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(71) Applicant (for all designated States except US): **REES
OPERATIONS PTY LTD** [AU/AU]; 20 Fitzroy Avenue,
Camden Park, S.A. 5038 (AU).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **WINN, Arthur,
Raymond** [AU/AU]; 8/19 Caroline Court, Golden Grove,
S.A. 5125 (AU). **KELLY, Trevor, Dean** [AU/AU]; 85
Lander Road, Shiedow Park, S.A. 5158 (AU).

(74) Agent: **MADDERNS**; Level 1, 64 Hindmarsh Square,
Adelaide, S.A. 5000 (AU).

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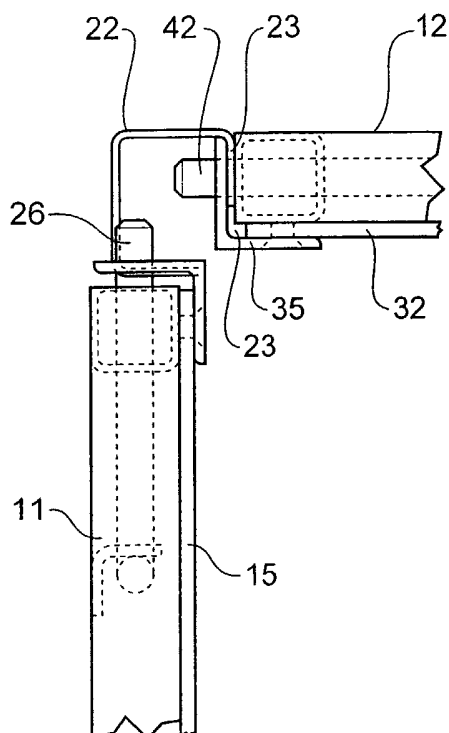
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(54) Title: PANEL/GATE INTERCONNECTION MEANS FOR A COLLAPSIBLE MATERIALS HANDLING CONTAINER



(57) Abstract: The invention provides improved collapsible storage container (10) which has a first pair of folding side gates (11) and a second pair of folding end gates (12), with each gate (11, 12) being pivotally mounted with respect to a pallet base. Each gate (11) has detachably mounted along opposite vertical margins thereof approximately c-shaped posts (22) each of which has a locking flange (23). Each gate (12) has angle members (35) attached to and extending along opposite vertical frame members (30, 31) and forming therewith a flange receiving slot (40) for slidably locating a respective locking flange (23). The gates (11, 12) when in their erect positions interlock with one another along their adjacent vertical margins which enhances the stiffness and rigidity of the container (10).

PANEL/GATE INTERCONNECTION MEANS FOR A COLLAPSIBLE MATERIALS HANDLING CONTAINER

This invention relates to an improved collapsible container for materials handling purposes of the kind which includes a generally rectangular base, and four pivotally mounted gates or panels which, can be pivoted between erect in-use positions, wherein they extend vertically upwards from respective side edge portions of the base of the container, and collapsed positions wherein they overlie one another on top of the base.

Collapsible containers having side and end panels/gates which are pivotally attached to the container base for folding movement between upright erected positions and collapsed positions wherein they lie in a flat condition on top of the base, are well known in the materials handling industry. Many different types of pivotal connections between the panels/gates and the base have been utilised, including both permanent attachments therebetween, as well as detachable connections which allow the panels/gates to be physically separated from the base if required. When the panels/gates are erect, generally the opposite vertical perimeter frame members on one panel respectively abut against inner faces of adjacent panels, with adjacent panels being interlocked by means of manually releasable locking or latching mechanisms which are normally located at the top corners of the panels and which, when in their locking conditions, securely lock the adjacent panels together in their upright positions.

The materials handling industry is extremely competitive and one of the prime design factors for manufacturers of collapsible containers is the fabrication costs and the need to reduce the cost of manufacture wherever possible. One of the drawbacks of current container designs is their inflexibility and in particular the inability to be able to readily interchange one gate for another type of gate or replace an existing

infill panel with a different one, eg a solid one-piece infill panel for a metal mesh infill panel.

It would be advantageous, from the point of view of cost of manufacture, for the side and end gates to have a modular construction so that a manufacturer's inventory of components for collapsible containers having different configurations, can be reduced.

It is an object of the present invention to provide improvements to a collapsible container for the storage of goods/materials wherein the gates of the container are of modular design and can be interchanged in whole or in part, with other gates.

It is another object of the present invention to provide gates for a collapsible materials handling container which are constructed in a manner which allows their infill panel to be readily changed for another infill panel.

