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(54) Titre : NOUVEAUX COMPOSES DE TYPE LIPASE POUR DETERGENTS  
 (54) Title: NEW LIPASE VARIANTS FOR USE IN DETERGENT APPLICATIONS

(57) **Abrégé/Abstract:**

Modified lipases are disclosed whereby at least the methionine at a position corresponding to position 21 in wild-type *Pseudomonas pseudoalcaligenes* lipase is substituted by another amino acid, which lipases exhibit a desired property change, in particular improved wash performance. Preferred embodiments are substitutions of said methionine by leucine, serine or alanine.



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<p>(21) International Application Number: PCT/EP94/01435 (22) International Filing Date: 27 April 1994 (27.04.94) (30) Priority Data: 93201212.3 27 April 1993 (27.04.93) EP (34) Countries for which the regional or international application was filed: NL et al. (71) Applicant (for all designated States except US): GIST-BROCADES N.V. [NL/NL]; Wateringseweg 1, P.O. Box 1, NL-2600 MA Delft (NL). (72) Inventors; and (75) Inventors/Applicants (for US only): VAN DER LAAN, Jan, Metske [NL/NL]; Leursebaan 364, NL-4839 AP Breda (NL). LENTING, Hermanus, Bernardus, Maria [NL/NL]; Hunze 5, NL-2641 RT Pijnacker (NL). MULLENERS, Leonardus, Johannes, Sofie, Marie [NL/NL]; Hoeksestraat 42, NL-5121 SV Rijen (NL). COX, Maria, Mathilde, Josephina [NL/NL]; Coenderstraat 34, NL-2613 SN Delft (NL). (74) Agents: HUYGENS, Arthur, Victor et al.; Gist-Brocades N.V., Patents and Trademarks Dept., Wateringseweg 1, P.O. Box 1, NL-2600 MA Delft (NL).</p>	<p>(81) Designated States: AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, ES, FI, GB, HU, JP, KP, KR, KZ, LK, LU, LV, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SK, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p><b>Published</b> With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</p> <p style="text-align: center; font-size: 2em;"><b>2138519</b></p>	
<p>(54) Title: NEW LIPASE VARIANTS FOR USE IN DETERGENT APPLICATIONS</p>		
<p>(57) Abstract</p> <p>Modified lipases are disclosed whereby at least the methionine at a position corresponding to position 21 in wild-type <i>Pseudomonas pseudoalcaligenes</i> lipase is substituted by another amino acid, which lipases exhibit a desired property change, in particular improved wash performance. Preferred embodiments are substitutions of said methionine by leucine, serine or alanine.</p>		

NEW LIPASE VARIANTS FOR USE IN DETERGENT APPLICATIONS

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Technical Field

The present invention relates to modified lipases and to their use in, for example, detergents or cleaning compositions.

10

Background of the Invention

Lipases are enzymes capable of hydrolyzing lipids, they are utilized in a wide range of applications such as fats and oil processing, detergents, diagnostic reagents etc.

Extracellular lipases (triacylglycerol acylhydrolases, E.C. 3.1.1.3) are produced by a wide variety of microorganisms. Suitable microbial lipases have for example been disclosed in U.S. Patent No. 3,950,277. These lipases were obtained from such diverse microorganisms as Pseudomonas, Aspergillus, Pneumococcus, Staphylococcus, Mycobacterium tuberculosis, Mycotorula lipolytica and Sclerotinia.

Examples of the use of lipase in detergent compositions are given in, e.g., EP 463100 (Pseudomonas alcaligenes), EP 0218272 (Pseudomonas pseudoalcaligenes), EP 0214761 (Pseudomonas cepacia), EP 0258068 (Thermomyces), EP 206390 (Pseudomonas chromobacter, Pseudomonas fluorescens, Pseudomonas fragi, Pseudomonas nitroreducens, Pseudomonas gladioli and Chromobacter viscosum).

30

Pseudomonas lipases in particular appear to have favorable characteristics for desired applications. Pseudomonas species therefore have been extensively used for obtaining lipases. To increase lipase yield in fermentation several lipase genes have been cloned and expressed in both homologous and heterologous host strains. Examples of Pseudomonas species from which lipase gene cloning has been reported are Pseudomonas cepacia (EP 331376), Pseudomonas glumae (EP 464922), Pseudomonas pseudoalcaligenes (EP 334462), Pseudomonas fragi (EP 318775).

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The classification of Pseudomonas species is based on DNA-rRNA and DNA-DNA hybridization studies as reported by Palleroni et al., Int. J. Syst. Bacteriol. 23:333 (1973). A more extensive overview can be found in Bergey's Manual of Systematic Bacteriology (Vol. 1, Section 4, pp. 160-161 (1984), Eds N.R. Krieg and J.G. Holt, Williams and Wilkins, Baltimore/London). This overview also reports that the classification is supported by morphological data and by 16S ribosomal RNA homology.

10 The described Pseudomonas strains, with favorable application characteristics, can be divided into two DNA homology groups. Pseudomonas pseudoalcaligenes, Pseudomonas alcaligenes, Pseudomonas aeruginosa (see e.g. EP 0334462), Pseudomonas stutzeri and Pseudomonas mendocina are closely  
15 related and belong to Group I. For example, Pseudomonas aeruginosa lipase has 81% homology with Pseudomonas pseudoalcaligenes lipase. Pseudomonas glumae and Pseudomonas cepacia belong to Group II. In Table 1 a homology comparison of lipase genes, derived from different strains, is shown. From this  
20 homology comparison, it can be learned that the lipase derived from Pseudomonas fragi is situated between Group I and II.

There are differences between lipases originating from Group I and II. It was found that lipases belonging to Pseudomonas Group I have an increased hydrophobic character in  
25 comparison to those belonging to Group II and therefore are more lipophilic. This property is very beneficial for application in detergents. The hydrophobic character of Pseudomonas pseudoalcaligenes lipase results in an easy adherence to surfaces. Lipases from other groups or organisms e.g. Humicola  
30 lanuginosa, are often more hydrophilic. The high hydrofobicity of lipases from Group I can only be properly handled when detergents are present.

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Table 1Homology to other Pseudomonas lipases

No.	Strain	1	2	3	4	5
1	<u>P. pseudoalcaligenes</u>	100	71	40	38	41
2	<u>P. aeruginosa</u>	81	100	37	41	36
3	<u>P. cepacia</u>	52	41	100	33	78
4	<u>P. fragi</u>	56	51	46	100	34
5	<u>P. glumae</u>	59	41	82	52	100

The lower part of the Table shows a nucleic acid sequence comparison. The upper part shows an amino acid sequence comparison.

As already mentioned lipases can be used as ingredient in detergent compositions. Detergent compositions may contain, apart from lipase, many known ingredients depending on their formulation.

- Detergent powders generally contain builders (e.g. zeolite, phosphate), surfactants (e.g. anionic, nonionic) polymers (e.g. acrylic), bleach precursors (e.g. borate), bleach activators, structurant (e.g. silicate), pH adjusting compounds (e.g. alkali).

- Detergent liquids generally contain surfactants (e.g. anionic and nonionic), bleach precursors (e.g. borate), bleach activators, pH adjusting compounds (e.g. alkali).

