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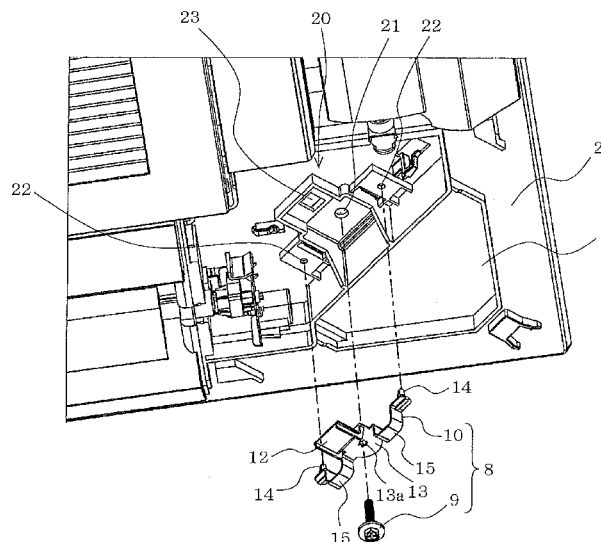
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(54) Title: DECORATIVE-PANEL ATTACHING STRUCTURE FOR AIR CONDITIONER, AND INDOOR EQUIPMENT

(54) 発明の名称: 空気調和機の化粧パネル取付構造及び室内機



(57) Abstract: An attachment means (8) for attaching a decorative panel (2) to the lower surface of an air conditioner body (1) contains a screw engagement hole (13a) that is communicated with a screw insertion hole (21) of the decorative panel (2), a decorative panel attachment article (10) that includes claws (14) which are fitted into claw engagement holes (22) formed in the decorative panel (2) on both sides of the screw insertion hole (21), and a decorative-panel attachment screw (9). The attachment means does not fall from the decorative panel (2) due to the claws (14) being fitted into the claw engagement holes (22) and the decorative-panel attachment screw (9), when the same is in a state such that the head thereof is to the lower side, being engaged with the screw engagement hole (13a). The decorative panel (2) is attached to the air conditioner body (1) due to the decorative-panel attachment screw (9), which is held by the decorative panel (2), being screwed into a screw fastening hole (7a) of the air conditioner body (1) via the screw insertion hole (21).

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空気調和機本体 1 の下面に化粧パネル 2 を取り付けるための取付手段 8 は、化粧パネル 2 のネジ挿通穴 2 1 に連通するネジ係止穴 1 3 a と、化粧パネル 2 においてネジ挿通穴 2 1 の両脇に形成されたツメ係止穴 2 2 に嵌め込まれるツメ部 1 4 とを有する化粧パネル取付部品 1 0 と、化粧パネル取付ネジ 9 とを有し、ツメ部 1 4 がツメ係止穴 2 2 に嵌め込まれ、且つ化粧パネル取付ネジ 9 が頭部を下側とした状態でネジ係止穴 1 3 a に係止されることで化粧パネル 2 から抜け落ちない構成を有し、化粧パネル 2 に保持された化粧パネル取付ネジ 9 をネジ挿通穴 2 1 を介して空気調和機本体 1 のネジ締結穴 7 a に螺合することで化粧パネル 2 が空気調和機本体 1 に取り付けられる。

DESCRIPTION

Title of Invention

DECORATIVE PANEL MOUNT STRUCTURE OF AIR-CONDITIONING APPARATUS AND INDOOR UNIT HAVING THE SAME

5 Technical Field

[0001]

The present invention relates to a decorative panel mount structure of an air-conditioning apparatus and an indoor unit having the same.

Background Art

10 [0002]

Conventionally, a decorative panel mount screw is used to mount a decorative panel on an air-conditioning apparatus main body which is held by hanging in a space above a ceiling. In general, since the decorative panel mount screw is separately packed from the decorative panel and the air-conditioning apparatus main body when it is shipped, there has been a problem that a screw may be lost at the site and the decorative panel may not be appropriately mounted. Further, even if a screw is not lost, an operator needs to perform a mounting operation at a high place while holding a screw with his/her hand after the decorative panel is temporarily hung on the air-conditioning apparatus main body. If an operator inadvertently drops off the decorative panel mount screw during working at a high place, he/she needs to climb up and down a stepladder. Accordingly, improvement in the mount structure has been needed.

[0003]

25 There is a conventional structure in which a mount unit which includes a decorative panel mount screw is pre-mounted on a decorative panel itself and the decorative panel mount screw is not removed from the decorative panel so

that the decorative panel mount screw does not need to be held by hand during a mounting operation (for example, see Patent Literature 1). This mount unit includes a temporarily hanging fitting which is temporarily hung on a hook formed on the outer surface of the air-conditioning apparatus main body, a connection plate fixed to the temporarily hanging fitting, and a decorative panel mount screw which is advanced and retracted in a direction perpendicular to the connection plate by a screwing operation.

[0004]

In mounting of the decorative panel, the temporarily hanging fitting is temporarily hung on the hook. In this state, the decorative panel mount screw is screwed so as to displace the decorative panel mount screw with respect to the connection plate, and accordingly, the decorative panel supported by a head of the screw via a support panel is upwardly moved and is mounted at a predetermined position.

