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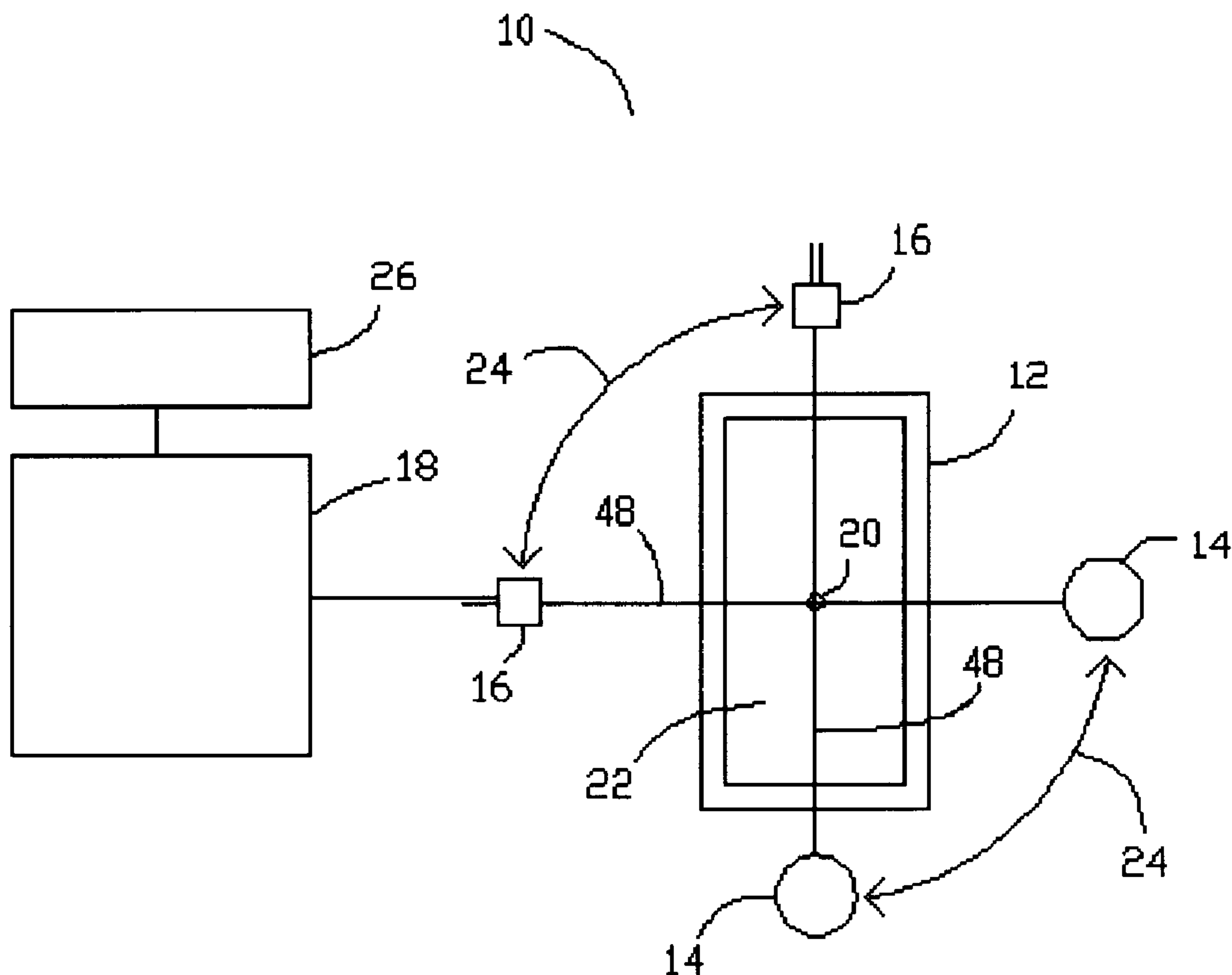
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(54) Titre : DISPOSITIF DE MESURE DE TRANSMITTANCE PAR MULTIPLES LONGUEURS DE TRAJET
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(57) Abrégé/Abstract:

A device to measure the amount of light able to transmit through a test liquid sample. A single lamp is used to illuminate a liquid sample cell containing the test water. A light detector is fixed relative to the lamp and is used to detect the amount of light from the

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lamp able to transmit through the liquid sample cell. The liquid sample cell is shaped in such a way as to provide at least two sets of opposed side walls that are able to transmit the light emitted from the lamp, where each set of opposed side walls defines a different path length through the liquid sample in the liquid sample cell. A rotation mechanism is used to provide relative rotation between the liquid sample cell and the lamp/light detector assembly. A microprocessor connected to the light detector calculates the light transmitted through at least two different path lengths through the liquid sample. Using these calculated transmittances the microprocessor then calculates the overall transmittance of the test water.