Other ingredients such as enzymes (e.g. protease, amylase), organic acids, inorganic salts, fabric softeners can be incorporated into such compositions as well.

In order to be used as an ingredient in detergent compositions lipases have, apart from wash performance, to be resistant to the other ingredients present in such compositions.

Enzymes which are selected for application in detergent formulations can be developed or found in several

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ways, for example by classical screening methods or by using modern genetic and protein engineering techniques.

Screening for organisms or microorganisms that display the desired enzymatic activity, can be performed for example by isolating and purifying the enzyme from a micro-organism or from a culture supernatant of such microorganisms, determining its biochemical properties and checking whether these biochemical properties meet the demands for a particular use. If the identified enzyme cannot be obtained from its natural producing organism, recombinant-DNA techniques may be used to isolate the gene encoding the enzyme, express the gene in another organism, isolate and purify the expressed enzyme and test whether it is suitable for the intended use.

Another way of obtaining new enzymes for an intended use is the modification of existing enzymes. This can be achieved inter alia by chemical modification methods (see WO 91/16423). In general these methods are too unspecific in that they modify all accessible residues with common side chains, or they are dependent on the presence of suitable amino acids to be modified, and are often unable to modify amino acids which are difficult to reach, unless the enzyme molecule is unfolded.

Alternatively, enzyme modification through mutagenesis of the encoding gene does not suffer from the aspecificities mentioned above, and therefore is thought to be superior. Mutagenesis can be achieved either by random mutagenesis or by site-directed mutagenesis.

Random mutagenesis by treating whole microorganisms with chemical mutagens or with mutagenizing radiation may of course result in modified enzymes. In this case strong selection protocols to search for these particular, rare mutants have to be available. Higher probability of isolating mutant enzymes by random mutagenesis can be achieved, after cloning the encoding gene, by mutagenizing it in vitro or in vivo and expressing the encoded enzyme by recloning of the mutated gene in a suitable host cell. Suitable hosts for the production of the modified enzymes are, for example, bacteria

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(E. coli, Bacillus, Pseudomonas), yeasts or fungi (Aspergillus). Also in this case suitable biological selection protocols must be available in order to select the desired mutant enzymes. These biological selection protocols do not  
5 necessarily select directly the enzymes which are best suited for industrial application. EP 0407225, for example, describes a lipase with improved stability against attack by protease or oxidizing agents. It is true that these improvements may resolve specific problems, but they do not necessarily result  
10 in suitable or even better wash performance (see e.g. EP 0328229).

EP 0407225 further discloses mutations in the sequence of lipase from Pseudomonas glumae. This application does not teach which residue(s) should be replaced in case of  
15 genes encoding lipase originating from other microorganisms. In general the best choice of mutation for a specific enzyme is not automatically the best choice for another homologous enzyme and certainly not for other much less related enzymes.

WO 92/05249 describes lipase mutants with different  
20 hydrophobicity or electrostatic properties of a lipid contact zone which could lead to improved wash performance, stability, storage stability and specific activity. However, as the lipases described in this application do show little homology with the Pseudomonas lipases and really exhibit quite  
25 different properties, application WO 92/05249 can not be used to decide which position should be mutated in order to obtain Pseudomonas lipases with desired properties.

#### Summary of the Invention

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The present invention now provides new modified lipases whereby at least the methionine at a position corresponding to position 21 in wild-type Pseudomonas pseudoalcaligenes lipase is substituted by another amino acid  
35 resulting in a desired property change. In a preferred embodiment of the invention these lipase variants exhibit improved wash performance under application conditions. Mutants

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in which the M21 residue is substituted by leucine, serine or alanine are preferred.

#### Brief Description of the Figures

5

Figure 1: Site directed mutagenesis using PCR

Figure 2: Integration of plasmid pBR flank into chromosome

Figure 3: Recombination to delete lipase gene and plasmid from chromosome

10 Figure 4: Introduction of mutant lipase DNA into chromosome and plasmid

Figure 5: Recombination at 3' flanking region

#### Detailed Description and Preferred Embodiments

15

As used in this specification, the term "improved wash performance" is used to indicate an improved wash result under application conditions, i.e. in the presence of a fully built detergent composition and at established conditions.

20

The methionine residue at position 16 in the lipase derived from Pseudomonas aeruginosa (Wohlfarth et al. (1992), J. of General Microbiology 138 (7): 1325-1335) is equivalent to the methionine on position 21 of the corresponding enzyme, derived from Pseudomonas pseudoalcaligenes, when the amino acid

25 sequences are aligned and compared.

25

Preferably the wild-type lipase is a lipase producible by a Pseudomonas Group I microorganism, such a wild-type lipase has preferably 70% or more homology with Pseudomonas pseudoalcaligenes lipase. Homology is defined as the

30 number of amino acids being identical when different amino acid sequences (or proteins) are aligned and compared.

30

We have for the first time succeeded to obtain mutant or modified enzymes which show suitable or even improved wash performance under industrial process conditions.

35

Site directed mutagenesis enabling specific substitution of one or more amino acids by any other desired amino acid can be used to construct and further select an

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enzyme with improved properties.

In more detail, specific mutations at least at a position corresponding to position 21 in Pseudomonas pseudoalcaligenes lipase, wherein the original methionine is replaced  
5 by another amino acid, surprisingly show improved wash performance in the presence or absence of bleaching agents, indicating the importance of this position for wash performance. Thus, methionine substitution at position 21 not only results in enhanced oxidation stability, but also in  
10 improved wash performance.

The Pseudomonas pseudoalcaligenes lipase is closely related to other Pseudomonas lipases belonging to Group I of the Pseudomonas strains based on the high amino acid homology. This implies that the overall three-dimensional structure of  
15 these lipases are very similar. Therefore modifications on this structural position in the other lipases belonging to Group I of the Pseudomonas strains will also be functional with respect to the wash performance.

Examples of amino acids suitable in the replacement  
20 of said methionine include Ala, Ser, Leu, Val, Phe, Asn and Asp.

In a preferred embodiment of the invention the original methionine at position 21 corresponding to wild-type Pseudomonas pseudoalcaligenes lipase is replaced by leucine,  
25 which surprisingly shows improved performance, although no substantial changes in hydrophobicity or electrostatic properties appear in this mutant.

The invention also provides a process which comprises effecting a mutation in DNA encoding a Pseudomonas  
30 lipase at at least a position corresponding to Met +21 in Pseudomonas pseudoalcaligenes lipase, and testing for a desired property change in the enzyme resulting from said mutation. Such property change may comprise improved wash performance, altered specific activity, altered pH activity, altered  
35 substrate activity or enhanced oxidation stability, or any combination thereof.

According to another aspect of the invention a

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selection process is provided which enables the selection of mutants with enhanced wash performance.

Assay for the determination of the lipase performance under washing conditions (SLM-test).

