

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
6 February 2003 (06.02.2003)

PCT

(10) International Publication Number
WO 03/010160 A2

(51) International Patent Classification⁷: **C07D 401/14**,
211/26, 409/14, 211/58, 401/12, 409/12, A61K 31/445,
31/495, A61P 7/02

(74) Agents: **HAY, Martin, Alexander** et al.; Martin A. Hay
& Co., 13 Queen Victoria Street, Macclesfield, Cheshire
SK11 6LP (GB).

(21) International Application Number: PCT/US02/21292

(22) International Filing Date: 24 July 2002 (24.07.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/307,634 26 July 2001 (26.07.2001) US
60/311,462 13 August 2001 (13.08.2001) US
60/339,317 12 December 2001 (12.12.2001) US

(71) Applicant (for all designated States except US): **ELI LILLY AND COMPANY** [US/US]; Lilly Corporate Center, Indianapolis, IN 46285 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **WILEY, Michael, Robert** [US/US]; 7725 Langwood Drive, Indianapolis, IN 46268 (US). **LIEBESCHUETZ, John, Walter** [GB/GB]; Laburnum Cottage, 42 Bollington Road, Bollington, Nr Macclesfield, Cheshire SK10 5EJ (GB). **SALL, Daniel, Jon** [US/US]; 3601 Ostrom Court, Greenwood, IN 46143 (US).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declaration under Rule 4.17:

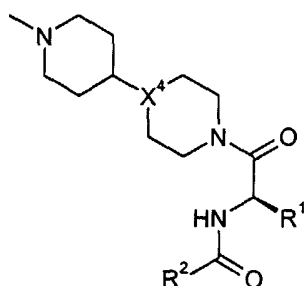
— of inventorship (Rule 4.17(iv)) for US only

Published:

— without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: CHEMICAL COMPOUNDS



(I)

(57) Abstract: Compounds of formula (I) in which R¹, R² and X⁴ have the meanings given in the specification are Factor Xa inhibitors useful in the treatment of thrombotic disorders.

WO 03/010160 A2

Chemical Compounds

This application claims the benefit of U.S. Provisional Applications Numbers 60/307,634, filed July 26, 2001; 5 60/311,462, filed August 13, 2001; and 60/339,317, filed December 12, 2001, each of which is incorporated by reference herein.

The present invention relates to compounds useful as pharmaceuticals, to pharmaceutical compositions comprising the 10 compounds, to a process for preparing the compounds, to intermediates useful in the preparation of the compounds, and to use of the compounds as pharmaceuticals.

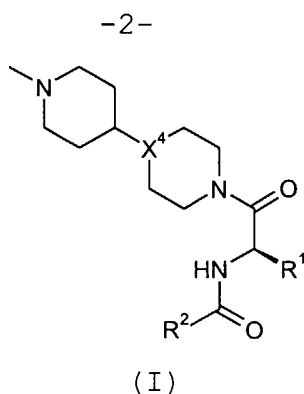
Cardiovascular disease continues to present a major worldwide health problem, and is a common cause of serious 15 illness and death.

One line of investigation being pursued by researchers in the search for new treatments for cardiovascular disease is based upon the hypothesis that an inhibitor of the serine protease, Factor Xa, may be useful as an anticoagulant agent in 20 the treatment of thrombotic disease.

Inhibitors of Factor Xa are known. For example, WO 99/11657, WO 99/11658 and WO 00/76971 disclose certain compounds containing an aromatic group, a glycine residue that bears a cyclic group and a lipophilic group. WO 99/11657, 25 which discloses compounds in which the aromatic group is an aminoisoquinoline group, also generically discloses aminoisoquinoline compounds containing a glycine residue that bears an acyclic group.

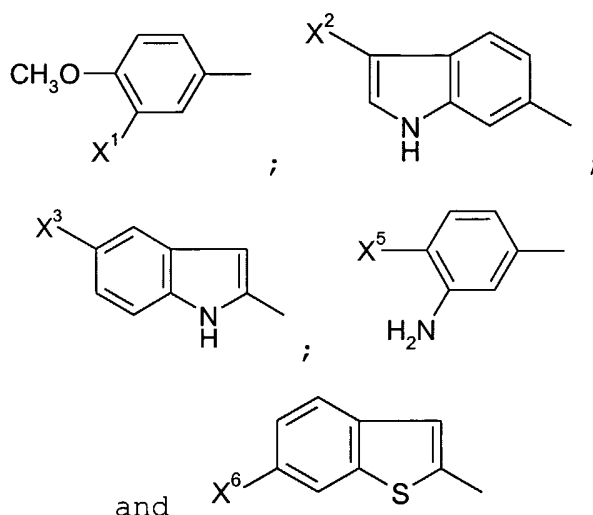
Surprisingly, compounds containing particular phenyl or 30 indolyl groups, a glycine residue bearing an alkyl group and a 4-(1-methylpiperidin-4-yl)piperidin-1-yl or 4-(1-methylpiperidin-4-yl)piperazin-1-yl group have now been found that are selective Factor Xa inhibitors and have particularly advantageous properties.

35 Accordingly, the present invention provides a compound of formula (I)



in which

R^1 represents (1-4C)alkyl, (2-4C)alkenyl or (2-4C)alkynyl;
 5 and
 R^2 is selected from



10 in which

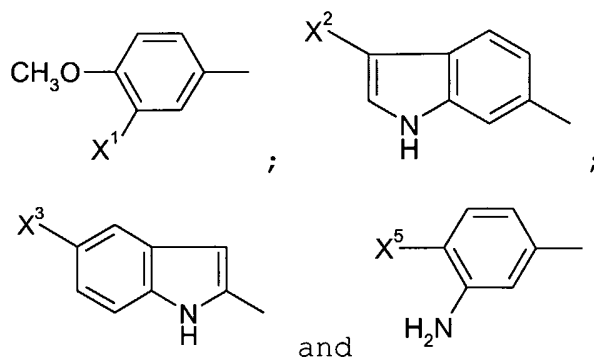
X^1 represents a hydrogen atom or a halogen atom;
 X^2 represents a hydrogen atom, a methyl group, a chlorine atom or a bromine atom;
 X^3 represents a hydrogen atom, a methyl group or a halogen
 15 atom;
 X^5 represents chloro, methoxy or methyl;
 X^6 represents a hydrogen atom, a halogen atom or a methyl group; and
 X^4 represents CH or N;
 20 or a pharmaceutically acceptable salt thereof.

Compounds of formula (I) have been found to be potent and selective inhibitors of the serine protease, Factor Xa, to have good anticoagulant activity in human plasma, to have good

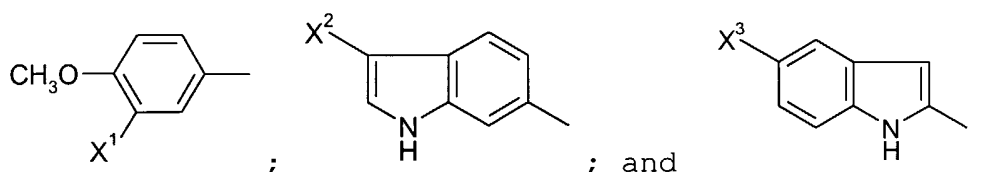
-3-

plasma exposure upon oral administration to mammals, and to possess particularly advantageous pharmacological and toxicological profiles of activity.

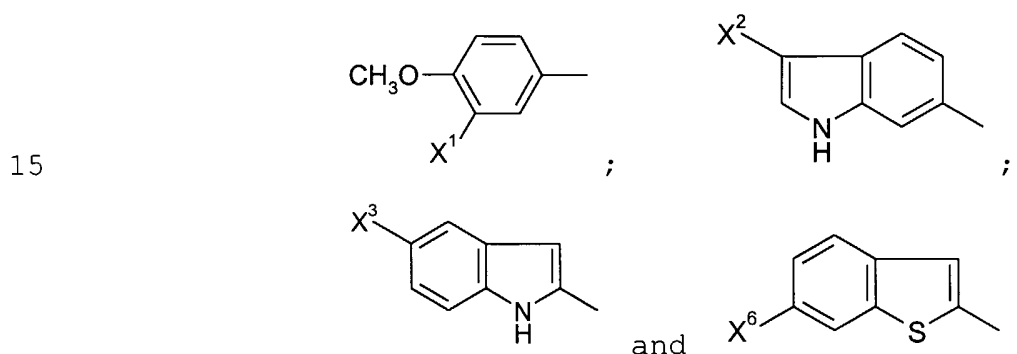
In one group of compounds of formula (I), the group R² is
5 selected from



In another group of compounds of formula (I), the group
10 R² is selected from



In yet another group of compounds of formula (I), the
group R² is selected from



R¹ is preferably a (1-4C)alkyl group.

Examples of particular values for R¹ are methyl, ethyl, propyl, 2-propyl, butyl, t-butyl, 1-methylpropyl and
20 2-methylpropyl. Further examples are prop-3-enyl and prop-3-ynyl. When R¹ is 1-methylpropyl, the preferred stereochemistry is that corresponding to (D)-isoleucine.

-4-

Preferably, R¹ is 2-propyl.

X¹ preferably represents a hydrogen atom or a fluorine atom.

5 X² preferably represents a hydrogen atom or a chlorine atom.

X³ preferably represents a fluorine or chlorine atom, such as a chlorine atom.

X⁶ preferably represents a chlorine atom.

10 Examples of particular values for R² are 4-methoxyphenyl, indol-6-yl, 3-methylindol-6-yl, 3-chloroindol-6-yl and 5-chloroindol-2-yl. Further examples are 3-fluoro-4-methoxyphenyl, 5-fluoroindol-2-yl and 6-chlorobenzo[b]-thiophen-2-yl. Particular mention may be made of compounds of formula (I) in which R² is 3-fluoro-4-methoxyphenyl and of
15 compounds of formula (I) in which R² is 5-fluoroindol-2-yl.

R² is preferably 4-methoxyphenyl, indol-6-yl or 5-chloroindol-2-yl.

One particular value for X⁴ is CH.

20 When X⁴ represents CH, especially preferred compounds of formula (I) are:-

1-(4-methoxybenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)-piperidine and

1-(indole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine;

25 and pharmaceutically acceptable salts thereof, particularly the methanesulfonic acid salt of the former.

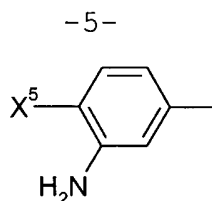
Another particular value for X⁴ is N.

When X⁴ represents N, an especially preferred compound of formula (I) is:-

30 1-(5-chloroindole-2-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine,

and pharmaceutically acceptable salts thereof.

Examples of compounds of formula (I) in which R² represents



are:

1-(3-amino-4-chlorobenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine;

5 1-(3-amino-4-chlorobenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine;

1-(3-amino-4-methoxybenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine;

10 1-(3-amino-4-methoxybenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine;

1-(3-amino-4-methylbenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine;

1-(3-amino-4-methylbenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine;

15 and pharmaceutically acceptable salts thereof.

It will be appreciated that the compounds of formula (I) contain a center of asymmetry that has the (D) configuration. This is the conformation that would result from construction from a D- α -amino acid $\text{H}_2\text{N}-\text{CH}(\text{R}^1)\text{COOH}$. The compounds may
 20 therefore exist and be isolated in a mixture with the corresponding (L) isomer, such as a racemic mixture, or separately. Preferably the compounds are isolated substantially free of the (L) isomer.

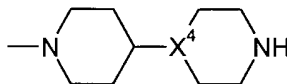
It will also be appreciated that the compounds of formula (I) or their pharmaceutically acceptable salts may be isolated
 25 in the form of a solvate, and accordingly that any such solvate is included within the scope of the present invention.

In the compounds according to the invention, unless otherwise indicated, examples of the term "halogen atom" are
 30 fluoro and chloro. The specific name of an alkyl group, such as propyl or butyl, signifies the unbranched or n-isomer, unless otherwise indicated.

-6-

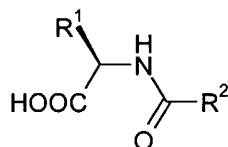
The compounds of formula (I) and their pharmaceutically acceptable salts may be prepared by a process, which comprises:

(a) reacting a compound of formula (II)



(II)

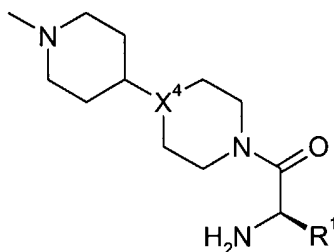
or a salt thereof, with a compound of formula (III)



(III)

or a reactive derivative thereof; or

(b) reacting a compound of formula (IV)



(IV)

or a salt thereof, with a compound of formula (V)



(V)

or a reactive derivative thereof;

followed, if a pharmaceutically acceptable salt is desired, by forming a pharmaceutically acceptable salt.

The reaction between a compound of formula (II) with a compound of formula (III) may conveniently be performed employing reagents and reaction conditions conventionally used for the formation of an amide bond. The reaction is conveniently carried out in the presence of a benzotriazole-based reagent such as 1-hydroxybenzotriazole or 1-hydroxy-7-azabenzotriazole and a dehydrating agent such as dicyclohexylcarbodiimide or 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide, in an inert organic solvent such as dimethylformamide and/or

-7-

methylen chloride. The reaction is conveniently conducted at a temperature of from 0 to 50 °C, preferably at ambient temperature. If a salt of a compound of formula (II) is used, the reaction is conveniently performed in the additional
5 presence of a base such as triethylamine. Other suitable reagents and solvents are known in the art, for example an acid halide, such as the chloride in the presence of a base, such as triethylamine.

