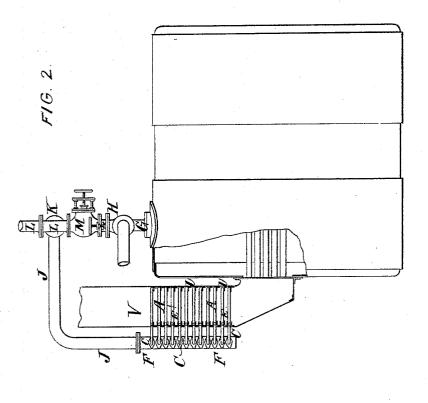
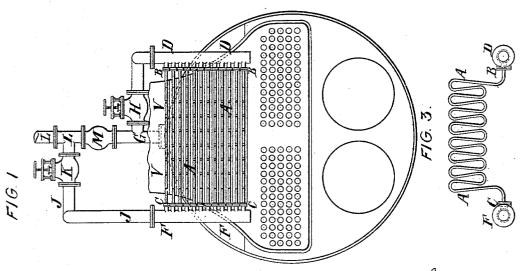
## G. SINCLAIR.

## APPARATUS FOR SUPERHEATING STEAM.

No. 559,624.

Patented May 5, 1896.





Witnesses: E. J. Griswold. I. Wenke Inventor George Sinclair By his attorneys Howtonand Howton

## UNITED STATES PATENT OFFICE.

GEORGE SINCLAIR, OF LEITH, SCOTLAND.

## APPARATUS FOR SUPERHEATING STEAM.

SPECIFICATION forming part of Letters Patent No. 559,624, dated May 5, 1896.

Application filed December 26, 1895. Serial No. 573,368. (No model.) Patented in England August 3, 1894, No. 14,874.

To all whom it may concern:

Be it known that I, GEORGE SINCLAIR, a subject of the Queen of Great Britain and Ireland, and a resident of Leith, in the county of Mid-Lothian, Scotland, have invented certain Improvements in Apparatus for Superheating Steam, (for which I have obtained a British patent, No. 14,874, dated August 3, 1894,) of which the following is a specification.

My said invention has for its object to improve the construction and arrangement of apparatus for superheating steam and to apply for such purposes in a better manner than heretofore some of the heat remaining in the fire-gases of a steam-boiler after they have acted on the main parts of the boiler itself.

In carrying out my invention I employ long lengths of comparatively small tubing—say of from one to two inches in diameter—and 20 I have each length bent into zigzag loops to form a sheet-like section, such as will lie upon or against a flat surface, but with openings through the loops. The tube of each section or sheet has flanges at its ends for bolting to flanges on a main inlet-pipe and a main outletpipe, and a number of the tubular sections or sheets are grouped together and are placed horizontally in one or more flues or spaces through which the fire-gases pass.

30 In order that my said invention and the manner of performing the same may be properly understood, I hereunto append a sheet of explanatory drawings, to be hereinafter referred to, and showing an example of my 35 improved apparatus.

Figures 1 and 2 of the drawings are an elevation and a vertical section, as at right angles to each other, of the apparatus as applied to a marine boiler. Fig. 3 is a plan of one tubular section and the main inlet and outlet nines.

In the drawings the same reference-letters are used to mark the same or like parts wherever they are repeated.

In my apparatus, shown as applied to a horizontal cylindrical boiler with return firegas tubes, there is for superheating the steam a group of the tubular sections or sheets placed

in the uptake V of the boiler, and each section consists of a length of small tubing A, 50 bent into zigzag loops with openings through them. Each tube A has flanges B and C at its ends for bolting to flanges on the main inlet-pipe D and a main outlet-pipe F. Steam is admitted from the boiler into the main inlet-pipe D by means of a pipe G, provided with a stop-valve H, and, passing through the tubes A to a main outlet-pipe F, goes by a pipe J, provided with a stop-valve K, to a main steam-pipe L.

When the tubes A require examination or repair, the steam may be shut off from them by means of the stop-valves H and K and made to pass directly through a stop-valve M to the main steam-pipe L, and then any tubu- 65 lar section or sheet can be disconnected and withdrawn without interfering with any other section.

Each tubular section A is horizontal and is carried at the inner ends of the loops on an- 70 gle-irons U and at the outer ends on channelirons E, fixed to the uptake-casing.

The tubes A are entered in between the channel-irons E, and each opening is closed by a plate (not shown) fixed by serews.

An important feature of my apparatus is that none of the tube-joints are exposed to the action of the fire-gases.

What I claim as my invention is—

What I claim as my invention is—
Apparatus for superheating steam, comprising groups of tubes, each of which tubes is bent into zigzag loops to form a sheet-like section, and is bolted to a main inlet and a main outlet pipe, the groups of tubes being placed horizontally in one or more flues or spaces through which the fire-gases pass, but without exposure of the joints to great heat substantially as herein set forth.

In testimony whereof I have signed my name to this specification in the presence of 90 two subscribing witnesses.

GEORGE SINCLAIR.

Witnesses:
EDMUND HUNT,
DAVID FERGUSON.