

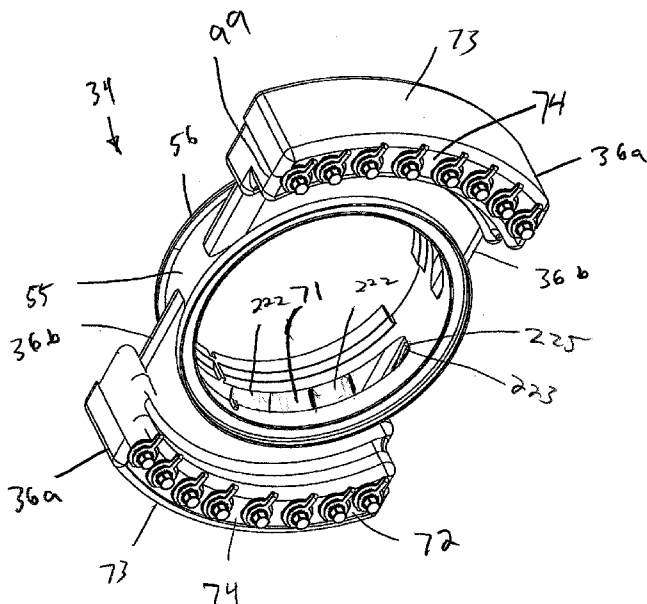


- (51) International Patent Classification:  
G02B 6/40 (2006.01) G02B 6/36 (2006.01)
- (21) International Application Number:  
PCT/US2012/025429
- (22) International Filing Date:  
16 February 2012 (16.02.2012)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
61/443,501 16 February 2011 (16.02.2011) US  
61/468,405 28 March 2011 (28.03.2011) US
- (71) Applicant (for all designated States except US): **TYCO ELECTRONICS CORPORATION** [US/US]; 1050 Westlakes Drive, Berwyn, PA 19312 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **ALSTON, Eric, E.** [US/US]; 5532 Stickleback Drive, Fuquay-varina, NC 27526 (US). **HANGEBRAUCK, Dan** [US/US]; 8128 Lakista Point Lane, Garner, NC 27529 (US). **SMITH, Jack** [US/US]; 227 Chris Court, Garner, NC 27529 (US).

- (74) Agent: **BRUESS, Steven, C.**; Mechant & Gould P.C., P.O. Box 2903, Minneapolis, MN 55402-0903 (US).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: FIBER OPTIC CLOSURE



(57) Abstract: A component for a closure is disclosed herein. The component includes a collar extending around a central axis. The component also includes a first expansion housing positioned outside the collar in a radial direction relative to the central axis. The first expansion housing has an interior region in communication with an interior of the collar. The first expansion housing also includes a first adapter mounting wall defining a plurality of first adapter mounting openings in which a plurality of first fiber optic adapters are mounted. The first fiber optic adapters include first connector ports adapted for receiving connectors from outside the first expansion housing.

FIG 8

WO 2013/105998 A2

**Published:**

- *without international search report and to be republished upon receipt of that report (Rule 48.2(g))*

## **FIBER OPTIC CLOSURE**

### **Cross-Reference to Related Applications**

This application is being filed on 16 February 2012, as a PCT  
5 International Patent application in the name of TYCO ELECTRONICS  
CORPORATION, a U.S. national corporation, applicant for the designation of all  
countries except the U.S., and, Eric E. Alston, a citizen of the U.S., Dan  
Hangebrauck, a citizen of the U.S., and Jack Smith, a citizen of the U.S., applicants  
for the designation of the U.S. only, and claims priority to U.S. Patent Application  
10 Serial No. 61/443,501 filed on 16 February 2011, and U.S. Patent Application Serial  
No. 61/468,405 filed on 28 March 2011, the disclosures of which are incorporated  
herein by reference in their entirety.

### **Technical Field**

15 The present disclosure relates generally to components for fiber optic  
communications networks. More particularly, the present disclosure relates to  
sealed closures used in fiber optic networks.

### **Background**

20 Fiber optic communications systems are becoming prevalent in part  
because service providers want to deliver high band width communication  
capabilities to customers. Fiber optic communications systems employ a network of  
fiber optic cables to transmit large volumes of data and voice signals over relatively  
long distances. A typical fiber optic network includes a system of trunk fiber optic  
25 cables each including a relatively large number of optical fibers. Fiber optic  
networks also include drop cables that interconnect to fibers of the trunk cables at  
various locations along the lengths of the trunk cables. The drop cables can be  
routed from the trunk cables to subscriber locations or to intermediate structures  
such as drop terminals.

30 Drop cables are often connected to the optical fibers of trunk cables  
via splices (e.g., fusion splices). Splices are typically supported within splice trays  
that are often protected from the environment by sealed, re-enterable closures. Such  
closures typically include sealed ports through which the trunk cables and drop

cables enter the closures. Example dome-style splice closures are disclosed in U.S. Patent Nos. 7,780,173; 5,446,823; and 5,323,480; which patents are hereby incorporated by reference in their entireties.

Drop cables can also be connected to trunk cables through the use of  
5 fiber optic connectors (e.g., non-ruggedized connectors or ruggedized connectors). Non-ruggedized connectors are generally less robust than ruggedized connectors. Also, in contrast to non-ruggedized connectors, ruggedized connectors are typically equipped with seals. Because of their non-robust and unsealed structure, non-ruggedized connectors are generally used for inside applications or within sealed  
10 closures. In contrast, because of their robust and sealed structure, ruggedized connectors can be used in outside applications where they are exposed to the environment. The use of ruggedized fiber optic connection systems allows pre-connectorized drop cables to be connected to fibers of a trunk cable without accessing the inside of a splice closure. For example, the drop cables can include  
15 ruggedized connectors that plug into ruggedized adapters mounted on the outside wall of a splice closure. An example splice enclosure including ruggedized adapters is disclosed in U.S. Patent No. 7,013,074.

Drop cables can often be routed from a trunk cable to an intermediate structure such as a drop terminal. Drop terminals equipped with ruggedized adapters  
20 are disclosed in U.S. Patent Nos. 7,292,763; 7,120,347; and 7,266,244.

### **Summary**

Certain aspects of the present disclosure relate to devices and methods for upgrading/retrofitting splice closures that have already been installed in  
25 the field. For example, the splice closures can be upgraded/retrofitted to include ruggedized fiber optic adapters configured for receiving ruggedized fiber optic connectors mounted at the ends of drop cables.

Another aspect of the present disclosure relates to a dome-style splice closure configured to accommodate the internal splicing of drop cables and also  
30 being configured to interconnect with drop cables terminated with ruggedized connectors.

A further aspect of the present disclosure relates to structures and methods for providing closures that have splicing capabilities and are also compatible with pre-connectorized drop cables.

5 Still another aspect of the present disclosure relates to component trays/cassettes adapted for use in upgrading/retrofitting splice closures.

A variety of additional inventive aspects will be set forth in the description that follows. The inventive aspects can relate to individual features and to combinations of features. It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory  
10 only and are not restrictive of the broad inventive concepts upon which the embodiments disclosure herein are based.

### **Brief Description of the Drawings**

Figure 1 is a perspective view of a dome-style closure in accordance  
15 with the principles of the present disclosure;

Figure 2 is a perspective view of the closure of Figure 1 with the dome removed to expose a stack of splice trays;

Figure 3 shows the closure of Figure 1 with the dome removed and one of the splice trays of the stack of splice trays pivoted downwardly;

20 Figure 4 is a bottom view of the closure of Figure 1;

Figure 5 is a top view of the closure of Figure 1;

Figure 6 is a schematic view showing various components of the closure of Figure 1;

25 Figure 7 is a top, perspective view of an expansion component of the closure of Figure 1;

Figure 8 is a bottom, perspective view of the expansion component of the closure of Figure 1;

Figure 9 shows a ruggedized adapter and ruggedized connector suitable for use with the closure of Figure 1;

30 Figure 10 shows the closure of Figure 1 equipped with components (e.g., optical power splitters, optical wavelength dividing components, etc.) for increasing the service capacity of the closure;

Figure 11 is a plan view of a first component tray adapted for use with the closure of Figure 1;

Figure 12 is a perspective view of the component tray of Figure 11;

5 Figure 13 is a cross-sectional view taken along section line 13-13 of Figure 11;

Figure 14 is a cross-sectional view taken along section line 14-14 of Figure 11;

Figure 15 is a plan view of the component tray of Figure 11 with wavelength splitting components and splicing components secured thereto;

10 Figure 16 is a perspective view of the component tray of Figure 11 with wavelength splitting components and splicing components secured thereto;

Figure 17 is a cross-sectional view taken along section line 17-17 of Figure 15;

15 Figure 18 is a cross-sectional view taken along section line 18-18 of Figure 15;

Figure 19 shows an inner passage of a radial extension of the closure of Figure 1, component trays are shown mounted within the inner passage;

20 Figure 20 is a diagrammatic cross-sectional view showing the component tray of Figure 11 mounted in one of the radial extensions of the closure of Figure 1, a first fiber routing path of the component tray is also shown;

Figure 21 is the same view as Figure 20 showing a second fiber routing path;

Figure 22 is the same view as Figure 20 showing a third fiber routing path;

25 Figure 23 is the same view as Figure 20 showing a fourth fiber routing path; Figure 11 is a plan view of a first component tray adapted for use with the closure of Figure 1;

Figure 24 is a plan view of a second component tray adapted for use with the closure of Figure 1;

30 Figure 25 is a perspective view of the component tray of Figure 24;

Figure 26 is a cross-sectional view taken along section line 26-26 of Figure 24;

Figure 27 is a cross-sectional view taken along section line 27-27 of Figure 24;

Figure 28 is a plan view of the component tray of Figure 24 with power splitting components and splicing components secured thereto;

5 Figure 29 is a perspective view of the component tray of Figure 24 with power splitting components and splicing components secured thereto;

Figure 30 is a cross-sectional view taken along section line 30-30 of Figure 28; and

10 Figure 31 is a cross-sectional view taken along section line 31-31 of Figure 28.

### **Detailed Description**

The present disclosure relates generally to closures adapted for use in fiber optic communications networks. In certain embodiments, the closures can be environmentally sealed and can be re-enterable. In certain embodiments, the closures can be configured to provide optical connections in the form of optical splices or connectorized connections.

Figures 1-6 show a closure 20 in accordance with the principles of the present disclosure. The closure 20 defines a central longitudinal axis 22 that extends along a length of the closure 20 from a bottom end 24 and a top end 26. A base 28 defines the bottom end 24 of the closure 20 while a dome 30 defines the top end 26 of the closure 20. The base 28 defines a plurality of cable through-ports 32 for allowing cables (e.g., trunk cables, drop cables or other cables) to enter the closure 20. The base 28 supports a frame 33 (see Figure 2) to which a stack of pivotal splice trays 35 are mounted. An expansion component 34 mounts between the dome 30 and the base 28. The frame 33 extends through the expansion component 34. The expansion component 34 includes expansion housings 36 having interior regions adapted to be in communication with the interior of the dome 30 and the interior of the base 28. The expansion housings 36 are positioned on opposite sides of the axis 22 and have dimensions d (see Figure 5) that project radially outwardly from the axis 22. As shown at Figures 4 and 5, expansion housings 36 are positioned radially/laterally outside a main cylindrical outer boundary 37 defined by the dome 30. A plurality of ruggedized fiber optic adapters

38 are mounted to the expansion housings 36. The ruggedized fiber optic adapters 38 include connector ports 84 (see Figure 9) for receiving ruggedized fiber optic connectors. In the embodiment depicted in Figure 1, the connector ports 84 and the cable through-ports 32 face in a downward direction and have axes that are generally parallel with respect to the axis 22. In Figures 1-5, dust caps 93 are shown mounted in the ports 84.

The dome 30 of the closure 20 includes a closed top end 42 and an open bottom end 44. The closed top end 42 defines the top end 26 of the closure 20 and the open bottom end 44 is configured for a connection to the expansion component 34. In one embodiment, a circumferential flange 46 is provided at the open bottom end 44 for facilitating coupling the dome 30 to the expansion component 34 with a clamp.

The base 28 of the closure 20 includes a top end 48 positioned opposite from a bottom end 50. The bottom end 50 defines the bottom end 24 of the closure 20, and the top end 48 is adapted to be connected to the expansion component 34. In the depicted embodiment, the top end 48 includes a circumferential flange 52 for facilitating coupling the base 28 to the expansion component 34 with a clamp. A cable sealing arrangement is provided within the base 28. The sealing arrangement can be actuated by an actuator 54 which causes sealing material within the base 28 to be compressed in a direction along the axis 22. When the sealing material is axially compressed, the material deforms radially inwardly about the cables within the through-ports 32 thereby forming circumferential seals around cables.

Referring to Figures 7 and 8, the expansion component 34 of the closure 20 includes a central collar 55 that mounts between the open bottom end 44 of the dome 30 and the top end 48 of the base 28. The collar 55 can also be referred to as a spacer or a sleeve. An upper end of the collar 55 includes a circumferential flange 56 adapted to be clamped to the circumferential flange 46 at the bottom of the dome 30. A lower end of the collar 55 includes a circumferential flange 58 adapted to be clamped to the circumferential flange 52 at the top end 48 of the base 28. Figure 6 shows a first channel clamp 61 being used to clamp the flanges 46, 56 together and a second the channel clamp 63 being used to clamp the flanges 52, 58

together. When clamped in place, the collar 55 is generally coaxially aligned with the dome 30 and the base 28.

The central collar 55 includes an axial dimension A1 that is selected to insure that the collar 55 does not interfere with the ability of the splice trays 35 to pivot relative to the frame 33. As shown at Figure 3, the top end of the collar 55 coincides with a location where the splice trays 35 are pivoted to an open position. In the depicted embodiment, the splice trays 35 are pivoted about 90 degrees relative to the frame 33 when the splice trays are 35 in the open position.

Referring still to Figures 7 and 8, the expansion housings 36 of the expansion component 34 include main housings 36a and radial extensions 36b that connect the main housings 36a to the collar 55. The main housings 36a have enlarged internal volumes as compared to the radial extensions 36b. The radial extensions 36b define radial fiber passages 71 that provide communication between interior regions of the main housings 36a and an exterior region of the collar 55. The interior region of the collar 55 is also in communication with an interior region of the dome 30 and an interior region of the base 28. Reinforcing wall portions 222 (e.g., webs) can extend across heights of the fiber passages 71. The wall portions 222 are located at the ends of the passages 74 that are positioned adjacent the collar 55. The wall portions 222 have curvatures that extend about the central axis 22 and also have heights that extend along the axial dimension A1. The wall portions 222 provide crush resistance in the axial orientation. The radial extensions 36b can also include tray guide rails 223 provided at side walls 225 of the radial extensions 36b.

The main housings 36a of the expansion component 34 are shaped to curve generally about the axis 22 of the closure 20. Bottom sides of the main housings 36a are defined by adapter mounting walls 72 having outer surfaces 74 that face in a downward direction. Adapter mounting openings 76 extend through the adapter mounting walls 72. The ruggedized fiber optic adapters 38 are mounted within the adapter mounting openings 76. The adapter mounting openings 76 of each of the main housings 36a are positioned along a curve located radially outside the main cylindrical boundary 37 defined by the dome 30. The fiber optic adapters 38 are axially offset (e.g., upwardly offset) from the through-ports 32 of the base 28 and are also radially outwardly offset from the through-ports 32 of the base 28.

Figure 9 shows one of the ruggedized fiber optic adapters 38 and a corresponding ruggedized fiber optic connector 80 adapted to be received within the fiber optic adapter 38. The fiber optic connector 80 is shown mounted at the end of a drop cable 81. The fiber optic adapter 38 includes an inner port 82 adapted for receiving a connector such as an SC connector 83 (see Figure 6), and an outer port 84 adapted for receiving one of the ruggedized fiber optic connectors 80. When the fiber optic connector 80 and the fiber optic connector 83 are inserted within one of the fiber optic adapters 38, an optical connection is provided between the connectors 80, 83. The fiber optic adapter 38 can include a latch 85 for retaining the fiber optic connector 83 within the inner port 82. Internal threads 87 can be provided in the outer port 84. The threads 87 cooperate with external threads 89 of a threaded nut 95 provided on the ruggedized fiber optic connector 80 to retain the ruggedized fiber optic connector 80 within the outer port 84. An alignment sleeve 91 is provided within the fiber optic adapter 38 for aligning ferrules of the connectors 80, 83.

When the fiber optic adapter 38 is mounted within one of the adapter mounting openings 76 of the expansion component 34, the adapter mounting wall 72 is captured between a flange 86 of the adapter 38 and a retention nut 88. A sealing member 97 in the form of an o-ring can be used to provide a seal between the housing of the fiber optic adapter 38 and the outer surface 74 of the adapter mounting wall 72.

