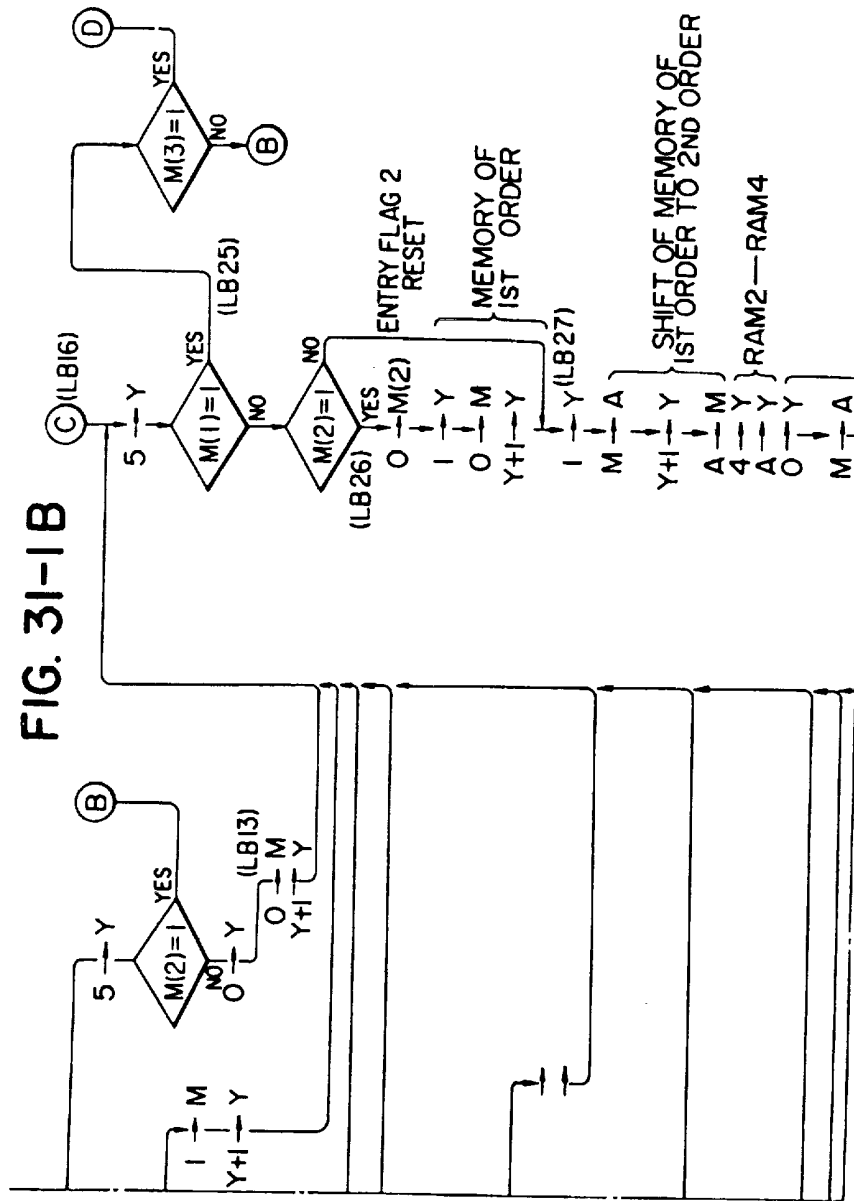
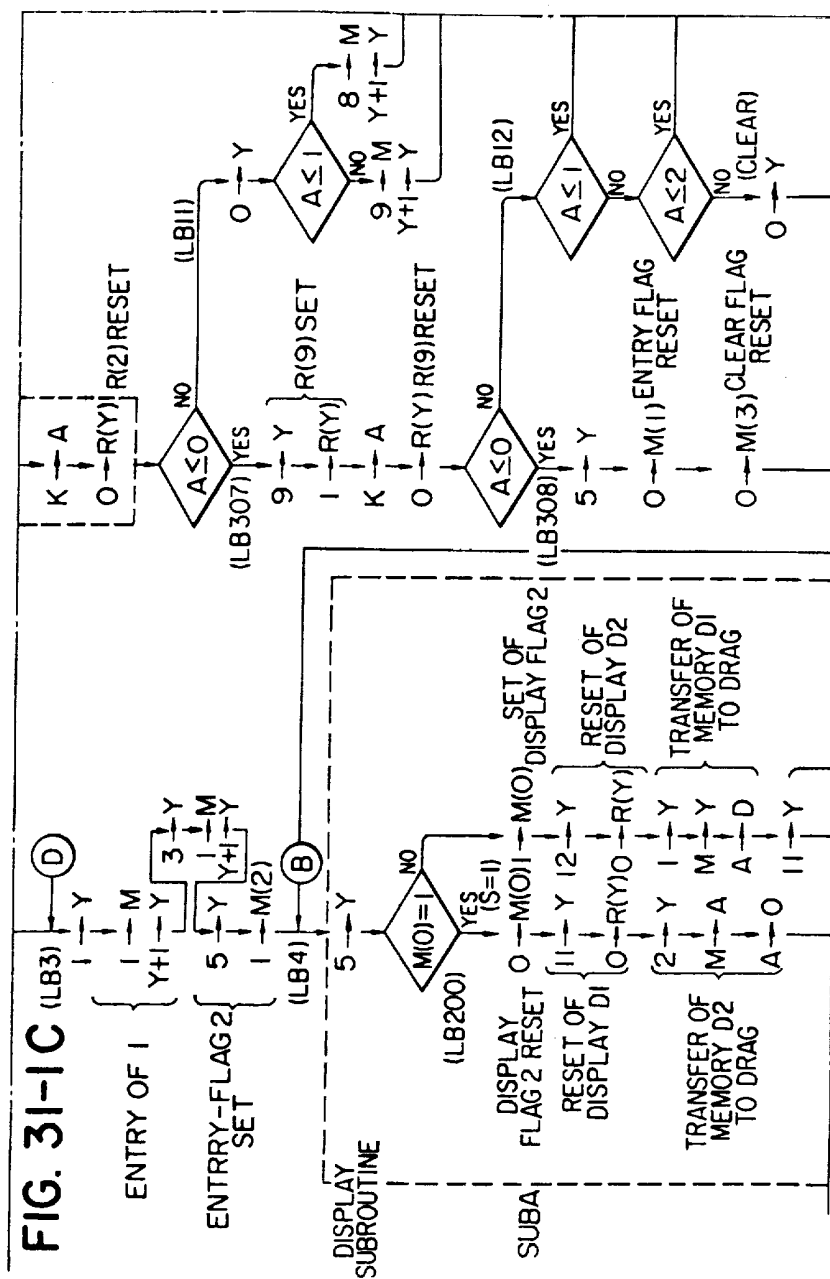
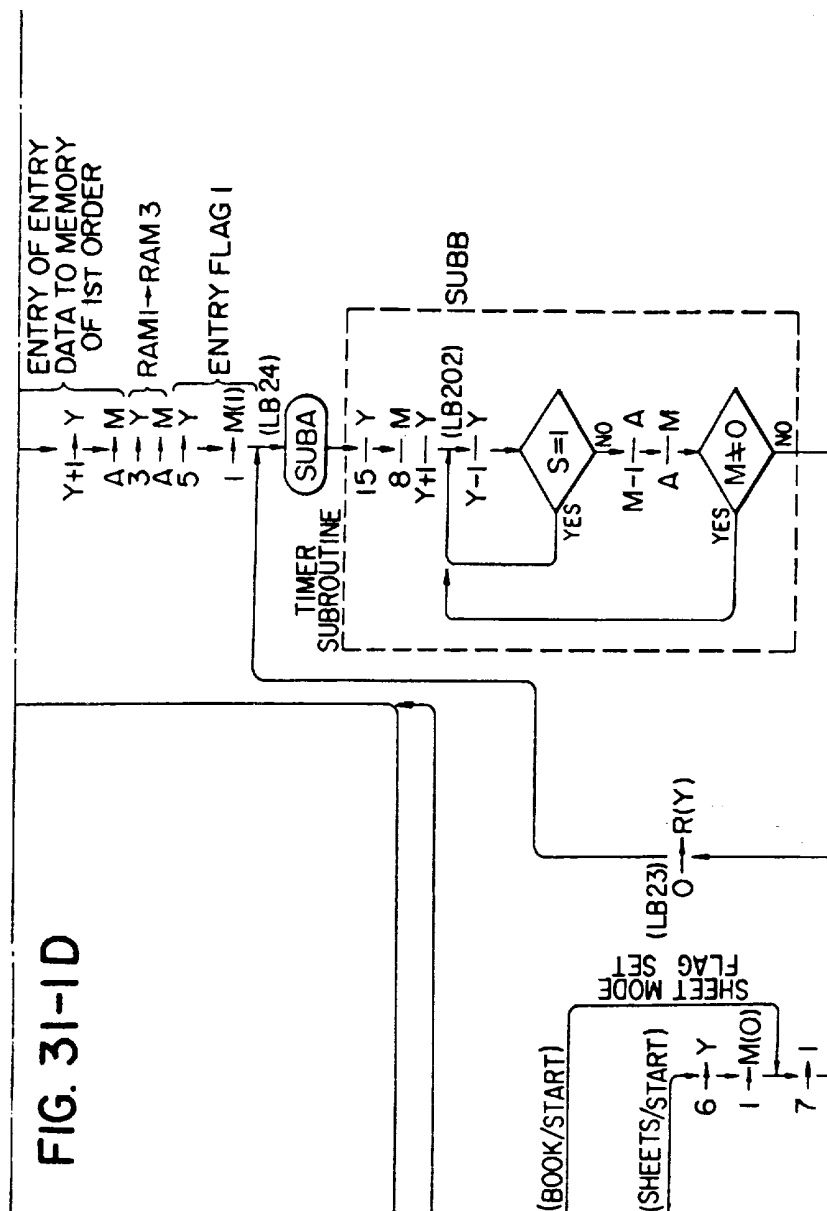


