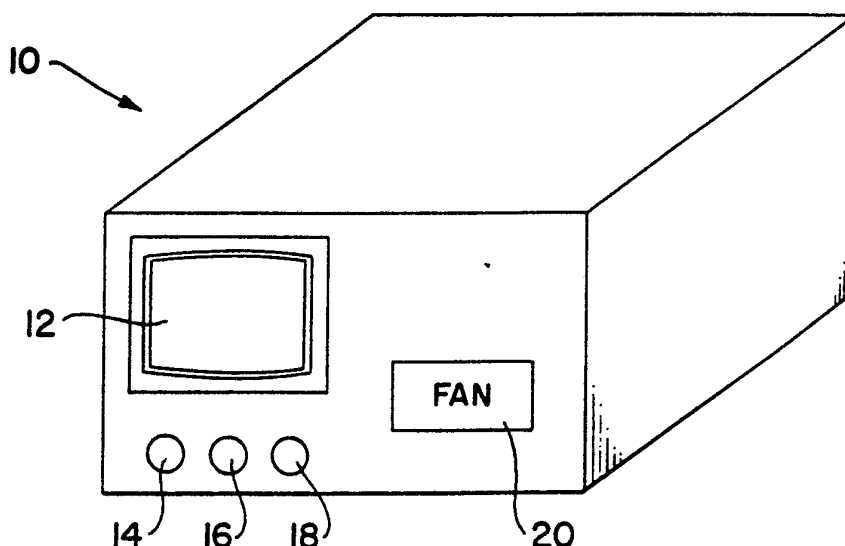




## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>5</sup> : <b>B65B 3/10</b></p>	<p><b>A1</b></p>	<p>(11) International Publication Number: <b>WO 91/12991</b> (43) International Publication Date: 5 September 1991 (05.09.91)</p>
<p>(21) International Application Number: PCT/US91/01072 (22) International Filing Date: 25 February 1991 (25.02.91) (30) Priority data: 485,506 27 February 1990 (27.02.90) US (71) Applicant: THE COCA-COLA COMPANY [US/US]; 310 North Avenue, Atlanta, GA 30313 (US). (72) Inventors: GUPTA, Ashis, S. ; 3979 Sentry Crossing, Marietta, GA 30060 (US). ANTAO, Leonard, F. ; 2311 D Briarcliff Road, Atlanta, GA 30300 (US). (74) Agent: BIRCH, Anthony, L.; Birch, Stewart, Kolasch &amp; Birch, 301 North Washington Street, Falls Church, VA 22046-3487 (US).</p>		<p>(81) Designated States: AT (European patent), BE (European patent), CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent).  <b>Published</b> <i>With international search report.</i></p>

(54) Title: MULTIPLE FLUID SPACE DISPENSER AND MONITOR



## (57) Abstract

A method and apparatus is provided for dispensing and monitoring output and consumption of fluids in the microgravity conditions of outer space. The dispenser (10) conveniently dispenses a plurality of fluids from distinct output ports (14, 16, 18) into a suitable receptacle (42). Each consumer is identified at a point of delivery of the fluid and fluid dispensing and/or consumption is monitored and displayed (12) according to predetermined criteria.

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	ES	Spain	MG	Madagascar
AU	Australia	FI	Finland	ML	Mali
BB	Barbados	FR	France	MN	Mongolia
BE	Belgium	GA	Gabon	MR	Mauritania
BF	Burkina Faso	GB	United Kingdom	MW	Malawi
BG	Bulgaria	GN	Guinea	NL	Netherlands
BJ	Benin	GR	Greece	NO	Norway
BR	Brazil	HU	Hungary	PL	Poland
CA	Canada	IT	Italy	RO	Romania
CF	Central African Republic	JP	Japan	SD	Sudan
CG	Congo	KP	Democratic People's Republic of Korea	SE	Sweden
CH	Switzerland	KR	Republic of Korea	SN	Senegal
CI	Côte d'Ivoire	LI	Liechtenstein	SU	Soviet Union
CM	Cameroon	LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxembourg	TG	Togo
DE	Germany	MC	Monaco	US	United States of America
DK	Denmark				

- 1 -

## " MULTIPLE FLUID SPACE DISPENSER AND MONITOR "

BACKGROUND OF THE INVENTION

The present invention is directed to a method and apparatus for dispensing and monitoring consumption of fluids in the microgravity conditions of outer space.

5 It is known that zero or microgravity conditions of outer space prevent consumption of beverages from a conventional pre-mix container directly into a consumer's mouth, and further that refilling of conventional drinking containers presents a serious problem, especially with  
10 regard to carbonated beverages.

Similarly, with only a limited supply of fluids aboard a spacecraft or space station, control of consumption and fluid use should be monitored for scientific data gathering as well as a means to properly  
15 share and allocate fluid consumption.