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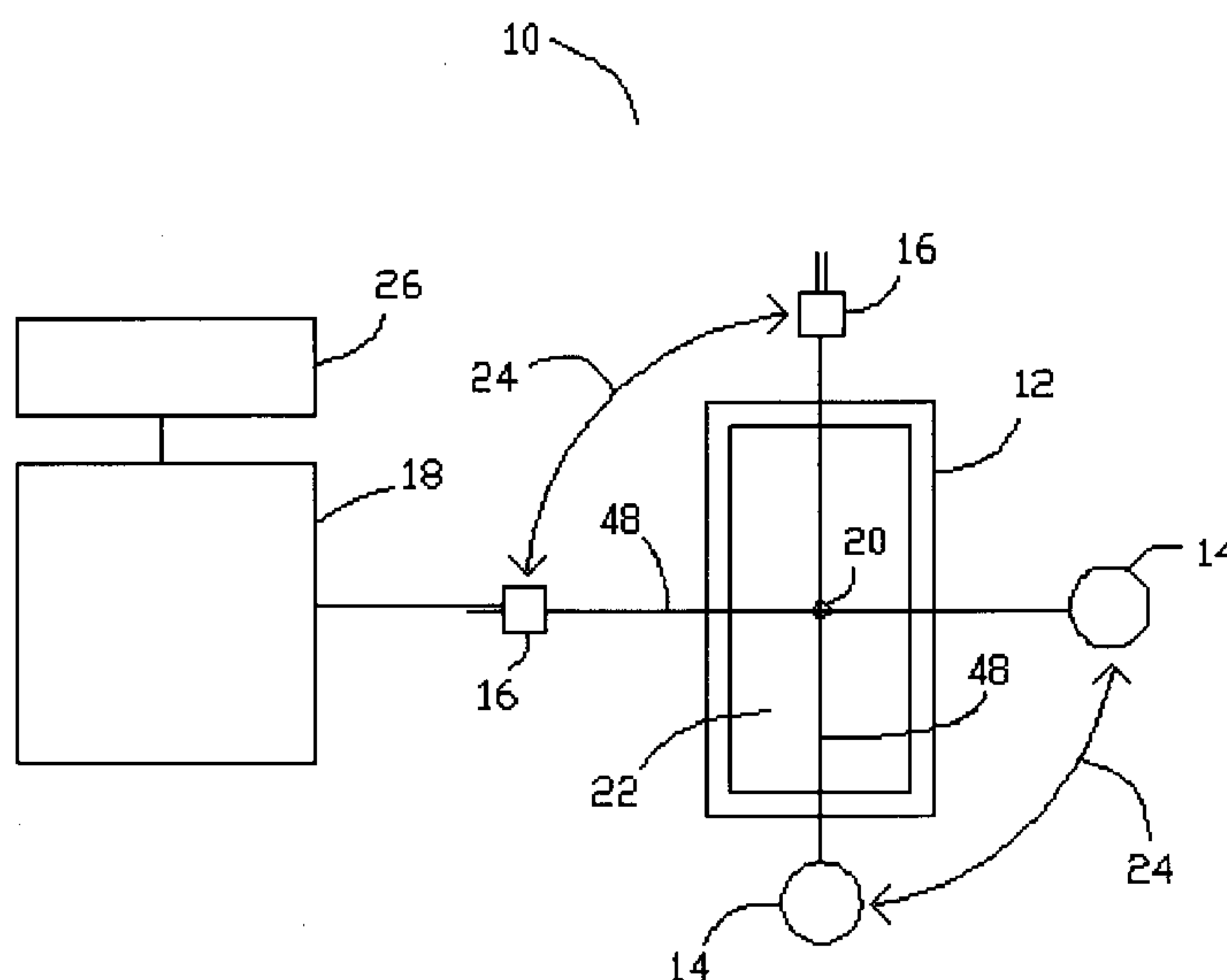
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(54) Title: MULTIPLE PATH LENGTH TRANSMITTANCE MEASURING DEVICE



(57) Abstract: A device to measure the amount of light able to transmit through a test liquid sample. A single lamp is used to illuminate a liquid sample cell containing the test water. A light detector is fixed relative to the lamp and is used to detect the amount of light from the lamp able to transmit through the liquid sample cell. The liquid sample cell is shaped in such a way as to provide at least two sets of opposed side walls that are able to transmit the light emitted from the lamp, where each set of opposed side walls defines a different path length through the liquid sample in the liquid sample cell. A rotation mechanism is used to provide relative rotation between the liquid sample cell and the lamp/light detector assembly. A microprocessor connected to the light detector calculates the light transmitted through at least two different path lengths through the liquid sample. Using these calculated transmittances the microprocessor then calculates the overall transmittance of the test water.

WO 2008/003182 A1

MULTIPLE PATH LENGTH TRANSMITTANCE MEASURING DEVICE

CROSS REFERENCE TO RELATED U.S PATENT APPLICATIONS

This patent application relates to U.S. provisional patent application
5 Serial No. 60/818,968 filed on July 7, 2006 entitled **MULTIPLE PATH
LENGTH TRANSMITTANCE MEASURING DEVICE**, filed in English, which is
incorporated herein in its entirety by reference.

FIELD OF THE INVENTION

10 The present invention is related to an apparatus for measuring water
quality and particularly relates to several applications within the water and
wastewater treatment industry.

BACKGROUND OF THE INVENTION

15 Rapid and reliable measurement of water quality is of major
importance, particularly with respect to drinking water. Ultraviolet
transmittance (UVT) is a water quality parameter that provides a measure of
the amount of ultraviolet (UV) light able to transmit through a water sample.
The ultraviolet absorbance (UVA) is a different representation of the
20 measurement of UVT. UVA is mathematically related to UVT by the inverse
log.

The ultraviolet transmittance (UVT) of a water sample under test (test
sample) is a measure of the transmittance of water to UV light.
Fundamentally, this requires a UV light source to shine UV light through a test
25 sample and into a UV detector. However, to properly calculate the UVT of a
test sample, the amount of UV light that is able to pass through the test

sample must be compared to a reference of some kind. The reference is generally a sample of pure water which is said to have a UVT of 100% (blank sample), but any form of reference having known UVT could be used. By comparing the amount of UV light able to pass through the test sample to the amount of UV light able to pass through the blank sample, a useful value of UVT can be calculated for the test sample as a fraction or percentage. From the value of UVT, the UVA may then be calculated. There are many different UVT/UVA measuring devices available today that are able to measure the UVT/UVA of a test sample as compared to a blank sample using many different technologies and configurations.

There are two main types of UVT/UVA measuring devices. The first type is considered to be portable, although it may be permanently mounted as a benchtop instrument. It is designed to be operated by a user taking the UVT/UVA of grab samples and is typically used in water or chemical analysis labs or as a water or chemical analysis tool in the field. The second type is considered to be online such that it is directly connected to an incoming water source and continuously calculates the UVT/UVA of the incoming water. It is typically found in municipal water and wastewater treatment plants and industrial process water applications.

There are two main challenges when designing UVT/UVA instrumentation. The first challenge is due to the nature of UV light sources. The most common UV light source is the mercury lamp, which has a tendency to drift and fluctuate causing significant errors in the UVT/UVA measurements. Such fluctuation and drift is very common in UV lamps and is due primarily to changes in temperature and imperfections in the ballast and

lamp, as well as the age of the lamp. Another major difficulty when designing UVT/UVA instrumentation is due to fouling of the optical path by various types of matter in the water. Dirt, oil and minerals can be deposited by the test water on optical windows and even on the UV detector and lamp. This deposition
5 can significantly impair the UV light's ability to transmit to the sensor thereby causing significant errors.

