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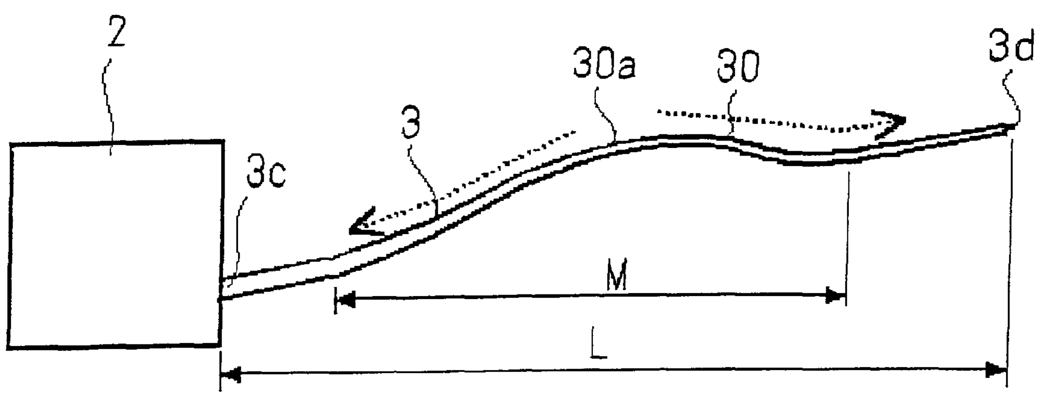
[続葉有]

(54) Title: BLOWER

(54) 発明の名称: 送風機



(57) Abstract: A blower capable of reducing noise and increasing efficiency by improving the structure of the blades thereof used, for example, for the outdoor unit of an air conditioner. The blower comprises an impeller (1) having the multiple sheets of blades (3) fitted to the outer peripheral surface of a boss (2) at specified intervals in the circumferential direction. The trailing edge of the blade (3) comprises a projected part (30) curved at its radial center part so as to be swelled to a suction side. By this constitution, the discharge speed of a gas can be uniformized along the radial direction of the blades (3) to reduce the noise and increase the efficiency.

(57) 要約: 本発明は、例えば空調機の室外機などに用いられる送風機の翼構造を改善することによって低騒音化および高効率化が可能な送風機を提供する。 ボス2の外周面に周方向に間隔を置いて取り付けられた複数枚の翼3を配置した羽根車1を備え、前記翼3の後縁は、その径方向中央部が吸い込み側に膨らむように湾曲した突形状部30を有する。このように構成することにより、気体の吐き出し速度を翼3の径方向に沿って均一化することができ、低騒音化および高効率化が可能となる。

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OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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Title

BLOWER

Technical Field

[0001]

The present invention relates to a blower used for, for example, an outdoor equipment of an air conditioner, and particularly to its blade structure.

Background Art

[0002]

As a conventional blower realizing high efficiency by improvement of a blade structure, for example, as disclosed in patent document 1, there is a blower which includes an impeller made by radially attaching plural vanes (blades) to the outer periphery of a hub (boss) and in which a specific region extending in a blade span direction is curved to a negative pressure surface side along a trailing edge of the vane over a specified width.

[0003]

However, in the case where it is curved to the negative pressure surface side along the trailing edge of the blade over the specified width, since the curved portion becomes a resistance to airflow and turbulence occurs, there has been a problem that an increase in input and an increase in noise are caused.

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Summary of the Invention

[0004]

In accordance with the invention there is provided a blower comprising an impeller in which a plurality of blades are attached to an outer peripheral surface of a boss at intervals in a peripheral direction, wherein each blade has a protrusion that is curved to expand to the suction side of the trailing edge of the respective blade, and each protrusion is located on a central part of the respective blade between a boss side and tip side of the blade.

[0005]

The apex of the projection may be located at the centre of the blade, or alternatively toward the boss of tip side of the blade.

[0006]

Brief Description of the Drawings

[0007]

Embodiments of the invention will now be described in relation to the accompanying drawings in which:

Fig. 1 is a main part sectional view of a blower according to embodiment 1.

Fig. 2 is a front view of an impeller shown in Fig. 1.

Fig. 3 is a sectional view along line III-III of Fig. 2.

Fig. 4 is a sectional view along line IV-IV of Fig. 2.

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Fig. 5 is a sectional view along line V-V of Fig. 2.

Fig. 6 is a sectional view along line VI-VI of Fig. 2.

Fig. 7 is a perspective view of the impeller according to embodiment 1.

Fig. 8 is a side view of the impeller according to embodiment 1.

Fig. 9 is a characteristic view showing a relation between the length of a protrusion-shaped part of the blower according to embodiment 1 and static pressure efficiency.

