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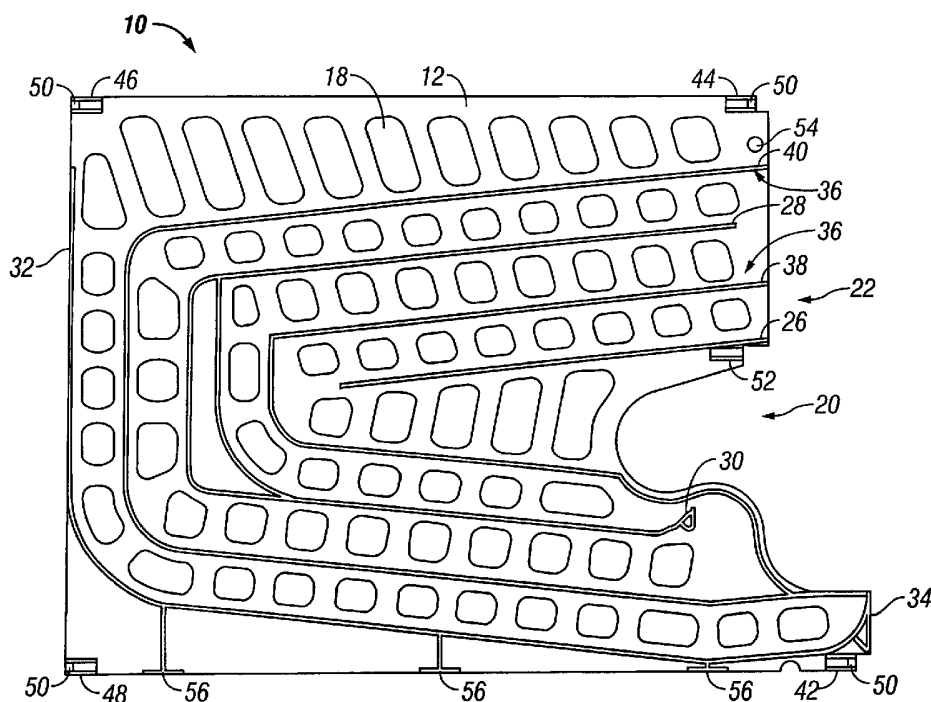
(43) International Publication Date
4 March 2004 (04.03.2004)

PCT

(10) International Publication Number
WO 2004/018300 A2

- (51) International Patent Classification⁷: **B65D**
- (21) International Application Number:
PCT/US2003/019807
- (22) International Filing Date: 20 June 2003 (20.06.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
60/404,648 20 August 2002 (20.08.2002) US
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- (81) Designated States (national): AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:**
— without international search report and to be republished upon receipt of that report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: MULTI-CHUTE GRAVITY FEED DISPENSER DISPLAY



(57) Abstract: A set of panels having chutes therebetween. The chutes being defined by curvilinear rails on such panels. The curvilinear rails having stops thereon for stopping the products for viewing.

MULTI-CHUTE GRAVITY FEED DISPENSER DISPLAY

BACKGROUND OF THE INVENTION

Field Of The Invention

[001] The present invention relates to dispenser racks and displays therefore, and more particularly, to a compact, easy to assemble, easy to load and unload multiple chute dispenser with an integrated display. This application claims priority from provisional patent application No. 60/404,648, filed August 20, 2002.

Description Of Related Art

[002] Gravity feed dispensers have been used in the product dispensing markets, i.e., grocery stores, supermarkets, convenience marts and department stores, to provide on shelf storage, automatic rotation of stock, easy access for customers. The principal of operation is quite simple. The products are arranged on a rack which is inclined to horizontal such that when a customer removes one product at an end of a row of products, the entire row of products indexes forward one location equivalent to one product. Rollers are known to ease movement of the product.

[003] One disadvantage of prior art gravity feed dispensers is that such devices are integrated into racks useful only for granting feed applications. Prior art gravity feed dispensers are not designed to be used in connection with standard shelving already in place at the retailer. As a result, the retailer must invest in additional specialized racks in order to provide a gravity feed apparatus.

[004] Another disadvantage of prior art gravity feed dispensers is that they must be reloaded from the backside or topside thereof. As a result, gravity feed dispensers are usually not disposed in a back-to-back orientation. As a result, valuable floor space is wasted and the cost of operation is increased for the retailer.

[005] Yet another disadvantage of prior art gravity feed dispensers is the customer's inability to return unwanted product. If a customer removes a product and then decides not to purchase, there is nowhere for the customer to replace the product in the gravity feed device. The row of product is too heavy for the customer to push back in order to reinsert the unwanted product. As a result, unwanted product is placed on shelves in other portions of the store. Costs associated with reshelving the unwanted product are incurred by the retailer.

[006] Thus, there remains a need in the art for a compact, easy to assemble, easy to load and reload multi-chute gravity feed dispenser having an integrated display.

BRIEF SUMMARY OF THE INVENTION

[007] A set of panels having chutes therebetween. The chutes being defined by curvilinear rails on such panels. The curvilinear rails having stops thereon for stopping the products for viewing.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

[008] FIG. 1 is a side view of a panel representing one embodiment of the invention;

[009] FIG. 2 is a an edge on view of a panel representing one embodiment of the invention;

[010] FIG. 3A is a side perspective view of a display module and representing one embodiment of the invention;

[011] FIG. 3B shows the retention pin 60 disposed in a locked configuration representing one embodiment of the invention;

[012] FIG. 3C shows the retention pin 60 disposed in an unlocked configuration representing one embodiment of the invention;

[013] FIG. 4A is a side view of a display module and representing one embodiment of the invention;

[014] FIG. 4B is a top view of a display module and representing one embodiment of the invention;

[015] FIG. 4C is a front view of a display module and representing one embodiment of the invention;

[016] FIG. 5A is a front view of the access door and representing an embodiment of the invention;

[017] FIG. 5B is a side view of the access door and representing an embodiment of the invention;

[018] FIG. 5C is a rear view of the access door and representing an embodiment of the invention;

[019] FIG. 5D is a top view of the access door and representing an embodiment of the invention;

[020] FIG. 5E is a cut-away top view of the access door and representing an embodiment of the invention;

[021] FIG. 6A is a side view of both a display module with a loading magazine in a loading position and representing an embodiment of the invention;

[022] FIG. 6B is a side perspective view of a loading magazine showing the bottom side, porous side and the product ejection end, and representing an embodiment of the invention;

[023] FIG. 6C is a side perspective view of a loading magazine showing the top side, non-porous side and the product non-ejection end, and representing an embodiment of the invention;

[024] FIG. 6D shows the separated elongated ends of the paper overwrap of the loading magazine and representing an embodiment of the invention;

[025] FIG. 7 is a relational front view of multiple attached panels in a collapsed position and representing an embodiment of the invention;

[026] FIG. 8 is a relational side view of two attached panels in a collapsed position and representing an embodiment of the invention;

[027] FIG. 9 is a front view of multiple attached panels in an expanded position and representing an embodiment of the invention;

[028] FIG. 10A is a top view of a retention pin and representing an embodiment of the invention;

[029] FIG. 10B is a rear view of a retention pin and representing an embodiment of the invention;

[030] FIG. 10C is a side view of a retention pin and representing an embodiment of the invention;

[031] FIG. 11A is a top view of medially disposed retention pin and representing an embodiment of the invention;

[032] FIG. 11B is a rear view of medially disposed retention pin and representing an embodiment of the invention;

[033] FIG. 11C is a side view of a medially disposed retention pin and representing an embodiment of the invention;

[034] FIG. 12 is a template indicating the advertising area available on access door and representing an embodiment of the invention;

[035] FIG. 13A shows an the multi-chute gravity feed dispenser display in a collapsed configuration disposed within a shipping box and representing an embodiment of the invention;

[036] FIG. 13B shows the multi-chute gravity feed dispenser display in a collapsed configuration partially removed from the shipping box and representing an embodiment of the invention;

[037] FIG. 13C shows the multi-chute gravity feed dispenser display in a partly expanded configuration and representing an embodiment of the invention;

[038] FIG. 13D shows the multi-chute gravity feed dispenser display disposed in an expanded configuration with the retention pins in a locked position;

[039] FIG. 13E shows an the multi-chute gravity feed dispenser display with the access doors in the closed position with product decals applied and representing an embodiment of the invention;

[040] FIG. 14A shows the multi-chute gravity feed dispenser display with a category sign connected thereto and representing an embodiment of the invention;

[041] FIG. 14B shows product being loaded into the multi-chute gravity feed dispenser display and representing an embodiment of the invention;

[042] FIG. 14C shows an the multi-chute gravity feed dispenser display filled with product and ready for retail and representing an embodiment of the invention;

[043] FIG. 15 shows a plurality of multi-chute gravity feed dispenser displays disposed on a number of adjacently disposed conventional shelves and representing an embodiment of the invention;

[044] FIG. 16 is a side view of a panel representing one embodiment of the invention;

[045] FIG. 17 is an edge on view of the panel of FIG. 16 representing one embodiment of the invention;

[046] FIG. 18 is a top view of the panel of FIGS. 16 and 17 representing one embodiment of the invention;

[047] FIG. 19 is a side view of a display member representing one embodiment of the invention;

[048] FIG. 20 is a side edge on view of a display member representing one embodiment of the invention;

[049] FIG. 21 is a close up view of a clamp section of a display member and representing one embodiment of the invention;

[050] FIG. 22 is a side perspective view of a display member and representing one embodiment of the invention;

[051] FIG. 23 is a front edge on view of a display member representing one embodiment of the invention;

[052] FIG. 24A is a front view of the access door and representing an embodiment of the invention;

[053] FIG. 24B is a side view of the access door and representing an embodiment of the invention;

[054] FIG. 24C is a rear view of the access door and representing an embodiment of the invention;

[055] FIG. 24D is a top view of the access door and representing an embodiment of the invention; and

[056] FIG. 24E is a bottom view of the access door and representing an embodiment of the invention.

DETAILED DESCRIPTION OF THE INVENTION

[057] FIGS. 1 and 2 show a side and front view of the main element of the multi-chute gravity feed dispenser display, a panel 10 which is generally formed as a vertical upright panel. The panel 10 is preferably configured to be used in connection with conventional store shelving in place at a retailer having a depth in the range of 18 to 24 inches. In one embodiment of the invention the depth of the panel 10 is 20 inches overall and the height is 14 inches overall. It will be recognized by those of skill in the art that the embodiments discussed herein are configured to be adapted to conventional

shelving. However, changes in scale or any dimension cited herein are within the scope of the present invention and may be adjusted based on any requirements for an application.

[058] The panel 10 includes at least one set of rails 20 which are formed as ribs extending normal to a side 12 of the panel 10 to cooperatively define a plurality of chutes 22, 24 for product which have a boustrophedonic or C-shaped configuration. A first rail 26 is disposed in the generally medial portion of the side 12 inclined to the horizontal, angled generally downwardly, and having a linear configuration. The second rail 28 is disposed about the first rail 26 and has a curvilinear configuration which is substantially C-shaped. The first and second rails 26 and 28 each having a minimum incline to the horizontal such that product is capable of continuous movement along such rails in response to a normal gravitational force, and where as shown in FIG 1., can be a substantially slight angle. A first product travel stop or stop 30 is formed at a lowest extent of the second rail 28 as an enlarged portion thereof. The first stop 30 engages the product to prevent unwanted further movement down chute 22 and positions the product for viewing and selection by a customer. A third rail 32 has a curvilinear configuration which is substantially L-shaped and has a second stop 34, formed as an enlarged portion thereof at a lower end adjacent first stop 30, and prevents further downward motion down chute 24. For structural rigidity and to provide visibility to the product positioned on first and second rails 26 and 28, cut out portions 18 or holes are formed along

on panel 10 along the chutes described below. The cut out portions 18 also allow one to determine the quantity and contents of such chutes thus facilitating inventory control of the products stored therein.

[059] At least one set of positioning elements 36 are formed on the side 12 as raised protrusions having a height normal to the side 12 less than the rails 26, 28 and 32. Each positioning element 38, 40 has a curvilinear configuration which is substantially C-shaped. The first positioning element 38 is disposed between the first and second rails 26, 28. The second positioning element 40 is disposed between the second and third rails 28, 32.

[060] A plurality of bosses 42, 44, 46 and 48 are formed at each corner of the panel 10, and when used, provide greater rigidity to the multi-chute gravity feed dispenser display. Each has at least one aperture or bore 49 defined therein and a lock 50 associated with each bore 49. The lock mechanism or lock 50 is defined in the boss 42, 44, 46, 48 where a portion of an outer wall of the boss 42, 44, 46, 48 is removed to form a receptacle. The operation and function of the lock 50 will be described in more detail below. An additional boss 52 is formed in a generally medial position adjacent an end of the first rail 26. At least one bore 49 is defined therein. However, this boss does not include a lock.

[061] An aperture 54 is formed in the panel 10 disposed between the second positioning element 40 and an upper boss 44 for positioning an

access door as will be discussed in detail below. A plurality of feet 56 are formed on the side 12 and extend from the third rail 32 to the lower portion edge of the panel 10 in order to provide stability to the panel 10. Each foot 56 extends normal to the side 12 in the same manner as the rails 26, 28 and 32 to the same extent.

[062] FIG. 3A shows a pair of panels, a display module 16, in accordance with the embodiment described in detail above, connected by a pair of retention pins to define a dispenser module 16, one or more such dispenser modules 16 making up a multi-chute gravity feed dispenser display. The chutes 22, 24 are defined between adjacent pairs of panels 10 and are of a width slightly greater than the width of products 90 and which allow the products to be stored and dispensed therefrom. The retention pins 60 engage the bores 49 defined in the bosses 42, 44 to maintain the panels 10 at a preselected spacing. Another retention pin (medially disposed 62) engages adjacent bosses 52 and is configured slightly different than the retention pin 60 as will be described in detail below. Additional retention pins 60 may be connected to the bores 49 in bosses 46, 48 for further rigidity and stabilization of the multi-chute gravity feed dispenser display. With all retention pins 60 in place between adjacent pairs of panels 10, such panels 10 are maintained substantially parallel to one another. Other embodiments may use more and/or less number of retention pins 60 and 62 as needed to provide sufficient support and structural integrity for the display module 16.

[063] FIG. 3C shows a highlighted portion of FIG. 3A in detail. Retention pin 60 is shown disposed in an unlocked position partially removed from boss 44. It will be noted by those of ordinary skill in the art that retention pin 60 is disposed such that the panel 10 may rotate relative to the retention pin 60. Here, retention pin 60 is allowed to rotate within bore 49. This allows adjacent panels 10 to remain connected (engaged horizontally) when disposed offset to one another in a collapsed orientation as will be discussed in detail below.

[064] FIG. 3B shows the retention pin 60 disposed in a locked configuration. This orientation is achieved by moving the retention pin 60 from the unlocked position shown in FIG. 3C into engagement with the lock 50 formed in each boss 44. It will be recognized by those of skill in the art that the same procedure applies for each retention pin 60 associated with a boss 42, 44, 46, 48 which has a lock 50. The lock 50 as described in detail above, essentially prevents rotation of the retention pin 60 relative to the panel 10. Here, retention pin 60 is not allowed to rotate within bore 49 due to lock 50. As a result, adjacent panels 10 are operatively connected (engaged both horizontally and vertically) such that they are relatively immovable, or fixedly positioned, with respect to one another so that unintended movement is restricted.

[065] An access door 70 is connected to the medially disposed retention pin 62 and is movable relative thereto as described in detail below.

[066] FIGS. 4A, 4B and 4C show the side, top and front views of the multi-chute gravity feed dispenser display as described in FIGS. 3A, 3B and 3C. The panels 10 are preferably made from high impact styrene plastic. However, it will be recognized by those of skill in the art that any other suitable material of construction may be used that also provides a sufficiently low enough coefficient of friction to facilitate the movement of products within the multi-chute gravity feed dispenser display. Further, the panels 10 are preferably injection molded. Again, it will be recognized by those of skill in the art that any other suitable manufacturing technique may be used. The retention pins 60 and 62 are preferably made from stainless steel. However, it will be recognized by those of skill in the art that other materials of comparable strength and corrosion resistant properties may be used. One particular advantage of the present invention is the use of the replaceable retention pins. In the event that one of the retention pins breaks, it can be easily replaced. However, more likely, is that a panel 10 would break, and being replaceable/removable, the retention pins 60 and 62 could be removed from such panel 10, the panel can they be removed from among its adjacent panels, and a new panel 10 may be inserted in the same position and then have the retention pins 60 and 62 replaced and connected to the newly inserted panel 10. In either case, disassembly of the entire dispenser display is not required. Further, the dispenser display may be expanded to include as many additional panels as desired and shown in FIGS. 3A-C and 4A-C. In addition, although the embodiment shown in such figures utilize retention pins 60 and 62 having a particular length, other

embodiments use retention pins having different lengths for the purpose of accommodating products that have a different height, (i.e., the height of a cylindrical article), than the height described herein regarding product 90. As such, different embodiments using different length retention pins 60 and 62, and that still use the panels 10 described herein, are able to accommodate products having different dimensions.

[067] FIGS. 5A-D show various different views of the access door 70. The access door 70 includes a front face 72, a rear face 73, a handle 74, a clip 76, a pair of resilient arms 78 and a pair of alignment arms 80. The front face 72 is configured as slightly curved to present a pleasing appearance and increased surface area for advertising display purposes, such as alphanumeric and graphic indicia advertising the products therein. The handle 74 is disposed at the top of the access door 70 opposite the clip 76 and enables a user to easily move the access door from a closed position (access closing relation) to an open position (access opening relation) through an arc of at least 90 degrees. Preferably, the access door 70 is moved from a generally vertical orientation in the closed position to a orientation in the open position which is at least horizontal and preferably several degrees past horizontal. Other embodiments allow for the complete or partial removal of access door 70. The resilient arms 78 include an enlarged nub 82 which engages the aperture formed in the side 12 as discussed above with regard to FIGS. 1 and 2. The nub 82 provides a secondary connection for the access door to the panel 10. The clip 76 is the

primary connection to adjacent panels 10. The clip 76 engages medially disposed retention pin 62 and moves relative thereto. Alignment arms 80 engage adjacent panels 10 when necessary in order to maintain the access door properly disposed between adjacent panels 10.

