

APPLICATION ACCEPTED AND AMENDMENTS
15.3.92
ALLOWED

COMMONWEALTH OF AUSTRALIA

Patents Act 1952

596998

CONVENTION APPLICATION FOR A STANDARD PATENT

WE, SANOFI, a societe anonyme of 40, avenue George V, 75008 Paris, France

hereby apply for the grant of a Standard Patent for an invention
entitled

ANTIMICROBIAL AROMATIC DERIVATIVES SUBSTITUTED BY A (OMEGA AMINO) ALKANOL
GROUP, PROCESS FOR THEIR OBTENTION AND COMPOSITIONS CONTAINING THEM

which is described in the accompanying complete specification.

This application is made under the provision of Part XVI of the
Patents Act 1952 and is based on an application for a patent or
similar protection made

in France

on 11 October 1985

No. (85.15102)

in

on

No. (

Our address for service is:

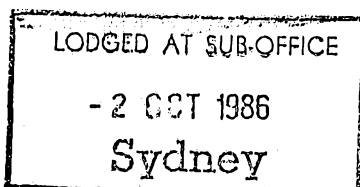
F.B. RICE & CO.,

28A Montague St,

Balmain N.S.W. 2041

Dated this 1st day of October 1986

SANOFI



By:

Registered Patent Attorney

TO: The Commissioner of Patents,
COMMONWEALTH OF AUSTRALIA

S. 100/7

AUSTRALIAN -- PATENT DECLARATION FORM
(CONVENTION OR NON-CONVENTION)

(Note. This is a comprehensive form, and parts inappropriate to a particular case must be deleted. This declaration must be signed by the applicant(s), if individuals. If applicant is a Company, this declaration must be signed by a person on its behalf and the Company seal or stamp should not be applied. No legalisation is required).

Forms 7 and 8

AUSTRALIA

Patents Act 1952

DECLARATION IN SUPPORT OF A CONVENTION OR ~~NON-CONVENTION~~
APPLICATION FOR A PATENT ~~OR PATENT OF A FOREIGN~~

INSTRUCTIONS

- (a) Insert No. if available
(b) Insert full name(s) of applicant(s)

PLEASE ADD NAME
AND TITLE OF PERSON
SIGNING, LEGIBLY.

- (c) Insert title of invention
(d) Insert full name(s) of declarant(s) who must be PERSON or PERSONS, NOT a corporate body (See head note)

- (e) Insert address(es) of declarant(s)

- (f) Delete entirely if applicant is corporate body

- (g) Delete entirely if applicant is person or persons

- (h) Delete entirely if Convention priority claim is made

- (i) Insert country in which first basic application was filed.

- (j) Insert date of first basic application.

- (k) Insert full name(s) of basic applicant(s).

- (l) Delete entirely if applicant(s) NOT inventor(s)

- (m) Insert full name(s) of actual inventor(s) if applicant(s) NOT inventor(s)

- (n) Insert address(es) of actual inventor(s) if applicant(s) NOT inventor(s)

- (o) Recite manner in which applicant(s) derives title from actual inventor(s) and/or from basic applicant(s).

- (p) Delete entirely if Convention priority NOT claimed

- (q) Signatures of declarant(s)

- (N.B. No seal or stamp impression to be applied)

In support of the application No. (a)
made by (b) SANOFI

for a patent ~~XXXXXXXXXXXX~~ for an invention entitled (c) Antimicrobial aromatic derivatives substituted by a (omega amino) alkanol group, process for their obtention and compositions containing them

I, (d) Michel de Haas,
of (e) and care of the applicant company

do solemnly and sincerely declare as follows:—

1. (f) ~~I am the applicant(s) for the patent application for this invention.~~

1. (g) I am authorized by the abovementioned applicant for the patent/ ~~patent application~~ to make this declaration on its behalf.

2. The basic application(s) as defined by Section 141 of the Act was/ ~~were~~ made in the following country or countries on the following date(s) by the following applicant(s) namely:—

(h) in (i) France on (j) 11 October 1985
by (k) SANOFI
in (i) on (j) 19
by (k)
in (i) on (j) 19
by (k)

3. (l) ~~I am the actual inventor(s) of the invention.~~

3. (m) Madeleine MOSSE, of La Chanterelle, Chemin du Reservoir de Montmaur, 34100 Montpellier, France

Henri DEMARNE, of Le Florence, 65, Avenue Major Flandre, 34000 Montpellier, France

~~or~~ (n) Vincenzo PROIETTO, of 1, Cour du Merle, 34680 Saint Georges D'Orques France

~~is~~ are the actual inventor(s) of the invention and the facts upon which the applicant(s) is/ ~~are~~ entitled to make the application are as follows:—

(o) the applicant is a person who would if a patent were granted upon an application made by the actual inventor, be entitled to have the patent assigned to it.

4. (p) The basic application(s) referred to in paragraph 2 of this Declaration was/ ~~were~~ the first application(s) made in a Convention country in respect of the invention the subject of the application.

Declared at Paris

this 26th

day of September

1986

sanofi

40, av. George-V - 75008 PARIS - (France)
SIRENE 792 059 332 R.C. Paris B

(q) [Signature]

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(19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 596998

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AROMATIC DERIVATIVES

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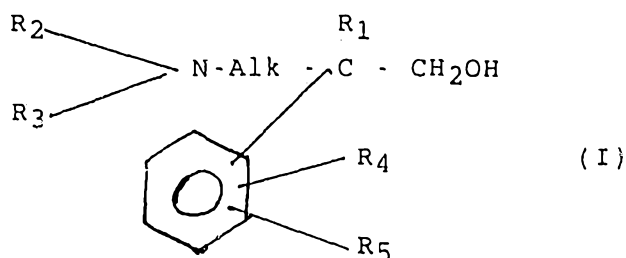
(71) Applicant(s)
SANOFI

(72) Inventor(s)
MADELEINE MOSSE; HENRI DEMARNE; VINCENZO PROIETTO

(74) Attorney or Agent
F.B. RICE & CO.

(57) Claim

1. Aromatic derivatives of formula:



wherein:

- Alk is an alkylene group with 2 to 10 carbon atoms,
- R₁ is hydrogen or an alkyl with 1 to 6 carbon atoms,
- R₂ and R₃ are similar or different and represent a cycloalkyl with 3 to 6 carbon atoms or a straight or branched alkyl; with 1 to 6 carbon atoms, either substituted or non-substituted by a phenyl or methyl phenyl group, or R₂ and R₃ form, together with the nitrogen atom to which they are bonded, a mono-nitrogenous heterocycle containing no other heteroatom;

(11) AU-B-63443/86
(10) 596998

-2-

- R₄ is hydrogen, halogen, methyl or phenyl,
- R₅ is hydrogen, halogen or methyl,
- or R₄ and R₅, together with the benzene ring to which they are bonded, constitute a 1-naphthyl or 2-naphthyl group,

and salts with mineral or organic acids.

12. Cosmetic products wherein said products contain as preservatives an aromatic derivative as claimed in claim 1.

13. Disinfectant compositions for inert surfaces, wherein said compositions contain an effective quantity of an aromatic derivative as claimed in claim 1 and an acceptable carrier.