Fig. 10 is a main part sectional view of a blower according to embodiment 2.

Fig. 11 is a main part sectional view showing another structural example of the blower according to embodiment 2.

Fig. 12 is a main part sectional view showing another

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structural example of the blower according to embodiment 2.

Fig. 13 is a main part sectional view showing another structural example of the blower according to embodiment 2.

Best Mode for Carrying Out the Invention

[0008]

Embodiment 1

Figs. 1 to 9 are views for explaining a blower according to embodiment 1 of the invention, and more specifically, Fig. 1 is a main part sectional view of a blower, Fig. 2 is a front view of an impeller shown in Fig. 1, Fig. 3 is a sectional view along line III-III of Fig. 2, Fig. 4 is a sectional view along line IV-IV of Fig. 2, Fig. 5 is a sectional view along line V-V of Fig. 2, Fig. 6 is a sectional view along line VI-VI of Fig. 2, Fig. 7 is a perspective view of the impeller, Fig. 8 is a side view of the impeller, and Fig. 9 is a characteristic view showing a relation between the length of a protrusion-shaped part and static pressure efficiency. Incidentally, in the respective sectional views, hatching indicating a section is omitted.

This blower is an axial-flow blower, and is constructed such that an impeller 1 in which plural blades 3, 3 · · · are radially attached to the peripheral surface of a boss 2 at a specified attachment angle can be rotation driven by a motor 4, and a bell mouse 5 is disposed at a peripheral side of the impeller 1 so as to surround the impeller 1. Incidentally, although Fig. 2 shows the impeller 1 having the four blades 3, and Figs. 7 and 8 show the impeller 1 having the three blades 3, the number of the blades 3 is not limited to three or four.

[0009]

As shown in Figs. 2 to 8, the blade 3 of the impeller 1 is a "forward swept wing" in which its leading edge 3a extends forward in the rotation direction, and has a specified "warp" in a blade chord direction, its concave side surface is a pressure surface 3e, and its convex side surface is a negative pressure surface 3f. Incidentally, in Fig. 2 and Figs. 4 to 6, an outlined arrow indicates a rotation direction of the impeller, and in Fig. 1 and Figs. 3 to 6, an arrow of a broken line indicates a direction in which a wind (fluid) flows.

[0010]

The most characteristic point of the blade 3 is that a trailing edge 3b of the blade 3 has a protrusion-shaped part in which its central part in a radial direction is curved to expand to a suction side. In more details, a protrusion-shaped part 30 of the trailing edge 3b is such that the central part in the radial direction is curved to expand to the suction side and to smoothly incline to both end sides in the radial direction, that is, to a boss side end 3c and a tip (peripheral side end) 3d side.

[0011]

The distribution of axial direction flow velocity at the

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discharge side of the blade 3 of a general axial-flow blower is such that as described later in detail, it increases from the boss 2 side to the central part in the radial direction, and decreases from the central part to the tip 3d side.

That is, at the boss 2 side of the blade 3, the flow is directed to the tip 3d side by the centrifugal force, so that the volumetric flow rate at the boss 2 side is decreased, and the axial direction flow velocity is decreased. There is a problem that since the flow velocity is decreased as stated above, the efficiency is lowered. Further, there is a problem that a wing-surface separated flow occurs due to an insufficient volumetric flow rate, and there occur a decrease in efficiency due to the turbulence and an increase in noise.

[0012]

Besides, since the volumetric flow rate concentrates at the central part of the blade 3 in the radial direction, the flow velocity increases. Since the noise of the impeller 1 increases mainly in proportion to the sixth power of the flow velocity, there is a problem that as the flow velocity increases, the noise increases. Further, a component in the rotation direction of the blade 3 is large in the vicinity of the central part of the blade 3 in the radial direction, and input loss due to a discharge dynamic pressure becomes a problem.

[0013]

Besides, at the tip 3d side of the blade 3, the volumetric flow rate is decreased by a leak flow produced from a tip clearance as a gap between the blade 3 and the casing (bell mouse 5) by the difference in pressure produced at the suction side and the discharge side of the blade 3 or a wing tip vortex developing from the leading edge 3a of the blade 3. As a result, the wing-surface separated flow occurs due to the insufficient volumetric flow rate, and an increase in noise due to the turbulence occurs. Further, since the flow velocity is decreased, the efficiency is lowered. When the flow velocity is decreased at the peripheral part of the blade 3 where the peripheral speed of the blade 3 is high and the work efficiency is high, the efficiency is significantly lowered.