For the purpose of this invention the so-called SLM test is used for the evaluation of alkaline lipase mutants in the washing process. The SLM test uses the same principles as the method developed by T. Hashimoto *et al.*, *Yukagaku* 34 (1985), 606-612, but the time necessary for the analysis has been drastically reduced. The method includes using immobilized, non-emulsified fat or oil on a fabric as the test stain, extracting the swatch after the washing process and analysing the extracts for fats and fatty acids. Depending on the conditions used, fatty acids, formed as a result of lipase activity, together with residual triglycerides may stay on the textile during the washing process. Therefore, the quantities of the product left on the swatch appear to be a good measure of the performance of lipases during the washing process.

The following is a typical example of how the SLM test is preferably carried out. Polyester swatches are used as the fabric and triolein or purified olive oil (both products of Sigma, USA) as the substrates. The hydrolysis of triolein can be followed by chromatographic methods after extraction of textile.

The washing procedure preferably employed for the purpose of the SLM test is as follows: a volume of 80  $\mu$ l containing 10 mg olive oil dissolved in n-hexane (12.5%) is spotted on a polyester swatch (3x3 cm). The swatch is air dried at room temperature. The washing solution consisting of 10 ml of STW (standard tap water: 2mM calcium chloride and 0.7 mM magnesium chloride in distilled water) or detergent dissolved in STW is placed in an Erlenmeyer™ flask (50 ml) with a ground stopper and kept in a shaking waterbath at 40°C. The washing process is started by adding lipase M1 (40 ILU, see below) and

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immediately thereafter the soiled swatch, to the Erlenmeyer flask and shaking for 40 minutes. In a blank experiment no lipase is added. After washing, the swatch is rinsed with STW and subsequently dried at 55°C for one hour after which a  
 5 second washing cycle is carried out. The dried swatch is extracted by rotation in a glass tube containing 5 ml of solvent having the same composition as the eluent used for the chromatographic separation of substrate and products.

In the extraction solution the residual amount of  
 10 triglyceride together with the amount of free fatty acid and 1,2 and 1,3-diacylglycerides formed are determined by HPLC.

#### Equipment and conditions

15 Pump:	LKB (model 2150)
Detection:	Refractive index monitor (Jobin Yvon)
Injection system:	Perkin-Elmer ISS-101™; 10 µl
Integrator:	Spectra Physics, Chromjet
Column:	CP Microspher-Si (Chrompack)™, 100x4.6 mm
20 Eluent:	n-hexane/isopropylalcohol/formic acid: 975:25:2.5 (v/v), 1 ml/min.
Temperature:	ambient

Under these conditions the retention times of  
 25 triolein, oleic acid, 1,3 and 1,2-diacylglyceride are 1.2, 1.6, 2.4 and 3.4 minutes, respectively. The peak areas or peak heights are measured. They are a measure of the recovery of the triglyceride, free fatty acid and diacylglyceride after extraction from the swatch. The recovery of triglyceride after  
 30 extraction from an unwashed swatch is taken as 100%. Under the conditions described above the ratio of the refractive index responses between olive oil, oleic acid, 1,2 and 1,3-diacylglyceride was found to be 1.00, 0.98, 2.10 and 1.30, respectively, on the basis of peak height.

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Assay for the determination of lipase activity

Activities of the lipase and mutants of the invention, expressed as ILU's, were determined on the basis of hydrolysis of olive oil. The hydrolysis is measured at 30°C, in a pH-stat containing 10% olive oil in a 0.4 mM Tris buffer pH 9 in the presence of 20 mM sodium chloride and 10 mM calcium chloride. One ILU is defined as the amount of enzyme needed for the release of one  $\mu$ mole fatty acid per minute under the conditions of the test.

The following examples are offered by way of illustration and not by way of limitation.

**Example 1**

15

Development of a mutagenesis system for the lipase gene

Current strategies for site-directed mutagenesis can be divided into two categories:

1) mutagenic primer-directed fill-in of a gapped duplex DNA will yield a heteroduplex DNA, containing one mutated strand

2) the appropriately mutated sequence may be introduced by replacing a cassette within the target gene. A PCR fragment, containing the desired mutation, is then exchanged in the expression cassette.

Site directed mutagenesis using PCR

This method was derived from Xiong, who presented a general description of the method at the third Pseudomonas meeting 1991. The method is schematically drawn in Figure 1.

For the isolation of single stranded DNA we used plasmid pTMPv18A, which was described in EP 0334462. For the amplification reaction Vent-polymerase™ (Biolabs) was used. This polymerase contains 3' proofreading activity and therefore misincorporations due to PCR reaction are decreased.

PCR reaction was carried out in the following buffer

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containing: 10 mM KCl, 10 mM  $(\text{NH}_4)_2\text{SO}_4$ , 20 mM Tris-HCl pH 8.8, 2 mM  $\text{MgSO}_4$ , and 0.1% Triton™ X-100, 0.2 mM dATP, 0.2 mM dCTP, 0.2 mM dGTP, 0.2 mM dTTP and 1 unit Vent-polymerase™.

In step 1, 0.5  $\mu\text{M}$  of primer A, containing the  
5 mutation, 0.05  $\mu\text{M}$  primer B and 1-10 ng of single stranded pTMPv18A was added to 50  $\mu\text{l}$  reaction mixture and 25 cycles consisting of 2 minutes at 98°C, 2 minutes at 55°C and 2 minutes at 72°C were carried out.

Then Klenow DNA polymerase and ligase was added and  
10 the single stranded DNA was filled in, using the fragment containing the mutation as a primer. This will yield a heteroduplex DNA, containing one mutated strand. Furthermore the mixture was treated with exonuclease in order to remove single stranded DNA and primers A and B. DNA was then  
15 precipitated and resolved in PCR reaction buffer. The newly synthesized DNA strand, containing the mutation, was used as a template in step 2.

In step two 0.05  $\mu\text{M}$  of primer C was added to this mixture. A second PCR was performed as described.

20 The PCR fragment is then digested with suitable restriction enzymes and subcloned in the integration vector.

### Example 2

25 Introduction of mutation near active site:  
changing position M21

Mutations were introduced as described above. XhoI and BclI were selected as suitable restriction enzymes. The  
30 oligonucleotides which were used, are shown in Table 2:

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Table 2

Oligo 5' → 3'	Primer code	Mutation	Position
CTGCGGGCTGGTGCTGGAGCTGCC	Primer C	-	829-852 R
GGATGCAAGGATGGATCAGTGCCC	Primer B	-	266-280
5 CGAAGCCGAGNNNGCCGTGGGTC	Primer A	M21X	426-450 R

**Example 3**

10           Chromosomal inactivation of the lipase gene of  
              Pseudomonas pseudoalcaligenes M1 (CBS 473.85)

              A suicidal integration plasmid, which is unable to replicate in Pseudomonas pseudoalcaligenes, but able to  
15 replicate in other microorganisms, was used to inactivate the lipase gene in the chromosome of Pseudomonas pseudoalcaligenes.

              The lipase containing gene fragment was subcloned from plasmid pTMPv18 on plasmid pBR322 (Bolivar *et al.* Gene 2 (1977) 95-113), which is able to replicate in E. coli, but  
20 unable to replicate in Pseudomonas pseudoalcaligenes. Then an internal fragment was deleted from the plasmid. The resulting plasmid was called pBRflank.