14. Biocidal compositions for use in the improved recovery of hydrocarbons, wherein said compositions contain an effective quantity of an aromatic derivative as claimed in claim 1 and biocidally acceptable carrier.

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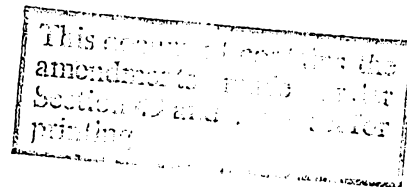
596998

COMPLETE SPECIFICATION
(ORIGINAL)

Class Int. Class

Application Number : 63443/86
Lodged :

Complete Specification Lodged :
Accepted :
Published :



Priority: 11 October 1985

Related Art :

Name of Applicant : SANOFI

Address of Applicant : 40, Avenue George V, 75008 Paris, France

Actual Inventor : Madeleine MOSSE, Henri DEMARNE, Vincenzo PROIETTO

Address for Service : F.B. RICE & CO.,
Patent Attorneys,
28A Montague Street,
BALMAIN. 2041.

Complete Specification for the invention entitled:

ANTIMICROBIAL AROMATIC DERIVATIVES SUBSTITUTED BY A (OMEGA AMINO) ALKANOL GROUP, PROCESS FOR THEIR OBTENTION AND COMPOSITIONS CONTAINING THEM

The following statement is a full description of this invention including the best method of performing it known to us:-

The present invention relates to novel derivatives substituted by an (omega amino) alkanol group. These compounds have an antimicrobial activity.

The present invention also relates to the use of the compounds according to the invention in compositions for antiseptic or antimicrobial use, or for use as disinfectants or preserving agents, such as in the pharmaceutical, cosmetological or agri-foodstuffs industries.

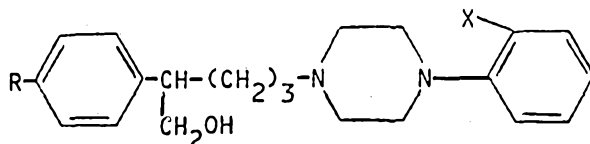
10

Another aspect of the invention refers to the process for preparing the compounds according to the invention.

20

The pharmaceutical activity of certain naphtalene derivatives is known already, for example from the J. Med. Chem., 1965, 8, 589, where S. CASADIO and G. PALA et al. have shown that the 1-naphtyl-acetonitrile display analgesic, anti-inflammatory and antispasmodic properties. And later, G. PALA et al. in J. Med. Chem. 1966, 9, 603, studied the substituted alpha derivatives of 1-naphtyl acetic acid and discovered that they had cholaretic and hypoglycemia-inducing properties and no antibacterial or antifungal activity in vitro. R.K. ZAHN et al. have described, in Nature, 1966 (212), 5059, 298, that the 2-naphtyl ethanol inhibits the cellular division of the lymphoma cells of mice. Finally, the 2-(6-methoxy-2-naphtyl)-2-methylethanol in its (-) form, is an anti-inflammatory known under the denomination naproxol (French patent 2,068,539 is cited as reference).

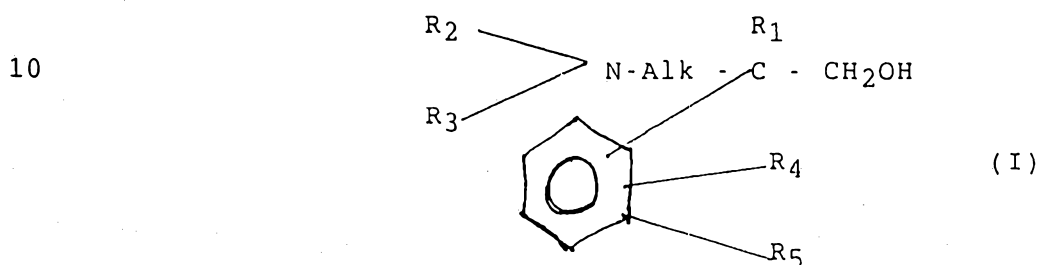
And also, phenylalkanol derivatives of formula :



are described in Belgian Patent No. 642,084 for their use in the treatment of nervous disorders.

It has, now, quite unexpectedly been found that the compounds (I) according to the invention, have an antimicrobial activity which is revealed by their bactericidal and fungicidal power.

Accordingly the present invention consists in aromatic derivatives of formula:



15 in which:

- Alk is an alkylene group with 1 to 10 carbon atoms,
- R₁ is hydrogen or an alkyl with 2 to 6 carbon atoms,
- R₂ and R₃ are similar or different and represent a cycloalkyl with 3 to 6 carbon atoms or a straight or branched alkyl; with 1 to 6 carbon atoms, either substituted or non-substituted by a phenyl or methylphenyl group,

or R₂ and R₃ form, together with the nitrogen atom to which they are bonded, a mono-nitrogenous heterocycle containing no other heteroatom;

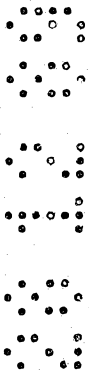
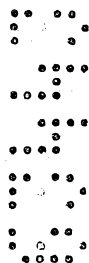
- R₄ is hydrogen, halogen, methyl or phenyl,
- R₅ is hydrogen, halogen or methyl,
- or R₄ and R₅, together with the benzene ring to which they are bonded, constitute a 1-naphtyl or 2-naphtyl group; and salts ^{with} mineral or organic acids.

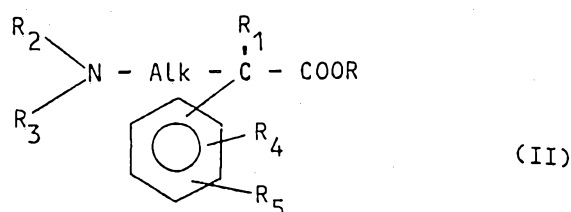
Preferably, R₂ and R₃ form, together with the nitrogen atom to which they are bonded, a heterocycle selected from the group consisting of pyrrolidino, piperidino, azepino, hexamethylene-^{imino}amine, 4-methyl-piperidino, 4-phenyl piperidino, 1,2,3,4-tetrahydro-2-isoquinolyl and



4-benzyl-piperidino.

