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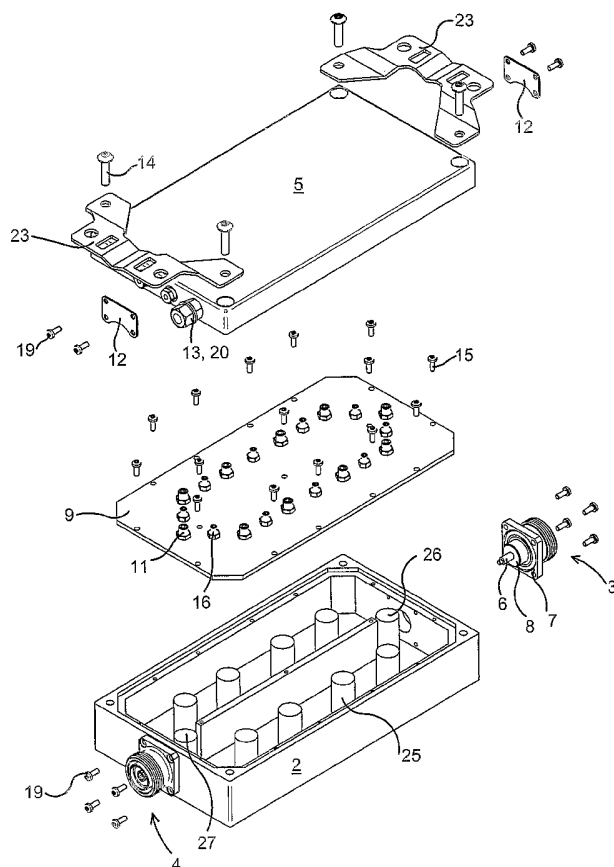
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(54) Title: MICROWAVE TRANSMISSION UNIT INCLUDING LIGHTNING PROTECTION



(57) Abstract: Microwave transmission unit, especially a microwave filter (1), and including a cabinet (2) with a first coaxial connector (3) and a second coaxial connector (4), where both coaxial connectors include an inner conductor (6) and an outer conductor (7), said cabinet (2) being made of a non-conducting material, such as plastics, and coated with a metal layer. The microwave transmission unit (1) includes a lightning conductor (5) which is dimensioned so as to conduct lightning current without being damaged to any serious extent, and which is electrically connected to the outer conductor (7) of the first coaxial connector (3) and to the outer conductor (7) of the second coaxial connector (4).

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Title: Microwave transmission unit including lightning protectionTechnical Field

- 5 The invention relates to a microwave transmission unit, especially a microwave filter, and including a cabinet with a first coaxial connector and a second coaxial connector, where both coaxial connectors include an inner conductor and an outer conductor, said cabinet being made of a non-conducting material, such as plastics, and coated with a metal layer.

10

Background Art

- 15 Microwave filters are often in form of so-called cavity resonators where the resonances in a hollow cabinet are utilized for filtering specific frequencies. The cavity of the cabinet can be shaped in many ways. An input coaxial conductor conducts alternating currents with differing frequencies to a cabinet. Columnar resonators are provided in the cabinet, said resonators being of a length typically corresponding to one fourth of the wavelength of the frequency at which the filter is to operate.

- 20 The inner conductor of the input coaxial connector is connected to an input resonator, and the inner conductor of the output coaxial connector is connected to an output resonator. A plurality of columnar resonators is arranged in the filter cavity between the input resonator and the output resonator, and at a first end these columnar resonators are secured to the bottom of the cabinet. Together with a so-called trimming
- 25 screw, each columnar resonator defines a capacitor at its free ends. A turning of the trimming screw renders it possible to adjust the capacitance and consequently the properties of the filter. When all the resonators are secured to the same surface, such as the bottom of the cabinet, the filters are called combline filters, and when all the resonators are alternately secured to two opposing surfaces, said filters are called in-
- 30 terdigital filters. The outer conductor of both the input coaxial connector and the output coaxial connector is connected to the metal cabinet.

A filter of the above type can be in form of a passive filter without an electric amplification, or it can be in form of an active filter where one of the resonators is connected to the input of an electric amplification circuit amplifying the signal, and where the output of the amplification circuit is connected to a subsequent resonator.

5

The patent literature reveals many examples of such microwave filters. US 4.091.344 (Wavecom Industries) discloses a microwave filter of the combline type, and US 3.818.389 (Bell Telephone Laboratories) discloses a microwave filter of the interdigital type.