The main housings 36a have axial dimensions A2 that are larger than corresponding axial dimensions A3 of the radial extensions 36b. The axial dimensions A2 are larger than the axial dimensions A3 at least in part because of axial extension portions 99 that project downwardly from the radial extensions 36b. The axial extension portions 99 function to downwardly offset the adapter mounting walls 72 from the radial extensions 36b. The enlarged axial dimensions A2 provide more axial space within the main housings 36a (i.e., between the upper and lower walls of the main housings 36a) for routing fibers. For example, sufficient space is provided for bending optical fibers corresponding to the connectors 83 without violating minimum bend radius requirements for the optical fibers. As shown at Figure 6, the optical fibers coupled to the connectors 83 are bent about 90 degrees as the optical fibers are routed from the connectors 83 within the fiber optic adapters 38 to the fiber passages 71 of the radial extensions 36b. Furthermore, as shown at

Figure 6, a gap/open space 220 defined radially between the axial extension portions 99 and the central collar 55 provides clearance for mounting and accessing the clamp 63.

The closure 20 is adapted to accommodate both splice connections and connectorized connections (e.g., connections using ruggedized connectors). For example, Figure 6 shows a trunk cable 100 routed through the interior of the closure 20. The trunk cable 100 extends through the through-ports 32 provided at the base 28. As shown at Figure 6, one or more of the fibers of the trunk cable 100 can be spliced to corresponding fibers of a drop cable 102 that is also routed through a cable through-port 32 of the base 28. In this way, the closure 20 accommodates a spliced connection with a drop cable. To accommodate a pre-connectorized drop cable, the pre-connectorized drop cable can be plugged into the outer port 84 of one of the fiber optic adapters 38. When the connector of the pre-connectorized drop cable is inserted within the outer port 84, it optically connects to a corresponding connector 83 that has been pre-mounted within the inner port of the adapter 38. The connector 83 can be mounted directly to one of the optical fibers of the trunk cable 100. For example, the connector 83 can be field terminated on the fiber. Alternatively, the connector 83 can be mounted at the end of a pigtail fiber that is spliced to a corresponding one of the fibers of the trunk cable 100 at the splice location.

The main housings 36a can include outer end covers 73 that are removable from main bodies of the main housings 36a. By removing the end covers 73, interior regions of the main housings 36a can be easily accessed for loading trays into the radial extensions 36b, for routing connectors 83 to the inner ports of the adapters 38, or for service operations or maintenance activities.

The configuration of the expansion component 34 is ideally suited for use in retrofitting/upgrading existing splice closures that are already in operation in the field. To upgrade such a closure, the dome 30 of the closure can be removed and the expansion component 34 can be mounted to the base of the closure. The connectors 83 mounted within the inner ports 82 of the fiber optic adapters 38 can then be optically connected to optical fibers of one or more trunk/feeder cables routed into and/or through the closure. For example, the connectors 83 can be field terminated at ends of selected fibers of the trunk cables. Alternatively, the

connectors 83 can be mounted at the end of pigtails which are spliced to fibers of the trunk cables. Once the connectors 83 mounted within the inner ports of the adapters 38 are connected to selected fibers of the trunk cable, the dome 30 of the splice closure can then be clamped to the top end of the collar 55 and the upgrade is  
5 complete.

Further details relating to the fiber optic adapter 38 and the ruggedized fiber optic connector 80 can be found in U.S. Patent No. 7,744,288, which is hereby incorporated by reference in its entirety. In other embodiments, other types or styles of fiber optic adapters/connectors can be used at the expansion  
10 component 34. For example, other fiber optic adapters and fiber optic connectors that can be used at the expansion component 34 are disclosed at U.S. Patent Nos. 6,579,014; 6,899,467; and 7,090,406. The above connectors systems all relate to the connection of single fibers. In still further embodiments, multi-fiber connection systems can be used at the expansion component. Example multi-fiber connectors  
15 and adapters are disclosed at US. Patent Nos. 7,785,016 and 7,264,402; which are hereby incorporated by reference in their entireties.

For the purpose of providing a closure design suitable for retrofitting existing splice closures, it is desirable for the expansion component 34 to be a separate piece from the dome 30 and the base 28. However, in alternative  
20 embodiments, the expansion component 34 can be integrally formed with either the dome 30 or the base 28.

In certain embodiments, the expansion component 34 can include additional structures for increasing the service capacity of the closure. Example structures can include passive components such as optical power splitters and  
25 structures for providing optical wavelength splitter/dividing/filtering. Optical power splitters are capable of splitting an entire optical signal carried by one optical fiber to two or more optical fibers (e.g., 1 by 2 splitters; 1 by 4 splitters; 1 by 8 splitters, 1 by 16 splitters; 1 by 32 splitters, etc.), and are also capable of combining optical signals from multiple fibers back to one optical fiber. Wavelength splitting/dividing  
30 structures (e.g., coarse wavelength dividing multiplexers and de-multiplexers, dense wavelength dividing multiplexers and de-multiplexers, array waveguide grading structures, etc.) are capable dividing an optical signal carried by one optical fiber into separate wavelength ranges with each range then being directed to and carried

by a separate optical fiber, and are also capable of combining separate wavelength ranges carried by separate optical fibers back to one optical fiber.

Figure 10 shows the expansion component 34 equipped with service capacity increasing components 200a, 200b of the type described in the previous paragraph (e.g., optical power splitters, optical wavelength splitters, etc.). The components 200a, 200b are shown mounted in the passages 71 defined by the radial extensions 36b. An input fiber 202 to the component 200a is shown spliced to a corresponding optical fiber of the trunk cable 100 and output fibers 204 of the component 200a are coupled to the fiber optic connectors 83 inserted within the inner ports of the fiber optic adapters 38. An input fiber 206 of the component 200b is provided by one of the optical fibers of the trunk cable 100. The input fiber 206 has a connectorized end 208 that connects to the component 200b in a plug-and-play type configuration. Further details about example plug-and-play type connections for optical splitters are disclosed at U.S. Patent Nos. 7,376,322; 7,400,813; 7,376,323; and 7,346,254; which are hereby incorporated by reference in their entireties. Output fibers 210 of the component 200b are coupled to the fiber optic connectors 83 inserted within the inner ports of the fiber optic adapters 38.

Figures 11-18 show a component tray 300a (i.e., cassette) adapted to be mounted within the passage 71 of one of the radial extensions 36b. The component tray 300a is configured to securely retain optical components such as splice sleeves 302 and wavelength splitting components 304. The splice sleeves are structures for reinforcing a splice (e.g., a fusion splice) between two optical fibers. A splice sleeve typically includes an inner adhesive layer surrounded by a heat shrink layer. Splice sleeves also typically include axial reinforcing members attached to the heat shrink layer. As shown at Figures 15-18, the splice sleeves 302 and the components 304 are generally cylindrical. The components 304 have larger diameters as compared to the splice sleeves 302.

The first component tray 300a is sized and shaped to fit within one of the radial extensions 36b without projecting substantially into the collar 55 or the main housings 36a. As shown at Figure 19, the component tray 300a is mounted at a lower mounting location of one of the radial extensions 36b, and another component tray 300b (see Figures 24-31) is mounted at an upper mounting location of the radial extension 36b. In certain embodiments, each of the radial extensions

36b can be loaded with component trays 300a, 300b so as to maximize the circuit density provided by the expansion component 34.

Referring to Figure 11, the component tray 300a has a generally kidney-shaped perimeter when viewed in plan view. The perimeter is defined in part by a concave side 306 of the tray 300a and an opposite convex outer side 308 of the tray 300a. The perimeter is also defined by opposite ends 310, 312 of the tray 300a that extend between the concave and convex sides 306, 308. The ends 310, 312 are substantially parallel to one another. The tray 300a includes a base 314 and a perimeter wall arrangement 316 that projects upwardly from the base 314. The perimeter wall arrangement 316 extends around the perimeter of the tray 300a and cooperates with the base 314 to define a protected fiber management volume/space 318 above the base 314. Fiber retention tabs 320 project inwardly from the perimeter wall arrangement 316. The tabs 320 are spaced above the base 314 and overhang the fiber management space 318. The tabs 320 function to retain optical fibers routed on the tray 300a within the fiber management space 318. Some of the tabs 320 include receptacles 322 for receiving fasteners (e.g., snap-fit fasteners) used to secure a cover over the top of the space 318.

Referring still to Figure 11, the tray 300a is symmetric about a central axis 324. The tray 300a includes two fiber entrance/exit locations 326, 328 positioned at the concave side 306 of the tray and two fiber entrance/exit locations 330, 332 positioned at the convex side 308 of the tray. The locations 326, 330 are at one end 310 of the tray and the locations 328, 332 are located at the other end 312 of the tray. The locations 326, 328 define fiber routing paths P1, P2 that are substantially parallel to the central axis 324, while the locations 330, 332 define fiber routing paths P3, P4 that converge toward and intersect at the central axis 324. Tie down structures 333 are provided at each of the exit/entrance locations for allowing tubing protecting the optical fibers to be tied down (e.g., with cable ties) to the tray.

The tray 300a includes structures for facilitating securing the tray within the bottom mounting location of one of the radial extensions 36b. For example, the tray 300a includes flanges 336 that project outwardly from the opposite ends 310, 312 at locations adjacent the top of the tray 300a. When the tray 300a is mounted within one of the radial extensions 36b, the flanges 336 slide beneath the

side rails 223 of the extension 36b. The tray 300a also includes resilient retention latches 338 positioned at the concave side 306 of the tray 300a. The latches 338 are positioned between the central axis 324 and the fiber entrance/exit locations 326, 328 and are adapted to latch (e.g., by a snap fit connection) over the edges the walls 5 222 of the radial extension 36b when the tray 300a is fully inserted therein. The latches 338 include a flexible cantilever portion 340, a cam portion 342 and a catch 344. The cantilever portion 340 is substantially parallel to the central axis 324 and the cam portions 342 define cam surfaces aligned along planes P5, P6 that are angled relative to the central axis 324. The planes P5, P6 converge as the planes 10 extend toward the concave side 306 of the tray 300a. The concave shape of the tray provides a recess 346 between the latches 338. The recess 346 provides clearance for the walls 222 when the tray 300a is latched within one of the radial extensions 36b.

To load the tray 300a into the radial extension 36b, the cover 73 is 15 removed from the corresponding main housing 36a. The tray 300a is then inserted through the open side of the main housing 36a in a radial direction directed toward the central axis 22 of the expansion component 34. The insertion direction is parallel to the central axis 324 of the tray 300a. As the tray 300a is inserted into the radial extension 36b, the flanges 336 ride beneath the rails 223 in close proximity to 20 the side walls 225. Continued insertion of the tray 300a toward the axis 22 brings the cam surfaces of the cam portions 342 into contact with the walls 222. Contact between the cam portions 342 and the walls 222 causes the cantilever portions 340 to flex such that the latches 338 flex away from each other (i.e., apart) to provide clearance for the walls 222. Once the catches 344 move past the edges of the walls 25 222, the latches 338 snap (i.e., elastically return) to a retention position (see Figure 20) where the catches engage inner sides of the walls 222 so as to retain the tray 300a within the extension 36b.

Referring to Figures 20-23, component mounting locations 350a, 350b are positioned at a central region of the tray 300a and excess fiber storage 30 locations 352 are positioned adjacent the ends of the tray 300a. The excess fiber storage locations 352 are adapted for storing optical fiber 354 in a looped/coiled configuration. The locations 352 are defined in part by inner surfaces of the perimeter wall arrangement 316 and in part by curved cable management walls 353

positioned within the fiber management space 318. The coils can be positioned inside or outside the walls 353 based on user preference. Figures 20-23 show various optical fiber routing schemes/paths in which optical fibers are routed from one of the fiber entrance/exit locations 326, 328 through one of the component mounting locations 350a, 350b to one of the fiber entrance/exit locations 330, 332. For ease of depiction, splits are not shown at the wavelength splitting components 304. However, it will be appreciated that multiple output fibers can be provided from each component 304 for each input fiber as shown at Fig. 10. All of the depicted routing schemes involve routing the fibers 354 around the inside of the perimeter of the tray 300a. Only Figure 20 shows excess fiber being coiled at the locations 352. However, it will be appreciated that fiber can be similarly coiled in any of the routing schemes to accommodate excess fiber length. The angling of the fiber entrance/exit locations 330, 332 along orientations P3 and P4 facilitates routing fibers to adapters 38 located on opposite sides of the central axis 324 from the respective locations 330, 332 without violating minimum bend radius requirements of the optical fibers

The component mounting locations 350a, 350b have a compact configuration adapted for securely attaching optical components to the tray 300a. The component mounting location 350a is adapted for mounting wavelength splitting components 304 to the tray 300a and the component mounting location 350b is adapted for mounting splice sleeves 302 to the tray 300a. The retention structures provided at the locations 350a, 350b are the same, except that the components provided at location 350a are larger than those provided at location 350b.

The retention structures provided at the component mounting locations 350a, 350b define a plurality of elongated pockets 392 (i.e., cavities, receptacles, component receiving locations, receptacles) having lengths aligned substantially perpendicular relative to the central axis 324. The pockets 392 of each location 350a, 350b are arranged in a row of pockets with the lengths of the pockets being substantially parallel to one another. Each of the pockets 392 is defined between two resilient retention members 394 that are substantially parallel to one another and that extend at least a majority of the length of the pocket 392. The resilient retention members 394 have cantilevered configurations with base ends 396

integrally formed (e.g., molded as one seamless piece) with the base 314. The resilient retention members have elastic/spring-like characteristics when bent about their base ends 396 in an orientation transverse to their lengths (e.g., orientation 395). The retention members 394 include concave sides 397 that face at least  
5 partially toward the base 314 (e.g., downwardly) and that overhang the pockets 392. The retention members 394 also include convex sides 398 that face away from the base 314 (e.g., upwardly). The concave sides 397 at least partially oppose the convex sides 398 of adjacent retention members 394 such that the sides 397, 398 cooperate to define lateral boundaries of the pockets 392. Through-slots 399 are  
10 defined through the base 314 at locations directly beneath the overhanging portions of the concave sides 397 of the retention members 394. The base 314 defines pocket beds 400 between the slots 399 and the convex sides 398 of the retention members 394. The pocket beds 400 include component support surfaces that are recessed relative to a main level 402 of the base 314. End shoulders 403 are defined at the  
15 interface between the component support surface and the main level 402.

To load an optical component into one of the component mounting locations 350a, 350b, the component is pressed between the concave side 397 and the convex side 398 of two adjacent retention members 394. As the component is inserted between the sides 397, 398, the retention members 394 elastically  
20 flex/deflect apart providing clearance for the component to enter the pocket. After the component passes a point of maximum deflection of the retention members 394, the component is forced toward the pocket bed 400 by the retention members 394 as the retention members 394 are elastically biased toward a retaining configuration (see Figure 17) where the component is captured within the pocket. In certain  
25 embodiments, the retention position is a neutral position where the retention members 394 are not deflected. In other embodiments, the retention members 394 can be deflected when in the retention position to apply an elastic retention force to the component. When the component is seated in the pocket, the shoulders 403 limit axial movement of the component within the pocket (see Figure 18).

30 Figures 24-31 show the tray 300b that is adapted to be mounted at the upper mounting positions of the radial extensions 36b. The tray 300b has the same basic configuration as the tray 300a except flanges 336 are located at a bottom side of the tray 300b such that the flanges can ride on top sides of the rails 223 when the

tray is inserted into the upper position of one of the radial extensions 36b. Additionally, the tray 300b includes a component mounting location 350c adapted for securing rectangular components such as optical power splitters 303 to the tray 300b.

5                   The retention structures provided at the component mounting location 350c define a plurality of elongated pockets having lengths aligned substantially perpendicular relative to the central axis 324. The pockets are arranged in a row of pockets with the lengths of the pockets being substantially parallel to one another. Each of the pockets is defined between two pairs of resilient retention  
10 members 370. The resilient retention members 370 have cantilevered configurations with base ends integrally formed (e.g., molded as one seamless piece) with the base 314. The resilient retention members have elastic/spring-like characteristics when bent about their base ends in an orientation transverse to their lengths. As shown at Figure 26, the retention members 370 include retention heads 372 each having two  
15 cam surfaces 374 that meet at an apex 376. The cam surfaces 374 face upwardly and outwardly and converge as they extend upwardly. Each retention head also includes a retention surface 378 positioned beneath each cam surface 374. The retention surfaces 378 face toward the base 314 (e.g., downwardly) and overhang pockets separated by the main cantilever body of each retention member 370.  
20 Through-slots 380 are defined through the base 314 at locations directly beneath the retention surfaces 378. The base 314 defines pocket beds 382 between the slots 380. The pocket beds 382 include component support surfaces (see Figure 27) that are recessed relative to the main level 402 of the base 314. End shoulders 385 are defined at the interface between the component support surface and the main level  
25 364.

To load an optical component into the component mounting locations 350c, the component is pressed between two of the retention members 370. As the component is pushed downwardly, the component engages the cam surfaces 374 positioned at opposite sides of the pocket causing the retention members 370 to  
30 deflect apart providing clearance for the component to enter the pocket. After the component passes a point of maximum deflection of the retention members 370, the component seats on the pocket bed 382 and the retention members 370 elastically move back toward a retaining configuration (see Figure 30) where the component is

captured within the pocket beneath the retention surfaces 378. When the component is seated in the pocket, the shoulders 385 limit axial movement of the component within the pocket (see Figure 31).

