



- (51) **International Patent Classification:**
H01L 23/64 (2006.01) **H01L 23/00** (2006.01)
H01L 23/50 (2006.01)

(21) **International Application Number:**
PCT/JP2010/006475

(22) **International Filing Date:**
2 November 2010 (02.11.2010)

(25) **Filing Language:** English

(26) **Publication Language:** English

(30) **Priority Data:**
2009-258196 11 November 2009 (11.11.2009) JP

(71) **Applicant (for all designated States except US):** **CANON KABUSHIKI KAISHA** [JP/JP]; 30-2, Shimomaruko 3-chome, Ohta-ku, Tokyo, 1468501 (JP).

(72) **Inventor; and**

(75) **Inventor/Applicant (for US only):** **KAWASE, Yoshitaka** [JP/JP]; C/O CANON KABUSHIKI KAISHA, 30-2, Shimomaruko 3-chome, Ohta-ku, Tokyo, 1468501 (JP).

(74) **Agents:** **ABE, Takuma** et al.; C/O CANON KABUSHIKI KAISHA, 30-2, Shimomaruko 3-chome, Ohta-ku, Tokyo, 1468501 (JP).

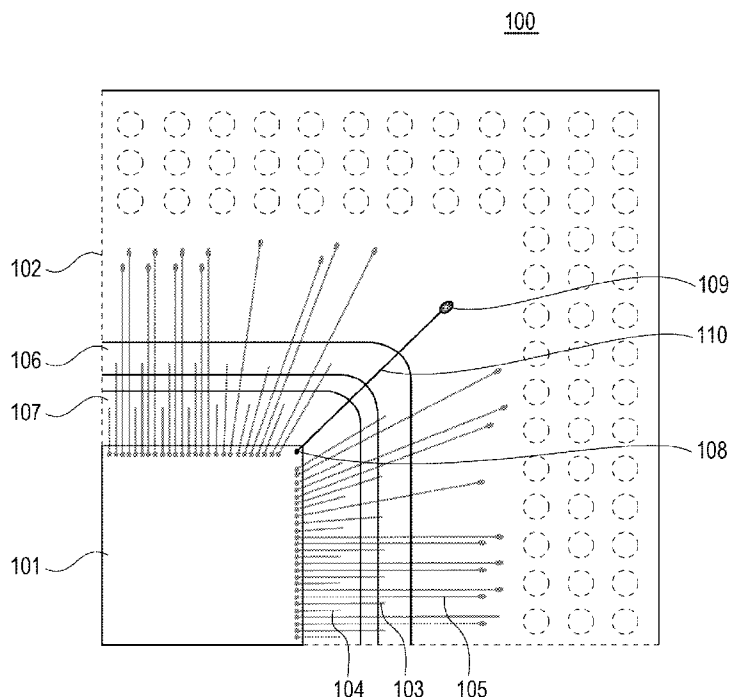
(81) **Designated States** (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) **Designated States** (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

- (54) Title: SEMICONDUCTOR DEVICE

[Fig. 1]



(57) Abstract: A pad for a line which supplies an electric power potential is disposed on a semiconductor integrated circuit and a pad which is not electrically connected to any other electric circuit is disposed on a semiconductor integrated circuit board, and the two pads are connected through a bonding wire. An LC resonant circuit is configured with ease using a floating capacitance C of the pad which is in an electrically open state and which is disposed in a vacant region and an inductance value L of the bonding wire which is disposed in a three-dimensional manner. High-frequency noise is filtered and high-density implementation is realized.



Published:

— with international search report (Art. 21(3))

— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

Description

Title of Invention: SEMICONDUCTOR DEVICE

Technical Field

[0001] The present invention relates to semiconductor devices on which semiconductor integrated circuits are mounted, and particularly relates to electric-power noise of a semiconductor device.

Background Art

[0002] In general, as a countermeasure against high-frequency noise generated from semiconductor devices such as semiconductor packages, a method for implementing a bypass capacitor between a power-supply line and a ground (GND) pattern has been known. However, a capacity of the bypass capacitor is limited, and therefore, it is difficult to sufficiently supply current to a semiconductor device only using current supplied from the bypass capacitor. Therefore, a core power supply unit directly supplies current to the semiconductor device more than a little.

[0003] Japanese Patent Laid-Open No. 2004-140210 discloses a countermeasure against high-frequency noise spreading to a printed circuit board which is generated by supplying current from a core power supply unit. Specifically, Japanese Patent Laid-Open No. 2004-140210 discloses a printed circuit board configured such that a stub wiring is disposed between a bypass capacitor and a core power supply unit so that impedance lower than that of a power-supply path is obtained. That is, current including high-frequency noise is allowed to be supplied to the stub wiring and is reflected at an open end whereby noise current supplied from a semiconductor integrated circuit is cancelled.

Citation List

Patent Literature

[0004] PTL 1: Japanese Patent Laid-Open No. 2004-140210

Summary of Invention

Technical Problem

[0005] However, in recent years, since printed circuit boards have been made to be high density, a length and a width of a stub wiring to be formed on the printed circuit boards are strictly limited. Accordingly, a range of control of the impedance of the stub wiring is considerably small and it is difficult to attain a sufficient noise reduction effect.

[0006] Accordingly, the present invention provides a printed circuit board which achieves high-density implementation and which efficiently suppresses high-frequency noise. Furthermore, the present invention provides a semiconductor device capable of considerably controlling a filter constant in accordance with a semiconductor integrated

circuit.