[0014]

As described above, the distribution of the flow velocity occurs at the discharge side in the radial direction of the blade 3, and the flow becomes slow at the boss 2 side and the tip 3d side, and the flow becomes fast at the central part, and consequently, there occur a decrease in efficiency due to the distribution of the flow velocity and an increase in noise.

[0015]

On the other hand, in this embodiment, since the trailing edge 3b of the blade 3 has the protrusion-shaped part in which the central part in the radial side is curved to expand to the suction side, the flow concentrating at the central part of the blade 3 in the radial direction flows along the inclination

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of the protrusion-shaped part 30 as indicated by arrows in Fig. 3, and is divided by the protrusion-shaped part 30 to the boss 2 side and the peripheral side.

[0016]

At the boss 2 side of the blade trailing edge 3b, the flow concentrating at the central part of the blade 3 in the radial direction flows along the inclination of the protrusion-shaped part 30, and flows into the boss 2 side, so that the separated flow region due to the insufficient volumetric flow rate is decreased. Since the volumetric flow rate is increased, the efficiency is increased, the noise due to the turbulence produced by the separation is decreased, and it becomes possible to enhance the efficiency of the impeller 1 and to reduce the noise.

[0017]

Since the central part of the blade trailing edge 3b in the radial direction is curved to expand to the suction side, the blade 3 gives a small velocity component in the rotation direction to the flow and flows in the axial direction, and accordingly, the loss due to the discharge dynamic pressure is lowered, and it becomes possible to increase the efficiency. Further, since the flow concentrating at the central part of the blade 3 flows along the inclination of the protrusion-shaped part 30 and is supplied to the boss 2 side and the peripheral side, the volumetric flow rate at the central part of the blade 3 is decreased, and the maximum flow velocity of the blade 3 is decreased, so that the noise is reduced.

[0018]

At the tip 3d side of the blade trailing edge 3b, since the flow concentrating at the central part of the blade 3 in the radial direction flows along the inclination of the protrusion-shaped part 30 and flows into the tip 3d side of the blade 3, the separation region due to the insufficient volumetric flow rate is decreased. Since the volumetric flow rate is increased, the efficiency at the tip 3d side of the blade 3 is increased, the noise due to the turbulence produced by the separation is reduced, and it becomes possible to enhance the efficiency of the impeller 1 and to reduce the noise. Further, at the tip 3d side of the blade 3, since the peripheral speed of the blade 3 is high, the velocity distribution which has been irregular since the blade 3 gives the velocity component in the rotation direction to the fluid, is made uniform, it becomes possible to cause the work to be done well-balancedly in the radial direction of the blade 3, and the efficiency of the blade 3 is increased. Further, since the work load is large at the tip 3d side, the amount of pressure increase is large, and it becomes possible to increase the efficiency by the increase in static pressure of the blade 3.

[0019]

As described above, in this embodiment, since the

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trailing edge 3b of the blade 3 has the protrusion-shaped part in which the central part in the radial direction expands to the suction side, the flow concentrating at the central part of the blade 3 in the radial direction flows along the inclination of the protrusion-shaped part 30 and flows into the boss 2 side and the tip 3d side, the volumetric flow rate of the discharge flow is made uniform in the respective regions of the boss 2 side of the blade 3 in the radial direction, the central part, and the tip 3d side. Accordingly, since it becomes possible for the blade 3 to work uniformly in the radial direction, a region which causes the efficiency loss of the blade 3 is decreased, and the total efficiency of the blade 3 can be increased.

In addition, since the discharge flow velocity of the blade 3 becomes uniform, the maximum flow velocity is decreased, and the noise of the impeller 1 dependent on the sixth power of the flow velocity is reduced.

[0020]

Incidentally, when the region of the protrusion-shaped part 30 is narrow, that is, the length (indicated by M in Fig. 3) of the protrusion-shaped part 30 in the radial direction is short with respect to the length (indicated by L in Fig. 3) of the blade 3 in the radial direction, the region where the flow is divided is decreased, the amount of decrease of the separation region at the boss 2 side of the blade 3 and

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the tip 3d side becomes small, and it becomes impossible to reduce the loss due to the separation. As stated above, when the length of the protrusion-shaped part 30 in the radial direction is short, the decrease of the separation region is small, and the amount of efficiency improvement is lowered.

On the contrary, when the region of the protrusion-shaped part 30 is wide, that is, the length M of the protrusion-shaped part in the radial direction is long with respect to the length L of the blade 3 in the radial direction, the region where the flow is divided is increased, and the region into which the divided flow flows is decreased, and accordingly, the amount of inflow to the boss 2 side of the blade 3 and the tip 3d side is increased, so that the maximum speed of the discharge flow velocity is increased, and the noise is increased.

