

**EUROPEAN PATENT APPLICATION**

Application number: 81305287.5

Int. Cl.<sup>3</sup>: **B 21 B 13/12**  
**B 21 B 1/04**

Date of filing: 06.11.81

Priority: 17.11.80 GB 8036824  
15.06.81 GB 8118349

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Date of publication of application:  
26.05.82 Bulletin 82/21

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Date of deferred publication of search report: 14.07.82

Designated Contracting States:  
AT BE CH DE FR IT LI LU NL SE

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**Rolling mill.**

A triplet mill has a housing structure (1) which defines a chamber (11), a pair of horizontal rolls (13) and two pairs of vertical rolls (17,19) contained within the chamber, each roll having a bearing chock (15,21) assembly on each of its necks and one pair of vertical rolls disposed on each side of the pair of horizontal rolls and, in the direction parallel to the direction of movement (23) of material through the mill, the chock assemblies of the vertical rolls are arranged to abut against the housing structure and the chock assemblies of the horizontal rolls are arranged to abut against the corresponding chocks of the vertical rolls.

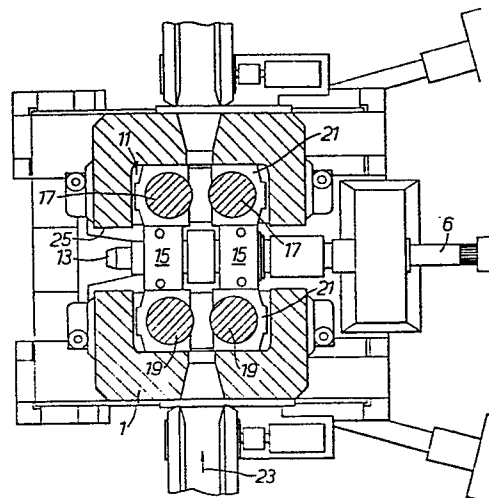


FIG. 3.



DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl. <sup>3</sup> )
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
X	<u>GB - A - 947 007</u> (SCHLOEMANN AG) * claims 1 to 3; fig. 4 * --	1,3,4	B 21 B 13/12 B 21 B 1/04
D,Y	<u>GB - A - 1 390 537</u> (AB METALFORM) * claim 1; fig. 3 * --	1,2	
Y	Patent Abstracts of Japan Vol. 4, No. 147, 16 October 1980 page 113M36 & <u>JP - A - 55 - 100807</u> --	1,2	
Y	<u>GB - A - 1 033 481</u> (CONTUBIND SA) * claim 1; fig. 4 * --	1	
A	<u>GB - A - 1 424 313</u> (AB METALFORM) --		
A	<u>GB - A - 1 422 723</u> (USS ENGINEERS) ----		
			TECHNICAL FIELDS SEARCHED (Int.Cl. <sup>3</sup> )
			B 21 B 1/00 B 21 B 13/00 B 21 B 31/00
			CATEGORY OF CITED DOCUMENTS
			X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons
			&: member of the same patent family, corresponding document
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
Berlin	23-03-1982	SCHLAITZ	