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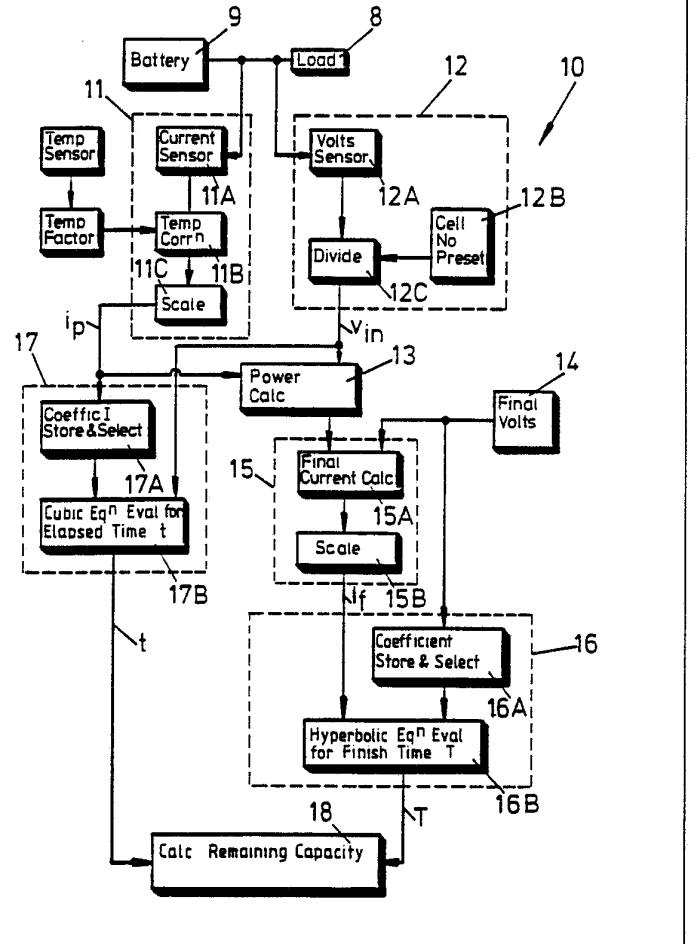
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(54) Title: BATTERY MONITORING SYSTEM

(57) Abstract

A battery monitoring system (10) supplies the user of a battery power system with information indicating the capacity remaining in the battery (9) during discharge. During discharge the system (10) monitors various parameters and calculates on a rapid sampling basis derived parameters from algorithms stored in memory in tabulated form. The recharging efficiency is also evaluated, stored and updated on each charge/discharge cycle so that ageing of the battery (9) is monitored.



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BATTERY MONITORING SYSTEM

This invention relates to a battery monitoring system.

In the use of battery operated equipment, such as battery powered electric vehicles and standby power systems, it is desirable to monitor the battery in order to provide from time to time a prediction informing the user of the remaining capacity in the battery.

It is an object of the present invention to provide a battery monitoring system.

According to the present invention a battery monitoring system comprises,

first means for evaluating the level of instantaneous current drawn from a battery when supplying a load;

second means for evaluating the level of instantaneous battery voltage;

third means for computing from the output of the first and second means the level of instantaneous power delivered by the battery;

fourth means for determining a final battery voltage level at which the capacity of the battery is exhausted;

fifth means for evaluating from the output of the third and fourth means the estimated final battery current;

sixth means for calculating according to a first pre-determined algorithm the total discharge duration of the battery according to the outputs of the fourth and fifth means;

seventh means for calculating according to a second

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predetermined algorithm the accumulated discharge duration according to the output of the first and second means;

5 eighth means for assessing the remaining discharge duration available from the battery from the outputs of the sixth and seventh means;

wherein said first predetermined algorithm comprises a hyperbolic equation having first co-efficients selected from a stored table of such first co-efficients by the output of the fourth means, and said second predetermined  
10 algorithm comprises a cubic equation having second co-efficients selected from a stored table of such second co-efficients by the output of said first means.

An embodiment of the present invention will now be described with reference to the accompany drawing, in  
15 which:

Fig. 1 schematically illustrates a battery monitoring system according to the present invention; and  
Fig. 2 illustrates in graphical form details useful for an understanding of the Fig. 1 system.

