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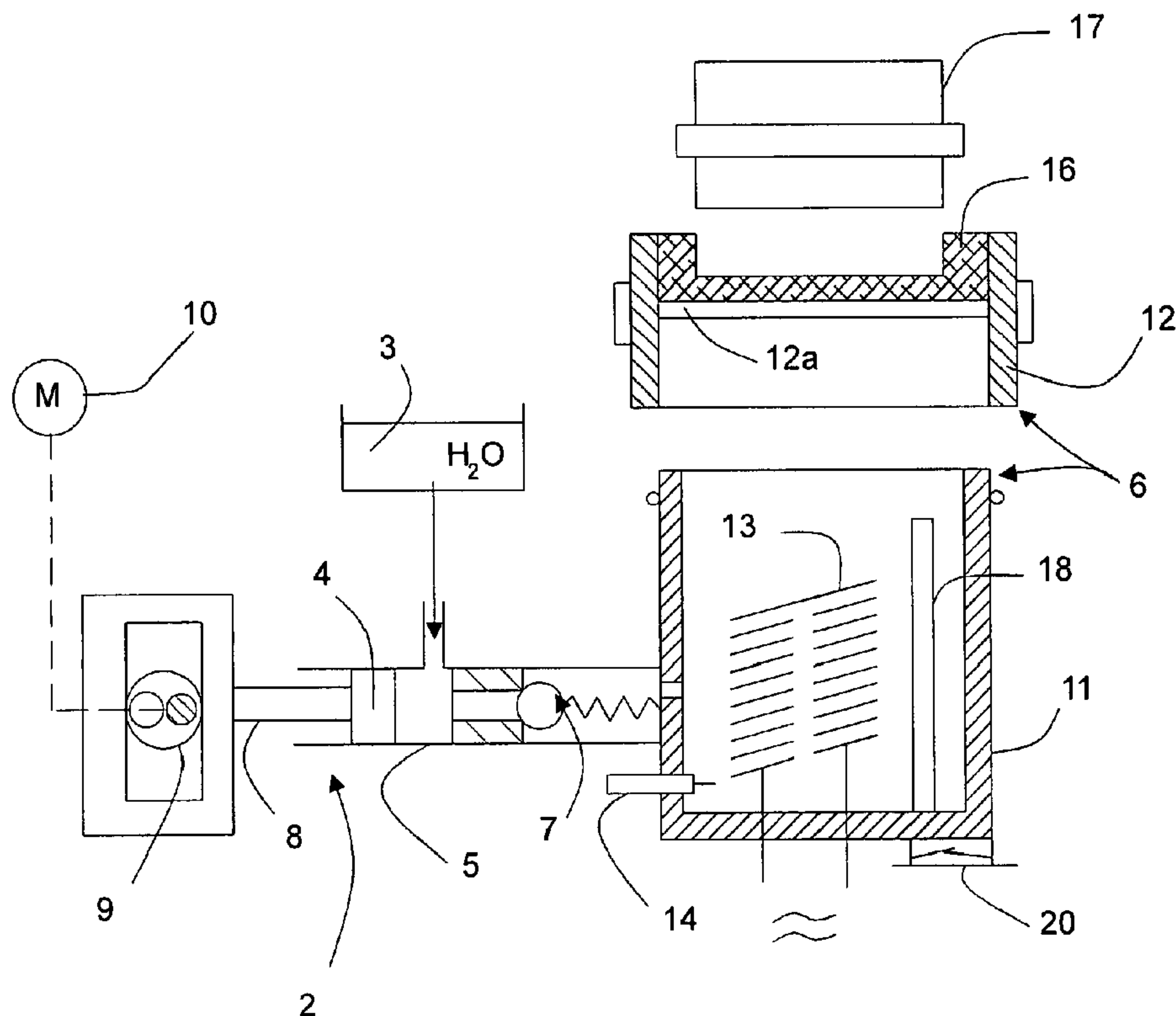
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(54) Title: BREWING APPARATUS AND PROCESS FOR MAKING INFUSIONS OR BEVERAGES, PARTICULARLY ESPRESSO



(57) **Abrégé/Abstract:**

A brewing apparatus (1,101) for making infusions, particularly espresso, of the type comprising a pumping unit (2,102) for pumping water from a tank (3,103) to a water superheating boiler (6,106), wherein the boiler (6,106) has a lower container (11,111) closed

(57) **Abrégé(suite)/Abstract(continued):**

at its top by a perforated cover (12,112) allowing superheated water to flow into the lower container under pressure, said lower container (11,111) and top cover (12,112) being formed of a plastic material. The brewing process includes a first step in which water is fed and pumped at a first feed velocity, a second step in which said velocity is increased to increase pressure in the chamber; said first velocity being lower than said second velocity. The upper boiler body (112) has the closing face (112a) of such a shape as to receive a corresponding single-dose pod (100) packed in paper, aluminum or another biodegradable material containing coffee or another flavor base in general.