[068] FIG. 6A shows the dispenser module 16 described in FIGS. 3A-3 and 4A-C with one panel 10 removed. The product 90 is loaded into the chutes 22, 24. The product 90 is shown as being of cylindrical form, and in this embodiment, represents cans of consumer goods. Other embodiments use a product 90 in a cylindrical form, but in the form of a jar, including glass, plastic or other typical jar materials. Yet additional embodiments use products 90 of a variety of other shapes or packaging designs, otherwise capable of being received by chutes 22 and 24. Further, the product 90 loaded into the different chutes 22 and 24 may be of a different design, whether external or internal. An external design difference could be size, shape, or material (i.e., glass jars or cans). An internal design difference may be different contents, such as different types of soup or different types of food. Chute 22 is a circuitous, serpentine path which is shorter than chute 24. As a result, more product 90 may be disposed in chute 24 than chute 22. However, other embodiments provide chutes 22 and 24 which such curvilinear structures that both chutes have the same length and are capable of containing the same amount of product 90.

[069] When the supply of product 90 has been sufficiently depleted from chutes 22 and 24, new product 92 must be added. One advantage of

the present invention is that additional new product 92 may be added to the multi-chute gravity feed dispenser display from the front. This is accomplished by moving the access door 70 from the closed position to the open position. It will be noted by those of skill in the art that the access door 70 has been removed from FIG. 6A for clarity purposes. Once the access door 70 has been opened a sleeve or loading magazine 100 is used to refresh the supply of product 90 in the multi-chute gravity feed dispenser display through its loading end, where the loading end includes the upper extents or portions of chutes 22 and 24, and where such upper extents of such chutes 22 and 24 represent a separate lower and upper loading port, respectively.

[070] Further, the new products 92 are arranged in the loading magazine 100 such that two parallel rows (dual rows) are formed where an upper row traverses, or lies across, a lower row. Further, as shown, the new products 92 are arranged in pairs of upper and lower new products 92 within such dual rows with an upper new product lying across or on top of a lower new product. However, other embodiments use loading magazines 100 that have more or less rows of new product 92. Typically, although not required, the number of rows of new product 92 in loading magazine 100 is equal to the corresponding number of chutes in a dispenser module 16. Further, most embodiments of loading magazine 100 contain at least two new product 92 units in each of the rows contained therein. As such, and as shown in FIG. 6A, a loading magazine would typically consist of at least

four new products 92, (two rows by two deep), but, as shown, actually consists of twelve, (two rows by six deep). Further, other embodiments contain multiple rows of new products 92 where the quantities per row for different rows are not equal. In addition, some embodiments contain rows of new products 92 that have different external and/or internal qualities, for example, some contain different size products in different rows, or different types of internal contents in different rows.

[071] When loaded, the new product 92 simply rolls into the chute 22 or 24 whichever is empty and available. It will be recognized by those of skill in the art that the positioning elements 38 and 40 engage the end faces of the product 90 at point locations to center the product 90 between adjacent panels 10 and to reduce the rolling resistance of the product 90, 92 relative to the panels 10. Another advantage of the present invention is the return area or replace stall 110 which is defined between the first and second stops 30 and 34 and a cradle member or ear 112 formed on the panel 10. The replace stall 110 is further defined as an area in which a product 90 may be replaced if the consumer decides not to purchase.

[072] As shown in FIG. 6A, a consumer has already replaced a product 90 which was not purchased. The next purchaser interested in the product 90 will then intuitively remove the product 90 from the replace stall 110 first as it is most easily removed. If another product 90 is desired, the consumer will pick the product from the lower extent, or dispensing end, of chute 22 or 24, and the next product in the appropriate chute 22 or 24 will

index forward accordingly. The distal or dispensing ends of chutes 22 and 24 are also known as dispensing bays, or together, as a removal area. Similar to the situation where first stop 30 is located towards the rear of panel 10 in comparison to second stop 34, the dispensing bay associated with the first chute 22 is similarly located with respect to the dispensing bay associated with the second chute 24. Further, in this embodiment, the distance between such dispensing bays is slightly greater than the diameter of a products 90 unit. If the second product is then returned to the dispenser display, the replace stall is available for the consumer rather than the tedious and difficult chore of attempting to retention the product 90 backwards in the dispenser display while replacing the unwanted product 90. This represents a significant advantage over the prior art.

[073] Further, although not shown in the FIGS., one embodiment provides an indicator that notifies an observer when the contents of the dispenser display reaches a certain minimum level of products 90. Here, the second chute 24 is designed such that when such certain minimum level of products 90, for example five, is reached in such chute, that the remaining minimum, or less, products 90, recede from contact with the second stop 34. This provides the advantage of notifying an observer of a low level of stock of product 90 before the product reaches a critical level, or runs out completely. The second chute 24 may be designed such that any desired minimum number of product 90 can be originally chosen as the amount which will provide the indication to an observer. Further, other

embodiments provide the same indicator associated with the first chute 22, or any corresponding additional chute.

[074] FIGS. 6B-6D show a more detailed depiction of loading magazine 100. First, it should be noted that as shown here, both products 90 and 92 are shown as cylindrical articles. Other embodiments use products of other shapes and sizes, and have outside enclosures with differing coefficients of friction, where such products have sufficient rolling, sliding or other movement along chutes 22 and 24 so that multi-chute gravity feed dispenser display operates as described herein where gravity is used to dispense the products to product consumers. Such other embodiments include, for example, products having a substantially cylindrical form, and those having multiple outer sides that still allow the product to rotate as it travels along chutes 22 and 24. The loading magazine 100 includes a porous side 132, a non-porous side 134, a top side 136 and a bottom side 138, a product ejection end 140 and a product non-ejection end 141. In addition, FIG. 6C shows a tear strip 142 on top side 136. Both the porous side 132 and the non-porous side 134 have loading notches 144 and 146, respectively, at the product ejection end 140 of the loading magazine 100. Further, the entire casing which makes up the loading magazine 100 is a paper overwrap 148 with elongated ends 150 and 152, where such elongated ends are attached forming an overlap seam 153.

[075] As shown in FIG. 6B, a porous side 132 contains holes 154 which provides access to the top of the new products 92 where markings,

including alphanumeric indicia, can be either applied or observed without removing such products from the loading magazine 100. The porous side 132 in other embodiments are absent such holes 154. Further, each of the porous side 132, non-porous side 134, top side 136 and bottom side 138, each have slit protrusions 156 or apertures that provides room for the new products 92 to be received, and each slit protrusion 156 area stretches or bulges outwardly along the top and bottom sides 136 and 138 such that such new products 92 are statically secured via an enclosing force from moving along such sides 136 and 138, and as a result, loading magazine 100 need not include end members to statically secure the new products 92 from exiting from either of its ends. Other embodiments do not include slit protrusions 156 about the loading magazine 100. Further, other embodiments also include structures, such as full or partial walls to achieve the necessary enclosing force, such as walls that cover all or part of both or either the product ejection end 140 and the non-product ejection end 141. In some embodiments, partial walls are created by folds in the overwrap 148, which prevent new products 92 from exiting the magazine 100 from both its product ejection end 140 and its non-product ejection end 141.

[076] As shown in FIG. 6C, a tear strip 142 is located on the top side 136 of the loading magazine 100. Here, the tear strip 142 is a perforated strip. Other embodiments use other forms of tear strips including adhesive strips and pull string tear strips, while others use no tear strip at all. Some embodiments place the tear strip 142 along an overlap seam 153 located on

the top side 136, while others locate such tear strips 142 on other sides of the loading magazine 100, while yet others locate the tear strips 142 circumferentially about the periphery of the loading magazine 100. As shown in FIG. 6B, loading notches 144 and 146 are provided here to allow the further insertion of the loading magazine into the multi-chute gravity feed dispenser display by allowing the upper extents of two corresponding first rails 26 to slide into such loading notches 144 and 146. At least one embodiment, which utilizes a loading magazine 100 having a single row of new product 92 therein, may be advanced down a portion of the length of either chute 22 or 24 such that the portion at most reaches or approaches the first curve in such chutes.

[077] Although the paper overwrap 148 here is made out of paperboard, such as Kraft paperboard, generally made from cross-directional fibers providing some level of expansion and retraction within the paperboard itself, and having a caliper range between .012 and 0.26 and a weight per 1,000 square feet of between 32 and 90 pounds, (for example, a 32, 42 and 68 pound Kraft liner), other embodiments have paper overwrap 148 made out of bleached sulfate, while others are made from thermoplastic film. The structure that results from the covering of the new product 92 with an overwrap 148 in addition to being called a loading magazine 100 is also referred to as a tube. Here, the elongated ends 150 and 152 of the paper overwrap 148 are attached to one another via a glue agent forming overlap seam 153. Other embodiments form overlap seam 153 by using an

attachment agent other than glue. Further, other embodiments, such as those having a paper overwrap 148, are absent any overlap seam 153 or elongated ends 150 or 152. Yet other embodiments, such as those having a tear strip 142, attach elongated ends 150 and 152 together via such tear strip 142. Although not shown in FIGS. 6B-6D, some embodiments utilize an intermediate wall within loading magazine 100. Such wall is located between the rows of new product 92, i.e., the row of new product 92 adjacent the top side 136 and the row of new product 92 adjacent the bottom side 138.

[078] The loading magazine 100 is designed to secure a set of new product 92 such that the set can be easily transported to the location of the multi-chute gravity feed dispenser display. The loading magazine 100 is further designed to provide a convenient way to load or feed new product 92 into the multi-chute gravity feed dispenser display where new product 92 is ejected or expelled from the magazine 100 onto one or both of the highest extents of the first and second rail 26 and 28. As shown in FIG. 6A, loading magazine 100 is positioned for loading such that its bottom and top sides 138 and 136 are angled such that gravity provides an urging force against the new product 92 therein towards the product ejection end 140. Before the new product 92 can flow however, the securing force or pressure about loading magazine 100 must be released, for example, where a perforated tear strip 142 is pulled from the top side 136 fracturing such perforations, or where the product ejection end 140 is obscured by a wall, and the wall is

removed. In either case the ejection end 140 is expanded or otherwise opened. Upon release, the new product 92 flows down loading magazine 100 and onto first and/or second rails 26 and 28. For those embodiments including a middle wall between the upper and lower rows of new product 92, each such row is directed only to its corresponding second and first rails 28 and 26 respectfully.

[079] As long as the multi-chute gravity dispenser display is not completely full, multiple loading magazines may be emptied there in. Where the multi-chute gravity dispenser reaches its full condition before a current loading magazine is emptied, such loading magazine 100 is then pivotally adjusted about its product ejection end 140, where the product non-ejection end 141 moves lower portion of a panel 10, resulting in the remaining new product resting in the product non-ejection end 141 portion of the loading magazine 100.

[080] FIG. 7 shows one embodiment of the multi-chute gravity feed dispenser display in a collapsed position. The dispenser display shown herein includes a plurality of panels 10 which are offset from one another connected by retention pins 60 disposed in the unlocked position. As shown, the panels 10 have been advanced toward each other in an accordion-type manner until reaching abutment or contact against one another in a compressed position with retention pins 60 extended at an angle away from the horizontal. As a result, the overall width of the dispenser display is only 12.3 inches. It will be recognized by those of skill

in the art that the overall width of any dispenser display is dependent upon the number of panels selected for use. In other words, the more panels used, the wider the overall width and vice versa.

[081] FIG. 8 shows a side view of the collapsed dispenser display of FIG. 7. The retention pins 60 are clearly shown in the unlocked position and also disposed in the rearward bosses 46, 48. The overall depth of the dispenser display in the collapsed position with the retention pins 60 disposed in the unlocked position is 21 inches. The overall height of the dispenser display in this configuration is 17.8 inches.

[082] FIG. 9 shows a front view of the dispenser display of FIGS. 7 and 8 in an expanded configuration. The overall width of the dispenser display is 47.871 inches. It will be recognized by those of skill in the art that there is a significant difference between the dimensions of the dispenser display from the collapsed to the expanded configurations. As a result, there is a significant savings in shipping and storage costs as the dispenser display in the collapsed position is much smaller. After the dispenser display is moved from the collapsed to the expanded position, the retention pins 60 may be moved to engage the locks 50 formed in bosses 42, 44, 46 and 48. The resulting structure is then rigid and stable for use. Further, because the retention pins 60 are already in place when the dispenser display is received for installation, the steps needed to achieve a rigid structure are reduced to the steps of locking such retention pins 60, and as result, provides benefits at the assembly end of the process where assembly

time and assembly errors are reduced. Although the embodiment shown in such figures utilize retention pins 60 and 62 having a particular length, other embodiments use retention pins having different lengths for the purpose of accommodating products that have a different height, (i.e., the height of a cylindrical article), than the height described herein regarding product 90. As such, different embodiments using different length retention pins 60 and 62, and that still use the panels 10 described herein, are able to accommodate products having different dimensions.

[083] FIGS. 10A, 10B and 10C show retention pin 60 in greater detail. The retention pin 60, having a U-shape, has a main portion 120 and a pair of arms 122 disposed in opposition which have been formed normal to the main portion 120. In this embodiment, the arms 122 have a length from their distal end to the center line of the main portion 120 of approximately 1.25 inches. The overall width on center from arm-to-arm is approximately 3.761 inches. The diameter of the retention pin is preferably approximately 0.188 inches.

[084] FIGS. 11A, 11B and 11C show the structural configuration of medially disposed retention pin 62. It will be recognized by those of skill in the art that medially disposed retention pin 62 is substantially similar to retention pin 60 described in FIGS. 10A-C. The difference between the two is that the arms 122 in medially disposed retention pin 62 have a length from their distal end to the center line of the main portion 120 of approximately 1.5 inches. Other dimensions remain the same. It will be

recognized by those of skill in the art that any of the dimensions of the retention pins may be adjusted to suit different design parameters. The medially disposed retention pin 62 has an increased length over the retention pin 60 so that it may be used in the generally medial position in connection with boss 52 so that the access door is properly positioned when clip 76 engages the main portion 120 of medially disposed retention pin 62.

[085] FIG. 12 shows a template 600 for the display area available on the access door 70. Another advantage of the present invention is that additional display space is not required. The access door provides sufficient area to advertise the products disposed within the multi-chute gravity feed dispenser display. The display area may be covered with a variety of signage including, an adhesive backed material. (preferably using a weak or light adhesive amount), a plastic or paper sheet having tabs to interlink with corresponding slots on the access door 70, or other suitable advertising medium.

[086] FIG. 13A shows an embodiment of the multi-chute gravity feed dispenser display in a collapsed configuration disposed within a shipping box 620.

[087] FIG. 13B shows an embodiment of the multi-chute gravity feed dispenser display in a collapsed partially removed from the shipping box 620.

[088] FIG. 13C shows an embodiment of the multi-chute gravity feed dispenser display in a partly expanded configuration as compared to FIGS. 13A and 13B. The retention pins 60 are shown in the unlocked position.

[089] FIG. 13D shows an embodiment of the multi-chute gravity feed dispenser display disposed on a conventional shelf 630 in an expanded configuration with the retention pins 60 in a locked position. A conventional shelf 630 having a 48 inch width 632 is also shown. The overall width 640 of the expanded multi-chute gravity feed dispenser display is 47.871 inches. Accordingly, the dispenser display is easily disposed upon the conventional shelf 630.

[090] FIG. 13E shows an embodiment of the multi-chute gravity feed dispenser display of FIG. 13D with the magazine access doors 70 assembled and product decals applied, where the access door 70 is disposed in the closed position. It will also be noted that the depth 650 of the multi-chute gravity feed dispenser display is 20 inches which is easily accommodated on a conventional shelf 630.

[091] FIG. 14A shows an embodiment of the multi-chute gravity feed dispenser display with an additional display item in the form of a category sign 660 connected thereto.

[092] FIG. 14B shows product being loaded into an embodiment of the multi-chute gravity feed dispenser display of the present invention. The

access door 70 is moved from a closed position to an open position such that the magazine 100 may be in communication with the chutes 22 and 24 so that the product may be loaded.

[093] FIG. 14C shows an embodiment of the multi-chute gravity feed dispenser display filled with product 90 and ready for retail. The replaced stall 110 in each module has product disposed therein for maximum initial density.

[094] FIG. 15 shows a plurality of multi-chute gravity feed dispenser displays disposed on a number of adjacently disposed conventional shelves 630.

[095] FIGS. 16, 17 and 18 show a different embodiment of the main element of the multi-chute gravity feed dispenser display, (FIGS. 1 and 2 show another such embodiment), where a panel 210 represents a vertical upright panel designed to be remotely mated with other like panels 210. Further, the panel 210 is shown to be supporting a full load of product 92. The panel 210 includes at least one set of rails 220 which are formed as ribs extending normal to a side 212 of the panel 210 to cooperatively define a plurality of chutes 222, 224 for product which have a boustrophedonic or C-shaped configuration.

