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(21) International Application Number: PCT/US98/08855 (22) International Filing Date: 1 May 1998 (01.05.98) (30) Priority Data: <table border="0" style="width: 100%;"> <tr> <td style="width: 30%;">60/045,354</td> <td style="width: 30%;">2 May 1997 (02.05.97)</td> <td style="width: 40%;">US</td> </tr> <tr> <td>60/048,989</td> <td>9 June 1997 (09.06.97)</td> <td>US</td> </tr> <tr> <td>60/052,042</td> <td>9 July 1997 (09.07.97)</td> <td>US</td> </tr> <tr> <td>60/062,953</td> <td>10 October 1997 (10.10.97)</td> <td>US</td> </tr> <tr> <td>60/073,425</td> <td>2 February 1998 (02.02.98)</td> <td>US</td> </tr> <tr> <td>60/079,446</td> <td>26 March 1998 (26.03.98)</td> <td>US</td> </tr> </table> (71) Applicant: BAKER HUGHES INCORPORATED [US/US]; Suite 1200, 3900 Essex Lane, Houston, TX 77027 (US). (72) Inventors: TUBEL, Paulo; 118 E. Placid Hill, The Woodlands, TX 77381 (US). WILLIAMS, Glynn; Roman House, North- way, Walworth Industrial Estate, Andover, Hampshire SP10 5QD (GB). BIDIGARE, Brian; 3135 Beaver Glen, King- wood, TX 77339 (US). JOHNSON, Michael; 3600 Arbor Creek Lane, Flower Mound, TX 75028 (US). HARRELL, John; 520 Gingerbread Lane, Waxahachie, TX 75165-1606 (US). VOLL, Benn; Apartment 108, 16755 Ella Boulevard, Houston, TX 77090 (US).		60/045,354	2 May 1997 (02.05.97)	US	60/048,989	9 June 1997 (09.06.97)	US	60/052,042	9 July 1997 (09.07.97)	US	60/062,953	10 October 1997 (10.10.97)	US	60/073,425	2 February 1998 (02.02.98)	US	60/079,446	26 March 1998 (26.03.98)	US	(74) Agents: ROWOLD, Carl, A. et al.; Baker Hughes Incorporated, Suite 1200, 3900 Essex Lane, Houston, TX 77027 (US). (81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>Without international search report and to be republished upon receipt of that report.</i>
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(54) Title: MONITORING OF DOWNHOLE PARAMETERS AND TOOLS UTILIZING FIBER OPTICS																				
(57) Abstract <p>The present invention provides systems utilizing fiber optics for monitoring downhole parameters and the operation and conditions of downhole tools. In one system fiber optics sensors are placed in the wellbore to make distributed measurements for determining the fluid parameters including temperature, pressure, fluid flow, fluid constituents and chemical properties. Optical spectrometric sensors are employed for monitoring chemical properties in the wellbore and at the surface for chemical injection systems. Fiber optic sensors are utilized to determine formation properties including resistivity and acoustic properties compensated for temperature effects. Fiber optic sensors are used to monitor the operation and condition of downhole devices including electrical submersible pumps and flow control devices. In one embodiment, a common fluid line is used to monitor downhole parameters and to operate hydraulically-operated devices. Fiber optic sensors are also deployed to monitor the physical condition of power lines supplying high electric power to downhole equipment. A light cell disposed downhole is used to generate electric power in the wellbore, which is used to charge batteries.</p>																				

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MONITORING OF DOWNHOLE PARAMETERS AND TOOLS UTILIZING FIBER OPTICS

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BACKGROUND OF THE INVENTION

1. Field of the Invention

10 This invention relates generally to oilfield operations and more particularly to systems and methods utilizing fiber optics for monitoring wellbore parameters, formation parameters, drilling operations, condition of downhole tools installed in the wellbores or used for drilling such wellbores, for monitoring reservoirs and for monitoring of remedial work.

15 2. Background of the Art

 A variety of techniques have been utilized for monitoring reservoir conditions, estimation and quantities of hydrocarbons (oil and gas) in earth formations, for determination formation and wellbore parameters and form determining the operating or physical condition of
20 downhole tools.

 Reservoir monitoring typically involves determining certain downhole parameters in producing wellbores, such as temperature and pressure placed at various locations in the producing wellbore, frequently over extended time periods. Wireline tools are most commonly utilized to obtain such measurements, which involves shutting down the production for
25 extended time periods to determine pressure and temperature gradients over time.

 Seismic methods wherein a plurality of sensors are placed on the earth's surface and a source placed at the surface or downhole are utilized to obtain seismic data which is then used

Seismic methods wherein a plurality of sensors are placed on the earth's surface and a source placed at the surface or downhole are utilized to obtain seismic data which is then used to update prior three dimensional (3-D") seismic maps. Three dimensional maps updated over time are sometimes referred to as "4-D" seismic maps. The 4-D maps provide useful
5 information about reservoirs and subsurface structure. These seismic methods are very expensive. The wireline methods are utilized at great time intervals, thereby not providing continuous information about the wellbore conditions or that of the surrounding formations.

Permanent sensors, such as temperature sensors, pressure sensors, accelerometers or hydrophones have been placed in the wellbores to obtain continuous information for
10 monitoring wellbores and the reservoir. Typically, a separate sensor is utilized for each type of parameter to be determined. To obtain such measurements from useful segments of each wellbore, which may contain multilateral wellbores, requires using a large number of sensors, which require a large amount of power, data acquisition equipment and relatively large amount of space, which in many cases is impractical or cost prohibitive.

15 In production wells, chemicals are often injected downhole to treat the producing fluids. However, it can be difficult to monitor and control such chemical injection in real time. Similarly, chemicals are typically used at the surface to treat the produced hydrocarbons (i.e. break down emulsions) and to inhibit corrosion. However, it can be difficult to monitor and control such treatment in real time.

20 Formation parameters are most commonly measured by measurement-while-drilling tools during the drilling of the wellbores and by wireline methods after the wellbores have been drilled. The conventional formation evaluation sensors are complex and large in size and thus require large tools. Additionally such sensors are very expensive.

Prior art is also very deficient in providing suitable system and methods for monitoring
25 the condition or health of downhole tools. Tool conditions should be monitored during the

Prior art is also very deficient in providing suitable system and methods for monitoring the condition or health of downhole tools. Tool conditions should be monitored during the drilling process, as the tools are deployed in the wellbore and after deployment, whether during the completion phase or the production phase.

5 The present invention addresses some of the above-described prior deficiencies and provides systems and methods which utilize a variety of fiber optic sensors for monitoring wellbore parameters, formation parameters, drilling operations, condition of downhole tools installed in the wellbores or used for drilling such wellbores, for monitoring reservoirs and for monitoring of remedial work. In some applications, the same sensor is configured to provide
10 more than one measurement. In many instances these sensors are relatively, consume less power and can operate at higher temperatures than the conventional sensors.

SUMMARY OF THE INVENTION

15 The present invention provides fiber optics based systems and methods for monitoring downhole parameters and the condition and operation of downhole tools. The sensors may be permanently disposed downhole. The light source for the fiber optic sensors may be disposed in the wellbore or at the surface. The measurements from such sensors may be processed downhole and/or at the surface. Data may also be stored for use for processing. Certain
20 sensors may be configured to provide multiple measurements. The measurements made by the fiber optic sensors in the present invention include temperature, pressure, flow, liquid level, displacement, vibration, rotation, acceleration, acoustic velocity, chemical species, acoustic field, electric field, radiation, pH, humidity, electrical field, magnetic field, corrosion and

density.

In one system, a plurality of spaced apart fiber optic sensors are disposed in the wellbore to take the desired measurements. The light source and the processor may be disposed in the wellbore or at the surface. Two way communication between the sensors and
5 the processor is provided via fiber optic links or by conventional methods. A single light source may be utilized in the multilateral wellbore configurations. The sensors may be permanently installed in the wellbores during the completion or production phases. The sensors preferably provide measurements of temperature, pressure and flow for monitoring the wellbore production and for performing reservoir analysis.

10

In another system the fiber optic sensors are deployed in a production wellbore to monitor the injection operations, fracturing and faults. Such sensors may also be utilized in the injection well. Controllers are provided to control the injection operation in response to the in-situ or real time measurements.

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In another system, the fiber optic sensors are used to determine acoustic properties of the formations including acoustic velocity and travel time. These parameters are preferably compensated for the effects of temperature utilizing the downhole temperature sensor measurements. Acoustic measurements are use for cross-well tomography and for updating preexisting seismic data or maps.

20

The distributed sensors of this invention find particular utility in the monitoring and control of various chemicals which are injected into the well. Such chemicals are injected downhole to address a large number of known problems such as for scale inhibition and for the pretreatment of the fluid being produced. In accordance with the present invention, a chemical

injection monitoring and control system includes the placement of one or more sensors downhole in the producing zone for measuring the chemical properties of the produced fluid as well as for measuring other downhole parameters of interest. These sensors are preferably fiber optic based and are formed from a sol gel matrix and provide a high temperature, reliable
5 and relatively inexpensive indicator of the desired chemical parameter. The downhole chemical sensors may be associated with a network of distributed fiber optic sensors positioned along the wellbore for measuring pressure, temperature and/or flow. Surface and/or downhole controllers receive input from the several downhole sensors, and in response thereto, control the injection of chemicals into the brothel.

10 The chemical parameters are preferably measured in real time and on-line and then used to control the amount and timing of the injection of the chemicals into the wellbore or for controlling a surface chemical treatment system.

An optical spectrometer may be used downhole to determine the properties of downhole fluid. The spectrometer includes a quartz probe in contact with the fluid. Optical
15 energy provided to the probe, preferably from a downhole source. The fluid properties such as the density, amount of oil, water, gas and solid contents affect the refraction of the light. The refracted light is analyzed to determine the fluid properties. The spectrometer may be permanently installed downhole.

The fiber optic sensors are also utilized to measure formation properties, including
20 resistivity, formation acoustic velocity. Other measurements may include electric field, radiation and magnetic field. Such measurements may be made with sensors installed or placed in the wellbore for monitoring the desired formation parameters. Such sensors are also placed in the drill string, particularly in the bottom hole assembly to provide the desired measurements

during the drilling of the wellbore.

In another system, the fiber optic sensors are used to monitor the health or physical condition and/or the operation of the downhole tools. The measurements made to monitor the tools include one or more of (a) vibration, (b) noise (c) strain (d) stress (e) displacement (f) flow rate (g) mechanical integrity (h) corrosion (i) erosion (j) scale (k) paraffin and (l) hydrate.

Examples of the more important features of the invention have been summarized rather broadly in order that the detailed description thereof that follows may be better understood, and in order that the contributions to the art may be appreciated. There are, of course, additional features of the invention that will be described hereinafter and which will form the subject of the claims appended hereto.

BRIEF DESCRIPTION OF THE DRAWINGS

For a detailed understanding of the present invention, reference should be made to the following detailed description of the preferred embodiments, taken in conjunction with the accompanying drawings, in which like elements have been given like numerals, wherein:

Figure 1 shows a schematic illustration of a multilateral wellbore system and placement of fiber optic sensors according to one embodiment of the present invention.

Figure 2 shows a schematic illustration of a configurations of wellbores using fiber-optic sensor arrangements according to the present invention to: (a) to detect and monitor compressive stresses exerted on wellbore casings and formations; (b) determine the effectiveness of the injection process and in-situ control of the injection operations, and (c)

make acoustic measurements for cross-well tomography and to generate and/or update subsurface seismic maps.

Figure 3 is a schematic illustrating both an injection well and a production well having sensors and flood front running between the wells and loss through unintended fracturing.

5 **Figure 4** is a schematic representation wherein the production wells are located on either side of the injection well.

Figure 5 is a schematic illustration of a chemical injection monitoring and control system utilizing a distributed sensor arrangement and downhole chemical monitoring sensor system in accordance with one embodiment of the present invention;

10 **Figure 6** is a schematic illustration of a fiber optic sensor system for monitoring chemical properties of produced fluids;

Figure 7 is a schematic illustration of a fiber optic sol gel indicator probe for use with the sensor system of **Figure 6**;

15 **Figure 8** is a schematic illustration of a surface treatment system in accordance with the present invention; and

Figure 9 is a schematic of a control and monitoring system for the surface treatment system of **Figure 8**.

20 **Figure 10** is a schematic illustration of a wellbore system wherein a fluid conduit along a string placed in the wellbore is utilized for activating a hydraulically-operated device and for monitoring downhole parameters using fiber optic sensors along its length.

Figure 11 shows a schematic diagram of a producing well wherein a fiber optic cable with sensors is utilized to determine the condition or health of downhole devices and to make

measurements downhole relating to such devices and other downhole parameters.

Figure 12 is a schematic illustration of a wellbore system wherein electric power is generated downhole utilizing a light cell for use in operating sensors and devices downhole.

Figure 13 is a schematic illustration of a wellbore system wherein a permanently
5 installed electrically-operated device is monitored and operated by a fiber optic based system.

Figures 14A and 14B show a method to avoid drilling wellbores too close to or into each other from a common platform utilizing Fiber optic sensor in the drilling string.

Figure 14C is schematic illustration of a bottomhole assembly for use in drilling wellbores that utilizes with a number of fiber-optic sensors for measuring various downhole
10 parameters during drilling of the wellbores.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Figure 1 shows an exemplary main or primary wellbore **12** formed from the surface **14**
15 and lateral wellbores **16** and **18** formed from the main wellbore **18**. For the purpose of explanation, and not as any limitation, the main wellbore **12** is partly formed in a producing formation or pay zone **I** and partly in a non-producing formation or dry formation **II**. The lateral wellbore **16** extends from the main wellbore **12** at a juncture **24** into a second producing formation **III**. For the purposes of illustration, the wellbores herein are shown drilled from
20 land, however, this invention is equally applicable to offshore wellbores. It should be noted that all wellbore configurations shown and described herein are to illustrate the concepts of present invention and shall not be construed to limit the inventions claimed herein.

In one application, a number of fiber optic sensors **40** are place in the wellbore **12**. A

single or a plurality of fiber optic sensors **40** may be used so as to install the desired number of fiber optic sensors **40** in the wellbore **12**. As an example, **Figure 1** shows two serially coupled fiber optic segments **41a** and **41b**, each containing a plurality of spaced apart fiber optic sensors **40**. A light source and detector (LS) **46a** coupled to an end **49** of the segment **41a** is
5 disposed in the wellbore **12** to transmit light energy to the sensors **40** and to receive the reflected light energy from the sensors **40**. A data acquisition and processing unit (TDA) **48a** (also referred to herein as a “processor” or “controller”) may be disposed downhole to control the operation of the sensors **40**, to process downhole sensor signals and data, and to communicate with other equipment and devices, including devices in the wellbores or at the
10 surface (not shown).