Citation List

Patent Literature

[0005]

Patent Literature 1: Japanese Unexamined Patent Application Publication No. 7-332697 ([0037], Fig. 2)

[0005a]

Reference to any prior art in the specification is not, and should not be taken as, an acknowledgment or any form of suggestion that this prior art forms part of the common general knowledge in any jurisdiction or that this prior art could reasonably be expected to be understood, regarded as relevant and/or combined with other pieces of prior art by a person skilled in the art.

Summary of Invention

[0005b]

As used herein, except where the context requires otherwise, the term "comprise" and variations of the term, such as "comprising", "comprises" and "comprised", are not intended to exclude further additives, components, integers or steps.

5 Technical Problem

[0006]

The mount unit shown in Patent Literature 1 includes the temporarily hanging fitting, the connection plate, the decorative panel mount screw, and also a nut and the like for assembling the decorative panel mount screw so as not to
10 be removed. This causes a complicated structure due to a large number of parts and increase in cost. Further, in the mount structure of Patent Literature 1,

although a work efficiency during mounting of the decorative panel is expected to be improved by preventing drop off of the decorative panel mount screw, an assembly workability during mounting of the mount unit itself to the decorative panel may be compromised since the mount unit itself has a large number of parts. Accordingly, improvement of mount structure is still needed.

[0007]

The present invention has been made to solve the above problem, and an object of the present invention is to provide a decorative panel mount structure of an air-conditioning apparatus which can achieve a simplified structure and cost reduction with reduced number of parts of the mount unit while keeping the efficiency of a mount operation of the decorative panel, and provides an indoor unit having the same. Alternatively, or in addition, it would be desirable to provide the public with a useful choice.

Solution to Problem

[0008]

A decorative panel mount structure of an air-conditioning apparatus according to a first aspect of the present invention is a decorative panel mount structure of an air-conditioning apparatus for mounting a decorative panel on an underside of an air-conditioning apparatus main body which has an opening on the underside by using a mount unit, wherein the decorative panel includes a screw insertion hole and a claw engagement hole formed adjacent to the screw insertion hole, the mount unit is disposed on the underside of the decorative panel when used, and includes a decorative panel mount fitting having a screw engagement hole that communicates with the screw insertion hole and a claw that is fitted into the claw engagement hole and a decorative panel mount screw, and is configured to be held by the decorative panel without being dropped off when the claw of the decorative panel mount fitting is fitted into the claw

engagement hole of the decorative panel and the decorative panel mount screw is engaged with the screw engagement hole of the decorative panel mount fitting with a head being oriented downward, and the decorative panel is mounted on the air-conditioning apparatus main body when the decorative panel mount screw
5 held on the decorative panel by the decorative panel mount fitting is screwed into the screw fastening hole of the air-conditioning apparatus main body via the screw insertion hole of the decorative panel.

Advantageous Effects of Invention

[0009]

10 According to the present invention, since the mount unit for mounting the decorative panel on the air-conditioning apparatus main body has a two-part structure composed of the decorative panel mount screw and the decorative panel mount fitting which has the screw engagement hole that holds the decorative panel mount screw with the head oriented downward and the claw
15 which is fitted into the claw engagement hole of the decorative panel is formed on the decorative panel mount fitting so as to prevent the decorative panel mount fitting from being dropped off from the decorative panel, the mount unit can be held on the decorative panel. Accordingly, a simplified structure and cost reduction can be achieved with reduced number of parts of the mount unit, while
20 keeping the efficiency of a mount operation of the decorative panel.

Brief Description of Drawings

[0010]

[Fig. 1] Fig. 1 is an appearance perspective view of an air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention.

25 [Fig. 2] Fig. 2 is an exploded perspective view of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention.

[Fig. 3] Fig. 3 is an enlarged perspective view of a corner section of a decorative panel 2 of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention.

5 [Fig. 4] Fig. 4 is an enlarged perspective view of a decorative panel mount fitting 10 of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention.

[Fig. 5] Fig. 5 is a plan view of a screw engagement hole 13a of the decorative panel mount fitting 10 of Fig. 2.

10 [Fig. 6] Fig. 6 is a sectional view of the corner section of the decorative panel 2 of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention, which shows that the decorative panel 2 is temporarily hung on an air-conditioning apparatus main body 1.

[Fig. 7] Fig. 7 is a sectional view of the corner section of the decorative panel 2 of the air-conditioning apparatus (indoor unit) according to Embodiment 1
15 of the present invention, which shows that the decorative panel 2 is mounted on an air-conditioning apparatus main body 1.

[Fig. 8] Fig. 8 is an enlarged perspective view of the corner section of the decorative panel 2 of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention.

20 Description of Embodiments

[0011]

Embodiment 1

Fig. 1 is an appearance perspective view of an air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention. Fig. 2 is an
25 exploded perspective view of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention. Fig. 3 is an enlarged perspective view of a corner section of a decorative panel 2 of the air-

conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention. A four-way cassette type air-conditioning apparatus which sends air into a room from four sides will be described herein as an example of the air-conditioning apparatus.