It is a still further object of the present invention to provide an improved collapsible container having gates which, when erect, interlock with one another and provide enhanced stiffness and rigidity to the container.

SUMMARY OF THE INVENTION

According to a first aspect of the invention therefore, there is provided a collapsible storage container comprising a base, two pairs of opposite side and end gates each pivotally mounted with respect to the base for folding movement between an erect in-use position and a collapsed position on top of the base, each said gate having a rectangular or square infill panel having an inner face and an outer face, an outer perimeter frame secured to the outer face of the infill panel, characterised by:

first elongate perimeter frame attachment members attached to and extending along opposite vertical margins of each of the side gates and each having a laterally

inwards directed locking flange which lies in a plane parallel to the plane of the inner face of its associated said infill panel and spaced inwardly therefrom,

second elongate perimeter frame attachment members attached to and extending along opposite vertical margins of each of the end gates and defining therewith an outwardly opening locking flange receiving slot, said first and second frame attachment members being interlockable such that, when the container is in an erect in-use condition, said locking flanges locate in respective said flange receiving slots, and

locking means arranged to releasably lock the first and second frame attachment members against relative movement when interlocked and to thereby lock adjacent side and end gates together in their erect in-use position.

Preferably, each said second frame attachment member is an angle frame member having one flange contiguous with the inner face of its associated said infill panel, and its other flange projecting outwardly and lying parallel with the vertical end face of the gate or panel and spaced therefrom so as to form a respective said flange receiving slot extending the entire length of the vertical edge of the gate.

Preferably, each said first frame attachment member is an approximate C-section post which terminates at one end in a laterally inwards directed planar locking flange which lies parallel to the plane of the inner face of its associated said panel and spaced inwardly therefrom, the free edge of the locking flange being spaced laterally outwards from the vertical margin of the outer frame, and at its other end in an inwardly directed attachment flange which is attachable to the vertical margin of the outer frame.

Desirably, the C-section posts extend along both vertical side margins of the outer frame and are detachably secured thereto.

Preferably the C-section posts are detachably secured by means of spring loaded latch bolts which slide between an extended locking position wherein each bolt passes through an aperture formed in the attachment flange of the post, and a retracted unlocked position wherein the bolt is disengaged from the aperture, whereupon the C-section post can be detached from its gate.

Desirably, in order to securely interlock adjacent panels together when in their erect in-use positions, there is provided a spring loaded slidable latching bolt mounted adjacent each of the upper corner regions of the end gates and which is arranged to pass through aligned holes or openings formed in the locking flange of the C-section post and the outwardly projecting flange of the angle frame member.

According to another aspect of this invention, there is provided an improved collapsible storage container of the type comprising a base, two pairs of opposite side and end gates each pivotally mounted with respect to the base for folding movement between an erect in-use position and a collapsed position on top of the base, characterised in that adjacent vertical margins of adjacent said gates when in their erect in-use positions, have flange formations which interlock with one another, said interlocking flange formations being locked against relative movement by means of a sliding locking bolt mounted on one of said gates and which passes through aligned holes formed in said flange formations.

According to yet another aspect of the present invention, there is provided an improved gate assembly for a collapsible container including:

- a replaceable central infill panel which is either square or rectangular,
- outer frame members extending around the perimeter of the infill panel on the outer face thereof, and

- a pair of angle section frame members located on the inner corners of said infill panel and each having one of its flanges abutting the inner face of the infill panel and its other flange extending along a vertical edge of the gate, said infill panel

being clampingly secured between said angle frame members and the outer frame members by means of screws or other suitable removable fasteners.

With this arrangement, if the infill panel needs to be changed with another infill panel of a different type, eg a mesh panel instead of a solid plastics panel, this can be done quite readily without the need to fabricate an entirely new gate assembly.

The invention will now be described by way of example with reference to the accompanying drawings in which:

Fig 1 is a perspective view of an erect container (without lid) made in accordance with this invention;

Fig 2 is a fragmentary plan view of a pair of adjacent gates of the collapsible storage container shown in Fig 1, when in their interlocked erect in-use positions;

Fig 3 is a fragmentary side elevational view of the erect panels shown in Fig 2;

Fig 4 is a fragmentary perspective view of one of the panels shown in Fig 2;

Fig 5 is another fragmentary perspective view of the panel shown in Fig 4;

Fig 6 is a fragmentary plan view of the gate shown in Fig 4;

Fig 7 is a fragmentary side elevational view of the gate of Fig 4;

Fig 8 is a fragmentary perspective view of the other gate shown in Fig 2; while

Figs 9 and 10 are fragmentary plan and side elevational views of the other gate shown in Fig 8.