FIG. 31-1B







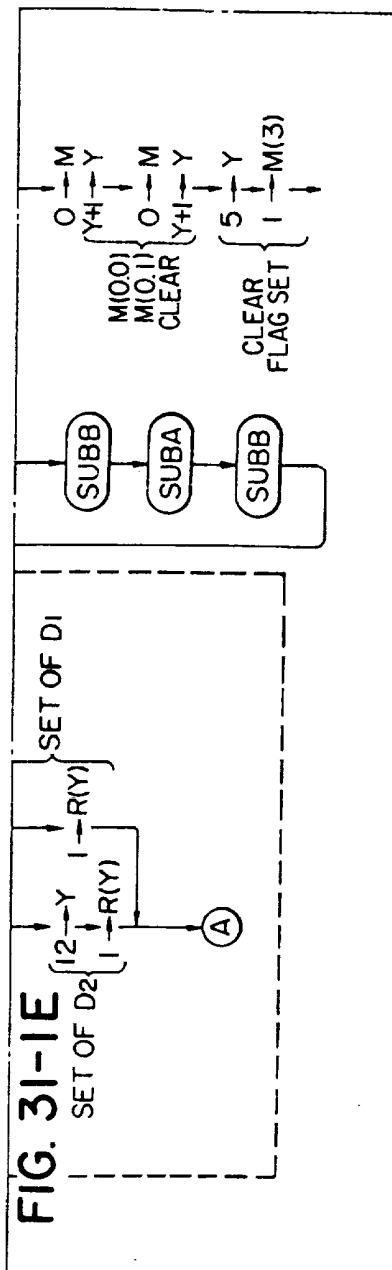


FIG. 31-1F

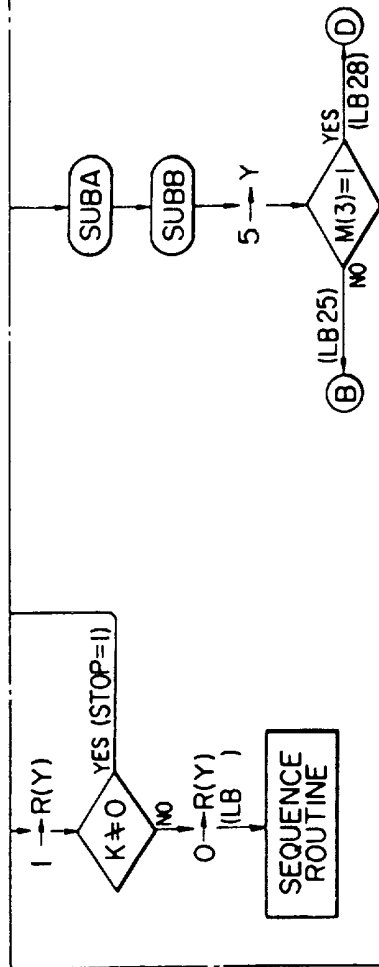


FIG. 31-1

FIG. 31-1 A	FIG. 31-1B
FIG. 31-1 C	FIG. 31-1D
FIG. 31-1 E	FIG. 31-1F

FIG. 31-2 A

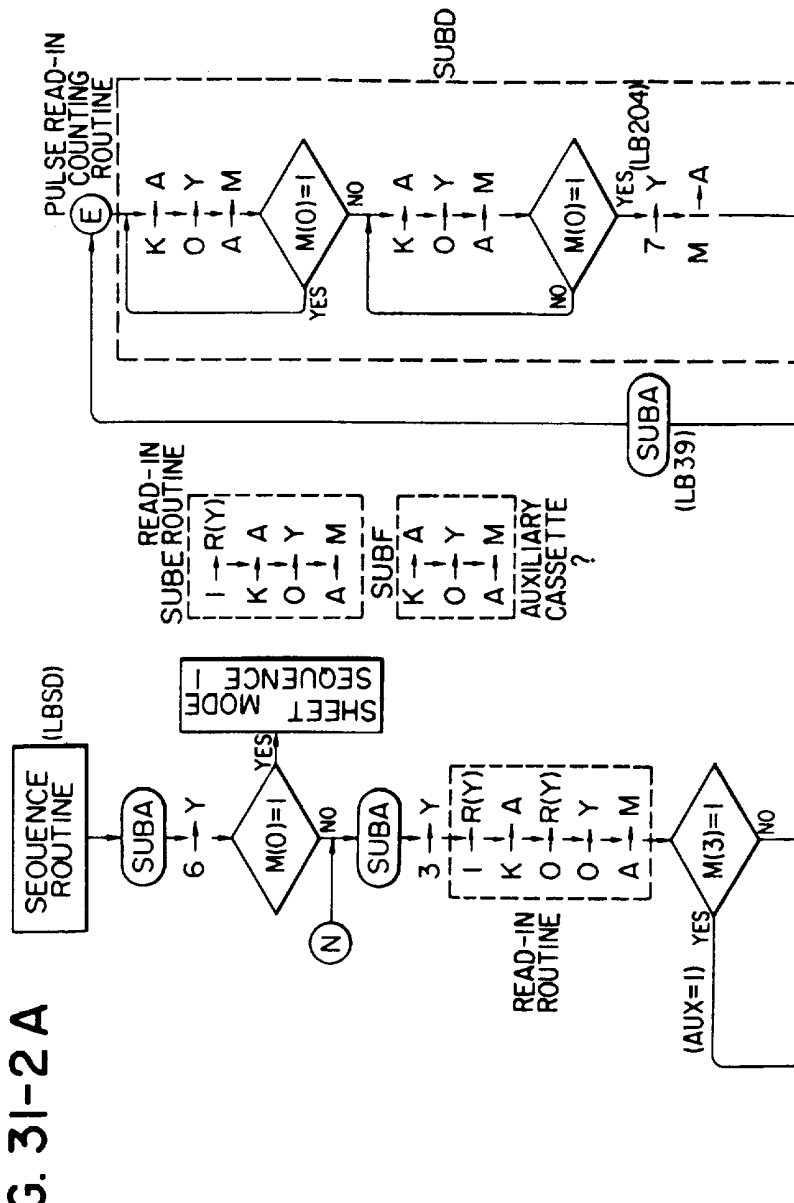
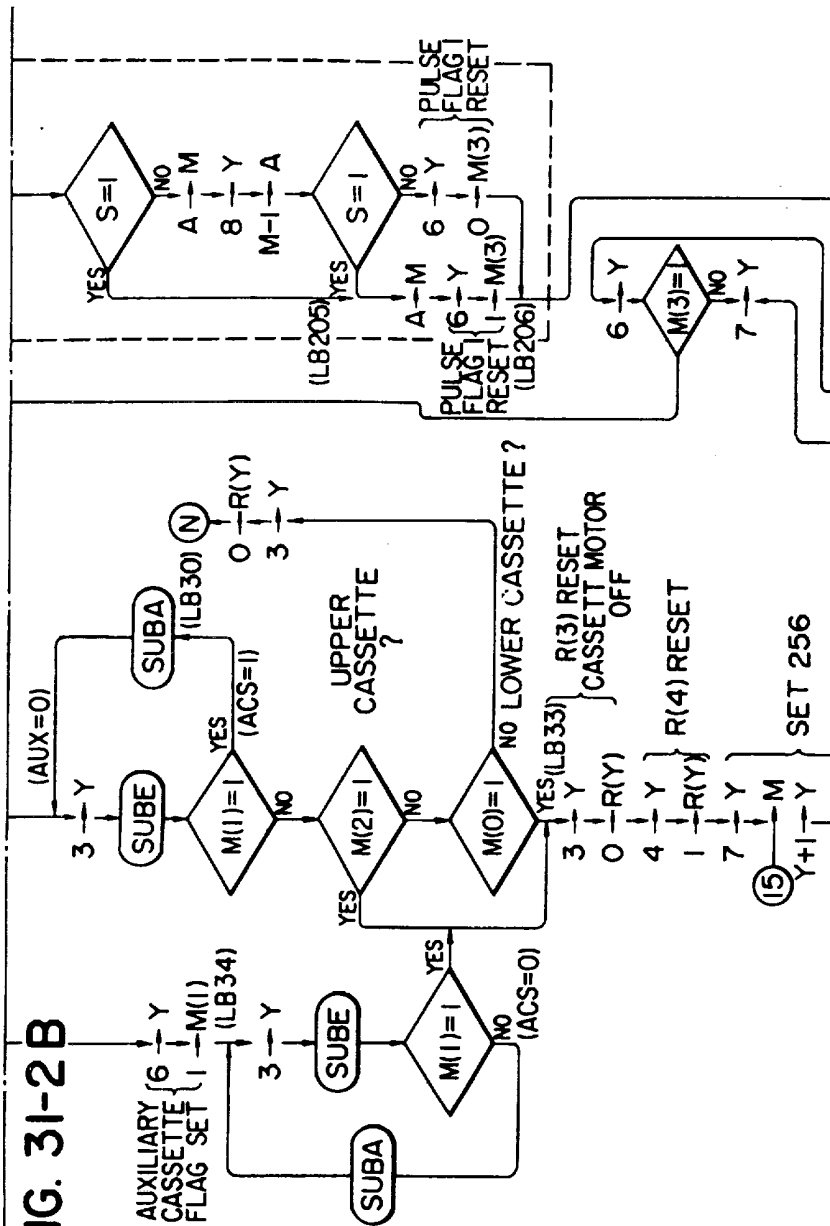