[096] A first rail 226 is disposed in the generally medial portion of the side 212 inclined to the horizontal, angled generally downwardly, and having a linear configuration. The second rail 228 is disposed about the first rail

226 and has a curvilinear configuration which is substantially C-shaped. The first and second rails 226 and 228 each having a minimum incline to the horizontal such that product is capable of continuous movement along such rails in response to a normal gravitational force, and where as shown in FIG 16., can be a substantially slight angle. A first product travel stop or stop 230 is formed at a lowest extent of the second rail 228 as an enlarged portion thereof. The first stop 230 engages the product to prevent unwanted further movement down chute 222 and positions the product for viewing and selection by a customer.

[097] A third rail 232 has a curvilinear configuration which is substantially L-shaped and has a second stop 234, formed as an enlarged portion thereof at a lower end adjacent first stop 230, and prevents further downward motion down chute 224. In addition, a return area or replace stall 310, defined between the first and second stops 230 and 234 and a cradle member or ear 312 formed on the panel 210, can be used as an area in which a product 90 may be replaced after being initially removed by a customer.

[098] Here, unlike the embodiment shown in FIGS. 1 and 2, an additional top member 233 is used to provide a top for a portion of chute 224 and which also provides additional structural rigidity to the top portion of panel 210. For structural rigidity and to provide visibility to the product positioned on first and second rails 226 and 228, cut out portions 218 or holes are formed along on panel 210 along the chutes 222 and 224. The cut

out portions 218 also allow one to determine the quantity and contents of such chutes thus facilitating inventory control of the products stored therein.

[099] At least one set of positioning elements 236 are formed on the side 212 as raised protrusions having a height normal to the side 212 less than the rails 226, 228 and 232. Each positioning element 238, 240 has a curvilinear configuration which is substantially C-shaped. The first positioning element 238 is disposed between the first and second rails 226, 228. The second positioning element 240 is disposed between the second and third rails 228, 232, for a bottom portion of chute 224, as well as between second rail 228 and top member 233, for a top portion of chute 224.

[0100] A plurality of bosses 242, 244, 246 and 248 are formed at each corner of the panel 210, and when used, provide greater rigidity to the multi-chute gravity feed dispenser display. Each has at least one aperture or bore 249 defined therein and a lock 250 associated with each bore 249. The lock mechanism or lock 250 is defined in the boss 242, 244, 246, 248 where a portion of an outer wall of the boss 242, 244, 246, 248 is removed to form a receptacle. Additional bosses 252 and 253 are also included where boss 252 is formed in a generally medial position adjacent an end of the first rail 226 and where boss 253 is generally located near a lower position on panel 210 near the lower extent of second rail 228. At least one bore 249 is defined in both additional bosses 252 and 253. However, such

two bosses do not include a lock. Although not shown, an additional retention pin engages the bore 249 defined in the boss 253.

[0101] An aperture 254 is formed in the panel 210 disposed between the second positioning element 240 and an upper boss 244 for positioning an access door. A plurality of feet 256 are formed on the side 212 and extend from the third rail 232 to the lower portion edge of the panel 210 in order to provide stability to the panel 210. Each foot 256 extends normal to the side 212 in the same manner as the rails 226, 228 and 232 to the same extent. Unlike the embodiment shown in FIGS. 1 and 2, here an additional stability arm 257 is included for additional structural stability.

[0102] As best shown in FIGS. 16 and 18, a blade sign base member 270 is located longitudinally along the upper portion of the panel 210 and extending from a location adjacent to the bottom of upper boss 244 to a location at or adjacent to first rail 226. The blade sign base member 270 has offset grooves 272 for mating with a blade sign display member discussed in greater detail below. The blade sign base member 270 is located in parallel along a substantial portion of its length and having a beginning location 274 at the top 276 of the blade sign base member 270 and ending at an ending location 278 near the bottom 280 of the blade sign base member 270.

[0103] Next, FIGS. 19, 20, 21, 22, and 23 show a blade sign display member 400 designed to attach to the blade sign base member 270 of panel

210. The blade sign display member 400 has a clamp section 402, a face section 404 and an outer lip 406. Further, clamp section 402 has a cavity 408 therein. Inside the cavity 408 there are opposing offset ribs or tongues 410 and 412 for mating with the grooves 272 of the blades sign base member 270. The attaching of the blade sign display member 400 to blade sign base member 270 can be achieved in a number of ways.

[0104] For example, by aligning the blade sign display member 400 above the sign base member 270 in a linear manner such that the grooves 272 of the blades sign base member 270 are lined up with the tongues 410 and 412, once so aligned, a downward force is then applied on the display member 400 such that the tongues 410 and 412 slide within the grooves 272 until the top of the display member 400 is near the top of blades sign base member 270. Another example is to line up the opening of cavity 408 of blade sign display member 400 along the front edge of blades sign base member 270 such that the top of both the blade sign display member 270 and the display member 400 are located proximate to one another, and such that the cavity 408 is located along the same direction that blades sign base member 270 protrudes from panel 210, and whereupon force is applied down the length of blade sign display member 400 towards its clamp section 402 such that the front of the cavity 408 is forced open to allow the entry of the front edge of the blade sign display member 270 and where force is continually applied until the tongues 410 and 412 snap into engagement with grooves 272.

[0105] Further, the face section 404, one on each side of the blade sign display member 400, can contain signage indicating the products or category of products stored in the associated multi-chute gravity feed dispenser display. The signage can be any of a number of advertising mediums such as an adhesive backed material, a plastic, paper or cardboard sheet having tabs that interlock with corresponding apertures on the blade sign display member 400.

[0106] Next, FIGS. 24A, 24B, 24C, 24D and 24E show various different views of the access door 570. The access door 570 includes a front face 572, a rear face 573, a handle 574, a clips 576A and 576B, a pair of resilient arms 578 and a pair of alignment arms 580. The front face 572 is configured as slightly curved to present a pleasing appearance and increased surface area for advertising display purposes. The handle 574 is disposed at the top of the access door 570 opposite and enables a user to easily move the access door from a closed position to an open position. Preferably, the access door 570 is moved from a generally vertical orientation in the closed position to a orientation in the open position which is at least horizontal and preferably several degrees past horizontal. Other embodiments allow for the complete or partial removal of access door 570. The resilient arms 578 include an enlarged nub 582 which engages the aperture formed in the side 212. The nub 582 provides a secondary connection for the access door to the panel 210. The clip clips 576A and 576B are the primary connection to the adjacent panels 210. The clips

576A and 576B engage medially disposed retention pin 62 and move relative thereto. Alignment arms 580 engage adjacent panels 210 when necessary in order to maintain the access door properly disposed between adjacent panels 210.

[0107] In addition to providing the functionality and the advantages described above, the loading magazine 100 has the additional advantages associated with its use with standard shelving, and other display structures generally known to be used to display products 90, that do not otherwise represent a multi-chute gravity feed dispenser display. Regardless of the type of display structure used to display the products 90, the magazine 100 provides the same secure and easy transportation to the location at which the new products 92 will be displayed as described above. In addition, and in a similar fashion to that described above, the loading magazine 100 provides a convenient and easy way of expelling the contents of a loaded magazine 100 onto a variety of display structures.

[0108] Although new product display designs, such as standard gravity fed shelving for example, have provided advances in the area display stocking, many stocking procedures still populate display structures in the same manner that occurred decades ago, i.e., by the placement of new products 92 on such display structures on a unit by unit, or product by product, or can by can basis. However, now with the loading magazine 100 of FIG. 6A, display structures can be instantly loaded with a loading magazine 100 of new products 92, greatly reducing the time and effort

associated with the unit by unit shelf populating techniques. For example, in the case of standard shelving, where products are generally placed next to one another in a vertical position, e.g., where cylindrical articles are rested on an end, the loading magazine 100 may positioned on a portion of the standard shelf with the non-porous side 134 resting thereon and then the tear strip 142 may then be partially or fully removed, removing or reducing the securing force or pressure about loading magazine 100 about new product 90, and one may use their hand or other object to push, or hold in place, the new goods 92 within the loading magazine 100, while with their other hand, pulling or grasping the paper overwrap 148 such that the new products 92 populate the standard shelf as an organized group of new products 92 arranged in a column and row format. Other embodiments do not include the maintaining of the organized nature in row and column format as the new product 92 populate the standard shelf, as such embodiments rely more heavily on the advantage of the loading of a group of new products 92 at one time, over the prior art method of stocking such shelving on a unit by unit basis.

[0109] Although many of the embodiments described above are limited to the use of two chutes 22 and 24, other embodiments contain the use one, three or more chutes.

CLAIMS**WHAT IS CLAIMED IS:**

1. A plurality of panels for dispensing cylindrical articles, each of said panels comprising:

(a) at least one set of rails extending laterally from the sides of said panels, said rails defining a plurality of chutes therebetween for said cylindrical articles;

(b) a first rail disposed in the generally medial portion of said side and having a configuration angled generally downwardly;

(c) a second rail disposed about the first rail and having a substantially curvilinear configuration;

(d) a first stop formed at the lowest extent of said second rail constructed and arranged to engage such cylindrical articles so as to prevent unwanted movement and position such cylindrical articles for viewing in the lower end of said first chute;

(e) a third rail having a substantially curvilinear configuration; and

(f) a second stop formed at a lower end of said second rail for engaging said cylindrical articles so as to prevent unwanted movement and position said cylindrical articles for viewing at the lower end of said second chute.

2. The panel of claim 1 and further comprising: a plurality of retention pin members constructed and arranged to selectively interlock

each of said panels to a second panel so as to fixedly position said panels relative to each other.

3. A dispenser and display rack for substantially cylindrical articles, said dispenser comprising:

(a) a plurality of vertically disposed panels, each of said panels having one or more rails extending horizontally therefrom toward an opposing vertical panel, said rails defining a plurality of chutes therebetween, said chutes being slightly greater in width than said cylindrical articles so as to allow said cylindrical articles to be stored therein and dispensed therefrom;

(b) said chutes further being slightly inclined so as to allow said cylindrical articles to be advanced by means of gravity from an upper position on said panel in said chutes to a lower portion position on said panels in said chutes;

(c) a removal area disposed proximate said lower portion of said chutes for allowing selective removal of one or more of the cylindrical articles from said dispenser; and

(d) an access door movable between first and second positions, said access door being mounted proximate said upper portion, said access door being constructed and arranged for closing the upper portion of said chutes in the first position and for opening the upper portion of said chutes in the second position, said access door further having a front face for advertising display purposes.

4. The dispenser of claim 3 and further comprising: a plurality of retention pin members constructed and arranged to selectively interlock each of said vertical panels to the opposing vertical panel so as to fixedly position said panels relative to each other.

5. The dispenser of claim 4 wherein said retention pins are substantially U-shaped and wherein each of said panels has a plurality of bores formed therein for reception of and attachment of said retention pins to said panels so as to selectively maintain said panels in a fixed position parallel to the opposite panel.

6. The dispenser of claim 4 wherein said panels further comprise a plurality of bosses formed proximate each corner of said panel, each of said bosses having an aperture defined therein and a lock mechanism associated with said aperture so as to allow selective locking and unlocking of said retention pins relative to such panel.

7. The dispenser of claim 6 wherein said locking mechanism comprises a receptacle formed in the outer wall of said boss wherein, in the first position said retention pin is engaged both horizontally and vertically so as to prevent rotation of said panels and wherein said retention pin when partially removed from said boss and partially removed from said aperture is engaged horizontally but not vertically so as to allow rotation of said retention pin in said aperture, thereby allowing such panels to be advanced toward to or separated from each other until they are in abutment or until said retention pins are fully extended.

8. The dispenser of said device of claim 4 where a plurality of said panels may be interconnected by said retention pins and may be compressed together into contact with other so as to facilitate shipping, storage and installation of said dispensing device.

9. The dispensing device of claim 5 wherein said panel comprises a plurality of cut out portions formed therein between said rails so as to provide structural rigidity to said panel and also to provide visibility of said cylindrical articles.

10. A dispensing and display device for cylindrical articles comprising:

a pair of vertical panels and a pair of serpentine chutes formed therebetween, said chutes being inclined relative to horizontal whereby cylindrical articles contained therein may be advanced by gravity towards the lower portion of said display device, said first and second chute comprising a substantially C-shaped configuration; said chutes each having an upper portion and a lower portion;

a first stop means proximate to the lower portion of said first chute for preventing further downward motion of said cylindrical articles in said first chute;

a second stop means formed proximate the lower portion of said second chute for preventing further downward motion of said cylindrical articles in said second chute; and

a return area located proximate said first and second chute for allowing replacement of one of said cylindrical articles on said display device after removal from said chutes.

11. The display device of claim 10 where said return area comprises a cradle located proximate the distal end of first and second chutes for allowing retention of one or more cylindrical articles after replacement of said cylindrical article said chutes.

12. The dispensing and display device of claim 10 wherein said chutes further comprise a first bay area proximate the distal end of said first chute for allowing selective removal of said cylindrical article; and

a second bay area proximate the distal end of said second chute for allowing selective removal of said cylindrical article from said second chute.

13. The display device of claim 12 wherein said first bay area is located above said second bay and is offset relative thereto.

14. The display device of claim 10 and further comprising a plurality of retention pins having a plurality of lengths so as to allow construction of said dispensing device in a plurality of selected widths substantially corresponding to the height of said cylindrical articles.

15. The display device of claim 14 and further comprising clip means attached to the rear face of an access door for selective attachment of said access door to one of said retention pins.

16. The display device of claim 15 wherein said clip means are disposed on the rear face of said access door proximate the lower end of thereof and are pivotally connected to said retention pin so as to allow pivotable movement of said access door away from upper extents of said first and second chutes, thereby allowing selected filling of said chutes with said cylindrical articles.

17. The display device of claim 15 wherein said clip means comprise an integrally molded channel formed in said access door on the rear face thereof for reception of said retention pins.

18. The dispensing and display device of claim 3 wherein said access door further includes a pair of resilient arms laterally disposed thereon proximate the upper portion of said access door, said resilient arms having a pair of nubs outwardly disposed thereon, said nubs being constructed and arranged for snap locking into corresponding apertures in said panels.

19. A system for dispensing cylindrical articles, said system comprising a pair of vertical panels having a plurality of chutes horizontally disposed therebetween, said chutes each having an upper loading end and a lower dispensing end, said dispensing end of said first chute being disposed substantially above said dispensing end of said second chute.

20. The system of claim 19 and further comprising a cradle member disposed proximate said dispensing ends of said first and second chutes,

said cradle member being configured for reception of and retention of one at least one of said cylindrical articles, so as to allow return of said cylindrical articles to said dispensing system by the user, as required.

21. The system for dispensing cylindrical articles of claim 19 and further comprising magazine means for simultaneously loading said first and second chutes through said loading ends thereof, said magazine means comprising:

an overwrap for retention of a plurality of said cylindrical articles, and opening means for opening at least a portion of said overwrap so as to allow selective gravity feeding of said cylindrical articles from said overwrap to said loading ends of said first and second chutes.

22. The dispensing system of claim 19 and further comprising:

access door members selectively attachable to and removable from said first and second loading ends of said first and second chutes, said access door members having displayed thereon alphanumeric and graphic indicia of the material contained within said cylindrical articles.

23. The dispensing apparatus of claim 22 and further comprising a hinge member attached to said access door for allowing selective pivoting of said access door over said loading ends of said chutes so as to allow dispensing of said cylindrical articles into said chutes, as required.

24. A method for dispensing cylindrical articles into a dispenser and display rack having a loading end thereon, said dispenser display utilizing a

loading magazine containing a plurality of rows of parallel goods contained therein by an enclosing force, said method comprising the steps of:

- (a) removing said enclosing force at at least end of said loading magazine;
- (b) positioning said open end of said loading magazine proximate the loading end of said dispenser display;
- (c) feeding said cylindrical articles from said loading magazine into said dispenser display using gravity to dispense said cylindrical articles from said loading magazine;
- (d) advancing said cylindrical articles through said dispenser display using gravity feed; and
- (e) stopping the feeding of said cylindrical articles in a plurality of dispensing bays, as required.

25. The method of claim 24 and further comprising:

returning at least one of said cylindrical articles to said dispenser display proximate said dispensing bay while at the same time maintaining the remainder of said cylindrical articles in said dispenser display in their initial position prior to the return of at least one of said cylindrical articles.

26. The display panel of claim 3 and further comprising:

an access door having a plurality of tabs extending laterally therefrom and a plurality of tab apertures disposed on said panel, said tab apertures being positioned for reception of said tabs so as to retain said access door on said panel, said access door having alphanumeric and graphic indicia

thereon for indicating selective information concerning the material in said cylindrical containers.

27. A method of loading cylindrical articles into an multi-chute gravity feed dispenser display having a plurality of gravity feed dispensing chutes therein, each of said chutes having a loading end and a dispensing end, said method comprising the steps;

positioning pairs of said cylindrical articles in loading ends of said chutes simultaneously from a loading magazine proximate the loading end of said dispenser display and loading the cylindrical articles from said loading magazine.

28. The dispensing and display device of claim 10 wherein the second chute is formed in such a manner as to promote the movement of said cylindrical articles in said second chute in a direction away from the second stop means when a minimum quantity of said cylindrical articles in said second chute is reached.

29. A plurality of panels for dispensing cylindrical articles, each of said panels comprising: at least one set of rails extending laterally from the sides of said panels, said panels defining a plurality of chutes therebetween for said cylindrical articles, said chutes being boustrophedonic in configuration.

30. A plurality of panels for dispensing cylindrical articles, said panels each comprising:

at least one set of rails extending normally from one side of the panel, and defining a plurality of chutes between said panels for said cylindrical articles, said chutes being serpentine in configuration and angling downwardly so as to feed said cylindrical articles downwardly through said chutes, a second of one of said chutes extending from proximate the upper portion of said panel downwardly to dispense said cylindrical articles in an area proximate the lower portion of said panels; and

a first chute extending generally downwardly in a serpentine manner being of shorter length than said second chute.

