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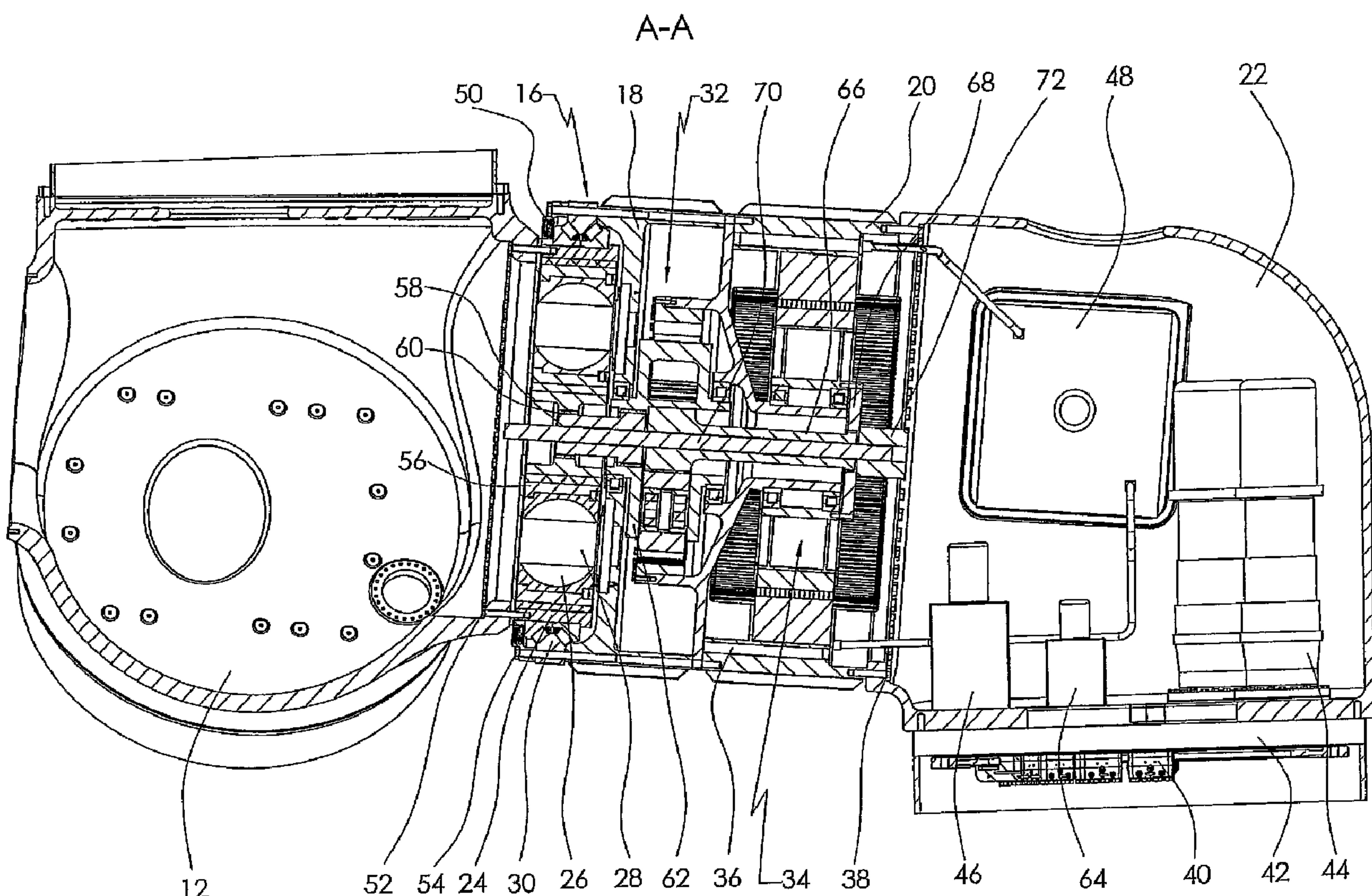
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(54) Title: WIND TURBINE WITH LOAD-TRANSMITTING COMPONENTS



(57) Abrégé/Abstract:

Wind turbines with at least one rotor blade (10), a hub (12), a gearbox casing (18) accommodating a gearbox (32), a generator casing (20) accommodating a generator (34), a head support (32), a tower (14) and an azimuth bearing (42) supporting the head support so that it can rotate on the tower (14), characterized in that the rotor bearing (16), the gearbox casing (18) and the generator casing (20) are arranged between the hub (12) and the head support (22) and are designed as load-transmitting components and are joined to each other via screw connections (54, 38).