For the above reasons it is necessary to recalibrate the UVT/UVA measuring device as frequently as possible in an attempt to reduce these errors.

10 The use of a blank sample for calibration, while potentially effective, causes various problems for both portable and online UVT/UVA measuring devices. For portable devices, the use of a blank sample typically requires filling a sample vial with the blank sample and performing a calibration procedure with the device followed by filling the sample vial with the test
15 sample and performing a test procedure with the device. While the use of a blank sample as a reference for UVT/UVA calculations is acceptable in the lab it is not desirable in the field. Carrying blank samples in the field can be cumbersome and can cause problems in harsh climates where temperature and freezing can affect the UVT/UVA of the blank sample.

20 For online UVT/UVA measuring devices, the use of a blank sample is especially problematic since these devices generally require a constant flow of test water through the flow cell through which the UVT/UVA is measured. Typically, in order to calibrate a conventional online device the flow cell must be disconnected from the incoming test water, the flow cell must then be
25 emptied of test water and replaced with water from a blank sample, then the

calibration procedure must be performed, then the blank sample water must be removed from the flow cell and the incoming test water must then be reconnected to the flow cell. Clearly this is a time consuming process and prone to human error if performed by an operator. Some devices attempt to automate this process, however this requires additional fluid handling apparatus which makes the device both more expensive and bulkier.

Even if online UVT/UVA measuring devices do use an automatic blank sample calibration apparatus, the frequency that it is practically possible to calibrate is often only a few times per day at most, which is not nearly enough to prevent errors due to lamp fluctuations

Newer designs have recently been introduced that allow the calculation of the UVT/UVA of test water without the need for blank samples, which is a significant improvement. The newer designs use a method of calculating the UVT/UVA by measuring the transmittance of light through different path lengths of the test water. By measuring the transmittance through at least two different path lengths of test water it is possible to compute the UVT/UVA of the test water while calibrating at the same time. The calculations required to determine the UVT/UVA using different path lengths depend on the number of path lengths used and what the path lengths are.

There are many different ways to design a device that measures UVT/UVA using multiple path lengths. The primary challenges all relate to difficulty implementing the different path lengths.

Several different approaches have been taken in the past. Some devices use a single UV detector and lamp, and by changing the relative position of the UV detector and lamp, two or more different path lengths may

be defined. US Patent 6,818,900 describes such a device. However, there are several problems with this design. It is extremely important that the path lengths used are always consistent. This requires the positioning mechanism that defines the different path lengths to be highly accurate which adds to the cost of the device. Also, since the path lengths must be precisely known, this design also requires some form of path length factory calibration procedure which again adds to the cost of producing such a device. Also, this design requires that the test water chamber must contain moving parts. This requires water tight seals to be used which adds to the expense and also the maintenance of the device.

Other multiple path length designs require the use of multiple UV detectors. By simply fixing each UV detector a certain known distance from the lamp each UV detector is able to define a different path length. This allows the device to be designed with no moving parts. US Patent 6,791,092 describes such a device. However, this method introduces new errors due to the use of multiple sensors. Manufacturing is very costly since the relative distance between the lamp and each sensor must be very precise. Differences in the optics of each UV detector location can produce non-linear differences between the measurements made using each sensor. Differences in the electronic signal path of each UV detector can also significantly affect the measurements of each detector. Also, if each detector is looking at a different part of the lamp and/or looking at the lamp from a different angle, errors can occur since the UV lamp output varies not only over time, but also over the surface of the lamp. Therefore, using multiple UV detectors can reduce the effectiveness of the fundamental multiple path length concept.

Therefore, there is a need for a UVT/UVA measuring device which utilizes a multiple path length design while avoiding the aforementioned limitations.

5

SUMMARY OF INVENTION

Embodiments of the apparatus disclosed herein efficiently and accurately measure and compute the UVT/UVA of a test water source.

Embodiments disclosed herein uses a multiple path length design to measure the UVT/UVA of a test water source while compensating for lamp drift and fluctuations and for evenly distributed fouling of the optical path using only one sensor, and without the need for calibration to a blank sample.

Since natural organic matter (NOM) in water has strong absorption properties to UV light, the invention has many applications in the water and wastewater industry which require the measurement of NOM. Such applications include filtration, coagulation, chlorination, ozone and ion exchange treatment methods, as well as water and wastewater treatment plant efficiency and effectiveness.

Embodiments of the device disclosed herein can also help predict the potential formation of disinfection by-products (DBP's) formed by the reaction of chlorine and dissolved organics within a water or wastewater treatment system. This relates to the determination of the Specific UV Absorbance (SUVA) of a water sample, designated by the Environmental Protection Agency (EPA) as an important water quality parameter.

A single lamp is used to illuminate a liquid sample cell containing the test water. A light detector is fixed relative to the lamp and is used to detect

the amount of light from the lamp able to transmit through the liquid sample cell. The liquid sample cell is shaped in such a way as to provide at least two sets of opposed side walls that are able to transmit the light emitted from the lamp, where each set of opposed side walls defines a different path length
5 through the liquid sample in the liquid sample cell. A rotation mechanism is used to provide relative rotation between the liquid sample cell and the lamp/light detector assembly. A microprocessor connected to the light detector calculates the light transmitted through at least two different path lengths through the liquid sample. Using these calculated transmittances the
10 microprocessor then calculates the overall transmittance of the test water.

A further understanding of the functional and advantageous aspects of the invention can be realized by reference to the following detailed description and drawings.

15 **BRIEF DESCRIPTION OF THE DRAWINGS**

The invention will be more fully understood from the following detailed description thereof taken in connection with the accompanying drawings, which form a part of this application, and in which:

Figure 1 is a block diagram showing a UVT/UVA measuring device
20 constructed in accordance with a preferred embodiment of the present invention; and

Figure 2 is a block diagram showing a UVT/UVA measuring device constructed in accordance with a second embodiment of the present invention.

25

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Generally speaking, the systems described herein are directed to an apparatus for measuring the transmittance of liquid samples to light using a multiple path length technique incorporating a moving measurement system.