While various integral component retention structures are disclosed,  
5 it will be appreciated that in other embodiments non-integral retention structures can be used as well.

Various aspects of the disclosure are shown with respect to a dome-style splice closure. In alternative embodiments, it will be appreciated that aspects of the present disclosure can be used with other types of closures such as in-line  
10 closures, or other types of closures.

The various embodiments disclosed herein have been described using directional terms (e.g., upper, lower, top, bottom, etc.) merely for ease of describing the relative positioning of the various parts. In practice, it will be appreciated that the embodiments disclosed herein can be used in any orientation. For example, for  
15 aerial applications, the enclosures described herein might typically be oriented horizontally (i.e., with the central axes extending horizontally). In contrast, for pole mount applications, the enclosures described herein might typically be oriented vertically (i.e., with the central axes extending vertically).

As used herein, the phrase "generally parallel" means parallel or  
20 almost parallel. Also, the phrase "generally perpendicular" means perpendicular or almost perpendicular.

From the foregoing detailed description, it will be evident that modifications and variations can be made in the devices of the disclosure without departing from the spirit or scope of the invention.

25

## CLAIMS

1. A method for retrofitting a splice closure, the splice closure including a dome mounted to a base, the base defining a plurality of cable pass-through ports, the method comprising:

removing the dome from the base; and

mounting an expansion component between the dome and the base, the expansion component including a collar secured between the dome and the base, the collar extending around a central axis that extends along a length of the splice closure, the expansion component also including a first expansion housing positioned outside the collar in a radial direction relative to the central axis, the first expansion housing having an interior region in communication with an interior of the collar, the first expansion housing including a first adapter mounting wall defining a plurality of first adapter mounting openings in which a plurality of first fiber optic adapters are mounted, the first fiber optic adapters including first connector ports adapted for receiving connectors from outside the first expansion housing.

2. The method of claim 1, wherein the base defines a first outwardly facing surface through which the cable pass-through ports are defined, and wherein the first adapter mounting wall defines a second outwardly facing surface through which the first adapter mounting openings are defined, and wherein the first and second outwardly facing surfaces face in generally the same direction.

3. The method of claim 1, wherein the expansion component is mounted between the base and the dome by clamping an upper end of the collar to the dome and by clamping a lower end of the collar to the base.

4. The method of claim 2, wherein the first adapter mounting openings are spaced along a curved path that curves about a circumferential boundary defined by an outer surface of the dome.

5. The method of claim 2, wherein the first adapter mounting openings are spaced along a curved path that curves about the central axis.
6. The method of claim 1, wherein the expansion component also includes a second expansion housing positioned outside the collar in a radial direction relative to the central axis, the second expansion housing being positioned on an opposite side of the collar as compared to the first expansion housing, the second expansion housing having an interior region in communication with the interior of the collar, the second expansion housing including a second adapter mounting wall defining a plurality of second adapter mounting openings in which a plurality of second fiber optic adapters are mounted, the second fiber optic adapters including second connector ports adapted for receiving connectors from outside the second expansion housing.
7. A component comprising:
  - a collar extending around a central axis; and
  - a first expansion housing positioned outside the collar in a radial direction relative to the central axis, the first expansion housing having an interior region in communication with an interior of the collar, the first expansion housing including a first adapter mounting wall defining a plurality of first adapter mounting openings in which a plurality of first fiber optic adapters are mounted, the first fiber optic adapters including first connector ports adapted for receiving connectors from outside the first expansion housing.
8. The component of claim 7, wherein the collar includes first and second ends spaced-apart from one another in an orientation along the central axis, and wherein the collar includes circumferential flanges at the first and second ends.
9. The component of claim 7, wherein the first adapter mounting openings are spaced along a curved path that curves about the central axis.
10. The component of claim 7, wherein the component also includes a second expansion housing positioned outside the collar in a radial direction relative to the

central axis, the second expansion housing being positioned on an opposite side of the collar as compared to the first expansion housing, the second expansion housing having an interior region in communication with the interior of the collar, the second expansion housing including a second adapter mounting wall defining a plurality of second adapter mounting openings in which a plurality of second fiber optic adapters are mounted, the second fiber optic adapters including second connector ports adapted for receiving connectors from outside the second expansion housing.

11. The component of claim 10, wherein the first and second adapter mounting walls are aligned along a plane generally perpendicular to the central axis.

12. The component of claim 7, wherein the expansion component carries a service capacity increasing structure selected from the group consisting of: a) an optical power splitter; and b) an optical wavelength splitter.

13. The component of claim 7, further comprising a service capacity increasing structure having output optical fibers having connectorized ends that are inserted in the first fiber optic adapters.

14. The component of claim 13, wherein the service capacity increasing structure is mounted within the first expansion housing and is selected from the group consisting of: a) an optical power splitter; and b) an optical wavelength splitter.

15. A splice closure comprising:

a base defining a plurality of cable through-ports accessible from an end of the splice closure that faces in a first direction;

a dome; and

an expansion component including a collar that mounts between the base and the dome, the collar defining a central longitudinal axis that extends through the base and the dome, the expansion component also including first expansion housing positioned outside the collar in a radial direction relative to the central axis, the first expansion housing having an interior region in communication with an interior of the collar, the first expansion housing including a first adapter mounting wall

defining a plurality of first adapter mounting openings in which a plurality of first fiber optic adapters are mounted, the first fiber optic adapters including first connector ports adapted for receiving connectors from outside the first expansion housing, the first adapter wall having an outer surface that faces generally in the first direction, and the first fiber optic adapters being axially and radially outwardly offset from the cable through-ports of the base.

16. A component tray comprising:

a tray body including a base and a perimeter wall arrangement that extends about a perimeter of the tray body;

first and second flexible latches that project outwardly from perimeter wall arrangement at first side of the tray body, the perimeter wall region defining a recessed region between the flexible latches;

a component mounting location provided on the base; and

a fiber routing path for routing a fiber from a first entrance/exit location through the component mounting location to a second entrance/exit location;

17. The component tray of claim 16, wherein the first side of the tray body is concave, and wherein a second side of the tray body opposite from the first side is convex.

18. The component tray of claim 17, wherein the tray body has a length that extends between opposite ends, wherein the first and second sides extend along the length, wherein guide flanges are provided at the opposite ends, and wherein the guide flanges extend between the first and second sides of the tray body.

19. The component tray of claim 18, wherein the tray body defines fiber coiling regions located at opposite ends of the length, and wherein the component mounting location is at a central region of the tray body.

20. The component tray of claim 19, wherein the tray body is symmetrical about a central axis that bisects the length, wherein the first entrance/exit location is at the

first side of the tray body, wherein the second entrance/exit location is at the second side of the tray body, wherein the first entrance/exit location defines a fiber routing orientation that is parallel to the central axis, and wherein the second entrance/exit location defines a fiber routing orientation that is angled toward the central axis.

21. A method for retrofitting a splice closure, the splice closure including a dome mounted to a base, the base defining a plurality of cable pass-through ports, the method comprising:

removing the dome from the base; and

mounting an expansion component between the dome and the base, the expansion component including a structure for increasing a service capacity of the enclosure.

22. The method of claim 21, wherein the structure is selected from the group consisting of an optical power splitter and a wavelength splitting/dividing structure.

23. The method of claim 22, wherein the expansion component includes a splice tray.

24. The method of claim 22, wherein the expansion component includes a plurality of fiber optic adapters.

25. The method of claim 24, wherein the fiber optic adapters have ports that are accessible from outside the splice closure.

26. The method of claim 24, wherein the expansion component includes a splice tray.

27. The method of claim 21, wherein the expansion component includes a flanged collar that mounts between the dome and the base.