10

Modern microwave filters are often manufactured with a cabinet and resonators of solid metal, and they are optionally formed integral by being milled out of a metal block. The microwave filter can be mounted outdoors on a building or an aerial mast for instance for mobile telephony, and accordingly said microwave filter is subjected to wind and weather and other environmental strains. Accordingly, it is of vital importance that the structure is strong. Strokes of lightning are particularly problematic because it must be possible to divert or conduct very strong lightning currents away from vulnerable components. The microwave filters on aerial masts are often mounted close to the aerial, a coaxial cable connecting the aerial to the coaxial input of the microwave filter. The filter only allows frequencies within a specific frequency band to pass, optionally in an amplified form, to the output coaxial connector while the remaining frequencies are filtered off. In connection with strokes of lightning, the lightning current runs preferably on the outer side of the outer conductor of the coaxial cables. As the outer conductors of the coaxial connectors are directly connected to the metal cabinet of the filter, the lightning current can easily run from the outer conductor of the input coaxial connector, through the outer conductor of the output coaxial connector and further to the ground or vice versa without causing major damage to the components of the microwave filter. The metal cabinet presents often a material thickness of 1 to 10 mm.

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30

In order to reduce the price and the weight of the microwave filters of this type, said

filters can be made of plastics, such as by way of moulding, where the plastic surface is subsequently coated with a metal capable of conducting the electric signals to be subjected to a filtering. The coating process can be in form of activation by means of palladium, autocatalytic deposition of nickel or copper followed by an electrolytic
5 deposition of for instance silver. Such a metal coating is in practice often of a thickness of 5 to 200 μm , which suffices completely for conducting aerial signals of an average effect of up to a few hundred watts. However, a strong lightning current can cause a damaging heating of the metal coating due to the relatively high ohmic resistance and low heat capacity of said metal coating.

10

US 5.502.715 (Penny) discloses a microwave filter which can be made of metallised plastics. According to this publication the risk of potential damages caused by strokes of lightning can be reduced by grounding the ports of the filter. The microwave filter of this publication is in form of a duplex filter including a first coaxial
15 connector and a second coaxial connector, where both coaxial connectors are used as input and output connectors, respectively.

Description of the Invention

20 The object of the invention is to improve the lightning protection of a microwave transmission unit of the above type.

The object is according to the invention obtained by the microwave transmission unit including a lightning conductor which is dimensioned so as to conduct lightning current without being damaged to any serious extent, and which is electrically connected to the outer conductor of the first coaxial connector and to the outer conductor of the second coaxial connector. As a result, a lightning current running in an
25 outer conductor of a coaxial connector connected to the first coaxial connector can be efficiently conducted to the outer conductor of a coaxial connector connected to the second coaxial connector or vice versa without causing damaging heatings of the
30 relatively thin metal layer of the cabinet.

According to an embodiment of the microwave transmission unit according to the invention, the lightning conductor may include a metal body of a cross-sectional area of at least 10 to 200 mm². Such a metal body presents an electric resistance being suitably low for ensuring that far the major portion of the lightning current runs
5 through said metal body and not through the metal coating of the cabinet.

According to another embodiment of the microwave transmission unit according to the invention, the first coaxial connector and the second coaxial connector of the microwave transmission unit may be arranged at their respective ends of the cabinet,
10 where a cover for closing said cabinet includes the lightning conductor.

According to an advantageous embodiment of the microwave transmission unit according to the invention, the cover is made of metal, such as aluminium, with the result that the cover can per se form the lightning conductor.

15

The thickness of the cover can for instance be 3 mm or more.

According to an alternative embodiment of the microwave transmission unit according to the invention, the cover may be made of a non-conducting material, such as
20 plastics, whereby the lightning conductor is in form of a metal body embedded in the non-conducting material.

According to a preferred embodiment of the microwave transmission unit according to the invention, the lightning conductor may be electrically connected to the outer
25 conductor of the first coaxial connector and to the outer conductor of the second coaxial connector by means of fittings which are screwed into the lightning conductor and flanges on the coaxial connectors by means of screws. The resulting embodiment is particularly simple.

30 According to an embodiment of the microwave transmission unit according to the invention, the first coaxial connector and the second coaxial connector may be ar-

ranged at the same end of the cabinet and fastened to a common plate-shaped metal fitting forming the lightning conductor. The resulting embodiment is particularly simple.

- 5 According to an alternative embodiment of the microwave transmission unit according to the invention, the lightning conductor may be in form of a mounting member for mounting the microwave filter on a structural part.

The lightning conductor presents preferably an electric resistance of max. 1 m Ω .

10

The total electric resistance between the outer conductors of the coaxial connectors through the lightning conductor is preferably max. 0.1 Ω , most advantageously max. 0.01 Ω .

- 15 The metal coating of the cabinet can be 5 to 200 μm thick.

According to an embodiment of the microwave transmission unit according to the invention, said microwave transmission unit may be in form of a microwave filter of the cavity resonator type including columnar resonators formed integral with the
20 cabinet.