Referring to Fig 1, there is shown a collapsible storage container 10 of the kind which includes a rectangular pallet base which is provided at each of its four corners with stub corner posts of angle section, the base having a horizontal removable floor panel supported by a plurality of upper deck metal members also of angle section. Additional intermediate bearers are also provided to support the floor.

In this embodiment, the container 10 is provided with a first pair of folding side gates 11 and a second pair of opposite folding end gates 12, each panel 11, 12 being

pivotaly mounted adjacent its bottom corners to respective corner posts to allow the panel to swing inwardly from its erect in-use position to a collapsed position on top of the pallet base. The panels 11, 12 when in their erect positions interlock with one another along their adjacent vertical margins which enhances the stiffness and rigidity of the container when erected.

As shown in Fig 3, folding gate 11 comprises an outer peripheral metal frame of tubular or angle section frame members 13, 14 to which are secured a solid plastic infill panel 15 located on the inside of the frame members 13, 14. The panel 15 is clamped to the outer metal frame by means of a pair of opposite angle section clamping members 16 each of which has one of its flanges 17 abutting against the inner face of the panel 15, and its other flange 18 extending outwardly and spaced a short distance from the vertical end face of frame member 14 so as to form a flange receiving slot or recess 19. Screws 20 are used to fasten the angle section clamping members 16 and in turn the infill panel 15 to the outer metal frame members 13, 14.

Each gate 11 has detachably mounted along opposite sides thereof approximate C-section posts 22 each of which has a laterally inwards directed locking flange 23 which is spaced forwardly of the inner face of the infill panel 15, and an inwardly directed attachment return flange 25 which locates in the slot or recess 19. Each post 22 is attached to the clamping member 16 by means of a plurality of retractable spring loaded locking bolts 26 which are mounted in the top and bottom corner regions of the outer metal frame formed by the frame members 13, 14. The locking bolts 26 are manually actuated by handles 27 and desirably must be partly rotated before being able to slide axially between their retracted and extended positions. When extended, the bolt 26 passes through aligned holes formed in the flanges 18, 25 and also the walls of the vertical frame member 14. In addition to the bolts 26, each post 22 is also attached to its perimeter frame member 14 by means of an angle bracket 28 which has one of its legs 28' fastened to the frame member 14 and its other

leg 28'' hooked around the post 22 and which serves as an anti-burst abutment for the gate 12 when folded outwardly to its erect position.

Referring to Figs 7 to 9 of the accompanying drawings, the folding gate 12 similarly comprises an outer perimeter metal frame of tubular or angle section frame members 30, 31 to which are secured a solid plastic infill panel 32 located on the inside of the frame members 30, 31. As with the gate 11, the panel 32 is clamped against the inside of the frame members 30, 31 by means of angle clamping members 35 and fastening screws (not shown) which pass through aligned holes formed in flange 36, panel 32 and frame member 31. Flange 37 of angle member 35 is spaced laterally outwards from the vertical end wall 38 of frame member 31 so as to form a flange receiving slot or recess 40 for slidably locating locking flange 23 of C-section post 22 on the panel 11, when the panels 11, 12 are in their erect in-use positions. The interlocking relationship between the interlock members 22, 35 is clearly shown in Fig 1 of the drawings.

Retractable latch bolts 42 are slidably mounted in each corner region of the gate 12 and can be conveniently retracted to permit the locking flange 23 to engage in the slot 40 as the panel 12 is swung upwardly to its upright position. The latch bolt 42 is arranged to pass through aligned holes formed in a wall of the frame member 31, locking flange 23 and flange 37 of interlock member 35.

It will be appreciated that the modular design construction of the gates 11, 12 provides increased design flexibility. The same gate module can be used for both the side and end gates of the container. For the side gates, only the C-section attachment members 22 need to be fitted to the module on opposite vertical sides thereof. Also gates can be readily interchanged, eg by for example so as to convert a one-piece end gate into a bi-fold gate which is divided horizontally into two halves hinged together to permit the two halves to hinge relative to one another, or modified so as to include a hopper in its top or bottom half. In addition the infill panels of the gates can be

readily changed, for example from a one-piece solid plastics panel to a metal mesh infill panel. This can be achieved by unscrewing the fasteners which secure the angle section clamping members to the outer frame, removing the existing infill panel and replacing it with a new one, and thereafter reattaching the angle clamping members with the fastening screws to the outer perimeter metal frame.