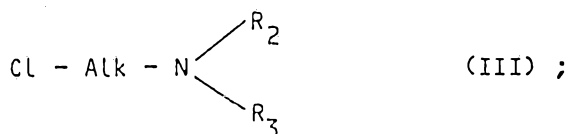
The process for preparing the compounds according to the invention consists in reducing the acid of formula:



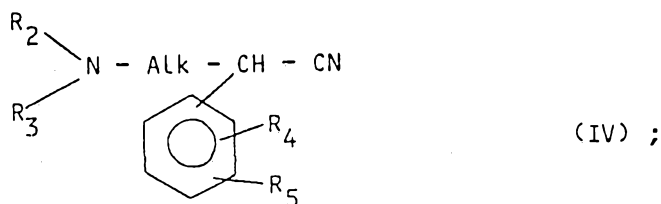


in which Alk, R₁, R₂, R₃, R₄, R₅ are as specified herein-
 above and R is hydrogen or an alkyl group. The reduction
 is caused by conventional means such as by a reducing agent
 or an electrolysis reaction in acid medium. A suitable
 reducing agent is a metal hydride, used optionally in the
 presence of a catalyst. In particular, the reduction of
 the acid or ester (II) in order to obtain the compound
 according to the invention is caused by boron hydride,
 aluminium hydride; lithium, sodium or aluminium borohydr-
 10 de; sodium and aluminium hydride; lithium and aluminium
 hydride, or any other boron hydride such as borane dimethyl-
 sulphide or 1, 2, 3-benzodioxaborole. Preferably, the reduc-
 tion is produced on the acid (R=H) or on ethyl ester (R=C₂H₅)
 by the action of Vitride [®] (sodium bis (2-methoxy-ethoxy)
 aluminum hydride) in an inert solvent such as benzene or
 toluene at ambient temperature or at a temperature between
 the ambient temperature and 80°C. The resulting compound is
 isolated by the conventional methods, such as for example
 by precipitation, and thereafter eventually transformed into
 20 a pharmaceutically acceptable salt with mineral or organic
 acids.

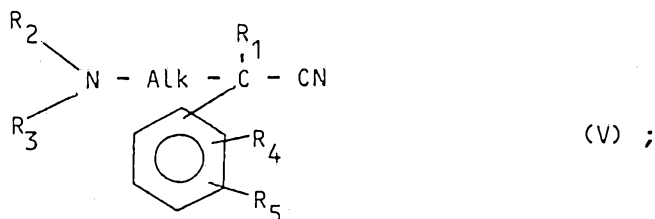
The acids and their esters (II) are prepared by the
 conventional processes. Phenylacetonitrile substituted on
 the benzene ring by R₄ and R₅, or 1-naphtyl-acetonitrile, or
 2-naphtyl-acetonitrile, depending on the target compound,
 is used as starting product and subjected to the action of
 sodium amide in an inert solvent brought to reflux tempe-
 rature; then a chloroalkylamine of formula :



is added and the resulting mixture is heated to the solvent reflux in order to give the compound :



10' when the substituent R_1 is an alkyl, the nitrile (IV) is alkylated by action of the sodium amide and of a halide R_1X in order to obtain the nitrile :



the nitrile (IV or V) is hydrolyzed in a strong acid medium (pH less than 2) in order to obtain the corresponding acid which is thereafter esterified by an alkyl group R using the conventional methods.

The bactericidal activity of the products according to the invention has been analyzed on various strains by the method described hereafter :

10 A bacterial inoculum is placed in contact with different dilutions of the product to be tested, and this for a limited period of time. At the end of contact, an aliquot part of the mixture bacterial suspension/product is deposited on the surface of an agar culture medium containing an agent neutralizing the antibacterial activity of the product. The bactericidal concentration retained is the smallest concentration of the product from which bacteria stop growing. Said concentration is expressed in $\mu\text{g/ml}$.

The bacterial strains selected for the analysis are :

- 20
- 1 - Escherichia Coli CNCM 54125 ;
 - 2 - Encapsulated klebsiella pneumoniae R030 ;
 - 3 - Pseudomonas aeruginosa CNCM A22 ;
 - 4 - Streptococcus faecalis CNCM 5855 ;
 - 5 - Staphylococcus aureus CNCM 53154.

The second strain is supported on a Worgel Fergusson medium, the other strains being supported on Tryptic Soy Agar-Difco (TSA) commercialized by Difco.

After a 24-hour culture period at 37°C, the microbial growth is collected by means of glass beads and of 10 ml of diluent containing 1 g of tryptone and 8.5 g of sodium chloride in 1000 ml of distilled water. The formed suspension is stirred and the percentage of light transmission at 620 nm is measured with a spectrophotometer :

- 30
- Strain 1 : 70 %
 - Strain 2 : 80 %
 - Strain 3 : 70 %
 - Strain 4 : 60 %
 - Strain 5 : 60 %

The bacterial inoculum corresponds to a 1/20th dilution of this bacterial suspension.

10 Plates equipped with cupules receive different dilutions of the product to be analyzed. These dilutions are placed in contact with the different bacterial suspensions by means of a multiple-center inoculator. After 20 minutes of contact, aliquot parts are transferred by means of said inoculator on the surface of an agar medium (TSA) in Petri dishes, containing an activity-neutralizing agent, namely 20 g of lubrol W, 25 g of Tween 80 and 2.5 g of sodium thiosulfate in 1000 ml of TSA (Difco). The efficiency of the neutralizing agent is controlled for each product to be analyzed by depositing on the surface of the culture medium an aliquot part of the dilution of the product to be analyzed. After drying, the corresponding inoculum is deposited in the same place. An inoculum control is performed on an agar medium with or without neutralizing agent. Readings are taken after 48 hours of incubation at 37°C.

The results are given in Table I hereunder.

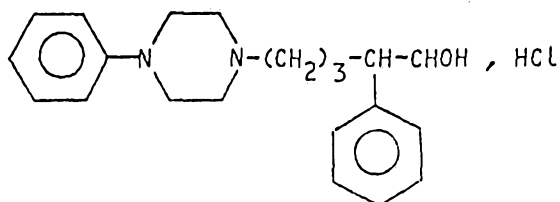
TABLE I
MINIMUM BACTERICIDAL CONCENTRATION (MBC) in $\mu\text{g/ml}$

	Product No.	Bacterial strains				
		1	2	3	4	5
5	SR 42 643 A	5000	5000	1000	2000	1000
	SR 42 989 A	1500	1500	1500	2000	1500
	SR 42 994 A	1000	800	1000	1000	1000
	SR 43 063 A	2000	1000	1000	2000	1000
	SR 43 077 A	600	600	800	600	600
10	SR 43 087 A	1500	1000	800	2000	800
	SR 43 121 A	1500	1500	1500	800	800
	SR 43 154 A	2000	1500	800	1500	1000
	SR 43 155 A	500	500	200	500	500
	SR 43 157 A	200	200	100	200	200
15	SR 43 245 A	1500	1000	800	1500	1000
	SR 43 247 A	300	300	300	300	500
	SR 43 270 A	1000	1000	1000	2000	1000
	SR 43 290 A	1500	800	800	4000	800
	SR 43 292 A	300	300	300	300	300
20	SR 43 293 A	200	200	200	200	200
	SR 43 382 A	5000	2000	2000	5000	2000
	SR 43 383 A	100	100	100	100	100
	SR 43 703 A	600	600	400	800	1000
	SR 43 705 A	500	500	500	500	500
25	SR 43 727 A	20	50	50	20	20
	SR 43 802 A	1000	1000	1000	2000	5000
	SR 43 803 A	400	400	500	400	400
	SR 43 826 A	50	50	50	50	50
	SR 43 940 A	50	50	50	50	50
30	SR 43 941 A	50	50	50	50	50
	SR 43 969 A	50	100	500	100	50
	SR 43 971 A	500	500	500	500	500
	SR 44 027 A	50	50	100	100	200
	SR 44 029 A	10	50	50	50	50
35	SR 44 226 A	1000	1000	500	1000	2000
	SR 44 227 A	100	300	500	100	500

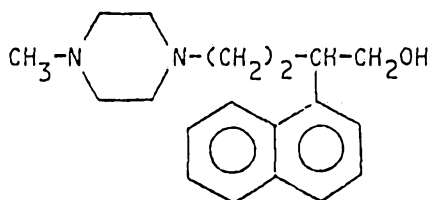
The results show that the products according to the invention present a wide spectrum of activity on the tested bacterial strains. This bactericidal activity spreads over a short time (20 min.).