The microgravity dispenser described in U.S. Patent No. 4,848,418 to Rudick et al was particularly designed for dispensing pre-mix beverages in the microgravity conditions of outer space. Further, U.S.  
20 Patent No. 4,875,508 to Burke, II et al and U.S. Patent No. 4,785,974 to Rudick et al describe types of drinking containers which may be used in the microgravity conditions of outer space.

A problem still exists, however, in adapting these known dispensers and containers to a closed controlled system capable of monitoring consumption of a plurality of fluids according to type of fluid and known  
5 consumer thereof which is effectively used with both carbonated and still fluids.

#### SUMMARY OF THE INVENTION

Accordingly, it is a primary object of the present invention to provide a system and apparatus for  
10 dispensing a plurality of different fluids in the microgravity conditions of outer space.

It is another object of the present invention to provide a closed system and apparatus for dispensing and monitoring the dispensing of both carbonated and still  
15 beverages in the microgravity conditions of outer space, the monitoring including recordation of type, amount, and consumer of each of a plurality of fluids.

The objects of the present invention are fulfilled by providing a system for selectively dispensing  
20 a plurality of fluids in the microgravity conditions of outer space comprising:

a plurality of fluid supply containers, at least one of the fluid supply containers being filled with a carbonated pre-mix beverage;

25 means for cooling said plurality of fluid supply containers;

means for maintaining said container of carbonated pre-mix beverage in solution;

30 a plurality of fluid dispensing ports, connected to respective ones of said plurality of fluid supply containers, for dispensing fluids from said microgravity dispenser;

means, associated with said container of carbonated pre-mix beverage, for controlling a dispensing flow rate thereof; and

means for monitoring the dispensed fluids  
5 according to predetermined criteria.

Further scope of applicability of the present invention will become apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific  
10 examples, while indicating preferred embodiments of the present invention, are given by way of illustration only, since various changes and modification within the spirit and scope of the invention will become apparent to the those skilled in the art from this detailed description.

15 BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view of a microgravity dispenser system according to a preferred embodiment of the invention; and

Figure 2 is a top view of the microgravity  
20 dispenser shown in Figure 1,;

Figure 3 is a flow diagram explaining a dispensing procedure for the microgravity dispenser of the present invention;

Figure 4 is a cross-sectional view in side  
25 elevation of a conventional microgravity drinking cup for use with the microgravity dispenser of the present invention; and

Figure 5 is a cross-sectional view of another  
30 conventional microgravity drinking cup for use with the present invention.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Referring to Figure 1, there is generally shown at 10 a perspective view of a microgravity dispenser system for delivering any one of a plurality of fluids in the microgravity conditions of outer space.

It should be understood that an absence of gravity in space will render conventional earth based dispensers inoperable. Accordingly, the present dispenser has been designed specifically for operation in space. Further, the confined nature of space shuttles and future space stations requires that fluids be monitored in order to track consumption and maintain an accurate inventory. The dispenser according to the present invention, therefore, is operable for a plurality of different fluids and has the ability to monitor each fluid dispensed.

Referring again to Figure 1, any number of fluids may be dispensed as space permits, but for purposes of explanation, three dispensing ports 14, 16, and 18 are shown which dispense one carbonated pre-mix beverage, water, and a biological fluid such as blood plasma, respectively. The same technology described herein may be used for any number of fluids, including carbonated and still fluids.

Also shown in Figure 1 is a display monitor 12 such as a cathode ray tube (CRT) screen. The monitor 12 may be used to present fluid selection possibilities to the user, and for displaying information to the user including his identity, present selection of fluid, total fluid consumption over a most recent 24 hour period and the like.

A fan or blower 20 is provided to circulate air in a refrigerator section of the dispenser 10 as will be more fully explained.

5           Figure 2 is a top view of the microgravity  
dispenser shown in Figure 1. Blower 20 is positioned at  
the front of the dispenser 10 and forward of a  
refrigeration compartment 22 positioned along the right  
10 hand side of the dispenser. Any convenient location may  
be employed for the refrigeration compartment 22, however,  
so long as the fan 20 has access to an unconfined end of  
the dispenser to blow air against the refrigeration  
compartment 22. Preferably, thermoelectric cooling is  
15 utilized to cool the fluids stored within the  
refrigeration compartment 22. Such thermoelectric cooling  
is shown, for example, in U.S. Patent No. 4,738,113 to  
Rudick. In connection with the present invention, there  
is shown a cold plate 34 upon which one or more cooled  
20 containers 30, 32 rest. These containers may include a  
pre-mix beverage 30 and/or a blood plasma 32 as previously  
explained. A thermoelectric generator (not shown) is  
disposed in a separate cabinet connected to one end of the  
refrigeration compartment 22 and includes thermoelectric  
25 elements and a heat sink (not shown) operatively  
associated with both the cold plate 34 and the  
refrigeration compartment 22. The fan 20 draws air into  
and through the heat sink in order to ensure efficient  
operation of the thermoelectric cooling elements.

Also shown in Figure 2 is a water reservoir 26  
30 for supplying fresh water through outlet port hole 16.