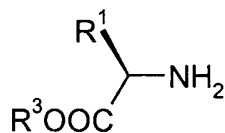
The reaction between a compound of formula (IV) with a
10 compound of formula (V) may conveniently be performed employing reagents and reaction conditions conventionally used for the formation of an amide bond. The reaction is conveniently carried out in the presence of a benzotriazole-based reagent such as 1-hydroxybenzotriazole or 1-hydroxy-7-azabenzotriazole
15 and a dehydrating agent such as dicyclohexylcarbodiimide or 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide, in an inert organic solvent such as dimethylformamide and/or methylen chloride. The reaction is conveniently conducted at a temperature of from 0 to 50 °C, preferably at ambient
20 temperature. If a salt of a compound of formula (IV) is used, the reaction is conveniently performed in the additional presence of a base such as triethylamine. Other suitable reagents and solvents are known in the art, for example an acid halide, such as p-anisoyl chloride in the presence of a base,
25 such as triethylamine. Alternatively, the compound of formula (IV) may be reacted with a compound of formula (V) in the presence of diethyl cyanophosphonate. This reaction is conveniently performed in an organic solvent such as dichloromethane in the presence of a base, such as
30 triethylamine. The temperature is conveniently in the range of from -25 to 25 °C.

The compound of formula (II) in which X⁴ is CH is known, for example from WO 00/76971 at pages 163-164, and is named as 4-(1-methylpiperidin-4-yl)piperidine or 1-methyl-4,4'-
35 bispiperidine. The compound of formula (II) in which X⁴ is N is commercially available. It is referred to herein as 4-(1-

-8-

methylpiperidin-4-yl)piperazine, but also may be named 1-(1-methylpiperidin-4-yl)piperazine.

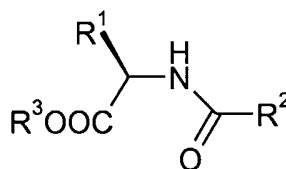
The compounds of formula (III) may be prepared by reacting a compound of formula (VI)



5

(VI)

in which R^3 represents a carboxyl protecting group, for example a (1-6C)alkyl group, such as methyl or ethyl, with a compound of formula (IV) to afford a compound of formula (VII)

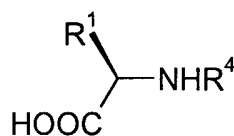


10

(VII)

followed by removing the protecting group.

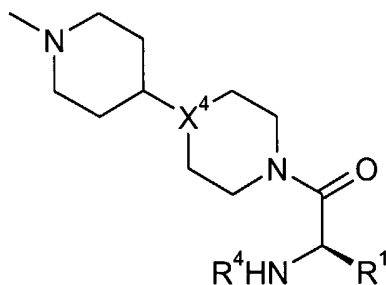
The compounds of formula (IV) may be prepared by reacting a compound of formula (II) with a compound of formula (VIII)



15

(VIII)

in which R^4 represents an amino protecting group, such as t-butoxycarbonyl (Boc) to afford a compound of formula (IX)



20

(IX)

followed by removing the protecting group.

-9-

The compounds of formulae (VI) and (VIII) are known or may be prepared using conventional methods for the preparation of amino acids protected on the carboxy or amino group.

The compounds of formula (V) are well known.

5 The protection of amino and carboxylic acid groups is described in McOmie, Protecting Groups in Organic Chemistry, Plenum Press, NY, 1973, and Greene and Wuts, Protecting Groups in Organic Synthesis, 2nd. Ed., John Wiley & Sons, NY, 1991. Examples of carboxy protecting groups include C₁-C₆ alkyl
10 groups such as methyl, ethyl, *t*-butyl and *t*-amyl; aryl(C₁-C₄)alkyl groups such as benzyl, 4-nitrobenzyl, 4-methoxybenzyl, 3,4-dimethoxybenzyl, 2,4-dimethoxybenzyl, 2,4,6-trimethoxybenzyl, 2,4,6-trimethylbenzyl, benzhydryl and trityl; silyl groups such as trimethylsilyl and *t*-butyldimethylsilyl;
15 and allyl groups such as allyl and 1-(trimethylsilylmethyl)prop-1-en-3-yl.

Examples of amine protecting groups include acyl groups, such as groups of formula RCO in which R represents C₁-₆ alkoxy, phenyl C₁-₆ alkoxy, or a C₃-₁₀ cycloalkoxy, wherein a
20 phenyl group may be optionally substituted, for example by one or two of halogen, C₁-C₄ alkyl and C₁-C₄ alkoxy.

Preferred amino protecting groups include benzyloxycarbonyl (Cbz) and *t*-butoxycarbonyl (Boc).

25 Certain of the intermediates described herein, for example the compounds of formulae (III) and (IV), are believed to be novel and accordingly are provided as further aspects of the invention.

30 The compounds of the invention may be administered by any convenient route, e.g. into the gastrointestinal tract (e.g. rectally or orally), the nose, lungs, musculature or vasculature or transdermally. The compounds may be administered in any convenient administrative form, e.g. tablets, powders, capsules, solutions, dispersions, suspensions, syrups, sprays, suppositories, gels, emulsions,
35 patches etc. Such compositions may contain components conventional in pharmaceutical preparations, e.g. diluents,

-10-

carriers, pH modifiers, sweeteners, bulking agents, and further active agents. If parenteral administration is desired, the compositions will be sterile and in a solution or suspension form suitable for injection or infusion. Such compositions
5 form a further aspect of the invention.

Viewed from this aspect the invention provides a pharmaceutical composition, which comprises the compound of formula (I) or a pharmaceutically acceptable salt thereof, together with a pharmaceutically acceptable diluent or carrier.

10 According to another aspect, the present invention provides a compound of formula (I) or a pharmaceutically acceptable salt thereof, for use in therapy.

According to another aspect, the present invention provides the use of a compound of formula (I) or a
15 pharmaceutically acceptable salt thereof, for the manufacture of a medicament for the treatment of a thrombotic disorder.

According to another aspect, the present invention provides a method of treating a thrombotic disorder in a subject requiring treatment, which comprises administering an
20 effective amount of a compound of formula (I) or a pharmaceutically acceptable salt thereof.

The subject may be a human or a non-human animal, such as a non-human mammal, for example a cat, dog, horse, cow or sheep.

25 The thrombotic disorder may be, for example, venous thrombosis, pulmonary embolism, arterial thrombosis, myocardial ischaemia, myocardial infarction or cerebral thrombosis. A particular indication is, for example, prophylaxis of post-operative venous thrombosis following high risk orthopedic
30 surgery (such as hip or knee replacement), primary treatment of venous thrombosis, secondary prevention of ischemic cardiovascular complications following myocardial infarction (in combination with e.g. low dose aspirin), or prevention of embolic stroke in non-valvular atrial fibrillation. The
35 compounds may also be used in accordance with the method of the invention in the treatment of acute vessel closure associated

-11-

with thrombolytic therapy and restenosis, for example after transluminal coronary angioplasty or bypass grafting of the coronary or peripheral arteries, and in the maintenance of vascular access patency in long term hemodialysis patients.

5 The dosage of the compound of formula (I) will depend upon the nature and severity of the condition being treated, the administration route and the size and species of the subject. In general, quantities in the range of from 0.01 to 100 $\mu\text{M/kg}$ bodyweight will be administered.

10 As used herein, the term "treatment" includes prophylactic use. The term "effective amount" refers to the amount of the compound of formula (I) that is effective to reduce or inhibit the development of the symptoms of the thrombotic disorder being treated.

15 The compound according to the invention may be administered alone or in combination with an anticoagulant having a different mode of action or with a thrombolytic agent.

The following Examples illustrate the invention.

20 Abbreviations used follow IUPAC-IUB nomenclature. Additional abbreviations are Boc, tertiary-butyloxycarbonyl; DCC, dicyclohexylcarbodiimide; DIEA, *N,N*-diisopropylethylamine; DMSO, dimethyl sulfoxide (perdeuterated if for NMR); DMF, dimethylformamide; EDCI, 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride; ES-MS, electrospray mass spectrum; EtOAc, ethyl acetate; Et₂O, diethyl ether; HOAt, 1-hydroxy-7-azabenzotriazole; HOBt, 1-hydroxy benzotriazole; HPLC, high pressure liquid chromatography; MeOH, methanol; SCX, strong cation exchange; TEA, triethylamine; TFA, trifluoroacetic acid; and THF, tetrahydrofuran. Reagents were
25 obtained from a variety of commercial sources.
30

General Coupling Methods

35 Method 1: A solution or suspension of an amine or amine hydrochloride salt (1 molar equivalent, approximately 0.2 M) in

-12-

THF, dichloromethane, or DMF (or a mixture of any of these solvents) is treated with a carboxylic acid (approximately 1 molar equivalent), either HOBt or HOAt (approximately 1 molar equivalent), either TEA or DIEA (0-3 molar equivalent), and
5 either EDCI or DCC (approximately 1 molar equivalent). After stirring overnight at room temperature, the solvents are removed and the residue is diluted with ethyl acetate or dichloromethane and washed with saturated aqueous sodium bicarbonate. The organic solution is then dried with MgSO_4 ,
10 filtered and concentrated in vacuo. If necessary, the product is purified by chromatography over silica gel, eluting with a gradient of 0% through 2 to 12% (2 N ammonia/methanol) in dichloromethane or chloroform. The product-containing fractions are then combined and concentrated in vacuo.

15 Method 2: To a stirring solution of an amine or amine hydrochloride salt (1 molar equivalent), triethylamine (1-3 molar equivalent), and a carboxylic acid (about 1.2 molar equivalent) in dichloromethane (0.2-0.5 M) at 0 °C, is slowly
20 added diethyl cyanophosphonate (about 1.2 molar equivalent). After stirring overnight, the solvents are removed in vacuo; and the residue is partitioned between water and an organic solvent, such as ethyl acetate or dichloromethane, and washed with saturated aqueous NaHCO_3 , followed by brine. The organic
25 phase is then dried with MgSO_4 or Na_2SO_4 , filtered and concentrated in vacuo. If necessary, the product is purified by chromatography over silica gel, eluting with a gradient of 0-10% (2 N ammonia/methanol) in either dichloromethane or chloroform. The product-containing fractions are then combined
30 and concentrated in vacuo.

Method 3: The amine or amine hydrochloride salt (1 molar equivalent) and triethylamine (1-3 molar equivalent) are dissolved in dichloromethane (0.2-0.5 M) and an acid chloride
35 (about 1.2 molar equivalent) is added. After stirring for about 3 h, the volatiles are removed in vacuo; and the residue

-13-

is dissolved in methanol (possibly with an organic cosolvent such as dichloromethane) and loaded onto a strong cation exchange (SCX) column. The column is washed with methanol, and then the desired product is eluted from the column with a solution of ammonia or triethylamine in methanol (possibly with an organic cosolvent such as dichloromethane). The product containing fractions are then combined and concentrated in vacuo. If necessary, the product can be purified further by chromatography over silica gel, eluting with a gradient of 0-10% (2 N ammonia/methanol) in either dichloromethane or chloroform. The product-containing fractions are then combined and concentrated in vacuo.

General Deprotection Methods

Method 1: A solution of the t-butyl carbamate (1 molar equivalent) in CH_2Cl_2 (0.2 M) is treated with anisole (5 eq) and TFA (20% by volume). After stirring 1 to 3 h at ambient temperature, the reaction mixture is concentrated *in vacuo*. The crude residue (TFA salt) is purified by strong cation exchange chromatography (SCX). The SCX column is washed with a 5% solution of acetic acid in methanol, and the TFA salt is dissolved in methanol (possibly with a cosolvent such as dichloromethane) and loaded onto the SCX column. The column is then washed with methanol (possibly with a cosolvent such as dichloromethane) and then the free base is eluted from the column with a 2 N solution of ammonia or triethylamine in methanol (possibly with a cosolvent such as dichloromethane). The product containing fractions are then combined and concentrated in vacuo to give the product in the free base form.

Method 2: HCl gas is bubbled into a solution of the t-butylcarbamate in anhydrous MeOH (0.1 M) for approximately 10 to 30 min; then the reaction mixture is concentrated *in vacuo* to give a hydrochloride salt of the title amine.

-14-

General HCl Salt Formation Methods

Method 1: The free base is dissolved in 0.2 N aqueous HCl (1-2 equivalents of HCl). The resulting solution is freeze-dried to give the amine hydrochloride salt.

5

Method 2: A solution of the free base in a small amount of CH₂Cl₂ is treated with 1.0-2.2 equivalents of 1 M HCl in ether. After stirring 30 min, the reaction mixture is filtered, and the resulting solid is rinsed with ether and dried to give the amine hydrochloride salt.

10

General Analytical HPLC Methods

Method 1: Vydac C18 (4.6 x 250 mm column), elute with a linear gradient of 90/10 through 50/50 (0.1% TFA in water / 0.1% TFA in acetonitrile) over 40 min, 1 mL/min, λ =214 nm.

15

Method 2: Xterra RP18 (4.6 x 50 mm column), gradient of 2-50% CH₃CN in H₂O with 0.1% TFA, 1 mL/min, over 30 min, λ =214 nm.

20

Method 3: Xterra RP18 (4.6 x 150 mm column), gradient of 10-50% CH₃CN in H₂O with 0.1% TFA, 1 mL/min, over 40 min, Waters 996 PDA and/or Sedex ELS detection.

Preparation of Intermediates

25

1-(Boc-D-alaninyl)-4-(1-methylpiperidin-4-yl)piperidine.

Prepared from Boc-D-alanine and 4-(1-methylpiperidin-4-yl)piperidine dihydrobromide using methods substantially equivalent to General Coupling Method 1.

¹H NMR.

30

ES-MS, m/z 354.3 (M+1)⁺.

Analysis for C₁₉H₃₅N₃O₃ 0.3 H₂O:

Calcd: C, 63.58; H, 10.00; N, 11.71;

Found: C, 63.46; H, 9.82; N, 11.61.

-15-

1-(Boc-D-ethylglyciny1)-4-(1-methylpiperidin-4-yl)piperidine.

Prepared from Boc-D-ethylglycine and 4-(1-methylpiperidin-4-yl)piperidine dihydrobromide using methods substantially equivalent to General Coupling Method 1.

5 ^1H NMR.

ES-MS, m/z 368.3 ($M+1$)⁺.

Analysis for $\text{C}_{20}\text{H}_{37}\text{N}_3\text{O}_3 \cdot 0.2 \text{ H}_2\text{O}$:

Calcd: C, 64.72; H, 10.16; N, 11.32;

Found: C, 65.03; H, 9.98; N, 10.94.

10

1-[Boc-D-(propyl)glyciny1]-4-(1-methylpiperidin-4-yl)-piperidine.