[0021]

Fig. 9 is a characteristic view showing a relation between the ratio (M/L) of the length of the protrusion-shaped part in the radial direction to the length of the blade in the radial direction and the static pressure efficiency. Incidentally, in Fig. 9, the length of the protrusion-shaped part in the radial direction is indicated by the ratio M/L to the length of the blade in the radial direction, and the static pressure efficiency is indicated by the ratio to the static pressure efficiency in the case where the protrusion-shaped part is not provided. Besides, Fig. 9 shows the characteristic in the case where there is nothing to block the flow of wind except the impeller 1 and the bell mouse 5, which is simulation results.

[0022]

Although the separation regions at the boss 2 side of the blade 3 and the tip 3d side slightly vary according to the existence of the bell mouse 5 and the casing, the difference in shape, the difference in wind path shape, and the like, from Fig. 9, it is understood that when the length of the protrusion-shaped part 30 in the radial direction is made to be in the range ($0.2L \leq M \leq 0.9L$) from 20% to 90% of the length of the blade 3 in the radial direction, more preferably, in the range ($0.4L \leq M \leq 0.8L$) from 40% to 80%, the discharge flow is efficiently controlled, the discharge velocity of gas can be made uniform in the radial direction of the blade, and it becomes possible to more certainly reduce noise and to enhance efficiency.

[0023]

Embodiment 2

Figs. 10 and 11 are main part sectional views of a blower according to embodiment 2 of the invention, and correspond to Fig. 3 of embodiment 1.

In the former embodiment, although the apex 30a of the protrusion-shaped part 30 is located in the vicinity of the midpoint of the trailing edge 3b of the blade 3 in the radial

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direction, in this embodiment, it is located at a position deviated from the midpoint in the radial direction to the boss 2 side or the tip 3d side. Since other structures are similar to embodiment 1, a different point from embodiment 1 will be mainly described below.

[0024]

Fig. 10 shows a case where the apex 30a of the protrusion-shaped part 30 is moved to the boss 2 side. As stated above, when the apex 30a of the protrusion-shaped part 30 of the trailing edge 3b is moved to the boss 2 side, when the flow concentrating at the central part of the blade 3 in the radial direction flows along the inclination of the protrusion-shaped part 30, the volumetric flow rate of the divided flow is small at the boss 2 side and becomes large at the tip 3d side.

In the case where large separation due to the insufficient volumetric flow rate occurs at the tip side 3d of the blade 3, since the volumetric flow rate is increased, the efficiency at the tip 3d side of the blade 3 is increased, noise due to the turbulence produced by the separation is reduced, and it becomes possible to enhance the efficiency of the impeller 1 and to reduce the noise. Further, at the tip 3d side of the blade 3, since the peripheral speed of the blade 3 is high, the amount of work in which the blade 3 gives the rotary component to the fluid is large, and accordingly, the

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amount of pressure increase is large, and it becomes possible to increase the efficiency by increase in static pressure of the impeller 1.

[0025]

Fig. 11 shows a case where the apex 30a of the protrusion-shaped part 30 is moved to the tip 3d side. As stated above, when the apex 30a of the protrusion-shaped part 30 of the trailing edge 3b is moved to the tip 3d side, when the flow concentrating at the central part of the blade 3 in the radial direction flows along the inclination of the protrusion-shaped part 30, the volumetric flow rate of the divided flow becomes large at the boss 2 side and becomes small at the tip 3d side.

In the case where large separation due to the insufficient volumetric flow rate occurs at the boss 2 side of the blade 3, since the volumetric flow rate is increased, the efficiency at the tip 3d side of the blade 3 is increased, noise due to the turbulence produced by the separation is reduced, and it becomes possible to enhance the efficiency of the impeller 1 and to reduce the noise.

[0026]

As stated above, by the shape of the protrusion-shaped part 30, it becomes possible to control the ratio of the volumetric flow rate of the flow directed to the boss 2 side of the blade 3 to the volumetric flow rate of the flow directed

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to the tip 3d side, and it becomes possible to control the work distribution of the blade 3 in the radial direction.

Accordingly, in the case where the suction distribution of fluid in the radial direction of the blade 3 is irregular by a mounting form of the impeller 1, the position of the apex 30a of the protrusion-shaped part 30 is moved to the boss 2 side or the tip 3d side in accordance with a flow. That is, when the volumetric flow rate at the boss 2 side is increased according to the characteristic of the impeller 1, the position of the apex 30a of the protrusion-shaped part 30 is moved to the tip 3d side, and when the volumetric flow rate at the tip 3d side is increased, the position of the apex 30a of the protrusion-shaped part 30 is moved to the boss 2 side. Consequently, it becomes possible to uniform the discharge volumetric flow rate distribution of the impeller 1, and it becomes possible to enhance the efficiency of the impeller 1 and to reduce the noise.