Then, for comparison, the minimum bactericidal concentration (MBC) in $\mu\text{g/ml}$ of the following compounds was measured :

SR 43 970 A



SR 43 291 A



MINIMUM BACTERICIDAL CONCENTRATION (MBC) in $\mu\text{g/ml}$

Product No.	Bacterial strains				
	1	2	3	4	5
SR 43 970 A	5000	5000	2000	10000	5000
SR 43 291 A	5000	3000	1000	>10000	8000

These products were found to have a bactericidal activity clearly inferior to that of the compounds according to the invention.

The antifungal activity of the products according to the invention was also determined with the afore-described method.

The fungal strains selected for the analysis are :

- 1 - *Candida albicans* CNCM 1180 ;
- 2 - *Candida tropicalis* 3834 ;
- 3 - *Candida parakruzei* 3918 ;
- 4 - *Torulopsis glabrata* 072023.

These strains are supported on a Sabouraud Dextrose agar medium commercialized by Difco ; the technique used is the same as that used in the analysis of the antibacterial activity. After 48 hours of culture at 37°C, the microbial growth is collected with glass beads and 5 ml of diluent containing 1 g of tryptone and 8.5 g of sodium chloride in 1000 ml of distilled water ; 5 ml of the diluent are then added. This suspension shows on the spectrometer a percentage of light transmission at 620 nm of 2 to 3%. A 1/100th dilution of this suspension, observed between slides under a microscope 40-lens, should show 10 cells per frame, this corresponding to 1,000,000 yeasts per ml.

The results are given in Table II hereunder.

TABLE II
MINIMUM FUNGICIDAL CONCENTRATION (MFC) in $\mu\text{g/ml}$

	Product No.	Yeasts strains			
		1	2	3	4
5	SR 42 994 A	500	500	500	5000
	SR 43 077 A	1000	1000	1000	5000
	SR 43 087 A	1000	1000	1000	5000
	SR 43 155 A	500	500	500	2000
	SR 43 157 A	300	300	300	1000
10	SR 43 247 A	1000	500	1000	2000
	SR 43 270 A	500	1000	1000	5000
	SR 43 292 A	1000	1000	1000	2000
	SR 43 293 A	500	200	500	1000
	SR 43 382 A	5000	1000	2000	10000
15	SR 43 383 A	100	100	100	500
	SR 43 803 A	1000	500	500	2000
	SR 43 826 A	250	50	50	250
	SR 43 941 A	100	100	250	250
	SR 43 969 A	50	50	100	500
20	SR 44 027 A	250	250	500	250
	SR 44 029 A	50	50	50	100

The results show that the products according to the invention have interesting instant antifungal properties.

The tolerance of the products according to the invention was tested in the guinea-pig. The animals are shorn on both sides of the middle line of the back, the shearing being kept up every other day. Batches of 6 animals receive, on the shorn part, 0.2 ml of an aqueous or alcoholic solution of the product according to the invention. When these products are in alcoholic solution, one control batch of animals receives the alcohol on one side.

30

To study the preliminary skin tolerance, the treatment is applied once a day, six days out of seven, for three weeks. The observations made of the skin are concerned with

the presence of erythema, skin eruptions or hyperkeratosis, the intensity of which is graduated according to a preset scale.

The skin sensitization test is performed on the same animals after two weeks' rest. The treatment lasts one week, it is identical to the preceding one. The evaluation is based on the same criteria and on the same scale as used to determine the local tolerance.

10 The products according to the invention have also been tested for a phototoxic or photoallergic effect on the guinea-pig. The technique used is that of J. UNKOVIC, G. MAZUE and J. GIRARD, in "Sciences et Techniques de l'Animal de Laboratoire", 1983, 8(3), 149-160. This is an adaptation of the techniques described by L.C. HARBER et al., Arch. Dermatol., 1967, 96, 646-656 and L.J. VINSON et al., Arch. Dermatol., 1966, 17, 123-130.

20 None of the products tested, namely the SR 42 643 A, SR 43 077 A, SR 43 157 A, SR 43 270 A, SR 43 292 A, SR 43 293 A, SR 43 383 A and SR 43 727 A has been found to have a bad tolerance, a sensibilizing effect, or phototoxic or photoallergic effect on the guinea-pig.

30 Acute toxicity was tested by oral route in mice. This test was carried out with male mice of CD1 strain, obtained from the Charles Reeve breeding farm. Each batch was composed of 5 animals of body weight varying between 24 and 30 g kept in the same cage. The animals were kept fasting for 6 hours before the treatment. For every test, the product, placed in suspension in a 10% solution of gum arabic, was administered by forcible feeding with an oesophageal probe. Food was then served to the animals 4 hours after the forcible feeding and the animals were kept under observation for a period of 14 days after the administration. During that period, the death rate is recorded for each batch of animals used in the experiment and, wherever possible, the LD₅₀ is determined by the method of J.T. LITCHFIELD and F. WILCOXON, J. Pharmacol. 1949, 95, 99-113.

The results are given in mg of substance tested per kg of body weight. They are compiled in Table III below.

TABLE III
ACUTE TOXICITY PER OS IN MICE (mg/kg)

Product No.	LD 50
SR 42 643 A	400
SR 42 989 A	300-400
SR 42 994 A	750-1000
SR 43 063 A	300-400
SR 43 077 A	300-400
SR 43 121 A	300-400
SR 43 155 A	below 500
SR 43 292 A	500-750
SR 43 293 A	below or equal to 250
SR 43 383 A	1180
SR 43 727 A	580
SR 44 027 A	1000-1200

The following examples are given non-restrictively to illustrate the invention.

EXAMPLE 1 :

4-(N,N-diethylamino)-2-(1-naphtyl)-butanol hydrochloride

SR 42 989 A

1) 4-(N,N-diethylamino)-2-(1-naphtyl) butyronitrile

7 g of sodium amide are added in small quantities to 27.11 g of 1-naphtylacetonitrile in 210 ml of anhydrous benzene. The mixture is heated for 2 hours to reflux and 22g of 2-chlorodiethylaminoethane are added, the heating being continued to reflux for another two and a half hours. Then, the mixture is cooled and 200 ml of water are added. After

decanting, the organic phase is extracted by HCl at 10 %. The aqueous phase is washed in ether, neutralized with NaOH at 10%, then extracted with ether. After evaporation of the solvents, a red oil is obtained, which is distilled in vacuo.

B.P. : 158°C - 160°C under 0.04 mmHg i.e. 0.053 mbar;

weight : 27 g

yield : 63 %.

