

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
6 March 2008 (06.03.2008)

PCT

(10) International Publication Number
WO 2008/028062 A3

(51) International Patent Classification:
C08F 230/08 (2006.01)

(21) International Application Number:
PCT/US2007/077277

(22) International Filing Date: 30 August 2007 (30.08.2007)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
11/513,859 31 August 2006 (31.08.2006) US

(71) Applicant (for all designated States except US): **BEN-JAMIN MOORE & CO.** [US/US]; 51 Chestnut Ridge Road, Montvale, NJ 07645 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **FREIDZON, Yakov** [US/US]; 11 Clark Court, Bridgewater, NJ 08807 (US). **WU, Ning** [US/US]; 9 Netherwood Circle, Edison, NJ 08820 (US). **BOCHNIK, Michael** [US/US]; 86 Empire Street, Yonkers, NY 01704 (US). **SHEERIN, Robert** [US/US]; 2 Hamilton Drive South, North Caldwell, NJ 07006 (US). **CHADWICK, Barry** [US/US]; 717 Rolling Hills Drive, Fairfield, CT 06824 (US).

(74) Agent: **THAN, H.T.**; The H.T. Than Law Group, 1010 Wisconsin Avenue N.w., Suite 560, Washington, DC 20007 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report:
2 May 2008

(54) Title: LATEX FOR LOW VOC PAINT HAVING IMPROVED BLOCK RESISTANCE, OPEN TIME AND WATER-SOFTENING RESISTANCE

(57) Abstract: The invention is directed to latex compositions comprising sequentially designed polymer having a first stage, a second stage and a third stage corresponding to a seed, a core and a shell. The latex polymer is suitable for aqueous low volatile organic compounds ("VOC") paint (less than 50 g/L) with good block resistance, improved open time and increased water softening resistance. To attain good block resistance, the seed and the core contain monomers that form polymers with relatively harder characteristics and higher glass transition temperature ("T_g") while the shell contains monomers that form polymers with softer characteristics and lower T_g. To gain improved open time, the latex polymer contains suitable level of hydrophilic monomers necessary to hold water. To achieve water softening resistance, hydrophobic monomers are grafted on hydrophilic portions of the shell or the core layers. The invention is also directed to the process of making the latex by a sequential emulsion polymerization.



WO 2008/028062 A3

INTERNATIONAL SEARCH REPORT

 International application No.
PCT/US 07/7277

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - C08F 230/08 (2007.10)

USPC - 524/806; 526/279

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 Minimum documentation searched (classification system followed by classification symbols)
USPC 524/806; 526/279

 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
USPC 526/319; 524/522, 524/523

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PUBWEST (USPT, PGPB, USOC, EPAB and JPAB); Google Scholar.

Search terms: polymer, paint, seed, glass transition temperature, intermediate stage, aggregate glass transition temperature, Tg(-), core, shell, volatile organic compounds, bases, sequential, multi stage, hydrophilic (see search History)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 4,880,842 A (KOWALSKI et al), 14 November 1989 (14.11.1989), col 2, ln 13-23, 62-65, 38-39; col 9, ln 35, 6-8; col 8, ln 31-43, 55-66; col 4, ln 62-65; col 3, ln 37-61, 65-68, 1-4; col 5, ln 20-24; col 6, ln 23-26.	1-37
Y	US 6,538,062 B2 (SAKAGUCHI et al), 25 March 2003 (25.03.2003), col 1, ln 4-7, 48-53, 58-67; col 2, ln 23-27, 1-16; col 3, ln 13-20, 63-66; col 4, ln 36, 1.	1-19, 25, 26, 30, 31, 34, 38
Y	US 5,308,890 A (SNYDER) 03 May 1994 (03.05.1994), col 3, ln 3-9; col 1, ln 6-15; col 2, ln 13-19.	27-29
Y	US 6,610,776 B2 (LAUBENDER et al), 26 August 2003 (26.08.2003), col 1, ln 4-8, 54-56, 63-66.	32-34
Y	US 5,639,805 A (PARK et al), 17 June 1997 (17.06.1997), col 3, ln 60-64, 67; col 4, ln 1-8; col 1, ln 12-16; col 7, ln 4-5; col 8, ln 26-33.	38, 20-26
Y	US 5,021,469 A (LANGERBEINS et al), 04 June 1991 (04.06.1991), col 1, ln 53-57, 4-5, 63-65; col 3, ln 7-9, 27-37, 13-16, 65-68, 53-54, 40-47.	1-14, 16-26
Y	US 4,325,856 A (ISHIKAWA et al), 20 April 1982 (20.04.1982), col 1, ln 64-67, 6-11; col 2, ln 58-64; col 8, ln 51-61; col 9, ln 8-25.	35-37
Y	US 5,342,883 A (JENKINS et al), 30 August 1994 (30.08.1994), col 4, ln 1-7, 20-21, 17-18; col 1, ln 24-27.	35-37

☐ Further documents are listed in the continuation of Box C.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

02 JANuary 2008 (02.01.2008)

Date of mailing of the international search report

22 FEB 2008

Name and mailing address of the ISA/US

 Mail Stop PCT, Attn: ISA/US, Commissioner for Patents
P.O. Box 1450, Alexandria, Virginia 22313-1450
Facsimile No. 571-273-3201

Authorized officer:

Lee W. Young

 PCT Helpdesk: 571-272-4300
PCT OSP: 571-272-7774