[0027]

As stated above, when the position of the apex 30a of the protrusion-shaped part 30 is moved to the boss 2 side, the flow is attracted to the tip 3d side, and when the position of the apex 30a of the protrusion-shaped part 30 is moved to the tip 3d side, the flow is attracted to the boss 2 side, and accordingly, it becomes possible to control the discharge flow of the impeller 1. Accordingly, also in a wind path in a product

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mounting state where there is a trouble at the discharge side, when the position of the apex 30a of the protrusion-shaped part 30 is moved to the boss 2 side or the tip 3d side in accordance with the flow, it becomes possible to suppress the interference between the discharge flow and the wind path to the minimum, and it becomes possible to enhance the efficiency of the blower including the wind path.

[0028]

Incidentally, Figs. 10 and 11 show the case in which the position of the apex 30a of the protrusion-shaped part 30 is changed while the position where the protrusion-shaped part 30 is provided is not changed but is the same as embodiment 1, that is, the case where the shape of the protrusion-shaped part 30 is not axisymmetric with respect to the apex 30a between the boss 2 side and the peripheral side. On the other hand, as shown in Figs. 12 and 13, the position where the protrusion-shaped part 30 is provided may be changed, while the shape of the protrusion-shaped part 30 is not changed and is made axisymmetric with respect to the apex 30a between the boss 2 side and the peripheral side. Also in this case, since the apex 30a of the protrusion-shaped part 30 can be located at a position deviated from the midpoint in the radial direction to the boss 2 side or the tip 3d side, a similar effect can be obtained.

[0029]

Incidentally, also in this embodiment, similarly to the case of embodiment 1, when the length of the protrusion-shaped part 30 in the radial direction is made to be in the range of 20% to 90% of the length of the blade 3 in the radial direction, more desirably, the range of 40% to 80%, the discharge flow is efficiently controlled, the discharge velocity of air can be made uniform in the radial direction, and it becomes possible to more certainly reduce the noise and to enhance the efficiency.

[0030]

In the claims which follow and in the preceding description of the invention, except where the context requires otherwise due to express language or necessary implication, the word "comprise" or variations such as "comprises" or "comprising" is used in an inclusive sense, i.e. to specify the presence of the stated features but not to preclude the presence or addition of further features in various embodiments of the invention.

[0031]

It is to be understood that, if any prior art publication is referred to herein, such reference does not constitute an admission that the publication forms a part of the common general knowledge in the art, in Australia or any other country.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

[1] A blower comprising an impeller in which a plurality of blades are attached to an outer peripheral surface of a boss at intervals in a peripheral direction, wherein each blade has a protrusion that is curved to expand to the suction side of the trailing edge of the respective blade, and each protrusion is located on a central part of the respective blade between a boss side and tip side of the blade.

[2] A blower according to claim 1, characterized in that an apex of the protrusion is located at a midpoint of the blade in the radial direction.

[3] A blower according to claim 1, characterized in that an apex of the protrusion is closer to a boss side of the blade than a tip side of the blade.

[4] A blower according to claim 1, characterized in that an apex of the protrusion is located at a position deviated to a tip side of the blade.

[5] A blower according to any one of claims 1 to 5, characterized in that a straight line distance between the two ends of the protrusion in the radial direction is in a range of 20% to 90% of a length of the blade in the radial direction.

[6] A blower according to any one of claims 1 to 5, characterized in that a straight line distance between the two ends of the protrusion in the radial direction is in a range

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of 40% to 80% of a length of the blade in the radial direction.

[7] A blower substantially as herein described with reference to the accompanying drawings.