- According to yet another embodiment of the microwave transmission unit according to the invention, the microwave filter may include a trimming plate of solid metal with threaded holes for trimming screws, where the ends of said trimming screws together with the resonators define capacitances, and where the trimming plate forms
25 the lightning conductor. The resulting embodiment is particularly simple.

Brief Description of the Drawings

- 30 The invention is explained in greater detail below with reference to preferred embodiments illustrated in the drawing, in which

Fig. 1 is a perspective view of a microwave filter according to the invention in the assembled state,

5 Fig. 2 is an extended perspective view of the microwave filter of Fig. 1,

Fig. 3 is a sectional view of a second embodiment of a microwave filter according to the invention, and

10 Fig. 4 is an extended, sectional, perspective view of the microwave filter of Fig. 3.

Best Modes for Carrying Out the Invention

Fig. 1 illustrates a first embodiment of microwave filter 1 according to the invention.

15 The microwave filter 1 includes a cabinet 2, a cover 5, an almost invisible input coaxial connector 3 and an output coaxial connector 4. Here the cover 5 is made of solid metal and forms per se a lightning conductor. A fitting 12 of metal plate is screwed by means of screws 19 into both the cover 5 and a flange 28 on the output coaxial connector 4, said flange continuing directly into the outer conductor of the

20 output coaxial connector 4. Correspondingly, the input coaxial connector 3 is connected to the cover 5 by means of a fitting 12 at the invisible end. An earth screw 13 with nuts 20 screwed thereon is mounted in the cover 5 and can be used for connecting said cover to an aerial mast or the like by means of a cable. A mounting member 23 is screwed into the cover 5 and used for mounting the microwave filter on an ae-

25 rial mast or the like.

Fig. 2 is an extended perspective view of the microwave filter of Fig. 1. The cabinet 2 includes a cavity, cf. at the bottom of Fig. 2, and a plurality of columnar resonators 25, 26, 27 protrude into said cavity from the bottom of the cabinet 2. The inner con-

30 ductor 6 of the input coaxial connector 3 is electrically connected to an input resonator 26, and the inner conductor 6 of the output coaxial connector 4 is connected to an

output resonator 27. Both the input coaxial connector 3 and the output coaxial connector 4 include a dielectric 8 between the inner conductor 6 and the outer conductor 7. A so-called trimming cover 9 is inserted between the cover 5 of the microwave filter and the cavity of the cabinet 2, said trimming cover 9 including a plurality of threaded holes with so-called trimming screws 11 screwed therein. These trimming screws 11 are placed directly opposite the resonators 25, 26, 27 in such a manner that a capacitance is defined in the space between the free end of each trimming screw and the upper end of each resonator 25, 26, 27. An adjustment of the trimming screws 11 renders it possible to adjust the individual capacitances with the result that the properties of the filter can be adjusted. The trimming cover 9 can be made of metal or a metal-coated non-conducting material in order to establish an electric connection between the individual trimming screws 11 and the cabinet 2. The trimming cover 9 is secured to the cabinet 2 by means of trimming cover screws 15.

So-called coupling screws 16 are also screwed into the trimming cover 9. Unlike the trimming screws 11, these coupling screws 16 are not positioned directly above the resonators 25, 26, 27, but in the spaces therebetween, and these coupling screws 16 are used for altering the "coupling" between two resonators. When the coupling screw 16 is positioned far down in the space between the resonators, said resonators 25, 26, 27 do not "see" one another corresponding to a "weak coupling". A trimming of the filter involves an adjustment of both the trimming screws 11 and the coupling screws 16, and such a trimming is often carried out manually.

In the illustrated embodiment, the cover 5 used for closing the cabinet 2 is made of solid metal, such as aluminium, and as mentioned above the cover 5 is connected to the input coaxial connector 3 and the output coaxial connector, respectively, by means of a fitting 12. As a result, the cover operates as a lightning conductor with a particularly low ohmic resistance and inductance with the effect that lightning current running in the outer conductor of a coaxial cable connected to the input coaxial connector 3 can run through the fitting 12 to the cover 5, through the fitting 12 to the outer conductor 4 of the output coaxial connector and then further through the outer

conductor of a coaxial cable connected to the output coaxial connector 4 or vice versa. Thus the metal coating on the inner sides of the cabinet 2 and on the resonators 25, 26, 27 and optionally the outer side of said cabinet 2 as well as the trimming cover 11 are not subjected to a strong lightning current which can otherwise damage said coatings.

In the illustrated embodiment, the cover 5 is made of solid metal. A strong bar of metal can optionally be embedded in a cover 5 of for instance plastics. The cover is secured to the walls of the cabinet 2 by means of cover screws 14.