5 As required, embodiments of the present invention are disclosed herein.

However, the disclosed embodiments are merely exemplary, and it should be understood that the invention may be embodied in many various and alternative forms. The Figures are not to scale and some features may be exaggerated or minimized to show details of particular elements while related elements may have been eliminated to prevent obscuring novel aspects.

10 Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting but merely as a basis for the claims and as a representative basis for teaching one skilled in the art to variously employ the present invention. For purposes of teaching and not limitation, the illustrated
15 embodiments are directed to an apparatus for measuring the transmittance of liquid samples to light using a multiple path length technique incorporating a moving measurement system.

As used herein, the term "about", when used in conjunction with ranges of dimensions, angles or other physical properties or characteristics, is meant
20 to cover slight variations that may exist in the upper and lower limits of the ranges as to not exclude embodiments with concentrations slightly above or below those recited herein. It is not the intention to exclude embodiments such as these from the present invention.

The following description of the invention uses a UV light source and a
25 UV light detector with the specific view of providing UVT/UVA measurements

to allow the measurement of organics in test water. However, it should be clear to someone trained in the art that if desired the UV light source and the UV light detector can be replaced with a radiation source and detector combination that emits and detects any desired wavelength or combination of wavelengths.

Referring to **Figure 1**, a UVT/UVA measuring device constructed in accordance with the preferred embodiment of the present invention is shown generally at **10**.

A flow cell **12** is used to hold the liquid sample being tested (test water **22**) and/or allow the test water **22** to pass through the flow cell **12** at a predetermined flow rate. The flow cell **12** is made from a material that is transparent to UV light such as quartz. The flow cell **12** is preferred to be a rectangular prism and have a first inside width of 10 mm and a second inside width of 20mm, however any size and shape of flow cell can be used provided it defines at least two different inside widths.

A flow cell with larger inside widths means the light must pass through more liquid and a flow cell with smaller inside widths means the light must pass through less liquid. Larger inside widths can improve performance at higher UVT values yet decrease performance at lower UVT values. Smaller inside widths can improve performance at lower UVT values yet decrease performance at higher UVT values. Regardless of the inside widths, the final UVT/UVA value may be determined relative to any desired path length. In the preferred embodiment, the final UVT/UVA value displayed is relative to a 10mm path through the sample liquid. This is preferred since the industry accepted UVT/UVA parameter assumes a 10mm path length. It is possible to

use a flow cell with more than two different inside widths. For example, a skewed hexagonal prism flow cell could be used to provide three inside widths. Although additional inside widths does allow for additional accuracy verifications to be made, only two inside widths are necessary for the UVT/UVA to be calculated. The remainder of the detailed description assumes a flow cell **12** that provides two different inside widths.

It will be appreciated by those skilled in the art that the flow cell could be replaced by a single liquid sample cell. The single sample cell may have the same dimensions as the flow cell **12** discussed above, however, the single sample cell would be closed at the bottom to allow filling with a single sample of test water **22**, whereas the flow cell **12** discussed above may or may not be closed at the bottom. The purpose of the single sample cell is to allow UVT/UVA measurements to be taken of individual liquid grab samples rather than taking continuous UVT/UVA measurements of flowing test water **22**.

The UV light must pass through the flow cell **12** on its way from the UV lamp **14** to the UV detector **16** which is located such that it detects any UV light transmitted through flow cell **12**. The UV lamp **14** and the UV detector **16** are fixed relative to each other via a UV lamp/UV detector fixture **48**. Note that the UV lamp **14**, UV detector **16** and UV lamp/UV detector fixture **48** appear twice in Figure 1 even though the invention uses only a single UV lamp **14** and UV detector **16**. The two instances of UV lamp **14**, UV detector **16** and UV lamp/UV detector fixture **48** that appear in **Figure 1** are drawn to indicate the two measurement positions of the UV lamp **14** and UV detector **16**, which are related to rotation mechanism **24**.

Lamp **14** can be any UV light source that emits a wavelength that can be absorbed by organic matter, generally between 240-290 nm UV range. Lamp **14** can be a mercury lamp, deuterium lamp or a deep UV LED light source. In a preferred embodiment, lamp **14** may be a mercury low pressure
5 UV lamp emitting radiation with a wavelength of 254 nm as the UV source.

In operation, the UV lamp **14** is allowed to reach a stable operating output characterized by a manageable amount of drift over time, as measured by the UV detector **16**. Microprocessor **18** is programmed to determine when the output of UV lamp **14** has become stable enough by measuring and
10 comparing the UV lamp output at predetermined time intervals. Once certain stability parameters are met, the microprocessor **18** then allows normal operation of the device to begin.

The UV light detector **16** may be sensitive to UV light in approximately the 200-400 nm range UV. UV detector **16** may be made of any conventional
15 radiation sensor material sensitive to UV light in the 200-400nm range UV. In a preferred embodiment UV light detector **16** is a common commercially available SiC UV photodiode.

The UV light detector **16** is mounted approximately halfway along the height of the flow cell **12** on a first side of the flow cell **12**. The lamp **14** is
20 mounted approximately halfway along the height of the flow cell **12** on a second side of the flow cell **12**, such that the first side is opposite the second side. This arrangement defines a UV light path such that the UV light from the lamp **14** passes through the flow cell **12** before reaching the UV detector with a purpose of measuring the intensity of UV light transmitted through the flow
25 cell **12**.

The accuracy of UV detector readings, whether they measure the UV transmittance of the first flow cell width or the second flow cell width, can be improved by using signal conditioning electronics and/or by using various software averaging algorithms. In the preferred embodiment of the invention, both software averaging and signal conditioning electronics are used to improve UV detector reading accuracy. Such signal conditioning electronics can generally include trans-impedance amplifiers, signal gain amplifiers, and various common analog to digital converters (ADCs).