Pseudomonas pseudoalcaligenes M1 (CBS 473.85) was transformed with pBRflank. Since this plasmid is unable to  
25 replicate in Pseudomonas, tetracycline resistant colonies can only be obtained by integration. Several tetracycline resistant (5 mg/l) colonies were selected. In these strains the plasmid pBRflank is integrated into the bacterial chromosome by a single recombination event at the 5' or 3' flanking region  
30 (Figure 2). Due to the fact that these strains still contain a functional lipase gene, they harbour a lipase positive and tetracycline<sup>R</sup> phenotype. Several strains were selected for further experiments. In order to delete the lipase gene and the plasmid from the chromosome, a second recombination (excision)  
35 event has to occur. This can be achieved by growing the strains

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for several days in BHI (Brain Heart Infusion) medium, in the absence of antibiotics.

Then the cells were plated on agar medium, containing tributyrin. The colonies containing a lipase 5 negative phenotype were also tested for their inability to grow on selective agar plates. The resulting lipase negative strain was called Ps600.

A schematic view of this integration event, followed 10 by a second recombination is shown in Figures 2 and 3.

Introduction of a mutant lipase gene in the lipase negative strain Pseudomonas pseudoalcaligenes Ps600

15 In order to produce high amounts of the mutant enzymes, the mutated genes were both integrated into the chromosome and introduced into the same strain on a plasmid. Integration of the mutant lipase genes in the chromosome was obtained in a similar way as described in the previous example.

20 A schematic draft of this event is shown in Figures 4 and 5.

Production of the mutant lipases

25 The strains were grown as described in EP 0334462. The lipase protein was then purified from the culture broth. This procedure has also been described in EP 0334462.

**Example 4**

30

Determination of the specific activity  
of the M21L mutant lipase

Using the activity assay previously mentioned and 35 the quantitative amino acid analysis for the quantification of the protein content, the specific activity of both wild-type and mutant was determined. The specific activity of the mutant

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is a factor 1.4 less than wild-type enzyme: 8000 versus 6390 ILU/mg protein.

#### Example 5

5

#### Lipase activity of wild-type lipase M1 (CBS 473.85) and some M21 mutants under application conditions (SLM test)

The SLM test was carried out as described herein  
10 before. Both wild-type and mutants were tested in a single and two cycle washing test under the following conditions:

- standard tap water (STW)
- detergent is Ariel Ultra™ (2 g/l)
- lipase dosage as indicated

15 Ariel Ultra™ is a product of Procter & Gamble and is commercially available. This detergent contains neither a protease nor a lipase.

These conditions represent essentially the European wash conditions.

20

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Table 3

Percentage residual triglyceride after one and two wash cycles in the presence and absence of lipase M1 and some M21 mutants

5

	Lipase	conc. ( $\mu\text{g/ml}$ )	residual triglyceride (%) after	
			one cycle	two cycles
	M1	0	82	58
	M1	0.23	71	45
10	M1	0.45	68	37
	M1	0.68	60	29
	M1	0.91	60	20
	M21L	0	84	nd
	M21L	0.16	58	nd
15	M21L	0.31	43	nd
	M21L	0.47	39	nd
	M21L	0.63	34	2
	M21L	1.25	32	2
	M21A	0.25	60	28
20	M21A	0.50	56	16
	M21A	0.75	42	11
	M21A	1.00	35	7
	M21A	1.50	24	2
	M21A	2.00	23	0
25	M21S	0.25	69	45
	M21S	0.50	68	29
	M21S	0.75	64	33
	M21S	1.00	61	23
	M21S	1.50	57	17
30	M21S	2.00	53	13

nd = not determined

From this Table it appears that the lipases used show their lipolytic properties on textile. These results clearly demonstrate that the M21L and M21A mutants are more active than the wild-type enzyme under these application

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conditions when added on the same weight base. The lipolytic properties of M21S mutant lipase is comparable with that of wild-type lipase.

5

**Example 6**

Performance of wild-type lipase (M1) and mutant M21L  
in a washing process according to the SLM test

10

The compatibility of these enzymes with a powder detergent and a bleach system was checked under the following conditions:

- standard hardness water (0.75 mM of calcium and 0.25 mM of magnesium)
- 15 - detergent is Tide™ (1 g/l)
- lipase dosage as indicated
- two cycles wash test.

Tide™ is a product of Procter & Gamble and is commercially available. This detergent contains a protease but  
20 no lipase.

These conditions represent essentially the U.S. wash conditions.

From Table 4 it clearly appears that the lipases used in this example show their lipolytic properties on  
25 textile, and, in particular, their wash performance in powder detergent. The wash performance of the mutant enzyme is superior to that of the wild-type lipase in a detergent with and without bleach.

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Table 4

Wash performance of lipase M1 and mutant M21L

	lipase	conc. ( $\mu\text{g/ml}$ )	bleach*	recovery (%)			
				TG**	DG	FFA	Total
5	M1	0	-	100	0	0	100
	M1	0.23	-	89	3	2	94
	M1	0.45	-	63	8	9	80
10	M1	0.68	-	62	9	12	83
	M1	0.91	-	50	10	16	76
	M1	0	+	90	0	0	90
	M1	0.23	+	95	0	0	95
	M1	0.45	+	98	0	0	98
15	M1	0.68	+	94	0	0	94
	M1	0.91	+	97	1	1	99
	M21L	0	-	102	0	0	102
	M21L	0.08	-	92	4	1	97
	M21L	0.16	-	81	5	5	91
20	M21L	0.31	-	43	8	17	68
	M21L	0.47	-	35	8	21	64
	M21L	0.63	-	33	8	20	61
	M21L	0.94	-	29	7	20	56
	M21L	1.25	-	24	6	23	53
25	M21L	0	+	98	0	0	98
	M21L	0.08	+	78	5	5	88
	M21L	0.16	+	50	8	15	73
	M21L	0.31	+	39	9	20	68
	M21L	0.47	+	33	8	22	63
30	M21L	0.63	+	29	7	21	57
	M21L	0.94	+	23	8	23	54
	M21L	1.25	+	14	6	23	43

\* bleach system (concentration used is 0.3 g/l) is perborate/NOBS (6.6:1); NOBS stands for Nonanoyloxy Benzene Sulphonate

\*\* TG = triglyceride, DG = diglyceride, FFA = free fatty acid

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**Example 7**Performance of wild-type lipase M1 (CBS 473.85) and the M21S and M21A mutants in a washing process according to the SLM test

5

The wash performance and the compatibility of these enzymes with a powder detergent and a bleach system was checked under the following conditions:

- standard hardness water (0.75 mM of calcium and 0.25 mM of  
10 magnesium)
- detergent is Tide™ (1 g/l)
- lipase dosage as indicated
- two cycles wash test.

Tide™ is a product of Procter & Gamble and is  
15 commercially available. This detergent contains a protease but no lipase. The swatch used in this wash test comes from a different batch with a different behaviour in the wash.

These conditions represent essentially the U.S. wash conditions.

20 From Table 5 it clearly appears that the lipases used in this example show their lipolytic properties on textile, and their wash performance in a detergent with and without bleach.