Prepared from Boc-D-(propyl)glycine and 4-(1-methylpiperidin-4-yl)piperidine dihydrobromide using methods substantially equivalent to General Coupling Method 1.

15

^1H NMR.

ES-MS, m/z 382.3($M+1$)⁺.

Analysis for $\text{C}_{21}\text{H}_{39}\text{N}_3\text{O}_3 \cdot 1.3 \text{ H}_2\text{O}$:

Calcd: C 62.28; H 10.35; N 10.38;

20

Found: C 62.29; H 9.77; N 10.01.

1-[Boc-D-(butyl)glyciny1]-4-(1-methylpiperidin-4-yl)piperidine.

Prepared from Boc-D-(n-butyl)glycine and 4-(1-methylpiperidin-4-yl)piperidine dihydrobromide using methods substantially equivalent to General Coupling Method 1.

25

^1H NMR.

ES-MS, m/z 396.3($M+1$)⁺.

Analysis for $\text{C}_{22}\text{H}_{41}\text{N}_3\text{O}_3$:

Calcd: C, 66.80; H, 10.45; N, 10.62;

30

Found: C, 66.68; H, 10.41; N, 10.50.

1-(Boc-D-Valiny1)-4-(1-methylpiperidin-4-yl)piperidine.

To a solution of Boc-D-Val-OH (33.0 g, 152 mmol) in anhydrous DMF (1.5 L) is added 4-(1-methylpiperidin-4-yl)-piperidine dihydrobromide (52.2 g, 152 mmol) [4-(1-methyl-

35

-16-

piperidin-4-yl)piperidine dihydrobromide is also named 1-methyl-4,4'-bispiperidine dihydrobromide; and its preparation is described in WO 00/76971 at pages 163-164.] followed by triethylamine (63.5 mL, 456 mmol), HOBt (20.5 g, 152 mmol) and DCC (31.3 g, 152 mmol) at room temperature. The reaction is allowed to stir at room temperature overnight. The mixture is then poured into aqueous LiCl (1.5 L) and extracted with CH₂Cl₂ (3 x 2 L). The organic layers are combined, dried over Na₂SO₄, filtered and concentrated in vacuo. The residue is dissolved in CHCl₃ (1 L), filtered and concentrated in vacuo. The crude material is purified using chromatography over silica gel, eluting with 4% (2 M NH₃ in MeOH) / CHCl₃ to give 43.3 g (75%) of the title compound as a tan foam.

¹H NMR (DMSO-d₆) δ 6.68 (m, 1 H), 4.42 (m, 1 H), 4.19 (m, 1 H), 2.94 (m, 1 H), 2.76 (m, 2 H), 2.47 (m, 1 H), 2.11 (s, 3 H), 1.89 (bs, 1 H), 1.8 - 1.5 (bm, 6 H), 1.37 (s, 9 H), 1.2 - 0.9 (bm, 7 H), 0.82 (m, 6 H).

ES-MS, m/z 382.3 (M+1)⁺.

1-(Boc-D-leucinyl)-4-(1-methylpiperidin-4-yl)piperidine.

Prepared from Boc-D-leucine and 4-(1-methylpiperidin-4-yl)piperidine dihydrobromide using methods substantially equivalent to General Coupling Method 1.

ES-MS, m/z 396.4 (M+1)⁺.

1-[Boc-D-(t-butyl)glycinyl]-4-(1-methylpiperidin-4-yl)-piperidine.

Prepared from Boc-D-(t-butyl)glycine and 4-(1-methylpiperidin-4-yl)piperidine dihydrobromide using methods substantially equivalent to General Coupling Method 1.

¹H NMR.

ES-MS, m/z 396.3 (M+1)⁺.

Analysis for C₂₂H₄₁N₃O₃·1.3 H₂O:

Calcd: C, 64.73; H, 10.47; N, 10.29;

Found: C, 64.65; H, 10.03; N, 10.30.

-17-

1-(Boc-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine.

To a stirring solution of Boc-D-valine (5.0 g, 23 mmol) in dichloromethane (230 mL) is added HOBt (3.42 g, 25.3 mmol), followed by EDCI (4.85 g, 25.3 mmol), followed by 4-(1-methylpiperidin-4-yl)piperazine (4.2 g, 23 mmol). After stirring overnight, the solution is washed with saturated aqueous NaHCO₃, followed by brine, and then concentrated in vacuo. The residue is chromatographed over silica gel, eluting with a gradient of 0-10% (2 N ammonia/methanol) in chloroform. The product-containing fractions are combined and concentrated in vacuo to give the title product (8.98 g, quantitative) as an off-white solid.

¹H NMR.ES-MS, m/z 383.3(M+1)⁺.Analysis for C₂₂H₄₁N₃O₃·0.5 H₂O:

Calcd: C, 61.35; H, 10.04; N, 14.31;

Found: C, 61.50; H, 9.68; N, 14.29.

1-[Boc-D-(t-butyl)glycinyl]-4-(1-methylpiperidin-4-yl)-piperazine.

Prepared from Boc-D-(t-butyl)glycine and 4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to General Coupling Method 1.

¹H NMR.ES-MS, m/z 397.3(M+1)⁺.Analysis for C₂₁H₄₀N₄O₃·0.5 H₂O:

Calcd: C, 62.19; H, 10.1; N, 13.81;

Found: C, 62.08; H, 9.89; N, 13.88.

1-(Boc-D-isoleucinyl)-4-(1-methylpiperidin-4-yl)piperazine.

Prepared from Boc-D-isoleucine and 4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to General Coupling Method 1.

¹H NMR.ES-MS, m/z 397.4 (M+1)⁺.Analysis for C₂₁H₄₀N₄O₃·0.2 H₂O·0.2CH₂Cl₂:

-18-

Calcd: C, 61.04; H, 9.86; N, 13.43;

Found: C, 60.87; H, 9.53; N, 13.60.

1-(Boc-D-leucinyl)-4-(1-methylpiperidin-4-yl)piperazine.

5 Prepared from Boc-D-leucine and 4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to General Coupling Method 1.

ES-MS, m/z 397.3 (M+1)⁺.

10 **1-D-Alaninyl-4-(1-methylpiperidin-4-yl)piperidine.**

 Prepared from 1-(Boc-D-alaninyl)-4-(1-methylpiperidin-4-yl)piperidine using methods substantially equivalent to those described in General Deprotection Method 1.

¹H NMR.

15 ES-MS, m/z 254.2 (M+1)⁺.

1-D-Ethylglycinyl-4-(1-methylpiperidin-4-yl)piperidine hydrochloride.

 Prepared from 1-(Boc-D-ethylglycinyl)-4-(1-methyl-
20 piperidin-4-yl)piperidine using methods substantially equivalent to those described in General Deprotection Method 2.

¹H NMR.ES-MS, m/z 268.2 (M+1)⁺.Analysis for C₁₅H₂₉N₃O·2.7 HCl·0.6 H₂O:

25 Calcd: C, 47.60; H, 8.82; N, 11.10;

Found: C, 47.59; H, 8.82; N, 10.97.

1-D-(Propyl)glycinyl-4-(1-methylpiperidin-4-yl)piperidine hydrochloride.

30 Prepared from 1-[Boc-D-(propyl)glycinyl]-4-(1-methylpiperidin-4-yl)piperidine using methods substantially equivalent to those described in General Deprotection Method 2.

¹H NMR.ES-MS, m/z 282.3 (M+1)⁺.

35 Analysis for C₁₆H₃₁N₃O·2.6 HCl·1.6 H₂O:

-19-

Calcd: C, 47.44; H, 9.16; N, 10.37;

Found: C, 47.35; H, 9.18; N, 10.29.

**1-D-(Butyl)glyciny1-4-(1-methylpiperidin-4-yl)piperidine
5 hydrochloride.**

Prepared from 1-[Boc-D-(butyl)glyciny1-4-(1-methyl-
piperidin-4-yl)piperidine using methods substantially
equivalent to those described in General Deprotection Method 2.
¹H NMR.

10 ES-MS, m/z 296.3 (M+1)⁺.Analysis for C₁₇H₃₃N₃O·2.6 HCl·1.6 H₂O:

Calcd: C, 51.61; H, 9.30; N, 10.62;

Found: C, 51.59; H, 9.27; N, 10.51.

**15 1-D-Valiny1-4-(1-methylpiperidin-4-yl)piperidine
Dihydrochloride.**

1-(Boc-D-Valiny1)-4-(1-methylpiperidin-4-yl)piperidine
(23.3 g, 61.1 mmol) is dissolved in anhydrous methanol
(700 mL), cooled to 0 °C and treated with HCl (gas) until HPLC
20 indicates consumption of starting material is complete. The
solvent is removed *in vacuo* to give 20.8 g (96%) of the title
compound as an off-white foam.

¹H NMR (DMSO-d₆) δ 11.8 (bs, 1 H), 8.19 (m, 3 H), 4.77 (bs, 3
H), 4.44 (m, 1 H), 4.22 (m, 1 H), 3.99 (m, 1 H), 3.1 - 2.6 (bm,
25 6 H), 2.01 (m, 1 H), 1.9 - 1.5 (bm, 5 H), 1.3 (m, 2 H), 0.98
(m, 3 H), 0.91 (m, 3 H).

ES-MS, m/z 282.3 (M+1)⁺.**1-D-Leuciny1-4-(1-methylpiperidin-4-yl)piperidine.**

30 Prepared from 1-(Boc-D-leuciny1)-4-(1-methylpiperidin-4-
yl)piperidine using methods substantially equivalent to those
described in General Deprotection Method 1.

¹H NMR.ES-MS, m/z 296.2 (M+1)⁺.

-20-

1-D-(t-Butyl)glyciny-4-(1-methylpiperidin-4-yl)piperidine.

Prepared from 1-[Boc-D-(t-butyl)glyciny]-4-(1-methylpiperidin-4-yl)piperidine using methods substantially equivalent to those described in General Deprotection Method 1.

5 ^1H NMR.

ES-MS, m/z 296.2 (M+1) $^+$.

1-D-Valiny-4-(1-methylpiperidin-4-yl)piperazine Trihydrochloride.

10 1-(Boc-D-valiny)-4-(1-methylpiperidin-4-yl)piperazine (8.9 g, 23 mmol) is dissolved in methanol (500 mL), and HCl gas is bubbled through the stirring solution for 10-15 min. After cooling to room temperature, diethyl ether (500 mL) is added, and the resulting solid is filtered and dried in vacuo to give
15 8.59 g (94%) of the title compound.

^1H NMR.

ES-MS, m/z 283.3 (M+1) $^+$.

Analysis for $\text{C}_{15}\text{H}_{30}\text{N}_3\text{O} \cdot 3.0 \text{ HCl} \cdot 0.3\text{H}_2\text{O}$:

Calcd: C, 45.43; H, 8.53; N, 14.11;

20 Found: C, 45.43; H, 8.25; N, 13.89.,

1-D-(t-Butyl)glyciny-4-(1-methylpiperidin-4-yl)piperazine.

Prepared from 1-[Boc-D-(t-butyl)glyciny]-4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to those described in General Deprotection Method 1.

25 ^1H NMR.

ES-MS, m/z 297.2 (M+1) $^+$.

1-D-Isoleuciny-4-(1-methylpiperidin-4-yl)piperazine.

30 Prepared from 1-(Boc-D-isoleuciny)-4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to those described in General Deprotection Method 1.

ES-MS, m/z 297.3 (M+1) $^+$.

-21-

1-D-Leuciny1-4-(1-methylpiperidin-4-yl)piperazine.

Prepared from 1-(Boc-D-leuciny1)-4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to those described in General Deprotection Method 1.

5 ^1H NMR.

ES-MS, m/z 297.3 (M+1)⁺.

Example 1**1-(Indole-6-carbonyl-D-alaniny1)-4-(1-methylpiperidin-4-yl)-
10 piperidine hydrochloride.**

Prepared from 1-D-alaniny1-4-(1-methylpiperidin-4-yl)-piperidine and indole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 2.

15 ^1H NMR.

ES-MS, m/z 397.1 (M+1)⁺; 395.3 (M-1)⁻.

Analytical HPLC (Method 1): 98%, t_r = 15.2 min.

Example 2**20 1-(Indole-6-carbonyl-D-ethylglyciny1)-4-(1-methylpiperidin-4-yl)piperidine hydrochloride.**

Prepared from 1-D-(ethyl)glyciny1-4-(1-methylpiperidin-4-yl)piperidine hydrochloride and indole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 1.

25 The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

ES-MS, m/z 411.2 (M+1)⁺; 409.2 (M-1)⁻.

Analysis for $\text{C}_{24}\text{H}_{34}\text{N}_4\text{O}_2 \cdot 0.9 \text{ HCl} \cdot 2.0 \text{ H}_2\text{O}$:

30 Calcd: C, 60.13; H, 8.18; N, 11.69; Cl, 6.66;.

Found: C, 59.97; H, 7.97; N, 11.83; Cl, 6.27.

Analytical HPLC (Method 2): >95%, t_r = 17.4 min.

-22-

Example 3

1-[Indole-6-carbonyl-D-(propyl)glyciny]-4-(1-methylpiperidin-4-yl)piperidine hydrochloride.

Prepared from 1-D-propylglyciny-4-(1-methylpiperidin-4-yl)piperidine hydrochloride and indole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following Salt Formation Method 1.

¹H NMR.

ES-MS, m/z 425.2 (M+1)⁺; 423.2 (M-1)⁻.

10 Analysis for C₂₅H₃₆N₄O₂·0.9 HCl·2.0 H₂O:

Calcd: C, 60.85; H, 8.35; N, 11.36; Cl, 6.47;

Found: C, 60.95; H, 7.98; N, 11.39; Cl, 5.93.

Analytical HPLC (Method 2): >98%, t_r = 19.1 min.

15 **Example 4**

1-[Indole-6-carbonyl-D-(butyl)glyciny]-4-(1-methylpiperidin-4-yl)piperidine hydrochloride.

Prepared from 1-D-(butyl)glyciny-4-(1-methylpiperidin-4-yl)piperidine hydrochloride and indole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

¹H NMR.