It will be appreciated by persons skilled in the art that numerous variations and/or modifications may be made to the invention as shown in the specific embodiment without departing from the spirit or scope of the invention as broadly described. The above-described embodiment is therefore to be considered in all respects as illustrative and not restrictive.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A collapsible storage container of the kind comprising a base, two pairs of opposite side and end gates each pivotally mounted with respect to the base for folding movement between an erect in-use position and a collapsed position on top of the base, each said gate having a rectangular or square infill panel having an inner face and an outer face, and an outer perimeter frame secured to the outer face of the infill panel, characterised by:

first elongate perimeter frame attachment members attached to and extending along opposite vertical margins of each of the side gates and each having a laterally inwards directed locking flange which lies in a plane parallel to the plane of the inner face of said infill panel and spaced inwardly therefrom,

second elongate perimeter frame attachment members attached to and extending along opposite vertical margins of each of the end gates and defining therewith an outwardly opening locking flange receiving slot,

said first and second frame attachment members, when the container is in its erect in-use condition, interlocking with one another with said locking flanges located in respective said flange receiving slots, and

locking means to releasably lock the first and second frame attachment members against relative movement when in their interlocking condition and to in turn lock pairs of adjacent side and end gates together in their erect in-use positions.

2. An improved collapsible storage container according to claim 1 wherein each said first perimeter frame attachment member is an approximate C-section post which terminates at one of its ends in said laterally inwards directed locking flange, the free edge of said locking flange being spaced laterally outwards from the vertical margin of the outer frame, and at its other end in an inturned inwardly directed attachment flange arranged to be attached to a respective said vertical margin.

3. An improved collapsible storage container according to either claim 1 or claim 2 wherein each said second perimeter frame attachment member is of angle cross-section having one flange contiguous with the inner face of its associated said infill panel, and its other flange projecting outwardly and lying parallel with a respective said vertical margin of the gate and spaced therefrom so as to form a respective said flange receiving slot which extends approximately the length of the vertical edge of the gate.

4. An improved collapsible storage container according to either claim 2 or claim 3 further comprising detachable securing means for detachably securing each said first frame attachment member along a respective vertical margin of its associated said gate.

5. An improved collapsible storage container according to claim 4 wherein said detachable securing means comprises a plurality of spring-loaded locking bolts movable between an extending locking position wherein each locking bolt passes through an aperture formed in said attachment flange of the C-section post and a retracted unlocked position, in which position the C-section post can be detached from its associated said gate.

6. An improved collapsible storage container according to any one of claims 2 to 5 wherein each said side gate is provided with a pair of angle section frame members located on the inner corners of its associated said infill panel, each of which has one of its flanges abutting the inner face of the infill panel, and its other flange extending rearwardly and lying parallel to a vertical margin of the outer perimeter frame, said other flange being spaced from said vertical margin so as to define an elongate slot for receiving a respective said attachment flange of a C-section post.

7. An improved collapsible storage container according to any one of the preceding claims wherein said locking means comprises a spring-loaded slidable

latching bolt mounted adjacent each of the upper corner regions of the end gates and which is arranged to pass through aligned holes or openings formed in the locking flange of the first attachment member and a wall of the second frame attachment member.

8. A collapsible storage container of the type comprising a base, two pairs of opposite side and end gates each pivotally mounted with respect to the base for folding movement between an erect in-use position and a collapsed position on top of the base, characterised in that adjacent vertical margins of adjacent said gates when in their erect in-use positions, have flange formations which interlock with one another, said interlocking flange formations being releasably locked against relative movement by means of a slidable latch bolt mounted on one of said gates and which passes through aligned holes formed in said flange formations.

9. A collapsible storage container according to claim 8 wherein each of the side gates has an approximate C-section post detachably secured to an extending along each of its vertical margins, and wherein each of the end gates has an elongate angle section frame member attached to and extending along each of its inner corners with one of its flanges abutting the inner face of the infill panel and its other flange extending parallel to the vertical end face of the gate and spaced laterally outwards therefrom so as to define a flange receiving slot extending along the entire length of the vertical edge of the gate, wherein each said C-section post has a laterally inwards directed locking flange which locates in a respective said flange receiving slot when the gates are in their erect in-use positions.

10. A collapsible storage container according to claim 9 wherein each end gate has a respective said slidable latch bolt mounted adjacent each of its upper corner regions, each said bolt, when in its latching position, respectively passing through aligned holes formed in the locking flange of a respective said C-section post and the

outwardly projecting flange of an associated angle section frame member to thereby lock the flanges against relative movement.

11. A collapsible storage container according to any one of the preceding claims wherein said infill panel is clampingly secured between said angle frame members and the outer perimeter frame by means of screws or other suitable removable fasteners.

12. An improved collapsible storage container substantially as hereinbefore described with reference to an as illustrated in the accompanying drawings.