FIG. 1

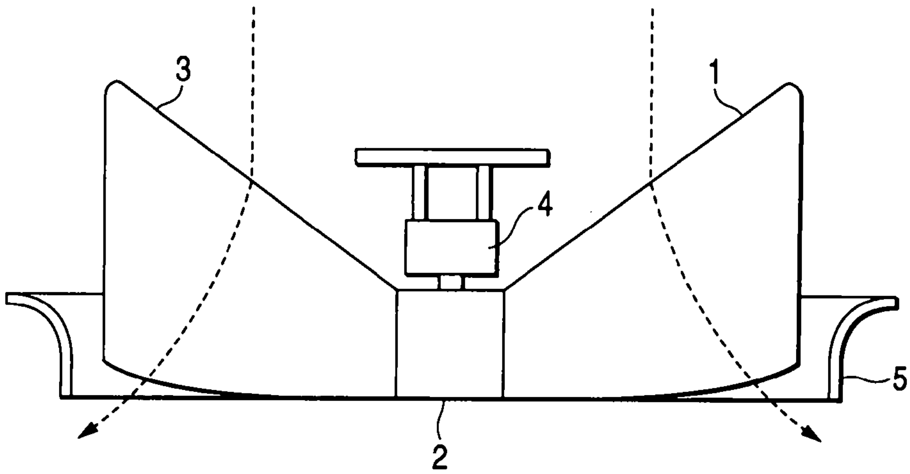

FIG. 2

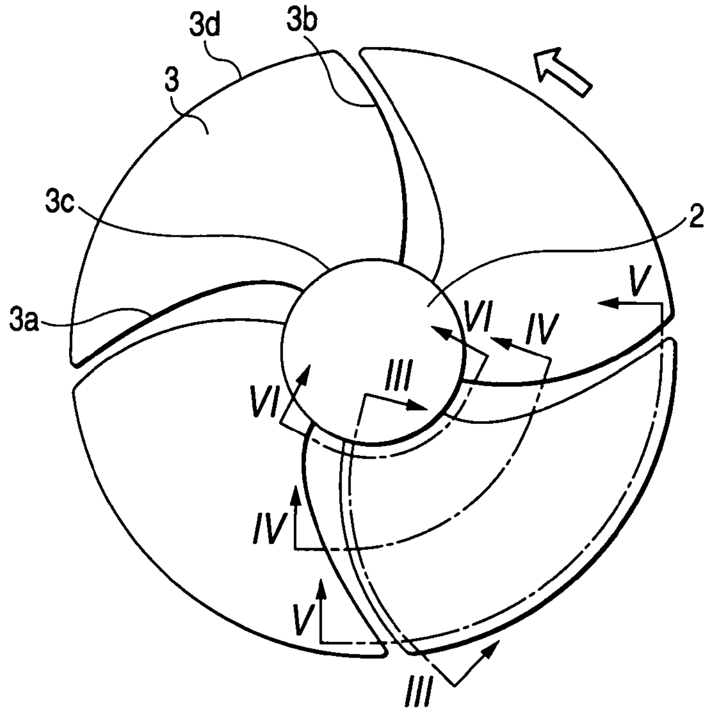

FIG. 3

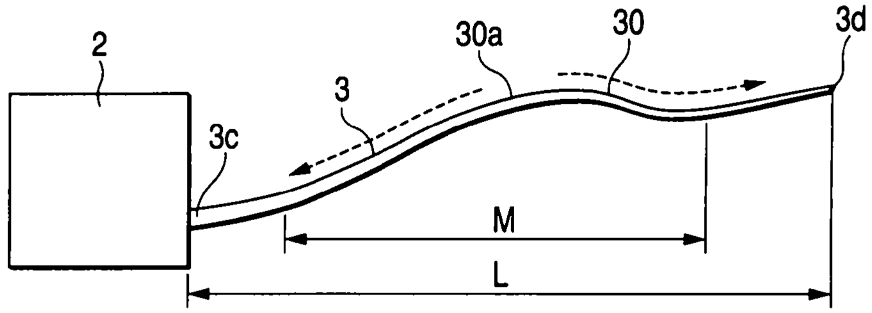

FIG. 4

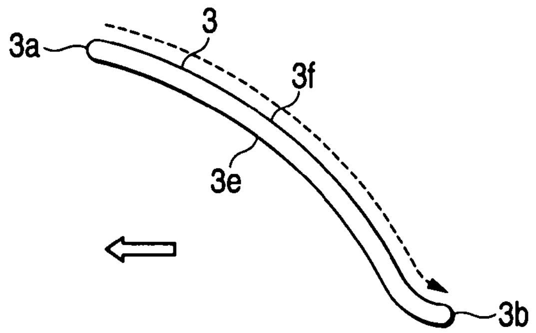

FIG. 5

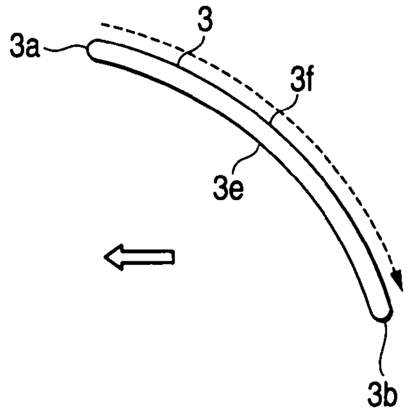

FIG. 6

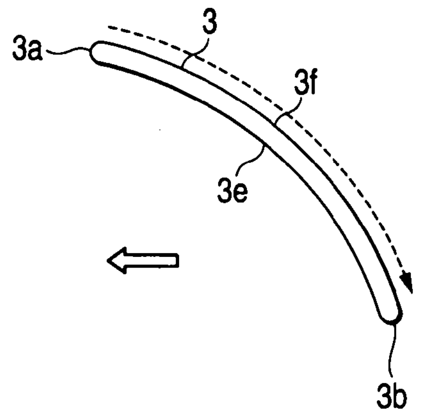