The UVT/UVA measurement requires the determination of the UV light transmitted through the flow cell **12** for both the first and second widths of the flow cell **12**. This requires two separate UV transmittance measurements to be taken – one measurement must be taken for each flow cell **12** width. This fundamentally requires either the rotation of the flow cell **12** or the rotation of the lamp **14** and UV detector **16**. The axis of rotation **20** may coincide with the imaginary line running along the centre of the rectangular prism formed by the flow cell **12**, although it is not necessary. Rotating the flow cell **12** and rotating the lamp **14** and UV detector **16** are functionally equivalent for the purposes of the UVT/UVA calculation. The rotation may be automatic or may be performed manually by an operator, although for continuous online UVT/UVA measurement equipment, manual rotation is unlikely to be practical. Manual rotation is more applicable for portable field or lab equipment that would use a single sample cell in place of the flow cell **12**. If a flow cell is used, automatic rotation of the flow cell **12** requires additional expense and maintenance due to the use of water tight gaskets. Therefore, for continuous online UVT/UVA measurement equipment, the preferred embodiment uses a rotation

mechanism **24** to rotate the lamp **14** and UV detector **16** via the UV lamp/UV detector fixture **48**, instead of rotating the flow cell **12**.

It will be appreciated by those skilled in the art that if desired an implementation of the present invention may be configured to avoid the use of a rotation mechanism. However, such an implementation would require a much more complicated optical apparatus comprised of mirrors, beam splitters, and beam choppers and possibly even multiple sensors and/or lamps. The manufacturing expense and service related issues accompanying such designs would likely be more problematic than the relatively simple rotation mechanism given in the preferred embodiment.

The rotation mechanism **24** must be able to provide two lamp **14** and UV detector **16** measurement positions. The first measurement position allows a measurement by the UV detector **16** of the UV light transmitted from the lamp **14** through the first width of the flow cell **12**. The second measurement position allows a measurement by the UV detector **16** of the UV light transmitted from the lamp **14** through the second width of the flow cell **12**. Each measurement position must define the light path from the lamp **14** to the UV detector **16** to be approximately orthogonal to the flow cell **12**. This can be accomplished by manually turning a single sample cell as discussed above. However, if a flow cell **12** is used the rotation will likely be accomplished by one of the two following fundamental automatic rotation mechanism implementations.

The first automatic rotation mechanism implementation requires the rotation mechanism **24** to continuously rotate in one direction about the flow cell **12**. The rotation mechanism **24** can either stop at each measurement

position or the measurements could be made while the rotation mechanism is rotating provided the measurements are made at each measurement position in a timely manner such that the rotation mechanism **24** does not rotate considerably during the time that each measurement is being taken. This rotation mechanism **24** can be a servo motor perhaps with positional feedback. Another method is to use a stepper motor which allows deterministic positioning of the motor shaft due to the fundamental stepping operation of the stepper motor. Yet another method is to use a simple DC motor to rotate the lamp **14** and UV detector **16** around the flow cell **12**. This requires some form of electronic sensor such as IR LED/detectors or microswitches to detect the two measurement positions. Note that this automatic rotation mechanism implementation requires the rotation mechanism **24** to pass each of the two measurement positions twice during each full rotation of 360 degrees. Therefore, two full UVT/UVA measurements can be made during each full rotation.

The second automatic rotation mechanism implementation and the preferred embodiment of the invention requires that the rotation mechanism **24** rotate back and forth 90 degrees between the two measurement positions. This implementation is preferred since an inexpensive high-flex ribbon cable can be used to transfer signals and power to and from the rotation mechanism in contrast to the more expensive and less reliable rotary signal collar that is required for the first automatic rotation mechanism implementation. The back and forth rotation can be accomplished using a 90 degree servo motor perhaps with positional feedback. Another method is to use a stepper motor which allows deterministic positioning of the motor shaft due to the

fundamental stepping operation of the stepper motor. The preferred embodiment uses a simple DC motor with mechanical stoppers to define the two measurement positions. Some form of electronic sensor such as IR LED/detectors or microswitches can also be used to detect the times that the lamp **14** and UV detector **16** reach the two measurement positions. In the preferred embodiment, the electronic sensor used is two microswitches which are referred to as first position detector (not shown) and second position detector (not shown) which detect the first and second measurement positions, respectively.

A microprocessor **18** is interfaced to the UV detector and the rotation mechanism **24**. The microprocessor **18** is also interfaced to a visual display **26**. Visual display **26** can be any type of display capable of indicating to the user the computed UVT/UVA of tested liquid samples, including LEDs, alphanumeric character LCDs and graphical LCDs. In the preferred embodiment visual display **26** is an alphanumeric character LCD.

The microprocessor **18** is also interfaced to an outbound communication mechanism to allow the device to be connected to a remote monitoring and/or control station.

As mentioned above, the UVT/UVA measurement procedure requires two transmittance readings to be taken. The first transmittance reading T_a records the amount of UV light able to pass from the lamp **14** through a first flow cell width to the UV detector **16**. The second transmittance reading T_b records the amount of light able to pass from the lamp **14** through the second flow cell width to the UV detector **16**, where the first flow cell width is smaller than the second flow cell width. Note that the two transmittance readings are

taken within a few seconds of each other. If the delay between transmittance readings T_a and T_b is too large, the UV lamp may have time to drift or fluctuate between the two transmittance readings which would introduce errors into the UVT/UVA calculation. Note that the order that the transmittance readings T_a and T_b are taken is not important. The preferred embodiment requires that transmittance reading T_a is taken 500ms from transmittance reading T_b , which requires a rotation mechanism 24 that uses a DC motor to have an angular velocity of 30 revolutions per minute.

Once the two transmittance readings T_a and T_b have been taken, software running on microprocessor 18 must use T_a and T_b along with the known first and second flow cell widths to determine the UVT/UVA of the liquid sample. The following equation illustrates how the UVT can be determined using two arbitrary flow cell widths, although this relationship could be represented in other forms including in terms of UVA:

15 E1 :

$$UVT = \frac{T_b^{\frac{1}{b-a}}}{T_a^{\frac{1}{b-a}}} \cdot 100\%$$

where T_a is the light transmitted through the shorter flow cell width, T_b is the light transmitted through the longer flow cell width, a is the length of the shorter flow cell width, and b is the length of the longer flow cell width. Note the in equation E1, T_a and T_b are both raised to the exponent $(1/b-a)$

20 Since the preferred embodiment uses a flow cell with first and second widths of 1cm and 2cm respectively, equation E1 becomes:

$$\text{E2 : } UVT = \frac{T_b}{T_a} \cdot 100\%$$

where T_a is the light transmitted through the shorter flow cell width and T_b is the light transmitted through the longer flow cell width. Note that since the calculated UVT measurement of the preferred embodiment is relative to a 1cm path length, the flow cell widths disappear from the equation. However, even equation E1 is simple enough to be easily calculated by microprocessor 18 if other path lengths are desired.