According to an alternative embodiment, the trimming cover 9 can be used as lightning conductor, said trimming cover optionally being made of metal plate and be connected to the outer conductor of the input coaxial connector 3 and the outer conductor of the output coaxial connector 4 by means of suitable fittings.

The cover 5 on the microwave filter shown in Figs. 1 and 2 presents a height so as to allow inclusion of electronics for instance for amplifying the signal filtered in the filter cavity.

Mounting members 23 are secured to the cover 5 for securing the microwave filter to the wall of a building or to an aerial mast.

As mentioned above, the lightning conductor can be formed by the cover 5 provided said cover is made of solid metal, or by a bar embedded in said cover. According to a further embodiment, a mounting member for securing the microwave filter to a wall or to an aerial mast can extend in the entire length of the filter and be connected to the coaxial connectors 3, 4 by means of suitable fittings so as thereby to form the lightning conductor.

Figs. 3 and 4 illustrate another embodiment of a microwave filter according to the invention. This microwave filter is a so-called passive filter, which does not include

an electric amplification circuit or the like. Thus the cover 5 is not as high as the cover of the embodiment shown in Figs. 1 and 2, and as shown here this cover 5 can be in form of a solid metal plate. An active filter may be provided with the cover shown in Figs. 3 and 4, and the included electronics can be arranged at another location inside the cabinet.

The fitting 21 connecting the flanges 28 of the coaxial connectors to the cover 5 is angular and include two webs 18, 24 arranged perpendicular to one another. One web 18 is screwed onto the flange 28, and the second web 24 extends into a notch 22 in the cabinet 2 and is screwed onto the bottom side of the cover 5 by means of screws 10. This embodiment is advantageous by the cover 5 including an edge being too narrow for allowing screws to be screwed therein.

As illustrated in Fig. 4, an earth screw 13 with an external thread is secured to the cover 5. An earth cable can be secured by means of nuts 20 so as to obtain an additional lightning protection.

In both illustrated embodiments, the microwave filters are in form of so-called duplex filters. Thus both coaxial connectors can be used as both input and output.

The invention is not limited to microwave filters, but deal also with other types of microwave transmission units. The unit can for instance be a supply unit, i.e. also called a "current injection unit", where the coaxial cable is utilized for supplying a supply current in addition to being utilized for transmitting microwaves. Thus the inner conductor can inside the unit be connected to a current source, an inserted capacitor ensuring that the current from the current source runs out of the unit in the correct direction. The invention may also deal with a so-called "coupler", where a minor portion of the microwaves are filtered off so as to be further processed or measured, and where the remaining microwaves leave the unit without having been subjected to a processing.

The cover of both embodiments can be dismounted and mounted again without involving a loosening of the coaxial connectors, which is particularly advantageous because the cover can be dismounted without risking affecting the signal path of the microwaves.

5

The fittings 12, 21 connecting the outer conductors of the coaxial connectors to the lightning conductor, as well as the lightning conductor per se do not form part of the signal path of the microwaves through the microwave filter, and accordingly they do not affect the signal-processing properties thereof.

10

The fittings 12, 21 and the screws 19 for mounting said fittings are preferably made of copper or another metal or metal alloy possessing a good electric conductivity.

The contact resistance at the transition from the coaxial connector to the fitting and from said fitting to the lightning conductor must, of course, be as weak as possible.

15

In the illustrated embodiments, the total inductance of the lightning protection path, viz. of the path of the lightning current through the fittings 12, 21, the screws 19 and the cover 15, 16 is in the range of 0.5 to 2 nH.

20

The cover of both embodiments is preferably made of a 3 mm thick aluminium plate. The fittings 12, 21 are made of copper and are approximately 30 mm wide corresponding to the width of the flanges 28 on the coaxial connectors 3, 4, and they are approximately 0.5 to 2 mm thick.

25

It is assumed that a lightning current of 100 kA caused by a stroke of lightning in an aerial mast propagates in such a manner that 50 kA runs through the mast to the ground and the remaining 50 kA runs through the aerial cable to the microwave transmission unit, and therefore said microwave transmission unit must be able to tolerate such a current. Tests have shown that the illustrated embodiments can tolerate a current pulse of 50 kA without the unit being damaged.

30

As the lightning conductor and the fittings are integrated parts of the unit, no post-mounting or particular mounting of lightning protection is required. Such a post-mounting or particular mounting of lightning protection can otherwise be rather
5 time-consuming and difficult when the unit is to be mounted for instance on a mast. The earth screw described previously is electrically connected to the lightning conductor so as to provide an additional lightning protection. When the unit is mounted on a mast, a cable can connect said mast to the earth screw so as to provide a well-defined current path for possible lightning currents not running in the coaxial cable.