Solution to Problem

[0007] The present invention provides a semiconductor device including a semiconductor integrated circuit board, a semiconductor integrated circuit implemented on the semiconductor integrated circuit board, pads which are disposed on the semiconductor integrated circuit, and pads which are disposed on the semiconductor integrated circuit board and which are connected to the pads disposed on the semiconductor integrated circuit through bonding wires. The bonding wires include an electric-power bonding wire configured to connect an electric-power pad disposed on the semiconductor integrated circuit board to an electric-power pad disposed on the semiconductor integrated circuit, a ground bonding wire configured to connect a ground pad disposed on the semiconductor integrated circuit board to a ground pad disposed on the semiconductor integrated circuit, a signal bonding wire configured to connect a signal pad disposed on the semiconductor integrated circuit board to a signal pad disposed on the semiconductor integrated circuit, and a stub wiring bonding wire configured to connect an electric-power pad disposed on the semiconductor integrated circuit to a non-connected pad which is not electrically connected to any other electric circuit and which is disposed on the semiconductor integrated circuit board.

[0008] Further features of the present invention will become apparent from the following description of exemplary embodiments with reference to the attached drawings.

Brief Description of Drawings

[0009] [fig.1]Fig. 1 is a diagram schematically illustrating a semiconductor device according to a first embodiment.

[fig.2]Fig. 2 is a diagram schematically illustrating a semiconductor device according to a second embodiment.

[fig.3]Fig. 3 is a diagram schematically illustrating a semiconductor device according to a third embodiment.

[fig.4]Fig. 4 is a diagram schematically illustrating a semiconductor device according to another embodiment.

[fig.5]Fig. 5 is a graph illustrating results of simulations of examples 1 and 2 and a comparative example.

[fig.6]Fig. 6 is a diagram schematically illustrating a semiconductor device according to the related art.

Description of Embodiments

First Embodiment

[0010] Referring to Fig. 1, a semiconductor device 100 according to a first embodiment of the present invention will be described. In Fig. 1, a semiconductor integrated circuit

board 102 is mounted on a semiconductor integrated circuit 101. The semiconductor integrated circuit 101 and the semiconductor integrated circuit board 102 are electrically connected to each other through bonding wires 103. The bonding wires 103 which supply electric power potentials to the semiconductor integrated circuit 101 are connected to an electric-power potential ring pattern 106 (power-supply pattern) which is disposed on a periphery of the semiconductor integrated circuit 101 disposed on the semiconductor integrated circuit board 102.

- [0011] Bonding wires 104 which supply GND potentials to the semiconductor integrated circuit 101 is connected to a GND ring pattern 107 disposed on the semiconductor integrated circuit board 102. Bonding wires 105 (signal bonding wires) which allow signals externally input to or output from the semiconductor integrated circuit 101 to be transmitted are connected to a signal pattern, not shown, disposed on the semiconductor integrated circuit board 102. Note that, in Fig. 1, the GND ring pattern 107 is disposed on the periphery of the semiconductor integrated circuit 101 and the electric-power potential ring pattern 106 is disposed on the periphery of the GND ring pattern 107. However, the arrangement order of the GND ring pattern 107 and the electric-power potential ring pattern 106 may be reversed.
- [0012] On one of the corners of the semiconductor integrated circuit 101, an electric-power potential supply pad 108 is disposed. The electric-power potential supply pad 108 disposed on the semiconductor integrated circuit 101 is connected to a pad 109 which is not electrically connected to any other electric circuit and which is disposed in a vacant space included in the semiconductor integrated circuit board 102 through a bonding wire 110.
- [0013] The pad (stub wiring pad) 109 connected to the bonding wire (stub wiring bonding wire) 110 serving as a stub wiring has a predetermined area. Therefore, a capacitance component is generated between the pad 109 and one of a GND (ground) layer and an electric-power layer which are formed on different layers of the semiconductor integrated circuit board 102. Accordingly, the bonding wire 110 and the pad 109 constitute an LC resonant circuit on the semiconductor integrated circuit 101 in parallel to the GND bonding wires 104. The LC resonant circuit can suppress transmission of noise to the semiconductor integrated circuit board 102 since the LC resonant circuit functions as a high-frequency noise filter.
- [0014] Assuming that an inductance value of the bonding wire 110 is denoted by "L", and a value of a floating capacitance of the pad 109 which is in an electrically open state is denoted by "C", the relationship between the inductance value L and the floating capacitance value C and a frequency f of noise which can be efficiently suppressed is represented by Expression (1) below.

[Math.1]

$$f = \frac{1}{2\pi\sqrt{LC}}$$

[0015] Accordingly, a length of the bonding wire 110 serving as the stub wiring and a size of the pad 109 are controlled so that the inductance value calculated so as to satisfy Expression (1) corresponds to an integral multiple of a basic operation frequency. Furthermore, the bonding wire 110 is disposed in a three-dimensional manner relative to the GND bonding wires 104 and the bonding wires 105. Therefore, the pad 109 may be disposed in any portion in the vacant space of the semiconductor integrated circuit board 102. Accordingly, high degrees of freedom of a pattern length and a pattern width of the bonding wire 110 are attained. Furthermore, the vacant space of the semiconductor integrated circuit board 102 is considerably larger than a printed wiring board, and accordingly, implementation of a stub inside the semiconductor device is effective.