ES-MS, m/z 439.2 (M+1)⁺; 437.2 (M-1)⁻.

25 Analysis for C₂₆H₃₈N₄O₂·1 HCl·2.2 H₂O:

Calcd: C, 60.67; H, 8.50; N, 10.89; Cl, 6.89;

Found: C, 60.53; H, 8.13; N, 10.96; Cl, 6.67.

Analytical HPLC (Method 2): >95%, t_r = 21.1 min.

30 **Example 5**

1-(4-Methoxybenzoyl-D-valiny)-4-(1-methylpiperidin-4-yl)-piperidine.

1-D-Valiny-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride (15.6 g, 44.1 mmol) is slurried in anhydrous CH₂Cl₂ (400 mL); and to the slurry is added triethylamine (19.7

35

-23-

mL, 141.0 mmol), followed by *p*-anisoyl chloride (7.9 mL, 52.9 mmol). The reaction is allowed to stir for about 30 min and then quenched with the addition of saturated NaHCO₃ (300 mL), followed by the separation of the phases. The organic layer is washed with saturated NaHCO₃ (2 x 300 mL), dried over Na₂SO₄, filtered and concentrated in vacuo. The residue is purified by chromatography over silica gel, eluting with 2.5% (2 M NH₃ in MeOH) / CHCl₃ to give 16.3 g (89%) of the title compound as a white foam.

¹H NMR (DMSO-d₆) δ 8.25 (m, 1 H), 7.88 (m, 2 H), 6.97 (m, 2 H), 4.71 (m, 1 H), 4.45 (m, 1 H), 4.21 (m, 1 H), 3.80 (s, 3 H), 2.96 (m, 1 H), 2.74 (m, 2 H), 2.13 (m, 1 H), 2.10 (m, 3 H), 1.8 - 1.5 (bm, 6 H), 1.3 - 0.9 (bm, 7 H), 0.89 (m, 6 H).

ES-MS, m/z 416.4 (M+1)⁺.

[α]_D²⁰ = -41.12 (c=0.01 MeOH).

Example 6

1-(4-Methoxybenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)-piperidine Hydrochloride.

To a solution of 1-(4-methoxybenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine (14.75 g, 35.5 mmol) in anhydrous CH₂Cl₂ (400 mL) cooled to 0 °C is added HCl in Et₂O (1 M, 35.9 mL, 35.9 mmol). After approximately 5 min, the solvent is removed *in vacuo* to give 16.9 g (quantitative) of the title compound as a white foam.

¹H NMR (DMSO-d₆) δ 10.0 (bs, 1 H), 8.27 (m, 1 H), 7.88 (m, 2 H), 6.98 (m, 2 H), 4.71 (m, 1 H), 4.46 (m, 1 H), 4.23 (m, 1 H), 3.81 (s, 3 H), 3.43 (s, 3 H), 3.37 (m, 2 H), 3.00 (m, 1 H), 2.83 (m, 2 H), 2.68 (m, 2 H), 2.15 (bm, 1 H), 1.9 - 1.6 (m, 4 H), 1.5 - 1.2 (bm, 4 H), 1.07 (m, 1 H), 0.91 (m, 3 H), 0.87 (m, 3 H).

ES-MS, m/z 416.4 (M+1)⁺.

[α]_D²⁰ = -42.72 (c=0.01 MeOH).

Analysis for C₂₄H₃₇N₃O₃·1.0 HCl·1.2 H₂O·0.25 CH₂Cl₂:

Calcd: C 59.93; H 8.48; N 8.65; Cl 9.12.

-24-

Found: C 59.67; H 8.38; N 8.52; Cl 9.35.

Example 7**1-(4-Methoxybenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)-
5 piperidine Methanesulfonic Acid Salt.**

The mesylate salt is prepared by dissolving the free base in EtOAc (example concentration, 416 mg/10 mL). Separately, methanesulfonic acid is dissolved in EtOAc (example concentration, 96 mg/2 mL). The methanesulfonic acid solution
10 is added to the base solution and the initial mixture becomes hazy. The vial is seeded, and the seeds stick to sides as the material starts to oil. The oil is allowed to sit overnight and is crystalline in the morning. The crystals are washed with a small amount of EtOAc and air dried. The yield is 460
15 mg (about 90%) based on a monomesylate salt, as later confirmed. The material so obtained is crystalline by photomicroscopy revealing birefringence. Analysis by DSC (differential scanning calorimetry) and TGA (thermal gravimetric analysis) indicated that the monomesylate salt had
20 a melting point with its endotherm peak at 185 °C, with 0.9% volatiles lost at 25-150 °C and 1.9% volatiles released at 150-185 °C.

On larger scale, the following procedure is convenient:
To a well stirred solution of the free base (125 g) in ethyl
25 acetate (2.5 L) is added a solution of methanesulfonic acid in ethyl acetate (0.5 L) dropwise. After addition, the mixture is stirred 4 h at room temperature before the crystalline product is filtered, washed with ethyl acetate (0.5 L), and dried under vacuum (35 °C, 24 h) to provide the title salt as a white
30 crystalline solid (139.5 g, 90.0%).
melting point 182-183 °C
 $[\alpha]_D^{20} = -43.0$ (c=0.416 H₂O).
enantiomeric excess greater than 99% by chiral HPLC

-25-

Example 8**1-(Indole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)-piperidine.**

6-Carboxyindole (4.0 g, 24.8 mmol) and 1-(D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine (10.1 g, 27.8 mmol) are slurried in anhydrous CH₂Cl₂ (250 mL) and cooled to -15 °C. To this slurry is added diethyl cyanophosphonate (4.5 mL, 29.8 mmol), followed by TEA (11.1 mL, 79.4 mmol) maintaining the temperature below -10 °C. The reaction is allowed to warm to room temperature overnight. The following morning, if TLC indicates starting material still present, additional 6-carboxyindole (0.5 g, 3.1 mmol) and diethyl cyanophosphonate (0.5 mL, 3.3 mmol) are added, followed by TEA (1.0 mL, 7.2 mmol). After stirring for an additional 2 h, the reaction is quenched with the addition of brine (100 mL), forming an insoluble brown oil on the sides of the flask. The layers are separated and the aqueous layer is extracted with CH₂Cl₂ (3 x 100 mL). The organic layers are combined, dried over Na₂SO₄, filtered and concentrated. The crude material is then purified using chromatography over silica gel, with 5% (2 M NH₃ in MeOH) / CHCl₃ as the eluent, to give 9.7 g (92%) of the title compound as a light yellow foam.

¹H NMR (DMSO-d₆) δ 11.35 (s, 1 H), 8.22 (m, 1 H), 7.97 (s, 1 H), 7.55 (s, 2 H), 7.49 (s, 1 H), 6.48 (s, 1 H), 4.76 (m, 1 H), 4.46 (m, 1 H), 4.23 (m, 1 H), 2.99 (m, 1 H), 2.73 (m, 2 H), 2.16 (m, 1 H), 2.09 (m, 3 H), 1.8 - 1.5 (m, 6 H), 1.4 - 1.0 (m, 6 H), 0.91 (m, 6 H).

ES-MS, m/z 425.1 (M+1)⁺.

Examination by photomicroscopy showed the free base to be obtained as a birefringent crystalline solid which was shown by analysis by DSC (differential scanning calorimetry) and TGA (thermal gravimetric analysis) to have a melting point with its endotherm peak at 196 °C, and only about 0.4% volatiles.

-26-

Example 9**1-(Indole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride**

1-(Indole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine (3.4 g, 8.03 mmol) is suspended in 0.2 N aqueous HCl (40.2 mL, 8.03 mmol) and sonicated. The resulting solution is lyophilized to give 3.64 g (98%) of the title compound.

¹H NMR

ES-MS, m/z 425.3 (M+1)⁺.

10 Analysis for C₂₅H₃₆N₄O₃·1.1 HCl·1.0 H₂O:

Calcd: C, 62.20; H, 8.16; N, 11.61; Cl, 8.08;

Found: C, 61.91; H, 7.80; N, 11.51; Cl, 7.79.

HPLC Analysis (Method 1): 99% t_r = 20.80 min.

15 **Example 10**

1-(3-Methylindole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

Prepared from 1-D-valinyl-4-(1-methylpiperidin-4-yl)-piperidine hydrochloride and 3-methylindole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 2. The HCl salt is prepared following General Salt Formation Method 2.

¹H NMR.

ES-MS, m/z 439.0 (M+1)⁺.

25 Analysis for C₂₆H₃₈N₄O₂·1.2 HCl·0.9 H₂O:

Calcd: C, 62.63; H, 8.29; N, 11.24; Cl, 8.53;

Found: C, 62.46; H, 8.34; N, 11.03; Cl, 8.96.

Analytical HPLC (Method 1): 100%, t_r = 25.3 min.

30 **Example 11**

1-(3-Chloroindole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

Prepared from 1-D-valinyl-4-(1-methylpiperidin-4-yl)-piperidine hydrochloride and 3-chloroindole-6-carboxylic acid using methods substantially equivalent to General Coupling

-27-

Method 1. The HCl salt is prepared following General Salt Formation Method 2.

^1H NMR.

ES-MS, m/z 459.0 ($M+1$)⁺.

5 Analysis for $\text{C}_{25}\text{H}_{35}\text{N}_4\text{O}_2 \cdot 1.1 \text{ HCl} \cdot 0.7 \text{ H}_2\text{O}$:

Calcd: C, 58.68; H, 7.39; N, 10.95; Cl, 14.55;.

Found: C, 58.55; H, 7.41; N, 10.43; Cl, 14.46.

Analytical HPLC (Method 1): 100%, t_r = 27.8 min.

10 **Example 12**

1-(5-Chloroindole-2-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

Prepared from 1-D-valinyl-4-(1-methylpiperidin-4-yl)-piperidine hydrochloride and 5-chloroindole-2-carboxylic acid
15 using methods substantially equivalent to General Coupling Method 2. Purified and converted to the hydrochloride salt from by preparative reverse phase HPLC (YMC ODSA C18 5 μ column, 5-95% CH_3CN in H_2O with 0.01% HCl) to give the HCl salt.

^1H NMR.

20 ES-MS, m/z 459.1 ($M+1$)⁺.

Analysis for $\text{C}_{25}\text{ClH}_{35}\text{N}_4\text{O}_2 \cdot 0.8 \text{ HCl} \cdot 2.2\text{H}_2\text{O}$:

Calcd: C, 56.89; H, 7.68; N, 10.62; Cl, 12.09;

Found: C, 56.98; H, 6.94; N, 10.45; Cl, 12.13.

Analytical HPLC (Method 1): 100%, t_r = 25.3 min.

25

Example 13

1-(Indole-6-carbonyl-D-leucinyl)-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

Prepared from 1-D-leucinyl-4-(1-methylpiperidin-4-yl)-
30 piperidine and indole-6-carboxylic acid using methods substantially equivalent to those described in General Coupling Method 1. The salt is prepared using General Salt Formation Method 2.

^1H NMR.

35 FD-MS, m/z 438.3 M^+ .

-28-

Analysis for $C_{26}H_{38}N_4O_2 \cdot 1.1 HCl \cdot 1.4 H_2O$:

Calcd: C, 61.97; H, 8.38; N, 11.12; Cl, 7.74;

Found: C, 62.00; H, 8.00; N, 11.18; Cl, 7.58.

Analytical HPLC (Method 1): >95%, t_r = 24.43 min.

5

Example 14

1-[Indole-6-carbonyl-D-(t-butyl)glyciny]-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

Prepared from 1-[D-(t-butyl)glyciny]-4-(1-methyl-
10 piperidin-4-yl)piperidine and indole-6-carboxylic acid using
methods substantially equivalent to those described in General
Coupling Method 1. The HCl salt is prepared following General
Salt Formation Method 2.

1H NMR.

15 ES-MS, m/z 439.1 (M+1)⁺.

Analysis for $C_{26}H_{38}N_4O_2 \cdot 1.1 HCl \cdot 1.7 H_2O$:

Calcd: C, 61.31; H, 8.41; N, 11.00;

Found: C, 61.43; H, 8.28; N, 10.65.

Analytical HPLC (Method 1): 100%, t_r = 23.86 min.

20

Example 15

**1-(Indole-6-carbonyl-D-valiny)-4-(1-methylpiperidin-4-yl)-
piperazine.**

Prepared from 1-D-valiny-4-(1-methylpiperidin-4-yl)-
25 piperazine and indole-6-carboxylic acid using methods
substantially equivalent to those described in General Coupling
Method 1. The HCl salt is prepared following General Salt
Formation Method 2.

1H NMR.

30 ES-MS, m/z 426.2 (M+1)⁺.

Analysis for $C_{24}H_{35}N_5O_2 \cdot 1.4 HCl \cdot 2.1 H_2O$:

Calcd: C, 56.03; H, 7.95; N, 13.61;

Found: C, 56.05; H, 7.57; N, 13.24.

Analytical HPLC (Method 1): 100%, t_r = 16.55 min.

35

-29-

Example 16**1-(3-Chloroindole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

Prepared from 1-D-valinyl-4-(1-methylpiperidin-4-yl)-
5 piperazine hydrochloride and 3-chloroindole-6-carboxylic acid
using methods substantially equivalent to General Coupling
Method 1. The HCl salt is prepared following General Salt
Formation Method 1.

¹H NMR.

10 ES-MS, m/z 460.2 (M+1)⁺.

Analysis for C₂₄H₃₄N₅O₂Cl·2 HCl·1.1 H₂O:

Calcd: C, 56.05; H, 7.20; N, 13.38; Cl, 14.90;

Found: C, 56.05; H, 7.08; N, 13.35; Cl, 14.82.

Analytical HPLC (Method 3): 97%, t_r = 19.3 min.

Example 17**1-(3-Methylindole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

Prepared from 1-D-valinyl-4-(1-methylpiperidin-4-yl)-
20 piperazine and 3-methylindole-6-carboxylic acid using methods
substantially equivalent to General Coupling Method 1. The
product was purified and converted to the hydrochloride salt by
preparative reverse phase HPLC (C18, 90:10 to 50:50 - 0.1 N
HCl:CH₃CN).

25 ¹H NMR.

ES-MS, m/z 440.3 (M+1)⁺.