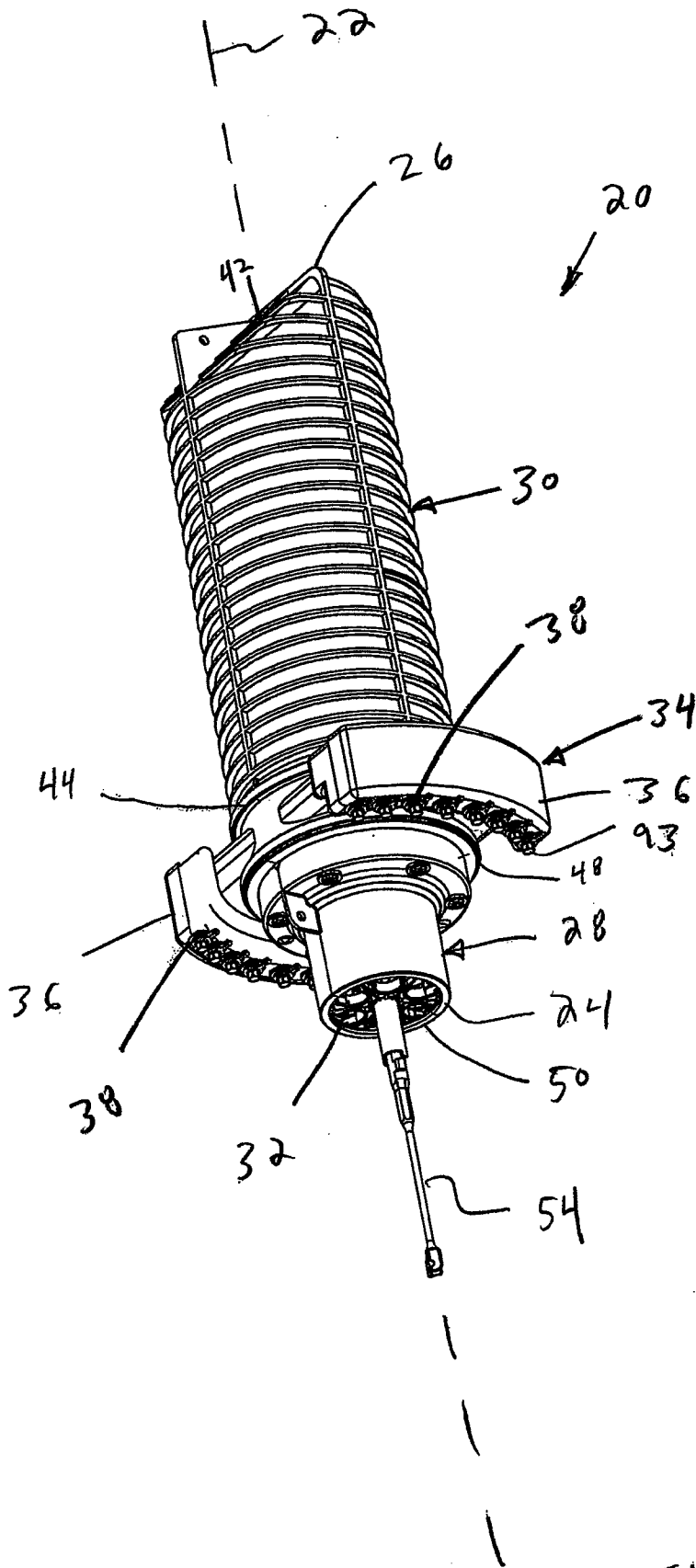


FIG 1

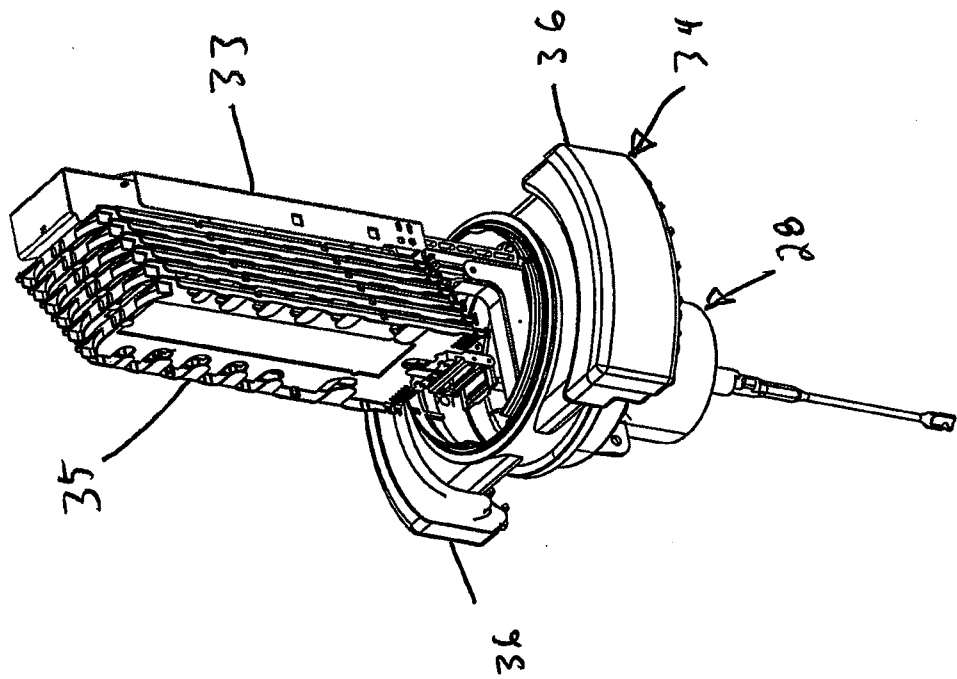


FIG 2

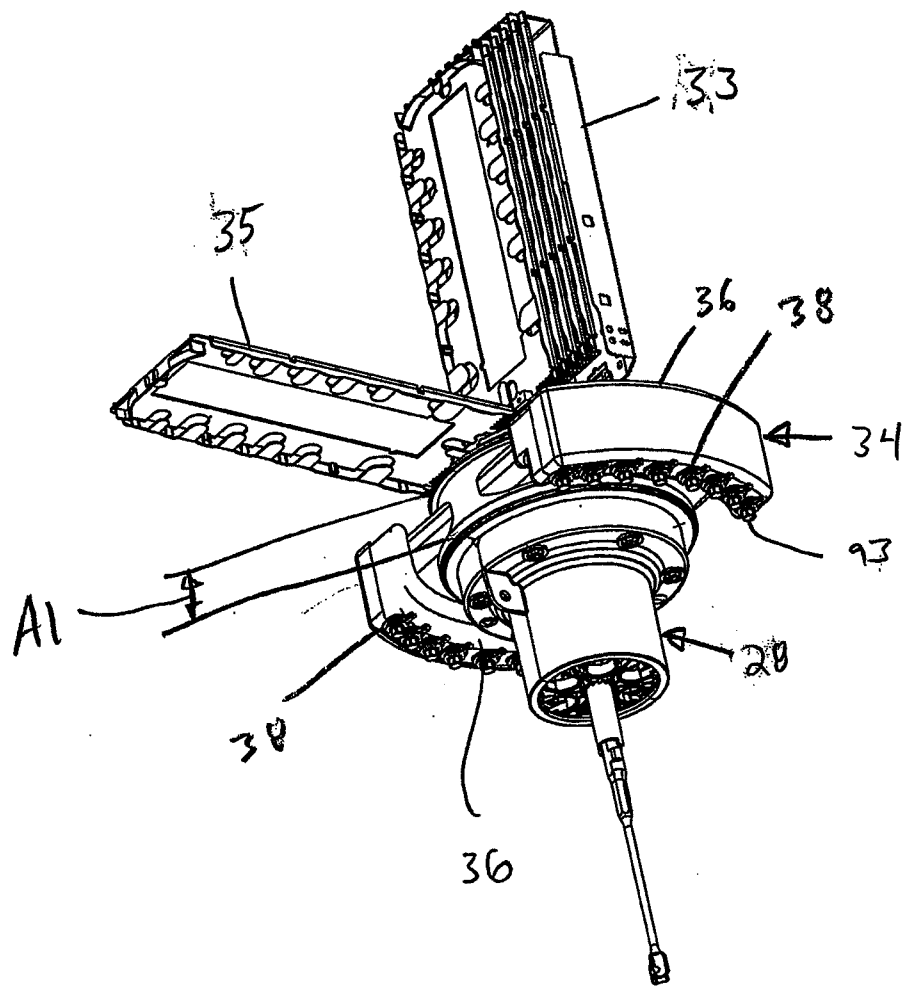


FIG 3

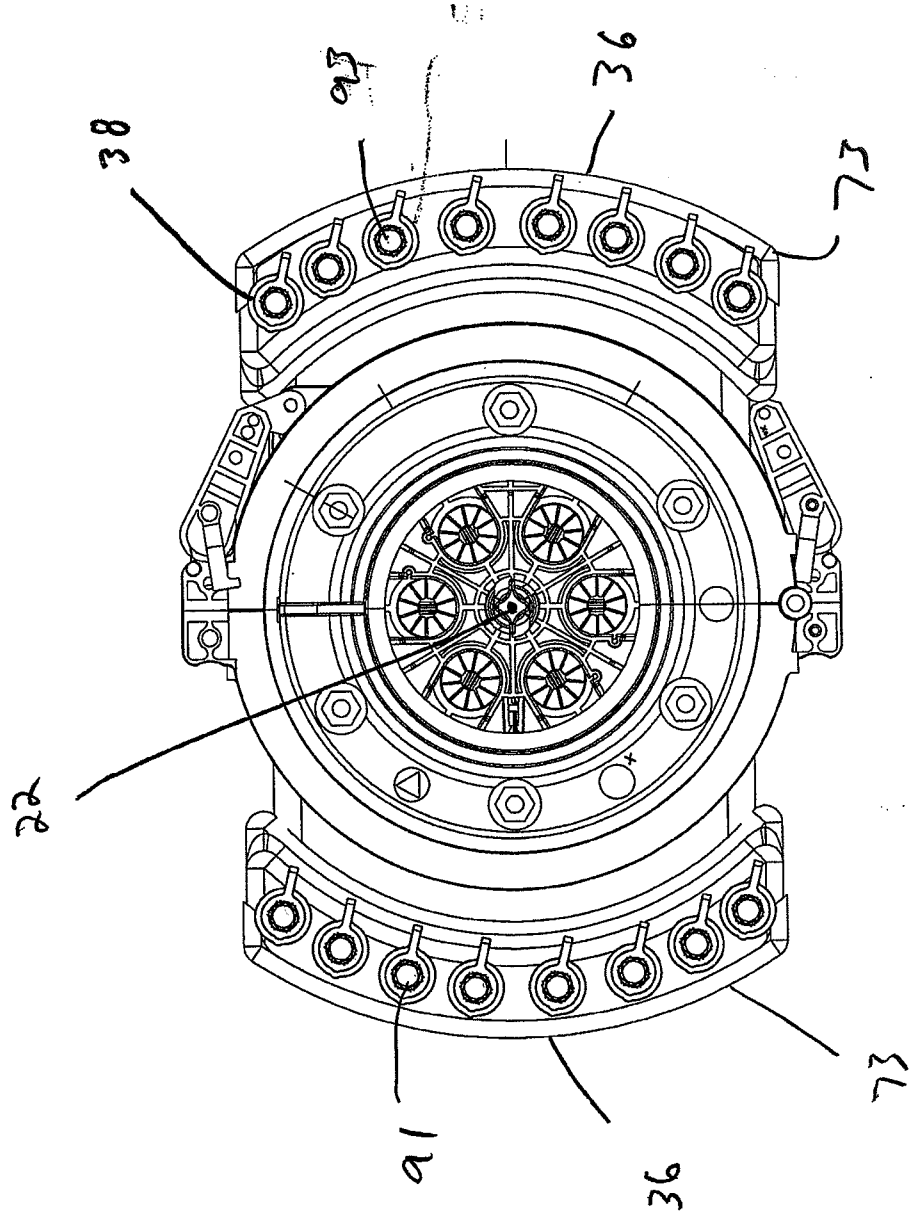


FIG 4

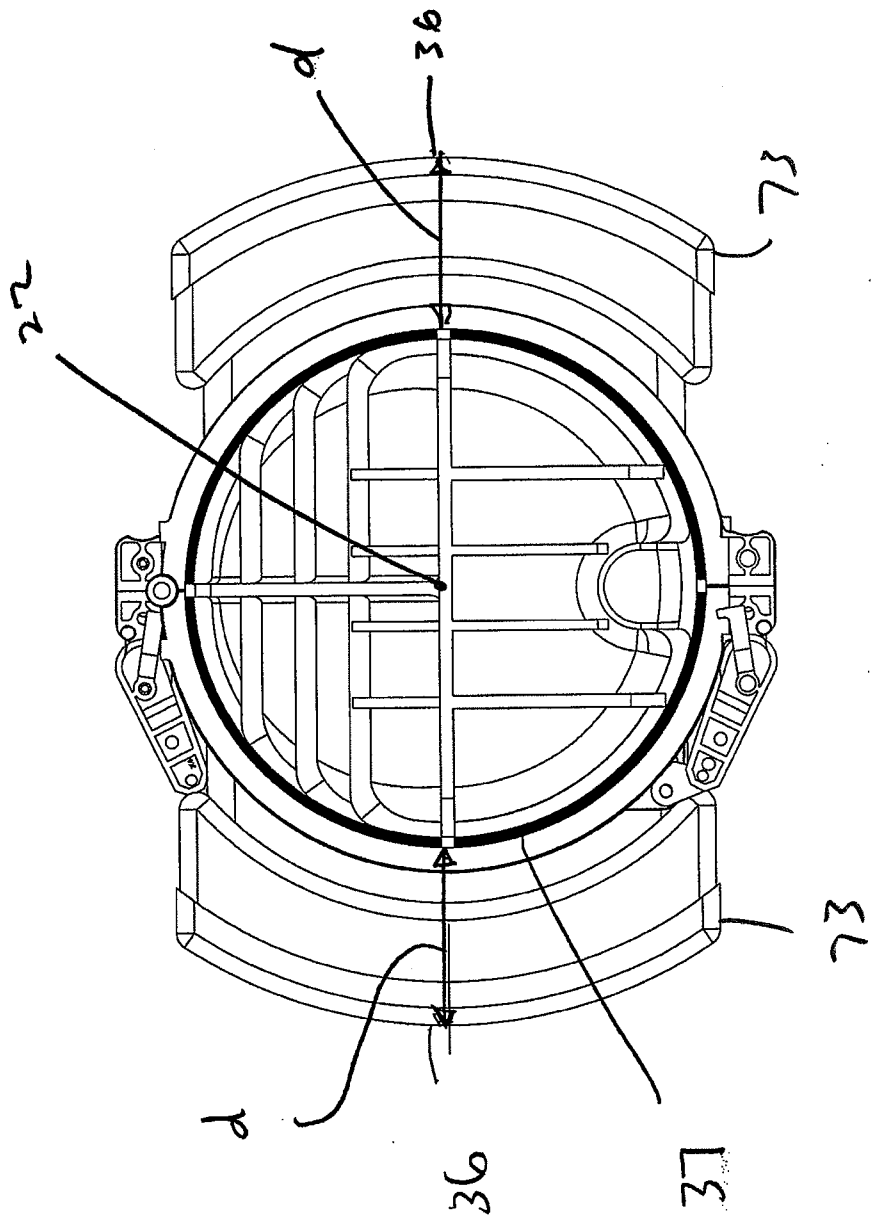
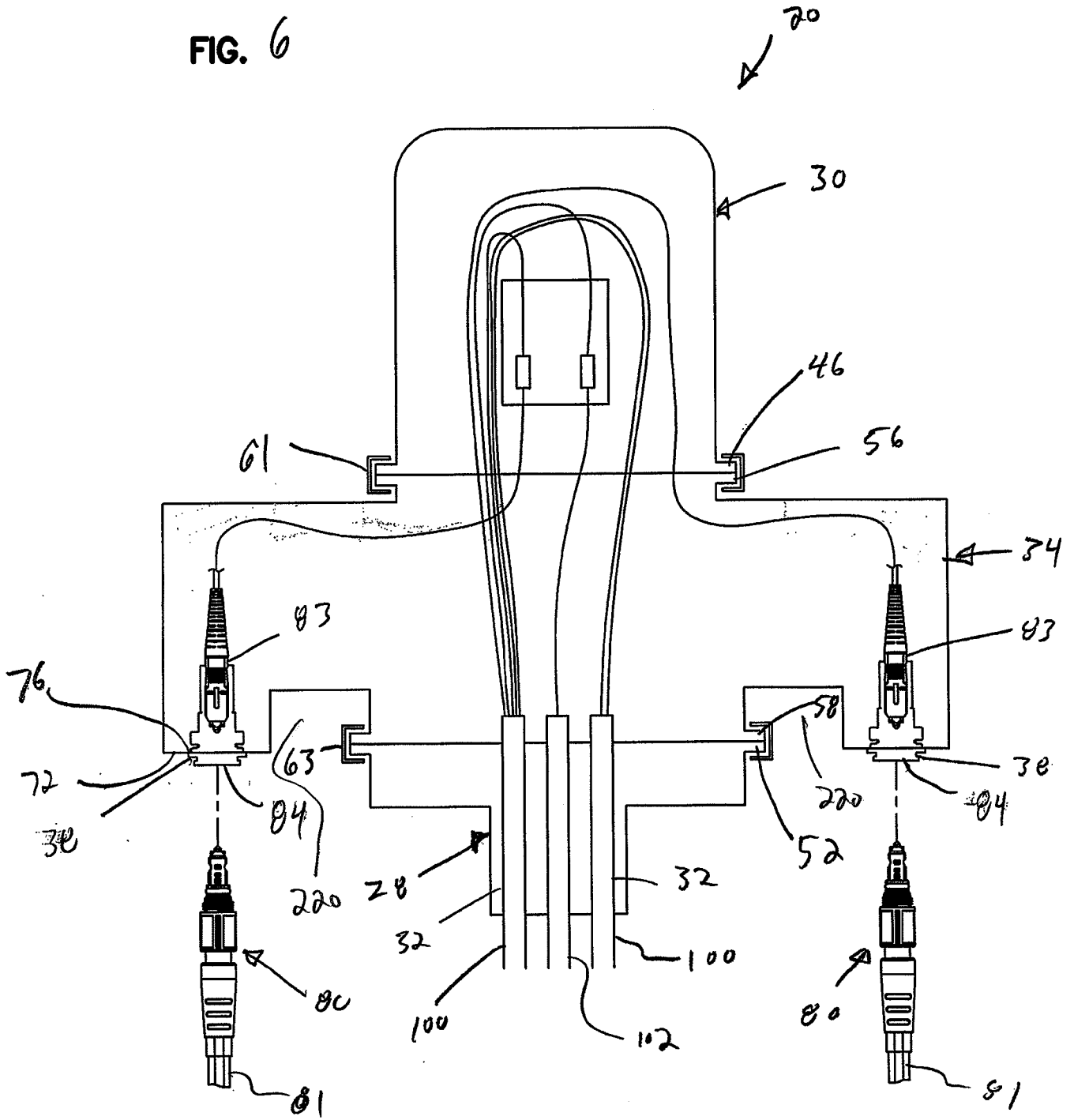
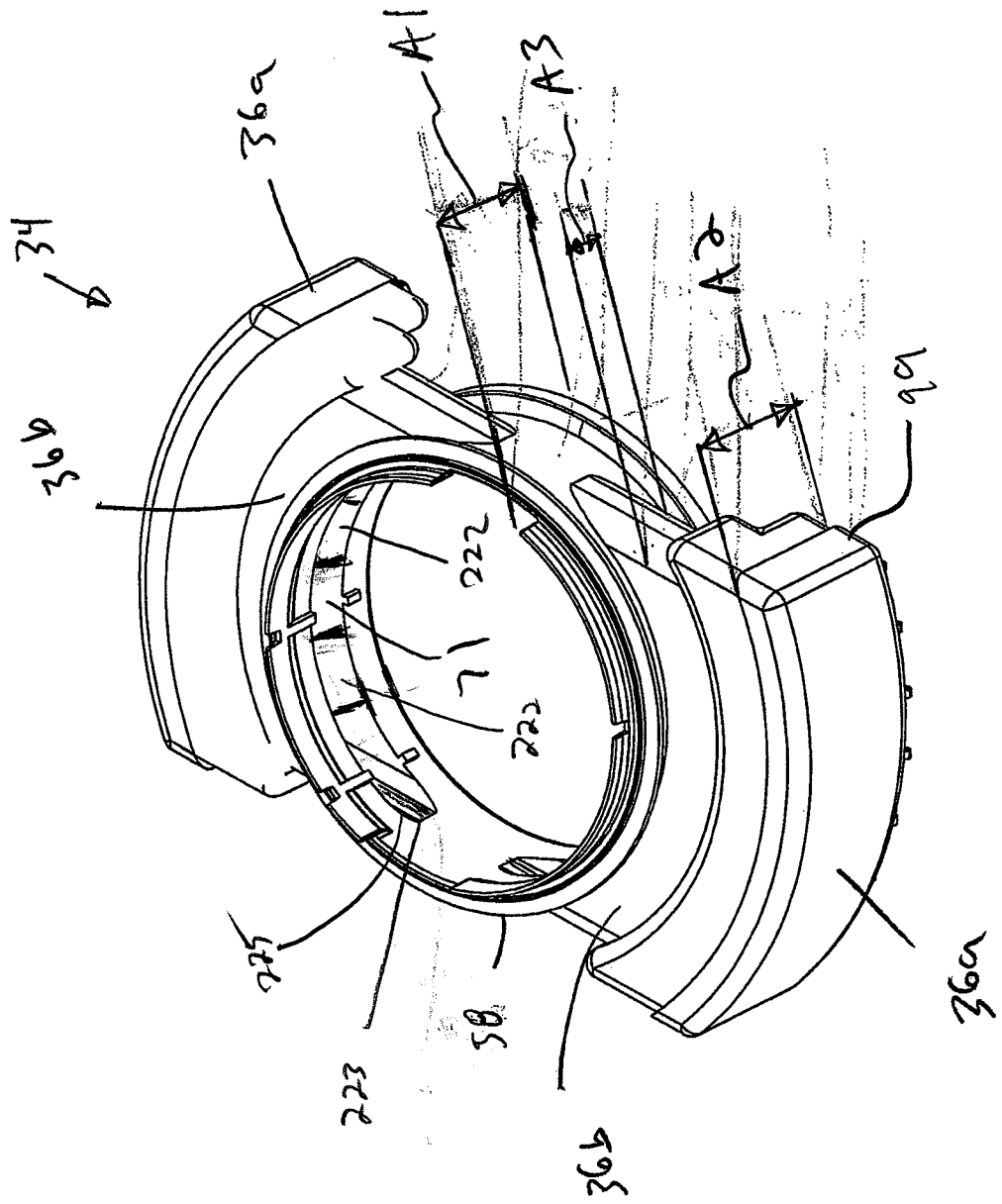