FIG. 7

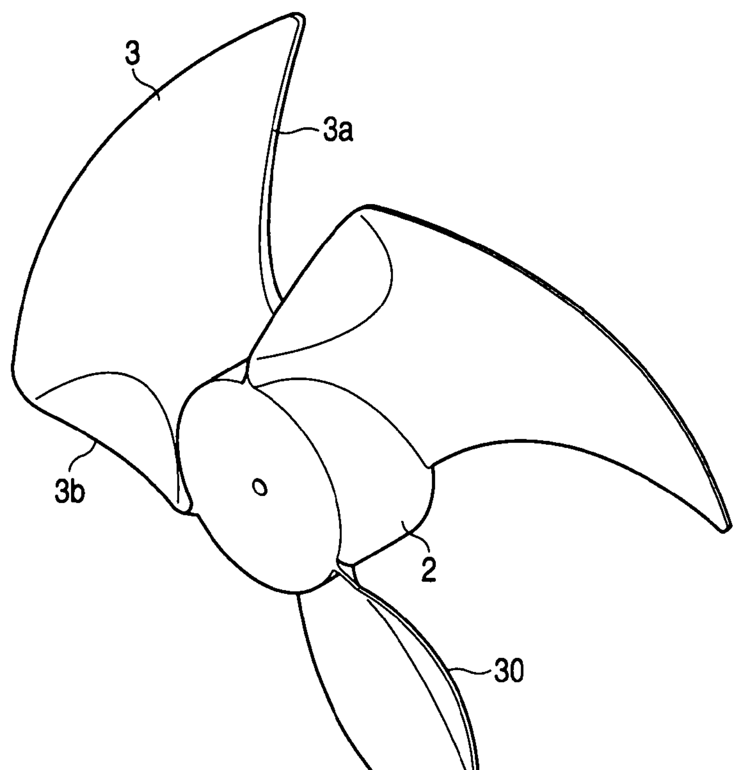

FIG. 8

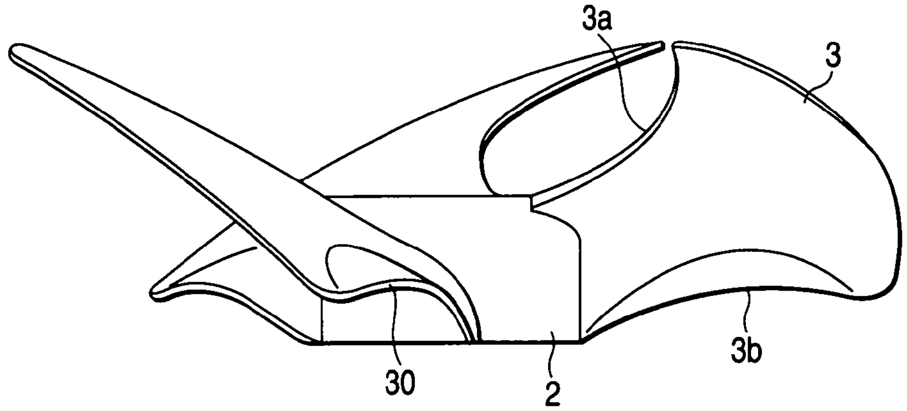
3a
3
30
2
3b

FIG. 9

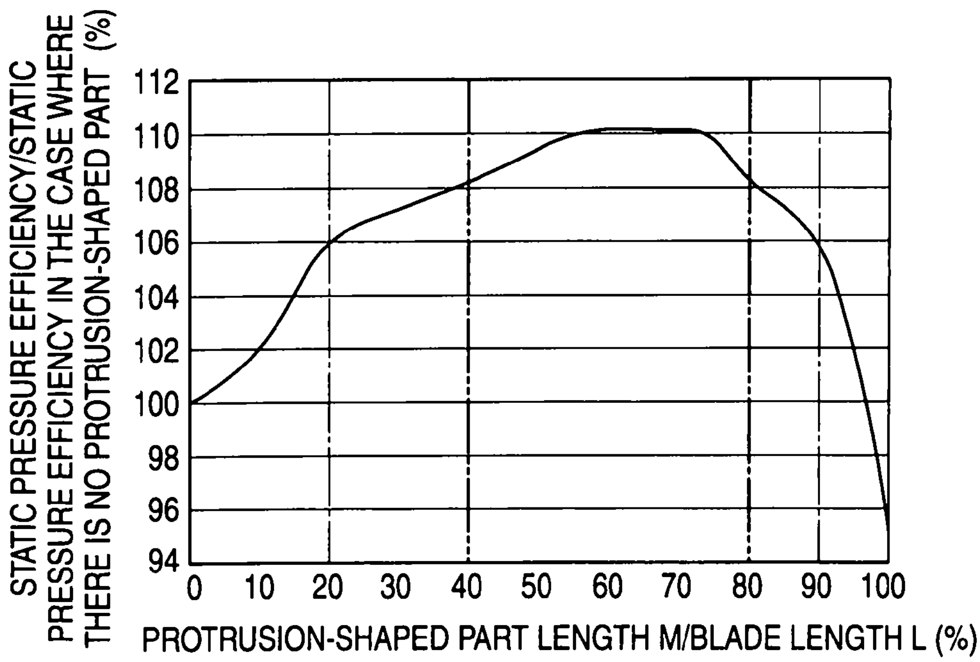
STATIC PRESSURE EFFICIENCY/STATIC PRESSURE EFFICIENCY IN THE CASE WHERE THERE IS NO PROTRUSION-SHAPED PART (%)