20 A battery monitoring system 10 in accordance with the present invention is illustrated in Fig. 1 and monitors the condition of battery 9 which is connected to supply a load 8. System 10 comprises a first evaluating arrangement 11 for evaluating the level of instantaneous current drawn  
25 from the battery 9, and a second evaluating arrangement 12 for evaluating the level of instantaneous battery voltage. The outputs of arrangements 11 and 12 are fed to a third

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arrangement 13 which computes the level of instantaneous power delivered by the battery. A fourth arrangement 14, in this embodiment containing a preset value, determines a final voltage level for the battery 9 when the capacity of the battery is exhausted and the outputs of arrangements 13 and 14 are delivered to a fifth arrangement 15 which evaluates the estimated final battery current. The output of arrangement 15, together with the output of arrangement 14, is delivered to a sixth arrangement 16 for calculating according to a first predetermined algorithm (as will be explained) the total discharge duration of the battery 9.

The outputs of the first and second arrangements 11, 12, in addition to being fed to the third arrangement 13 are fed to a seventh arrangement 17 which is arranged to evaluate according to a second predetermined algorithm (as will be explained) the accumulated discharge duration and the outputs of the sixth and seventh arrangements 16, 17, are fed to an eighth arrangement 18 which evaluates the remaining discharge duration available from the battery 9.

The algorithms which are used in the system 10 are formulated on the basis of the output from first arrangement 11 being in a normalised form, in part this simply being a percentage of the ten hour discharge rate but in part being modified by variations in temperature of the battery 9 with respect to a predetermined temperature (usually 15°C).

Accordingly, a temperature sensor 21 is provided for sensing battery temperature and the output of sensor 21 operates an

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arrangement 22 to establish a temperature correction factor which is fed to the first arrangement 11. The arrangement 11 therefore comprises a current sensor 11A, a temperature normalising unit 11B and a scaling unit 11C.

5           The second arrangement 12 comprises a voltage sensor 12A, a preset store 12B containing the number of individual cells within the specific battery 9 and an arithmetic unit 12C which provides the output for arrangement 12 so that the output is measured volts per cell. The third arrange-

10           ment 13 evaluates the level of instantaneous power delivered by the battery by multiplication of the values delivered to it by the first and second arrangements 11, 12. The fourth arrangement 14 is provided in this example in a preset manner, with the final voltage level of each cell

15           and the fifth arrangement 15 contains a calculating unit 15A which by division of the power value delivered to it by arrangement 13 and the voltage measure delivered by arrangement 14 evaluates the final current and this is scaled by unit 15B to the ten hour discharge rate.

20           The sixth arrangement 16 comprises an arrangement 16A which stores a first set of co-efficients and which is arranged to output a single set of such co-efficients to unit 16B according to the voltage value provided to unit 16A by arrangement 14. Unit 16B is a calculation unit

25           which evaluates a hyperbolic equation having specified co-efficients as delivered by unit 16A and a specified variable as delivered by unit 15B. The evaluation of this

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hyperbolic equation establishes a total duration of battery discharge.

The seventh arrangement 17 comprises a unit 17A which stores a table of second co-efficients and according to the value of scaled current delivered to it by unit 11C provides a specific set of such second co-efficients to a calculating unit 17B which is arranged to evaluate the accumulated discharge time from a predetermined cubic equation relating instantaneous voltage with accumulated discharge time.

The eighth unit 18 is arranged to subtract the values delivered to it by units 16 and 17 to thereby provide a measure of the remaining time to final discharge of the battery 9. Arrangement 18 may also express the remaining discharge time available as a percentage of the total discharge time or may express the accumulated discharge time as a percentage of the total discharge time.

The cubic equation evaluated by unit 17B is derived from graphical data provided by battery manufacturers expressing the relationship between measured battery voltage and accumulated discharge time for a particular level of instantaneous current. It has been found that the divergence between the graphical data and the cubic equation is minimal as illustrated by Fig. 2 and by storing sets of co-efficients in unit 18A for particular values of current a substantial reduction of storage space is achieved together with an increased ability to interpolate for

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unstored sets of co-efficients. Likewise the hyperbolic equation evaluated by unit 16B is derived from graphical data provided by battery manufacturers expressing the total discharge period to a particular value of final  
 5 battery voltage for a series of specific values of instantaneous battery voltage and the divergence between the hyperbolic equation and the graphical data is negligible. Interpolation of unstored co-efficients for the hyperbolic equation is readily effected by unit 16A.