5 [0012]

The air-conditioning apparatus is installed on a ceiling of a room with an orientation shown in the figure such that a decorative panel 2 of a substantially rectangular shape is mounted on an opening on the underside of an air-conditioning apparatus main body 1. The air-conditioning apparatus main body
10 1 is disposed on the backside of the ceiling surface and the decorative panel 2 is disposed to be located inside of the room. An air inlet 3 that suctions air into the air-conditioning apparatus main body 1 is disposed at almost center of the decorative panel 2, and an air outlet 4 that blows a conditioned air into the room is disposed around the air inlet 3 along the respective sides (four sides) of the
15 decorative panel 2.

[0013]

Further, as shown in Fig. 2, operation openings 5 are formed at four corners of the decorative panel 2 and corner panels 6 are removably attached on the operation openings 5. In various operations, the corner panels 6 are
20 removed so that an operator can insert his/her hand or a screw driver through the operation opening 5 for operation.

[0014]

At four corners of the air-conditioning apparatus main body 1, mount sections 7 are formed to extend outward for mounting of the decorative panel 2.
25 The mount section 7 has a screw fastening hole 7a so that a decorative panel mount screw 9 of a mount unit 8, which will be described later, is screwed into the screw fastening hole 7a, thereby mounting the decorative panel 2 on the air-

conditioning apparatus main body 1. While the detail of the mount unit 8 is described later, the air-conditioning apparatus main body 1 and a mount structure of the decorative panel 2 will be described below.

[0015]

5 The decorative panel 2 has mount fitting placement sections 20 (see Fig. 3) adjacent to the operation openings 5. The mount fitting placement section 20 has a screw insertion hole 21 through which the decorative panel mount screw 9 is inserted and two claw engagement holes 22 into which two claws 14 of a decorative panel mount fitting 10, which will be described later, are fitted. Each
10 of two claw engagement holes 22 are formed on each side of the screw insertion hole 21. Providing two claw engagement holes 22 facilitates positioning of the decorative panel mount fitting 10 with respect to the decorative panel 2. The mount fitting placement section 20 further includes a small window 23 which is formed by a through hole. The small window 23 allows a distal end of the
15 decorative panel mount screw 9 and a screw fastening hole 7a (see Fig. 2) formed on the air-conditioning apparatus main body 1 to be observed from underside of the decorative panel 2 during mounting of the decorative panel 2.

[0016]

Next, the mount unit 8 for mounting the decorative panel 2 on the air-
20 conditioning apparatus main body 1 will be described in detail. The mount unit 8 is formed of the decorative panel mount screw 9 and the decorative panel mount fitting 10.

[0017]

Fig. 4 is an enlarged perspective view of the decorative panel mount fitting
25 10 of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention. Fig. 5 is a plan view of a screw engagement hole 13a of the decorative panel mount fitting 10 of Fig. 2.

[0018]

The decorative panel mount fitting 10 is made of, for example, a resin material and includes a plate shaped mount section 11 which extends in a longitudinal direction and a cover 12 which is integrally formed with the mount section 11 and extends in a direction perpendicular to the longitudinal direction of the mount section 11 so as to hide a small window 23 of the decorative panel 2. The screw engagement hole 13a penetrates the center of the mount section 11 so as to communicate with the screw insertion hole 21 of the decorative panel 2. The screw engagement hole 13a has extending portions at spaced positions on the inner peripheral surface and is formed in a star shape so that the distal end of the extending portions press a shaft of the decorative panel mount screw 9, thereby engaging and holding the decorative panel mount screw 9 with the head oriented downward.

[0019]

The claws 14 which are fitted into the claw engagement holes 22 of the decorative panel 2 are each disposed on each of the ends of the mount section 11 of the decorative panel mount fitting 10. Further, elastically deformable curved sections 15 are disposed between a plate-shaped mount surface section 13 on which the screw engagement hole 13a is formed and the claws 14 on both ends of the mount section 11 so that a height position of the mount surface section 13 can be changed by elastic deformation of the curved sections 15.

[0020]

Further, the cover 12 includes a heat insulating material 12a on a surface which faces the small window 23, so that the heat insulating material 12a closes a gap between the cover 12 and the small window 23 and hides the small window 23. Accordingly, during operation, dew condensation of the air-

conditioning apparatus main body 1 and the decorative panel 2 due to air leakage from the small window 23 can be prevented.

[0021]

Next, a procedure of mounting the decorative panel 2 on the air-conditioning apparatus main body 1 using the decorative panel mount fitting 10 having the above structure will be described.

[0022]

Fig. 6 is a sectional view of the corner section of the decorative panel 2 of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention, which shows that the decorative panel 2 is temporarily hung on an air-conditioning apparatus main body 1. Fig. 7 is a sectional view of the corner section of the decorative panel 2 of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention, which shows that the decorative panel 2 is mounted on an air-conditioning apparatus main body 1. Fig. 8 is an enlarged perspective view of the corner section of the decorative panel 2 of the air-conditioning apparatus (indoor unit) according to Embodiment 1 of the present invention, which shows that the decorative panel 2 is mounted on an air-conditioning apparatus main body 1.