Example 1

[0016] A simulation is performed using the semiconductor device 100 shown in Fig. 1. As a model of the simulation, the bonding wire 110 corresponds to a gold line having a diameter of 20 micrometer and a length of 2 mm, and a size of the pad 109 which is not electrically connected to any other electric circuit is formed of a copper foil having a size of 500 micrometer square. In this case, an inductance value is substantially 2 nH and a capacitance value is substantially 1 pF. A characteristic of noise transmission is measured using a pad group which supplies a power supply potential to the bonding wire 110 and a pad group which supplies GND to the bonding wire 110. A transmission characteristic (S21) at a time when a signal to be transmitted has a frequency in a range from 10 MHz to 10 GHz is obtained. A result of the obtainment is shown in Fig. 5.

Second Embodiment

[0017] Referring to Fig. 2, a semiconductor device 200 according to a second embodiment of the present invention will be described. Note that components the same as those shown in Fig. 1 are denoted by reference numerals the same as those shown in Fig. 1. In Fig. 2, a bonding wire 203 is disposed instead of the bonding wire 110 shown in Fig. 1. The bonding wire 203 is used to connect an electric-power potentially supply pad 201 disposed on a power-supply potential ring pattern 106 to a pad 202 which is not electrically connected to any other electric circuit and which is disposed on a vacant space of a semiconductor integrated circuit board 102.

[0018] The pad 202 which is connected to the bonding wire 203 serving as a stub wiring has a predetermined area, and a capacitance component is generated between the pad 202 and one of a GND (ground) layer and an electric power layer which are formed in

different layers of the semiconductor integrated circuit board 102. Therefore, the bonding wire 203 and the pad 202 constitute an LC resonant circuit in parallel to GND bonding wires 104 which supply electric power potentials to the semiconductor integrated circuit 101. Since the LC resonant circuit functions as a high-frequency noise filter, the LC resonant circuit suppresses transmission of noise to the semiconductor integrated circuit board 102.

Example 2

[0019] A simulation is performed using the semiconductor device 200 shown in Fig. 2. As a model of the simulation, a bonding wire 110 corresponds to a gold line having a diameter of 20 micrometer and a length of 1 mm, and a size of the pad 202 which is not electrically connected to any other electric circuit is formed of a copper foil having a size of 500 micrometer square. In this case, an inductance value is substantially 1 nH and a capacitance value is substantially 1 pF. A characteristic of noise transmission is measured using a pad group which supplies an electric power potential to the bonding wire 110 and a pad group which supplies a reference potential to the bonding wire 110. A transmission characteristic (S21) at a time when a signal to be transmitted has a frequency in a range from 10 MHz to 10 GHz is obtained. A result of the obtainment is shown in Fig. 5.

COMPARATIVE EXAMPLE

[0020] A simulation is performed using a semiconductor device according to the related art shown in Fig. 6. A semiconductor device 500 shown in Fig. 6 is different from the semiconductor device 100 shown in Fig. 1 in that the semiconductor device 500 does not include the wire bonding 110 serving as the stub wiring. A transmission characteristic (S21) at a time when a signal to be transmitted has a frequency in a range from 10 MHz to 10 GHz is obtained. A result of the obtainment is shown in Fig. 5.

[0021] As shown in Fig. 5, the transmission characteristic (S21) of the example 1 is considerably reduced in a range between 2 GHz to 10 GHz including 5 GHz as a center when compared with the comparative example. Accordingly, noise between the range from 2 GHz to 10 GHz can be considerably suppressed. Furthermore, the transmission characteristic (S21) of the example 2 is considerably reduced in a range from 1 GHz to 8 GHz including 3 GHz as a center when compared with the comparative example. Accordingly, noise between the range from 3 GHz to 8 GHz can be considerably suppressed.

Third Embodiment

[0022] Referring to Fig. 3, a semiconductor device 300 according to a third embodiment will be described. Note that components the same as those shown in Fig. 1 are denoted by reference numerals the same as those shown in Fig. 1. In Fig. 3, a bonding wire 306

and a bonding wire 309 are disposed in addition to a bonding wire 110. The bonding wire 306 is used to connect an electric-power potential pad 304 disposed on a power-supply potential ring pattern 106 to a pad 305 disposed on a vacant space on the semiconductor integrated circuit board 102. The bonding wire 309 is used to connect an electric-power potential pad 307 disposed on the power-supply potential ring pattern 106 to a pad 308 disposed on the vacant space on the semiconductor integrated circuit board 102.

- [0023] Since the bonding wires 306 and 309 serving as stub wirings are disposed separately from the bonding wire 110, inductance values of the bonding wires can be more strictly controlled. Furthermore, a range of control of a filter constant depending on a noise strength of a semiconductor integrated circuit can be made large. Moreover, since one of the pads 305 and 306 which are not electrically connected to any other electric circuit has a large area, a floating capacitance can be changed and a filter constant can be efficiently controlled in accordance with an operation frequency of the semiconductor integrated circuit.
- [0024] Note that each of the bonding wires 110, 203, 306, and 309 of the first to third embodiments is a single wire. However, as shown in Fig. 4, a plurality of wires may be connected to a single pad disposed in a vacant space on the semiconductor integrated circuit board 102. Since the plurality of wires are connected to the single pad, a range of control of a filter constant is made more larger.
- [0025] Furthermore, each of the bonding wires 110, 203, 306, and 309 of the first to third embodiments is disposed at a corner portion of the semiconductor integrated circuit 101. In general, GND bonding wires, electric-power bonding wires, and signal bonding wires are not integrally disposed at the corner portion, and therefore, a vacant region comparatively remains on the semiconductor integrated circuit board 102. However, if a vacant region remains in a portion other than the corner portion, the bonding wires 110, 203, 306, and 309 may be disposed in the portion other than the corner portion.
- [0026] In addition, a bonding wire serving as a stub wiring is not required to be connected to a pad disposed on a semiconductor integrated circuit board. A pad which is not electrically connected to any other electric circuit may be disposed on a semiconductor integrated circuit board or a printed wiring board of another semiconductor device.
- [0027] According to the embodiments of the present invention, since a stub wiring is formed making use of a vacant region in a semiconductor device, effect of noise reduction is attained while a printed circuit board is implemented with high density. Furthermore, since a degree of freedom of the stub wiring is high, optimum shape for a noise frequency to be suppressed can be attained.
- [0028] While the present invention has been described with reference to exemplary embodiments, it is to be understood that the invention is not limited to the disclosed