Alternatively, a light source **46b** and/or the data acquisition and processing unit **48b** may be place at the surface **14**. Similarly, fiber optic sensor strings **45** may be disposed in other wellbores in the system, such as wellbores **16** and wellbore **18**. A single light source, such as the light source **46a** or **46b** may be utilized for all fiber optic sensors in the various wellbores,
15 such as shown by dotted line **70**. Alternatively, multiple light sources and data acquisition units may be used downhole, at the surface or in combination. Since the same sensor may make different types of measurements, the data acquisition unit **48a** or **48** is programmed to multiplex the measurement. Also different types of sensors may be multiplexed as required. Multiplexing techniques are know in the art and are thus not described in detail herein. The
20 data acquisition unit **46a** may be programmed to control the downhole sensors **40** autonomously or upon receiving command signals from the surface or a combination of these methods.

The sensors **40** may be installed in the wellbores **12**, **16**, and **18** before or after

installing casings in wellbores, such as casing **52** shown installed in the wellbore **12**. This may be accomplished by connecting the strings **41a** and **41b** along the inside of the casing **52**. In one method, the strings **41a** and **41b** may be deployed or installed by robotics devices (not shown). The robotics device would move the sensor strings **41a** and **41b** within the wellbore

5 **12** to the desired location and install them according to programmed instructions provided to the robotics device. The robotics device may also be utilized to replace a sensor, conduct repairs retrieve the sensors or strings to the surface and monitor the operation of downhole sensors or devices and gather data. Alternatively, the fiber optic sensors **40** maybe placed in the casing **52** (inside, wrapped around, or in the casing wall) at the surface while individual

10 casing sections (which are typically about forty-foot long) are joined prior to conveying the casing sections into the borehole. Stabbing techniques for joining casing or tubing sections are known in the art and are preferred over rotational joints because stabbing generally provides better alignment of the end couplings **42** and also because it allows operators to test and inspect optical connections between segments for proper two-way transmission of light energy

15 through the entire string **41**. For coiled tubing applications, the sensors may be wrapped on the outside or placed in conduit inside the tubing. Light sources and data acquisition unit may also be placed in the coiled tubing prior to or after deployment.

Thus, in the system described in **Figure 1**, a plurality of fiber optic sensors **40** are installed spaced apart in one or more wellbores, such as wellbores **12**, **16** and **18**. If desired,

20 each fiber optic sensor **40** can be configured to operate in more than one mode to provide a number of different measurements. The light source **46a**, and data detection and acquisition system **48a** may be placed downhole or at the surface. Although each fiber optic sensor **40** may provide measurements for multiple parameters, such sensors are still relatively small

compared to individual commonly used single measurement sensors, such as pressure sensors, strain gauges, temperature sensors, flow measurement devices and acoustic sensors. This enables making a large number of different types of measurements utilizing relatively small downhole space. Installing data acquisition and processing devices or units **48a** downhole
5 allows making a large number of data computations and processing downhole, avoiding the need of transmitting large amounts of data to the surface. Installing the light source **46a** downhole allows locating the source **46a** close to the sensors **40**, which avoids transmitting light to great distances from the surface thus avoiding loss of light energy. The data from the downhole acquisition system **48a** may be transmitted to the surface by any suitable
10 communication links or method including optical fibers, wire connections, electromagnetic telemetry and acoustic methods. Data and signals may be transmitted downhole using the same communication links. Still in some applications, it may be desirable to locate the light source **46b** and/or the data acquisition and processing system **48b** at the surface. Also, in some cases, it may be more advantageous to partially process data downhole and partially at
15 the surface.

In the present invention, the fiber optic sensors **40** may be configured to provide measurements for temperature, pressure, flow, liquid level displacement, vibration, rotation, acceleration, velocity, chemical species, radiation, pH, humidity, electric fields, acoustic fields and magnetic fields.

20 Still referring to **Figure 1**, any number of conventional sensors, generally denoted herein by numeral **60**, may be disposed in any of the wellbores **12**, **16** and **18**. Such sensors may include sensors for determining resistivity of fluids and formations, gamma rays sensors and hydrophones. The measurements from the fiber optic sensors **40** and sensors **60** may be

combined to determine the various conditions downhole. For example flow measurements from fiber optic sensors and the resistivity measurements from conventional sensors may be combined to determine water saturation or to determine the oil, gas and water content.

Alternatively, the fiber optic sensors may be utilized to determine the same parameters.

5 In one mode, the fiber optic sensors are permanently installed in the wellbores at selected locations. In a producing wellbore, the sensors continuously or periodically (as programmed) provide the pressure and/or temperature and/or fluid flow measurements. Such measurements are preferably made for each producing zone in each of the wellbores. To perform certain types of reservoir analysis, it is required to know the temperature and pressure
10 build rates in the wellbores. This requires measuring the temperature and pressure at selected locations downhole over extended time period after shutting down the well at the surface. In the prior art methods, the well is shut down at the surface, a wireline tool is conveyed in to the wellbore and positioned at one location in the wellbore. The tool continuously measure temperature and pressure and may provide other measurements, such as flow control. These
15 measurements are then utilized to perform reservoir analysis, which may include determining the extent of the hydrocarbon reserves remaining in a field, flow characteristics of the fluid from the producing formations, water content, etc.

The above-described prior art methods do not provide continuous measurements while the well is producing and requires special wireline tools that must be conveyed downhole. The
20 present invention, on the other hand, provides in-situ measurements while the wellbore is producing. The fluid flow information from each zone is used to determine the effectiveness of each producing zone. Decreasing flow rates over time may indicate problems with the flow control devices, such as screens and sliding sleeves, or clogging of the perforations and rock

matrix near the wellbore. This information is used to determine the course of action, which may include further opening or closing sliding sleeves to increase or decrease the production rate, remedial work, such as cleaning or reaming operations, shutting down a particular zone, etc. The temperature and pressure measurements are used to continually monitor each
5 production zone and to update reservoir models. To make measurement for determining the temperature and pressure buildup rates, the wellbores are shut down and making of measurements continues. This does not require transporting wireline tools to the location, which can be very expensive for offshore wellbores and wellbores drilled in remote locations. Further, the in-situ measurements and computed data can be communicated to a central office
10 or to the offices of log and reservoir engineers via satellite. This continuous monitoring of wellbores allows taking relatively quick action, which can significantly improve the hydrocarbon production from the wellbores. The above described measurements may also be taken for non-producing zones, such as zone II, to aid in reservoir modeling, to determine the effect of production from various wellbores on the field in which the wellbores are drilled.
15 Optical spectrometers, as described later may be used to determine the constituents of the formation fluid and certain chemical properties of such fluids. Presence of gas may be detected to prevent blow-outs or to take other actions.

Figure 2 shows a plurality of wellbores **102**, **104** and **106** formed in a field **101** from the earth's surface **110**. The wellbores in **Figure 2** are configured to describe the use of the
20 fiber-optic sensor arrangements according to the present invention to: (a) detect compressive stresses exerted into wellbore casings due to depletion of hydrocarbons or other geological phenomena; (b) determine the effectiveness of injection operations and for in-situ monitoring and control of such operations, and (c) make acoustic measurements for cross-well

tomography and to generate and/or update subsurface seismic maps.

As an example only, and not as any limitation, **Figure 2** shows three wellbores **102**, **104** and **106** formed in a common field or region of interest **101**. For the purpose of illustration, the wellbores **102**, **104** and **106** are shown lined with respective casings **103**, **105** and **107**. Wellbore **102** contains a string **122** of fiber-optic sensors **40**. The signals and data between the downhole sensor strings **122** and the surface **110** are communicated via a two-way telemetry link **126**. The casing **103** may be made by coupling or joining tubulars or casing sections at the surface prior to their insertion into the wellbore **102**. The casing joints are shown by numerals **120a-n**, which as indicated are typically about forty (40) feet apart. Coiled tubing may also be used as the casing.

The wellbore **102** has a production zone **130** from which hydrocarbons are produced via perforations **132** made in the casing **103**. The production zone **130** depletes as the fluid flows from the production zone **130** into the wellbore **102**. If the production rate is high, the rate of fluid depletion in the formations surrounding the production zone **130** may be greater than the rate at which fluids can migrate into the formation to fill the depleted pores. The weight of the formation **138** above the production zone exerts pressure **134** on the zone **130**. If the pressure **134** is greater than what the rock matrix of the zone **130** can support, it starts to collapse, thereby exerting compressive stress on the casing **103**. If the compressive stress is excessive, the casing **103** may break at one or more of the casing joints **102a-n**. In case of the coiled tubing, it may buckle or collapse due to stresses. The stresses can also occur due to natural geological changes, such as shifting of the subsurface strata or due to depletion by other wells in the field **101**.

To detect compressive stresses in the casing **103**, the fiber optic sensors **40** may be

operated in the mode that provides strain gauge type of measurements, which are then utilized to determine the extent of the compressive stress on the casing **103**. Since the sensor string **122** spans several joints, the system can be used to determine the location of the greatest stress in the casing **103** and the stress distribution along any desired section of the casing **103**. This
5 information may be obtained periodically or continuously during the life of the wellbore **102**. Such monitoring of stresses provides early warning about the casing health or physical condition and the condition of the zone **130**. This information allows the operator of the wellbore **102** to either decrease the production from the wellbore **102** or to shut down the wellbore **102** and take remedial measures to correct the problem.

10 The use of the fiber optic sensors to determine the effectiveness of remedial operations, such as fracturing or injection, will be described while referring to wellbores **104** and **106** of **Figure 2**. Wellbore **104** is shown located at a distance " d_1 " from the wellbore **102** and the wellbore **106** at a distance " d_2 " from the wellbore **104**. A string **124** containing a number of spaced apart fiber-optic sensors **40** is disposed in the wellbore **104**. The length of the string
15 **124** and the number of sensors **40** and their spacing depends upon the specific application. The signals and data between the string **124** and a surface equipment **151** are communicated over a two-way telemetry or communications link **128**.

For the purpose of illustration and not as any limitation, the wellbore **106** will be utilized for injection purposes. The wellbore **106** contains perforated zone **160**. The wellbore
20 is plugged by a packer or any other suitable device **164** below the perforations to prevent fluid flow beyond or downhole of the packer **164**. To perform an injection operation, such as for fracturing the formation around the wellbore **106** or to stimulate the production from other wellbores in the field **101**, such as the wellbore **104**, a suitable fluid **166** (such as steam)

migrates toward the wellbore 104 and may create a fluid wall 107a. This causes the pressure across the wellbore 104 and fluid flow from the formation 180 into the wellbore 104 may increase. Fracturing of the formation 180 into the wellbore 104 may increase. Additionally, the fracturing of the formation 180 generates seismic waves, which generate acoustic energy.

5 The fiber optic sensors 40 along with any other desired sensors disposed in the wellbore 104 measure the changes in the pressure, temperature, fluid flow, acoustic signals along the wellbore 104. The sensor measurements (signals) are processed to determine the effectiveness of the injection operations. For example, the change in pressure, fluid flow at the wellbore 104 and the time and amount of injected material can be used to determine the effectiveness of the
10 injection operations. Also, acoustic signals received at the wellbore provide useful information about the extent of fracturing of the rock matrix of formation 180. Also, the acoustic signals received at the wellbore provide useful information about the extent of fracturing of the rock matrix for the formation 100. The acoustic signal analysis is used to determine whether to increase or decrease the pressure of the injected fluids 166 or to terminate the operation. This
15 method enables the operators to continuously monitor the effect of the injection operation in one wellbore, such as the wellbore 106, upon the other wellbores in the field, such as wellbore 104.

The sensor configuration shown in Figure 2 may be utilized to map subsurface formations. In one method, an acoustic source (AS) 170, such as a vibrator or an explosive
20 charge, is activated at the surface 110. The sensors 40 in the wellbores 102 and 104 detect acoustic signals which travel from the source 170 to the sensors 40 through the formation 180. These signals are processed by any of the methods known in the art to map the subsurface formations and/or update the existing maps, which are typically obtained prior to drilling

wellbores, such as wellbores **102** and **104**. Two dimensional or three dimensional seismic maps are commonly obtained before drilling wellbores. The data obtained by the above-described method is used to update such maps. Updating three dimensional or 3D maps over time provides what are referred to in the oil and gas industry as four dimensional or “4D” maps.

- 5 These maps are then used to determine the conditions of the reservoirs, to perform reservoir modeling and to update existing reservoir models. These reservoir models are used to manage the oil and gas production from the various wellbores in the field. The acoustic data obtained above is also utilized for cross-well tomography. Also, the acoustic source **170** may be disposed (activated) within one or more of the wellbores, such as shown by numeral **170** in
- 10 wellbore **104**. The acoustic source is moved to other locations, such as shown by dotted box **170** to take additional measurements. The fiber optic sensors described herein may be permanently deployed in the wellbores.

In another embodiment of the invention relating to fracturing, illustrated schematically in **Figure 3**, downhole sensors measure strain induced in the formation by the injected fluid.

- 15 Strain is an important parameter for avoiding exceeding the formation parting pressure or fracture pressure of the formation with the injected fluid. By avoiding the opening of or widening of natural pre-existing fractures large unswept areas of the reservoir can be avoided. The reason this information is important in the regulation of pressure of the fluid to avoid such activity is that when pressure opens fractures or new fractures are created there is a path of
- 20 much less resistance for the fluid to run through. Since the injection fluid will follow along the path of least resistance it would generally run in the fractures and around areas of the reservoir that need to be swept. This substantially reduces its efficiency. The situation is generally referred to in the art as an “artificially high permeability channel.” Another detriment to such a

condition is the uncontrolled loss of injected fluids. This results in loss of oil due to the reduced efficiency of the sweep and additionally may function as an economic drain due to the loss of expensive fluids.

Figure 3 schematically illustrates the embodiment and the condition set forth above by illustrating an injection well **250** and a production well **260**. Fluid **252** is illustrated escaping via the unintended fracture from the formation **254** into the overlying gas cap level **256** and the underlying water table **261**. The condition is avoided by the invention by using pressure sensors to limit the injection fluid pressure as described above. The rest of the fluid **252** is progressing as it is intended to through the formation **254**. In order to easily and reliably determine what the stress is in the formation **54**, fiber optic acoustic sensors **256** are located in the injection well **250** at various points therein. The acoustic sensors **256** pick up sounds generated by stress in the formation which propagate through the reservoir fluids or reservoir matrix to the injection well. In general, higher sound levels would indicate severe stress in the formation and should generate a reduction in pressure of the injected fluid whether by automatic control or by technician control. A data acquisition system **258** is preferable to render the system extremely reliable and system **258** may be at the surface where it is illustrated in the schematic drawing or may be downhole. Based upon acoustic signals received the system of the invention, preferably automatically, although manually is workable, reduces pressure of the injected fluid by reducing pump pressure. Maximum sweep efficiency is thus obtained.