ABSTRACT

5 Wind turbines with at least one rotor blade (10), a hub (12), a gearbox casing (18) accommodating a gearbox (32), a generator casing (20) accommodating a generator (34), a head support (32), a tower (14) and an azimuth bearing (42) supporting the head support so that it can rotate on the tower (14), characterized in that the rotor bearing (16), the gearbox casing (18) and the generator casing (20) are arranged between the hub (12) and the head
10 support (22) and are designed as load-transmitting components and are joined to each other via screw connections (54, 38).

WIND TURBINE WITH LOAD-TRANSMITTING COMPONENTS

The patent application relates to a wind turbine with a drive train of compact design.

5 Over the last decades, wind turbines have steadily grown in size, the trend being in the direction of ever more compact and more light-weight units. Here, so-called thrust bearings are quite often used that do not only absorb the thrust and transverse forces from the rotor but also transmit the bending moments at only one bearing location. Use of these bearings leads to markedly more compact drive trains compared with concepts having a double rotor bearing.

10 However, in most cases of the known turbines, the gearboxes and also the generators are arranged behind the bearing as separate components on a main carrier. The main carrier then has the added function of transmitting the rotor loads from the rotor bearing into the nacelle. Since these thrust bearings have relatively large diameters and a two-dimensional stiff contact surface is required for bolting on over the entire circumference of the bearing, it is preferred

15 to use main carriers of cast design. The loads then have to be introduced from the bearing bolting surface via the main carrier into the nacelle without the structure of the main carrier colliding with the gearbox and the generator. This leads to casting structures that require large openings in the area facing away from the rotor, for inserting the gearbox. These open structures have considerable disadvantages from the viewpoint of strength and deformations since

20 the components experience large additional stresses as a result. Furthermore, these constructions have too many components since the function of the components is separate from the load transmission. The goal in the development of new wind turbines therefore has to be to design the turbines more compact, more light-weight, and more cost-effective.

25 WO 2005/033505 A1 shows a design of the drive train that is already very compact, having a separate gearbox and generator, where a large opening is provided for installing the gearbox. To fasten the generator, a further supporting structure is necessary and a nacelle shroud is required to protect the components against climate influences.

30 DE 103 51 524 A1 likewise suggests a compact solution where it was possible to position the gearbox and the hub still closer together. The shaping of the casting structure of the main car-

rier is unfavorable, so that high tension peaks and deformations are to be expected. Here, too, a nacelle shroud is required.

With WO 02/079644 A1 a still more compact solution is suggested where part of the gearbox 5 is being integrated into the rotor bearing. However, here too there is an additional gearbox and a separate generator that requires a further supporting structure. Furthermore the large opening in the cast main carrier has considerable disadvantages in terms of structure.

DD 268741 A1 likewise shows a compact nacelle construction, this design being possible only 10 for small wind turbines as the turbine is designed as a downwind machine and is equipped without a wind direction tracking unit and a vertical braking device. Furthermore the integration of gearbox and generator into a casing has the advantage of an extremely compact construction, but also the disadvantage that repairs can only be carried out with much effort as the possibilities for accessing the components is severely restricted.

15 There is described herein a drive train that enables a very compact, light-weight, and thus cost-effective total construction and ties the main components such as rotor bearing, gearbox, generator, and wind direction tracking unit into the force transmission from the rotor into the tower. At the same time the individual components, in particular gearbox and generator, can 20 be mounted separately and also handled individually for repair work.

According to the invention, there is provided a wind turbine with at least one rotor blade, a hub, a gearbox casing receiving a gearbox, a generator casing receiving a generator, a head support, a tower, and an azimuth bearing supporting the head support rotatably on the tower. 25 The gearbox casing, generator casing, and a rotor bearing are arranged between the hub and the head support, are load-transmitting components, and are joined to each other via screw connections.

30 The invention achieves a further integration of the functional elements, savings are made regarding components.

In an exemplary embodiment, the components gearbox, generator, and wind direction tracking unit are arranged in separate casings that are bolted together. The respective casings are designed as supporting structure for transmitting the maximum static and dynamic rotor loads.

5 Also the rotor bearing is bolted on to the gearbox casing and transmits the rotor loads into the gearbox casing. The gearbox casing transmits the loads into the generator casing. This casing transmits the loads into the generator casing. The generator casing in turn transmits the loads into the head support that in turn introduces the loads via the azimuth bearing into the tower. As a result of this design, the casings of the components assume the twin function as load transmitting element and as mounting element for the individual parts of the components.