Analytical HPLC (Method 1): 100%, t_r = 21.5 min.

Example 18**1-(5-Chloroindole-2-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

To a solution of D-valinyl-4-(1-methylpiperidin-4-yl)-
piperazine hydrochloride (3.5 g, 8.93 mmol) and triethylamine
(4.4 mL, 31.3 mmol) in dichloromethane (90 mL) is added HOBT
35 (1.33 g, 9.82 mmol) followed by EDCI (1.9 g, 9.82 mmol). After

-30-

stirring overnight the mixture is concentrated in vacuo. The residue is then chromatographed over silica gel, eluting with a gradient of 0-15% (2 N ammonia/methanol) in chloroform. The product containing fractions are combined and concentrated in vacuo to give 3.97 g (97%) of the free base of the title compound.

The free base (2.183 g, 4.75 mmol) is dissolved in 0.2 N HCl (23.8 mL) and lyophilized to give the title compound.

^1H NMR.

ES-MS, m/z 460.2 ($M+1$) $^+$.

Analysis for $\text{C}_{24}\text{H}_{34}\text{N}_5\text{O}_2\text{Cl}\cdot 2\text{HCl}\cdot 1.6\text{H}_2\text{O}$:

Calcd: C, 54.12; H, 7.27; N, 13.15; Cl, 14.65;

Found: C, 54.02; H, 7.13; N, 13.04; Cl, 14.65.

Analytical HPLC (Method 3): 97.7%, t_r = 22.9 min.

Example 19

1-(Indole-2-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)-piperazine Hydrochloride.

Prepared from 1-D-valinyl-4-(1-methylpiperidin-4-yl)-piperazine hydrochloride and indole-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

ES-MS, m/z 426.3 ($M+1$) $^+$.

Analysis for $\text{C}_{24}\text{H}_{35}\text{N}_5\text{O}_2\cdot 2\text{HCl}\cdot 1.6\text{H}_2\text{O}$:

Calcd: C, 57.45; H, 8.06; N, 13.96; Cl, 7.77;

Found: C, 57.37; H, 7.39; N, 13.68; Cl, 8.15.

Example 20

1-[Indole-6-carbonyl-D-(t-butyl)glycinyl]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Prepared from 1-D-(t-butyl)glycinyl-4-(1-methylpiperidin-4-yl)piperazine and indole-6-carboxylic acid using methods substantially equivalent to those described in General Coupling

-31-

Method 1. The HCl salt is prepared following General Salt Formation Method 2.

^1H NMR.

ES-MS, m/z 440.3 (M+1)⁺.

5 Analysis for $\text{C}_{25}\text{H}_{37}\text{N}_5\text{O} \cdot 2.1 \text{ HCl} \cdot 1.9 \text{ H}_2\text{O}$:

Calcd: C, 54.55; H, 7.86; N, 12.72; Cl, 13.53;

Found: C, 54.39; H, 7.72; N, 12.34; Cl, 13.85.

Analytical HPLC (Method 1): 94%, t_r = 17.07 min.

10 **Example 21**

1-(Indole-6-carbonyl-D-isoleucinyl)-4-(1-methylpiperidin-4-yl)-piperazine Hydrochloride.

Prepared from 1-D-isoleucinyl-4-(1-methylpiperidin-4-yl)-piperazine and indole-6-carboxylic acid using methods

15 substantially equivalent to those described in General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 2.

^1H NMR.

ES-MS, m/z 440.3 (M+1)⁺.

20 Analysis for $\text{C}_{25}\text{H}_{37}\text{N}_5\text{O} \cdot 2.3 \text{ HCl} \cdot 1.8 \text{ H}_2\text{O}$:

Calcd: C, 54.19; H, 7.77; N, 12.64; Cl, 14.72;

Found: C, 53.91; H, 7.37; N, 12.02; Cl, 14.90.

Analytical HPLC (Method 1): 95%, t_r = 18.08 min.

25 **Example 22**

1-(Indole-6-carbonyl-D-leucinyl)-4-(1-methylpiperidin-4-yl)-piperazine Hydrochloride.

Prepared from 1-D-leucinyl-4-(1-methylpiperidin-4-yl)-piperazine and indole-6-carboxylic acid using methods

30 substantially equivalent to those described in General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 2.

^1H NMR.

ES-MS, m/z 440.2 (M+1)⁺.

35 Analysis for $\text{C}_{25}\text{H}_{37}\text{N}_5\text{O} \cdot 1.1 \text{ HCl} \cdot 3.0 \text{ H}_2\text{O}$:

-32-

Calcd: C, 56.25; H, 8.33; N, 13.12; Cl, 7.31;

Found: C, 56.34; H, 7.64; N, 12.75; Cl, 7.06.

Analytical HPLC (Method 1): 100%, t_r = 18.72 min

5 Further information for following examples:

HPLC Analysis (Method A): Waters Symmetry, C18 (4.6 x 250 mm) column. The elution system consisted of linear gradient from 95:5 (0.1% TFA in H₂O)/(0.1% TFA in CH₃CN) to 5:95 (0.1% TFA in H₂O)/(0.1% TFA in CH₃CN) over 20 min, followed by 5:95 (0.1% TFA in H₂O)/(0.1% TFA in CH₃CN) isocratic over 10 min. The flow rate was 1 mL/min. UV Detection was performed at 254 nm unless otherwise noted.

15 API-MS (atmospheric pressure chemical ionization mass spectra) were obtained on a PEsSciex API 150EX with a heated nebulizer and nitrogen as the reagent gas in positive ion mode.

CI-MS (Chemical ionization mass spectra) were obtained on a Shimadzu 5000 direct insertion mass spectrometer in chemical ionization mode utilizing methane as the reagent gas.

The following further abbreviations are used: CMA (chloroform:methanol:concentrated ammonium hydroxide 80:18:2), DEPC (diethyl cyanophosphonate).

General Coupling Method 4: The amine or amine hydrochloride salt (1 eq) and triethylamine (1-3 eq) are dissolved in dichloromethane (0.1-0.5 M) and an acid chloride (about 1.1 eq) is added. After stirring overnight, the reaction mixture is quenched with saturated NaHCO₃ solution. The aqueous layer is extracted twice with dichloromethane, and the combined organic layers are dried over Na₂SO₄, filtered and concentrated *in vacuo*. If necessary, the product is purified by chromatography over silica gel, eluting with a gradient of 0-10% 2 N ammonia/methanol in dichloromethane. The product-containing

-33-

fractions are then combined and concentrated *in vacuo*.

Alternatively, the crude product is purified by reverse phase HPLC on C-18 using a 5 to 95% gradient of acetonitrile in H₂O with 0.01% HCl over 12 min. Freeze-drying gives the product as its HCl salt.

Example 23**1-(3-Chloroindole-6-carbonyl-D-ethylglyciny1)-4-(1-methyl-piperidin-4-yl)piperidine Hydrochloride.**

Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 3-chloroindole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

¹H NMR.

ES-MS, m/z 445.2 (M+1)⁺.

Analysis for C₂₄H₃₃N₄O₂Cl·1.0 HCl·1.6 H₂O:

Calcd: C 56.49; H 7.35; N 10.98; Cl 13.90;

Found: C 56.58; H 6.95; N 10.93; Cl 13.44.

Analytical HPLC (Method 2): >97%, t_r = 20.7 min.

Example 24**1-(5-Chloroindole-2-carbonyl-D-ethylglyciny1)-4-(1-methyl-piperidin-4-yl)piperidine Hydrochloride.**

Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 5-chloroindole-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

¹H NMR.

ES-MS, m/z 445.2 (M+1)⁺.

Analysis Calcd. For C₂₄H₃₃N₄O₂Cl·1.0 HCl·2.1 H₂O:

Calcd: C 55.51; H 7.41; N 10.79; Cl 13.66;

Found: C 55.61; H 6.90; N 10.77; Cl 13.57.

Analytical HPLC (Method 2): >90%, t_r = 22.3 min.

Example 25

1-(4-Methoxybenzoyl-D-ethylglyciny1)-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

5 Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 4-methoxybenzoyl chloride using methods substantially equivalent to General Coupling Method 4. Purification by the reverse phase chromatography option gives the HCl salt.

10 ^1H NMR.

ES-MS, m/z 402.3 ($M+1$) $^+$.

Analysis for $\text{C}_{23}\text{H}_{35}\text{N}_3\text{O}_3 \cdot 1.0 \text{ HCl} \cdot 1.4 \text{ H}_2\text{O}$:

Calcd: C 59.63; H 8.44; N 9.07;

Found: C 59.75; H 8.24; N 8.91.

15

Example 26

1-[(3-Fluoro-4-methoxybenzoyl)-D-ethylglyciny1]-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

20 Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 3-fluoro-4-methoxybenzoic acid using methods substantially equivalent to General Coupling Method 1 with reverse phase purification as described in General Coupling Method 4 to give the HCl salt.

^1H NMR.

25 ES-MS, m/z 420.3 ($M+1$) $^+$.

Analysis for $\text{C}_{23}\text{H}_{34}\text{N}_3\text{O}_3\text{F} \cdot 1.7 \text{ HCl} \cdot 1.0 \text{ H}_2\text{O}$:

Calcd: C 55.30; H 7.61; N 8.41;

Found: C 55.22; H 7.22; N 8.42.

30 **Example 27**

1-(6-Chlorobenzo[b]thiophene-2-carbonyl-D-ethylglyciny1)-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

35 Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 6-chlorobenzo[b]thiophene-2-carboxylic acid using methods substantially equivalent to

-35-

General Coupling Method 1 with reverse phase purification as described in General Coupling Method 4 to give the HCl salt.

^1H NMR.

ES-MS, m/z 462.2 ($M+1$) $^+$.

5 Analysis for $\text{C}_{24}\text{H}_{32}\text{N}_3\text{O}_2\text{SCl}\cdot 1.0 \text{ HCl}\cdot 1.2 \text{ H}_2\text{O}$:

Calcd: C 55.42; H 6.86; N 8.08;

Found: C 55.50; H 6.65; N 8.04.

Example 28

10 **1-[3-Chloroindole-6-carbonyl-D-propylglyciny]l-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.**

Prepared from 1-D-propylglyciny]l-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 3-chloroindole-6-carboxylic acid using methods substantially equivalent to General Coupling
15 Method 1. The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

ES-MS, m/z 459.3 ($M+1$) $^+$.

Analysis for $\text{C}_{25}\text{H}_{35}\text{N}_4\text{O}_2\text{Cl}\cdot 1.0 \text{ HCl}\cdot 2.3 \text{ H}_2\text{O}$:

20 Calcd: C 55.92; H 7.62; N 10.44; Cl 13.21;

Found: C 55.84; H 6.95; N 10.35; Cl 13.16.

Analytical HPLC (Method 2): >90%, t_r = 22.3 min.

Example 29

25 **1-[5-Chloroindole-2-carbonyl-D-propylglyciny]l-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.**

Prepared from 1-D-propylglyciny]l-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 5-chloroindole-2-carboxylic acid using methods substantially equivalent to General Coupling
30 Method 1. The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

ES-MS, m/z 459.3 ($M+1$) $^+$.

Analysis for $\text{C}_{25}\text{H}_{35}\text{N}_4\text{O}_2\text{Cl}\cdot 0.9 \text{ HCl}\cdot 1.9 \text{ H}_2\text{O}$:

35 Calcd: C 57.08; H 7.61; N 10.65; Cl 12.81;

-36-

Found: C 57.09; H 6.98; N 10.71; Cl 12.74.

Analytical HPLC (Method 2): >91%, t_r = 24.0 min.**Example 30****5 1-[4-Methoxybenzoyl-D-propylglyciny]-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.**

Prepared from 1-D-propylglyciny-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 4-methoxybenzoyl chloride using methods substantially equivalent to General Coupling Method 4. Purification by the reverse phase chromatography option gives the HCl salt.

 ^1H NMR.ES-MS, m/z 416.3 (M+1)⁺.Analysis for $\text{C}_{24}\text{H}_{37}\text{N}_3\text{O}_3 \cdot 1.0 \text{ HCl} \cdot 1.4 \text{ H}_2\text{O}$:

15 Calcd: C 60.40; H 8.62; N 8.81;

Found: C 60.49; H 8.38; N 8.78.

Example 31**20 1-[(3-Fluoro-4-methoxybenzoyl)-D-propylglyciny]-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.**

Prepared from 1-D-propylglyciny-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 3-fluoro-4-methoxybenzoic acid using methods substantially equivalent to General Coupling Method 1 with reverse phase purification as described in General Coupling Method 4 to give the HCl salt.

 ^1H NMR.ES-MS, m/z 434.3 (M+1)⁺.Analysis for $\text{C}_{24}\text{H}_{36}\text{N}_3\text{O}_3\text{F} \cdot 1.1 \text{ HCl} \cdot 1.6 \text{ H}_2\text{O}$:

Calcd: C 57.36; H 8.08; N 8.36;

30 Found: C 57.36; H 7.80; N 8.33.

-37-

Example 32

1-[6-Chlorobenzo[b]thiophene-2-carbonyl-D-propylglyciny]-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

Prepared from 1-D-propylglyciny-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 6-chlorobenzo[b]thiophene-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1 with reverse phase purification as described in General Coupling Method 4 to give the HCl salt.

¹H NMR.

ES-MS, m/z 476.2 (M+1)⁺.

Analysis for C₂₅H₃₄N₃O₂SCl·1.0 HCl·1.3 H₂O:

Calcd: C 56.02; H 7.07; N 7.84;

Found: C 55.95; H 6.79; N 7.74.

Example 33

1-[3-Chloroindole-6-carbonyl-D-butylglyciny]-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

Prepared from 1-D-butylglyciny-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 3-chloroindole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

¹H NMR.

ES-MS, m/z 473.3 (M+1)⁺.

Analysis for C₂₆H₃₇N₄O₂Cl·0.9 HCl·2.0 H₂O:

Calcd: C 57.63; H 7.79; N 10.34; Cl 12.43;

Found: C 57.48; H 7.49; N 10.41; Cl 12.36.

Analytical HPLC (Method 2): >96%, t_r = 23.9 min.