Carbonated beverages are more difficult to handle  
in space than are the still fluids such as water and blood  
plasma. This is due to primarily to the fact that gas  
tends to separate from the liquid in carbonated  
35 beverages. Since no gas/liquid separation can occur in  
the microgravity conditions of outer space, the carbonated  
beverage will become a frothy mixture if released into an  
uncontrolled environment. The frothing is caused by two

factors. The first factor is a process of desorbing carbon dioxide from the product and the second factor relates to gas being present in the head space of a container having a carbonated beverage therein. In order to prevent desorption of carbon dioxide (CO<sub>2</sub>), the gas must be maintained in solution at all times. It is known that solubility of carbon dioxide gas at a given temperature is determined by a saturation pressure thereof. Maintenance of a liquid phase requires that the product be constantly stored at or above the determined saturation pressure.

The following table identifies the saturation pressure at varying carbonation levels and a constant temperature of 75°F.

<u>Carbonation</u>	<u>Temperature</u>	<u>Pressure</u>
1.5	75°F	14 psig
2.0	75°F	24 psig
2.5	75°F	32 psig
3.5	75°F	50 psig

Since the cabin temperature or temperature of a space station could be as high as 75°F due to its controlled temperature environment, the saturation pressures were calculated at that temperature. Of course, any known temperature may be used in the same manner.

The problem of head space as well as the need to maintain a liquid phase in a storage container of carbonated pre-mix beverage 30 is accomplished by using a collapsible bag within the container. A modified five gallon (hereinafter FIGAL) container suitable for storing the carbonated beverage is described, for example, in U.S. Patent 4,848,418 to Rudick et al. In particular, a container such as beverage pre-mix container 30 is



modified to contain the pre-mix in a bag formed within the container. A carbon dioxide source 24 is connected to the container 30 through a regulator 36. The regulator 36 is set so as to maintain the carbonated pre-mix within the  
5 container 30 at a predetermined setting according to the table shown above. Preferrably, if the temperature is 75°F and the preferred carbonation is 2.5 volumes, then the pressure regulator should be set to 32 psig.

Thus, an annular space between the bag and  
10 container wall is pressurized with CO<sub>2</sub> gas at a constant pressure from the carbon dioxide cylinder 24. As the product is dispensed, the carbon dioxide gas squeezes the bag, keeping the product under pressure and eliminating any head space which might otherwise form therein.

Another problem which must be addressed is the  
15 pressure drop which will occur when the carbonated pre-mix beverage exits the container. Specifically, if pressure is allowed to drop suddenly from the saturation pressure maintained inside the container to a pressure of one psig  
20 at the dispensing port 14, the product will no longer be at or above its saturation pressure. Consequently, carbon dioxide gas will escape from the product resulting in severe foaming. Instead of a refreshing carbonated beverage, the consumer will be confronted with a product  
25 resembling shaving cream.

It is known, however, that carbon dioxide gas exhibits a pseudo equilibrium property such that if the pressure of the product is lowered gradually, the CO<sub>2</sub> gas will remain in the product as a supersaturated  
30 solution. The present invention solves this problem by providing a dispensing valve (not shown) in the container or in-line in a dispensing tube adjacent the container, or further adjacent a port hole outlet 14 associated with the carbonated pre-mix beverage.

The dispensing valve member is conical-shaped with a steadily widening annular cross-section in the direction of fluid flow from the container 10 to the dispensing outlet port 14. By increasing the cross-sectional area of product flow, the liquid pressure gradually decreases, thereby maintaining a laminar flow at all times. Further, flow rate may be adjusted by a screw at the top of the container 30 whereby tightening of the screw decreases the cross-sectional area of product flow and thus lowers the rate of flow. Examples of this type of valve may be seen in U.S. Patent No. 4,848,418 to Rudick et al., U.S. Patent No. 4,709,734 to Rudick et al., and U.S. Patent No. 4,752,018 to Rudick et al. which describe a flow control valve having a bullet-shaped piston member therein responsible for delivering the carbonated pre-mix from the FIGAL to a receiving cup at a controlled rate of flow at low pressure. An inlet side of the valve is a narrow end of the "cone" and a bullet member is of a complementary shape to the valve and is disposed within the valve housing. The piston has a first cone portion and a second cylindrical portion whose shape prevents any appreciable variation of flow rate and lowers the pressure of the pre-mix to an ambient pressure without any appreciable carbonation breakout or foaming.

For non-carbonated fluids, the conical dispensing valve is not necessary. Flow rates for the water and blood plasma may be adjusted by in-line flow regulating devices such as fixed orifices and the like. Since the product is at a constant pressure, the flow rate through the orifice will also be constant.