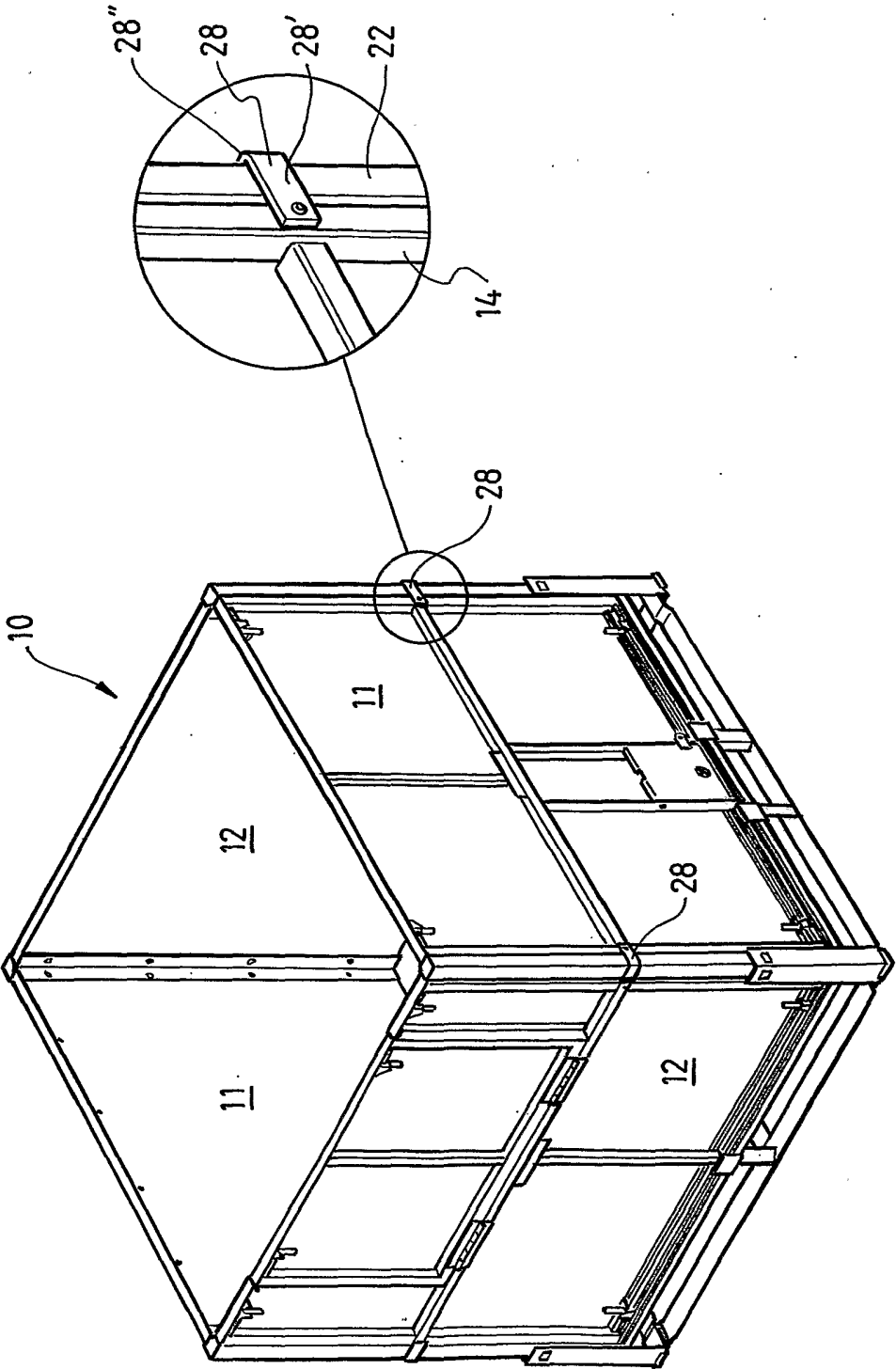


Fig 1

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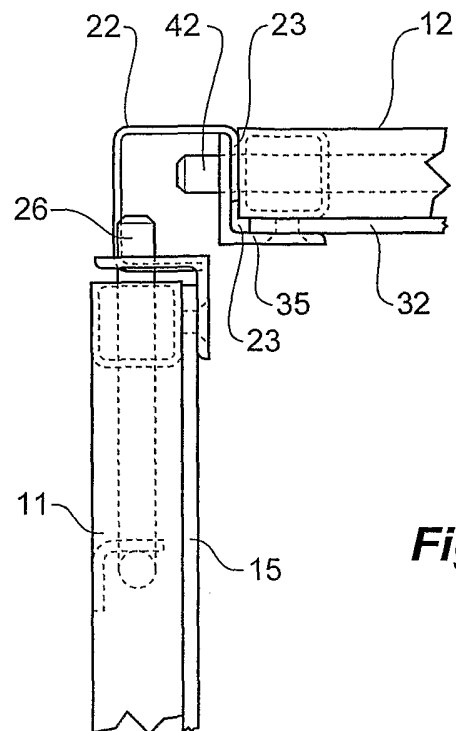