FIG. 31-2B



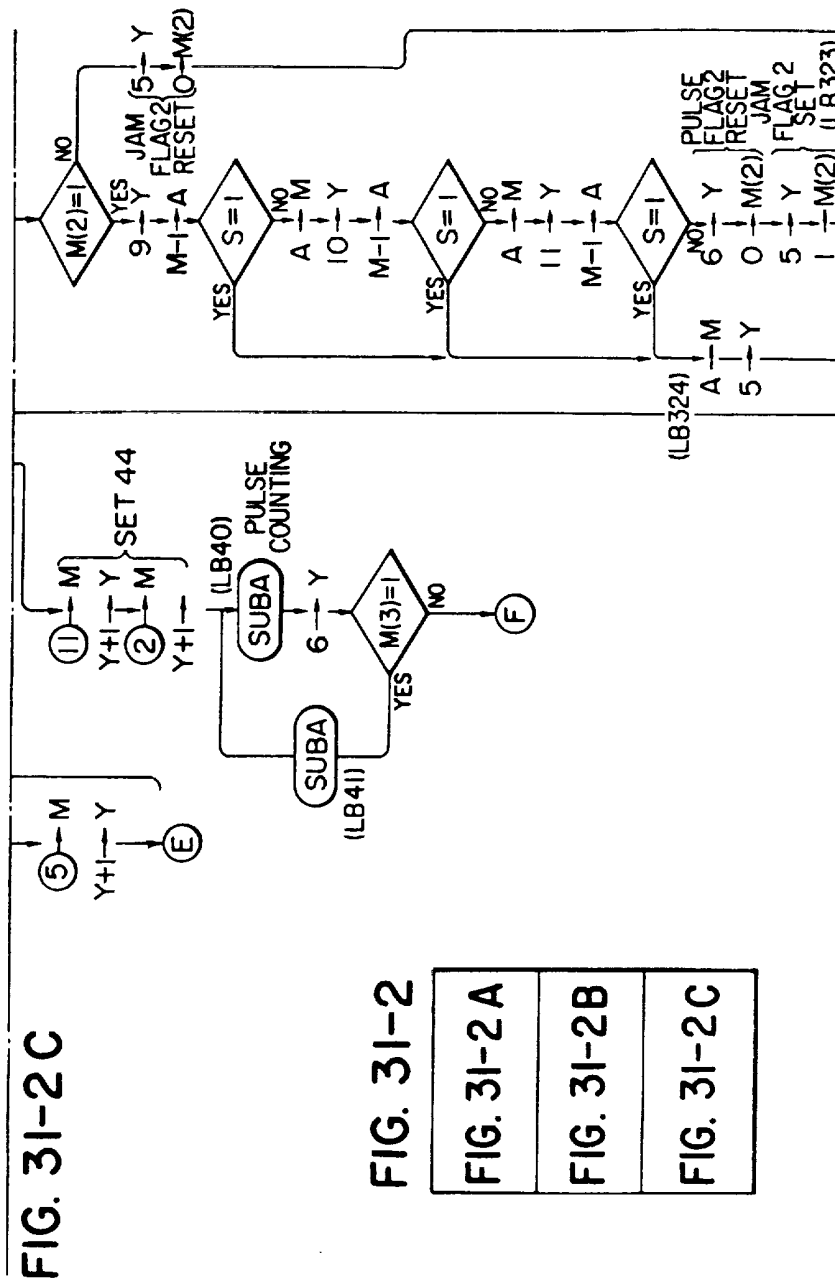


FIG. 31-2

FIG. 31-2 A

FIG. 31-2B