2) 4-(N,N-diethylamino)-2-(1-naphtyl) butyric acid ethyl ester

10

16 g of the previously obtained product are heated to reflux for two hours in 66 ml of an equi-volume mixture of sulphuric acid, acetic acid and water. The resulting mixture is cooled, diluted in water and washed in ether. The aqueous phase is neutralized with soda at 30% and washed with ether. Then the aqueous phase is re-acidified with concentrated hydrochloric acid and dry-evaporated, the residue being extracted with hot ethanol. After evaporation of the ethanol, the residue is taken up with 100 ml of ethanol to which are added a few drops of concentrated sulphuric acid, and the mixture is heated for one night to reflux. After cooling, the mixture is evaporated, taken up with water, neutralized by adding sodium bicarbonate then extracted with ether, washed with water and dried over magnesium sulphate. 10 g of an orange oil are thus obtained.

20

Gross yield : 63.85 %.

3) SR 42 989 A

10 g of the previously obtained product are added dropwise to 15.5 g of Vitride [®] (sodium bis-(2-methoxy-ethoxy) aluminium hydride) in solution at 70 % in toluene.

30

After two hours at ambient temperature, the mixture is poured over water and dried over magnesium sulfate. Then it is evaporated, the residue is taken up with dry ethyl ether, and hydrochloric ethyl ether is then added dropwise. The resulting mixture is again evaporated, taken up with isopropyl alcohol and anhydrous ethyl ether is added dropwise. The formed precipitate is filtered, washed with anhydrous ethyl ether and

dried. 6 g of the expected product are thus obtained, which are re-crystallized in ether.

Yield = 65 %.

M.P. = 98-100°C

EXAMPLE 2

8-piperidino-2-(1-naphtyl)-octanol hydrochloride.

SR 43 157 A.

The 1-chloro-6-piperidino hexane is prepared in the first three stages.

10

1) 6-piperidino-6-oxo hexanoate of ethyl

52.2 g of adipic acid ethyl monoester are heated to reflux for one and a half hours in 30 ml of thionyl chloride, then the excess of thionyl chloride is evaporated in vacuo and the residue is taken up with 100 cm³ of anhydrous ether. 58.8 g of piperidine in 100 ml of ether are added dropwise at 0°C, then the temperature is brought back to ambient temperature under stirring for one hour. The mixture is then poured over water and the organic phase is decanted, washed twice with water and then with a sodium carbonate solution at 10 %, after what it is dried over magnesium sulphate and the solvent is evaporated, leaving a brown oil which is distilled in vacuo.

20

B.P. : 132-136°C under 0.025 mm of Hg,

i.e. 0,033 mbar

Weight : 35 g

Yield = 48 %

2° 6-piperidino-hexanol

30

35 g of the previously obtained product are added dropwise to 72.8 g of vitride at 70% in toluene, and the mixture is left to stand for one night at ambient temperature. It is then poured over ice, extracted with ether, washed with water, dried on magnesium sulphate and evaporated in vacuo.

24 g of colorless liquid are obtained.

Gross yield : 80 %.

3) 1-chloro-6-piperidino-hexane

16 g of thionyl chloride are added dropwise to 24 g of the previously obtained product in solution in 75 ml of chloroform. After 4 hours of heating to reflux, the solvent is evaporated, the residue is taken up with water and the solution is neutralized with soda at 10 %, when the solvent is extracted with ether, washed with water, dried over magnesium sulfate and evaporated.

Weight : 22 g

Gross yield : 91.6 %.

4) 8-piperidino-2-(1-naphtyl)-octanenitrile

3.9 g of sodium amide are added in small quantities to 16.7 g of 1-naphtyl-acetonitrile in solution in 200 ml of anhydrous ether. After 2 hours of heating to reflux, 20.5 g of 6-piperidino-1-chloro-hexane are added and heating is continued to reflux for another 5 hours. Then, using the conventional methods, 30 g of product are isolated.

Yield : 89.7 %.

5) Ethyl 8-piperidino-2-(1-naphtyl)-octanoate

30 g of the previously obtained product are heated to reflux for 2 hours in 150 ml of an equi-volume mixture of sulphuric acid, acetic acid and water. After cooling, the mixture is poured over water and washed with ether, then the aqueous phase is made basic by adding soda at 30 %, and the resulting oil is decanted. The organic phase is washed with ether then the oil is acidified to pH : 1 by adding concentrated hydrochloric acid, the mixture is taken up with ethanol at 100 %; a few drops of concentrated sulphuric acid are added and the resulting mixture is heated for one night to reflux. The alcohol is evaporated in vacuo and the residue is taken up with water, neutralized by addition of sodium acid carbonate, extracted with ether and then

washed until neutralization, and the solvent is evaporated in vacuo. 23 g of an oily product is obtained.

Yield : 67.6 %

6) SR 43 157 A

Taking 7.5 g of the product obtained in the preceding step and using the method described in Example 1, step 3, the target product is obtained and re-crystallized in the ethanol 100-ether mixture (1/1 ; v/v).

10

Weight : 2.8 g

B.P. : 125-129°C

Yield : 38 %

EXAMPLE 3

2-ethyl-2-(1-naphtyl)-4-piperidino-butanol hydrochloride.

SR 43 245 A

1) 2-(1-naphtyl)-4-piperidino-butyronitrile.

20

8.2 g of sodium amide are added in small quantities on a solution of 33.4 g of 1-naphtyl acetonitrile in 450 ml of anhydrous ether. The mixture is heated for 2 hours to reflux, then 29.5 g of 2-piperidino-1-chloroethane are added, a heating to reflux is repeated for 5 hours. The mixture is then cooled, poured in water, and the organic phase is extracted 3 times with 600 ml of hydrochloric acid at 10 %. The aqueous phase is washed with ether and neutralized with soda at 30 %. The decanting oil is extracted, washed with sodium chloride-saturated water and dried over magnesium sulphate. After evaporation of the solvent, the resulting oil is distilled under reduced pressure (vane pump).

30

Weight : 41.5 g

B.P. = 172-176°C under 0.025 mmHg i.e. 0.033 mbar.

2) 2-ethyl-2-(1-naphtyl)-4-piperidino-butyronitrile

6.5 g of NaNH_2 are added in small quantities to

41.5 g of - 17 -

10 a solution of the previously obtained product with 300 ml anhydrous ether. The mixture is heated for 2 hours to reflux, and 17.44 g of ethyl bromide are added dropwise. After being heated for 5 hours under reflux, the mixture is poured on water and the organic phase is extracted with hydrochloric acid at 10 %. The aqueous phase is washed with ether, and neutralized with soda at 30 %. The decanting oil is extracted with ether, washed with sodium chloride-saturated water, dried on magnesium sulphate and dry-evaporated.

Weight : 44 g.

3) 2-ethyl-2-(1-naphtyl)-4-piperidino butanamide hydrochloride

20 To 44 g of the previously obtained product are added 120 ml of an equi-volume mixture of water, concentrated sulphuric acid and acetic acid. After 24 hours of heating to reflux, the mixture is poured over water and neutralized with soda at 30 %. The decanting oil is extracted with ether, washed with water, dried on magnesium sulphate and dry-evaporated. The residue is taken up with ether and hydrochloric acid is added dropwise. The solvent is cold-evaporated, and the product is dissolved in 200 ml of ethanol 100 %, precipitated with ether, filtered, washed with ether and dried in vacuo.