[0023]

The mount unit 8 has been assembled to the decorative panel 2 at the time of product shipment. The following explains how the mount unit 8 is assembled. First, after the corner panel 6 is removed, the decorative panel mount fitting 10 is temporarily fixed to the mount fitting placement section 20 of the decorative panel 2. That is, the claws 14 of the decorative panel mount fitting 10 are fitted into the claw engagement holes 22 of the decorative panel 2 while the decorative panel mount screw 9 is engaged with the screw engagement hole 13a of the decorative panel mount fitting 10 with the head being oriented

downward. Accordingly, the mount unit 8 is engaged with the decorative panel 2 so as not to be dropped off. The same process is done at all the four corners of the decorative panel 2. Thus, the decorative panel mount fittings 10 are temporarily fixed and covered by the corner panels 6 during shipment.

5 [0024]

At the installation site of the air-conditioning apparatus, the corner panel 6 is first removed so as to expose the decorative panel mount screw 9 and the decorative panel mount fitting 10 which are temporarily fixed. Then, the decorative panel 2 is temporarily hung on the air-conditioning apparatus main
10 body 1 by an operator of mount operation using an engagement unit, which is not shown in the figure.

[0025]

In the decorative panel mount fitting 10, the curved section 15 is downwardly flexed and deformed due to a weight of the decorative panel mount
15 screw 9 which is engaged with the screw engagement hole 13a. According to the flexure, the mount surface section 13 and the cover 12 are downwardly displaced compared with their positions before the curved section 15 is deformed. Accordingly, a gap is formed between the small window 23 and the cover 12, and the small window 23 can be observed through the gap. Even if
20 the curved section 15 is not flexed by a weight of the decorative panel mount screw 9, a gap is formed between the small window 23 and the cover 12 so that the small window 23 can be observed therethrough.

[0026]

While the small window 23 is observed through the gap, the distal end of
25 the decorative panel mount screw 9 is aligned with the screw fastening hole 7a of the air-conditioning apparatus main body 1 and screwed thereto. As the decorative panel mount screw 9 is rotated and further screwed to the screw

fastening hole 7a, the curved section 15 of the decorative panel mount fitting 10 is elastically deformed and the mount surface section 13 is moved upward.

Since the screw engagement hole 13a which is engaged with the decorative panel mount screw 9 has the inner peripheral surface of a star shape as

5 described above, the screw engagement hole 13a has a portion having a diameter larger than that of the shaft of the decorative panel mount screw 9.

Accordingly, a washer 9a is integrally formed with the head of the decorative panel mount screw 9 so that the washer 9a can stabilize the position to the decorative panel mount fitting 10 and the mount surface section 13 can be lifted

10 upward with the decorative panel mount screw 9.

[0027]

When the decorative panel mount screw 9 is screwed to the screw fastening hole 7a and the mount surface section 13 abuts against the underside of the mount fitting placement section 20 of the decorative panel 2, the mount

15 operation of the decorative panel 2 is completed.

[0028]

As described above, according to Embodiment 1, since the mount unit 8 for mounting the decorative panel 2 on the air-conditioning apparatus main body 1 has a two-part structure composed of the decorative panel mount screw 9 and

20 the decorative panel mount fitting 10 which has the screw engagement hole 13a that holds the decorative panel mount screw 9 with the head oriented downward and the claws 14 which are fitted into the claw engagement holes 22 of the

decorative panel 2 are formed on the decorative panel mount fitting 10 so as to prevent the decorative panel mount fitting 10 from being dropped off from the

25 decorative panel 2, the mount unit 8 can be held on the decorative panel 2.

Accordingly, a structure of the mount unit 8 can be simplified with the reduced number of parts, thereby achieving cost reduction.

[0029]

Further, since the decorative panel mount fitting 10 is held by the decorative panel 2 only by fitting the claws 14 on both ends the decorative panel mount fitting 10 into the claw engagement holes 22 of the decorative panel 2, it provides high assembly workability and service performance. In addition, since the mount unit 8 can be positioned to the decorative panel 2 by fitting two claws 14 and the screw fastening hole 7a on the air-conditioning apparatus main body 1 can be easily caught during the mount operation, it also provides high mounting workability.

10 [0030]

Further, the decorative panel mount screw 9 does not need to be hand-held during the mount operation of the decorative panel 2 since the mount unit 8 is held by the decorative panel 2 so as not to be dropped off from the decorative panel 2. Accordingly, an operator does not inadvertently drop off the decorative panel mount screw 9 during working at a high place and does not need to climb up and down a stepladder, thereby improving the work efficiency.

15 [0031]

Further, since the screw engagement hole 13a that temporarily fixes the decorative panel mount screw 9 on the decorative panel mount fitting 10 is formed as a star-shaped hole so that the decorative panel mount screw 9 can be easily inserted and prevented from being easily dropped off, the mounting workability can be improved.

[0032]

Further, since the small window 23 (through hole) is disposed adjacent to the decorative panel mount screw 9 so that an operator of mount operation can work while observing the distal end of the decorative panel mount screw 9 and

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the screw fastening hole 7a on the air-conditioning apparatus main body 1 from the small window 23, the mounting workability can be improved.