In yet another embodiment of the invention, as schematically illustrated in **Figure 4**, acoustic generators and receivers are employed to determine whether a formation which is bifurcated by a fault is sealed along the fault or is permeable along the fault. It is

known by one of ordinary skill in the art that different strata within a formation bifurcated by a fault may have some zones that flow and some zones that are sealed; this is the illustration of **Figure 4**. Referring directly to **Figure 4**, injection well **270** employs a plurality of fiber optic sensors **272** and acoustic generators **274** which, most preferably, alternate with increasing
5 depth in the wellbore. In production well **280**, a similar arrangement of sensors **272** and acoustic generators **274** are positioned. The sensors and generators are preferably connected to processors which are either downhole or on the surface and preferably also connect to the associated production or injection well. The sensors **272** can receive acoustic signals that are naturally generated in the formation, generated by virtue of the fluid flowing through the
10 formation from the injection well and to the production well and also can receive signals which are generated by signal generators **274**. Where signal generators **274** generate signals, the reflected signals that are received by sensors **272** over a period of time can indicate the distance and acoustic volume through which the acoustic signals have traveled. This is illustrated in area **A** of **Figure 4** in that the fault line **275** is sealed between area **A** and area **B** on the figure.
15 This is illustrated for purposes of clarity only by providing circles **276** along fault line **275**. The areas of fault line **275** which are permeable are indicated by hash marks **277** through fault line **275**. Since the acoustic signal represented by arrows and semi-curves and indicated by numeral **278** cannot propagate through the area **C** which bifurcates area **A** from area **B** on the left side of the drawing, that signal will bounce and it then can be picked up by sensor **272**. The time
20 delay, number and intensity of reflections and mathematical interpretation which is common in the art provides an indication of the lack of pressure transmissivity between those two zones. Additionally this pressure transmissivity can be confirmed by the detection by said acoustic signals by sensors **272** in the production well **280**. In the drawing, the area directly beneath

area A, indicated as area E, is permeable to area B through fault 275 because the region D in that area is permeable and will allow flow of the flood front from the injection well 270 through fault line 275 to the production well 280. Acoustic sensors and generators can be employed here as well since the acoustic signal will travel through the area D and, therefore, reflection
5 intensity to the receivers 272 will decrease. Time delay will increase. Since the sensors and generators are connected to a central processing unit and to one another it is a simple operation to determine that the signal, in fact, traveled from one well to the other and indicates permeability throughout a particular zone. By processing the information that the acoustic generators and sensors can provide the injection and production wells can run automatically by
10 determining where fluids can flow and thus opening and closing valves at relevant locations on the injection well and production well in order to flush production fluid in a direction advantageous to run through a zone of permeability along the fault.

Other information can also be generated by this alternate system of the invention since the sensors 272 are clearly capable of receiving not only the generated acoustic signals but
15 naturally occurring acoustic waveforms arising from both the flow of the injected fluids as the injection well and from those arising within the reservoirs in result of both fluid injection operations and simultaneous drainage of the reservoir in resulting production operations. The preferred permanent deployment status of the sensors and generators of the invention permit and see to the measurements simultaneously with ongoing injection flooding and production
20 operations. Advancements in both acoustic measurement capabilities and signal processing while operating the flooding of the reservoir represents a significant, technological advance in that the prior art requires cessation of the injection/production operations in order to monitor acoustic parameters downhole. As one of ordinary skill in the art will recognize the cessation

of injection results in natural redistribution of the active flood profile due primarily to gravity segregation of fluids and entropic phenomena that are not present during active flooding operations. This also enhances the possibility of premature breakthrough, as oil migrates to the relative top of the formation and the injected fluid, usually water, migrates to the relative
5 bottom of the formation. Hence, there is a significant possibility that the water will actually reach the production well and thus further pumping of steam or water will merely run underneath the layer of oil at the top of the formation and the sweep of that region would be extremely difficult thereafter.

In yet another embodiment of the invention fiber optics are employed (similar to those
10 disclosed in the U.S. application filed on June 10, 1997 entitled CHEMICAL INJECTION WELL CONTROL AND MONITORING SYSTEM under Attorney docket number 97-1554 and BHI 197-09539-US which is fully incorporated herein by reference) to determine the amount of and/or presence of biofouling within the reservoir by providing a culture chamber within the injection or production well, wherein light of a predetermined wavelength may be
15 injected by a fiber optical cable, irradiating a sample determining the degree to which biofouling may have occurred. As one of ordinary skill in the art will recognize, various biofouling organisms will have the ability to fluoresce at a given wavelength, that wavelength once determined, is useful for the purpose above stated.

Referring back to **Figure 2**, the flood front may also be monitored from the "back"
20 employing sensors 155 installed in the injection well 106. These sensors provide acoustic signals which reflect from the water/oil interface thus providing an accurate picture in a moment in time of the three-dimensional flood front. Taking real time 4D pictures provides an accurate format of the density profile of the formation due to the advancing flood front. Thus,

a particular profile and the relative advancement of the front can be accurately determined by the density profile changes. It is certainly possible to limit the sensors and acoustic generators to the injection well for such a system. However, it is generally more preferable to also introduce sensors and acoustic generators in the production well toward which the front is moving (as described before) thus allowing an immediate double check of the fluid front profile. That is, acoustic generators on the production well will reflect a signal off the oil/water interface and will provide an equally accurate three-dimensional fluid front indicator. The indicators from both sides of the front should agree and thus provides an extremely reliable indication of location and profile. A common processor 151 may be used for processing data from the wells 102-106.

Referring now to **Figure 5**, the distributed fiber optic sensors of the type described above are also well suited for use in a production well where chemicals are being injected therein and there is a resultant need for the monitoring of such a chemical injection process so as to optimize the use and effect of the injected chemicals. Chemicals often need to be pumped down a production well for inhibiting scale, paraffins and the like as well as for other known processing applications and pretreatment of the fluids being produced. Often, as shown in **Figure 5**, chemicals are introduced in an annulus 400 between the production tubing 402 and the casing 404 of a well 406. The chemical injection (shown schematically at 408) can be accomplished in a variety of known methods such as in connection with a submersible pump (as shown for example in U.S. Patent 4,582,131, assigned to the assignee hereof and incorporated herein by reference) or through an auxiliary line associated with a cable used with an electrical submersible pump (such as shown for example in U.S. Patent 5,528,824, assigned to the assignee hereof and incorporated herein by reference).

In accordance with an embodiment of the present invention, one or more bottomhole sensors 410 are located in the producing zone 405 for sensing a variety of parameters associated with the producing fluid and/or interaction of the injected chemical and the producing fluid 407. Thus, the bottomhole sensors 410 will sense parameters relative to the chemical properties of the produced fluid such as the potential ionic content, the covalent content, pH level, oxygen levels, organic precipitates and like measurements. Sensors 410 can also measure physical properties associated with the producing fluid and/or the interaction of the injected chemicals and producing fluid such as the oil/water cut, viscosity and percent solids. Sensors 410 can also provide information related to paraffin and scale build-up, H₂S content and the like.

Bottomhole sensors 410 preferably communicate with and/or are associated with a plurality of distributed sensors 412 which are positioned along at least a portion of the wellbore (e.g., preferably the interior of the production tubing) for measuring pressure, temperature and/or flow rate as discussed above in connection with **Figure 1**. The present invention is also preferably associated with a surface control and monitoring system 414 and one or more known surface sensors 415 for sensing parameters related to the produced fluid; and more particularly for sensing and monitoring the effectiveness of treatment rendered by the injected chemicals. The sensors 415 associated with surface system 414 can sense parameters related to the content and amount of, for example, hydrogen sulfide, hydrates, paraffins, water, solids and gas.

Preferably, the production well disclosed in **Figure 5** has associated therewith a so-called "intelligent" downhole control and monitoring system which may include a downhole computerized controller 418 and/or the aforementioned surface control and monitoring system

414. This control and monitoring system is of the type disclosed in Patent 5,597,042, which is assigned to the assignee hereof and fully incorporated herein by reference. As disclosed in Patent 5,597,042, the sensors in the "intelligent" production wells of this type are associated with downhole computer and/or surface controllers which receive information from the sensors
5 and based on this information, initiate some type of control for enhancing or optimizing the efficiency of production of the well or in some other way effecting the production of fluids from the formation. In the present invention, the surface and/or downhole computers 414, 418 will monitor the effectiveness of the treatment of the injected chemicals and based on the sensed information, the control computer will initiate some change in the manner, amount or
10 type of chemical being injected. In the system of the present invention, the sensors 410 and 412 may be connected remotely or in-situ.

In a preferred embodiment of the present invention, the bottomhole sensors comprise fiber optic chemical sensors. Such fiber optic chemical sensors preferably utilize fiber optic probes which are used as a sample interface to allow light from the fiber optic to interact with
15 the liquid or gas stream and return to a spectrometer for measurement. The probes are typically composed of sol gel indicators. Sol gel indicators allow for on-line, real time measurement and control through the use of indicator materials trapped in a porous, sol gel derived, glass matrix. Thin films of this material are coated onto optical components of various probe designs to create sensors for process and environmental measurements. These probes
20 provide increased sensitivity to chemical species based upon characteristics of the specific indicator. For example, sol gel probes can measure with great accuracy the pH of a material and sol gel probes can also measure for specific chemical content. The sol gel matrix is porous, and the size of the pores is determined by how the glass is prepared. The sol gel process can be

controlled so as to create a sol gel indicator composite with pores small enough to trap an indicator in the matrix but large enough to allow ions of a particular chemical of interest to pass freely in and out and react with the indicator. An example of suitable sol gel indicator for use in the present invention is shown in **Figures 6 and 7**.

5 Referring to **Figures 6 and 7**, a probe is shown at **416** connected to a fiber optic cable **418** which is in turn connected both to a light source **420** and a spectrometer **422**. As shown in **Figure 7**, probe **416** includes a sensor housing **424** connected to a lens **426**. Lens **426** has a sol gel coating **428** thereon which is tailored to measure a specific downhole parameter such as pH or is selected to detect the presence, absence or amount of a particular chemical such as
10 oxygen, H₂S or the like. Attached to and spaced from lens **426** is a mirror **430**. During use, light from the fiber optic cable **418** is collimated by lens **426** whereupon the light passes through the sol gel coating **428** and sample space **432**. The light is then reflected by mirror **430** and returned to the fiber optical cable. Light transmitted by the fiber optic cable is measured by the spectrometer **422**. Spectrometer **422** (as well as light source **420**) may be located either at
15 the surface or at some location downhole. Based on the spectrometer measurements, a control computer **414**, **416** will analyze the measurement and based on this analysis, the chemical injection apparatus **408** will change the amount (dosage and concentration), rate or type of chemical being injected downhole into the well. Information from the chemical injection apparatus relating to amount of chemical left in storage, chemical quality level and the like will
20 also be sent to the control computers. The control computer may also base its control decision on input received from surface sensor **415** relating to the effectiveness of the chemical treatment on the produced fluid, the presence and concentration of any impurities or undesired by-products and the like.

Alternatively a spectrometer may be utilized to monitor certain properties of downhole fluids. The sensor includes a glass or quartz probe, one end or tip of which is placed in contact with the fluid. Light supplied to the probe is refracted based on the properties of the fluid. Spectrum analysis of the refracted light is used to determine the and monitor the properties,
5 which include the water, gas, oil and solid contents and the density.

In addition to the bottomhole sensors 410 being comprised of the fiber optic sol gel type sensors, distributed sensors 412 along production tubing 402 may also include the fiber optic chemical sensors of the type discussed above. In this way, the chemical content of the production fluid may be monitored as it travels up the production tubing if that is desirable.

10 The permanent placement of the sensors 410, 412 and control system 417 downhole in the well leads to a significant advance in the field and allows for real time, remote control of chemical injections into a well without the need for wireline device or other well interventions.

In accordance with the present invention, a novel control and monitoring system is provided for use in connection with a treating system for handling produced hydrocarbons in
15 an oilfield. Referring to **Figure 8**, a typical surface treatment system used for treating produced fluid in oil fields is shown. As is well known, the fluid produced from the well includes a combination of emulsion, oil, gas and water. After these well fluids are produced to the surface, they are contained in a pipeline known as a "flow line." The flow line can range in length from a few feet to several thousand feet. Typically, the flow line is connected directly
20 into a series of tanks and treatment devices which are intended to provide separation of the water in emulsion from the oil and gas. In addition, it is intended that the oil and gas be separated for transport to the refinery.

The produced fluids flowing in the flow line and the various separation techniques which act on these produced fluids lead to serious corrosion problems. Presently, measurement of the rate of corrosion on the various metal components of the treatment systems such as the piping and tanks is accomplished by a number of sensor techniques including weight loss
5 coupons, electrical resistance probes, electrochemical - linear polarization techniques, electrochemical noise techniques and AC impedance techniques. While these sensors are useful in measuring the corrosion rate of a metal vessel or pipework, these sensors do not provide any information relative to the chemicals themselves, that is the concentration, characterization or other parameters of chemicals introduced into the treatment system. These
10 chemicals are introduced for a variety of reasons including corrosion inhibition and emulsion breakdown, as well as scale, wax, asphaltene, bacteria and hydrate control.

In accordance with an important feature of the present invention, sensors are used in chemical treatment systems of the type disclosed in **Figure 8** which monitors the chemicals themselves as opposed to the effects of the chemicals (for example, the rate of corrosion).
15 Such sensors provide the operator of the treatment system with a real time understanding of the amount of chemical being introduced, the transport of that chemical throughout the system, the concentration of the chemical in the system and like parameters. Examples of suitable sensors which may be used to detect parameters relating to the chemicals in the treatment system include the fiber optic sensor described above with reference to **Figures 6 and 7**.
20 Ultrasonic absorption and reflection, laser-heated cavity spectroscopy (LIMS), X-ray fluorescence spectroscopy, neutron activation spectroscopy, pressure measurement, microwave or millimeter wave radar reflectance or absorption, and other optical and acoustic (i.e., ultrasonic or sonar) methods may also be used. A suitable microwave sensor for sensing

moisture and other constituents in the solid and liquid phase influent and effluent streams is described in U.S. Patent No. 5,455,516, all of the contents of which are incorporated herein by reference. An example of a suitable apparatus for sensing using LIBS is disclosed in U.S. Patent No. 5,379,103 all of the contents of which are incorporated herein by reference. An
5 example of a suitable apparatus for sensing LIMS is the LASMA Laser Mass Analyzer available from Advanced Power Technologies, Inc. of Washington, D.C. An example of a suitable ultrasonic sensor is disclosed in U. S. Patent 5,148,700 (all of the contents of which are incorporated herein by reference). A suitable commercially available acoustic sensor is sold by Entech Design, Inc., of Denton, Texas under the trademark MAPS®. Preferably, the sensor is
10 operated at a multiplicity of frequencies and signal strengths. Suitable millimeter wave radar techniques used in conjunction with the present invention are described in chapter 15 of Principles and Applications of Millimeter Wave Radar, edited by N.C. Currie and C.E. Brown, Artech House, Norwood, MA 1987.

While the sensors may be utilized in a system such as shown in **Figure 8** at a variety of
15 locations, the arrows numbered **500**, through **516** indicate those positions where information relative to the chemical introduction would be especially useful.