FIG. 31-2C

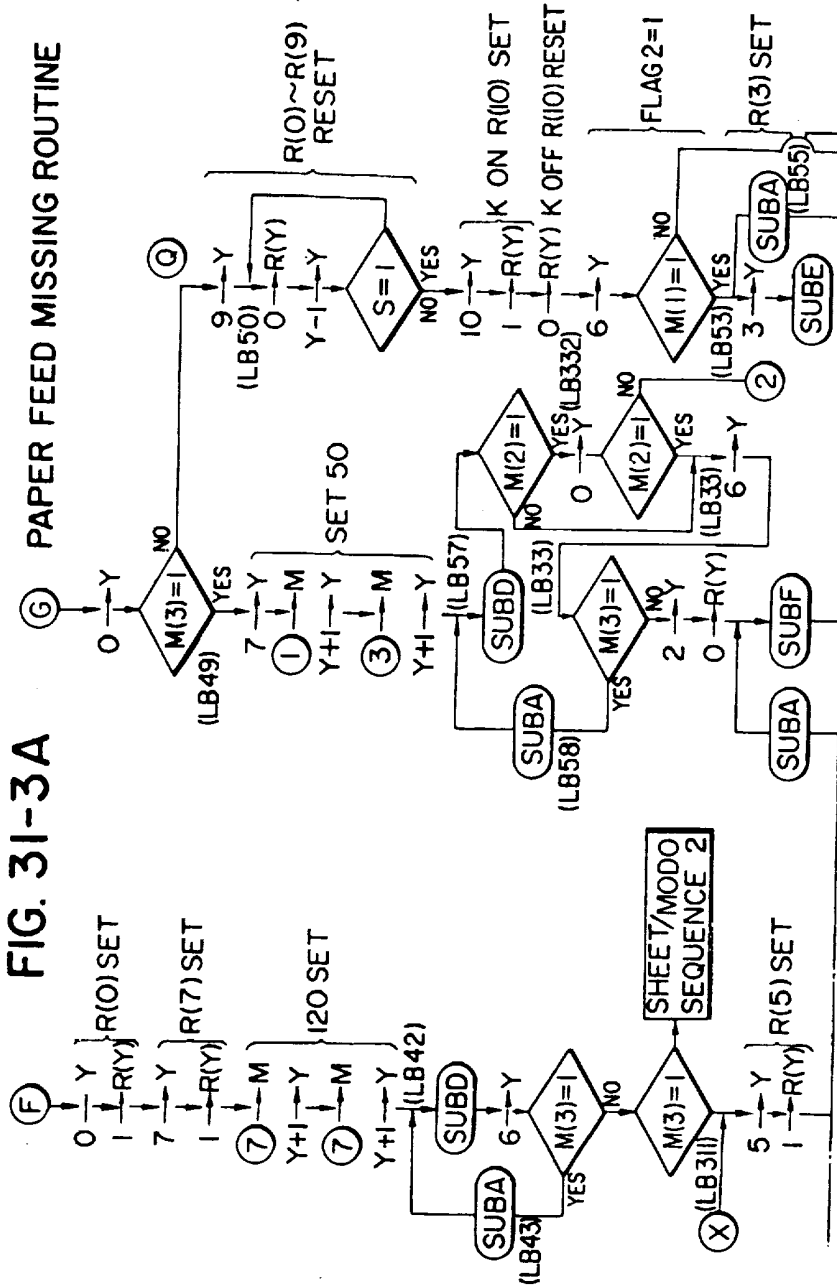
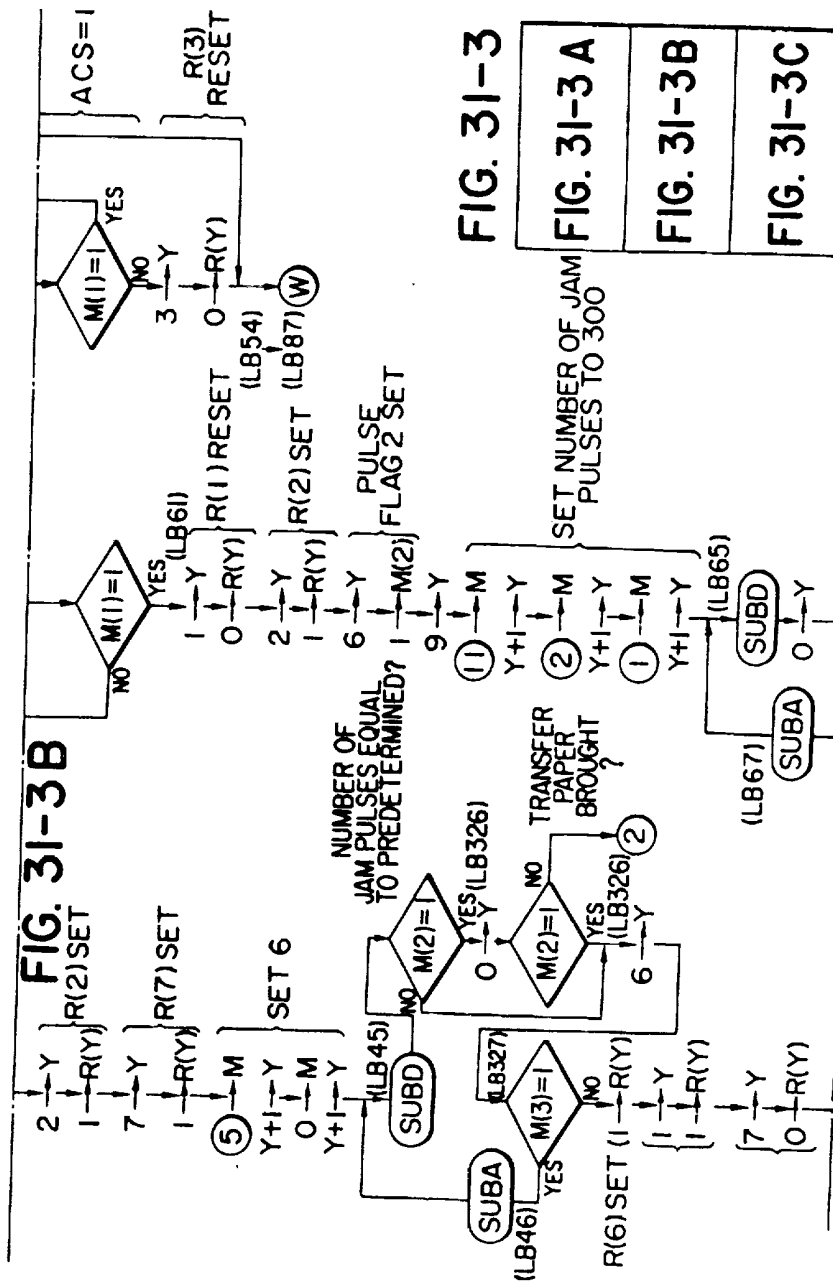