[0033]

Further, after the decorative panel mount screw 9 is fixed, the small window 23 is covered by the heat insulating material 12a of the cover 12 of the decorative panel mount fitting 10 without a gap. Accordingly, during operation, dew condensation of the air-conditioning apparatus main body 1 and the decorative panel 2 due to air leakage from the small window 23 can be prevented.

10 [0034]

Further, since the decorative panel mount screw 9 has a common shape, an alternative can be easily prepared even if it is lost or broken, or the threads are worn out at the site. Further, since the decorative panel mount fitting 10 is incorporated into the decorative panel 2 after the installation, it can be repeatedly used during services such as maintenance, which is environmentally friendly.

[0035]

An engagement structure of the claw 14 is not limited to that shown in the figure, and any structure is possible as long as it can engage and hold the decorative panel mount fitting 10 while preventing it from being dropped off downward.

Reference Signs List

[0036]

1 air-conditioning apparatus main body 2 decorative panel 3 air inlet 4 air outlet 5 operation opening 6 corner panel 7 mount section 7a screw fastening hole 8 mount unit 9 decorative panel mount screw 9a washer 10 decorative panel mount fitting 11 mount section 12 cover 12a heat insulating material 13 mount surface section 13a screw

engagement hole 14 claw 15 curved section 20 mount fitting placement
section 21 screw insertion hole 22 claw engagement hole 23 small
window

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CLAIMS

[Claim 1]

5 A decorative panel mount structure of an air-conditioning apparatus for mounting a decorative panel on an underside of an air-conditioning apparatus main body which has an opening on the underside by using a mount unit, wherein

the decorative panel includes a screw insertion hole and a claw engagement hole formed adjacent to the screw insertion hole,

10 the mount unit is disposed on the underside of the decorative panel when used, and includes a decorative panel mount fitting having a screw engagement hole that communicates with the screw insertion hole and a claw that is fitted into the claw engagement hole and a decorative panel mount screw, and is configured to be held by the decorative panel without being dropped off when the claw of the decorative panel mount fitting is fitted into the claw engagement hole of the decorative panel and the decorative panel mount screw is engaged with the screw engagement hole of the decorative panel mount fitting with a head being oriented downward, and

15 the decorative panel is mounted on the air-conditioning apparatus main body when the decorative panel mount screw held on the decorative panel by the decorative panel mount fitting is screwed into the screw fastening hole of the air-conditioning apparatus main body via the screw insertion hole of the decorative panel.

[Claim 2]

20 The decorative panel mount structure of an air-conditioning apparatus of claim 1, wherein the screw engagement hole of the decorative panel mount fitting has a star-shaped inner peripheral surface.

[Claim 3]

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The decorative panel mount structure of an air-conditioning apparatus of claim 1 or 2, wherein the decorative panel includes a through hole that allows a distal end of the decorative panel mount screw which penetrates the screw insertion hole and the screw fastening hole of the air-conditioning apparatus main body to be observed from underside of the decorative panel.

[Claim 4]

The decorative panel mount structure of an air-conditioning apparatus of claim 3, wherein the decorative panel mount fitting includes a cover that covers the through hole from underside without a gap.

[Claim 5]

The decorative panel mount structure of an air-conditioning apparatus of claim 4, wherein the cover of the decorative panel mount fitting includes a heat insulating material that closes a gap between the cover and the through hole in a state in which the decorative panel is mounted on the air-conditioning apparatus main body.

[Claim 6]

The decorative panel mount structure of an air-conditioning apparatus of any one of claims 1 to 5, wherein

the decorative panel mount fitting includes a plate-shaped mount surface section on which the screw engagement hole is formed, curved sections elastically deformable are each formed on each of both sides of the mount surface section and between the mount surface section and each of the two claws so that the curved sections is elastically deformed and the mount surface section is displaced upward with screwing of the decorative panel mount screw to the screw fastening hole, and

the mount surface section abuts against the underside of the decorative panel when screwing of the decorative panel mount screw to the screw fastening

hole is completed and the decorative panel is mounted on the air-conditioning apparatus main body.

[Claim 7]

5 An indoor unit comprising the decorative panel mount structure of an air-conditioning apparatus of any one of claims 1 to 6.