Fig 2

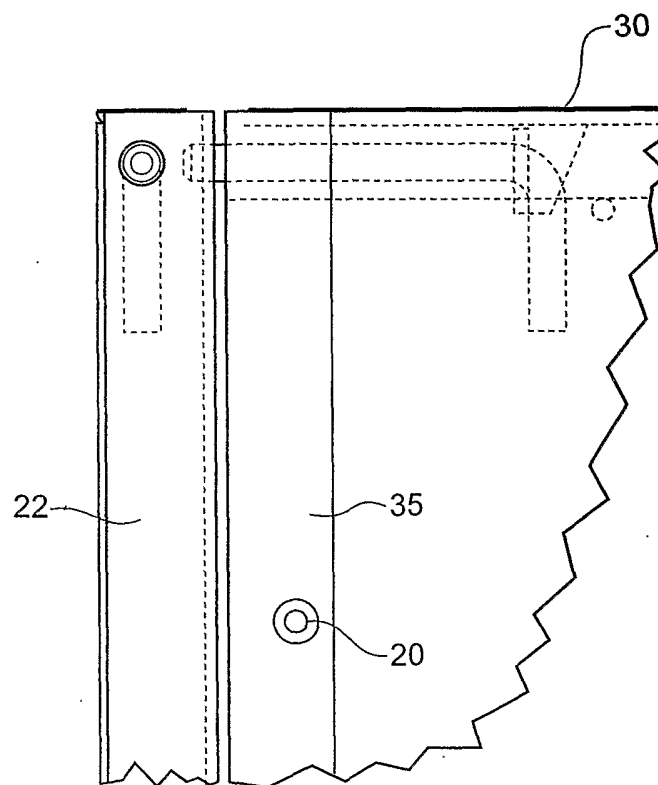


Fig 3

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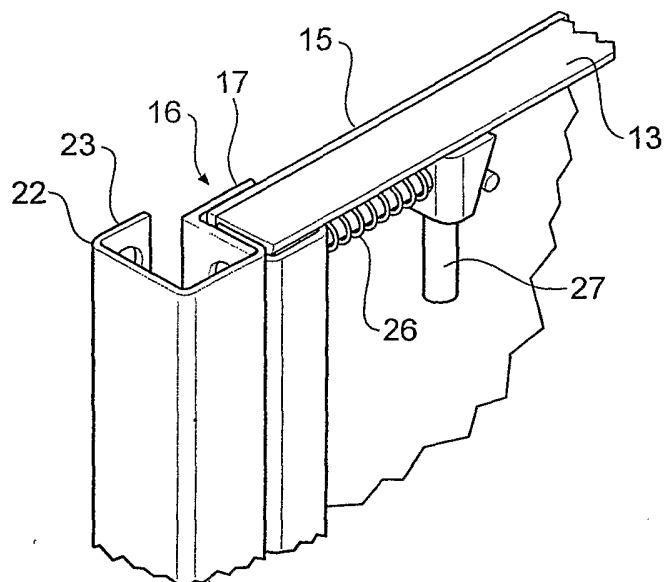