Dispensing of any of the plurality of liquids must be into a smaller container which is usable for direct consumption or end use in the case of blood plasma fluid. It is of primary importance that fluids being

dispensed do not escape into the cabin of the space shuttle or into the open areas of the space station. For this reason, a portable drinking container is utilized such as that shown in attached Figures 4 and 5. Each of these drinking containers are formed of a rigid exostructure 38 with a collapsible bag 40 inside. The exostructure includes a stem engagable with any one of the plurality of dispensing outlets 14, 16, or 18. By this arrangement, the fluid product may be dispensed directly into the bag 40 of the cup 42. The stem 44 of the drinking cup 42 has a check valve 46 formed therein to prevent liquid from escaping from the drinking container when it is removed from the dispenser. Preferably, a duckbill type check valve 46 is utilized as shown in Figure 4, but a clamp 48 or similar structure as shown in Figure 5 may be used. Drinking of the carbonated beverage or water may be accomplished by releasing the valve, and dispensing of the blood plasma is achieved the same way into a suitable receptacle.

Also shown in Figure 2 is a computerized monitoring area 28 for use in determining the identity of the consumer, tabulating a fluid withdrawal, and calculating recent consumption over a predetermined period of time, usually 24 hours. When an astronaut inserts a drinking cup 42 into any one of the plurality of outlets 14, 16, or 18, a pressure switch alerts the computer 28 and a scanner identifies the drinking cup 42 to determine its user. Determination can also be made by binary switches and the like. When the user has been identified, the user's consumption history is recalled and updated. As mentioned, the previous consumption history for a predetermined period of time will also be displayed.

- 10 -

Referring now to Figure 3, there will be described a simplified operation of the microgravity dispenser.

When all systems have been turned "ON" within the space shuttle or space station, the microgravity dispenser will also be in an "ON" and usable condition until power supply is terminated. Auxilliary power may be provided if desired so that the thermoelectric cooling device will continually maintain the refrigeration area 22 at an optimum temperature for the pre-mix beverage and blood plasma.

Next, at step S1, all outputs 14, 16, and 18 are closed, and various registers and data control areas in the computer 28 are initialized. Instructions are displayed at the viewing monitor 12, and an LED is flashed to indicate to the operator that normal operations of the dispenser may proceed. At step S2 it is determined if a predetermined period of time (10 seconds) have elapsed. If so, the viewing monitor is updated to provide the operator with additional information. If the predetermined period of time has not elapsed, it is determined at step S4 if the pressure switch has been actuated. If yes, then steps S2 and S3 are repeated or the loop is continued between steps S2 and S4 until 10 seconds have elapsed.

If the pressure switch has not been actuated in step S4, then an appropriate flag is set in step S5 and it is again determined in step S6 if the pressure switch has been actuated. If detection of the pressure switch is not detected in step S6, then the system proceeds to step S7 for either waiting 10 seconds or the pressure switch is actuated. If the pressure switch is detected in step S6, then a clear signal is sent at step S8, thereby initiating a switch-on debounce routine in step S9 and another determination in step S10 if the pressure switch is still

being activated. If no, the program returns to step S5 above. If yes, then a dispensing timer is initialized, commands are transmitted to the viewing monitor, and a dispensing solenoid is activated for a predetermined  
5 period of time. At step S12 it is again detected if the pressure switch is activated. If no such activation is detected, the program returns to step S1. If the pressure switch activation is detected, a determination is made at  
10 step S13 if a stop-pour flag is set. If the stop-pour flag is set, the dispense solenoid is de-energized at step S14 to terminate a dispensing operation. Otherwise, the program returns to step S12.

For hydroponic studies, the computer will water and/or fertilize one or more plants at a predetermined  
15 time, record the time and amount of water and fertilizer dispensed, then display the data upon request for the same.

Similarly, the dispenser will dispense, on demand, an aliquot of blood plasma for biological studies and keep a record of time and quality of blood plasma  
20 dispensed.

Finally, the space requirements of the microgravity dispenser are fairly minimal at about 17.3 inches in width, 20 inches in depth and almost 10 inches in overall height. As long as the fan or blower  
25 is at the front of the dispenser, it may be placed anywhere within easy reach of the astronauts. Further, power requirements are minimal since the dispenser will use less than 100 watts.

It should be understood that the microgravity  
30 dispenser and monitoring system described herein may be modified as would occur to one of ordinary skill in the art without departing from the spirit and scope of the present invention.

IN THE CLAIMS

1. A microgravity dispenser system comprising:
  - a plurality of fluid supply containers, at least one of said plurality of fluid supply containers being filled with a carbonated pre-mix beverage;
  - 5 means for cooling said plurality of fluid supply containers;
  - means for maintaining said container of carbonated pre-mix beverage in solution;
  - a plurality of fluid dispensing ports,
  - 10 connected to respective ones of said plurality of fluid supply containers, for dispensing fluids from said microgravity dispenser;
  - means, associated with said container of carbonated pre-mix beverage, for controlling a dispensing
  - 15 flow rate thereof; and
  - means for monitoring dispensed fluids according to predetermined criteria.
2. The dispenser according to claim 1, wherein said plurality of fluid supply containers include blood plasma, water, and said carbonated pre-mix beverage.
3. The dispenser according to claim 1, wherein said means for cooling includes a circulation fan and a heat exchange means in communication with said plurality of fluid supply containers.
4. The dispenser according to claim 1 wherein said means for cooling includes a cold plate surrounding at least one of said plurality of fluid supply containers.
5. The dispenser according to claim 4, wherein said at least one of said plurality of fluid supply containers is a container of blood plasma.