FIG. 1

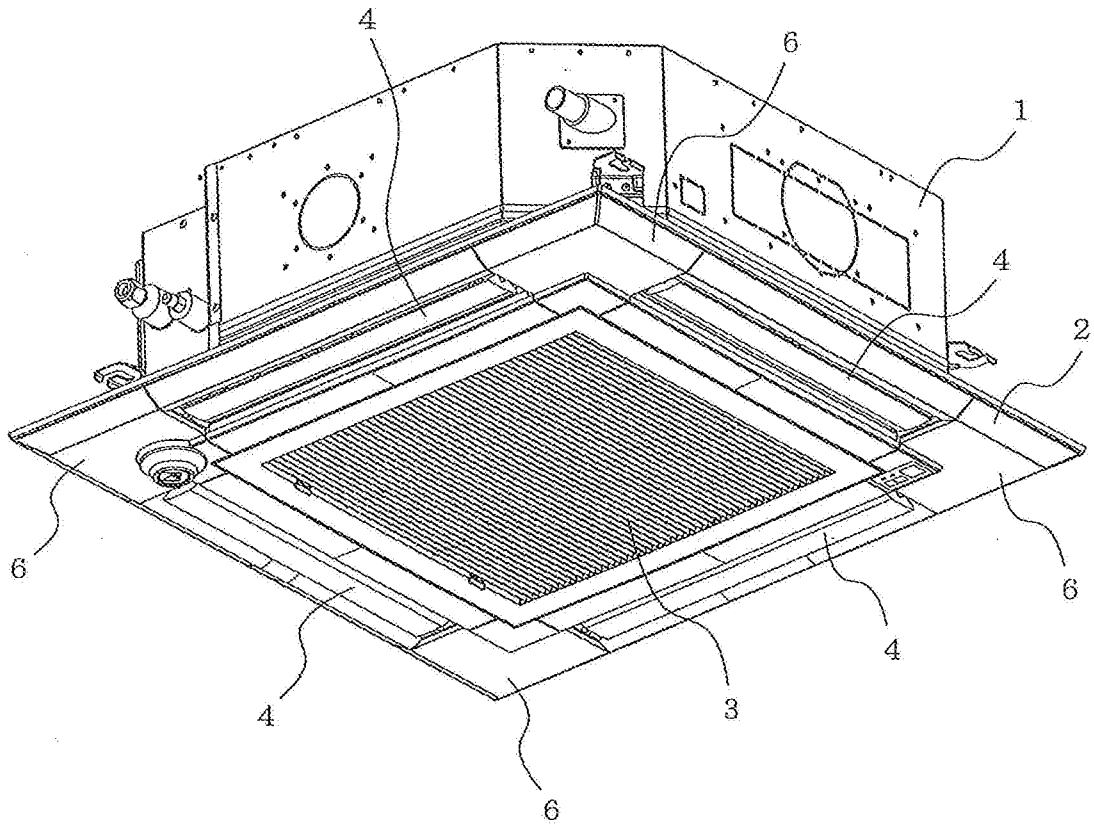


FIG. 2

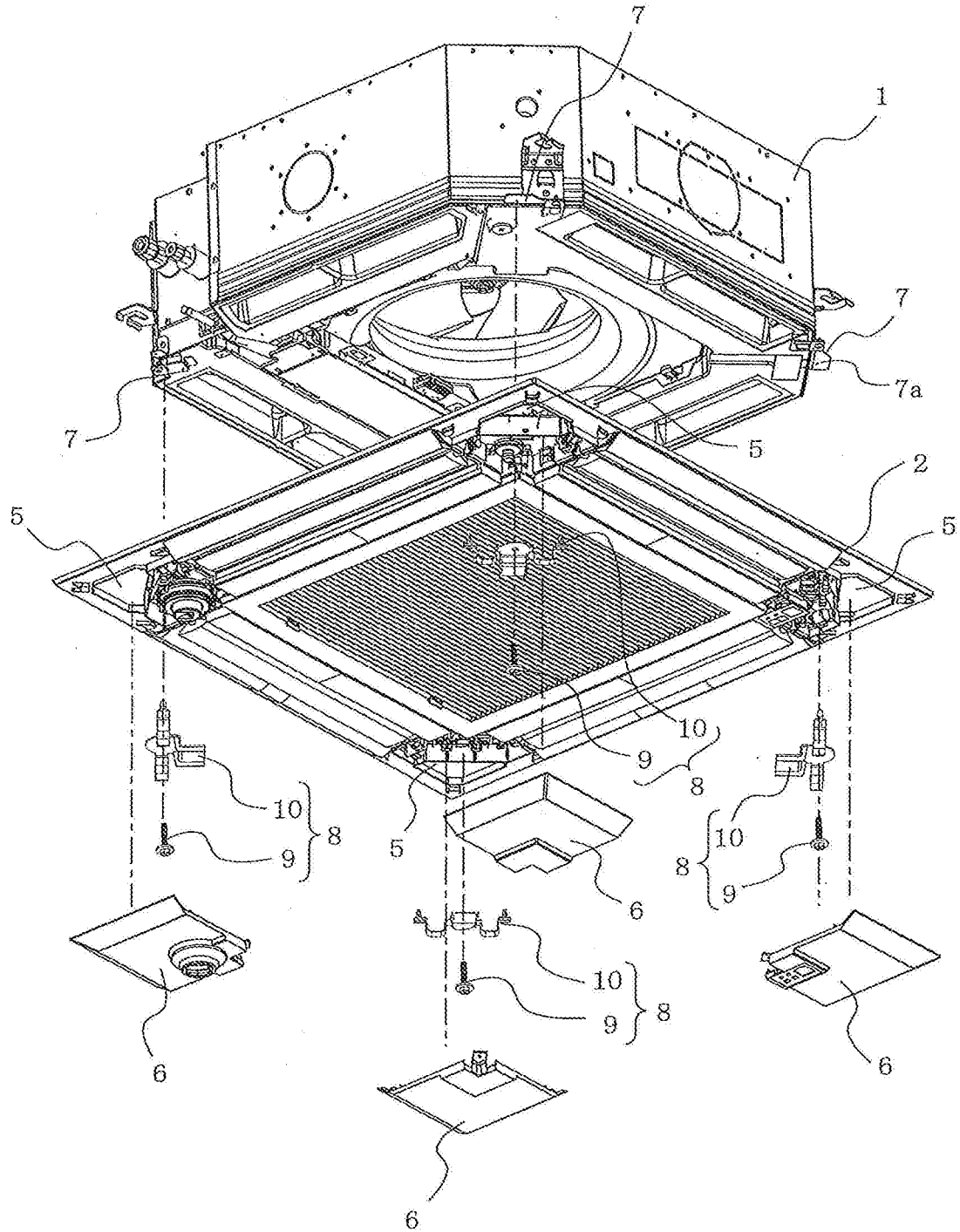


FIG. 3