Referring now to **Figure 9**, the surface treatment system of **Figure 8** is shown generally at **520**. In accordance with the present invention, the chemical sensors (i.e. **500** - **516**) will sense, in real time, parameters (i.e., concentration and classification) related to the
20 introduced chemicals and supply that sensed information to a controller **522** (preferably a computer or microprocessor based controller). Based on that sensed information monitored by controller **522**, the controller will instruct a pump or other metering device **524** to maintain, vary or otherwise alter the amount of chemical and/or type of chemical being added to the

surface treatment system 520. The supplied chemical from tanks 526 can, of course, comprise any suitable treatment chemical such as those chemicals used to treat corrosion, break down emulsions, etc. Examples of suitable corrosion inhibitors include long chain amines or aminodiazolines. Suitable commercially available chemicals include Cronox[®] which is a
5 corrosion inhibitor sold by Baker Petrolite, a division of Baker-Hughes Incorporated, of Houston, Texas.

Thus, in accordance with the control and monitoring system of **Figure 9**, based on information provided by the chemical sensors 500-516, corrective measures can be taken for varying the injection of the chemical (corrosion inhibitor, emulsion breakers, etc.) into the
10 system. The injection point of these chemicals could be anywhere upstream of the location being sensed such as the location where the corrosion is being sensed. Of course, this injection point could include injections downhole. In the context of a corrosion inhibitor, the inhibitors work by forming a protective film on the metal and thereby prevent water and corrosive gases from corroding the metal surface. Other surface treatment chemicals include emulsion breakers
15 which break the emulsion and facilitate water removal. In addition to removing or breaking emulsions, chemicals are also introduced to break out and/or remove solids, wax, etc. Typically, chemicals are introduced so as to provide what is known as a base sediment and water (B.S. and W.) of less than 1%.

In addition to the parameters relating to the chemical introduction being sensed by
20 chemical sensors 500-516, the monitoring and control system of the present invention can also utilize known corrosion measurement devices as well including flow rate, temperature and pressure sensors. These other sensors are schematically shown in **Figure 9** at 528 and 530. The present invention thus provides a means for measuring parameters related to the

introduction of chemicals into the system in real time and on line. As mentioned, these parameters include chemical concentrations and may also include such chemical properties as potential ionic content, the covalent content, pH level, oxygen levels, organic precipitates and like measurements. Similarly, oil/water cut viscosity and percent solids can be measured as well as paraffin and scale build-up, H₂S content and the like. The fiber optic sensors described above may be used to determine the above mentioned parameter downhole.

Figure 10 is a schematic diagram of a wellbore system **600** wherein a common conduit is utilized for operating a downhole hydraulically-operated tool or device and for monitoring one or more downhole parameters utilizing the fiber optics. System **600** includes a wellbore **602** having a surface casing **601** installed a short distance from the surface **604**. After the wellbore **102** has been drilled to a desired depth. A completion or production string **606** is conveyed into the wellbore **602**. The string **606** includes at least one downhole hydraulically-operated device **614** carried by a tubing **608** which tubing may be a drill pipe, coiled tubing or production tubing. A fluid conduit **610** (or hydraulic line) having a desired inner diameter **611** is placed or attached either on the outside of the string **606** (as shown in **Figure 10**) or in the inside of the string in any suitable manner. The conduit **610** is preferably routed at a desired location on the string **606** via a u-joint **612** so as to provide a smooth transition for returning the conduit **610** to the surface **604**. A hydraulic connection **624** is provided from the conduit **610** to the device **614** so that a fluid under pressure can pass from the conduit **610** to the device **614**.

After the string **606** has been placed or installed at a desired depth in the wellbore **602**, an optical fiber **612** is pumped under pressure at the inlet **630a** from a source of fluid **630**. The optical fiber **622** passes through the entire length of the conduit **610** and returns to the surface

604 via outlet 630b. The fiber 622 is then optically coupled to a light source and recorder (or detector) (LS/REC) 640. A data acquisition/signal processor (DA/SP) 642 processes data/signal received via the optical fiber 622 and also controls the operation of the light source and recorder 640.

5 The optical fiber 622 may include a plurality of sensors 620 distributed along its length. Sensors 620 may include temperature sensors, pressure sensors, vibration sensors or any other fiber optic sensor that can be placed on the fiber optic cable 622. Sensors 620 are formed into the cable 622 during the manufacturing of the cable 622. The downhole device 614 may be any downhole fluid-activated device including but not limited to a valve, a choke, a sliding
10 sleeve, a perforating device, and a packer, fluid flow regulation device, or any other completion and/or production device. The device 614 is activated by supplying fluid under pressure through the conduit 610. In the embodiment shown herein, the line 610 receives fiber optic cable 622 throughout its length and is connected to surface instrumentation 640 and 642 for distributed measurements of downhole parameters along its length. The line 610 may be
15 arranged downhole along the string 606 in a V or other convenient shape. Alternatively, the line 610 may terminate at the device 614 and/or continue to a second device (not shown) downhole. the fiber optic sensors also may be disposed on the line in any other suitable manner such as wrapping them on the outside of the conduit 610. In the present invention, a common line is thus used to control a hydraulically-controlled device and to monitor one or more
20 downhole parameters along the line.

During the completion of the wellbore 602, the sensors 620 provide useful measurements relating to their associated downhole parameters and the line 606 is used to actuate a downhole device. The sensors 620 continue to provide information about the

downhole parameters over time.

Figure 11 shows a schematic diagram of a producing well **702** that preferably has two electric submersible pumps ("ESP") **714**, one for pumping the oil/gas **706** to the surface **703** and the other to pump any separated water back into a formation. The formation fluid **706** flows from a producing zone **708** into the wellbore **702** via perforations **707**. Packers **710a** and **710b** installed below and above the ESP **714** force the fluid **706** to flow to the surface **703** via pumps ESP **714**. An oil water separator **750** separates the oil and water and provide them to their respective pumps **714a-714b**. A choke **752** provides desired back pressure. An instrument package **760** and pressure sensor is installed in the pump string **718** to measure related parameters during production. The present invention utilizes optical fiber with embedded sensors to provide measurements of selected parameters, such as temperature, pressure, vibration, flow rate as described below. ESP's **714** use large amounts of electric power which is supplied from the surface via a power cable **724**. Such cables often tend to corrode an/or overheated. Due to the high power being carried by the cable **724**, electrical sensors are generally not placed on or along side the cable **724**.

In one embodiment of the present invention as shown in **Figure 11**, a fiber optic cable **722** carrying sensors **720** is placed along the power cable **724**. The fiber optic cable **702** may also be extended below the ESP's **714** to replace conventional sensors in the instrumentation package **760** and to provide control signals to the downhole device or processors as described earlier. In one application, the sensors **720** measure vibration and temperature of the ESP **714**.

It is desirable to operate the ESP at a low temperature and without excessive vibration. The ESP **714** speed is adjusted so as to maintain one or both such parameters below their predetermined maximum value or within their respective predetermined ranges. The fiber optic

sensors are used in this application to continuously or periodically determine the physical condition (health) of the ESP. The fiber optic cable 722 may be extended or deployed below the ESP at the time of installing the production string 718 in the manner described with respect to **Figure 10**. It should be obvious that the use of the ESP is only one example of the
5 downhole device that can be used for the purposes of this invention. The present invention may be used to continuously measure downhole parameters, to monitor the health or condition of downhole devices and to control downhole devices. Any suitable device may be utilized for this purpose including, sliding sleeves, packers, flow control devices etc.

Figure 12 shows a wellbore 802 with a production string 804 having one or more
10 electrically-operated or optically-operated devices, generally denoted herein by numeral 850 and one or more downhole sensors 814. The string 804 includes batteries 812 which provide electrical power to the devices 850 and sensors 814. The batteries are charged by generating power downhole by turbines (not shown) or by supplying power from the surface via a cable (not shown).

15 In the present invention a light cell 810 is provided in the string 804 which is coupled to an optical fiber 822 that has one or more sensors 820 associated therewith. A light source 840 at the surface provides light to the light cell 810 which generates electricity which charges the downhole batteries 812. The light cell 810 essentially trickle charges the batteries. In many applications the downhole devices, such as devices 850, are activated infrequently. Trickle
20 charging the batteries may be sufficient and thus may eliminate the use of other power generation devices. In applications requiring greater power consumption, the light cell may be used in conjunction with other conventional power generation devices.

Alternatively, if the device 850 is optically-activated, the fiber 822 is coupled to the

device **850** as shown by the dotted line **822a** and is activated by supplying optical pulses from the surface unit **810**. Thus, in the configuration of **Figure 12**, a fiber optics device is utilized to generate electrical energy downhole, which is then used to charge a source, such as a battery, or operate a device. The fiber **822** is also used to provide two-way communication between
5 the DA/SP **842** and downhole sensors and devices.

Figure 13 shows a schematic of a wellbore system **900** wherein a permanently installed electrically-operated device is monitored and controlled by a fiber optic based system. The system **900** includes a wellbore **902** and an electrically-operated device **904** installed at a desired depth, which may be a sliding sleeve, a choke, a fluid flow control device, etc. An
10 control unit **906** controls the operation of the device **904**. A production tubing **910** installed above the device **904** allows formation fluid to flow to the surface **901**. During the manufacture of the string **911** that includes the device **904** and the tubing **910**, a conduit **922** is clamped along the length of the tubing **910** with clamps **921**. An optical coupler **907** is provided at the electrical control unit **906** which can mate with a coupler fed through the
15 conduit **922**.

Either prior to or after placing the string **910** in the wellbore **902**, a fiber optic cable **921** is deployed in the conduit **922** so that a coupler **922a** at the cable **921** end would couple with the coupler **907** of the control unit **906**. A light source **990** provides the light energy to the fiber **922**. A plurality of sensors **920** may be deployed along the fiber **922** as described
20 before. A sensor preferably provided on the fiber **922** determines the flow rate of formation fluid **914** flowing through the device **904**. Command signals are sent by DA/SP **942** to activate the device **904** via the fiber **922**. These signals are detected by the control unit **906**, which in turn operate the device **904**. This, in the configuration of **Figure 13**, fiber optics is used to

provide two way communication between downhole devices, sensors and a surface unit and to operate the downhole devices.

Figures 14A and 14B show a method monitoring the location of prior wells during drilling of a wellbore so as to avoid drilling the wellbore too close to or into the existing wellbores. Several wellbores are sometimes drilled from a rig at a single location. This is a common practice in offshore drilling because moving large platforms or rigs is not practical. Often, thirty to forty wellbores are drilled from a single location. A template is used to define the relative location of the wells at the surface. **Figures 14A and 14B** show wellbores **1004-1008** drilled from a common template **1005**. The template **1005** shows openings **1004a**, **1006a**, and **1008a** as surface locations for the wellbores **1004**, **1006** and **1008** respectively. Locations of all other wellbores drilled from the template **1005** are referred to by numeral **1030**. **Figure 14B** also shows a lateral or branch wellbore **1010** being drilled from the wellbore **1004**, by a drill bit **1040**. The wellbore **1008** is presumed to be drilled before wellbores **1004** and **1010**. For the purposes of this example, it is assumed that the driller wishes to avoid drilling the wellbore **1010** too close to or onto the wellbore **1008**. Prior to drilling the wellbore **1010**, a plurality of fiber optic sensors **40** are disposed in the wellbore **1008**. The vibrations of the drill bit **1040** during drilling of the wellbore **1010** generate acoustic energy, which travels to the wellbore **1008** by a processor of the kind described earlier. The sensors **40** in the well bore **1008** detect acoustic signals received at the well bore **1008**. The received signals are processed and analyzed to determine the distance of the drill bit from the wellbore **1008**. The travel time of the acoustic signals from the drill bit **1040** to the sensors **40** in the wellbore **1008** provides relatively accurate measure of such distance. The fiber optic temperature sensor measurements are preferably used to correct or compensate the travel time

or the underlying velocity for the effects of temperature. The driller can utilize this information to ensure that the wellbore 1010 is being drilled at a safe distance from the wellbore 1008, thereby avoiding drilling it too close or into the wellbore 1008.

The fiber optic sensors described above are especially suitable for use in drill strings
5 utilized for drilling wellbores. For the purposes of this invention, a "drill string" includes a drilling assembly or bottom hole assembly ("BHA") carried by a tubing which may be drill pipe or coiled tubing. A drill bit is attached to the BHA which is rotated by rotating the drill pipe or by a mud motor. **Figure 14C** shows a bottomhole assembly 1080 having the drill bit 1040 at one end. The bottomhole assembly 1080 is conveyed by a tubing 1062 such as a drill pipe or a
10 coiled-tubing. A mud motor 1052 drives the drill bit 1040 attached to the bottom hole end of the BHA. A bearing assembly 1055 coupled to the drill bit 1040 provides lateral and axial support to the drill bit 1040. Drilling fluid 1060 passes through the drilling assembly 1080 and drives the mud motor 1052, which in turn rotates the drill bit 1040.

As described below, a variety of fiber optic sensors are placed in the BHA 1080, drill
15 bit 1040 and the tubing 1082. Temperature and pressure sensors T4 and P5 are placed in the drill bit for monitoring the condition of the drill bit 1040. Vibration and displacement sensors V1 monitor the vibration of the BHA and displacement sensors V1 monitor the lateral and axial displacement of the drill shaft and that of the BHA. Sensors T1-T3 monitor the temperature of the elastomeric stator of the mud motor 1052, while the sensors P1-P4 monitor
20 differential pressure across the mud motor, pressure of the annulus and the pressure of the fluid flowing through the BHA. Sensors V1-V2 provide measurements for the fluid flow through the BHA and the wellbore. Additionally a spectrometric sensors S1 of the type described above may be placed in a suitable section 1050 of the BHA to measure the fluid and chemical

properties of the wellbore fluid. Fiber optic sensor **R1** is used to detect radiation. Acoustic sensors **S1-S2** may be placed in the BHA for determining the acoustic properties of the formation. Additionally sensors, generally denoted herein as **S** may be used to provide measurements for resistivity, electric field, magnetic field and other measurements that can be
5 made by the fiber optic sensors. A light source **LS** and the data acquisition and processing unit **DA** are preferably disposed in the BHA. The processing of the signals is preferably done downhole, but may be done at the surface. Any suitable two way communication method may be used to communicate between the BHA and the surface equipment, including optical fibers. The measurements made are utilized for determining formation parameters of the kind
10 described earlier, fluid properties and the condition of the various components of the drill string including the condition of the drill bit, mud motor, bearing assembly and any other component part of the drilling assembly.

While foregoing disclosure is directed to the preferred embodiments of the invention, various modifications will be apparent to those skilled in the art. It is intended that all
15 variations within the scope and spirit of the appended claims be embraced by the foregoing disclosure.

WHAT IS CLAIMED IS:

1. A system for monitoring a downhole production fluid parameter, comprising:
 - (a) an optical spectrometer in a wellbore, said optical spectrometer making measurements for the production parameter in response to the supply of optical
5 energy to the spectrometer; and
 - (b) a source of optical energy providing the optical energy to the optical spectrometer.
2. The tool of claim 1 wherein the spectrometer provides signals responsive to a
10 downhole parameter which is one of (a) presence of gas in a fluid, (b) presence of water in a fluid, (c) amount of solids in fluid, (d) density of a fluid, (e) constituents of a downhole fluid, and (f) chemical composition of a fluid.
3. The system of claim 1 wherein the optical spectrometer is permanently deployed in the
15 wellbore.
4. The system of claim 1 wherein the source of optical energy is located in the wellbore.
5. The system of claim 1 wherein the optical spectrometer is located in a drill string and
20 makes the measurements during drilling of the wellbore.
6. The system of claim 1 further comprising a processor determining the downhole parameter utilizing the measurements from the optical spectrometer.