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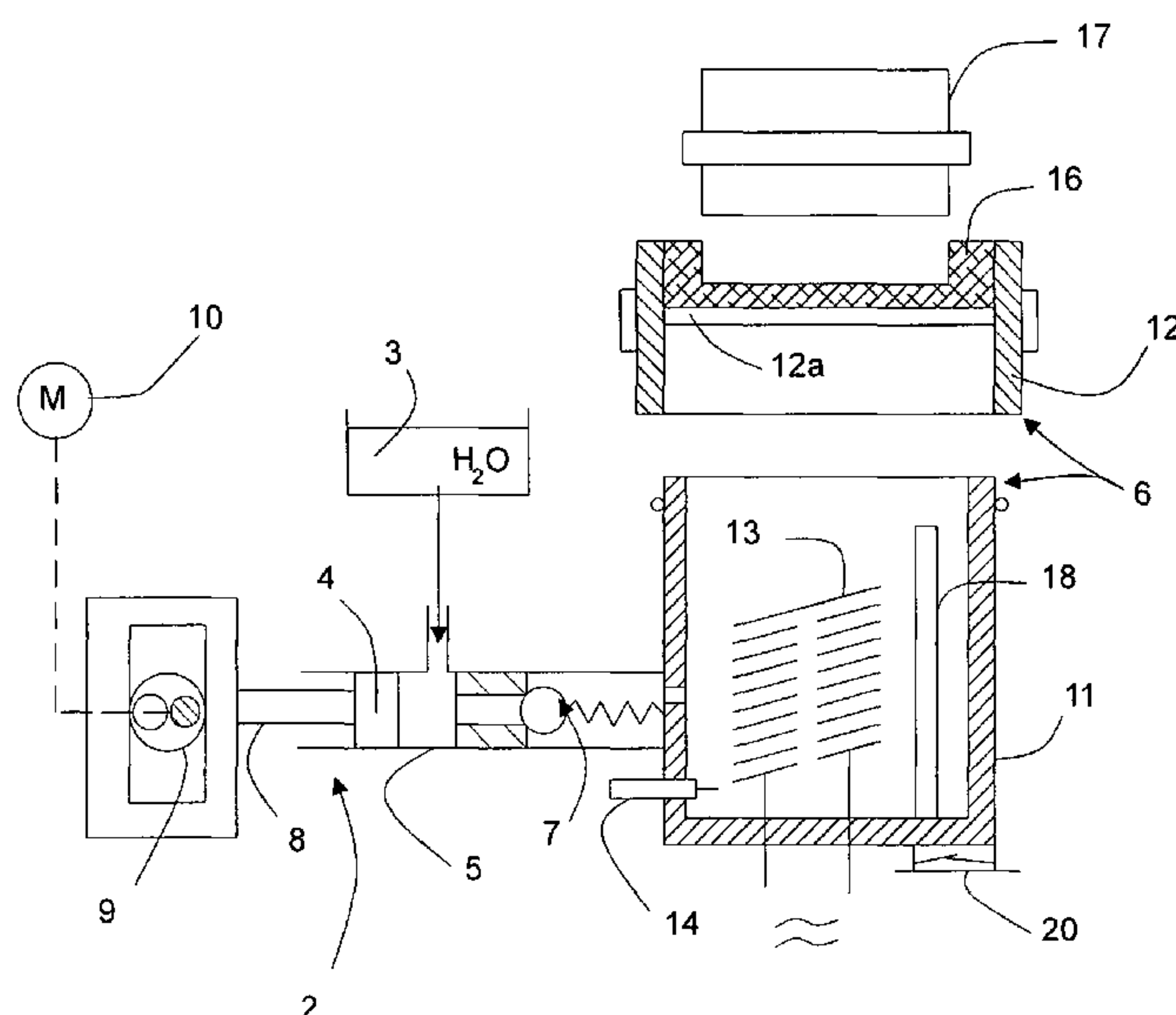
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(54) Title: BREWING APPARATUS AND PROCESS FOR MAKING INFUSIONS OR BEVERAGES, PARTICULARLY ESPRESSO



(57) Abstract: A brewing apparatus (1,101) for making infusions, particularly espresso, of the type comprising a pumping unit (2,102) for pumping water from a tank (3,103) to a water superheating boiler (6,106), wherein the boiler (6,106) has a lower container (11,111) closed at its top by a perforated cover (12,112) allowing superheated water to flow into the lower container under pressure, said lower container (11,111) and top cover (12,112) being formed of a plastic material. The brewing process includes a first step in which water is fed and pumped at a first feed velocity, a second step in which said velocity is increased to increase pressure in the chamber; said first velocity being lower than said second velocity. The upper boiler body (112) has the closing face (112a) of such a shape as to receive a corresponding single-dose pod (100) packed in paper, aluminum or another biodegradable material containing coffee or another flavor base in general.

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**TITLE: BREWING APPARATUS AND PROCESS FOR MAKING
INFUSIONS OR BEVERAGES, PARTICULARLY ESPRESSO**

DESCRIPTION

Field of the Invention

5 The present invention relates to a brewing
apparatus for making infusions or beverages, particularly
espresso, by causing superheated water to flow under
pressure through a dose of flavor base (ground coffee, tea,
etc.).

10 Background

 Prior art apparatus use a pump to draw water from
a tank and feed it under pressure through a previously
electrically heated heating element, and into the dose of
ground coffee, to cause the desired infusion to flow
15 therefrom.

 The apparatus employed heretofore have the
following drawbacks:

- High power consumption, brewing apparatus of this type
requiring a power of 900 Watts on average;
- 20 ➤ Long times to reach the working temperature;
- Heavy weight of the brewing apparatus, which is formed
of metal parts;
- Decreased efficiency of the system, due to the
limestone deposits that build up on the metal parts
25 with time.

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Summary of the Invention

Some embodiments of the present invention obviate the above drawbacks.

The advantages provided by some embodiments of the invention may be summarized as follows:

- low power consumption; 120 Watt are sufficient to achieve the same waiting times as prior art machines,
- quick attainment of the ideal temperature,
- lighter weight, the boiler and pump unit being wholly made of plastic,
- lower industrialization costs,
- no maintenance, thanks to the lack of limestone deposits,
- high hygienic quality of the apparatus.

An object of some embodiments of the present invention is to provide a brewing apparatus, according to the above mentioned characteristics, particularly designed and conformed for performance improvement with single-dose pods packaged in paper, aluminum or any other biodegradable material.

The first advantage derived therefrom is improved sealing of the pod by the dispensing unit on the pod supporting boiler body, and hence a more convenient infusion dispensing system; finally, advantages include a convenient pod ejecting arrangement, as better described below.

These objects and advantages are achieved by the brewing apparatus and process for making infusions and

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particularly espresso according to some embodiments of this invention.

According to an aspect of the invention, there is provided a brewing apparatus for making infusions, comprising a
5 pumping unit for pumping water from a tank to a water boiler, said boiler having a lower container closed at its top by a perforated cover allowing superheated water to flow into the lower container under pressure, said lower container and top cover being formed of a plastic material, said cover having one
10 of more holes for the passage of superheated water on the face that closes the boiler, wherein over the holes of the cover, a seal for containing and separating a dose of ground coffee, has microholes therein for allowing the passage of superheated water to wet the ground coffee dose; said seal being embedded
15 in the cover, or abutting against the face, depending on the construction of the brewing chamber; said seal being of plastic or rubbery material.

According to another aspect of the invention, there is provided a brewing apparatus for making infusions,
20 comprising a pumping unit for pumping water from a tank to a water boiler, said boiler having a lower container closed at its top by a perforated cover allowing superheated water to flow into the lower container under pressure, said lower container and perforated cover being formed of a plastic
25 material, wherein the perforated cover has the closing face of such a shape as to receive a corresponding single-dose pod packed in paper, aluminum or another biodegradable material and containing coffee or another flavor base; said pod and said perforated cover being closed at their top by a liquid beverage
30 dispensing unit; said pod lies directly on the perforated cover

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and has the superheated water from the boiler flowing directly therethrough.