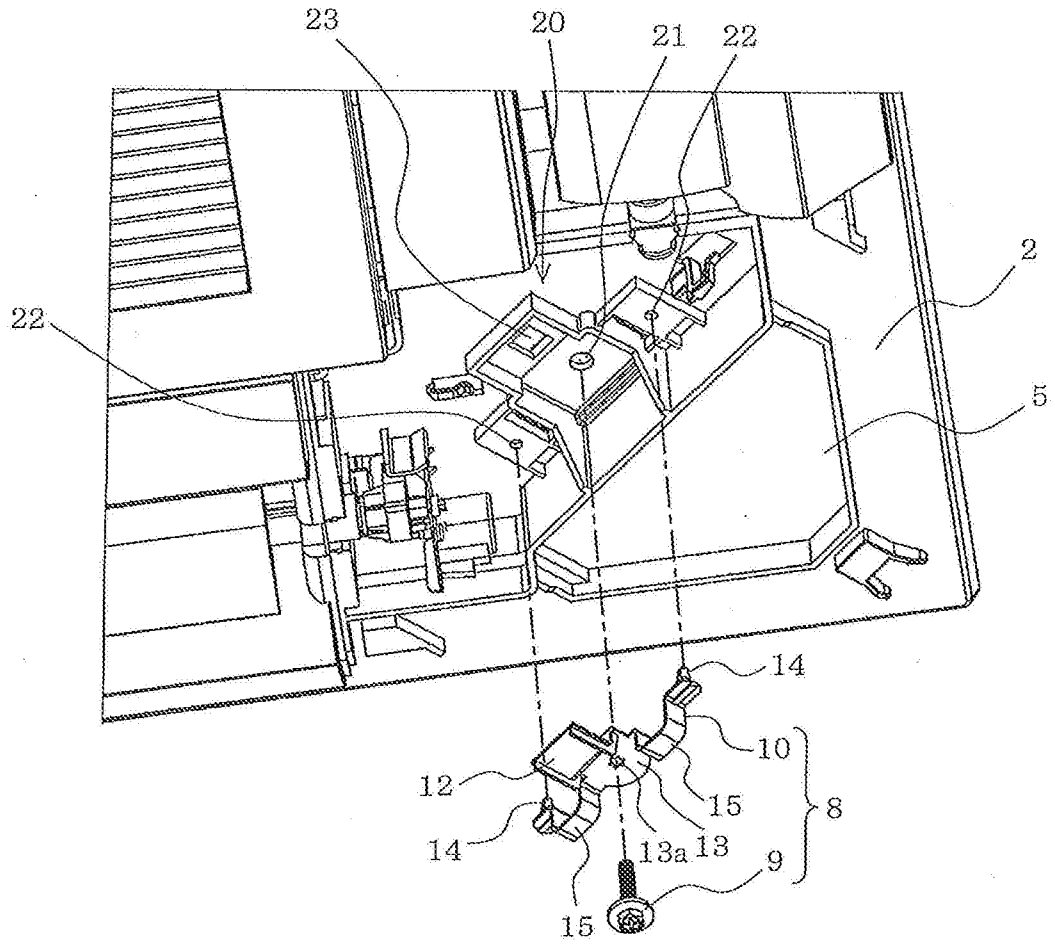


FIG. 4

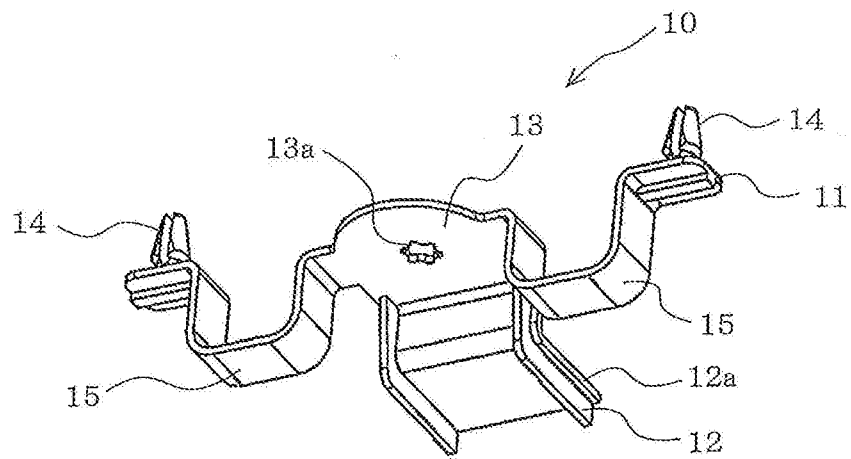


FIG. 5

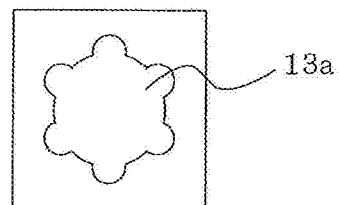