Weight : 40 g.

4) 2-ethyl-2-(1-naphtyl)-4-piperidino-butanoic acid

30 Gaseous hydrochloric acid is kept bubbling for one and a half hours on a solution of 20 g of the previously obtained product with 10 ml of acetic acid, the temperature being kept at below 10°C. Then 20 ml of isopentyl nitrite are added in one hour at 0°C. The mixture is heated for 7 hours at 100°C and then left to react for 2 days at ambient temperature. The reaction product is then dried evaporated and taken up with ether, which ether is there-after evaporated and the precipitate is dissolved in 100 ml



ethanol 100 ; the product precipitates in ether, it is dissolved in water, neutralized with soda, washed with ether and acidified with hydrochloric acid. The product is then dry-evaporated, taken up with water, and precipitates at pH 1.3. It is then filtered, washed with cold water and dried in vacuo with phosphorous anhydride.

Weight : 10 g

Yield : 66 %.

5) SR 43 245 A.

10

10 g of the previously obtained product added dropwise to 25 ml of vitride in 100 ml of toluene. The mixture is heated for 24 hours at 80°C, poured in water, and dried in magnesium sulphate. The resulting product is dried evaporated, taken up with ether and hydrochloric ether is added dropwise. The solvent is cold evaporated, the precipitate is dissolved in 20 ml of ethanol 100 and precipitated in ether ; it is then filtered, washed in ether and dried in vacuo.

Weight : 2.5 g

20

Yield : 25 %

B.P. : 162-165°C.

EXAMPLE 4

4-(4-benzylpiperidino)-2-(3,4-dichlorophenyl) butanol hydrochloride

SR 43 969 A.

1) 4-(4-benzylpiperidino)-2-(3,4-dichlorophenyl) butyronitrile

30

1.95 g of sodium amide are added in small quantities to an ether solution of 9.3 g of 3,4-dichlorophenylacetone nitrile. The mixture is heated for 2 hours to reflux, 11.8 g of 2-(4-benzylpiperidino)-1-chloro ethane are added and heating is repeated for another 5 hours to reflux. The resulting mixture is cooled and 200 ml of water are added, after what the organic phase is decanted, washed with water

and extracted with a 10 % solution of hydrochloric acid. The aqueous phase is then neutralized with soda, extracted with ether, washed with water, dried over magnesium sulfate and evaporated. 13 g of oily product are thus obtained.

Gross yield : 69 %.

2) 4-(4-benzylpiperidino)-2-(3,4-dichlorophenyl)
butanoate of methyl

10

13 g of the product obtained in the preceding stage are heated to reflux for 2 hours in 60 ml of a sulphuric acid/water/acetic acid solution (1/1/1 in volume). The mixture is cooled, poured over water and washed in ether. The aqueous phase is washed with soda at 30 %, and the oil which has formed is decanted and washed 3 times in ether. The oil is then acidified to pH 1 with hydrochloric acid at 35 % and dry-evaporated. The residue is taken up with methanol containing a few drops of sulphuric acid and the mixture is heated to reflux for four hours. It is then cooled, evaporated in vacuo, taken up with water, neutralized with sodium bicarbonate, extracted by ether, washed with water, dried on magnesium sulfate then in the rotary evaporator. 9g of the oily product are obtained.

Gross yield : 63 %.

3) SR 43 969 A.

30

9 g of the product obtained in the preceding stage are added to 6.45 g of Vitride ^(R) in solution in 50 ml of toluene. The mixture is stirred for 5 minutes at ambient temperature. Then it is poured over water, and the organic phase is decanted, washed with water, dried over magnesium sulfate and evaporated. The residue is taken up with ether and precipitated by addition of hydrochloric ether. The ether is evaporated, the residue is taken up with a minimum of ethanol 100 and ethyl ether is added until formation of a cloud and then crystallization. After recrystallization in an ether-ethanol mixture (1/1 ; v/v), 7 g of the target product are obtained.

Yield : 81.7 %

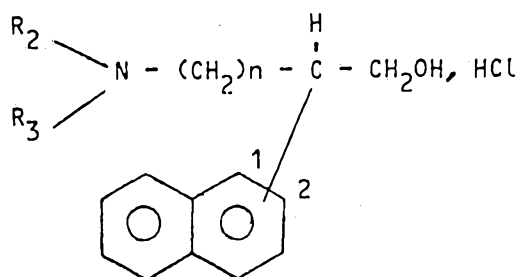
B.P. : 167.5°C.

The same methods as used hereinabove were used for preparing the products according to the invention which are described in Tables IV and V hereunder. They are characterized by their melting point (M.P.) after recrystallization in a solvent. The recrystallization solvents (solvent) are used in the pure state or in equi-volume mixture. The meaning of the abbreviations is as follows :

10

- methyl alcohol : MeOH
- ethyl alcohol : EtOH
- isopropyl alcohol : iPrOH
- ethyl ether : Et₂O
- isopropyl ether : (iPr)₂O
- dichloromethane : DCM.

TABLE IV



SR No.	n	N-R ₂ R ₃	M.P. °C	Solvent
42 643 A	2	dimethylamino	163	EtOH / (iPr) ₂ O
42 994 A	3	dimethylamino	120 - 125	iPrOH / Et ₂ O
43 063 A	2	pyrrolidino	127 - 132	iPrOH / Et ₂ O
43 077 A	2	piperidino	168 - 172	iPrOH / Et ₂ O
43 087 A	3	piperidino	152 - 155	EtOH
43 121 A	2	N(CH(CH ₃) ₂) ₂	160 - 165	EtOH / Et ₂ O
43 154 A*	2	piperidino	183 - 185	EtOH
43 155 A	2	hexamethyleneimino	169 - 175	EtOH
43 247 A	2	1,2,3,4-tetrahydro-2-isoquinol-yl	173 - 176	EtOH / Et ₂ O
43 270 A*	2	hexamethyleneimino	172 - 175	EtOH / Et ₂ O
43 290 A	3	4-methyl-piperidino	137 - 142	EtOH
43 292 A	2	benzyl, isopropylamino	205 - 209	MeOH / Et ₂ O
43 293 A	6	4-methyl-piperidino	152 - 154	MeOH / Et ₂ O
43 382 A	2	4-methyl-piperidino	200 - 202	EtOH / Et ₂ O
43 383 A	2	4-benzyl-piperidino	185 - 186	EtOH / Et ₂ O
43 727 A**	6	dimethylamino	RMN RMN	Et ₂ O
43 826 A**	9	diethylamino		
43 940 A	6	diethylamino	86 - 89	Et ₂ O
43 941 A	5	4-benzyl-piperidino	85	DCM / Et ₂ O
44 227 A	2	dicyclohexylamino	110 - 114	(iPr) ₂ O

* Compounds SR 43 154 and SR 43 270 A are substituted in 2 on naphthalene. All the other compounds in this Table are substituted in 1 on naphthalene.