FIG. 31-3 A

FIG. 31-3B

FIG. 31-3C



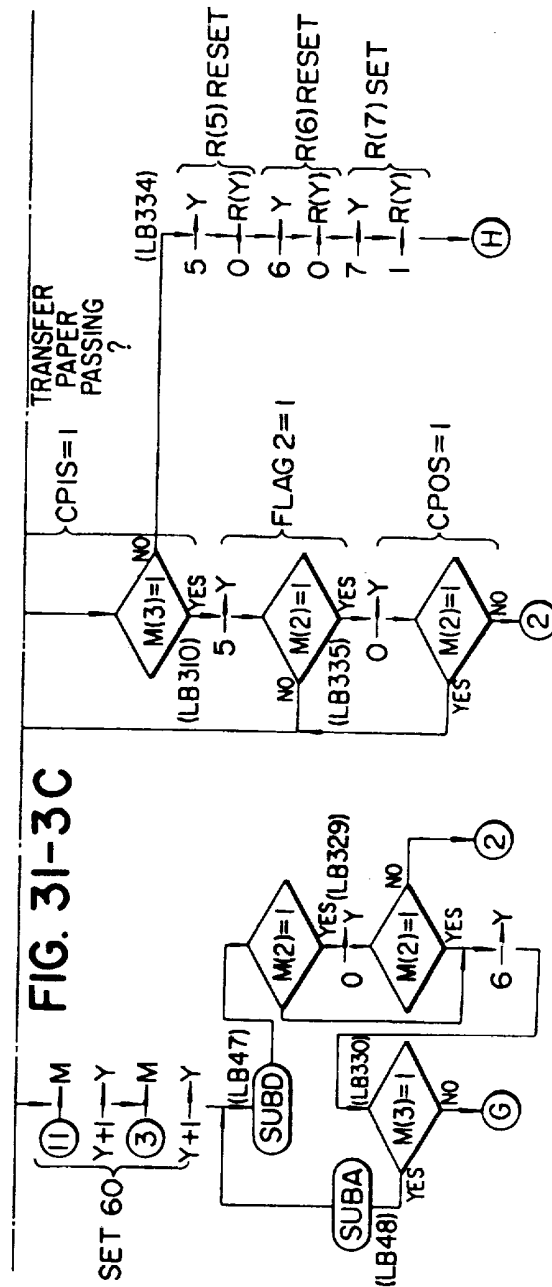
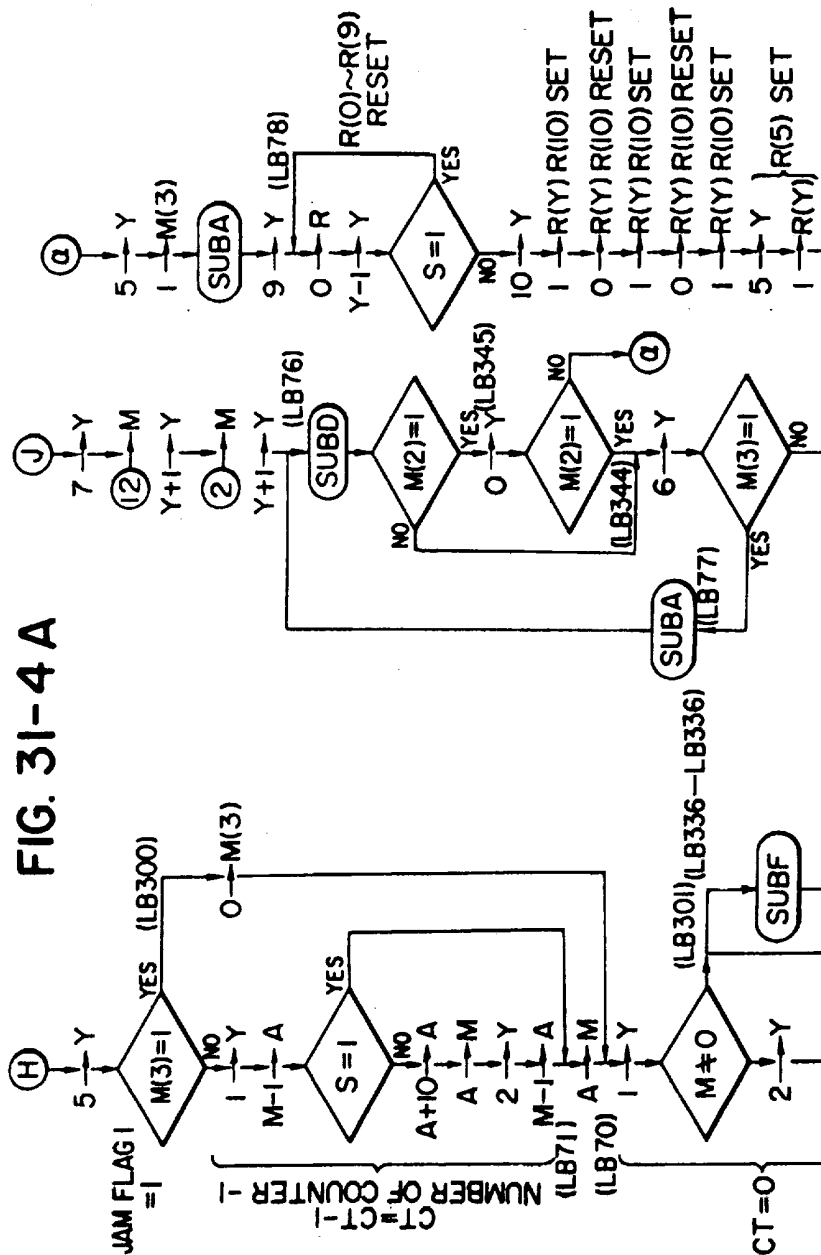


FIG. 31-4 A



[illegible]

SWITCH DEPRESSED ?

