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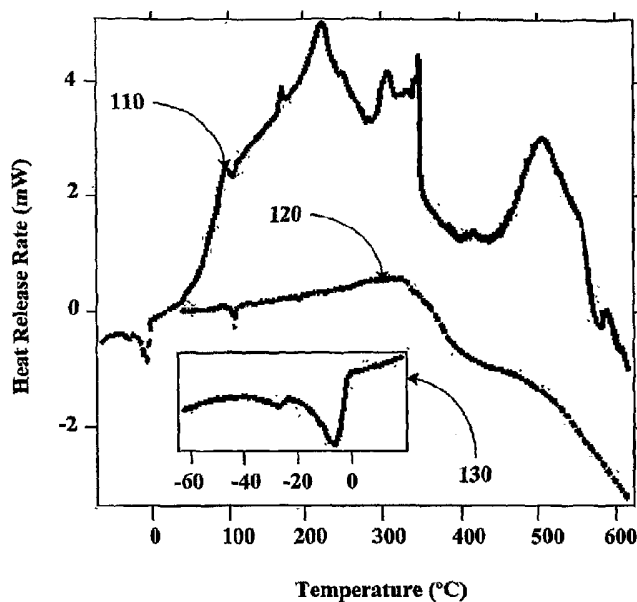
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[Continued on next page]

(54) Title: SILICA GEL COMPOSITIONS CONTAINING ALKALI METALS AND ALKALI METAL ALLOYS

(57) Abstract: The invention relates to Group 1 metal/silica gel compositions comprising silica gel and an alkali metal or an alkali metal alloy. The compositions of the inventions are described as Stage 0, I, II, and III materials. These materials differ in their preparation and chemical reactivity. Each successive stage may be prepared directly using the methods described below or from an earlier stage material. Stage 0 materials may, for example, be prepared using liquid alloys of Na and K which are rapidly absorbed by silica gel (porous SiO₂) under isothermal conditions, preferably at or just above room temperature, to form loose black powders that retain much of the reducing ability of the parent metals. When the low melting Group 1 metals are absorbed into the silica gel, a mild exothermic reaction produces Stage I material, loose black powders that are indefinitely stable in dry air. Subsequent heating to 400°C produces Stage II materials, which are also loose black powders. Further heating above 400°C forms Stage III material with release

of some Group 1 metal. It is believed that Stage I, II and III materials represent reductions of the silica gel after absorption of the Group 1 metal. Preferred Group 1 metal/silica gel compositions of the invention are those containing sodium, potassium, or sodium-potassium alloys with sodium and sodium-potassium alloys being most preferred. Each stage of the Group 1 metal/silica gel composition of the invention may be used as a reducing agent reacting with a number of reducible organic materials in the same manner known for alkali metals and their alloys.



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INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER

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B. FIELDS SEARCHED

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X --- Y	US 5,856,262 A (FLICK et al) 05 January 1999 (05.01.1999), see entire document.	1, 4-7, 10-13, 16-18, 20, 23-25, 27-29, & 31-32 ----- 19, 26, 30, & 33-53
X --- Y	US 6,022,823 A (AUGUSTINE et al) 08 February 2000 (08.02.2000), see entire document.	1, 4-7, 10-13, 16-18, 20, 23-25, & 27-33 ----- 19, 26, & 34-53
A	US 2,731,326 A (ALEXANDER et al) 17 January 1956 (17.01.1956), see entire document.	1-53
A	US 2,765,242 A (ALEXANDER et al) 02 October 1956 (02.10.1956), see entire document.	1-53
A	US 3,489,516 A (KUMMERLE) 13 January 1970 (13.01.1970), see entire document.	1-53
A	US 4,975,405 A (OKAMURA et al) 04 December 1990 (04.12.1990), see entire document.	1-53

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C. (Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3,527,563 A (SHANKLIN) 08 September 1970 (08.09.1970), see entire document.	1-53
A	US 3,079,234 A (JENKINS et al) 26 February 1963 (26.02.1963), see entire document.	1-53
A	US 3,165,379 A (SCHAWARTZ) 12 January 1965 (12.01.1965), see entire document.	1-53
Y	US 3,493,341 A (PAGE et al) 03 February 1970 (03.02.1970), see entire document.	2-3, 8-9, 14-15, & 21-22