10 This design makes it possible for the machine to be very light-weight and thus cost-effective and also a nacelle shroud to be dispensed with since all components are of such a design that they can be exposed to weathering. For reasons of assembly it makes sense to design the gearbox casing and the generator casing as two separate casings, however it can also be designed as one piece.

15 This arrangement is exceptionally advantageous if the rotor hub connection, the rotor bearing, the gearbox, and the generator have approximately the same dimensions regarding the outside diameter. This case results in a particularly favorable force transmission without any larger load diversions. This leads to the situation where it makes sense that the gearbox is a two-
20 stage planetary gearbox with coaxial drive and driven axles and has a transmission ratio of approximately 15 to 25. The generator is arranged downstream therefrom and then has a rated speed of approximately 200 to 400 min^{-1} . Both components are installed in a common or two separate casings that are of such a design that they can transmit the loads from the rotor on to the head support. The head support then introduces the loads into the tower and further has the function of accommodating the wind direction tracking unit, the vertical brakes, the gearbox lubrication system, and the heat exchanger for cooling the gearbox and the generator.

25 A preferred exemplary embodiment of the invention will be explained below with reference to a drawing, in which:

30 Fig. 1 shows a side view of hub, rotor bearing, generator casing, and head support, only rotor blade being illustrated in section; and

Fig. 2 shows an illustration, partly in section, corresponding to Fig. 1.

5 The rotor that is formed by the rotor blades 10 and the hub 12 of the wind turbine is supported by the rotor bearing 16 and transmits the forces and moments to the subsequent components. The gearbox is integrated into the gearbox casing 18. The generator arranged downstream is installed in the generator casing 20. Both casings 18, 20 are approximately of the same diameter and are bolted together. The generator casing 20 in turn is bolted to a head support 22 that introduces the loads via an azimuth bearing 42 into a tower 14. All units and components that 10 are required are accommodated in these elements. An additional nacelle shroud for protection against the weather and for accommodating subunits is not required. Both casings are provided with cooling ribs on the outside for partly carrying away the dissipated heat to the outside air.

