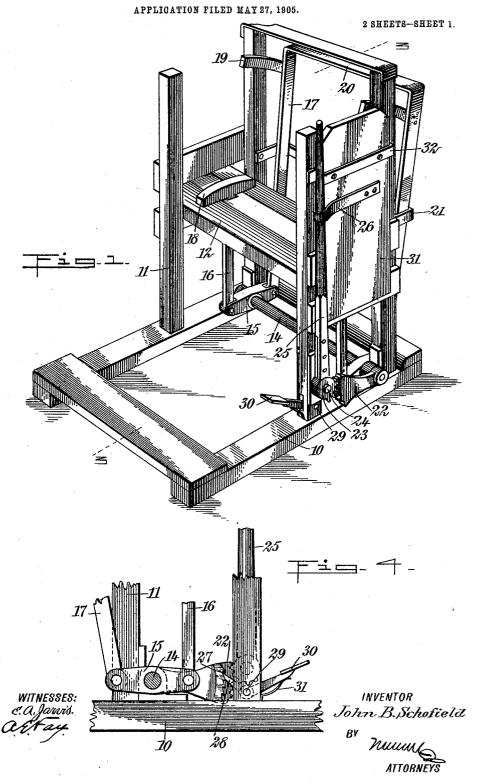
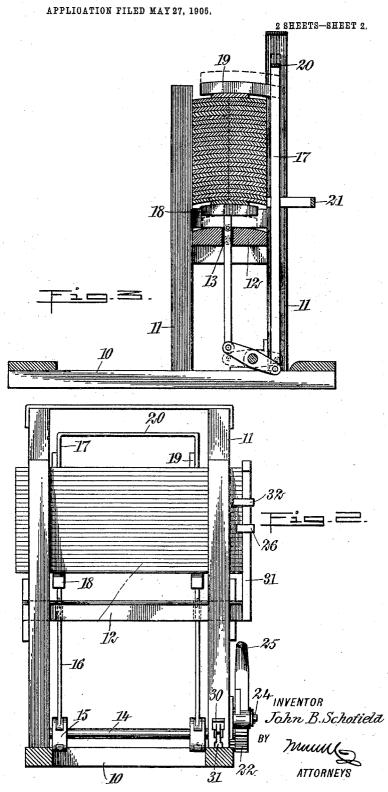
J. B. SCHOFIELD. STAVE PRESS.



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WITNESSES: c.a. Jamis.

## UNITED STATES PATENT OFFICE.

JOHN B. SCHOFIELD, OF TOMAHAWK, WISCONSIN.

## STAVE-PRESS.

No. 819,462.

Specification of Letters Patent.

Fatented May 1, 1906.

Application filed May 27, 1905. Serial No. 262,624.

To all whom it may concern:

Be it known that I, John B. Schofield, a citizen of the United States, and a resident of Tomahawk, in the county of Lincoln and State of Wisconsin, have invented a new and Improved Stave-Press, of which the following is a full, clear, and exact description.

My invention relates to a press for use in

bundling staves and for similar purposes.

The principal objects thereof are to provide means whereby top and bottom clamps can be forced toward each other simultaneously and at the same time preserve the curves of the staves and prevent flattening 15 them out.

Further objects of the invention are to provide for an increase in leverage and to secure convenience in operation and handling in other particulars, reference to which will be 20 made below.

Reference is to be had to the accompanying drawings, forming a part of this specification, in which similar characters of reference indicate corresponding parts in all the

25 figures.

Figure 1 is a perspective view of a stavepress, illustrating the p inciple of my invention. Fig. 2 is a front elevation of the same, showing staves in position. Fig. 3 is a sectional view on the line 3 3 of Fig. 1; and Fig. 4 is an enlarged elevation of the inside of a portion of the machine, showing a part in

I provide the machine with a heavy base 35 10, having up ights 11, which constitute the main f ame of the machine and also form guides for the bundle of staves when being The uprights or standards 11 are provided with a cross-piece or table 12, hav-40 ing passages 13. On the base is jou naled a shaft 14, having a plu ality of a.ms 15 extending in opposite directions the ef om and p efe ably rigidly connected together and capable of turning with the shaft. The op-45 posite ends of these a.ms are pivotally connected with lods 16 and 17, which support clamps 18 and 19. The upper surface of the clamp 18 and the lower su face of the clamp 19 are preferably made in the form of curves, 50 so as to prese ve the cu vature of the staves while the pressing is being done. The bar 16 passes through a passage 13 and is guided thereby, so that the turning of the shaft 14 in one direction will raise the clamp 18 di-

55 rectly upward above the slot and will depress

the clamp 19 in the opposite direction, thus |

forcing the two clamps toward each other simultaneously. The bars 17 are preferably connected together by a cross-bar 20 and are capable of swinging backwardly upon their 60 pivots, so as to allow the clamps 19 to be swung to one side of the press in order that the staves can be placed on the machine and removed therefrom. A stop 21 is provided to limit the motion of the arms in one direc- 65 tion.