FIG 5

FIG. 6





F167

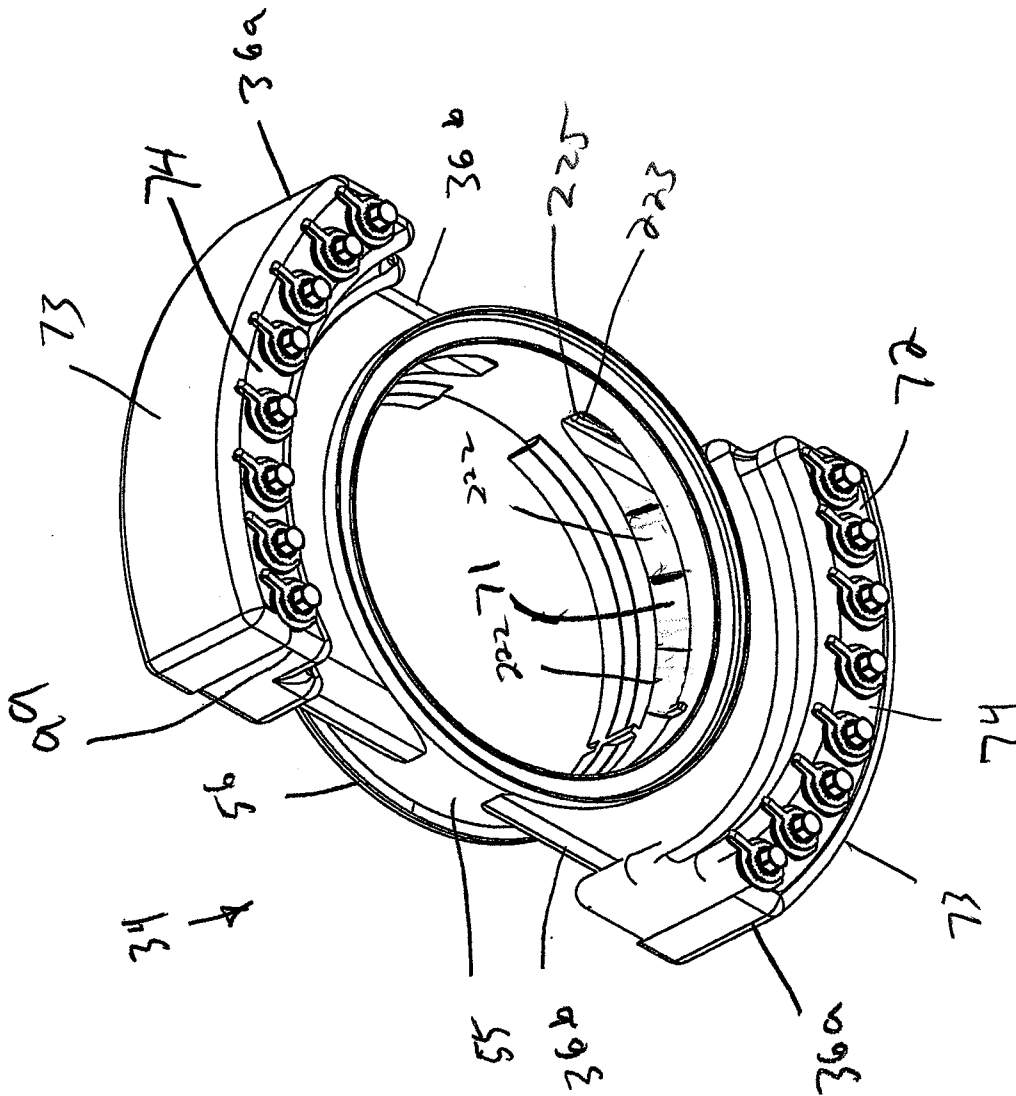


FIG. 0

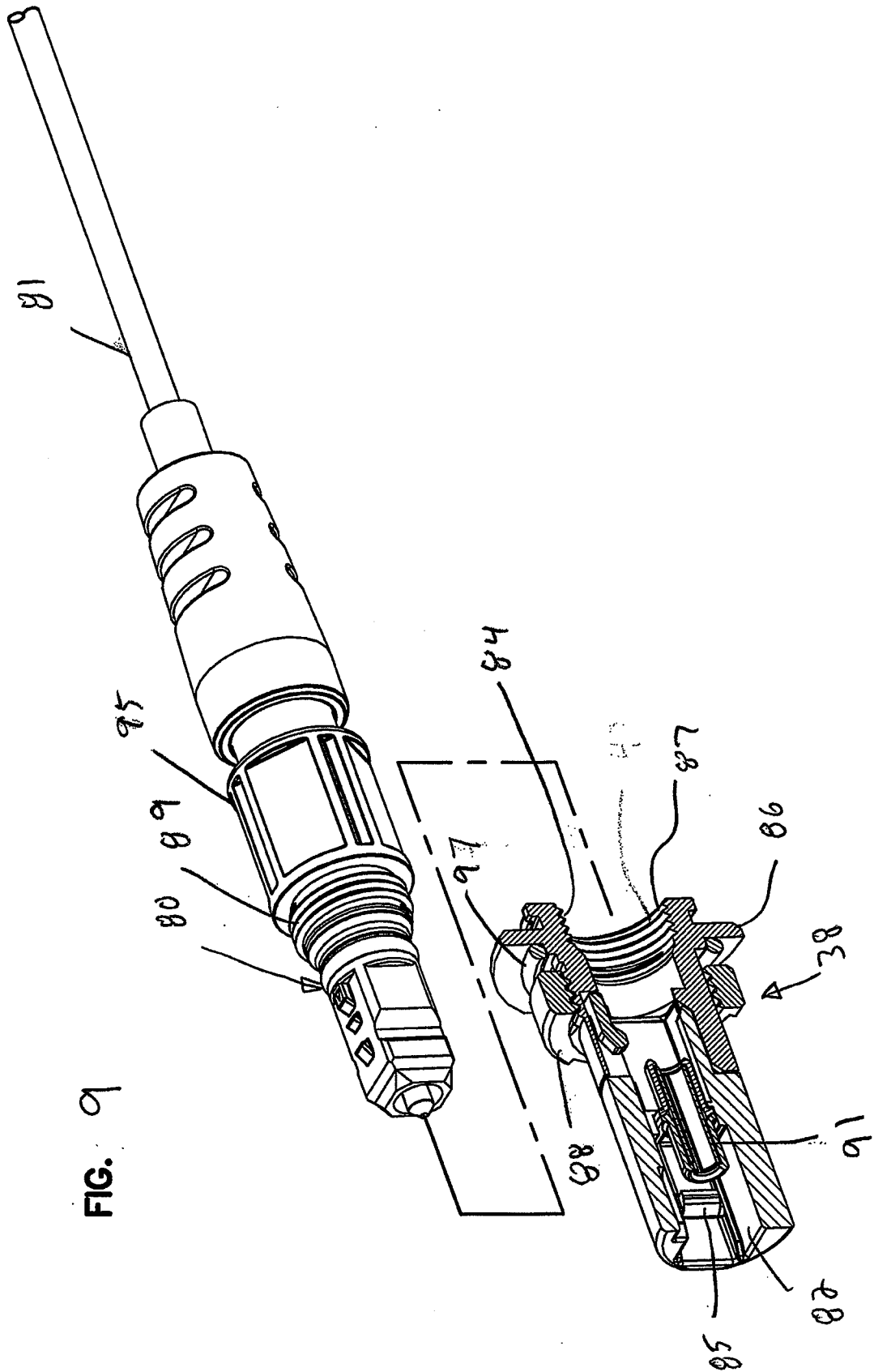
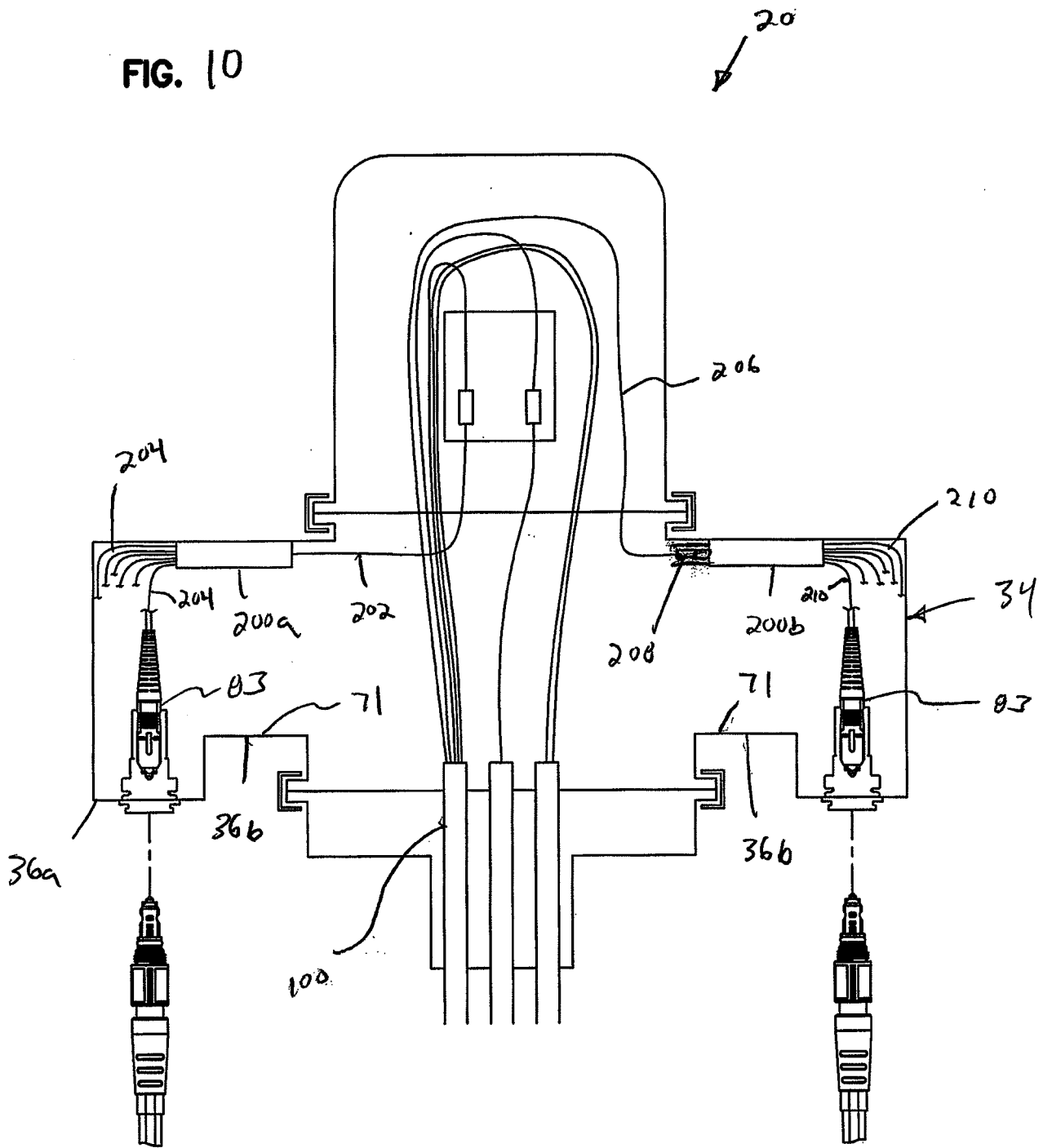
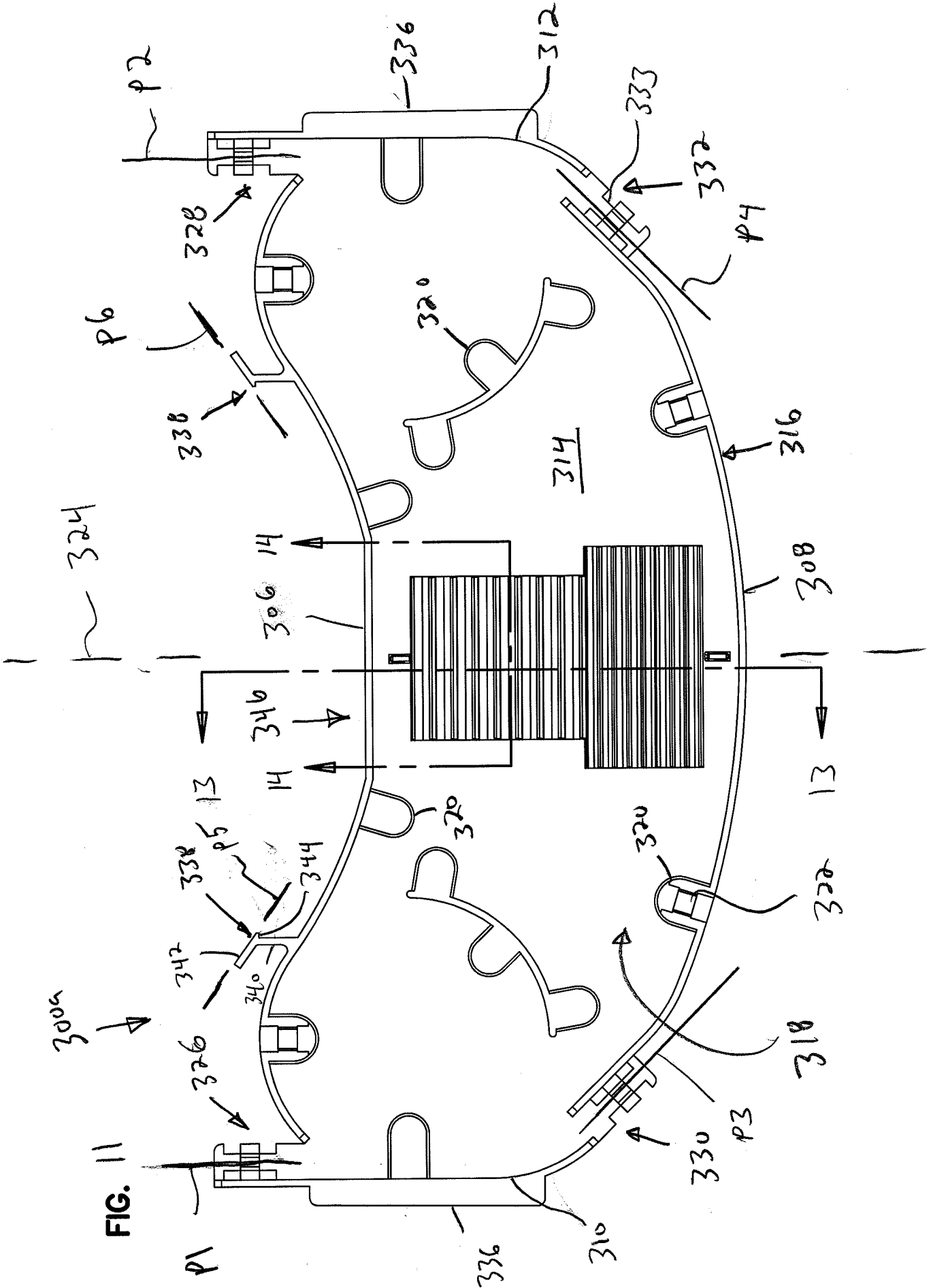
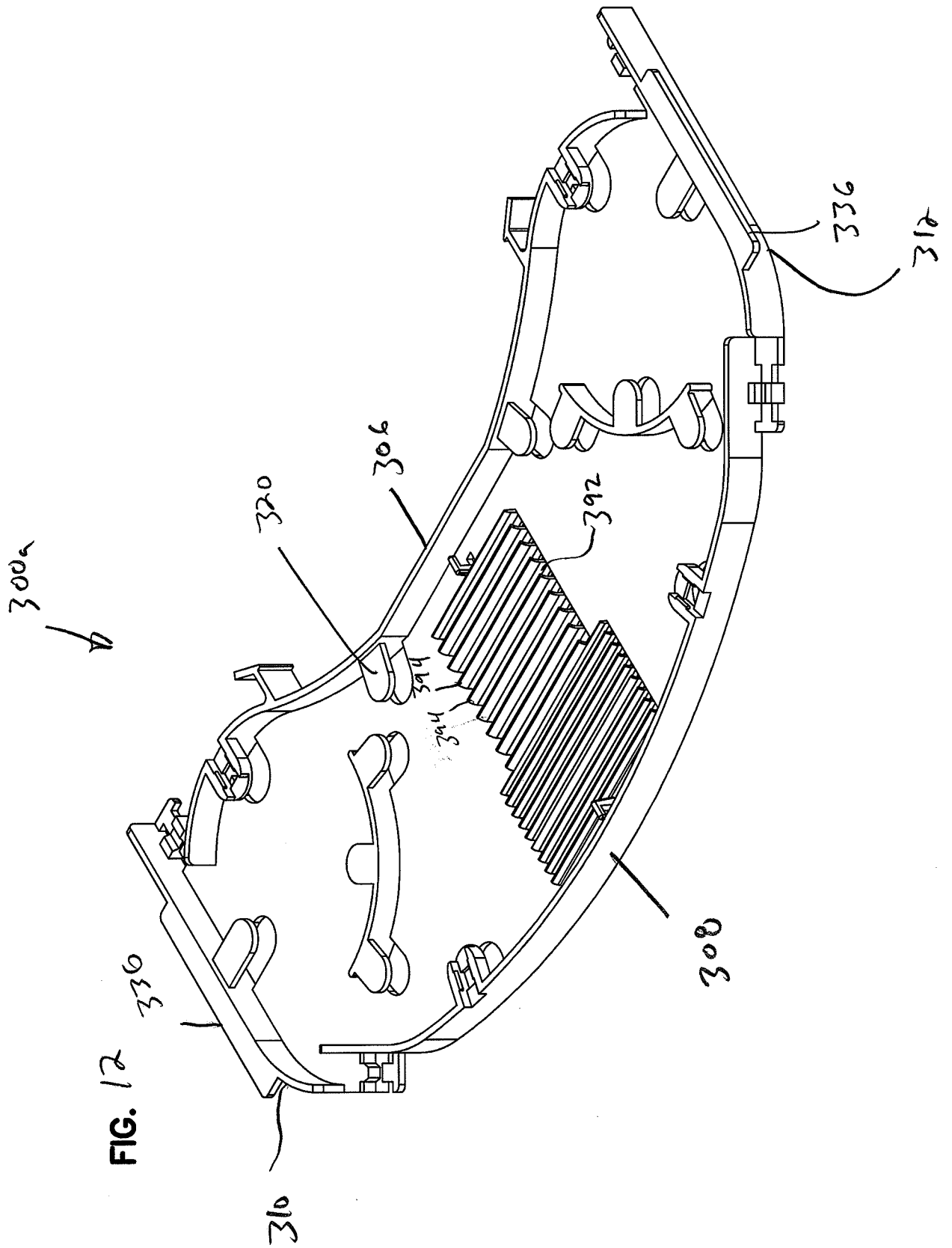