6. The dispenser according to claim 4, wherein said at least one of said plurality of fluid supply containers is a container of carbonated pre-mix beverage.

7. The dispenser according to claim 1, wherein said means for maintaining said carbonated pre-mix beverage in solution includes a CO<sub>2</sub> supply for applying CO<sub>2</sub> gas to an interior portion of said carbonated  
5 pre-mix beverage container.

8. The dispenser according to claim 1, wherein said means for controlling a dispensing flow rate of said carbonated beverage pre-mix includes an inverted conical valve member in-line of said carbonated beverage  
5 container, whereby an increasing annular cross-section of the valve enables a cross-sectional area of product flow to increase, thereby decreasing an atmospheric pressure of the fluid and maintaining a laminar flow.

9. The dispenser according to claim 1, wherein said means for monitoring includes a computerized tabulation device for determining and storing a plurality of variables including type and quantity of dispensed  
5 fluids, recipients of said dispensed fluids, and statistical analysis performed with respect to any of said plurality of fluids.

10. The dispenser according to claim 1, further including a viewing screen for observing data collected by said means for monitoring and identifying fluid selections associated with each of said plurality of fluid dispensing  
5 ports.

11. A method of monitoring fluids dispensed from a plurality of fluid dispensing ports in a microgravity dispenser comprising the steps of:

(a) automatically closing each of said  
5 plurality of fluid dispensing ports;

(b) initializing all registers associated with said dispenser;

(c) detecting insertion of a drinking vessel into one of said plurality of fluid dispensing ports;

10 (d) activating a pressure switch in response to insertion of said drinking vessel;

(e) alerting a computerized monitor in response to activation of said pressure switch;

15 (f) scanning said drinking vessel thereby determining a user thereof;

(g) updating consumption data within said computerized monitor according to determination of the user; and

20 (h) displaying the users consumption habits within a recent predetermined period of time.

12. A multiple fluid microgravity dispenser and monitor comprising:

a plurality of fluid supply containers;

5 means for cooling at least one of said plurality of fluid supply containers;

a plurality of fluid dispensing ports, connected to respective ones of said plurality of fluid supply containers, for selectively dispensing each of said fluids from said microgravity dispenser;

10 means for initiating a dispensing operation; and

means for collecting predetermined criteria associated with said dispensing operation.

13. The dispenser and monitor according to claim 12, wherein said plurality of fluid supply containers include water, a carbonated premix beverage, and a biological fluid.



14. The dispenser and monitor according to claim 12, wherein said means for cooling includes a cold plate in communication with at least one of said plurality of containers and thermoelectric cooling elements connected  
5 to said cold plate.

15. The dispenser and monitor according to claim 14, wherein said means for cooling further includes a fan for directing circulating air across said cold plate and said at least one container positioned on said cold plate.

16. The dispenser and monitor according to claim 12, wherein said means for initiating a dispensing operation is a pressure switch positioned in each of said plurality of fluid dispensing ports, said pressure switch  
5 actuation further initiating a tabulation routine of said means for monitoring whereby consumption history is determined for each user.

17. The dispenser and monitors according to claim 12, wherein said means for collecting predetermined criteria includes a scanner for determining a user of said dispenser, identifying a fluid selection, and calculating  
5 total fluid consumption over a predetermined period of time.