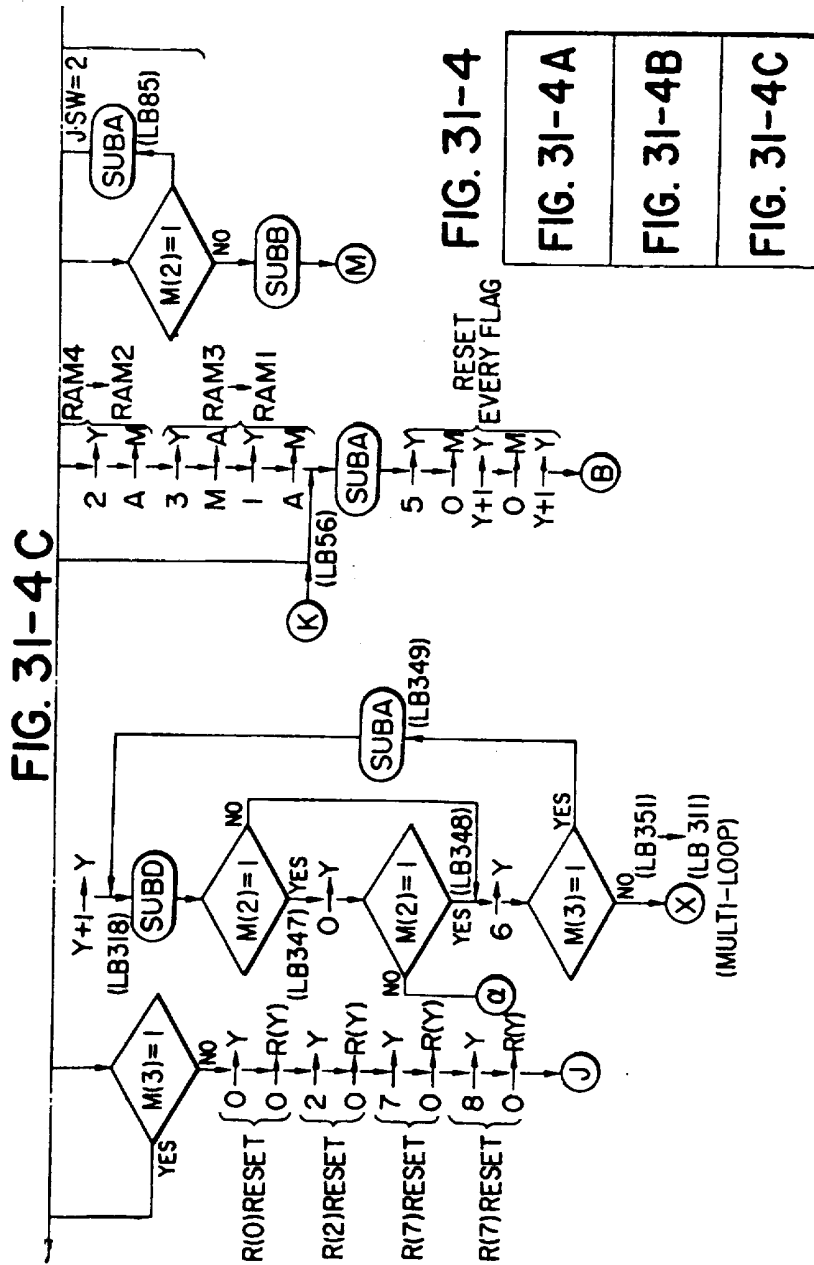
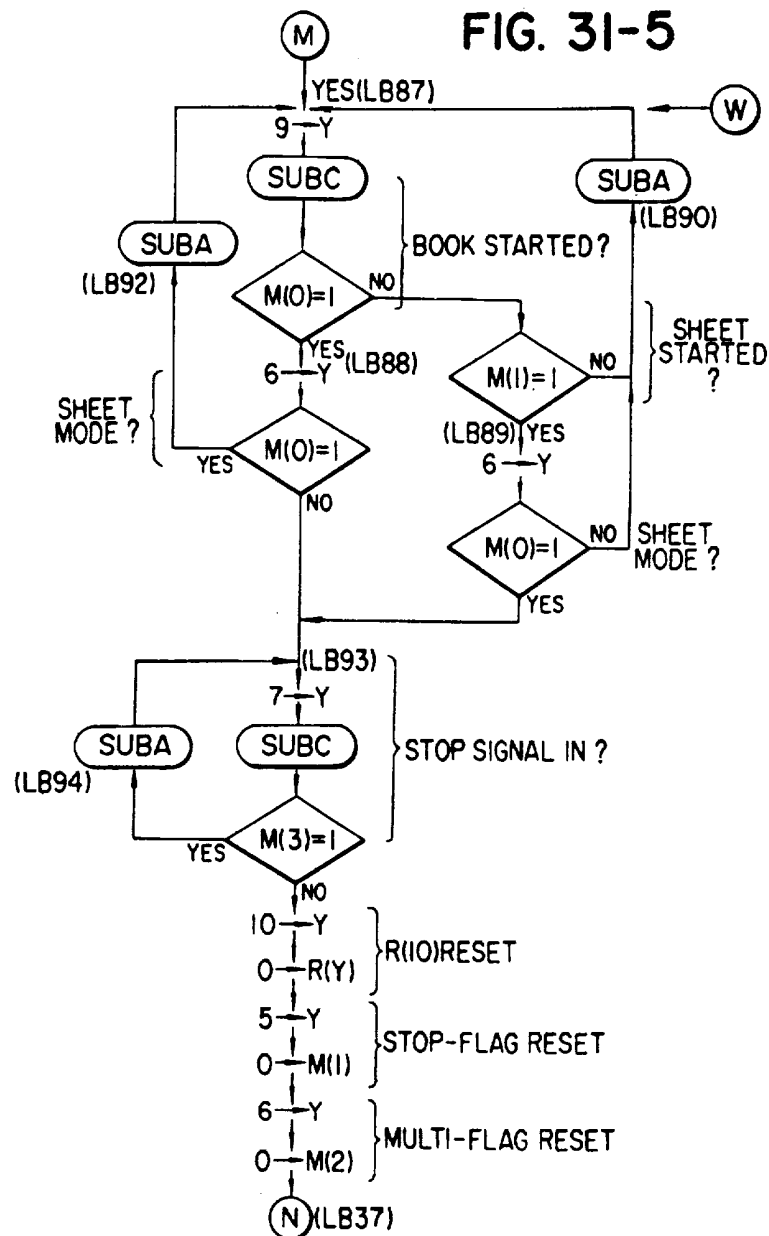