10 By way of operation of the system 10 a specific example will now be evaluated for a battery of the lead acid HCP17 type having the following parameters:

	Ampere hour rate	800 = 10 hour capacity
	No. of cells	164
15	Temperature correction factor	1% per °C
	Rated temperature	15°C
	Final voltage	294
	Final volt/cell	1.79

The following measurements are taken:

20	Current	146 Amperes
	Voltage	314.8 Volts
	Temperature	20°C

1) Sensor 11A measures the present current ( $i_{in}$ ) flowing through the battery leads as + 146 amps, the positive sign  
 25 indicating that the battery is being discharged.

Unit 11B normalises  $i_{in}$  to rated temperature (15°C) and because the measured temperature in the battery room is



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20°C the temperature correction factor provided by unit 22 is:

$$\text{tempco} = 1 + (20 - 15) \times (1/100) = 1.05$$

so that the temperature-corrected discharge current is

$$5 \quad 146.0 \div 1.05 = 139.05$$

Unit 11C calculates current in terms of the 10 hour capacity of the battery, to give a percentage, so that  $i_p$  the output of arrangement 11 is:

$$i_p = (139.05 \times 100) \div 800 = 17.38\%$$

10 2) Sensor 12A measures the battery voltage as 314.8 volts d.c.

Unit 12B divides the battery voltage by the number of cells (164) to give cell voltage:

$$v_{in} = 314.8 / 164 = 1.9195$$

15 3) Arrangement 13 calculates power demand.

$$\text{Power} = v_{in} \times i_p = 1.9195 \times 139.05 = 266.90 \text{ watts}$$

4) Unit 15A calculates final current

$$i_f = \text{power} / v_f \quad (v_f \text{ is the preset final voltage, i.e. } 1.79 \text{ established in arrangement 14}).$$

20  $i_f = 266.90 / 1.79 = 149.11$  amps and this is scaled by unit 15B to be 18.64 % of the 10 hour capacity.

5) Arrangement 16 calculates the finish time T, using final current ( $i_f$ ) from a hyperbolic equation of the form

$$T = a + b i_f^{-1} + c i_f^{-2}$$

25 where the hyperbolic co-efficients (a,b,c) are stored in unit 16A for specified final voltage values; e.g.

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	<u>Final volts</u>	<u>a</u>	<u>b</u>	<u>c</u>
	1.85	-111.738	6662.29	3942.7
	1.83	- 95.1394	6645.34	5171.71
	1.81	- 87.7079	6939.18	3580.98
5	1.79	- 74.9541	6913.18	3857.27
	1.77	- 65.1906	6880.4	4634.92
	1.75	- 56.4163	6826.9	5202.11

From the above table unit 16A selects the co-efficients for the set end point voltage of 1.79:

10 1.79                    - 74.9541            6913.18            3857.27

and the finish time T for the specified final current of 18.64% is calculated using the hyperbolic equation:

$$T = -74.9541 + (6913 / 18.64) + (3857.27 / (18.64)^2) \\ = 307.06$$

15 6) Unit 17 calculates the accumulated discharge time t from a cubic equation of the form

$$V = a + bt + ct^2 + dt^3$$

where the cubic co-efficients (a,b,c,d) are stored in unit 17A for specified levels of current  $i_p$ , e.g.