The result of equations E1 and E2 may need to be adjusted using a factory determined calibration curve or equivalent means to account for any offset errors or other errors introduced in the particular implementation of the design. Such errors would most likely be due to differences in the optical path due to the optics of the flow cell.

The UVA of the test sample is easily calculated from the UVT determined above using a simple calculation of the inverse log. The following equation provides the necessary calculation to convert UVT to UVA:

$$\text{E3 : } UVA = 2 - \log UVT$$

where UVT is calculated from equation E1 or E2 above.

UVT measuring device 10 may be configured to include a second UV detector to measure the output of lamp 14 directly without the light passing through the flow cell 12. The purpose of the second UV detector is to allow the microprocessor 18 to correct for changes in lamp output that occur between the times when the first UV detector 16 is detecting the amount of UV light transmitted through the first and second flow cell widths. Thus, the

output from the second UV detector representing the intensity of the UV lamp
12 allows the device to automatically correct for any lamp fluctuations that
occur during this short interval.

5 Fouling of the optical path by various types of matter in the water is
very common in this type of instrumentation. Dirt, oil and minerals can be
deposited by the test water on optical windows. This deposition can
significantly impair the UV light's ability to transmit to the sensor thereby
causing significant errors. A second UV detector intrinsically allows the
determination of raw lamp output. This allows the microprocessor to be able
10 to distinguish between overall fouling and lamp output drift. This means
information can be provided to the operator about overall fouling of the optical
path and therefore automatic indication can be given to the operator when
manual cleaning of the flow cell 12 is required. If an automatic cleaning
mechanism is used the indication of overall fouling could be used to trigger an
15 automatic cleaning procedure. The second UV detector also allows the
invention to automatically indicate to the operator when the lamp output is low
and therefore when a lamp replacement is required which would otherwise be
unable to be determined due to interference from fouling of the optical path.

Raw lamp output can also be calculated without using an additional UV
20 detector. Referring to **Figure 2**, this requires a second embodiment of the
invention 28 which incorporates all the same components and the same
fundamental apparatus as the first embodiment. The fundamental difference
between the preferred embodiment and the second embodiment is that in the
second embodiment the axis of rotation 44 of the rotation mechanism 40 is
25 not coincident with the imaginary line running along the centre of the

rectangular prism formed by the sample cell **32** containing the test water **46**.

This intrinsically causes the radius of rotation to be larger in the second embodiment than in the preferred embodiment. Note that, as in the preferred embodiment of the invention, the purpose of the rotation mechanism **40** in the

5 second embodiment is to provide relative rotation between the UV lamp/UV detector fixture **36** and the sample cell **32**. In the second embodiment, this relative rotation allows the rotation mechanism **40** to define three measurement positions instead of only two measurement positions defined in the preferred embodiment. The third measurement position provides a direct

10 light path from the lamp **30** to the UV detector **34**. The first two UV detector readings are the transmittance readings at the first two measurement positions defined by the two flow cell widths, and the third UV detector reading is the raw lamp output with a clear path from the UV lamp **30** to the UV detector **34**. Note that the UV lamp **30** and UV detector **34** appear three times

15 in Figure 2 even though the invention uses only a single UV lamp **30** and UV detector **34**. The three instances of both the UV lamp **30** and the UV detector **34** that appear in Figure 2 are drawn to indicate the three measurement positions of the UV lamp **30** and UV detector **34**, which are related to rotation mechanism **40**.

20 As in the preferred embodiment, the second embodiment incorporates a microprocessor **38** which is connected to the light detector **34** and is capable of calculating the light incident on the light detector **34** emitted from the lamp **30** and transmitted through the flow cell **32**. The microprocessor **38** is also connected to the rotation mechanism **40** such that it can determine the

25 times that the light is shining through a particular flow cell width. As with the

first embodiment, the microprocessor **38** uses the calculated transmittances of each flow cell width to determine the overall transmittance of the test liquid **46** contained in the flow cell **32**. A visual display **42** connected to the microprocessor **38** is used to display the calculated UVT/UVA

5 Another way to reduce errors caused by changes in lamp output that occur between the times when the UV detector **16** is in the first and second measurement positions, is to use a software trending algorithm. Microprocessor **18** may use a software trending algorithm to allow the lamp output to be approximately predicted from previous readings from the UV
10 detector **16**, in an attempt to predict and therefore reduce any errors resulting from changes in lamp output that occur during this short interval.

 The apparatus disclosed herein may have an additional light detector (not shown) positioned at an angle such that it is able to substantially detect light that is scattered by material in the test water **22**. Scattered light is due to
15 material in the water that deflects light rather than absorbs it. This measurement of scattered light allows an industry accepted measure of turbidity to be calculated. The turbidity can be used as additional water quality information or simply to allow compensation to be made for turbidity causing material that may interfere with the measurement of absorbing material.

20 As used herein, the terms “comprises”, “comprising”, “including” and “includes” are to be construed as being inclusive and open ended, and not exclusive. Specifically, when used in this specification including claims, the terms “comprises”, “comprising”, “including” and “includes” and variations thereof mean the specified features, steps or components are included. These

terms are not to be interpreted to exclude the presence of other features, steps or components.

The foregoing description of the preferred embodiments of the invention has been presented to illustrate the principles of the invention and not to limit the invention to the particular embodiment illustrated. It is intended
5 that the scope of the invention be defined by all of the embodiments encompassed within the following claims and their equivalents.

THEREFORE WHAT IS CLAIMED IS:

1. An apparatus for measuring the transmittance of a liquid sample to radiation, comprising:

a lamp for emitting light;

a light detector for detecting an intensity of light emitted by said lamp;

a sample cell for holding a test liquid having at least two sets of opposed side walls where each set of opposed side walls defines a different cell width and is able to transmit the light emitted by the lamp;

a lamp and light detector fixture incorporating said lamp and said light detector wherein said lamp is fixed relative to said light detector and spaced such that a light path between said lamp and said light detector is defined;

a rotation mechanism to provide relative rotation between said sample cell and said lamp and light detector fixture such that the light path passes through at least two sets of said opposed side walls at different times;

a microprocessor connected to said light detector, said microprocessor including processing means for processing light intensity signals received from said light detector, said microprocessor including processing means configured for

i) calculating a light intensity of light transmitted through at least two sets of opposed side walls of said sample cell containing a test liquid; and

ii) calculating a transmittance of the test liquid using the light intensities determined in (i) and the associated sample cell widths.