§

** Compounds SR 43 727 A and SR 43 826 A are obtained in oil form and characterized by their nuclear magnetic resonance spectrum (NMR) :

SR 43 727 A (Spectrum recorded at 60 MHz) :

- 10 protons between 0.7 and 1.9 ppm ; massive ; $-(\text{CH}_2)_5-\text{CH}-\text{CH}_2\text{OH}$
- 8 protons between 2.3 and 3 ppm ; massive ; $-(\text{CH}_3)_2\text{N}-\text{CH}_2-$
- 3 protons between 3.4 and 3.8 ppm ; massive ; $-\text{CH}-\text{CH}_2-\text{OH}$
- 7 protons between 7.1 and 8.3 ppm ; massive ; aromatic H of naphthalene
- 1 proton at 10.4 ppm ; massive ; OH

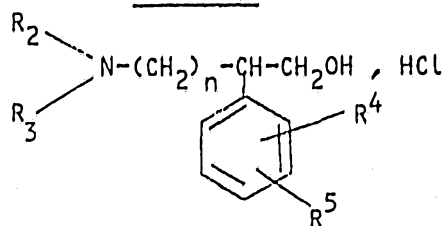
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SR 43 826 A (Spectrum of the product in base form, recorded at 250 MHz) :

- 14 protons between 1 and 1.35 ppm ; multiplets ;
 $(\text{CH}_2)_7 - \text{CH}_2 - \text{CH} - \text{CH}_2\text{OH}$
- 6 protons between 0.73 and 0.96 ppm ; triplets ;
 $(\text{CH}_3 - \text{CH}_2)_2\text{N}$
- 2 protons between 1.5 and 2 ppm ; multiplets ;
 $-\text{CH}_2 - \text{CH} - \text{CH}_2 - \text{OH}$
- 2 protons at 2.2 ppm ; triplets ;
 $\text{N} - \text{CH}_2 -$
- 4 protons between 2.3 and 2.4 ppm ; quadruplets ;
 $(\text{CH}_3 - \text{CH}_2)_2\text{N}$
- 3 protons between 3.4 and 3.7 ppm ; multiplets ;
 $\text{CH} - \text{CH}_2 - \text{OH}$
- 1 proton at 4.6 ppm ; singlets :
 OH
- 7 protons between 7.3 and 8.2 ppm ; massive ; aromatic H of naphthalene.

20

TABLE V



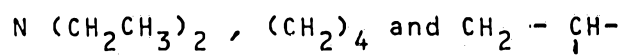
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SR No.	n	N R ₂ R ₃	R ₄ , R ₅	M.P. °C	Solvent
43 110 A	2	piperidino	H, H	154-158	iPrOH/Et ₂ O
43 111 A	3	piperidino	H, H	120-125	iPrOH/Et ₂ O
43 120 A	2	pyrrolidino	H, H	115-117	EtOH/Et ₂ O
43 408 A	2	piperidino	4 F, H	165-167	EtOH/Et ₂ O
43 409 A	2	piperidino	2 Cl, H	183-185	EtOH/Et ₂ O
43 703 A	2	hexamethylene-imino	2 Cl, 6 Cl	135-147	EtOH/Et ₂ O
43 705 A	2	4-benzyl-piperidino	H, H	170-172	EtOH/Et ₂ O
43 802 A	2	hexamethyleneimino	2 Cl, 4 Cl	162-165	iPrOH/Et ₂ O
43 803 A	2	hexamethyleneimino	3 Cl, 4 Cl	155	iPr OH
43 971 A	2	4-benzyl piperidino	3 Cl, 4 Cl	176-179	EtOH/Et ₂ O
44 027 A	2	"	2 Cl, 4 Cl	160-162	EtOH/Et ₂ O
44 028 A	2	"	2 Cl, 6 Cl	160-162	EtOH/Et ₂ O
44 029 A	2	"	4 C ₆ H ₅ , H	211-213	EtOH/Et ₂ O
44 226 A	2	"	2 CH ₃ , H	172-175	EtOH/Et ₂ O
44 245 A**	6	diethylamino	3 Cl, 4 Cl	RMN	
44 246 A	2	4-benzyl-piperidino	2 Cl, H	178-180	iPrOH

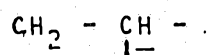
Compound SR 44 245 A obtained in oil form is characterized by its NMR spectrum recorded at 250 MHz.

SR 44 245 A

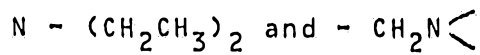
16 protons between 0.96 and 1.72 ppm ; massive ;



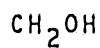
1 proton between 2.55 and 2.70 ppm ; massive ;



6 protons between 2.8 and 3.10 ppm ; massive ;



2 protons between 3.4 and 3.5 ppm ; massive ;



1 proton between 4.6 and 4.7 ppm ; triplets ;



1 proton between 7.12 and 7.19 ppm ; doublets ;

aromatic H

1 proton at 7.4 ppm ; singulets ;

aromatic H

1 proton between 7.45 and 7.50 ppm ; doublets ;

aromatic H

10

Different galenic formulations of the products according to the invention can be prepared depending on the target application.

EXAMPLE 5

Alcoholic antiseptic solution

SR 43 383 A	0.2 g
Alkyldimethylcarboxymethylamine	15 g
(in solution at 30 %)	
Disodic tetracemate	0.1 g
Propylene glycol	20 g
Sodium hydroxide s.q.f. pH 5.8	
Purified water s.q.f.	100 g

20

EXAMPLE 6

Foaming detergent liquid antiseptic preparation

SR 43 293 A	0.5 g
Sodium sulphonate paraffin	15 g
Sodium hydroxyde or	
lactic acid s.q.f. pH 5.2	
Purified water s.q.f.	100 g

30

EXAMPLE 7

Antiseptic alcoholic solution

SR 43 247 A	0.5 g
Alkyldimethylcarboxymethylamine	0.5 g
(solution at 30 %)	
Condensate of ethylene oxide and of propylene glycol L 62	1 g
Lactic acid or sodium hydroxide s.q.f. pH 6.5	
Ethyl alcohol at 70° s.q.f.	100 g

EXAMPLE 8

A product according to the invention can be used as preservative in a shampoo.

Potassium palmitate and amino acids	20 g
Sodium alkylsulphates	2 g
Coprah diethanolamide	5 g
Linalyle acetate	0.200 g
SR 43 157 A	0.100 g
Sodium hydroxide s.q.f. pH 7	
Purified water s.q.f.	100 g

EXAMPLE 9

A product according to the invention can be used as a preservative in an emulsion cream.

Vaseline oil	6 g
Mixture of cetostearyl alcohol and of oxyethylene cetostearyl alcohol	9 g
Anhydrous monosodic phosphate	0.300 g
Disodic tetracemate	0.010 g
Vaseline	15 g
SR 43 292 A	0.100 g
Phosphorous acid s.q.f. pH 4.5	
Purified water s.q.f.	100 g

EXAMPLE 10

The product according to the invention can be used as a preservative in a cream for cosmetological use.