exemplary embodiments. The scope of the following claims is to be accorded the broadest interpretation so as to encompass all such modifications and equivalent structures and functions.

[0029] This application claims the benefit of Japanese Patent Application No. 2009-258196, filed November 11, 2009, which is hereby incorporated by reference herein in its entirety.

Claims

- [Claim 1] A semiconductor device comprising:
a semiconductor integrated circuit board;
a semiconductor integrated circuit implemented on the semiconductor integrated circuit board;
pads which are disposed on the semiconductor integrated circuit; and
pads which are disposed on the semiconductor integrated circuit board and which are connected to the pads disposed on the semiconductor integrated circuit through bonding wires,
wherein the bonding wires include,
an electric-power bonding wire configured to connect an electric-power pad disposed on the semiconductor integrated circuit board to an electric-power pad disposed on the semiconductor integrated circuit,
a ground bonding wire configured to connect a ground pad disposed on the semiconductor integrated circuit board to a ground pad disposed on the semiconductor integrated circuit,
a signal bonding wire configured to connect a signal pad disposed on the semiconductor integrated circuit board to a signal pad disposed on the semiconductor integrated circuit, and
a stub wiring bonding wire configured to connect an electric-power pad disposed on the semiconductor integrated circuit to a pad which is not electrically connected to any other electric circuit (non-connected pad) and which is disposed on the semiconductor integrated circuit board.
- [Claim 2] The semiconductor device according to Claim 1, wherein
an electric-power potential ring pattern and a ground ring pattern are disposed on a periphery of the semiconductor integrated circuit disposed on the semiconductor integrated circuit board,
the electric-power bonding wire is used to connect the electric-power pad to the electric-power potential ring pattern which are disposed on the semiconductor integrated circuit board, and
the ground bonding wire is used to connect the ground pad to the ground ring pattern which are disposed on the semiconductor integrated circuit board.
- [Claim 3] The semiconductor device according to Claim 2, wherein
a stub wiring bonding wire is further disposed between the electric-power potential ring pattern and the non-connected pad which is not electrically connected to any other electric circuit and which is

disposed on the semiconductor integrated circuit board so as to connect the ground ring pattern to the non-connected pad.

[Claim 4]

The semiconductor device according to Claim 1, wherein a plurality of stub wiring bonding wires are disposed between the electric-power pad disposed on the semiconductor integrated circuit and the non-connected pad.

[Claim 5]

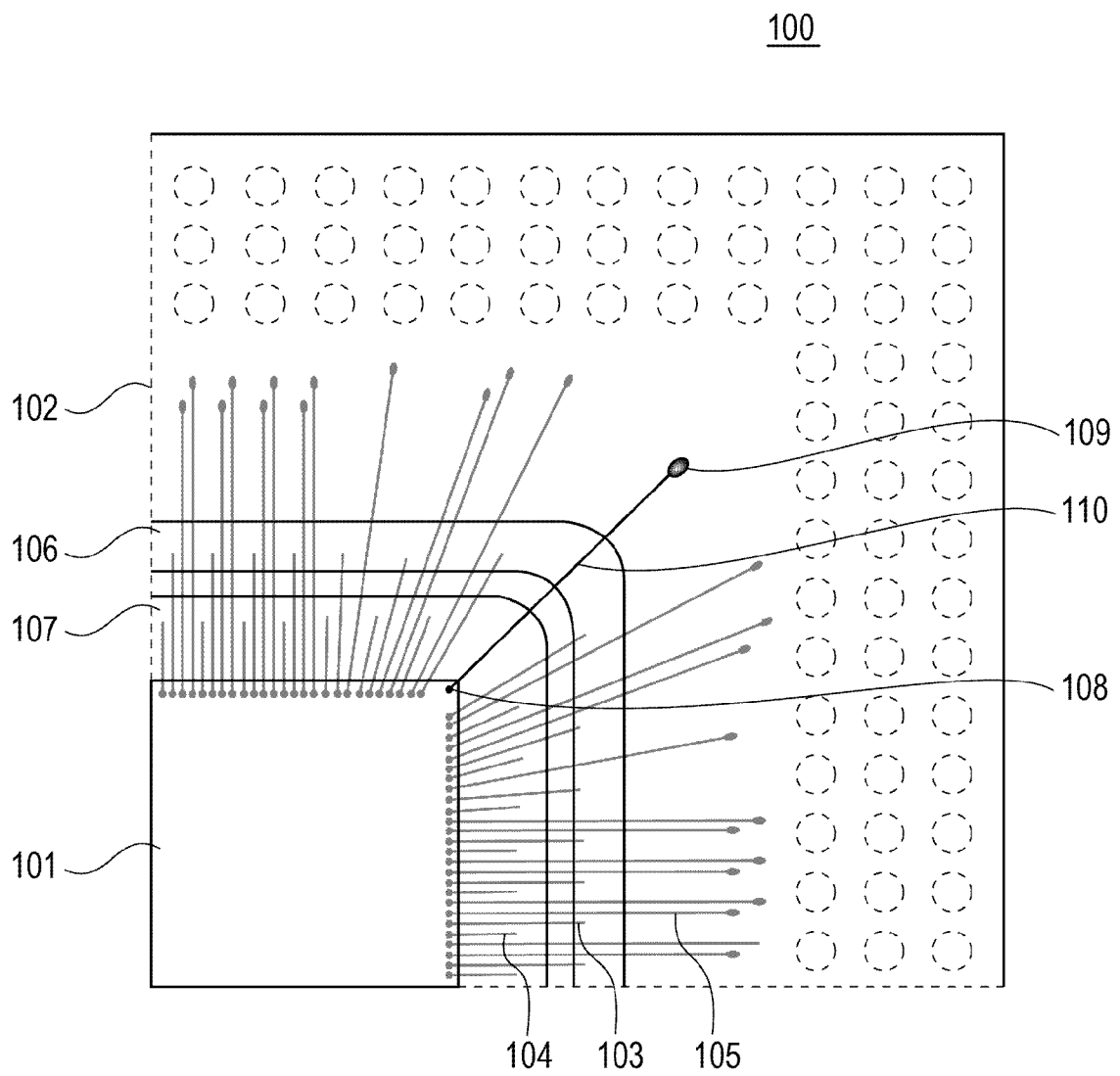
The semiconductor device according to Claim 1, wherein a value of a frequency f obtained in accordance with an expression below corresponds to an integral multiple of a basic operation frequency of the semiconductor integrated circuit:

[Math.1]

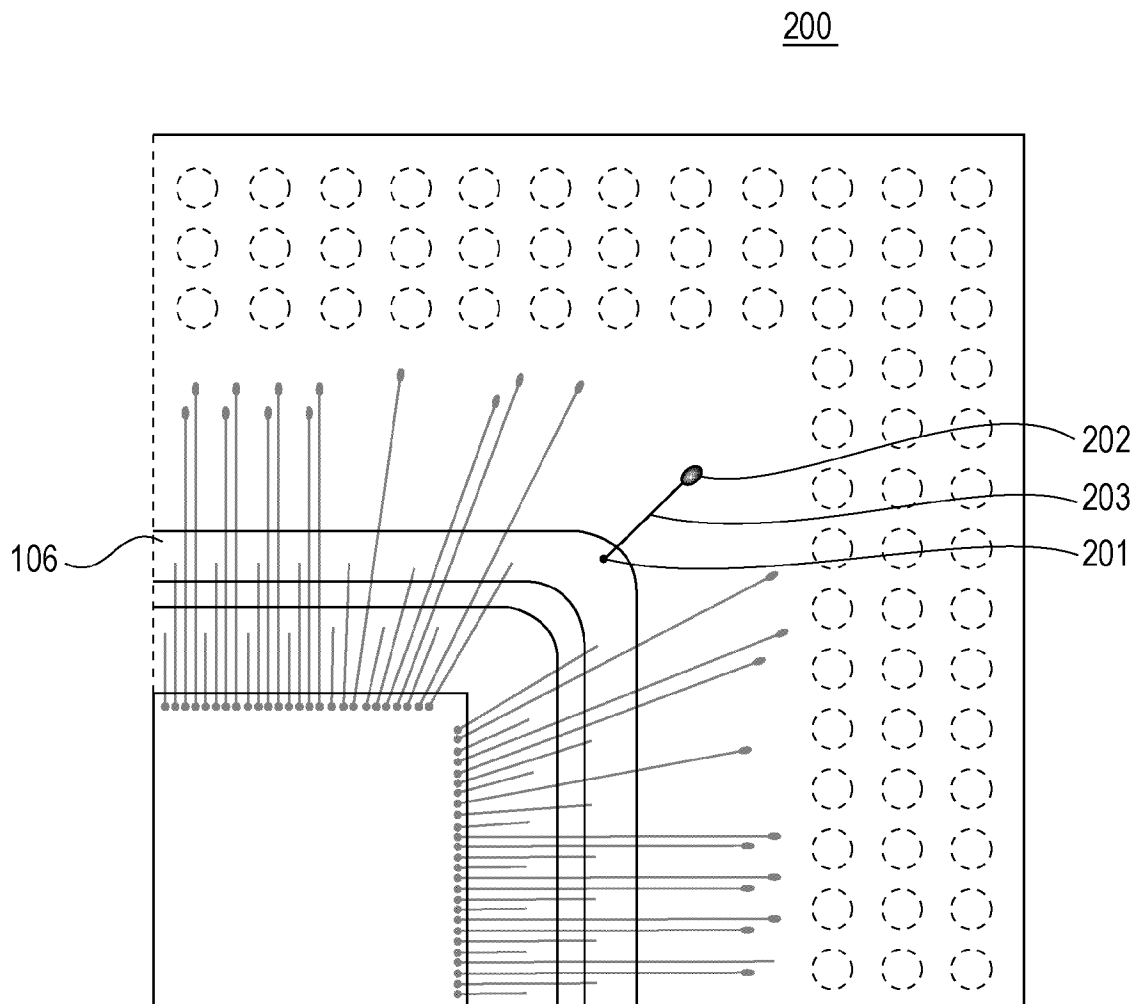
$$f = \frac{1}{2\pi\sqrt{LC}}$$

where a value of a floating capacitance of the non-connected pad is denoted by "C" and an inductance value of the bonding wire is denoted by "L".