31. The panels of claim 30 wherein a multiplicity of said panels are provided and said panels comprise means for expanding and retracting in an accordion-type manner relative to each other.

32. The display device of claim 10 wherein said return area is located proximate the first stop means and proximate the first and second cylindrical articles disposed at the lower portion of said second chute.

33. The display device of claim 11 wherein said cradle comprises a raised portion on each of said vertical panels proximate the lower portion of said second chute and offset from said distal end of second chute so as to allow retention of one or more cylindrical articles on top of and above said cylindrical articles disposed in said second chute.

34. The dispensing device of claim 10 wherein said vertical panels are injected molded of thermoplastic resin so as to provide structurally

rigidity and a low coefficient of friction against said cylindrical articles when dispensed through such chutes.

35. The dispensing device of claim 10 wherein said second chute contains sufficient space to hold a substantially greater number of cylindrical articles than said first chute.

36. The dispensing device of claim 10 wherein said vertical panels each comprise a plurality of feet disposed on the lower portion surface thereof for supporting and leveling said dispensing device, as required.

37. The dispensing device of claim 6 wherein a plurality of said bosses are formed on said dispensing device including at least one boss on each corner of the top and lower portion of each vertical panel proximate the front of said vertical panel and a second pair of bosses proximate the rear of said vertical panel.

38. The dispensing device of claim 37 and further comprising at least a pair of bosses generally medially disposed proximate the front, the rear, the top and the lower portion of said dispensing device so as to provide greater rigidity.

39. The dispensing device of claim 3 whereas said access door is injected molding of a thermoplastic resin and has a plurality of resilient arms extending normally from the edges thereof, said resilient arms having protrusions extending therefrom adapted for selective interlocking with slots

formed in said panel proximate said chutes so as to selectively retain said access door over said chute, as required.

40. The dispensing device of claim 33 wherein said access door has a handle extending therefrom for facilitating opening and closing of said access door over said top portion of said chute.

41. A dispensing device and display rack for cylindrical articles comprising a plurality of serpentine chutes extending generally downwardly from the top of said dispensing device to the lower portion of said dispensing device and having a loading area proximate the top thereof and a dispensing area proximate the lower portion thereof, said dispensing device including an access door mounted proximate the top of said chutes, said access door being constructed and arranged for selectively opening or closing the upper portion of said chutes and for indicating the type of cylindrical article to be contained within said chutes.

42. The dispensing device of claim 3 wherein each of said chutes has a stop means for preventing unwanted movement of said cylindrical articles, said stop means comprising an incline portion proximate the distal end of said chutes, a flat front out portion and a substantially vertical end stop proximate the end of said chute.

43. A loading magazine for dispensing multiple units of cylindrical articles, said loading magazine comprising an overwrap having a perforated strip formed thereon for selectively removing a portion of said over wrap so

as to allow said cylindrical articles to be manually ejected from said loading magazine.

44. The loading magazine of claim 43 wherein said overwrap comprises a plurality of holes for affixing alphanumeric indicia to said cylindrical articles, an overlap seam on said loading magazine for retaining said loading magazine in a wrapped configuration around said cylindrical articles, said overlap seam having an adhesive strip thereon for affixation and retention of said overlap seam on said loading magazine; and pull tab means for initiating removal of said perforated strip from said loading magazine.

45. The loading magazine of claim 43 wherein at least one row of said cylindrical articles containing at least two of said cylindrical articles in each row are retained within said overwrap.

46. The loading magazine of claim 44, wherein said overwrap comprises a kraft liner between 32 and 90 pounds.

47. A wrapper for packaging cylindrical articles comprising an overwrap formed as a tube having at least one of the longitudinal edges of said paper overlapped and glued to said overwrap with said cylindrical articles being vertically disposed in parallel therein, said overwrap being tightly wrapped around said cylindrical articles; and a tear strip formed in said overwrap longitudinally disposed thereon for allowing selective manual release of said overwrap proximate a first end thereof, thereby allowing

manual ejection of said cylindrical articles from said overwrap in parallel to each other.

48. The wrapper of claim 47 and further comprising a series of longitudinally disposed apertures proximate the lateral edges of said overwrap when wrapped around said cylindrical articles, said apertures being constructed and arranged for reception of and retention of said cylindrical articles in said overwrap.

49. The overwrap of 47 and further comprising front and rear end folds disposed at the proximal and distal end of said overwrap for selectively retaining said cylindrical articles within said overwrap.

50. The overwrap of claim 49 wherein said end folds cover substantially all of said front and rear portion of said overwrap when disposed on said cylindrical articles.

51. The overwrap of claim 49 wherein said overwrap is constructed of paperboard having a caliper range between .012 and .026 and having a weight per 1,000 square feet of between 48 pounds and 90 pounds.

52. The overwrap of claim 47 wherein said tear strip extends along substantially the entire length of one side of said overwrap.

53. The overwrap of claim 52 wherein said paperboard comprises solid bleached sulfate.

54. The overwrap of claim 47 wherein said overwrap comprises thermoplastic film.

55. The overwrap of claim 47 wherein said tear strip comprises a perforated portion of said overwrap.

56. A method of packaging canned products for loading into a dispenser and display rack having upper and lower loading ports which comprises:

arranging the canned products in a double row, transversely aligned pairs; and

enclosing a group of the products in a overwrap forming a loading magazine, having a tear strip disposed thereon along its periphery so as to create a removable portion of said overwrap from the remaining carrying portion of said loading magazine, said overwrap being sized, constructed and arranged for feeding said canned products in pairs into said loading ports when the removable portion is removed from said overwrap.

57. The method of claim 56 and further comprising :

attaching a first longitudinal edge of said overwrap to an oppositely disposed panel of said overwrap so as to retain said canned products within said wrapper.

58. The method of claim 56 and further comprising:

removing said removable portion of said overwrap;

aligning said double row of canned products with said loading ports;
and
feeding said canned products in pairs into said loading ports.

59. The method of claim 56 wherein said overwrap includes a first closure element and a first closure receiving element and said method further comprises:

attaching said first closure element of said overwrap to said first closure receiving element so as to restrain said product container within said overwrap.

60. The method of claim 56 wherein said overwrap includes first and second closure elements and first and second closure receiving elements; said method further comprising the steps of:

interlocking said first closure element of said first closure receiving element; and

interlocking said second closure element to said second closure receiving element, so as to retain said canned products within said wrapper.

61. A method of packaging canned products for loading into a dispenser and display rack, said method comprising:

arranging the canned products in a row; and

enclosing a group of the products in a overwrap forming a loading magazine having a tear strip disposed thereon along its periphery so as to create a removable portion of said overwrap from the remaining carrying portion of said loading magazine, said overwrap being sized, constructed

and arranged for feeding said canned products when said removable portion is removed from said overwrap.

62. A method of packaging substantially cylindrical products for loading into a dispenser and display rack having upper and lower loading ports which comprises:

arranging the substantially cylindrical products in a double row of transversely aligned pairs; and

enclosing a group of the products in a overwrap forming a loading magazine, having a tear strip disposed thereon along its periphery so as to create a removable portion of said overwrap from the remaining carrying portion of said loading magazine, said overwrap being sized, constructed and arranged for feeding said substantially cylindrical products in pairs into said loading ports when removable portion is removed from said overwrap.

63. The method of claim 62 and further comprising:

attaching a first longitudinal edge of said overwrap to an oppositely disposed panel of said overwrap so as to retain said product containers within said overwrap.

64. The method of claim 62 and further comprising:

removing said removable portion of said overwrap;

aligning said double row of products with said loading ports; and

feeding said product container in pairs into said loading ports.

65. The method of claim 62 wherein said overwrap includes a first closure element and a first closure receiving element and said method further comprises:

attaching said first closure element of said overwrap to said first closure receiving element so as to restrain said product container within said overwrap.

66. The method of claim 62 wherein said overwrap includes first and second closure elements and first and second closure receiving elements; said method further comprising the steps of:

interlocking said first closure element of said first closure receiving element; and

interlocking said second closure element to said second closure receiving element, so as to retain said substantially cylindrical products within said overwrap.

67. A method of packaging substantially cylindrical products for loading into a dispenser and display rack, said method comprising:

arranging the substantially cylindrical products in a row; and

enclosing a group of the products in an overwrap forming a loading magazine having a tear strip disposed thereon circumferentially about its periphery so as to create a removable portion of said overwrap from the remaining carrying portion of said loading magazine, said overwrap being sized, constructed and arranged for feeding said substantially cylindrical products when said removable portion is removed from said overwrap.

68. The method of claim 56 wherein said tear strip comprises a series of perforations in said overwrap, and said method comprises the additional step of:

fracturing said perforations so as to enable removal of said removable portion of said wrapper.

69. The method of claim 56 wherein said step of feeding said product from said overwrap comprises:

expelling said product from said wrapper.

70. The method of claim 56 wherein said step of feeding said product from said wrapper comprises:

rolling said product out of said wrapper.

71. A dispenser and display rack system for storing and displaying cylindrically shaped products of common longitudinal dimension on store shelving, said system comprising a display module and a door, said display module including a pair of side panels disposed in spaced-apart side-by-side relation, rails affixed to said panels forming at least one product rail chute disposed between said panels, each said chute being of transverse dimension slightly greater than said longitudinal dimension and having a loading end, a dispensing end and elongated product travel path descending at least substantially full length from said loading end to said dispensing end, said door being moveable from a closed position wherein said door is disposed transversely between said panels above said dispensing end in

access closing relation to said loading end, to a removed position in access opening relation to said loading end.

72. A system in accordance with claim 71 wherein said rail form a plurality of rails chutes and wherein said display module has an open front region between said walls, said open front region having an upper section and a lower section.

73. A system in accordance with claim 71, there being first and second rail chutes, the loading end of the first of said chutes being located at said upper section and disposed above the loading end of the second of said chutes, the discharge end of the first of said chutes being located at said lower section and disposed below the discharge end of the second of said chutes.

74. A system in accordance with claim 73, said door being sized to simultaneously open and close access at said upper section to the loading end of each of said chutes.

75. A system in accordance with claim 73 wherein said display module further includes product travel stops proximal the discharge end of each of said chutes.

76. A system in accordance with claim 75 wherein said product stops are offset from each other with respect to the horizontal a sufficient distance to permit placement of a product atop and between adjacent products disposed at the discharge end of the first of said chutes.

77. A system in accordance with claim 76 wherein the discharge end of the second of said chutes is disposed above the discharge end of the first of said chutes a distance slightly greater than the diameter of the products.

78. A system in accordance with claim 73 wherein said travel path of each of said chutes is generally C-shaped.

79. A system in accordance with claim 71 wherein said display module includes a plurality of retention pins connecting said walls.

80. A system in accordance with claim 79 wherein said door is connected to one of said retention pins for pivotal movement to thereby open and close access to said loading end.

81. A dispenser and display rack for products, said dispenser comprising:

(a) a plurality of vertically disposed panels, each of said panels having at least one rail extending horizontally therefrom toward an opposing vertical panel, said rail defining a chute therebetween, said chute being slightly greater in width than the width of said products so as to allow said products to be stored therein and dispensed therefrom;

(b) said chute further being slightly inclined so as to allow said products to be advanced by means of gravity from an upper position on said panel in said chutes to a lower portion position on said panels in said chute;

(c) a removal area disposed proximate said lower portion of said chute for allowing selective removal of one or more of the products from said dispenser;

(d) a return area disposed above the return area for allowing replacement of one of said products on said dispenser after removal from said chute; and

(e) an access door movable between first and second positions, said access door being mounted proximate said upper portion, said access door being constructed and arranged for closing the upper portion of said chute in the first position and for opening the upper portion of said chute in the second position, said access door further having a front face for advertising display purposes.

82. The dispensing and display device of claim 81 wherein the products are cylindrically shaped products including at least one of: cans and jars.

83. The dispensing and display device of claim 81 further comprising:

a second rail extending horizontally therefrom toward an opposing vertical panel, said second rail defining a second chute therebetween, said second chute being slightly greater in width than the width of second products so as to allow said second products to be stored therein and dispensed therefrom, wherein the products and the second products are different.

84. The dispensing and display device of claim 83 wherein the differences in the products and second products is internal.

85. The dispensing and display device of claim 83 wherein the differences in the products and second products is external.

86. A dispensing and display device for products comprising:

a pair of vertical panels and at least one serpentine chute formed therebetween, said chute being inclined relative to horizontal whereby products contained therein may be advanced by gravity towards the lower portion of said display device, said chute comprising a substantially C-shaped configuration; said chute having an upper portion and a lower portion;

a stop means proximate to the lower portion of said chute for preventing further downward motion of said products in said chute; and

a return area located proximate said first and second chute for allowing replacement of one of said products on said display device after removal from said chute.

87. The dispensing and display device of claim 86 wherein the products are cylindrically shaped products including at least one of: cans and jars.

88. A method of packaging canned products for loading onto a display structure, comprising:

arranging the products in at least one row; and

enclosing the row of products in a overwrap forming a loading magazine, having a tear strip disposed thereon along its periphery so as to create a removable portion of said overwrap from the remaining carrying portion of said loading magazine, said overwrap being sized, constructed and arranged for feeding said products along the direction of the row into the display structure when the removable portion is removed from said overwrap.

89. The method of claim 88, further comprising:

removing said removable portion of said overwrap;

aligning said row of products with a corresponding vacant area of the display structure; and

feeding said products in a row into the display structure.