7. The system of claim 6 wherein the processor processes data at least in part downhole.

8. A system for determining an acoustic property of a subsurface formation, comprising:

- 5 (a) an acoustic fiber optic sensor in a wellbore providing measurements of an acoustic property of the formation surrounding the wellbore;
- (b) a fiber optic temperature sensor in the wellbore for determining the temperature of the formation; and
- (c) a processor determining from the acoustic sensor measurements the acoustic
10 property of the formation that is compensated for temperature effects utilizing the temperature sensor measurements.

9. The system of claim 8 wherein the acoustic property is one of (a) acoustic velocity of the formation, and (b) travel time of an acoustic wavefront in the formation.

15

10. The system of claim 8 wherein the processor processes the measurements at least in part downhole.

11. The system of claim 8 wherein the acoustic sensor is one of (a) permanently
20 installed in the wellbore and (b) carried by a measurement-while drilling tool taking said measurements during drilling of the wellbore.

12. A system for determining resistivity of a subsurface formation, comprising:

- (a) a fiber optic sensor in a wellbore providing measurements for resistivity of the formation surrounding the wellbore; and
- (b) a processor determining from the fiber optic sensor measurements the resistivity of the formation surrounding the wellbore.

13. The system of claim 12 wherein the fiber optic sensor is disposed in one of (a) on a measurement-while-drilling tool taking said measurements during drilling of the wellbore and (b) permanently installed in the wellbore.

14. The system of claim 12 wherein the processor processes the measurements at least in part downhole.

15. A system for determining a formation parameter of a subsurface formation, comprising:

- (a) a fiber optic sensor in a wellbore providing measurements for determining a parameter selected from a group consisting of electric field, radiation and magnetic field; and
- (b) a processor determining from the fiber optic sensor measurements the selected parameter.

16. The system of claim 15 wherein the fiber optic sensor is one of (a) permanently installed in the wellbore and (b) carried by a measurement-while drilling tool taking said measurements during drilling of the wellbore.

17. A downhole tool monitoring system, comprising:

- (a) a tool in the wellbore; and
- (b) a fiber optic sensor in a wellbore providing measurements for an operating
5 parameter of the tool.

18. The system of claim 17 wherein the operating parameter is one of (a) vibration, (b) noise (c) strain (d) stress (e) displacement (f) flow rate (g) mechanical integrity (h) corrosion (i) erosion (j) scale (k) paraffin (l) hydrate, (m) displacement, (n) temperature, (o) pressure, (p)
10 acceleration, and (q) stress.

19. The system of claim 1 wherein the fiber optic sensor is one of (a) vibration sensor (b) strain sensor (c) chemical sensor (e) optical spectrometer sensor and (f) flow rate sensor, (g) temperature sensor, and (h) pressure sensor.

15

20. The system of claim 17 wherein the downhole tool is one of a flow control device, packer, sliding sleeve, screen, mud motor, drill bit, bottom hole assembly, coiled tubing and casing.

20 21. A method of monitoring chemical injection into a surface treatment system of an oilfield well, comprising:

- (a) injecting one or more chemicals into the treatment system for the treatment of fluids produced in the oilfield well; and

- (b) sensing at least one chemical property of the fluid in the treatment system using at least one fiber optic chemical sensor associated with the treatment system.

22. The method of claim 21 wherein the fiber optic chemical sensor is one of (a) a probe
5 that includes a sol gel and (b) an optical spectrometer that provides refracted light indicative of the chemical property of the fluid.

23. A measurement-while drilling ("MWD") tool for use in drilling of a wellbore, comprising:

- 10 (a) at least one fiber optic sensor carried by the tool providing measurements responsive to one or more downhole parameters of interest during drilling of the wellbore;
- (b) a light source in the tool providing light energy to the at least one fiber optic sensor for taking sid measurements; and
- 15 (c) a processor determining from said measurements the one or more parameters of interest at least in part downhole.

24 The tool of claim 23 wherein the at least one fiber optic sensor includes at least one of
(a) a fluid flow rate sensor, (b) a vibration sensor, (d) a spectrometer, (e) sensor that determines
20 a chemical property of the fluid, (f) a density measuring sensor, (g) resistivity measuring sensor,
(h) a plurality of distributed pressure sensors, (i) a temperature sensor, (j) a pressure sensor, (k)
a strain gauge, (l) a hydrophone, (m) a plurality of distributed pressure sensors, (n) a plurality
of distributed temperature sensors, (o) an accelerometer, and (p) an acoustic sensor.

25. The tool of claim 23 wherein the one or more parameters of interest include at least one of (a) fluid flow rate, (b) flow of fluid through the tool, (c) vibration, (d) composition of wellbore fluid, (e) constituents of fluid in the wellbore, (f) constituents of the formation fluid, 5 (g) water content in the formation fluid, (h) presence of gas in the formation fluid (i) fluid density (j) a physical condition of the tool (k) a formation evaluation property, (l) resistivity, (m) temperature gradient, and (n) pressure gradient.

26. The tool of claim 23 wherein the at least one fiber optic sensor includes a set of fiber 10 optic sensors spaced along a fiber optic string.

27. The tool of claim 26 wherein at last some of the sensors are configured to provide measurements for more than one downhole parameters.

15 28. The tool of claim 23 wherein the at least one fiber optic sensor includes a set of sensors and the processor multiplexes between such sensors according to programmed instructions provided to the processor to obtain measurements of the desired parameters of interest.

29. The tool of claim 23 further comprising a mud motor, said mud motor having a rotor 20 rotating in an elastomeric stator upon the supply of a fluid under pressure to the mud motor.

30. The tool of claim 29 wherein the at least one fiber optic sensor includes a plurality of fiber optic temperature sensors in the mud motor for measuring the temperature of the

elastomeric stator, thereby providing an operating condition of the stator.

31. The tool of claim 30 wherein the processor provides signals for adjusting supply of the fluid under pressure to the mud motor so as to maintain the temperature of the stator at a
5 desired value.

32. A method of monitoring and controlling an injection operation, comprising:

- (a) locating in a production well a plurality of distributed fiber optic sensors;
- (b) injecting a fluid in an injection well formed spaced apart from the production
10 wellbore;
- (b) determining from the fiber optic sensor measurements a parameter of the formation between the production well and the injection well; and
- (c) controlling the injection of the fluid in response to the determined parameter.

15 33. A downhole injection evaluation system comprising:

- (a) at least one sensor permanently disposed in an injection well for sensing at least one parameter associated with injecting of a fluid into a formation.

34. A downhole injection evaluation system as claimed in claim 33 wherein said system
20 further includes an electronic controller operably connected to said at least one downhole sensor.

35. A downhole injection evaluation system as claimed in claim 34 wherein said at least one downhole sensor is operably connected to at least one production well sensor to provide said electronic controller, operably connected to said at least one downhole sensor and to said at least one production well sensor, with information from both sides of a fluid front moving
5 between said injection well and said production well.

36. A system for optimizing hydrocarbon production comprising:

- (a) a production well;
- (b) an injection well, said production well and said injection well being data
10 transmittably connected; and
- (c) at least one sensor located in either of said injection well and said production well, said at least one sensor being capable of sensing at least one parameter associated with an injection operation, said sensor being operably connected to a controller for controlling injection in the
15 injection well.

37. A method for avoiding injection induced unintentional fracture growth comprising:

- (a) providing at least one acoustic sensor in an injection well;
- (b) monitoring said at least one sensor; and
- 20 (c) varying pressure of a fluid being injected to avoid a predetermined threshold level of acoustic activity received by said at least one sensor.

38. A method for enhancing hydrocarbon production wherein at least one injection well and an associated production well include at least one sensor and at least one flow controller comprising providing a system capable of monitoring said at least one sensor in each of said wells and controlling said at least one flow controller in each of said wells in response thereto
5 to optimize hydrocarbon production.

39. A method of making measurements in a wellbore, comprising:

- (a) locating at least one fiber-optic sensor in the wellbore, said sensor providing measurements responsive to one or more downhole parameters;
- 10 (b) locating a light source in the wellbore, said light source providing light energy to the at least one fiber optic sensor for making the measurements; and
- (c) processing the fiber optic sensor measurements and computing therefrom the one or more downhole parameters.

15 40. The method according to claim 39, wherein the downhole parameters include at least one of (a) fluid flow rate, (b) flow of fluid through the tool, (c) vibration, (d) composition of wellbore fluid, (e) constituents of fluid in the wellbore, (f) constituents of the formation fluid, (g) water content in the formation fluid, (h) presence of gas in the formation fluid (i) fluid density (j) a physical condition of the tool (k) a formation evaluation property, (l) resistivity,
20 (m) temperature gradient, (n) pressure gradient, and (o) seismic response of induced acoustic energy.

41. A method of avoiding drilling into preexisting wellbore, comprising:
- drilling a wellbore with a drilling assembly carrying a drill bit wherein the drill bit induces acoustic energy into subsurface formations;
 - providing at least one fiber optic acoustic sensor in the preexisting wellbore for
 - 5 detecting acoustic energy generated by the drill bit;
 - determining from the detected signals location of the drill bit relative to the preexisting wellbore; and
 - drilling the wellbore a desired distance from the preexisting wellbore thereby avoiding drilling the wellbore into the preexisting wellbore.