Brief Description of the Drawings

These and other features will be more apparent from
5 the following description of a few embodiments, which are shown by way of example and without limitation in the accompanying drawings, in which:

- Figure 1 shows a schematic exploded view of a
brewing apparatus of the invention, particularly for brewing
10 espresso,

- Figure 2 is a bottom view of the closing cover of
the boiler of the apparatus,

- Figure 3 is a top view of a usable filter seal,

- Figure 4 is another exemplary schematic view of
15 the brewing apparatus of the invention, with upper boiler body (112) having the closing face (112a) of such a shape as to receive a corresponding single-dose pod (100) packed in paper, aluminum or another biodegradable material,

- Figure 5 shows a bottom view of the upper boiler
20 body of Figure 4,

- Figure 6 shows a detail of the dispensing unit of
the present apparatus of Figure 4,

- Figure 6A shows the upper boiler body of Figure 4
with the pod received therein,

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- Figure 7 shows an exploded view of the boiler-dispensing unit system of Figure 4.

Detailed Description of the Invention

Referring to Figure 1, numeral 1 generally designates
5 a brewing apparatus, particularly for making espresso, which is shown in a schematic exploded view.

The apparatus 1 comprises a pumping unit 2 of plastic material, in this example composed of a reciprocating piston 4 operating on a chamber 5 to feed water from a special tank 3
10 into a generally cylindrical boiler 6; a check valve 7 prevents any backflow of the water so pumped.

The piston 4 of the pumping unit 2 is driven by a crank mechanism of the slider 8 - crank 9 type, in this example an eccentric cylinder rotated by a motor 10, which is
15 preferably in direct connection therewith, although cascaded gears or equivalent motion transmission systems may be also provided.

The boiler 6 is comprised of a lower container 11 of plastic material, which is closed at its top by a

perforated cover 12, also of plastic material, for the superheated and pressurized water in the lower container 11 to flow therethrough.

A heating element 13, a temperature probe 14 and
5 an overflow sensor 18 are located in said container 11.

The element 13 is substantially an electric resistor, which increases the temperature of water contained therein to a value of 90 to 95°C.

The temperature probe 14 directly measures the
10 temperature attained by water in the boiler 6; as the optimal value is reached, it transmits a signal or turns off the resistor 13.

The overflow sensor 18 stops the pumping unit 2 when the boiler 6 is filled with water; as long as this
15 does not occur, the heating element 13 cannot be operated.

A safety thermostat 20, e.g. of the bimetallic strip type, may be also provided on the outer surface of the boiler 6.

20 As mentioned above, the cover 12 has holes formed therein; particularly referring to Figure 2, which shows a top view of the cover, the latter is illustrated as having a plurality of holes 15, formed on the face 12a that closes the boiler 6; the number
25 and size of the holes 15 may change from a minimum of one hole, preferably in a central position, to any number compatible with the diameter of the cover 12.

Over the holes 15, a seal 16 having microholes therein allows the passage superheated water to wet the
30 ground coffee dose, which is provided in the form of a capsule or cartridge of well-known type.

The seal 16 may be embedded in the cover 12, as shown, or may simply abut against the face 12a,

depending on the construction of the infusion chamber, not shown, which may also be of plastic or rubbery material.

Also, the seal 16 may be so conformed as to
5 obstruct one or more underlying holes, which are designed to be reopened by the overpressure created in the boiler 6.

The seal 16 has in turn microholes 15, as shown in the top view of Figure 3, for the superheated and
10 pressurized water to flow therethrough, to the dose of ground coffee, or another flavor base, to be used to prepare the infusion; the dose being located in an overlying brewing chamber that may be connected to the cover in various manners.

15 As described above, the water has a substantially vertical flow, the boiler 6, as well as the seal 16 and brewing chamber, having a cylindrical extension with a normal axis 6a.

The process of operation of the brewing apparatus
20 1 is now described, and includes the following steps:

- After start up, the pumping unit 2 is operated until the maximum level is reached in the boiler 6, as controlled by the sensor 18,
- 25 ➤ Now, the sensor 18 stops the motor 10, and hence the pumping unit 2 and transmits a consent signal to turn on the heating element 13, which in turn increases the temperature of water in the boiler 6, which temperature
30 is controlled by the thermostat 14,
- Once the ideal temperature value is reached, the probe 14 starts the brewing process,

which includes two distinct steps:

- A first step, in which water is pumped at a first velocity of the motor 10 and the pumping unit 2,
- 5 ○ A second higher velocity step for increasing pressure in the boiler 6; obviously, said first velocity being lower than said second velocity.

The motor 10 is powered either by electric
10 accumulators (batteries of any type, i.e. lithium batteries, vehicle batteries, etc) or by the mains.

Obviously, the apparatus 1 shall be equipped with all the other seals adapted to prevent liquid leakages from the various connected parts.

15 While reference has been made herein to a particular embodiment, it shall be understood that the geometries, shapes and proportions of the components may be different from those described above, without departure from the inventive scope of the apparatus 1.

20 Referring to Figure 4, numeral 101 generally designates a brewing apparatus, particularly for making espresso, which is shown in a schematic view and which is particularly suitable for single-dose pods 100 packaged in paper, aluminum or any other biodegradable
25 material.

It must be observed the presence of a pumping unit 102 of plastic material, in this example composed of a reciprocating piston 104 operating on a chamber 105 to
feed water from a special tank 103 into a boiler 106,
30 here with a check valve 107 which prevents any backflow of the water so pumped.

Particularly, the boiler 106 is shown to be directly attached to the pumping unit 102: the piston

104 of the pumping unit 102 is driven by a crank mechanism of the slider 108 - crank 109 type, in this example an eccentric cylinder rotated by a motor 110, which is preferably in direct connection therewith, 5 although cascaded gears or equivalent motion transmission systems may be also provided.

The boiler 106 is comprised of a lower container 111 closed at its top by a cover or upper boiler body 112, both formed of plastic material.

10 Particularly referring to the bottom view of Figure 5, the upper boiler body is shown to have one or more radial slots 1115, formed on the face 112a that closes the boiler 106; the superheated water contained in the lower container 111 will flow under pressure 15 through these slots 1115.