2. The apparatus according to claim 1 wherein said rotation mechanism defines an axis of rotation which coincides with the centre of said sample cell.
3. The apparatus according to claim 1 wherein said rotation mechanism defines an axis of rotation which does not coincide with the centre of said sample cell such that said light path passes through at least two sets of said opposed side walls at different times and such that the light path passes directly from said lamp to said detector at other times, and wherein said microprocessor is configured to calculate a level of overall fouling of the at least two sets of side walls over time and to calculate lamp performance over time.
4. The apparatus according to claims 1, 2 or 3 wherein said sample cell holds one liquid sample at a time.
5. The apparatus according to claims 1, 2 and 3 wherein said sample cell is a flow cell through which a liquid is continuously flowed.
6. The apparatus according to claim 1, 2, 3, 4 or 5 wherein said microprocessor includes processing means for converting said transmittance of the liquid test sample to units of absorbance.
7. The apparatus according to claim 1, 2, 3, 4, 5 or 6 including a second light detector connected to said microprocessor positioned to receive light directly from said lamp, and wherein said microprocessor is configured to

correct for changes in lamp output that occur between times when the transmittance of each set of opposed side walls is measured.

8. The apparatus according to claim 1, 2, 3, 4, 5, 6 or 7 wherein the microprocessor includes one of a look-up-table and calibration curve to correlate said calculated transmittance of the test liquid to a transmittance value that has been factory adjusted to compensate for any offset errors or other errors introduced by various factors including imperfections in the optical layout of the apparatus.
9. The apparatus according to claim 1, 2, 3, 4, 5, 6, 7 or 8 wherein said microprocessor is configured with a software trending algorithm to allow lamp output to be approximately predicted from previous readings from the light detector.
10. The apparatus according to claim 1, 2, 3, 4, 5, 6, 7, 8 or 9 including a display connected to said microprocessor for displaying the transmittance, absorbance, or both, of the test liquid as calculated by said microprocessor.
11. The apparatus according to claim 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10 wherein said microprocessor is configured to calculate the lamp output to determine when the lamp output is stable and will no longer vary its output by more than a pre-defined percentage of the lamp output.

12. The apparatus according to claim 1, 2, 3, 4, 5, 6, 7, 8, 9, 10 or 11 wherein said sample cell is made from a material that is substantially transparent to the light emitted by said lamp.
13. The apparatus according to claim 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11 or 12 wherein said rotation mechanism is configured to rotate said sample cell to provide relative rotation between the sample cell and the lamp and light detector fixture.
14. The apparatus according to claim 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11 or 12 wherein said rotation mechanism is configured to rotate said lamp and light detector fixture to provide relative rotation between the sample cell and the lamp and light detector fixture.
15. The apparatus according to any one of claims 1 to 14 wherein said rotation mechanism is connected to said microprocessor and configured to provide rotation under control of said microprocessor.
16. The apparatus according to claim 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13 or 14 wherein said rotation mechanism is configured to be manually rotated under control of an operator.
17. The apparatus according to any one of claims 1 to 16 wherein said lamp is selected to emit light at a pre-selected wavelength and said light detector is configured to detect light at said pre-selected wavelength.

18. The apparatus according to any one of claims 1 to 16 wherein said lamp emits light at more than one pre-selected wavelength of light and said light detector is configured to individually detect each pre-selected wavelength of light.
19. The apparatus according to any one of claims 1 to 16 wherein said lamp is configured to emit a pre-selected spectrum of light and said light detector is configured to detect each of said pre-selected wavelengths of light.
20. The apparatus according to claim 18 or 19 wherein said microprocessor is configured to use light measured by the light detector at one or more wavelengths to calculate the transmittance of the water in the sample cell at one or more wavelengths of light.
21. The apparatus according to claim 20 wherein said microprocessor is configured to use one or more of the wavelengths measured by the light detector to compensate for material present in the water in the sample cell that interferes with a desired measurement of a particular material in the water where different materials absorb and/or scatter light of different wavelengths by different amounts.
22. The apparatus according to any one of claims 1 to 21 further including an additional light detector positioned to detect scattered light due to scattering by particulate material in the water.

23. The apparatus according to claim 22 wherein said microprocessor is configured to use the detected scattered light to determine a turbidity of the water in the sample cell.