FIG. 31-5



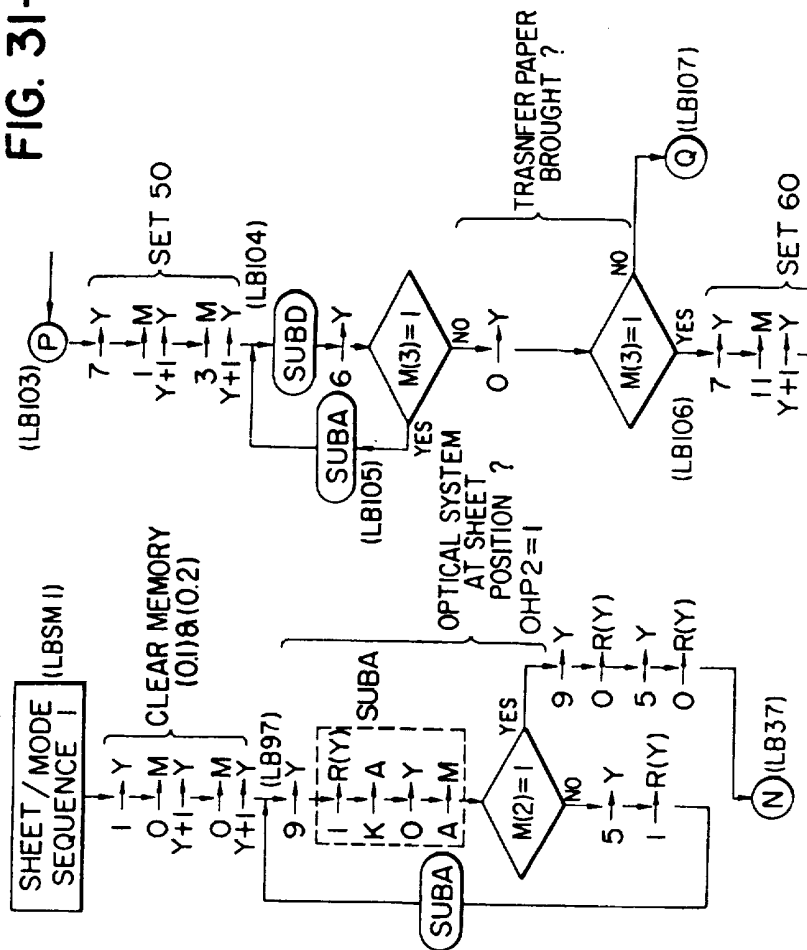


FIG. 31-6B

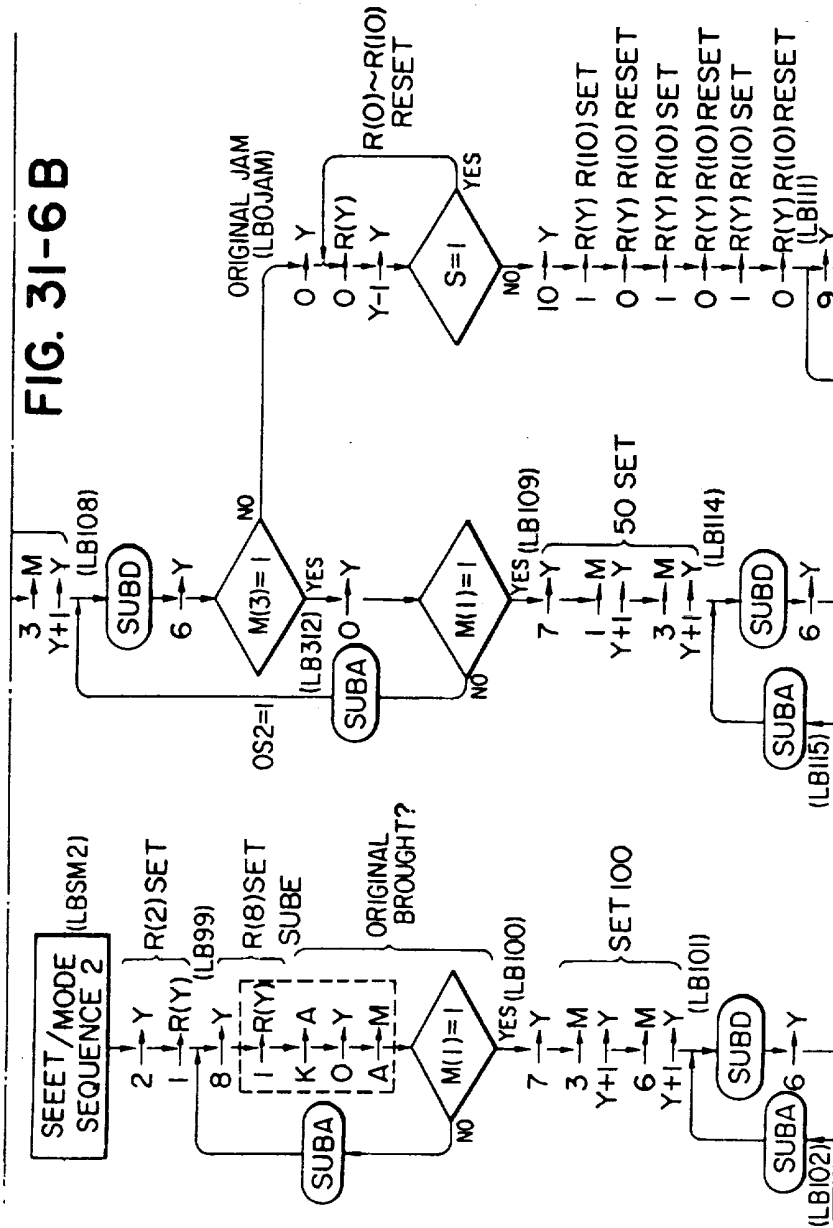


FIG. 31-6

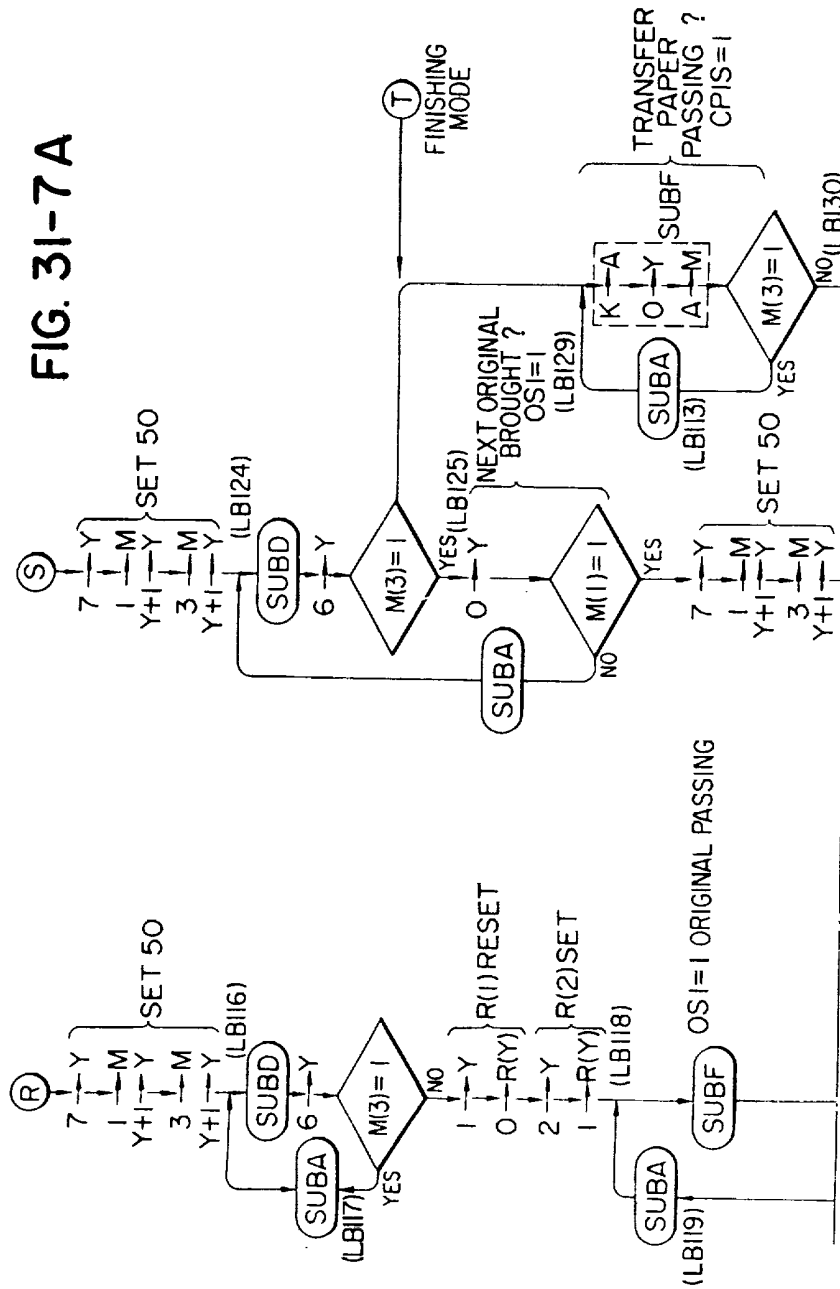
FIG. 31-6

FIG. 31-6 A