As in the case of Figure 1, a heating element 113, a temperature probe 114 and an overflow sensor 118 are located in said container 111.

The element 113 is substantially an electric 20 resistor, which increases the temperature of water contained therein to a value preferably of 90 to 95°C.

The temperature probe 114 directly measures the temperature attained by water in the boiler 106; as the optimal value is reached, it transmits a signal or 25 turns off the resistor 113.

The overflow sensor 118 stops the pumping unit 102 when the boiler 106 is filled with water; as long as this does not occur, the heating element 113 cannot be operated.

30 A safety thermostat 120, e.g. of the bimetallic strip type, may be also provided on the outer surface of the boiler 106.

Particularly referring to Figure 6, there is shown

the particular design of the upper boiler body 112, that can directly support the pod 100, because its shape is complementary to the shape of half a pod 100.

The pod 100 lies on the upper boiler body 112, wherefore the superheated water from the underlying boiler 106 flows directly therethrough.

Particularly referring to Figures 6 and 6A, the sealing action is shown to be ensured by the dispensing unit 150 as it closes against the flange 111 of the boiler body 112: since the pods 100 have a rim 1101 that protrudes out of the boiler body 112, such rim 1101 is folded upon closure of the dispensing unit 150, thereby stabilizing the pod 100 and further enhancing the sealing effect.

Such sealing effect is further ensured by a dual sealing arrangement, such as:

- a first ring A11 - such as an O-ring received in the corresponding annular recess of the upper boiler body 112,
- a second seal A21, which is fitted in the closing ring 158 and is designed to be compressed upon mounting thereof to the upper boiler body 112.

The above dispensing unit 150 has such a shape as to substantially mate with the corresponding pod 100 for receiving it.

To avoid pinching of the ring A11, the ring 158 of the dispensing unit 150 has to be mounted.

Still in Figure 6A, the edge of the boiler body 112 is shown to be beyond the center line of the pod, to close against said second seal A21 as the dispensing unit 150 is pressed thereagainst.

As mentioned above, to ensure a clamping and sealing effect, the dispensing unit 150, and particularly the ring 158 is pressed against the flange 111f coaxial with the upper boiler body 112; said
5 flange 111f having a number of cam-like portions 111b which will lock the ring 158 and the dispensing unit 150 as the latter is rotated with respect to it.

The above is shown in detail in Figure 7, which shows the exploded configuration of the whole brewing
10 apparatus 1.

Particularly there is shown:

- the lower boiler body 111,
- the upper boiler body 112, having the particular conformation for receiving the pod 100,
- 15 - the coaxial flange 111f which will be attached to said body 112 thereby closing the ring 158 of the dispensing unit 150 upon rotation and operation of the cam-like portions 111b,
- the dispensing unit 150 which actually acts as a
20 cap for the pod that lies directly on the upper boiler body 112, as well as a seal, said unit 150 being clamped against the flange,
- all the other components are better identified in the exploded figure which particularly shows
25 the water tank, various sealing rings, a battery, a motor, the heating element, the thermostat and the pumping unit.

As described above, the water has a substantially vertical flow, the boiler 106, as well as the boiler
30 body 112, the pod 100 and the dispensing unit 150, having a cylindrical extension with a normal axis 106a.

Particularly referring to Figure 3, there is shown

in detail the dispensing unit 150 and particularly the ring that closes against the flange 111f, the outline 150a partly corresponding to that of the pod 100 but adapted to be mounted to the upper boiler body 112 to
5 fold the rims 1101 of the pod 100.

Once the dispensing unit 150 has been mounted to the pod 100, a disk 151 presses against the top surface of the latter: the disk 150 having suitable radial slots adapted to act as a filter for the infusion
10 produced due to the passage of superheated water through the underlying pod 100.

A disk spring 152 defining an annular cavity 153 is mounted coaxially above said filter/disk 151 (considering the direction of observation of the
15 drawing): under the pressure applied by the boiler 106, the brewed liquid lifts the edges of the disk spring 152 and flows out toward the outlet channel 154.

If the pod contains ground coffee, the disk spring 152 has the function to create a sort of coffee cream
20 like that produced by an espresso machine.

Still in Figure 6, there is shown a system for ejecting the used pod 100, said system being spring-operated to press against the disk spring 152, i.e. the filter 151 and separate said elements and hence the
25 underlying pod 100.

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CLAIMS:

1. A brewing apparatus for making infusions, comprising a pumping unit for pumping water from a tank to a water boiler, said boiler having a lower container closed at its top by a
5 perforated cover allowing superheated water to flow into the lower container under pressure, said lower container and top cover being formed of a plastic material, said cover having one of more holes for the passage of superheated water on the face that closes the boiler, wherein over the holes of the cover, a
10 seal for containing and separating a dose of ground coffee, has microholes therein for allowing the passage of superheated water to wet the ground coffee dose; said seal being embedded in the cover, or abutting against the face, depending on the construction of the brewing chamber; said seal being of plastic
15 or rubbery material.

2. A brewing apparatus as claimed in claim 1, wherein the seal is so conformed as to obstruct one or more underlying holes, which are designed to be reopened by the overpressure created in the boiler.

20 3. A brewing apparatus as claimed in claim 1, wherein the coffee dose is in the form of capsules, pods or ground coffee.

4. A brewing apparatus as claimed in claim 1, wherein said boiler contains a water level sensor, or overflow sensor,
25 to stop the pumping unit when the boiler is filled with water; as long as this does not occur, a heating element cannot be operated and is directly attached to the pumping unit; said pumping unit being formed of a plastic material.

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5. A brewing apparatus as claimed in claim 1, wherein comprises a motor powered either by electric accumulators or by mains electricity.

6. A brewing apparatus as claimed in claim 1, wherein
5 said pumping unit operates at least at two velocities, said first velocity for wetting ground coffee, and said second velocity for increasing the pressure in the chamber; said first velocity being lower than said second velocity.

7. A brewing apparatus for making infusions, comprising
10 a pumping unit for pumping water from a tank to a water boiler, said boiler having a lower container closed at its top by a perforated cover allowing superheated water to flow into the lower container under pressure, said lower container and perforated cover being formed of a plastic material, wherein
15 the perforated cover has the closing face of such a shape as to receive a corresponding single-dose pod packed in paper, aluminum or another biodegradable material and containing coffee or another flavor base; said pod and said perforated cover being closed at their top by a liquid beverage dispensing
20 unit; said pod lies directly on the perforated cover and has the superheated water from the boiler flowing directly therethrough.