112
110
108
106
104
102
100
98
96
94
0 10 20 30 40 50 60 70 80 90 100
PROTRUSION-SHAPED PART LENGTH M/BLADE LENGTH L (%)

FIG. 10

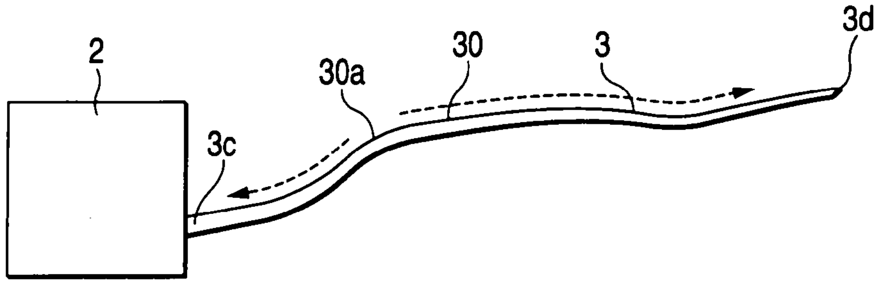

FIG. 11

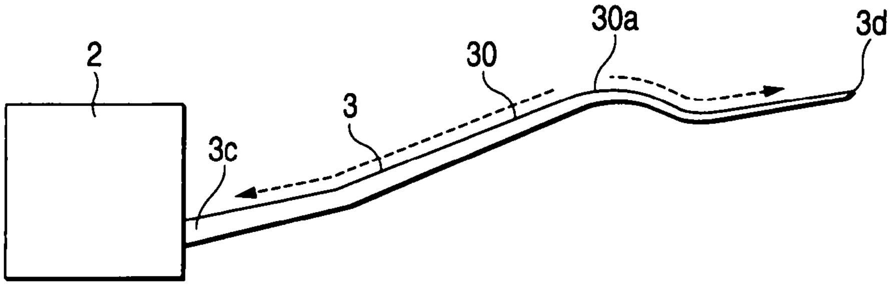

FIG. 12

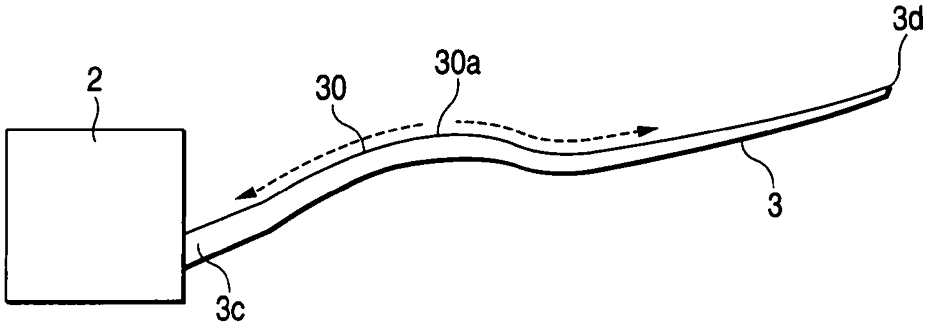

FIG. 13