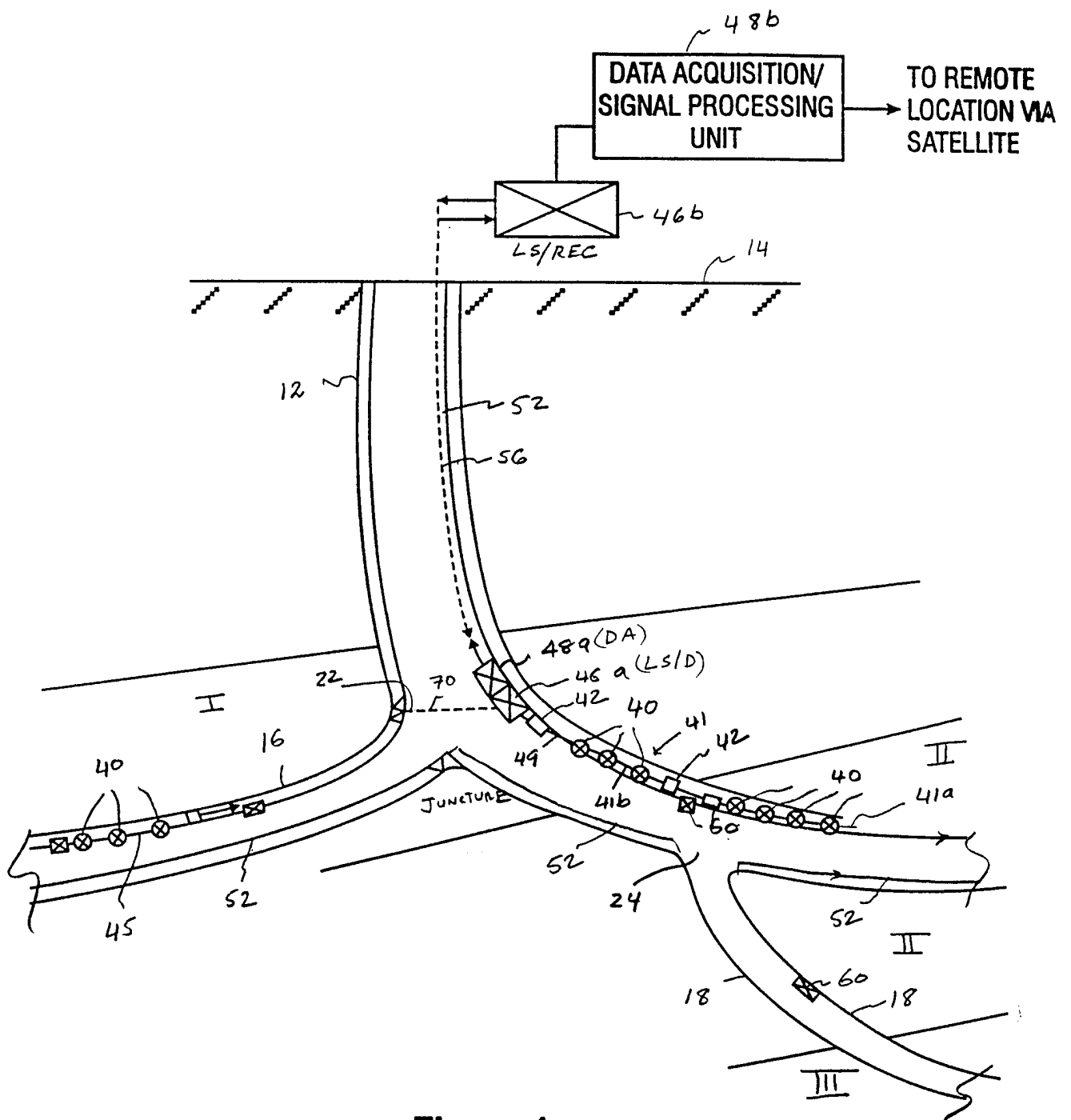


Figure 1

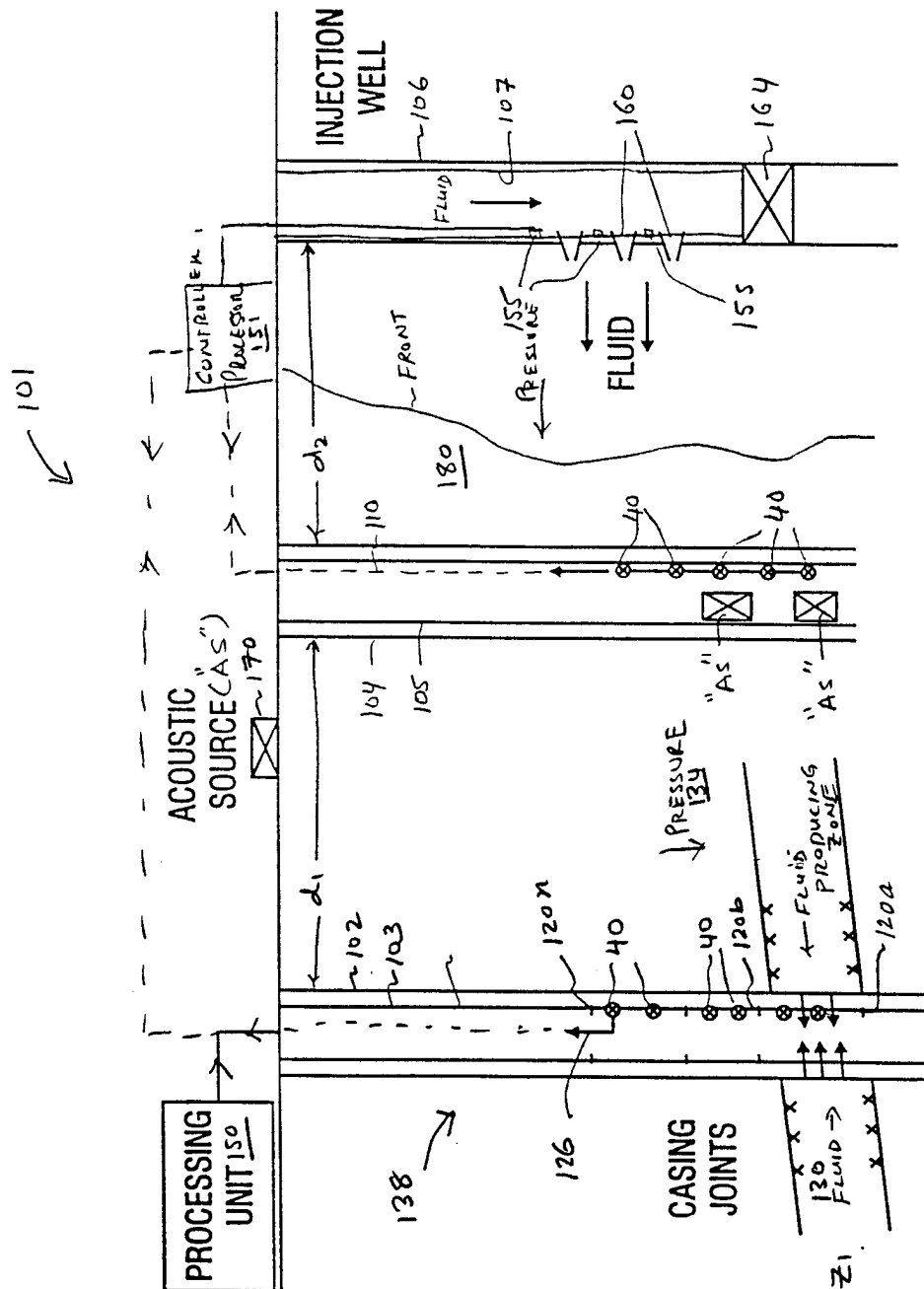


Figure 2

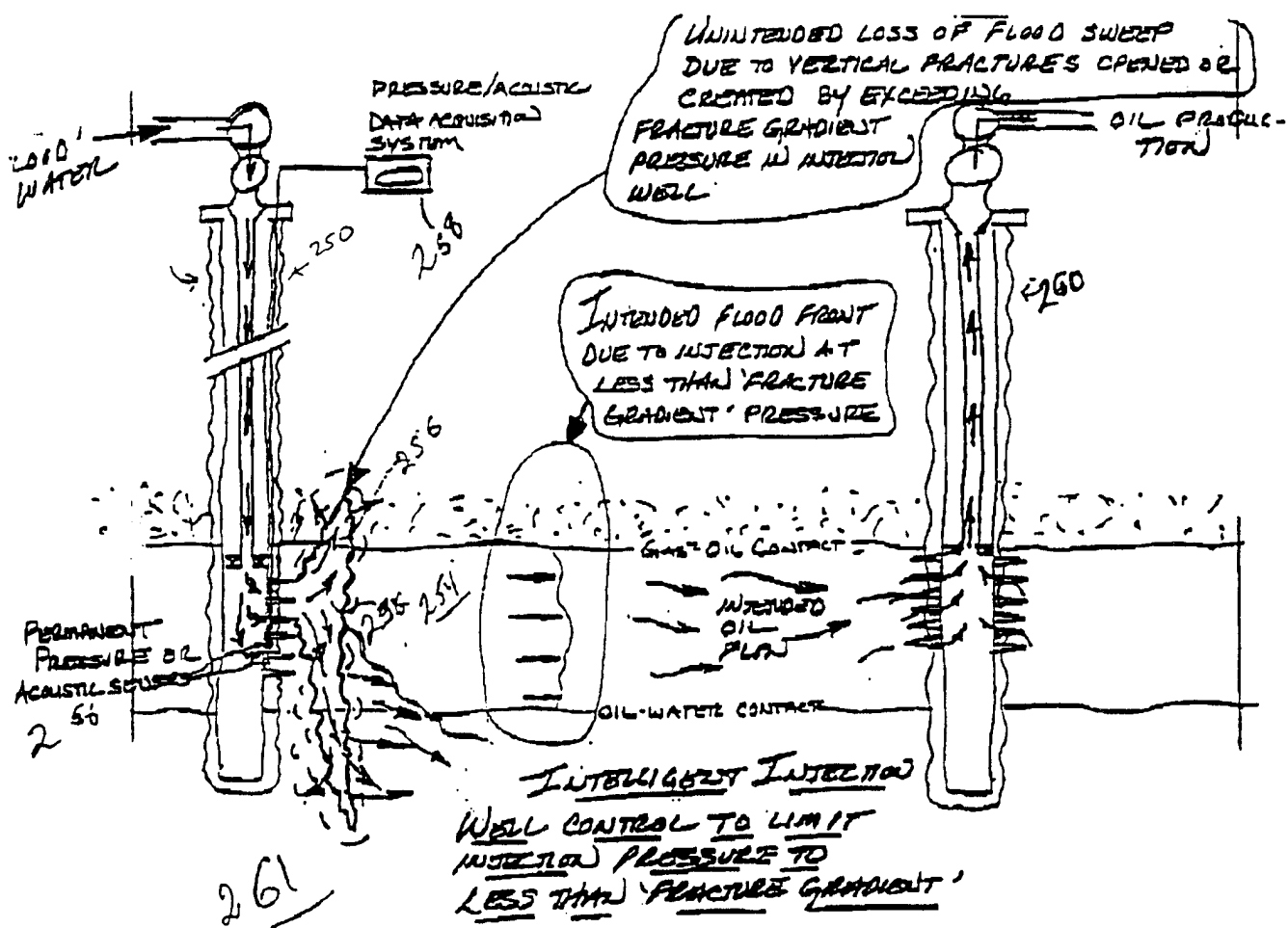
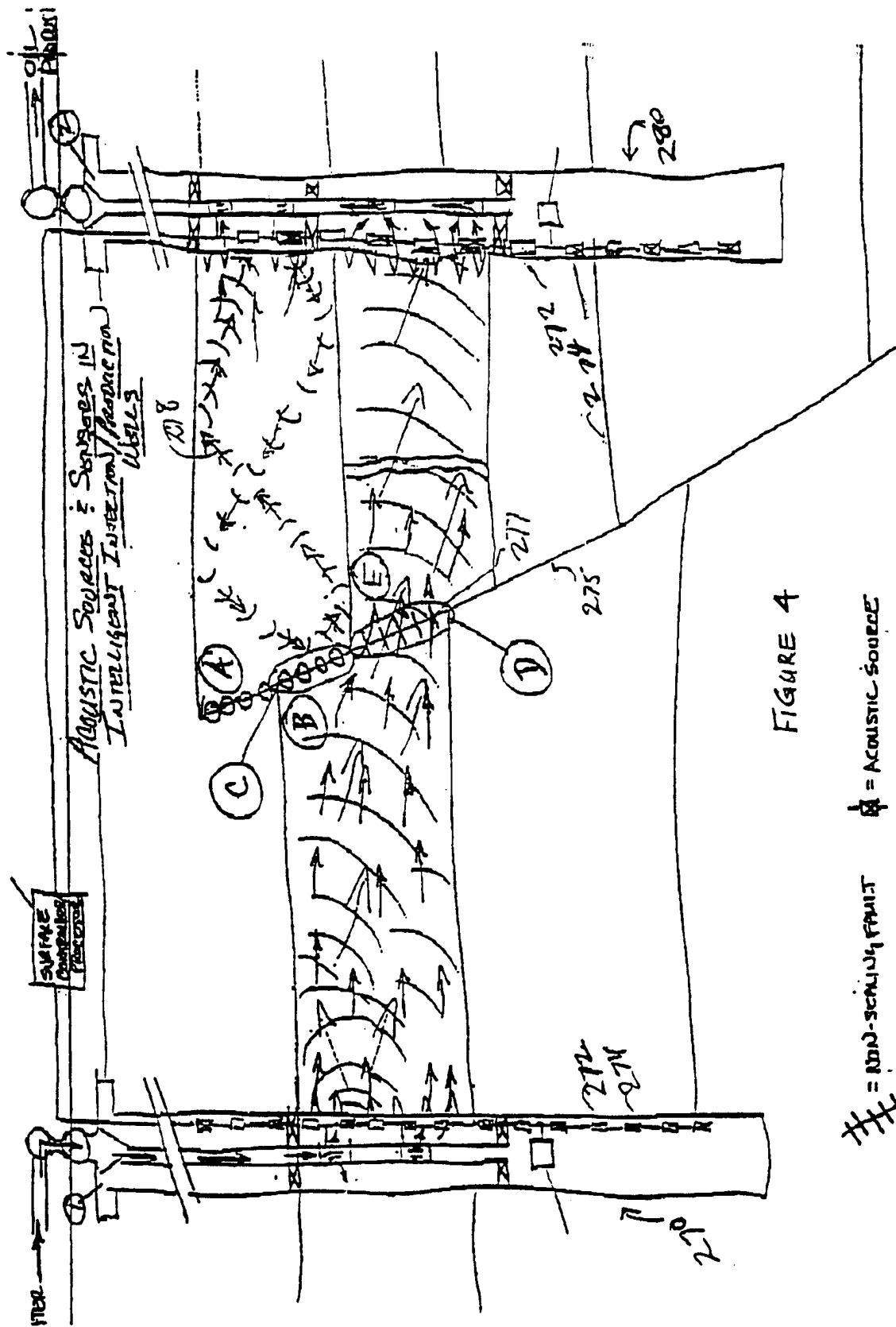
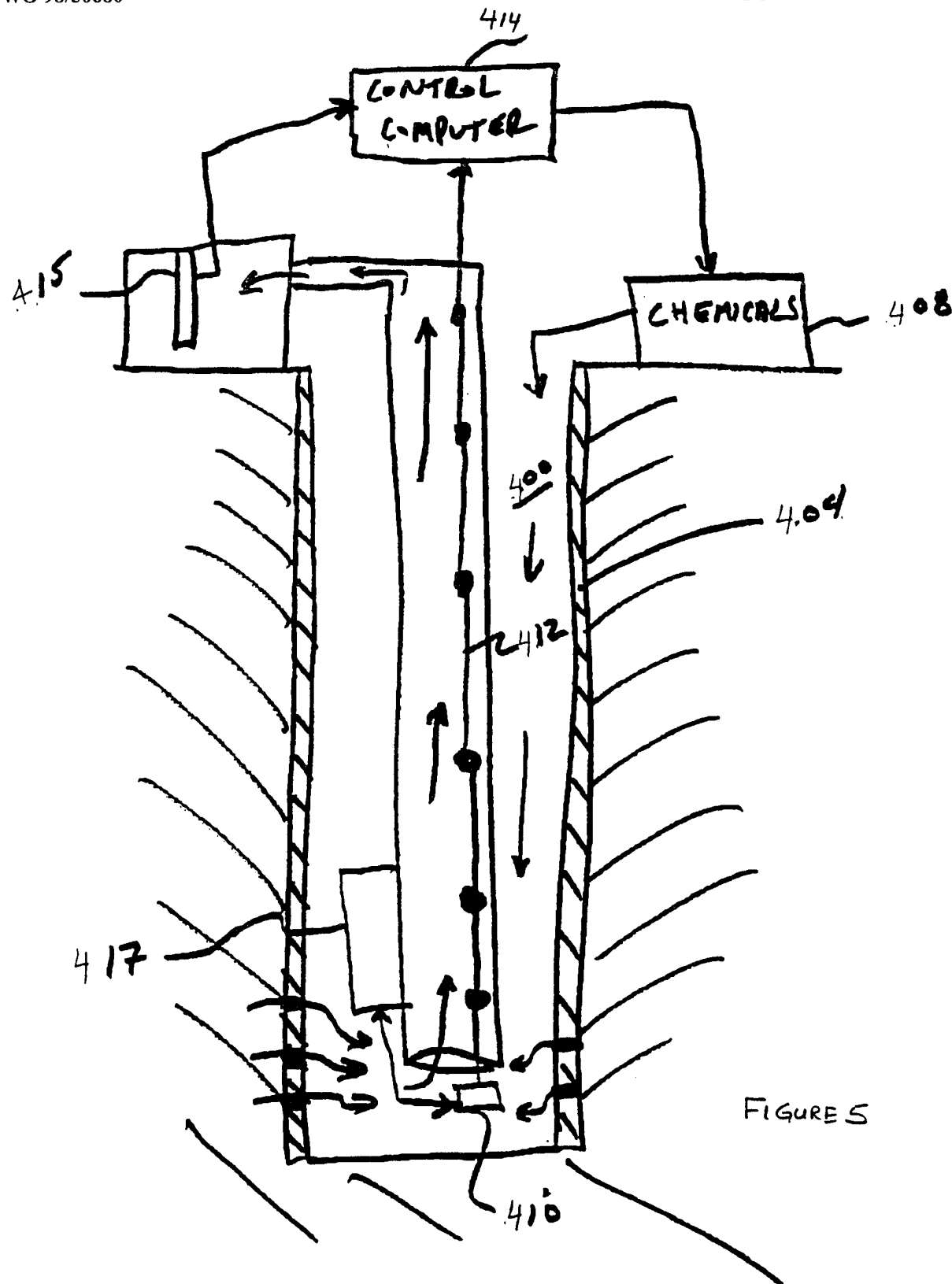
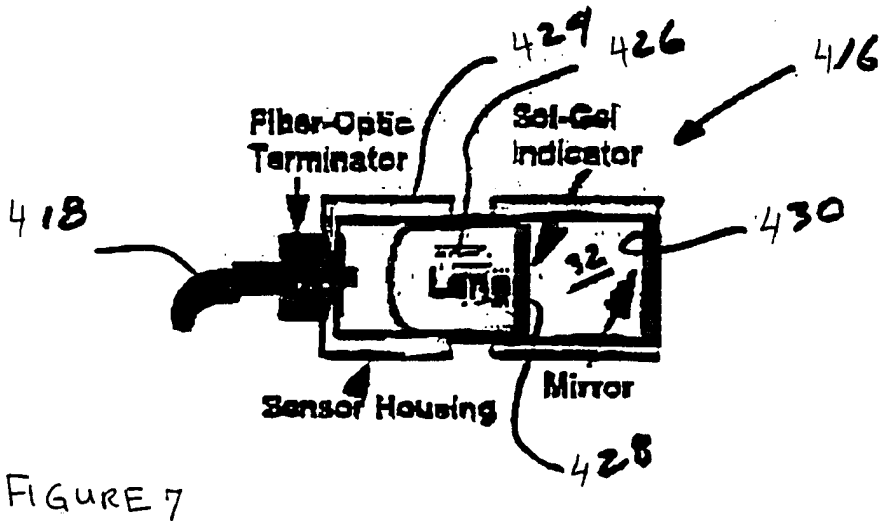
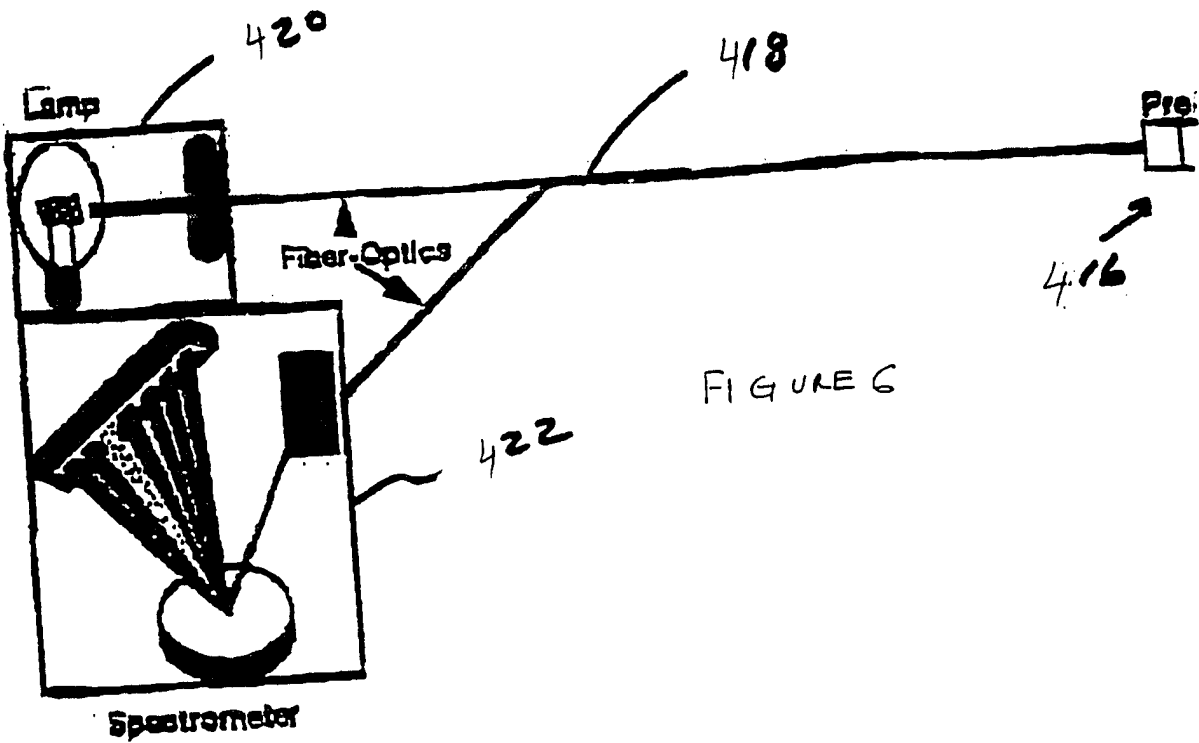