FIG. 31-6B

FIG. 31-6C

FIG. 31-7A



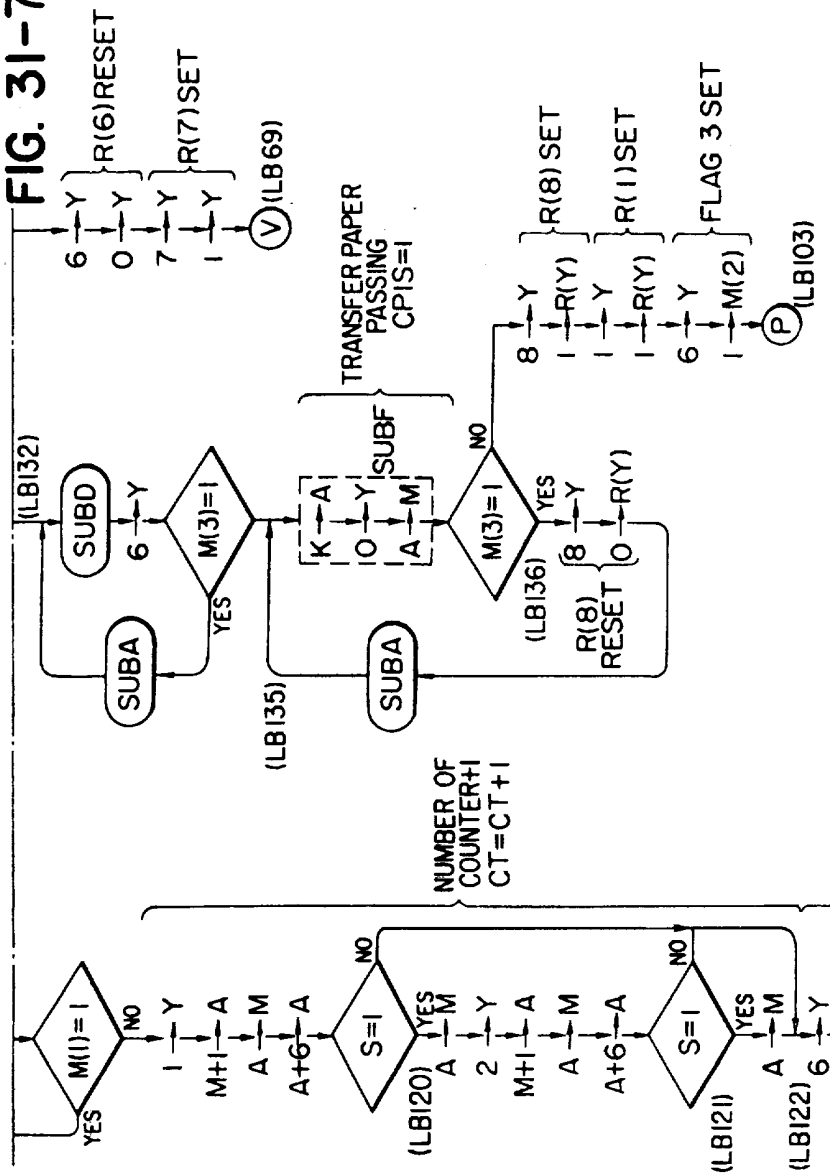


FIG. 31-7C

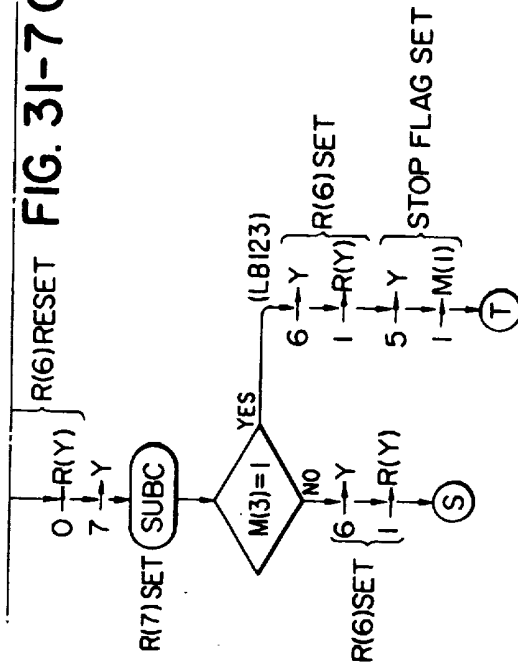


FIG. 31-7

FIG. 31-7A

FIG. 31-7B

FIG. 31-7C