Example 34

1-[5-Chloroindole-2-carbonyl-D-butylglyciny]-4-(1-methylpiperidin-4-yl)piperidine Hydrochloride.

Prepared from 1-D-butylglyciny-4-(1-methylpiperidin-4-yl)piperidine dihydrochloride and 5-chloroindole-2-carboxylic

-38-

acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

5 ES-MS, m/z 473.3 ($M+1$)⁺.

Analysis Calcd. For $\text{C}_{26}\text{H}_{37}\text{N}_4\text{O}_2\text{Cl}\cdot 0.9 \text{ HCl}\cdot 1.9 \text{ H}_2\text{O}$:

Calcd: C 57.82; H 7.78; N 10.37; Cl 12.47;

Found: C 57.93; H 7.24; N 10.54; Cl 12.20.

Analytical HPLC (Method 2): >95%, t_r = 25.5 min.

10

Preparation of Intermediates

1-N-Boc-D-ethylglyciny-4-(1-methylpiperidin-4-yl)piperazine.

Prepared from Boc-D-ethylglycine and 4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to

15 General Coupling Method 1.

^1H NMR.

ES-MS, m/z 369.3 ($M+1$)⁺.

Analysis for $\text{C}_{19}\text{H}_{36}\text{N}_4\text{O}_3\cdot 0.3 \text{ H}_2\text{O}$:

Calcd: C 61.03; H 9.87; N 14.98;

20 Found: C 61.02; H 9.39; N 14.87.

1-N-Boc-D-propylglyciny-4-(1-methylpiperidin-4-yl)piperazine.

Prepared from Boc-D-propylglycine and 4-(1-methylpiperidin-4-yl)piperazine using methods substantially

25 equivalent to General Coupling Method 1.

^1H NMR.

ES-MS, m/z 383.3 ($M+1$)⁺.

1-N-Boc-D-butylglyciny-4-(1-methylpiperidin-4-yl)piperazine.

30 Prepared from Boc-D-butylglycine and 4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to General Coupling Method 1.

^1H NMR.

ES-MS, m/z 397.3 ($M+1$)⁺.

35 Analysis for $\text{C}_{21}\text{H}_{40}\text{N}_4\text{O}_3\cdot 0.3 \text{ H}_2\text{O}$:

Calcd: C 62.75; H 10.18; N 13.94;

-39-

Found: C 62.89; H 9.71; N 13.88.

N-Boc-D-Propargylglycine.

Method A-1: A solution of di-*tert*-butyl dicarbonate (5.7 g, 26.4 mmol) in 1,4-dioxane (20 mL) is added into an efficiently stirred solution of D-propargylglycine (2.5 g, 22.1 mmol) and NaOH (1.86 g, 46.5 mmol) in water (45 mL) at 0 °C. The mixture is stirred 30 min at 0 °C and 3.5 h at room temperature. The mixture is concentrated to one half volume at 35 °C under vacuum. The solution is cooled in an ice/water bath and acidified to pH 2-3 with potassium hydrogen sulfate solution (2 N). The mixture is extracted with ethyl acetate; and the organic layer is washed with water, dried over anhydrous sodium sulfate, and concentrated under vacuum to provide the titled compound (4.6 g, 97%).

¹H NMR (CDCl₃).

APCI-MS, m/e = 214 (M+1).

1-(N-Boc-D-Propargylglyciny1)-4-(1-methylpiperidin-4-yl)-piperazine.

Method B-1: To a mixture of N-Boc-D-propargylglycine (4.6 g, 21.6 mmol), 4-(1-methylpiperidin-4-yl)piperazine (3.91 g, 21.6 mmol), HOBt (2.88 g, 21.6 mmol), EDCI (5.3 g, 28 mmol), CH₂Cl₂ (250 mL) is added diisopropylethylamine (7.9 mL, 43.2 mmol) at room temperature. The mixture is stirred overnight. The mixture is diluted with dichloromethane and water. The layers are separated; and the organic layer is dried over anhydrous sodium sulfate, filtered, and concentrated under vacuum. The residue is purified by chromatography on silica gel with hexanes/CMA to provide the titled compound (3.4 g, 41%).

¹H NMR (CDCl₃).

APCI-MS, m/e = 379 (M+1).

-40-

N-Boc-D-Allylglycine.

Using methods substantially equivalent to that described in Method A-1, the titled compound is prepared from D-allylglycine and di-*tert*-butyl dicarbonate (81%).

5 ^1H NMR (CDCl_3).

APCI-MS, $m/e = 216$ ($M+1$).

1-(N-Boc-D-Allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine.

Using methods substantially equivalent to that described in Method B-1, the titled compound is prepared from *N*-Boc-D-allylglycine and 4-(1-methylpiperidin-4-yl)piperazine (31%).

10 ^1H NMR (CDCl_3).

APCI-MS, $m/e = 380$ ($M+1$).

1-D-Ethylglyciny1-4-(1-methylpiperidin-4-yl)piperazine Trihydrochloride.

Prepared from 1-Boc-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to those described in General Deprotection Method 2.

20 ^1H NMR.

ES-MS, m/z 269.2 ($M+1$)⁺.

Analysis for $\text{C}_{14}\text{H}_{28}\text{N}_4\text{O}\cdot 3\text{HCl}$:

Calcd: C 44.51; H 8.27; N 14.83; Cl 28.15;

Found: C 44.48; H 8.02; N 14.79; Cl 27.77.

1-D-Propylglyciny1-4-(1-methylpiperidin-4-yl)piperazine Trihydrochloride.

Prepared from 1-Boc-D-propylglyciny1-4-(1-methylpiperidin-4-yl)piperazine using methods substantially equivalent to those described in General Deprotection Method 2.

30 ^1H NMR.

ES-MS, m/z 283.3 ($M+1$)⁺.

Analysis for $\text{C}_{15}\text{H}_{30}\text{N}_4\text{O}\cdot 3\text{HCl}\cdot 0.2\text{H}_2\text{O}$:

Calcd: C 45.68; H 8.28; N 14.21; Cl 26.97;

35 Found: C 45.86; H 8.29; N 14.11; Cl 26.85.

-41-

**1-D-Butylglyciny1-4-(1-methylpiperidin-4-yl)piperazine
Trihydrochloride.**

Prepared from 1-Boc-D-butylglyciny1-4-(1-methylpiperidin-
5 4-yl)piperazine using methods substantially equivalent to those
described in General Deprotection Method 2.

¹H NMR.

ES-MS, m/z 297.3 (M+1)⁺.

Analysis for C₁₆H₃₂N₄O·2.9 HCl·1.2 H₂O:

10 Calcd: C 45.45; H 8.65; N 13.25; Cl 24.32;

Found: C 45.23; H 8.27; N 13.00; Cl 24.39.

1-(D-Propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine.

Method C-1: A mixture of 1-(1-Boc-D-propargylglyciny1)-4-(1-
15 methylpiperidin-4-yl)piperazine (3.4 g, 9 mmol), methanol (50
mL), and anisole (15 mL) is cooled to 0 °C. Concentrated HCl
(20 mL) is added dropwise. The mixture is stirred 2 h at room
temperature. The mixture is concentrated under vacuum. The
residue is dissolved in methanol and applied to SCX resin
20 (activated with 5% acetic acid in methanol and washed with
methanol), washed with methanol, and eluted with saturated
ammonia in methanol. The product fraction is concentrated
under vacuum to provide the titled compound as an oil (2.1 g,
84%).

25 ¹H NMR (CDCl₃).

APCI-MS, m/e = 279 (M+1).

1-(D-Allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine.

Method C-2: To a stirred solution of 1-(Boc-D-allylglyciny1)-
30 4-(1-methylpiperidin-4-yl)piperazine (2.2 g) in dichloromethane
(40 mL) at 0 °C is added trifluoroacetic acid (20 mL). The
solution is allowed to warm to room temperature over 3 h. The
solvents are removed under vacuum. The residue is dissolved in
methanol and applied to a SCX column (pre-washed with 5% acetic
35 acid in methanol and methanol), washed with methanol and eluted
with saturated ammonia in methanol. The product fraction is

-42-

collected and concentrated under vacuum to provide the titled compound (1.6 g, quantitative) as a yellow oil.

^1H NMR (CD_3OD).

APCI-MS, m/e 281 ($\text{C}_{15}\text{H}_{28}\text{N}_4\text{O}+1$).

5

Example 35**1-(Indole-6-carbonyl-D-ethylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and indole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

15 ES-MS, m/z 412.2 ($M+1$) $^+$.

Analysis for $\text{C}_{23}\text{H}_{33}\text{N}_5\text{O}_2 \cdot 1.0 \text{ HCl} \cdot 0.9 \text{ H}_2\text{O}$:

Calcd: C 59.51; H 7.77; N 15.09;

Found: C 59.63; H 7.89; N 15.09.

Analytical HPLC (Method 2): >98%, t_r = 11.3 min.

20

Example 36**1-(5-Chloroindole-2-carbonyl-D-ethylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 5-chloroindole-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

30 ES-MS, m/z 446.2 ($M+1$) $^+$.

Analysis for $\text{C}_{23}\text{H}_{32}\text{N}_5\text{O}_2\text{Cl} \cdot 1.0 \text{ HCl} \cdot 2.0 \text{ H}_2\text{O}$:

Calcd: C 53.28; H 7.19; N 13.51; Cl 13.68;

Found: C 53.14; H 6.51; N 13.29; Cl 13.45.

Analytical HPLC (Method 2): >99%, t_r = 18.9 min.

35

-43-

Example 37**1-(4-Methoxybenzoyl-D-ethylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 4-methoxybenzoyl chloride using methods substantially equivalent to General Coupling Method 4. The HCl salt is prepared following General Salt Formation Method 1.

¹H NMR.

ES-MS, m/z 403.3 (M+1)⁺.

Analysis for C₂₂H₃₄N₄O₃·HCl·0.4 H₂O:

Calcd: C 59.35; H 7.88; N 12.59; Cl 7.96;

Found: C 59.38; H 8.21; N 12.54; Cl 8.05.

Analytical HPLC (Method 2): >99%, t_r = 7.2 min.

Example 38**1-(6-Chlorobenzo[b]thiophene-2-carbonyl-D-ethylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

Prepared from 1-D-ethylglyciny1-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 6-chlorobenzo[b]thiophene-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

¹H NMR.

ES-MS, m/z 463.2 (M+1)⁺.

Analysis for C₂₃H₃₁N₄O₂SCl·HCl·1.4 H₂O:

Calcd: C 52.65; H 6.68; N 10.68;

Found: C 52.72; H 6.70; N 10.34.

Analytical HPLC (Method 2): >99%, t_r = 17.8 min.

Example 39**1-[Indole-6-carbonyl-D-propylglyciny1]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

Prepared from 1-D-propylglyciny1-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and indole-6-carboxylic acid

-44-

using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following Salt Formation Method 1.

^1H NMR.

5 ES-MS, m/z 426.3 $(M+1)^+$.

Analysis for $\text{C}_{24}\text{H}_{35}\text{N}_5\text{O}_2 \cdot \text{HCl} \cdot 1.9 \text{ H}_2\text{O}$:

Calcd: C 58.20; H 7.90; N 14.14; Cl 7.16;

Found: C 58.31; H 7.75; N 14.07; Cl 7.14.

Analytical HPLC (Method 2): >99%, t_r = 14.4 min.

10

Example 40

1-[5-Chloroindole-2-carbonyl-D-propylglyciny]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Prepared from 1-D-propylglyciny-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 5-chloroindole-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

20 ES-MS, m/z 460.2 $(M+1)^+$.

Analysis for $\text{C}_{24}\text{H}_{34}\text{N}_5\text{O}_2\text{Cl} \cdot 0.9 \text{ HCl} \cdot 2.4 \text{ H}_2\text{O}$:

Calcd: C 53.77; H 7.46; N 13.06; Cl 12.57;

Found: C 53.84; H 6.70; N 12.96; Cl 12.40.

Analytical HPLC (Method 2): >99%, t_r = 19.8 min.

25

Example 41

1-[4-Methoxybenzoyl-D-propylglyciny]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Prepared from 1-D-propylglyciny-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 4-methoxybenzoyl chloride using methods substantially equivalent to General Coupling Method 4. The HCl salt is prepared following General Salt Formation Method 1.

^1H NMR.

35 ES-MS, m/z 417.3 $(M+1)^+$.

-45-

Analysis for $C_{23}H_{36}N_4O_3 \cdot HCl$:

Calcd: C 60.98; H 8.23; N 12.37; Cl 7.83;

Found: C 60.99; H 8.33; N 12.35; Cl 7.75.

Analytical HPLC (Method 2): >99%, t_r = 11.6 min.

5

Example 42

1-[6-Chlorobenzo[b]thiophene-2-carbonyl-D-propylglyciny]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Prepared from 1-D-propylglyciny-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 6-chlorobenzo[b]thiophene-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1 with reverse phase purification as described in General Coupling Method 4 to give the dihydrochloride salt.

15 1H NMR.

ES-MS, m/z 477.3 $(M+1)^+$.

Analysis for $C_{24}H_{33}N_4O_2SCl \cdot 3.3 HCl \cdot 0.1 H_2O$:

Calcd: C 48.11; H 6.14; N 9.35;

Found: C 47.81; H 5.74; N 8.96.

20 Analytical HPLC (Method 2): >96%, t_r = 19.5 min.**Example 43**

1-[Indole-6-carbonyl-D-butylglyciny]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Prepared from 1-D-butylglyciny-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and indole-6-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

30 1H NMR.

ES-MS, m/z 440.3 $(M+1)^+$.

Analysis for $C_{25}H_{37}N_5O_2 \cdot HCl \cdot 2.3 H_2O$:

Calcd: C 58.14; H 8.12; N 13.56; Cl 6.86;

Found: C 58.15; H 7.46; N 13.41; Cl 6.94.

35 Analytical HPLC (Method 2): >99%, t_r = 16.8 min.

Example 44**1-[5-Chloroindole-2-carbonyl-D-butylglyciny]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

5 Prepared from 1-D-butylglyciny-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 5-chloroindole-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

10 ^1H NMR.

ES-MS, m/z 474.2 ($M+1$)⁺.