90. The method of claim 88 wherein the display structure is a standard shelf.

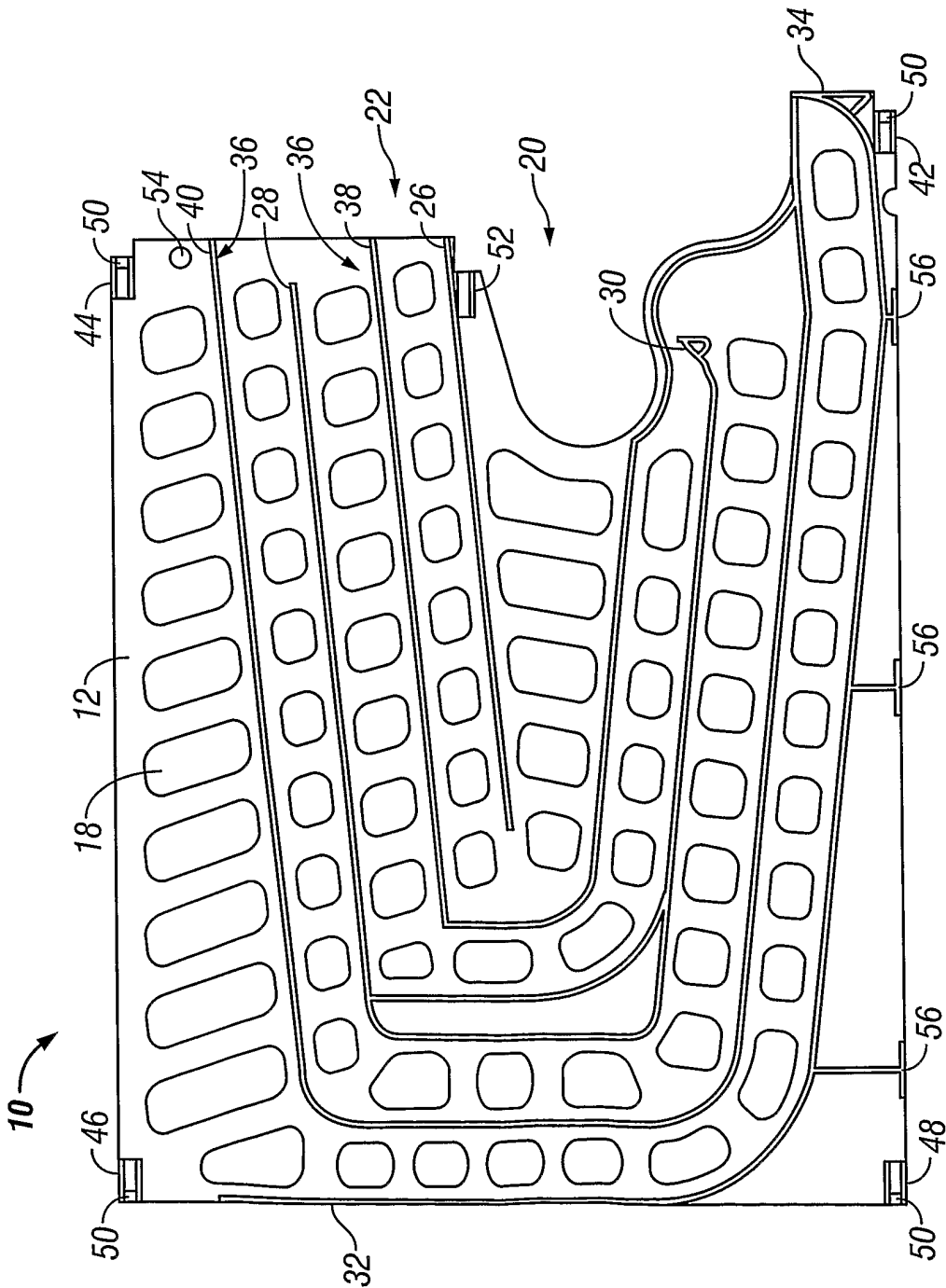


FIG. 1

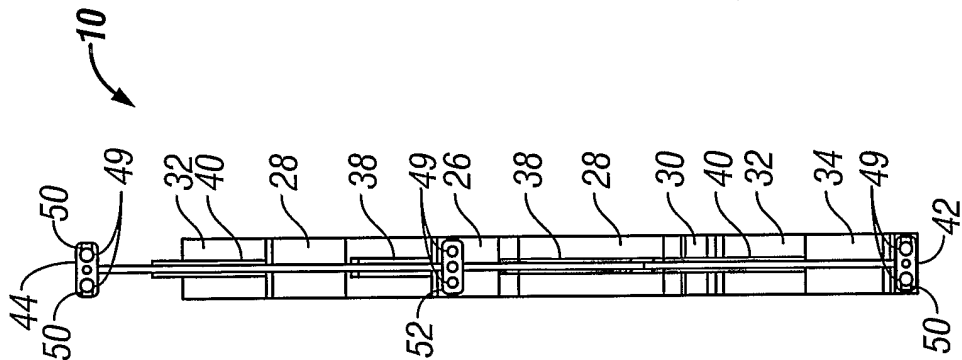


FIG. 2

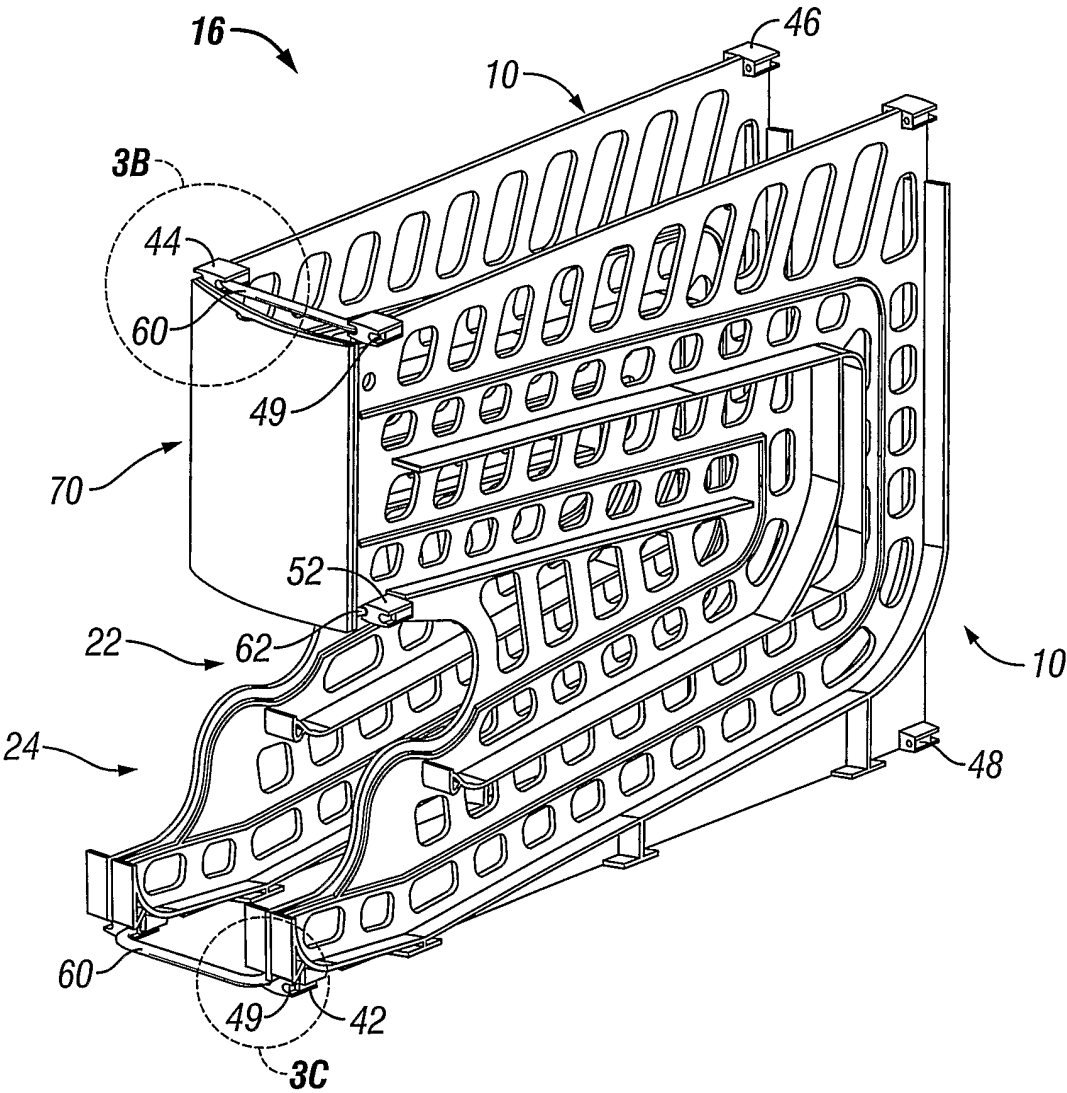


FIG. 3A

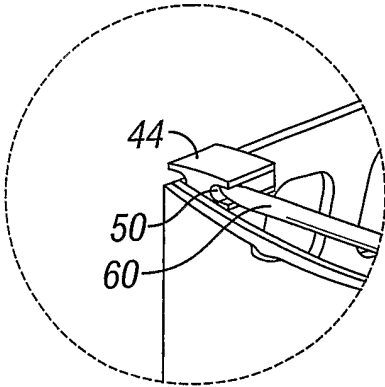


FIG. 3B

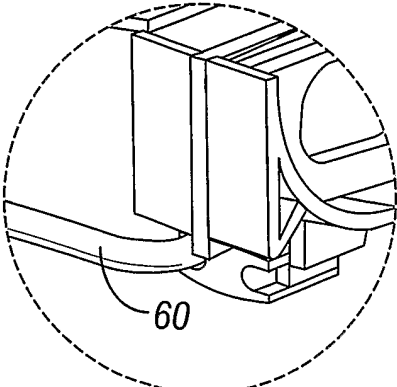


FIG. 3C

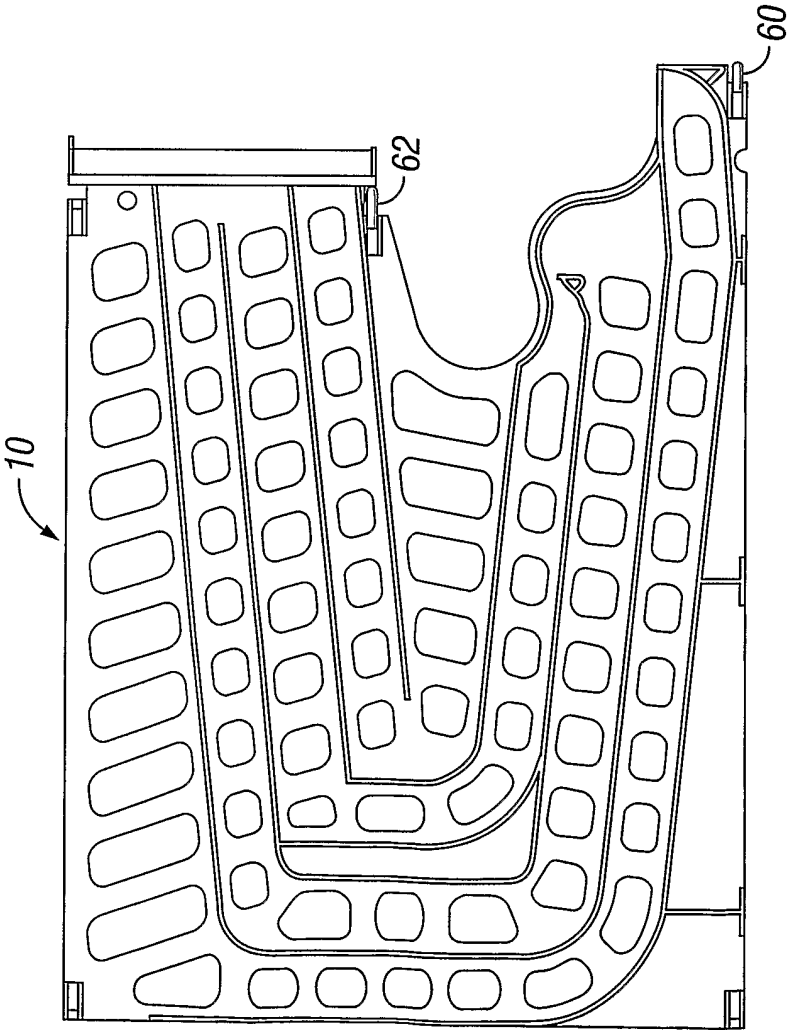


FIG. 4A

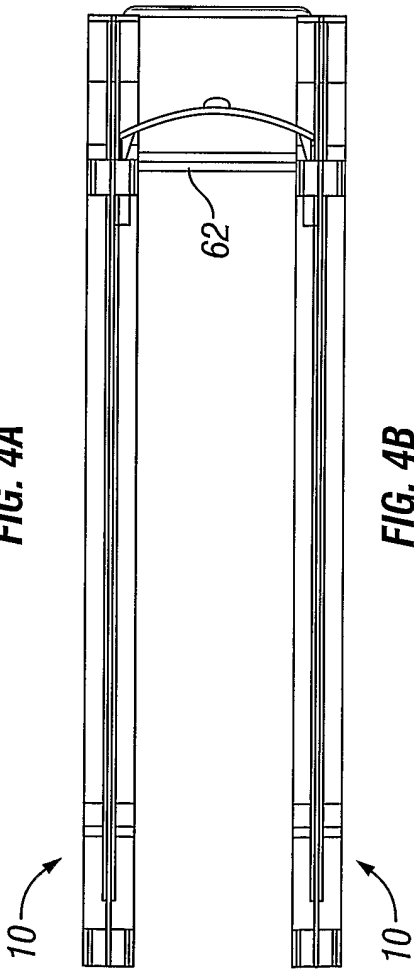


FIG. 4B

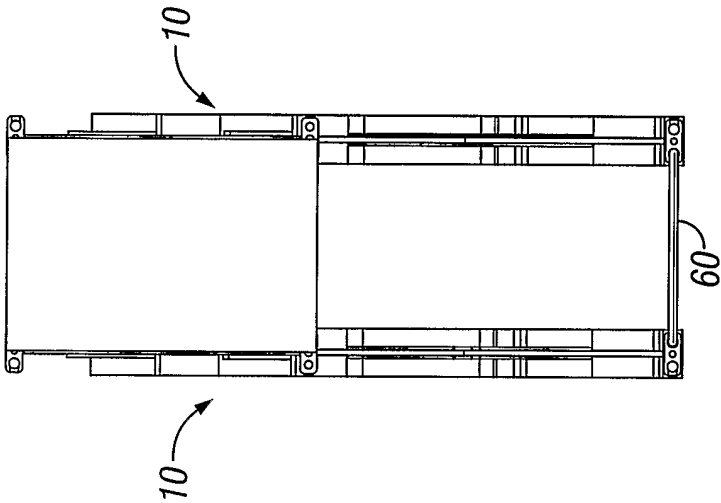


FIG. 4C

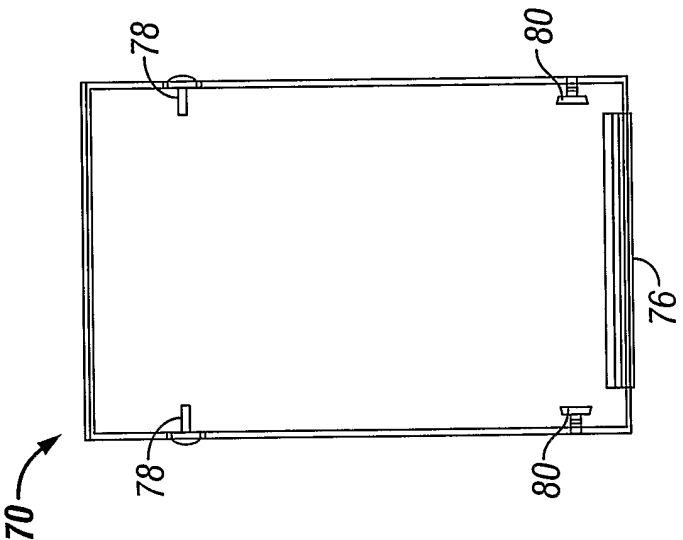


FIG. 5A

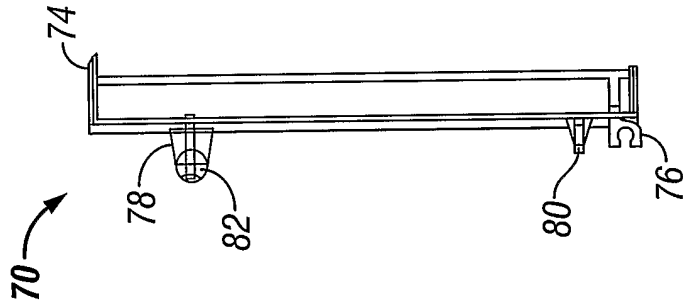


FIG. 5B