1/3

FIG. 2

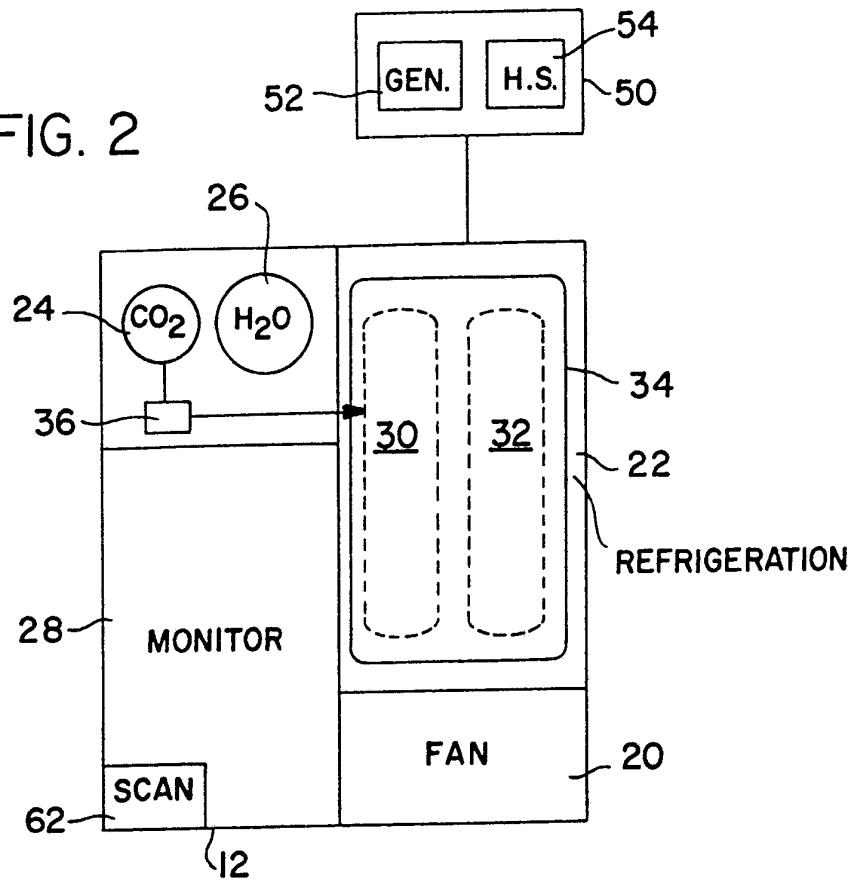
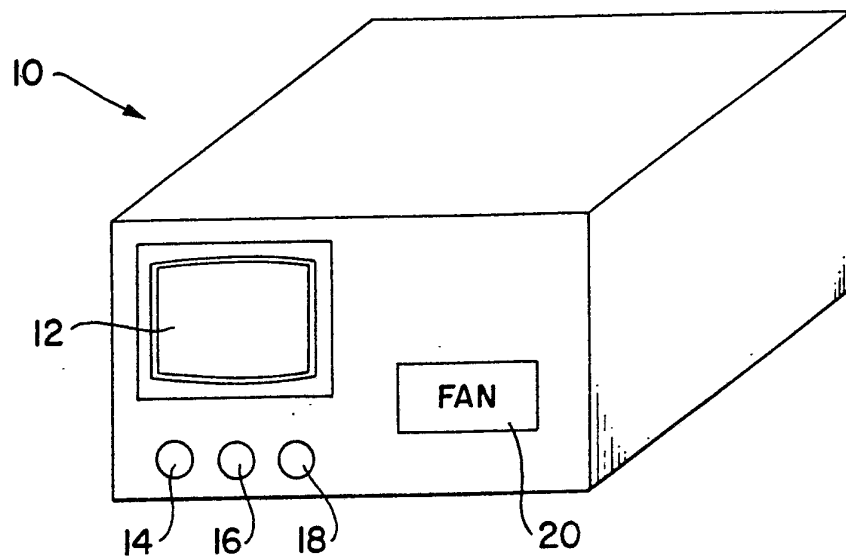