Analysis for $\text{C}_{25}\text{H}_{36}\text{N}_5\text{O}_2\text{Cl}\cdot\text{HCl}\cdot 1.5 \text{ H}_2\text{O}$:

Calcd: C 55.86; H 7.50; N 13.03; Cl 13.19;

Found: C 55.95; H 7.00; N 12.94; Cl 13.09.

15 Analytical HPLC (Method 2): >99%, t_r = 21.6 min.

Example 45**1-[4-Methoxybenzoyl-D-butylglyciny]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

20 Prepared from 1-D-butylglyciny-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 4-methoxybenzoyl chloride using methods substantially equivalent to General Coupling Method 4. The HCl salt is prepared following General Salt Formation Method 1.

25 ^1H NMR.

ES-MS, m/z 431.3 ($M+1$)⁺.

Analysis for $\text{C}_{24}\text{H}_{38}\text{N}_4\text{O}_3\cdot\text{HCl}\cdot 0.8 \text{ H}_2\text{O}$:

Calcd: C 60.00; H 8.31; N 11.66; Cl 7.38;

Found: C 60.00; H 8.35; N 11.54; Cl 7.30.

30 Analytical HPLC (Method 2): >99%, t_r = 14.7 min.

-47-

Example 46

1-[6-Chlorobenzo[b]thiophene-2-carbonyl-D-butylglyciny]-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Prepared from 1-D-butylglyciny-4-(1-methylpiperidin-4-yl)piperazine trihydrochloride and 6-chlorobenzo[b]thiophene-2-carboxylic acid using methods substantially equivalent to General Coupling Method 1. The HCl salt is prepared following General Salt Formation Method 1.

¹H NMR.

ES-MS, m/z 491.2 (M+1)⁺.

Analysis for C₂₅H₃₅N₄O₂SCl·HCl·2 H₂O:

Calcd: C 53.28; H 7.15; N 9.94;

Found: C 52.92; H 6.84; N 10.23.

Analytical HPLC (Method 2): >99%, t_r = 21.4 min.

Example 47

1-(5-Chloroindole-2-carbonyl-D-propargylglyciny)-4-(1-methylpiperidin-4-yl)piperazine.

Method D-1: To a mixture of 1-(D-propargylglyciny)-

4-(1-methylpiperidin-4-yl)piperazine (725 mg, 2.6 mmol), 5-chloroindole-2-carboxylic acid (510 mg, 2.6 mmol), HOBT (363 mg, 2.6 mmol), DMF (8 mL), and triethylamine (0.72 mL, 5.7 mmol) is added DCC (700 mg, 3.4 mmol). The mixture is stirred overnight at room temperature. The precipitate that formed is removed by filtration and washed with DMF. The filtrate is concentrated under vacuum. The residue is dissolved in methanol and applied to SCX resin (activated with 5% acetic acid and rinsed with methanol), washed with methanol and eluted with saturated ammonia/methanol solution. The product fractions are concentrated under vacuum, and the residue is purified by chromatography on silica gel (dichloromethane and CMA) to provide the titled compound (730 mg, 62%).

¹H NMR (CDCl₃).

APCI-MS, m/e = 456 (M+1).

-48-

Example 48**1-(5-Chloroindole-2-carbonyl-D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.**

Salt Formation Method 3: To a solution of 1-(5-chloroindole-2-carbonyl-D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine (700 mg, 1.54 mmol) in acetonitrile (200 mL) is added hydrogen chloride (1.54 mL, 1.54 mmol, 1 N in diethyl ether) dropwise at 0 °C. The solvent is evaporated under vacuum. The residue is dissolved in methanol, concentrated under vacuum, and dried in vacuum oven at 40 °C to provide the titled compound (768 mg, quantitative).

$[\alpha]^{25}_D -23.0^\circ$ (c 0.30, Methanol)

Melting Point = 174-185 °C with decomposition.

1H NMR (CD₃OD).

APCI-MS, m/e = 456 (C₂₄H₃₀ClN₅O₂+1).

TLC R_f = 0.34 (3:2 CH₂Cl₂:CMA)

Analysis for C₂₄H₃₀ClN₅O₂·0.9 HCl·0.6 H₂O:

Calcd: C, 57.38; H, 6.47; N, 13.92; Cl, 13.76;

Found: C, 57.47; H, 6.50; N, 13.76; Cl, 13.74.

HPLC Analysis (Method A): >99% t_r = 12.9 min.

Example 49**1-(Indole-6-carbonyl-D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine.**

Using methods substantially equivalent to that described in Method D-1, the subtitled compound is prepared from 1-(D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine and indole-6-carboxylic acid (76%).

1H NMR (CDCl₃).

APCI-MS, m/e = 422 (M+1).

-49-

Example 50

1-(Indole-6-carbonyl-D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Using methods substantially equivalent to those described in Salt Formation Method 3, the titled compound is prepared from 1-(indole-6-carbonyl-D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine (96%).

$[\alpha]^{25}_D -14.1^\circ$ (c 0.29, Methanol)

Melting Point = 170-180 °C with decomposition.

1H NMR (CD₃OD).

APCI-MS, m/e = 422 (C₂₄H₃₁N₅O₂+1).

TLC R_f = 0.23 (3:2 CH₂Cl₂:CMA)

Analysis for C₂₄H₃₁N₅O₂·1.2 HCl·1.2 H₂O:

Calcd: C, 59.20; H, 7.16; N, 14.38; Cl, 8.74;

Found: C, 59.41; H, 7.01; N, 14.14; Cl, 8.93.

HPLC Analysis (Method A): >99% t_r = 9.9 min.

Example 51

1-(6-Chlorobenzo[b]thiophene-2-carbonyl-D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine.

Using methods substantially equivalent to that described in Method D-1, the titled compound is prepared from 1-(D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine and 6-chlorobenzo[b]thiophene-2-carboxylic acid (76%).

1H NMR (CDCl₃).

APCI-MS, m/e = 472 (M+1).

Example 52

1-(6-Chlorobenzo[b]thiophene-2-carbonyl-D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Using methods substantially equivalent to those described in Salt Formation Method 3, the subtitled compound is prepared from 1-(6-chlorobenzo[b]thiophene-2-carbonyl-D-propargylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine (96%).

$[\alpha]^{25}_D -19.1^\circ$ (c 0.295, Methanol)

-50-

Melting Point = 115-135 °C with decomposition.

^1H NMR (CD_3OD).

APCI-MS, m/e = 473 ($\text{C}_{24}\text{H}_{29}\text{ClN}_4\text{O}_2\text{S}+1$).

TLC R_f = 0.53 (3:2 CH_2Cl_2 :CMA)

5 Analysis for $\text{C}_{24}\text{H}_{29}\text{ClN}_4\text{O}_2\text{S}\cdot\text{HCl}\cdot 0.9 \text{ H}_2\text{O}$:

Calcd: C, 54.83; H, 6.01; N, 10.66; Cl, 13.49;

Found: C, 54.66; H, 6.06; N, 10.54; Cl, 13.75.

HPLC Analysis (Method A): >99% t_r = 13.2 min.

10 **Example 53**

1-(Indole-6-carbonyl-D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine.

Using methods substantially equivalent to those described in Method D-1, the titled compound is prepared from 1-(D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine and indole-6-carboxylic acid (62%).

^1H NMR (CDCl_3).

APCI-MS, m/e 424 ($\text{C}_{24}\text{H}_{33}\text{N}_5\text{O}_2+1$).

20 **Example 54**

1-(Indole-6-carbonyl-D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

Using methods substantially equivalent to those described in Salt Formation Method 3, the titled compound is prepared from 1-(indole-6-carbonyl-D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine (86%).

$[\alpha]^{25}_{\text{D}} -58.7^\circ$ (c 0.25, Methanol)

Melting Point = 110-115 °C with decomposition.

^1H NMR (CD_3OD).

30 APCI-MS, m/e 424 ($\text{C}_{24}\text{H}_{33}\text{N}_5\text{O}_2+1$).

TLC R_f = 0.58 (3:7 CH_2Cl_2 :CMA).

Analysis for $\text{C}_{24}\text{H}_{33}\text{N}_5\text{O}_2\cdot 1.2 \text{ HCl}\cdot 1.5 \text{ H}_2\text{O}$:

Calcd: C, 58.31; H, 7.58; N, 14.17; Cl, 8.61;

Found: C, 58.35; H, 7.67; N, 14.07; Cl, 8.33.

35 HPLC Analysis (Method A): >99% t_r = 10.9 min.

-51-

Example 55

1-(6-Chlorobenzo[b]thiophene-2-carbonyl-D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine.

5 Using methods substantially equivalent to those described in Method D-1, the subtitled compound is prepared from 1-(D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine and 6-chlorobenzo[b]thiophene-2-carboxylic acid (46%).

¹H NMR (CDCl₃).

10 APCI-MS, m/e 475 (C₂₄H₃₁ClN₄O₂S+1).

Example 56

1-(6-Chlorobenzo[b]thiophene-2-carbonyl-D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine Hydrochloride.

15 Using methods substantially equivalent to those described in Salt Formation Method 3, the titled compound is prepared from 1-(6-chlorobenzo[b]thiophene-2-carbonyl-D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine (84%).

[α]_D²⁵ -48.5° (c 0.25, Methanol).

20 Melting Point = 130-135 °C with decomposition.

¹H NMR (CD₃OD).

APCI-MS, m/e 475 (C₂₄H₃₁ClN₄O₂S+1).

TLC R_f = 0.67 (3:7 CH₂Cl₂:CMA).

Analysis for C₂₄H₃₁ClN₄O₂S·0.9 HCl·0.9 H₂O:

25 Calcd: C, 55.00; H, 6.48; N, 10.69; Cl, 12.85; S, 6.12;

Found: C, 55.00; H, 6.46; N, 10.46; Cl, 12.74; S, 5.88.

HPLC Analysis (Method A): >99% t_r = 13.6 min.

Example 57

30 **1-(5-Chloroindole-2-carbonyl-D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine.**

Using methods substantially equivalent to those described in Method D-1, the titled compound is prepared from 1-(D-allylglyciny1)-4-(1-methylpiperidin-4-yl)piperazine and 5-chloroindole-2-carboxylic acid (73%).

35

-52-

¹H NMR (CDCl₃).

APCI-MS, m/e 458 (C₂₄H₃₂ClN₅O₂+1).

Example 58

5 **1-(5-Chloroindole-2-carbonyl-D-allylglyciny)-4-(1-methyl-piperidin-4-yl)piperazine Hydrochloride.**

Using methods substantially equivalent to those described in Salt Formation Method 3, the subtitled compound is prepared from 1-(5-chloroindole-2-carbonyl-D-allylglyciny)-4-(1-methyl-
10 piperidin-4-yl)piperazine (82%).

[α]_D²⁵ -60.1° (c 0.25, Methanol)

Melting Point = 170-175 °C with decomposition.

¹H NMR (CD₃OD).

APCI-MS, m/e 458 (C₂₄H₃₂ClN₅O₂+1).

15 TLC R_f = 0.57 (3:7 CH₂Cl₂:CMA).

Analysis for C₂₄H₃₂ClN₅O₂·1.1 HCl·0.8 H₂O:

Calcd: C, 56.24; H, 6.82; N, 13.66; Cl, 14.53;

Found: C, 56.33; H, 7.01; N, 13.43; Cl, 14.49.

HPLC Analysis (Method A): 99% t_r = 13.1 min.

20

Enzyme Inhibition assays:

The ability of a test compound to inhibit factor Xa may be evaluated in one or more of the following Enzyme Inhibition assays, or in other standard assays known to those skilled in
25 the art.

Enzyme Inhibition Assay

Human factor Xa and human thrombin are purchased from Enzyme Research Laboratories (South Bend, Indiana, USA). Other
30 proteases are from other commercial sources. Chromogenic para-nitroanilide peptide protease substrates are purchased from Midwest Biotech (Fishers, Indiana, USA).

The binding affinities for human factor Xa are were measured as apparent association constants (K_{ass}) derived from
35 protease inhibition kinetics as described previously.^{a,b,c,d}

-53-

The apparent K_{ass} values are obtained using automated (BioMek-1000) dilutions of inhibitors (K_{ass} determinations are performed in triplicate at each of four-eight inhibitor concentrations) into 96-well plates and chromogenic substrate hydrolysis rates determined at 405 nm using a Thermomax plate reader from Molecular Devices (San Francisco). For factor Xa inhibition, the assay protocol is: 50 μ L buffer (0.06 M tris, 0.3 M NaCl, pH 7.4); 25 μ L inhibitor test solution (in MeOH); 25 μ L human factor Xa (32 nM in 0.03 M tris, 0.15 M NaCl, 1 mg/mL HSA); finally, 150 μ L BzIleGluGlyArgpNA (0.3 mM in water) added within 2 min to start hydrolysis. Final [factor Xa] is 3.2 nM. [Free Xa] and [bound Xa] are determined from linear standard curves on the same plate by use of SoftmaxPro software for each inhibitor concentration and apparent K_{ass} calculated for each inhibitor concentration which produced hydrolysis inhibition between 20% and 80% of the control (3.2 nM factor Xa): apparent $K_{ass} = [E:I]/[E_f][I_f] = [E_b]/[E_f][I^0 - I_b]$. The apparent K_{ass} values so obtained are approximately the inverse of the K_i for the respective inhibitors [$1/appK_{ass} = app K_i$].

The variability of mean apparent K_{ass} values determined at the single substrate concentration is $\pm 15\%$. The assay system K_m was measured as 0.347 ± 0.031 mM [$n=4$]; and V_{max} was 13.11 ± 0.76 μ M/min.

K_{ass} values are determined with thrombin and other proteases using the same protocol with the following enzyme and substrate concentrations:

thrombin, 5.9 nM with 0.2 mM BzPheValArgpNA;
factor XIa, 1.2 nM with 0.4 mM pyroGluProArgpNA;
factor XIIa, 10 nM with 0.2 mM HDProPheArgpNA;
plasmin, 3.4 nM with 0.5 mM HDValLeuLyspNA;
nt-PA, 1.2 nM with 0.8 mM HDIleProArgpNA;
urokinase, 0.4 nM with 0.4 mM pyroGluGlyArgpNA;
aPC, 3 nM with 0.174 mM pyroGluProArgpNA;
plasma kallikrein, 1.9 nM with D-ProPheArgpNA; and
bovine trypsin, 1.4 nM with 0.18 mM BzPheValArgpNA.