8. A brewing apparatus as claimed in claim 7, wherein said dispensing unit is also shaped complementarily to the pod
25 to receive the upper part thereof.

9. A brewing apparatus as claimed in claim 7, wherein said dispensing unit operates through a ring that closes against a flange coaxial with the perforated cover; said flange having a number of cam-like portions which are designed to lock

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the dispensing unit as the dispensing unit is rotated with respect to said flange.

10. A brewing apparatus as claimed in claim 7, wherein, upon closure of the dispensing unit, the rim of the pod is
5 folded thereby stabilizing the pod and ensuring a sealing effect.

11. A brewing apparatus as claimed in claim 7, further comprising:

a. a first ring received in the corresponding annular
10 recess of the perforated cover

b. a second seal, which is fitted in the closing ring of the dispensing unit and is designed to be compressed upon mounting thereof to the upper boiler body.

12. A brewing apparatus as claimed in claim 7, wherein
15 the edge of the perforated cover is beyond the center line of the pod, to close against the seal and said perforated cover has one of more radial slots for the passage of superheated water on the face that closes the boiler.

13. A brewing apparatus as claimed in claim 7, wherein,
20 once the dispensing unit has been mounted to the pod, a disk presses against the top surface of the pod: the disk having suitable radial slots adapted to act as a filter for the infusion produced due to the passage of superheated water through the underlying pod.

25 14. A brewing apparatus as claimed in claim 13, wherein a disk spring defining an annular cavity is mounted coaxially above said disk; under the pressure applied by the boiler, the

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brewed liquid lifts the edges of the disk spring and flows out toward the outlet channel; so that a cream is thus created, like that produced using an espresso machine.

15. A brewing apparatus as claimed in claim 7, wherein
5 said dispensing unit comprises a system for ejecting the used pod, which is spring-operated to press against the disk spring, the filter and separate said elements and hence the underlying pod.

16. A brewing apparatus as claimed in claim 7, wherein
10 said boiler contains a water level sensor, or overflow sensor, to stop the pumping unit when the boiler is filled with water; as long as this does not occur, a heating element cannot be operated and is directly attached to the pumping unit; said pumping unit being formed of a plastic material.

15 17. A brewing apparatus as claimed in claim 7, wherein comprises a motor powered either by electric accumulators or by mains electricity.

18. A brewing apparatus as claimed in claim 7, wherein
said pumping unit operates at least at two velocities, said
20 first velocity for wetting ground coffee, and said second velocity for increasing the pressure in the chamber; said first velocity being lower than said second velocity.