FIGURE 3







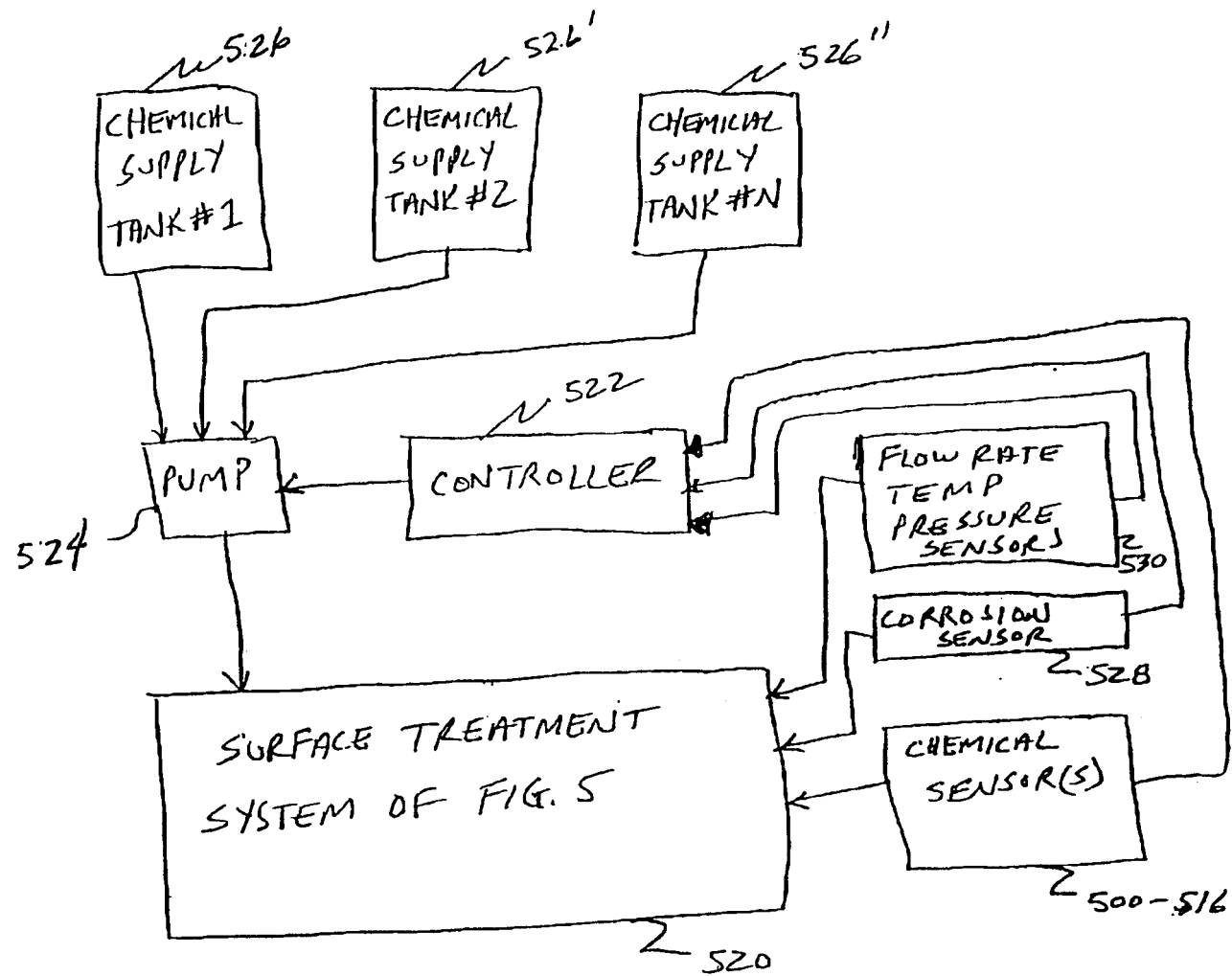


FIGURE 8

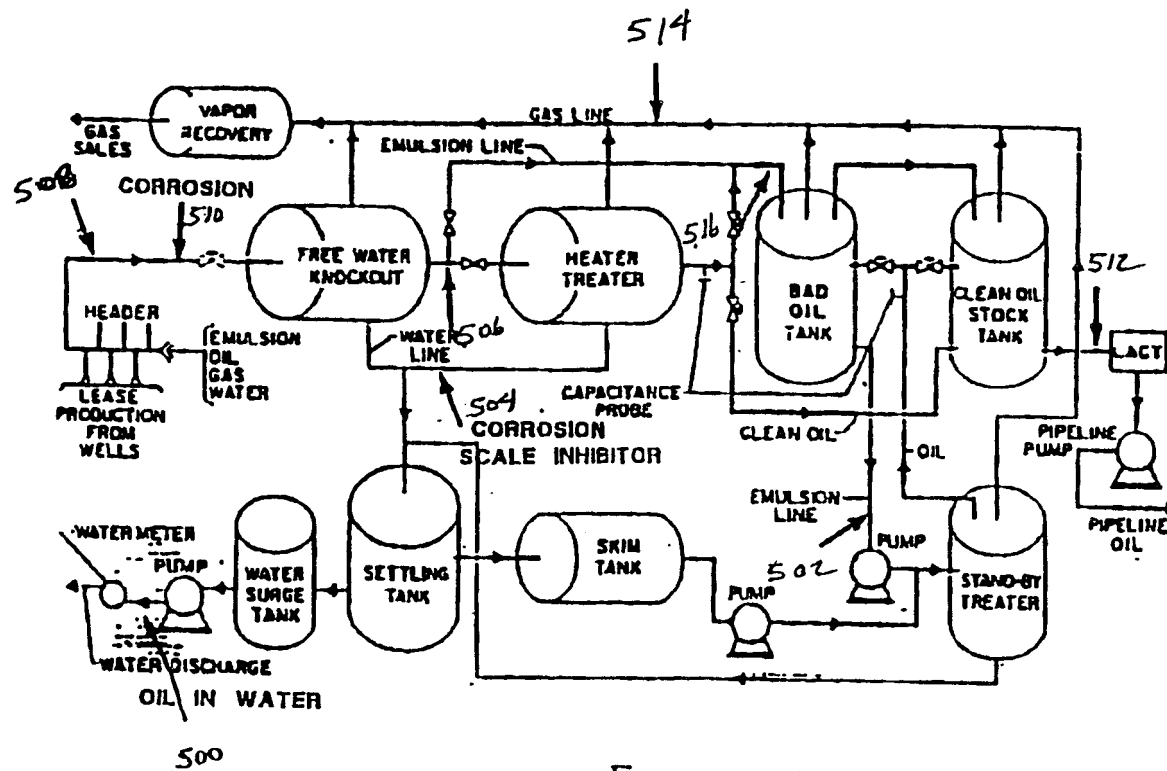


FIGURE 9

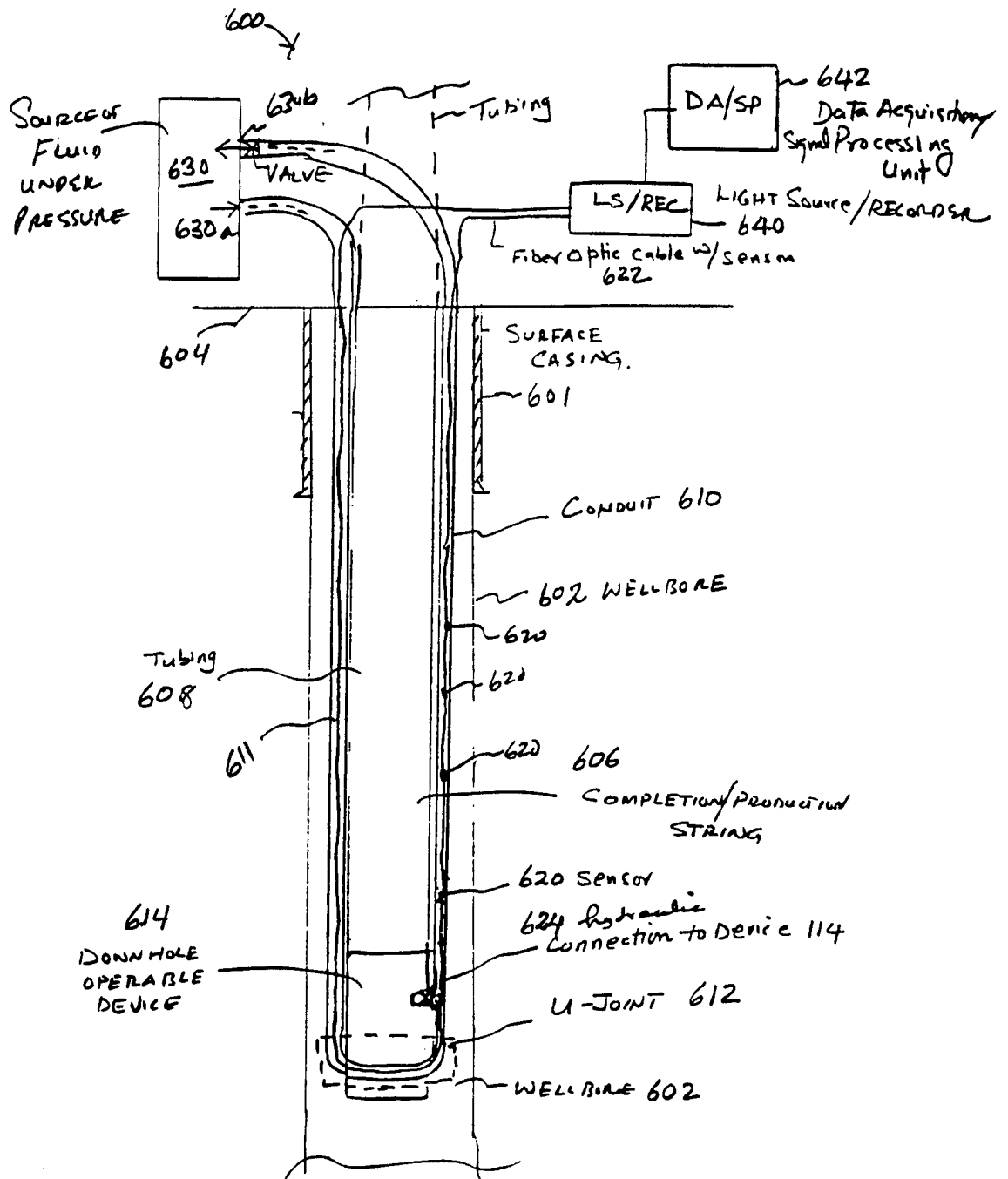
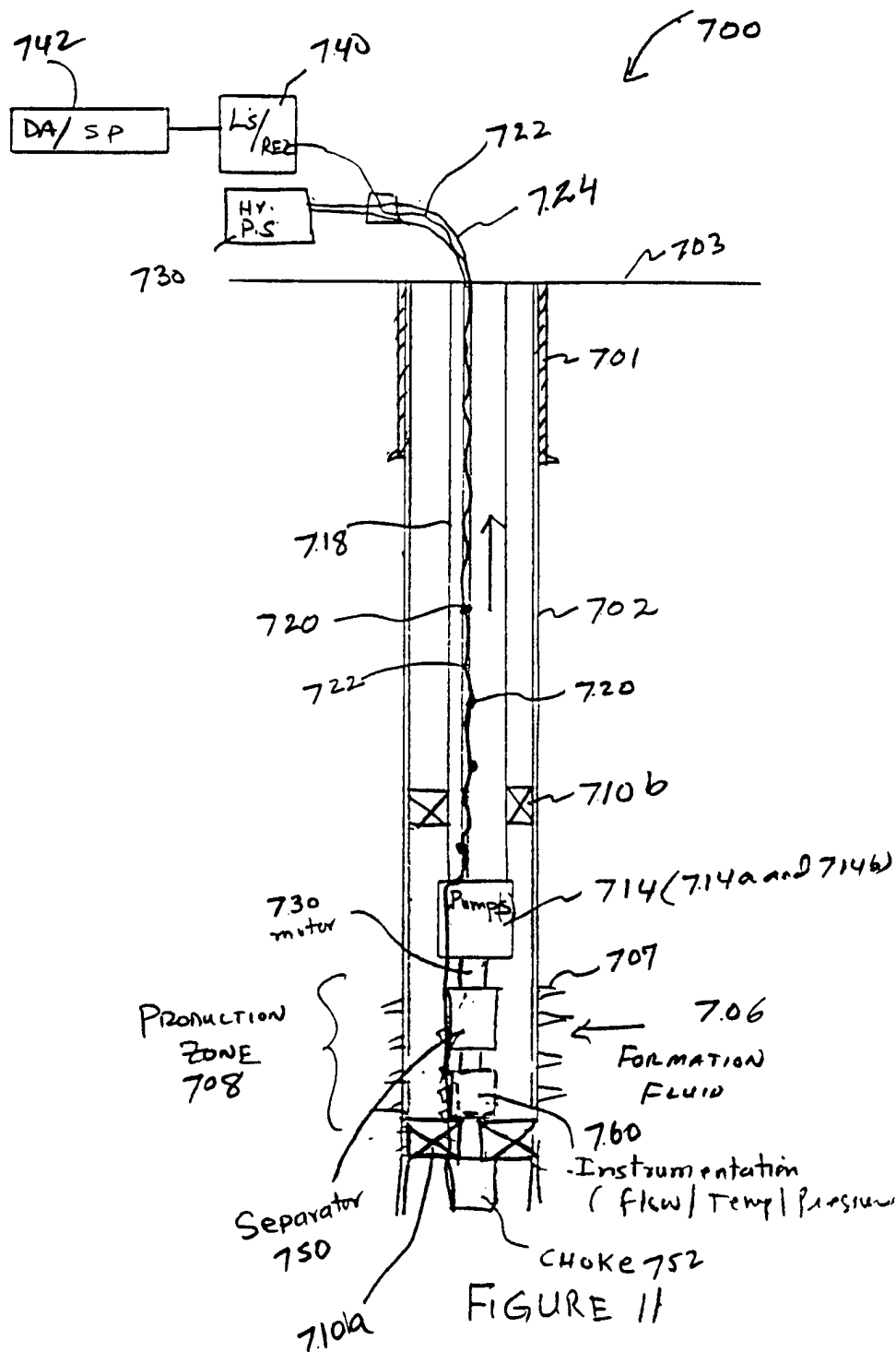