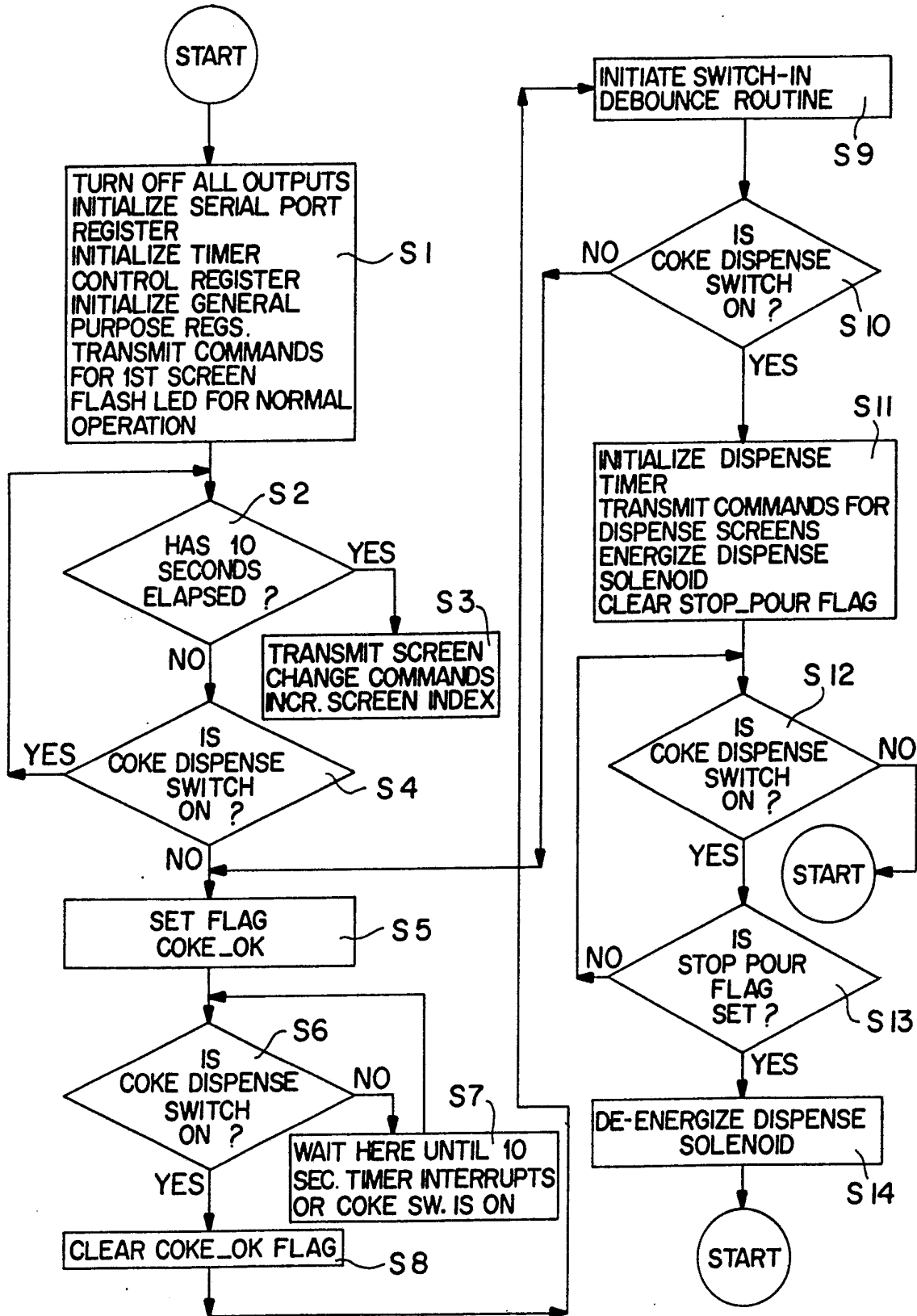
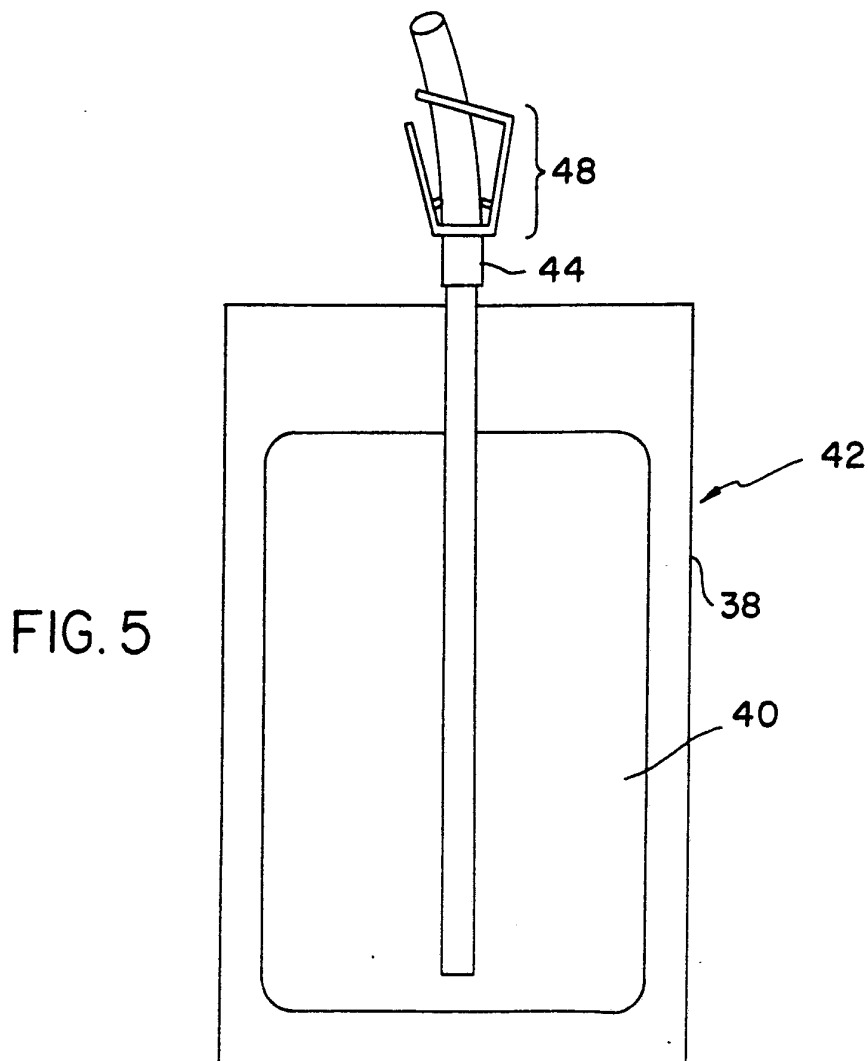
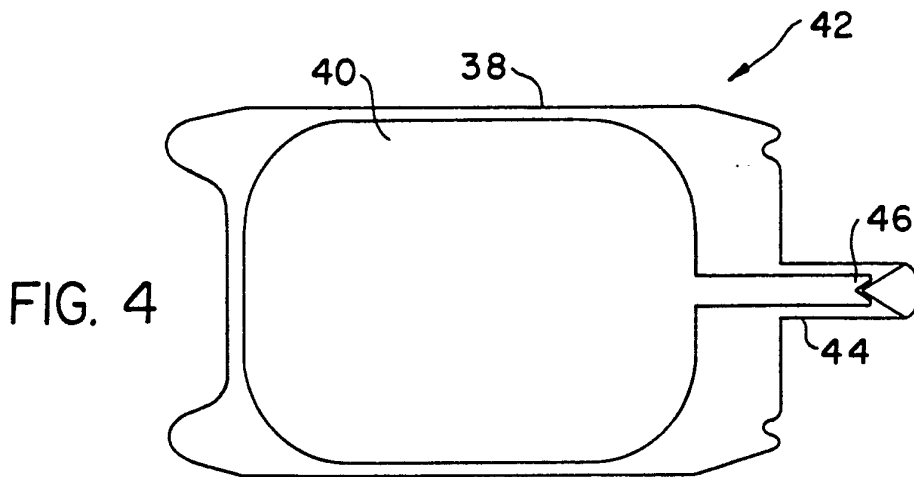


