E. S. MOWRY.

FLAG BRACKET.

APPLICATION FILED MAR. 17, 1917.

1,294,518. Patented Feb. 18, 1919.

FIG. 1.

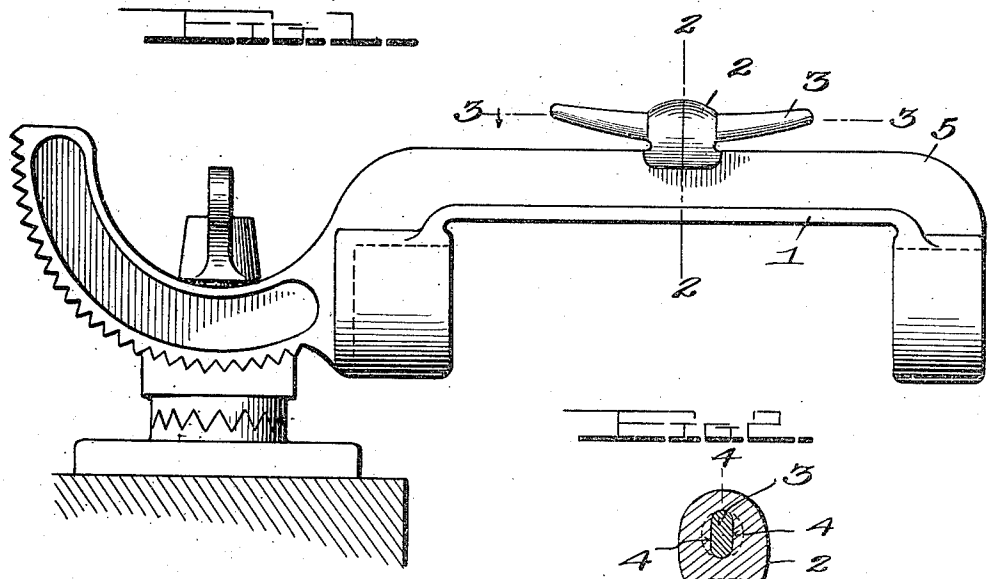


FIG. 2.

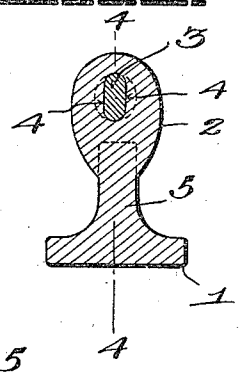


FIG. 3.

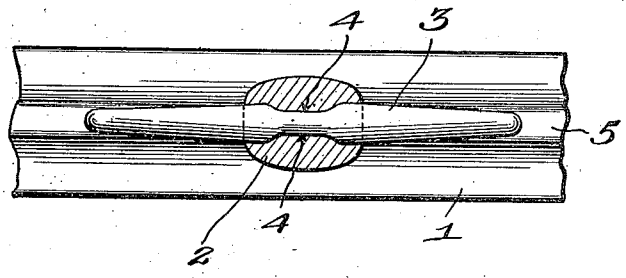
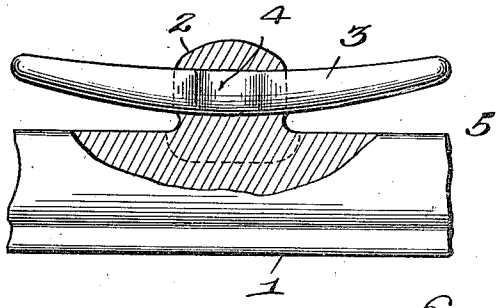


FIG. 4.



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UNITED STATES PATENT OFFICE.

EDWARD S. MOWRY, OF MIDDLETOWN, CONNECTICUT, ASSIGNOR TO WILCOX, CRITTENDEN AND COMPANY, INCORPORATED, OF MIDDLETOWN, CONNECTICUT, A CORPORATION OF CONNECTICUT.

FLAG-BRACKET.

1,294,518. Specification of Letters Patent. Patented Feb. 18, 1919.

Application filed March 17, 1917. Serial No. 155,521.

To all whom it may concern:

Be it known that I, EDWARD S. MOWRY, a citizen of the United States, residing at Middletown, in the county of Middlesex and State of Connecticut, have invented certain new and useful Improvements in Flag-Brackets, of which the following is a specification, reference being had therein to the accompanying drawings.

My invention relates to a new and improved flag bracket, and has for its object, among other things, to produce a flag bracket having a practically indestructible cleat thereon.

To these, and other ends, my invention consists in the flag bracket, having certain details of construction and combinations of parts, as will be hereinafter described and more particularly pointed out in the claims.

Referring to the drawings, in which like numerals of reference designate like parts in the several figures;

Figure 1 is a side elevation of my improved bracket;

Fig. 2 is an enlarged sectional view thereof, upon line 2—2 of Fig. 1;

Fig. 3 is an enlarged fragmentary plan view with the parts in section, taken upon line 3—3 of Fig. 1; and

Fig. 4 is an enlarged fragmentary view with the parts in section, taken upon line 4—4 of Fig. 2.

Heretofore brackets of this type have been provided with a cleat of such structure as to be extremely fragile and liable to be broken off, either in shipment or by careless handling.

I have obviated these, and other objections, by constructing the pole arm 1 of the bracket with an integral lug 2 upon the rib 5, of such shape and structure as to be extremely rugged and broken only with the greatest difficulty, and fixed therein is a cleat 3 of wrought metal, which is secured by being placed in the mold and embedded in the molten metal.

A depression 4 is formed in each side of the cleat between its ends, and flattened as shown in Fig. 2, whereby endwise and rotary movement of the cleat within the lug is prevented.

In this form of structure a cleat is produced that will withstand heavy strains and equally heavy shocks and blows by careless handling, and is both cheap and economical to construct.

What I claim as new, and desire to secure by Letters Patent, is:—

1. In a flag bracket; a body member; a lug cast integral therewith, and an inserted piece partially embedded in said lug so as to form a cleat.

2. In a device of the class described; a body member; a lug cast integral therewith; and an inserted piece having a restricted portion embedded in said lug forming a cleat.

3. In a device of the class described; a body member; a lug cast integral therewith; and an inserted piece or cleat portion tapering toward both ends and having its greatest diameter at the middle portion thereof, which portion is embedded in said lugs.

In testimony whereof I have hereunto affixed my signature.

EDWARD S. MOWRY.

Copies of this patent may be obtained for five cents each, by addressing the "Commissioner of Patents, Washington, D. C."