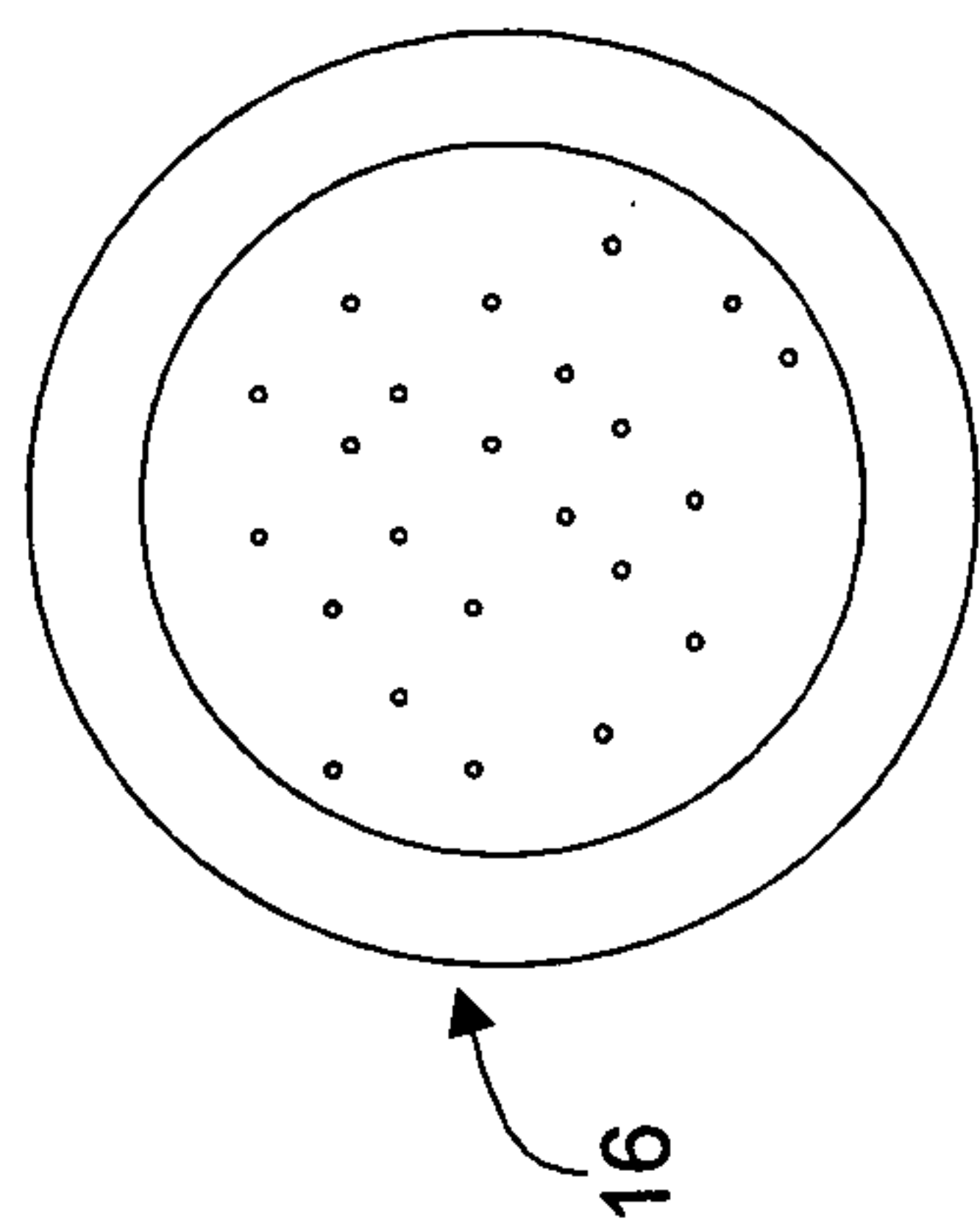
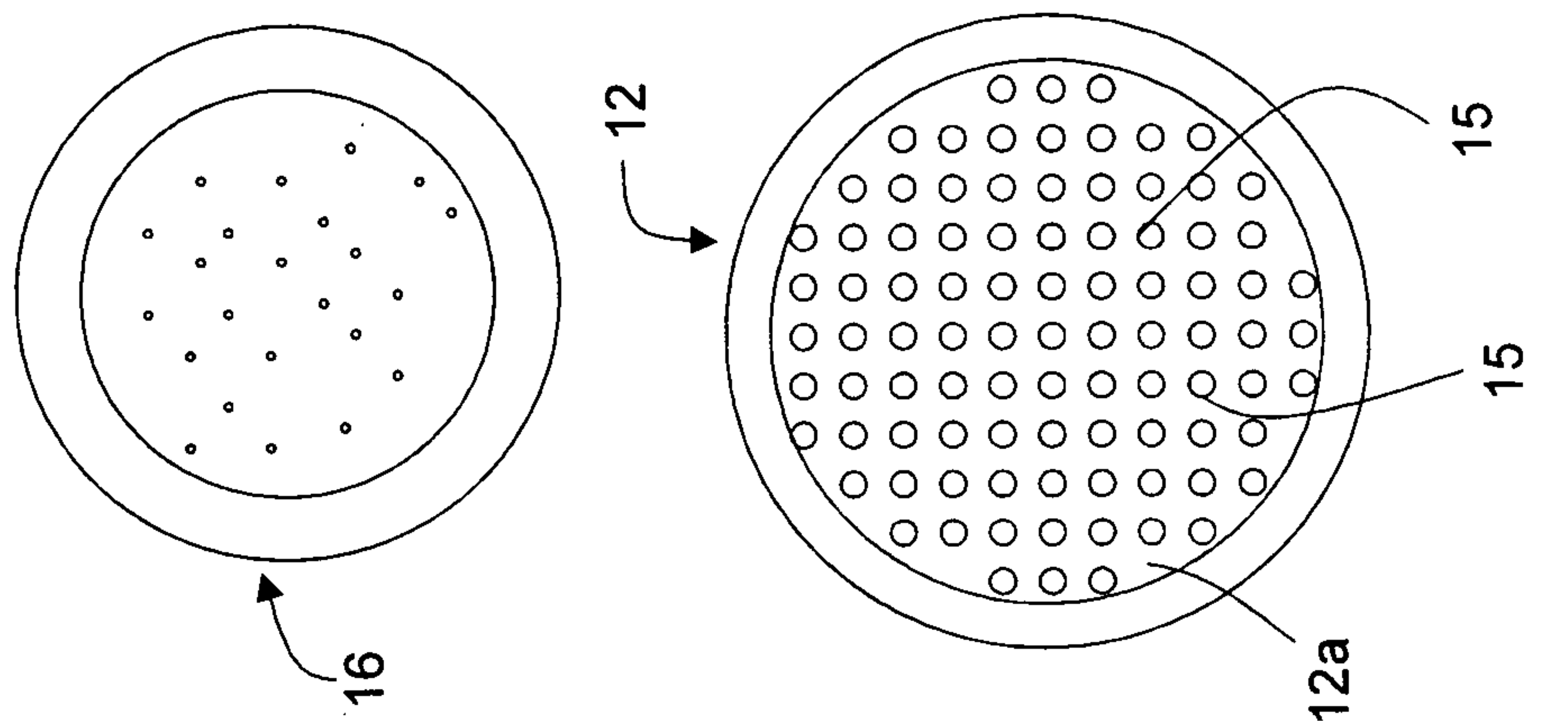
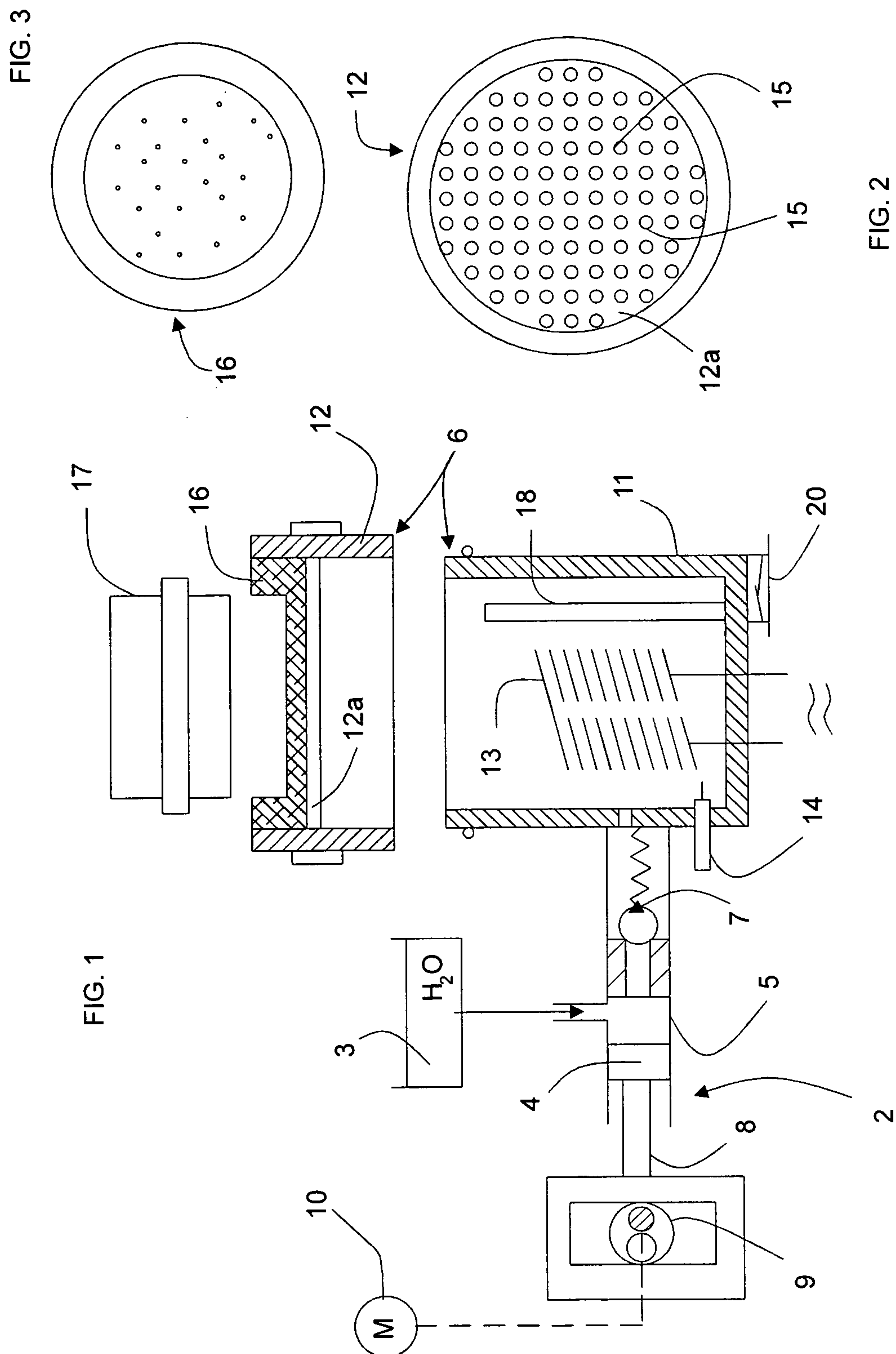