Collagen	0.500 g
Carboxypolymethylene 934	0.400 g
Hydrogenated lanolin	4 g
Perhydrosqualene	20 g
Polyoxyethylene sorbitol monopalmitate	2 g
SR 43 293 A	0.150 g
Lactic acid or sodium hydroxide s.q.f. pH 6.5	
Purified water s.q.f.	100 g

EXAMPLE 11

Preservative in a cream for cosmetological use

Collagen	0.500 g
Carboxypolymethylene 934	0.400 g
Hydrogenated lanolin	4 g
Perhydrosqualene	20 g
Polyoxyethylene sorbitol monopalmitate	2 g
SR 43 940 A	0.150 g
Lactic acid or sodium hydroxide s.q.f. pH 6.5	
Purified water s.q.f.	100 g

EXAMPLE 12

Preservative in a sun-protection oil

Mineral oil 65/75	68 g
Castor oil	8 g
Sesame oil	20 g
Isopropyl alcohol	2 g
Eusolex 6300	1.5 g
Perfume	0.4 g
SR 43 292 A	0.100 g

EXAMPLE 13

Preservative in a sun-protection oil

Mineral oil 65/75	68	g
Castor oil	8	g
Sesame oil	20	g
Isopropyl alcohol	2	g
Eusolex 6300	1.5	g
Perfume	0.4	g
SR 44 029 A	0.100	g

10

EXAMPLE 14

Preservative for fruit juices or jams

Micronized SR 43 383 A	0.02 %
------------------------	--------

EXAMPLE 15

Disinfectants for inert surfaces

SR 43 157 A	2 g
Dodecyldimethylcarboxydimethylamine	20 g
Disodic tetracemate	2 g
Lactic acid s.q.f. pH 3.5	
Purified water s.q.f.	100 g

20

EXAMPLE 16

Disinfectants for inert surfaces

SR 44 027 A	2 g
Dodecyldimethylcarboxydimethylamine	20 g
Disodic tetracemate	2 g
Lactic acid s.q.f. pH 3.5	
Purified water s.q.f.	100 g

EXAMPLE 17

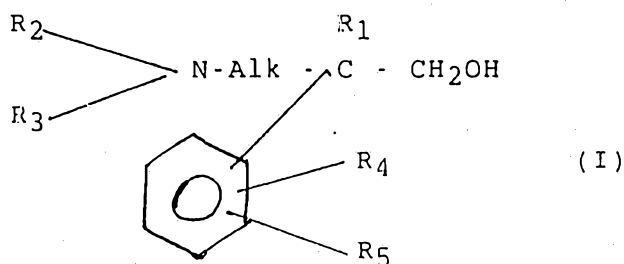
Protection of the viscosity-inducing agents used in improved recovery of hydrocarbons :

- Aqueous solution at 1000 ppm of synthetic polymer (polyacrylamide) or biopolymer (xanthane)
- SR 43 727 A 1000 ppm

Such a biocide concentration protects the aqueous solution of polymer or of biopolymer from biodegradation in the reservoir during the hydrocarbons recovery phase.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS;-

1. Aromatic derivatives of formula:



wherein:

- Alk is an alkylene group with 2 to 10 carbon atoms,
 - R₁ is hydrogen or an alkyl with 1 to 6 carbon atoms,
 - R₂ and R₃ are similar or different and represent a cycloalkyl with 3 to 6 carbon atoms or a straight or branched alkyl; with 1 to 6 carbon atoms, either substituted or non-substituted by a phenyl or methyl phenyl group, or R₂ and R₃ form, together with the nitrogen atom to which they are bonded, a mono-nitrogenous heterocycle containing no other heteroatom;
 - R₄ is hydrogen, halogen, methyl or phenyl,
 - R₅ is hydrogen, halogen or methyl,
 - or R₄ and R₅, together with the benzene ring to which they are bonded, constitute a 1-naphtyl or 2-naphtyl group,
- and salts with mineral or organic acids.

2. Aromatic derivatives ^{as claimed in claim 1} ~~of formula (I)~~ in which R₂ and R₃ form, together with the nitrogen atom to which they are bonded, a heterocycle selected from the group consisting of pyrrolidino, piperidino, azepino, hexamethylene-amino, 4-methyl-piperidino, 4-phenyl piperidino, 1,2,3,4-tetrahydro-2-isoquinolyl and 4-benzyl-piperidino.

3. Derivative as claimed in claim 1, wherein said derivative is 4-(4-benzyl piperidino)-2-(1-naphtyl) butanol hydrochloride.



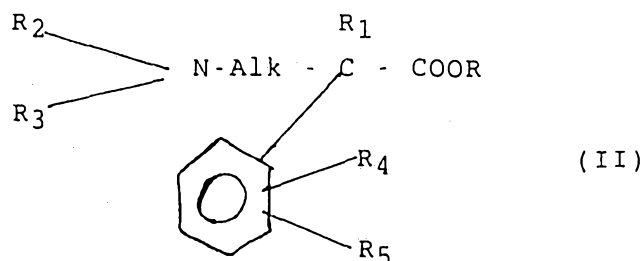
4. Derivative as claimed in claim 1, wherein said derivative is 8-(N,N-dimethylamino)-2-(1-naphthyl) octanol.

5. Derivative as claimed in claim 1, wherein said derivative is 8-diethylamino-2-(1-naphthyl) octanol hydrochloride.

6. Derivative as claimed in claim 1, wherein said derivative is 4-(4-benzyl-piperidino)-2-(2,4-dichlorophenyl)-butanol hydrochloride.

7. Derivative as claimed in claim 1, wherein said derivative is 4-(4-benzyl-piperidino)-2-(4-phenyl-phenyl) butanol hydrochloride.

8. Process for the preparation of an aromatic derivative as claimed in claim 1, consisting in reducing a compound of formula:



in which Alk, R₁, R₂, R₃, R₄, R₅ are as defined in claim 1 and R is hydrogen or an alkyl group, with a metal hydride or by electrolysis, the resulting product being then optionally converted into one of its salts with mineral or organic acids.

9. Process as claimed in claim 8, wherein the reducing agent is sodium bis(2-methoxyethoxy)aluminium hydride.

10. Pharmaceutical composition for external use, having an antimicrobial and disinfectant activity, wherein said composition contains an effective quantity of an aromatic derivative as claimed in claim 1 in association with a pharmaceutically acceptable carrier.

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11. A method of preserving a composition selected from the group consisting of pharmaceutical, cosmetic and agricultural feedstuffs, comprising including said composition or aromatic derivative as claimed in claim 1.
12. Cosmetic products wherein said products contain as preservatives an aromatic derivative as claimed in claim 1.
13. Disinfectant compositions for inert surfaces, wherein said compositions contain an effective quantity of an aromatic derivative as claimed in claim 1 and an acceptable carrier.
14. Biocidal compositions for use in the improved recovery of hydrocarbons, wherein said compositions contain an effective quantity of an aromatic derivative as claimed in claim 1 and biocidally acceptable carrier.

DATED this 21st day of December 1989

SANOFI

Patent Attorneys for the
Applicant:

F.B. RICE & CO.