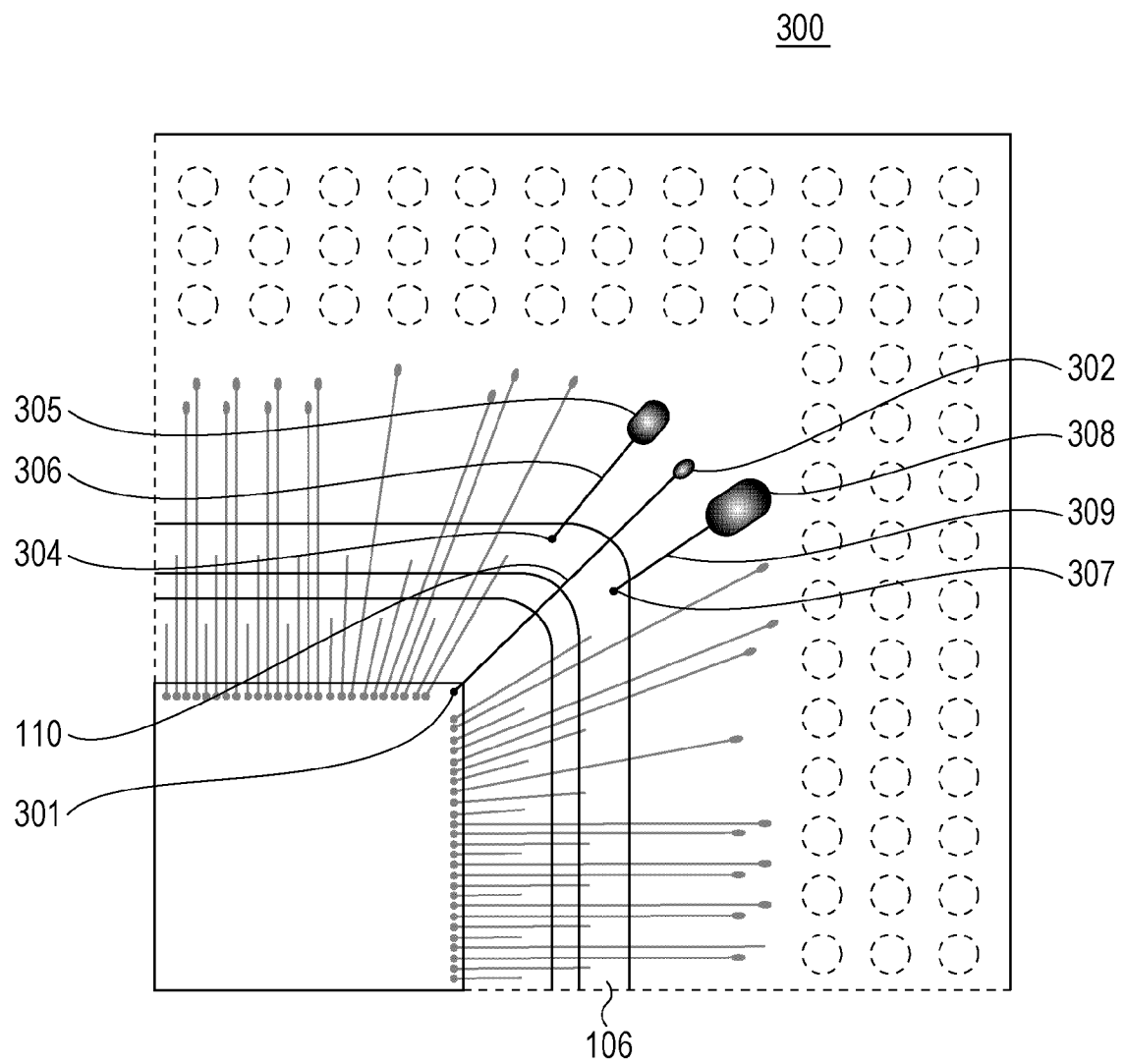
[Fig. 1]