1/2

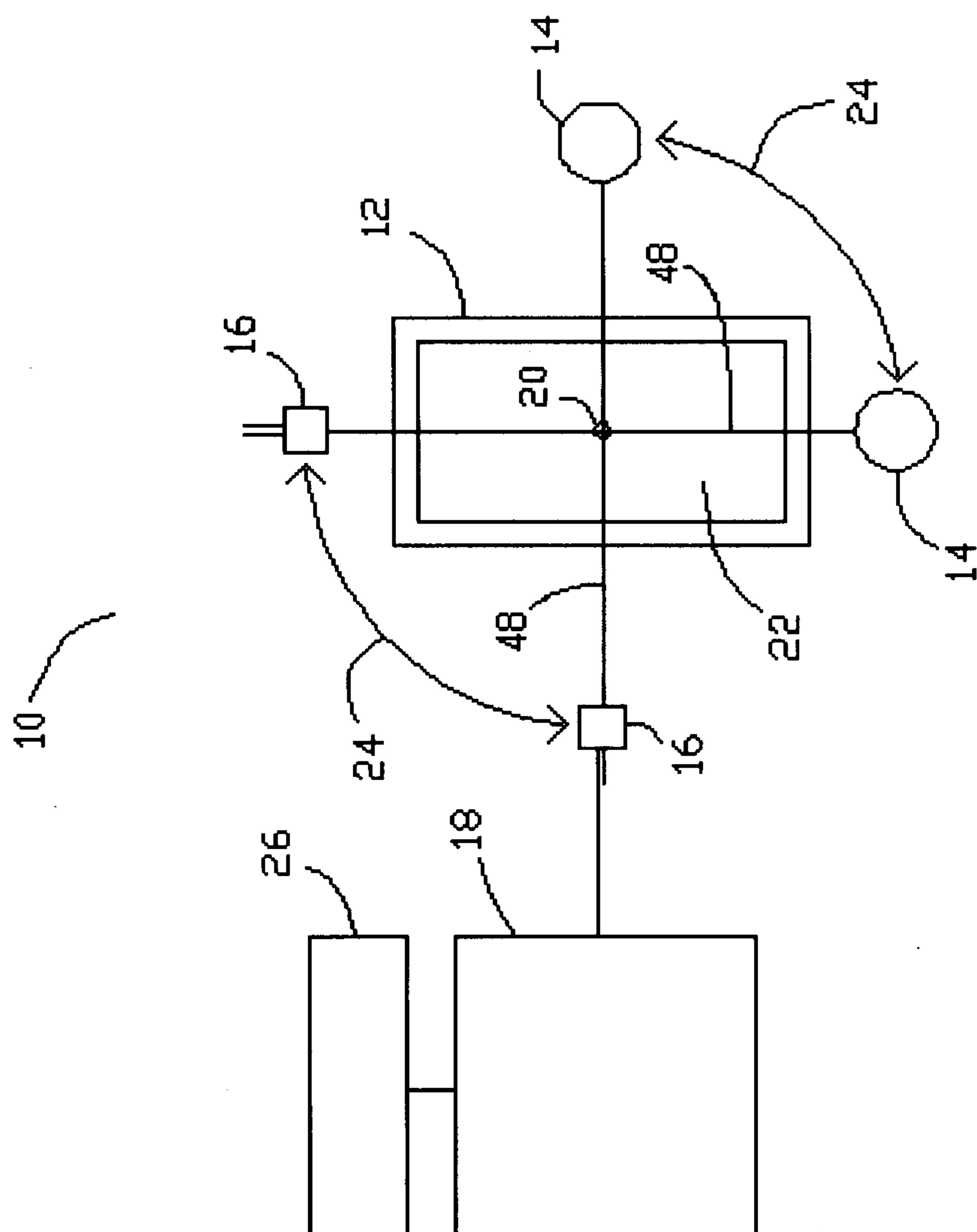


Figure 1

2/2

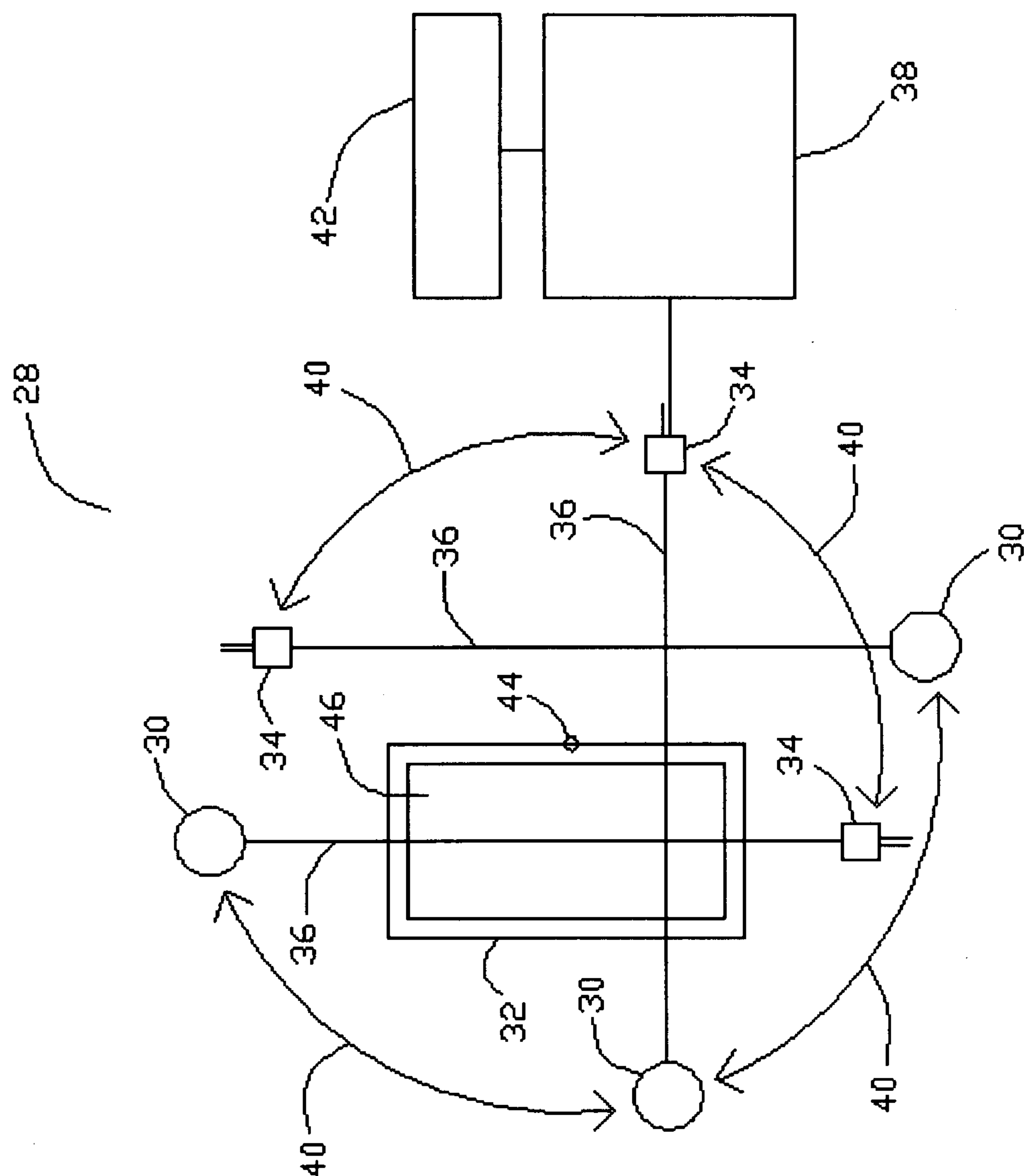


Figure 2