Whereas the wash performance of M21S is comparable  
25 with that of the wild-type, the wash performance of the M21A mutant is improved.

Table 5

Wash performance of lipase M1, mutant M21S and mutant M21A

	lipase	conc. ( $\mu\text{g/ml}$ )	bleach*	recovery (%)**			
				TG	DG	FFA	Total
5	M1	0	-	35	0	0	35
	M1	0.23	-	24	0	5	29
	M1	0.45	-	16	0	5	21
10	M1	0.68	-	16	0	6	22
	M1	0	+	34	0	0	34
	M1	0.23	+	20	0	2	22
	M1	0.68	+	15	0	1	16
15	M21S	0	-	35	0	0	35
	M21S	0.25	-	25	0	3	28
	M21S	0.50	-	17	0	3	20
	M21S	0.75	-	17	0	5	22
	M21S	1.00	-	13	0	4	17
	M21S	0	+	34	0	0	34
20	M21S	0.25	+	23	0	2	25
	M21S	0.50	+	17	0	4	21
	M21S	0.75	+	14	0	4	18
	M21S	1.00	+	13	0	4	17
25	M21A	0	-	35	0	0	35
	M21A	0.13	-	23	0	6	29
	M21A	0.25	-	15	0	6	21
	M21A	0.50	-	16	0	8	24
	M21A	0.75	-	15	1	11	27
	M21A	0	+	34	0	0	34
30	M21A	0.13	+	16	0	4	20
	M21A	0.25	+	14	0	5	19
	M21A	0.50	+	11	0	6	17
	M21A	0.75	+	10	0	8	18

\* bleach system (concentration used is 0.3 g/l) is perborate/

35 OBS (6.6:1); NOBS stands for Nonanoyloxy Benzene Sulphonate

\*\* TG = triglyceride, DG = diglyceride, FFA = free fatty acid

**Example 8**

Lipase activity of wild-type M1 lipase and M21L mutant under application conditions (SLM test) at different temperatures

5

The SLM test was carried out as described hereinbefore. Both wild-type and mutant were tested in a single washing test under the following conditions:

- standard tap water (STW)
- 10 - detergent is Ariel Ultra™ (2 g/l)
- lipase dosage as indicated

Ariel Ultra is a product of Procter & Gamble and is commercially available. It contains no enzymes.

15

Table 6

Percentage residual triglyceride after one wash cycle at different temperatures in the absence and presence of M21L mutant and wild-type lipase M1.

20

Lipase	conc. (µg/ml)	residual TG* (%)		
		40	50	60
-	0	75	85	71
M1	0.21	60	66	71
M1	0.43	55	64	68
M1	0.64	55	56	78
M1	0.85	46	53	72
M21L	0.20	47	48	65
M21L	0.41	42	35	59
M21L	0.61	36	25	56
M21L	0.81	36	25	53

40 \* TG = triglyceride

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This Example clearly demonstrates that at all temperatures tested the lyolytic capacity of the mutant is superior over that of the wild-type under the application conditions of the test. Where the temperature optimum (for a maximum of triglyceride hydrolysis) of lipase M1 in this test under these application conditions is found at 40°C, that of the mutant is shifted towards a higher value: 50°C.

**EXAMPLE 9**

10

Shelf stability of formulated lipase M1 and some M21 mutants

Lipase M1 and the M21L, M21S and M21A mutants were formulated in a PEG-prill™. These granules were then stored in closed glass tubes at temperatures indicated in the Table 7 below. After 8 weeks of storage the residual activity of the lipases was measured in the pH-stat.

As can be seen from the table, all lipases contained after 8 weeks of storage at a temperature up to 37°C a residual activity of over 90 % of its original.

Table 7Storage stability of lipase M1 and various M21 mutants

25

lipase	residual activity (%) after storage at temp.(°C)		
	4	25	37
lipase M1	98	95	95
M21L mutant	97	102	102
M21S mutant	97	94	92
M21A mutant	93	95	95

35

The new lipase variants according to the present invention are particularly useful in detergent applications, such as laundry washing and dish washing, but they may also be

- 22 -

used for other applications known in the art. The lipases are preferably used as a detergent additive, either in particulate (e.g. prills) or in liquid form, usually with a stabilizer. The replacement of Met +21 has a positive effect on detergent stability, the extent being dependent on the specific amino acid used. Also the stability of Met +21 mutants in solution, both in the presence and absence of a bleach system (e.g. perborate/ TAED) is surprisingly good. The lipases may be applied together with other enzymes, such as amylases, proteases, cellulases and various cell-wall degrading enzymes.

All publications (including patents and patent applications) mentioned in this specification are indicative to the level of skill of those skilled in the art to which this invention pertains.

Although the foregoing invention has been described in some detail by way of illustration and example for purposes of clarity of understanding, it will be apparent to one of ordinary skill in the art that many changes and modifications can be made thereto without departing from the spirit or scope of the appended claims.

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## SEQUENCE LISTING

## (1) GENERAL INFORMATION:

5

## (i) APPLICANT:

- (A) NAME: GIST-BROCADES N.V.
- (B) STREET: P.O. Box 1
- (C) CITY: Delft
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- (F) POSTAL CODE (ZIP): NL-2600 MA
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10

15

(ii) TITLE OF INVENTION: NEW LIPASE VARIANTS FOR USE IN  
DETERGENT APPLICATIONS

20

(iii) NUMBER OF SEQUENCES: 3

## (iv) COMPUTER READABLE FORM:

- (A) MEDIUM TYPE: Floppy disk
- (B) COMPUTER: IBM PC compatible
- (C) OPERATING SYSTEM: PC-DOS/MS-DOS
- (D) SOFTWARE: PatentIn Release #1.0, Version #1.25

25

(EPO)

## (vi) PRIOR APPLICATION DATA:

- (A) APPLICATION NUMBER: EP 93201212.3
- (B) FILING DATE: 27-APR-1993

30

## (2) INFORMATION FOR SEQ ID NO: 1:

35

## (i) SEQUENCE CHARACTERISTICS:

- (A) LENGTH: 23 base pairs
- (B) TYPE: nucleic acid
- (C) STRANDEDNESS: single
- (D) TOPOLOGY: linear

40

(ii) MOLECULE TYPE: DNA (synthetic)

(iii) HYPOTHETICAL: NO

45

## (vi) ORIGINAL SOURCE:

- (C) INDIVIDUAL ISOLATE: primer A

50

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1:

CGAAGCCGAG NNGCCGTGG GTC

23

## (2) INFORMATION FOR SEQ ID NO: 2:

55

## (i) SEQUENCE CHARACTERISTICS:

- 24 -

- (A) LENGTH: 24 base pairs
- (B) TYPE: nucleic acid
- (C) STRANDEDNESS: single
- (D) TOPOLOGY: linear

5

(ii) MOLECULE TYPE: DNA (synthetic)

(iii) HYPOTHETICAL: NO

10

(vi) ORIGINAL SOURCE:

(C) INDIVIDUAL ISOLATE: primer B

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 2:

15

GGATGCAAGG ATGGATCAGT GCCC

24

(2) INFORMATION FOR SEQ ID NO: 3:

20

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 24 base pairs

(B) TYPE: nucleic acid

(C) STRANDEDNESS: single

25

(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: DNA (synthetic)

(iii) HYPOTHETICAL: NO

30

(vi) ORIGINAL SOURCE:

(C) INDIVIDUAL ISOLATE: primer C

35

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 3:

CTGCGGGCTG GTGCTGGAGC TGCC

24

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A modified lipase from a Group I Pseudomonas  
5 comprising an amino acid sequence in which the methionine at a position corresponding to position 21 in wild-type Pseudomonas pseudoalcaligenes lipase is substituted by leucine or alanine.
- 10 2. A modified lipase according to claim 1, wherein the wild-type lipase has at least 70% identity with Pseudomonas pseudoalcaligenes lipase.
- 15 3. A modified lipase according to claim 1, wherein the Group I Pseudomonas is either Pseudomonas pseudoalcaligenes or Pseudomonas aeruginosa.
- 20 4. A modified lipase according to any one of claims 1-3, which shows an improved wash performance compared to the corresponding wild-type lipase.
- 25 5. A modified lipase according to claim 4, wherein the improvement in wash performance is determined by the SLM test.
6. A detergent composition comprising a modified lipase according to any one of claims 1 to 5 and a diluent.
- 30 7. Use of a modified lipase according to any one of claims 1 to 5 as a detergent ingredient.
8. A recombinant DNA sequence encoding a modified lipase according to any one of claims 1 to 5.

9. A recombinant DNA vector comprising the recombinant DNA sequence of claim 8 and which is useful in the expression of the modified lipase.

5

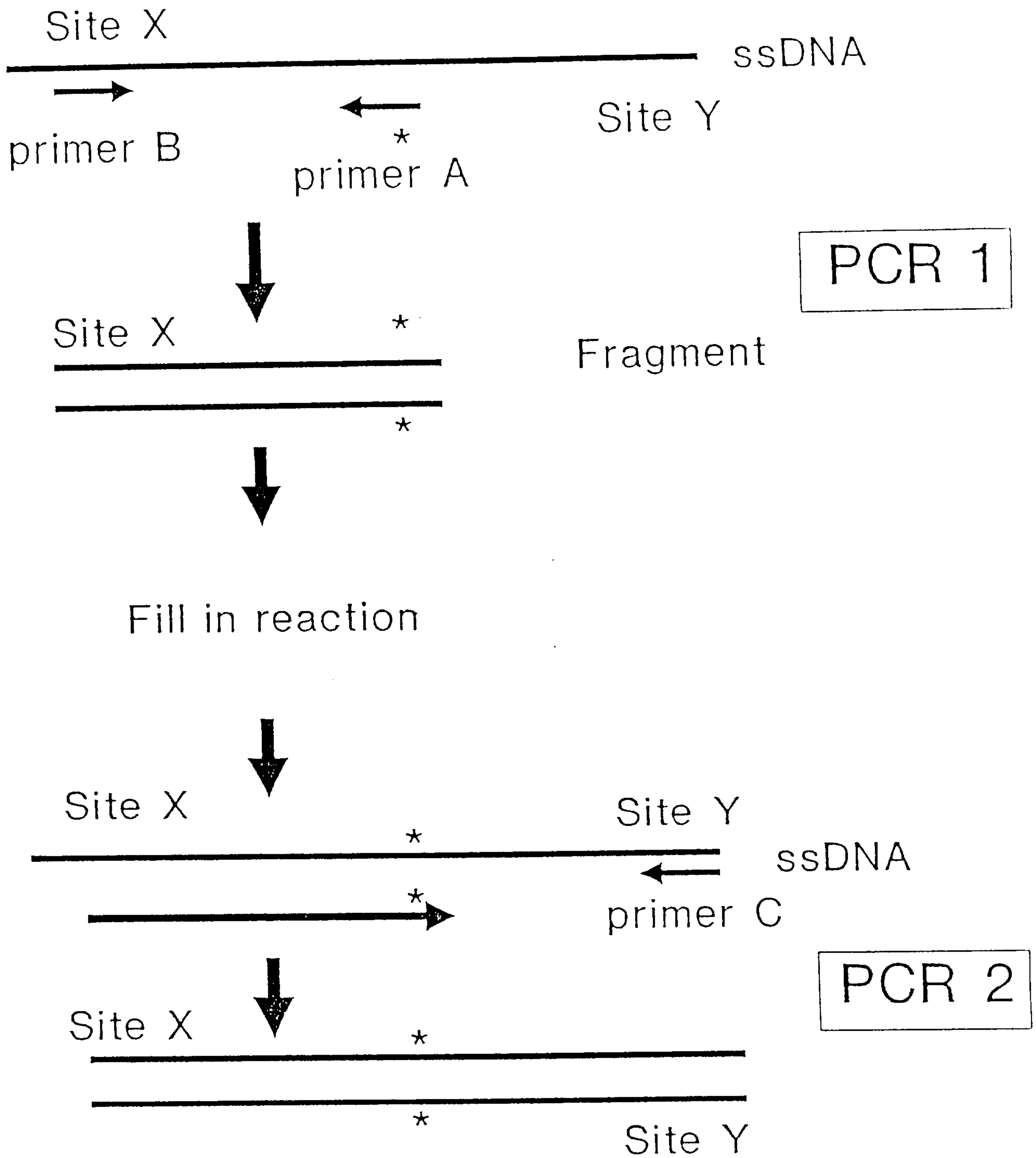
10. A transformed host microorganism comprising a recombinant DNA sequence according to claim 8 or a recombinant DNA vector according to claim 9.

10

11. A transformed host microorganism according to claim 10 which is a Pseudomonas.

15

12. A process which comprises effecting a mutation in DNA encoding a Pseudomonas Group 1 lipase at the methionine at a position corresponding to methionine 21 in Pseudomonas pseudoalcaligenes lipase, which mutation is a substitution by leucine or alanine.