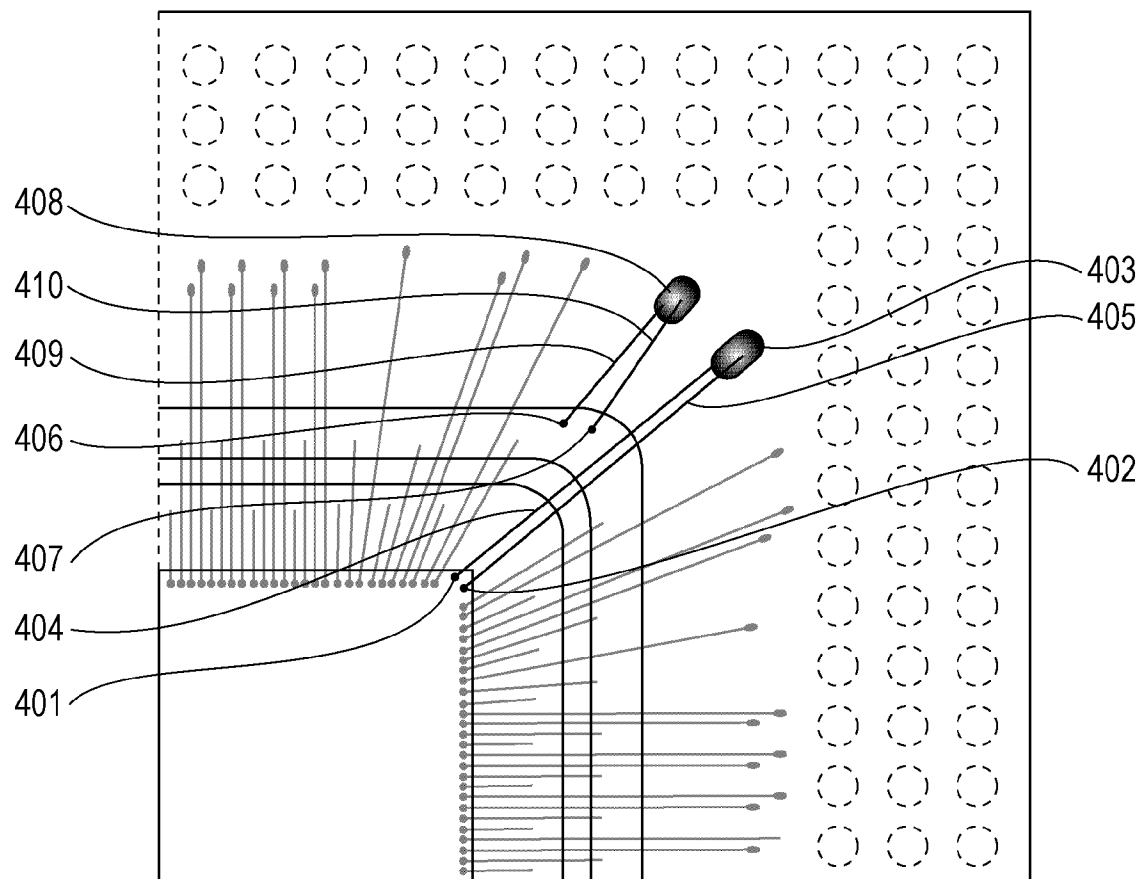
[Fig. 2]



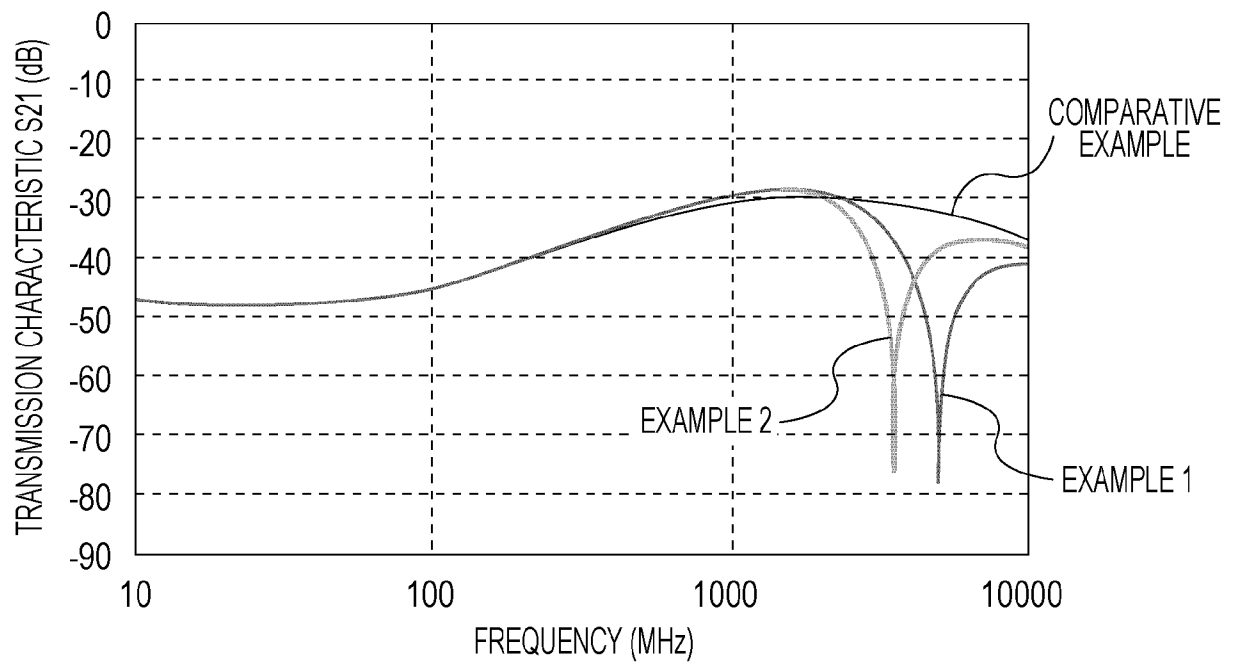
[Fig. 3]