FIG. 1



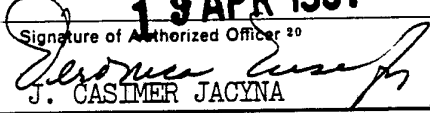
2/3  
FIG. 3





# INTERNATIONAL SEARCH REPORT

International Application No PCT/US91/01072

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>3</sup>				
According to International Patent Classification (IPC) or to both National Classification and IPC				
IPC(5): B65B 3/10	U.S. CL. 141/82			
<b>II. FIELDS SEARCHED</b>				
Minimum Documentation Searched <sup>4</sup>				
Classification System	Classification Symbols			
U.S. CL.	141/82, 83, 98, 18, 100, 104, 105, 107, 346, 348, 349, 351, 353 99/323.1, 323.2 222/129.1, 129.3, 129.4			
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>5</sup>				
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> <sup>14</sup>				
Category *	Citation of Document, <sup>15</sup> with indication, where appropriate, of the relevant passages <sup>17</sup>	Relevant to Claim No. <sup>16</sup>		
X Y	US, A, 4,845,234 (RUDICK) 11 July 1989, See entire document.	12 13-17		
Y	US, A, 4,848,418 (RUDICK ET AL.) 18 July 1989, See entire document.	1-17		
Y	US, A, 4,738,113 (RUDICK) 19 April 1988, See entire document.	14, 15		
Y	US, A, 4,836,414 (CREDLE, JR. ET AL.) 06 June 1989, See entire document.	1-3, 7, 8, 12-15		
Y	US, A, 4,237,536 (ENELOW ET AL.) 02 December 1980, See entire document.	9-11, 16, 17		
Y	US, A, 4,901,887 (BURTON) 20 February 1990, See entire document.	1, 2, 7, 8, 12-14		
Y	US, A, 4,687,120 (McMILLIN) 18 August 1987, See entire document.	1, 2, 4-8, 12-14		
<table style="width: 100%; border: none;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>* Special categories of cited documents: <sup>15</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </td> <td style="width: 50%; vertical-align: top;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p> </td> </tr> </table>			<p>* Special categories of cited documents: <sup>15</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p>
<p>* Special categories of cited documents: <sup>15</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p>			
<b>IV. CERTIFICATION</b>				
Date of the Actual Completion of the International Search <sup>3</sup>	Date of Mailing of this International Search Report <sup>2</sup>			
03 APRIL 1991	19 APR 1991			
International Searching Authority <sup>1</sup>	Signature of Authorized Officer <sup>20</sup>			
ISA/US	 J. CASIMER JACYNA			

## FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

Y	US, A, 3,796,239 (ZINDLER ET AL.) 12 March 1974, See entire document.	2,13
Y	US, A, 3,103,960 (SIMJIAN) 17 September 1963, See entire document.	16
A	US, A, 4,253,502 (GUERCIO) 03 MARCH 1981, See entire document.	1,12
A	US, A, 4,752,018 (RUDICK ET AL.) 21 June 1988, See entire document.	1,12

V.  OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE<sup>1</sup>

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1.  Claim numbers \_\_\_\_\_ because they relate to subject matter not required to be searched by this Authority, namely:

2.  Claim numbers \_\_\_\_\_, because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3.  Claim numbers \_\_\_\_\_, because they are dependent claims not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI.  OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING<sup>2</sup>

This International Searching Authority found multiple inventions in this international application as follows:

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.

2.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:

3.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:

4.  As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

Remark on Protest

The additional search fees were accompanied by applicant's protest.

No protest accompanied the payment of additional search fees.