Digesting PCR fragment with X en Y  
and cloning in vector

Figure 1

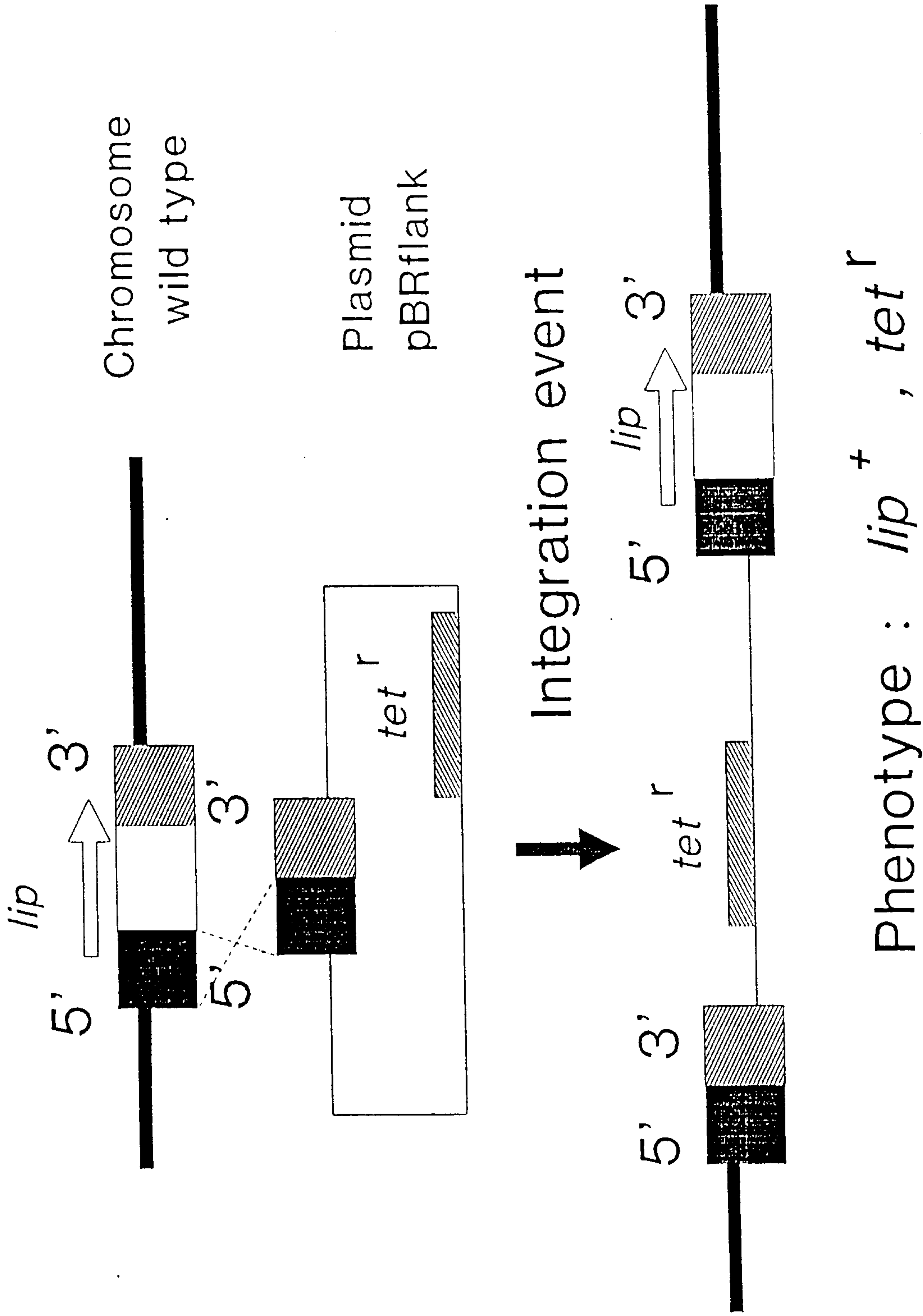


Figure 2