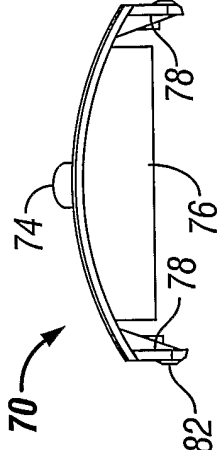


FIG. 5D

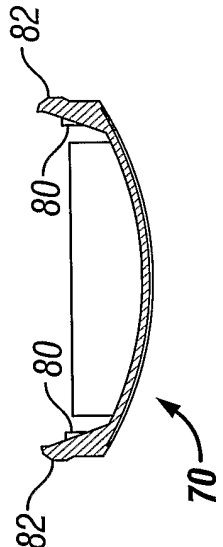


FIG. 5E

FIG. 5C

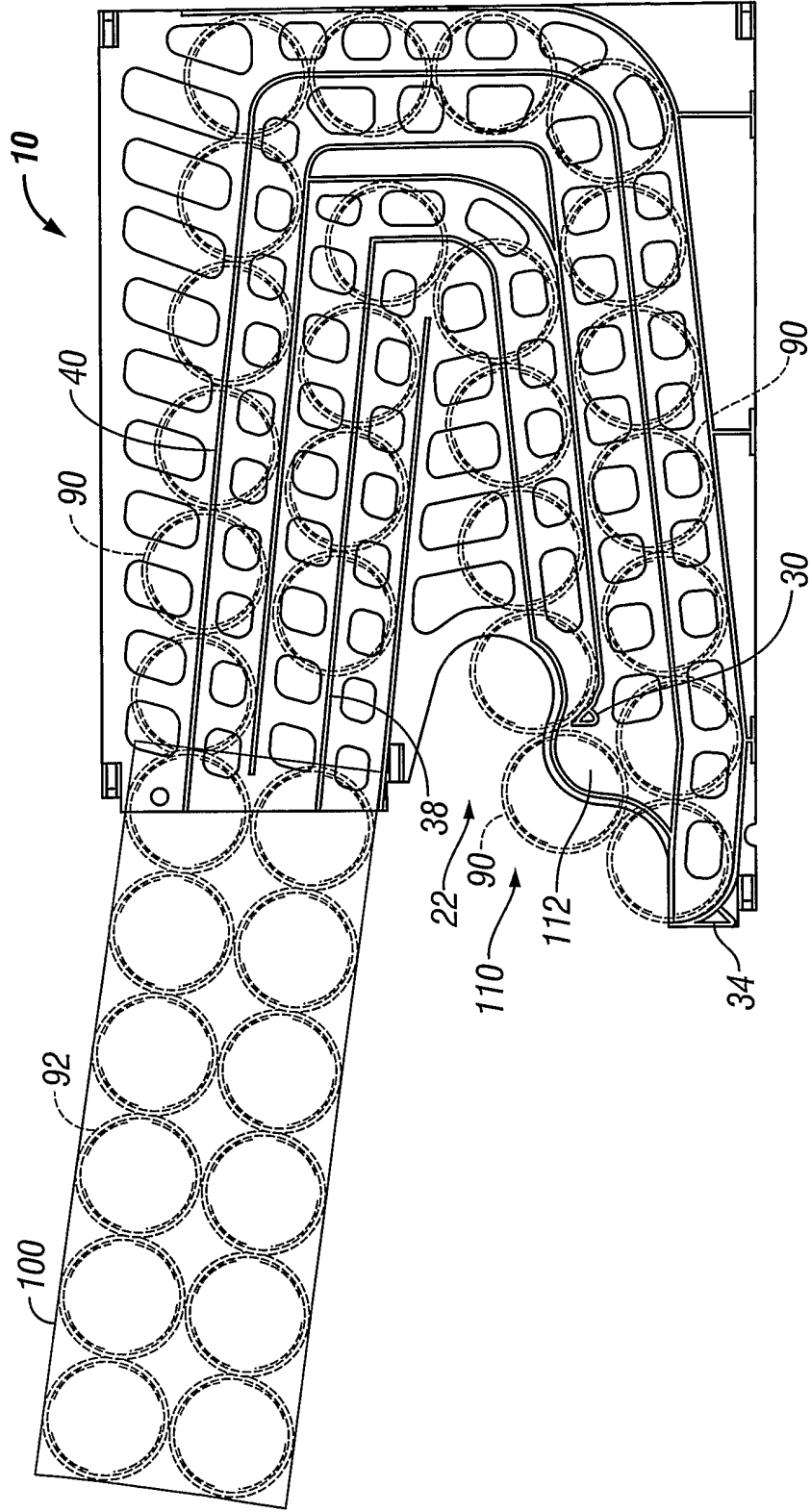


FIG. 6A

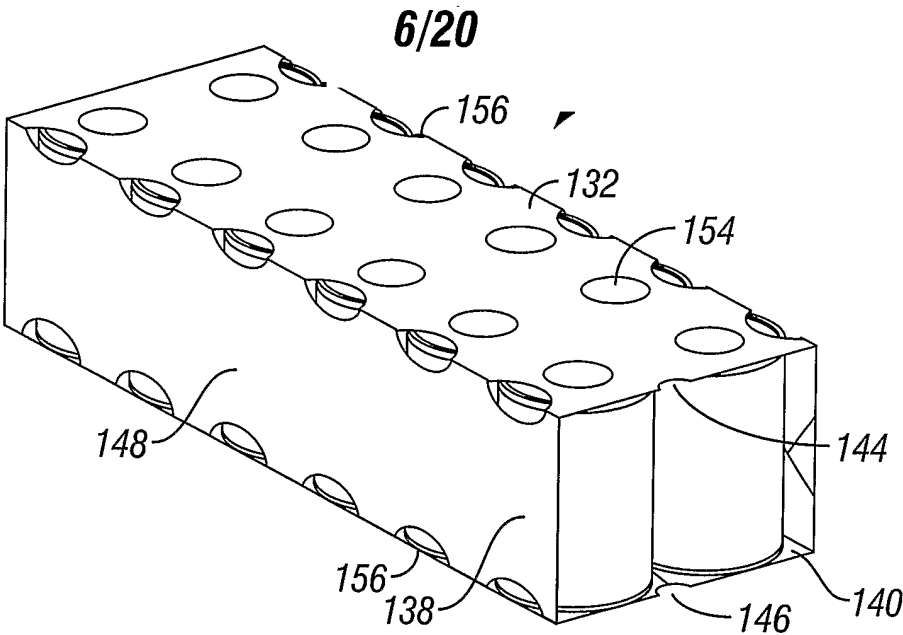


FIG. 6B

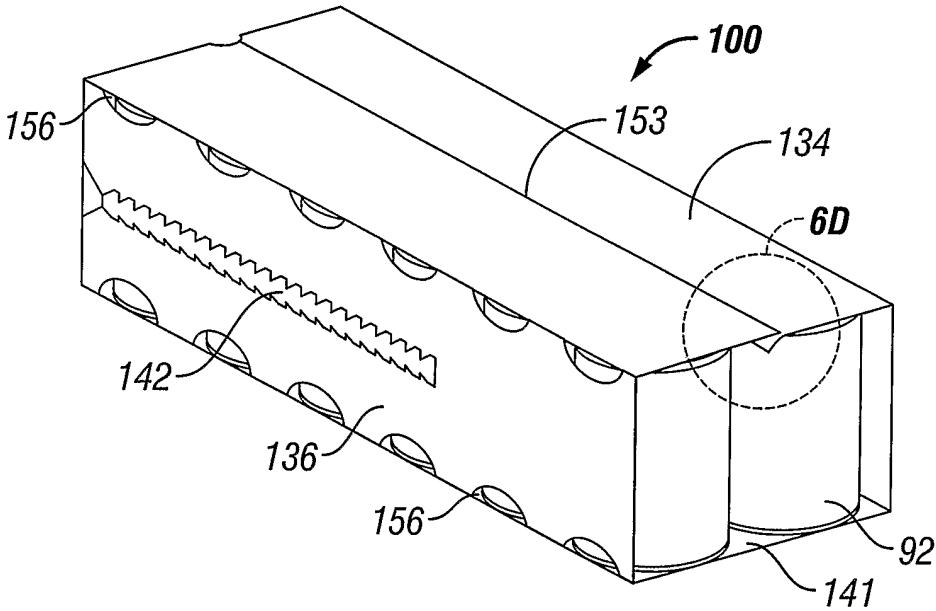


FIG. 6C

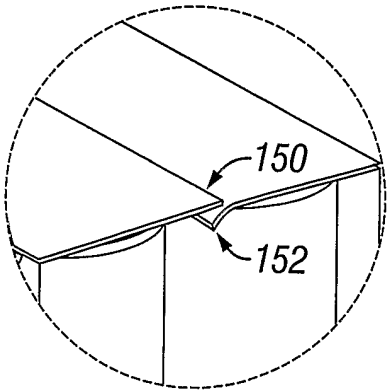


FIG. 6D

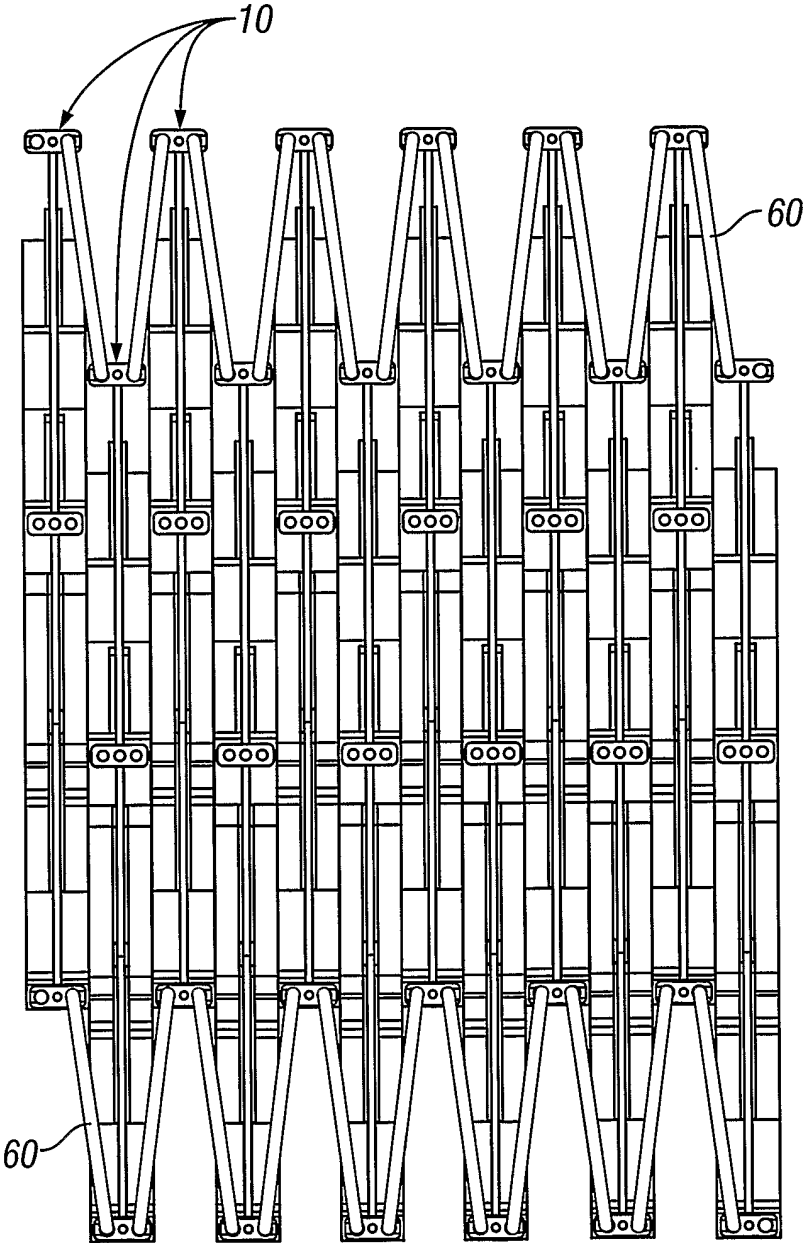


FIG. 7

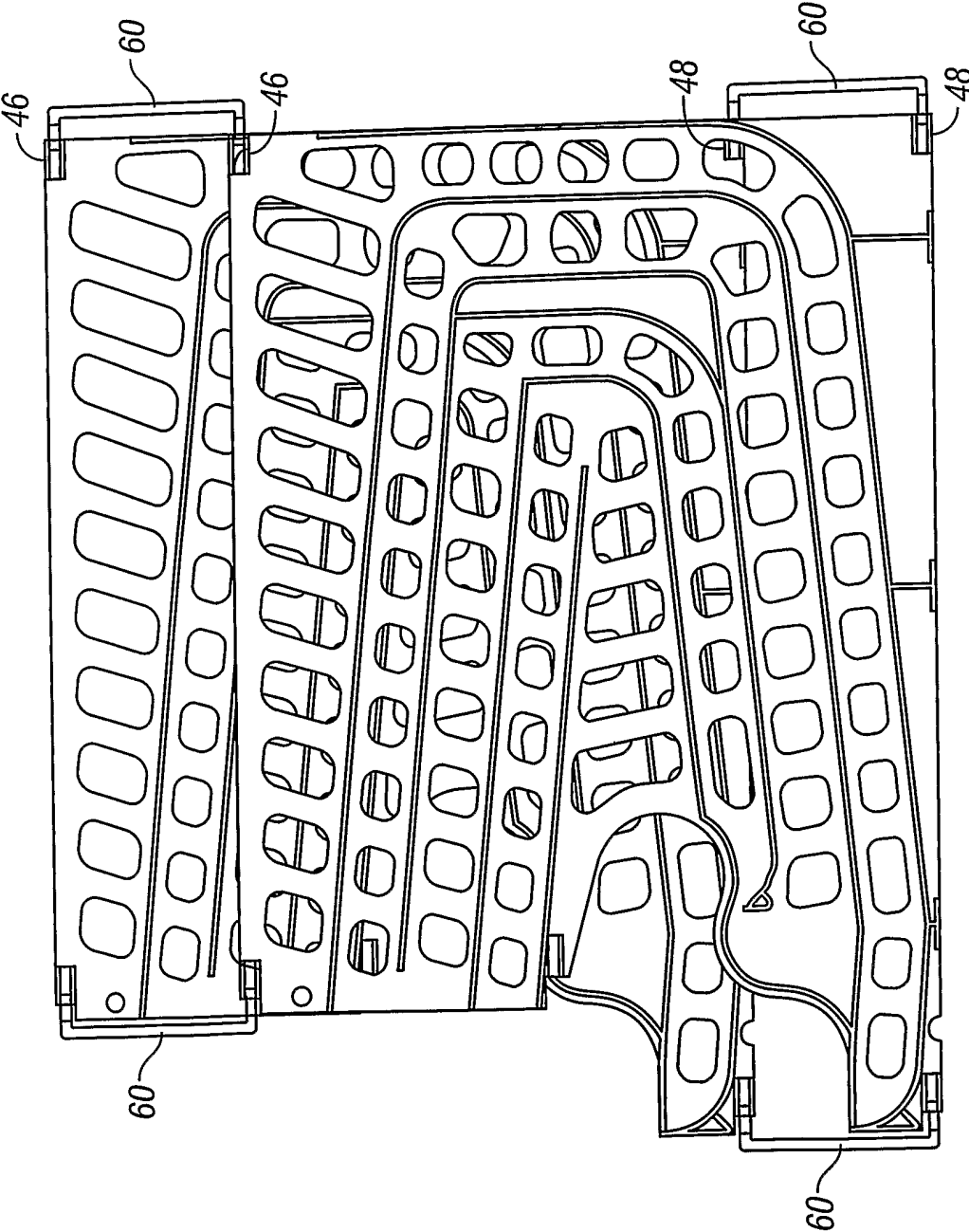


FIG. 8

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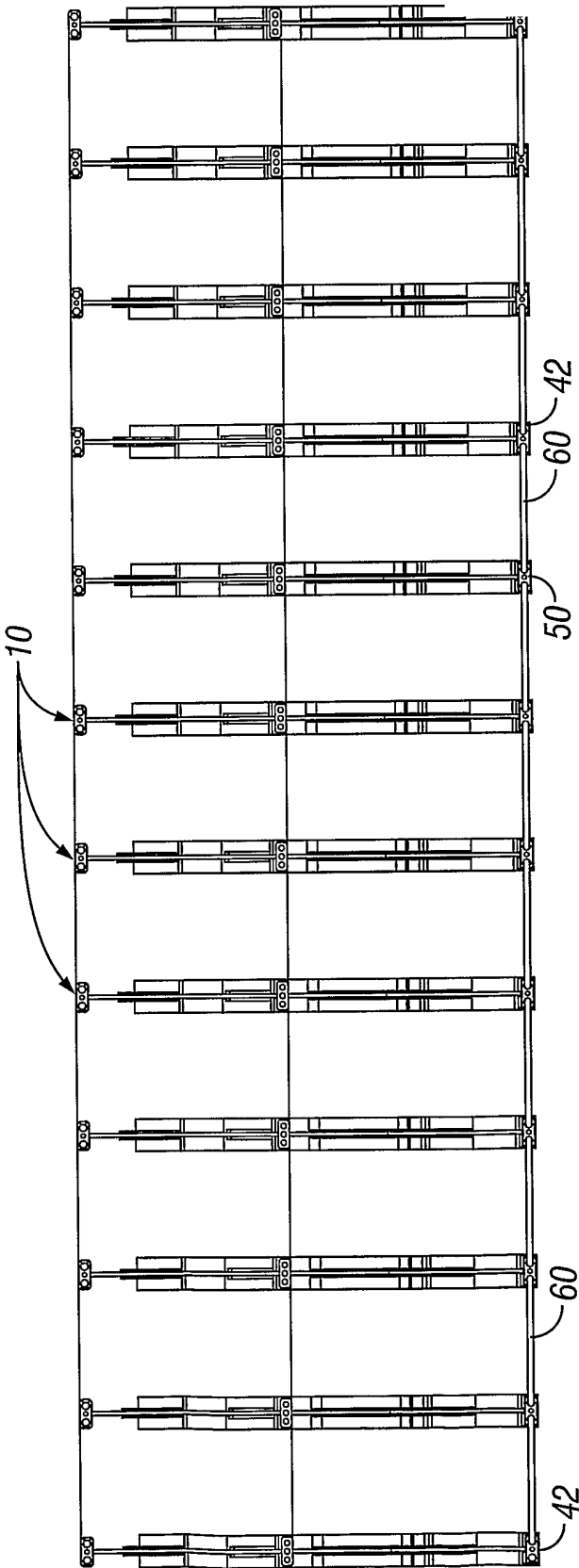


FIG. 9

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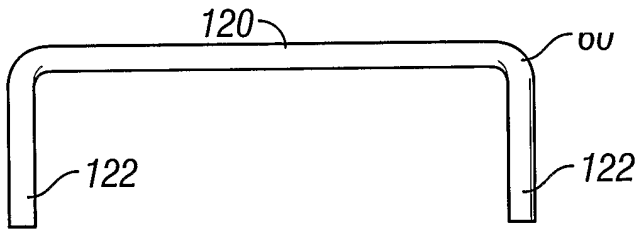