Fig 4

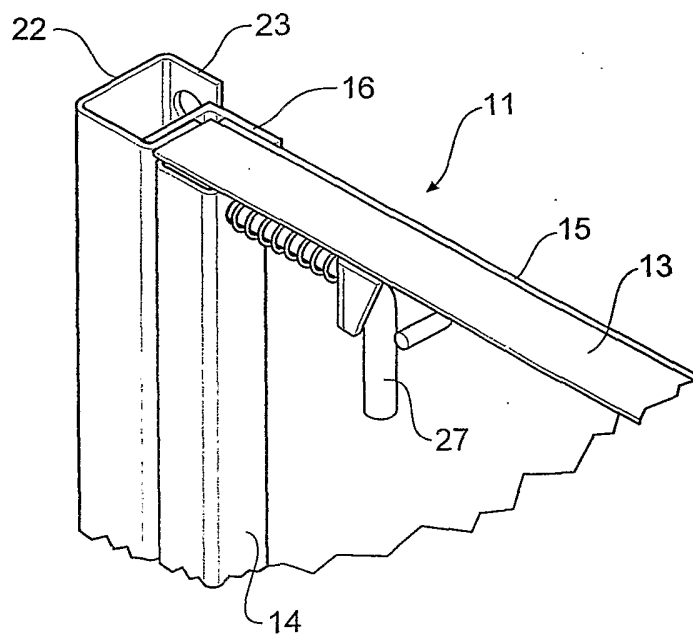


Fig 5

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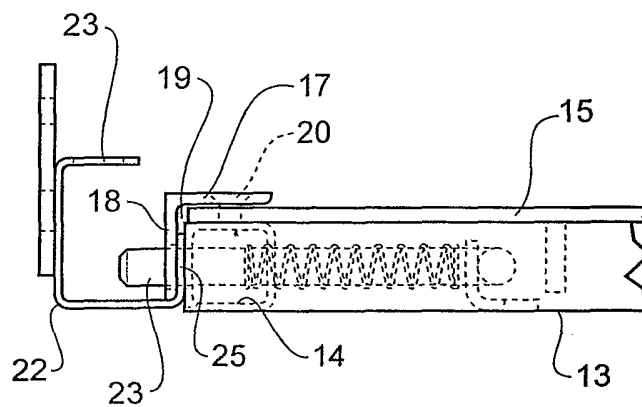