TABLE I

	<u>i</u> <sub>p</sub>	<u>a</u>	<u>b</u>	<u>c</u>	<u>d</u>
	172	1.655	-4.392 E-3	5.426 E-4	-2.127 E-4
	142	1.710	-5.985 E-3	-4.174 E-4	2.164 E-5
	106	1.776	-4.722 E-3	2.348 E-5	-2.609 E-6
5	88	1.804	-2.839 E-3	-1.082 E-5	-7.787 E-7
	71	1.837	-1.240 E-3	-2.965 E-5	-1.203 E-7
	60	1.852	-7.024 E-2	-3.478 E-2	6.184 E-3
	36.9	1.913	-4.214 E-2	-4.087 E-3	3.903 E-3
	27	1.940	-3.234 E-2	5.836 E-3	-3.533 E-3
10	21.6	1.951	-1.648 E-2	6.957 E-4	-1.331 E-3
	18	1.964	-1.382 E-2	5.565 E-5	-5.936 E-4
	17.38	1.96496	-1.432 E-2	5.77 E-4	-5.8 E-4
	15.5	1.968	-1.592 E-2	2.232 E-3	-5.632 E-4
	13.6	1.972	-1.361 E-2	2.811 E-3	-5.399 E-4
15	12.1	1.977	-1.277 E-2	2.092 E-3	-3.312 E-4
	11	1.982	-1.310 E-2	2.065 E-3	-2.759 E-4
	10	1.986	-9.299 E-3	1.381 E-3	-1.860 E-4

(where E-2 represents 10<sup>-2</sup> etc.)

Accordingly the cubic equation is:

$$20 \quad V = a + b \cdot t + c \cdot t^2 + d \cdot t^3$$

We know the following variables

- V = cell voltage = 1.9195
- a = calculated coefficient = 1.96496
- b = calculated coefficient = -0.01432
- 25 c = calculated coefficient = 0.000577
- d = calculated coefficient = -0.00058

and unit 17B solves this equation, by iteration, for t, the

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result being  $t = 161$  minutes.

7) Arrangement 18 evaluates the remaining time as the difference between final time and present time

$$= 307 - 161$$

5             $= 146$  minutes

so that if the discharge continues at the present rate the battery will last for a further 146 minutes.

Additionally arrangement 18 may evaluate the percent discharge remaining as

10             $(\text{Remaining time} / \text{finish time}) \times 100$

$$= (146 / 307) \times 100$$

$$= 47.56\%$$

so that the battery has 47.5% of its charge remaining.

It will be appreciated that in the foregoing example,  
15 for both the cubic and hyperbolic equations the sets of stored co-efficients and their identifier contain an identifier equal in value to that produced by arrangement 11 and by arrangement 14 but, particularly for arrangement 11 which outputs a measure of instantaneous current which is  
20 likely continuously to change, there is no guarantee that the evaluated current value is identical to an identifier within store unit 17A. Accordingly, unit 17A is adapted to interpolate between the nearest stored identifiers and their stored co-efficients to obtain the required identifier  
25 and required co-efficients.

For example, in the event that the identifier and its co-efficients are not stored in unit 17A interpolation is

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made between the co-efficients stored for stored identifier 18.0 and those of stored identifier 15.5 (see the previous Table I) by calculating the ratio that 17.38 is between 15.5 and 18.0 (76%) and for each stored co-efficient evaluating the interpolated value. Thus, taking co-efficient a as the example:

$$\begin{aligned} a &= (1.964 / 1.968) \times 0.76 + 1.968 \\ &= 1.965 \end{aligned}$$

Interpolation may be carried out on a similar basis by unit 16A in the case where the final voltage  $V_f$  is not a preset value as dictated by the battery manufacturers which is normally a value specifically contained as an identifier in store unit 16A.

It will be understood that in the system 10 which has been described the system outputs on a continuous (very rapid sampling) basis the prediction of the battery capacity remaining at any point in time and this prediction can, if so desired, be used to set or operate alarm devices guarding the battery and load arrangement.

The system 10 may be modified to incorporate a self-learning regime by comparing the projected discharge of the battery 9 with the actual discharge by means of which the system 10 self-adjusts for inefficiencies of the battery and load arrangement and for battery ageing. This is achieved using "electrically erasable programmable

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read only memory" (EEPROM). Each time a discharge takes place, the system 10 records all the vital parameters and then integrates them with previously stored derived measurements.

5 For example calculations made during the discharge and recharge of the battery allow the system to calculate the effective "charging efficiency". That is to say the percentage of energy that has to be returned to the battery in order to return it to the fully charged state  
10 or to a predetermined percentage thereof. To achieve this the system stores the following data for each charge/discharge cycle:

Battery energy level at end of discharge (EEDP).

Energy returned to battery during recharge (ER).