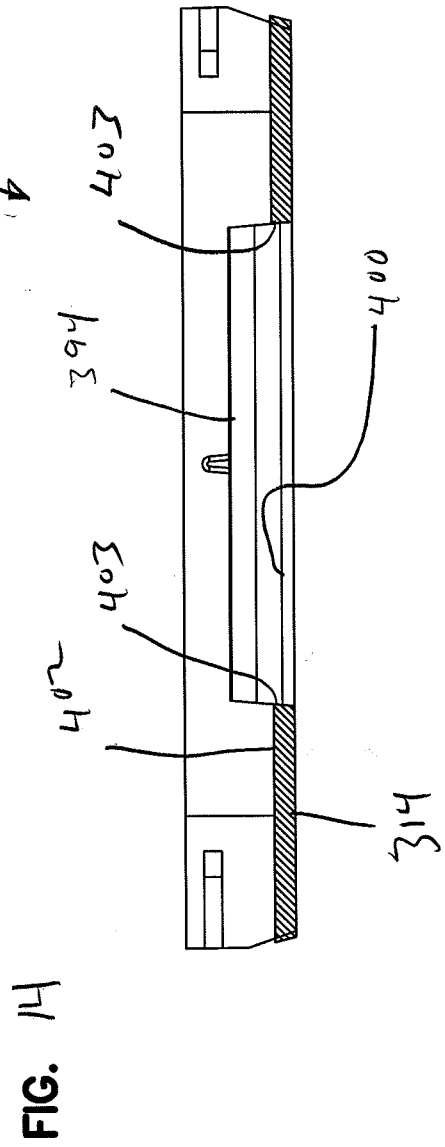
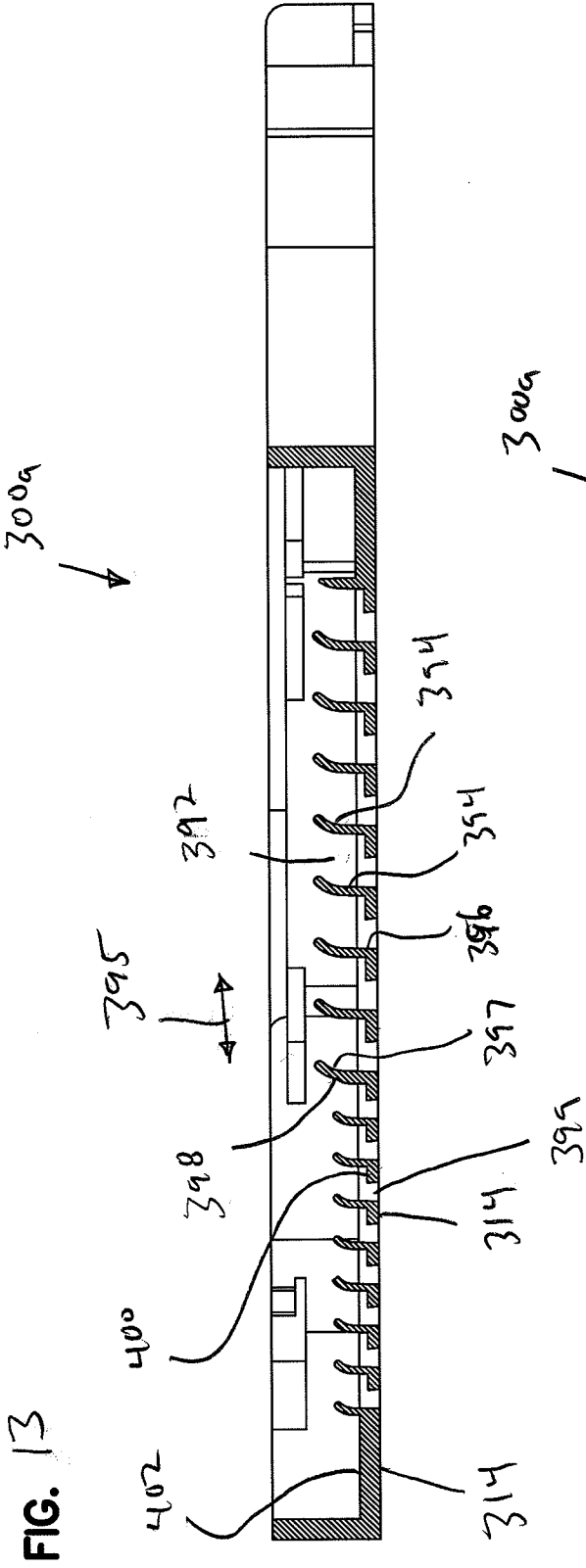
FIG. 9

FIG. 10









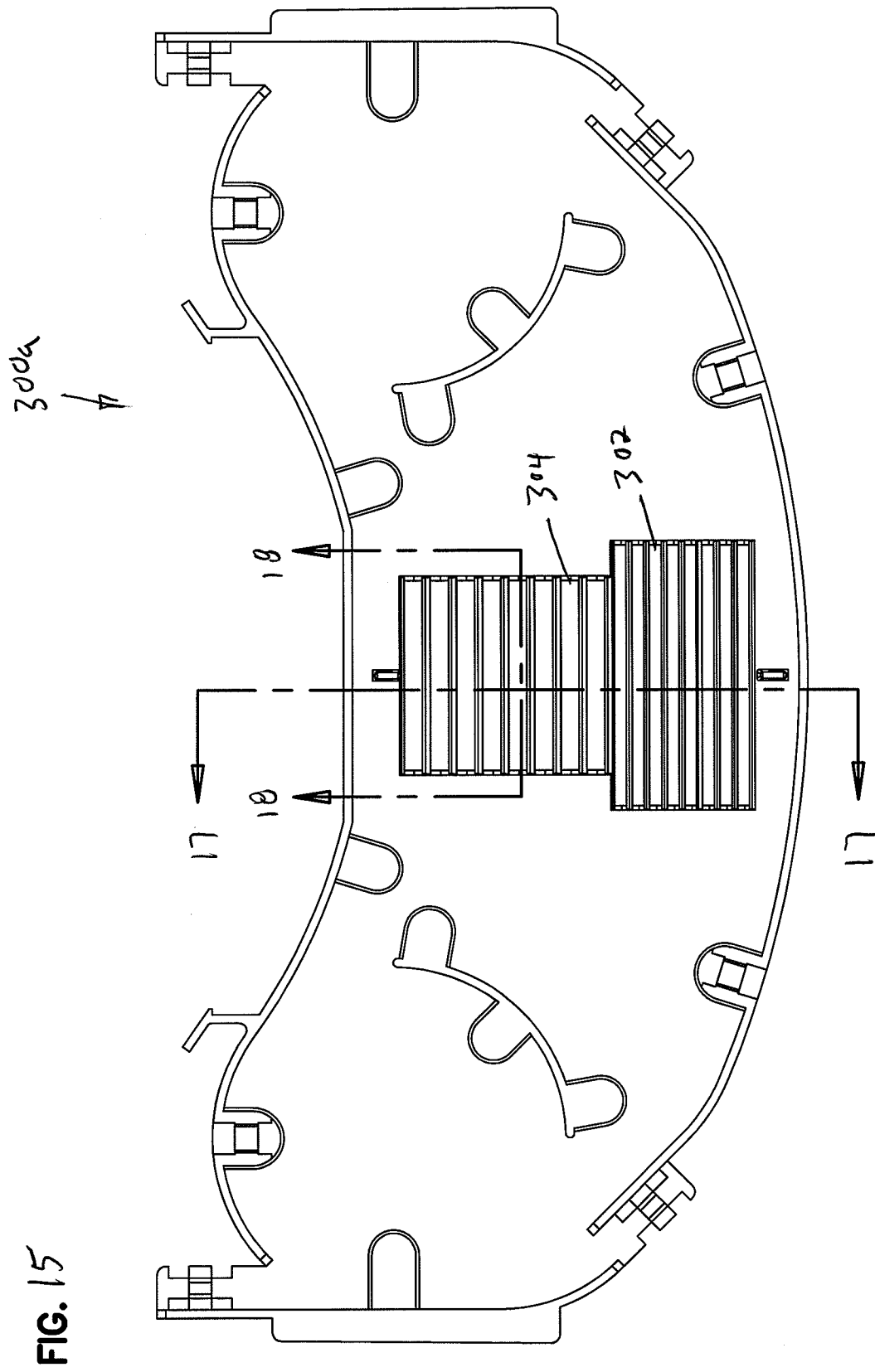
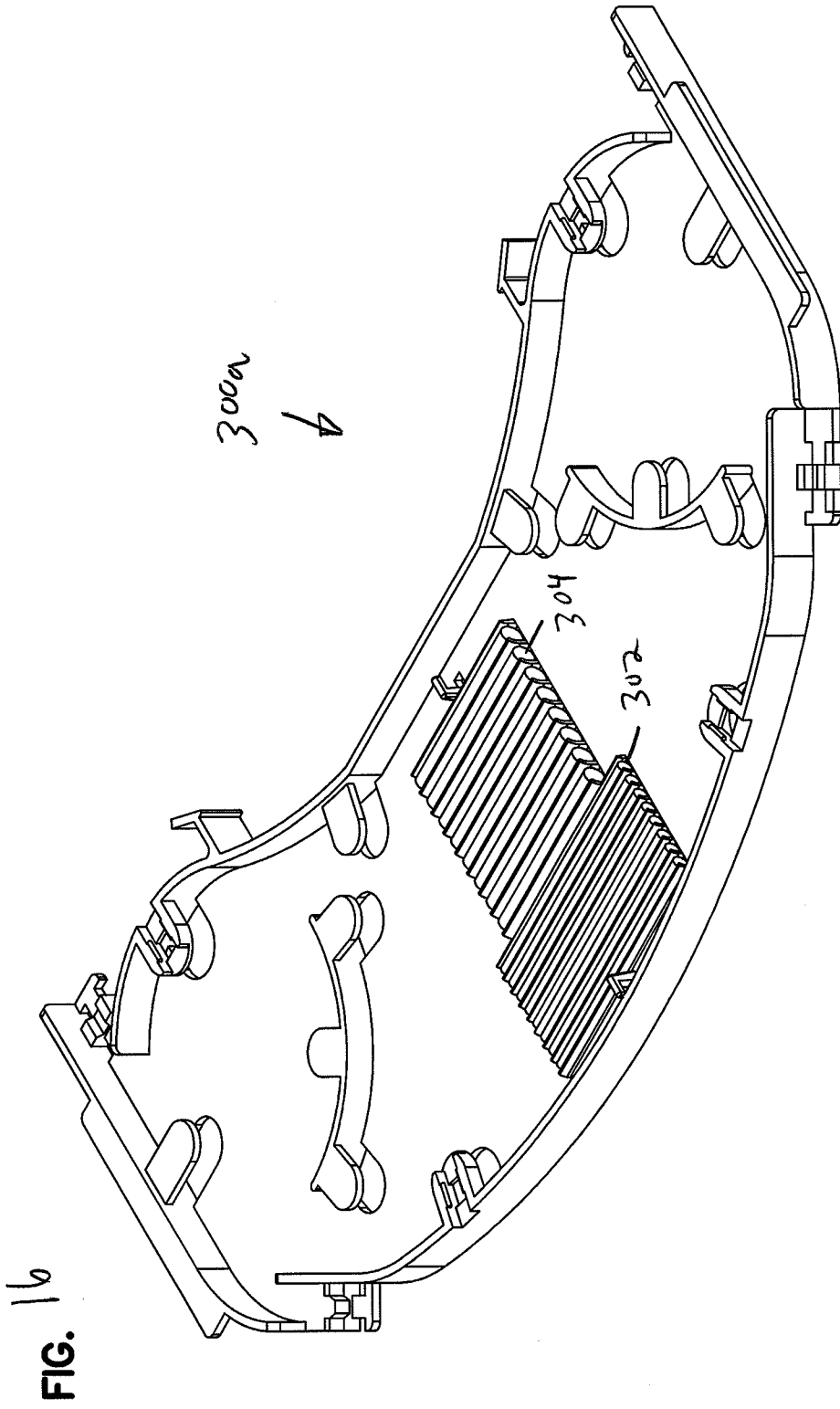