FIG. 6

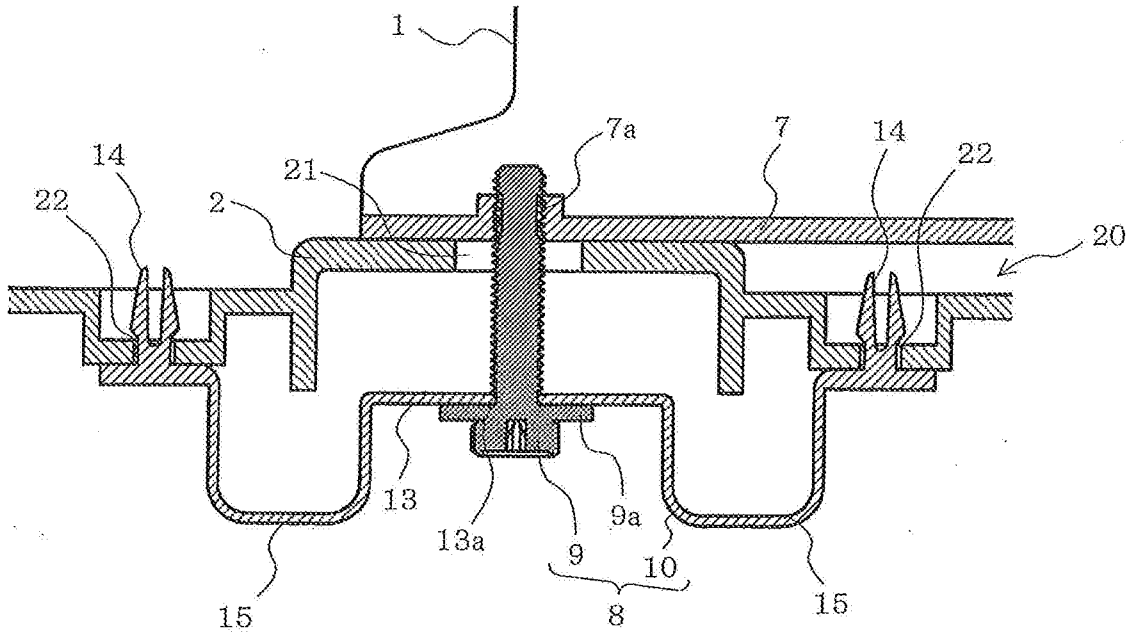


FIG. 7

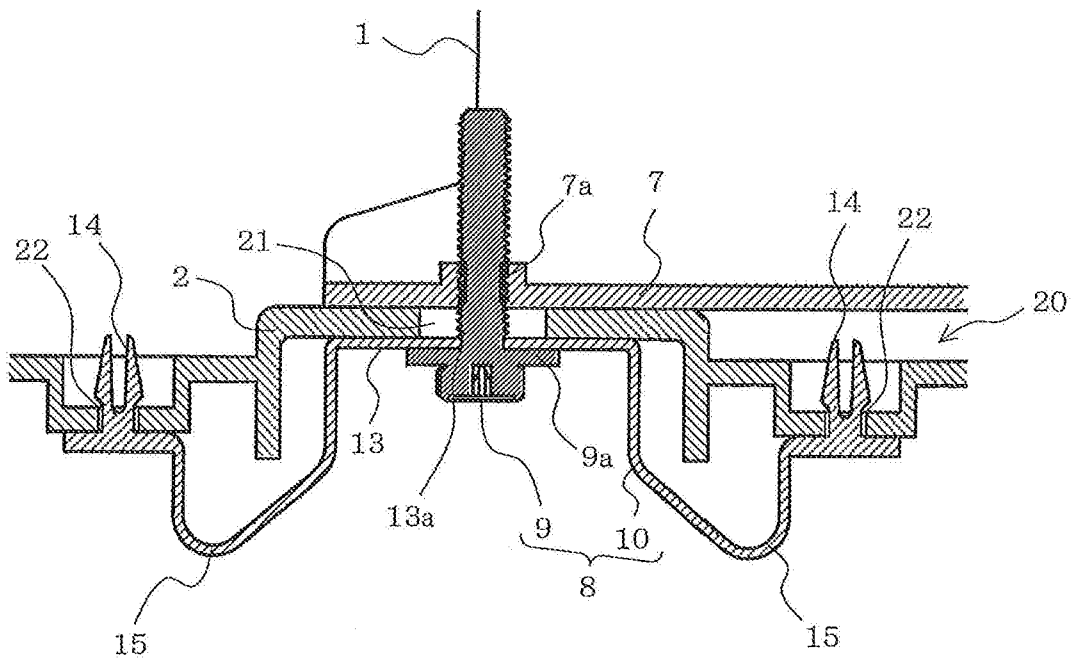


FIG. 8