Fig 6

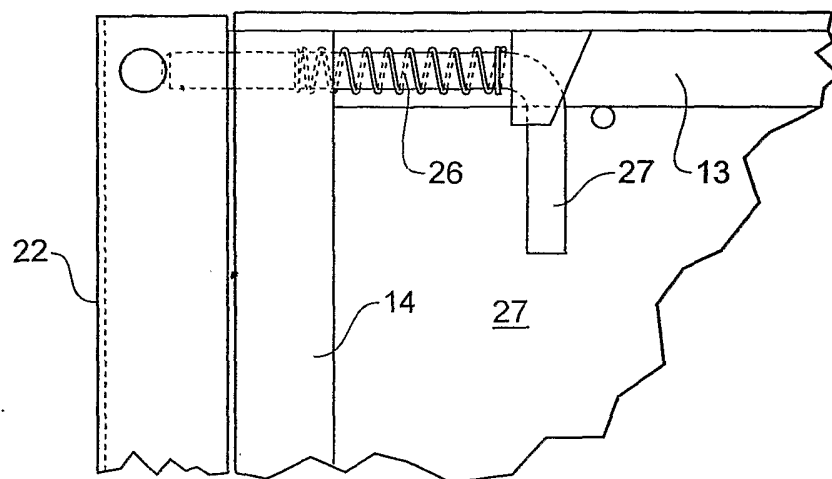


Fig 7

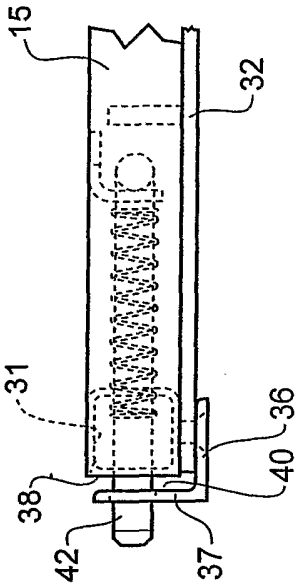


Fig 9

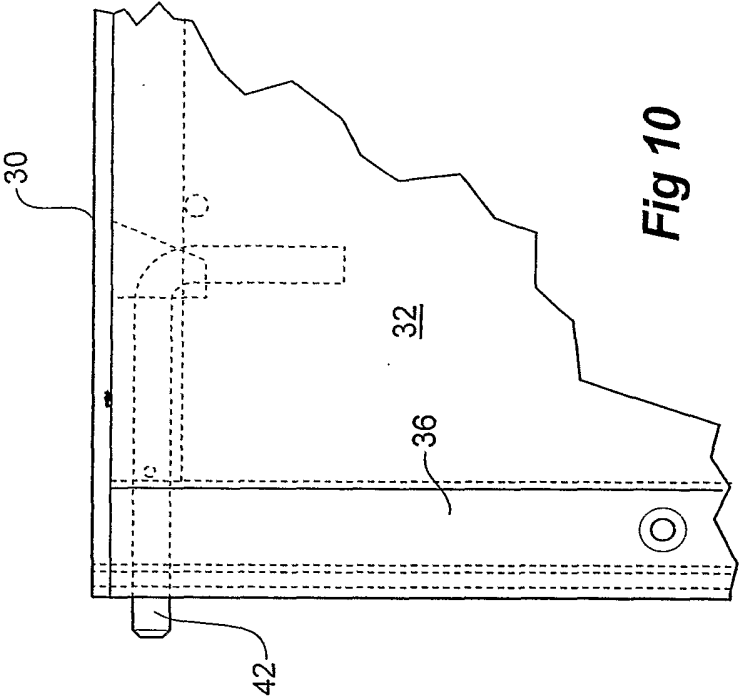


Fig 10

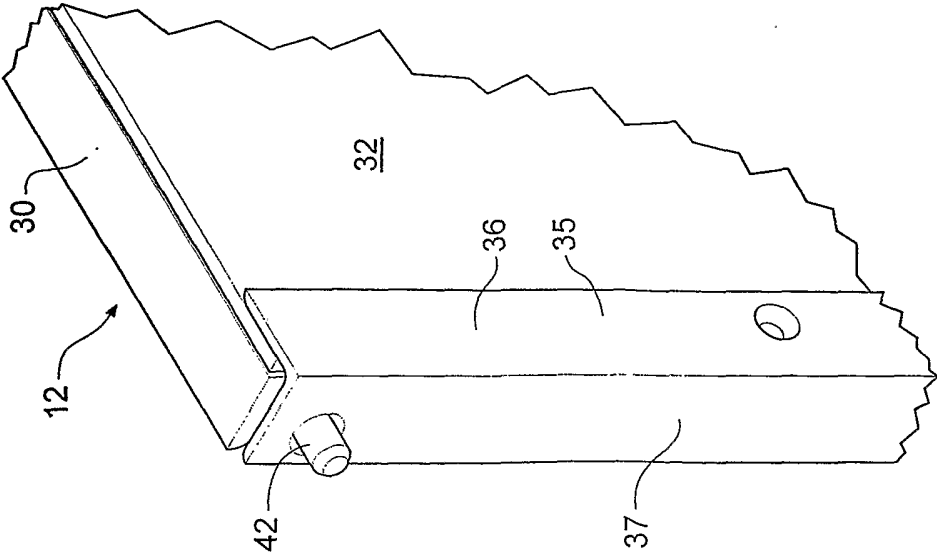


Fig 8

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU02/01048

A. CLASSIFICATION OF SUBJECT MATTER												
Int. Cl. ⁷ : B65D 19/38												
According to International Patent Classification (IPC) or to both national classification and IPC												
B. FIELDS SEARCHED												
Minimum documentation searched (classification system followed by classification symbols) REFER ELECTRONIC DATABASE CONSULTED BELOW												
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched												
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) DWPI IPC B65D 6/-, 19/-, 88/-, 90/-, & Keywords: collapsible, lock, pin, post, hole, pivot, wall, spring, and similar words												
C. DOCUMENTS CONSIDERED TO BE RELEVANT												
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.										
X	DE 3633348 A (DAIMLER-BENZ AG) 14 April 1988 See especially figures 2 to 4.	1 - 12										
X	GB 2335183 A (POLYEARN DEVELOPMENT CORPORATION) 15 September 1999 See especially figure 4.	8 - 10										
X	CH 681289 A (GEBRUDER FRECH AG) 26 February 1993 See especially figures 1 to 4.	8 - 10										
<input type="checkbox"/> Further documents are listed in the continuation of Box C <input checked="" type="checkbox"/> See patent family annex												
<p>* Special categories of cited documents:</p> <table border="0"> <tr> <td>"A" Document defining the general state of the art which is not considered to be of particular relevance</td> <td>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</td> </tr> <tr> <td>"E" earlier application or patent but published on or after the international filing date</td> <td>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</td> </tr> <tr> <td>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</td> <td>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</td> </tr> <tr> <td>"O" document referring to an oral disclosure, use, exhibition or other means</td> <td>"&" document member of the same patent family</td> </tr> <tr> <td>"P" document published prior to the international filing date but later than the priority date claimed</td> <td></td> </tr> </table>			"A" Document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	"E" earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art	"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family	"P" document published prior to the international filing date but later than the priority date claimed	
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"E" earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone											
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"P" document published prior to the international filing date but later than the priority date claimed												
Date of the actual completion of the international search 13 September 2002		Date of mailing of the international search report 20 SEP 2002										
Name and mailing address of the ISA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA E-mail address: pct@ipaustalia.gov.au Facsimile No. (02) 6285 3929		Authorized officer A. ALI Telephone No : (02) 6283 2607										

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU02/01048

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member	
DE	3633348	NIL	
GB	2335183	CN	1228503
CH	681289	NIL	

END OF ANNEX