FIG. 15



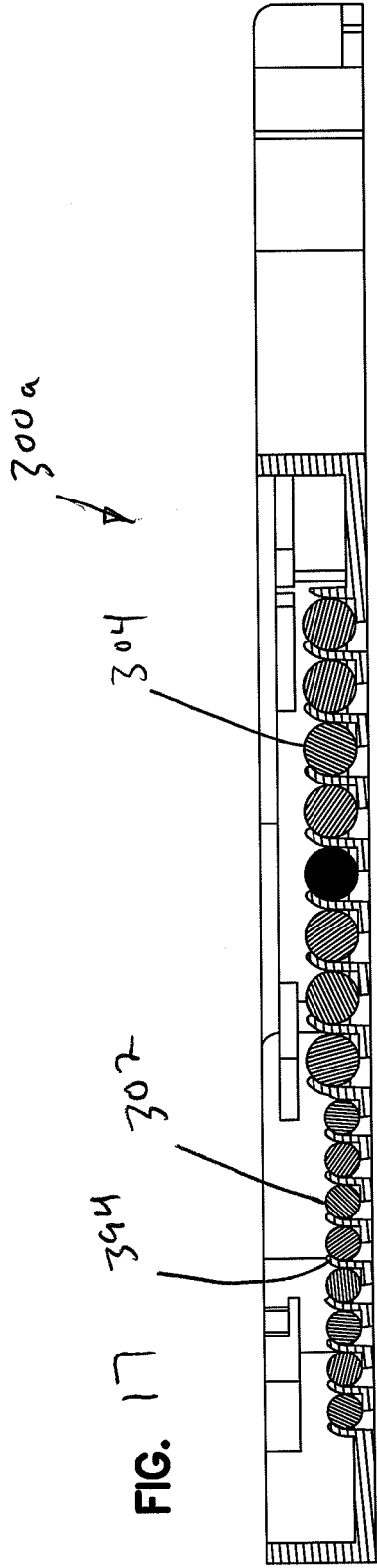


FIG. 17

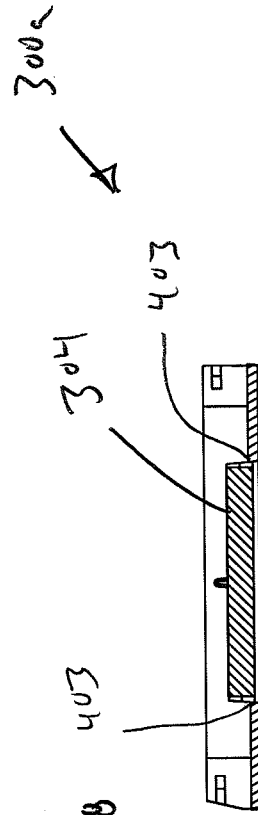


FIG. 18

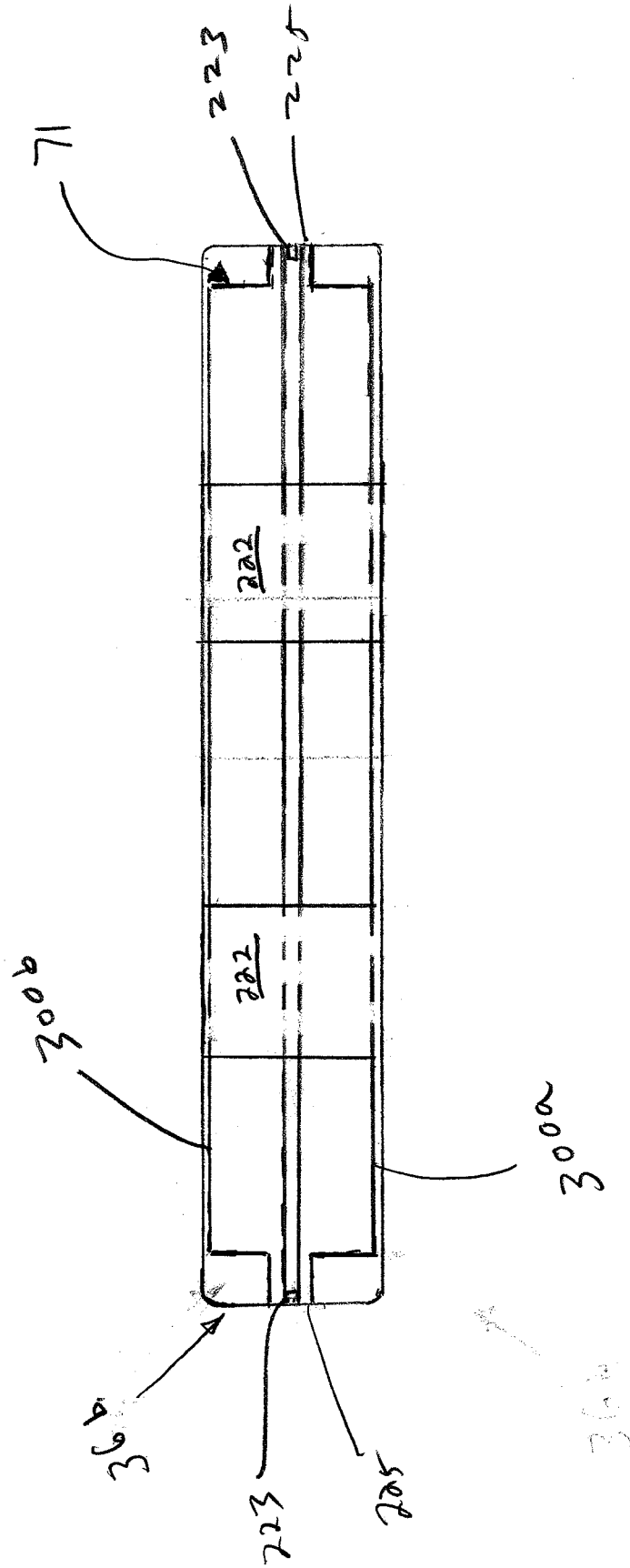


FIG. 19

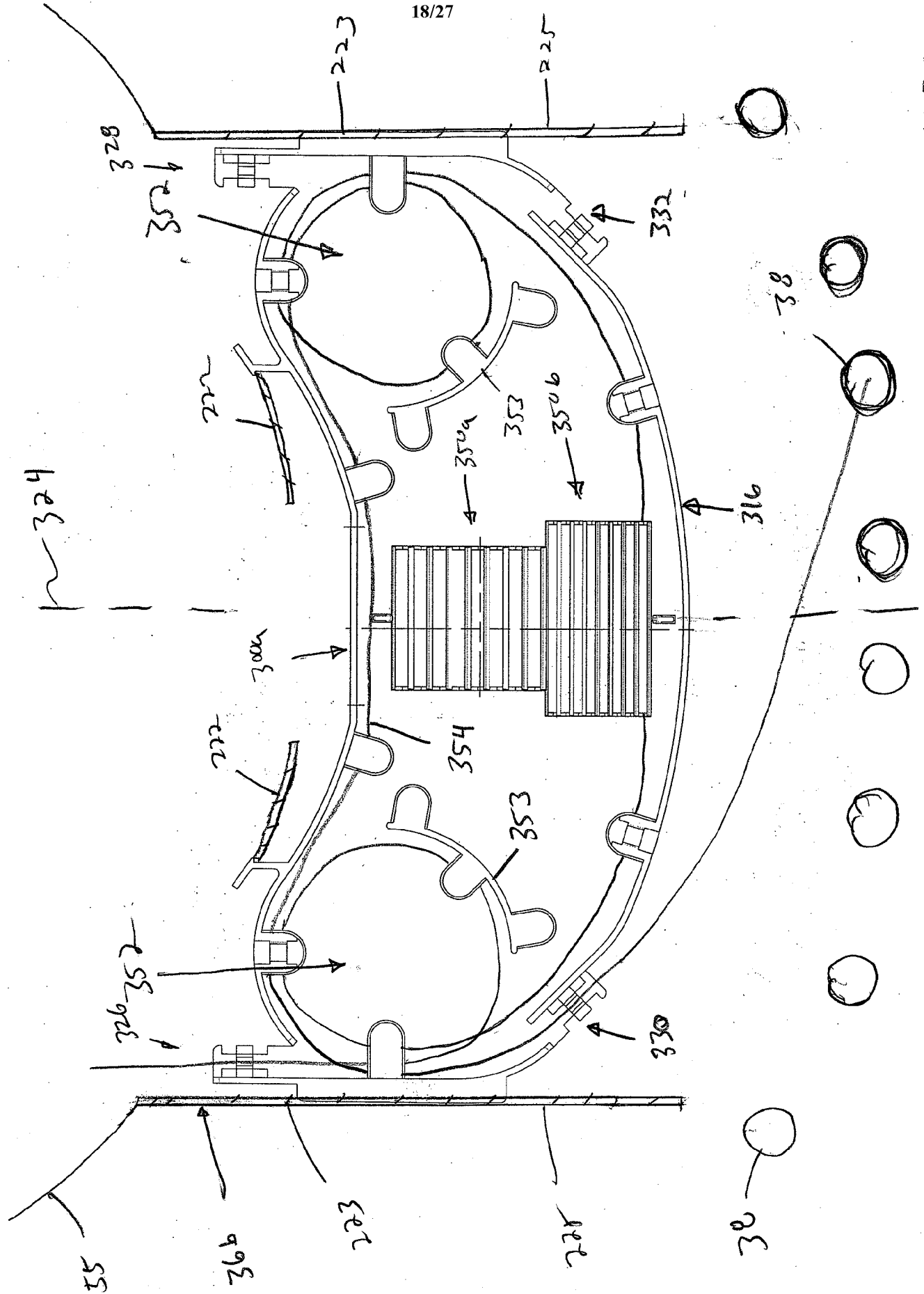


FIG 20

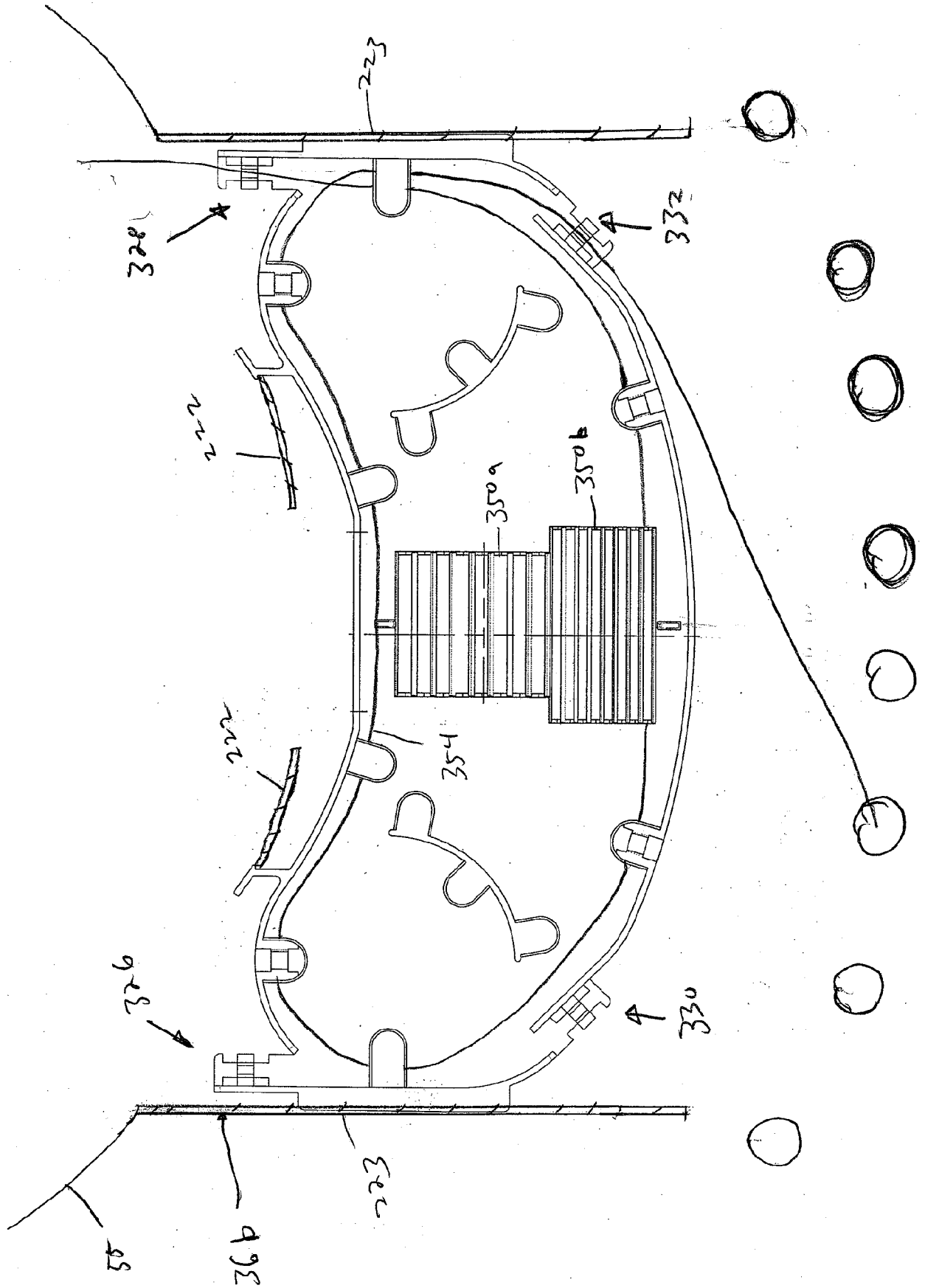


FIG. 21

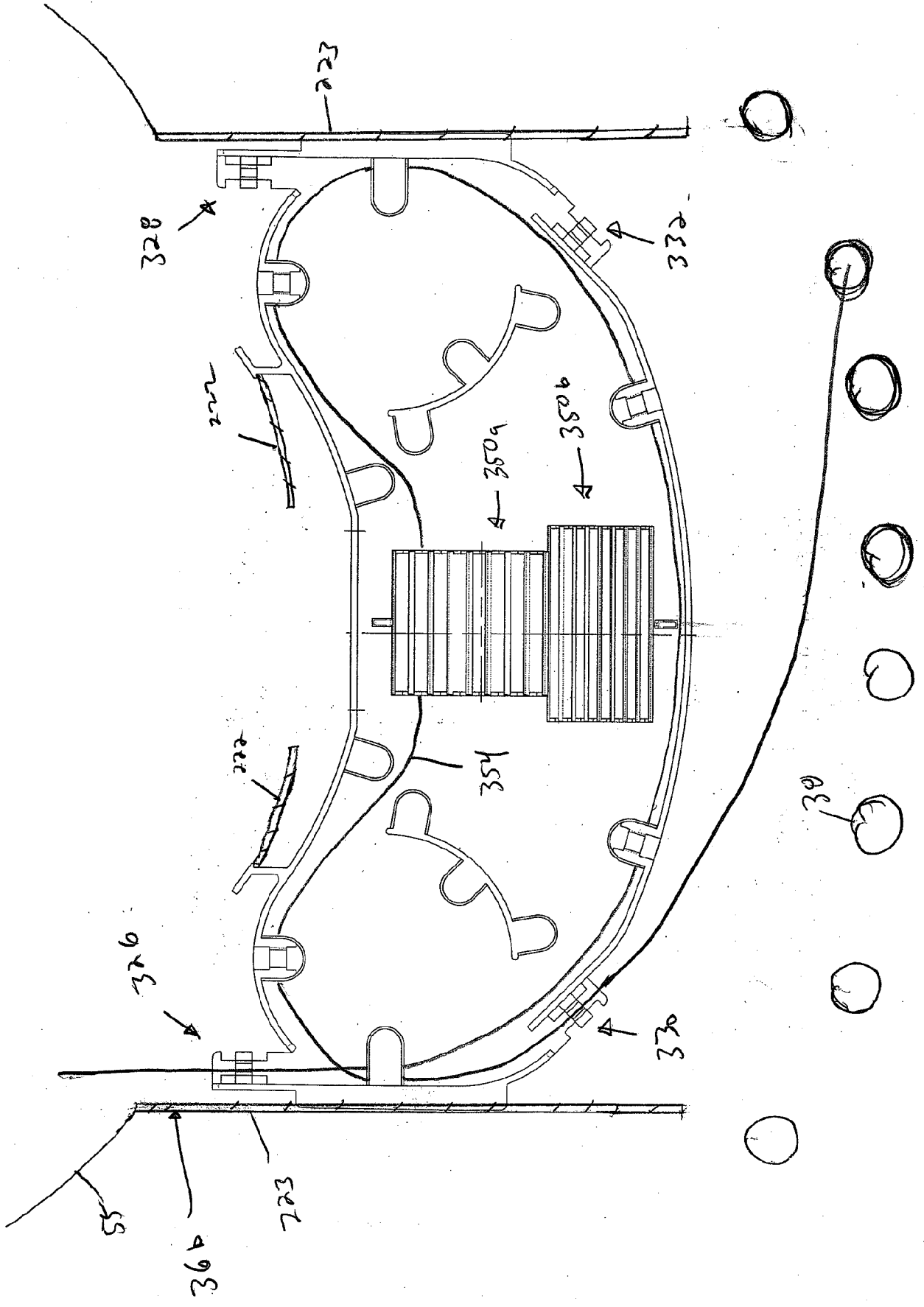
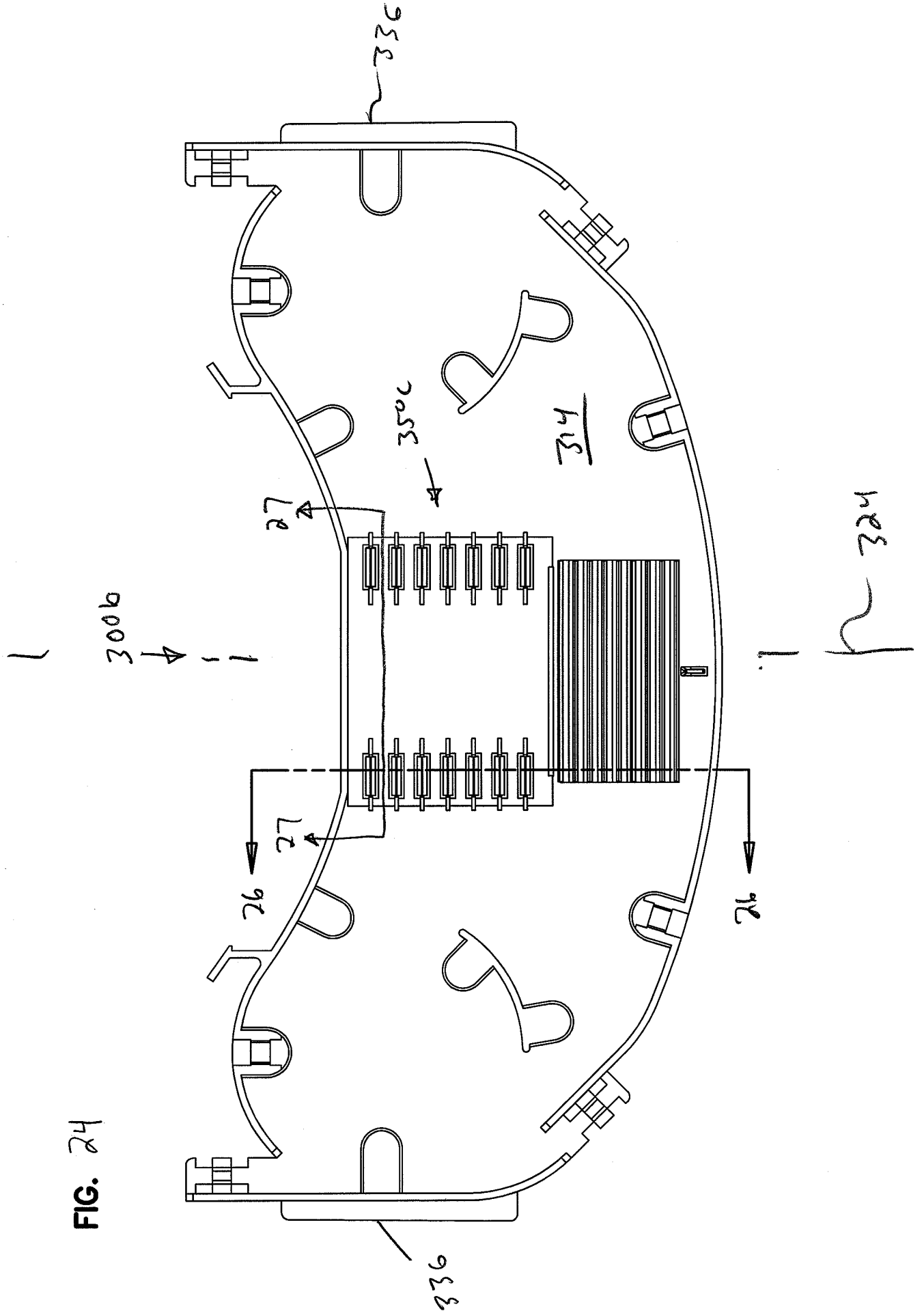
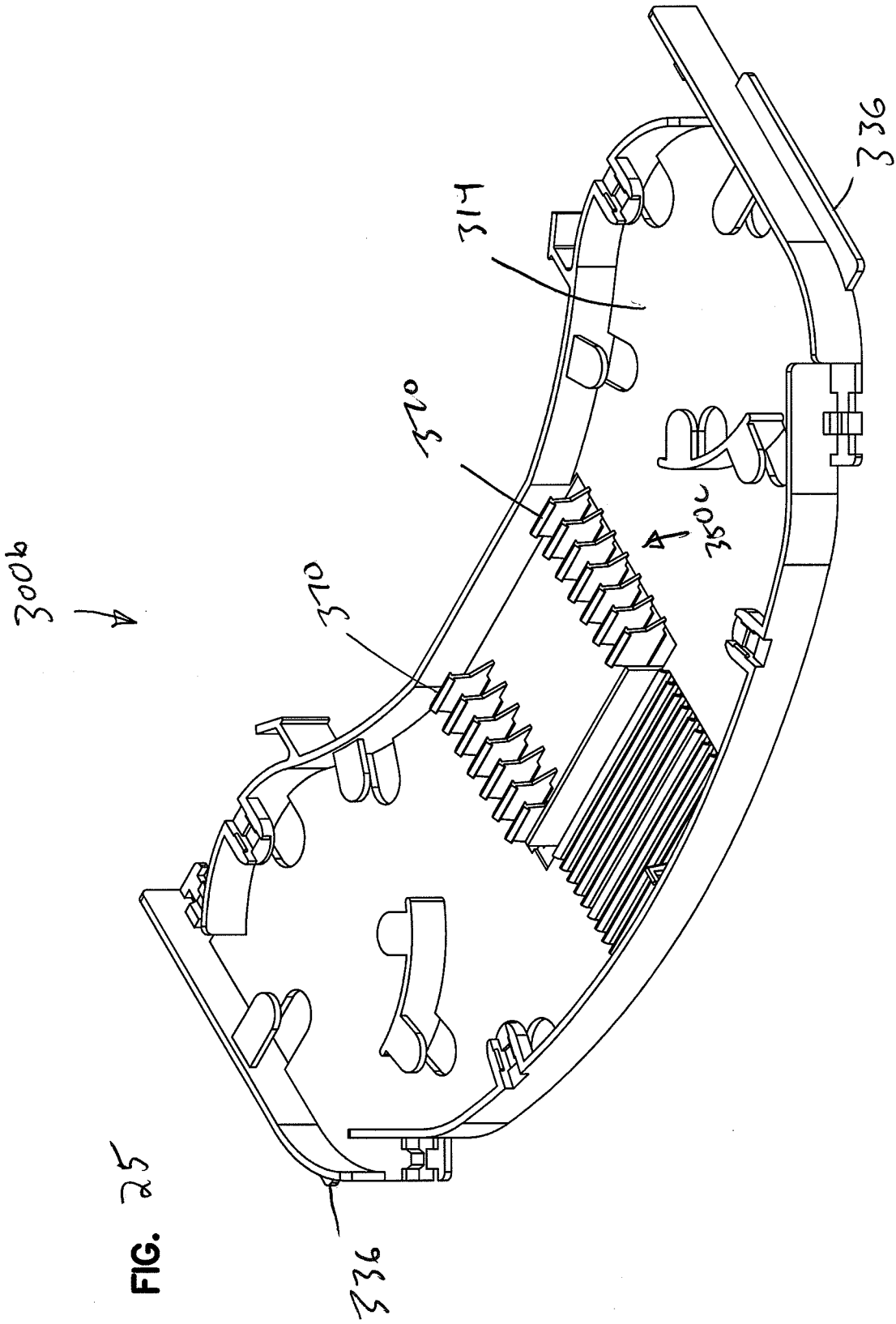