15 Battery energy level at start of next discharge (ESND).

The charging efficiency can be expressed as:-

$$\text{Charge Efficiency (CE)} = \frac{\text{ESND} - \text{EEDP}}{\text{ER}} \times 100$$

20 The result from each charge/discharge cycle is integrated into a continuous store, the "historical charge efficiency". The system therefore "learns" the charging efficiency of the battery, load and charging unit.

Logging of previous recharge rates, times and  
25 efficiencies allow the system to indicate the predicted

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recharge time required to return the battery to a charged state. In order to calculate the required recharge time the system records one further parameter:-

Charge Rate (CR) Expressed in Ampere/minutes  
and derives

Depth of Discharge (DD) as % Fully Charged energy level

The recharge time then can be expressed as:-

$$\text{Charge Time (minutes)} = \frac{\text{DD}}{\text{CE}} \times \frac{\text{CR}}{\text{BC}}$$

where BC is the Battery Capacity expressed in Ampere/minutes.

All the above variables are stored in electrically erasable programmable read only memory (EEPROM).

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Claims

1. A battery monitoring system is characterised by the combination of first means (11) for evaluating the level of instantaneous current drawn from a battery (9) when supplying a load (8);
- 5 second means (12) for evaluating the level of instantaneous battery voltage;
- third means (13) for computing from the output of the first and second means (11, 12) the level of instantaneous power delivered by the battery (9);
- 10 fourth means (14) for determining a final battery voltage level at which the capacity of the battery (9) is exhausted;
- fifth means (15) for evaluating from the output of the third and fourth means (13, 14) the estimated final battery
- 15 current;
- sixth means (16) for calculating according to a first predetermined algorithm the total discharge duration of the battery (9) according to the outputs of the fourth and fifth means (14, 15);
- 20 seventh means (17) for calculating according to a second predetermined algorithm the accumulated discharge duration according to the output of the first and second means (11,12);
- eighth means (18) for assessing the remaining discharge duration available from the battery (9) from the outputs of
- 25 the sixth and seventh means (16, 17);



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wherein said first predetermined algorithm comprises a hyperbolic equation having first co-efficients selected from a stored table of such first co-efficients by the output of the fourth means (14), and said second

5 predetermined algorithm comprises a cubic equation having second co-efficients selected from a stored table of such second co-efficients by the output of said first means (11).

2. A system as claimed in claim 1, characterised in that a temperature sensor is provided for monitoring battery  
10 temperature the sensor output being connected to establish a correction factor used by said first means (11).

3. A system as claimed in claim (1), characterised in that each of the sixth and seventh means (16, 17) includes interpolation means to establish co-efficients intermediate  
15 those stored by the respective table.

4. A system as claimed in claim 2 characterised in that each of the sixth and seventh means (16, 17) includes interpolation means to establish co-efficients intermediate those stored by the respective table.

