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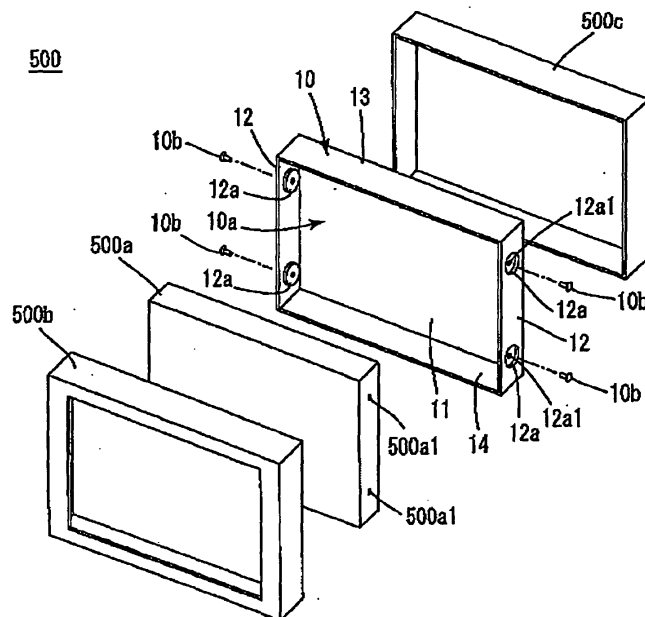
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(54) **Method for producing a panel storage frame and panel storage frame**

(57) A panel storage frame 10 fixes a panel 500a with a panel installation portion 12a to be stored inside. The manufacturing method of the panel installation portion 12a allows the portions of the upper block and the lower block for forming the panel installation portion to be ex-

changed as the nesting blocks upon press working so as to change the protruding amount of the panel installation portion from the outer peripheral surface. The position where the panel installation portion 12a is fixed to the panel may be changed.

**FIG.1**



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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
Munich		20 August 2008	Brandenburg, Jörg
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone                      Y : particularly relevant if combined with another document of the same category                      A : technological background                      O : non-written disclosure                      P : intermediate document</p> <p>T : theory or principle underlying the invention                      E : earlier patent document, but published on, or after the filing date                      D : document cited in the application                      L : document cited for other reasons                      .....                      &amp; : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82