FIG 22



FIG. 24





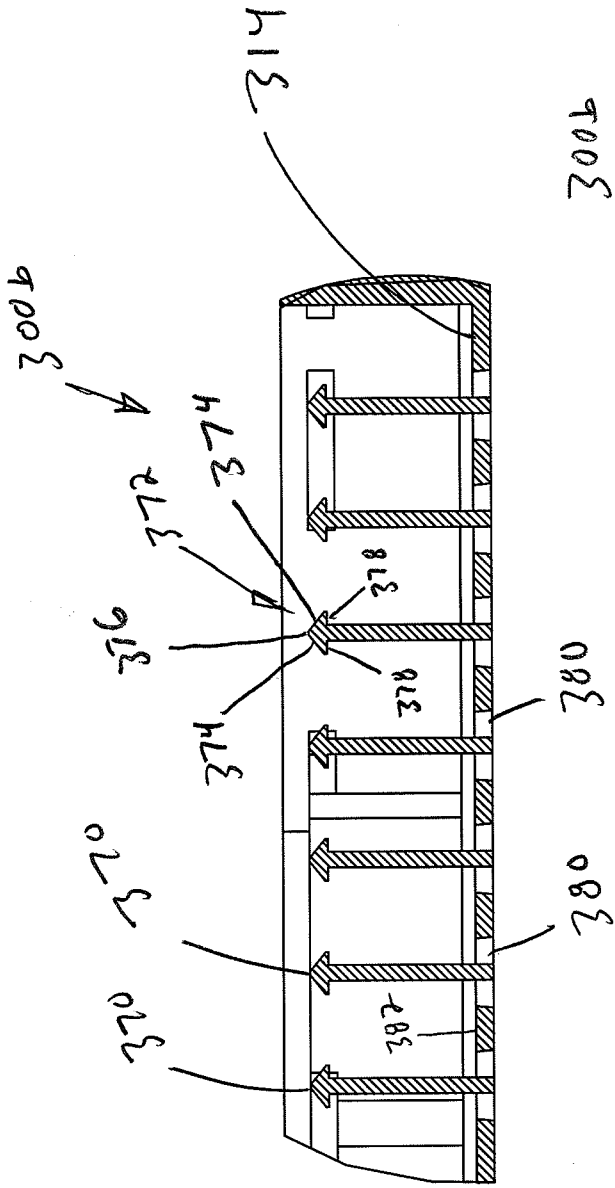


FIG. 26

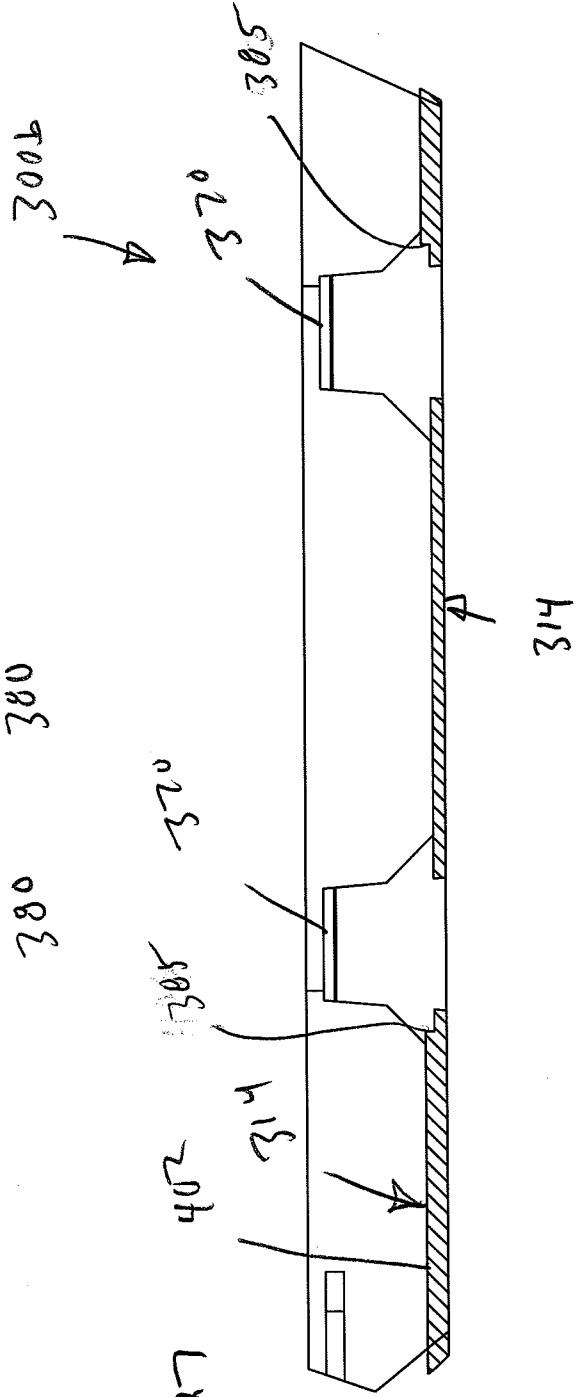


FIG. 27

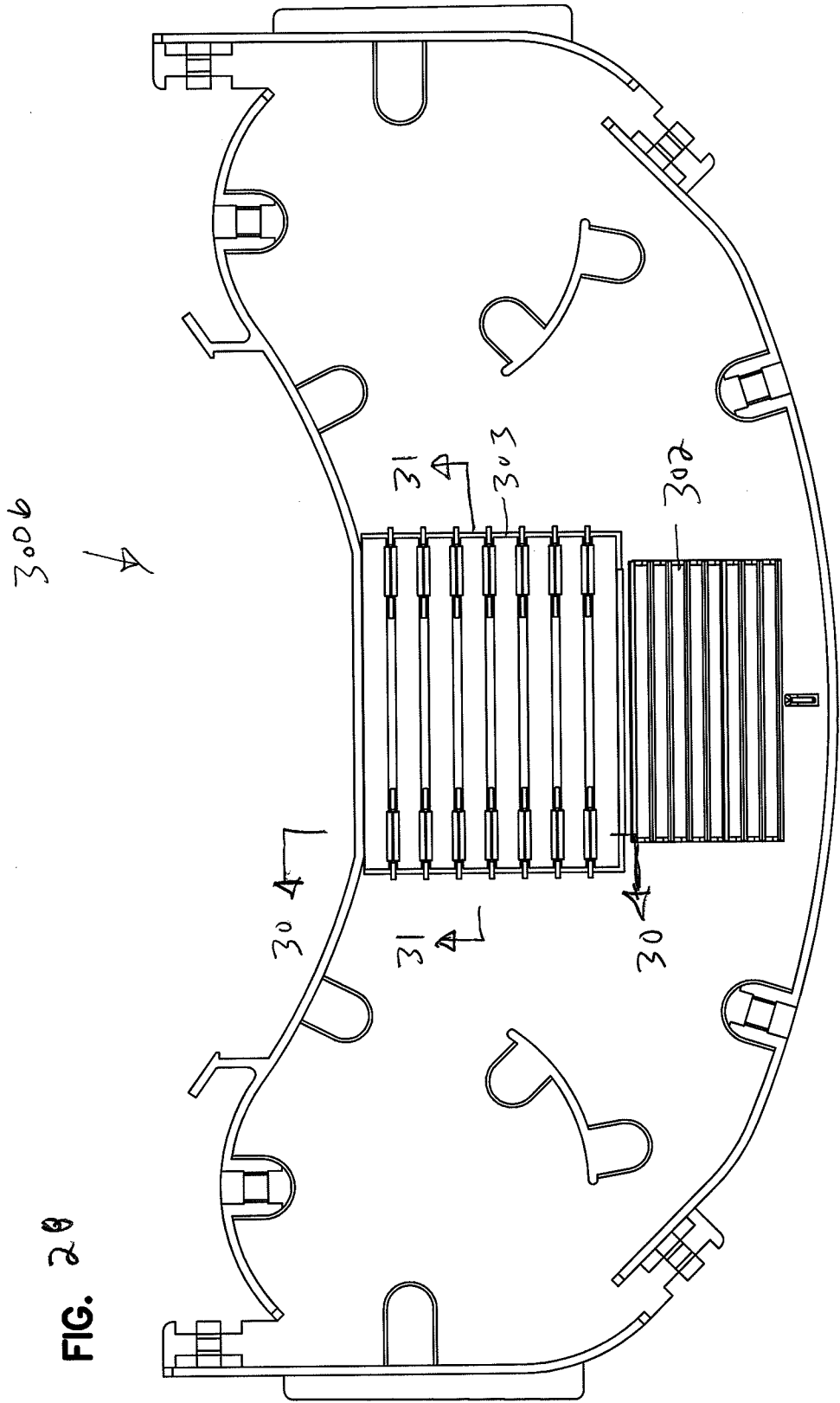


FIG. 20

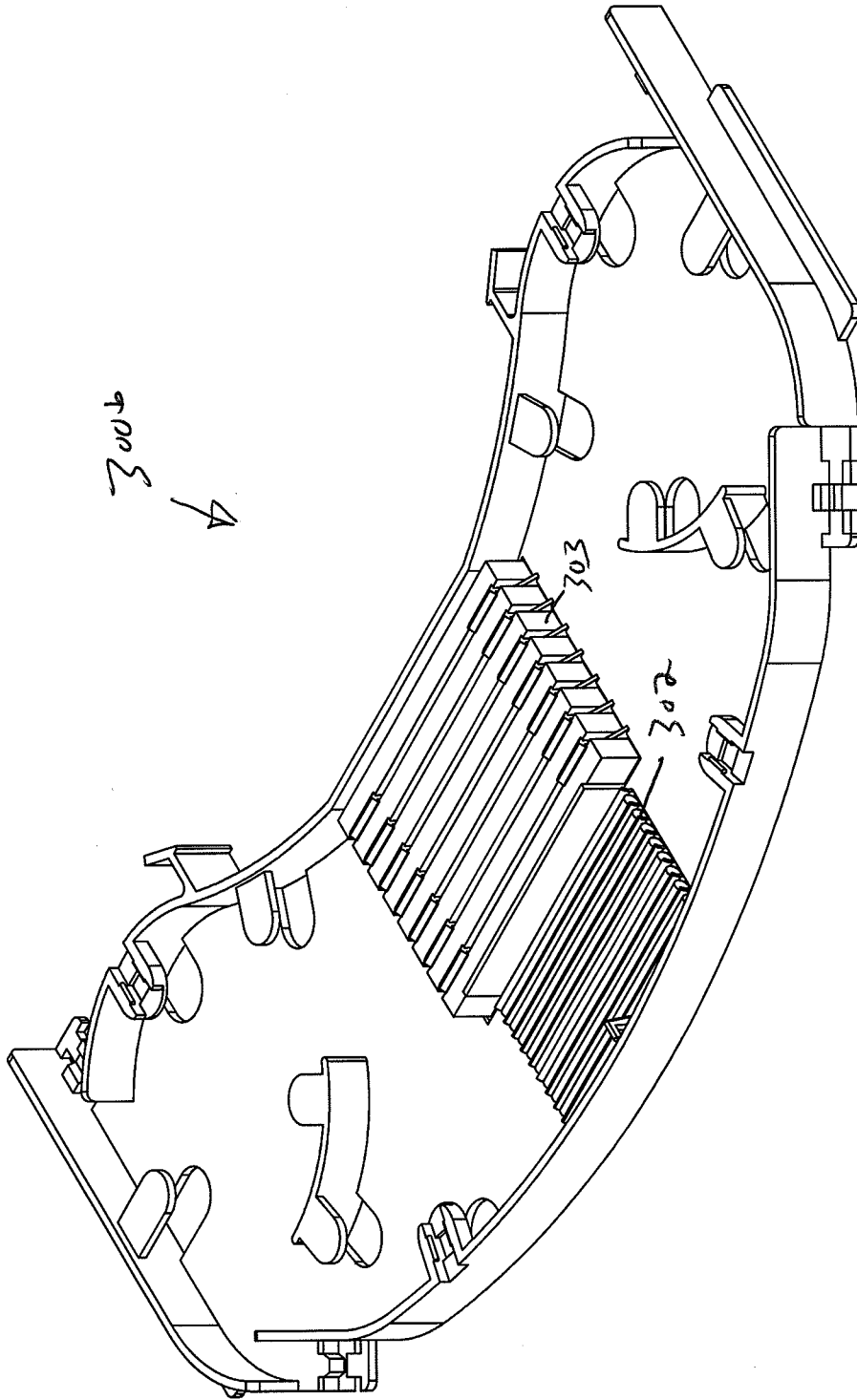


FIG. 29

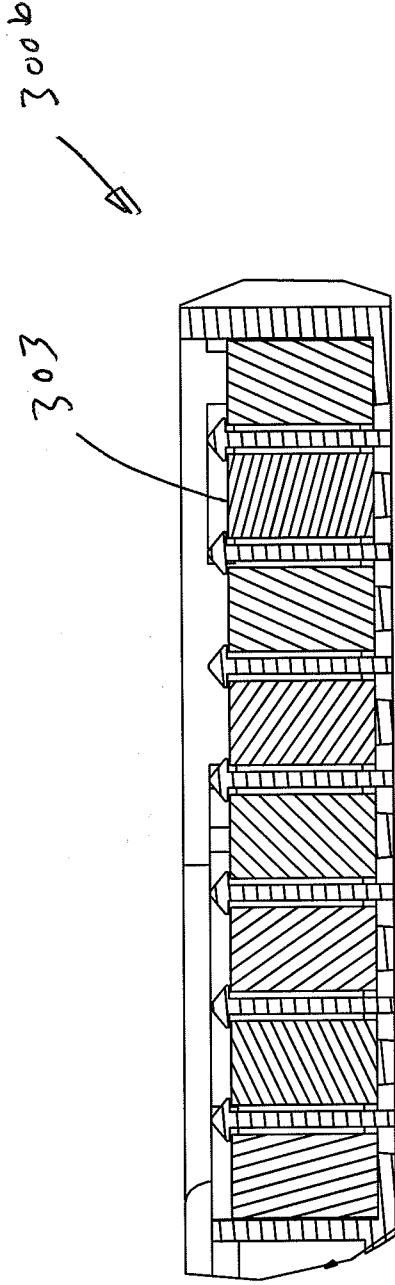


FIG. 30

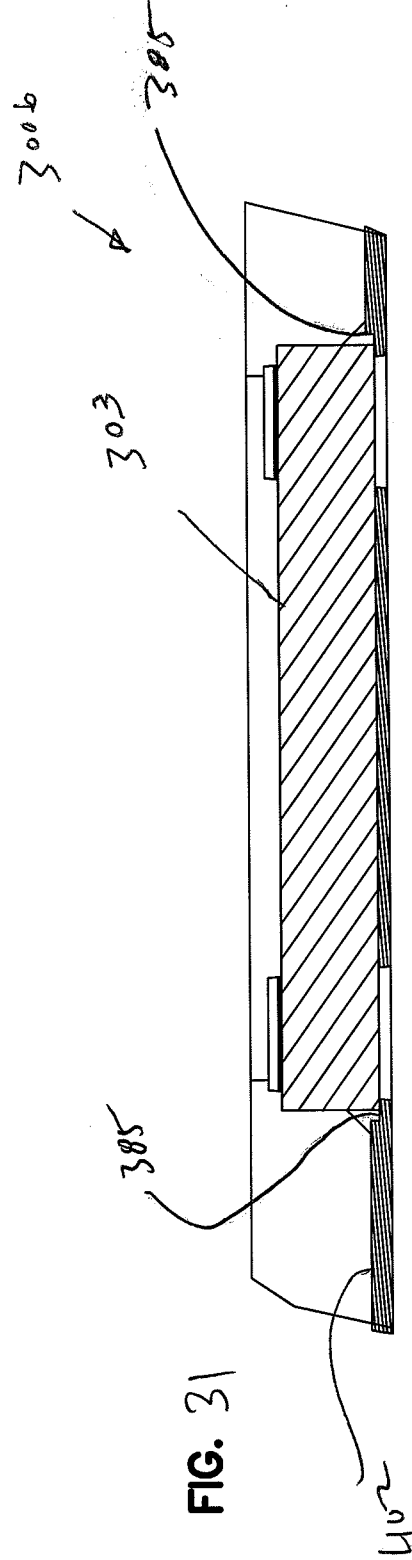


FIG. 31