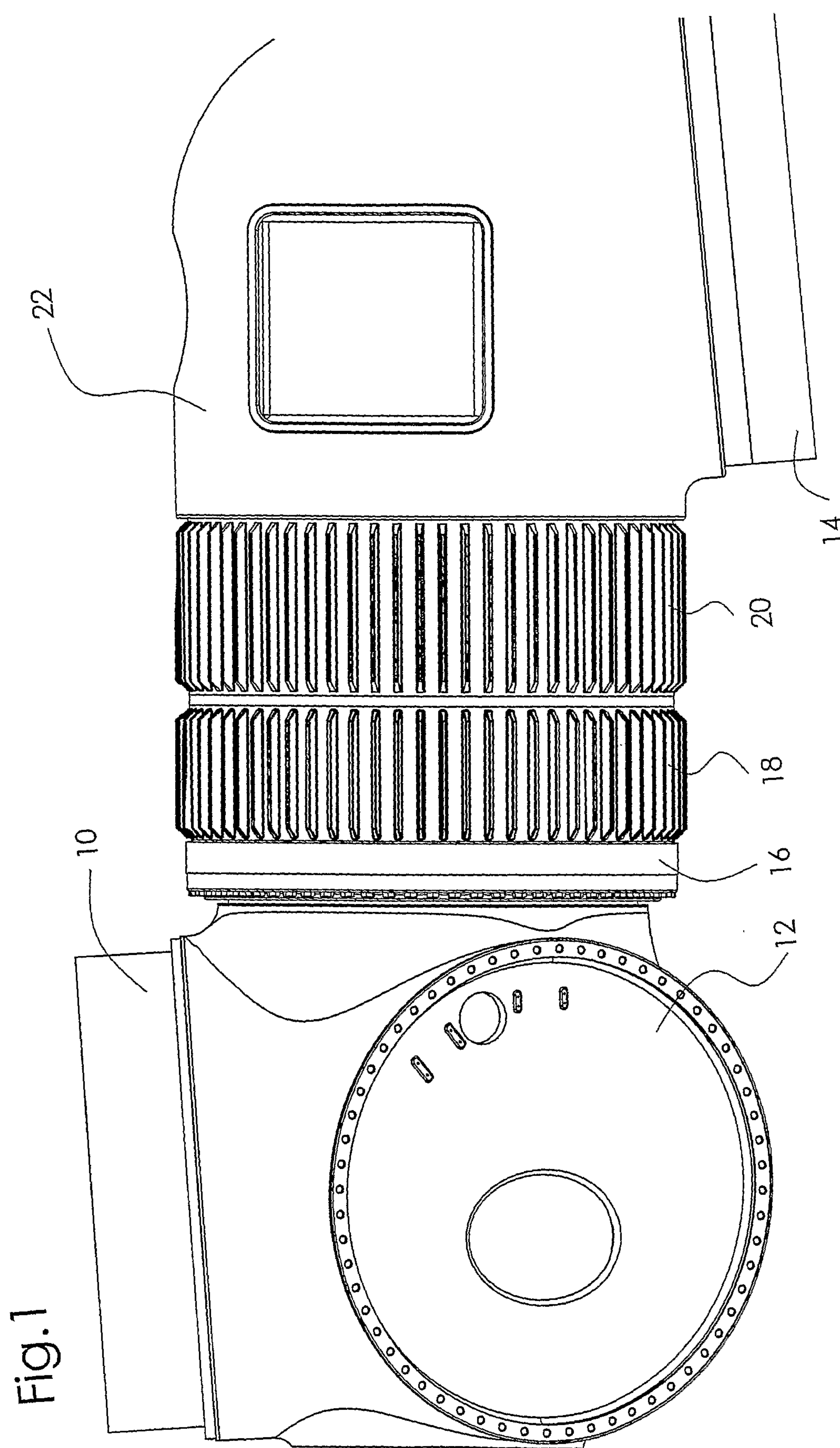
15 The hub 12 is connected (Fig. 2) by means of the screw connection 52 to the ring gear 24 of the first gear stage. This ring gear 24 is pressed into the inside ring of the rotor bearing 16 and permanently connected. The outer ring 30 of the rotor bearing 16 is permanently connected by the screws 54 to the gearbox casing 18 and via this to the generator casing 20. The labyrinth gland 50 seals the gearbox 36 toward the outside. The planetary gears 56 of the first gear 20 stage are supported by means of spherical sliding bearings 26. These sliding bearings 26 are fastened to the gearbox casing 18 by means of bearing journals 28. The planetary gears 56 transmit the torque on to the sun wheel 58. A spiral toothing is fitted centrally inside the sun wheel and transmits the torque on to the intermediate shaft 60. This intermediate shaft 60 in turn is inserted into the planetary carrier 62 of the second planetary stage. The second planetary 25 stage 32 is likewise integrated into the gearbox casing 18 and drives the sun wheel using the transmission shaft 66. This transmission shaft 66 is connected to the generator drive flange 68 in terms of torque by means of a spiral toothing. The generator 34 is designed as a permanent-field synchronous generator that is fitted into the generator casing 20 and is provided with a water cooling jacket 36. The cooling circuit is operated by the delivery pump 64, 30 and the exhaust heat is carried to the outside air by means of the cooler 48. The generator casing 20 is connected to the head support 22 by means of the screw connections 38. The head support 22 contains the servo units 44 for the wind direction tracking unit, the vertical brakes

40, the coolers 48 for the gearbox and the generator, the gearbox oil reservoir 46 with filters and circulating pumps and the circulating pump 64 for the generator coolant circuit. A central pipe 70 is passed centrally through the two gear stages and the generator, and the power supply for adjusting the rotor blades is installed through it. The rotary transfer joint or the slip ring 72 transmits the power required from the stationary part of the head support 22 on to the rotating hub 12.