10

The illustrated embodiments include input coaxial connectors and output coaxial connectors at their respective ends, but the invention relates also to a microwave transmission unit where the input coaxial connector and the output coaxial connector are arranged at the same end. By the latter embodiment, the two coaxial connectors
15 can be screwed into the end of the cabinet through a common mounting plate, which accordingly is connected to the outer conductors of the coaxial connectors and thereby form the lightning conductor.

Reference numerals:

	1	microwave filter
	2	cabinet
5	3	input coaxial connector
	4	output coaxial connector
	5	cover
	6	inner conductor
	7	outer conductor
10	8	dielectric
	9	trimming cover
	10	screw
	11	trimming screw
	12	plate-shaped fitting
15	13	earth screw
	14	cover screw
	15	trimming cover screw
	16	coupling screw
	18	fitting web
20	19	screw
	20	nut
	21	angular fitting
	22	notch
	23	mounting member
25	24	fitting web
	25	columnar resonator
	26	input resonator
	27	output resonator
	28	flange on coaxial connector

Claims

1. Microwave transmission unit, such as a microwave filter (1), and including a cabinet (2) with a first coaxial connector (3) and a second coaxial connector (4),
5 where both coaxial connectors include an inner conductor (6) and an outer conductor (7), said cabinet (2) being made of a non-conducting material, such as plastics, and coated with a metal layer, **characterised in** that the microwave transmission unit (1) includes a lightning conductor (5) which is dimensioned so as to conduct lightning current without being damaged to any serious extent, and which is electrically con-
10 nected to the outer conductor of the first coaxial connector (3) and to the outer conductor (7) of the second coaxial connector(4).
2. Microwave transmission unit (1) according to claim 1, **characterised in** that the lightning conductor (5) includes a metal body of a cross-sectional area of minimum
15 10 to 200 mm².
3. Microwave transmission unit (1) according to claim 1 or 2, **characterised in** that the first coaxial connector (3) and the second coaxial connector (4) are arranged at their respective ends of the cabinet (2), and that the microwave filter (1) includes a
20 cover (5) for closing the cabinet (2), said cover including the lightning conductor.
4. Microwave transmission unit (1) according to claim 3, **characterised in** that the cover (5) is made of solid metal, preferably aluminium.
- 25 5. Microwave transmission unit (1) according to claim 3, **characterised in** that the cover (5) is made of a non-conducting material, such as plastics, and that the lightning conductor is formed as a metal body embedded in the non-conducting material.
6. Microwave transmission unit according to one of the preceding claims, **charac-**
30 **terised in** that the lightning conductor (5) is electrically connected to the outer conductor (7) of the first coaxial connector (3) and to the outer conductor (7) of the sec-

ond coaxial connector (4) through fittings (12, 21), which are screwed into said lightning conductor (5) and a flange (28) on the coaxial connectors (3, 4) by means of screws (19).

- 5 7. Microwave transmission unit (1) according to one of the preceding claims, **characterised in** that the first coaxial connector (3) and the second coaxial connector (4) are arranged at the same end of the cabinet (2) and are fastened to a common plate-shaped metal fitting forming the lightning conductor.
- 10 8. Microwave transmission unit (1) according to claim 1 or 2, **characterised in** that the lightning conductor is formed by a mounting member (23) for mounting of the microwave transmission unit on a structural part.
9. Microwave transmission unit (1) according to one of the preceding claims, **characterised in** that the electric resistance of the lightning conductor (5) is max. 1 m Ω .
- 15 10. Microwave transmission unit according to one of the preceding claims, **characterised in** that the total electric resistance between the outer conductors of the coaxial connectors (3, 4) through the lightning conductor (5) is max. 0.1 Ω , most advantageously max. 0.01 Ω .
- 20 11. Microwave transmission unit (1) according to one of the preceding claims, **characterised in** that the metal coating of the cabinet (2) is 5 to 200 μm thick.
- 25 12. Microwave transmission unit according to one of the preceding claims in form of a microwave filter (1) of the cavity resonator type including columnar resonators (25, 26, 27) formed integral with the cabinet (2).
13. Microwave filter (1) according to claim 12, **characterised in** that it includes a
- 30 trimming plate (11) of solid metal with threaded holes for trimming screws (11), the free ends of which form capacitances together with the resonators (25, 26, 27), and

where the trimming plate (9) forms the lightning conductor.