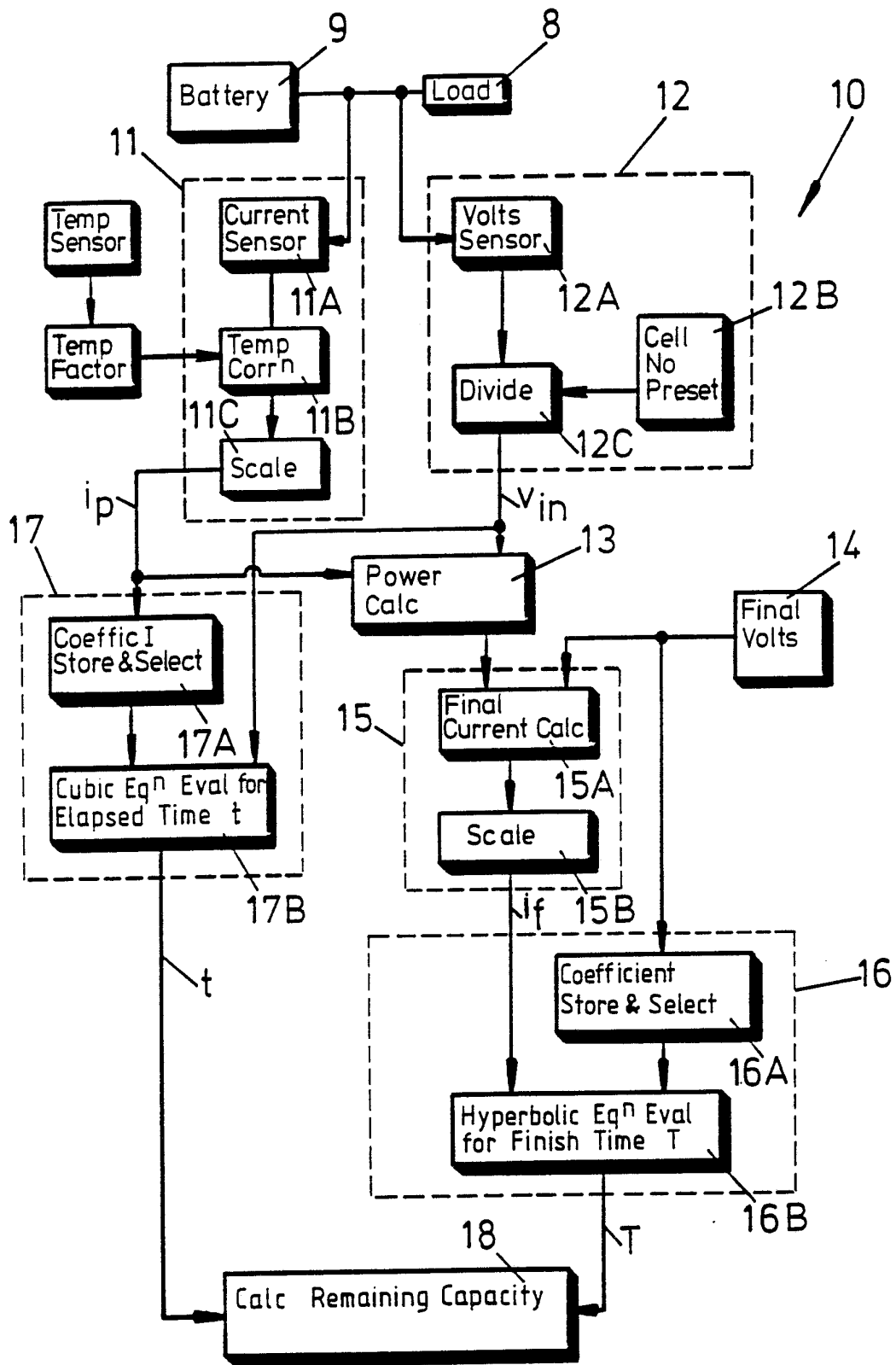


FIG. 1

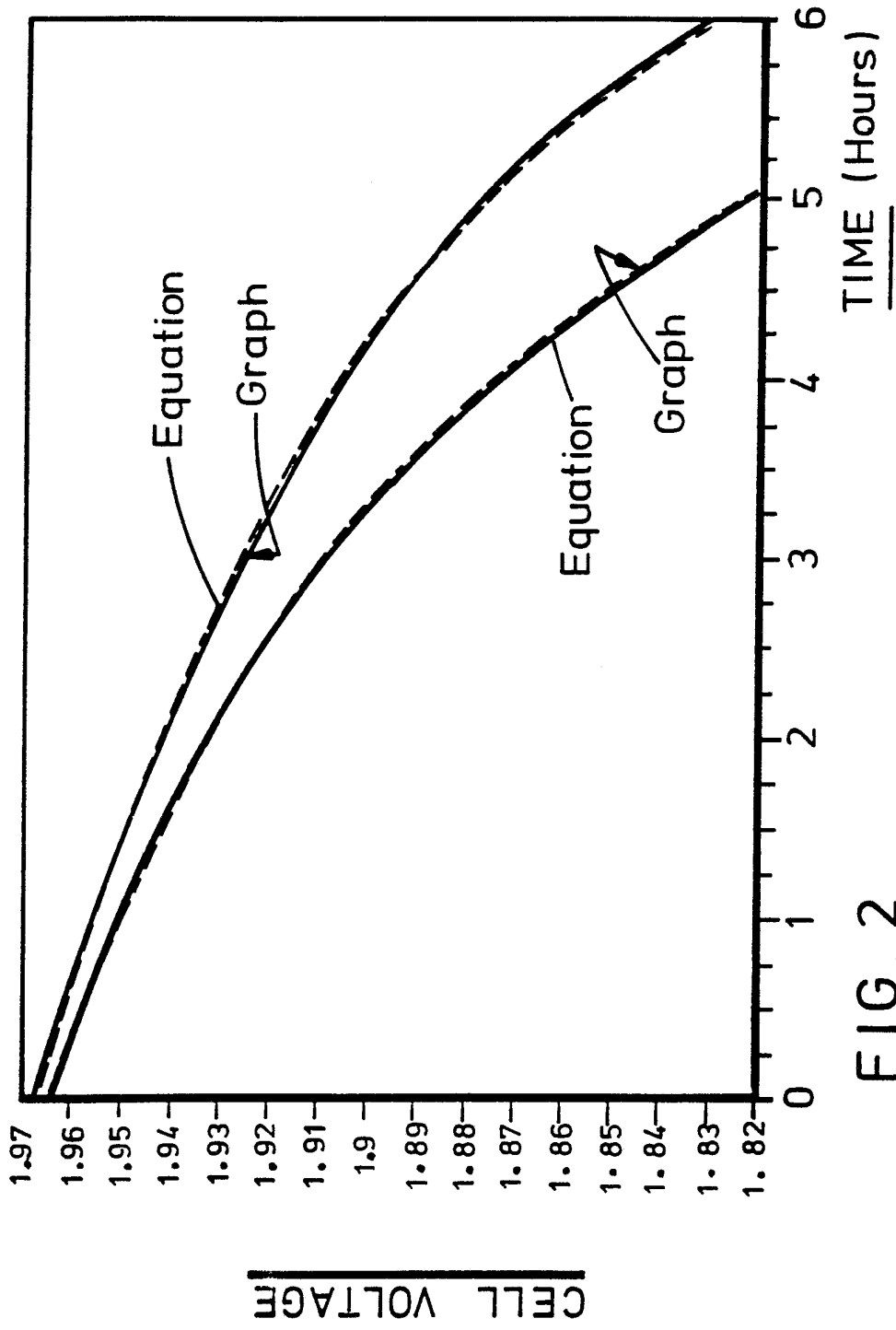



FIG. 2

# INTERNATIONAL SEARCH REPORT

International Application No PCT/GB 89/01428

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC5: G 01 R 31/36, H 01 M 10/48		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
IPC5	G 01 R, H 01 M	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT<sup>9</sup></b>		
Category *	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	IBM Technical Disclosure Bulletin, Vol. 29, No. 1, June 1986, No author named: "Dynamic Rechargeable Battery End-of-Life Prediction ", see page 352 - page 354  --	1
X	Elteknik med aktuell elektronik, Vol., No. 5, March 1987, (Stockholm) Mikael Markow: "Fel i batterierna upptäcks direkt" (Journal in Swedish) , see page 44 - page 46 Last portion in the right column at page 45 and the right column at page 46  --	1
X	WO, A1, 8901169 (FORD MOTOR COMP. LTD) 9 February 1989, see abstract  --	1
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Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
13th July 1990	<b>25 JUL. 1990</b>	
International Searching Authority	Signature of Authorized Officer	
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III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
X	EP, A1, 0225106 (BRITISH AEROSPACE PUBLIC LTD COMP.) 10 June 1987, see claims 1-6  --	1
X	GB, A, 2121971 (LUCAS INDUSTRIES) 4 January 1984, see abstract  --	1
X	GB, A, 2144863 (FORD MOTOR COMP. LTD) 13 March 1985, see page 1, line 36 - line 47  --	1
X	Patent Abstracts of Japan, Vol 10, No 289, E442, abstract of JP 61-109261, publ 1986-05-27 (MITSUBISHI ELECTRIC CORP)  --	1
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A	US, A, 3971980 (JUNGFER ET AL) 27 July 1976, see abstract  --	1
A	US, A, 3778702 (FINGER) 11 December 1973, see abstract  --  -----	1

**ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO. PCT/GB 89/01428**

SA 33120

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 04/07/90. The European Patent office is in no way liable for these particulars which are merely given for the purpose of information.

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