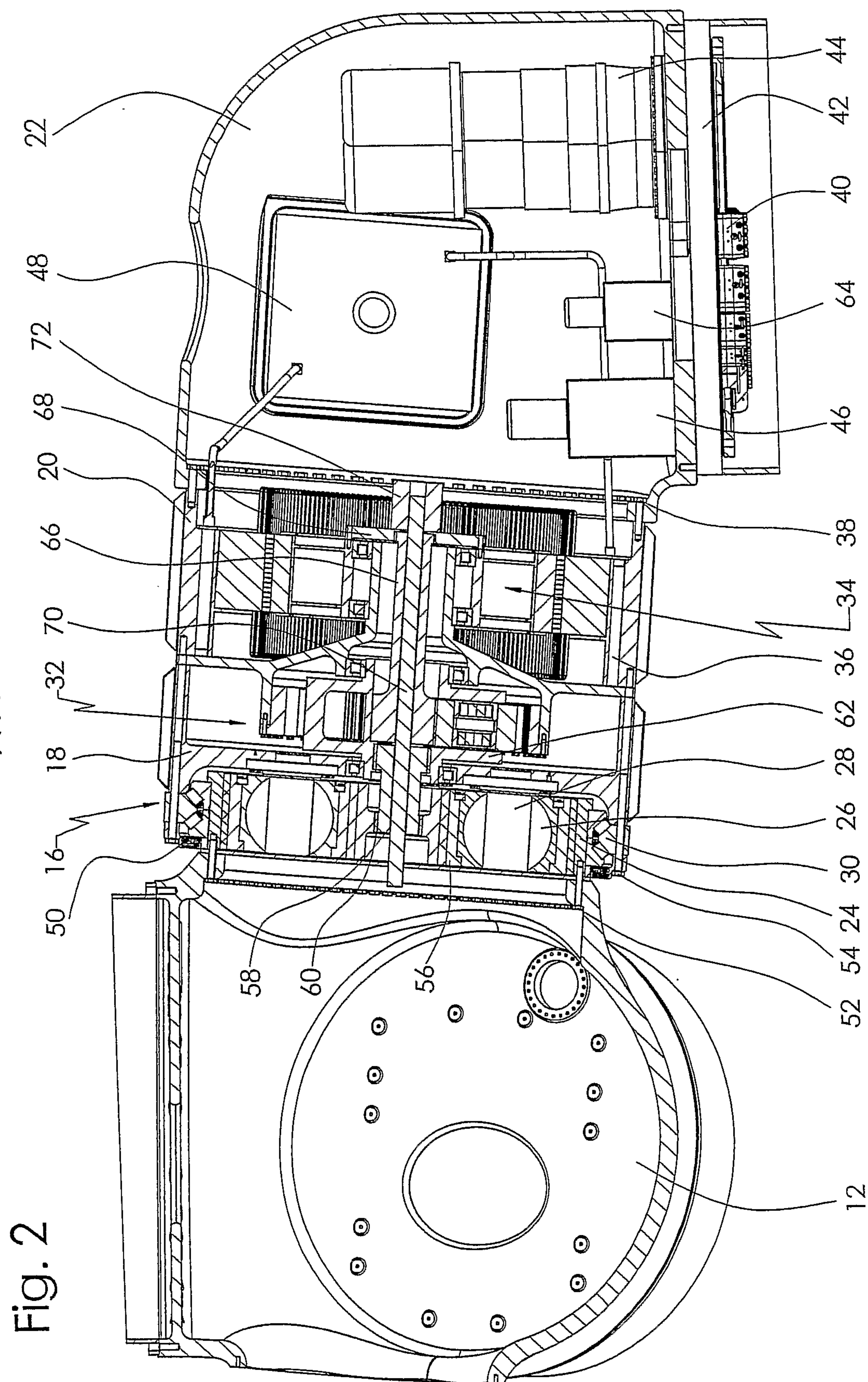
We Claim:

1. Wind turbine with at least one rotor blade, a hub, a gearbox casing receiving a gearbox, a generator casing receiving a generator, a head support, a tower, and an azimuth bearing supporting the head support rotatably on the tower, the gearbox casing, the generator casing, and a rotor bearing being arranged between the hub and the head support, being load-transmitting components, and being joined to each other via screw connections.
- 10 2. Wind turbine according to Claim 1, wherein the gearbox casing and the generator casing are separate casings.
- 15 3. Wind turbine according to Claim 2, wherein the gearbox casing and the generator casing have approximately the same outside diameters.
- 20 4. Wind turbine according to any one of claims 1 to 3 wherein the rotor bearing is a thrust bearing screwed directly in front of the gearbox casing, the at least one rotor blade being at the front of the wind turbine.
- 25 5. Wind turbine according to any one of claims 1 to 4 wherein the gearbox is a two-stage planetary gearbox.
6. Wind turbine according to any one of claims 1 to 5 wherein the generator is a permanent-field synchronous generator.
- 30 7. Wind turbine according to any one of claims 1 to 6 wherein the gearbox casing and/or the generator casing are provided with outwardly facing cooling ribs.
8. Wind turbine according to any one of claims 1 to 7 wherein gearbox seals constructed as labyrinth glands are provided.

9. Wind turbine according to any one of claims 1 to 8 wherein the generator has a water cooling jacket integrated into the generator casing.
10. Wind turbine according to any one of claims 1 to 9 wherein a wind direction tracking unit consisting of the azimuth bearing, servo drives, and vertical brakes, and gearbox oil reservoir, and coolers for the gearbox and the generator are arranged in the head support.
11. Wind turbine according to any one of claims 1 to 10 including a pipe that is passed centrally through the gearbox and the generator and that rotates at the speed of a rotor formed by said hub and said at least one rotor blade, said pipe accommodating power supply lines.
12. Wind turbine according to any one of claims 1 to 11 wherein the generator casing, the gearbox casing, and the head support are of weatherproof design.



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