FIGURE 10



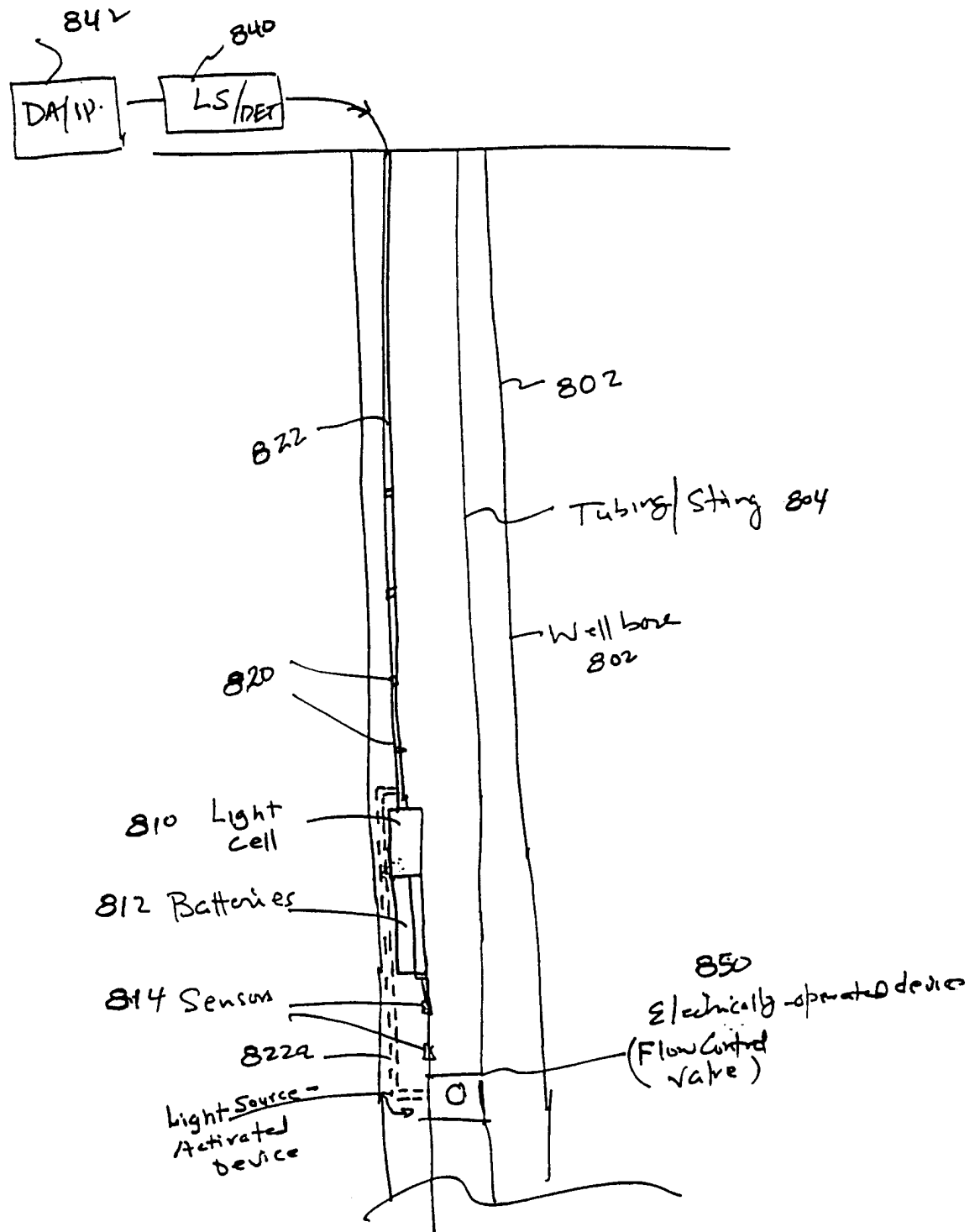


Figure 12

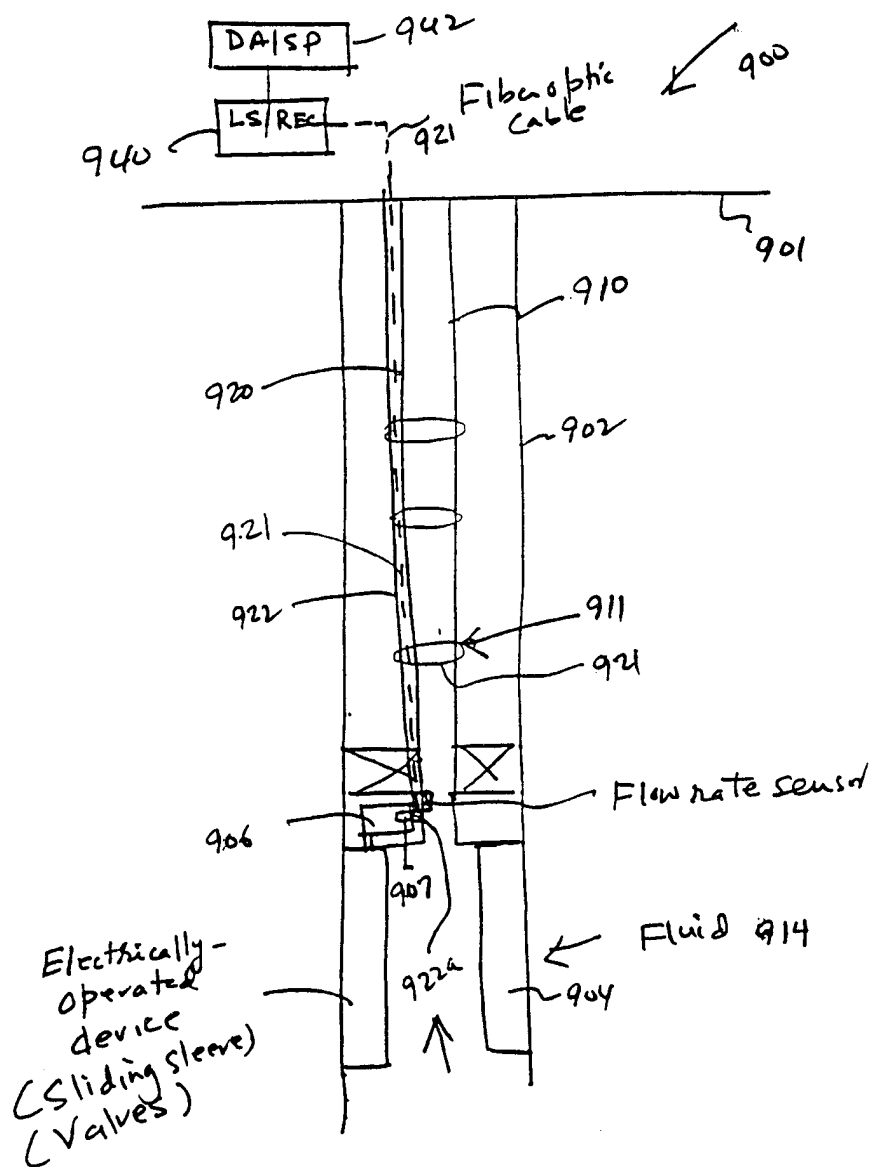
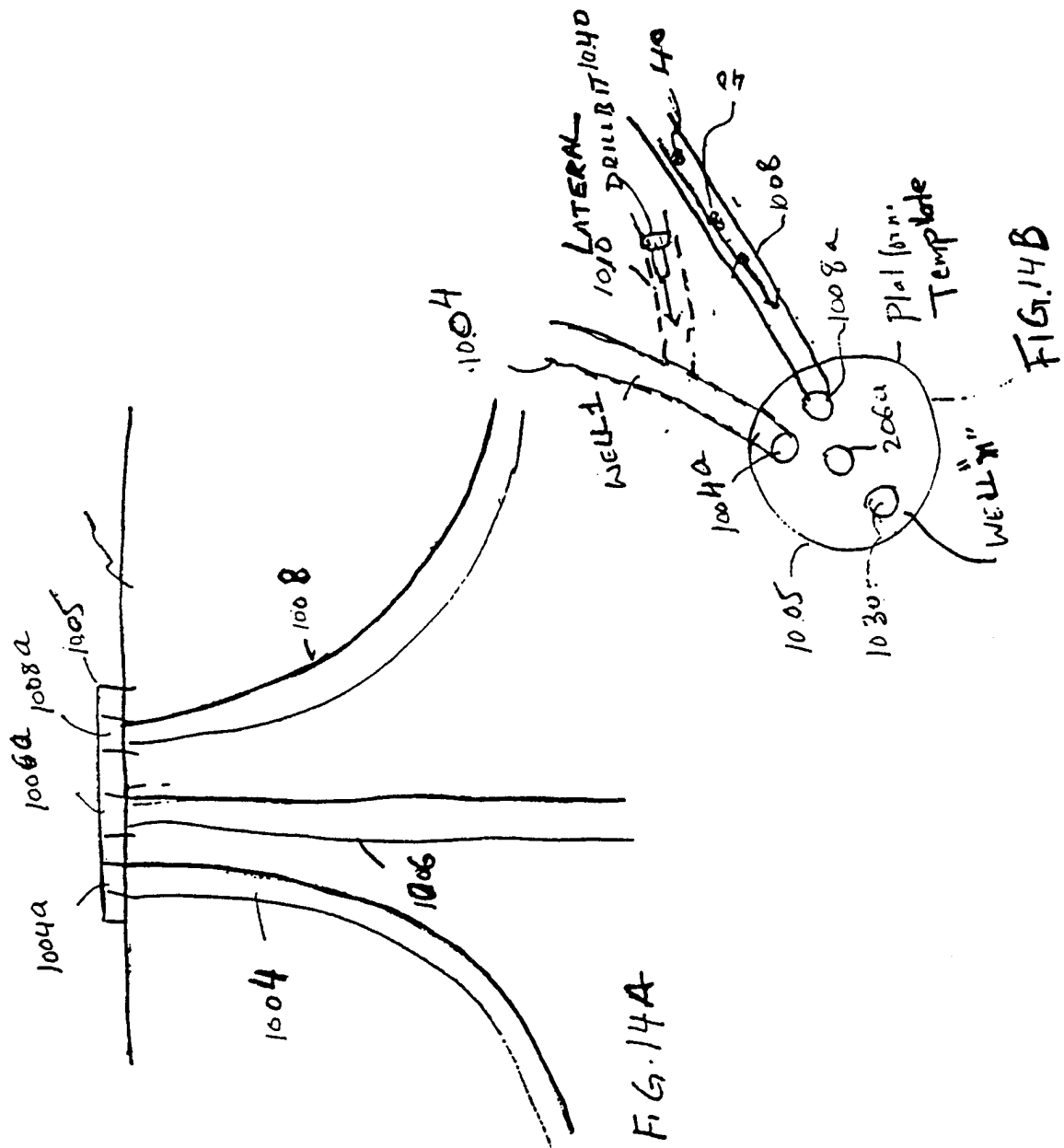


Figure 13



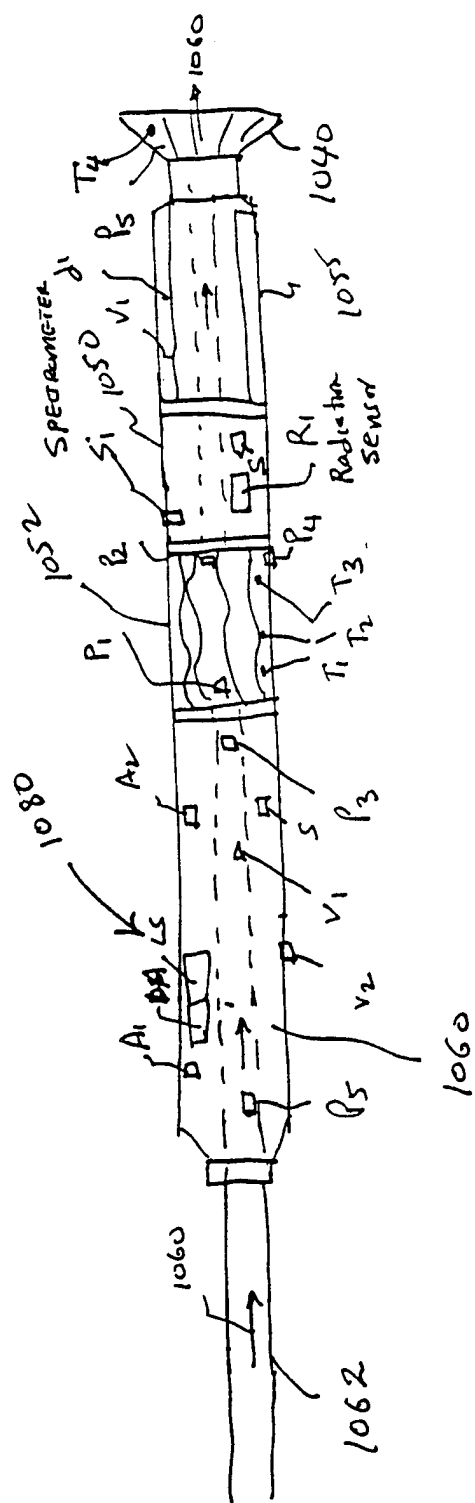


FIGURE 14C