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(71) Applicant (for all designated States except US): **FIL-  
TERTEK INC.** [US/US]; 11411 Price Road, Hebron, IL  
60034-8936 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **RUSCHKE, Ricky,**

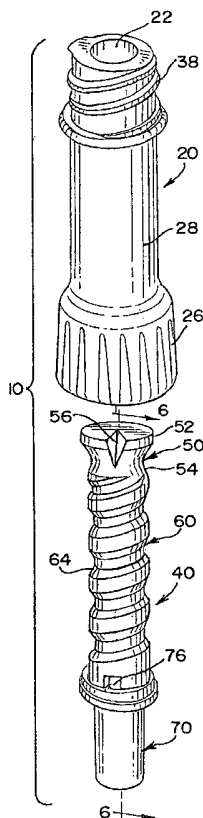
**R.** [US/US]; 1401 Ginny Lane, Woodstock, IL 60098  
(US). **KANDEL, Edward** [US/US]; 2816 Dutch Circle,  
McHenry, IL 60050 (US). **LEONHARD, Michael, G.**  
[US/US]; 2812 Killdeer Court, West Bend, WI 53095  
(US). **KINSLEY, Mark, A.** [US/US]; N1651 Geneva  
Avenue, Lake Geneva, WI 53147 (US). **LEAHEY, John,  
A.** [US/US]; 538 Barbary Lane, Woodstock, IL 60098  
(US). **MIJERS, Jan, W., M.** [NL/NL]; Mecklenburgstraat  
9, NL-5913 TP Venlo (NL). **KAY, Ronald, J.** [US/US];  
1960 Abbotsford Dr., Barrington, IL 60010 (US).

(74) Agent: **LANE, Bradley, G.**; Brinks Hofer Gilson & Lione,  
P.O.Box 10087, Chicago, IL 60610 (US).

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[Continued on next page]

(54) Title: FLUID HANDLING DEVICE AND METHOD OF MAKING SAME



(57) Abstract: A fluid handling device, such as a needlefree access device, includes a housing having an inlet and an inlet channel; and a flow control member comprising a combination outlet, biasing and piston member. The flow control member includes a piston section moveable between a closed position in which the piston section is inside the housing below the inlet channel but allows fluid to flow through the inlet channel; a biasing section connected to the piston section that normally biases the piston section into the inlet channel; and an outlet section connected to the biasing section having an outlet fitting in fluid communication with the inside of the housing.

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# INTERNATIONAL SEARCH REPORT

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**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(7) : F16K 51/00; F16L 29/00, 37/28; A61M 5/00  
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**B. FIELDS SEARCHED**

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5,549,566 A (ELIAS et al.) 27 August 1996 (27.08.1996), See figure 1.	13-19, 22, 23, 30-32, 35-37, 56-58, 61, 63- 65, 76, 80, 81, 92 ----- 89-91
Y	US 6,168,137 B1 (PARADIS) 02 January 2001 (02.01.2001), See Figure 4.	89-91
A	US 4,946,448 A (RICHMOND) 07 August 1990 (07.08.1990), See figure 2.	1-111

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents:	"T"
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Mail Stop PCT, Attn: ISA/US  
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 P.O. Box 1450  
 Alexandria, Virginia 22313-1450

Facsimile No. (703) 305-3230

Authorized officer

Edward K. Look

Telephone No. (571) 272-4820

*Sharon A. Greene for*