FIG. 10A

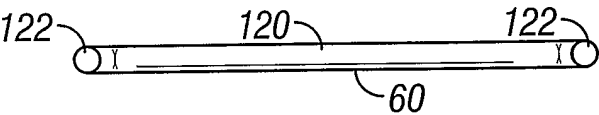


FIG. 10B

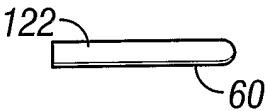


FIG. 10C

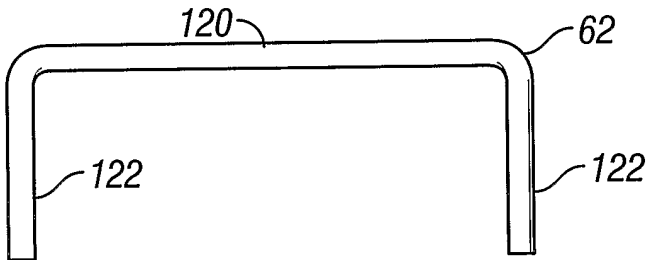


FIG. 11A

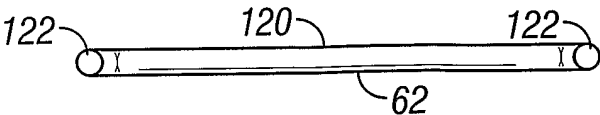


FIG. 11B

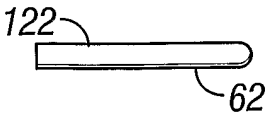


FIG. 11C

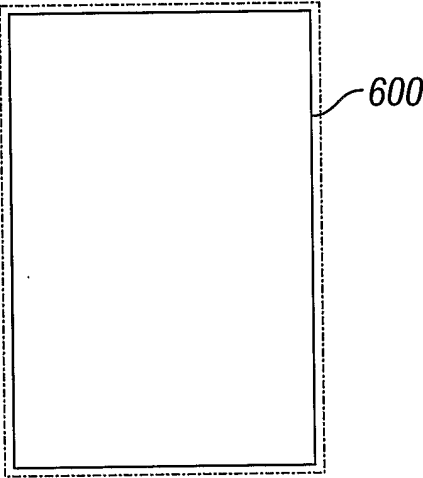


FIG. 12

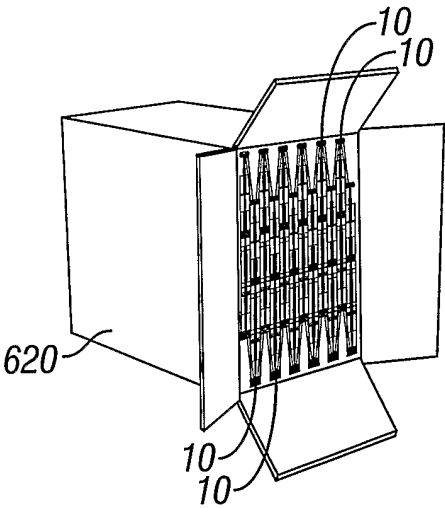


FIG. 13A

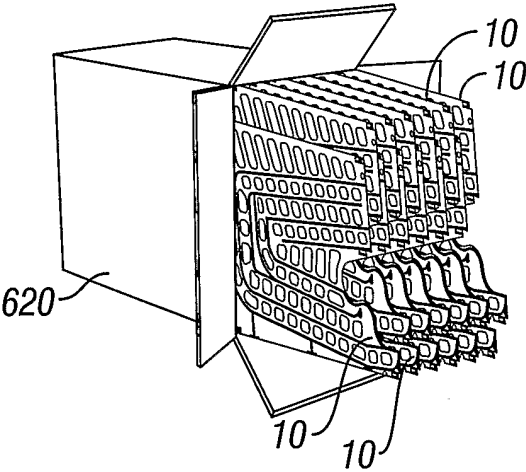


FIG. 13B

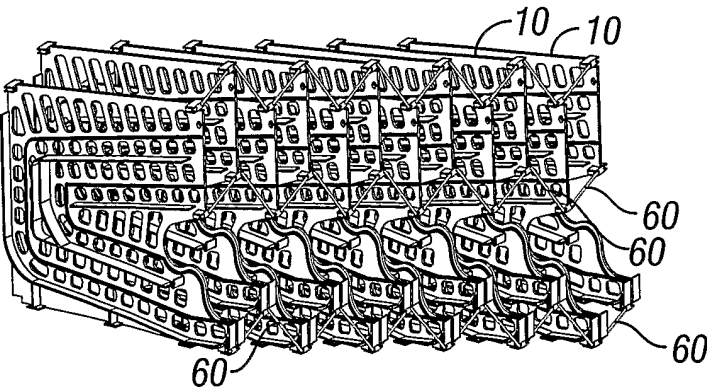


FIG. 13C

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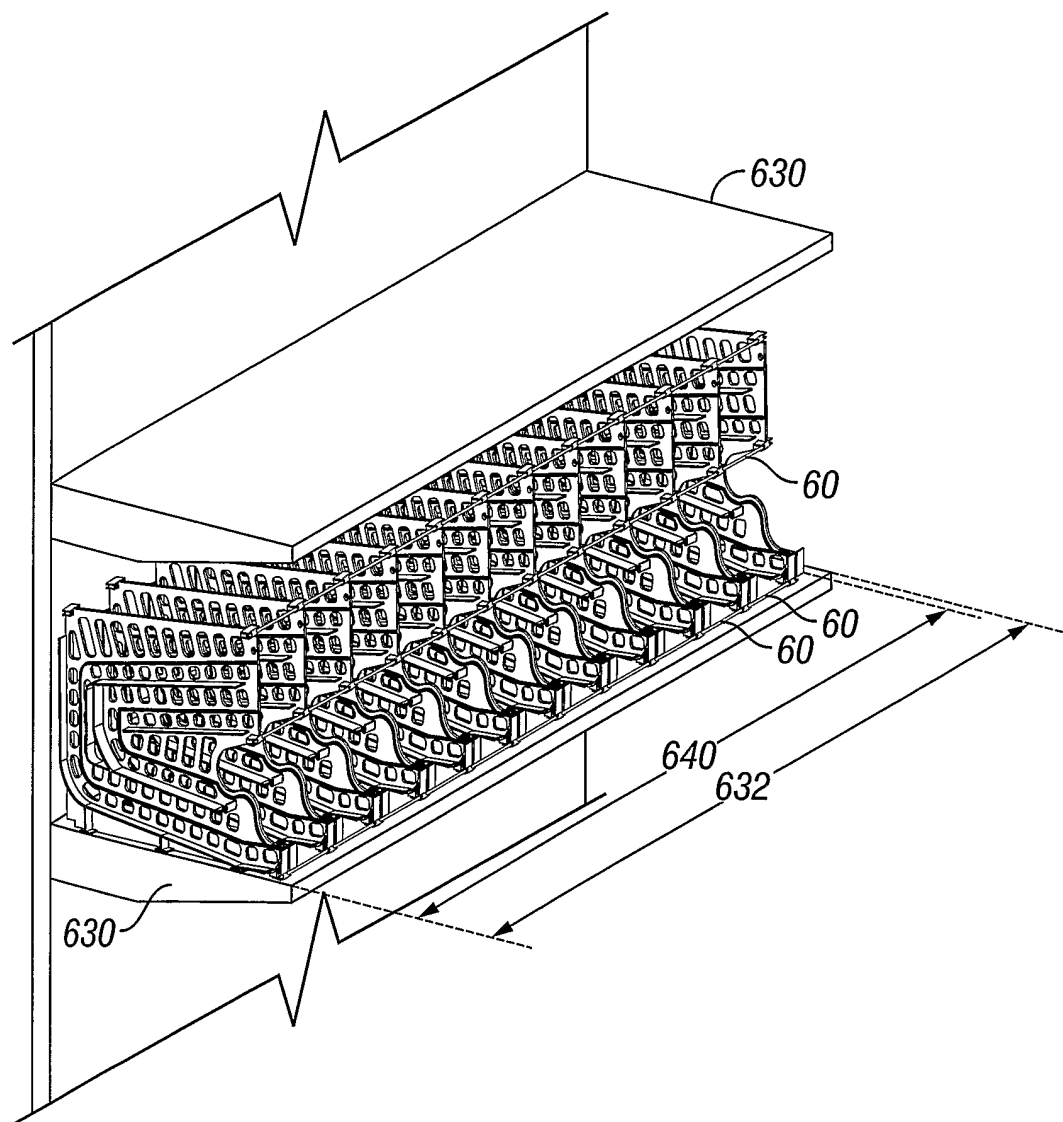


FIG. 13D

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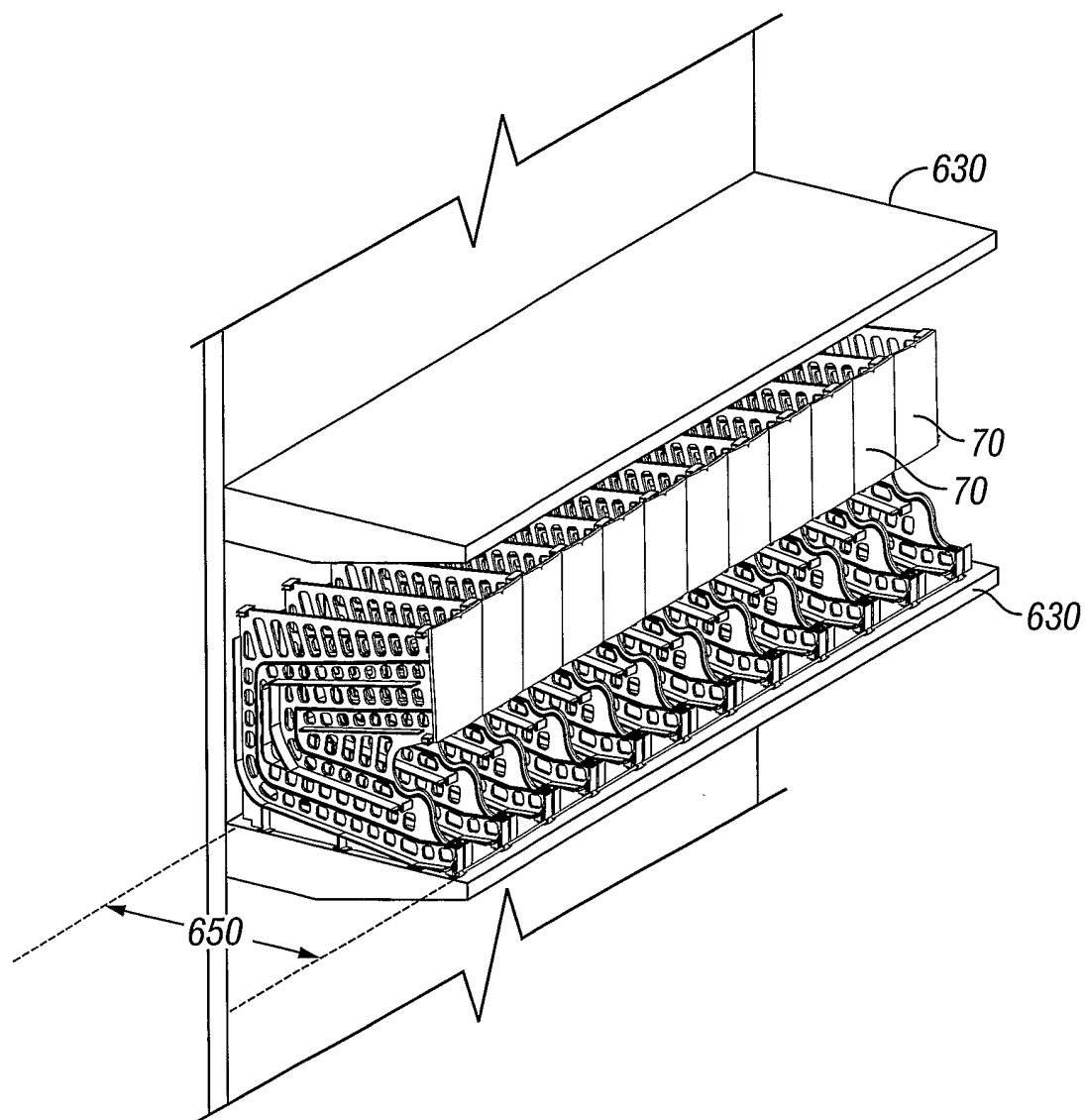


FIG. 13E

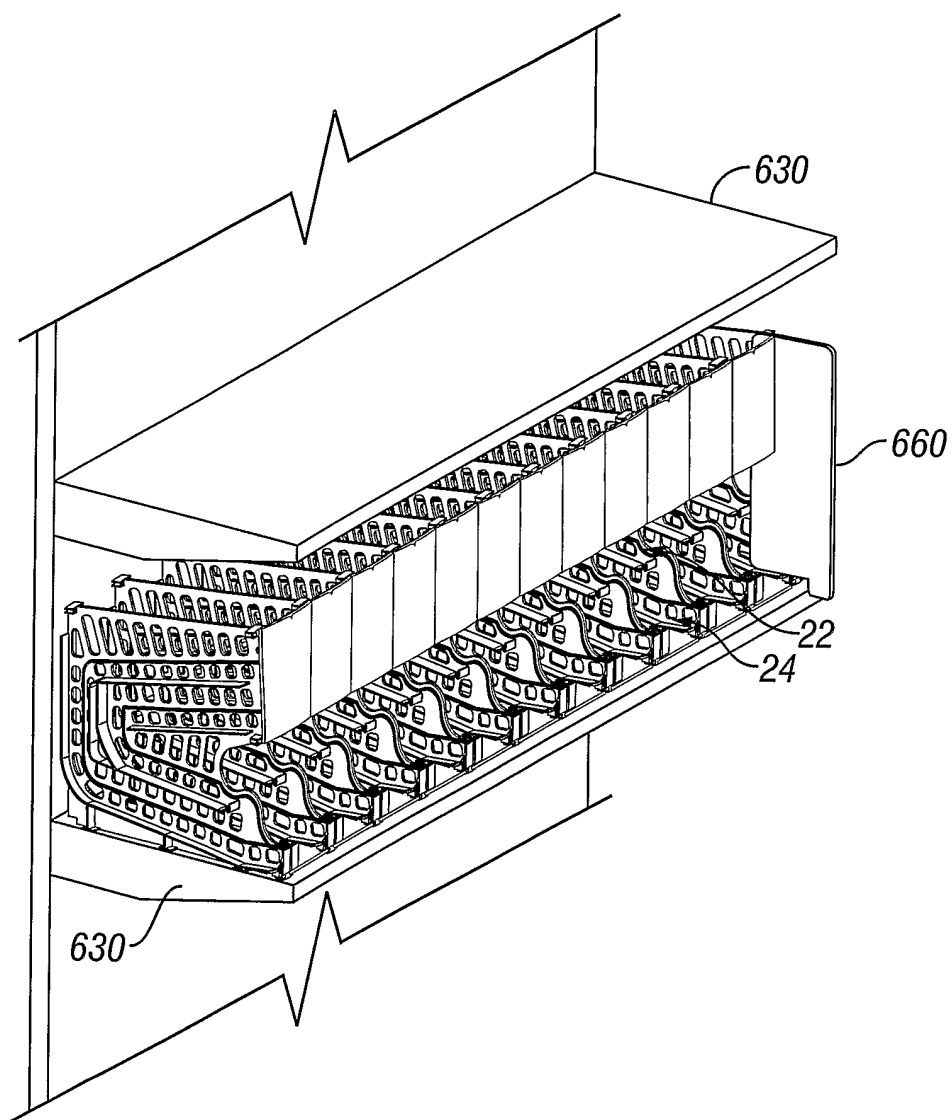


FIG. 14A

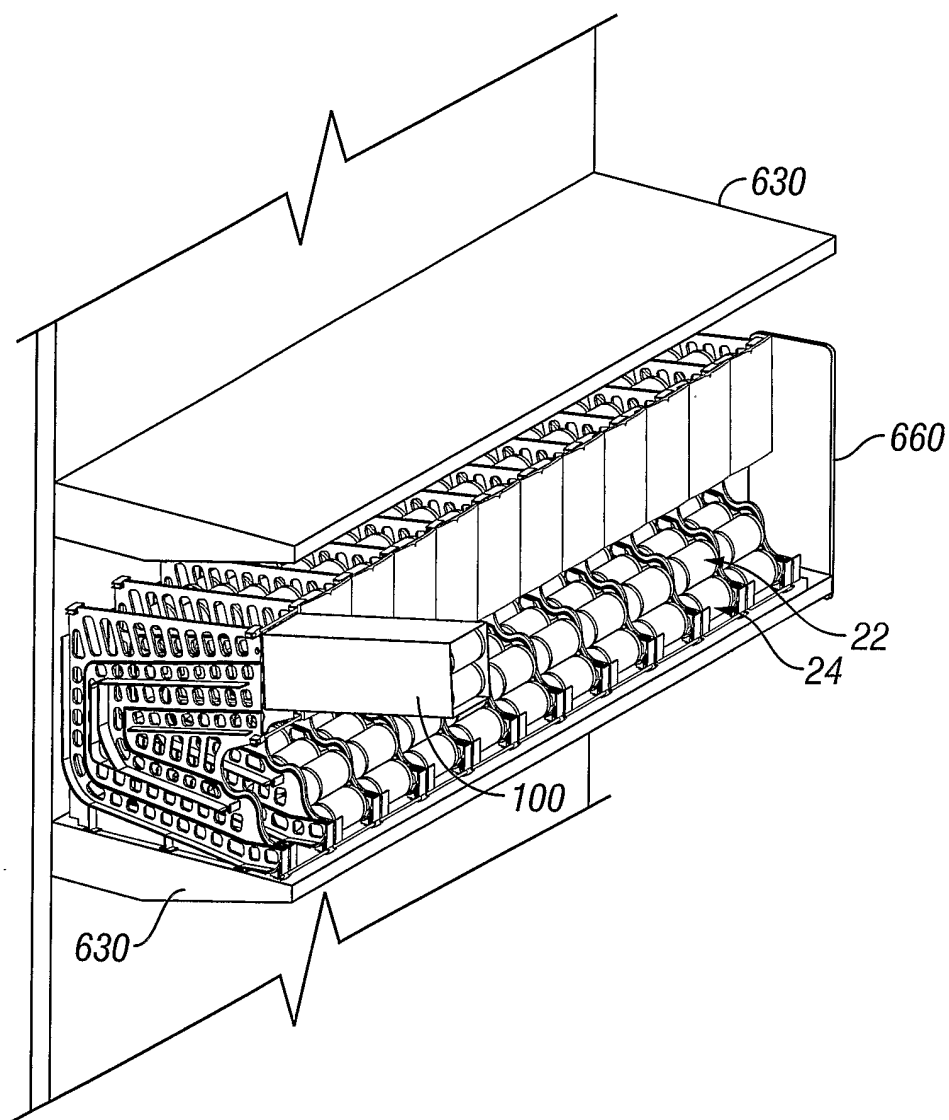
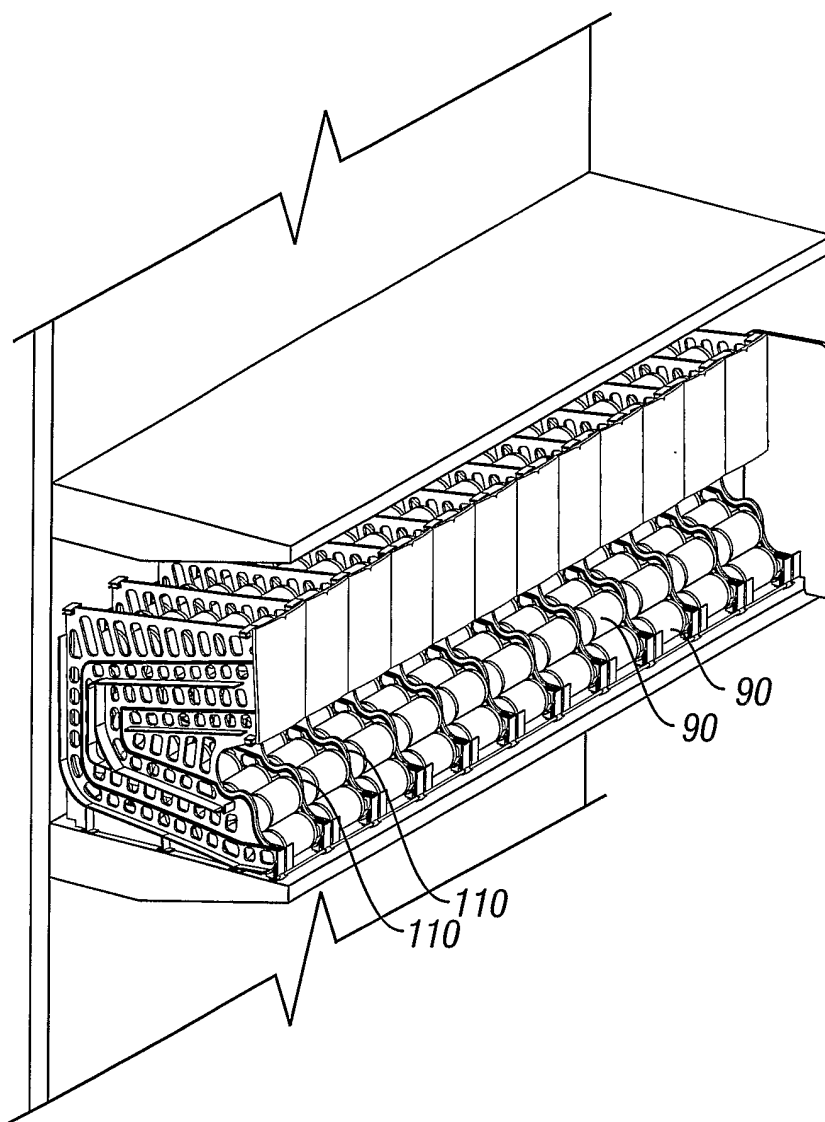