For operating the shaft it is provided with a segment 22, with which meshes a pinion or segment 23, mounted to oscillate upon a stud 24 and having rigidly connected with it an 70 operating-handle 25. The operation of the two clamps upon the turning of the handle from the position shown in Fig. 1 to an inclined position will be obvious. The position of the parts under the influence of this mo-tion is indicated in Fig. 3. A catch 26 is pro-vided for holding the lever in vertical position. In order to provide for holding the clamps in the position which they assume when the pressure is applied, the segment 22 is provided 80 with a series of teeth 27, and with these teeth a dog 28 engages. This dog is pivotally mounted upon a stud 29, and it is provided with a treadle 30 at the front of the machine and within easy reach of the operator. A spring 85 31 normally holds the treadle in elevated position and the dog in a position ready to engage any of the teeth 27. Therefore as the segment is forced upwardly by the operatinglever the dog will follow it and be ready to en- 90 gage a tooth and prevent the shaft from turning backwardly when the operating-lever is relieved from pressure. By this means the bundle of staves is held in its compressed position while being tied. In order to release 95 the press from the dog, the operating-lever is preferably operated to increase the pressure slightly and allow the dog to be removed from the tooth with which it engages, and then the treadle 30 is pressed upon so as to re- icc move the dog and permit the shaft to return to original position.

By constructing a stave-press according to this principle, whether in the form illustrated or otherwise, several advantages are obtained. 105 The pressure coming both from the bottom and top of the bundle, it takes slack out on both sides, which is an advantage not obtained by those presses which clamp from the bottom only. The curve of the staves is preserved by the fact that the curved clamps are used on both sides and flattening of the staves

is effectually prevented. The leverage is also greatly increased over other forms of presses with which I am familiar, and by the pivoting of the rods 17 and the use of the dog 28 great 5 convenience is attained in the manipulation of the device and of the staves operated upon. The staves are kept in alinement at their ends by means of a plate 31, secured to the uprights by strips 32.

While I have illustrated my invention as especially applicable to slack barrel-stave presses, it will be understood that the invention is not strictly limited to this class of

Having thus described my invention, I 15 claim as new and desire to secure by Letters

1. A press comprising a frame, a shaft journaled on the frame, a pair of clamps connect-20 ed with said shaft, means for oscillating the shaft, comprising a segment rigidly connected with the shaft, a pinion meshing with the segment and oscillatably mounted upon the frame and an operating-lever rigidly connect-25 ed with the pinion, and means for holding said segment, comprising a series of teeth on the segment and a dog adapted to engage said

2. A press comprising a frame, a shaft jour-30 naled thereon, a pair of clamps connected with the shaft, means for oscillating the shaft, comprising a segment and an operating means for the segment, and means for holding the segment, comprising teeth on the 35 segment, a dog mounted on the frame and adapted to engage the teeth, a treadle connected with the dog and means for normally holding the dog in engagement with the teeth.

3. A stave-press comprising a frame hav-40 ing uprights, a shaft journaled on said frame, a pair of arms rigidly connected with said shaft, a rod pivotally connected with each of said arms, a clamp-head rigidly mounted on one of said rods and having an upper curved 45 surface, and a clamp rigidly mounted on the other rod and having a lower surface correspondingly curved, said uprights constituting a stand for a bundle of staves and being adapted to hold the edges of the staves in 50 vertical alinement while said clamps operate

to press the bundle.

4. A stave-press comprising a frame having uprights, a cross-piece connecting said uprights and having a slot, a shaft journaled 55 on said frame, a pair of arms rigidly connected with said shaft, a rod pivotally connected with each of said arms, one of said

rods passing through said slot and the other being free to move about its pivot, a clamp on the first-named rod having an upper 60 curved surface, a clamp on the other rod having a lower surface correspondingly curved, and means for oscillating said shaft; said means comprising a segment rigidly connected with the shaft, a pinion meshing with 65 said segment and oscillatably mounted upon said frame, and an operating-lever rigidly con-

nected with said pinion.

5. A stave-press comprising a frame having uprights, a cross-piece connecting said 70 uprights and having a slot, a shaft journaled on said frame, a pair of arms rigidly connected with said shaft, a rod pivotally connected with each of said arms, one of said rods passing through said slot and the other 75 being free to move about its pivot, a clamp on the first-named rod having an upper curved surface, a clamp on the other rod having a lower surface correspondingly curved, and means for oscillating said shaft; said 80 means comprising a segment rigidly connected with the shaft, a pinion meshing with said segment and oscillatably mounted upon said frame, an operating-lever rigidly connected with said pinion, and means for hold- 85 ing said segment, comprising a series of teeth on the segment and a dog adapted to engage said teeth.

6. A stave-press comprising a frame having uprights, a cross-piece connecting said 90 uprights and having a slot, a shaft journaled on said frame, a pair of arms rigidly connected with said shaft, a rod pivotally connected with each of said arms, one of said rods passing through said slot and the other 95 being free to move about its pivot, a clamp on the first-named rod having an upper curved surface, a clamp on the other rod having a lower surface correspondingly curved, means for oscillating said shaft comprising a 100 segment and an operating means for the segment, and means for holding the segment comprising teeth on the segment, a dog pivotally mounted on the frame and adapted to engage the teeth, a treadle connected with 105 the dog, and a spring for normally holding the dog in engagement with the teeth.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

JOHN B. SCHOFIELD.

Witnesses:

ERNEST J. AMEND, HENRY W. F. MEYER.