-54-

Citations

- (a) Sall DJ, JA Bastian, SL Briggs, JA Buben, NY Chirgadze, DK Clawson, ML Denny, DD Giera, DS Gifford-Moore, RW Harper, KL Hauser, VJ Klimkowski, TJ Kohn, H-S Lin, JR McCowan, AD Palkowitz, GF Smith, ME Richett, K Takeuchi, KJ Thrasher, JM Tinsley, BG Utterback, S-CB Yan, M Zhang. Dibasic Benzo[b]thiophenes Derivatives as a Novel Class of Active Site Directed Thrombin Inhibitors. 1. Determination of the Serine Protease Selectivity, Structure-Activity Relationships and Binding Orientation. J Med Chem 40 3489-3493 (1997).
- (b) Smith GF, TJ Craft, DS Gifford-Moore, WJ Coffman, KD Kurz, E Roberts, RT Shuman, GE Sandusky, ND Jones, N Chirgadze, and CV Jackson. A Family of Arginal Thrombin Inhibitors Related to Efegatran. Sem. Thrombos. Hemost. 22, 173-183 (1996).
- (c) Smith GF, DS Gifford-Moore, TJ Craft, N Chirgadze, KJ Ruterbories, TD Lindstrom, JH Satterwhite. Efegatran: A New Cardiovascular Anticoagulant. In New Anticoagulants for the Cardiovascular Patient. Ed. R Pifarre. Hanley & Belfus, Inc., Philadelphia (1997) pp 265-300.
- (d) Sall DJ, DL Bailey, JA Bastian, NY Chirgadze, AC Clemens-Smith, ML Denney, MJ Fisher, DD Geira, DS Gifford-Moore, RW Harper, LM Johnson, VJ Klimkowski, TJ Kohn, HS Lin, JR McCowan, AD Palkowitz, ME Richett, GF Smith, DW Snyder, K Takeuchi, JE Toth, M Zang. Diamino Benzo[b]thiophene Derivatives as a Novel Class of Active Site Directed Thrombin Inhibitors: 5. Potency, Efficacy and Pharmacokinetic Properties of Modified C-3 Side Chain Derivatives. J. Med. Chem., 43, 649-663 (2000).

The compounds of formula (I) exemplified herein have been found to exhibit a K_{ass} of greater than 1×10^6 L/mole in the enzyme inhibition assay. For example, the compounds, or their

-55-

pharmaceutically acceptable salts, listed hereinabove as preferred and exemplified in Examples 6, 9 and 18 have been to exhibit Kass values of about 20, 89 and 358×10^6 L/mole, respectively.

5

The ability of a test compound to elongate Partial Thromboplastin Time (Prothrombin Time) may be evaluated in the following test protocols.

10 **Partial Thromboplastin Time (Prothrombin) Test Protocol**

Venous blood is collected into 3.2% (0.109 M) trisodium citrate vacutainer tubes at 1 volume of anticoagulant to nine volumes of blood. The blood cells are separated by centrifugation at 700 g for ten minutes to yield plasma, which
15 is frozen at 70 °C until required.

To perform the test, 100 µL of plasma are pipetted into in a glass test tube, 1 µL of test compound in DMSO is added, and allowed to warm to 37 ° over two minutes. 100 µL of warm (37 °) Manchester (tissue thromboplasin) reagent (Helena Biosciences,
20 UK) is added, allowed to equilibrate for two minutes. 100 µL of warm (37 °C) 25 mM calcium chloride solution is added to initiate clotting. The test tube is tilted three times through a 90° angle every five seconds to mix the reagents and the time to clot formation recorded. Data from a series of observations
25 and test compound concentrations are analysed by a SAS statistical analysis program and a CT2 (Concentration required to double clotting time) for each compound is generated.

The compound of the invention has been found to significantly elongate the partial thromboplastin time
30 (Prothrombin time).

Alternative Prothrombin Time and APTT Protocols

Coagulation Determinations: Prothrombin Times and APTT values
35 are determined in HUMAN PLASMA with a STA instrument (Stago).

-56-

BioPT is a special non-plasma clotting assay triggered with human tissue factor (Innovin). Possible binding to albumen or to lipid are assessed by comparing the BioPT effects in the presence/absence of 30 mg/mL human albumen (HSA) and 1 mg/mL phosphatidyl choline (PC). Inhibitors are delivered in 50% aqueous methanol vehicle.

APTT ASSAY

75 μ L plasma Citrol *Baxter-Dade* Citrated Normal

10 Human Plasma

25 μ L test solution

75 μ L Actin *Baxter-Dade* Activated Cephaloplastin incubate 2 min
min. @ 37 °C

75 μ L CaCl_2 (0.02 M)

15

PT ASSAY

75 μ L plasma

25 μ L test solution

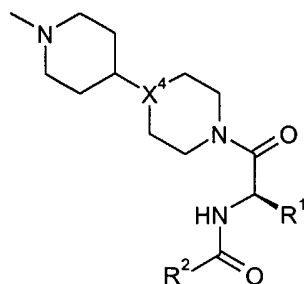
75 μ L saline incubate 1 min. @ 37° C

20 75 μ L Innovin *Baxter-Dade* Recombinant Human Tissue Factor

-57-

CLAIMS

1. A compound of formula (I)

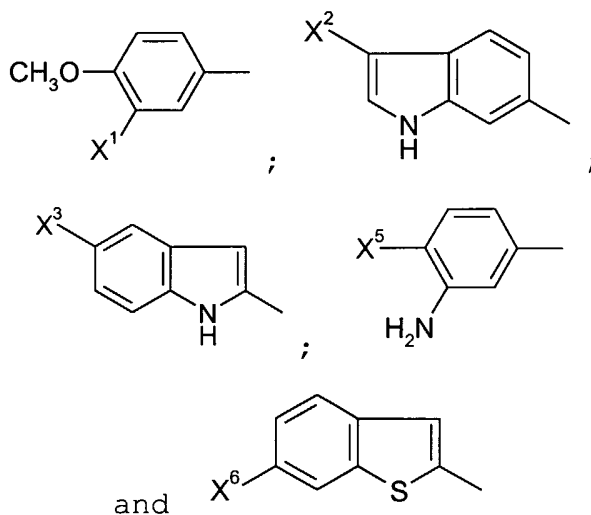


(I)

in which

R^1 represents (1-4C)alkyl, (2-4C)alkenyl or (2-4C)alkynyl;
and

R^2 is selected from



in which

X^1 represents a hydrogen atom or a halogen atom;

X^2 represents a hydrogen atom, a methyl group, a chlorine atom or a bromine atom;

X^3 represents a hydrogen atom, a methyl group or a halogen atom;

X^5 represents chloro, methoxy or methyl;

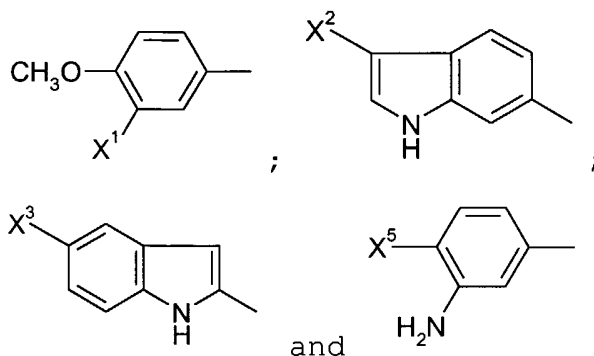
X^6 represents a hydrogen atom, a halogen atom or a methyl group; and

X^4 represents CH or N;

or a pharmaceutically acceptable salt thereof.

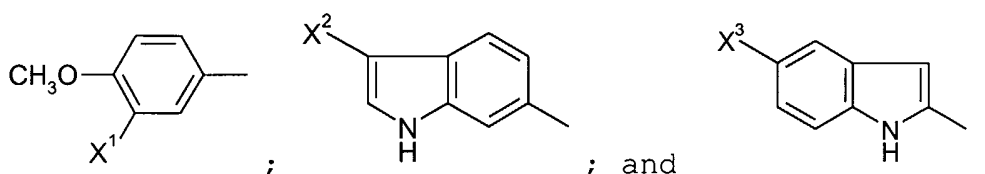
-58-

2. A compound as claimed in Claim 1, in which R^2 is selected from



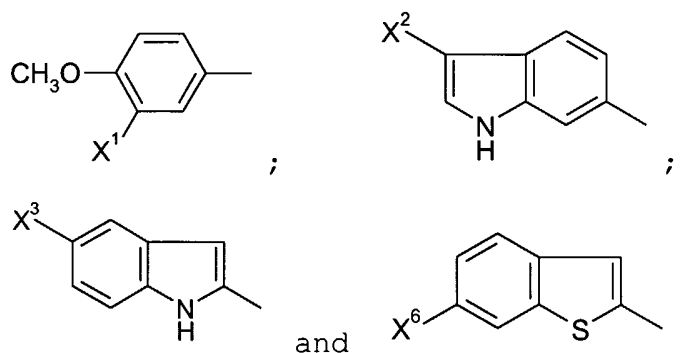
5

3. A compound as claimed in Claim 2, in which R^2 is selected from



10

4. A compound as claimed in Claim 1, in which R^2 is selected from



15

5. A compound as claimed in any one of Claims 1 to 4, in which R^1 is a (1-4C)alkyl group.

20 6. A compound as claimed in Claim 5, in which R^1 is methyl, ethyl, propyl, 2-propyl, butyl, t-butyl, 1-methylpropyl or 2-methylpropyl.

-59-

7. A compound as claimed in Claim 6, in which R¹ is 2-propyl.

8. A compound as claimed in any one of Claims 1 to 4, in
5 which R¹ is methyl, ethyl, propyl, 2-propyl, butyl, t-butyl,
1-methylpropyl, 2-methylpropyl, prop-2-enyl or prop-2-ynyl.

9. A compound as claimed in any one of Claims 1 to 8, in
which

10 X¹ represents a hydrogen atom or a fluorine atom;
X² represents a hydrogen atom or a chlorine atom;
X³ represents a fluorine or chlorine atom; and
X⁶ represents a chlorine atom.

15 10. A compound as claimed in Claim 9, in which R² is
4-methoxyphenyl, indol-6-yl, 3-methylindol-6-yl, 3-chloroindol-
6-yl, 5-chloroindol-2-yl, 3-fluoro-4-methoxyphenyl, 5-
fluoroindol-2-yl or 6-chlorobenzo[b]thiophen-2-yl.

20 11. A compound as claimed in any one of Claims 1 to 8, in
which

X¹ represents a hydrogen atom or a fluorine atom;
X² represents a hydrogen atom or a chlorine atom; and
X³ represents a chlorine atom.

25

12. A compound as claimed in Claim 11, in which R² is
4-methoxyphenyl, indol-6-yl, 3-methylindol-6-yl, 3-chloroindol-
6-yl, or 5-chloroindol-2-yl.

30 13. A compound as claimed in Claim 11, in which R² is
4-methoxyphenyl, indol-6-yl or 5-chloroindol-2-yl.

14. A compound as claimed in any one of Claims 1 to 13, in
which X⁴ represents CH.

35

15. A compound as claimed in Claim 1, which is selected from:

-60-

1-(4-methoxybenzoyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine and

1-(indole-6-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperidine;

5 and pharmaceutically acceptable salts thereof.

16. A compound as claimed in any one of Claims 1 to 13, in which X^4 represents N.

10 17. A compound as claimed in Claim 1, which is selected from:

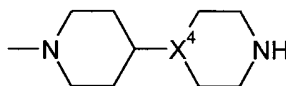
1-(5-chloroindole-2-carbonyl-D-valinyl)-4-(1-methylpiperidin-4-yl)piperazine,

and pharmaceutically acceptable salts thereof.

15 18. A pharmaceutical composition, which comprises a compound as claimed in any one of Claims 1 to 17, together with a pharmaceutically acceptable diluent or carrier.

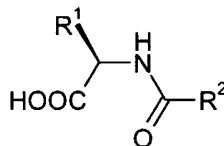
19. A process for preparing a compound as claimed in any one
20 of Claims 1 to 17, which comprises

(a) reacting a compound of formula (II)



(II)

or a salt thereof, with a compound of formula (III)

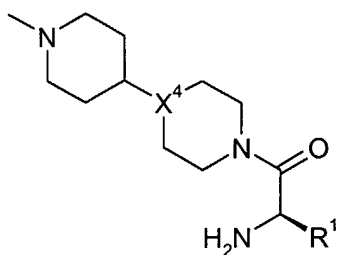


(III)

or a reactive derivative thereof; or

(b) reacting a compound of formula (IV)

-61-



(IV)

or a salt thereof, with a compound of formula (V)

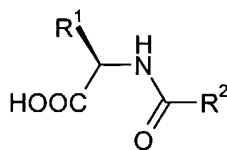


(V)

or a reactive derivative thereof;

followed, if a pharmaceutically acceptable salt is desired, by forming a pharmaceutically acceptable salt.

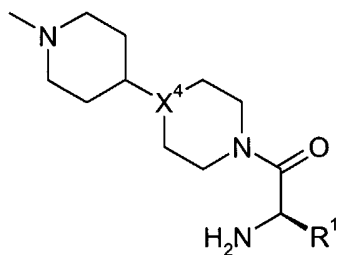
20. A compound of formula (III)



(III)

or a salt thereof, in which R^1 and R^2 are as defined in Claim 19.

21. A compound of formula (IV)



(IV)

or a salt thereof, in which R^1 and X^4 are as defined in Claim 19.

22. A compound as claimed in any one of Claims 1 to 17, for use in therapy.

-62-

23. Use of a compound as claimed in any one of Claims 1 to 17, for the manufacture of a medicament for the treatment of a thrombotic disorder.

- 5 24. A method of treating a thrombotic disorder in a subject requiring treatment, which comprises administering an effective amount of a compound as claimed in Claim 1.