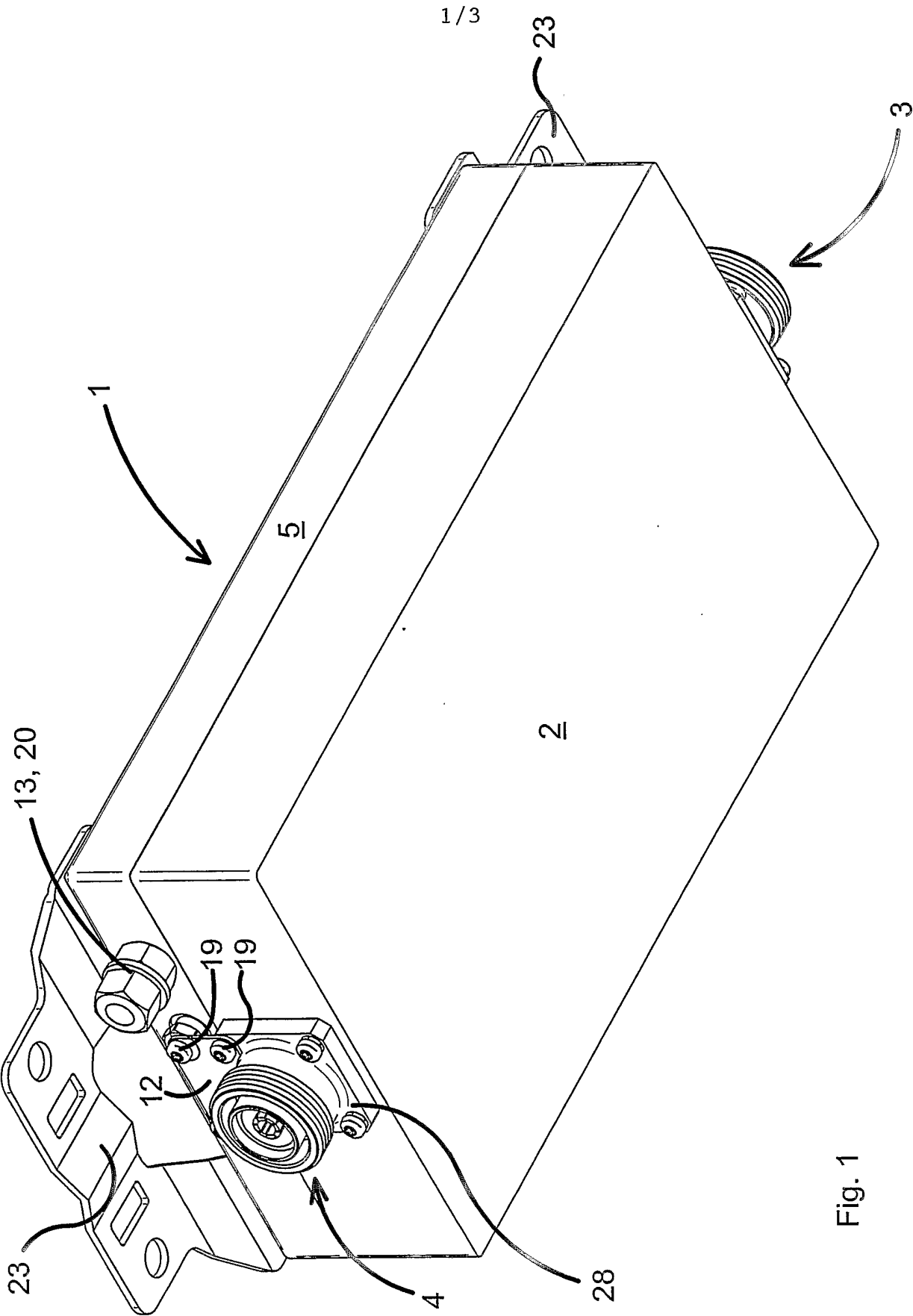


Fig. 1

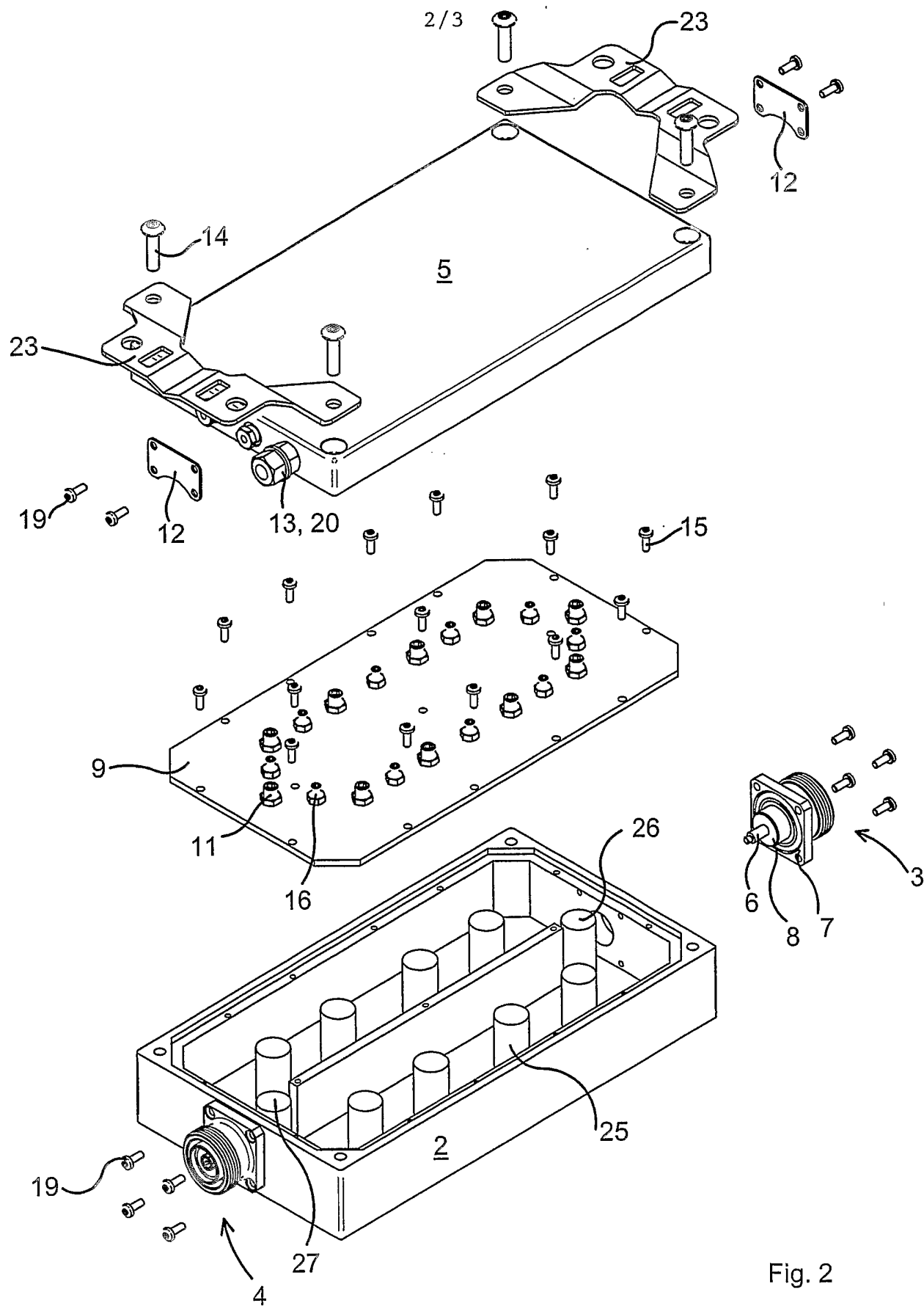
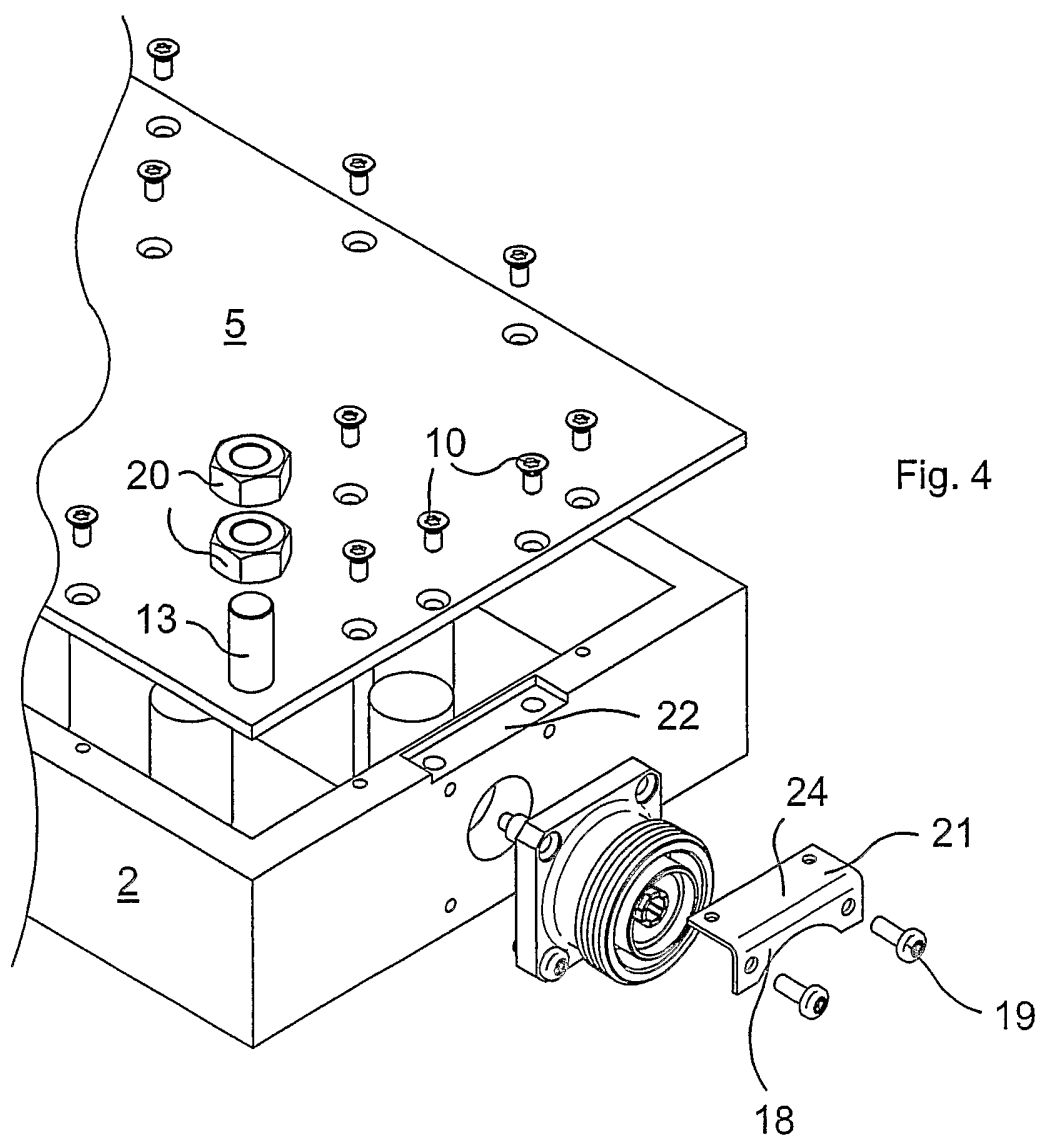
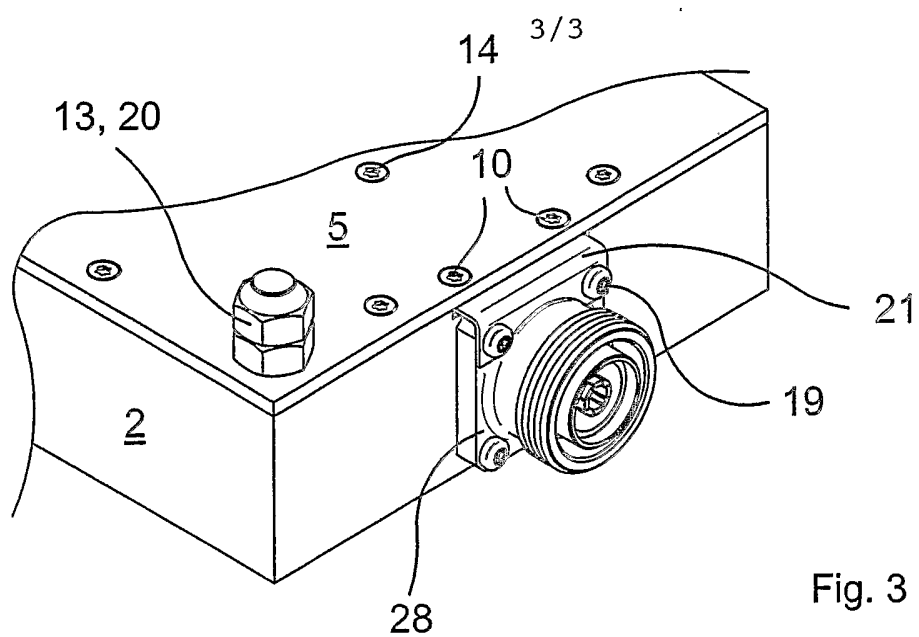


Fig. 2



INTERNATIONAL SEARCH REPORT

International Application No

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A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 H01Q1/50 H01P1/30

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 H01P H01Q H01L H05K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, INSPEC

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 508 873 A (KNAPP WALTER ET AL) 16 April 1996 (1996-04-16) column 1, line 11 - line 13 column 3, line 16 - line 35; figure 1 column 3, line 56 - line 67 column 4, line 26 - line 41	1-12
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A	US 4 887 180 A (CLIMENT JEAN-PIERRE ET AL) 12 December 1989 (1989-12-12) column 3, line 54 - line 60; figure 1 column 4, line 6 - line 13	1
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

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Date of the actual completion of the international search

11 August 2004

Date of mailing of the international search report

19/08/2004

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/DK2004/000296

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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Information on patent family members

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