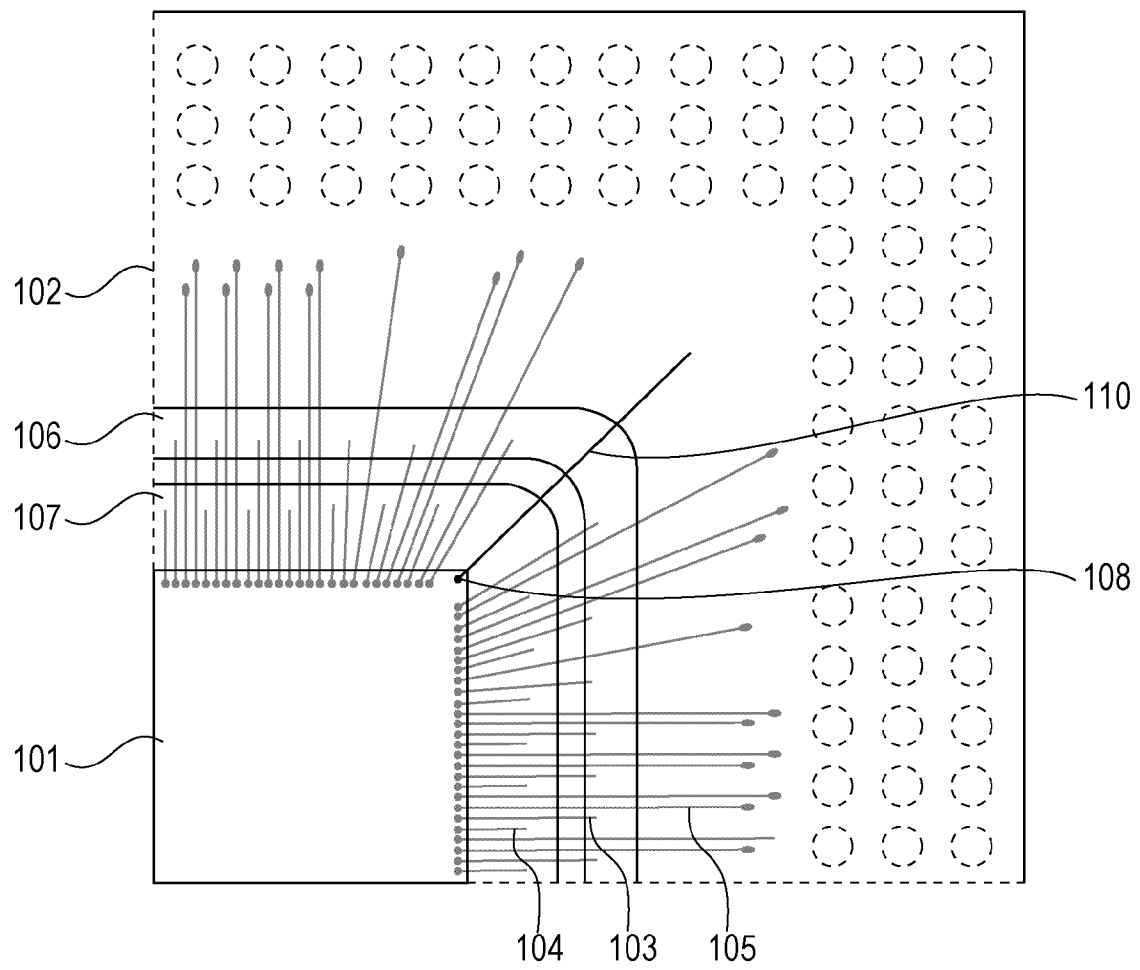
[Fig. 4]



[Fig. 5]



500



INTERNATIONAL SEARCH REPORT

International application No
PCT/JP2010/006475

A. CLASSIFICATION OF SUBJECT MATTER

INV. H01L23/64 H01L23/50 H01L23/00
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
H01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	EP 1 168 607 A2 (TEXAS INSTRUMENTS INC [US]) 2 January 2002 (2002-01-02) paragraphs [0016], [0019], [0020]; figures 1,4,5A-5C -----	1-5
Y	DE 101 58 374 C1 (SEMIKRON ELEKTRONIK GMBH [DE]) 17 April 2003 (2003-04-17) paragraphs [0024], [0026]; claims 1-4; figures 2,4 -----	1-5
A	JP 2005 327903 A (NEC ELECTRONICS CORP) 24 November 2005 (2005-11-24) * abstract; figures 1-5 -----	1,2,4
A	US 2002/074162 A1 (SU BOR-RAY [TW] ET AL) 20 June 2002 (2002-06-20) paragraph [0027]; figures 4a-4c ----- -/-	3



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance
"E" earlier document but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
"&" document member of the same patent family

Date of the actual completion of the international search

17 March 2011

Date of mailing of the international search report

07/04/2011

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Le Gallo, Thomas

INTERNATIONAL SEARCH REPORT

International application No

PCT/JP2010/006475

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 98/36454 A1 (WHITAKER CORP [US]) 20 August 1998 (1998-08-20) page 7, line 9 - page 8, line 17; figures 4-7 -----	1,5
A	JP 2006 032572 A (ASAHI CHEMICAL MICRO SYST) 2 February 2006 (2006-02-02) * abstract; figure 1 -----	1-5
A	US 2009/236701 A1 (SUN MEI [SG] ET AL) 24 September 2009 (2009-09-24) paragraph [0043] - paragraph [0047]; figures 1,2 -----	1-5
A	US 6 268 644 B1 (UMEHARA NORITO [JP] ET AL) 31 July 2001 (2001-07-31) column 4, lines 1-50; figure 2 -----	1
A	JP 2004 140210 A (RENESAS TECH CORP) 13 May 2004 (2004-05-13) cited in the application * abstract -----	1

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/JP2010/006475

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 1168607	A2	02-01-2002	CN 1335674 A 13-02-2002
		JP 2002093845 A	29-03-2002
DE 10158374	C1	17-04-2003	NONE
JP 2005327903	A	24-11-2005	NONE
US 2002074162	A1	20-06-2002	NONE
WO 9836454	A1	20-08-1998	AU 6436798 A 08-09-1998
		US 6229201 B1	08-05-2001
		US 5917233 A	29-06-1999
JP 2006032572	A	02-02-2006	JP 4625283 B2 02-02-2011
US 2009236701	A1	24-09-2009	NONE
US 6268644	B1	31-07-2001	JP 2000058578 A 25-02-2000
JP 2004140210	A	13-05-2004	JP 4260456 B2 30-04-2009