FIG. 2



FIG. 4

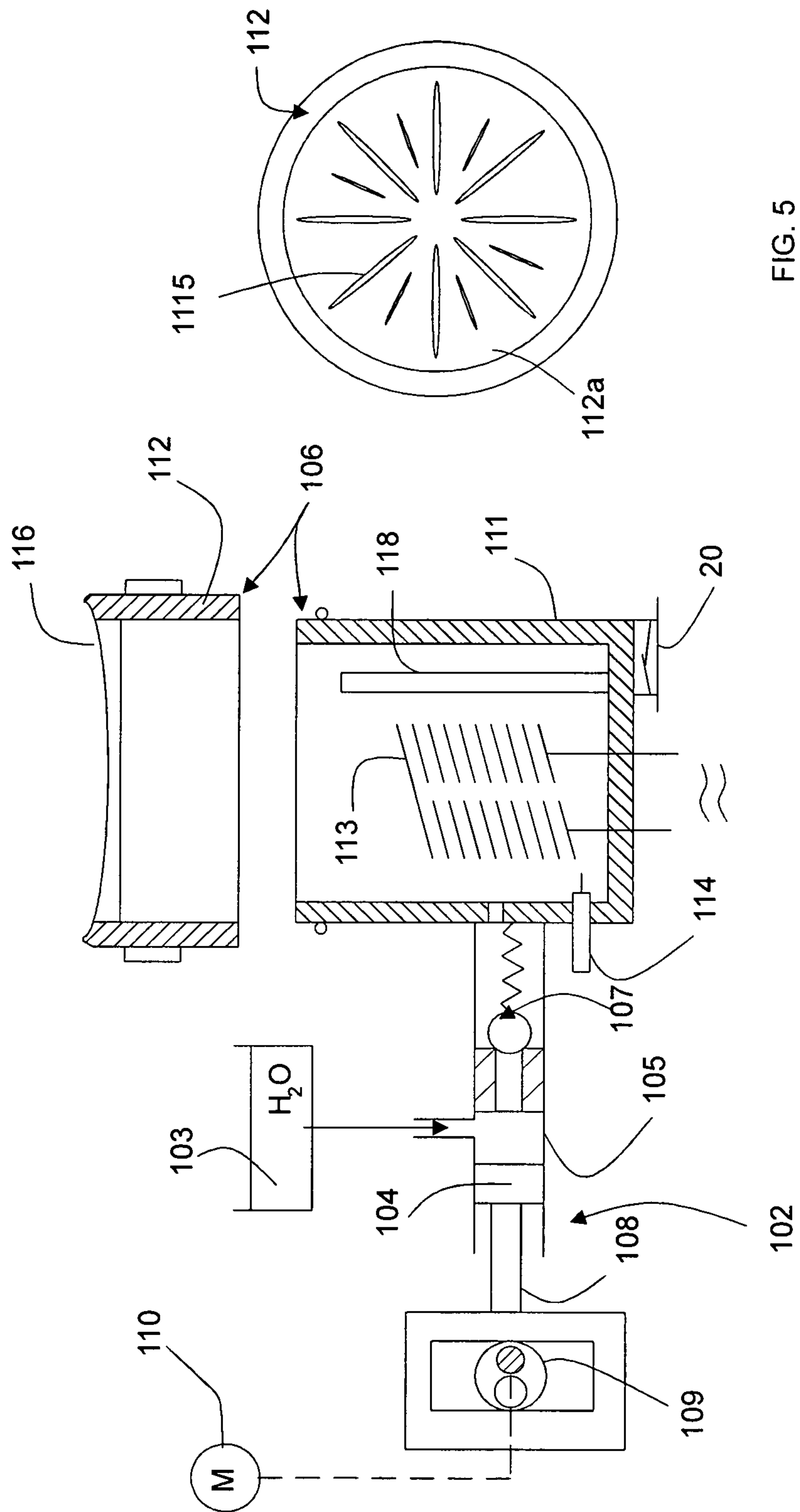


FIG. 5

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FIG. 6