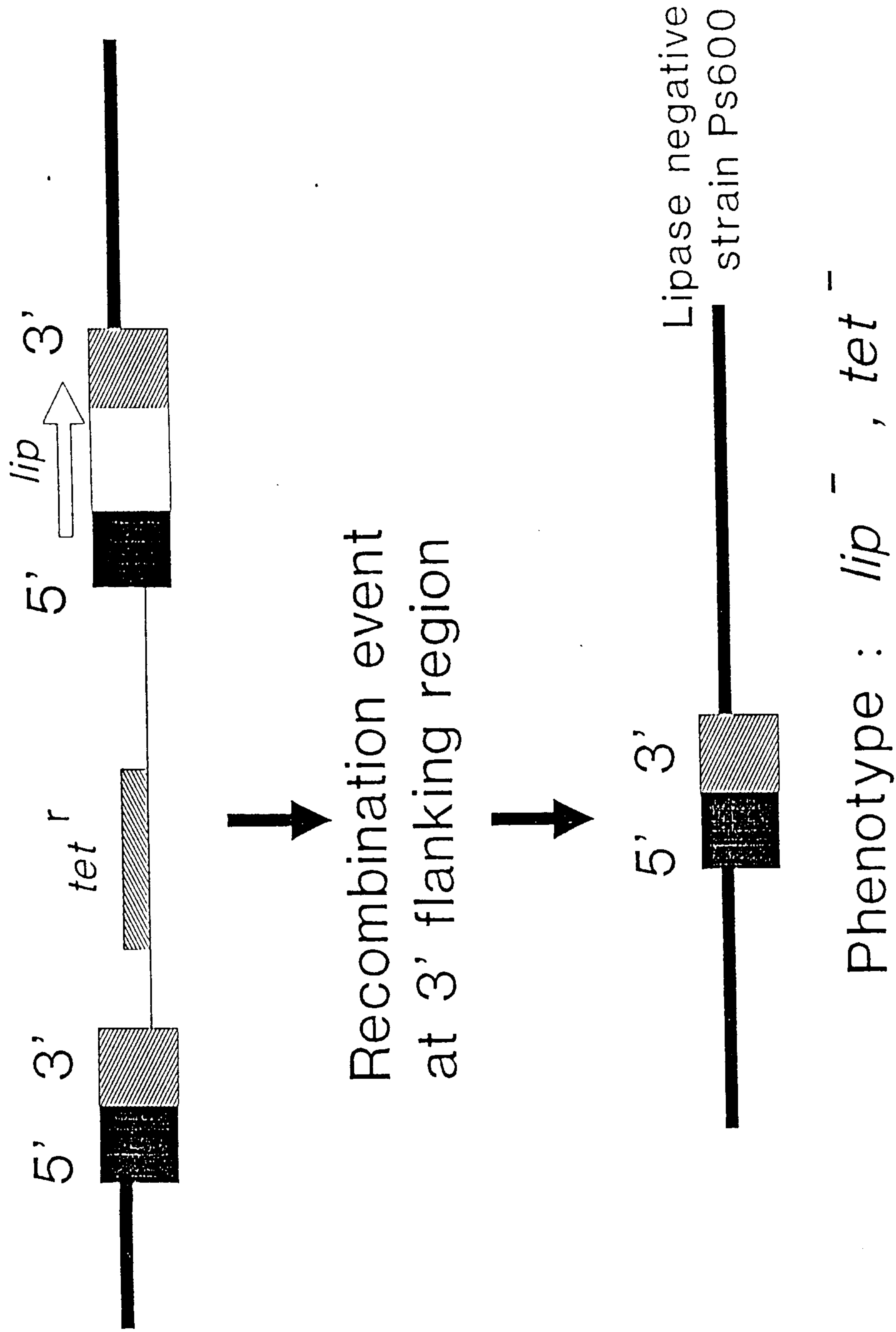


Figure 3

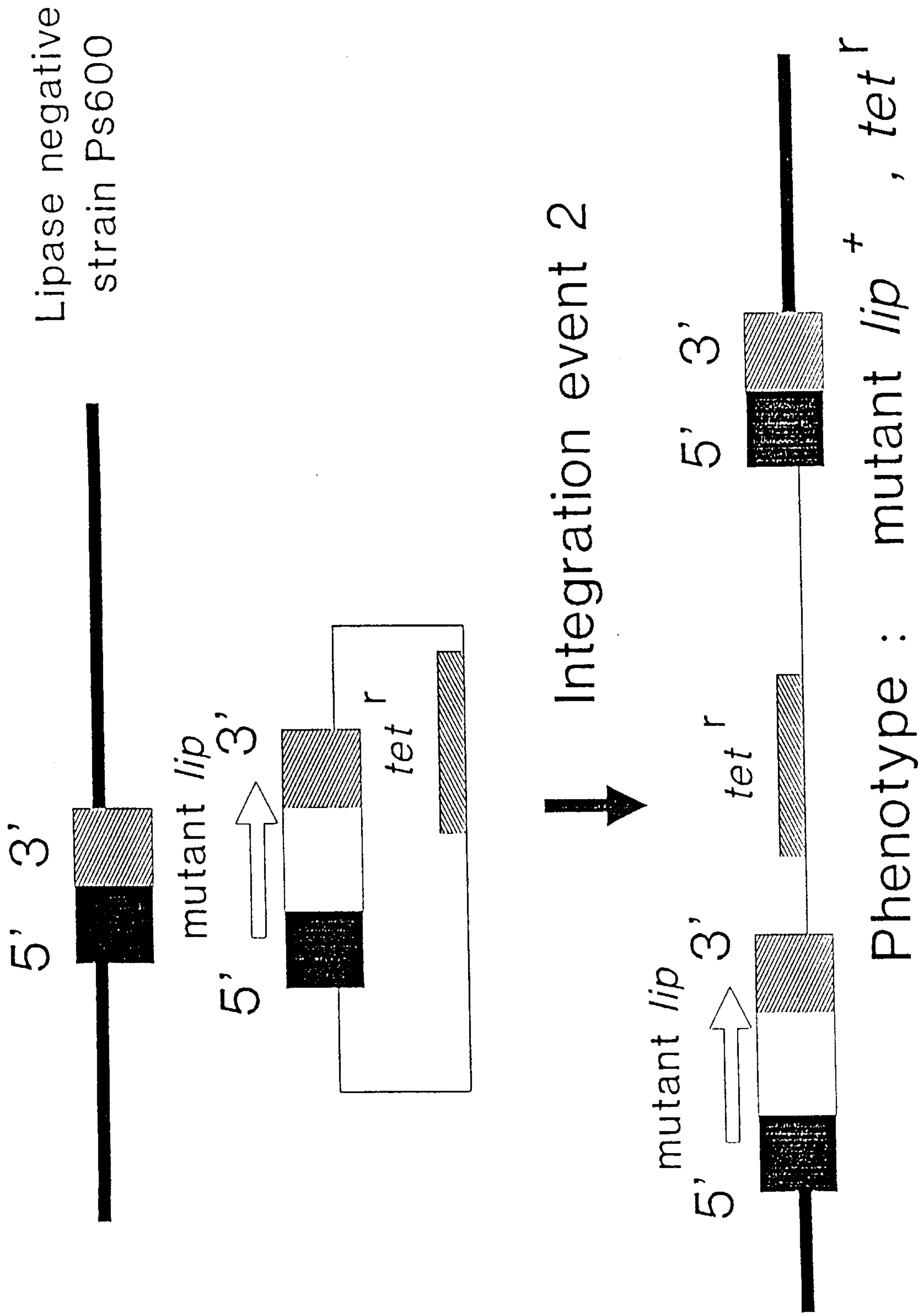


Figure 4

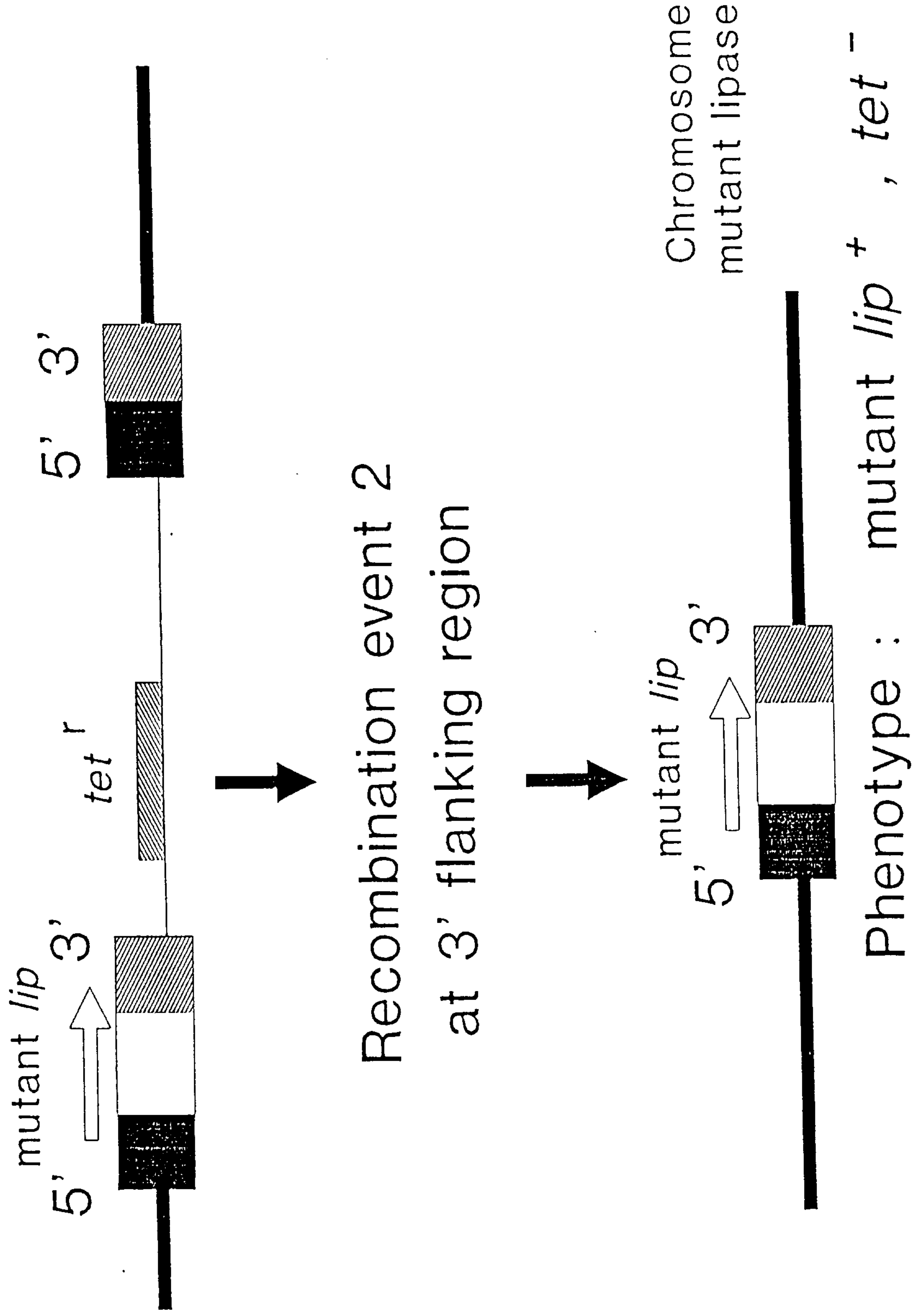


Figure 5