FIG. 14B

**FIG. 14C**

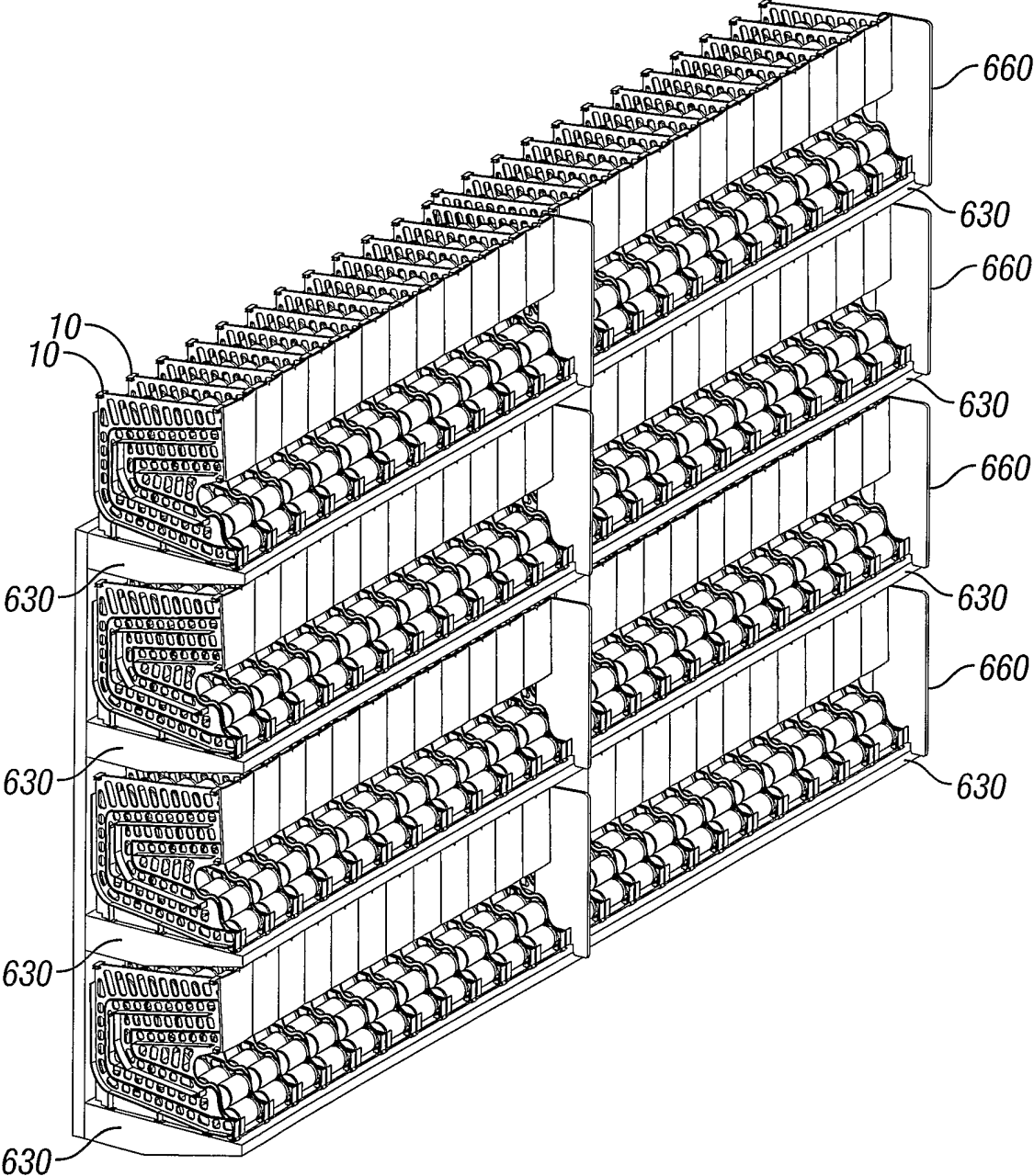


FIG. 15

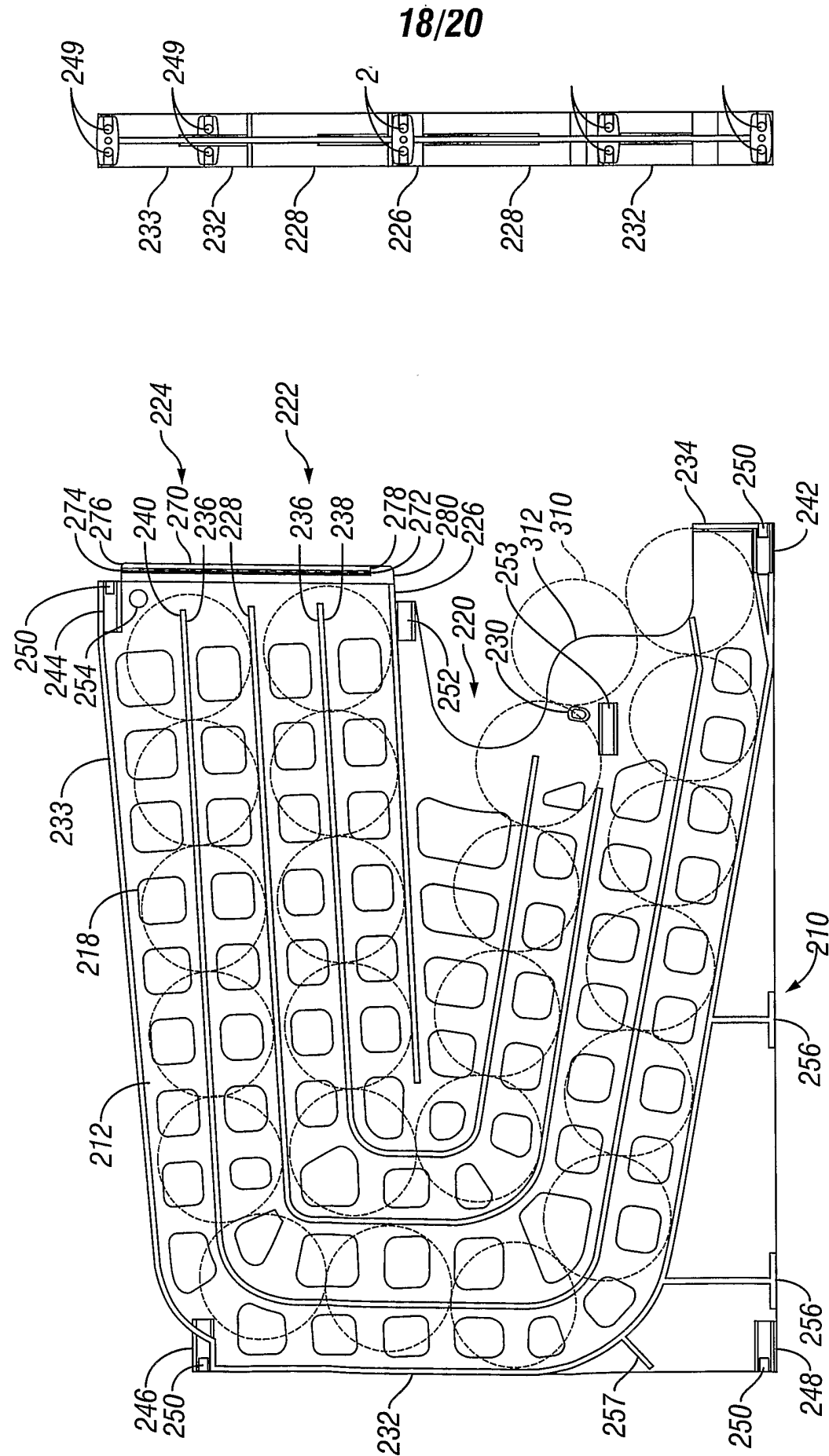


FIG. 17

FIG. 16

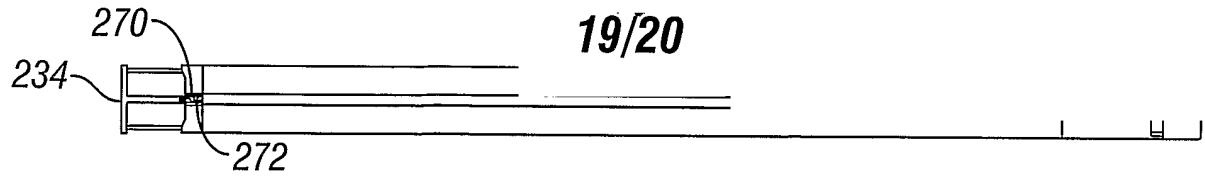


FIG. 18

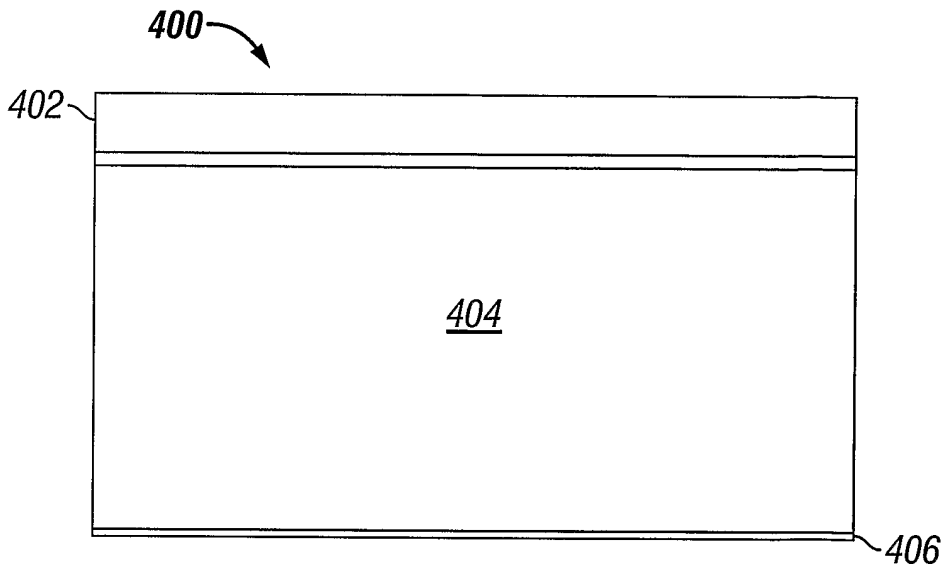


FIG. 19

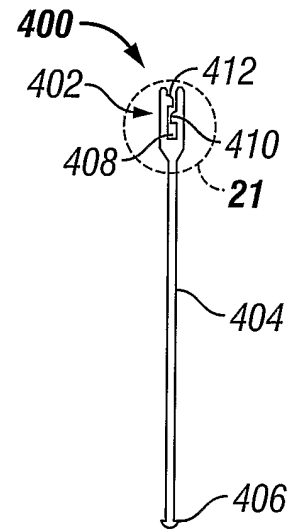


FIG. 20

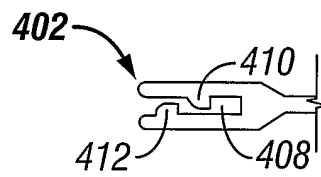


FIG. 21

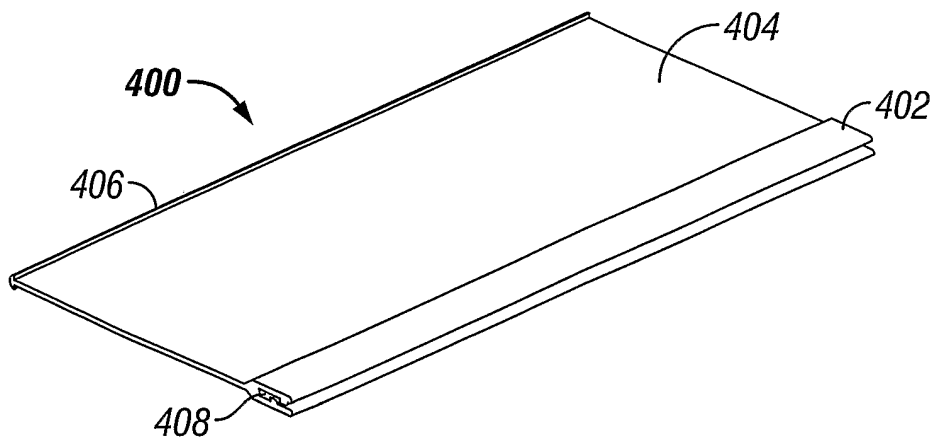


FIG. 22

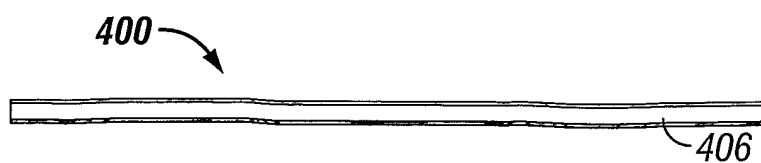


FIG. 23

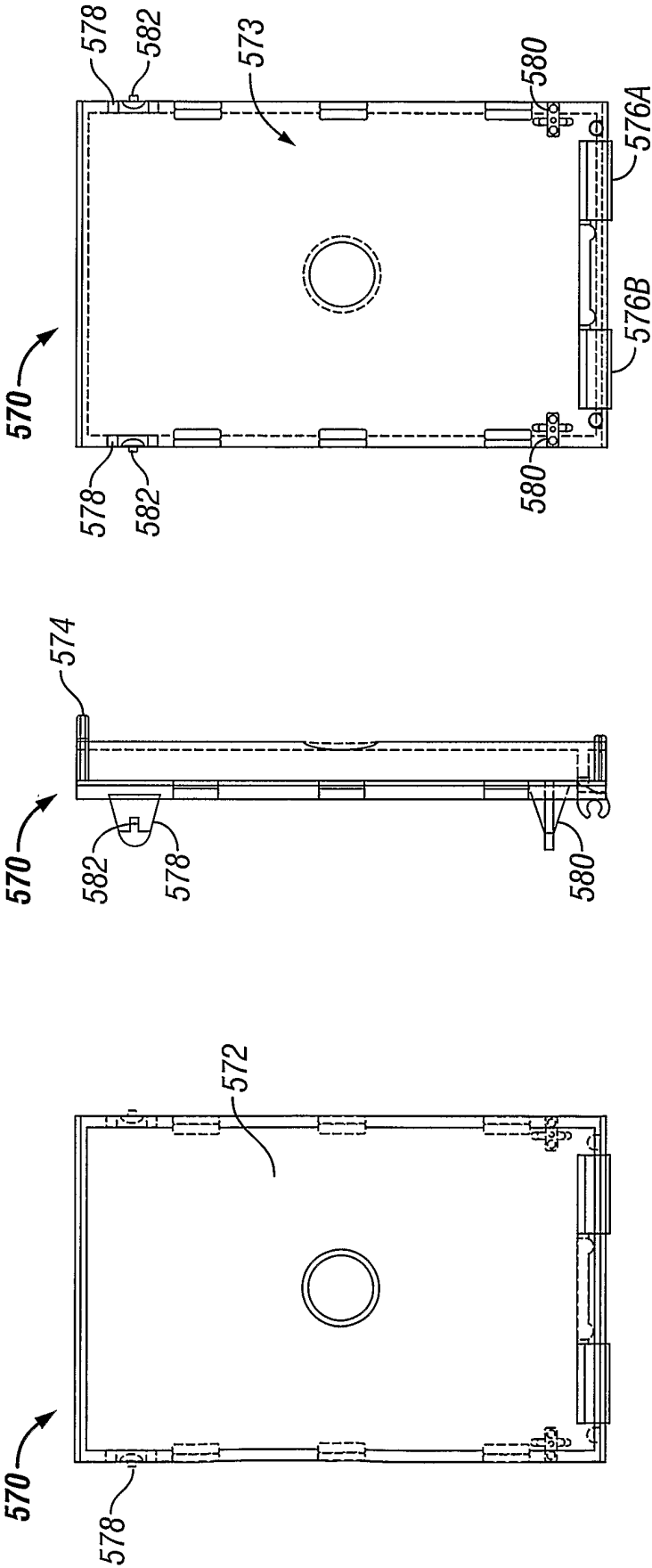


FIG. 24C

FIG. 24B

FIG. 24A

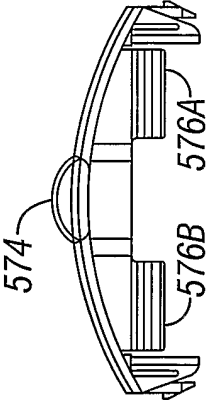


FIG. 24E

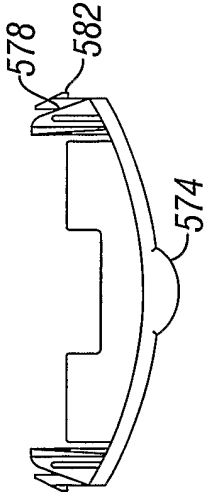


FIG. 24D