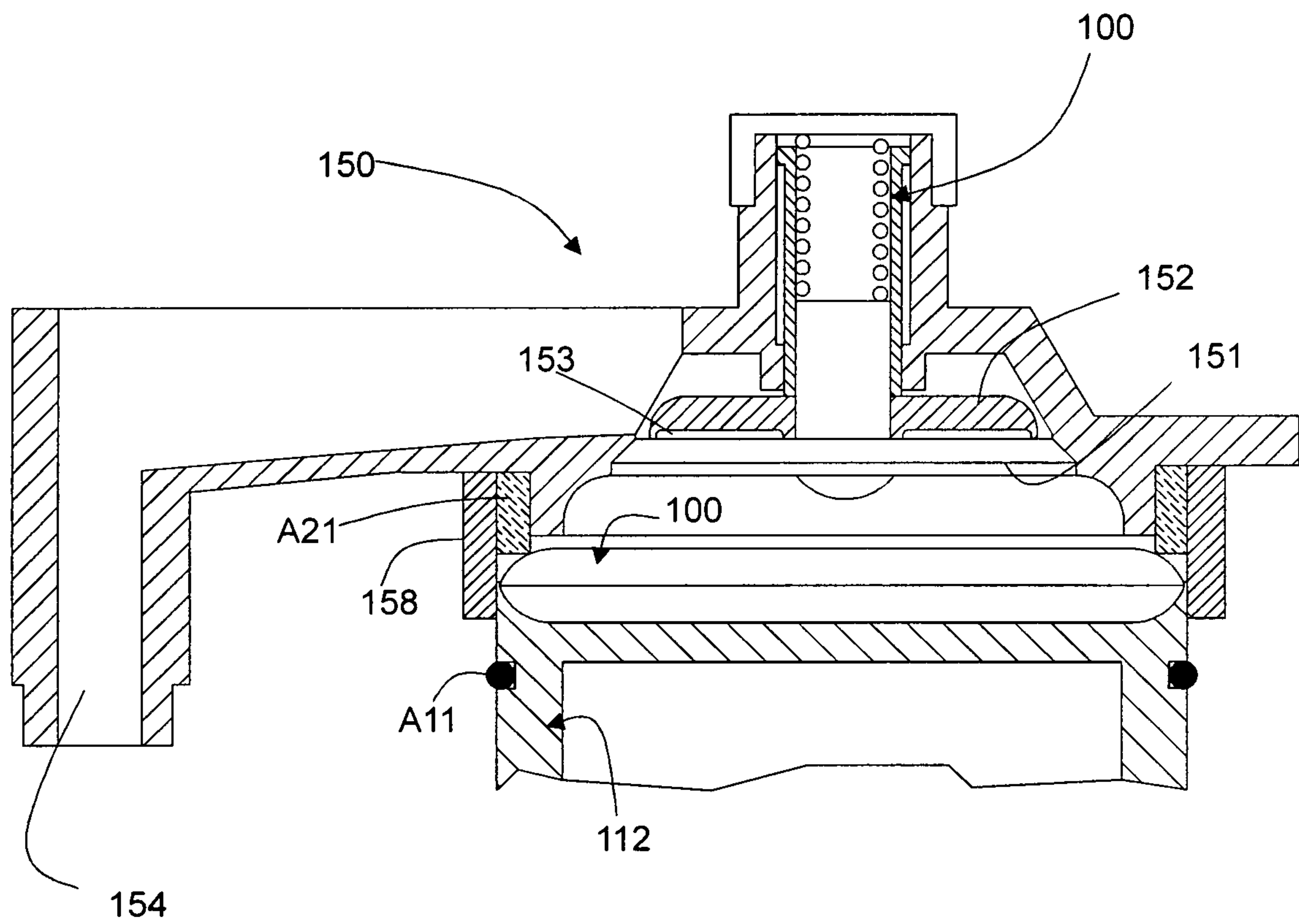
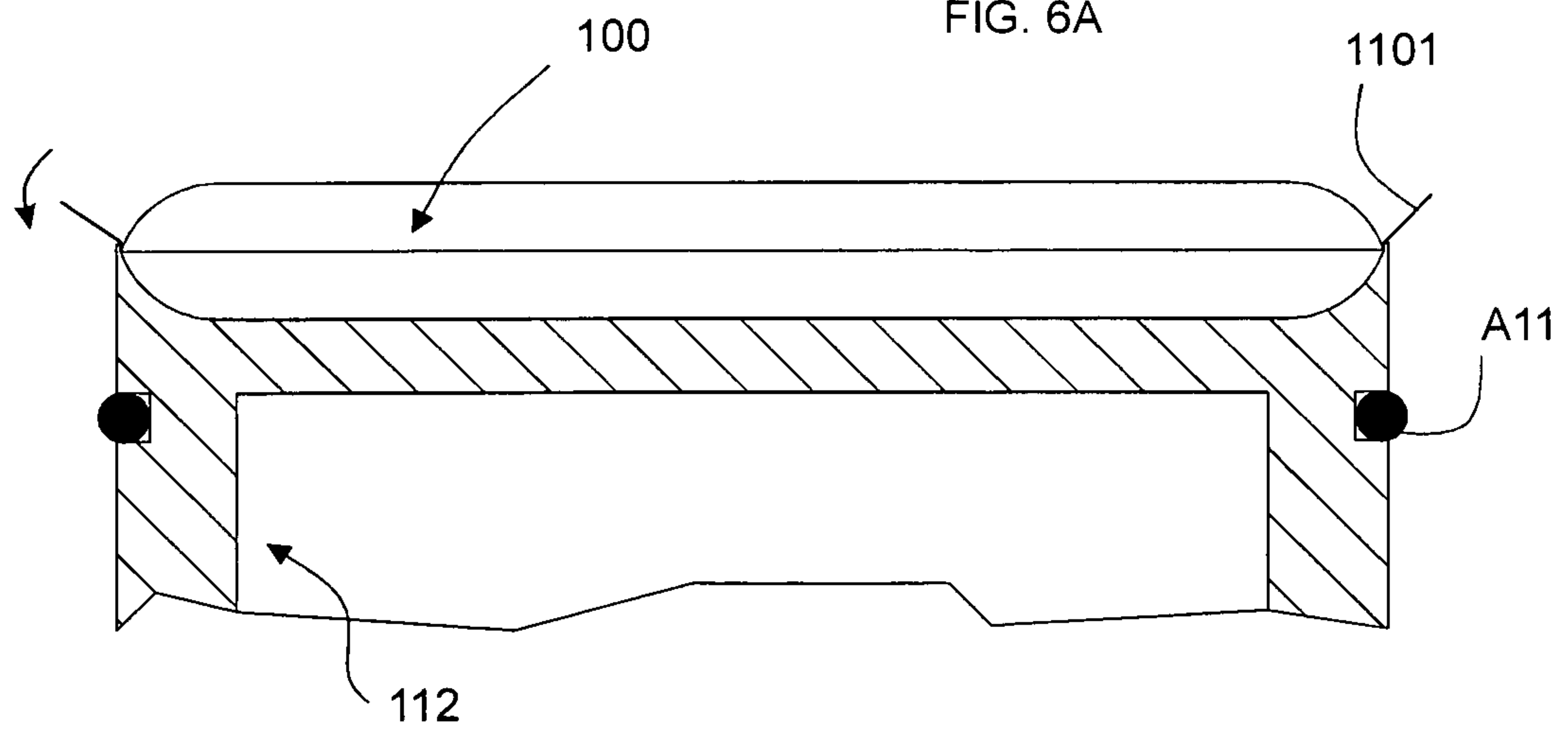


FIG. 6A



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FIG. 7

